

LHC AVAILABILITY FOR POST LS1 OPERATION

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Acknowledgements: L. Ponce, C. Roderick, R. Schmidt,
B. Todd, D. Wollmann, M. Zerlauth, AWG members

- ❑ Introduction
- ❑ LHC Availability in 2012
- ❑ Summary of the Dependability Workshop
- ❑ Fault Tracking Project
- ❑ Luminosity predictions vs Availability
- ❑ Conclusions

Introduction

LHC Availability in 2012

Summary of the Dependability Workshop

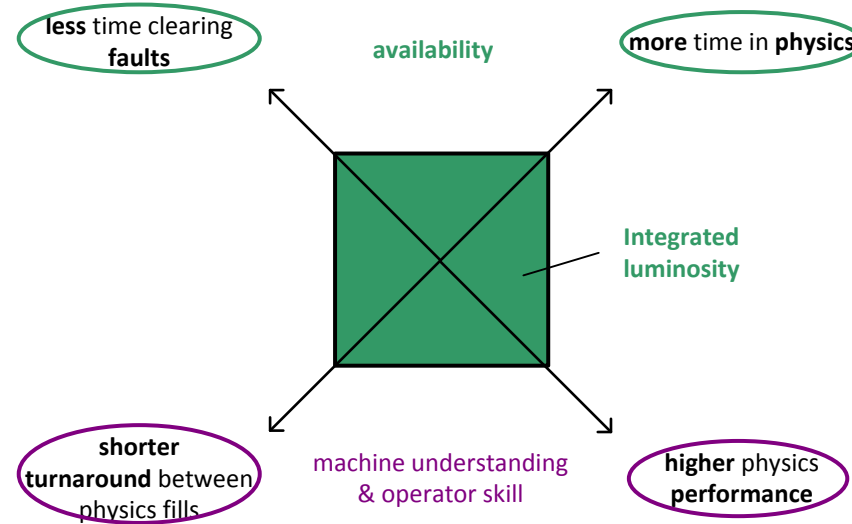
Fault Tracking Project

Luminosity predictions vs Availability

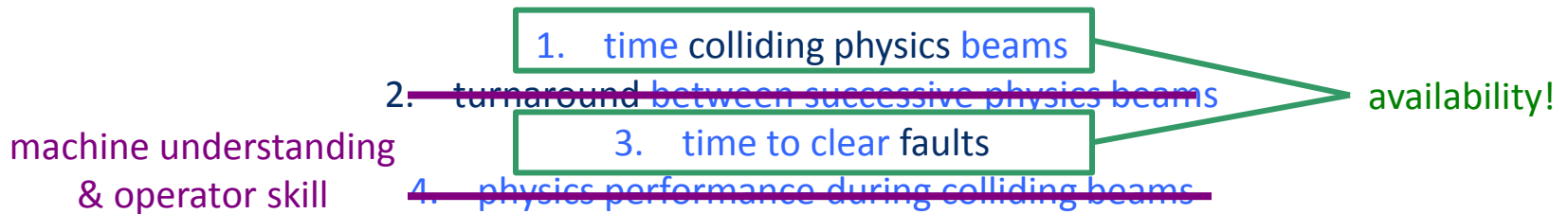
Conclusions

- The increasing interest in the study of Availability at CERN is directly linked to pushing the LHC performance to the limits
- Major efforts towards increasing LHC luminosity:
 - ❑ LIU: injectors upgrade, Linac4
 - ❑ HL-LHC project
- Having a deep understanding of the factors driving LHC availability can be one of the keys to achieve better performance in the future
- Consistent data capturing is at the base of availability studies

Luminosity and Availability: definitions



integrated luminosity is a function of...



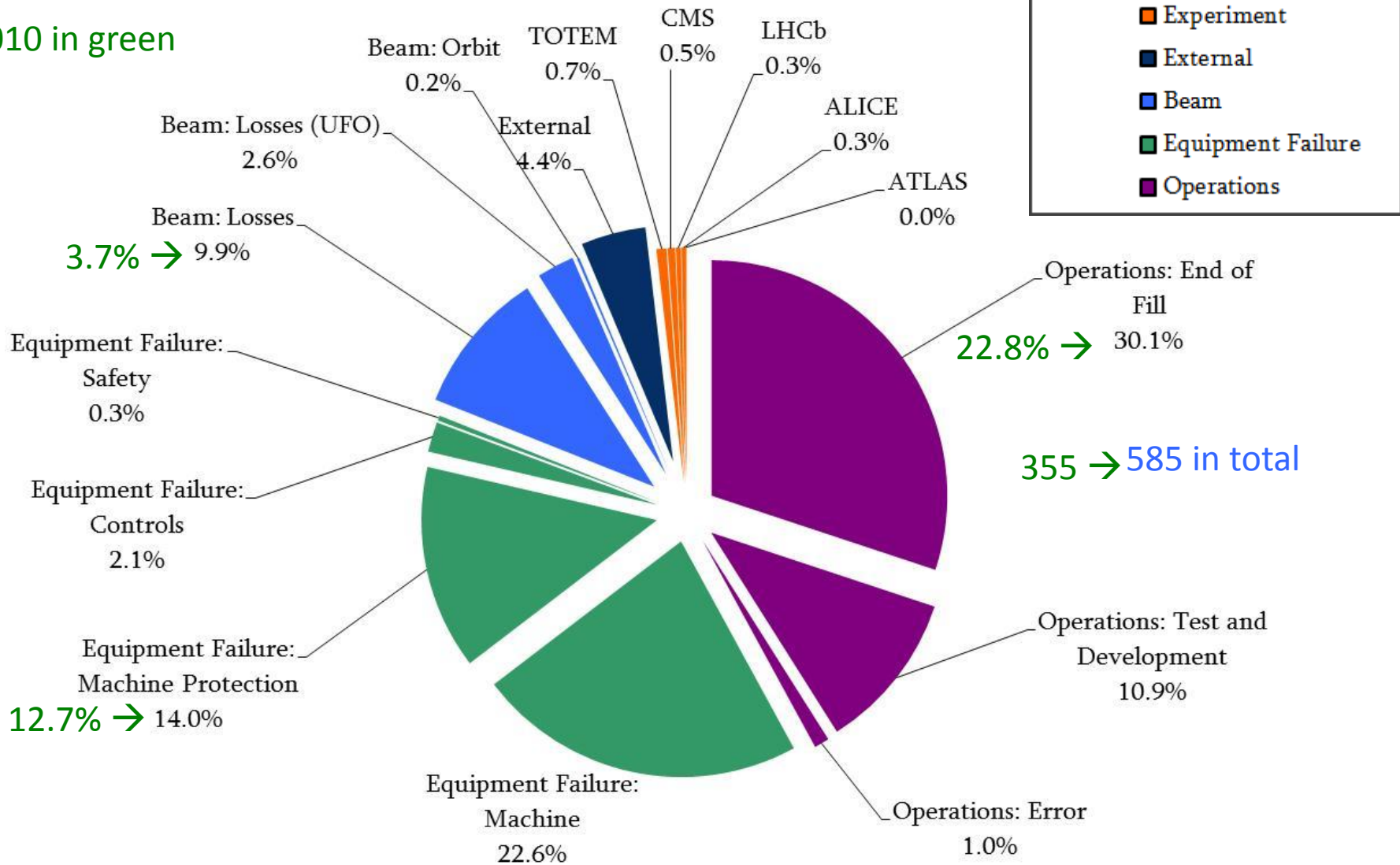
These are not independent variables

B. Todd & AWG, LMC February 2014

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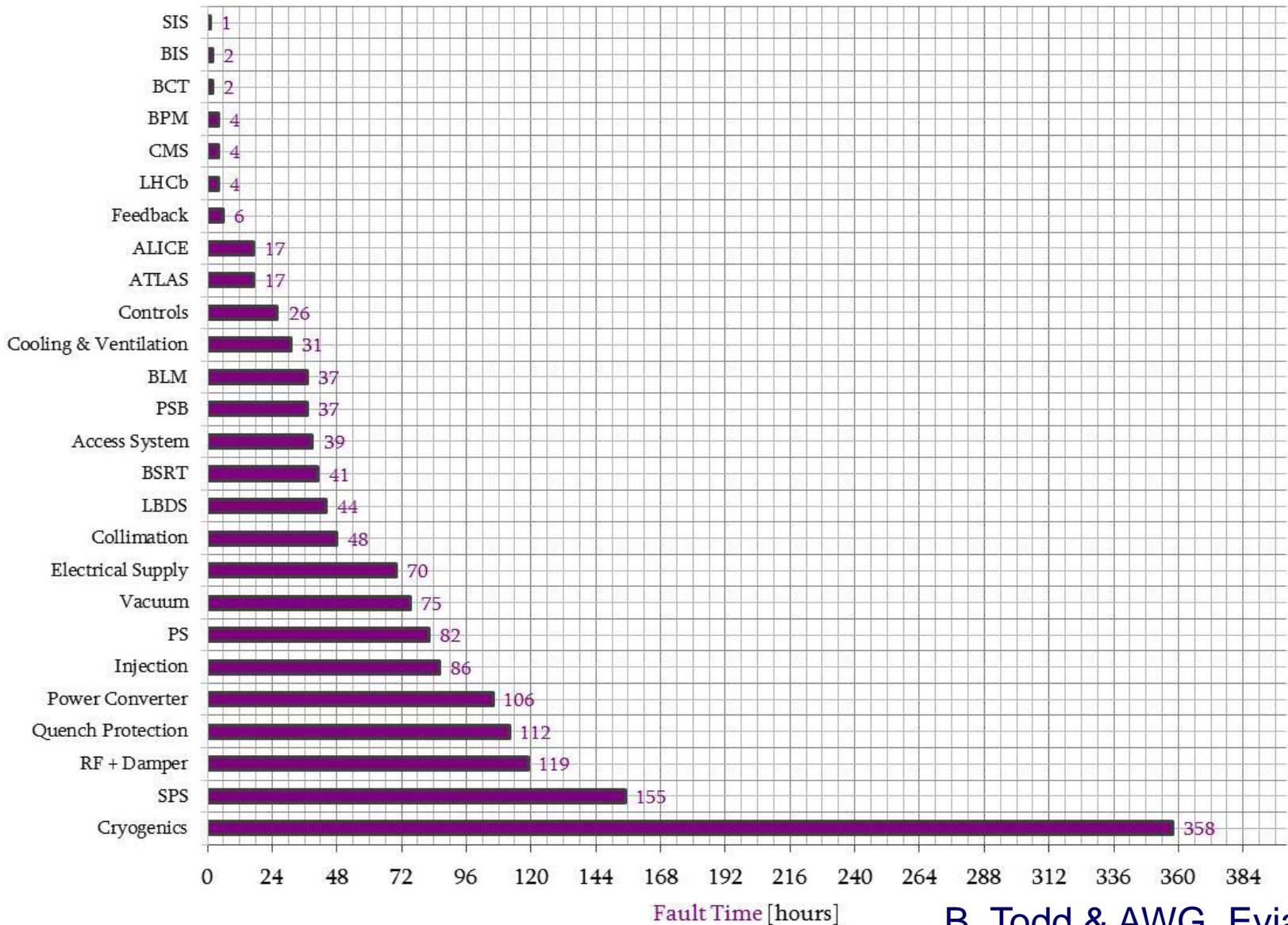
2012 – Dump Cause Classification

2010 in green



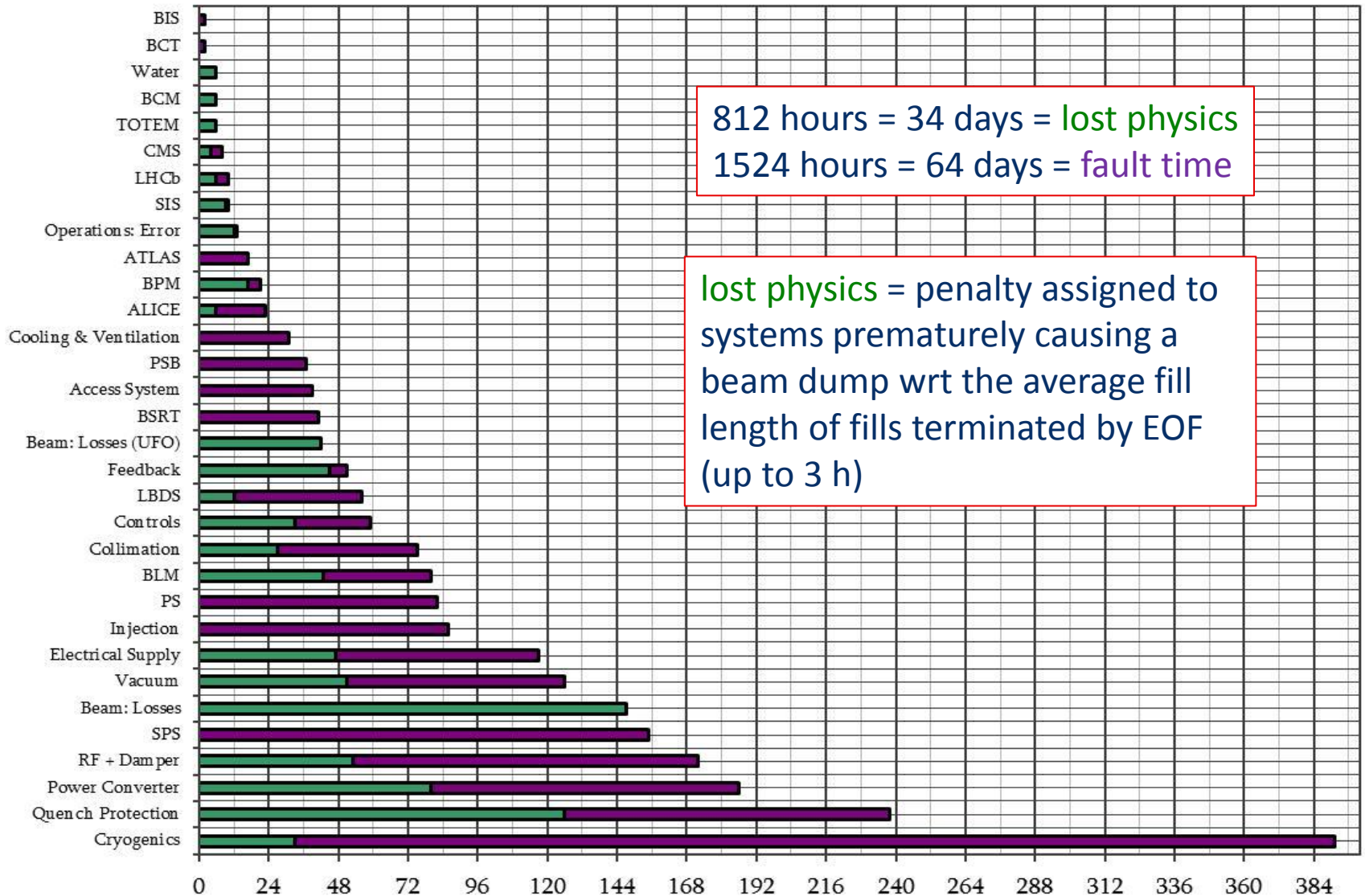
B. Todd & AWG, Evian 2012

2012 – Fault Time Distributions



B. Todd & AWG, Evian 2012

2012 – ‘Lost physics time’



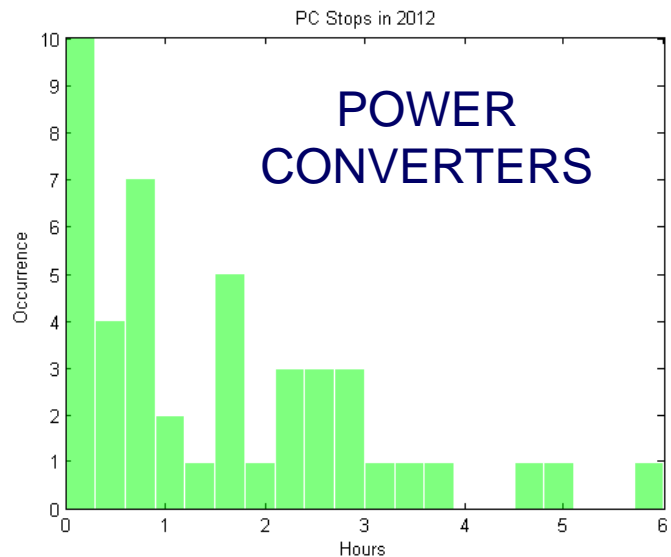
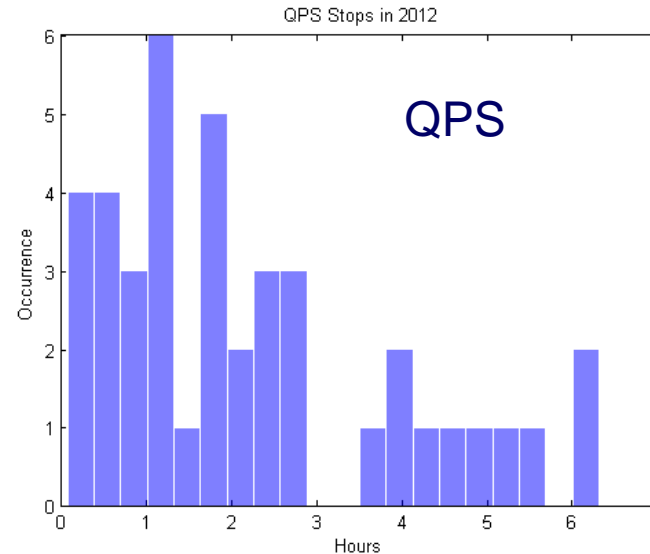
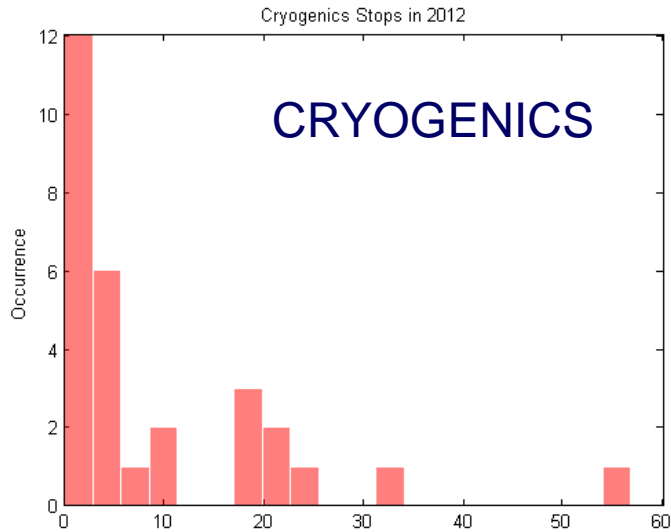
812 hours = 34 days = lost physics
 1524 hours = 64 days = fault time

lost physics = penalty assigned to systems prematurely causing a beam dump wrt the average fill length of fills terminated by EOF (up to 3 h)

Lost Physics & Fault Time [hours]

B. Todd & AWG, Evian 2012

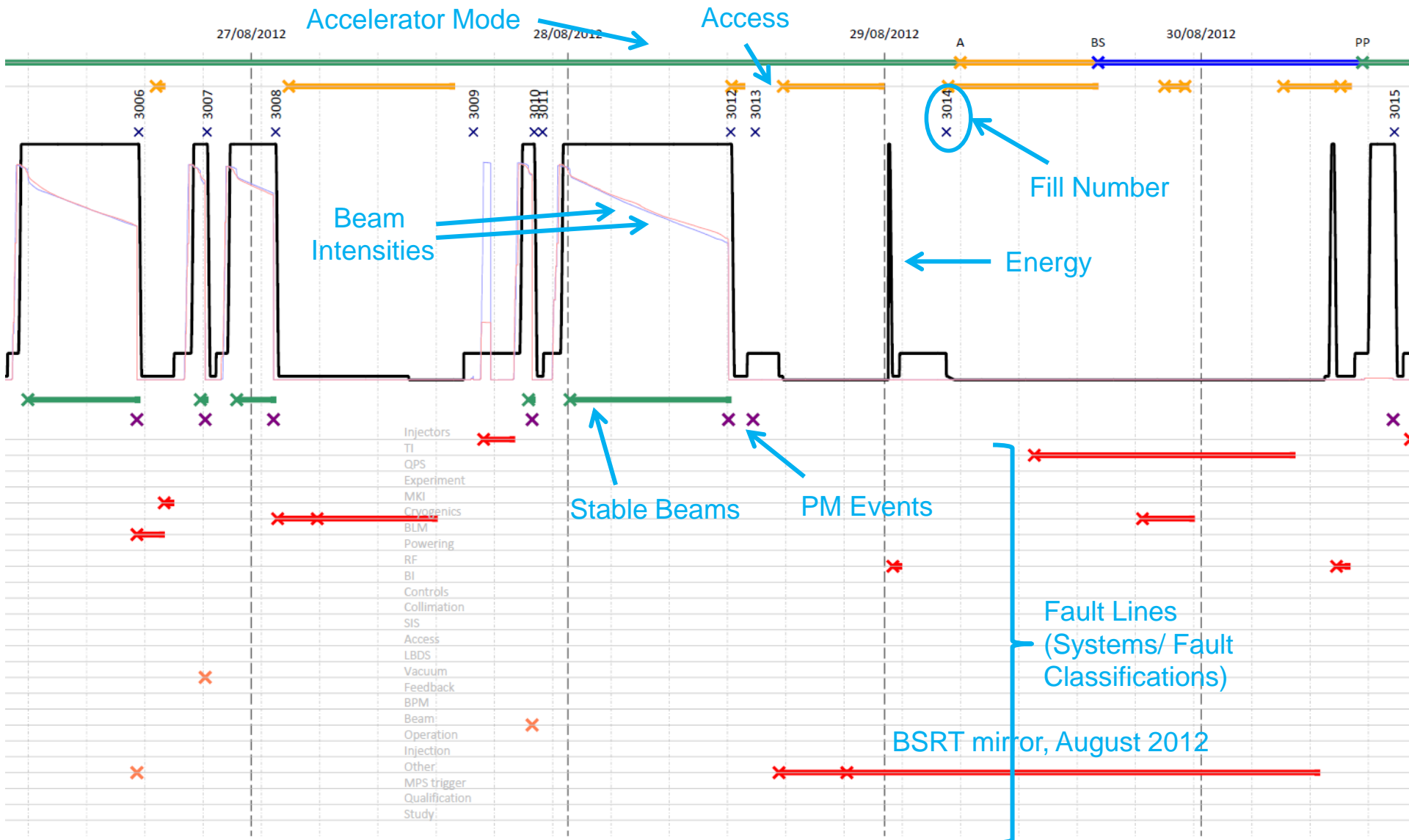
Top 3 contributors to machine downtime in 2012:



- Understanding system **failure modes** is crucial for availability and reliability analyses
- It is important to **keep trace** of all failures to infer wear out or observe systematic effects
- A **Fault Tracking Project** was launched at CERN to consistently store this information

* Faults: registered in the eLogbook

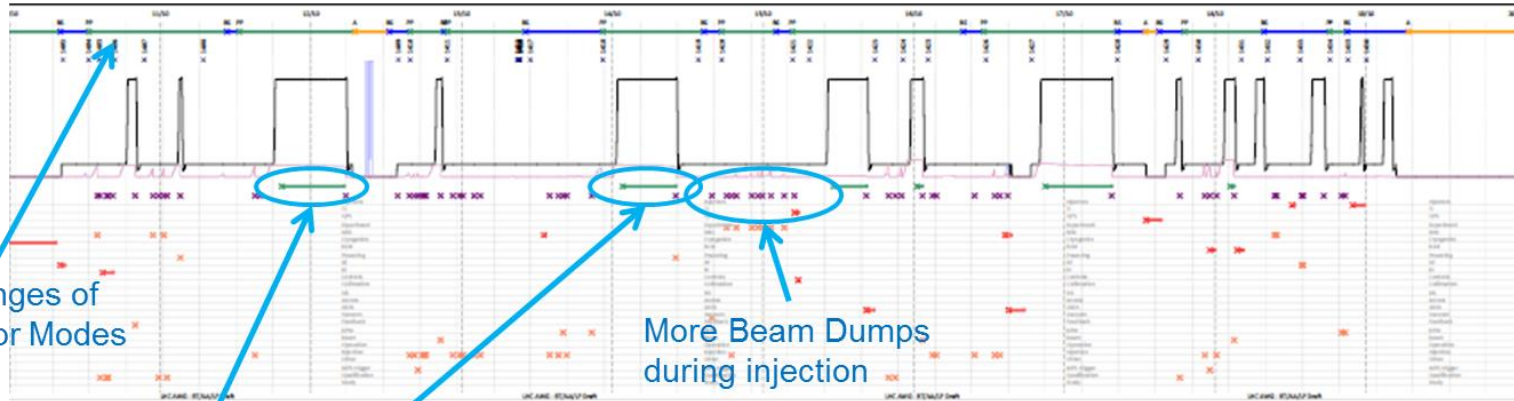
“Cardiogram”: 2010-2012



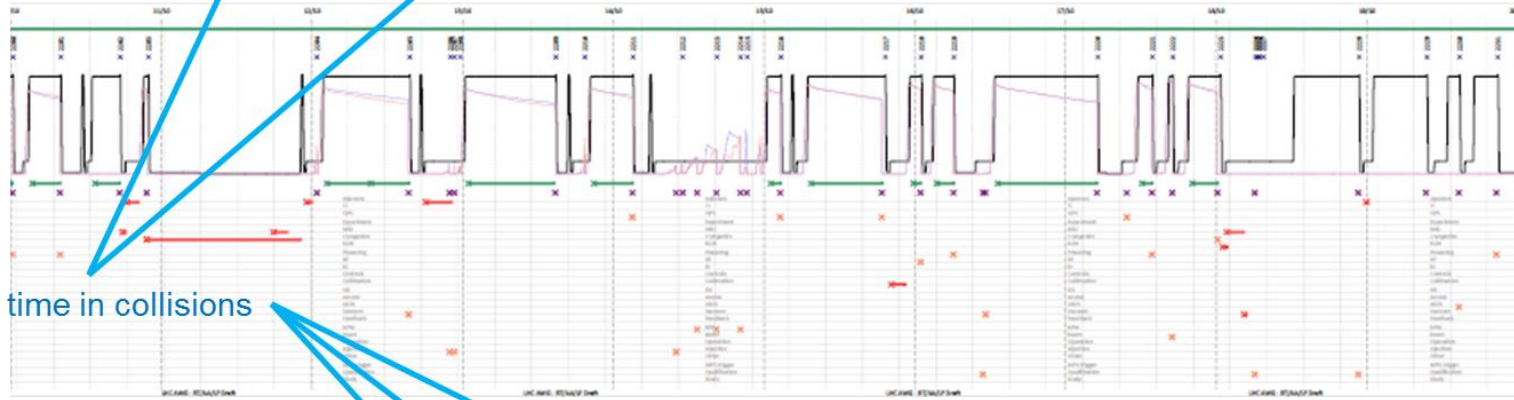
B. Todd, J. Janczyk & AWG

Cardiogram 2010-2012

2010



2011



2012



J. Janczyk & AWG

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- Cryogenics – E. Duret & S. Claudet

- + rotating machine overhauls
- + magnetic bearing controllers EMC reinforcement
- + remote reset for R2E

- Less tolerance to 3.3kV glitches
- Higher operating point at 7TeV
- Longer quench recovery

- Power Converters – S. Uznanski

- + radiation tolerant controller being designed

- Higher operating point at 7TeV

- Beam Dump – R. Filippini

- + vacuum gauges replaced
- + HV insulated against sparking
- + IGBT upgrade
- + shielding for R2E

- BIS retrigger line added
- More surveillance on trigger unit
- Common cause failures addressed in power
- Two more MKB per beam

B. Todd & AWG, LMC February 2014

- Magnet Protection & Interlocks – S. Gabourin

- + BIS: monitoring = preventive maintenance

- BIS retrigger line added

- + QPS upgrades: EMC, R2E, remote reset

- Beam Instrumentation – L. Jensen

- + BLM: monitoring, fans

- Abort gap monitoring added to SIS

- + BPM: upgrades, attenuator remote control

- Tune feedback interaction with QPS

- + BSRA/T: redesign for reliability

- + BGI: repaired and corrected

- RF & Damper – P. Maesen

- + thyatron crowbar becomes solid state

- FESA 3

- + connectors improved

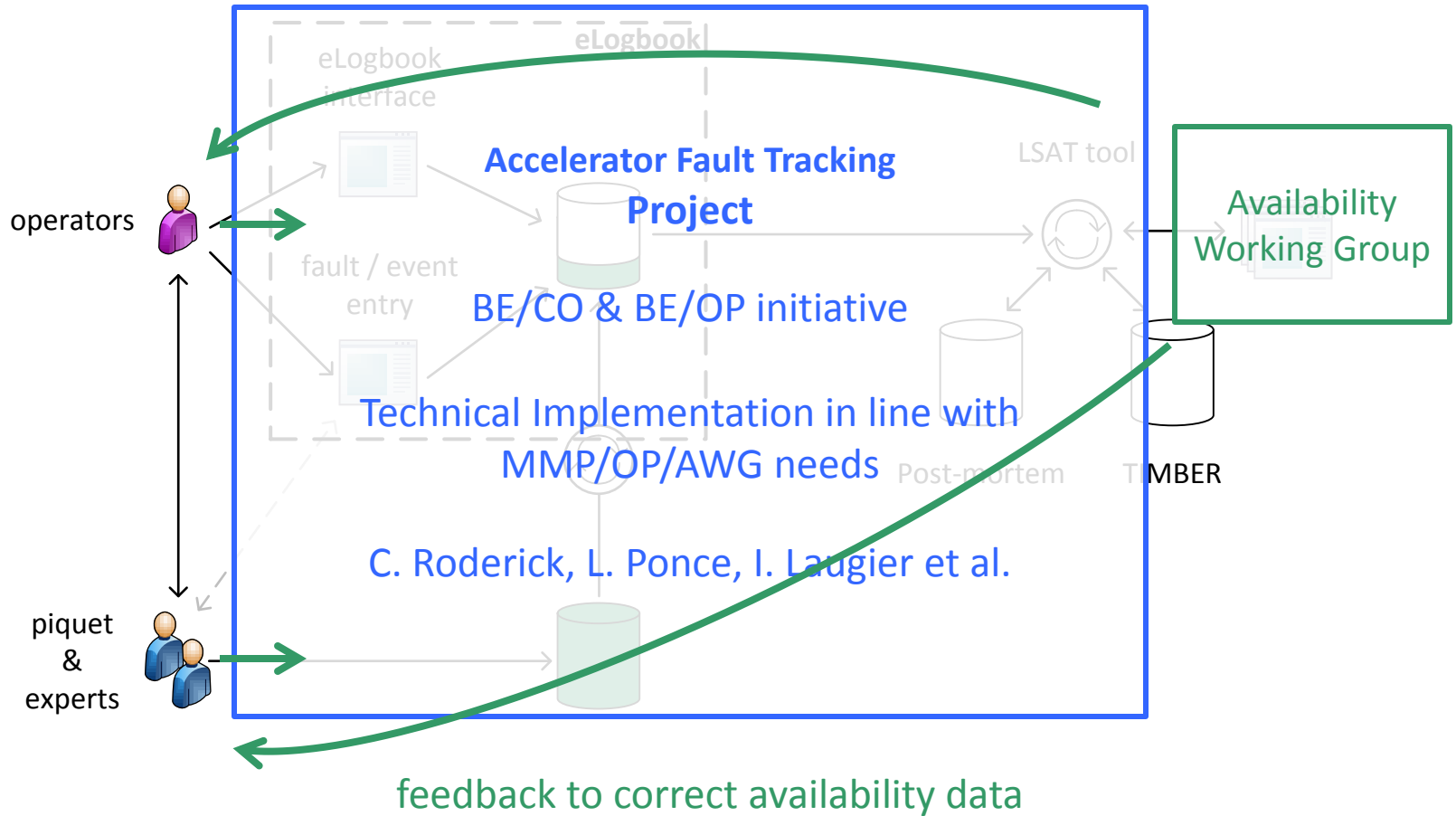
- + relocation for R2E

B. Todd & AWG, LMC February 2014

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- **Goals:**
 - Know why machines are not in use when they should be
 - Know what are the causes of un-planned downtime
 - Look for patterns, relations between systems, operational modes, etc.
- **Project launched in February 2014, based on inputs from:**
 - Evian Workshops
 - Availability Working Group
 - Workshop on Machine Availability and Dependability for post-LS1 LHC
- **Scope:**
 - Initial focus on LHC, but aim to provide a generic infrastructure capable of handling fault data of any CERN accelerator.
 - Easy exploitation and visualization of existing data, highlighting inconsistencies and missing information

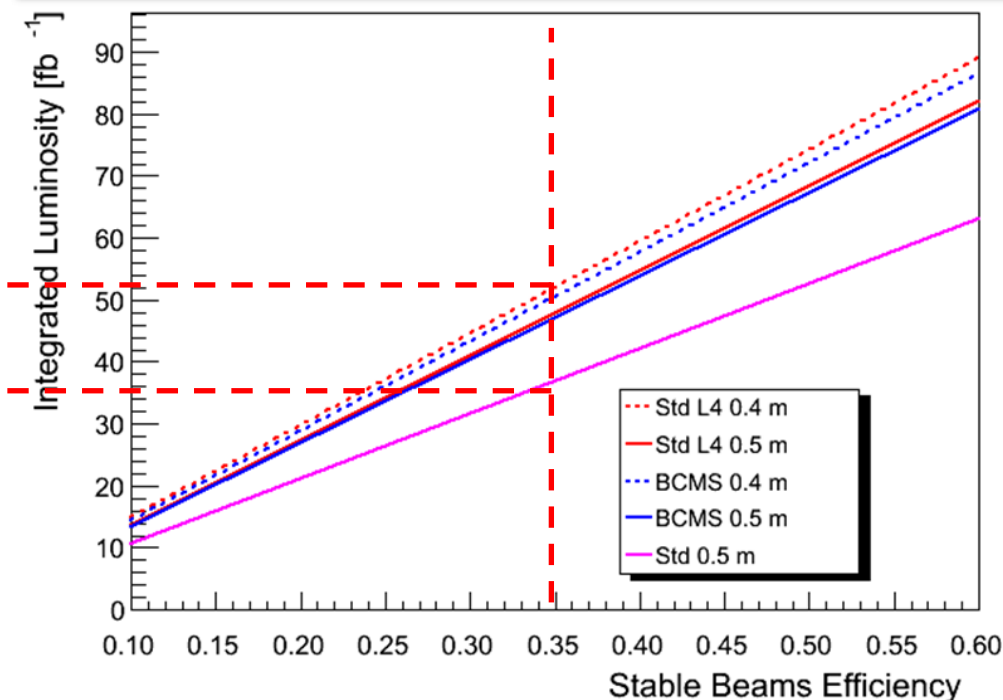
1. Put in place a fault tracking infrastructure to capture LHC fault data from an operational perspective
 - Enable data exploitation and review by others (e.g. AWG and OP) to identify areas to improve accelerator availability for physics
 - Ready before LHC restart (January 2015)
 - Infrastructure should already support capture of equipment group fault data, but not primary focus
2. Focus on equipment group fault data capture
3. Explore integration with other CERN data management systems
 - potential to perform deeper analyses of system and equipment availability
 - in turn - start predicting and improving dependability



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Post LS1 LHC Operation

| Beam | β^* (m) | Leveled L ($10^{34} \text{ cm}^{-2}\text{s}^{-1}$) | Peak L ($10^{34} \text{ cm}^{-2}\text{s}^{-1}$) | Leveling time (h) |
|-------------|---------------|---|--|----------------------|
| Standard L4 | 0.4 | 1.65 | 2.1 | ~1.4 |
| BCMS | 0.4 | 1.54 | 2.2 | ~2.1 |
| Standard L4 | 0.5 | 1.65 | 1.9 | ~0.7 |
| BCMS | 0.5 | 1.54 | 2.0 | ~1.5 |
| Standard | 0.5 | 1.65 | 1.2 | -- |



- ❑ BCMS & standard are very close in performance.
- ❑ Leveled L ~at the triplet limit, peak lumi BCMS / L4 above limit.
- ❑ With 2011 emittance model, values increase ~2%.

Add 5-10% to account for mixed fill length distribution

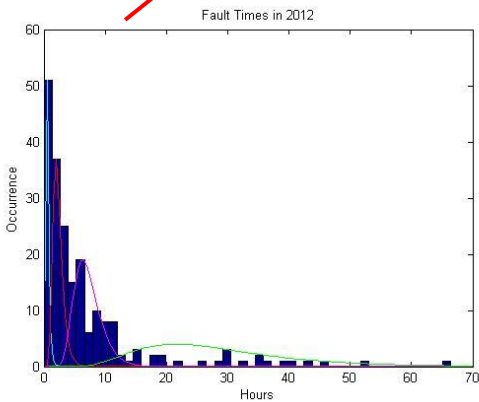
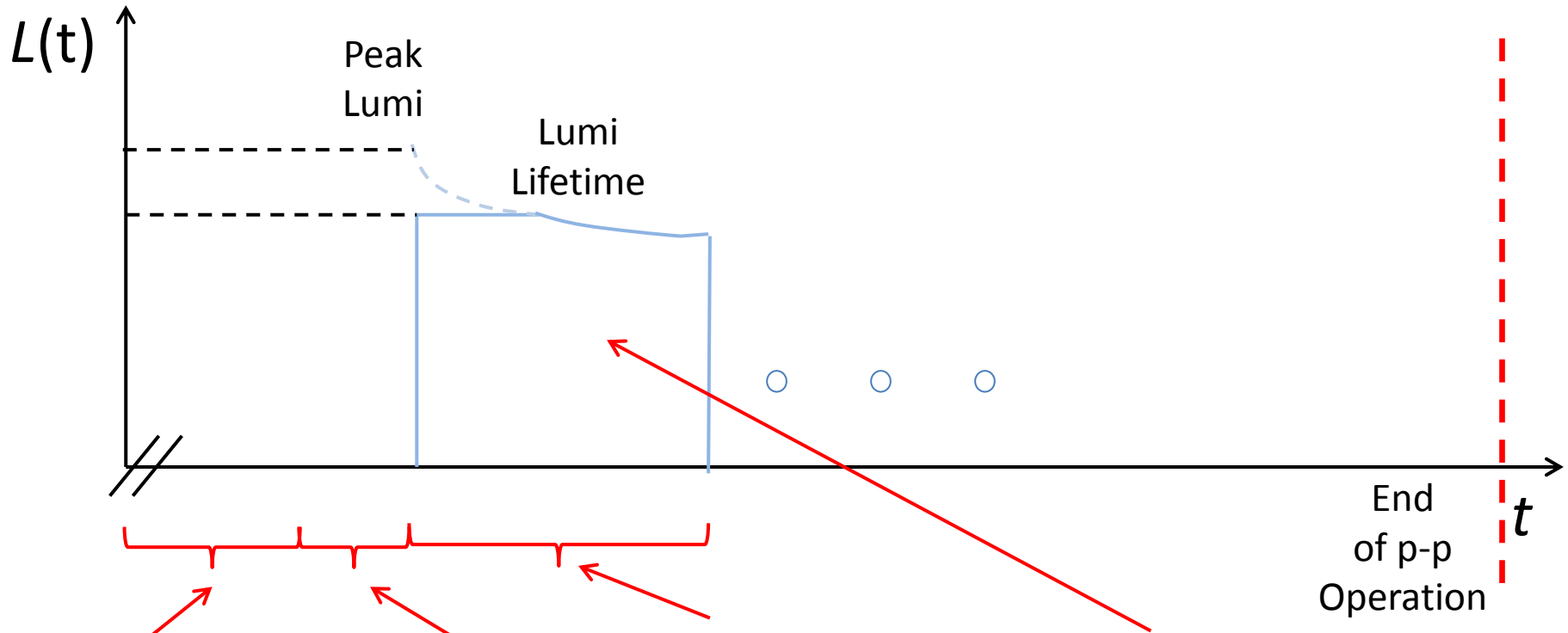
J. Wenninger, RLIUP October 2013

- Sequence of LHC Operational states:

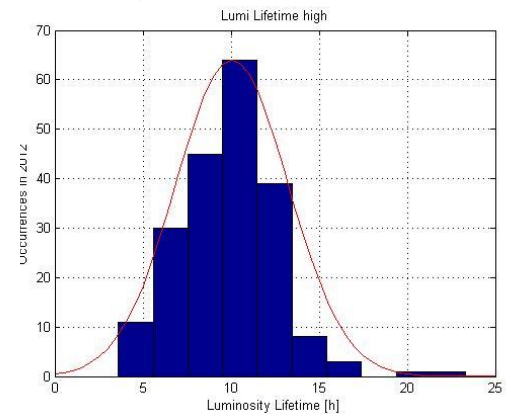
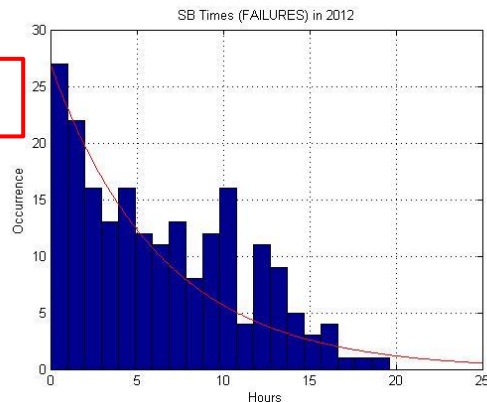


- **2012 Observations** (average values):
 - Turnaround: 5.5 h
 - Fault time per fill: 4.8 h
 - Stable Beams: 6.1 h
- **Monte Carlo model** for performance evaluation (MATLAB):
 - Generation of random numbers based on 2012 distributions
- The model reproduces a **realistic timeline** of 1 year of LHC OP:
 - Assumes 2012 parameters as reference
 - Includes intensity Ramp-up
 - Allows for sensitivity analyses to relevant parameters

Monte Carlo Model: Levelling



~ 6.2 h



1. No machine faults (i.e. max theoretical luminosity)

(MFR=0 %, FAT=0 h, TAT=4 h)

2. Only external faults

(MFR=9 %, FAT=2.6 h, TAT=4 h)

3. Extension of 2012 fault distributions

(MFR=70 %, FAT=7 h, TAT=6.2 h)

4. All faults require no access

(MFR=70 %, FAT=1 h, TAT=6.2 h)

5. All faults require 1 access

(MFR=70 %, FAT=4 h, TAT=6.2 h)

6. All faults require major interventions

(MFR=70 %, FAT=12 h, TAT=6.2 h)

MFR: Machine Failure rate =
fills with failures / total # of
fills

FAT: Average Fault time per
fill to Stable Beams with
failures

TAT: Average Turnaround
time per fill to Stable Beams

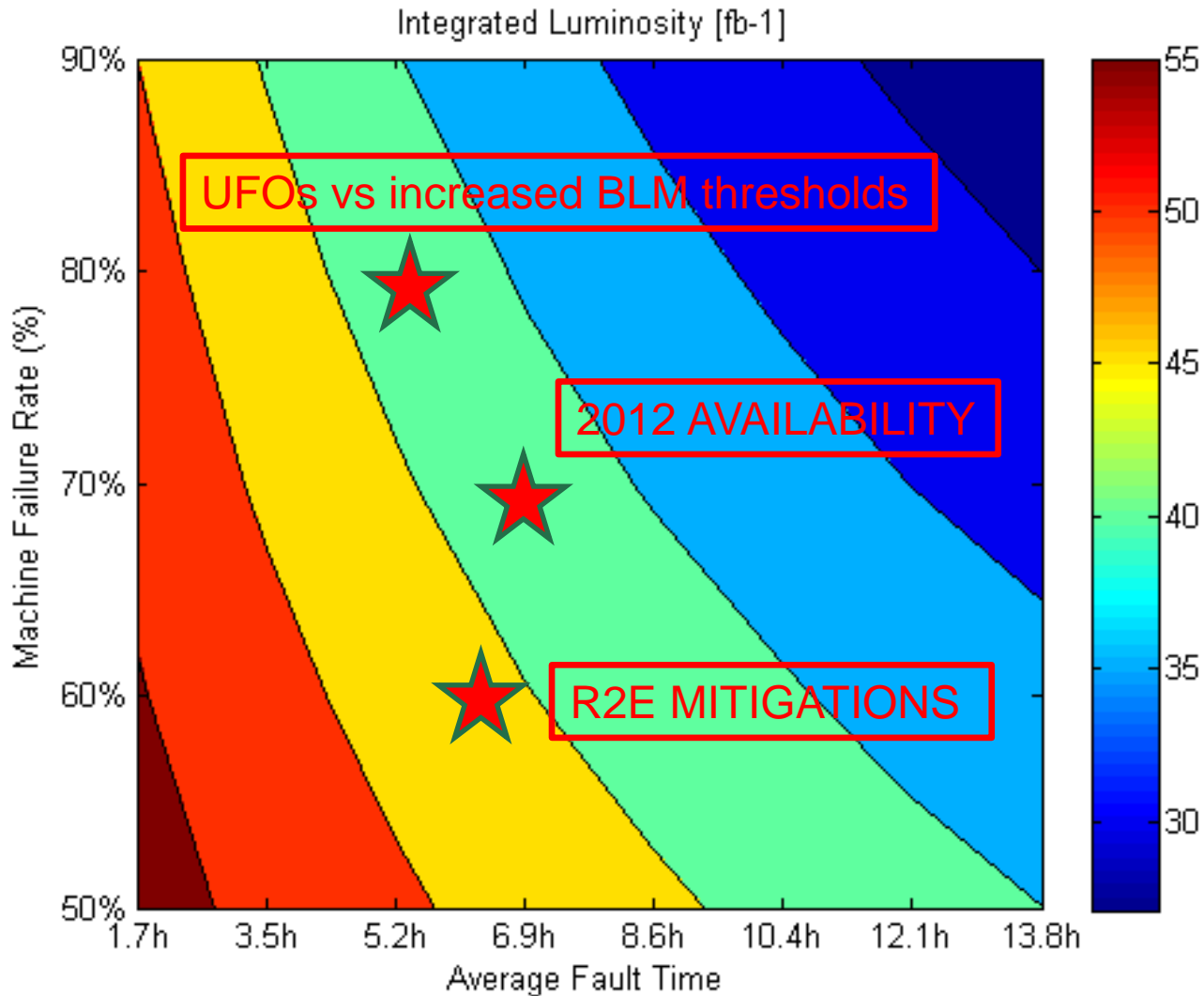
160 days of operation

| Scenario | Integrated Luminosity (BCMS) | Opt. # fills | | Opt. Stable beams | |
|------------------------|------------------------------|--------------|----------|-------------------|-----------|
| | | EOF | Failures | Levelling | Exp decay |
| 1. No faults | 100.5 [fb ⁻¹] | 405 | 0 | 2.1 h | 3.4 h |
| 2. External faults | 98.3 [fb ⁻¹] | 364 | 32 | 2.1 h | 3.5 h |
| 3. 2012 distributions | 56.4 [fb ⁻¹] | 69 | 160 | 2.1 h | 5.9 h |
| 4. Faults - no access | 75.9 [fb ⁻¹] | 95 | 221 | 2.1 h | 4.7 h |
| 5. Faults – 1 access | 64.5 [fb ⁻¹] | 80 | 186 | 2.1 h | 5.4 h |
| 6. Major interventions | 52.3 [fb ⁻¹] | 63 | 148 | 2.1 h | 6.3 h |

- Optimum time in stable beams is for fills terminated by EOF only (average fill length for fills terminated by failures is 4.6 h)

Lumi Predictions: Realistic Scenarios

- Using the Monte Carlo model, starting from 2012 distributions:



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- The LHC had a **remarkable** availability in 2012
- Availability models are currently being developed to make luminosity **predictions** for future operational scenarios
- The AFT project will allow capturing availability-related data in a more **consistent** way
- Failures having the highest impact on LHC availability during run 1 are currently being addressed in the LS1 with dedicated **mitigation** strategies
- **Extrapolation** of failure behaviors for future operational scenarios is not trivial
- A **strategic view** on how to improve LHC performance through availability optimization must be studied in the future

THANKS A LOT FOR YOUR ATTENTION!

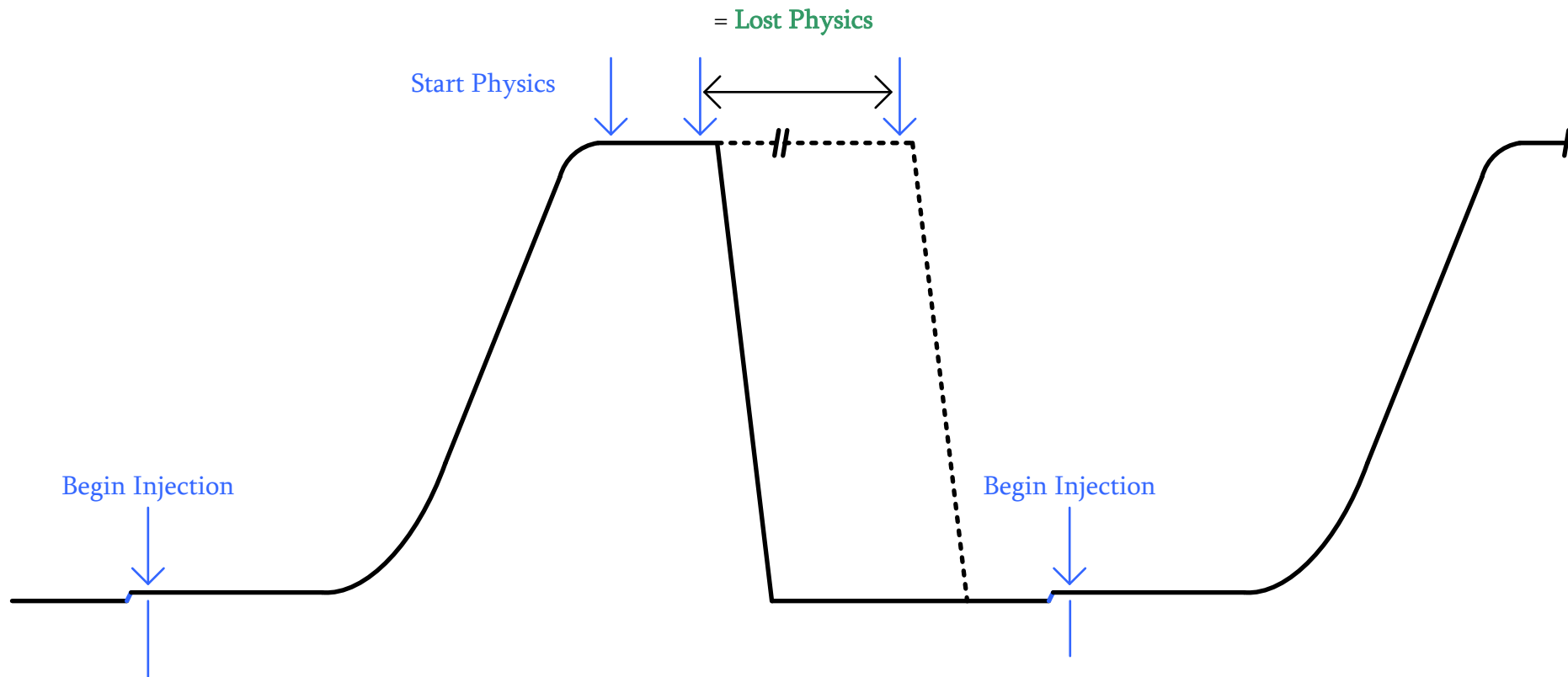
References:

- The proceedings of the 2012 Evian Workshop on LHC beam operation, 17 – 20 December 2012, Evian-Les-Bains, France, <https://cds.cern.ch/record/1562028/files/CERN-ATS-2013-045.pdf>
- The proceedings of the Availability and Dependability Workshop for Post-LS1 LHC, 28th November 2013, CERN, <https://indico.cern.ch/event/277684/material/2/0.pdf>
- AWG website: <https://espace.cern.ch/LHC-Availability-Working-Group/Meetings/SitePages/Home.aspx>

Lost Physics = stable beams cut short by faults

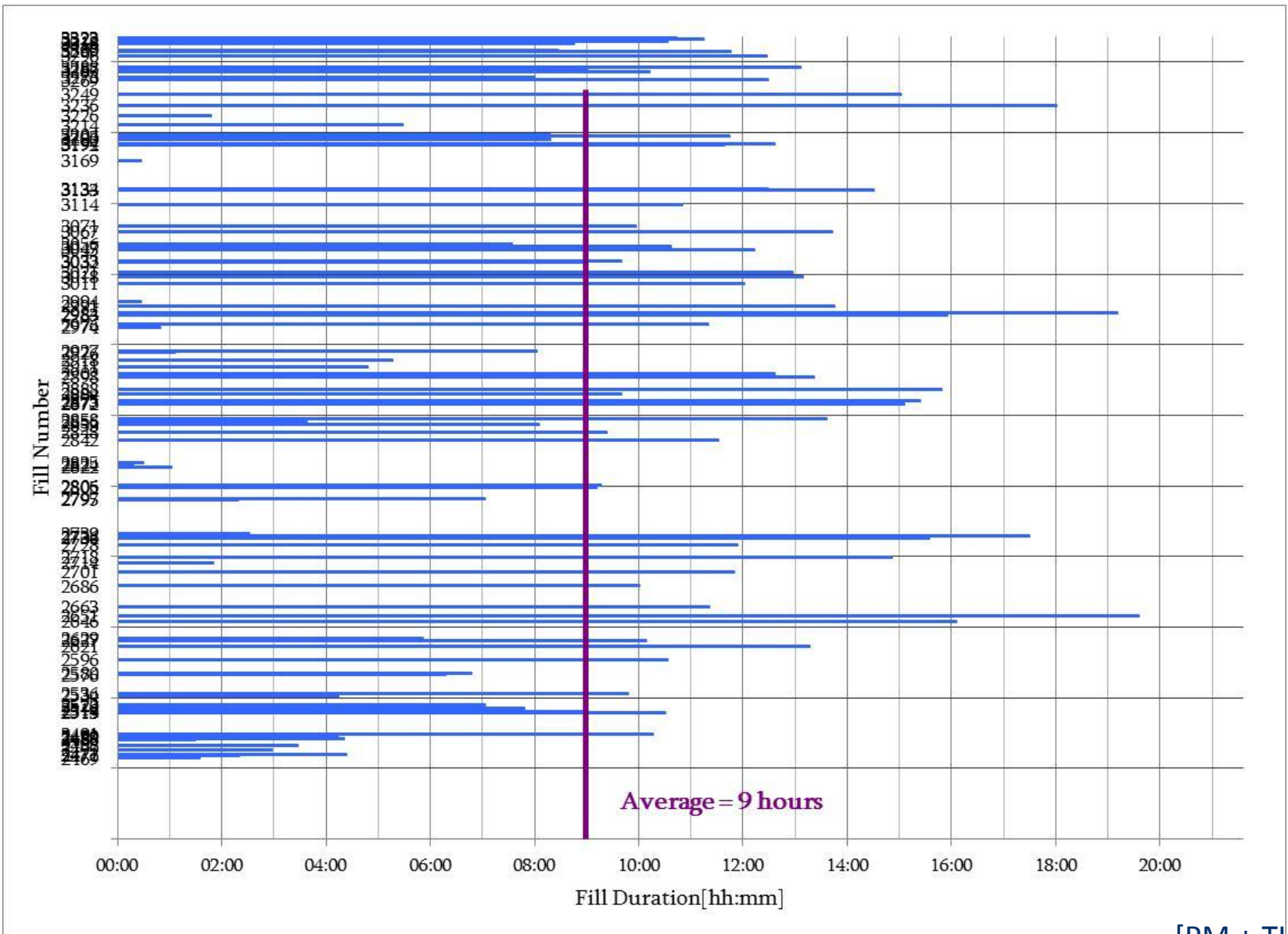
Average time in physics when reaching End of Fill = 9 hours ... good turnaround = 3 hours

if fill did not have 9 hours stable beams : dump cause is assigned up to 3 hours lost physics





Mean Stable Beams 9 Hours @ End of Fill



[PM + TIMBER]

Can we compare systems by their complexity?

Asked each system to give “number of hardware signals which can provoke beam abort”
 initial informal attempt:

| System | Approximate Number | Reference |
|---|--------------------|--------------|
| RF | 800 | O. Brunner |
| Beam Interlock System | 2000 | B. Todd |
| Cryogenics | 3500 | S. Claudet |
| Quench Protection | 14000 | R. Denz |
| BLM (surveillance of protection function) | 18000 | C. Zamantzas |
| BLM (protection function) | 48000 | C. Zamantzas |

Better metric for complexity...
 TE/MPE & AWG – student 2013

Study by A. Apollonio

2005 – Reliability Sub-Working Group

Predicted false dumps and safety of Machine Protection System

safety: no events

false dumps: used to determine whether predictions were accurate

| System | Predicted 2005 | Observed 2010 | Observed 2011 | Observed 2012 |
|--------|----------------|---------------|---------------|---------------|
| LBDS | 6.8 ± 3.6 | 9 | 11 | 4 |
| BIS | 0.5 ± 0.5 | 2 | 1 | 0 |
| BLM | 17.0 ± 4.0 | 0 | 4 | 15 |
| PIC | 1.5 ± 1.2 | 2 | 5 | 0 |
| QPS | 15.8 ± 3.9 | 24 | 48 | 56 |
| SIS | - | 4 | 2 | 4 |

radiation induced effects are included in the figures above

false dumps – in line with expectations...

safety – therefore in line with expectations... if ratio false dumps to safety is ok.

Study by A. Apollonio

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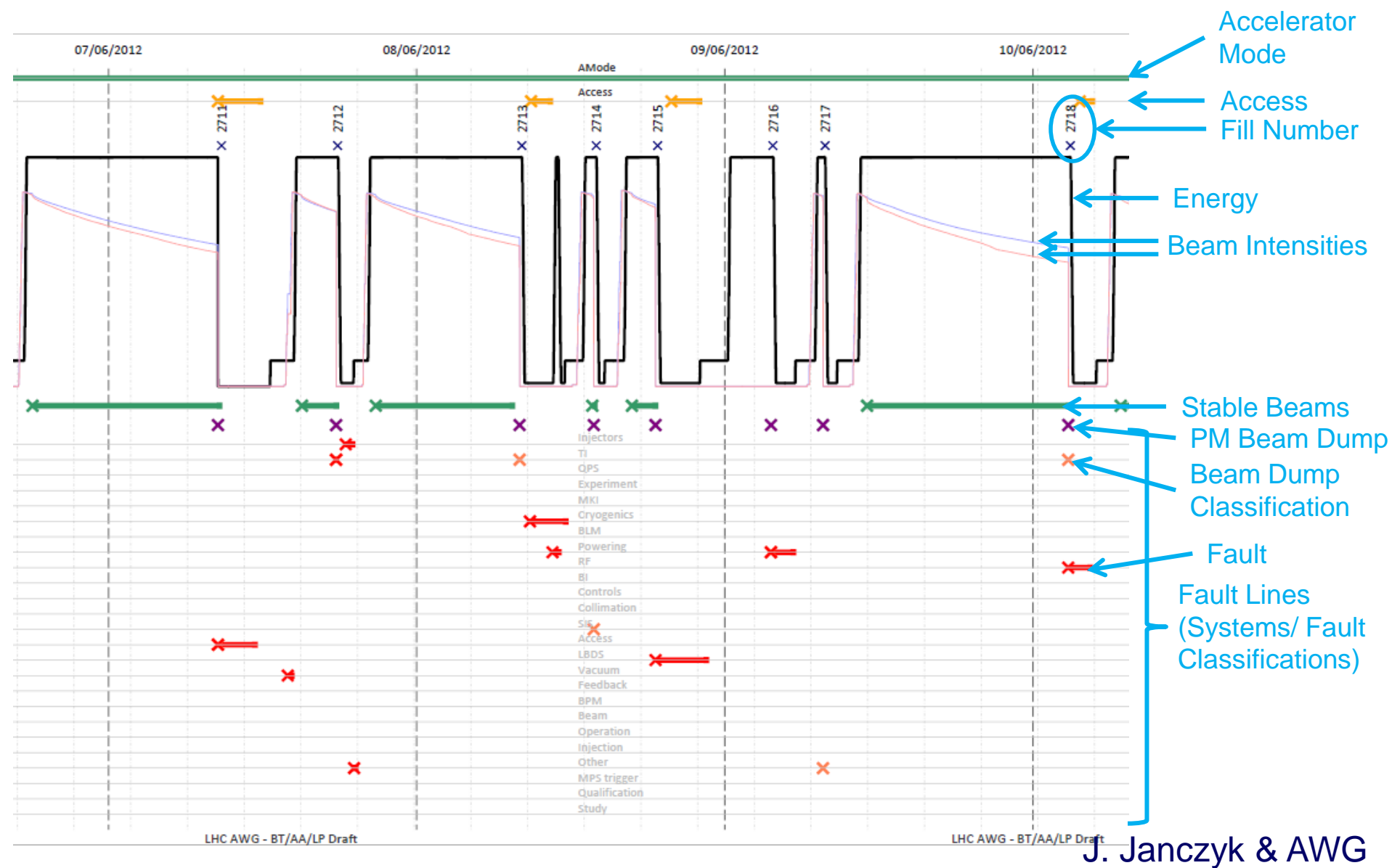
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Study by A. Apollonio



Cardiogram 2012

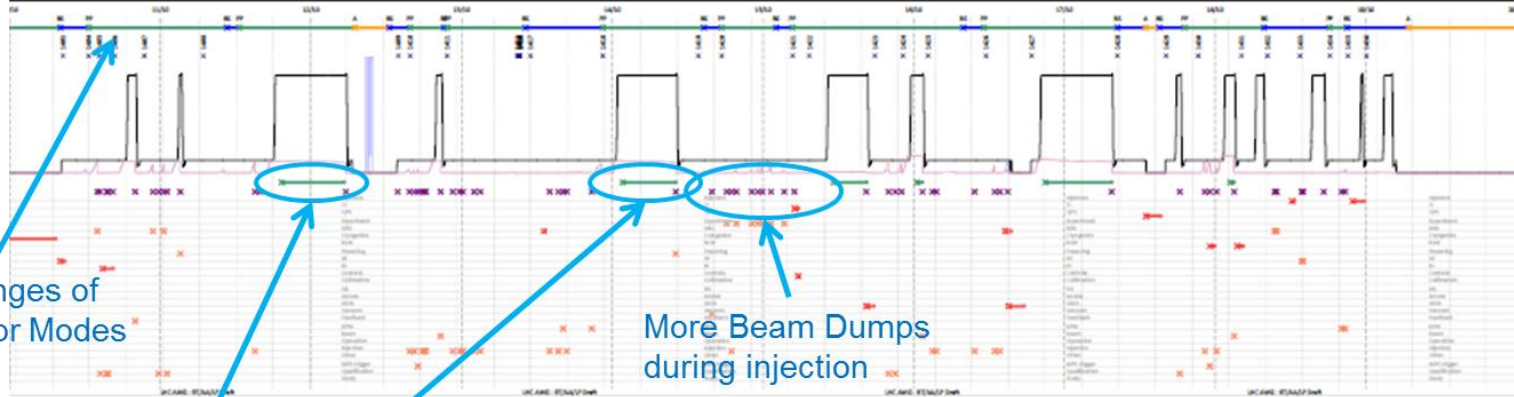


J. Janczyk & AWG

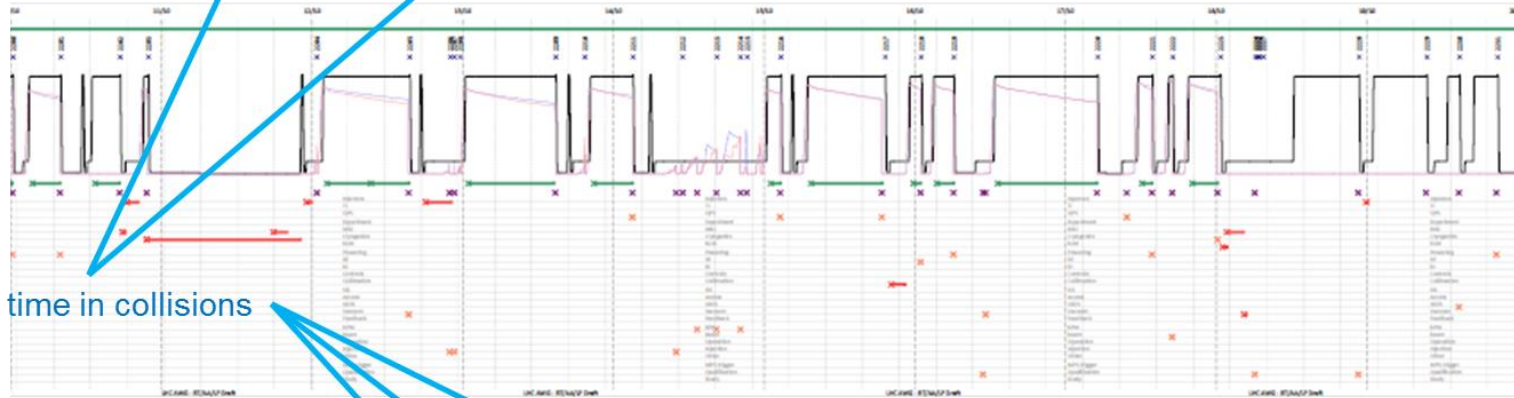


Cardiogram 2010-2012

2010



2011



2012



More changes of Accelerator Modes

More Beam Dumps during injection

More time in collisions

J. Janczyk & AWG

- Changes during LS1 increasing availability:
 - ❑ Major overhauls of rotating machinery, to avoid end of life wear-out.
 - ❑ Magnetic bearing controllers in the cold compressors, reinforced against EMC.
 - ❑ Remote reset and R2E mitigations in P2, 4 and 6.
- Changes during LS1 decreasing availability:
 - ❑ The re-adjustment of tolerance to 3.3kV glitches, which is necessary for motor protection may induce additional downtime.
- Sensitivity to Operating Conditions:
 - ❑ Higher energy means that resistive heat loads will increase (factor 4). Operating point moved closer to the maximum possible, although still within design values.
 - ❑ Failures of rotating machinery will be more visible; near misses from before will now cause a stop with an impact on availability or physics.
 - ❑ Quenches will take longer to recover from

- Changes during LS1 increasing availability:
 - ❑ Known unreliable parts in the VS have been fixed.
 - ❑ A new radiation tolerant power converter controller is being designed (FGClite) which is expected to be 20 times more reliable in radiation than the current FGC.
- Changes during LS1 decreasing availability:
 - ❑ The FGClite will not be ready for the restart of LHC after LS1. Therefore it is possible that the FGC2 remains in place, with the known failure rate.
 - ❑ After the FGClite installation, an initial period of infant mortality with higher failure rate is to be expected.
- Sensitivity to Operating Conditions:
 - ❑ Higher current in the magnets mean that the VS will run at a higher operating point, which is expected to decrease the MTBF of the VS.
 - ❑ Higher beam loading and local radiation mean that the current FGC will suffer more failures due to radiation induced effects until its replacement by the FGClite.

- Changes during LS1 increasing availability:
 - QPS, relocation of equipment will mitigate around 30% of the single event effects.
 - QPS, upgrade of electronics to be more radiation tolerant.
 - QPS, a campaign has been initiated to check for bad cabling, which is the reason for spurious energy extraction opening.
 - QPS, cable routing and twisting improved to increase the system robustness against EMC type problems.
 - QPS, firmware upgrade allowing automatic reset when communications lost, remote reset for the local quench detectors.
- Changes during LS1 decreasing availability:
 - None.

- Some examples of changes during LS1 increasing availability:
 - ❑ BLM, replacement of all fans in all VME power supplies (BI)
 - ❑ BIS, addition of fibre optic monitoring system to predict failure of the optical infrastructure.
 - ❑ BSRA, light extraction system is being re-designed to reduce the risk of failure (BI)
 - ❑ A solid state replacement for the Thyatron crowbar has been prototyped and tested, showing much higher availability (RF)
 - ❑ ...
- Changes during LS1 decreasing availability:
 - ❑ BIS, an additional interlock between the BIS and the LBDS, to ensure the protection of the LHC even in the case of failure of the TSU (MPS)
 - ❑ Abort gap monitoring system will be added to the Software Interlock System (SIS).
 - ❑ The change to FESA 3 risks to have some unavailability problems due to the number of classes which have to be migrated and the little time available (RF)

- **160 days of operation**
- **25 ns operation** with and without Linac4 (BCMS and Standard + Linac4)
- **4.5 h average luminosity lifetime** (~10 h in 2012)
- **6.2 h average turnaround time** (5.5 h in 2012)
- **4 logn distributions for the fault time** + future scenarios
- **2 stable beams time distributions:**
 - ❑ END OF FILL: gauss(mean 9.6 h)
 - ❑ EMERGENCY DUMPS: exp(mean 4.6 h)

Possible future scenarios:

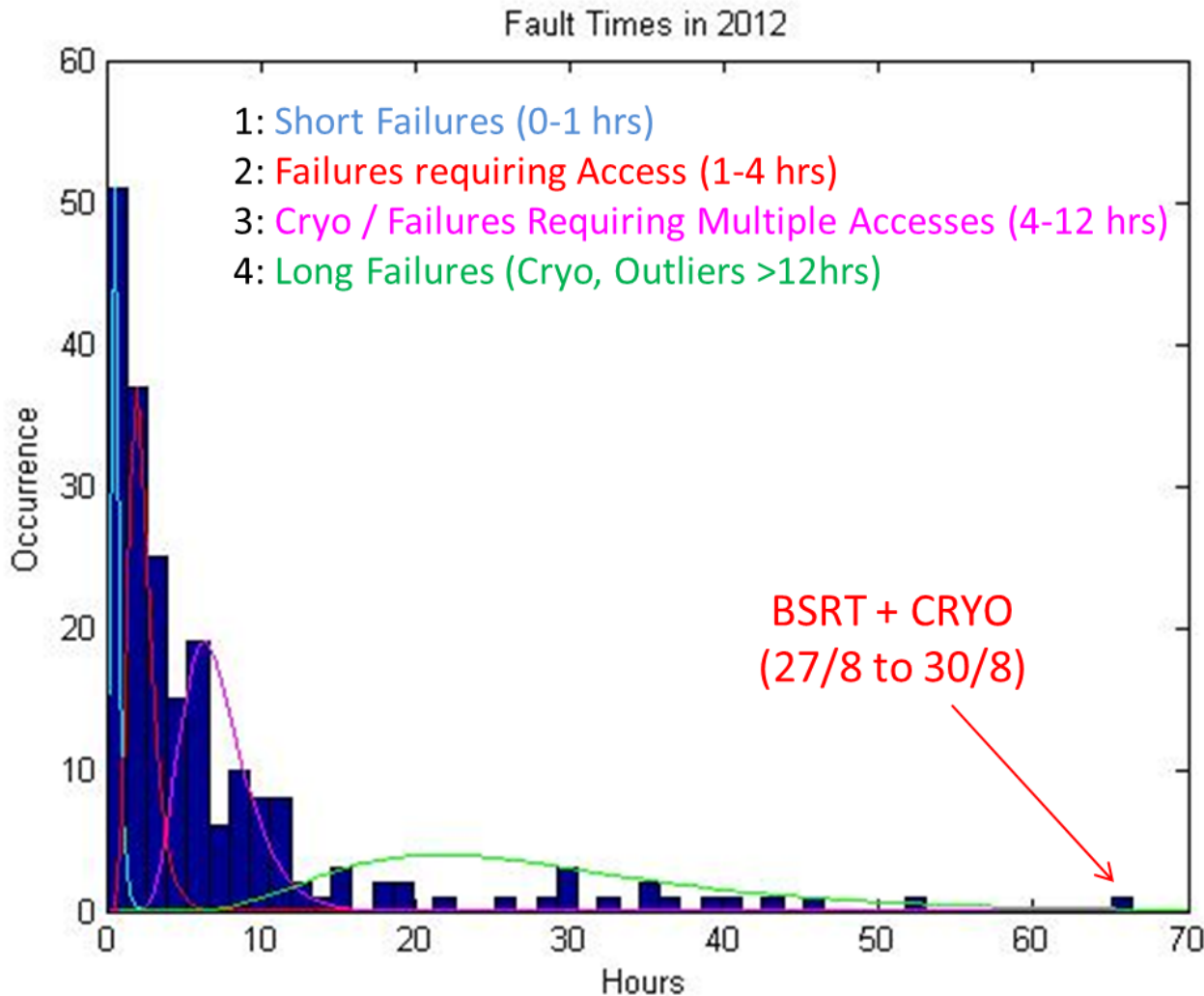
1. **Extension of 2012 fault distributions** to Post-LS1 operation
2. **Impact of UFOs** at 6.5/7 TeV
3. **Impact of increased BLM thresholds** and Beam-Induced Quenches (BIQ)
4. **Impact of LS1 mitigations wrt SEUs**
5. Possible **impact of increased energy on SEUs**
6. **Combination of 3 and 4:** Impact of increased BLM thresholds and Beam-Induced Quenches (BIQ)+ SEUs mitigations

- Summary of fault scenarios and impacts:

| Failure Scenario/ Mitigation | Assumption | Simulated impact on Integrated Luminosity (BCMS) | Simulated impact on Integrated Luminosity (LINAC4) |
|--|--|--|--|
| 1. 2012 Fault distributions | - | 42.5 [fb ⁻¹] <i>(reference)</i> | 42.7 [fb ⁻¹] <i>(reference)</i> |
| 2. UFOs (6.5/7TeV) | 100 UFO dumps | 38.6 [fb ⁻¹] (-10 %) | 39.0 [fb ⁻¹] (-10 %) |
| 3. UFOs + BIQ | Factor 3 higher BLM thresholds, 33 UFOs, 3 BIQ | 41.4 [fb ⁻¹] (-2.6 %) | 41.5 [fb ⁻¹] (-2.8 %) |
| 4. SEU mitigations | 20 SEU dumps | 43.3 [fb ⁻¹] (+1.8 %) | 43.6 [fb ⁻¹] (+2.1 %) |
| 5. SEU increase due to higher energy | 60 SEU dumps (+50% wrt 2012) | 41.7 [fb ⁻¹] (-1.8 %) | 41.9 [fb ⁻¹] (-1.8 %) |
| 6. Combined impact of scenarios 3 and 4 | - | 41.8 [fb ⁻¹] (-1.6 %) | 42.1 [fb ⁻¹] (-1.4 %) |

Fault time distributions in 2012

4 lognormal distributions were adopted to model the failures in 2012:



“Shaping” these distributions allows making predictions for possible future operational scenarios