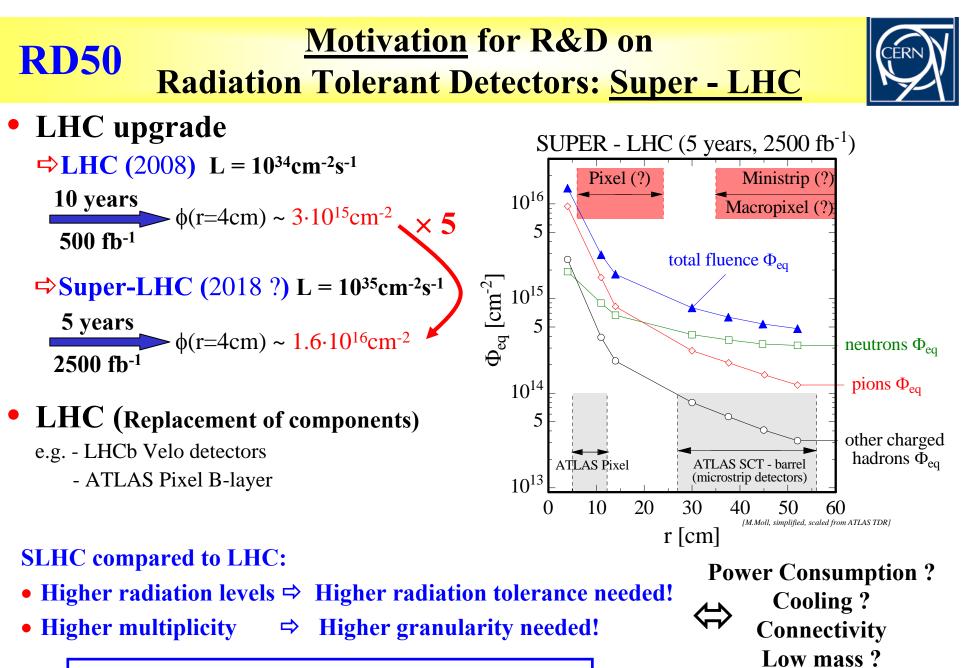
1<sup>st</sup> LHeC Workshop, Divonne les Bains, France, September 1-3, 2008

# **Recent RD50 Developments on Radiation Tolerant Silicon Sensors**

#### Michael Moll (CERN-PH-DT)

# **OUTLINE**

- Motivation, RD50 work program
- Radiation Damage in Silicon Sensors (1 slide)
- Silicon Materials (MCZ, EPI, FZ) (2 slides)
- Recent results and future plans on
  - Pad detectors (diode structures)
  - Strip detectors (segmented structures)
  - **3D** detectors
- Summary



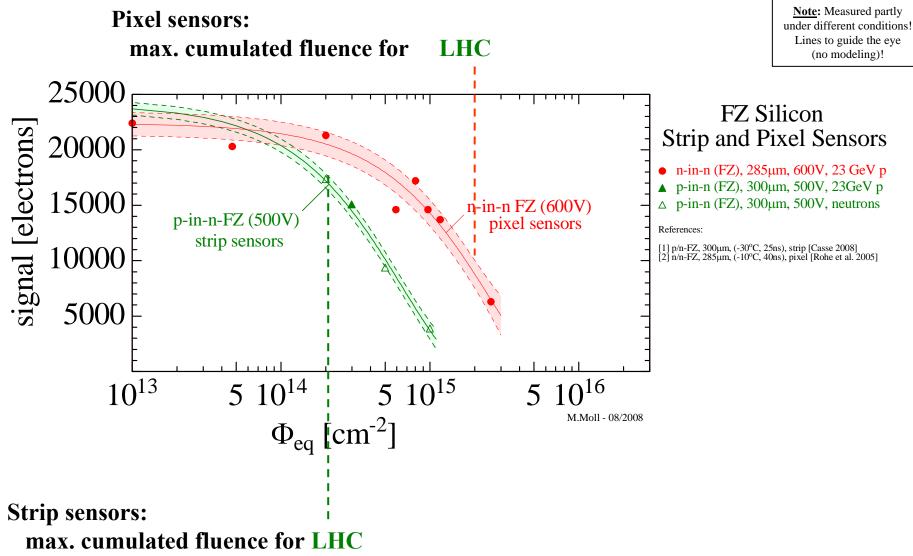
⇒ Need for new detectors & detector technologies

Michael Moll – 1<sup>st</sup> LHeC Workhsop, Divonne, 1-3 September 2008 -2-

**Costs**?

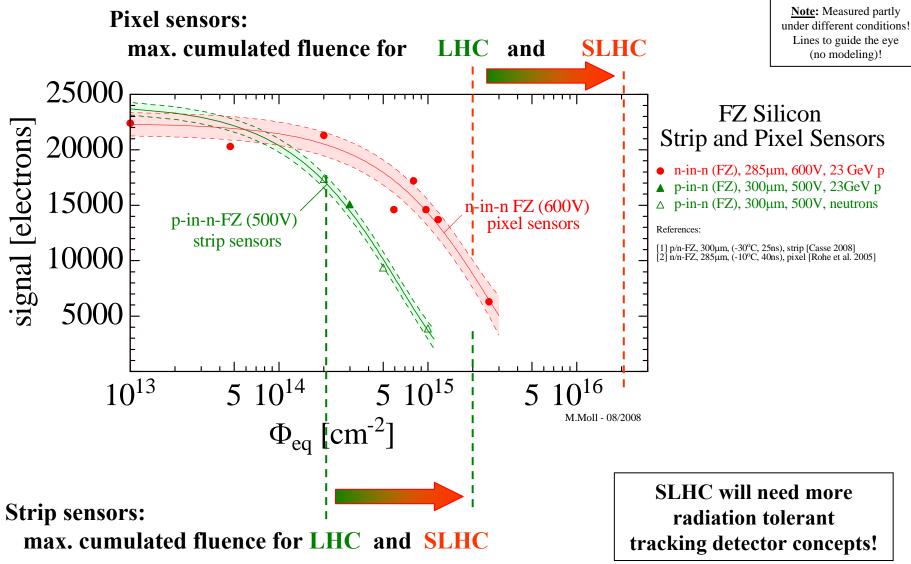
#### **RD50** Signal degradation for LHC Silicon Sensors





#### **RD50** Signal degradation for LHC Silicon Sensors

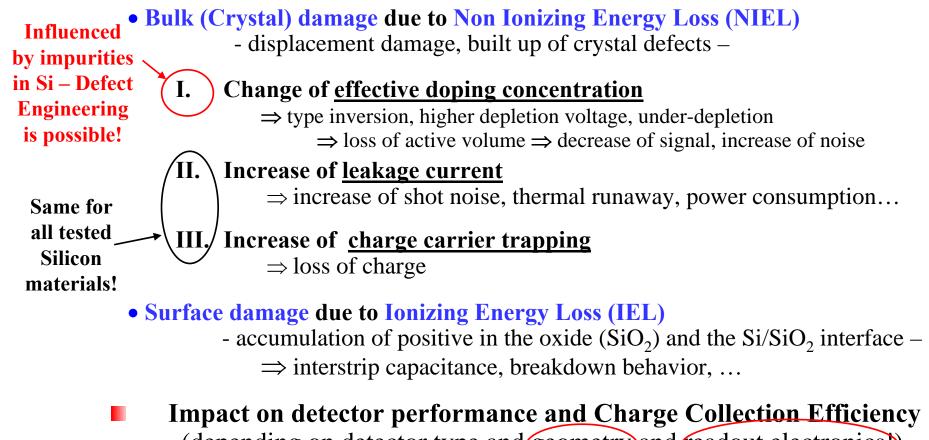




# **RD50** Radiation Damage in Silicon Sensors



#### Two general types of radiation damage:



- (depending on detector type and geometry and readout electronics!)
- ⇒ Signal/noise ratio is the quantity to watch

Can be

optimized!

# **RD50**

#### **RD50** approaches to develop radiation harder tracking detectors



- Material Engineering -- Defect Engineering of Silicon
  - Understanding radiation damage
    - Macroscopic effects and Microscopic defects
    - Simulation of defect properties & kinetics
    - Irradiation with different particles & energies
  - Oxygen rich Silicon
    - DOFZ, Cz, MCZ, EPI
    - Oxygen dimer & hydrogen enriched Silicon
    - Influence of processing technology
- Material Engineering-New Materials (work concluded)
  - Silicon Carbide (SiC), Gallium Nitride (GaN)
- <u>Device Engineering (New Detector Designs)</u>
  - p-type silicon detectors (n-in-p)
  - thin detectors
  - 3D detectors
    - Simulation of highly irradiated detectors
  - Semi 3D detectors and Stripixels
  - Cost effective detectors
- Development of test equipment and measurement recommendations

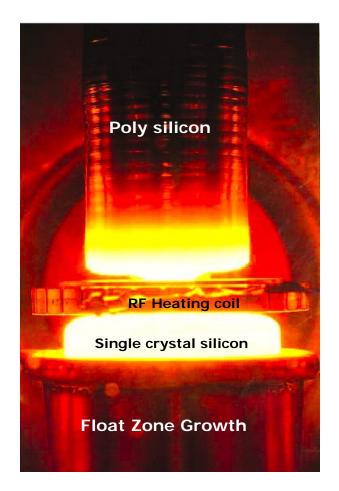
#### **Related Works – Not conducted by RD50**

- •"Cryogenic Tracking Detectors" (CERN RD39)
- "Diamond detectors" (CERN RD42)
- Monolithic silicon detectors
- Detector electronics

#### **RD50 Silicon Growth Processes**

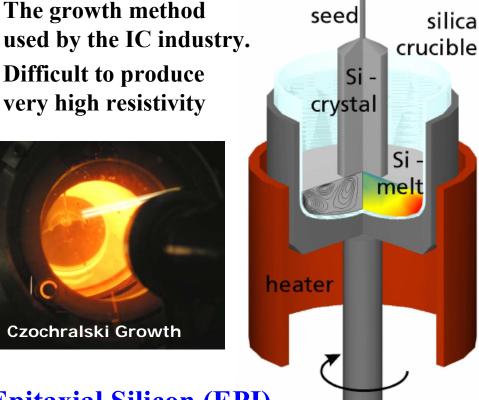


• Floating Zone Silicon (FZ)



• Basically all silicon detectors made out of high resistivity FZ silicon

- Czochralski Silicon (CZ) • The growth method
  - Difficult to produce very high resistivity



- Epitaxial Silicon (EPI)
  - Chemical-Vapor Deposition (CVD) of Si
  - up to 150 µm thick layers produced
  - growth rate about 1µm/min

# **RD50** <u>Silicon Materials</u> under Investigation



standard for	Material	Thickness [µm]	Symbol	ρ (Ωcm)	[O <sub>i</sub> ] (cm <sup>-3</sup> )
particle detectors	Standard FZ (n- and p-type)	50,100,150, 300	FZ	1-30×10 <sup>3</sup>	< 5×10 <sup>16</sup>
(	Diffusion oxygenated FZ (n- and p-type)	300	DOFZ	1-7×10 <sup>3</sup>	$\sim 1-2 \times 10^{17}$
used for LHC	Magnetic Czochralski Si, Okmetic, Finland (n- and p-type)	100, 300	MCz	~ 1×10 <sup>3</sup>	~ 5×10 <sup>17</sup>
Pixel	Czochralski Si, Sumitomo, Japan	300	Cz	$\sim$ 1×10 <sup>3</sup>	~ <b>8-9</b> ×10 <sup>17</sup>
detectors	(n-type)				
"new"	<b>Epitaxial layers on Cz-substrates,</b> ITME, Poland (n- and p-type)	25, 50, 75, 100,150	EPI	50 – 100	< 1×10 <sup>17</sup>
silicon material	Diffusion oxyg. Epitaxial layers on CZ	75	EPI-DO	50 - 100	~ 7×10 <sup>17</sup>

• DOFZ silicon

• Epi-Do silicon

- Enriched with oxygen on wafer level, <u>inhomogeneous</u> distribution of oxygen
- CZ/MCZ silicon
- high Oi (oxygen) and O<sub>2i</sub> (oxygen dimer) concentration (<u>homogeneous</u>)
   formation of shallow Thermal Donors possible
- Epi silicon
   high O<sub>i</sub>, O<sub>2i</sub> content due to out-diffusion from the CZ substrate (inhomogeneous)
   thin layers: high doping possible (low starting resistivity)
  - as EPI, however additional O<sub>i</sub> diffused reaching <u>homogeneous</u> O<sub>i</sub> content

#### **RD50 RD50 Test** Sensor Production Runs (2005-2008)

- Recent production of Silicon Strip, Pixel and Pad detectors (non exclusive list):
  - CIS Erfurt, Germany
    - 2005/2006/2007 (RD50): Several runs with various epi 4" wafers only pad detectors
  - <u>CNM Barcelona, Spain</u>
    - 2006 (RD50): 22 wafers (4"), (20 pad, 26 strip, 12 pixel),(p- and n-type),(MCZ, EPI, FZ)
    - 2006 (RD50/RADMON): several wafers (4"), (100 pad), (p- and n-type),(MCZ, EPI, FZ)
  - HIP, Helsinki, Finland
    - 2006 (RD50/RADMON): several wafers (4"), only pad devices, (n-type),(MCZ, EPI, FZ)
    - 2006 (RD50) : pad devices, p-type MCz-Si wafers, 5 p-spray doses, Thermal Donor compensation
    - 2006 (RD50) : full size strip detectors with 768 channels, n-type MCz-Si wafers
  - IRST, Trento, Italy
    - 2004 (RD50/SMART): 20 wafers 4" (n-type), (MCZ, FZ, EPI), mini-strip, pad 200-500µm
    - 2004 (RD50/SMART): 23 wafers 4" (p-type), (MCZ, FZ), two p-spray doses 3E12 and 5E12 cm<sup>-2</sup>
    - 2005 (RD50/SMART): 4" p-type EPI
    - 2008 (RD50/SMART): new 4" run
  - Micron Semiconductor L.t.d (UK)
    - 2006 (RD50): 4", microstrip detectors on 140 and 300µm thick p-type FZ and DOFZ Si.
    - 2006/2007 (RD50): 93 wafers, <u>6 inch wafers</u>, (p- and n-type), (MCZ and FZ), (strip, pixel, pad)
  - <u>Sintef, Oslo, Norway</u>
    - 2005 (RD50/US CMS Pixel) n-type MCZ and FZ Si Wafers
  - Hamamatsu, Japan [ATLAS ID project not RD50]
    - In 2005 Hamamatsu started to work on p-type silicon in collaboration with ATLAS upgrade groups (surely influenced by RD50 results on this material)

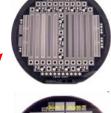
Hundreds of samples (pad/strip/pixel) recently produced on various materials (n- and p-type).

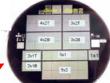
- M.Lozano, 8th RD50 Workshop, Prague, June 2006
- A.Pozza, 2<sup>nd</sup> Trento Meeting, February 2006

6 in

- G.Casse, 2<sup>nd</sup> Trento Meeting, February 2006
- D. Bortoletto, 6th RD50 Workshop, Helsinki, June 2005
- N.Zorzi, Trento Workshop, February 2005 •H. Sadrozinski, rd50 Workshop, Nov. 2007











#### **RD50**



#### • Strong differences in V<sub>dep</sub>

- Standard FZ silicon
- Oxygenated FZ (DOFZ)
- CZ silicon and MCZ silicon

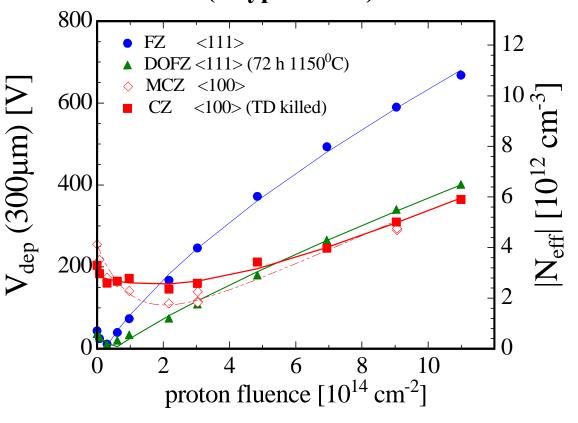
# • Strong differences in internal electric field shape

(type inversion in FZ, no type inversion in MCZ silicon, double junction effects,...)

#### • Different impact on pad and strip detector operation!

 e.g.: a lower V<sub>dep</sub> or |N<sub>eff</sub>| does not necessarily correspond to a higher CCE for strip detectors (see later)!

#### 24 GeV/c proton irradiation (n-type silicon)

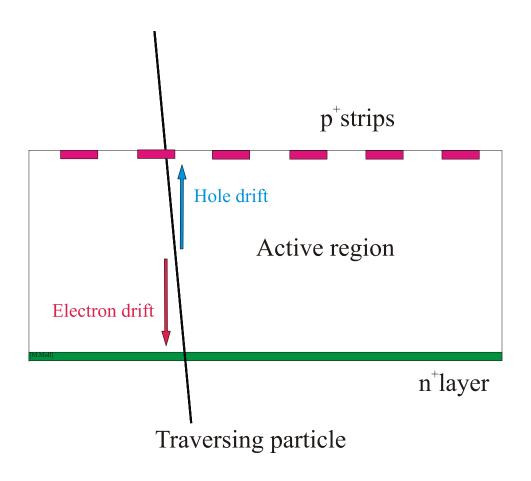


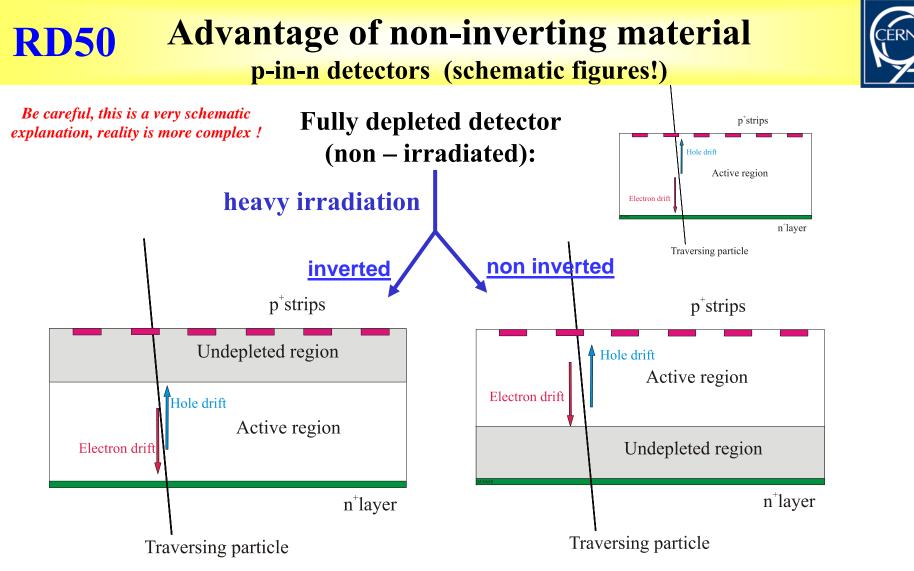
- Common to all materials (after hadron irradiation):
  - reverse current increase
  - increase of trapping (electrons and holes) within ~ 20%

#### **RD50** Advantage of non-inverting material p-in-n detectors (schematic figures!)



Fully depleted detector (non – irradiated):





inverted to "p-type", under-depleted:

- Charge spread degraded resolution
- Charge loss reduced CCE

#### non-inverted, under-depleted:

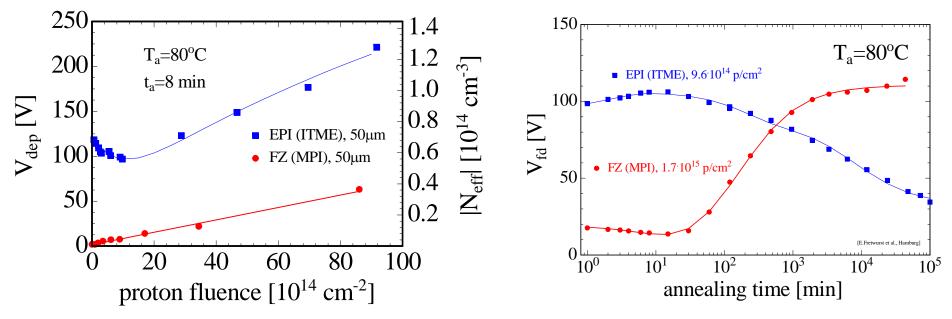
•Limited loss in CCE

#### •Less degradation with under-depletion

## **RD50** Epitaxial silicon - Annealing

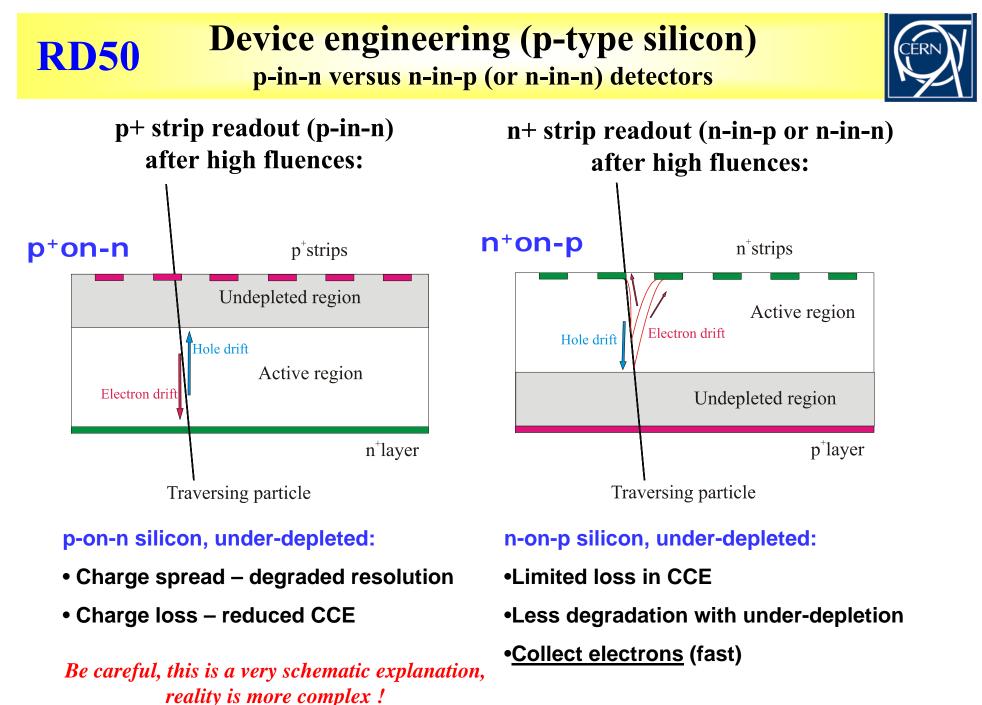


- 50 µm thick silicon detectors:
  - Epitaxial silicon (50Ωcm on CZ substrate, ITME & CiS)
  - Thin FZ silicon (4KΩcm, MPI Munich, wafer bonding technique)



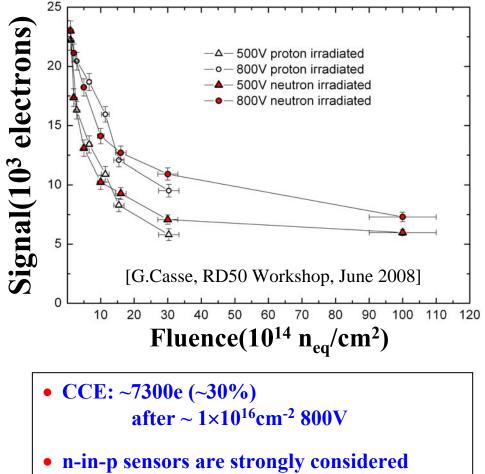
[E.Fretwurst et al.,RESMDD - October 2004]

- Thin FZ silicon: Type inverted, increase of depletion voltage with time
- Epitaxial silicon: No type inversion, decrease of depletion voltage with time
   ⇒ No need for low temperature during maintenance of SLHC detectors!



# **RD50** n-in-p microstrip detectors

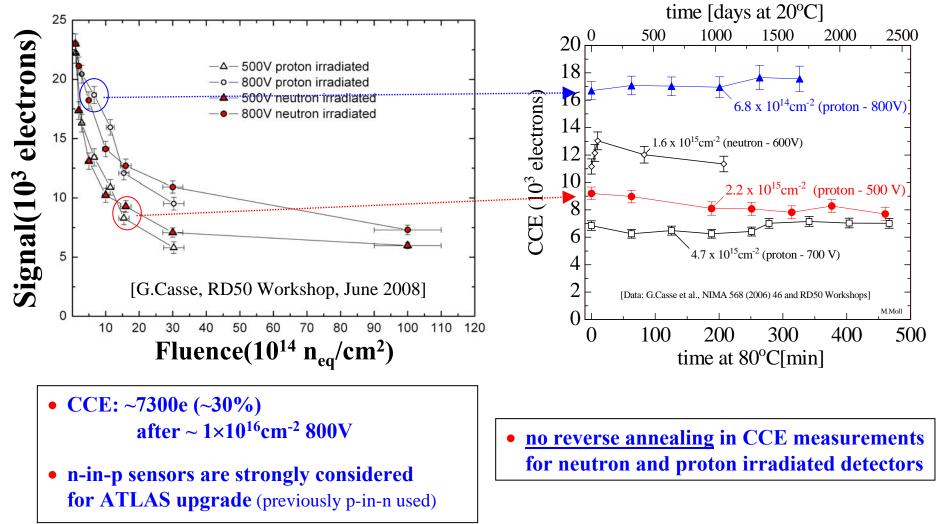
- n-in-p microstrip p-type FZ detectors (Micron, 280 or 300µm thick, 80µm pitch, 18µm implant)
- Detectors read-out with 40MHz (SCT 128A)

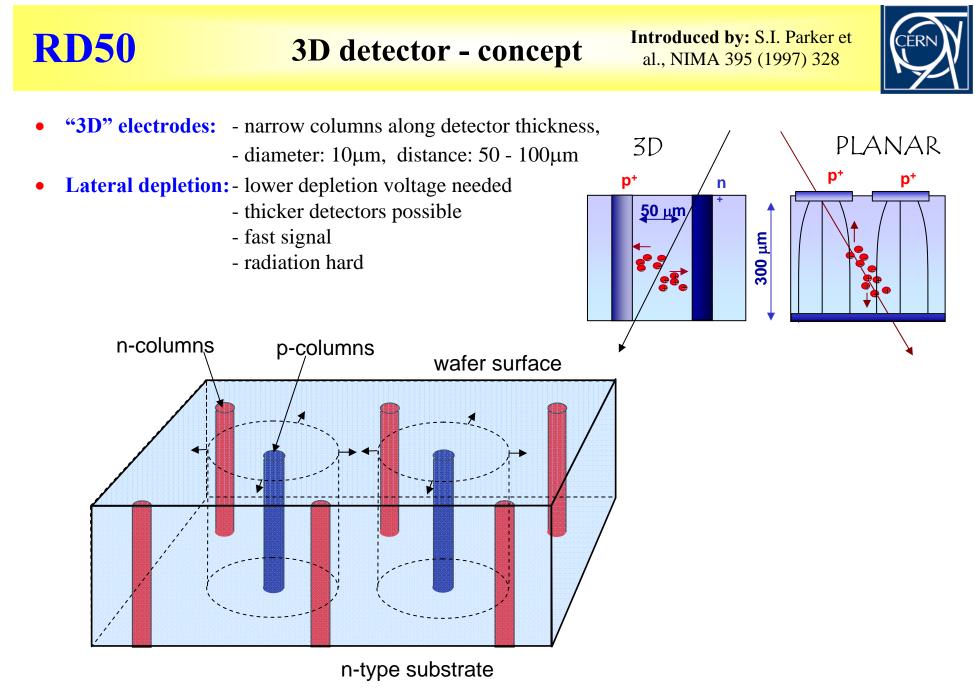


for ATLAS upgrade (previously p-in-n used)

# **RD50** n-in-p microstrip detectors

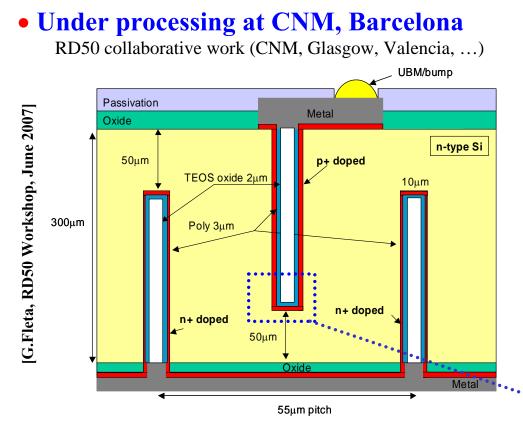
- n-in-p microstrip p-type FZ detectors (Micron, 280 or 300µm thick, 80µm pitch, 18µm implant )
- Detectors read-out with 40MHz (SCT 128A)





# **RD50 Double-Sided 3D detectors**



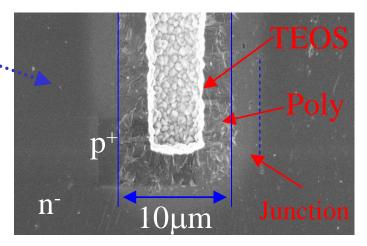


4" wafer with Pad, Strip (short and long, 80µm pitch) and Pixel (ATLAS, Medipix2, Pilatus) structures processed at CNM, Barcelona

 p-in-n and n-in-p wafers under test now

# • Further processing at FBK, Trento and IceMOS, Belfast

- Advantages against standard 3D:
  - Less complicated (expensive) process (??)
    - No wafer bonding
    - p<sup>+</sup> and n<sup>+</sup> columns accessed from opposite surfaces
- **Disadvantages (?) :** - lower field region below/above columns
- Successful process evaluation runs:
  - etching of holes with aspect ratio 25:1 (10 μm diameter, 250 μm depth)
  - polysilicon deposit, doping, TEOS, ..



# **RD50** Comparison of measured collected charge on different radiation-hard materials and devices



• In the following:

**Comparison of collected charge as published in literature** 

• Be careful:

#### Values obtained partly under different conditions !!

- irradiation
- temperature of measurement
- electronics used (shaping time, noise)
- voltage applied to sensor
- type of device strip detectors or pad detectors

⇒ This comparison gives only an indication of which material/technology could be used, to be more specific, the exact application should be looked at!

• Remember:

The obtained signal has still to be compared to the noise !!



#### • Signal comparison for various Silicon sensors Note: Measured partly under different conditions! 25000 Silicon Sensors Lines to guide the eye (no modeling)! ▲ p-in-n (FZ), 300µm, 500V, 23GeV p [1] △ p-in-n (FZ), 300µm, 500V, neutrons [1] 20000 signal [electrons] 5000 n-FZ(500V 10000 Other materials 5000 References: p/n-FZ, 300µm, (-30°C, 25ns), strip [Casse 2008] p-FZ,300µm, (-40°C, 25ns), strip [Mandic 2008] [2] p+12500µn, (Cu S. 1518), and [Matale 2005] [3] n-SiC, 55µm, (2µs), pad [Moscatelli 2006] [4] pCVD Diamond, scaled to 500µm, 23 GeV p, strip [Adam et al. 2006, RD42] Note: Fluenze normalized with damage factor for Silicon (0.62) [5] 3D, double sided, 250µm columns, 300µm substrate [Pennicard 2007] [6] n-EPI,75µm, (-30°C, 25ns), pad [Kramberger 2006] [7] n-EPI,150µm, (-30°C, 25ns), pad [Kramberger 2006] $10^{16}$ 10<sup>15</sup> $10^{14}$ 5 5 [8] n-EPI,150μm, (-30°C, 25ns), strip [Messineo 2007] $\Phi_{eq} [cm^{-2}]$ M.Moll - 08/2008

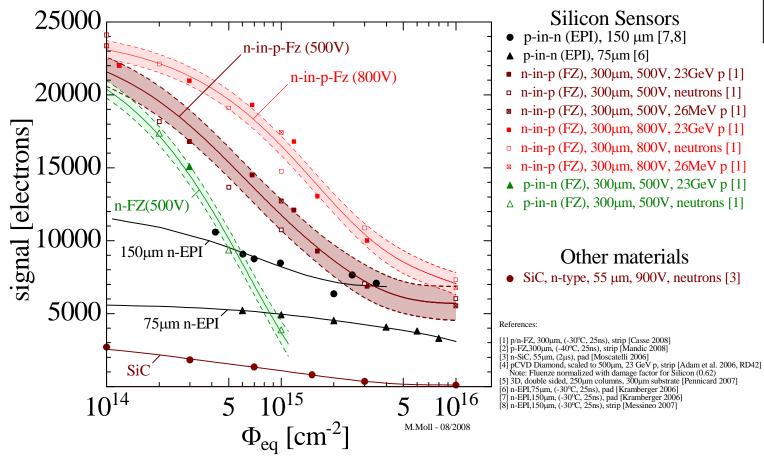


#### • Signal comparison for various Silicon sensors 25000 Silicon Sensors • p-in-n (EPI), 150 µm [7,8] ▲ p-in-n (EPI), 75µm [6] ▲ p-in-n (FZ), 300µm, 500V, 23GeV p [1] 20000 △ p-in-n (FZ), 300µm, 500V, neutrons [1] signal [electrons] 5000 n-FZ(500V) .0000 150µm n-EPI Other materials • SiC, n-type, 55 µm, 900V, neutrons [3] 5000 75µm n-EPI References: p/n-FZ, 300µm, (-30°C, 25ns), strip [Casse 2008] p-FZ,300µm, (-40°C, 25ns), strip [Mandic 2008] [2] p+12500µn, (Cu S. 1518), and [Matale 2005] [3] n-SiC, 55µm, (2µs), pad [Moscatelli 2006] [4] pCVD Diamond, scaled to 500µm, 23 GeV p, strip [Adam et al. 2006, RD42] Note: Fluenze normalized with damage factor for Silicon (0.62) SiC [5] 3D, double sided, 250µm columns, 300µm substrate [Pennicard 2007] [6] n-EPI,75µm, (-30°C, 25ns), pad [Kramberger 2006] [7] n-EPI,150µm, (-30°C, 25ns), pad [Kramberger 2006] $10^{1\bar{4}}$ $10^{16}$ 10<sup>15</sup> 5 5 [8] n-EPI,150µm, (-30°C, 25ns), strip [Messineo 2007] $\Phi_{eq} [cm^{-2}]$ M.Moll - 08/2008

<u>Note</u>: Measured partly under different conditions! Lines to guide the eye (no modeling)!

Michael Moll – 1<sup>st</sup> LHeC Workhsop, Divonne, 1-3 September 2008 -21-

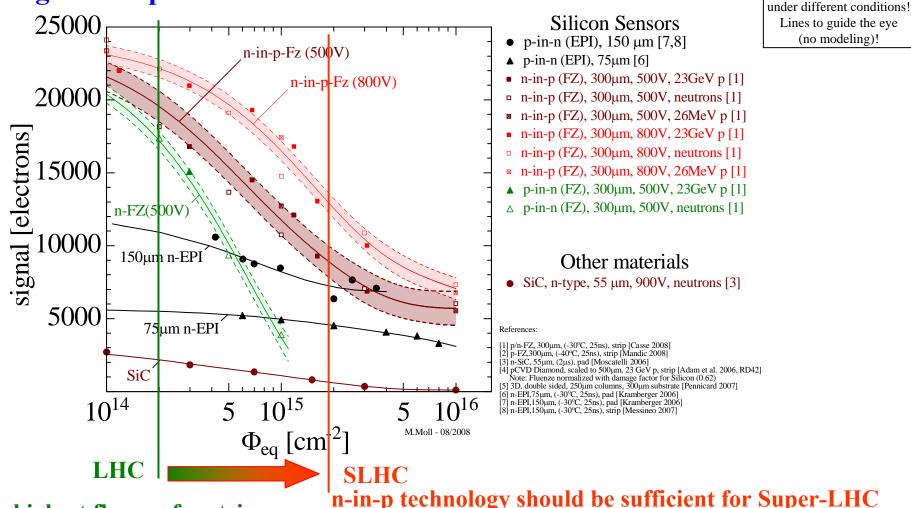
#### • Signal comparison for various Silicon sensors



CERN

<u>Note</u>: Measured partly under different conditions! Lines to guide the eye (no modeling)!

#### • Signal comparison for various Silicon sensors



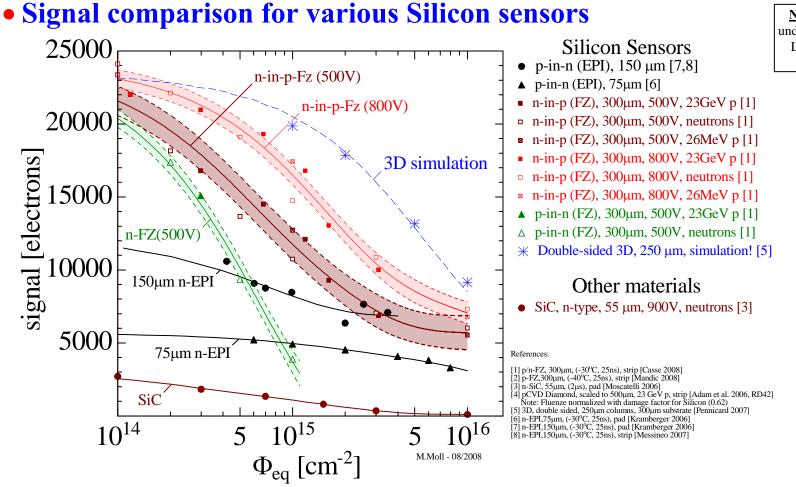
highest fluence for strip detectors in LHC: The used p-in-n technology is sufficient n-in-p technology should be sufficient for Super-LHC at radii presently (LHC) occupied by strip sensors

> Michael Moll – 1<sup>st</sup> LHeC Workhsop, Divonne, 1-3 September 2008 -23-

Note: Measured partly

(no modeling)!

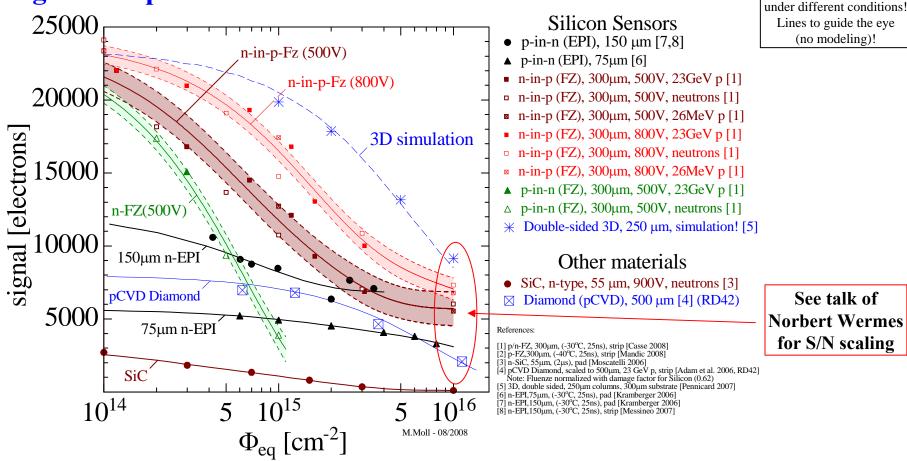
# CERNY



Note: Measured partly under different conditions! Lines to guide the eye (no modeling)!

- At a fluence of ~  $10^{15} n_{eq}/cm^2$  all planar sensors loose sensitivity: on-set of trapping !
- No obvious material for innermost pixel layers:
  - Are 3-D sensors an option ?? (decoupling drift distance from active depth)
  - Develop detectors that can live with very small signals ?? or regularly replace inner layers ??

#### • Signal comparison for various Silicon sensors



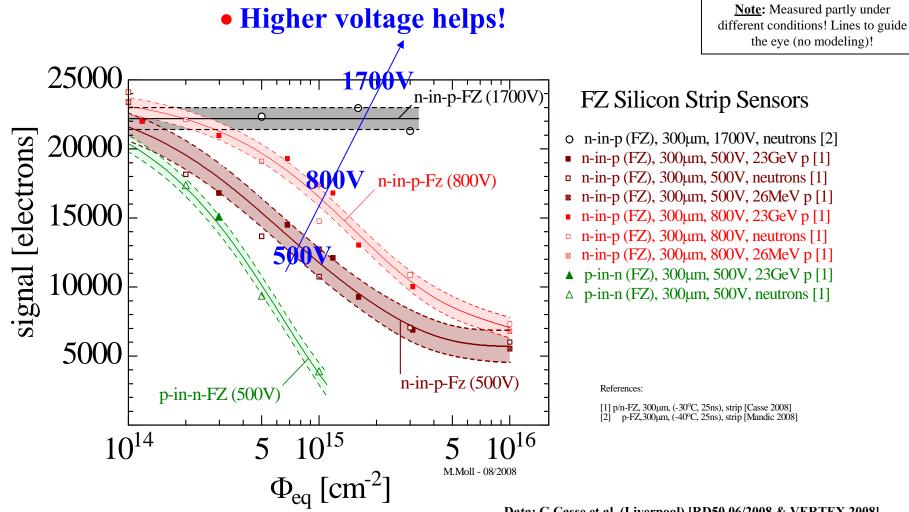
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- No obvious material for innermost pixel layers:
  - Are 3-D sensors an option ?? (decoupling drift distance from active depth)
  - Develop detectors that can live with very small signals ?? or regularly replace inner layers ??

Note: Measured partly

**RD50** 

# **p-type FZ Silicon Sensors**





• Which voltage can be applied?

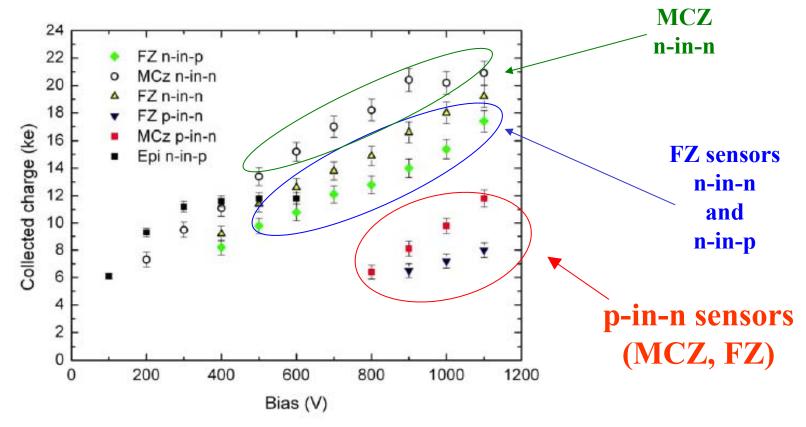
Data: G.Casse et al. (Liverpool) [RD50 06/2008 & VERTEX 2008] and I.Mandic et al. (Ljubljana) [RD50 06/2008]

# **RD50** Strip detectors – MCZ silicon



• Gianluigi Casse (Liverpool) [RD50 Workshop – June 2008]: "Charge Collection Measurements on MICRON RD50 sensors"

Neutron irradiations: medium doses (1x10<sup>15</sup> n cm<sup>-2</sup>)



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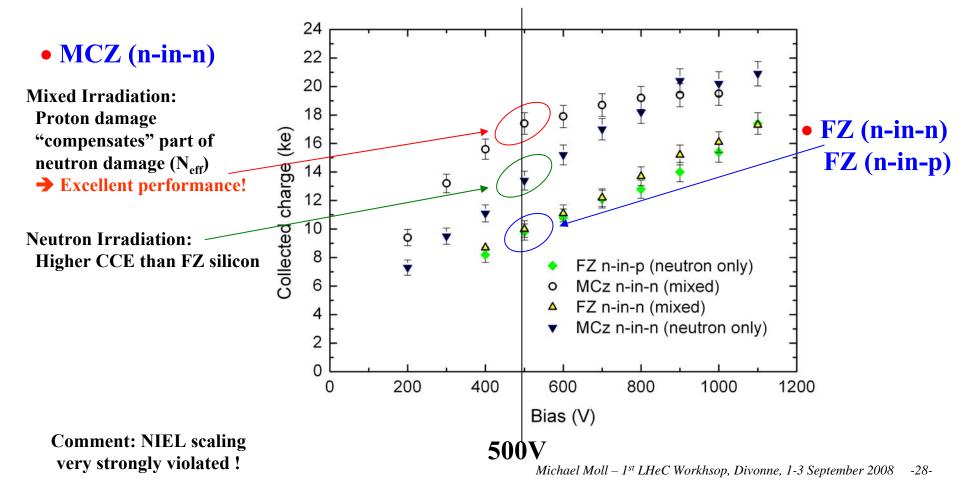
# **RD50 "Mixed Irradiations" n-type MCZ**



Gianluigi Casse (Liverpool) [VERTEX 2008]

#### • Mixed irradiations performed with

- (neutrons only) up to 1x10<sup>15</sup> neutrons
- (mixed) 5x10<sup>14</sup> neutrons plus 5x10<sup>14</sup> protons (1 MeV equivalent fluence)



#### **RD50**

#### **Summary**



- Wide range of silicon materials under investigation within RD50
  - Floating Zone (FZ), Magnetic Czochralski (MCZ), Epitaxial (EPI) silicon
  - n- and p-type silicon with different thickness ranging from 25 to 300  $\mu m$
  - Some materials do not 'type-invert' under proton irradiation (n-type MCZ, EPI) Very complex internal electric field structure (double junction effects)
- Segmented detectors at high fluences ( $\Phi > 10^{15} \text{cm}^{-2}$ ):
  - Collection of electrons at electrodes essential: Use n-in-p or n-in-n detectors!
  - Good radiation tolerance of <u>n-in-p detectors</u> and 'CCE immunity' against reverse annealing
  - MCZ and FZ p-type show similar results
  - MCZ n-type (n-in-n) shows excellent results (would need double sided processing)
- **3D detectors** 
  - Single type column 3D processed, irradiated, analyzed : Not radiation tolerant (as expected) However, 'paved the way' for double column 3D detectors
  - Production of Double Sided and Full 3D detectors under way in several facilities (IRST, CNM, Sintef, IceMOS,...). First unirradiated devices characterized.
- Not reported on:
  - <u>Defect studies</u>: "WODEAN" Massive work program under way using C-DLTS, I-DLTS, TSC, PITS, TCT, FTIR, EPR, PL, PC, CV, IV, .. methods (~10 RD50 Institutes) about 250 detectors irradiated with neutrons for a first experiment.

#### Further information: <a href="http://cern.ch/rd50/">http://cern.ch/rd50/</a>





# Spare

Michael Moll – 1st LHeC Workhsop, Divonne, 1-3 September 2008 -30-



#### **Development of Radiation Hard Semiconductor Devices for High Luminosity Colliders**



#### Approved as CERN R&D project "RD50" in June 2002

**Presently :257 Members from 49 Institutes** 

#### 40 European and Asian institutes

Belarus (Minsk), Belgium (Louvain), Czech Republic (Prague (3x)),
Finland (Helsinki), Germany (Dortmund, Erfurt, Freiburg, Hamburg,
Karlsruhe, Munich), Italy (Bari, Bologna, Florence, Padova, Perugia, Pisa,
Torino, Trento), Lithuania (Vilnius), Netherlands (NIKHEF), Norway (Oslo (2x)), Poland (Warsaw(2x)), Romania (Bucharest (2x)), Russia (Moscow,
St.Petersburg), Slovenia (Ljubljana), Spain (Barcelona, Valencia),
Switzerland (CERN, PSI), Ukraine (Kiev), United Kingdom (Exeter,
Glasgow, Lancaster, Liverpool)





#### **8** North-American institutes

Canada (Montreal), USA (BNL, Fermilab, New Mexico, Purdue, Rochester, Santa Cruz, Syracuse)

> 1 Middle East institute Israel (Tel Aviv)

**Detailed member list:** http://cern.ch/rd50

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#### **Epitaxial SiC** "A material between Silicon and Diamond"



Property	Diamond	GaN	4H SiC	Si
E <sub>g</sub> [eV]	5.5	3.39	3.3	1.12
E <sub>breakdown</sub> [V/cm]	$10^{7}$	$4 \cdot 10^{6}$	$2.2 \cdot 10^{6}$	$3.10^{5}$
$\mu_{\rm e}  [{\rm cm}^2/{\rm Vs}]$	1800	1000	800	1450
$\mu_{\rm h}  [{\rm cm}^2/{\rm Vs}]$	1200	30	115	450
v <sub>sat</sub> [cm/s]	$2.2 \cdot 10^{7}$	-	$2.10^{7}$	$0.8 \cdot 10^{7}$
Ζ	6	31/7	14/6	14
ε <sub>r</sub>	5.7	9.6	9.7	11.9
e-h energy [eV]	13	8.9	7.6-8.4	3.6
Density [g/cm3]	3.515	6.15	3.22	2.33
Displacem. [eV]	43	≥15	(25)	13-20
			****	****

**RD50** 

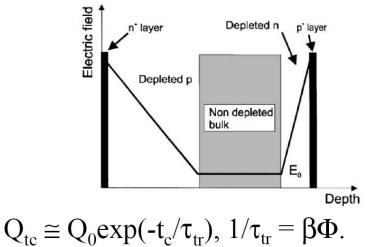
- Wide bandgap (3.3eV)
   ⇒ lower leakage current than silicon
- Signal: Diamond 36 e/µm SiC 51 e/µm Si 89 e/µm
   ⇒ more charge than diamond
- Higher displacement threshold than silicon
   ⇒ radiation harder than silicon (?)

# **RD50** The electric field after irradiation



Segmented detectors: side matters!!

Schematic changes of Electric field after irradiation Effect of trapping on the Charge Collection Efficiency (CCE) N-side read-out for tracking in high radiation environments?



Collecting electrons provide a sensitive advantage with respect to holes due to a much shorter  $t_c$ . P-type detectors are the most natural solution for *e* collection on the segmented side.

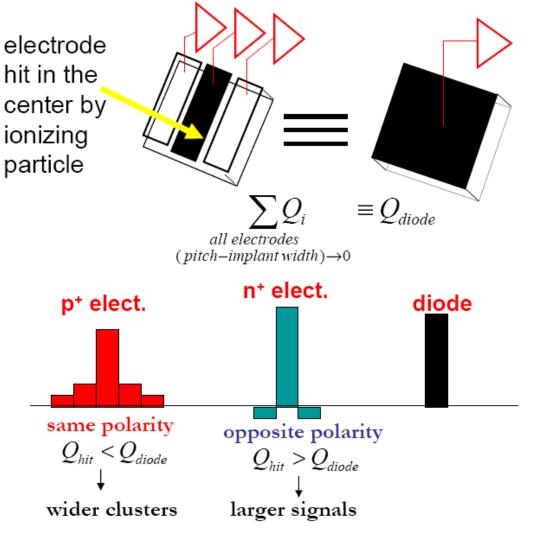
N-side read out to keep lower t<sub>c</sub>

from G.Casse

# **RD50** The electric field after irradiation



#### Trapping induced charge sharing (G. Kramberger)



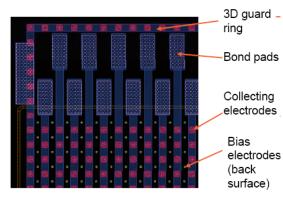
# **RD50**

# **CNM – 3D devices**



#### • Chris Parkes (Glasgow University): "3D detector testing"

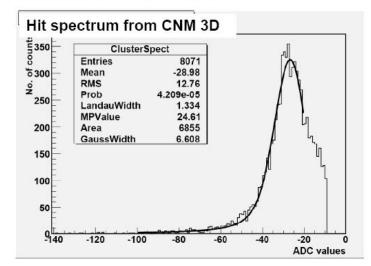
Typical device layout – Strip detector, 80µm pitch



- CNM 3D devices (strip)
- Glasgow MIP test setup (Sr90, Beetle Chip, analogue,25ns)
- Sensor DC coupled to chip
- 100pA/strip (2pA/hole)
- 10 pF/strip
- less charge sharing than in planar observed
  - planar 38% single strip
  - 3D 84% single strip

#### Non-irradiated Strip MIP

- Fitted with Landau convoluted with Gaussian
- More low-amplitude hits seen than expected from Landau
  - Possibly due to particles passing through columns?
- Most probable value
  - 24.6 ADC counts
- Typical noise
  - 1.75 ADC counts
- Signal/noise - 15:1



3D Detector Measurements: Glasgow, CNM, Diamond