

# High intensity irradiation influence on gain, noise and offset uniformity of a pixel detector readout designed in 130nm CMOS

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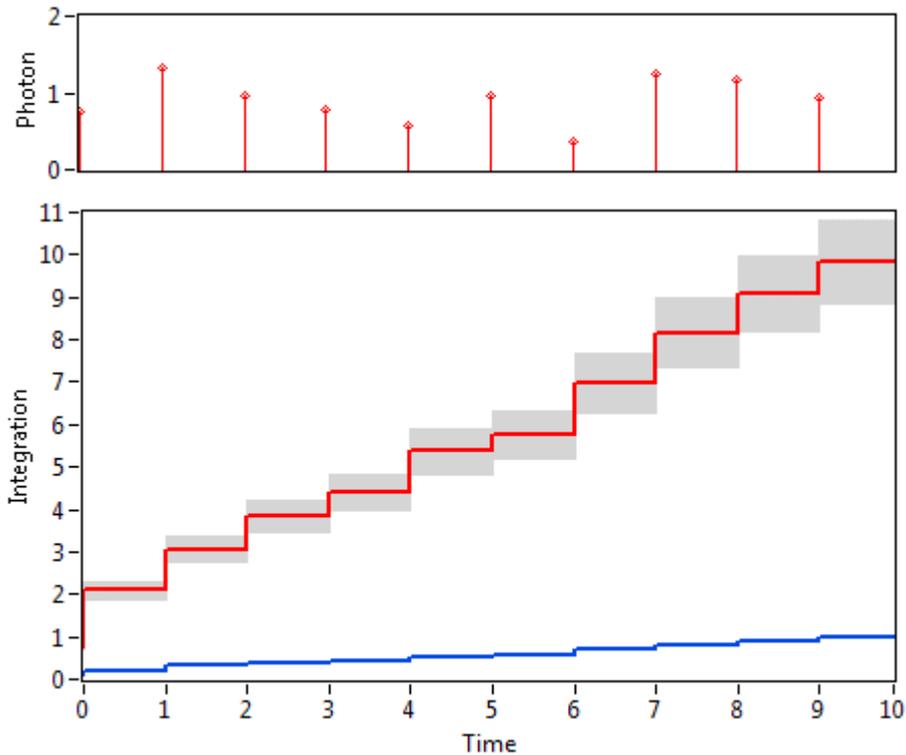
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1. Readout type
2. Chip architecture
3. Measurement setup & modules
4. Methodology
5. Results
6. Conclusions

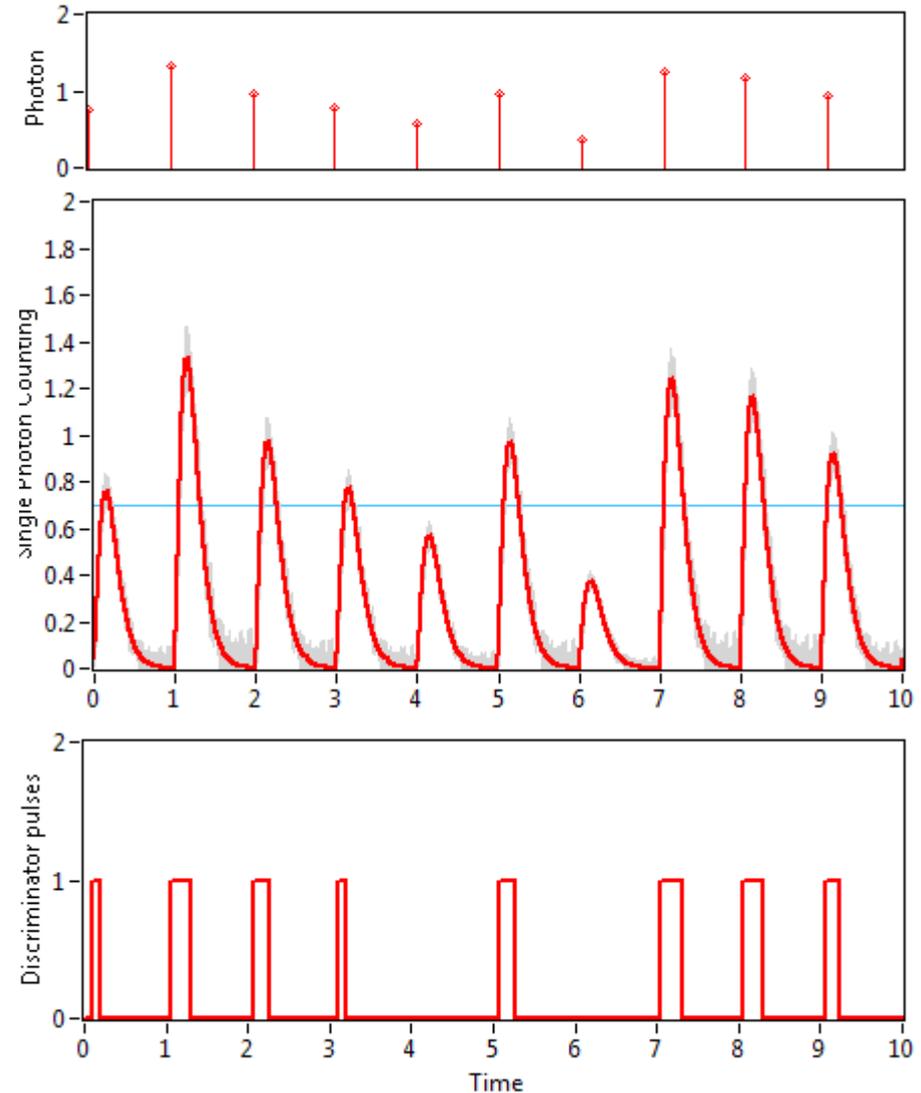
# Readout type: Integration vs. Single Photon Counting

## Integration type detector

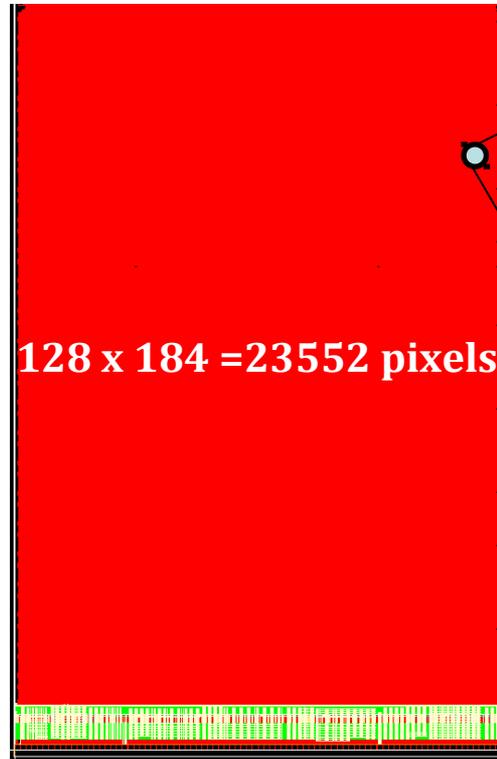
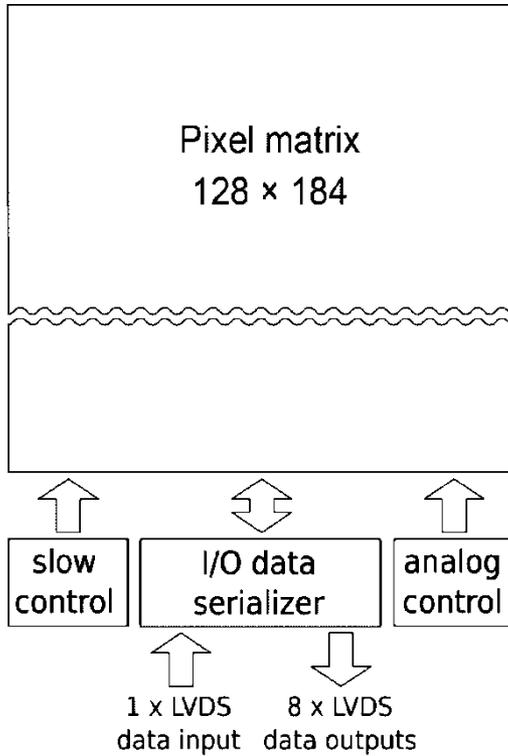


- + essentially infinite dynamic range,
- + noiseless imaging
- + possibility of counting photons only within a given energy window.

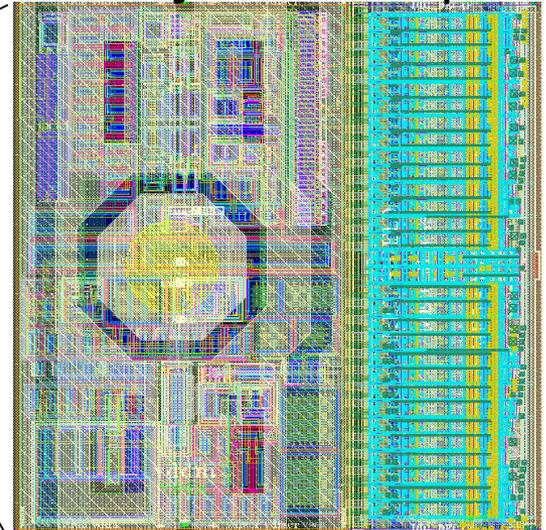
## Single Photon Counting



# Chip Architecture



Pixel layout: 75 x 75  $\mu\text{m}^2$



DISCRIMINATORS		COUNTERS / MEMORY	
TRIM DACS			
REFERENCES FOR BIAS CURRENTS		REGISTERS	CONTROL INPUT/OUTPUT BLOCKS
SHAPER/FILTER			
COMPENSTION OF DETECTOR LEAKAGE CURRENT	CHARGE SENSITIVE AMPLIFIER (CSA)	COUNTERS / MEMORY	

**TSMC 130nm**

**Chip 10 x 15 mm<sup>2</sup>**

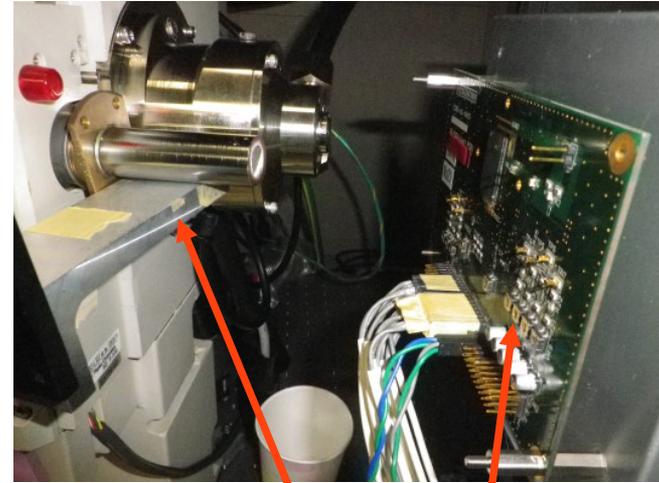


# Measurement Setup



ultraX-18 18kW

One of the most powerful X-ray generator in the world



Power and shutter control

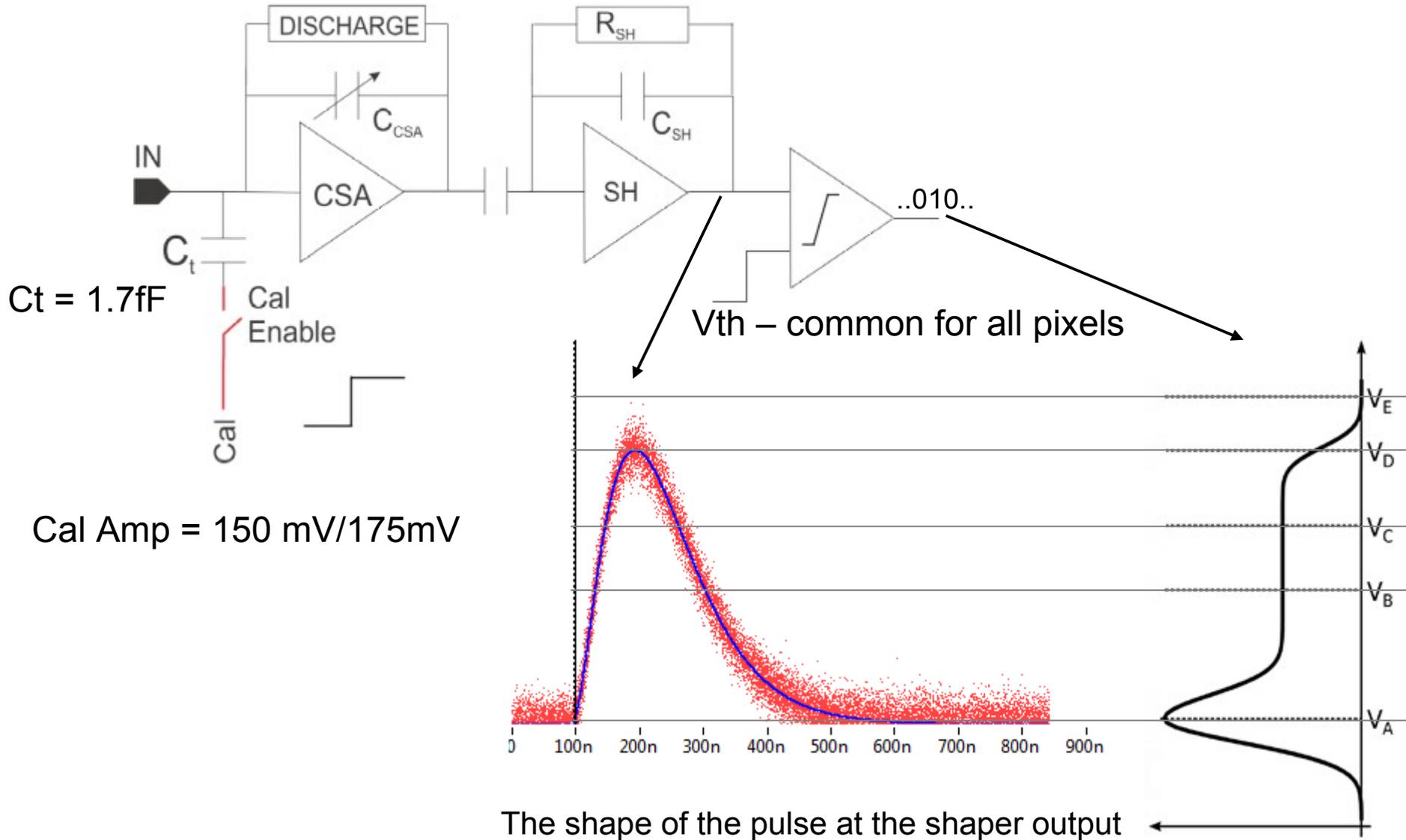
ASIC control



# Measured modules

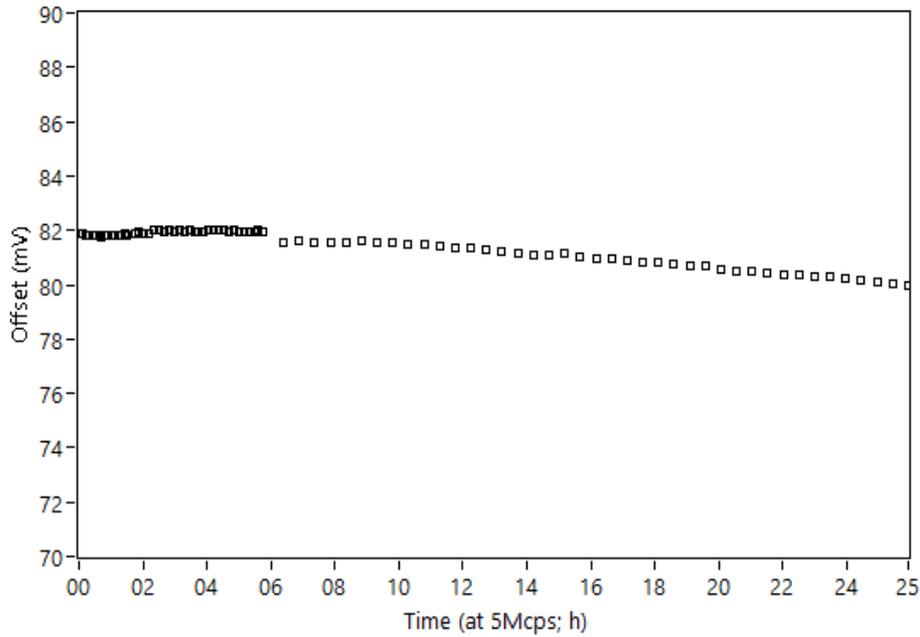
- 2 modules measured
- The X-ray Mo anode (17.4keV)
- Two different cases:
  - a.Intensity: 5 Mcps/pixel → for 25 hours
  - b.Intensity: 5 Mcps/pixel → silicon detector → for 222 hours
- Our idea was to monitor the main parameters (offsets, gain and noise) changing with irradiation
- The frequency of monitoring:
  - First 5 hours = every few mins,
  - Next hours = every half hour

# Methodology - threshold scan using calibration pulse



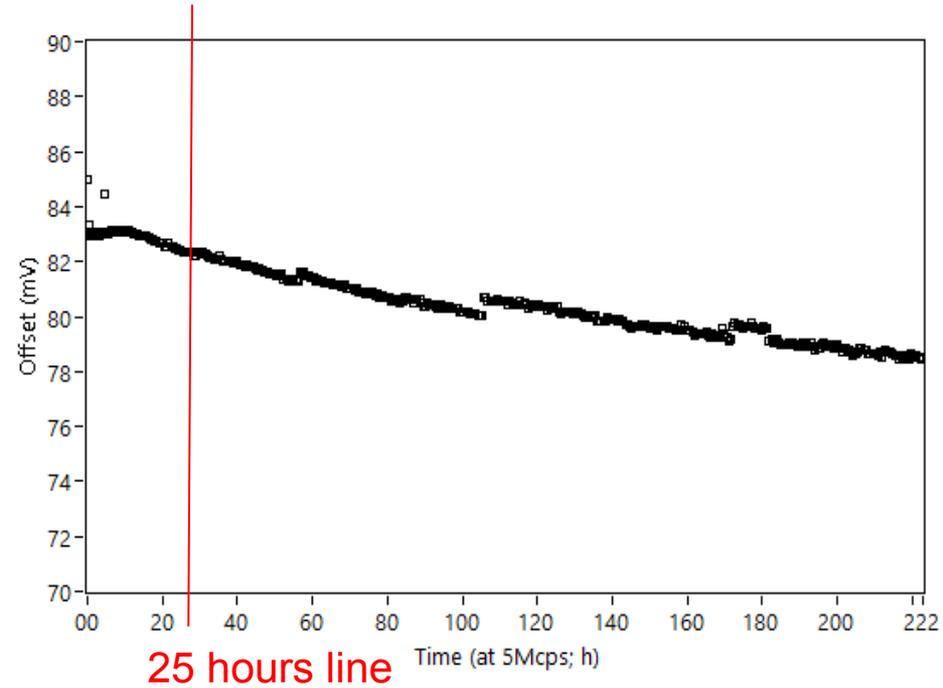
# Offsets

Module A = 25 hours



DC Shift = -2 mV

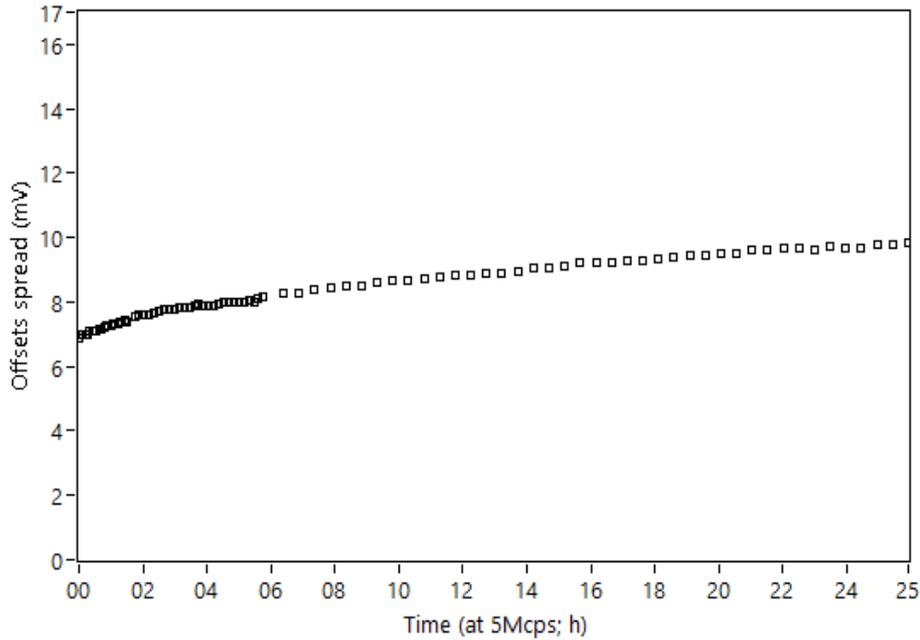
Module B = 222 hours



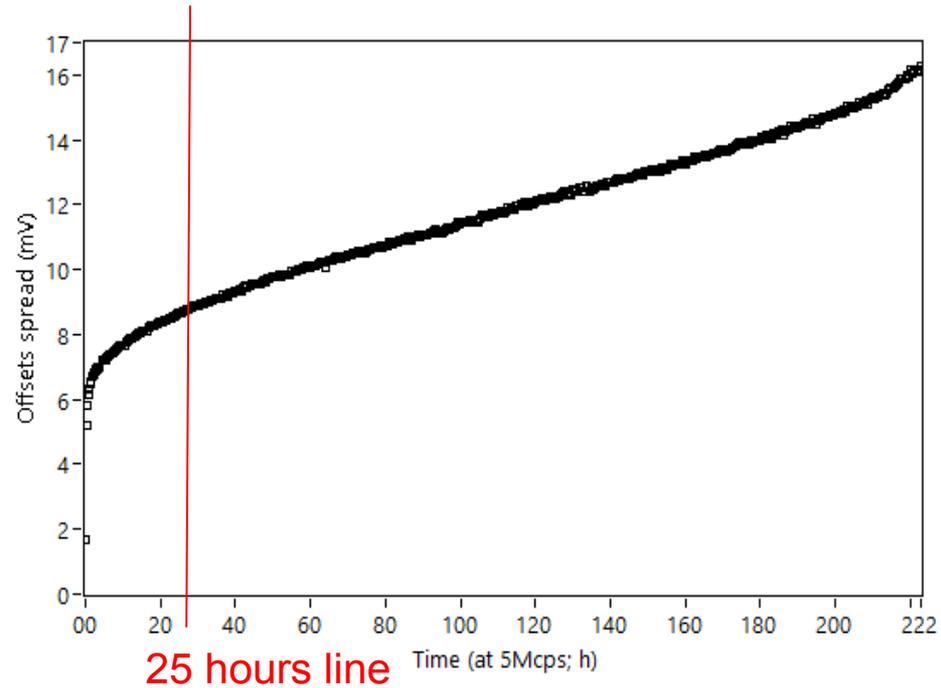
DC Shift = -5 mV

# Offsets spread

Module A = 25 hours



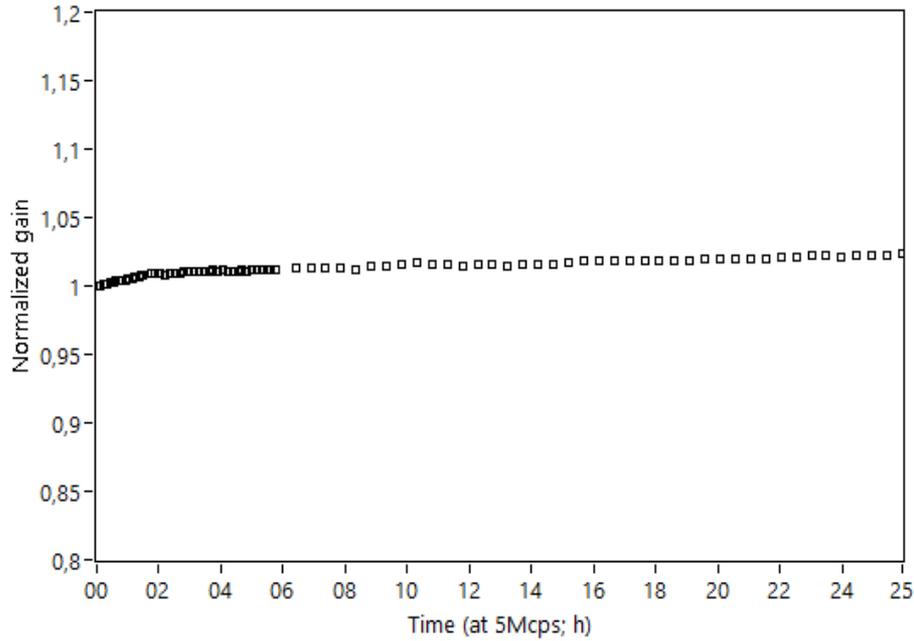
Module B = 222 hours



	Before	After	New Correction After
Mod3	8.37	11.98	3.67
Mod7	2.02	16.93	6.13

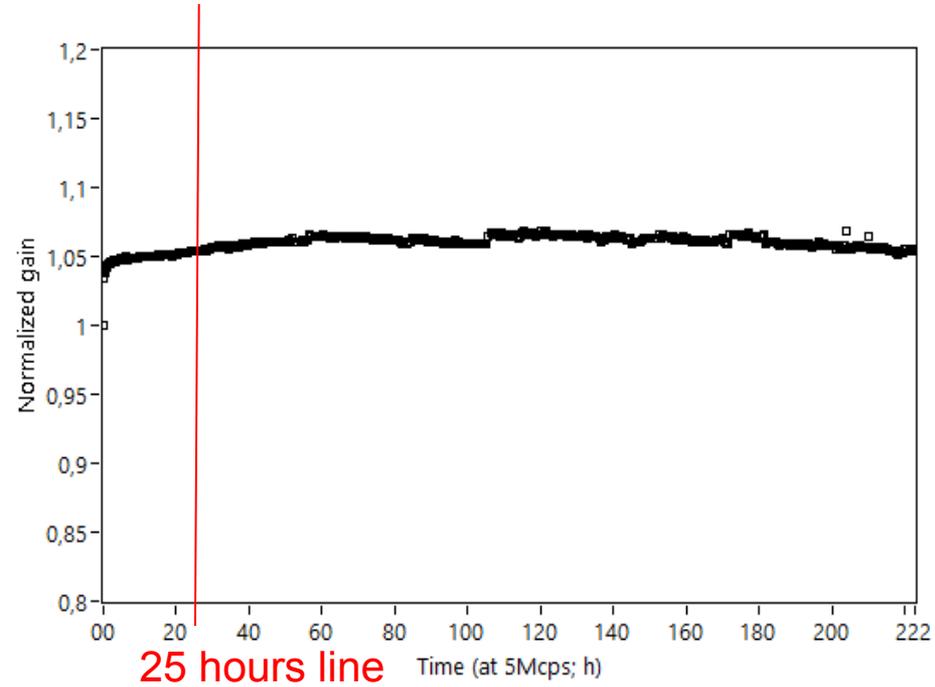
# Gain

### Module A = 25 hours



Difference = 2%

### Module B = 222 hours

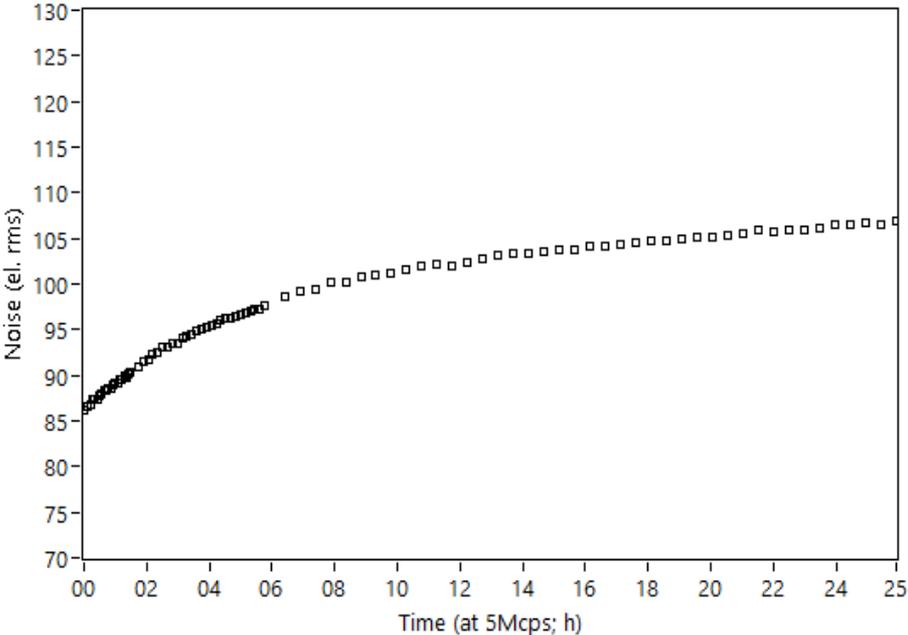


Difference = 5%

# Noise

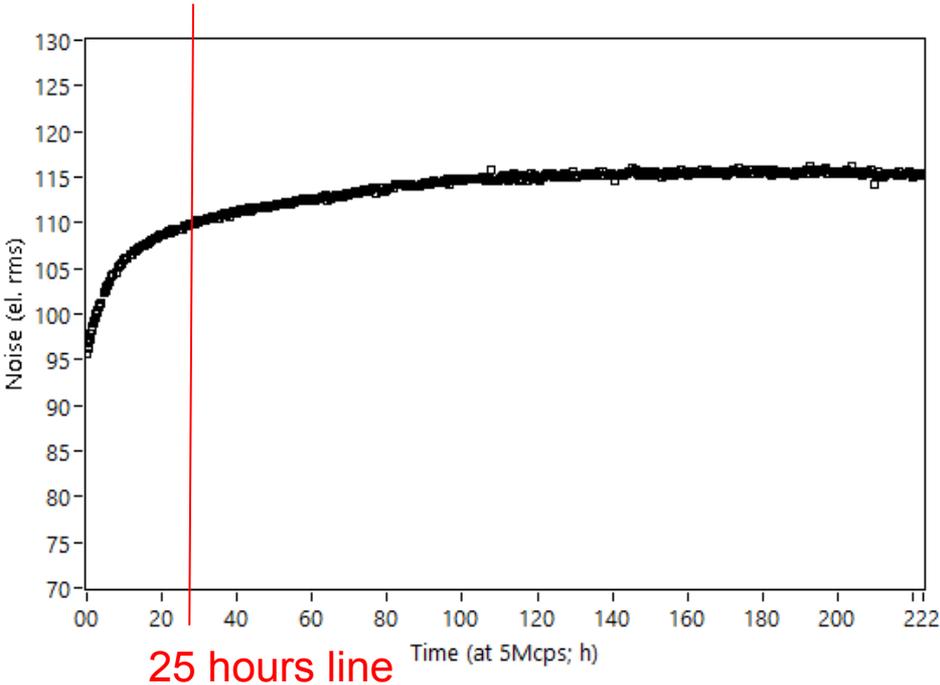


Module A = 25 hours



Noise increase = 24%

Module B = 222 hours



Noise increase = 19%

# Summary

1. Today X-ray generators can be effectively used to study the radiation damage (constant monitoring of parameters is possible)
2. The pixel readout chip working in single photon counting mode, fabricated in CMOS 130 nm was tested, irradiated for the 25 hours and for 222 hours (about 5Mcps/pixel)
3. Observed changes (25 h / 222 h):
  - offset shifts of single mV (2 / 5 mV)
  - offset spread increase up to 6 times, but we are able to re-correct the whole pixel matrix
  - noise increase about 24% / 19%
  - gain changes up to 5%
4. New sets of tests are planned shortly, but:
  - improved fast correction algorithm
  - correcting offsets during irradiation
  - speed of digital communication and power supply vs radiation dose

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