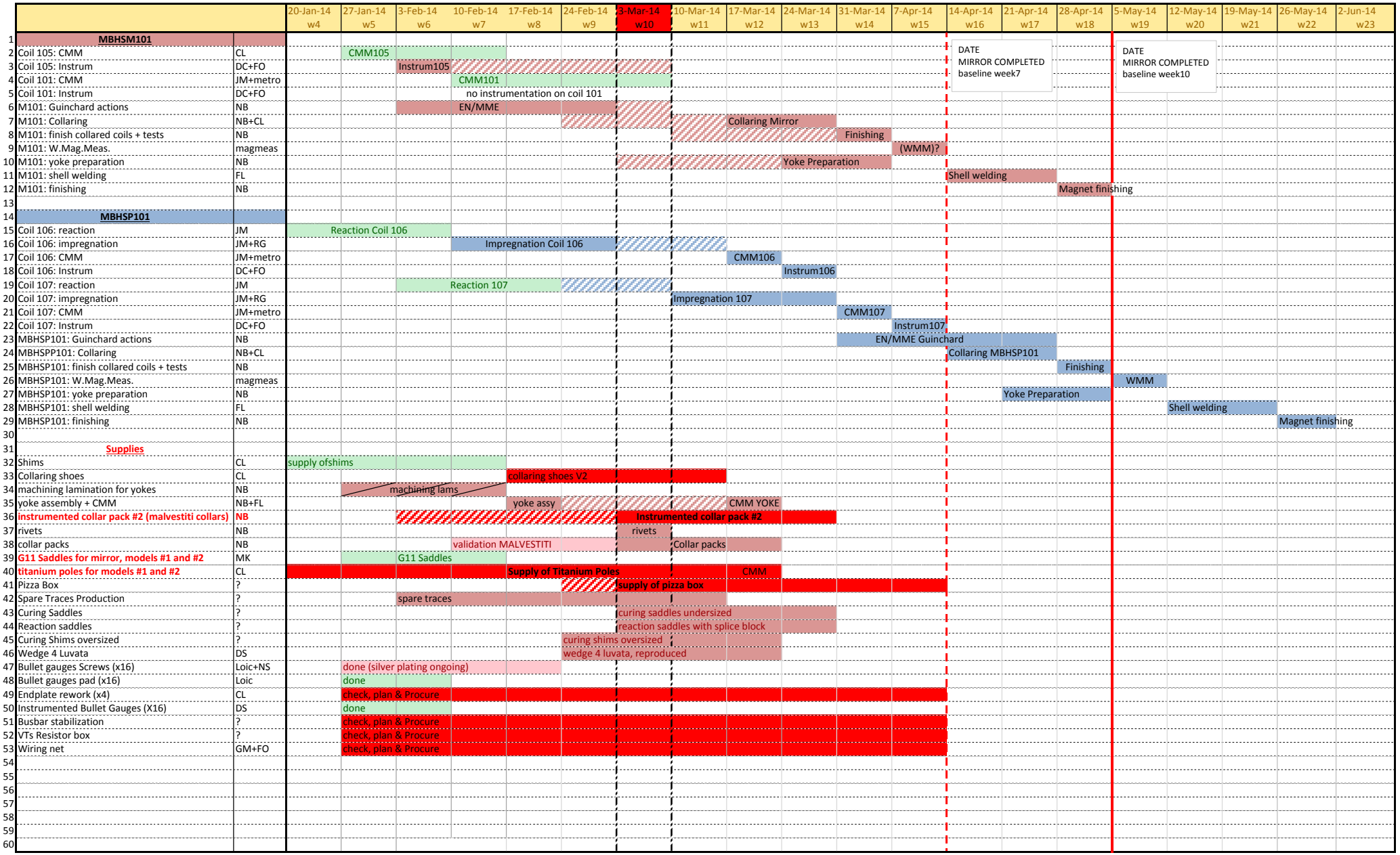
20-Jan-14 w4
27-Jan-14 w5
3-Feb-14 w6
10-Feb-14 w7
17-Feb-14 w8
24-Feb-14 w9
3-Mar-14 w10
10-Mar-14 w11
17-Mar-14 w12
24-Mar-14 w13
31-Mar-14 w14
7-Apr-14 w15
14-Apr-14 w16
21-Apr-14 w17
28-Apr-14 w18
5-May-14 w19
12-May-14 w20
19-May-14 w21
26-May-14 w22
2-Jun-14 w23
MBHSM101
Coil 105: CMM CL
Coil 105: Instrum DC+FO
Coil 101: CMM JM+metro
Coil 101: Instrum DC+FO
M101: Guinchard actions NB
M101: Collaring NB+CL
M101: finish collared coils + tests NB
M101: W.Mag.Meas. magmeas
M101: yoke preparation NB
M101: shell welding FL
M101: finishing NB
MBHSP101
Coil 106: reaction JM
Coil 106: impregnation JM+RG
Coil 106: CMM JM+metro
Coil 106: Instrum DC+FO
Coil 107: reaction JM
Coil 107: impregnation JM+RG
Coil 107: CMM JM+metro
Coil 107: Instrum DC+FO
MBHSP101: Guinchard actions NB
MBHSPP101: Collaring NB+CL
MBHSP101: finish collared coils + tests NB
MBHSP101: W.Mag.Meas. magmeas
MBHSP101: yoke preparation NB
MBHSP101: shell welding FL
MBHSP101: finishing NB
Supplies
Shims CL
Collaring shoes CL
machining lamination for yokes NB
yoke assembly + CMM NB+FL
instrumented collar pack #2 (malvestiti collars) NB
rivets NB
collar packs NB
G11 Saddles for mirror, models #1 and #2 MK
titanium poles for models #1 and #2 CL
Pizza Box ?
Spare Traces Production ?
Curing Saddles ?
Reaction saddles ?
Curing Shims oversized ?
Wedge 4 Luvata DS
Bullet gauges Screws (x16) Loic+NS
Bullet gauges pad (x16) Loic
Endplate rework (x4) CL
Instrumented Bullet Gauges (X16) DS
Busbar stabilization ?
VTs Resistor box ?
Wiring net GM+FO
CMM105
Instrum105
CMM101
no instrumentation on coil 101
EN/MME
Collaring Mirror
Finishing
(WMM)?
Yoke Preparation
Shell welding
Magnet finishing
Reaction Coil 106
Impregnation Coil 106
CMM106
Instrum106
Reaction 107
Impregnation 107
CMM107
Instrum107
EN/MME Guinchard
Collaring MBHSP101
Finishing
WMM
Yoke Preparation
Shell welding
Magnet finishing
supply ofshims
collaring shoes V2
machining lams
yoke assy
CMM YOKE
Instrumented collar pack #2
rivets
validation MALVESTITI
Collar packs
G11 Saddles
Supply of Titanium Poles
CMM
supply of pizza box
spare traces
curing saddles undersized
reaction saddles with splice block
curing shims oversized
wedge 4 luvata, reproduced
done (silver plating ongoing)
done
check, plan & Procure
done
check, plan & Procure
check, plan & Procure
check, plan & Procure
DATE MIRROR COMPLETED baseline week7
DATE MIRROR COMPLETED baseline week10