





CATHI Marie Curie Initial Training Network

Cryogenics, Accelerators and Targets at HIE-ISOLDE

Yacine Kadi & Seamus Hegarty
CATHI Project Co-ordinators
Final Review Meeting, 22-26 September 2014

* Research project supported by a Marie Curie Early Initial Training Network of the European Community's Seventh Programme under contract number (PITN-GA-2010-264330-CATHI)



Outline

- > CATHI and HIE-ISOLDE
- Scientific Overview
- Networking
- Administrative & Management Issues
- Conclusions and Prospects



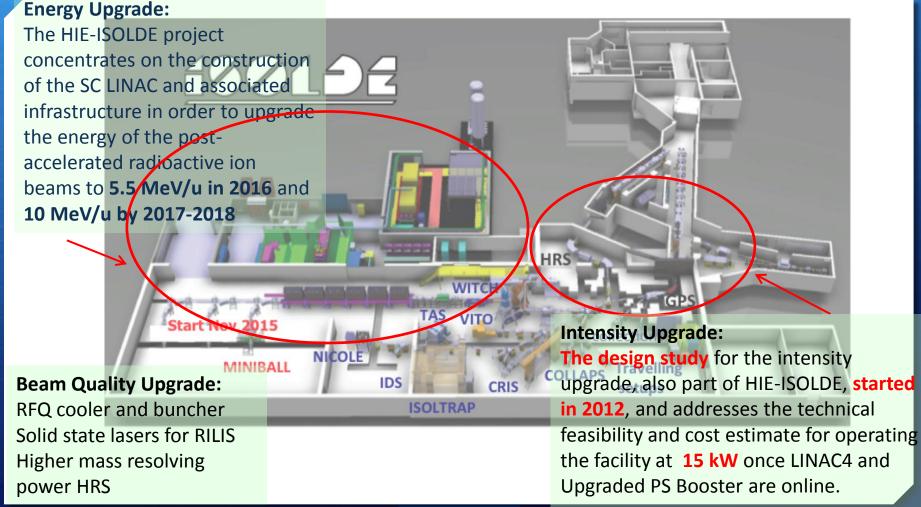
CATHI and HIE-ISOLDE

CATHI – Cryogenics, Accelerators and Targets at HIE-ISOLDE:

- The HIE-ISOLDE project at CERN represented an ideal R&D opportunity to train young engineers over a range of disciplines relevant to the accelerator and nuclear industry.
- CERN and the Associated Partners of CATHI offered excellent hands-on and academic training.
- ❖ ISOLDE provided a multi-disciplinary environment on a scale that encouraged collaboration and teamwork.

HIE-ISOLDE aims at increasing the energy of the RIB up to 10AMeV and their intensity by a factor 10



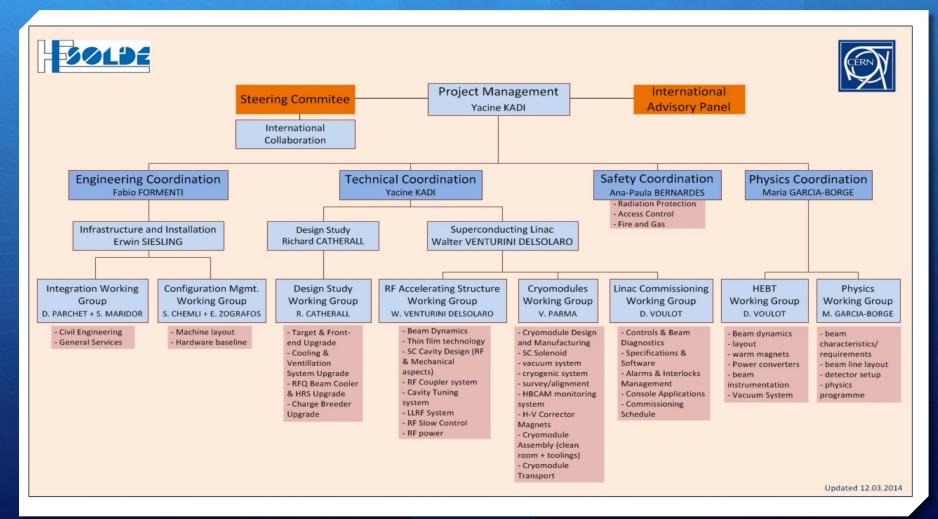


Research Training Themes (21 Fellows over 4 years)



HIE-ISOLDE Subsystem	Work Package (Research Training Theme)	No. ESR	No. ER
	Super-Conducting Cavity Development and Tests		1
	2. Beam Instrumentation Development	1	1
I. Energy upgrade: SC Linac & HEBT	3. New Magnets	1	-
	4. Linac Integration and Innovative Alignment Method	2	-
	5. Linac Commissioning	1	-
	6. New Target and Front-End Design	5	-
II. Design Study for intensity upgrade	7. ISOLDE target area and Class-A Laboratory Upgrade	2	-
	8. Beam Quality Improvements	2	1
III. Safety	9. General Safety and Radiation Protection Implications Studies	1	1
	TOTAL	17	4

HIE-ISOLDE Working Group Structure



CATHI: a rare mono-site ITN

- ✓ 1 of 3 mono-site ITNs funded in FP7
 - One of the others was at CERN (ACEOLE)
- 4.8 M€ = BIG money from Brussels
 - 425 k€ for Fellow training
 - > 355 k€ for Networking
 - → 480 k€ for Fellow R&D and Prototyping
 - > 145 k€ for Managament Costs
- ✓ 3 = number of Project Officers (more than usual...)
 - Very helpful
 - > Firm about contractual reporting issue
- ✓ 2 = Commissioner visits CATHI took part in
- ✓ 1 = monthly frequency & duration in hours of Carla's CATHI meetings (not a minute more!)
- √ >1000 = number of EDH documents signed!

CATHI: The Fellows

- √ 16 + 1 Early-Stage Researchers
- √ 4 Experienced Researchers
- √ 28.6% females (EC target 40%)
- Recruitment:
 - 150 Applications
 - Interviews at CERN and by video
 - Recruitment done in time
 - Good geographical spread
- ✓ Contribution to schools (<u>ASP14</u>), Conferences (EMIS12, SRF13, THEC13) & workshops (ISOLDE)



CATHI: The Training

- Hands-on research training complemented by formal training:
 - CERN Training Programmes
 - Academic Training
 - CERN Seminars
 - CERN Accelerator School
 - Technical Training
 - International Conferences
 - LINAC, IPAC, SRF, ICIS, EMIS, RNB, IEEE Real-Time......
 - Training during secondment
 - Up to 30% of contract duration
 - Complementary Training
 - CERN Management and Communication courses
 - Other external training courses



Outline

- CATHI and HIE-ISOLDE
- Scientific Overview
- Networking
- Administrative & Management Issues
- Conclusions and Prospects



Scientific Highlights (1/9)

Work package	1	Start date or starting	Month 7
number		event:	
Work package title	SuperConducting Cavity Developr	nent and Tests	
Activity Type	RTD		
Person-months	96 (ESR1: N. M. Jecklin, 3	6 months; ESR2: I. Mon	dino, 36 months
1 et son-montus	and ER1: Pei Zhang, 22 months)		
Associated Partners	IPN-Orsay, INFN-LNL, TRIUMF	*	
Objectives	Develop techniques to realize an quarter-wave type (QWR) using copper substrate at HIE-ISOLDE.	•	· ·
Description of work	 ESR2: Specification and conceptual study of the SC cavity and subsequent realization of the prototype high-beta cavity. ESR2: Setup of the cryomodule test stand and cold tests of the SC cavity (investigation of Q-drop effect). ER1: Development of QWR frequency tuning strategy, QWR multipacting study and design study of the low-beta cavity. ESR1: Development and qualification of Niobium thin film sputtering techniques on the prototype and series high-beta copper cavities. 		
Deliverables	D06. Report on the SC cavity base D07. Report on the SC cavity performance D08. Report/publication on the QV D09. Report on the multipacting st D10. Final report and/or journal (ESR2)	ormance measurements (ESR2) VR frequency tuning strategy (I udy of the high-beta cavity (ER	ER1)



Scientific Highlights (2/9)

Work package	2	Start date or starting	Month 13
number		event:	
Work package title	Beam Instrumentation Development	nt	
Activity Type	RTD		
Person-months	60 (ER2: E. Daniel Cantero, 24 n	nonths and ESR3: A. Garcia	Sosa 36 months)
Associated Partners	LPC-Caen, GANIL, INFN-LNL, C	CI, TRIUMF* and AVS*	
Objectives	Develop radiation-hard beam inst	rumentation for the 10 A*Me	V SuperConducting
Objectives	LINAC and a particle detector suit	able for measuring very faint ra	dioactive beams.
	1. ER2, ESR3: Design, fabricat	e and lab test prototype of p	osition, profile and
	intensity monitors		
	2. ER2, ESR3: Design, fabrica	te and lab test prototype of	phase and energy
Description of work	monitors.		
	3. ER2, ESR3: Design, fabricate and lab test prototype of emittance meter		
	4. ER2, ESR3: Carry out irradiate	ion tests.	
	5. ER2: Carry out system-level in	tegration tests and supervision	work.
	D11. Conceptual design and sign	n-off specifications of beam i	instr. for SC Linac
	(ER2)		
	D12. Define procedures for assemb	oly, installation and commission	ning (ER2)
Deliverables	D13. Conceptual design and sp	ecifications of solid state be	am instrumentation
	(ESR3)		
	D14. Complete testing/irradiation	and system-level integration te	est. Final conference
	report and/or journal publica	tion (ESR3)	



Scientific Highlights (3/9)

Work package	3	Start date or starting Month 12	
number		event:	
Work package title	High-Energy Beam Transfer Lines	Magnet Design	
Activity Type	RTD		
Person-months	36 (ESR4: Panagiotis Farantatos		
Associated Partners	DTU*		
Objectives	Design, manufacture and commission compact warm magnets for the 10 A*MeV SuperConducting LINAC and new beam transfer line.		
Description of work	 Specification of the magnet parameters. Design and implementation of the whole magnet system. Sign-off call for tender for the magnets procurement in industry. Participate in preliminary system tests using the 5.5 A*MeV SuperConducting LINAC. 		
Deliverables	D15. Conceptual design of beam l D16. Technical specifications o conference report and/or jour	f beam line magnets and distribution	n. Final



Scientific Highlights (4/9)

Work package number	4	Start date or starting event: Month 3		
Work package title	Linac Integration and Innovative Alignment Method			
Activity Type	RTD			
Person-months	2x36 (ESR5: Eleftherios Zografos a	nd ESR6: Guillaume Kautzmann)		
Associated Partners	Uni. BRANDEIS, Toptec and Uni. of	Liberec		
Objectives	Carry out full integration studies for the different accelerator and experimental beam lines of HIE-ISOLDE and subsequent alignment of all the SC accelerating cavities, the beam monitors and the magnets.			
Description of work	 ESR6: Implement permanent inte of the cryo-cavities and solenoid in ESR6: Design of specific electro- 	e arrangement of the HIE-ISOLDE area. rnal monitoring lines to follow the relative movements uside each vacuum vessel. optics cameras and control applications. nental characterization of optical packages.		
Deliverables	D17. Final report on integration students D18. Report on implementation complete alignment system (E)	and commissioning (including procedures) of the		



Scientific Highlights (5/9)

ork package number	5	Start date or starting event:	Month 13		
ork package title	SuperConducting Linac Commissioning				
tivity Type	RTD				
rson-months	36 (ESR7: Davide Lanaia)				
sociated Partners	GANIL, INFN-LNL, TRIUMF				
bjectives	The ESR training will be focused on will later be implemented in the c participation in the startup of the mach	ontrol software for the linac of the linac o	operation and active		
escription of work	 Draft the specification of the contraction. HIE-REX Linac Definition of tuning procedures system Draft console applications to be monitoring Follow progress of the different asp Assist in the commissioning of the 	and management of machine pused by the operators for the ects of the Linac design, constructed	orotection and alarm e Linac tuning and		
eliverables	D19. Report on specifications for con D20. Commissioning Plan.	ntrols and beam diagnostics			



Scientific Highlights (6/9)

Work package number	6 Start date or starting event: Month 3		
Work package title	Studies for ISOL Target and Front-End Upgrades		
Activity Type	RTD		
Person-months	180 (ESR8; ESR9; ESR10, ESR11 and ESR12: 36 months each)		
Associated Partners	GANIL, INFN-LNL, IPN-Orsay, JYFI, SIDeA, TRIUMF, St-Gobain		
Objectives	The ESR training will be focused on R&D work on ion sources, target material and beam purification. Key issues include the study of target materials and maintaining the production rates of radioisotopes, thermal and shock studies, radiation protection and beam optics.		
Description of work	 rates of radioisotopes, thermal and shock studies, radiation protection and beam optics. ESR8: Carry out simulations of proton beam interactions with existing and potential target materials using FEM structural codes ESR8: Establish experimental programme to validate the simulations and verify the production rates and diffusion constants for different material prototypes ESR9: Thermal studies on target unit: off line tests, electro-thermal simulation via ANSYS code and prototyping of new concepts aiming at better thermal control uniformity. ESR9: Alternative cooling solution study: simulations and off line tests on heat pipes, cooling wings and redesign. ESR10: Optimization of the target(s) design for the study and optimization of different layout scenarii in terms of radiation protection issues, including benchmarking of code ESR11: Carry out beam optics simulations as a function of target and ion source parameters and beam profile requirements for mass separation ESR11: Draft functional and conceptual design of a new Front End including its integration into the existing facility ESR12: Perform design study for the low-level control of the new front end and the High Resolution Separator (HSR) magnet ESR12: Carry out dedicated study on state-of-the-art high accuracy positioning and sensor systems for the extraction electrodes as well as the control of devices for the safe 		
Deliverables	D21. Publication of test results and post analysis for the ISOL target material studies (ESR8) D22. Report on alternative cooling solution for the standard target unit (ESR9) D23. Final Report on the conceptual design of the ISOL target (ESR9) D24. Publication of the Safety File and risk analysis of the ISOL target (ESR10) D25. Final conference report and/or journal publication for the target layout optimization (ESR10) D26. Functional specifications of the extraction optics and front-end (ESR11) D27. Conceptual design, risk analysis and Safety File for the extraction optics and new front-end (ESR11) D28. Report on the front-end and HSR magnet control (ESR12) D29. Prototype of front-end control system including actuators and sensors (ESR12) D30. Simulator of the HSR dipole integrated magnetic field (ESR12) D31. Prototype of the HSR magnet control system (ESR12)		



Scientific Highlights (7/9)

Work package number	7 Start date or starting event: Month 6		
Work package title	ISOLDE Target Area and Class-A Laboratory Upgrade		
Activity Type	RTD		
Person-months	2x36 (ESR13: Andrea Polato and ESR14: Mario Armin Hermann)		
Associated Partners	GANIL, INFN-LNL, CEA-Saclay, ESS, TRIUMF		
Objectives	The ESRs will acquire the necessary knowledge and collaborate to the different phases of the design of HVAC and cooling systems for the future HIE-ISOLDE facility and participate actively in the startup of the machine.		
Description of work	 ESR13: Dimension the components of the Cooling and Ventilation installations ESR13: Define and integrate the Cooling and Ventilation plant in the general layout of the building ESR13: Elaborate the technical specifications and participate in the call for tender for the procurement in industry ESR14: Present a planning, perform the engineering study, organize tests and carry out the preliminary design and integration of the new vacuum system ESR14: Optimize the choice of control and diagnostic equipment ESR14: Design a new gas recuperation system taking into account radiation safety and contamination hazards 		
Deliverables	D32. Report on existing facilities (ESR13) D33. Design report on the Cooling and Ventilation upgrade for HIE-ISOLDE (ESR13) D34. Vacuum engineering for the ultrahigh vacuum of the SC linac (ESR14) Vacuum studies for the radio frequency quadrupole cooler and buncher RFQCB (ESR14)		



Scientific Highlights (8/9)

Work package number	8	Start date or starting event: Month 12	
Work package title	Radioactive Ion Beams Quality Improvements		
Activity Type	RTD		
Person-months	96 (ESR15: Mathieu Augustin 36 m Andrey Shornikov 24 months)	nonths; ESR16: Carla Babcock 36 months and ER3:	
Associated Partners	JYFI, MPIK, NSCL-MSU, BNL, TRI	UMF	
Objectives	The ESRs will acquire the necessary knowledge and collaborate to the different studies for the improvements of the radioactive ion beam quality in both resolution and purity.		
Description of work	 ESR15: Define the functional and technical specifications for the production of an off-line separator ESR15: Assembly and commissioning of the off-line separator ESR15: Carry out design study of a high resolution magnet including the integration of multi-pole corrections ESR15: Elaborate the technical specifications and participate in the call for tender for the procurement in industry ESR16: Elaborate a functional and conceptual design of a Radio Frequency Quadrupole Cooler and Buncher (RFQCB) ESR16: Provide a design for a pre-mass separator and setup a test stand ER3: Carry out high-current electron beam simulations in order to establish a viable electron beam design ER3: Carry out beam-optics simulation of the A/q-separator connecting the EBIS breeder to the existing linac 		
Deliverables	D40. Functional specifications and (ESR16) D41. Final conference report and/or D42. Preliminary report on magnetic D43. First order mechanical design (ER3)	colution magnet (ESR15) er (ESR15) dency Quadrupole Cooler and Buncher (ESR16) Conceptual Design Report of a Pre-mass separator journal publication on test results (ESR16) c field configuration and electron beam design (ER3) n of electron gun, drift tube structures and collector ld, electron beam and ion optics, electron collector	



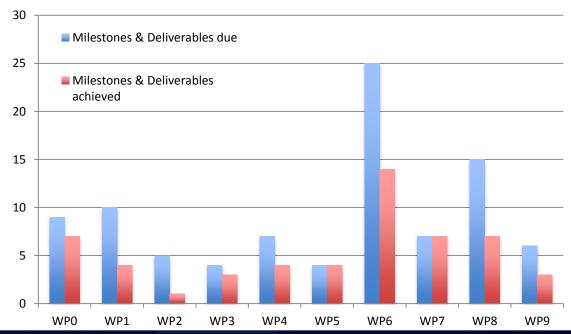
Scientific Highlights (9/9)

Work package number	9	Start date or starting event: Month 17		
Work package title	General Safety and Radiation Protection Implication Studies			
Activity Type	RTD			
Person-months	24 (ER4: Sandra Giron)	24 (ER4: Sandra Giron)		
Associated Partners	GANIL, IPN-Orsay, CEA-Saclay, IN	FN-LNL, TRIUMF		
Objectives	extension of the REX post-accelerate teams in charge of the rebuilding of	knowledge in the radiation protection aspects of the tor for radioactive ions He will collaborate with the f the target area for allowing a primary beam power of 3 to 10 above the present beam power at ISOLDE. In the startup of the machine.		
Description of work	2. Provide professional assistance to	on levels from beam loss of heavy ions x-ray emission of RF cavities otection systems		
Deliverables	D45. Design report on the shielding D46. Final report on the Estimation waste inventory	of the future post-accelerator n of the activation of the machine for the radioactive		



Scientific Overview

- More details will follow in the individual presentations of the CATHI fellows
- What's next:
 - Concentrate on final write up





Outline

- CATHI and HIE-ISOLDE
- Scientific Overview
- Networking
- Administrative & Management Issues
- Conclusions and Prospects



WORKING TOGETHER

- CATHI partners
 - Pre-existing relationships and/or collaborations
 - CERN services tailored to support international collaborations
- EU funding covered People:
 - Researcher salaries + social conditions
 - Training & Mobility
 - ITN Management
 - Organization of workshops, conferences, schools, outreach
 - Did cover a small fraction of the research project costs (prototype development)





	Private Sector Participant	Country	Legal Entity Name	Department /Division/ Laboratory	Scientist-in- charge
Full Network Partner					
1		Switzerland	European Organization for Nuclear Research	Engineering Dept.	Yacine Kadi
Associated Partners					
1	√	Italy	CINEL		Sergio Bongiovanni
2		France	CNRS/IN2P3	IPN-Orsay	Sebastien Bousson
3		France	CNRS/IN2P3	LPC- Caen	Nigel Orr
4		UK	Cockroft Institute	Accelerator Science and Technology Center	Peter McIntosh
5		France	GANIL	Technique de la Physique	Pierre Delahaye
6		Italy	Istituto Nazionale di Fisica Nucleare	Laboratori Nazionali di Legnaro - LNL	Gianfranco Prete
7		Germany	Max Planck Institute	MPI- Heidelberg	Klaus Blaum
8		USA	Michigan State University	National Superconducting Cyclotron Laboratory	C. Konrad Gelbke
9	√	UK	Scientific Magnetics		Peter Penfold
10	V	France	SDMS		Pierre Maccioni
11	V	Italy	SIDEA		Marco Mauri
12		Finland	University of Jyvaskyla	Physics Dept.	Ari Jokinen
13	V	Italy	ZANON		Ettore Zanon





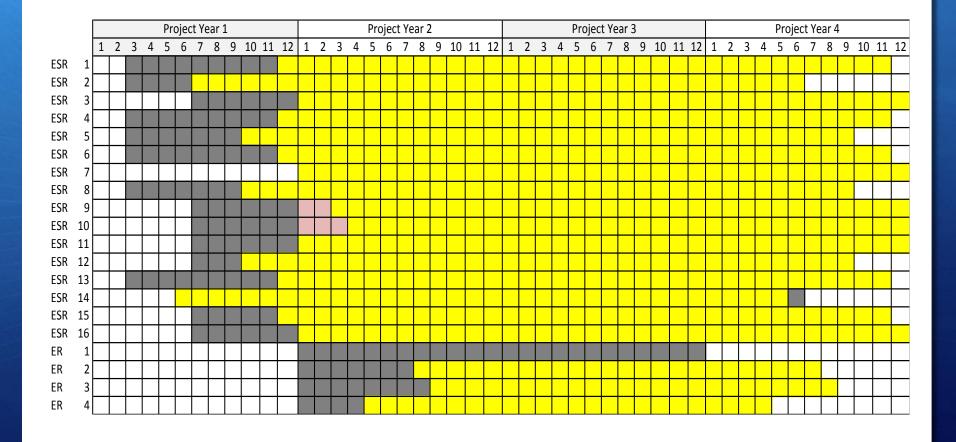
14	University of Liverpool	LIV	UK	Research and Scientific Training	Carsten P. Welsch c.p.welsch@liverpool.a c.uk
15	University of Manchester	MANU	UK	Research and Scientific Training	Roger M. Jones Roger.Jones@hep.man chester.ac.uk
16	CEA – IRFU	IRFU	FR	Research and Scientific Training	Valentin Blideanu valentin.blideanu@cea. fr
17	Brookhaven National Laboratory	BNL	USA	Research and secondment	Edward Beebe
18	Brandeis University	BRD	USA	Research and Scientific Training	Jim Bensinger bensinger@brandeis.ed u
19	TRIUMF	TRIUMF	CA	Research and Secondment	Bob Laxdal lax@triumf.ca
20	University of Liberec	TUL	CZ	Research and Scientific Training	Miroslav Sulc
21	Regional Centre for Special Optics and Optoelectronic Systems	TOPTEC	CZ	Research and Scientific Training	Miroslav Sulc



Outline

- CATHI and HIE-ISOLDE
- Scientific Overview
- Networking
- Administrative & Management Issues
- Conclusions and Prospects

Recruitment of Fellows: Time plan



Administrative & Management Issues



- There were no deviations from the original contract
- Slight re-adjustment of Deliverables and Milestones to account for the delay in the project
- Some secondment periods had to be re-scheduled (new partners, late recruitment, etc...)
- Given the difficulty in recruiting ER1, task was covered by CERN staff => ER1 re-oriented on cavity tuning strategy and cryomodule test
- 3 ESRs enrolled on a PhD programme.
- Additional recruitment of 1 ESR was made possible

Periodic Reviews

- Mid-Term Review: "I would like to congratulate to you, at the mid-term stage you have shown very good progress of your research and well running project network..... the project is excellent, fellows are happy in your network, they see it as a great opportunity for their research career"
- **2**nd **Progress Report:** "the CATHI Progress Report for Period 2 is accepted. The information provided in the report and attachment is clear and complete. It allows us to conclude that until now, the project seems to be running according to the plan"



Conclusions

- The presence of the CATHI fellows was paramount for the HIE-ISOLDE project:
 - Replace missing staff deployed on other high-priority projects (LS1, LHC Upgrade, L4, LIU, etc...)
 - Represent 1/3rd of the total manpower of the project and almost 2/3rd in the case of the Design Study!
 - Help establish or re-inforce existing collaborations
- Created a good spirit and teamwork within the project

From FP7 to Horizon 2020

- From Marie Curie Actions to Marie Skłodowska-Curie Actions
- ❖ No more mono-site ITNs ☺
- From Initial to Innovative Training Networks
 - ✓ ESRs only
 - ✓ More industrial (non-academic) involvement
- The challenge to secure more funding for stimulating projects continues
- Next ITN application deadline: 13 Jan 2015!

And finally...

- ❖ Over 4 years of FUN + interesting work ☺
- A great group of ESRs and ERs all at CERN
- A project that has never been forgotten by our first Project Officer Marcela Groholova
- ❖ Fellows finding jobs ☺
- Keep in touch!
- Have fun in Barcelona Seamus « sorry I can't be there »





Thank you very much for your attention

HIE-ISOLDE web site -> http://hie-isolde-test.web.cern.ch

CATHI-ITN web site -> https://espace.cern.ch/Marie-Curie-CATHI/default.aspx