

**High
Luminosity
LHC**

HL-LHC

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The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Capacities Specific Programme, Grant Agreement 284404.



Goal of High Luminosity LHC (HL-LHC):

The main objective of HiLumi LHC Design Study is to determine a hardware configuration and a set of beam parameters that will allow the LHC to reach the following targets:

Prepare machine for operation beyond 2025 and up to **2035**

Devise beam parameters and operation scenarios for:

enabling a total integrated luminosity of **3000 fb⁻¹**

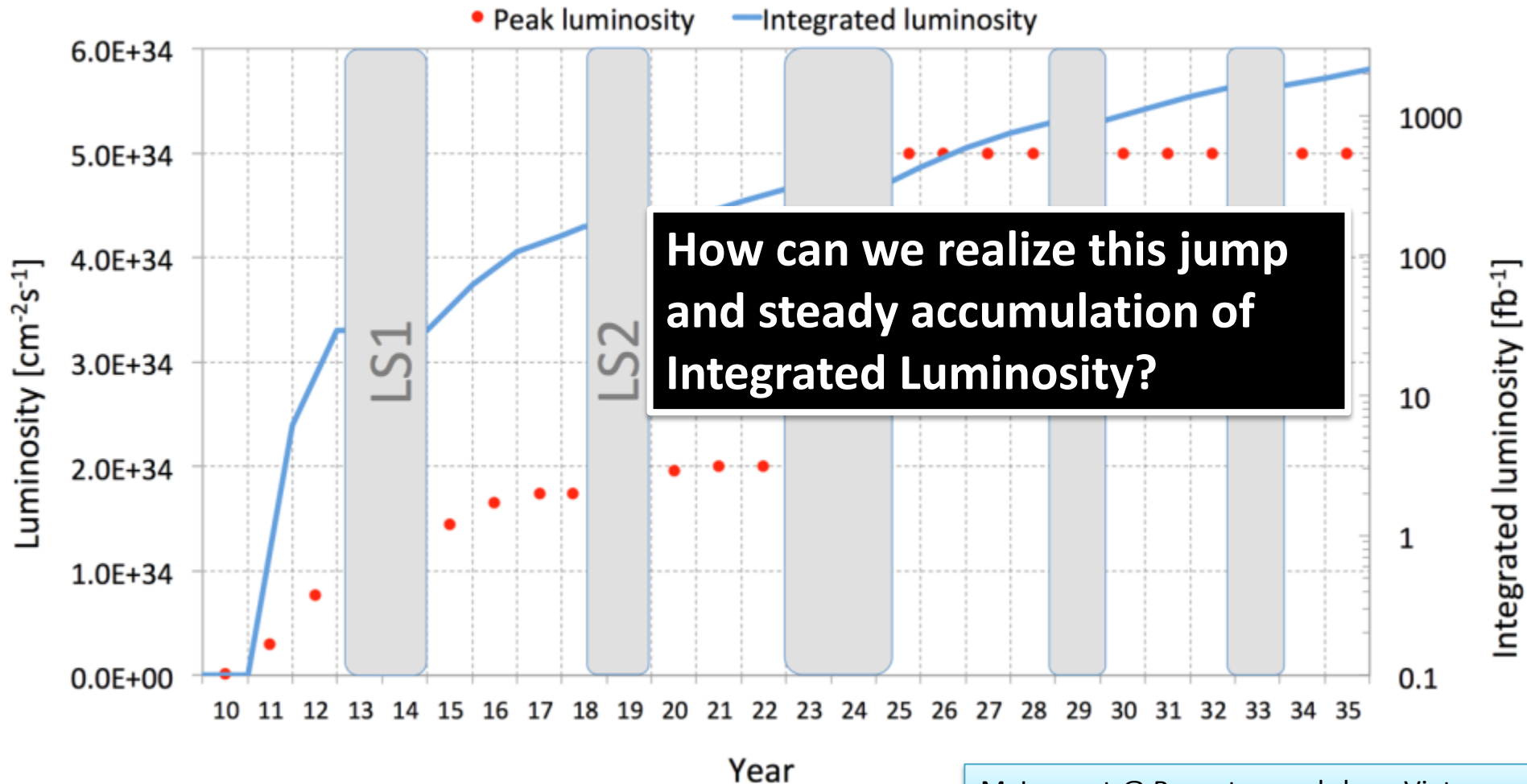
implying an integrated luminosity of **250 fb⁻¹ to 300 fb⁻¹ / year**,

design oper. for $\mu \delta$ **140** (\rightarrow peak luminosity of **5 10³⁴ cm⁻² s⁻¹**)

design equipment for 'ultimate' performance of **7.5 10³⁴ cm⁻² s⁻¹**

> **Ten times the luminosity reach of first 10 years of LHC operation!!**

HL-LHC goal could be reached in 2036



M. Lamont @ Recontre workshop, Vietnam



LHC Upgrade Goals: Performance optimization

Luminosity recipe (round beams):

$$L = \frac{n_b \times N_1 \times N_2 \times g \times f_{rev}}{4\rho \times b^* \times e_n} \times F(f, b^*, e, S_s)$$

- 1) maximize bunch intensities → Injector complex
- 2) minimize the beam emittance → LIU ↔ IBS
- 3) minimize beam size (constant beam power); → triplet aperture
- 4) maximize number of bunches (beam power); → 25ns
- 5) compensate for 'F'; → Crab Cavities
- 6) Improve machine 'Efficiency' → minimize number of unscheduled beam aborts

HL-LHC Performance Goals

Design HL-LHC for Virtual luminosity: $L > 10 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

- Peak Luminosity limitation(s):
 - Event Pileup in detectors
 - Debris leaving the experiments and impacting in the machine (magnet quench protection @ heat load)

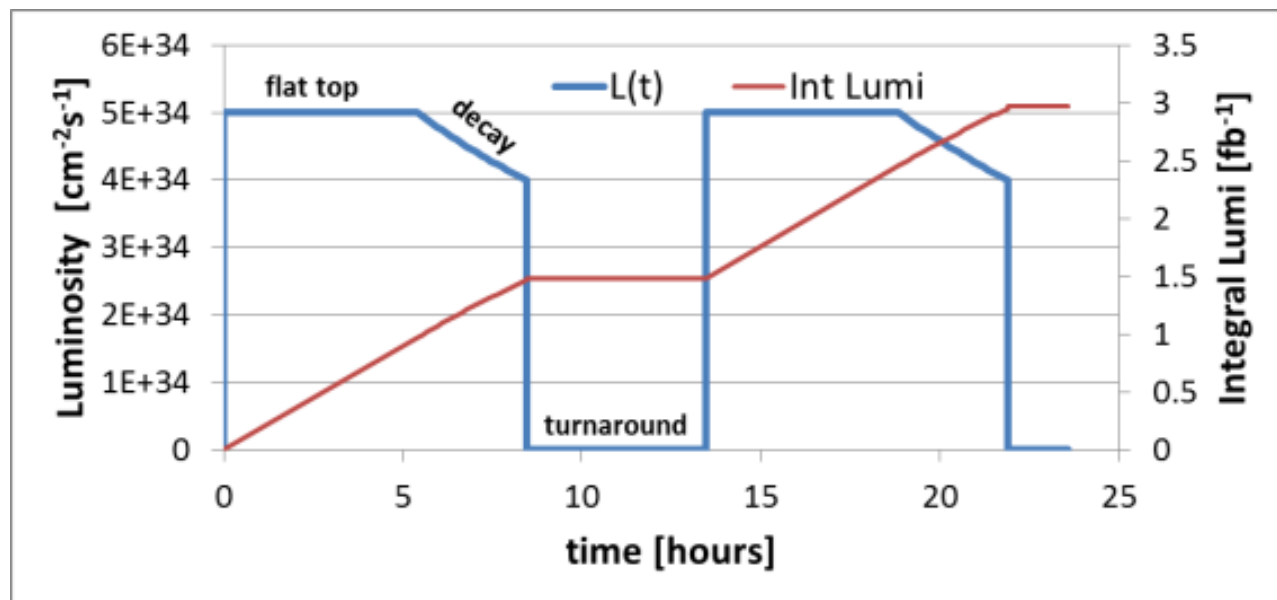
Operate with Leveled peak luminosity: $L = 5\text{-}7.5 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

Maximize the time spend in physics production:

- Machine efficiency
- Scheduled physics time
- Turnaround time

LHC Upgrade Goals: Performance optimization

- Levelling:



- Integrated Luminosity limitation(s):

- Average Fill length (must be larger then levelling time!)
- Average Tournaround time (must be small wrt fill length)
- Number of operation days (must be as large as possible)
- Overall machine efficiency (fraction of physics over scheduled time)

LHC Limitations and Challenges:

- Technical bottle necks (e.g. cryogenics) → New addit. Equipment
- Insertion magnet lifetime and aperture:
 - New insertion magnets and triplets with increased aperture
- Geometric Reduction Factor: → SC Crab Cavities
 - New technology and a first for a hadron storage ring!
- Small β^* optics (chromatic aberration and matching to arc optics):
 - ATS optics
- Performance Optimization: Pile-up density → luminosity levelling
 - devise parameters for virtual luminosity \gg target luminosity

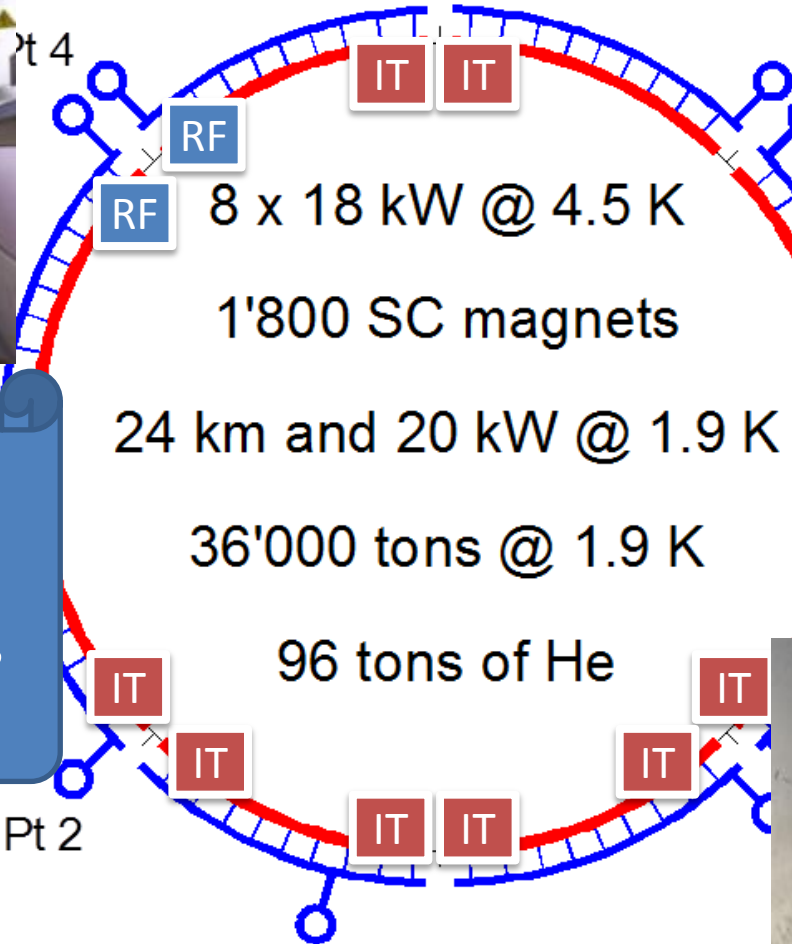
LHC Limitations and Challenges:

- Beam intensity and impedance (beam stability)
 - low impedance collimator materials
- Beam power & losses
 - additional DS (cold region) collimators
- Machine efficiency and availability:
 - # R2E → removal of all electronics from tunnel region
 - # e-cloud → beam scrubbing (conditioning of surface)
 - # UFOs → beam scrubbing (conditioning of surface)

Eliminating Technical Bottlenecks


Cryogenics P4- P1 –P5

Pt 5



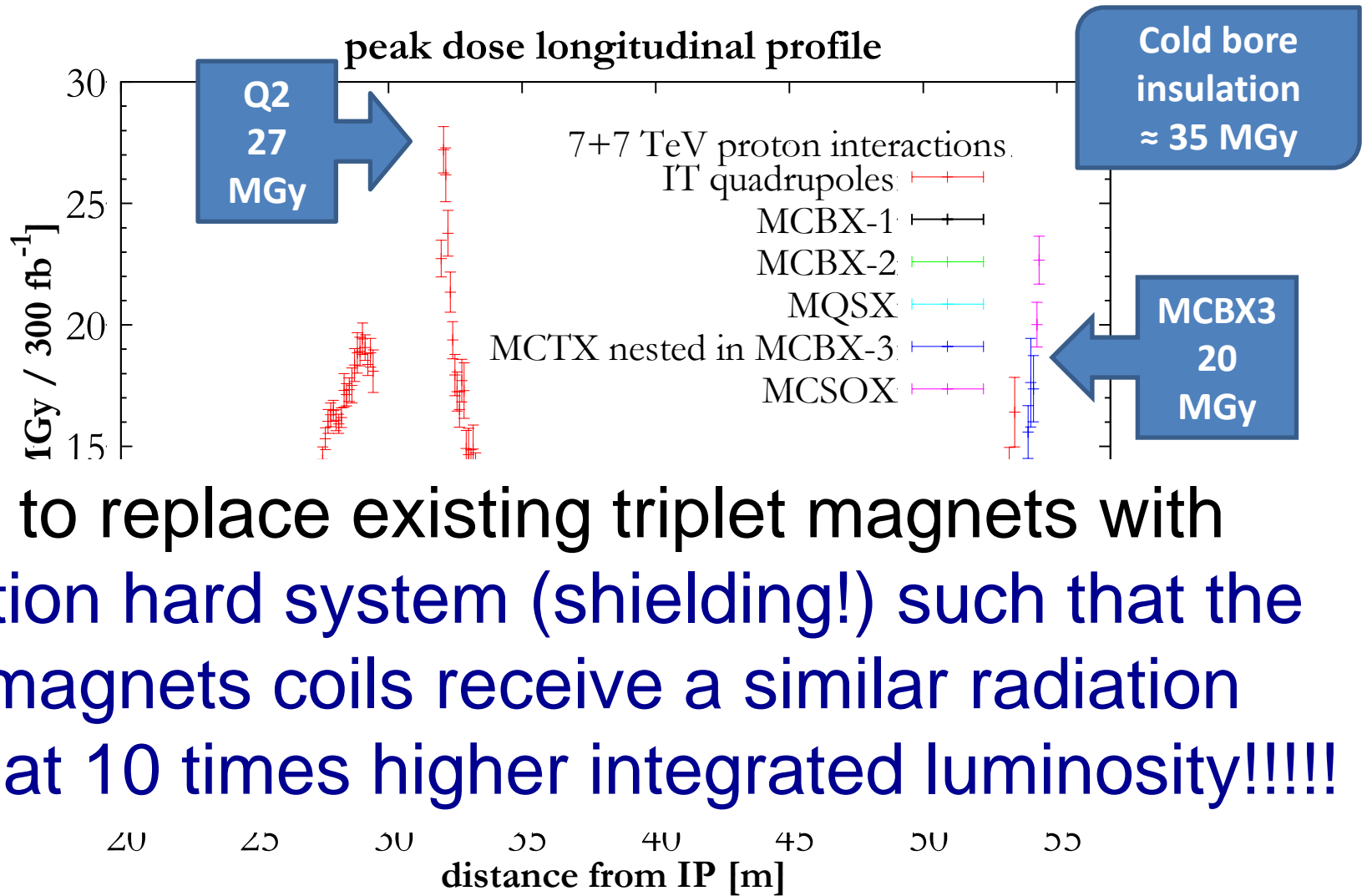
New Plant ≥ 6 kW
in P4
New 18 kW Plants
in P1 and P5



 Cryogenic plant

HL-LHC technical bottleneck:

Radiation damage to triplet magnets at 300 fb^{-1}



Current Beam Screen design

Kersevan's talk, Kick off meeting, Daresbury Nov. 2013:

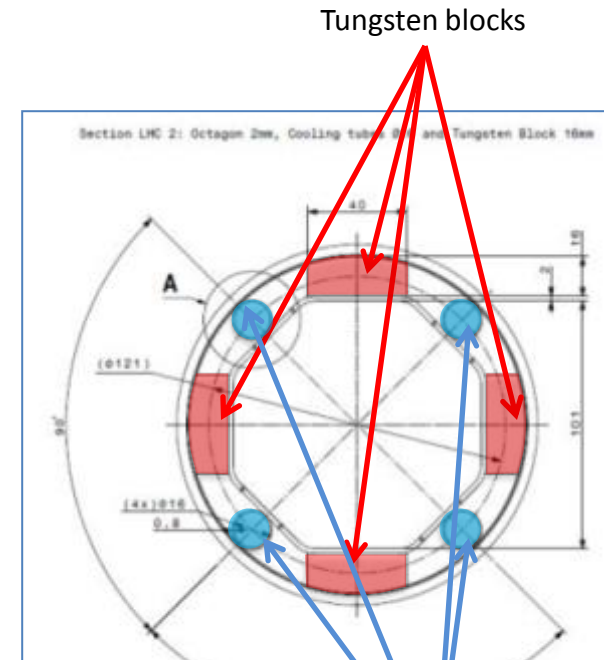
- Tungsten blocks, 40 cm long,
- Soldered onto the beam screen

Aperture model in HLLHCV1.0:

- He (1.5 mm), CB (5 mm), CB to BS (1.5 mm), BS (2 mm), W(16/6 mm)
- Aperture: 118/98 mm

Issues:

- Soldering of tungsten block

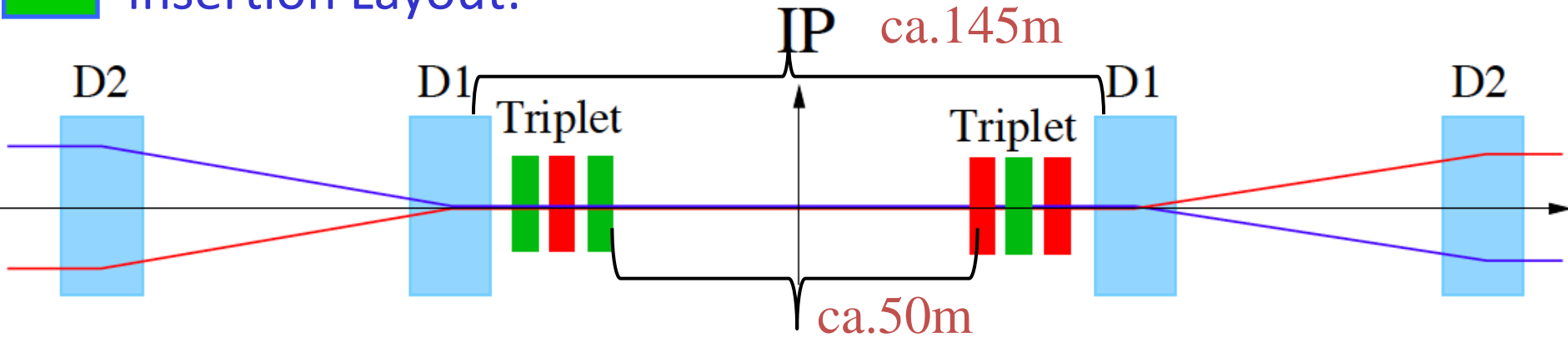


Requires aperture inside the triplet magnets!

Support system and alignment tolerances for a heavy installation

HL-LHC Challenges: Crossing Angle I

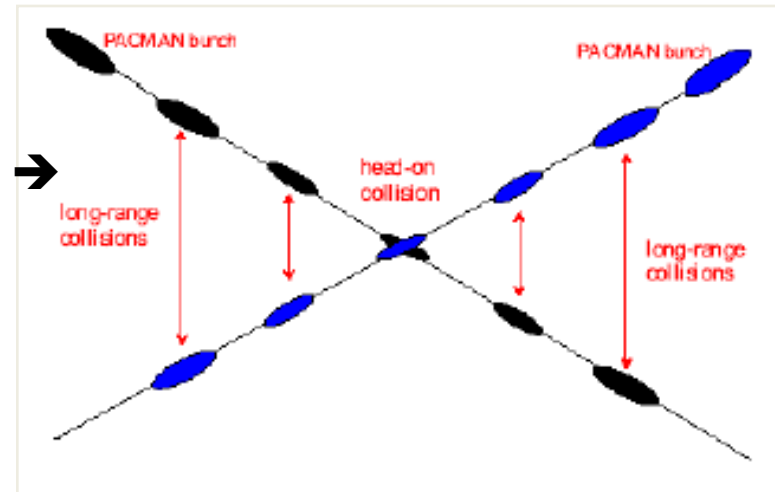
Insertion Layout:



Parasitic bunch encounters:

Operation with ca. 2800 bunches @ 25ns spacing → approximately 30 unwanted collision per Interaction Region (IR).

→ Operation requires crossing angle



non-linear fields from long-range beam-beam interaction:

efficient operation requires large beam separation at unwanted collision points

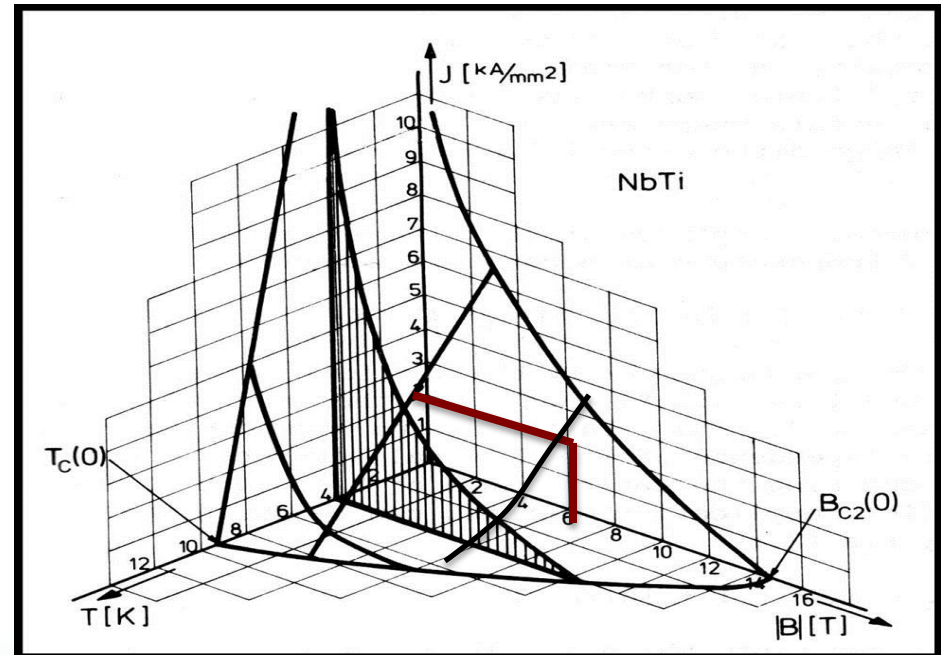
→ Separation of 10-12 σ → large triplet apertures for HL-LHC upgrade!!

HL-LHC Upgrade Ingredients: Triplet Magnets

- Nominal LHC triplet: 210 T/m, 70 mm coil aperture
 - ca. 8 T @ coil
 - 1.8 K cooling with superfluid He (thermal conductivity)
 - current density of 2.75 kA / mm²
- **At the limit of NbTi technology** (HERA & Tevatron ca. 5 T @ 2kA/mm²)!!!

LHC Production in collaboration with USA and KEK

Critical Surface for NbTi



HL-LHC Magnets:

- LHC triplet:

210 T/m, 70 mm bore aperture

→ 8 T @ coil (limit of NbTi tech.)

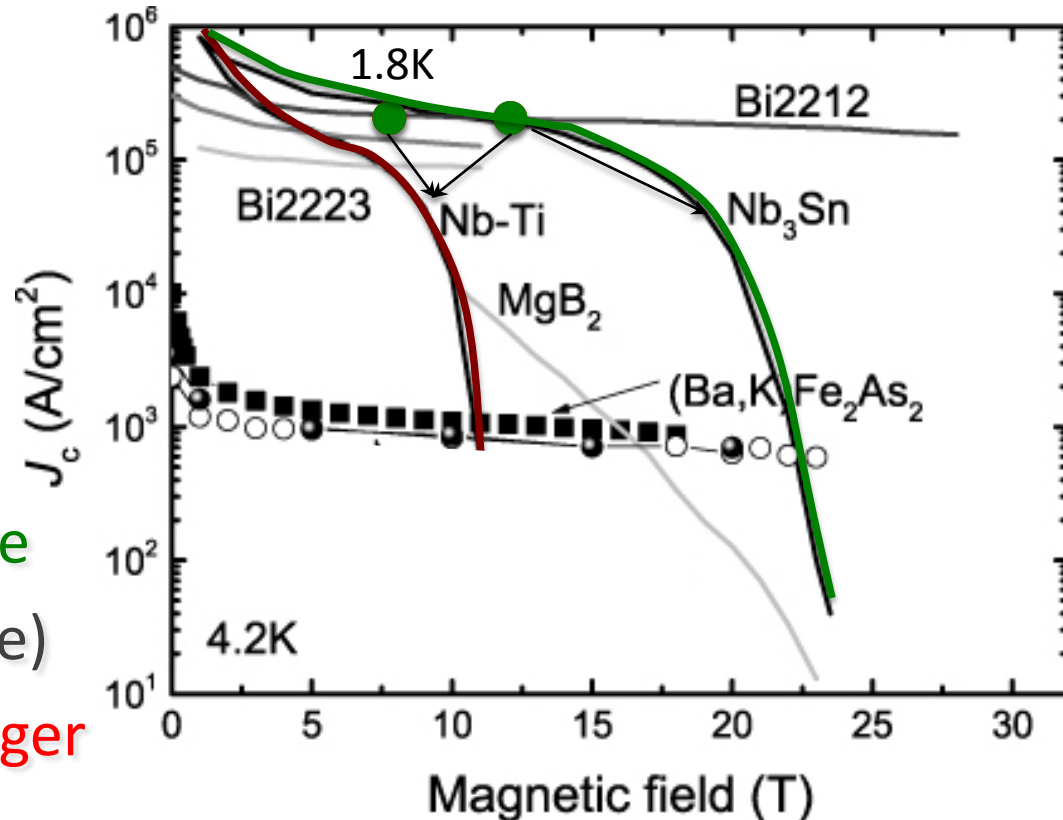
- **HL-LHC triplet:**

140 T/m, 150 mm coil aperture

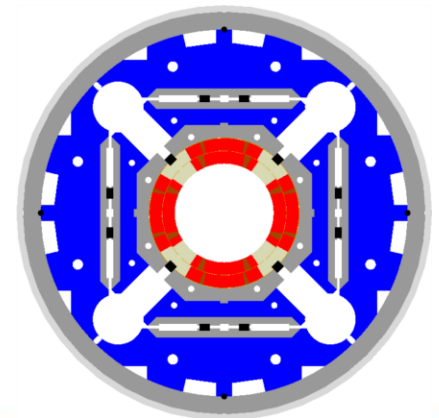
(shielding, β^* and crossing angle)

→ ca. 12 T @ coil → 30% longer

- Requires Nb₃Sn technology
 - ceramic type material (fragile)
 - ca. 25 year development for this new magnet technology!
- US-LARP – CERN collaboration



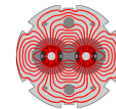
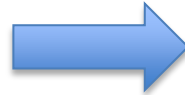
US-LARP MQXF
magnet design
Based on
Nb₃Sn
technology



LHC low- β quads: steps in magnet technology from LHC toward HL-LHC

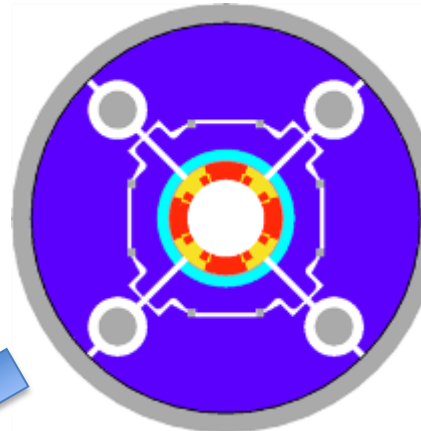
Fermilab KEK
HIGH ENERGY ACCELERATOR

LHC (USA & JP, 5-6 m)
 $\varnothing 70$ mm, $B_{\text{peak}} \sim 8$ T
1992-2005



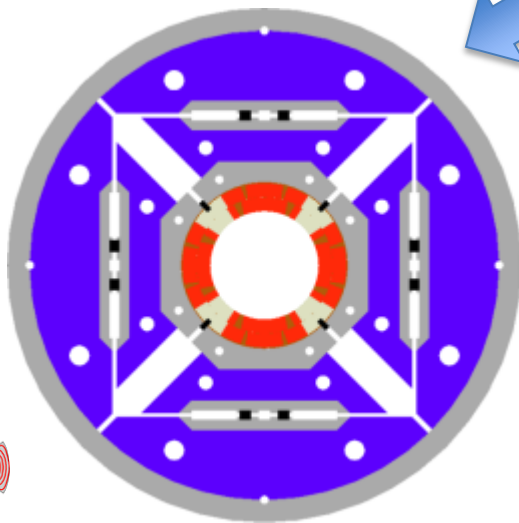
LARP

LARP TQS & LQ (4m)
 $\varnothing 90$ mm, $B_{\text{peak}} \sim 11$ T
2004-2010

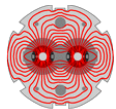
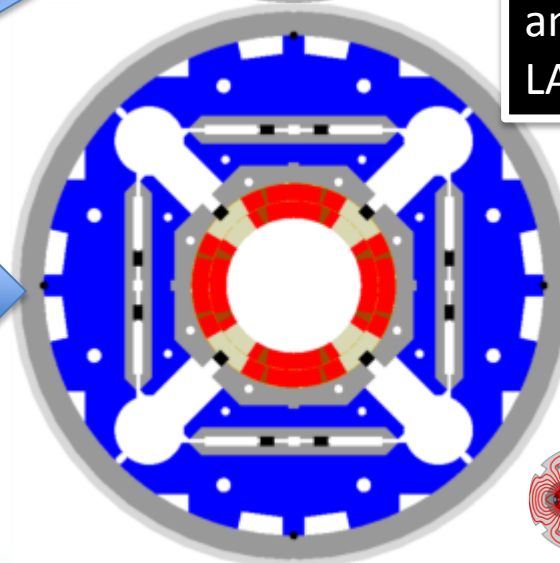


New structure based on bladders and keys (LBNL, LARP)

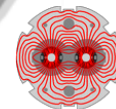
LARP HQ
 $\varnothing 120$ mm,
 $B_{\text{peak}} \sim 12$ T
2008-2014



LARP & CERN
MQXF
 $\varnothing 150$ mm,
 $B_{\text{peak}} \sim 12.1$ T
2013-2020



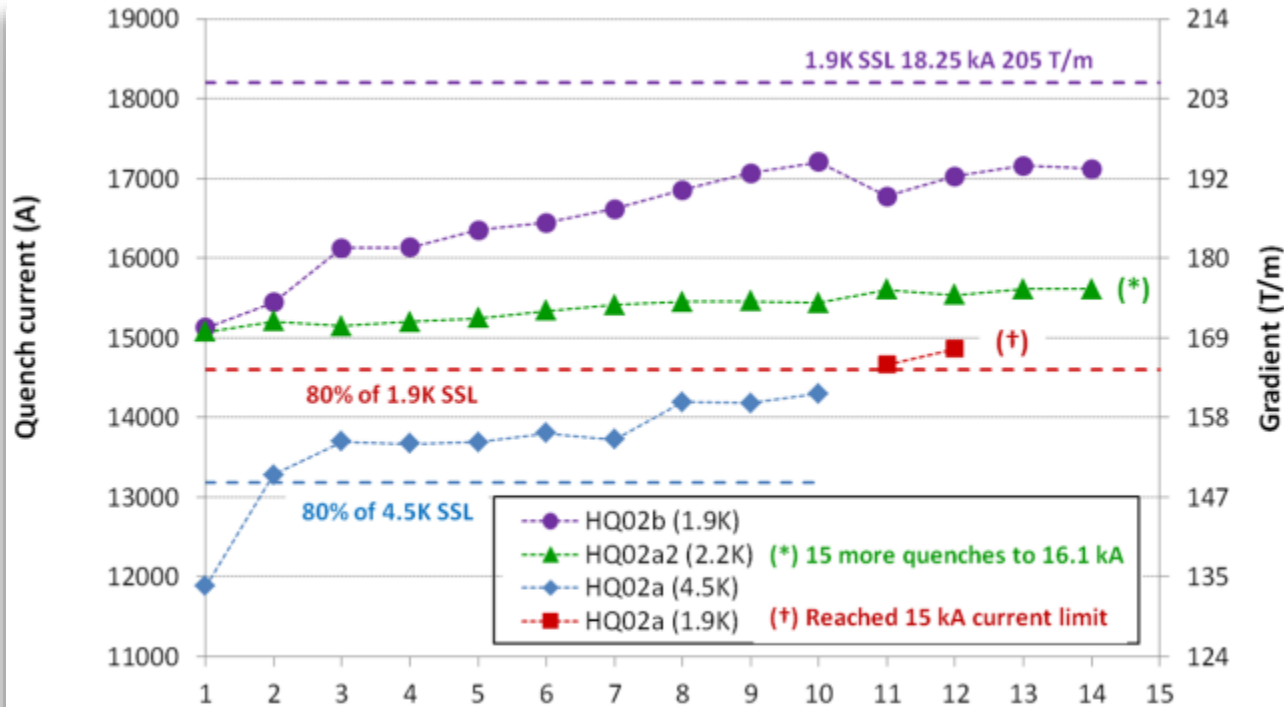
LARP



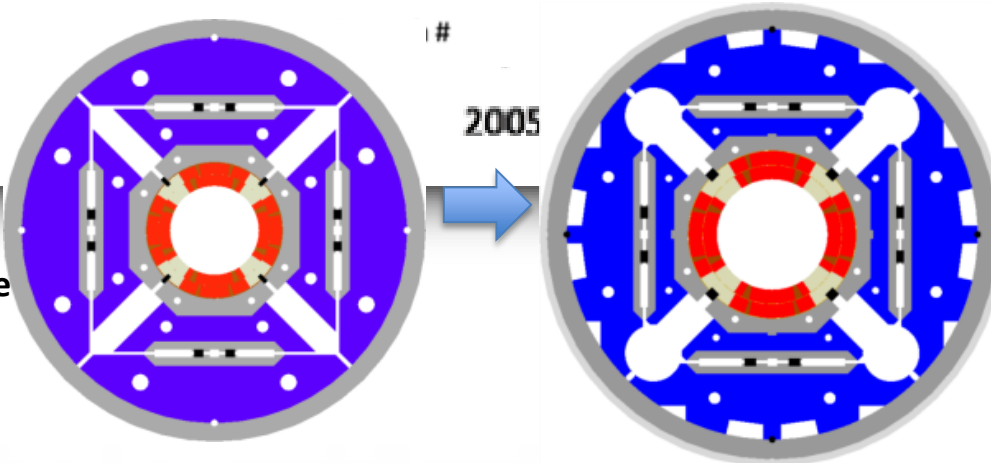
LARP



Progress with Triplet magnets:



LARP HQ
 Ø120 mm,
 $B_{peak} \sim 12$ T
 2008-2014
 Short prototype
 → ca.1m



LARP & CERN MQXF
 Ø150 mm, $B_{peak} \sim 12.1$ T
 2013-2020
 long → 4m to 6.8m

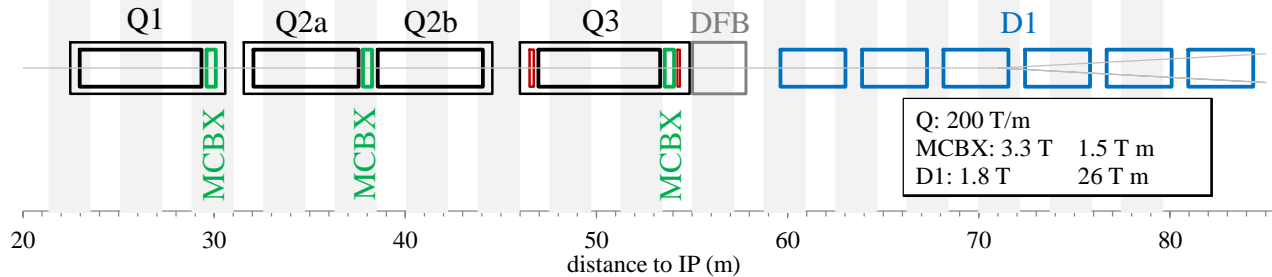


New Interaction Region lay out

Longer Quads; Shorter D1 (thanks to SC)

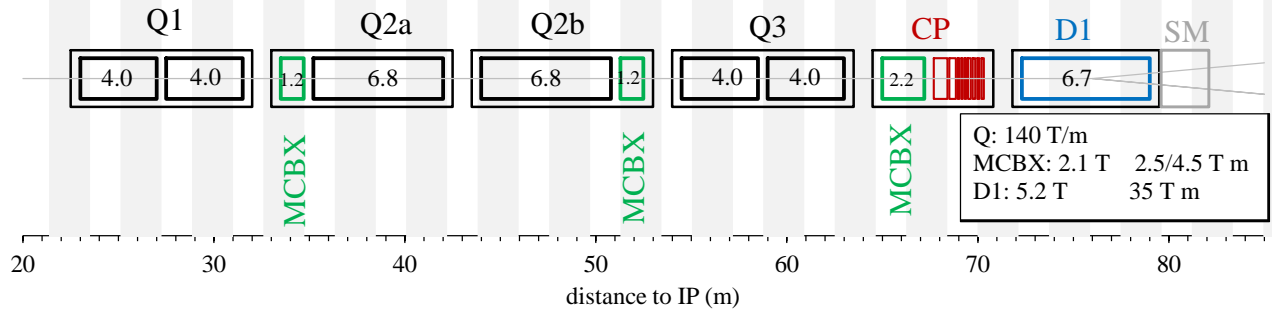


ATLAS
CMS



LHC

ATLAS
CMS



HL LHC

Thick boxes are magnetic lengths -- Thin boxes are cryostats

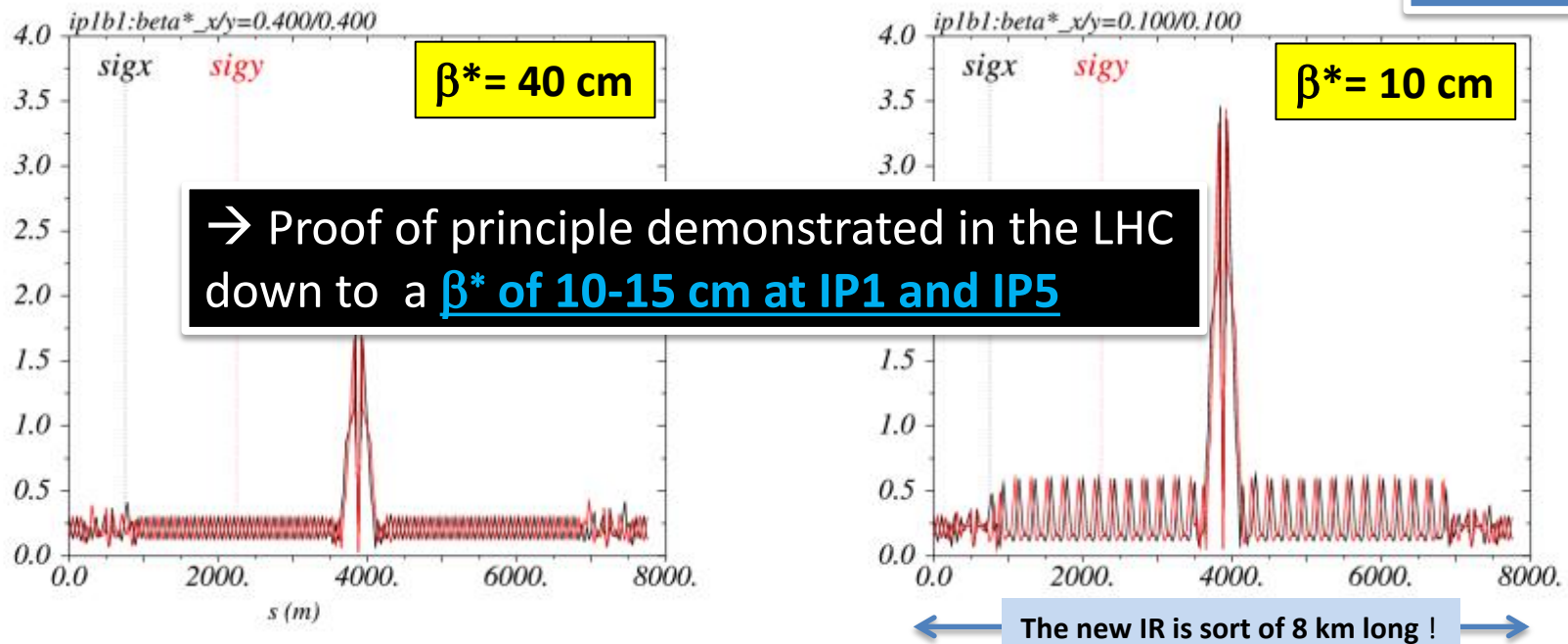


HL-LHC Challenges: Small β^*

Small β^* is limited by aperture but not only: optics matching & flexibility (round and flat optics), chromatic effects (not only Q'), spurious dispersion from X-angle,..

A novel optics scheme was developed to reach un-precedent β^* w/o chromatic limit based on a kind of generalized squeeze involving 50% of the ring

(S. Fartoukh)

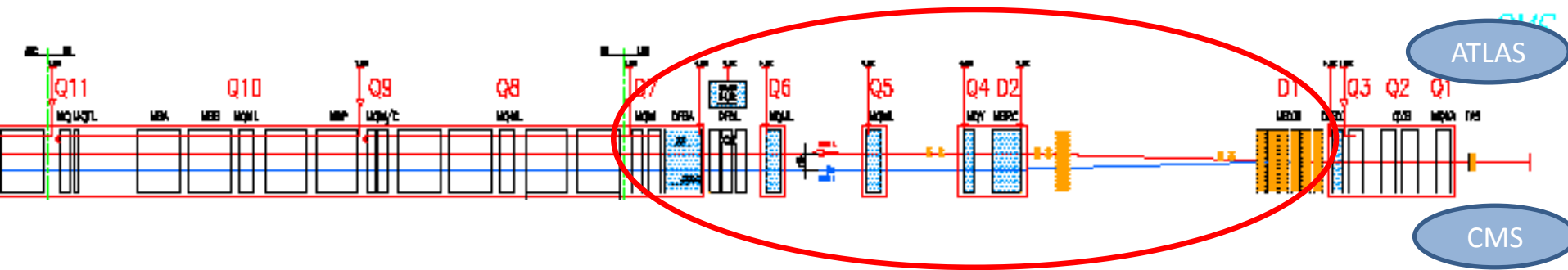


Beam sizes [mm] @ 7 TeV from IR8 to IR2 for typical ATS

“pre-squeezed” optics (left) and “telescopic” collision optics (right)

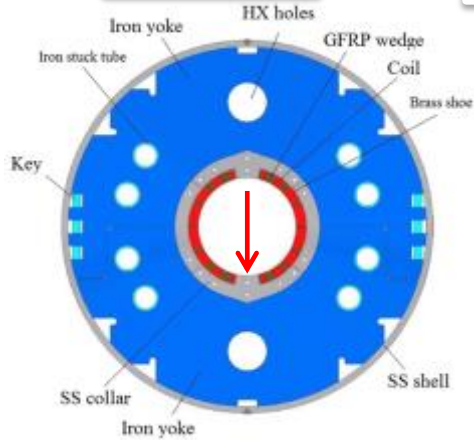
Large aperture Insertion Magnets

ATS optics and small β^* also require new, large aperture Insertion Region magnets: D1, D2, Q4 and Q5

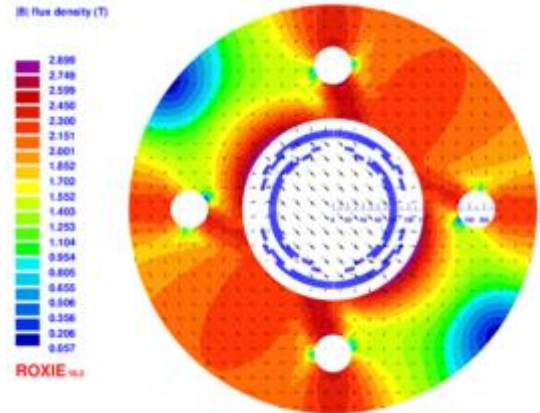


The HL-LHC IR NbTi magnet zoo...

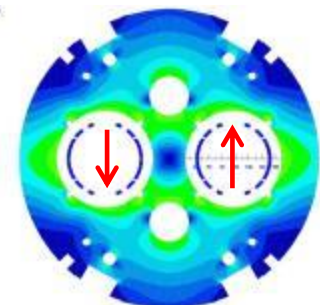
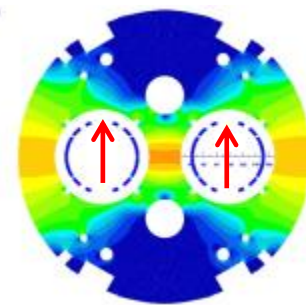
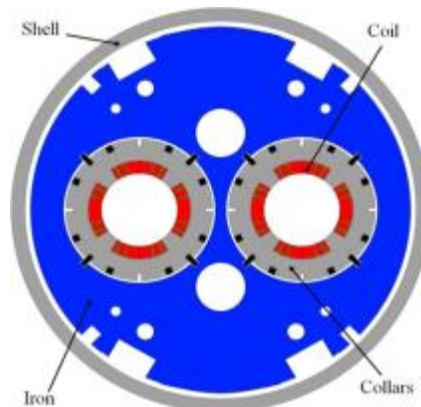
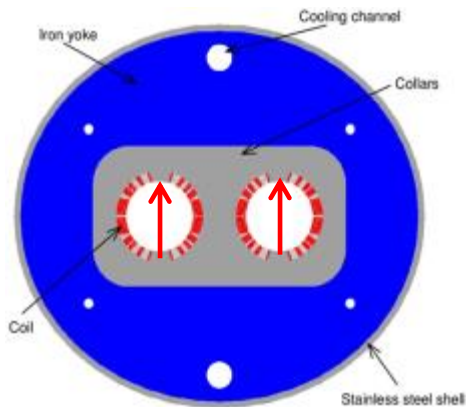
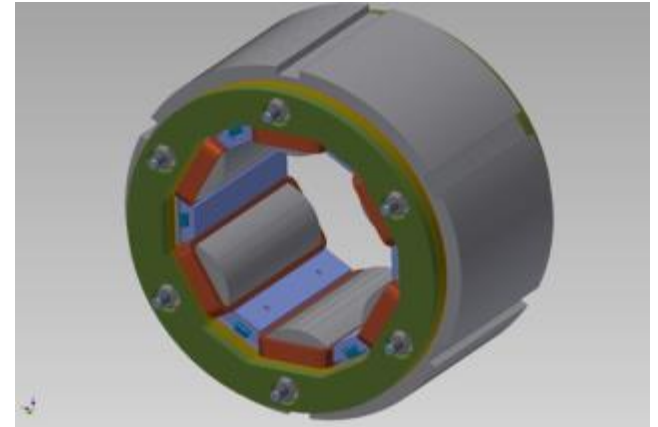
D1 (KEK)



Nested Orbit corrector (CIEMAT)



HO correctors: superferric (INFN)



D2 (INFN)

Q4 (CEA)

D2 corr

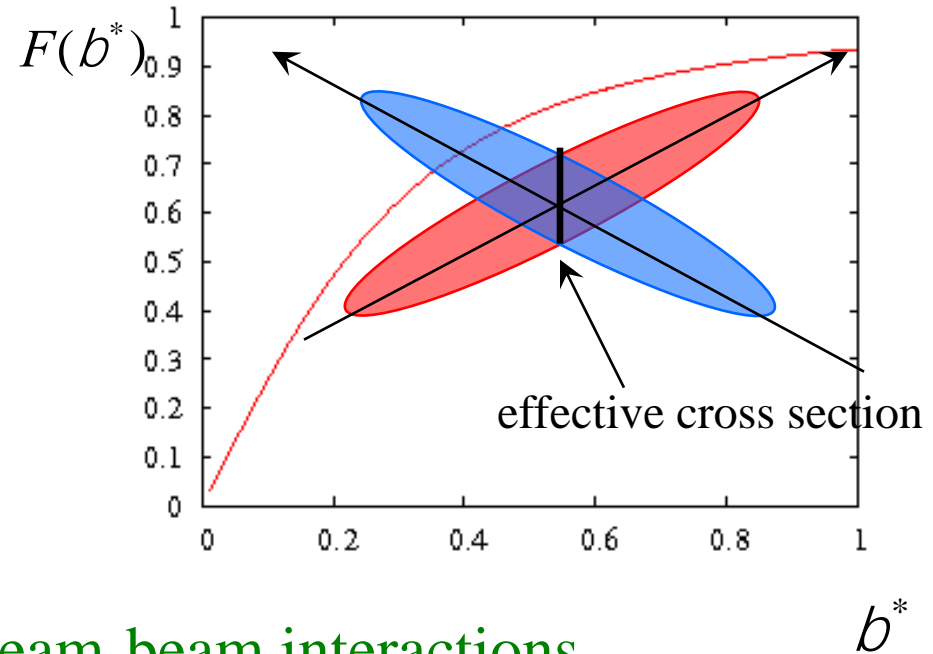
HL-LHC Challenges: Crossing Angle

 geometric luminosity
reduction factor:

$$F = \frac{1}{\sqrt{1 + Q^2}}; \quad Q \propto \frac{q_c S_z}{2S_x}$$

large crossing angle:

- ➔ reduction of long range beam-beam interactions
- ➔ reduction of beam-beam tune spread and resonances
- ➔ reduction of the mechanical aperture
- ➔ increase of effective beam cross section at IP
- ➔ reduction of luminous region
- ➔ reduction of instantaneous luminosity
- ➔ inefficient use of beam current!



b^*

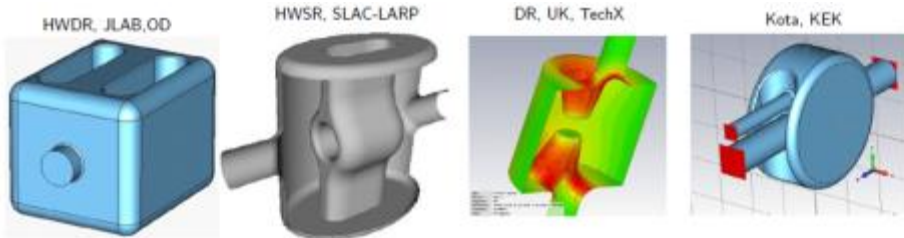
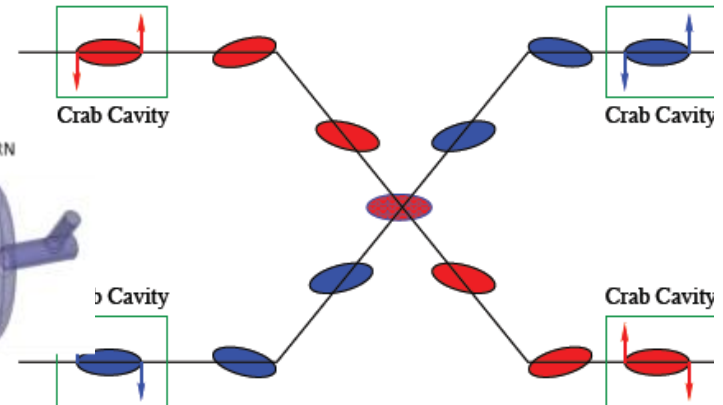
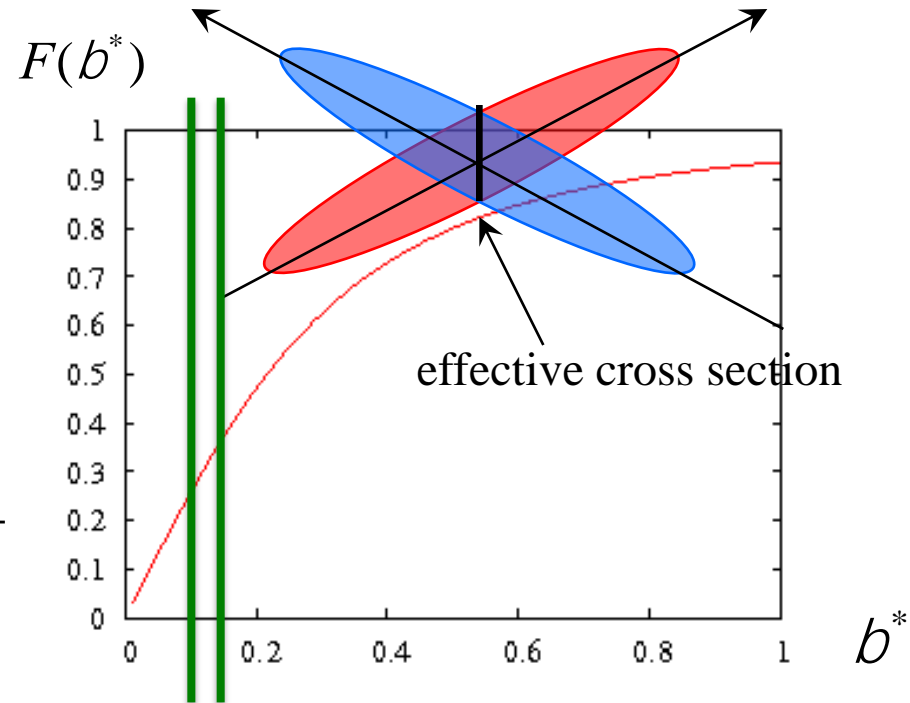
HL-LHC Upgrade Ingredients: Crab Cavities

Crab Cavities

- Reduces the effect of geometrical reduction factor
- Independent for each IP

$$F = \frac{1}{\sqrt{1+Q^2}}; \quad Q \propto \frac{q_c S_z}{2S_x}$$

- Noise from cavities to beam?!?
- Challenging space constraints



Compact cavities aiming at small footprint & 400 MHz, ~5 MV/cavity

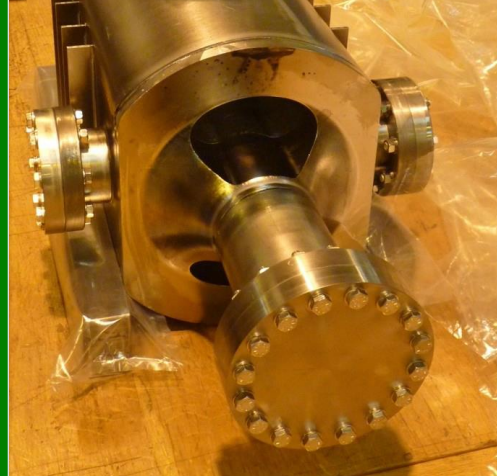


Development of 3 Crab Cavity prototypes:

RF-Dipole Nb prototype [ODU-SLAC]



4-rod in SM18 for RF measurements [Lancaster UK]



4-rod prepared for rinsing @ CERN



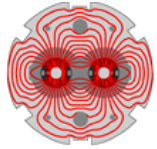
DQWR prototype (17-Jan-2013) [BNL]

Concept of RF Power system

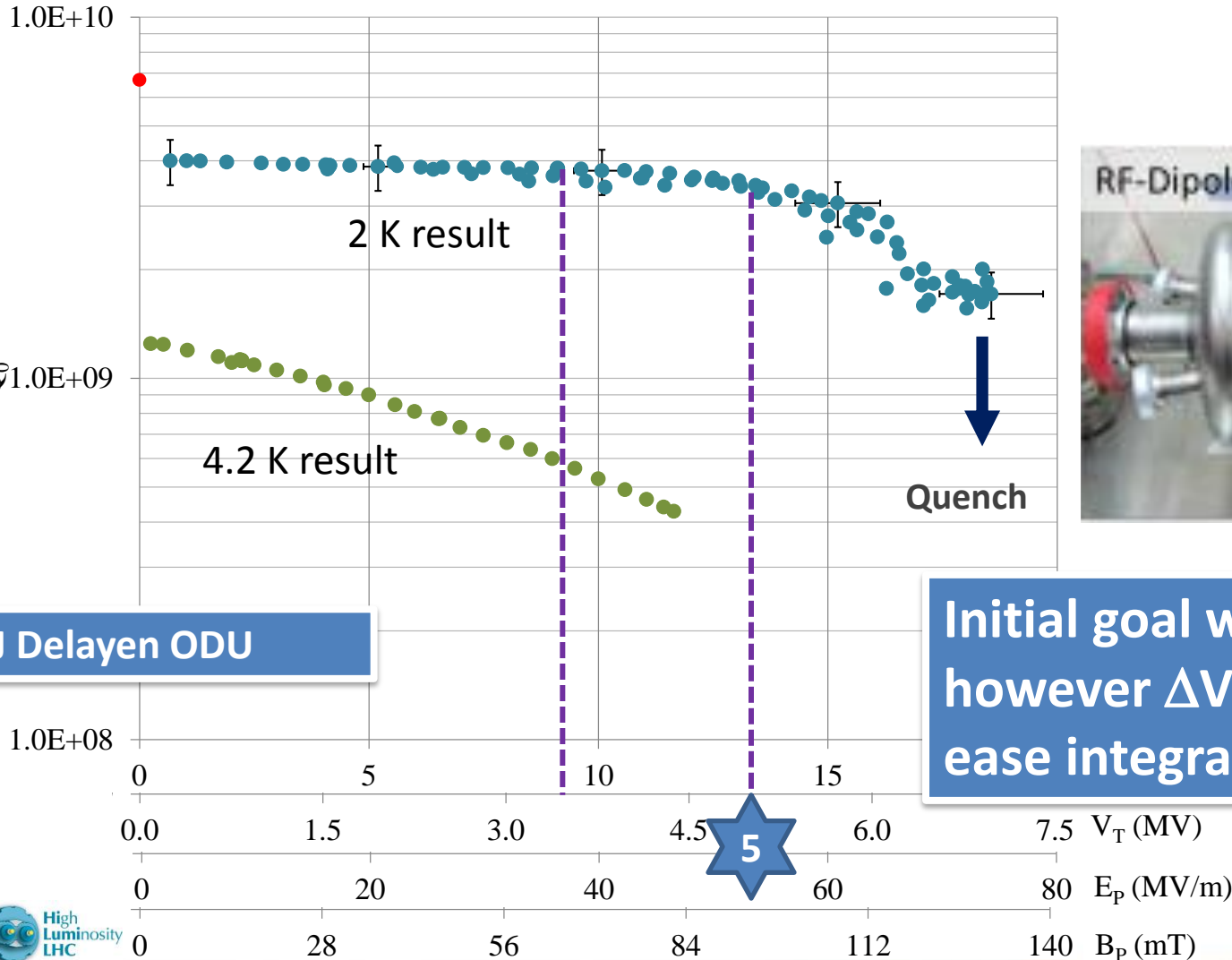


And excellent first results: e.g. RF dipole > 5 MV

¼ w and 4-rods also tested (1.5 MV)



LARP

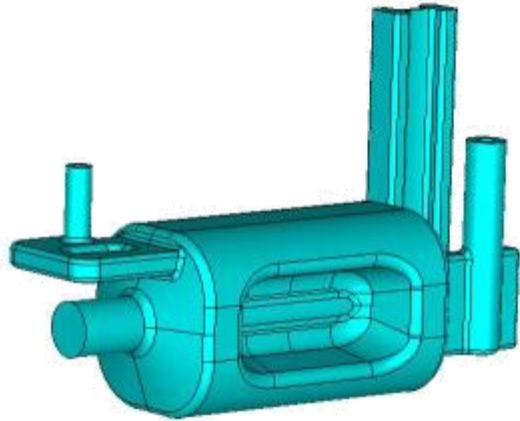


J Delayen ODU

Initial goal was 3.5 MV
however $\Delta V > 5-6$ MV would ease integration

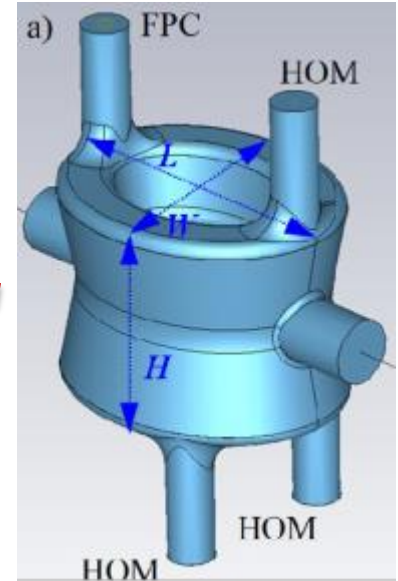
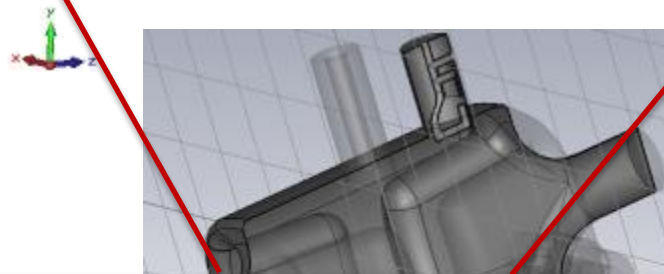


Latest cavity designs toward accelerator



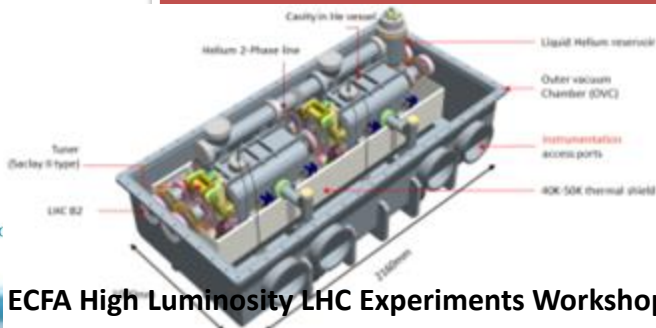
RF Dipole: Waveguide or waveguide-coax couplers

3 Advanced Design Studies with Different Coupler concepts



Double 1/4-wave:

Concentrate on two designs in order to be ready for test installation in SPS in 2016/2017 TS



Coaxial couplers with
nt ar

Present baseline: 4 cavity/cryomod
TEST in SPS under preparation for 2017



HL-LHC Challenge: Event Pileup Density

CMS Average Pileup, pp, 2012, $\sqrt{s} = 8 \text{ TeV}$



HL-LHC Performance Optimization:

Use leveling techniques for keeping average

Pileup around 140 to 200 events per bunch crossing

→ level luminosity at $5 \text{ to } 7.5 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

→ $\langle \mu \rangle = 140$; $\mu_{\text{peak}} = 280$ @ 25ns bunch spacing

HL-LHC Baseline Parameters:

Parameter	Nominal LHC (design report)	HL-LHC 25ns (standard)	HL-LHC 25 ns (BCMS)	HL-LHC 50ns
Beam energy in collision [TeV]	7	7	7	7
N_b	1.15E+11	2.2E+11	2.2E+11	3.5E+11
n_b	2808	2748 ¹	2604	1404
Number of collisions at IP1 and IP5	2808	2736	2592	1404
N_{tot}	3.2E+14	6.0E+14	5.7E+14	4.9E+14
beam current [A]	0.58	1.09	1.03	0.89
x-ing angle [μ rad]	285	590	590	590
beam separation [σ]	9.4	12.5	12.5	11.4
β^* [m]	0.55	0.15	0.15	0.15
ϵ_n [μ m]	3.75	2.50	2.50	3
ϵ_L [eVs]	2.50	2.50	2.50	2.50
r.m.s. energy spread	1.13E-04	1.13E-04	1.13E-04	1.13E-04
r.m.s. bunch length [m]	7.55E-02	7.55E-02	7.55E-02	7.55E-02
IBS horizontal [h]	80 -> 106	18.5	18.5	17.2
IBS longitudinal [h]	61 -> 60	20.4	20.4	16.1
Piwinski angle	0.65	3.14	3.14	2.87
Geometric loss factor R0 without crab-cavity	0.836	0.305	0.305	0.331
Geometric loss factor R1 with crab-cavity	(0.981)	0.829	0.829	0.838
beam-beam / IP without Crab Cavity	3.1E-03	3.3E-03	3.3E-03	4.7E-03
beam-beam / IP with Crab cavity	3.8E-03	1.1E-02	1.1E-02	1.4E-02
Peak Luminosity without crab-cavity [$\text{cm}^{-2} \text{s}^{-1}$]	1.00E+34	7.18E+34	6.80E+34	8.44E+34
Virtual Luminosity with crab-cavity: $L_{peak} * R1/R0$ [$\text{cm}^{-2} \text{s}^{-1}$]	(1.18E+34)	19.54E+34	18.52E+34	21.38E+34
Events / crossing without levelling w/o crab-cavity	27	198	198	454
Levelled Luminosity [$\text{cm}^{-2} \text{s}^{-1}$]		5.00E+34	5.00E34	2.50E+34
Events / crossing (with levelling and crab-cavities for HL)		138	146	135
Peak line density		1.25	1.31	1.20
Levelling time [h]		8.3	7.6	18.0

$$L = \gamma \frac{f_{rev} n_b N_b^2}{4\pi \epsilon_n \beta^*} R$$

LIU required

Impedance, efficiency etc.

ATS required

Crab Cavity required

Leveling required

Efficiency requires long fill times (ca. 10h)!

Collision values

LHC Challenges: Beam Power

Unprecedented beam power:

Worry about beam losses:

Failure Scenarios → Local beam Impact

→ Equipment damage

→ Machine Protection

Lifetime & Loss Spikes → Distributed losses

→ Magnet Quench

→ R2E and SEU


→ Machine efficiency

LHC Challenges: Quench Protection

 Magnet Quench:

→ beam abort → several hours of recovery

 HL LHC beam intensity: $I > 1 \text{ A} \Rightarrow > 7 \cdot 10^{14} \text{ p /beam}$

 Quench level: $N_{\text{lost}} < 7 \cdot 10^8 \text{ m}^{-1}$ → $< 10^{-6} N_{\text{beam}}!$

(compared to 20% to 30% in other superconducting rings)

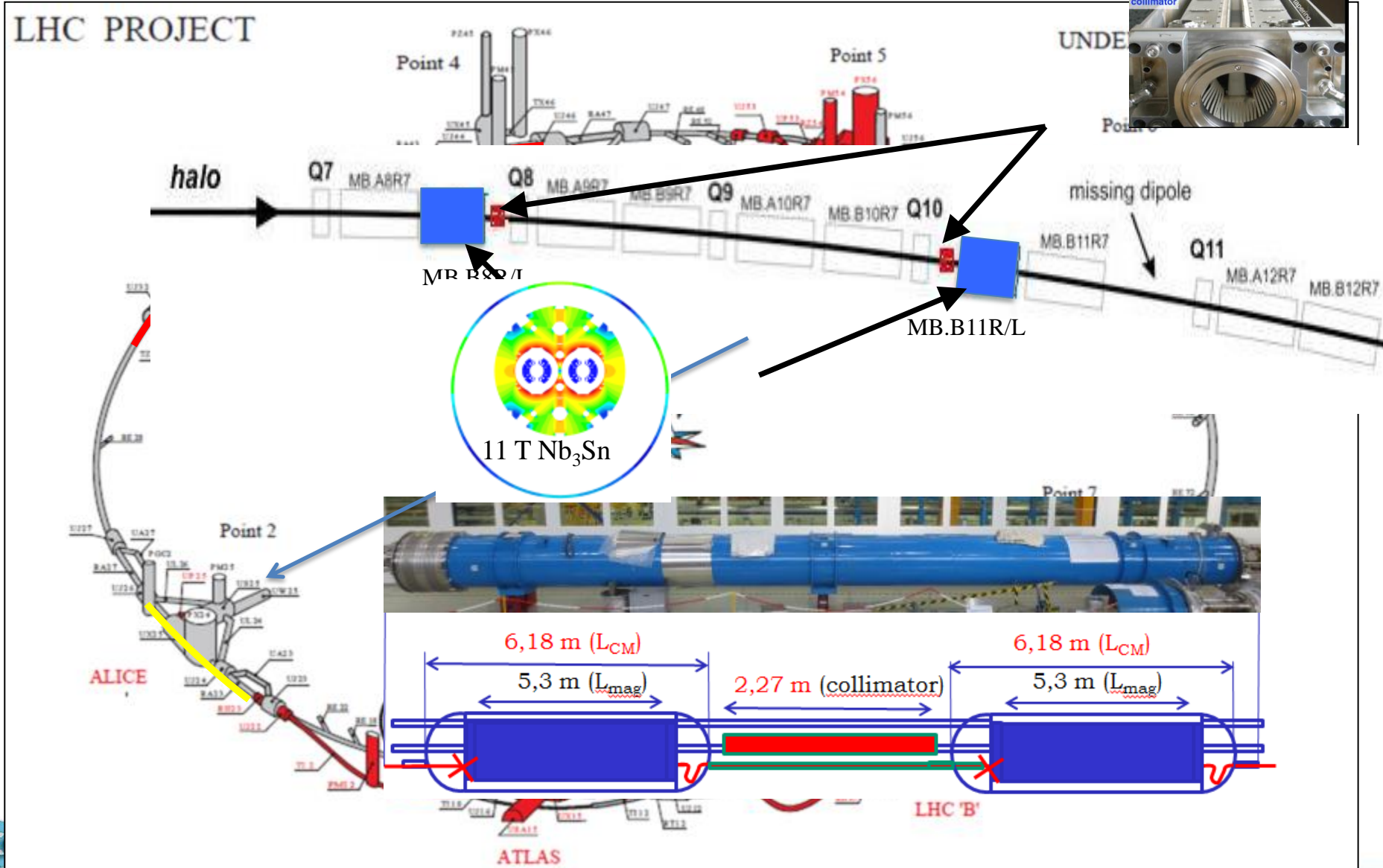
→ requires collimation during all operation stages!

→ requires good optics and orbit control!

→ Which we have demonstrated during Run1

→ HL-LHC luminosity implies higher leakage from IP & requires additional collimators

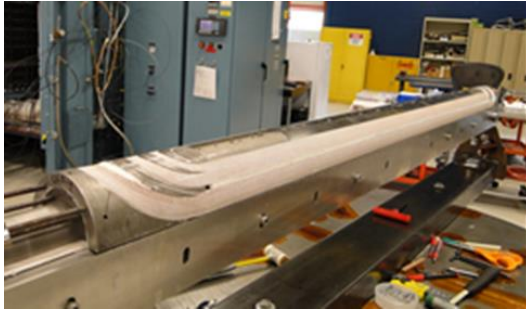
DS collimators – 11 T Dipole (LS2 -2018)



FNAL: MBHSP01 – 1-in-1 Demonstrator (2 m)



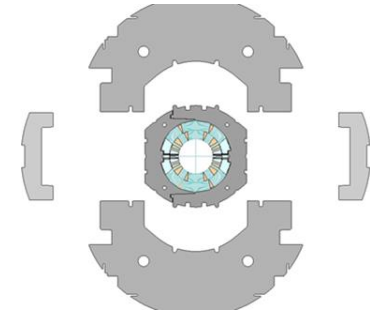
40-strand cable fabricated using FNAL cabling machine



Coil fabrication



Collared coil assembly



Cold mass assembly



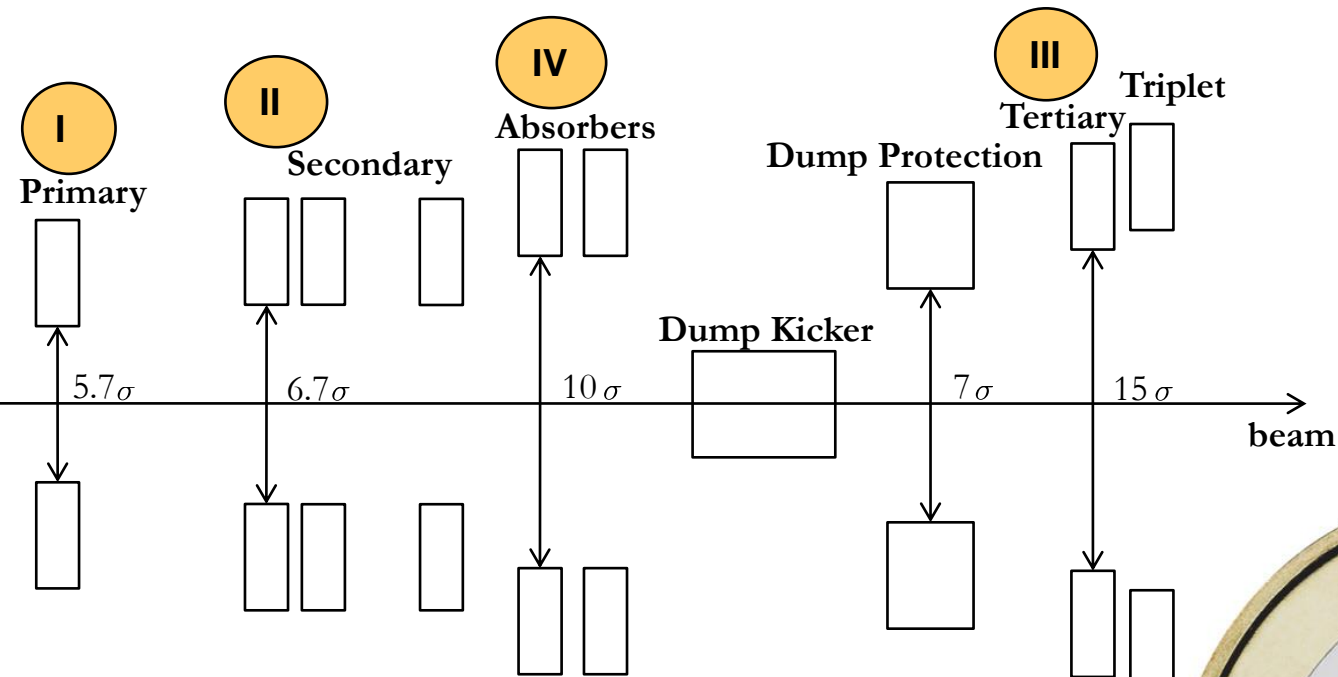
MBHSP02 passed 11 T field during training at 1.9 K
with $I = 12080\text{A}$ on 5th March 2013!

Prototyping of cryogenics bypass @ CERN



Prototyping of the by-pass cryostat (QTC) for the installation of a warm collimator in the cold dispersion suppressors.

HL-LHC Challenges: Impedance



1σ (450GeV) \approx 1mm

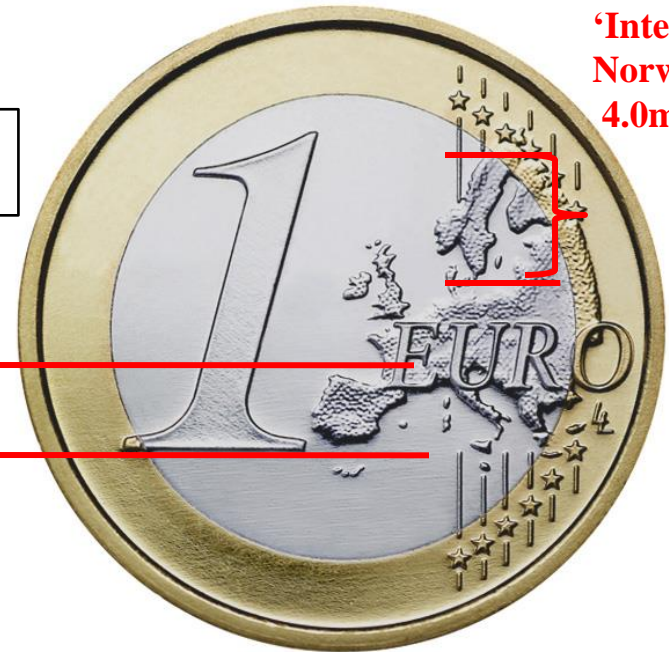
1σ (4TeV) \approx 0.35mm

1σ (6.5TeV) \approx 0.25mm

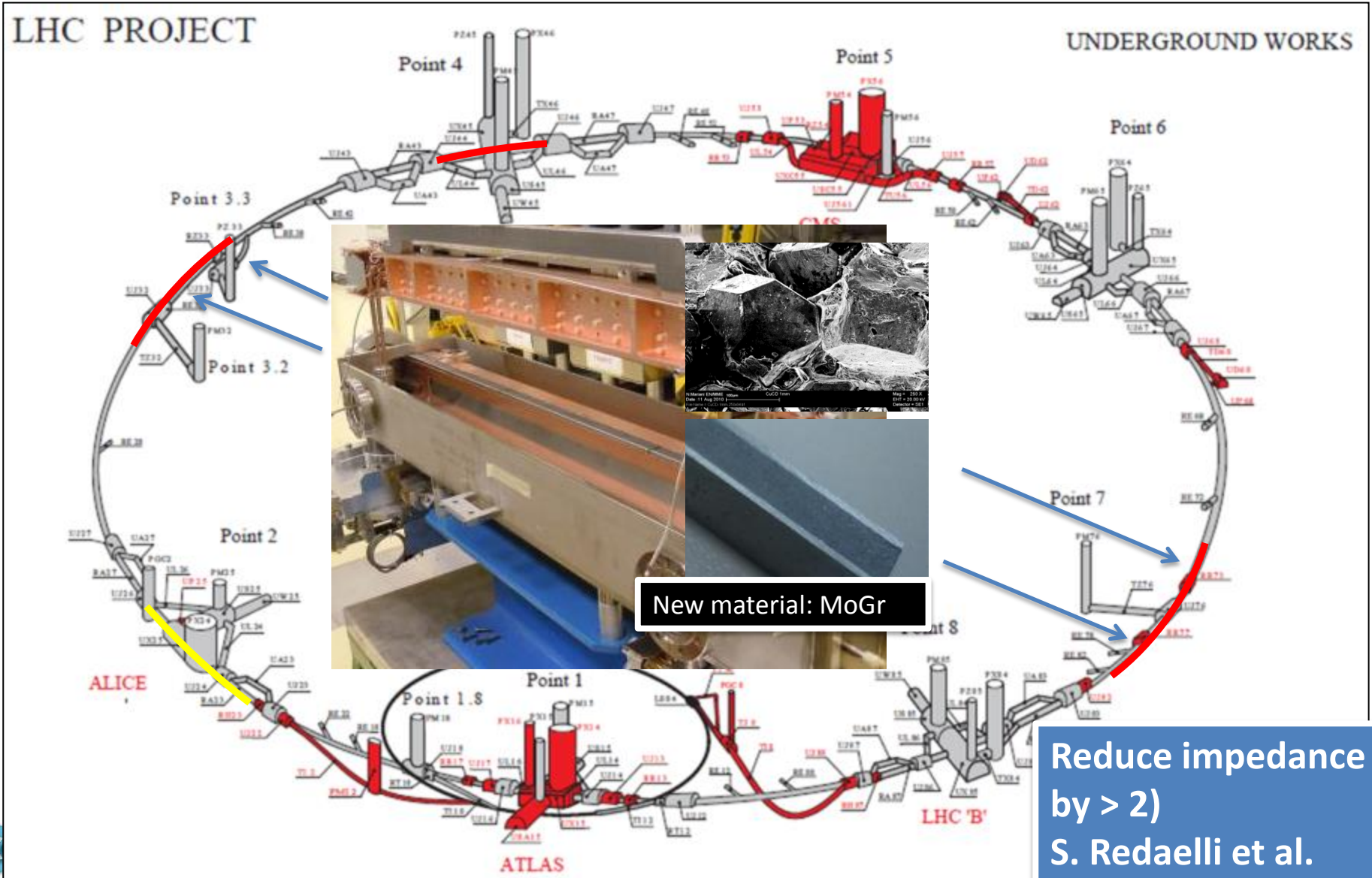
Collimator type	N_i	Collimator type	N_i
TCP IR3	8σ	TCDQ IR6	8σ
TCSG IR3	9.3σ	TCSG IR6	7σ
TCLA IR3	10σ	TCLI IR2/IR8	6.8σ
TCP IR7	5.7σ	TCT IR2/IR8	25σ
TCSG IR7	6.7σ	TCT IR1/IR5	15σ
TCLA IR7	10σ	TCL IR1	20σ

2011
'Interm.'
Norway =
4.0mm

2012
'Tight' =
Iberian
Peninsula
2.8mm



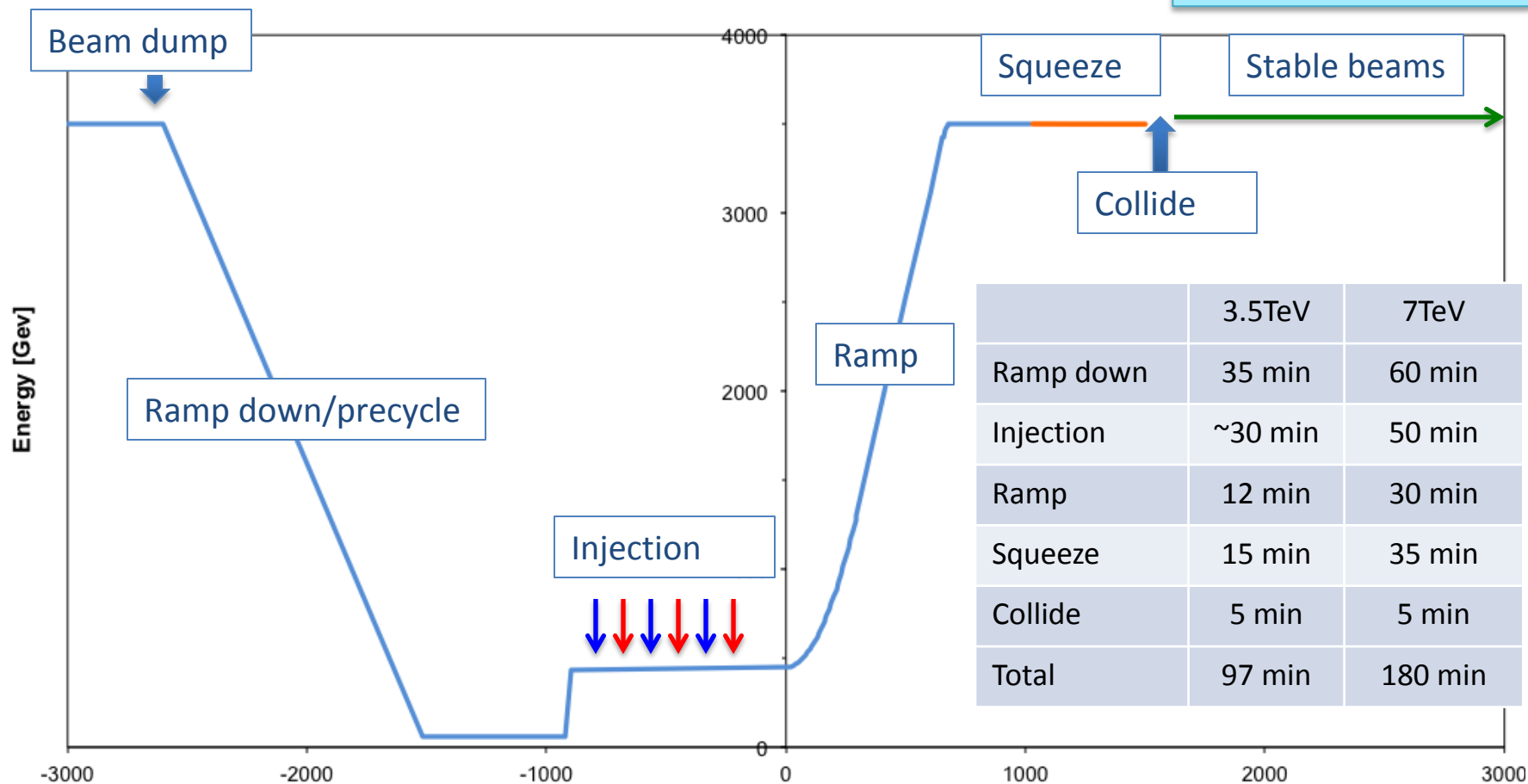
Low impedance collimators (LS2 & LS3)



HL-LHC Goals: Integrated Luminosity

M. Lamont @ Evian LHC
Operation workshop

Nominal LHC Operation Cycle:



→ Operational Turnaround time @ 3.5 TeV 2 - 3 hours! → Efficiency!!!!

→ Efficient operation requires a physics fill length >> operational Turnaround time!

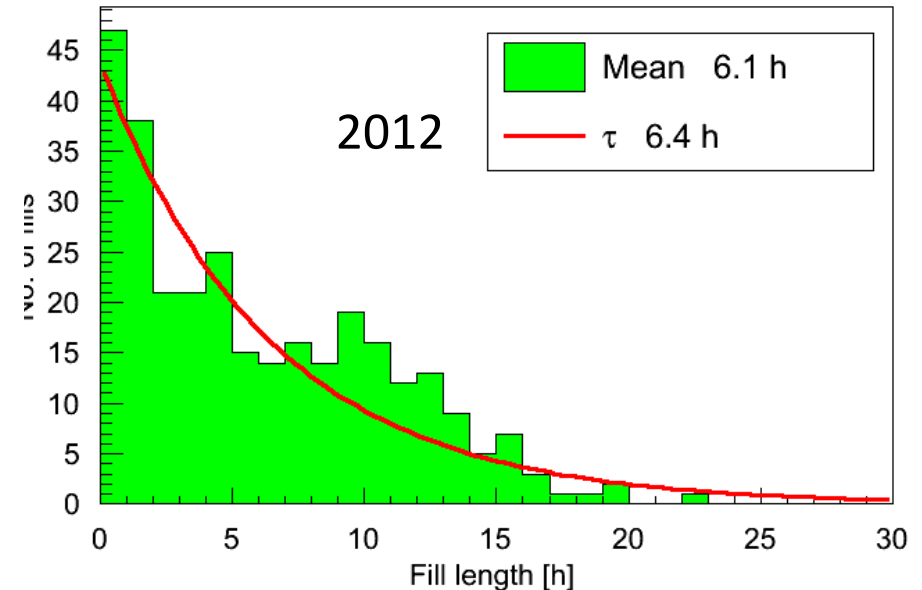
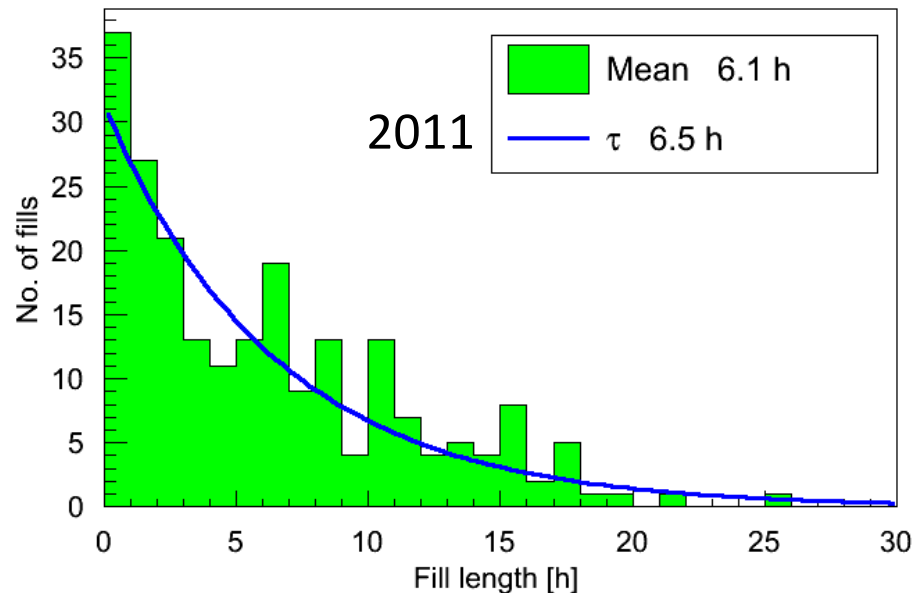
→ HL-LHC: Leveling time ≈ 6-8 hours!



HL-LHC Goals: → Integrated Luminosity

□ Operation experience in 2011 and 2012:

J. Wenninger @ Evian LHC Operation workshop



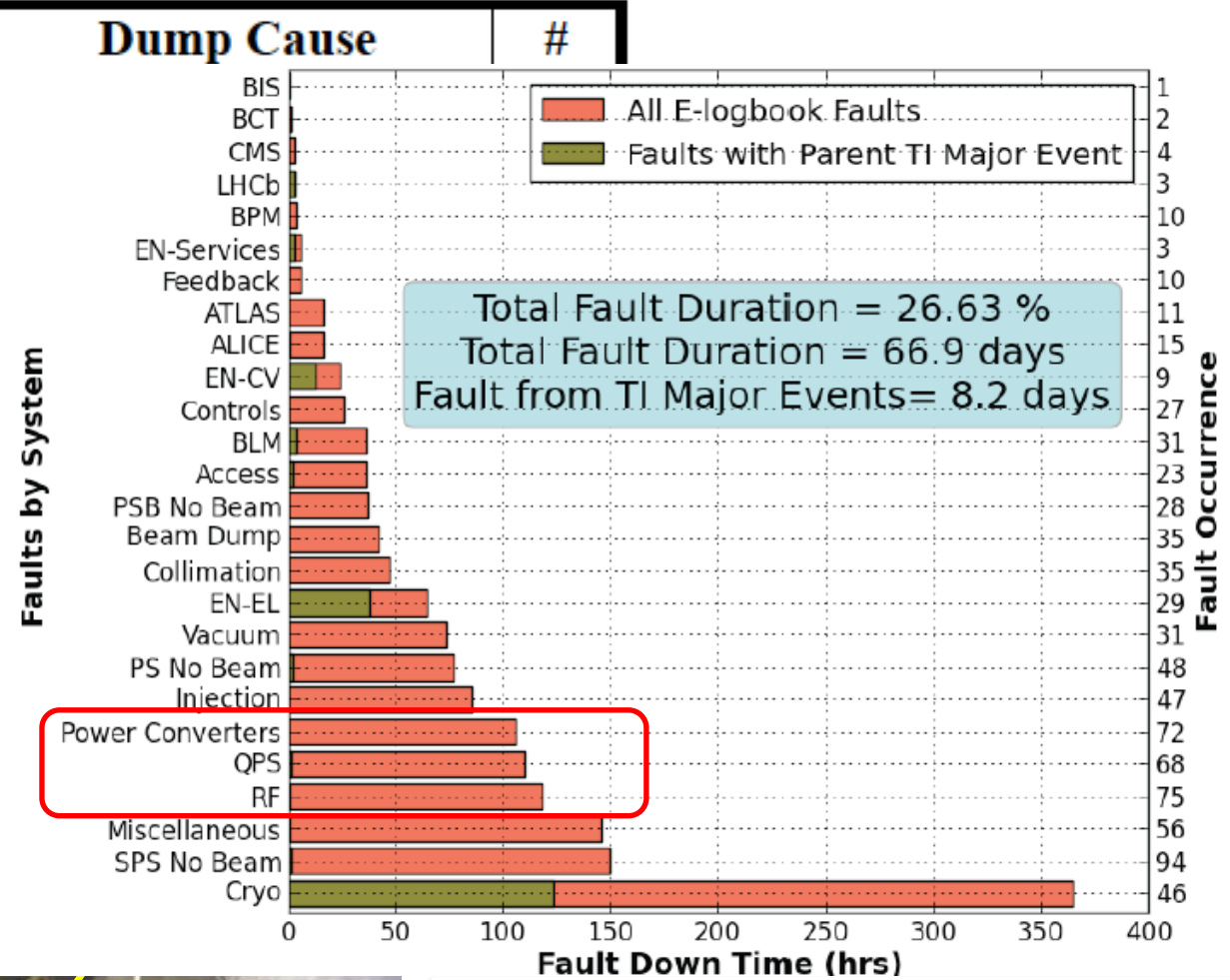
□ Only ~30% of the fills are dumped by operation!

□ HL-LHC will require significantly longer average fill length

>> average Turnaround time and leveling time (ca. 10 hours)!!!!

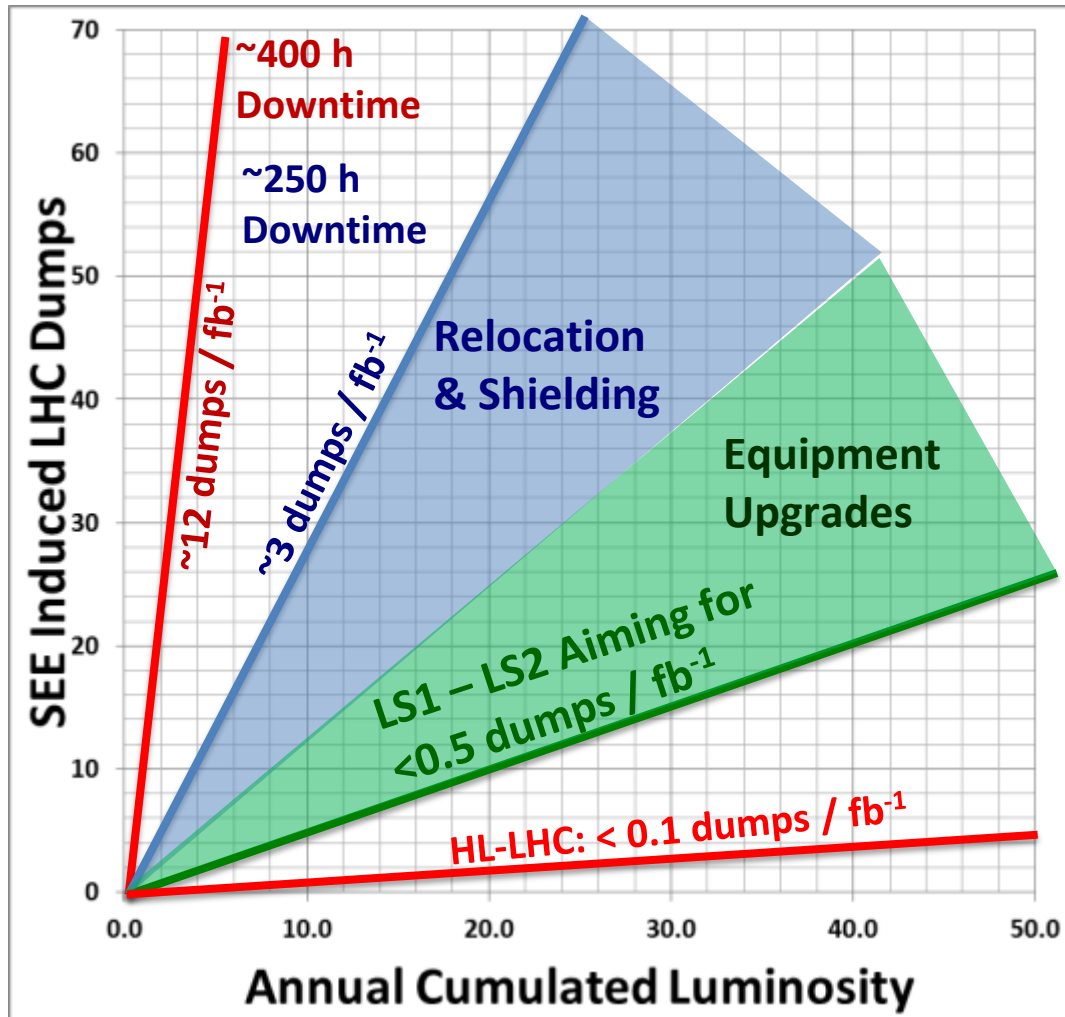
HL-LHC Challenge: Machine Efficiency

Dump Cause	#
Beam: Losses	58
Quench Protection	56
Power Converter	35
Electrical Supply	26
RF + Damper	23
Feedback	19
BLM	18
Vacuum	17
Beam: Losses (UFO)	15
Cryogenics	14
Collimation	12



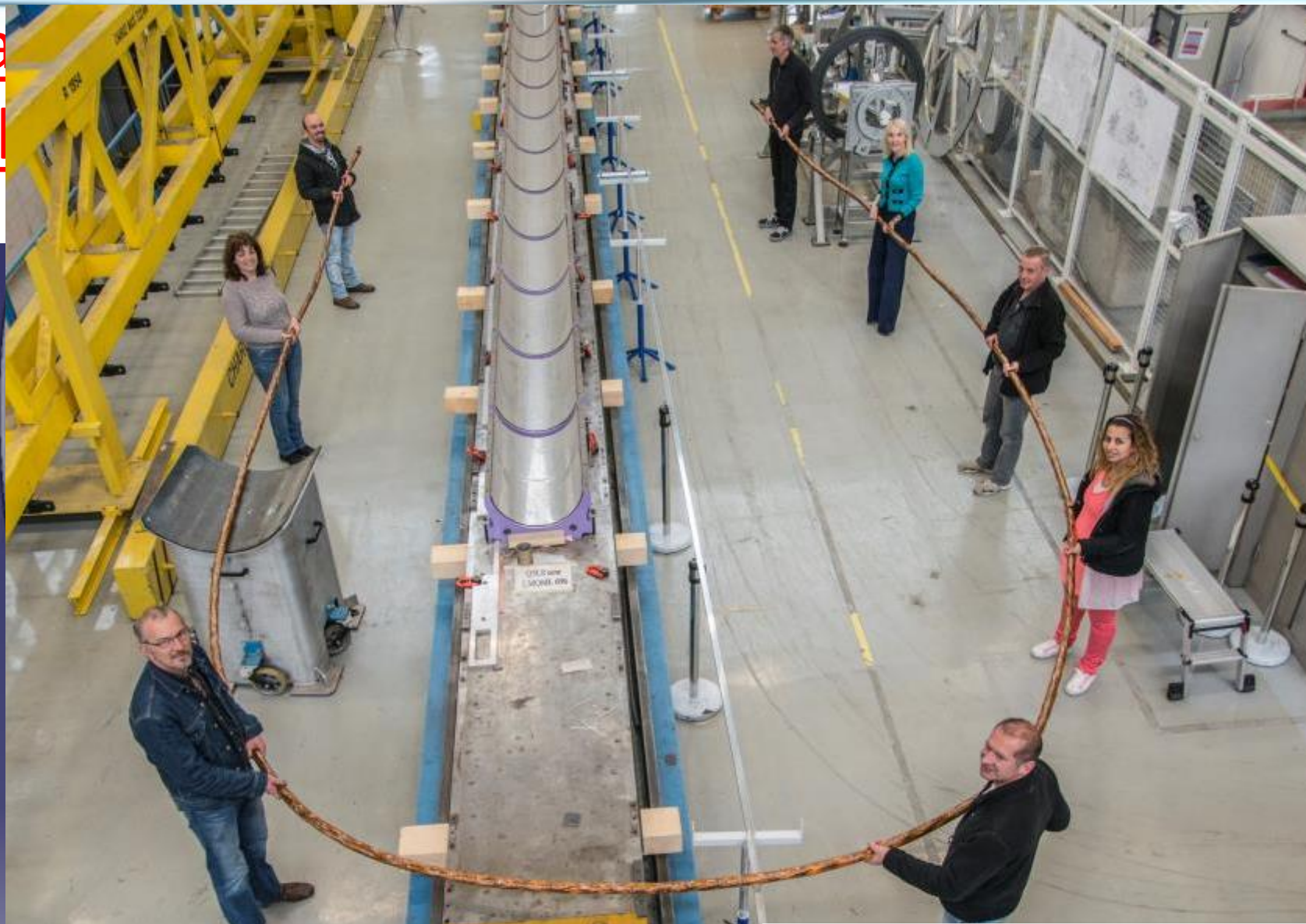
**Consolidation of infrastructure !
But also new paradigme: remove as much as possible from the tunnel**

R2E SEU Failure Analysis - Actions



- **2008-2011**
 - Analyze and mitigate all safety relevant cases and limit global impact
- **2011-2012**
 - Focus on equipment with long downtimes; provide shielding
- **LS1 (2013/2014)**
 - Relocation of power converters
- **LS1 – LS2:**
 - Equipment Upgrades
- **LS3 -> HL-LHC**
 - Remove all sensitive equipment from underground installations

Ava
SC I



L = 20 m
(25×2) 1 kA @ 25 K, LHC Link P7

**Feb 2014:
World record for HTS**

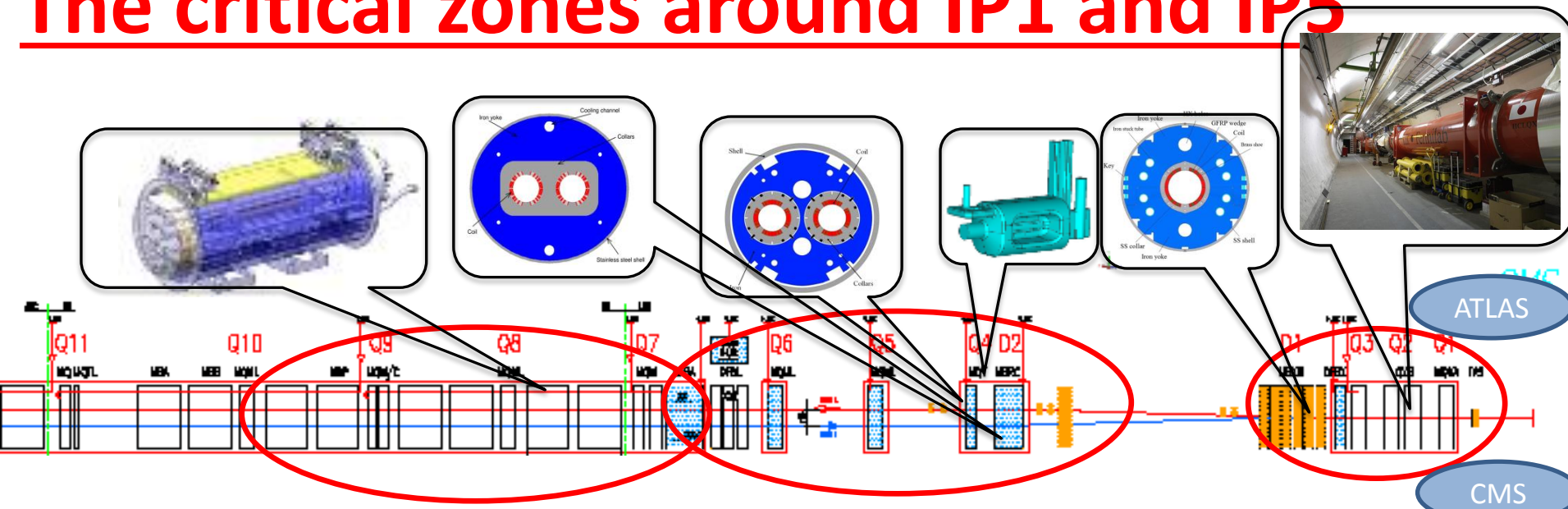
S3
B
S



HL-LHC Baseline Summary:

- Cryogenic system upgrade (IR1&5 and IR4)
- Tungsten shielding for triplet
- New large aperture triplet magnets (Nb_3Sn)
- New Large aperture Insertion magnets (NbTi)
- Crab Cavities for compensation of geom. Reduction
- Operation with Luminosity leveling
- Collimation upgrade (DS and impedance)
- R2E and superconducting link

The critical zones around IP1 and IP5



3. For collimation we also need to change the DS in the continuous cryostat:
 11T Nb₃Sn dipole

2. We also need to modify a large part of the matching section
 e.g. Crab Cavities & D1, D2, Q4 & corrector

1. New triplet Nb₃Sn required due to:
 -Radiation damage
 -Need for more aperture

➔ More than 1.2 km of LHC !!
 ➔ Plus technical infrastructure (e.g. Cryo and Powering)!!

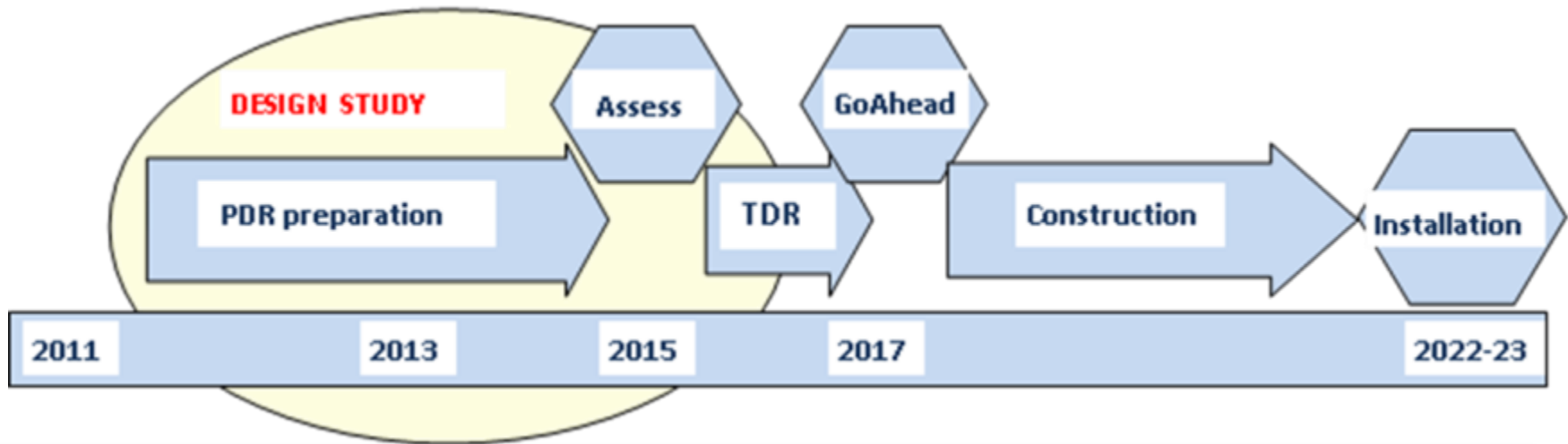
Changing the triplet region is not enough for reaching the HL-LHC goal!



HL-LHC Options:

- Hollow electron lens (halo beam removal)
- Long Range Beam-Beam wire compensators (reduction of crossing angle)
- Flat beam operation (reduction of crossing angle)
- Crab Kissing Scheme
- Higher or lower harmonic RF system (bunch profile and beam stability)

Implementation plan:



- PDR: Oct 2014 ; Ext. Cost & Schedule Review in March 2015;
- TDR: OCT 2015; TDR_v2 : 2017
- Cryo, SC links, Collimators, Diagnostics, etc. starts in LS2 (2018)
- Proof of main hardware by 2016; Prototypes by 2017 (IT, CC)
- Start construction 2018 from: IT, CC, other main hardware
- IT String test (integration) in 2019-20; Main Installation 2023-24
- Tough but – based on LHC experience – feasible

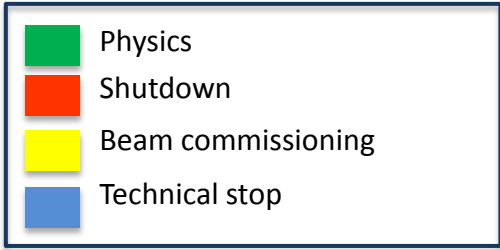


Project approval milestones:

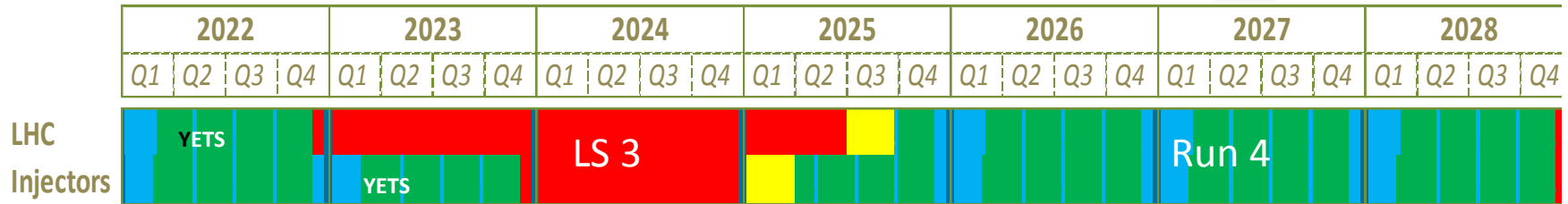
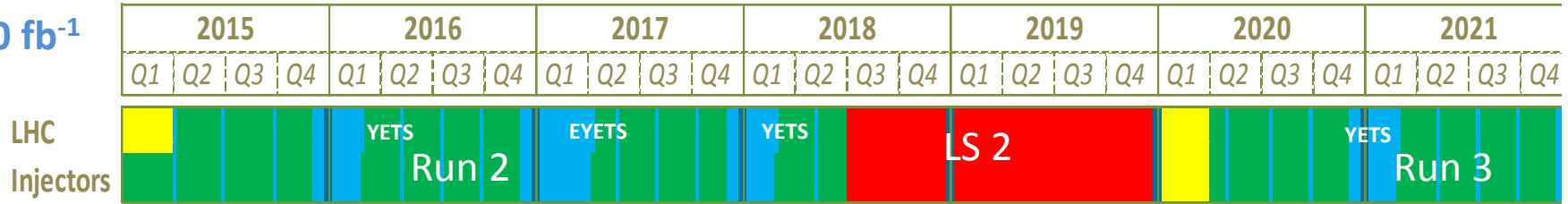
- June 2010: launch of High Luminosity LHC
- November 2010 : HiLumi DS application to FP7
- November 2011: start FP7-HiLumi DS
- May 2013: approval of HL-LHC as 1st priority of EU-HEP strategy by CERN Council in Brussels
- May 2014: US P5 ranks HL-LHC as priority for DOE
(Particle Physics Project Prioritization Panel)
- June 2014: CERN Council approves the financial plan of HL-LHC till 2025 (with an overall 10% budget cut)
- Spring 2015: Cost and Schedule Review for LIU and HL-LHC

LHC schedule beyond LS1

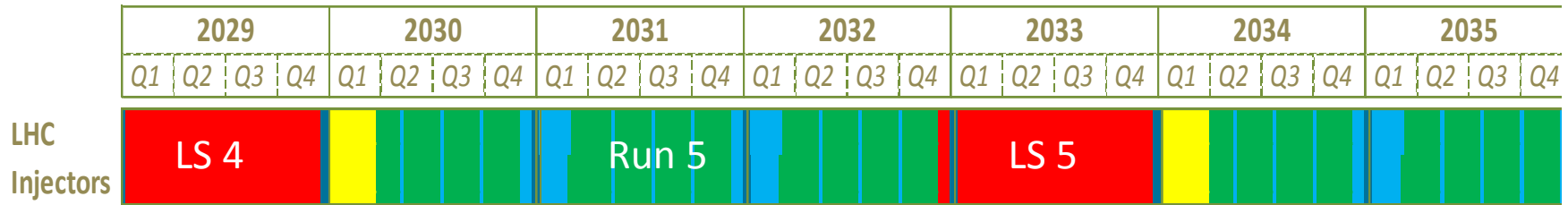
LS2 starting in 2018 (July) => 18 months + 3 months BC
 LS3 LHC: starting in 2023 => 30 months + 3 months BC
 Injectors: in 2024 => 13 months + 3 months BC



30 fb⁻¹



300 fb⁻¹



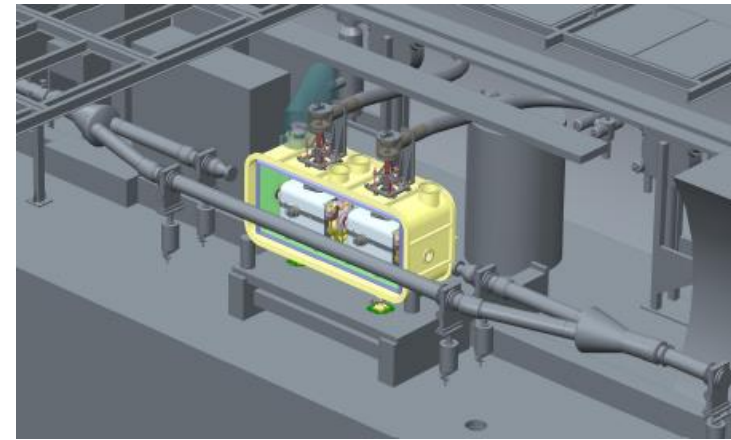
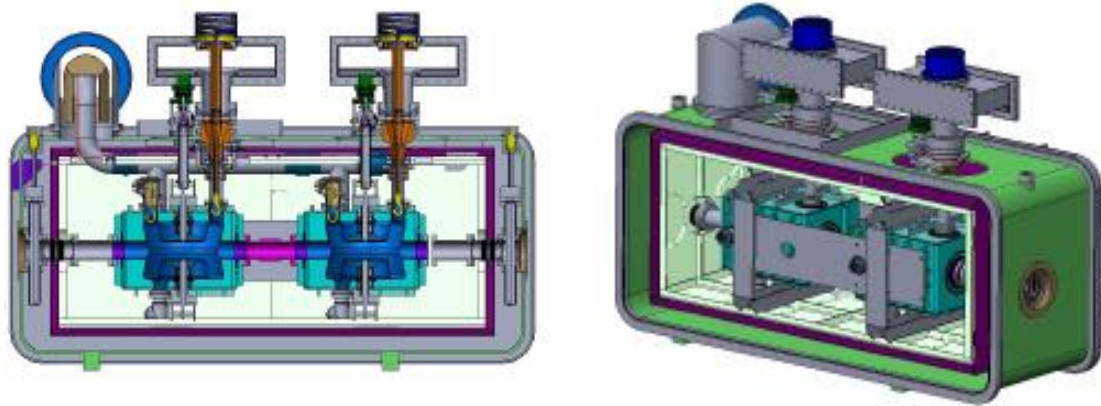
(Extended) Year End Technical Stop: (E)YETS

Goal of 3'000 fb⁻¹ by mid 2030ies



Reserve Transparencies

SPS beam test: a critical step for CC (profiting of the EYETS 2016- 2017)

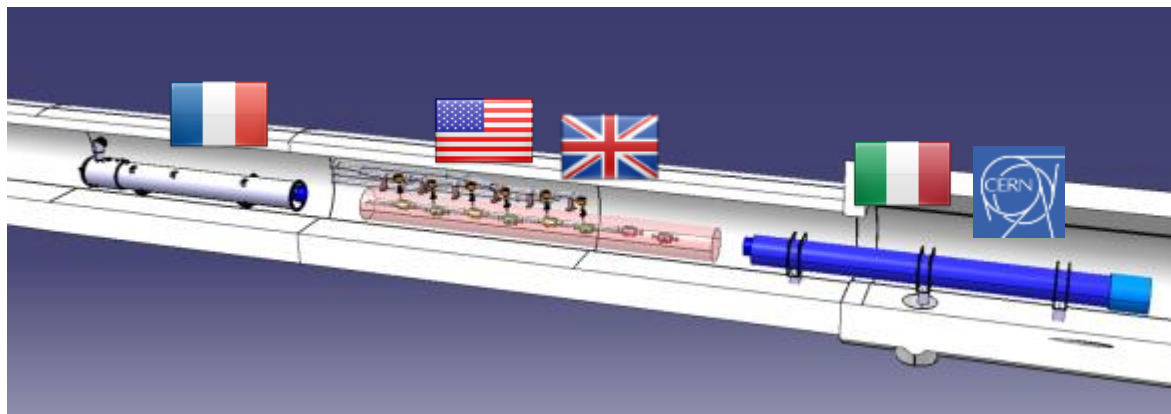
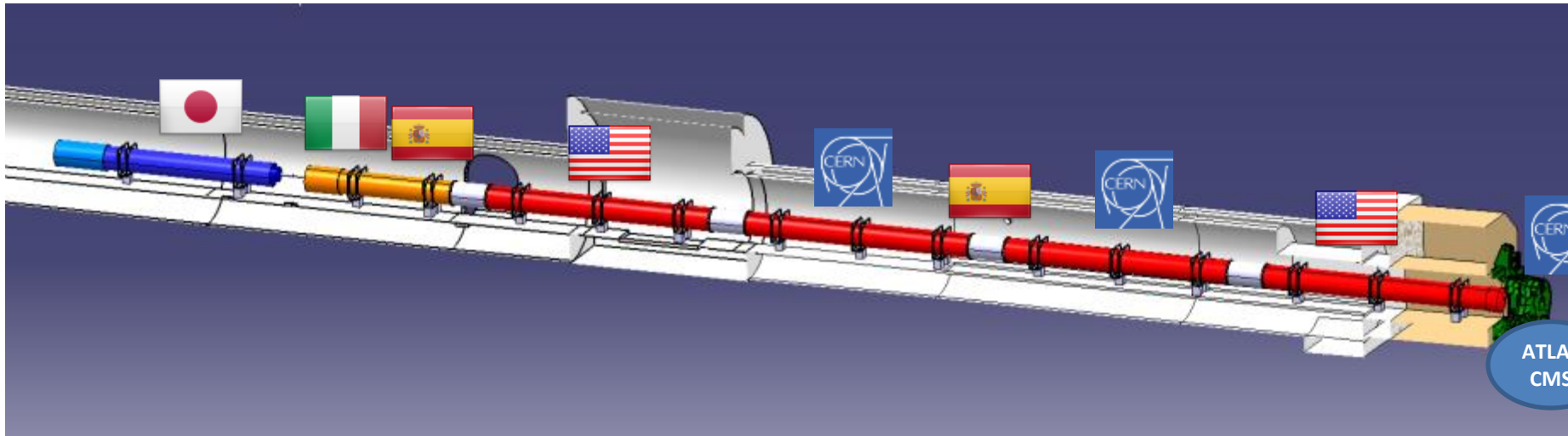


SPS test is critical: at least one cryomodule before LS2, possibly two, of different cavity type.

A test in LHC P4 is kept as a possibility but it is not in the baseline)

$\varnothing = 90 \text{ mm. } 2 \text{ K}$
11.6 MV required voltage ;
baseline is 4 cavities/beam-side, \Rightarrow 2.9MV/cavity

In-kind contribution and Collaboration for HW design and prototypes



Q1-Q3 : R&D, Design, Prototypes and in-kind **USA**

D1 : R&D, Design, Prototypes and in-kind **JP**

MCBX : Design and Prototype **ES**

HO Correctors: Design and Prototypes **IT**

Q4 : Design and Prototype **FR**

CC : R&D, Design and in-kind **USA**

CC : R&D and Design **UK**

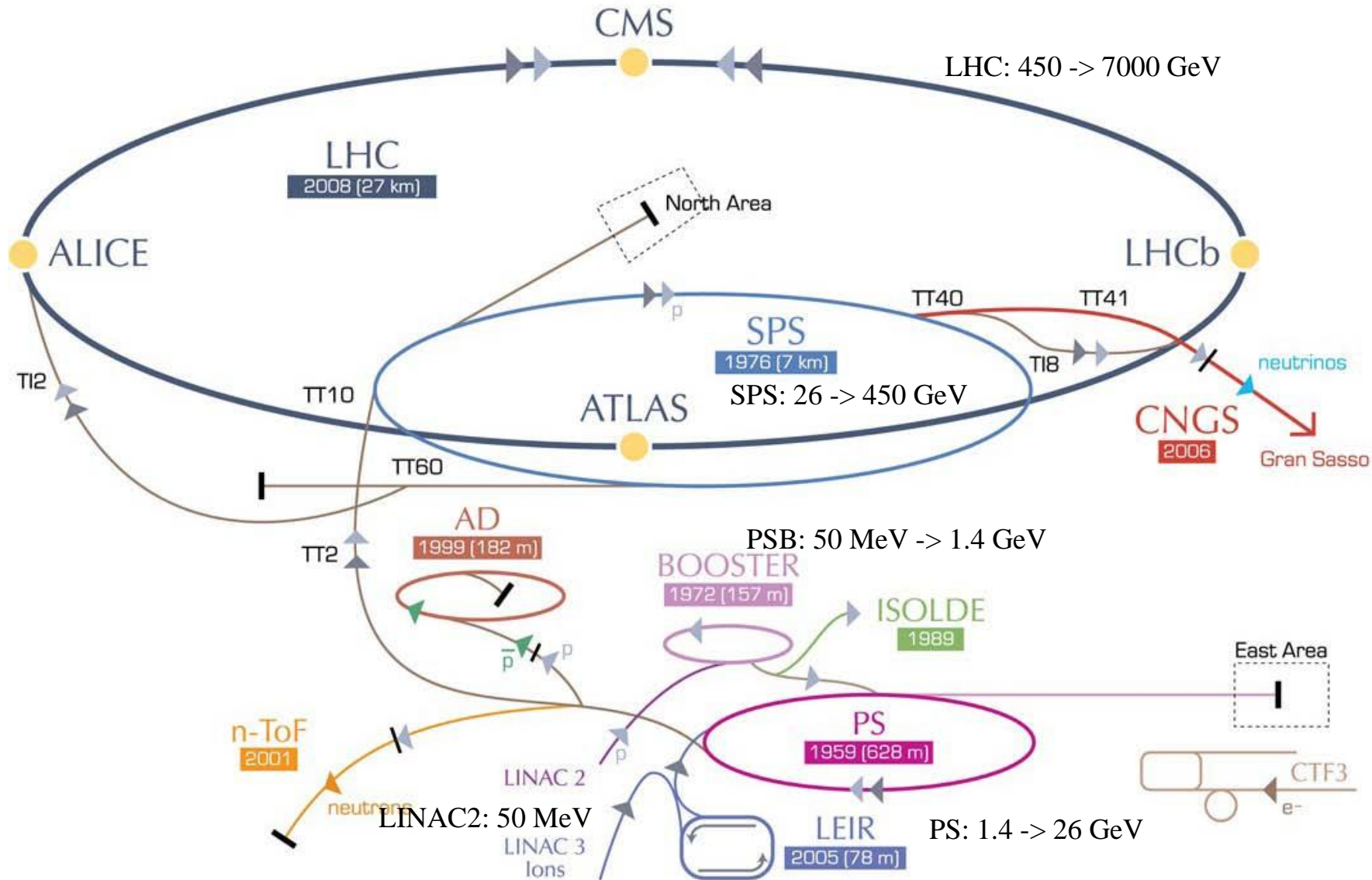
High Luminosity LHC Participants



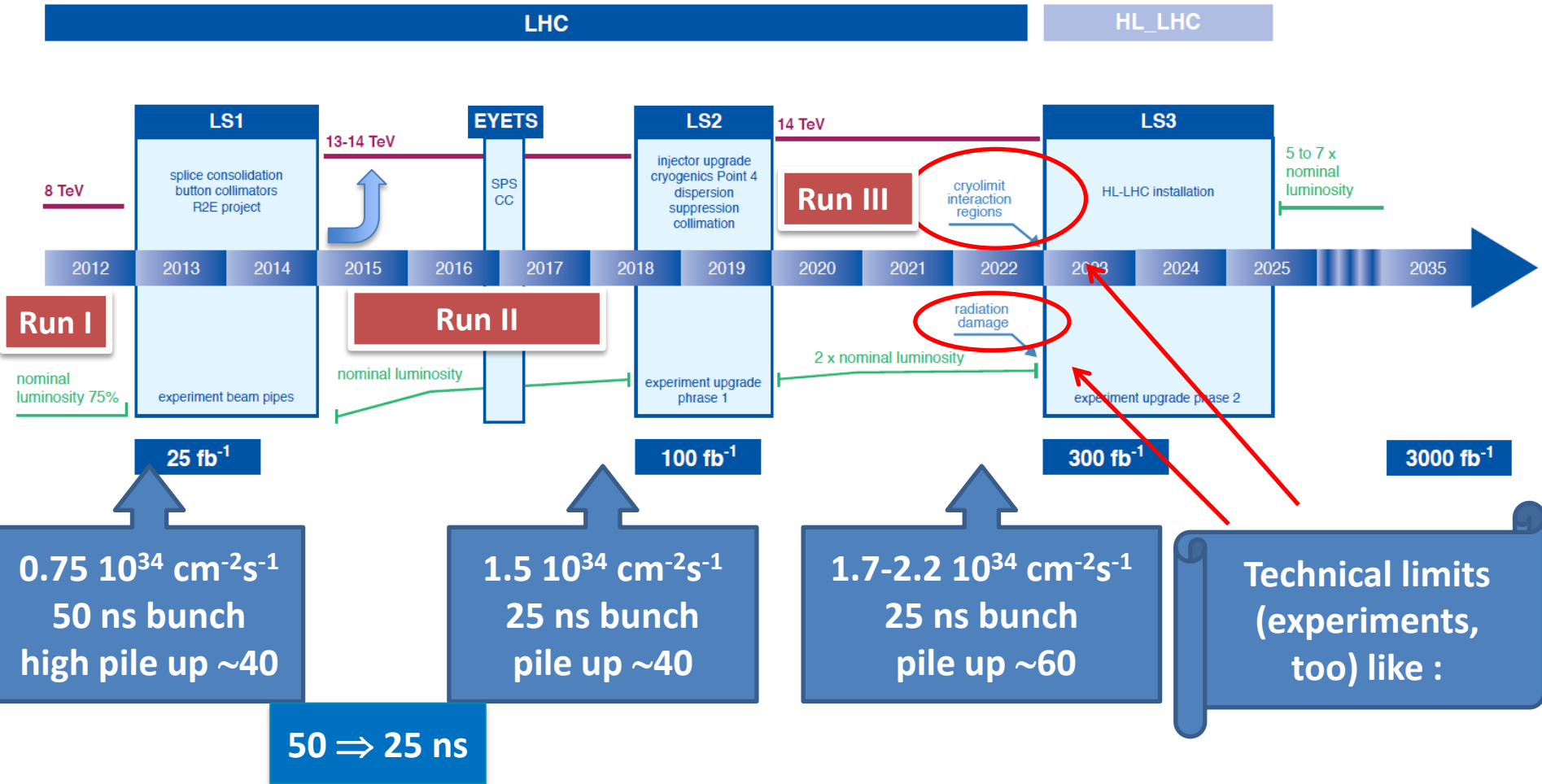
Science & Technology Facilities Council



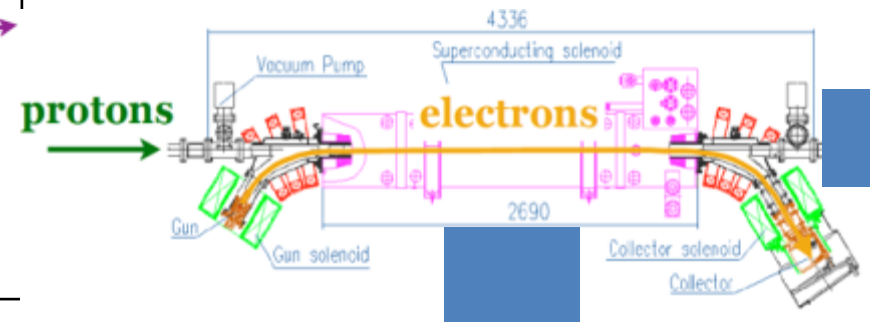
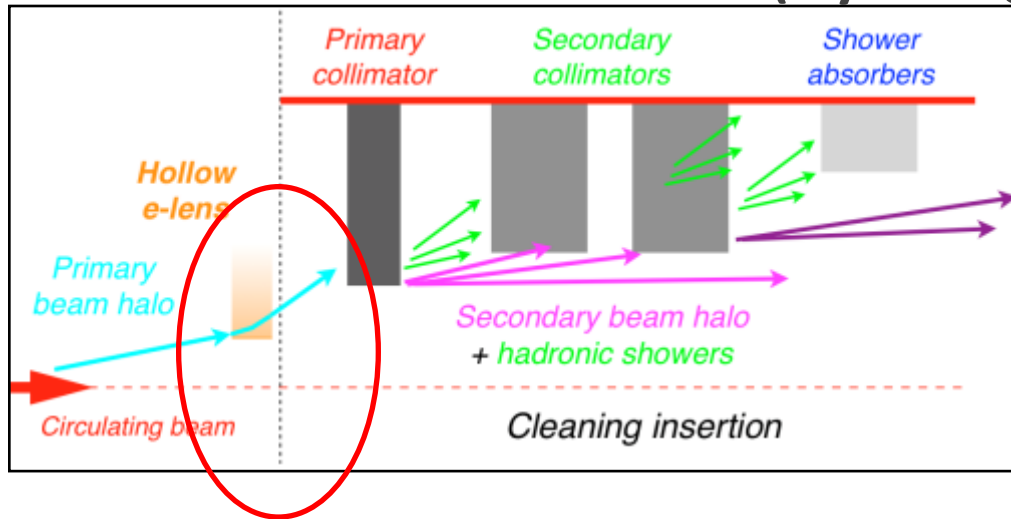
The LHC and its Injector Complex:



LHC Performance Projection



Controlling halo diffusion rate: hollow e-lens (synergy with LRBBCW)

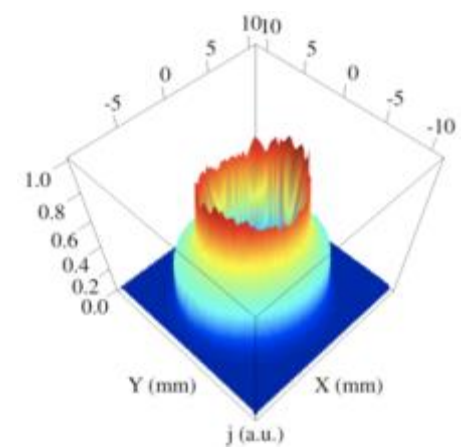


Promises of hollow e-lens:

1. Control the halo dynamics without affecting the beam core;
2. Control the time-profile of beam losses (avoid loss spikes);
3. Control the steady halo population (crucial in case of CC fast failures).

Remarks:

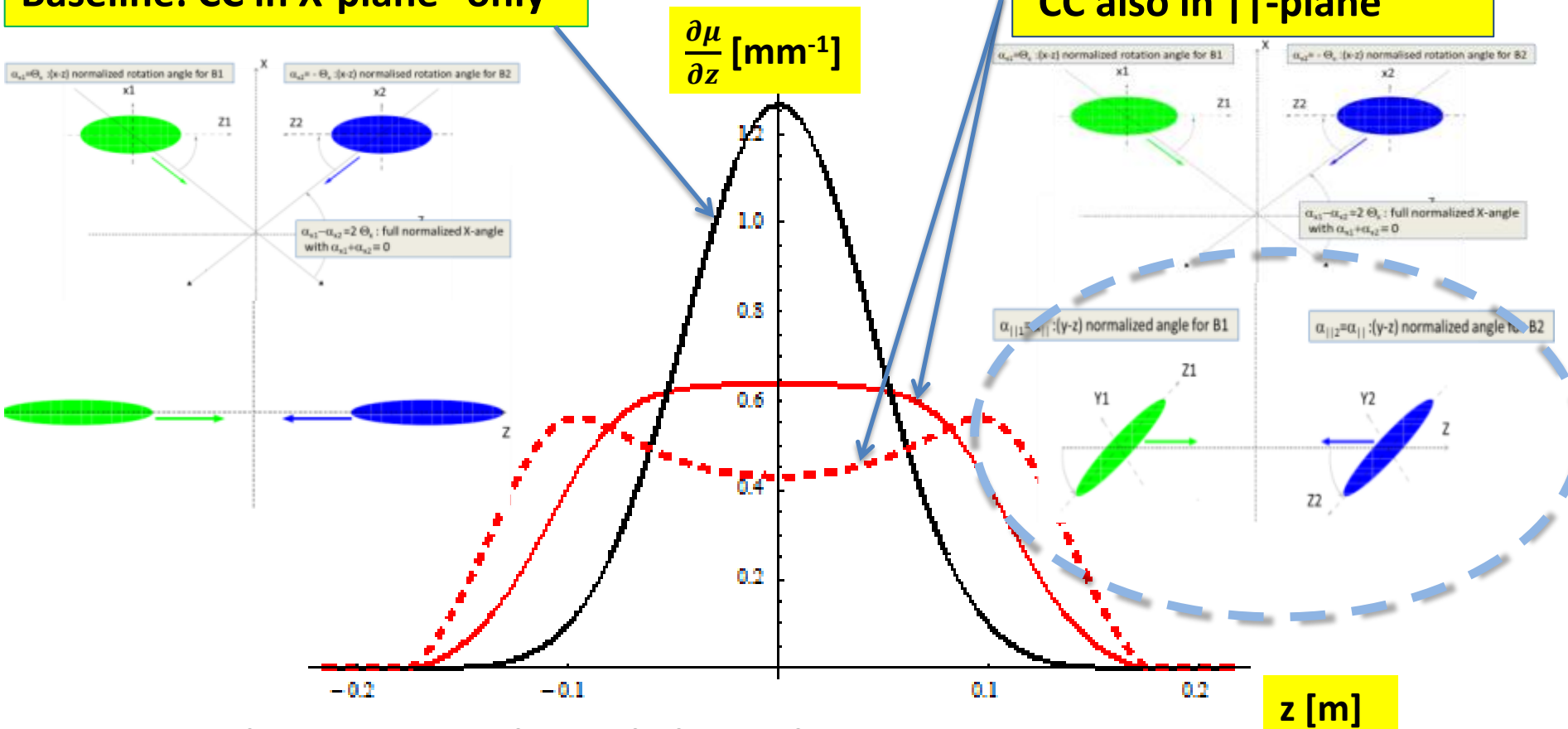
- very convincing experimental experience in other machines!
- full potential can be exploited if appropriate halo monitoring is available.



The Crab-kissing (CK) scheme for pile-up density shaping and leveling (S. Fartoukh)

Baseline: CC in X-plane "only"

Crab-kissing & variants:
CC also in ||-plane



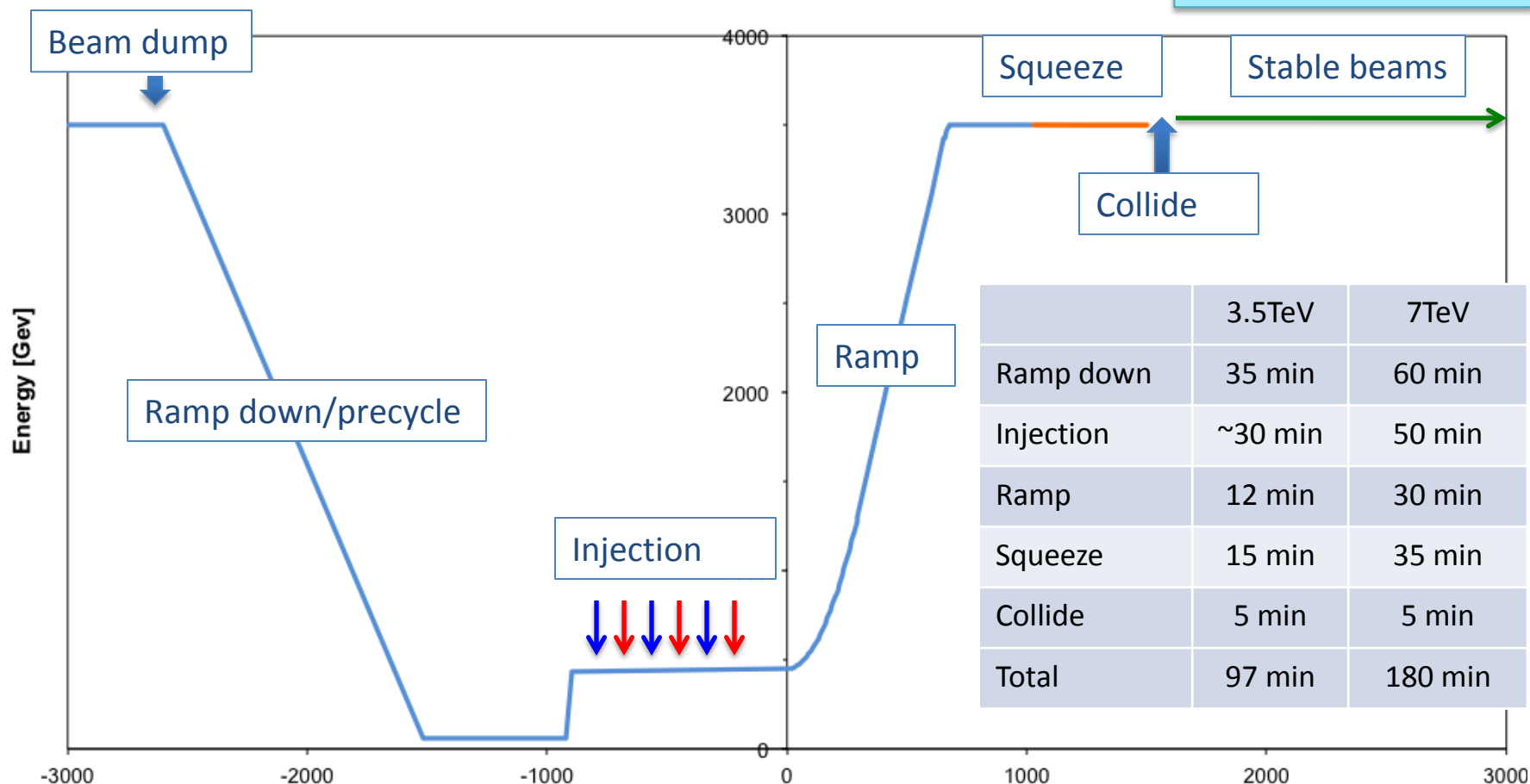
... Work on-going together with the machine experiments
(S. Fartoukh, A. Valishev, A. Ball, B. Di Girolamo, *et al.*)



HL-LHC Goals: Integrated Luminosity

Nominal LHC Operation Cycle @ 3.5 TeV:

M. Lamont @ Evian LHC
Operation workshop



→ Operational Turnaround time @ 3.5 TeV 2 - 3 hours! → Efficiency!!!!

→ Efficient operation requires a physics fill length >> operational Turnaround time!

→ HL-LHC: Leveling time >> 3-6 hours!



Upgrade Considerations: Integrated Luminosity

Phase	Days	Comment
Commissioning	21	
Scrubbing run	10	
5 MDs	22	4.5 days per slot
6 Technical stops	30	5 days (4 days TS plus 1 day recovery with beam)
Special requests	10	TOTEM/ALPHA Intermediate energy run Luminosity scans
Intensity ramp up	~39	
Total high intensity	~130	
Ion setup	4	
Ion physics	24	
TOTAL	290	

Can hope for ca. 160 days / year for HL-LHC operation!!!

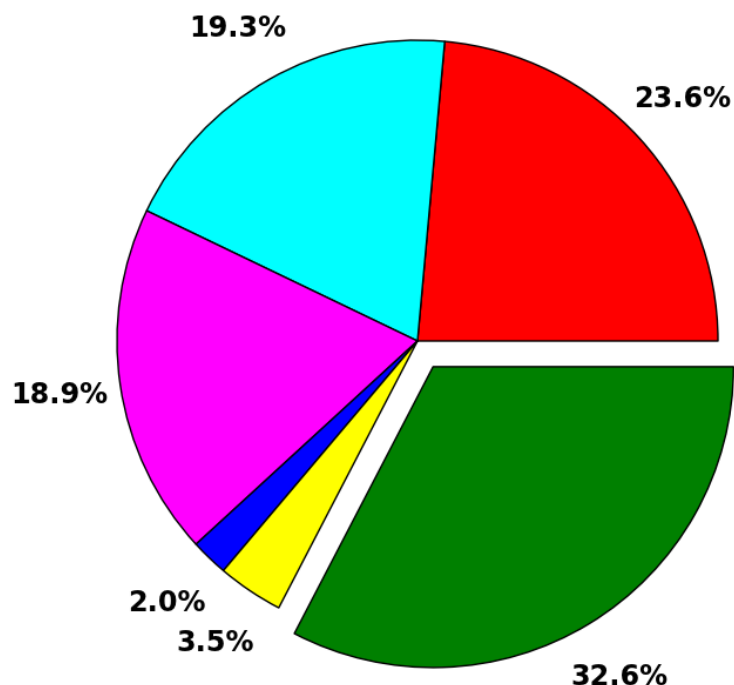


Operational Efficiency:

Alick McPherson @ Evian 2012

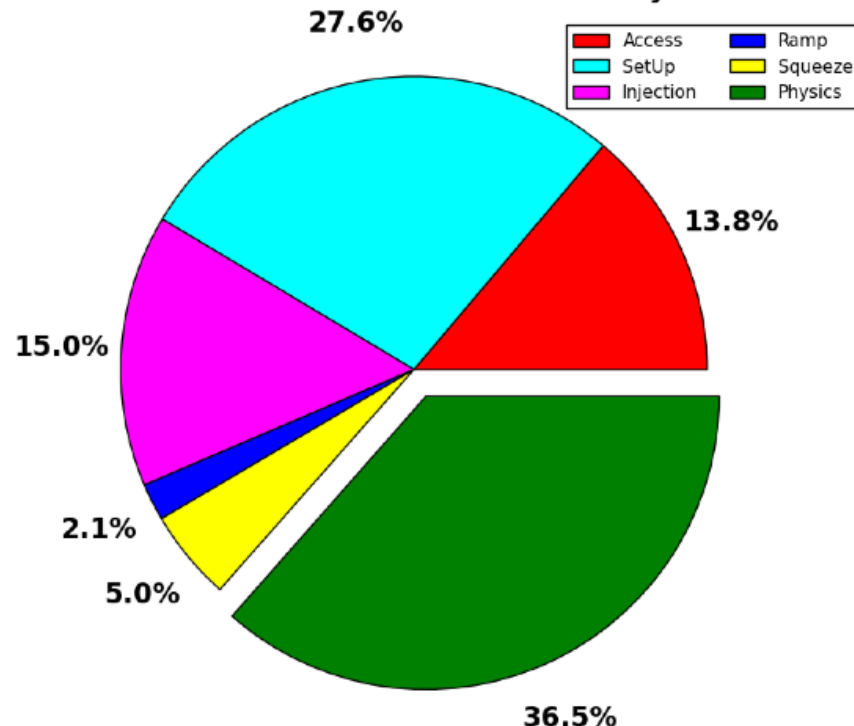
Efficiency = average time spend in physics production / 24h
for the scheduled physics production days

2011 Proton Run: Luminosity Production



SB Time: 26.6 days Total Time: 81.4 days

2012 Proton Run Efficiency

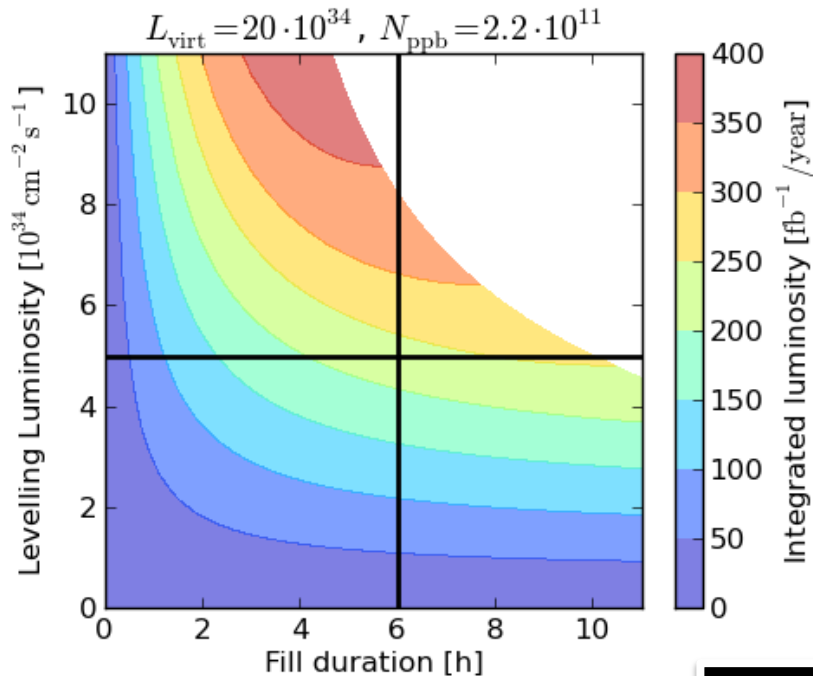


SB Time: 73.2 days Total Time: 200.5 days



Required Efficiency for HL-LHC $\int L dt$ Goal:

- Estimates are based on standard operation cycle and 160 days of physics production:



Riccardo de Maria @ RLIUP 2013

$\eta \geq 35\%$ Physics Efficiency

Average fill length must be $> 6\text{h}$
 \rightarrow Maximum levelling time must be $> 8\text{h}$

High reliability and availability are key goals