

*Beam-Induced Quench workshop, BIQ2014*

*September 15<sup>th</sup>-16<sup>th</sup>, 2014*

*CERN, Geneva, Switzerland*

# **Collimation BLM threshold strategy**

***S. Redaelli, A. Bertarelli, R. Bruce, F. Carra, B. Salvachua,  
on behalf of the collimation project team***

*Acknowledgements: B. Auchmann, B. Holzer, FLUKA team*

*Initial inputs: R. Assmann, M. Sapinski*





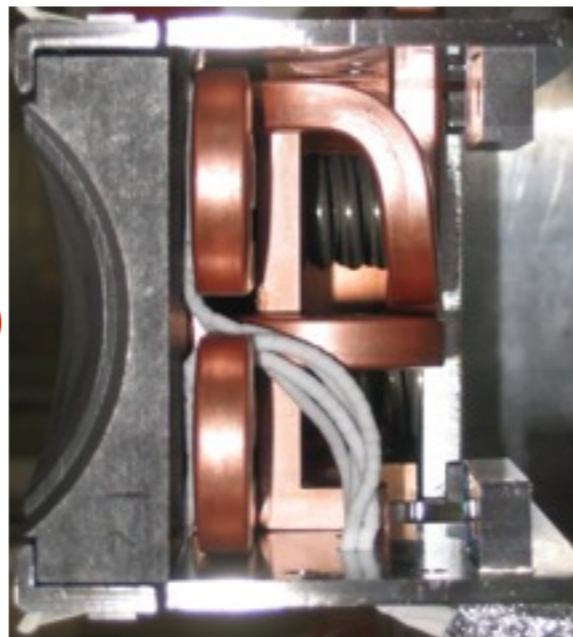
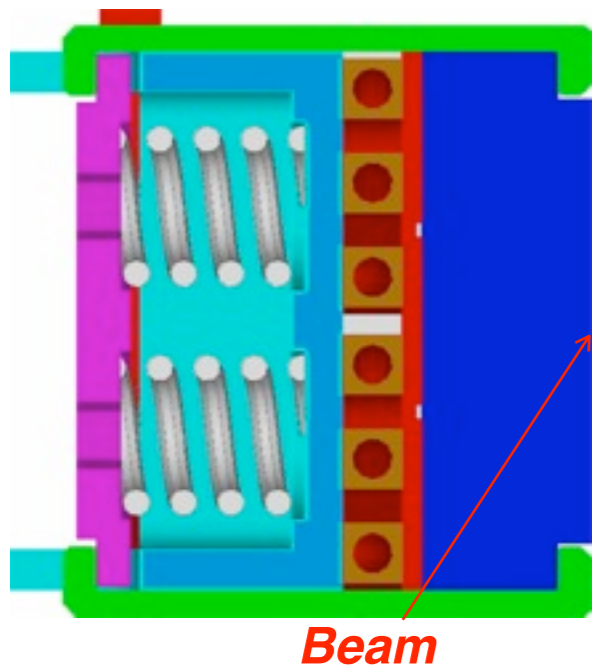
# Outline



- Introduction**
- Collimation layout and designs**
- Run I threshold strategy**
- 2015 strategy and improvements**
- Conclusions**

## Collimators are amongst the most robust LHC components

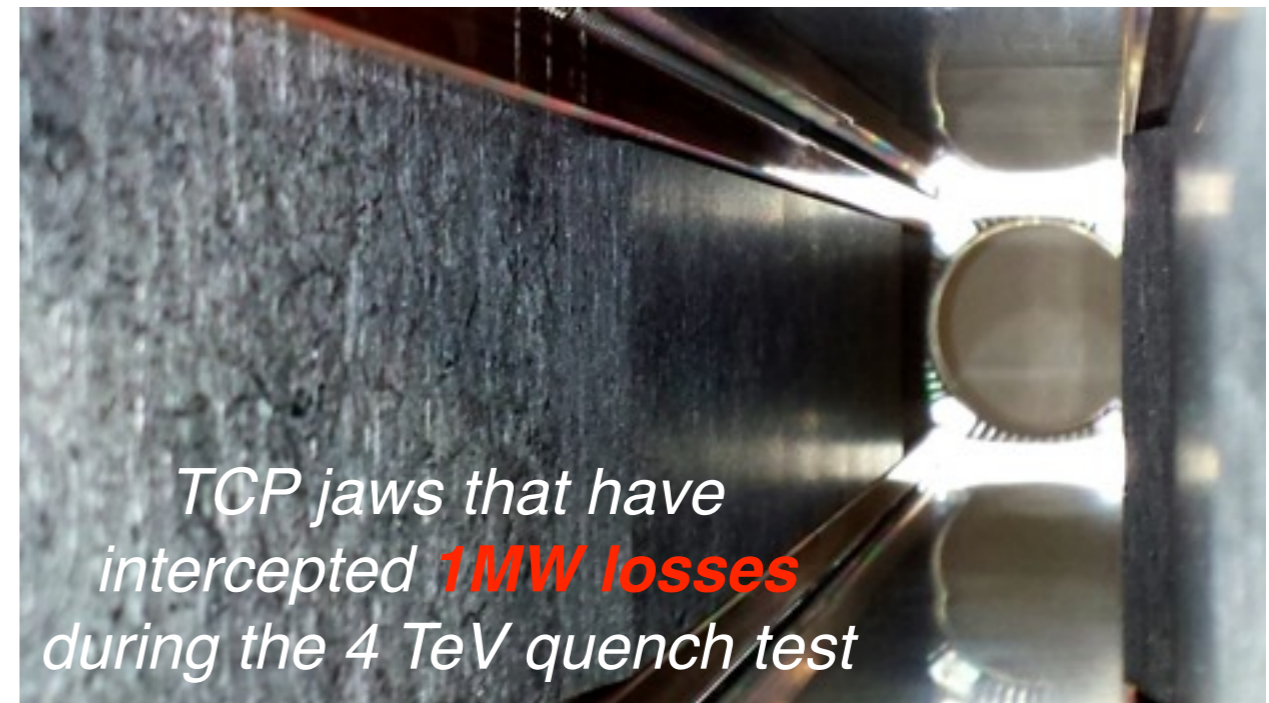
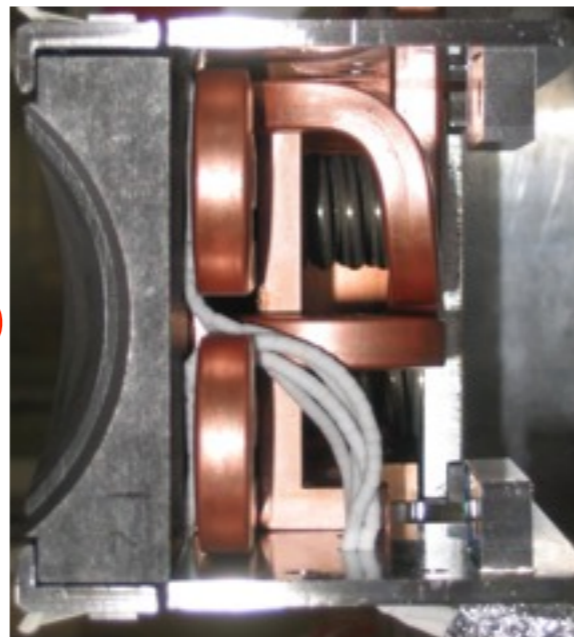
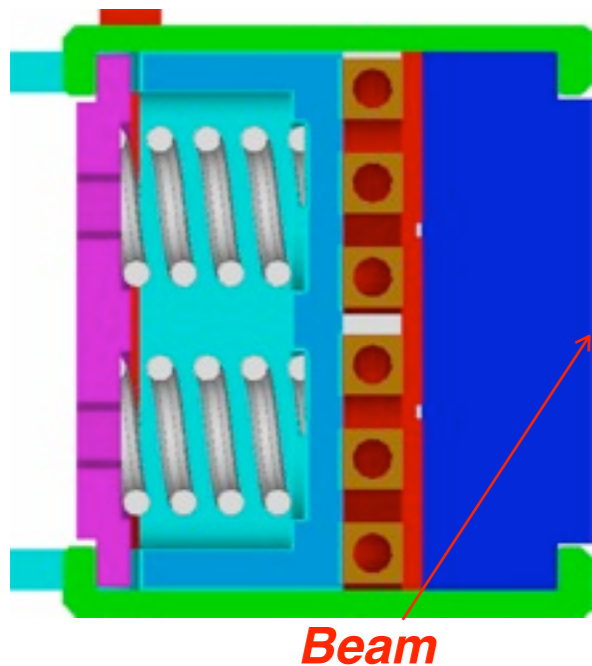
- *Ok for injection failure of  $288 \times 1.15 \times 10^{11} p$  at 450 GeV: tested in TT40 (2004/2006)*
- *Ok for up to 8 nominal bunches at 7 TeV (simulations for pessimistic conditions)*
- *Designed to allow operation with steady losses up to **500 kW** (in IR7)!*



# Introduction

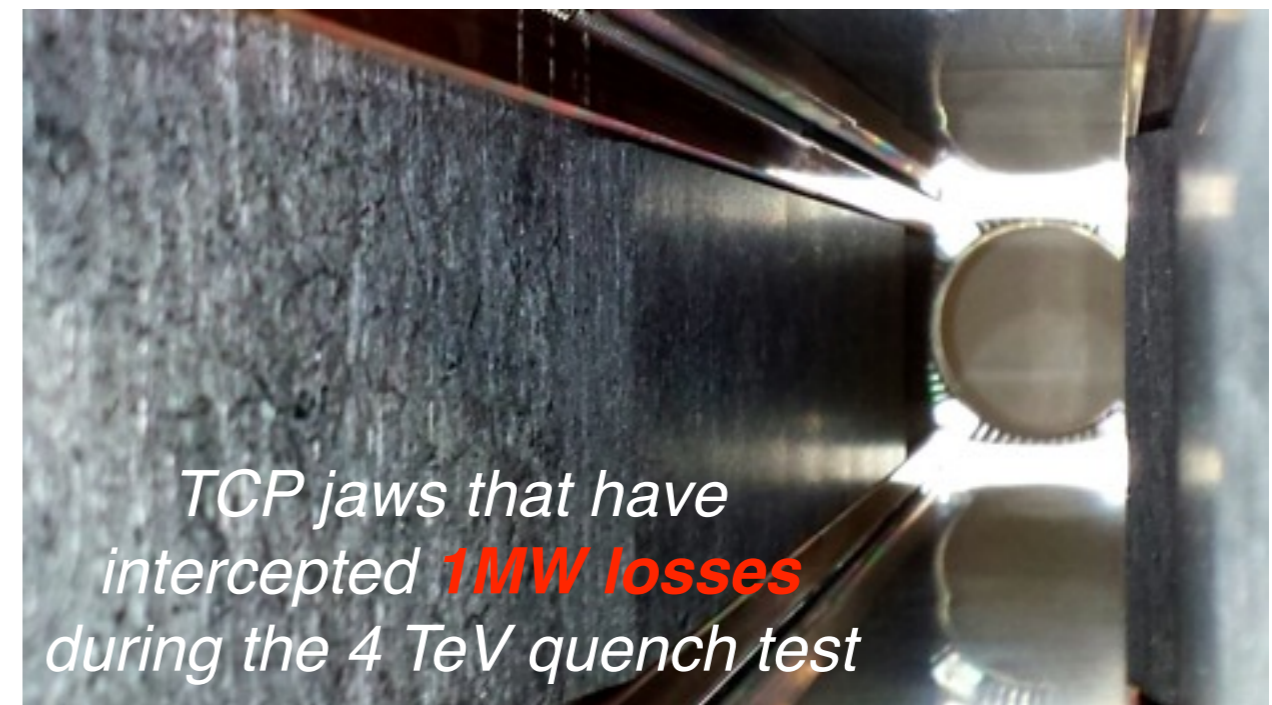
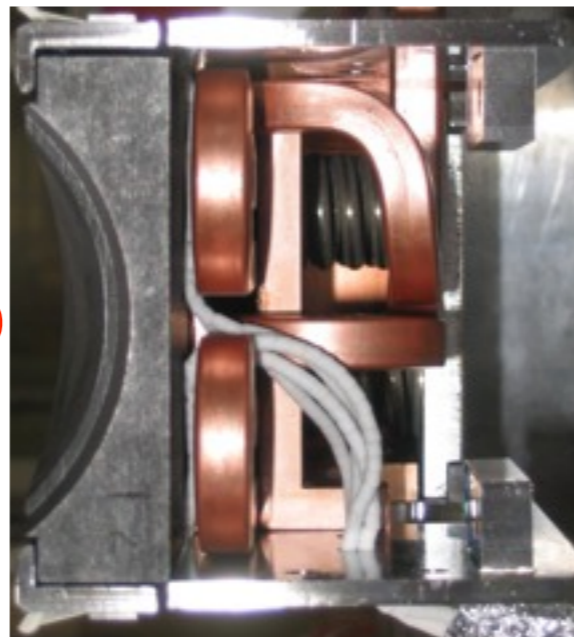
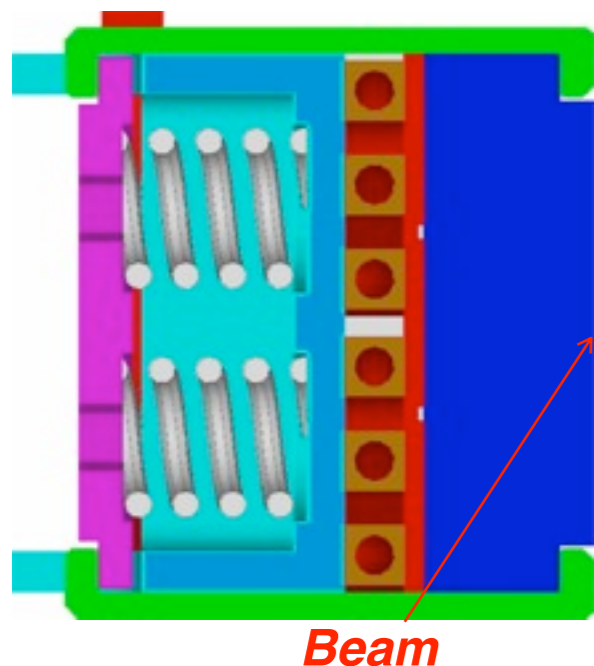
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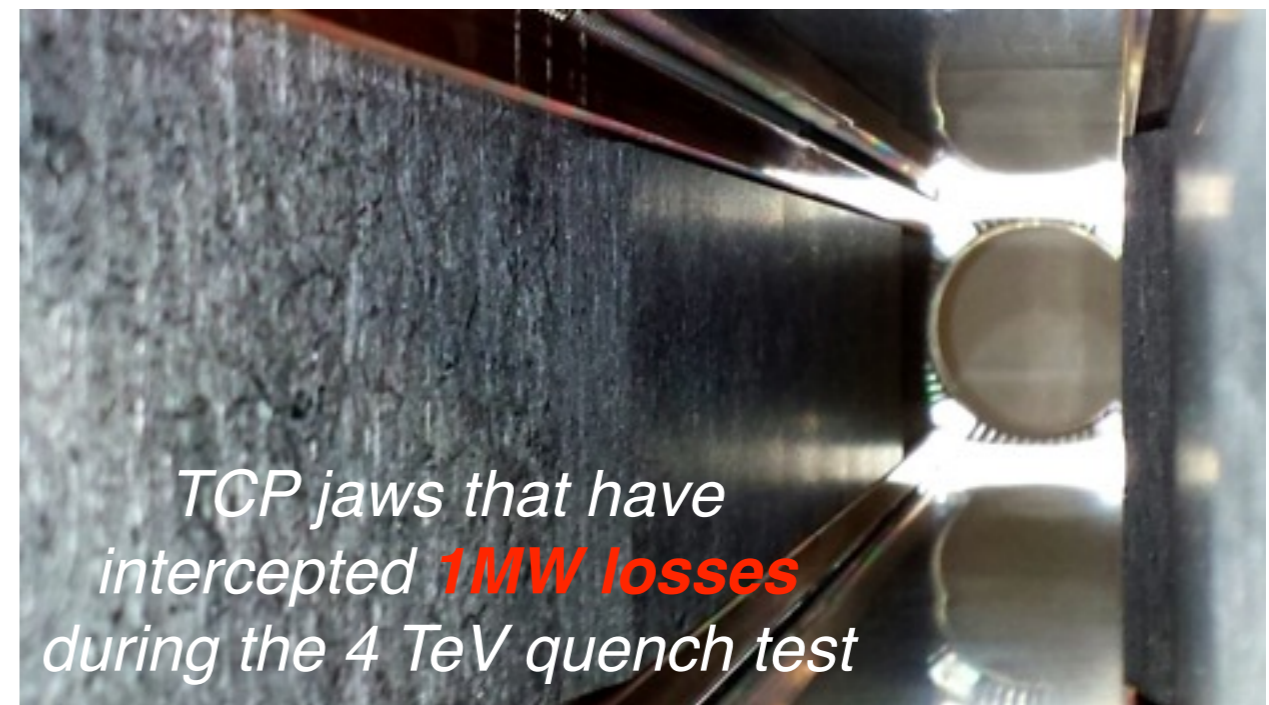
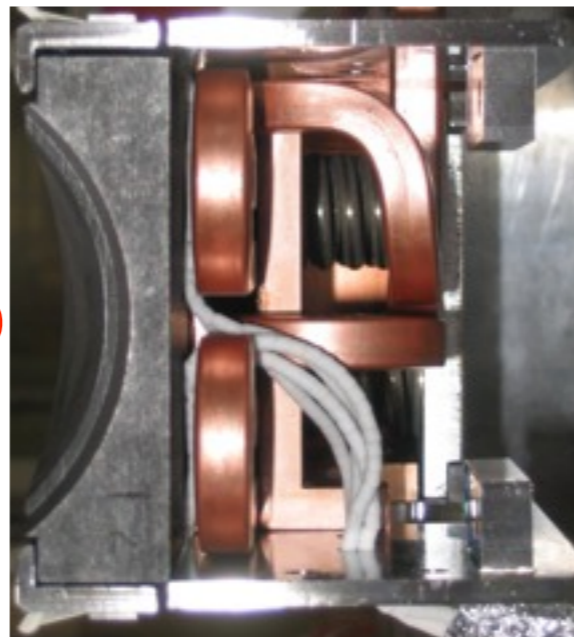
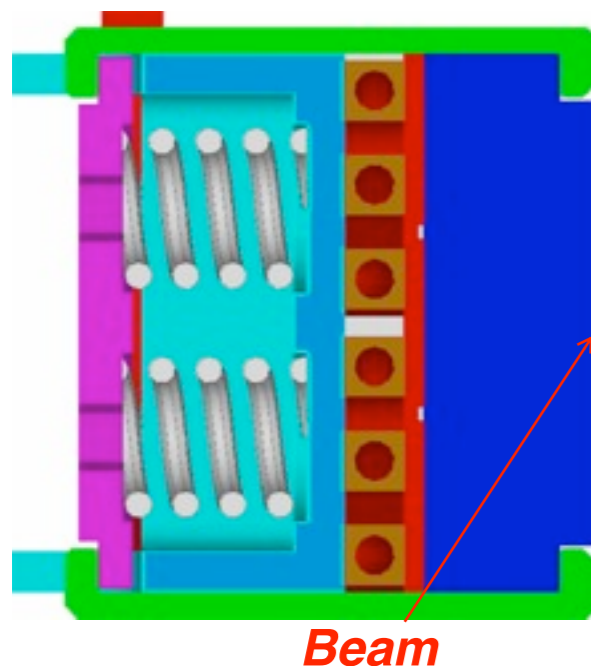
## Why we need BLM protection thresholds for collimators:

- Collimators are *very high-precision devices*. Their functionality can be jeopardized even in absence of apparent damage of robust jaw materials (e.g., plastic deformation compromising the  $40 \mu\text{m}$  flatness);
- LHC *metallic collimators* are be more easily damaged by the beam;
- “Operational (OP) thresholds”: largest losses at collimators  
→ collimators are “*ideal*” locations to detect early on *undesired loss conditions*.

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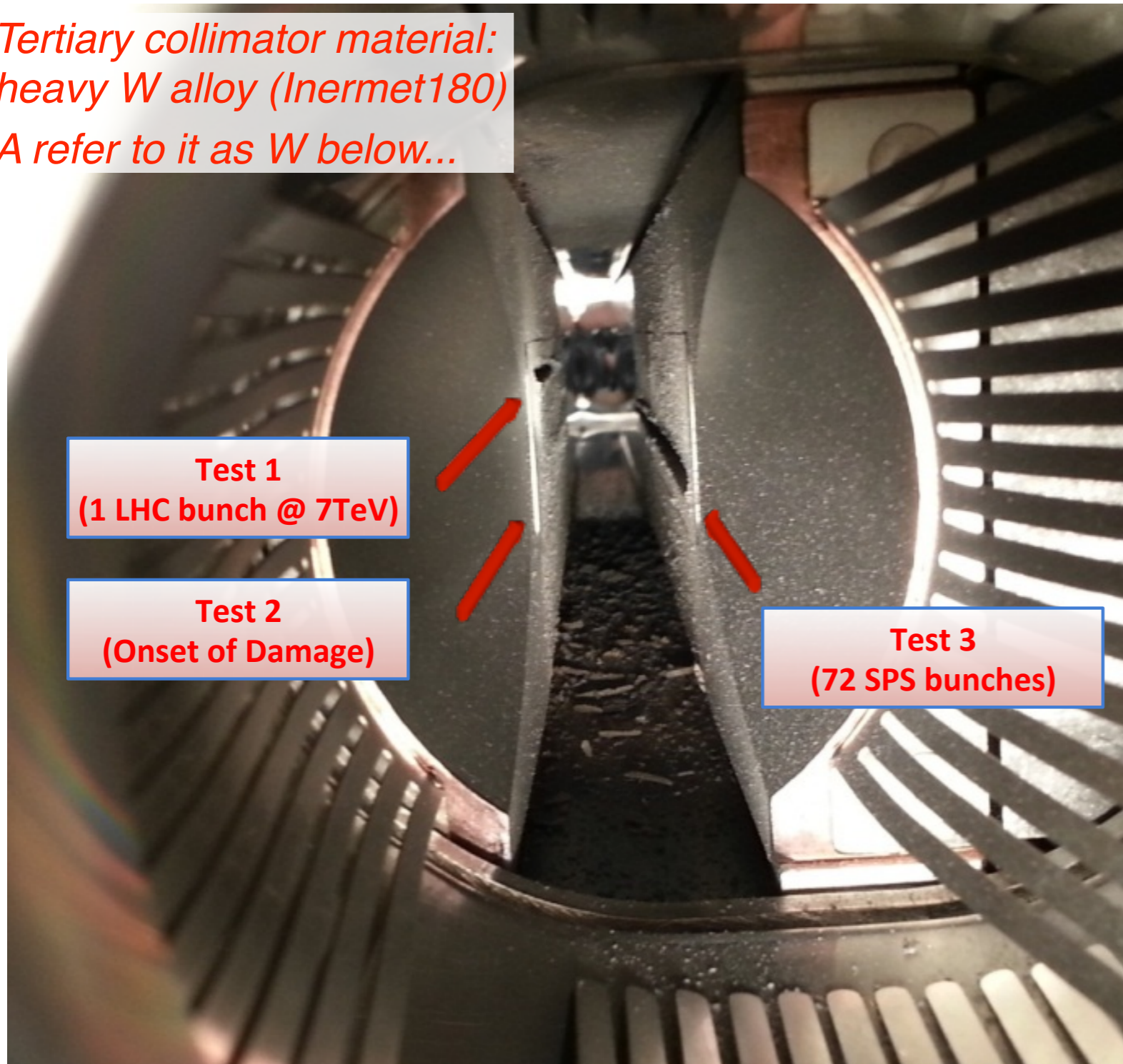
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- LHC metallic collimators are
- “Operational (OP) thresholds” → collimators are “ideal” loc

Definition of **collimation BLM strategy** combines:

- protection of individual collimator devices;
- “operational optimized” thresholds.

# Beam can damage collimators...

*Tertiary collimator material:  
heavy W alloy (Inermet180)  
A refer to it as W below...*



**Test 1**  
(1 LHC bunch @ 7TeV)

**Test 2**  
(Onset of Damage)

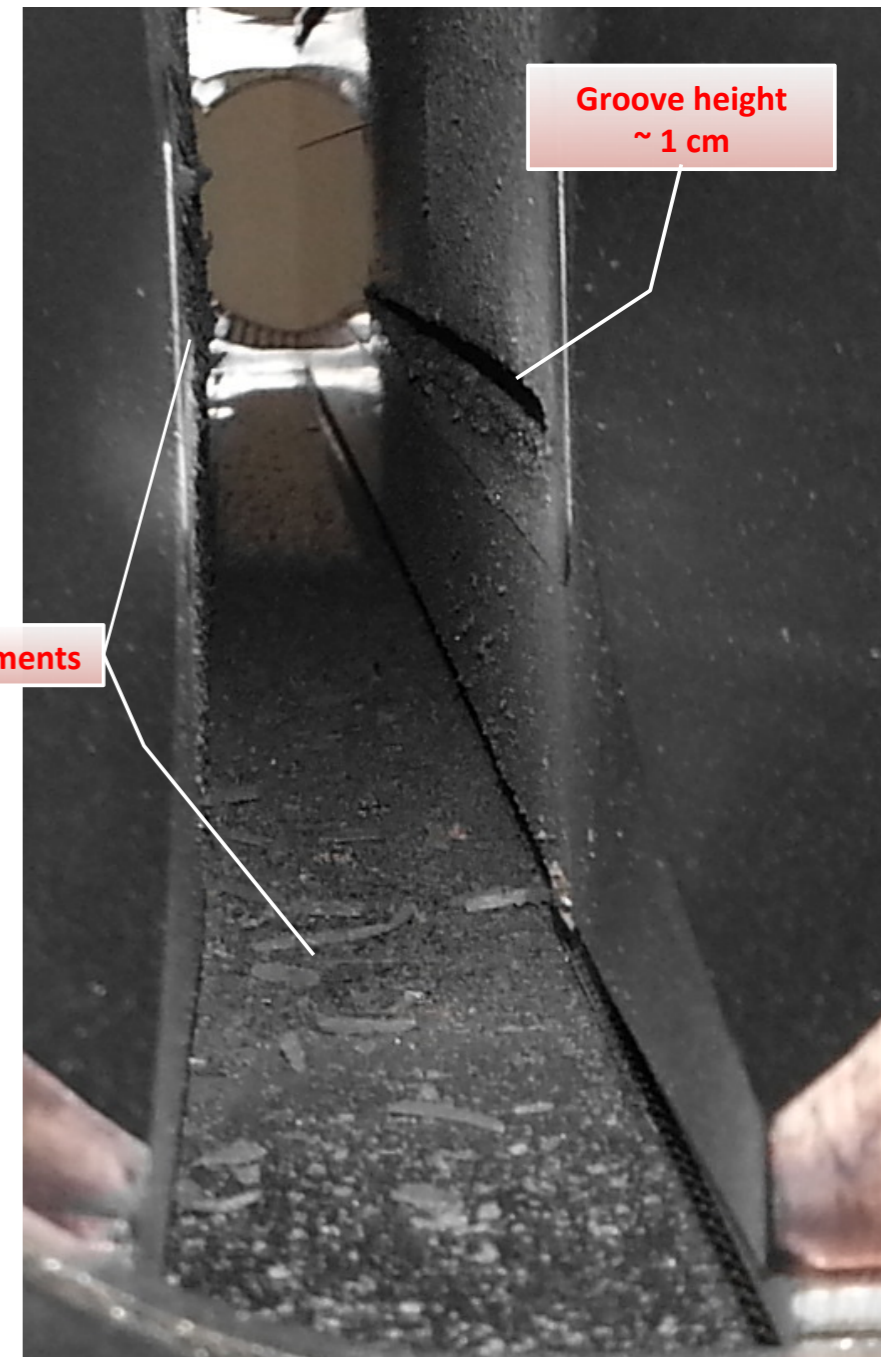
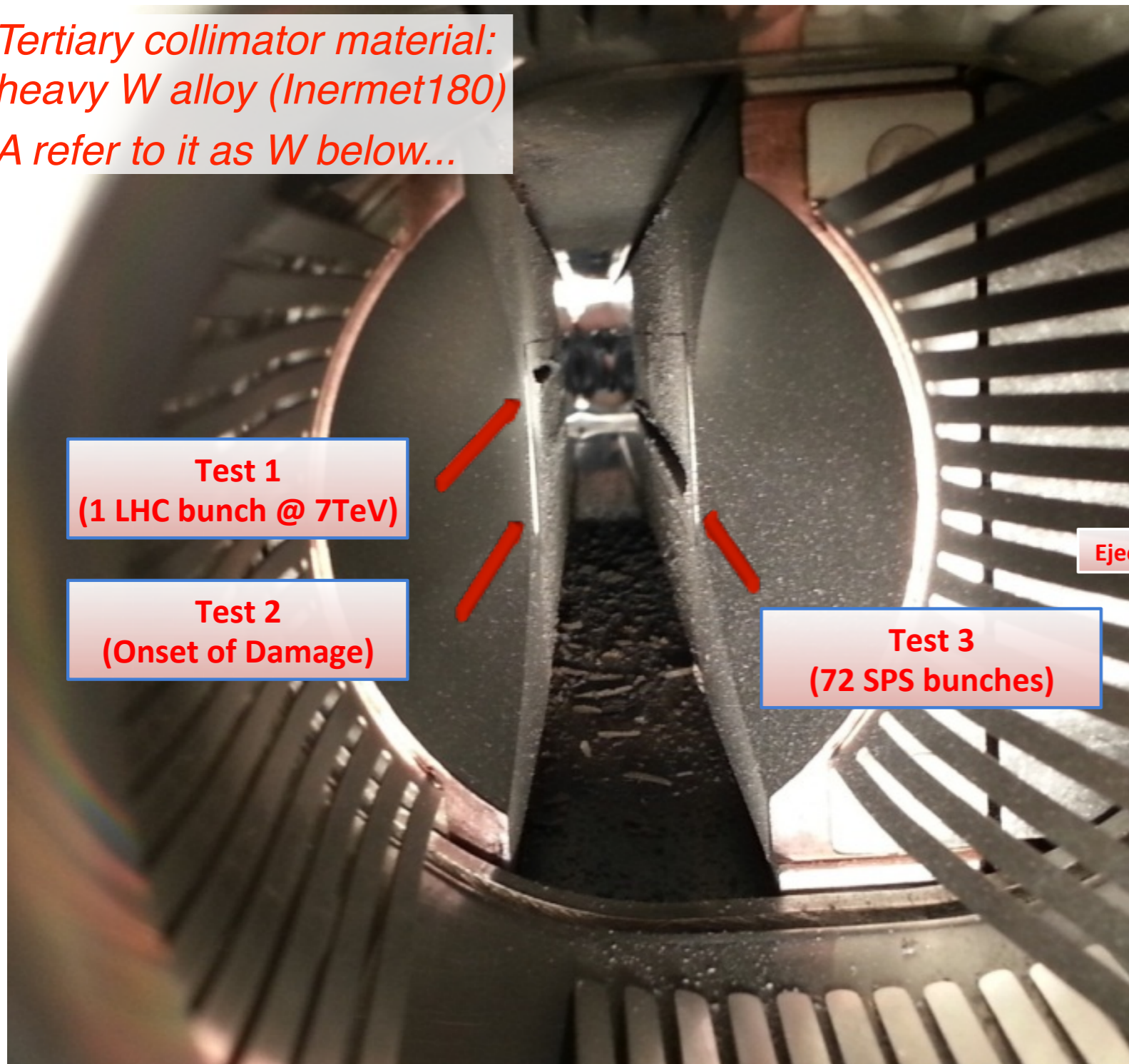
**Test 3**  
(72 SPS bunches)

*Controlled beam test at the CERN HiRadMat facility: 440 GeV SPS beams simulating the effect of single-turn failures at the LHC. Tested a inermet180 (W) tertiary collimator.*

“Test 1” → Equivalent to one single LHC bunch at 7 TeV

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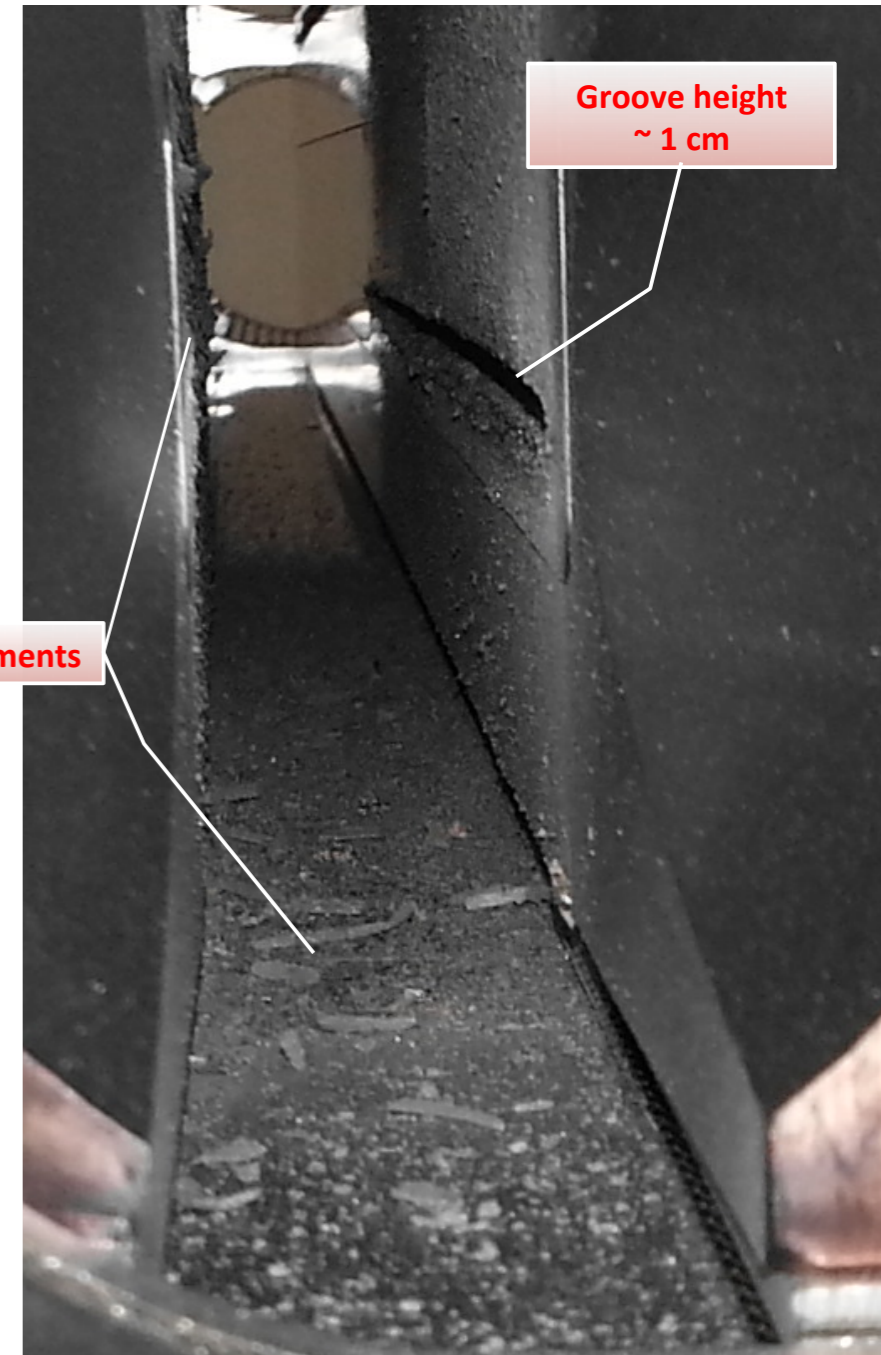
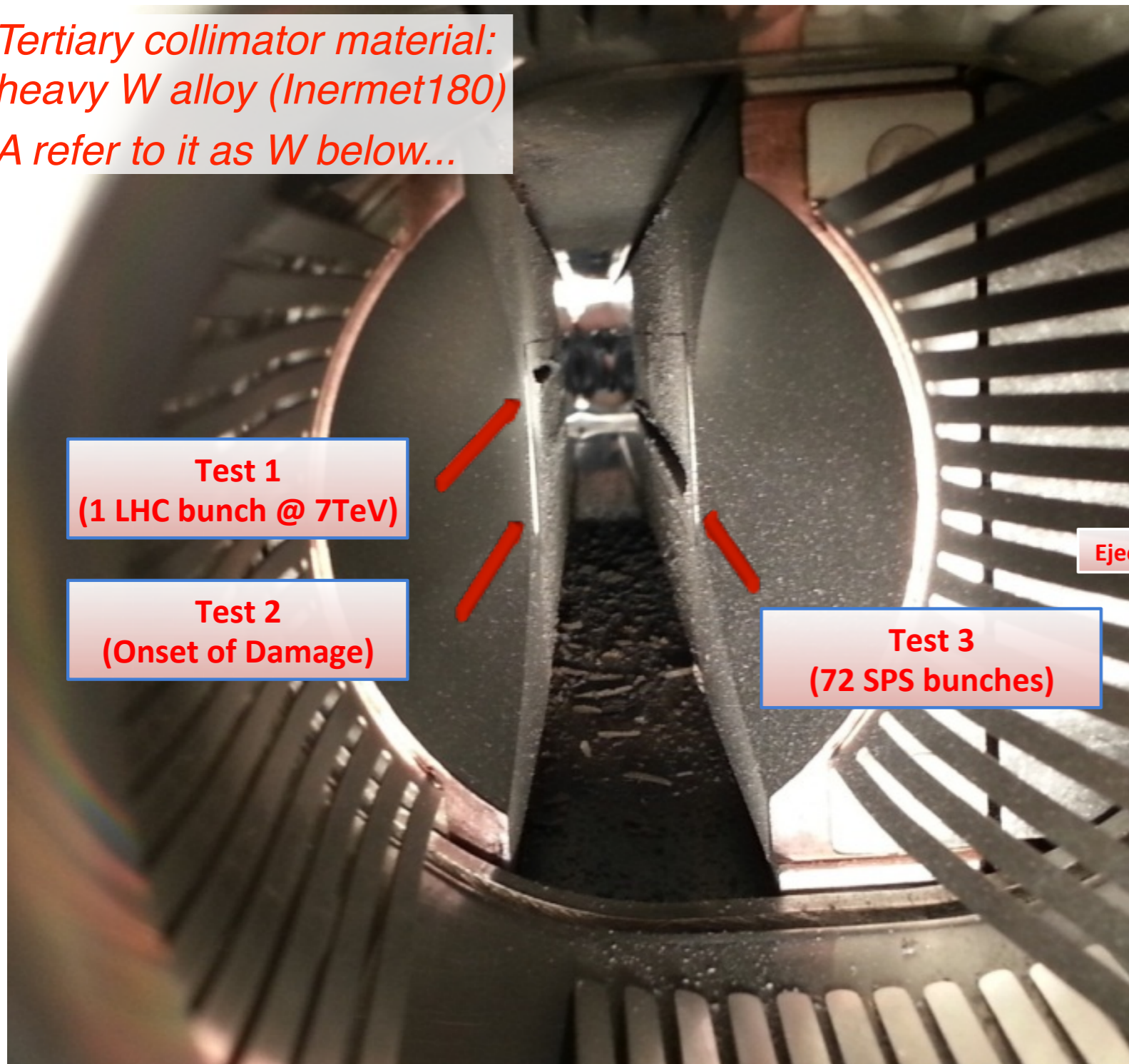
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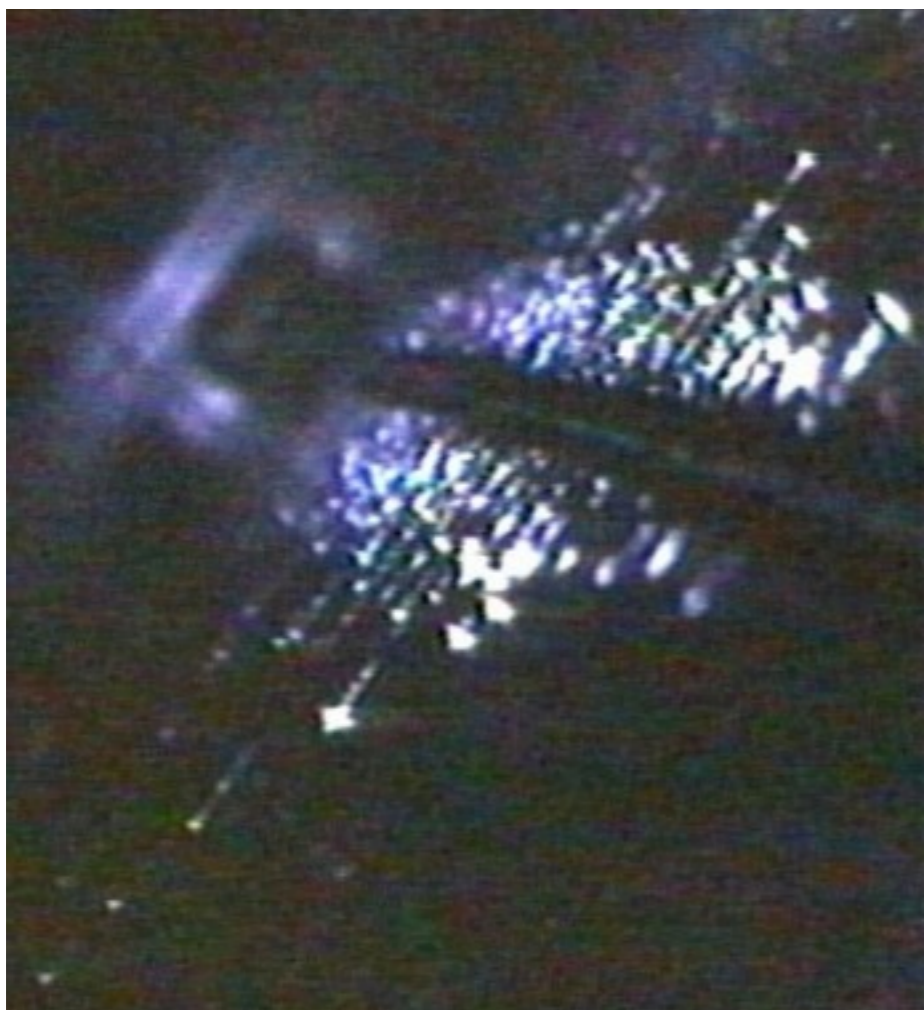
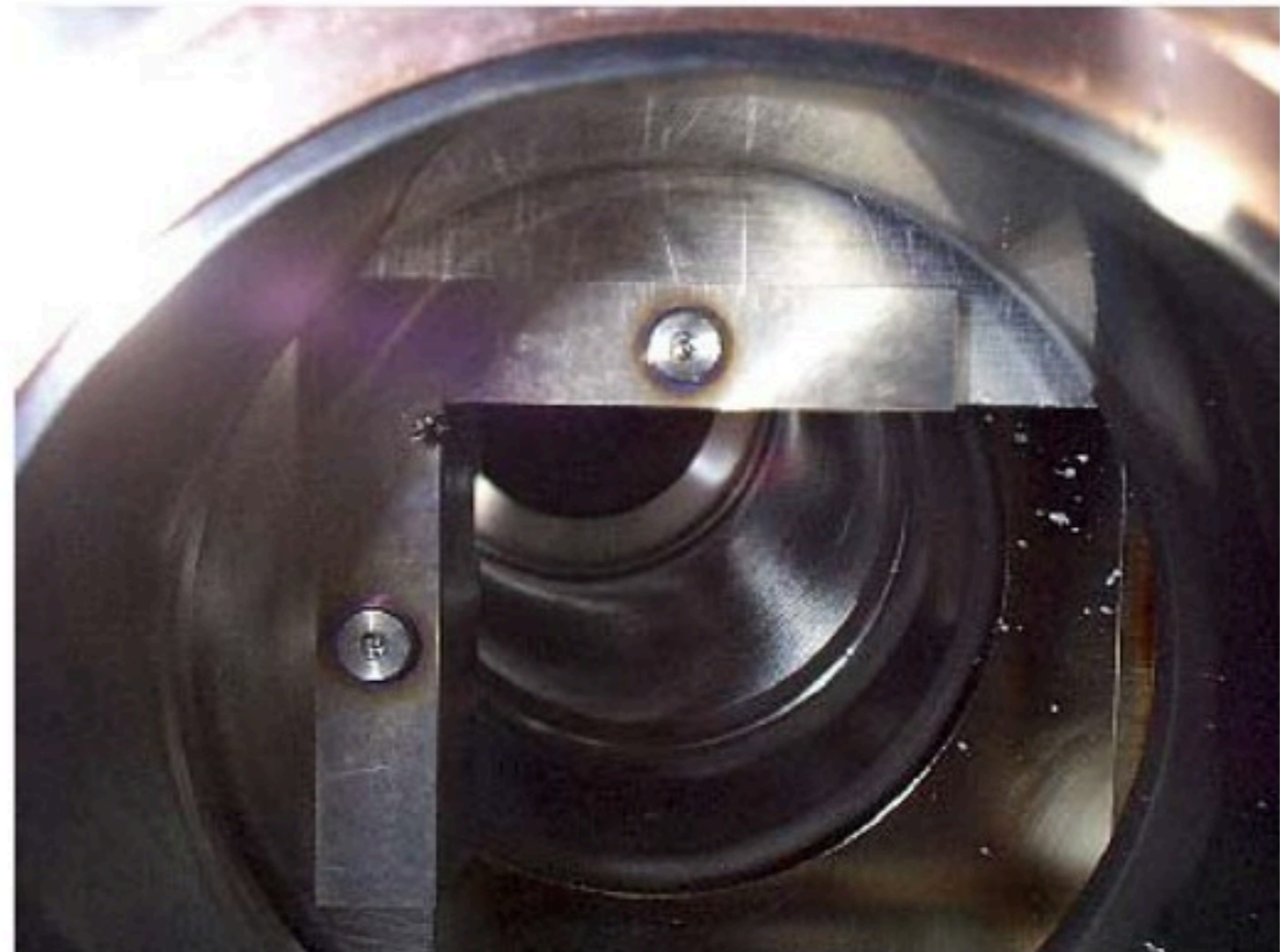
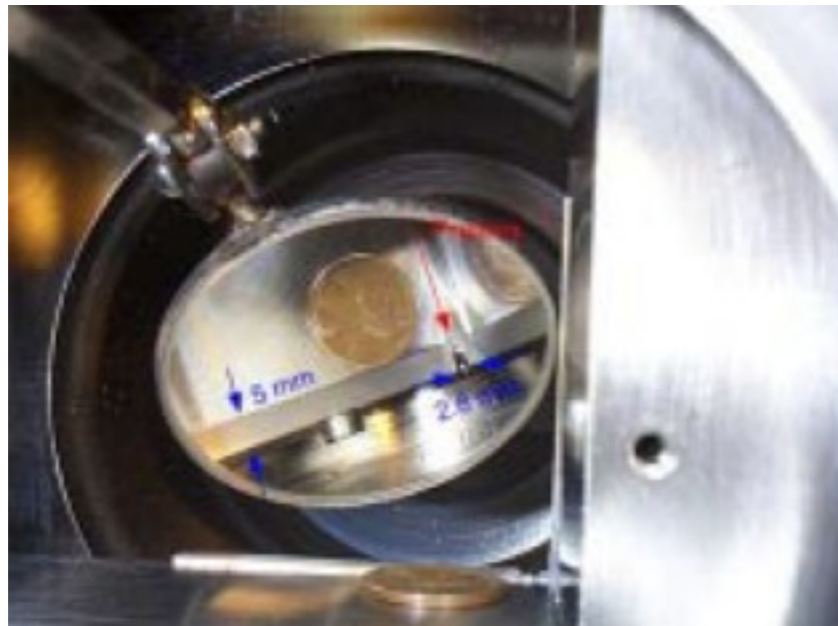


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“Test 1” → Equivalent to one single LHC

*Recap.: BLM cannot protect  
against single-turn failures!*

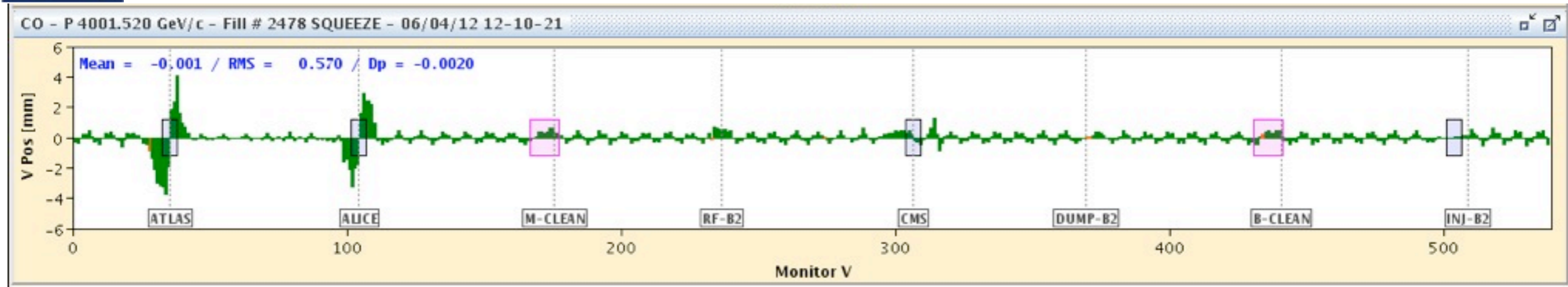
# Examples from the Tevatron



“Famous” Dec. 2003 event: see details in FERMILAB-FN-751 (Jun. 2004).

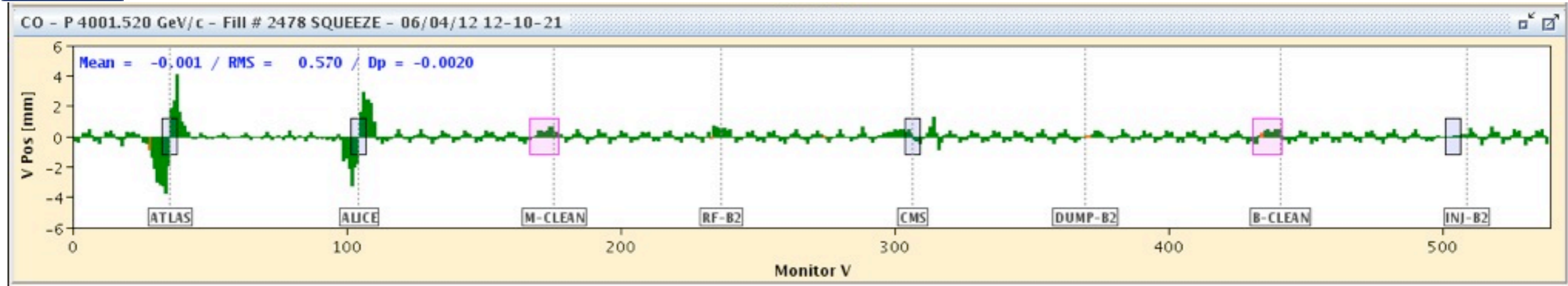
After a dipole quench (caused by Roman pot insertion), an orbit drift sent the beam into primary scatterer, then secondary collimator.

# TCT losses at the LHC



Fill 2478 (April 6<sup>th</sup>, 2012), dumped during the squeeze.  
 Vertical orbit reference feedback was flattened at the squeeze end.  
 Beam current  $\sim 1.1 \times 10^{13} p$  at 4 TeV;  $\sim 7$  MJ stored

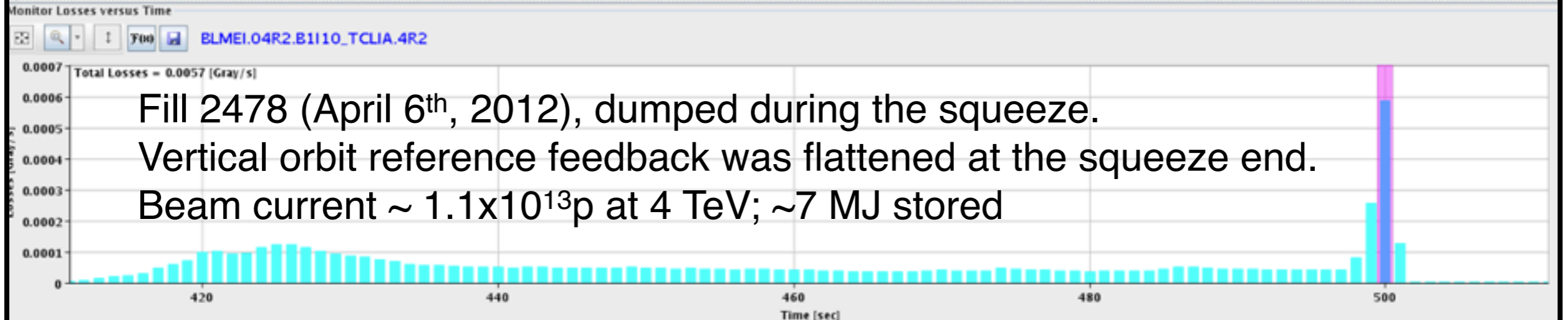
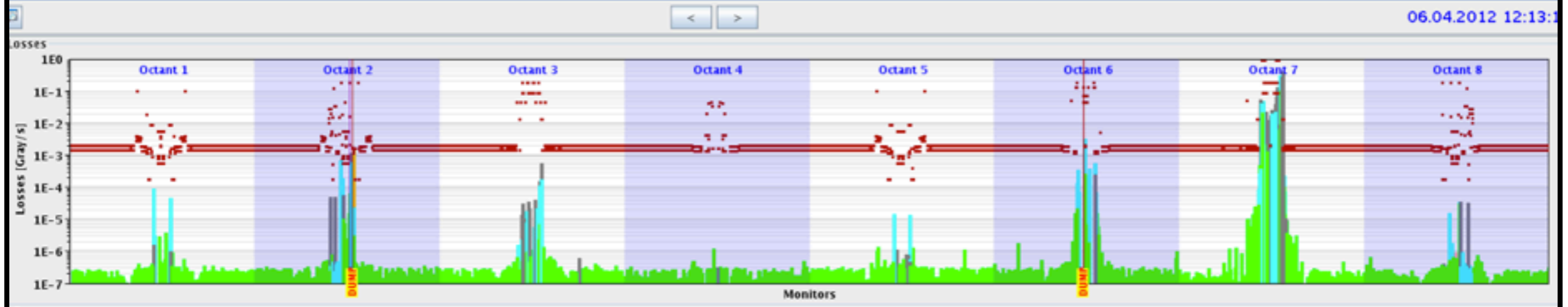
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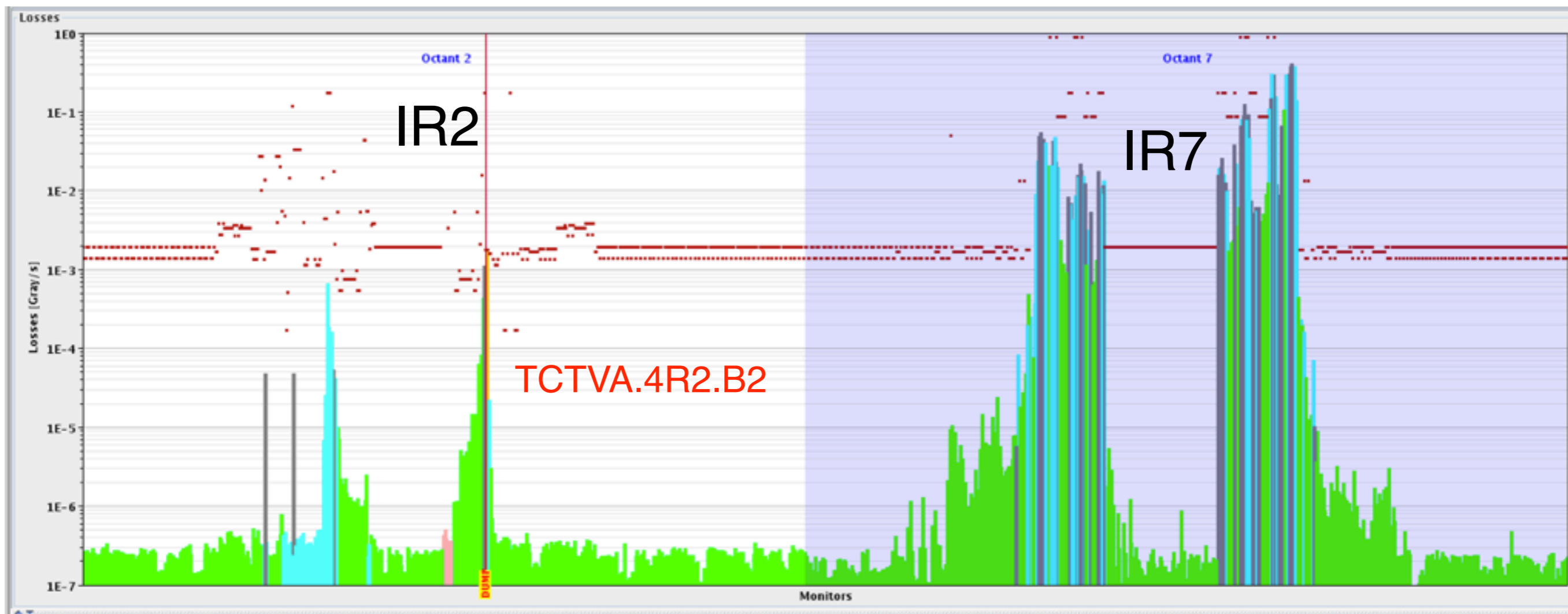
Filter (3584 / 3919)

Monitor	40 us	80 us	320 us	640 us	2560 us	10 ms	82 ms	655 ms	1.3 s	5.2 s	20.9 s	83.8 s
BLMELO4L6.B1E10_TCDSA.4L6.B1	Dump	Dump	Dump	Dump	Dump	Dump	Ok	Ok	Ok	Ok	Ok	Ok
BLMELO4R2.B2E10_TCTVA.4R2.B2	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Ok	Dump	Ok	Ok	Ok

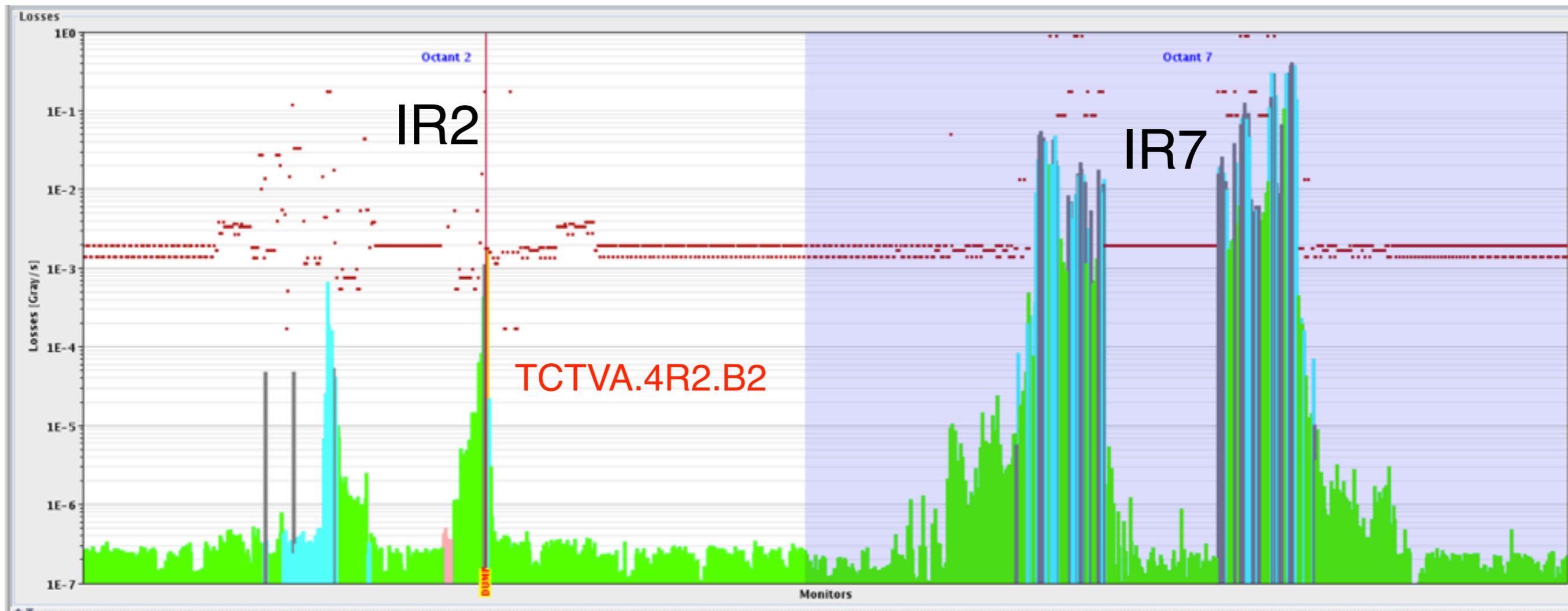
Type:  IC,  LIC,  FIC,  SEM  
 Section:  LSS,  DS,  ARC  
 Left RL:  Left,  Right  
 Octant:  1,  2,  3,  4,  5,  6,  7,  8  
 Beam:  Beam 1,  Beam 2



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The beam did not quite “touch” yet the metallic collimator: beam dump occurred with primary losses still under control in IR7!  
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*The collimator BLM might be the last line of defense to prevent collimator damage!*



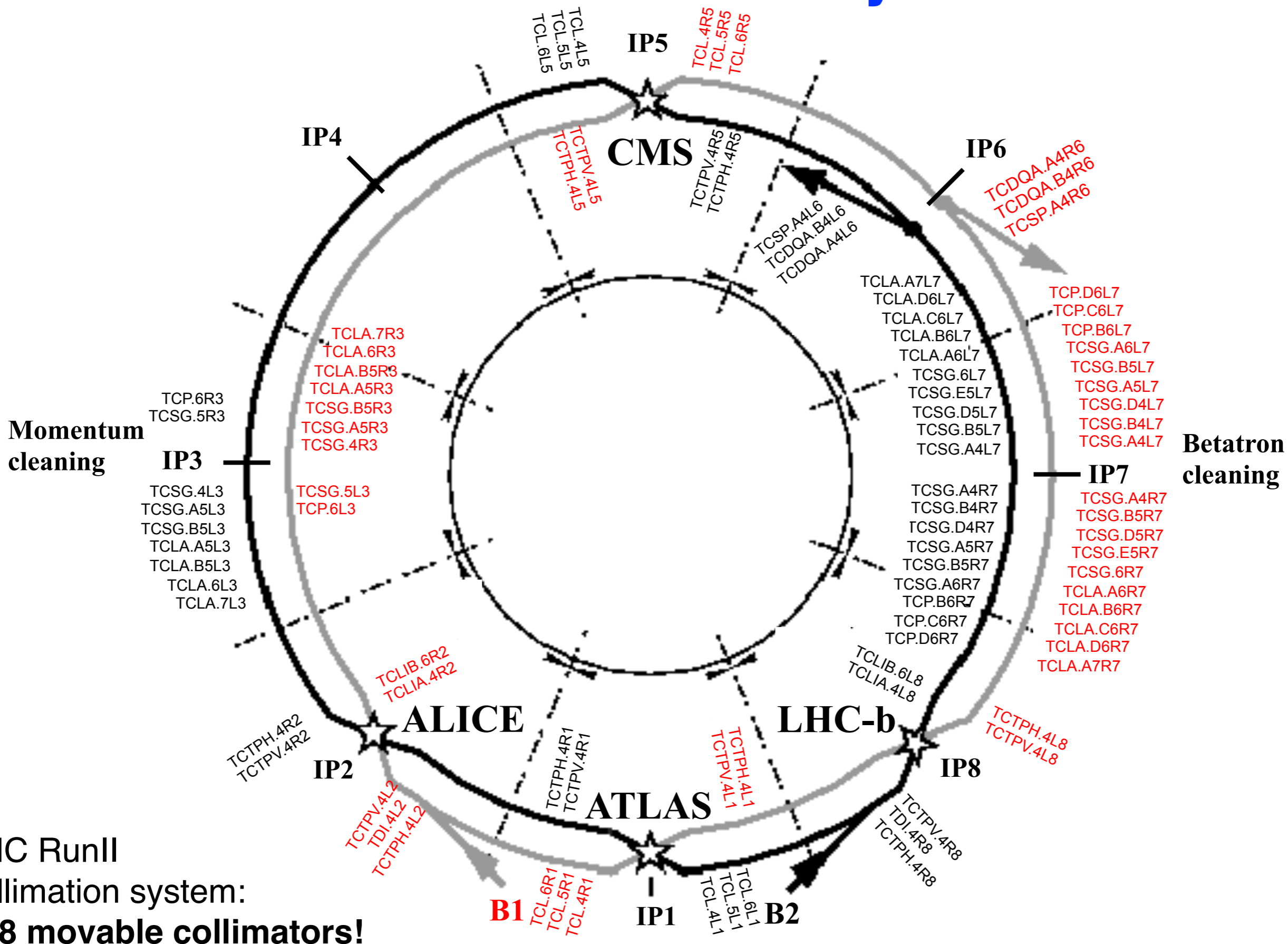
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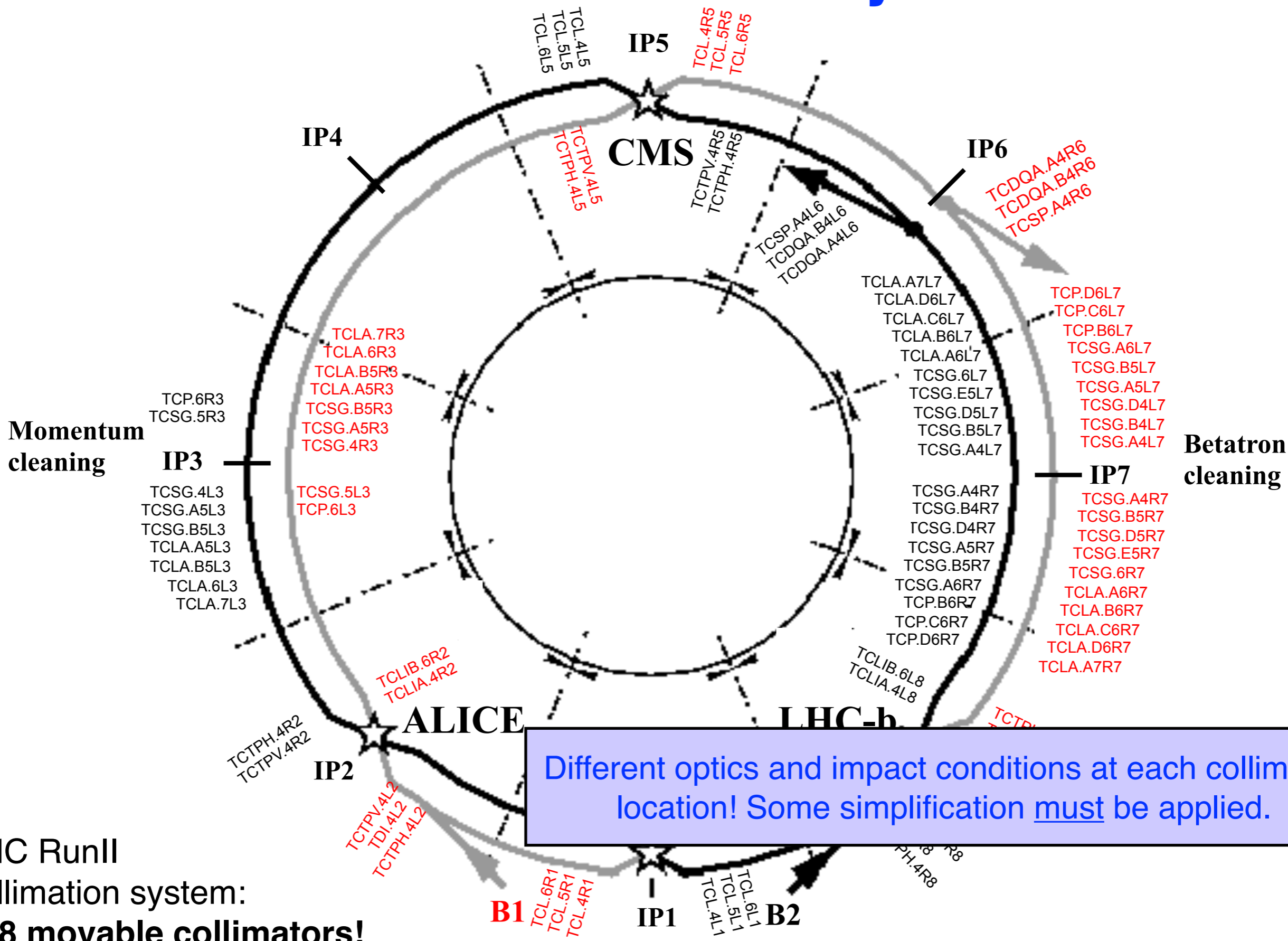
# 2015 collimation layout



LHC RunII  
collimation system:  
**108 movable collimators!**



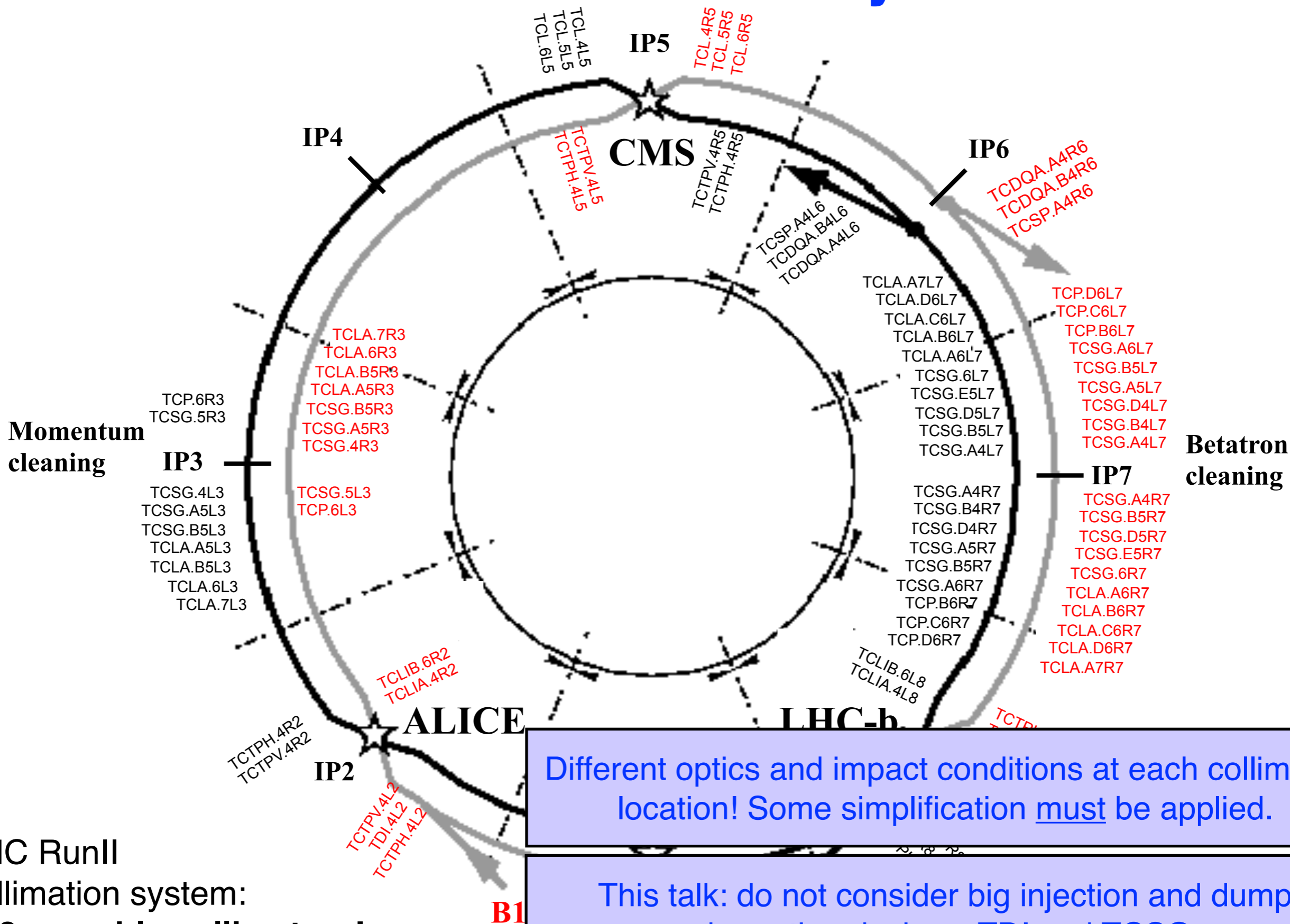
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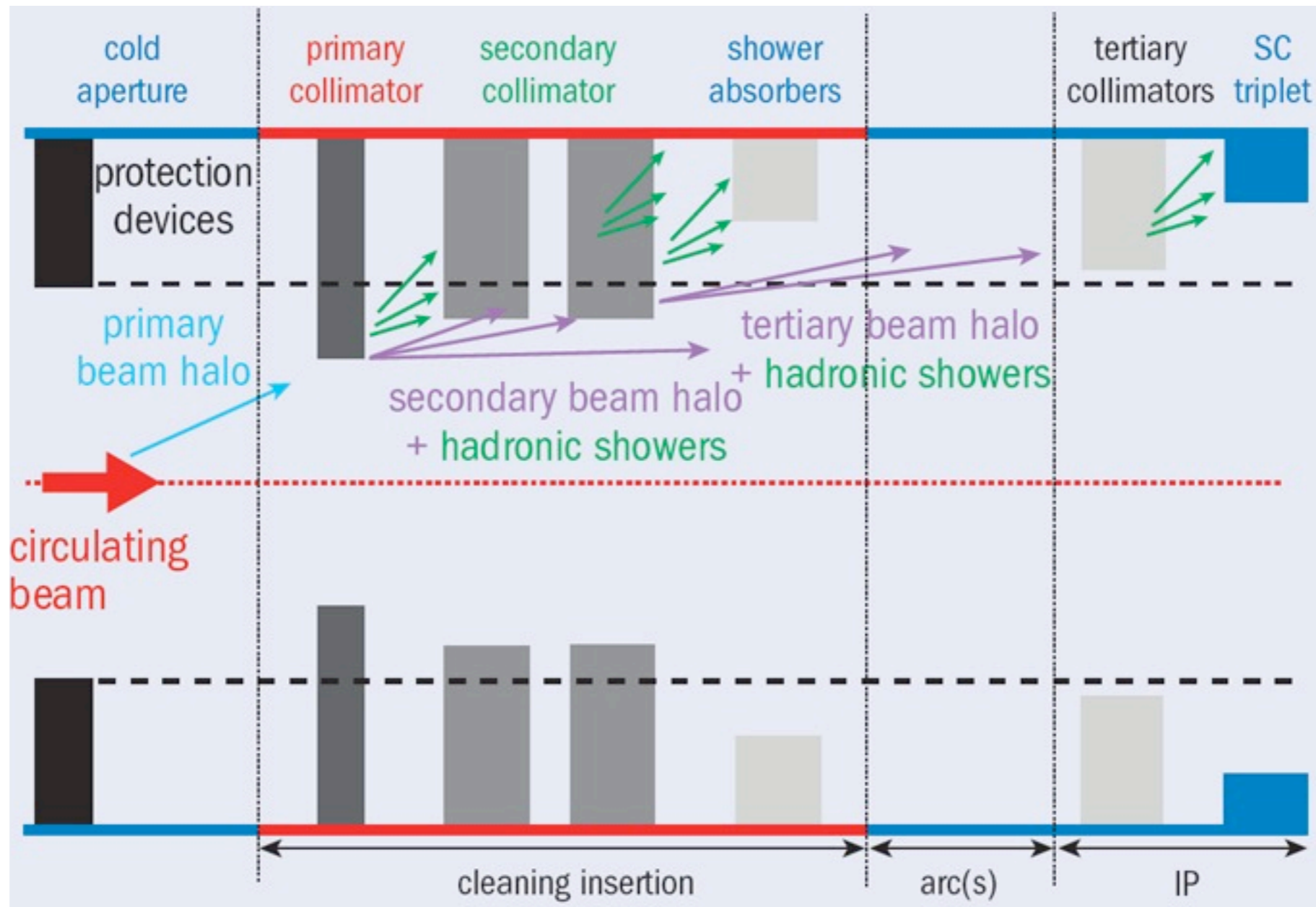
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This talk: do not consider big injection and dump absorption devices, TDI and TCSQ.

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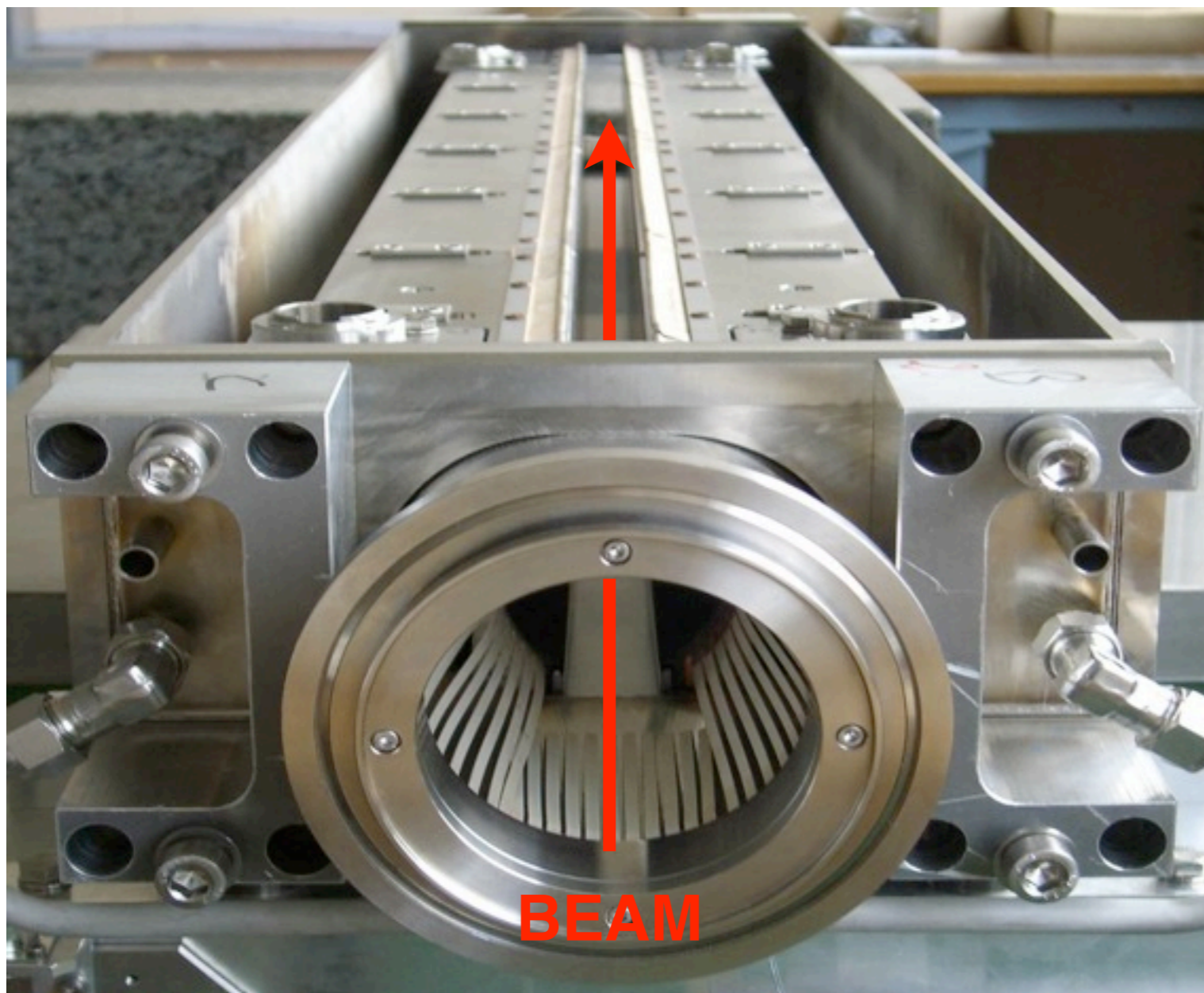
**B1**

# Recap. of multi-stage collimation

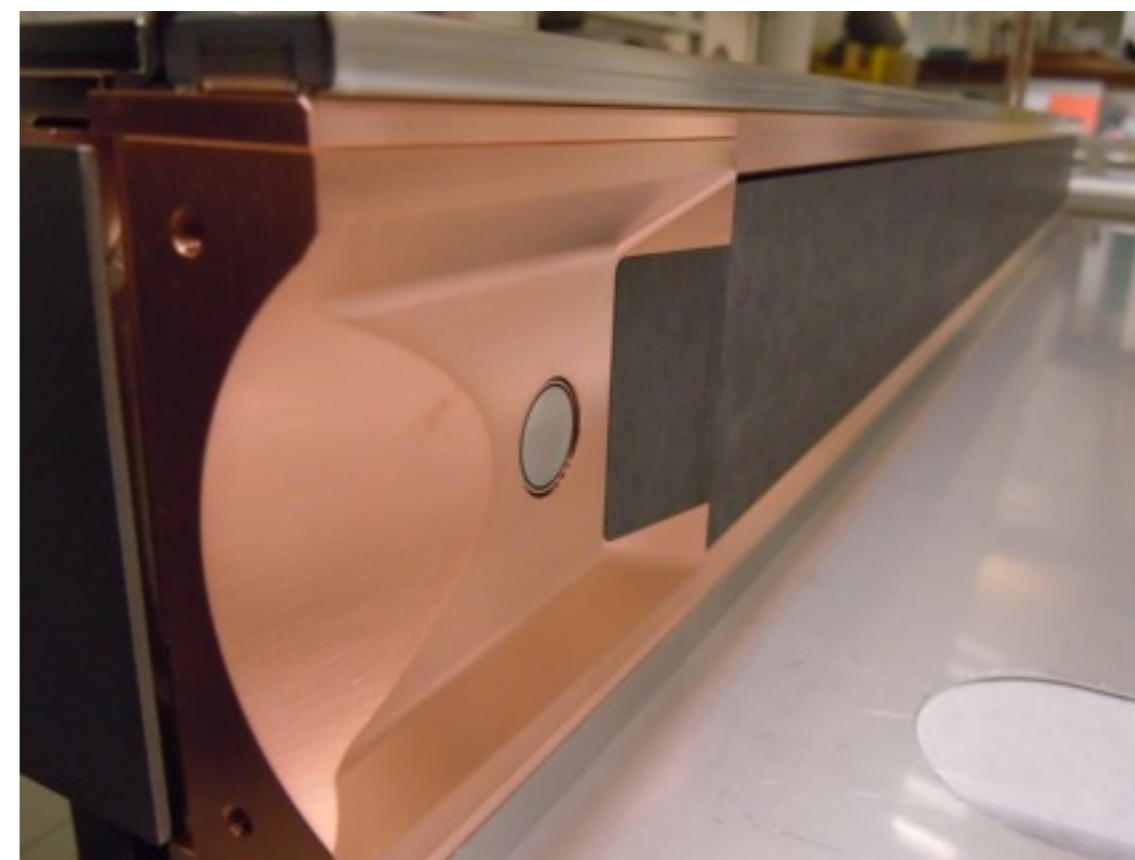


Only robust collimators (primary and secondary stage) are within the envelope of passive machine protection. These are the ones designed to withstand asynchronous dumps (up to 8 bunches at 7 TeV)!

# Collimator designs



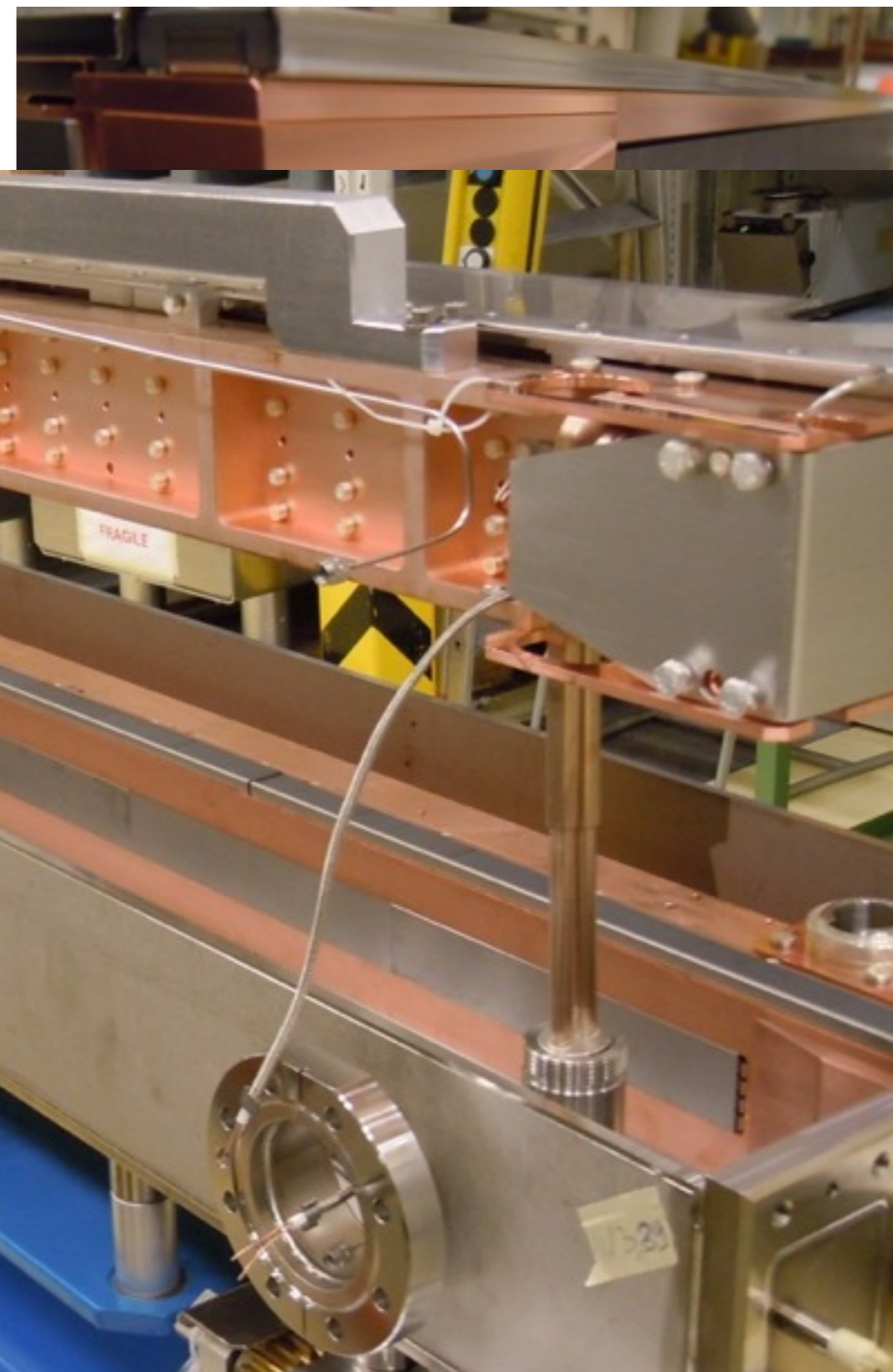
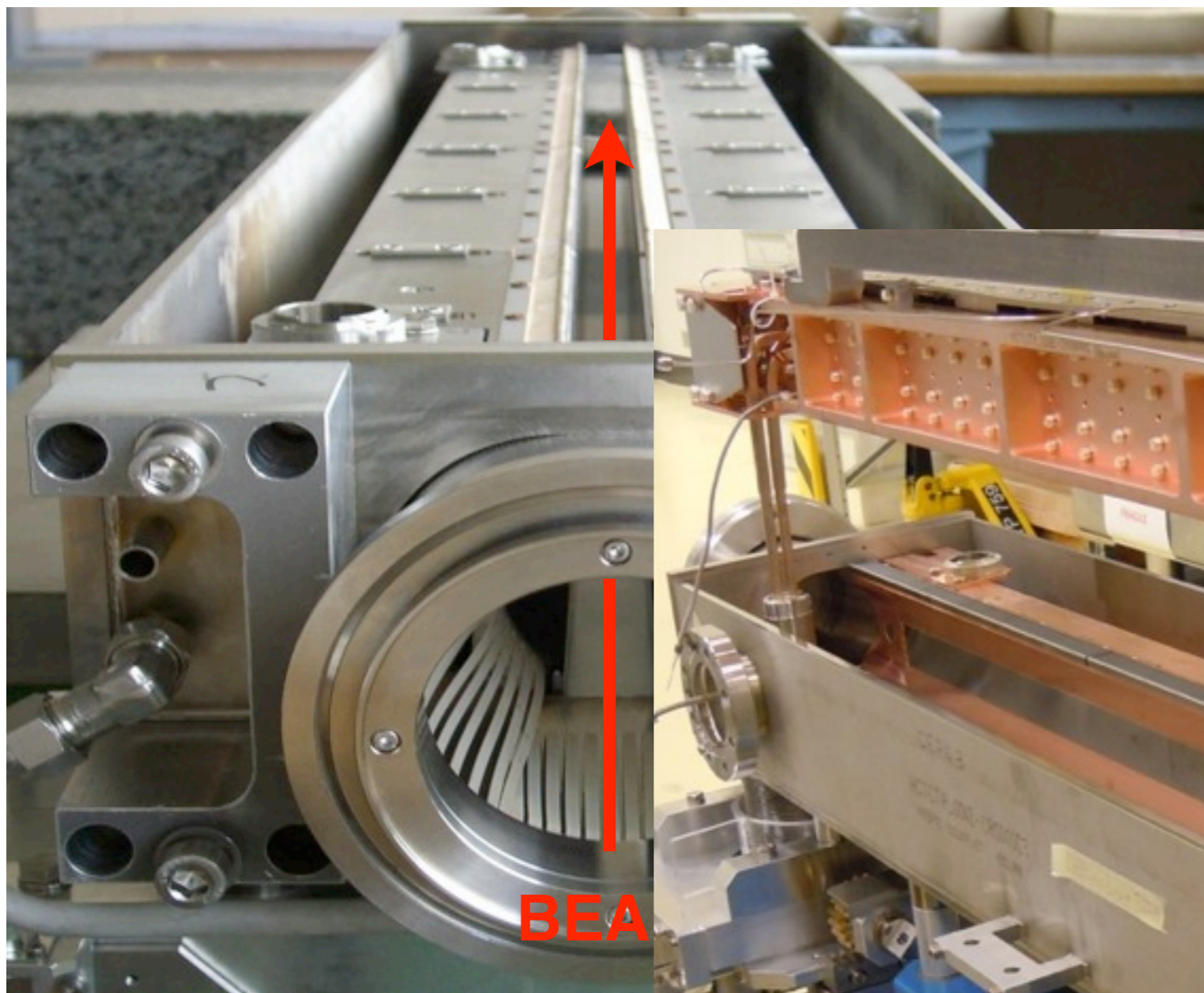
CFC jaw with BPM



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TCSP	"TCSP"	1.0	CFC	6	yes	2
TCLA	"TCLA"	1.0	W	3/7	--	18
TCL6	"TCLA"	1.0	W	1/5	--	4
TCL4/5	"TCLP"	1.0	Cu	1/5	--	8
TCTP	"TCTP"	1.0	W	1/2/5/8	yes	16
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We have  $> 7$  different designs for ring collimators (material, length...).

Jaw materials: CFC, Tungsten alloy, Copper (Gr in InjProt collimators).

CFC and W design: variants with and without BPMs integrated.

Still 2-in-1 collimator design for auxiliary injection protection.



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# BLM families for protection levels

<b>BLM-THRE category</b>	<b>Included collimator types/designs</b>	<b>Description</b>	<b>Num.</b>
TCP_THR	TCP IR3/7	CFC/60cm	8
TCSG_THR	TCSG IR3/7 + TCLI IR2/8	CFC/1m	34
<i>TCSP_THR</i>	<i>TCSP IR6</i>	<i>CFC/1m/BPM</i>	<i>2</i>
TCLA_THR	TCLA IR3/7 + TCL6 IR1/5	W/1m	22
<i>TCTP_THR</i>	<i>TCTP IR1/2/5/8</i>	<i>W/1m/BPM</i>	<i>16</i>
TCL-Cu_THR	TCL IR1/5	Cu/1m	8

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*We might need a “finer” granularity in addition to this functional definition of families. (e.g., change a sub-set of secondaries).*



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- ☑ **Rationale at startup of Run I:**
  1. Start from threshold definition for primary collimators at 7 TeV;  
(well defined and studied impact scenarios of losses)
  2. Factor 10 lower thresholds for secondary collimators;
  3. Factors 200 and 2000 lower for Cu and W, respectively.

*[Assumed same signal to BPM per proton on jaw, for all designs!]*

*Refs: R. Assmann [note](#) and CWG 97th (2008); M. Sapinski, EDMS 995569 (2008).*



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☑ **Some considerations** (note that limits are given in number of protons)

- Primary beam losses rely on collimation hierarchy  
*(500 kW loss case assumed primary losses on the TCPs).*
- Factor for TCSG takes into account that losses would take place further downstream in the cleaning insertion.
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✓ **Adjustments of values then followed operational experience...**

# Design loss rates

Mode	$T$ [s]	$\tau$ [h]	$R_{loss}$ [p/s]	$P_{loss}$ [kW]
Injection	cont	1.0	$0.8 \times 10^{11}$	6
	10	0.1	$8.6 \times 10^{11}$	63
Ramp	$\approx 1$	0.006	$1.6 \times 10^{13}$	1200
Top energy	cont	1.0	$0.8 \times 10^{11}$	97
	10	0.2	$4.3 \times 10^{11}$	487

*R. Assmann et al., Chap. 18 of LHC Design Report*

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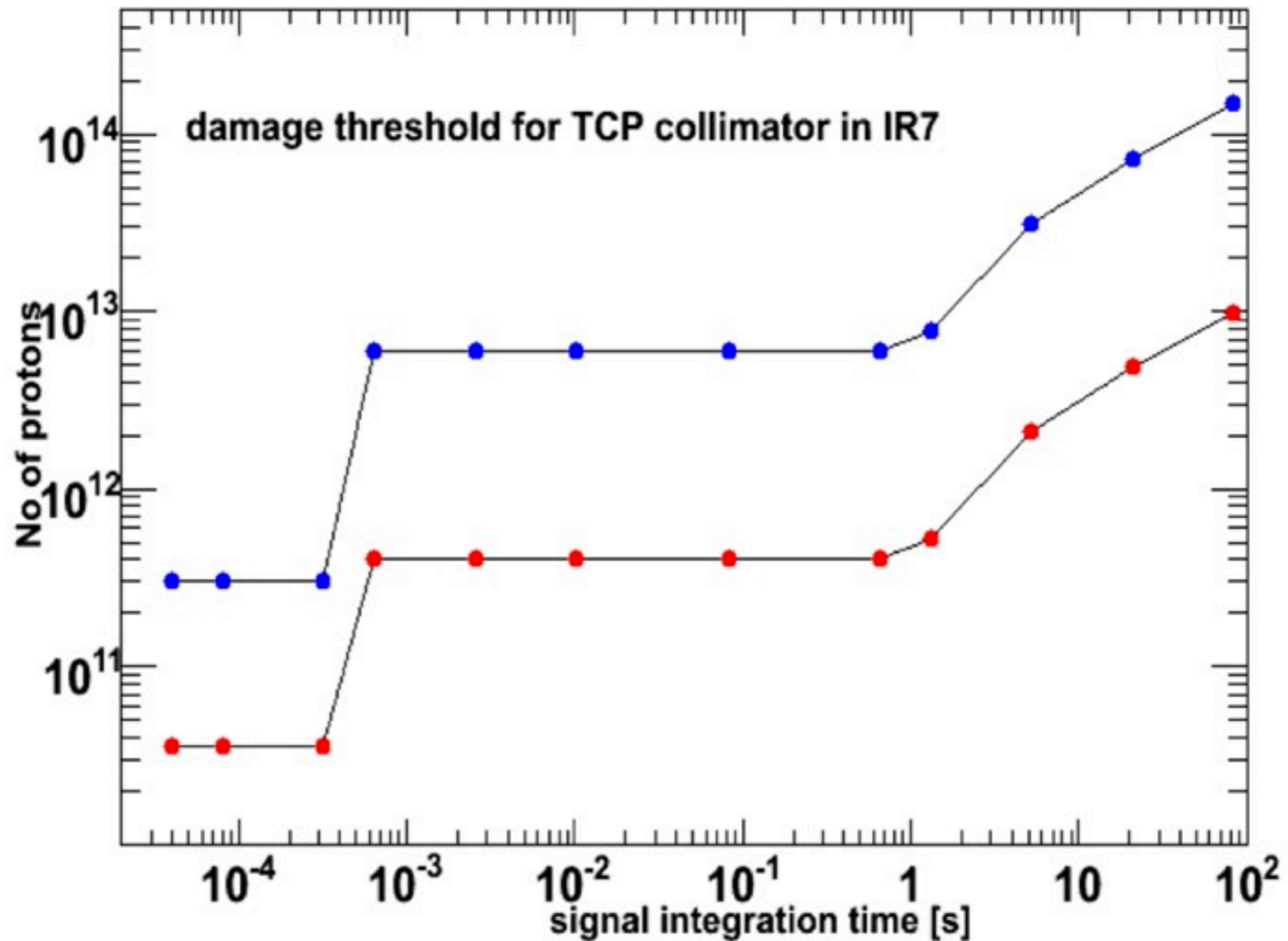
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## Two regimes studied in great detail for collimator protection:

- **Losses around 1s and above. Concern: collimation permanent deformation.**
  - design value: withstand drops of beam lifetime to 0.2 h, i.e. giving 500kW.  
can be tolerated **up to 10s**
- **Single-turn failures (not relevant for BLM thresholds!). Concern: jaw damage.**
  - Full injection train of 288 bunches (fast injection failures)
  - Up to 8 bunches at 7 TeV (asynch. dump with single-MKD pre-firing+re-trigger)

# TCP threshold plot 2008

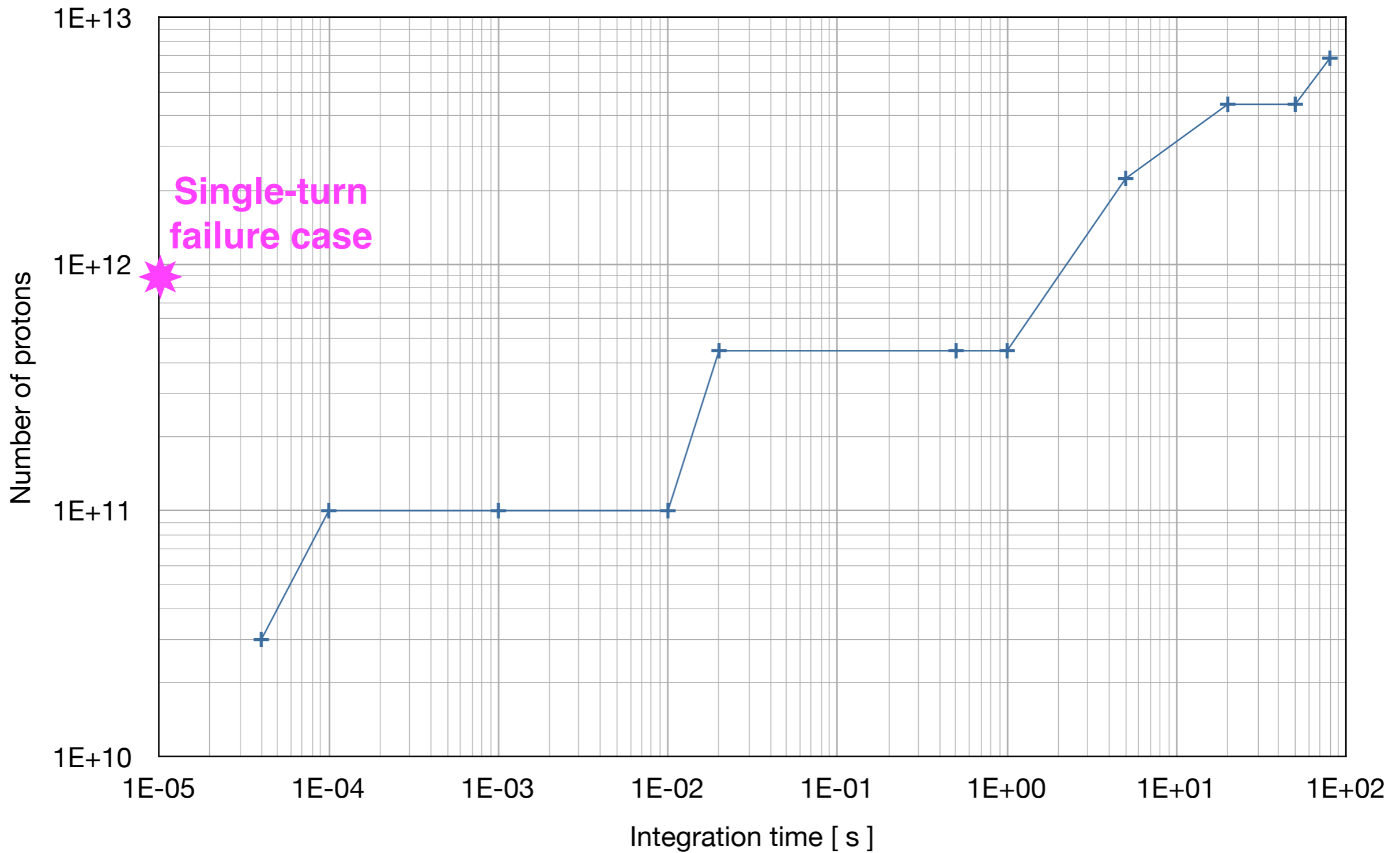


*Illustration 3: Time evolution of thresholds for TCP collimator for injection (blue dots) and collision (red dots) beam energy.*

*M. Sapinski et al., EDMS 995569*

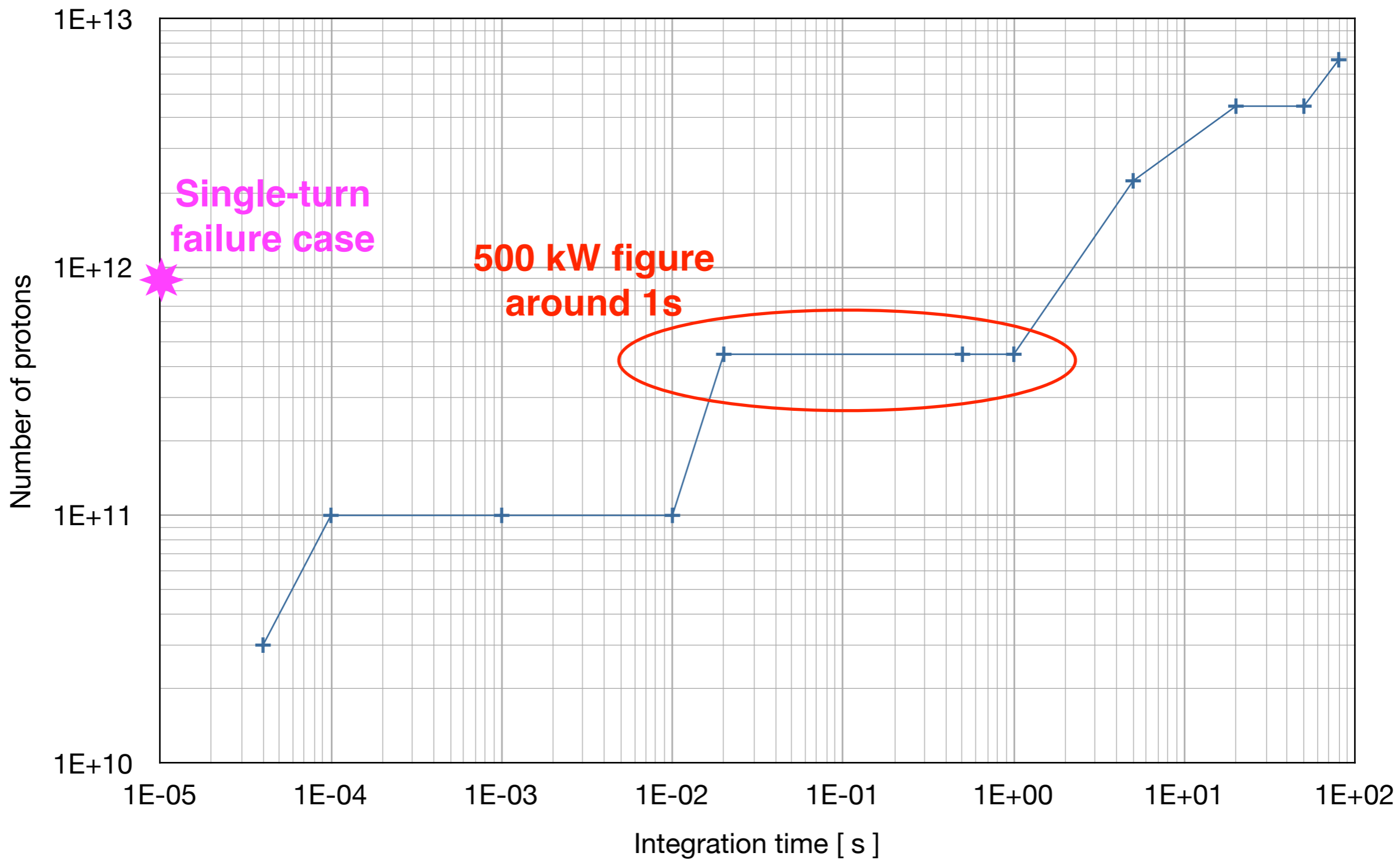


# Updated protection limits for TCP



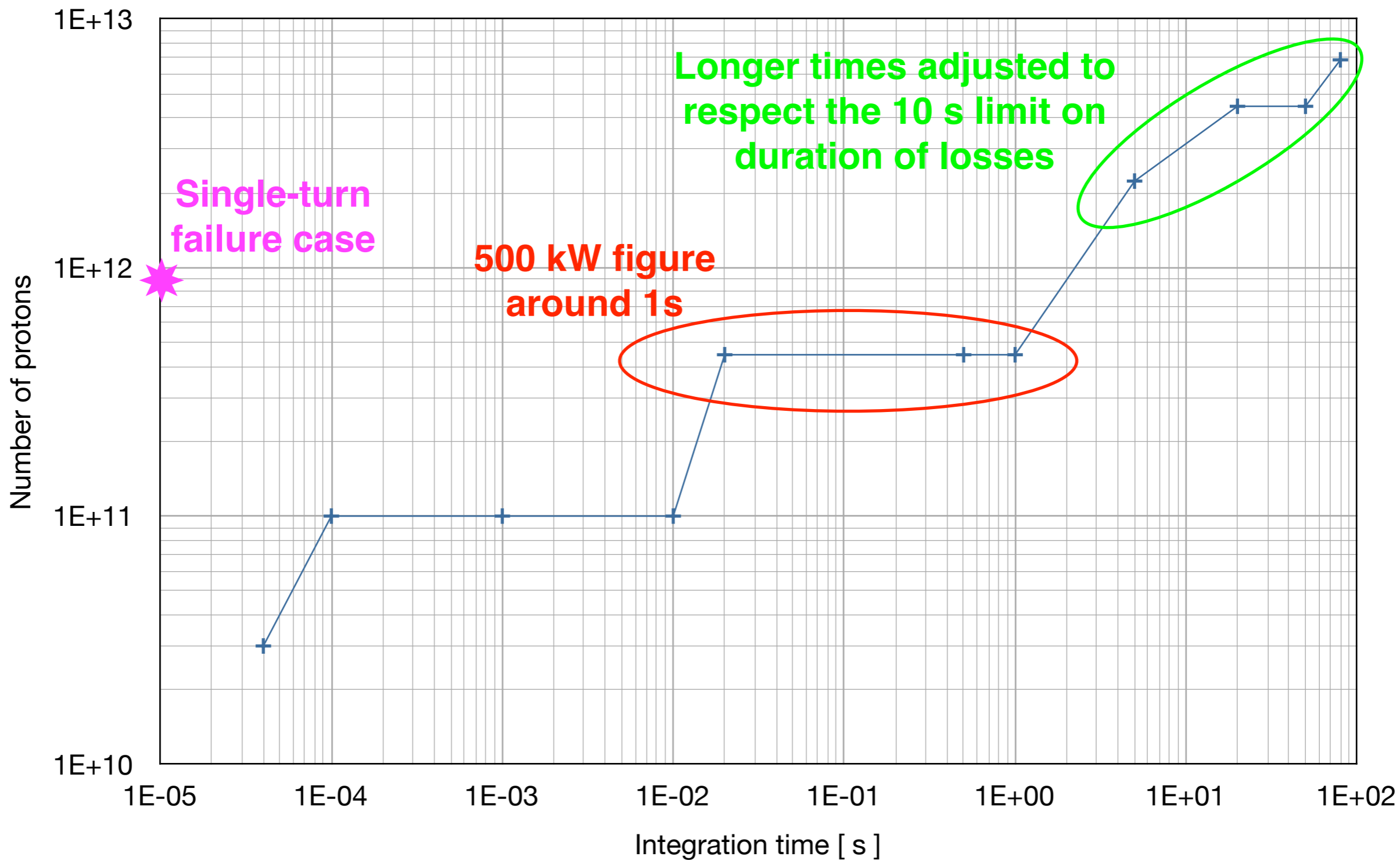


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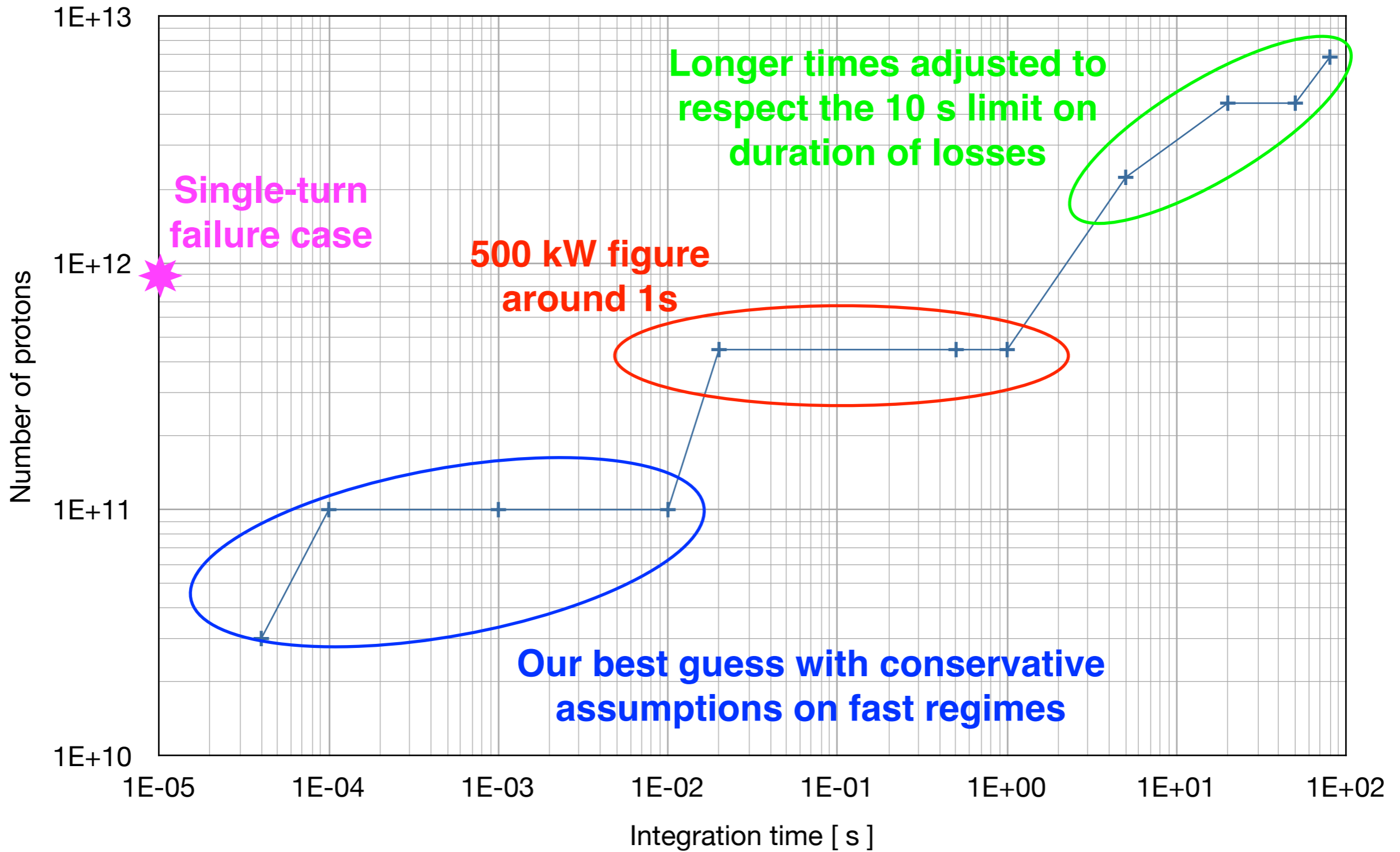


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**Different reasons** for changing throughout the years. Strategy was to address operational issues/limitations as they came along...

## **Cross-talk between beams**

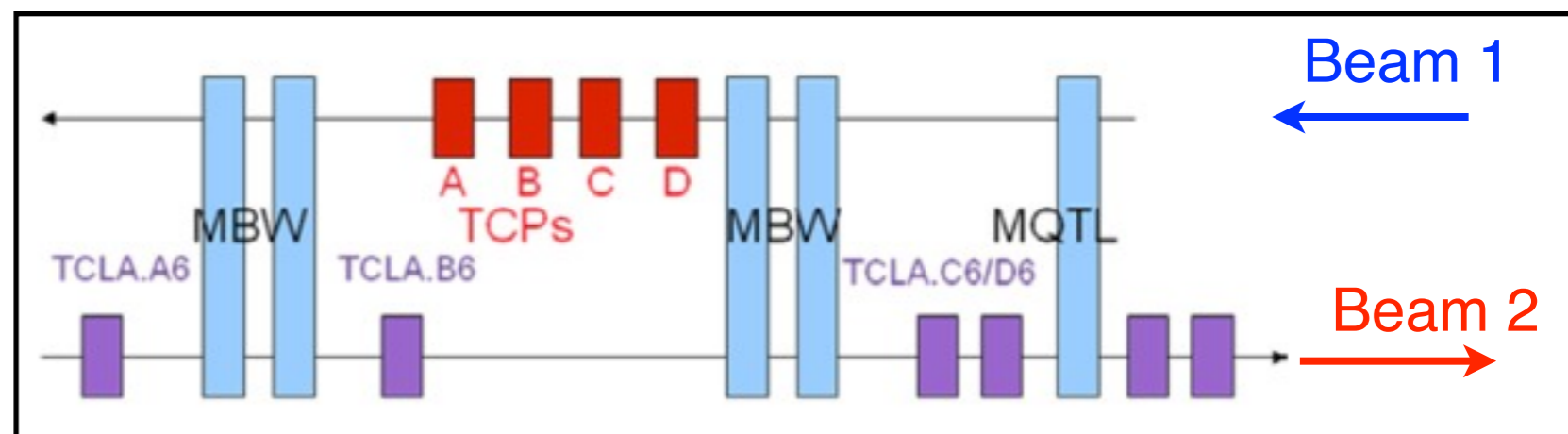
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## **Operational losses for given cleaning hierarchy**

- *Set of secondary collimators were changed (cross-talk)*
- *Interventions on longer running sums (no issues for protection)*
- *Fast thresholds of W collimators during alignment (hierarchy violated)*

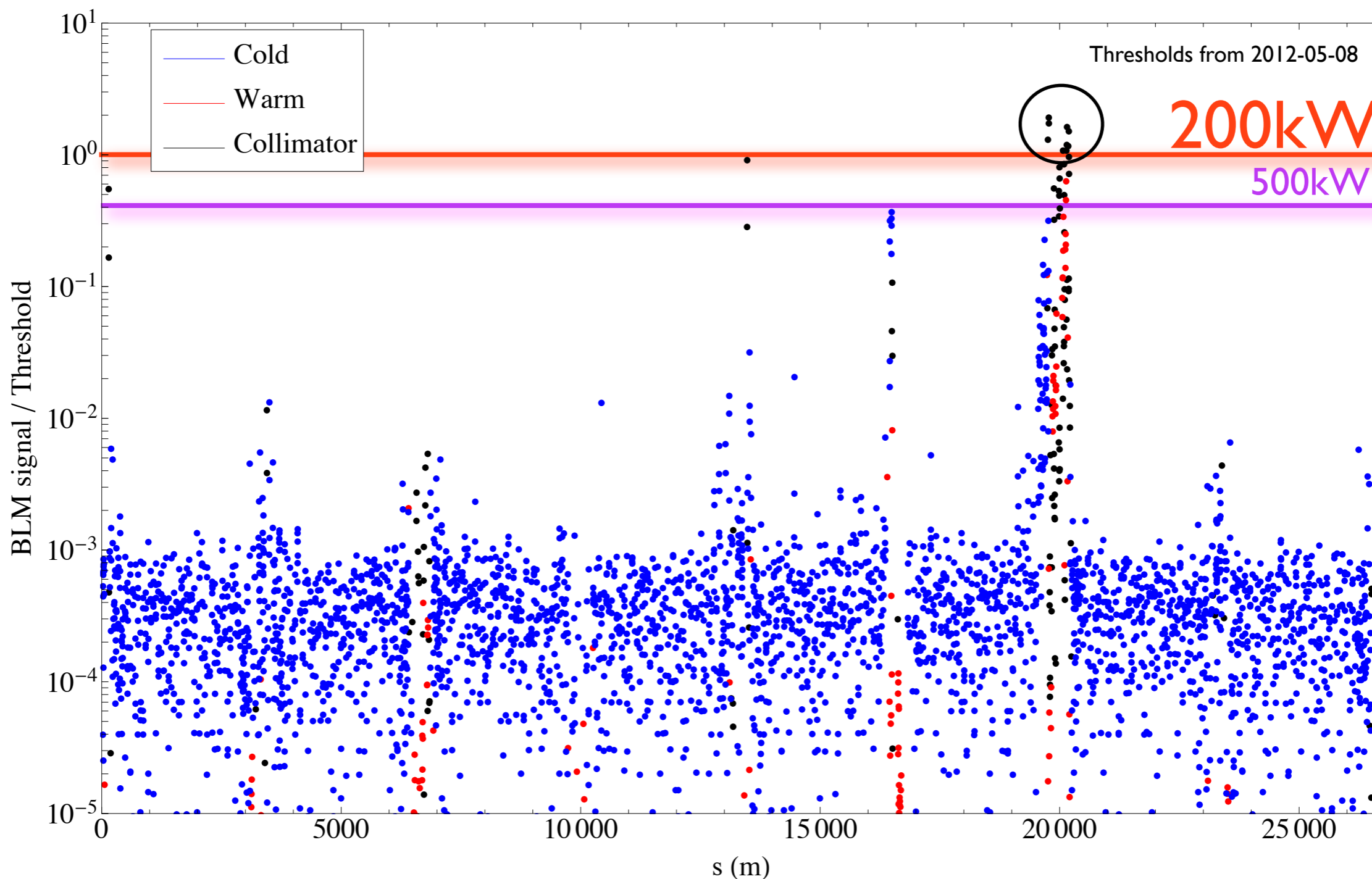
## **IR3/7 thresholds set in physics units of primary beam losses**

- *IR3 and IR7 thresholds scaled by factor from loss maps and normalized to 200 kW losses at 4 TeV (master table: 500kW).*

## **Ions: increased losses in the dispersion suppressor magnets.**

Changes documented in 7 engineering change requests. **Not easy** to re-construct all the required information... (work on-going).

# “kW thresholds” for beam losses



**Idea:** adjust collimator thresholds based on **measured loss maps**. BLM thresholds are re-scaled starting from loss maps to achieve a desired loss rate.  
 → empirically identify the minimum set of BLM that needs to be changed in order to allow a maximum “desired” beam loss rate, for a given collimation hierarchy.



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## Comments:

“Inverse” strategy compare to Run I for points (3-4) and (2)!

Need to work out “ultimate” thresholds limits that we do not want to exceed!



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- Need to **quantify the present safety margins** in order to be ready in case of operational requests to relax thresholds.



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