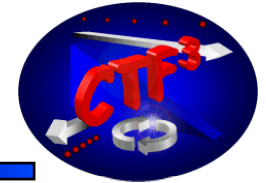




High Power test of T18_VG2.4_disk [2] at SLAC



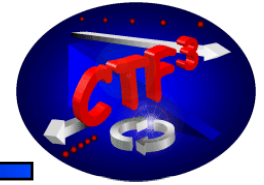
*A truly remarkable result of a well
working collaboration between our lab's !*



Steffen Döbert, X-band workshop KEK, May 2008



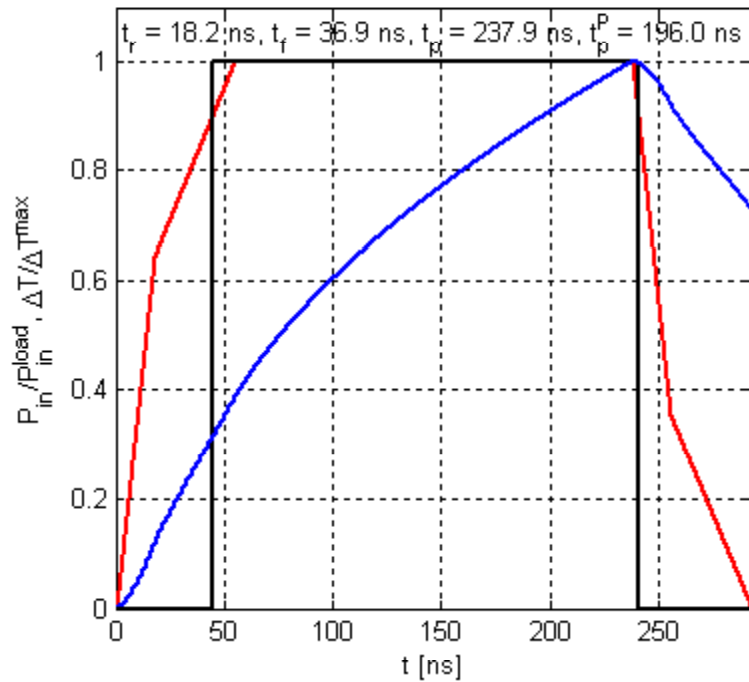
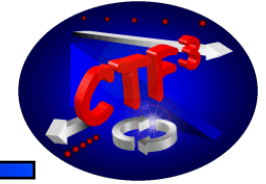
Structure parameters



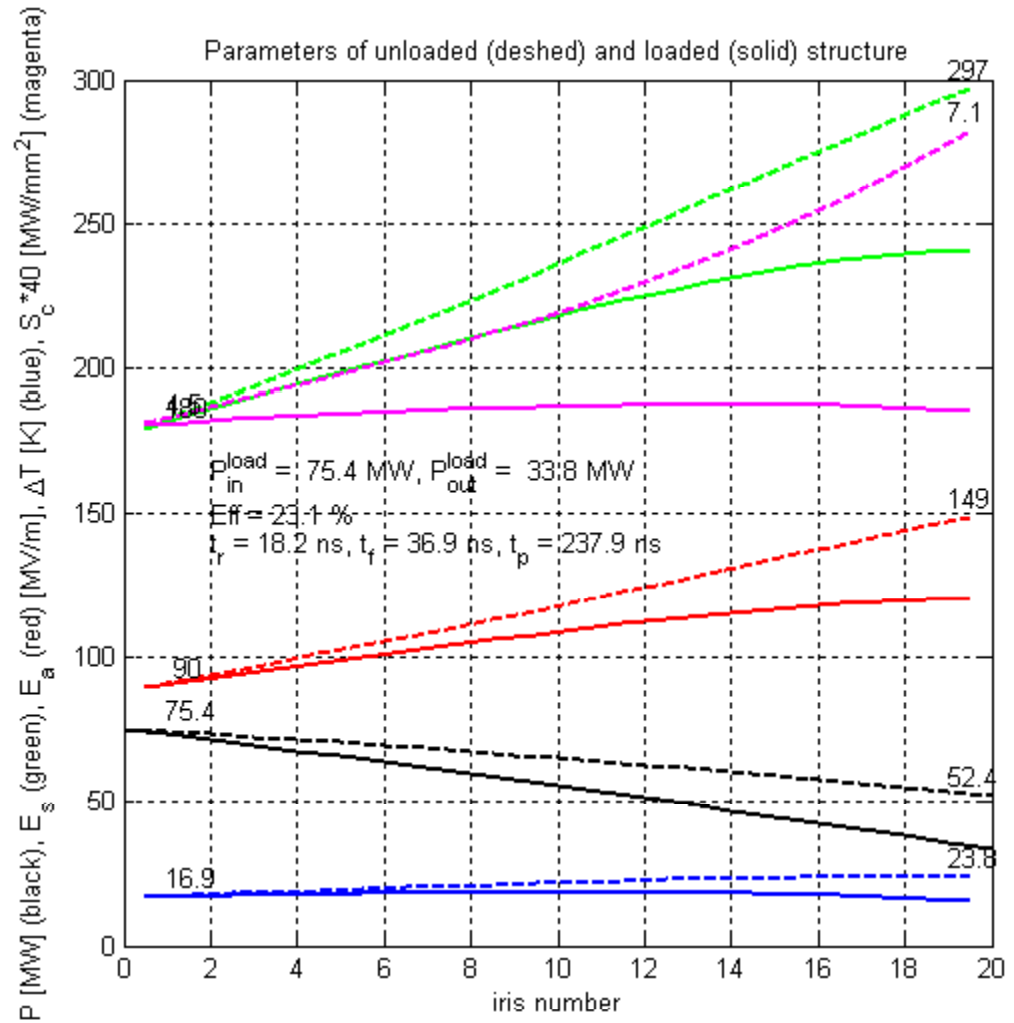
Name	T24_vg1.8_disk	T18_vg2.6_disk	TD18_vg2.4_quad	TD18_vg2.4_disk
Name	11WNSDGCu	11WNSDvg1Cu	11WDSQvg1Cu	11WSDvg1Cu
N cell	24	18	18	18
$a_{in,out}$ (mm)	3.307/2.467	4.06/2.66	4.06/2.66	4.06/2.66
$Vg_{in/out}$	1.82/0.93	2.61/1.02	2.41/0.92	2.24/0.87
$T_{filling}$ (ns) (full structure)	59	36	39	41
P_{in} unloaded (MW) (100 MV/m) (only regular cells)	42.9	53.9	55.5	58.1
P_{in} unloaded (MW) (100 MV/m) (full structure)	44.2	55.5	57.3	60.0
Bunch population: N	$3.72 \cdot 10^9$	$3.72 \cdot 10^9$	$3.72 \cdot 10^9$	$3.72 \cdot 10^9$
Number of bunches/train	312	312	312	312
Nrf	6	8	8	8
P_{in} loaded (MW) (100 MV/m) (only regular cells)	54	61.7	63.6	66.4
P_{in} loaded (MW) (100 MV/m) (full structure)	55.7	63.7	65.6	68.5
Pulse length (ns)	236.8	267.4	272.9	276.4
P/c (Wu)	14.7	15.0	15.5	16.2
Efficiency (%) (no coupler included)	30.5	17.7	16.8	15.9



Field quantities of T18_VG2.4

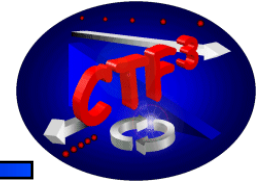


Alexej Grudiev



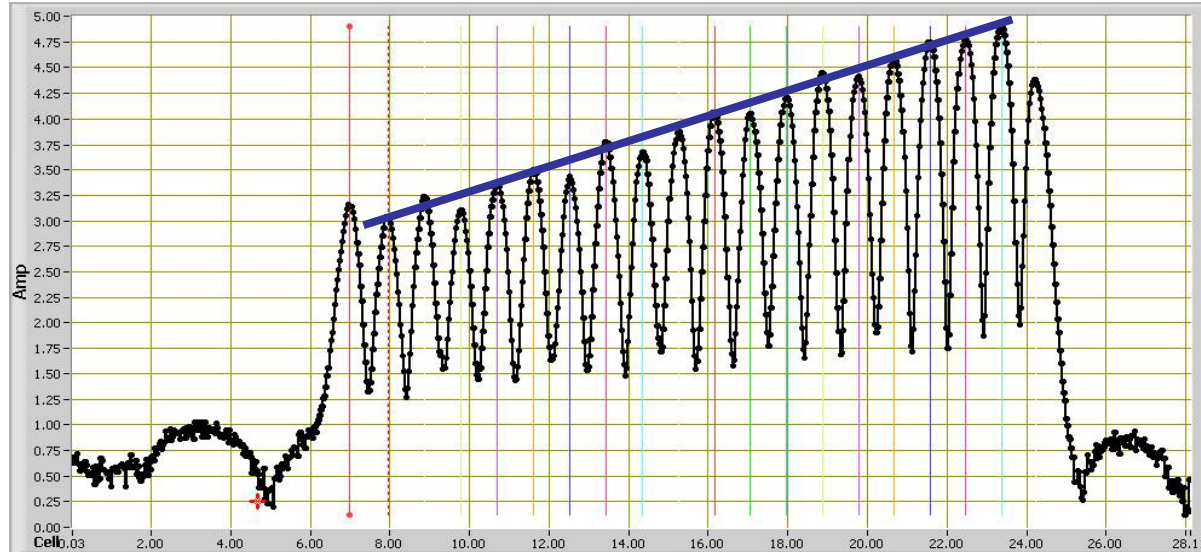


Cold measurements after tuning



T18_VG2.4_DISC Structure with SLAC Flanges

Field
Amplitude



Cumulated
Phase Change

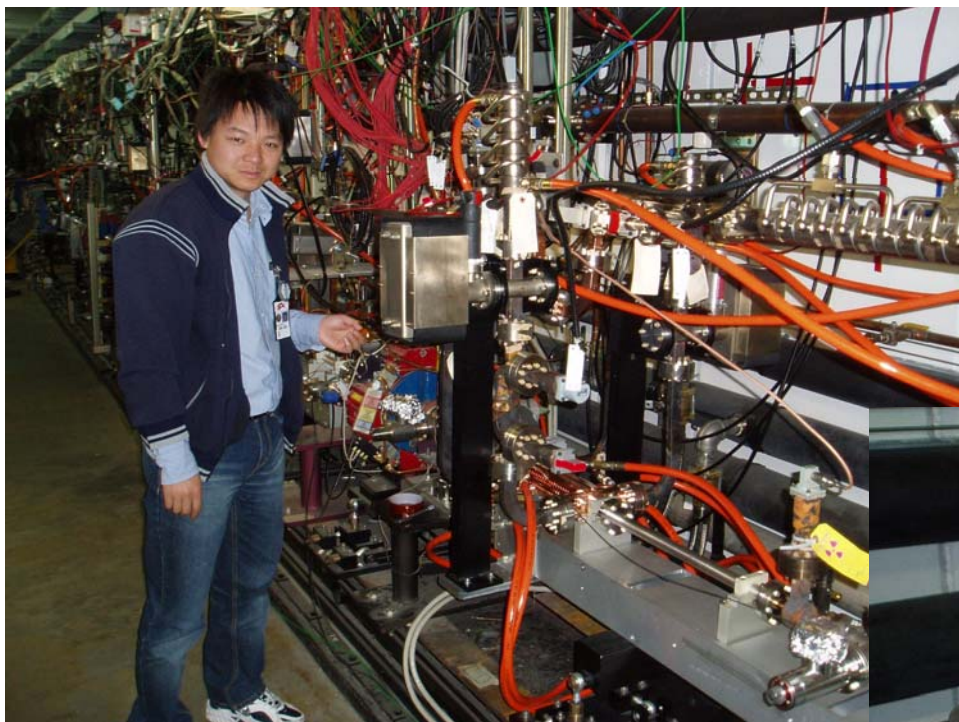
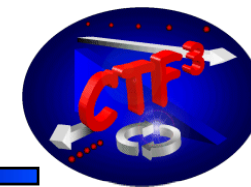


120°

Juwen Wang

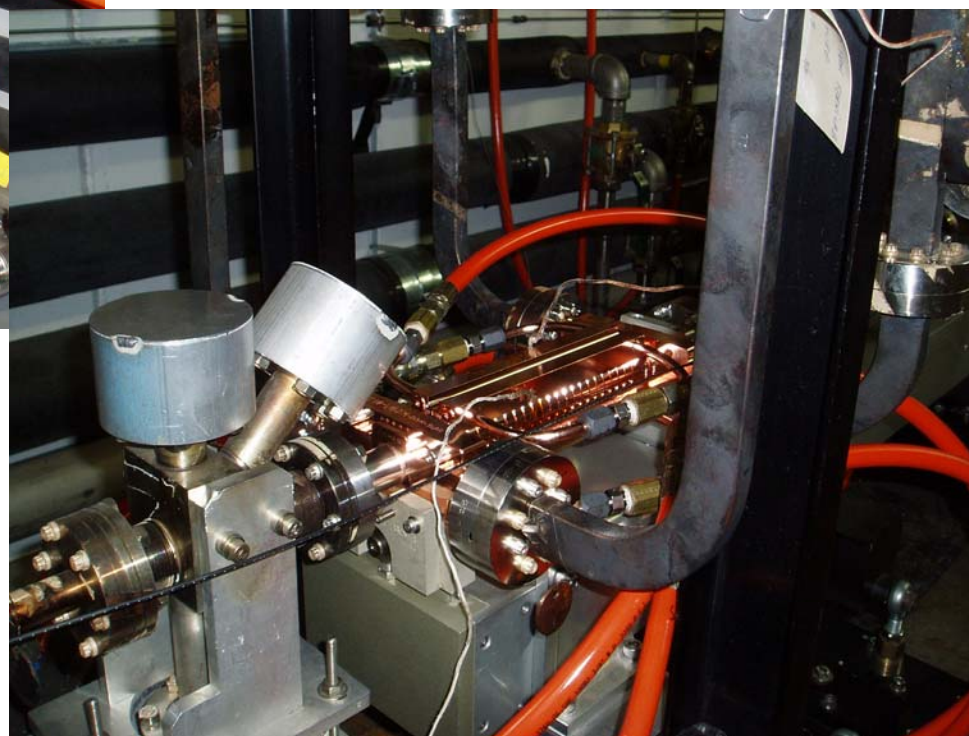


T18vg2.4_disk[2] installed in NLCTA



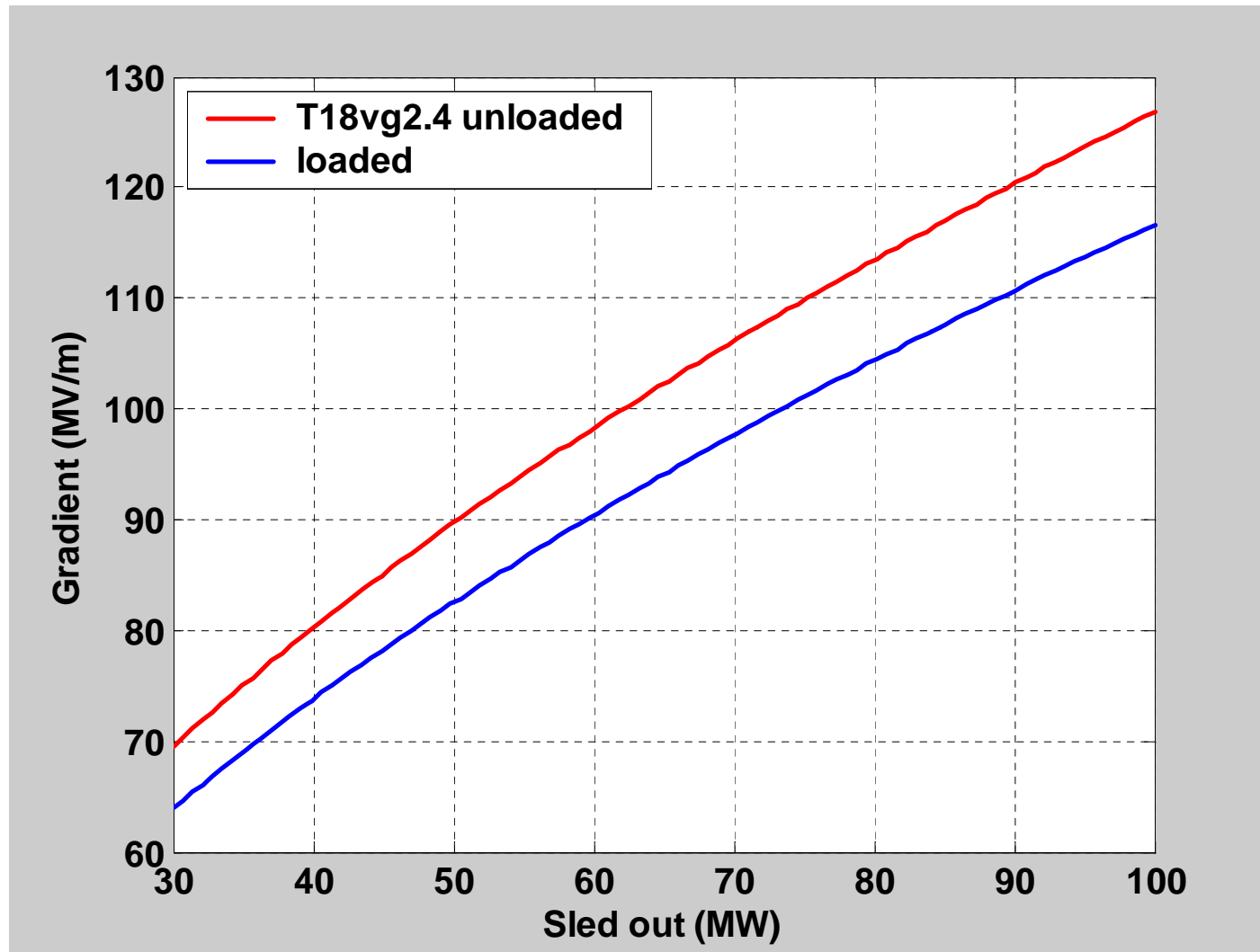
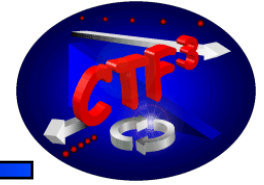
Faya Wang

T18vg2.4_disk [2]



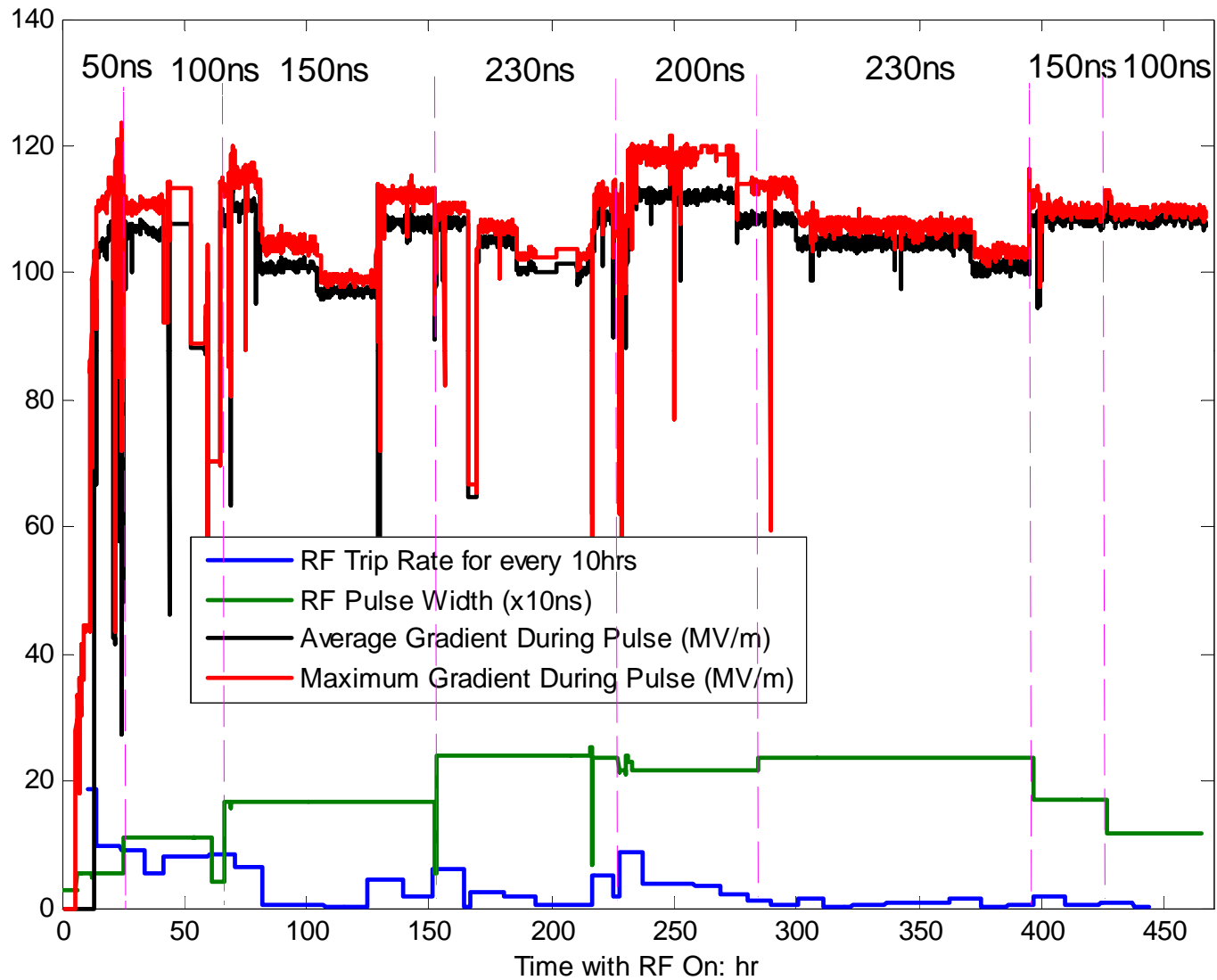
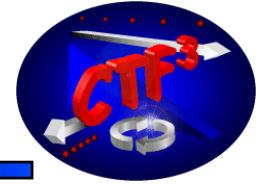


Structure calibration





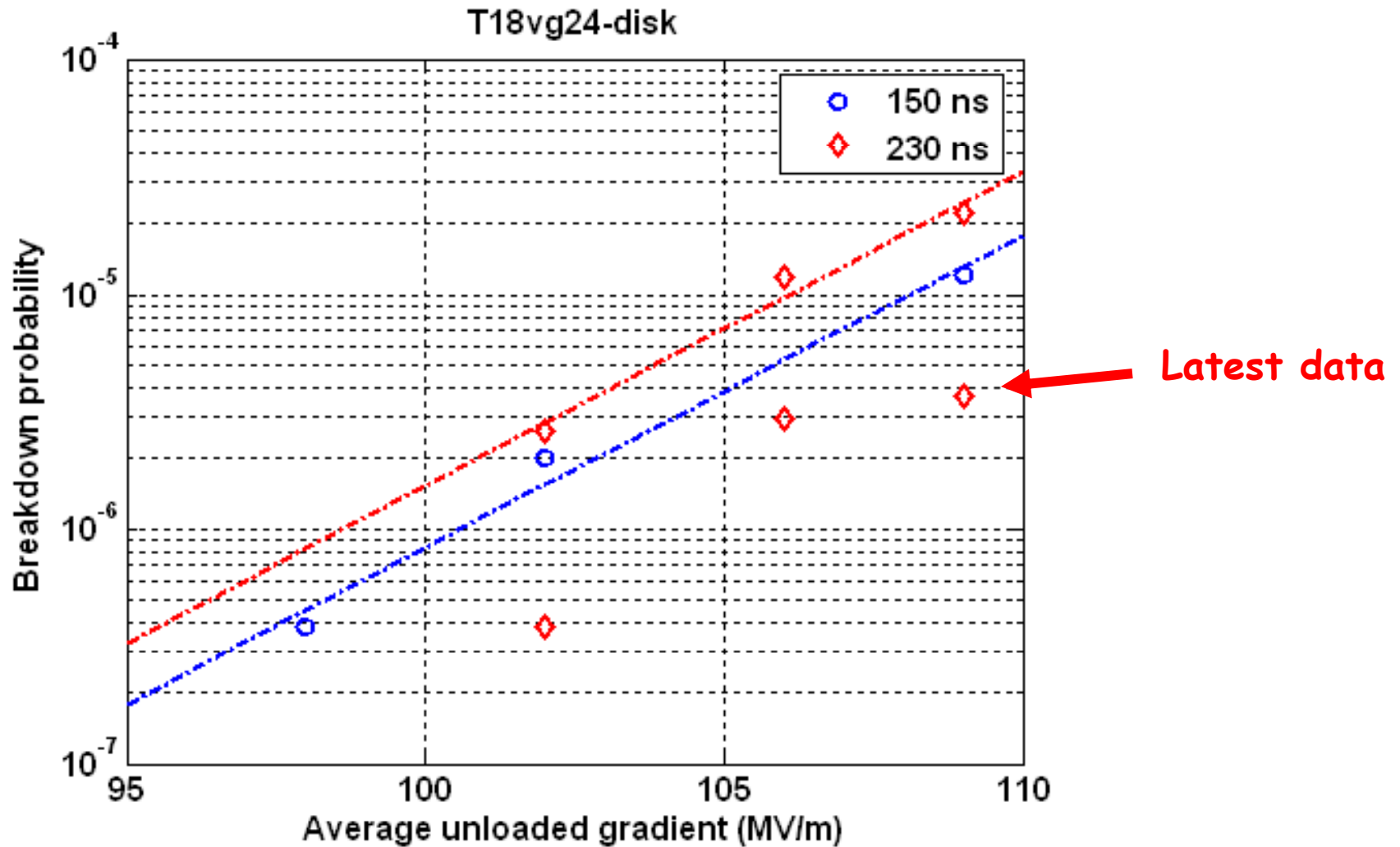
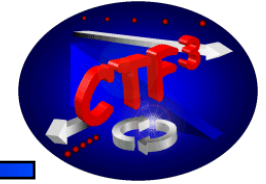
T18VG26_disk conditioning history



Faya Wang, latest data last Friday

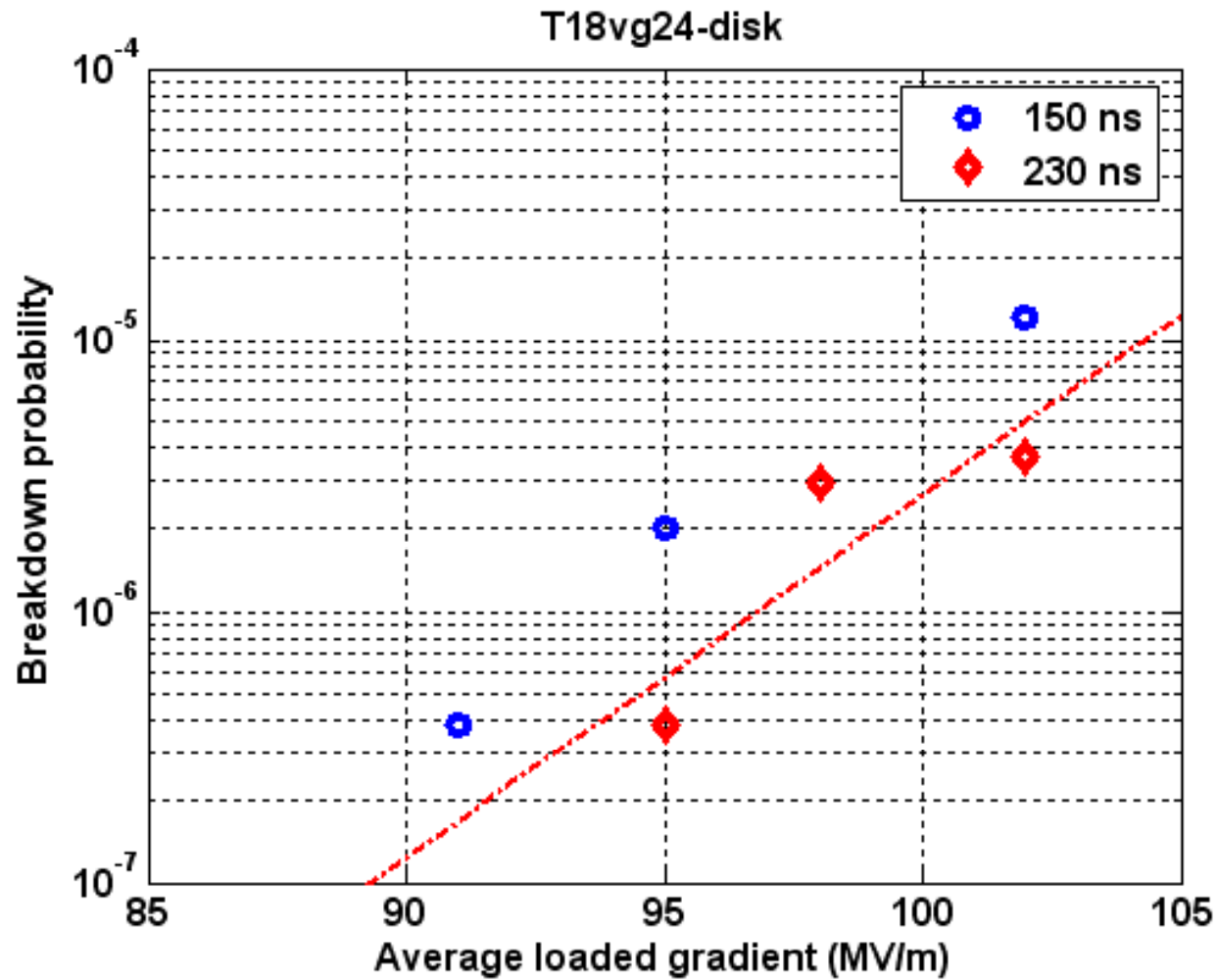
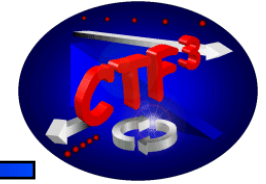


Break down rate vs gradient (loaded)



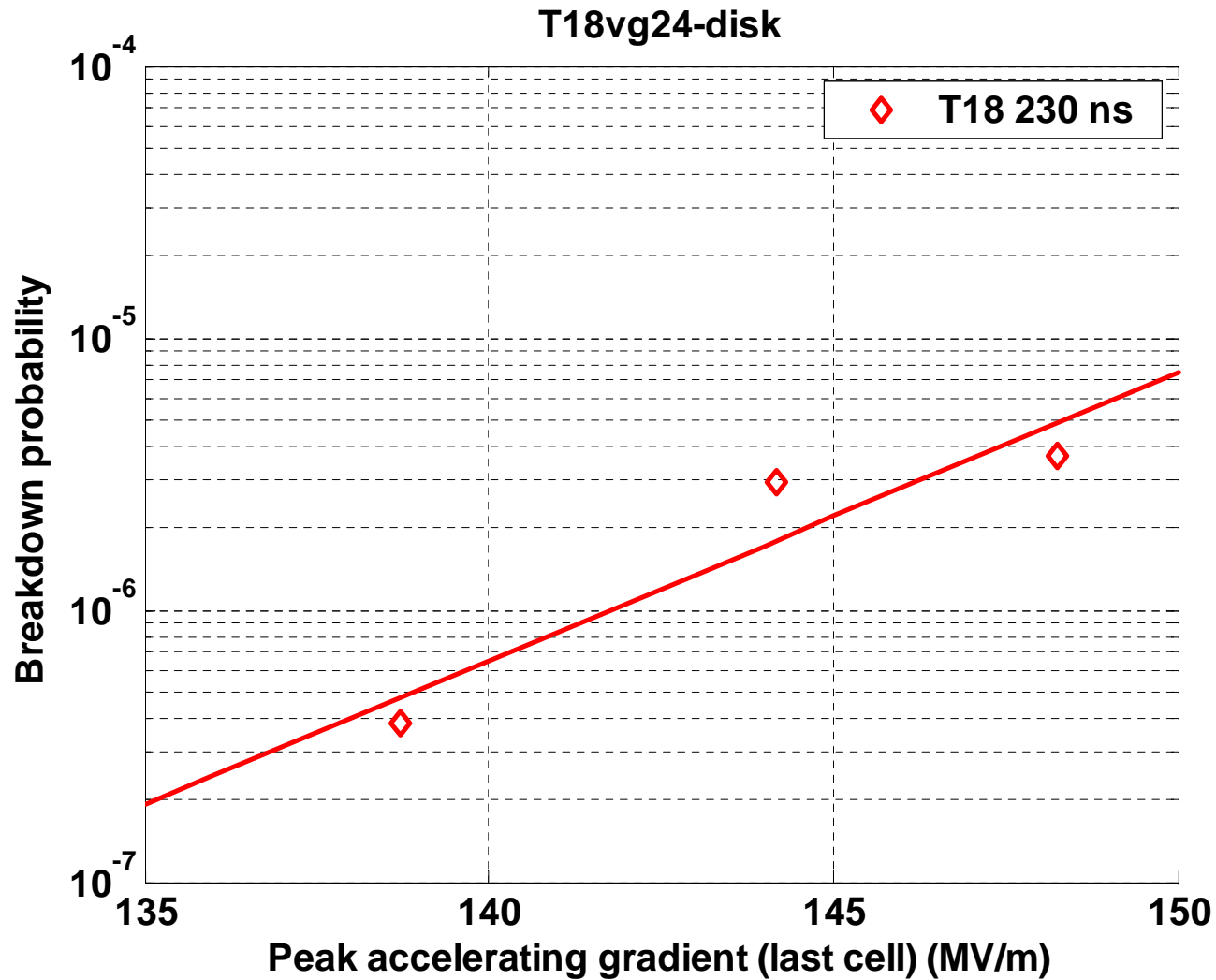
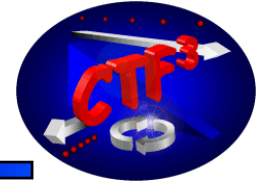


Break down rate vs gradient (unloaded)





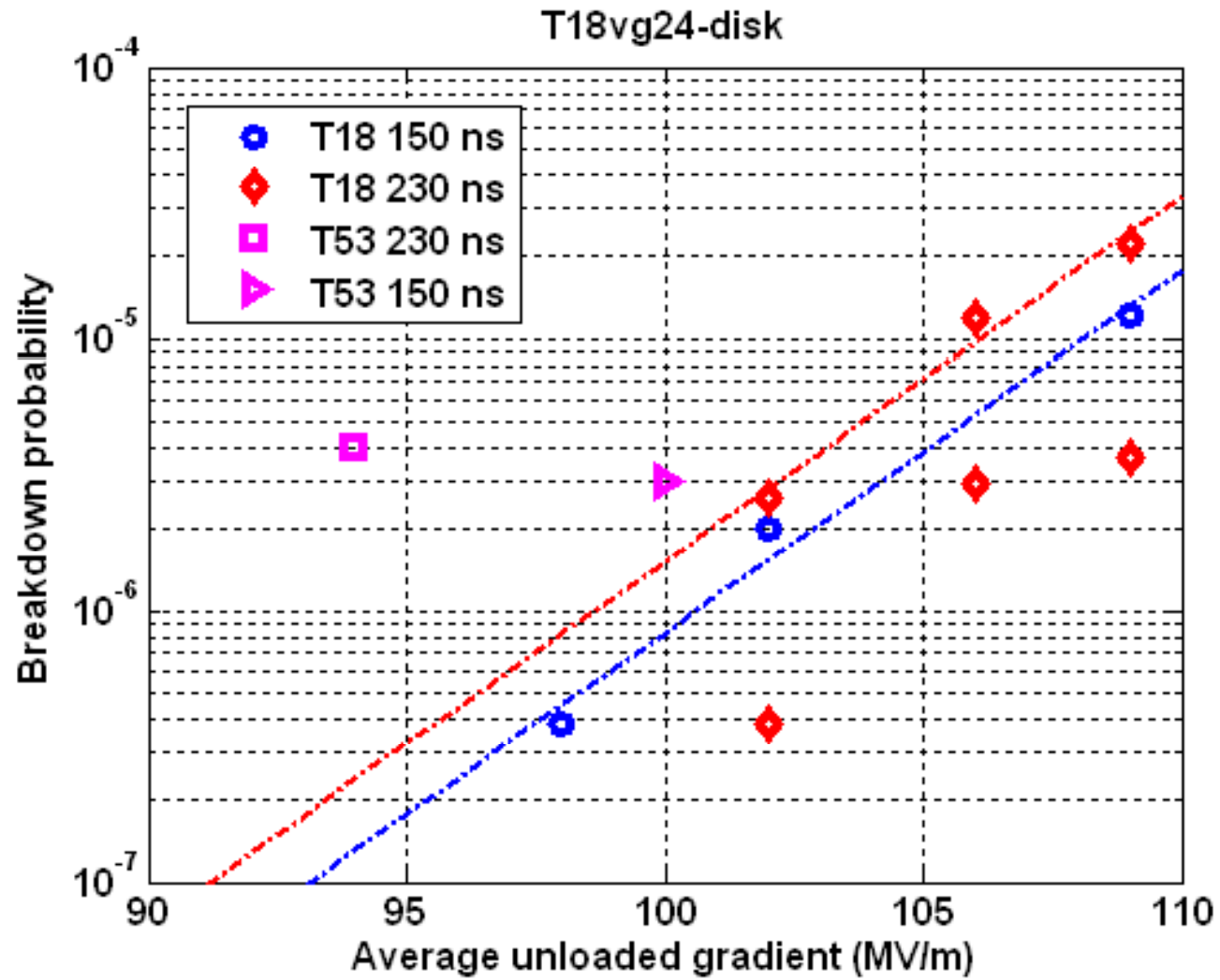
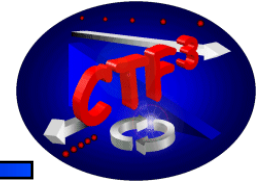
Break down rate vs gradient (last cell)



All break downs counted

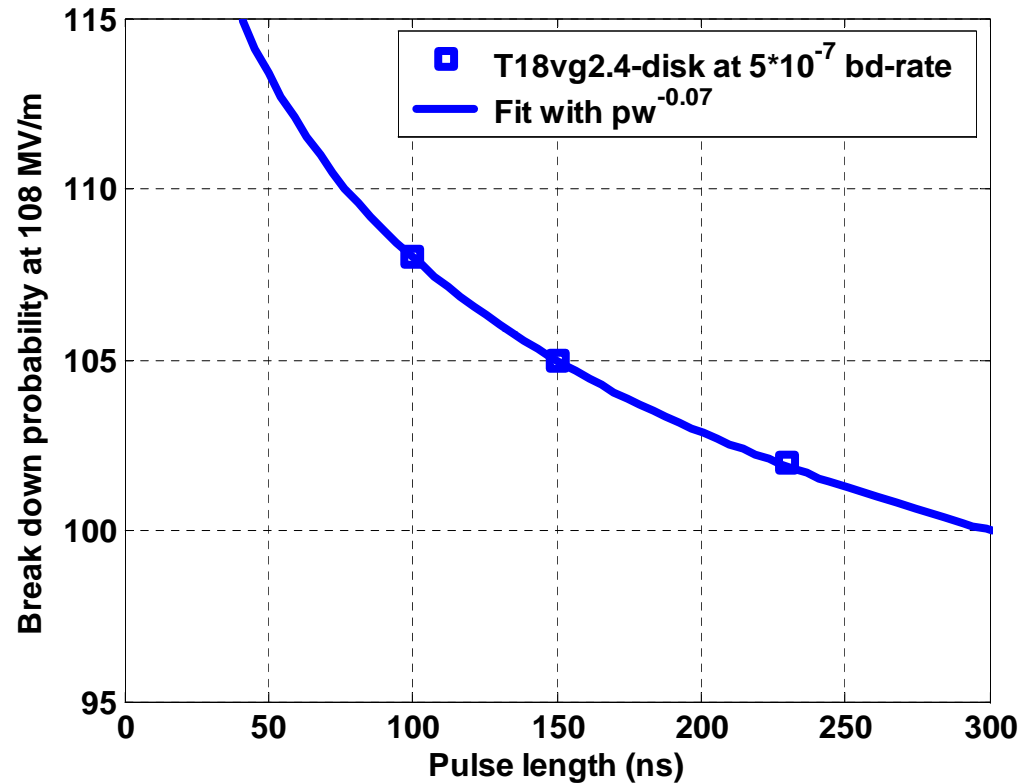
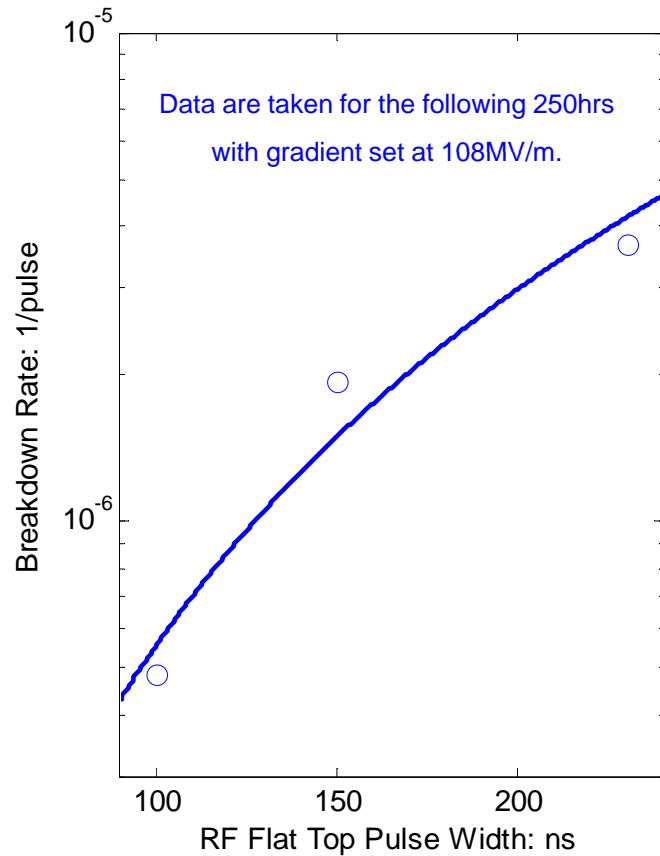
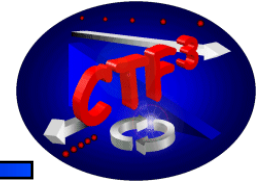


T53vg3 for comparison





T18_vg2.4 pulse length dependence

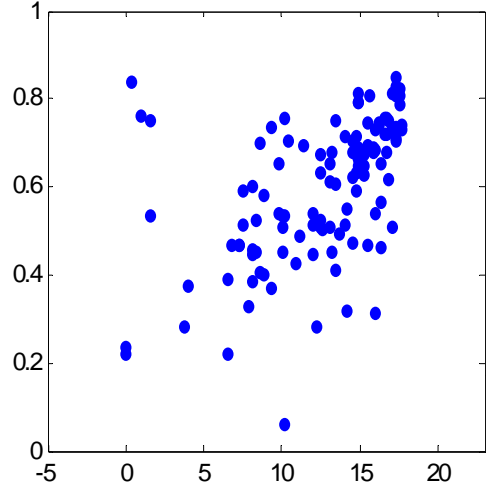


Breakdown rate has a gradient dependence $\sim G^{32}$

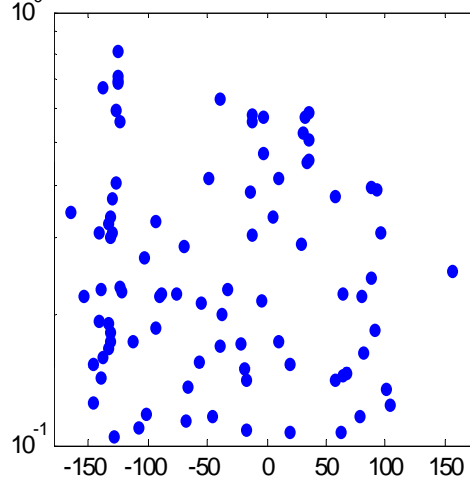
and pulse width dependence $\sim PW^{2.4}$

Break down analysis 100 ns

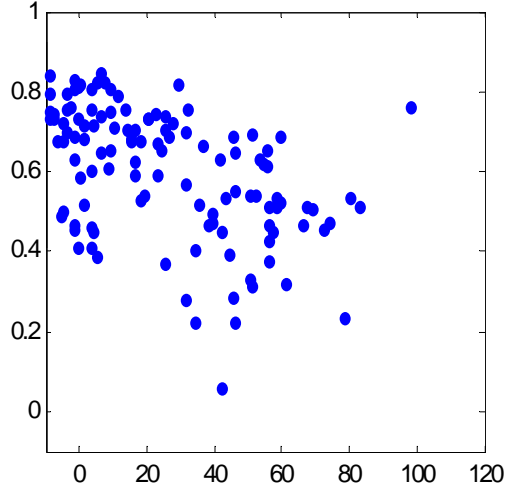
Missing Energy -vs- Breakdown Position (cell #)



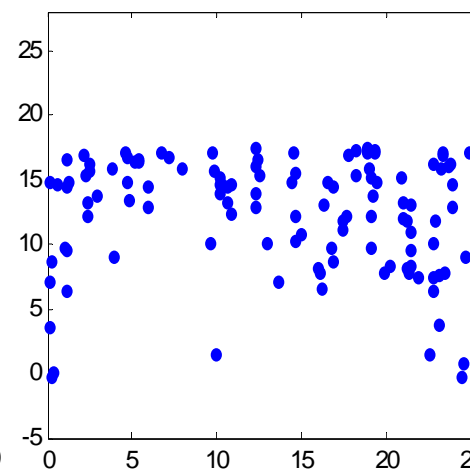
Reflected Power -vs- Reflected Phase (deg)



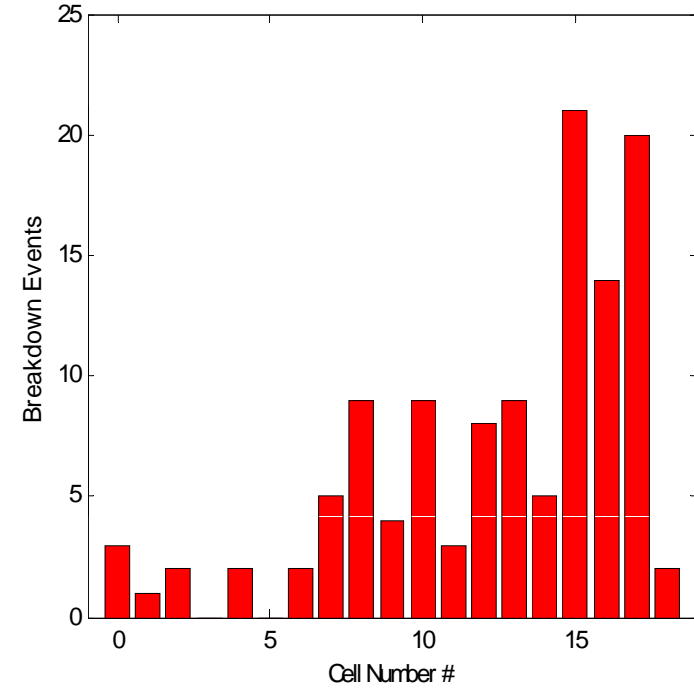
Missing Energy -vs- Time of Breakdown (ns)



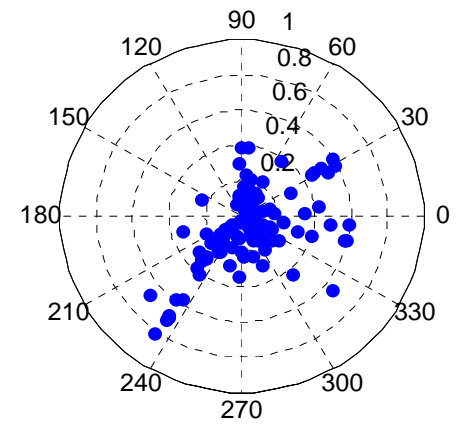
Breakdown Position (cell #) -vs- Time (hr)



Breakdown Cell Distribution at 100ns

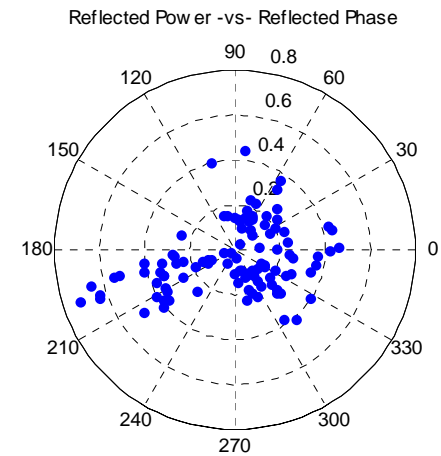
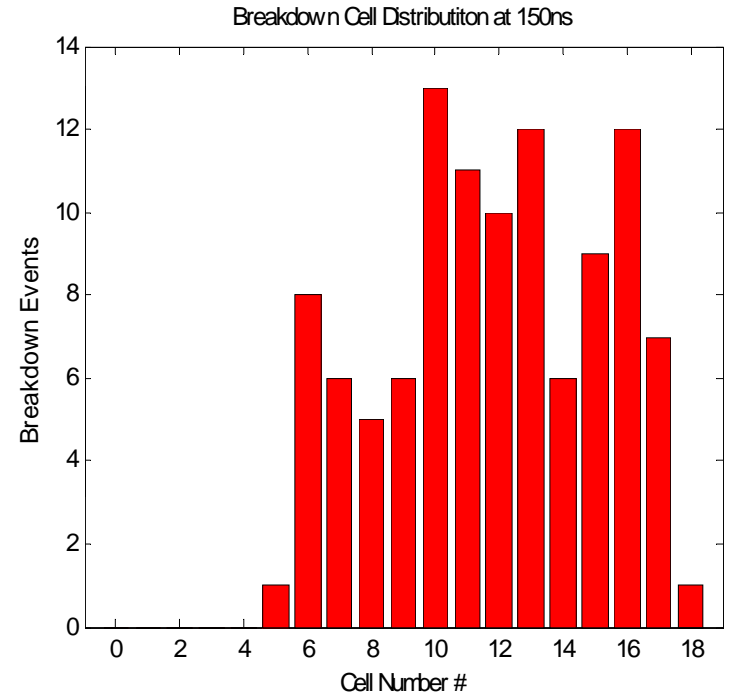
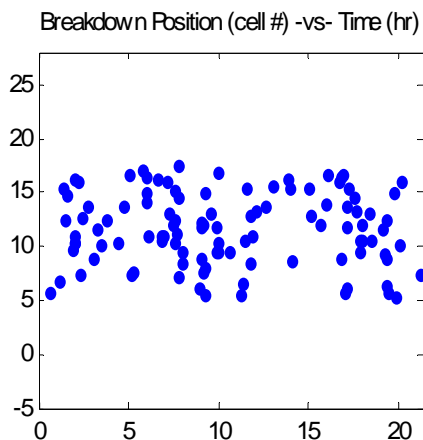
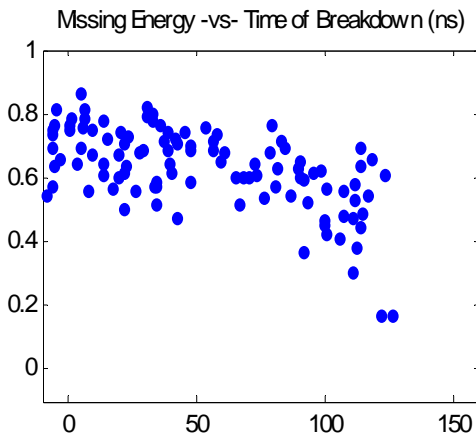
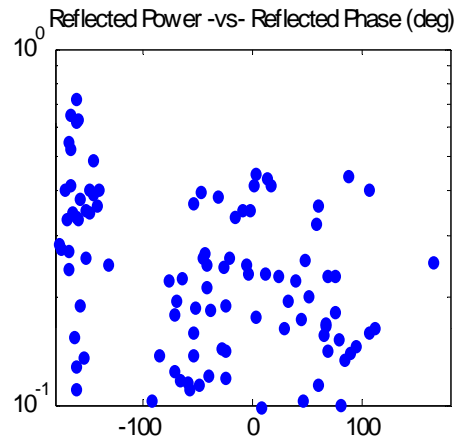
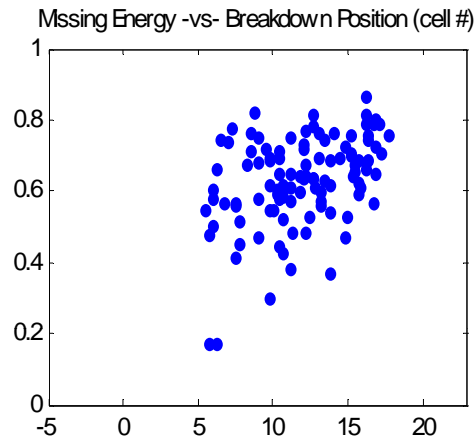


Reflected Power -vs- Reflected Phase



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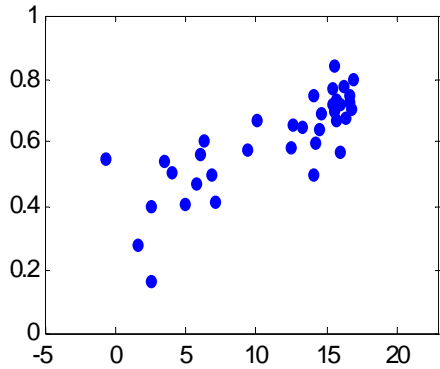
Break down analysis 150 ns



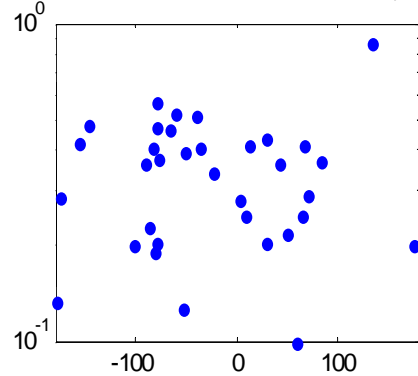
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Break down analysis 230 ns

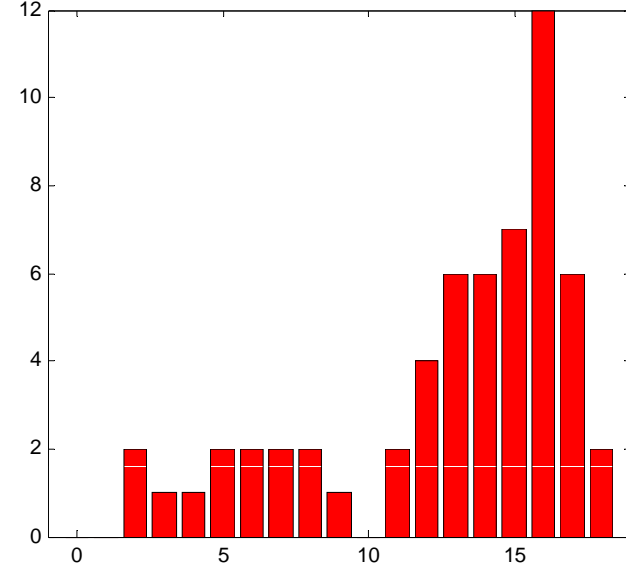
Missing Energy -vs- Breakdown Position (cell #)



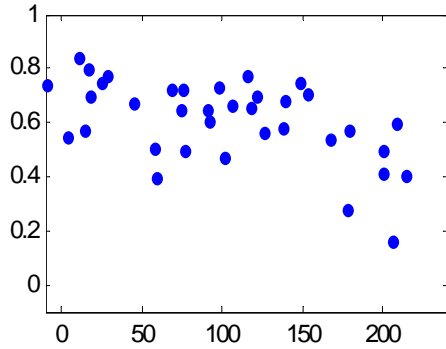
Reflected Power -vs- Reflected Phase (deg)



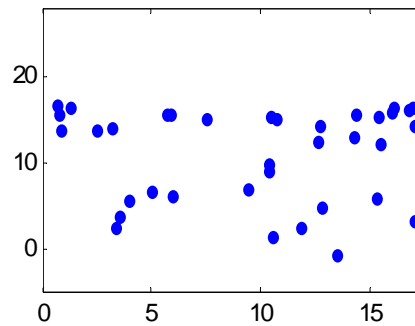
Breakdown n Cell Distribution at 230ns



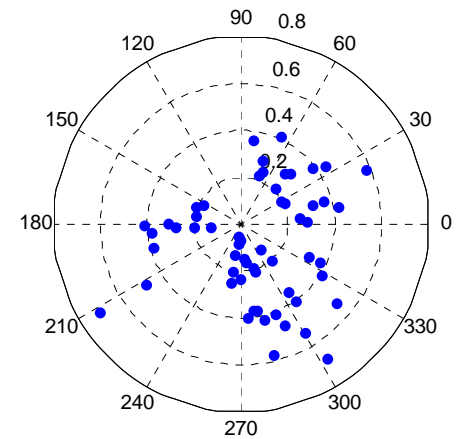
Missing Energy -vs- Time of Breakdown (ns)



Breakdown Position (cell #) -vs- Time (hr)

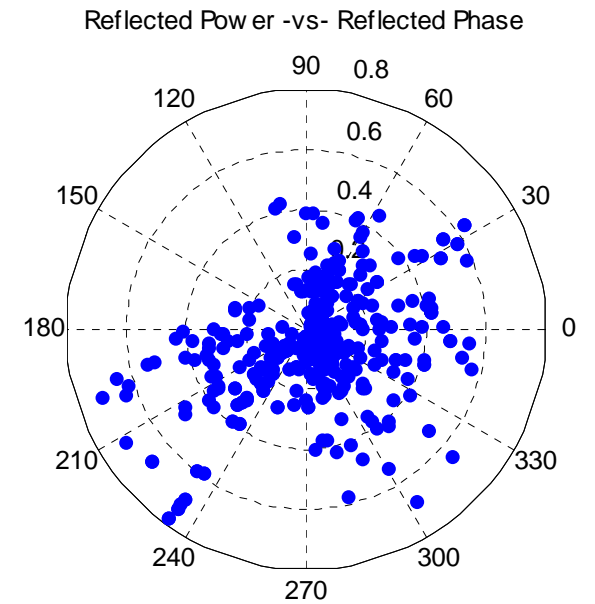
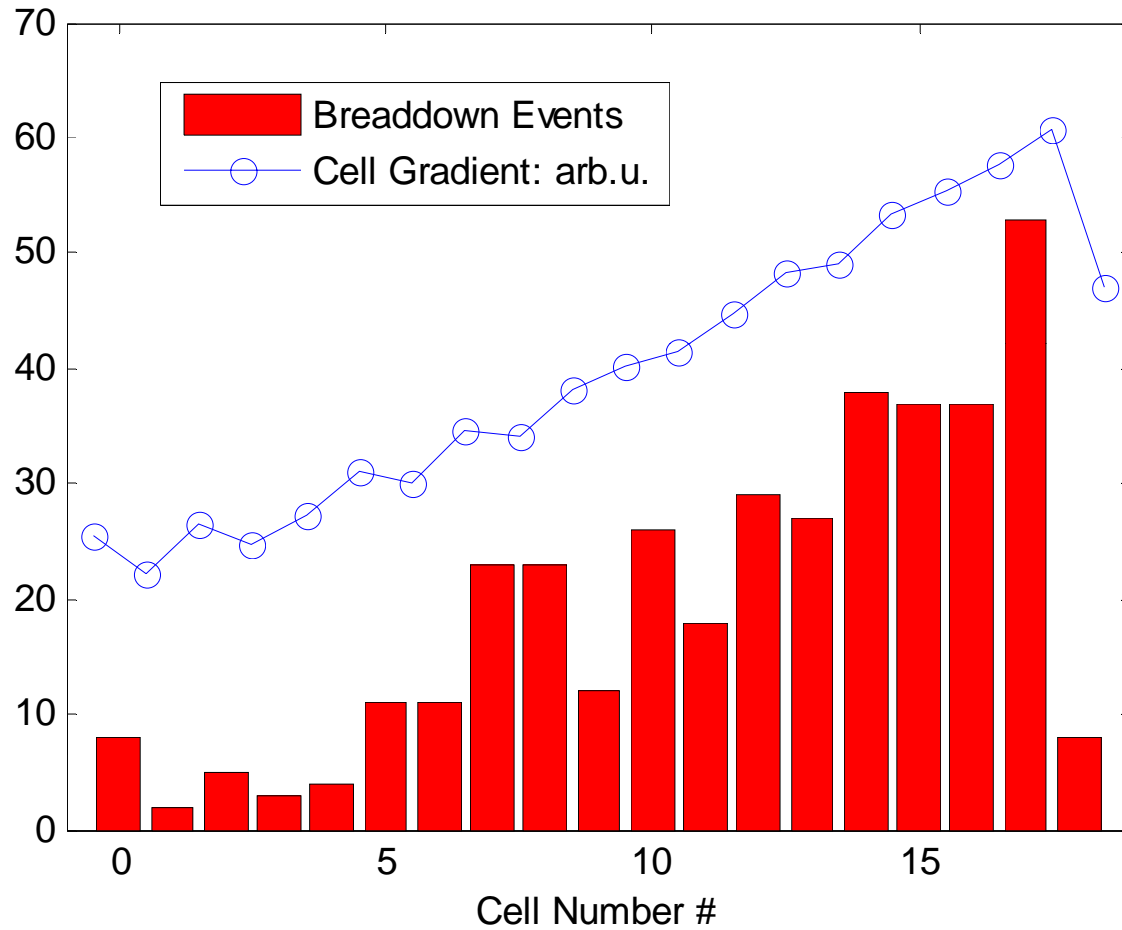


Reflected Power -vs- Reflected Phase



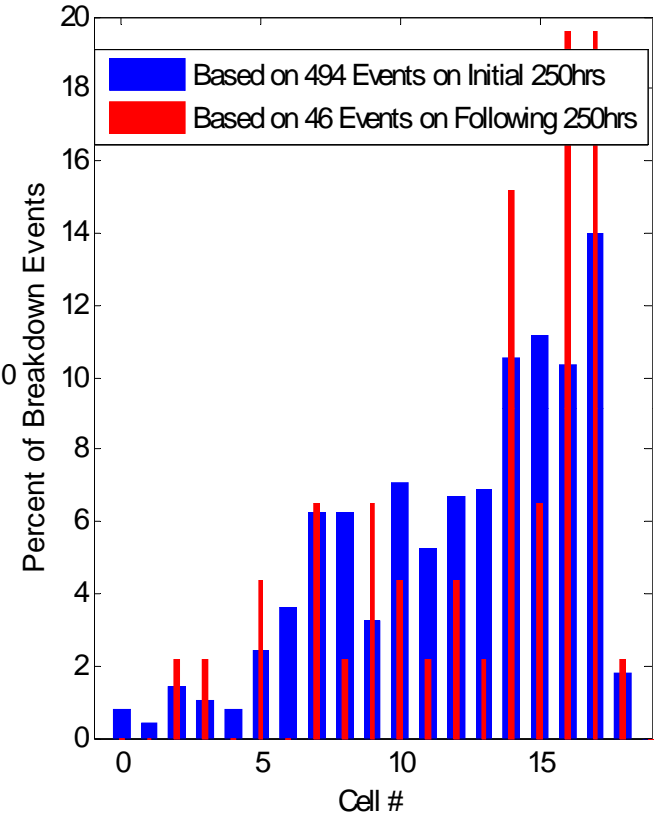
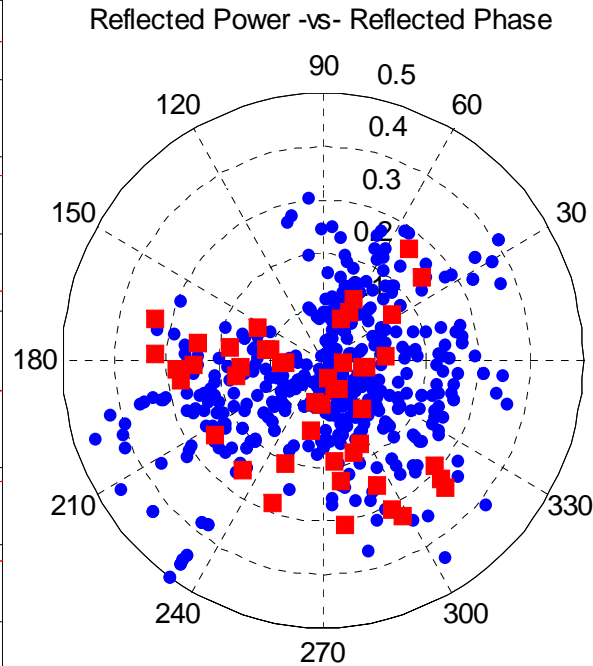
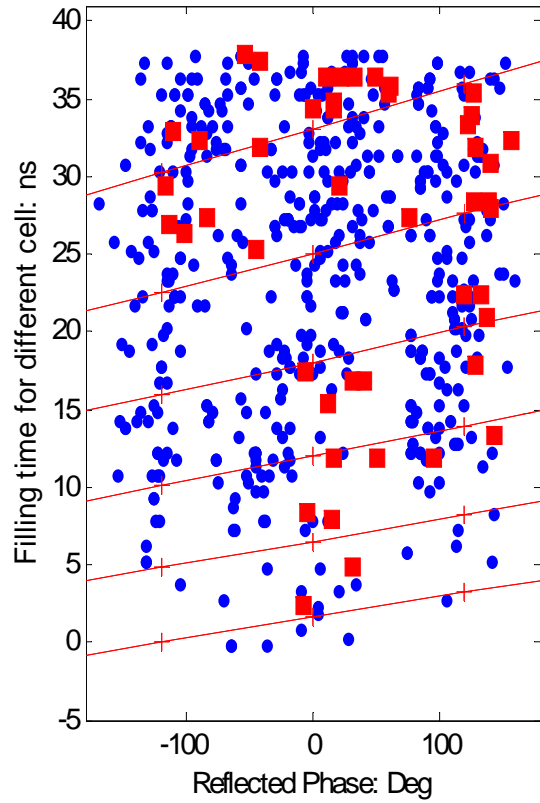
Faya Wang

Based on all the breakdown events



Faya Wang

Breakdown distribution in the structure



Blue round point for initial 250hrs based on 494 events

Red square for the following 250hrs based on 46 events

Faya Wang

Summary

Prediction of average unloaded gradient at rect. pulse length of 100ns and BDR=1e-6 based on the results achieved in T53vg3MC: 102.3MV/m at 100ns and BDR=1e-6:

19.5Wu or $S_c=6.2\text{MW}/\text{mm}^2@100\text{ns}$.

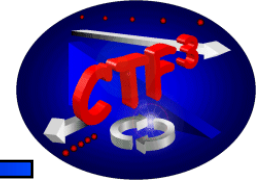
	CLIC_vg1	CLIC_vg1 undamped	T28vg2.4	T28vg2.4 damped	CLIC_G
$P/C*(t_p^{\text{rect}})^{1/3}= 19.5\text{Wu}$					
Average unloaded gradient [MV/m]	132	136	110	104	134
Corresponding input power [MW]	107	107	103	103	82
$S_c=6.2\text{MW}/\text{mm}^2 @ t_p^{\text{rect}}=100\text{ns}$					
Average unloaded gradient [MV/m]	109	106	105	103	120
Corresponding input power [MW]	73.1	65.6	94.3	101	65.9

Alexej Grudiev

We got ~ 110 MV/m at 10^{-6}



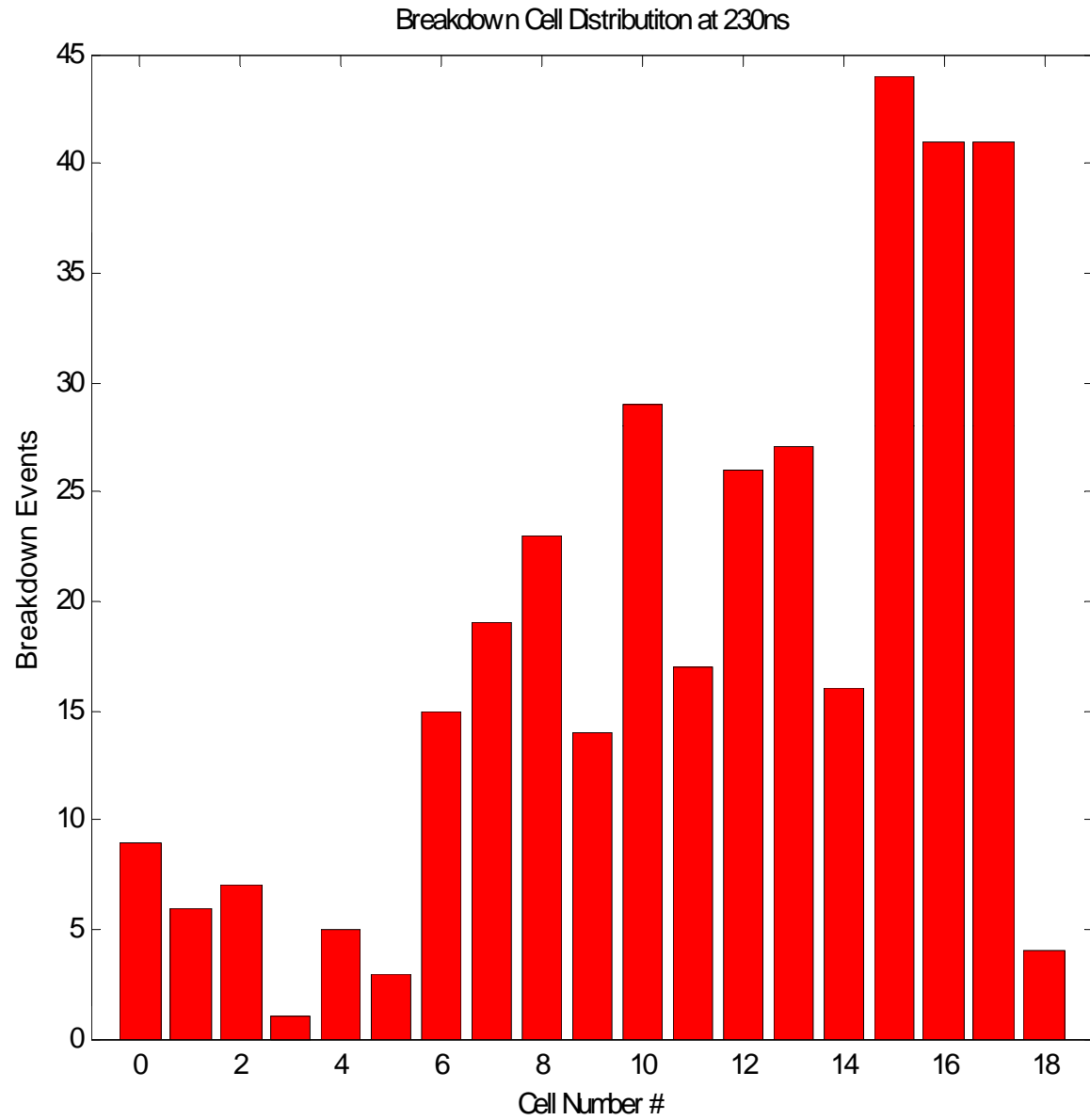
Preliminary Conclusions



- We got a very nice data point towards CLIC !
- No doubts on NLC/GLC disk technology fast and smooth processing
- at 10^{-6} BD-rate, ~ 103 MV/m unloaded at 230 ns, 13.7 wue
at 10^{-7} BD-rate, ~ 100 MV/m at 150 ns,
- Structure might work between 80-90 MV/m for CLIC, damping, efficiency ?
- Breakdowns seem to happen more often at the end of the structure
- The 'Sc-parameter' prediction is pretty good, P/C less good
- No significant dark current measurable
- T24vg1.7 seems the right next step towards a CLIC structure
- Experiment went very well, great collaboration result

The End
Spare slides

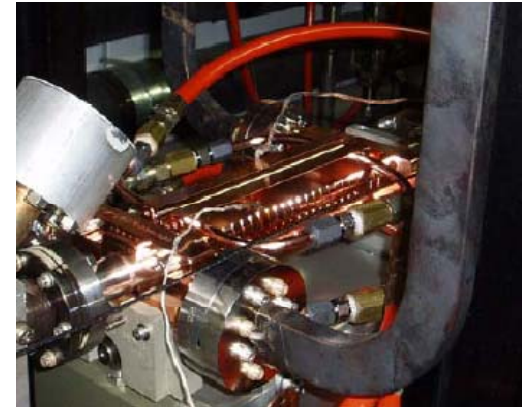
Break down position of all recorded events



Faya Wang

T18_VG2.4 DISC-SLAC with SLAC flanges

Frequency.	11.424GHz
Cells	18+input+output
Filling Time	36ns
S11	-30dB
S21	0.8
Phase	120Deg
Average Unloaded Gradient over the full structure: MV/m	55.5MW→100MV/m



RF Conditioning Statistics

Max Unloaded Gradient: 108MV/m at 100ns (*137MV/m)
108MV/m at 150ns (*137MV/m)
112MV/m at 200ns (*142MV/m)
108MV/m at 230ns (*137MV/m)

~1300 breakdowns

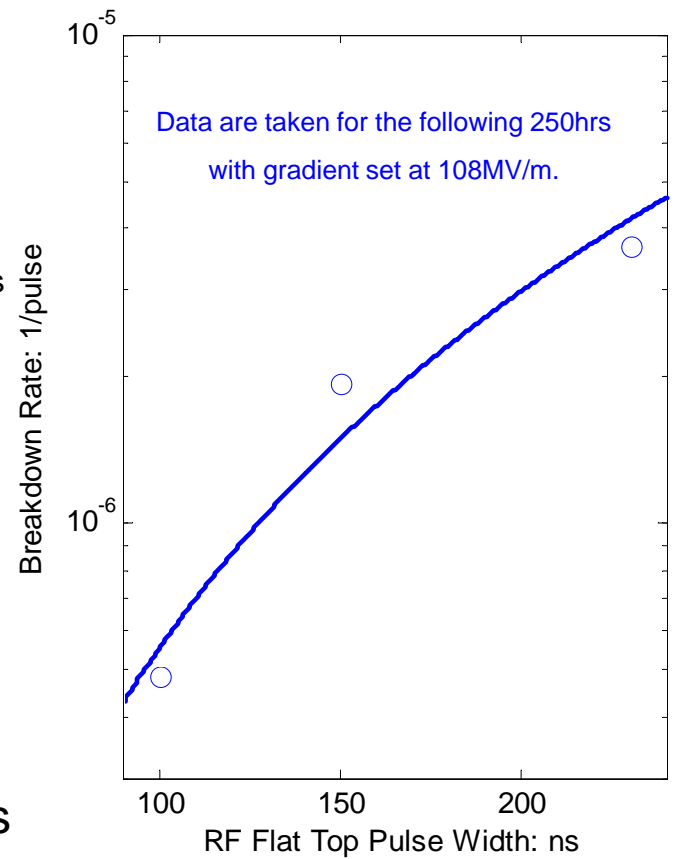
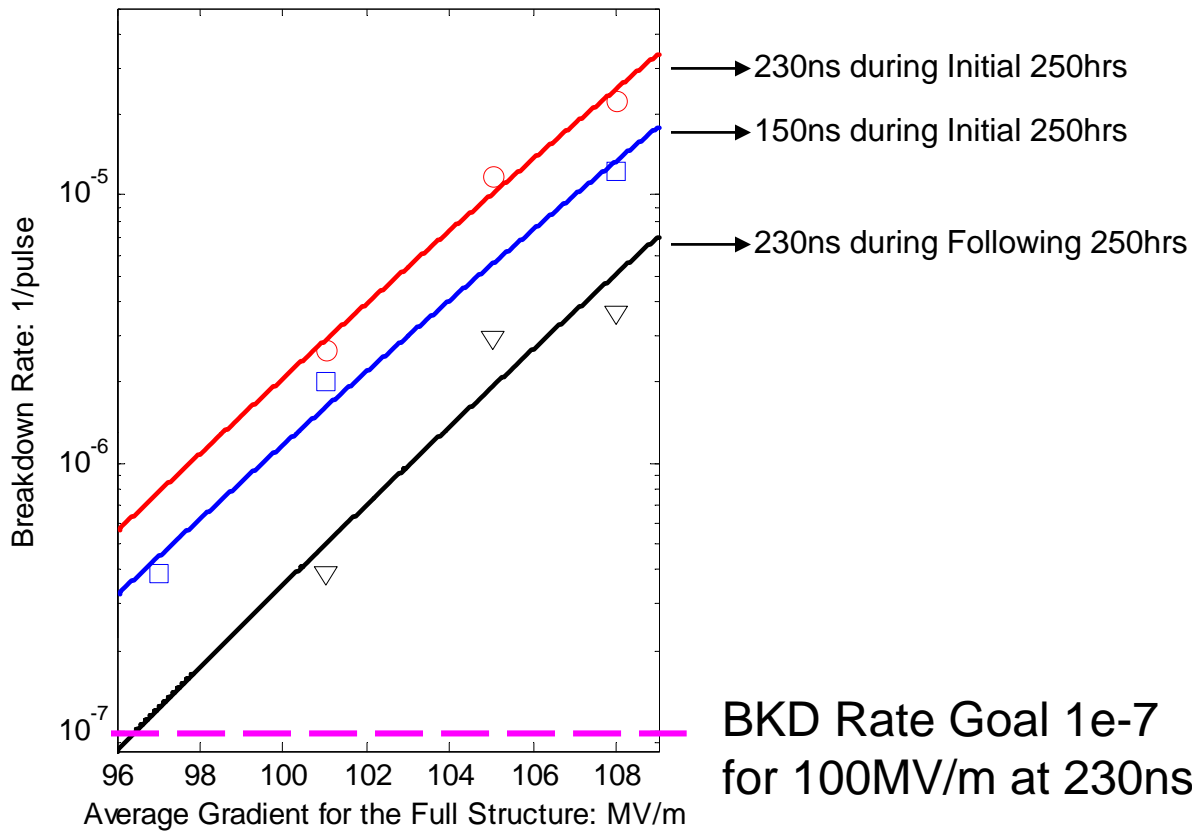
*:Max gradient in the structure

~500 hours total conditioning till 09-May-2008

Summary of Breakdown Rate at Different Condition

Flat Top Pulse Width: ns	Gradient (MV/m)	Time: hr	BKD Events	BKD Rate (1/pulse)	
150	97	24	2	3.858e-7	Initial 250hrs RF Process
150	101	23	10	2.013e-6	
150	108	23	61	1.228e-5	
230	101	7	4	2.644e-6	
230	105	16	41	1.186e-5	
230	108	13	63	2.24e-5	
230	101	24	2	3.86e-7	Following 250hrs RF Process
230	105	69	45	2.92e-6	
230	108	24	19	3.67e-6	
150	108	24	10	1.93e-6	
100	108	38	4	4.87e-7	

The gradient is the average unloaded gradient for the full structure.



Breakdown rate has a gradient dependence $\sim G^{32}$
 and pulse width dependence $\sim PW^{2.4}$



T53vg3 for comparison

