

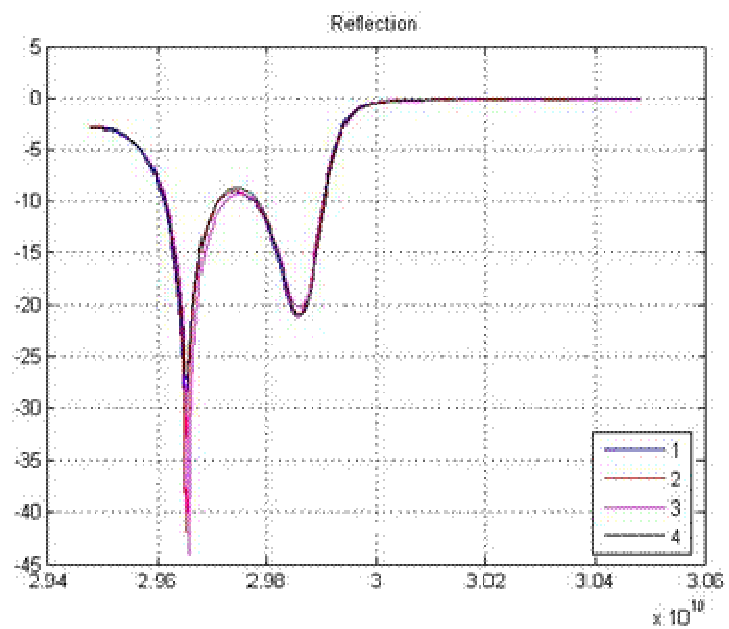
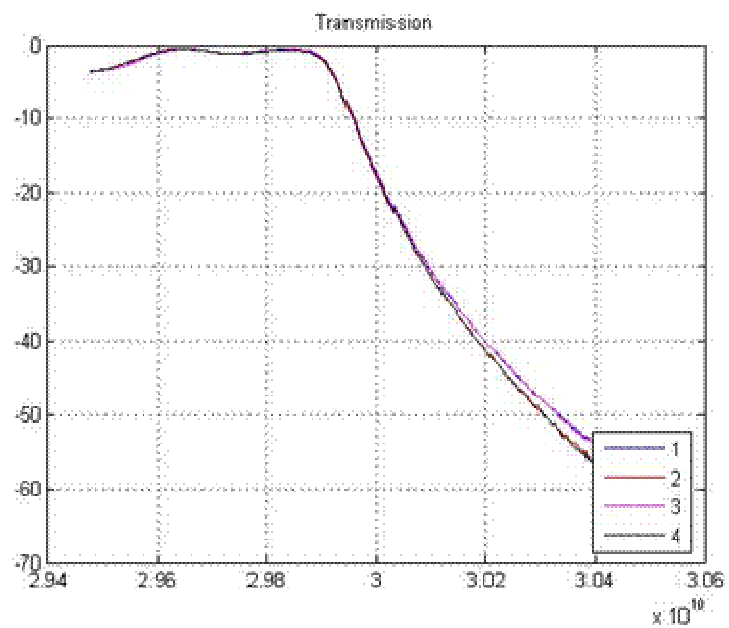
HDS tk Cu

- NC detected
 - 2 balls per quadrant, no specified torque, no cleaning ==> frequency shift: 120 MHz, reflection=3dB, transmission=16dB (structure #1 and #2)
 - 1 ball per quadrant, torque = 5 kg.cm, no cleaning ==> frequency shift: 80 MHz, reflection=3.7dB, transmission=3dB (structure #1)

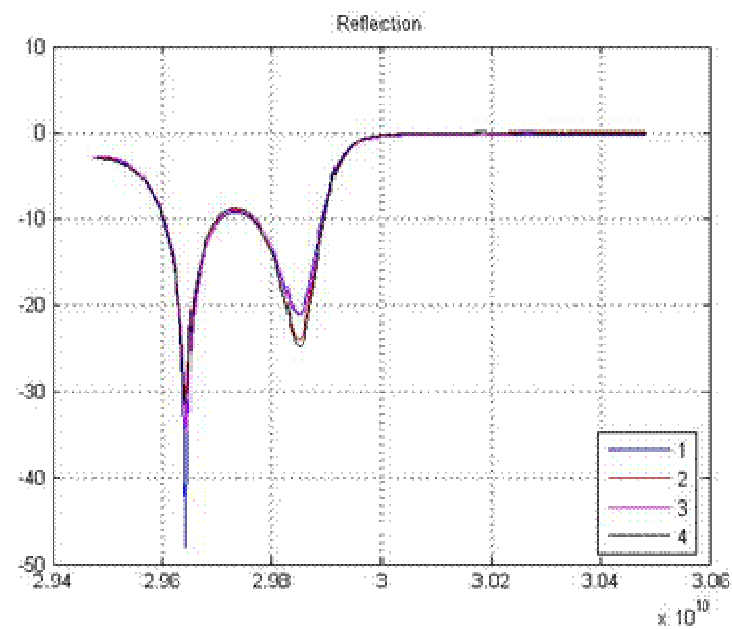
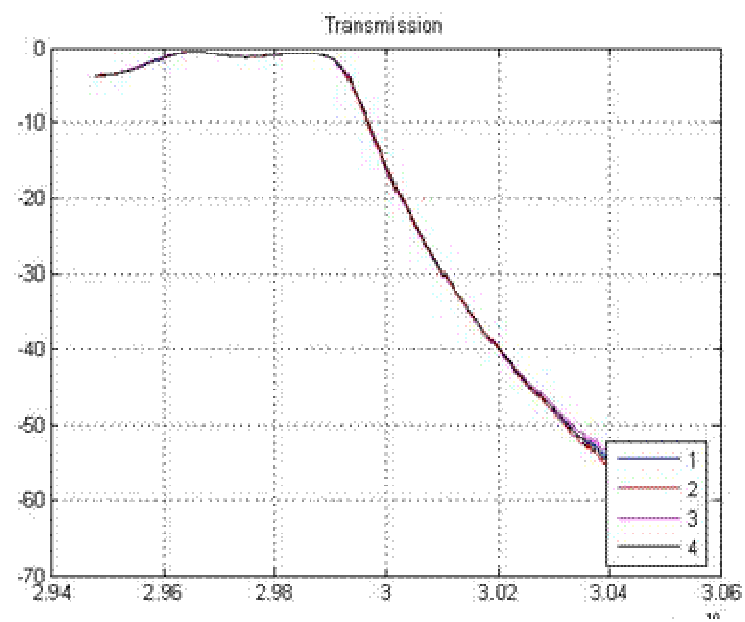
HDS thick - measurement of the total thickness				
applied torque = 5 kg.cm				
measurement with micrometer				
	13-12	13-11	14-12	11-14
no balls	40.057	40.068	40.070	40.044
	40.062	40.072	40.069	40.042
1 ball	40.057	40.068	40.072	40.046
	40.062	40.071	40.069	40.042
2 balls	40.057	40.068	40.074	40.046
	40.062	40.072	40.071	40.050

Franck,
21.05.2007

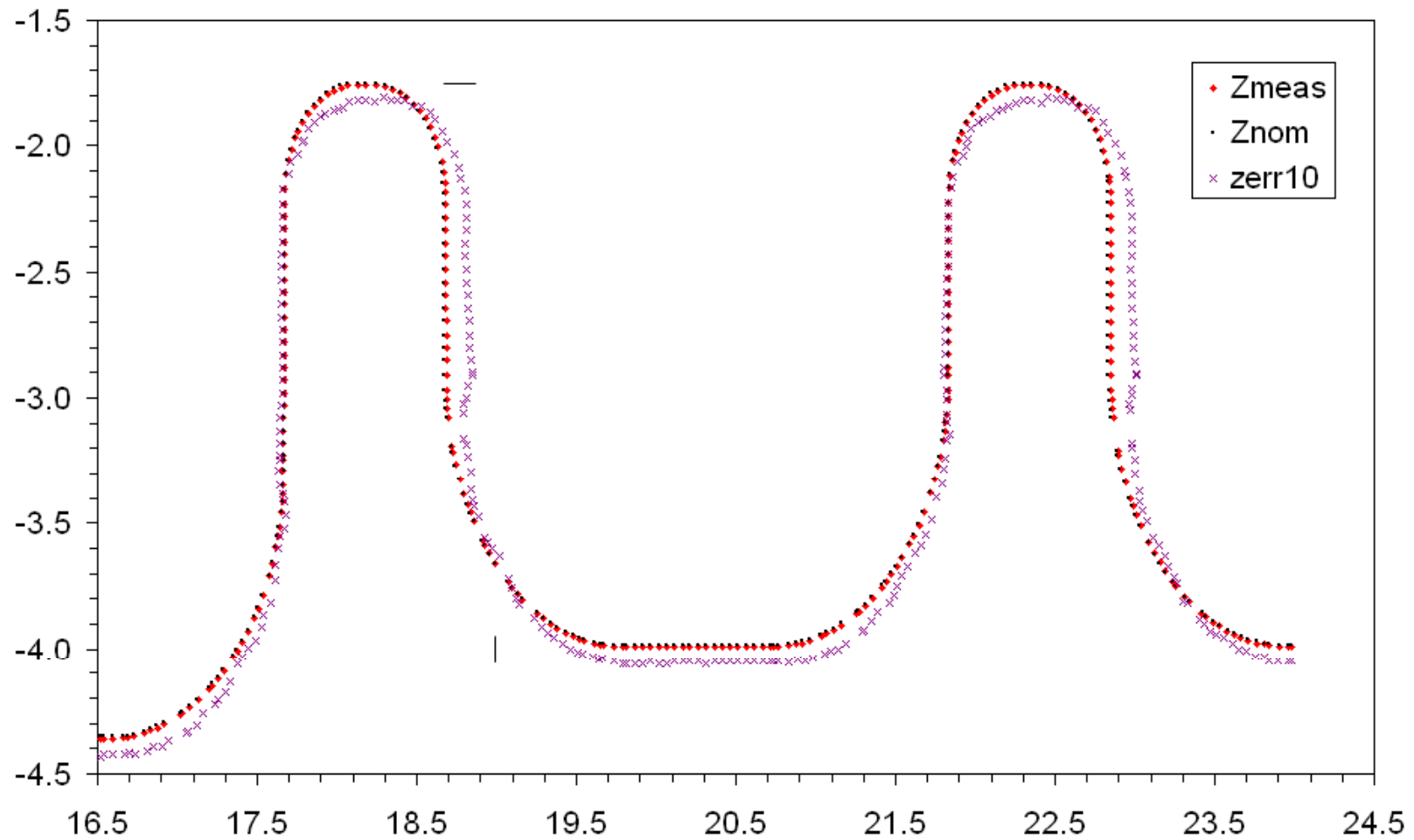
Saclay



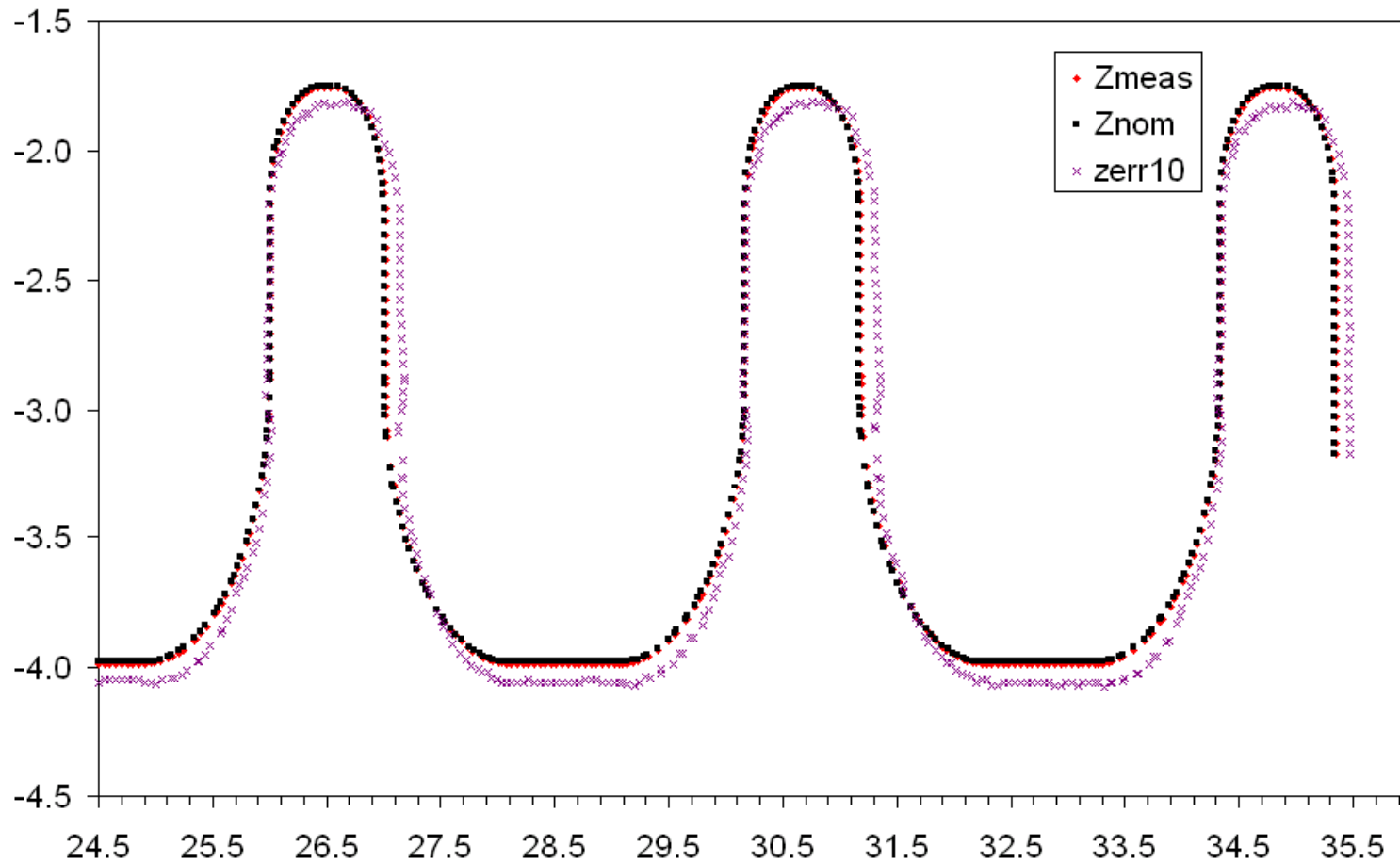
CERN



Dimensional control 1.1



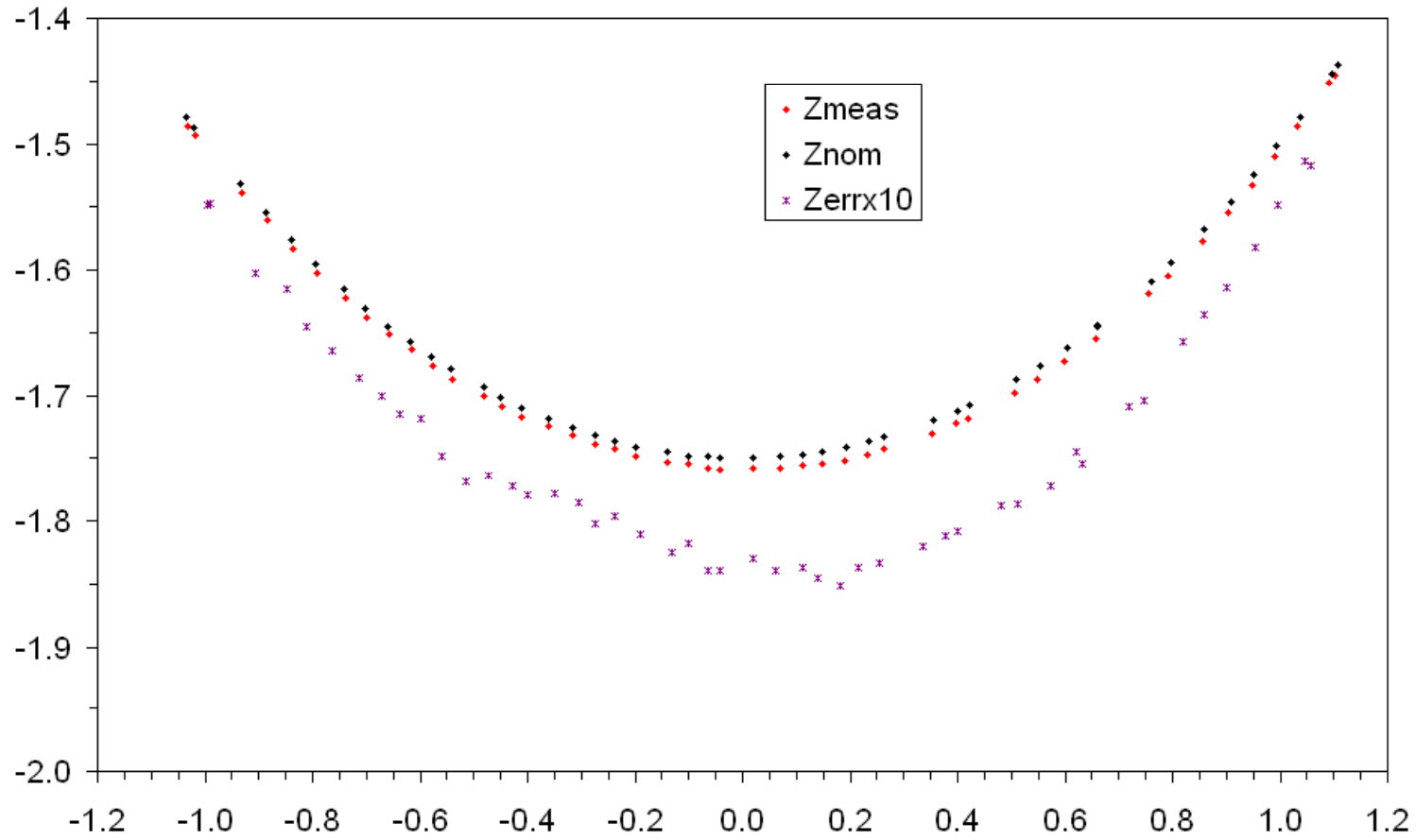
Dimensional control 1.1



Profile seems to lie too low with respect to the beam axis.
The bottom of the cavities is about 8 microns too low and about the same for the top

TS-MME and MT⁴

Dimensional control 1.1



Dimensional control 1.1

