

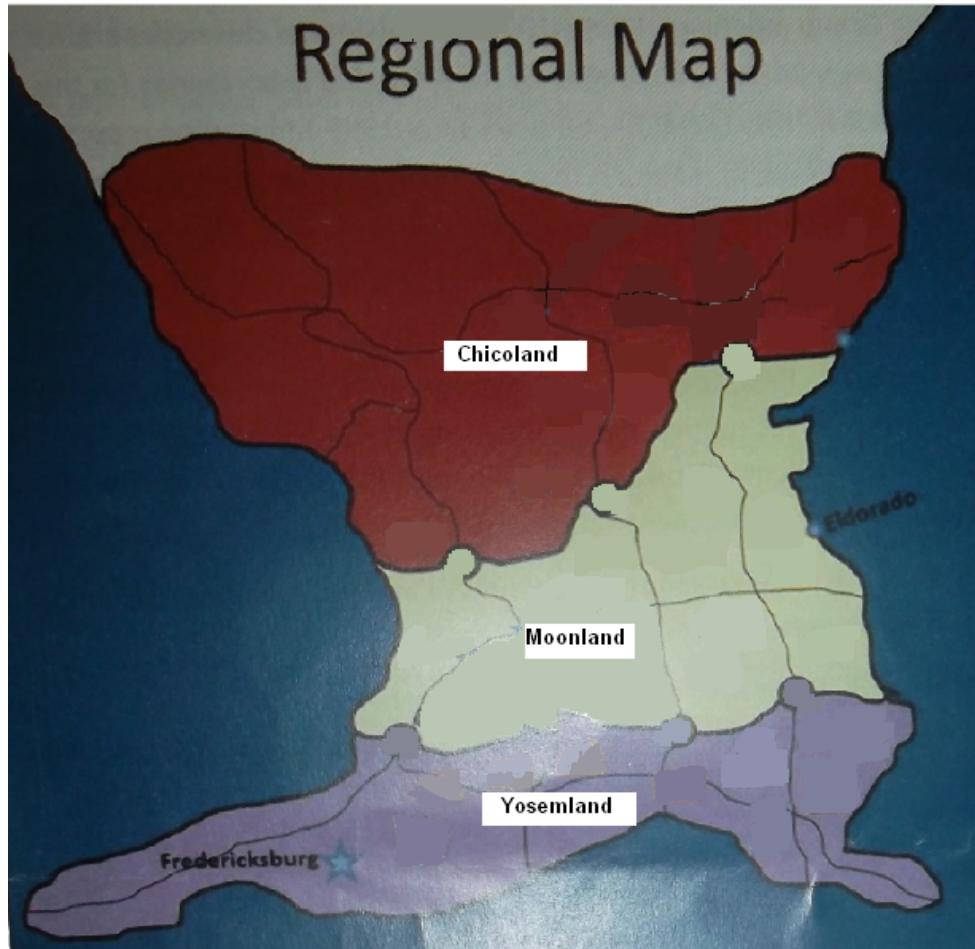
# Building Hadron Therapy Center in the Republic of Moonland

*By group of experts:*

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Rupert Langedger  
Concepción Oliver  
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# The Republic of Moonland



Government type: Social Democracy

Area: 367 332 sq. km

Population: 28 mln

GDP: 373,4 billion \$

No oncological patients a year: 9000-10000

Public health infrastructure: widely available private coverage and government subsidized care for low income residents

International Community: MoU with CERN, MedAustron

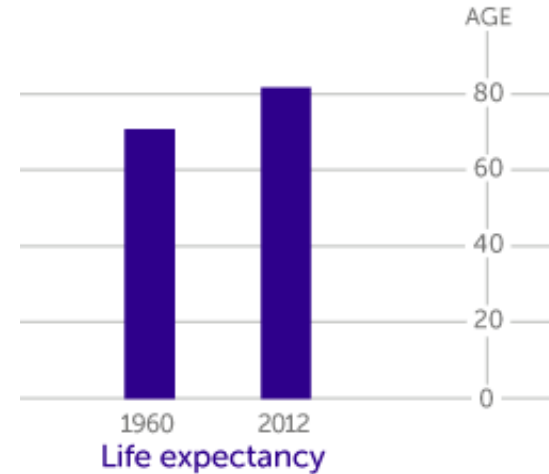
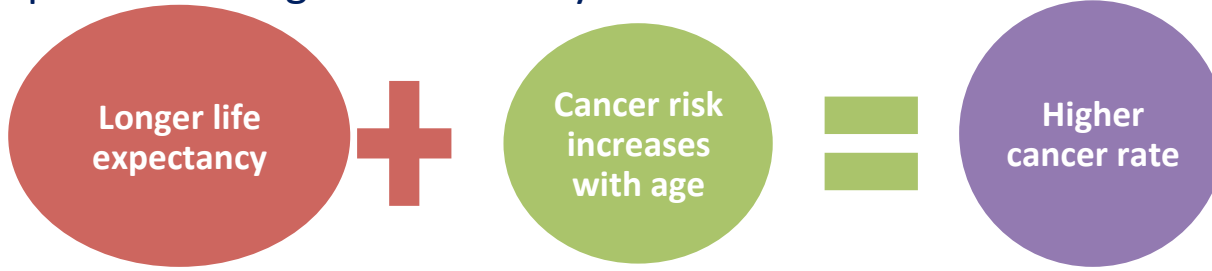
Academic Infrastructure: good educational tradition with low-cost post-secondary education, strong University system (with emphasis on natural Sciences). There is a significant governmental funding for research.

Political Climate: considered stable

# Oncological treatment capabilities



□ People are getting cancer ... Why??



□ Several regional and one national oncological centers (electron accelerators, gamma-knives, brachytherapy, powerful imaging systems)

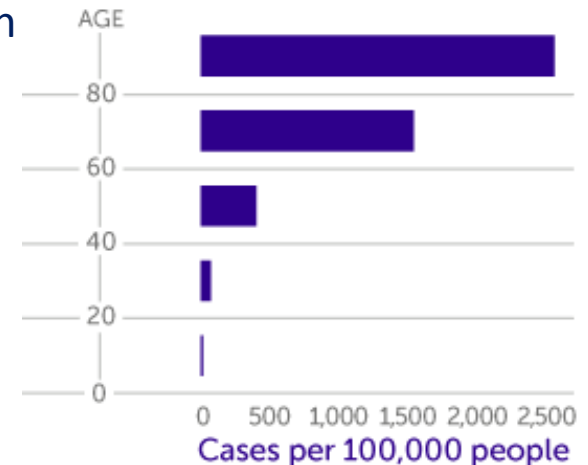
□ No facilities for radioisotope production

□ Governmental subsidies for treatment in Rimerland's Proton Therapy Center (2500 km across the sea)

□ **The Ministry of Health has approved building the next Moonland's Hardron Therapy Center**

□ Government is interested in:

- ✓ New facility for hadrontherapy
- ✓ Medical research
- ✓ Establishing an accelerator community
- ✓ Some industrial development



# The Proposal



## Highly Modular Research + Treatment Center

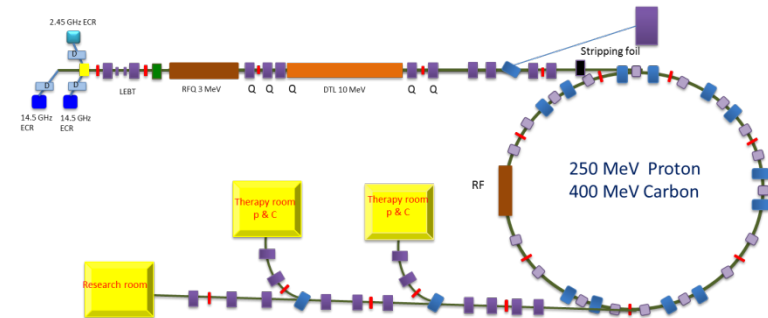
### Beam Parameters

|                           |         |               |
|---------------------------|---------|---------------|
| Proton Energy {Treatment} | [MeV]   | 1000<br>{250} |
| Carbon Ions               | [MeV/u] | 400           |
| Future ions               | He...O  |               |

### Treatment Specifications

|                           |                |    |
|---------------------------|----------------|----|
| Fraction time             | [mins]         | 20 |
| Avg fractions x treatment | [-]            | 8  |
| Max Dose                  | [Gy/ fraction] | 8  |

Expected Number of Patients : 1350  
 Cost x Treatment: 16k\$





# Overview of hadron therapy facility



Oncology Center Moonland

Isotope production

Stripping foil

250 MeV Proton  
400 MeV Carbon

RF

2.45 GHz ECR

D

14.5 GHz ECR

D

D

LEBT

RFQ 3 MeV

Q Q Q

DTL 10 MeV

Q Q

Therapy room  
p & C

Therapy room  
p & C

Research room



D

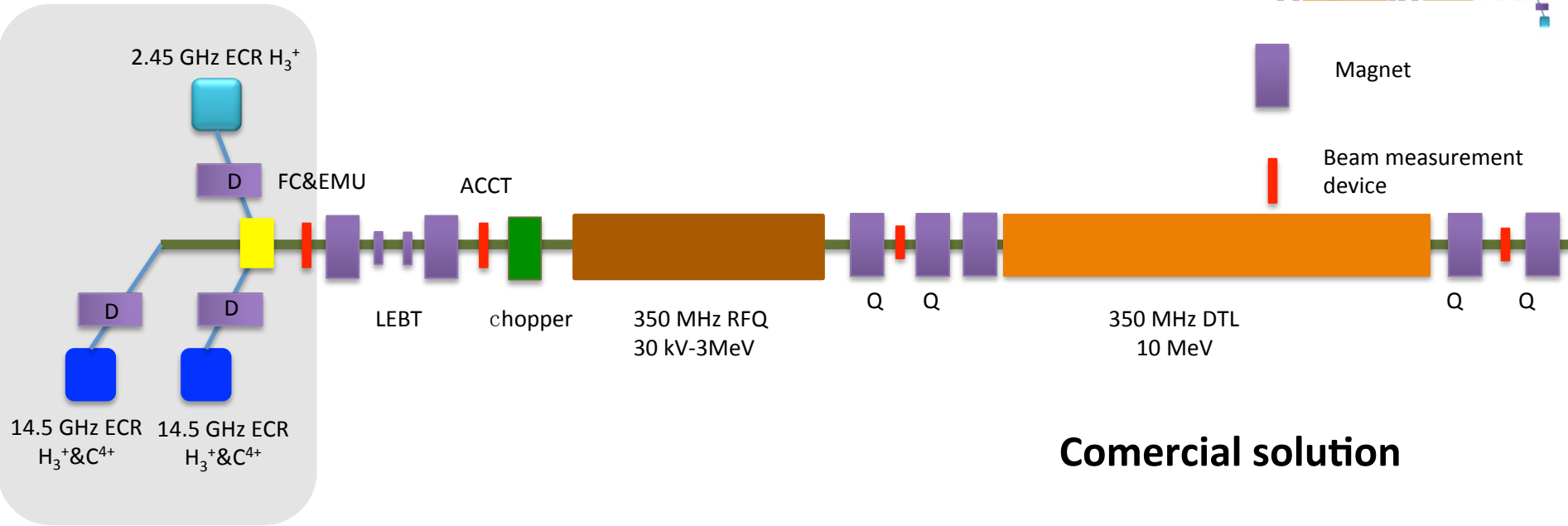


Q



Beam measurement  
device

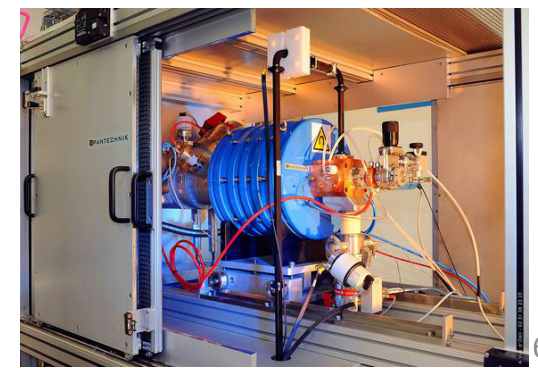
# Injector



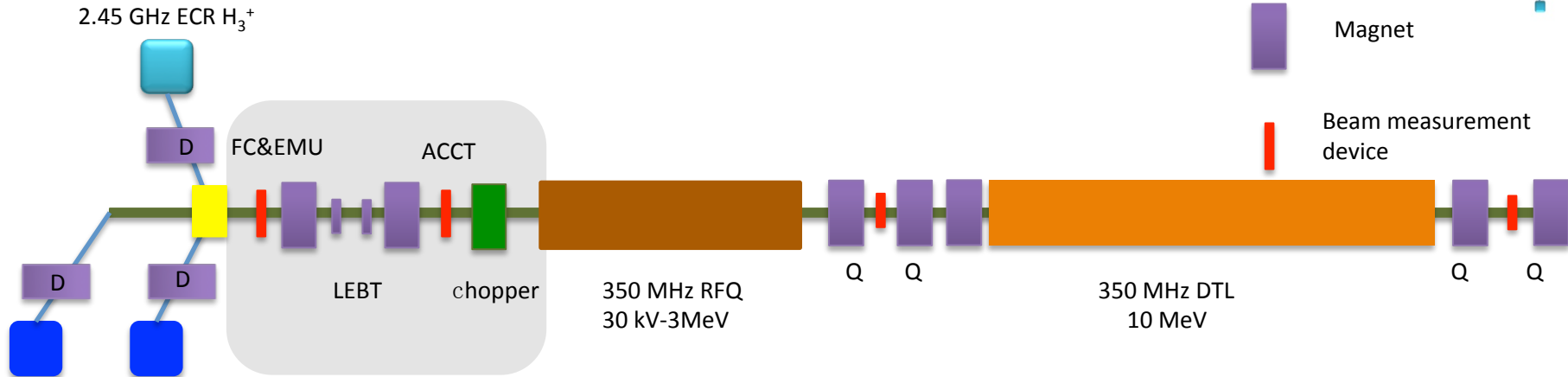
## Ion sources

| Parameters          | $H_3^+$           | $C^{4+}$     |
|---------------------|-------------------|--------------|
| Ion source type     | 2.45&14.5 GHz ECR | 14.5 GHz ECR |
| Current (uA)        | 500               | 200          |
| Voltage (kV)        | 30                |              |
| Frequency (Hz)      | 0.5               |              |
| Pulsed duration (s) | 1                 |              |
| Possible ions       | H, He.....O       |              |

## Comercial solution



# Injector



14.5 GHz ECR  $H_3^+$ & $C^{4+}$     14.5 GHz ECR  $H_3^+$ & $C^{4+}$

## LEBT

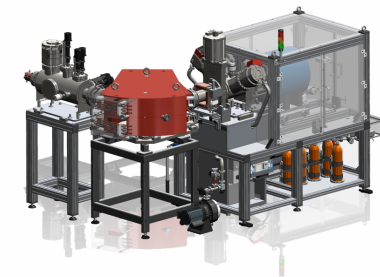
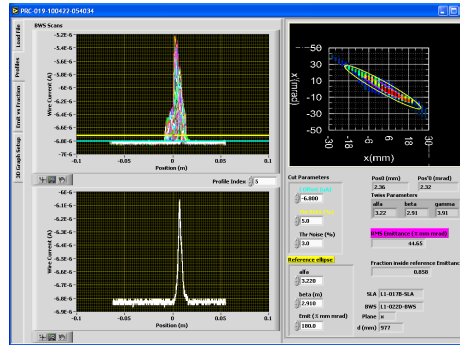
-Extraction system

- Diagnostic:

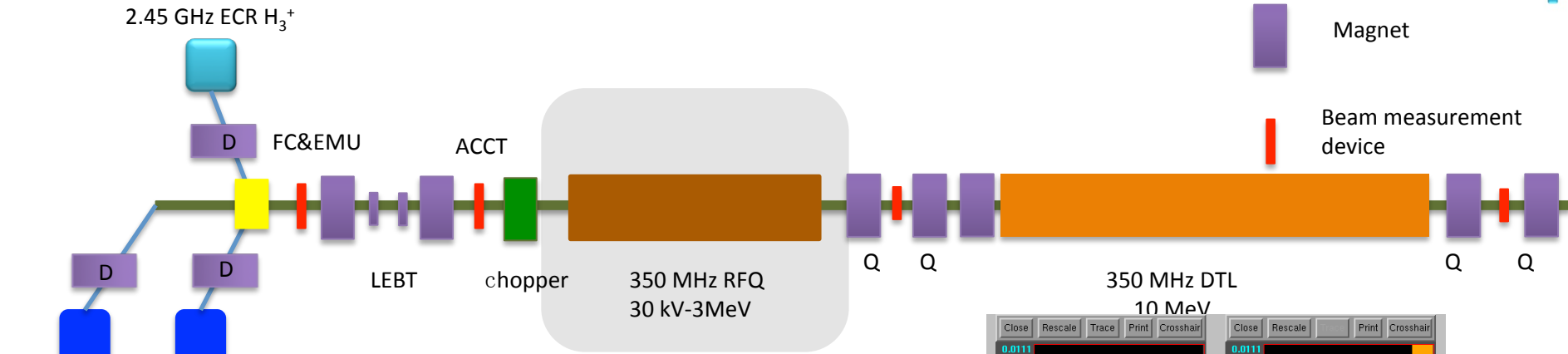
- slits
- wire scanners
- faraday cups
- alisson scanner for emittance measurements

- Solenoid

- Steerers

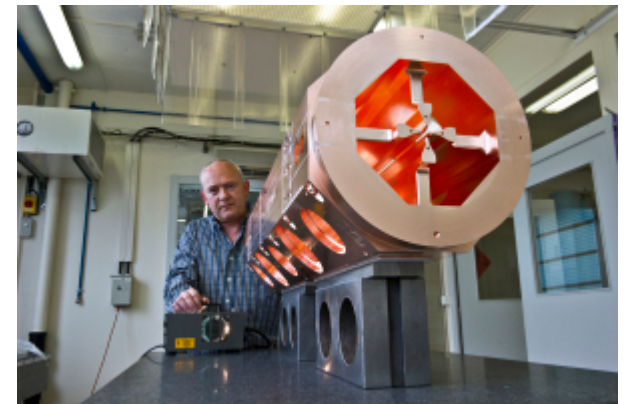
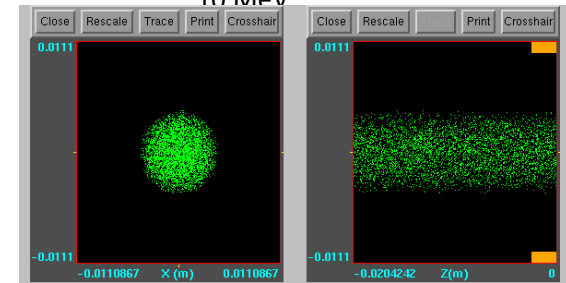


# Injector

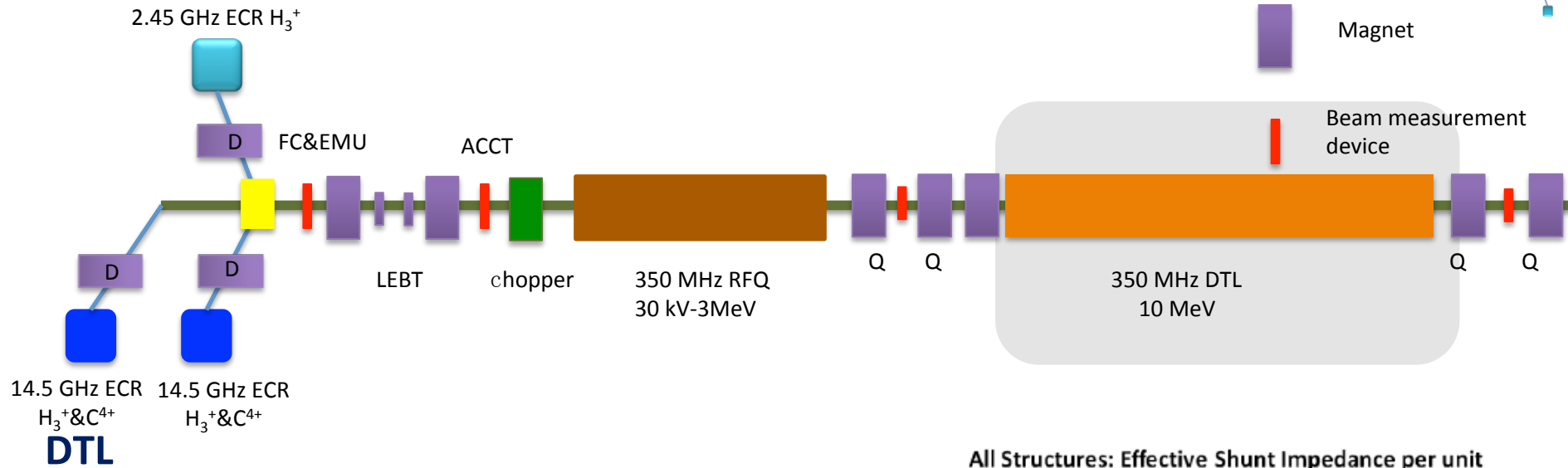


## RFQ

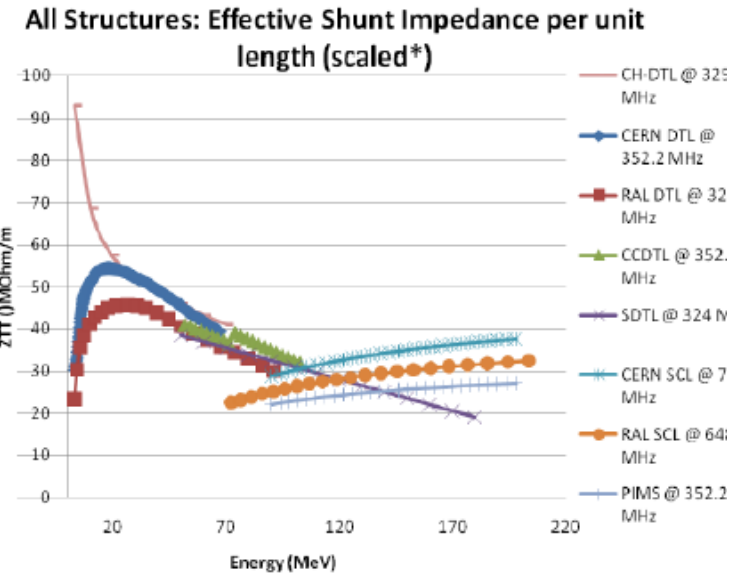
- Acceleration up to 3 MeV/u
- 350 MHz
- 4 vane RFQ solution for such RF frequencies
- Peak surface voltage  $\rightarrow$  1.8 kilpatrick limit (good vacuum)
- Contacts with companies (Bevatech) for RFQ design and fabrication



# Injector



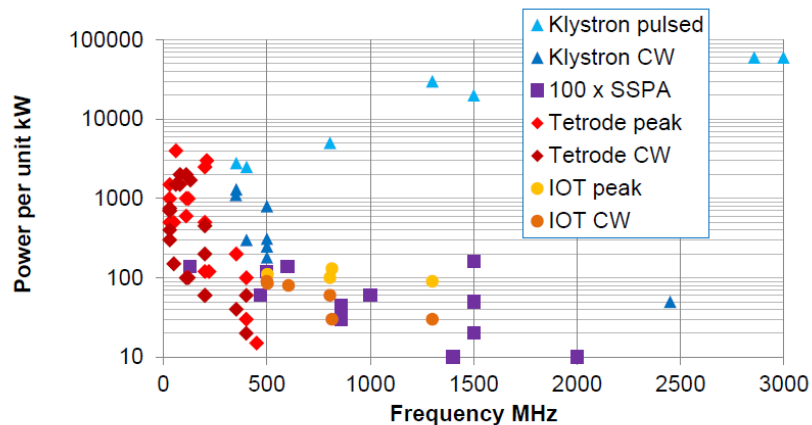
- ✓ Higher effective impedance at low energies
- ✓ Focusing quads inside tubes
- ✓ Effective gradient 3.5 MV/m at 350 MHz
- ✓ 2 m long
- ✓ Peak surface field up to 2\*Kilpatrick field





# RF system

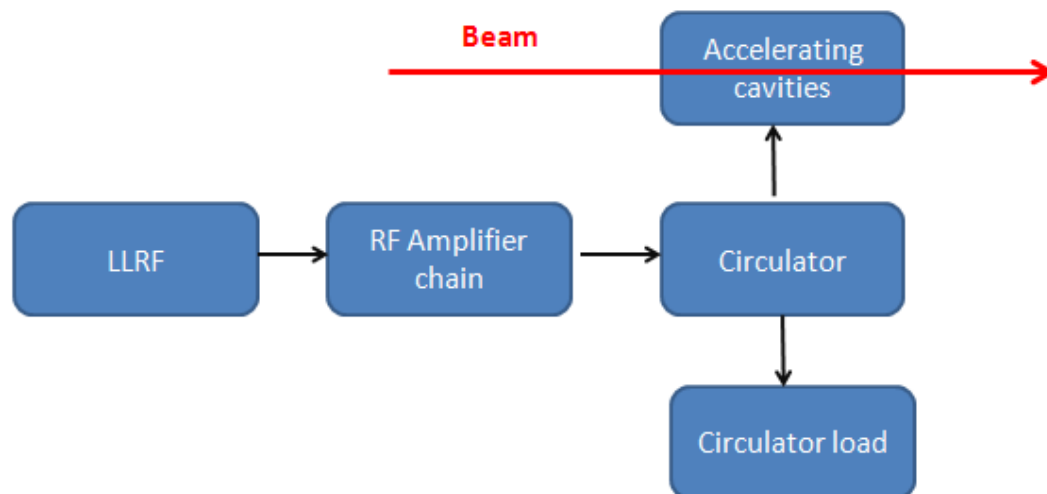
## Frequency



## Acquisition & operation costs

| Technology * | Very rough estimates for a 100 kW CW 352 MHz RF system<br>including RF power + Power Supplies + circulators + cooling + controls (lines not included) | Lifetime **<br>x 1000 hours | 20 years Maintenance<br>Tubes, HVPS, workshop | 20 years Electrical bill<br>3000 hours / year<br>10 hours/day<br>6/7 days<br>50 weeks/year<br>0.15 € / kWh<br>$\eta = 45\%$ | Total 20 years |
|--------------|---|-----------------------------|---|---|----------------|
| Tetrode      | 500 k€  | 20                          | 350 k€  | 200 k€  | 1050 k€        |
| IOT          | 600 k€  | 50                          | 200 k€  | 200 k€  | 1000 k€        |
| Klystron     | 750 k€  | 100                         | 100 k€  | 200 k€  | 1050 k€        |
| SSPA         | 850 k€  | 200                         | 50 k€   | 200 k€  | 1100 k€        |
| Circulator   | 75 k€   | -                           | -   | -   | 75 k€          |
| Lines        | 1 k€/m  | -                           | -   | -   | 1 k€/m         |

**Tetrode → optimum solution for 350 MHz**



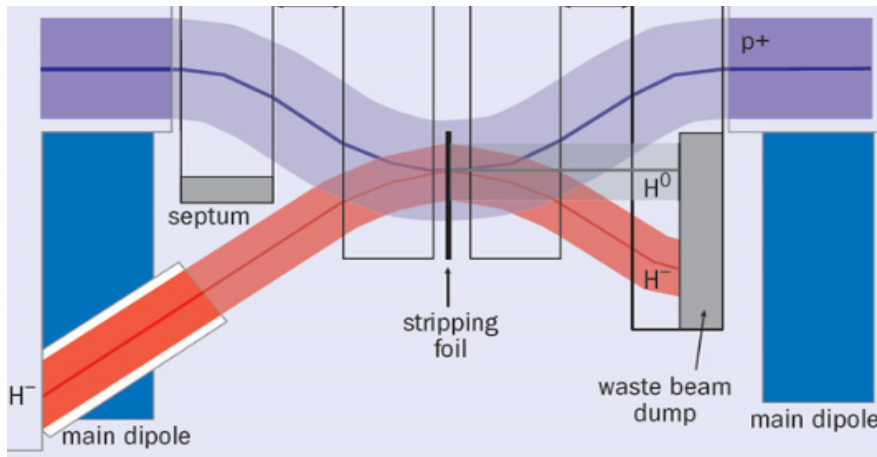
# Linac 2 Synchr. Injection



*Studies ongoing:*

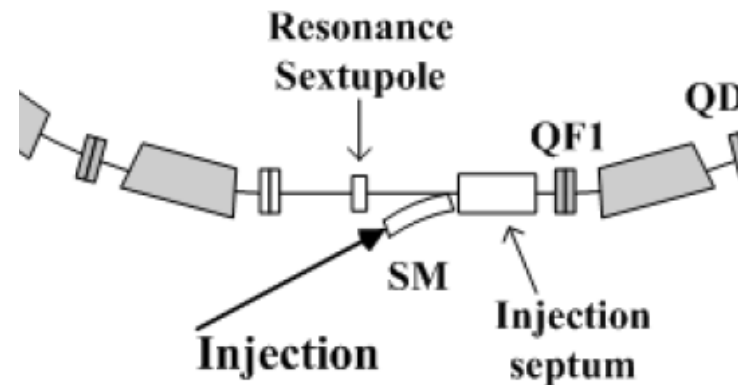
## Injection Chicane

Beam Intensity Optimization (no intensity limits due machine aperture and septum geometry, as in phase space painting)



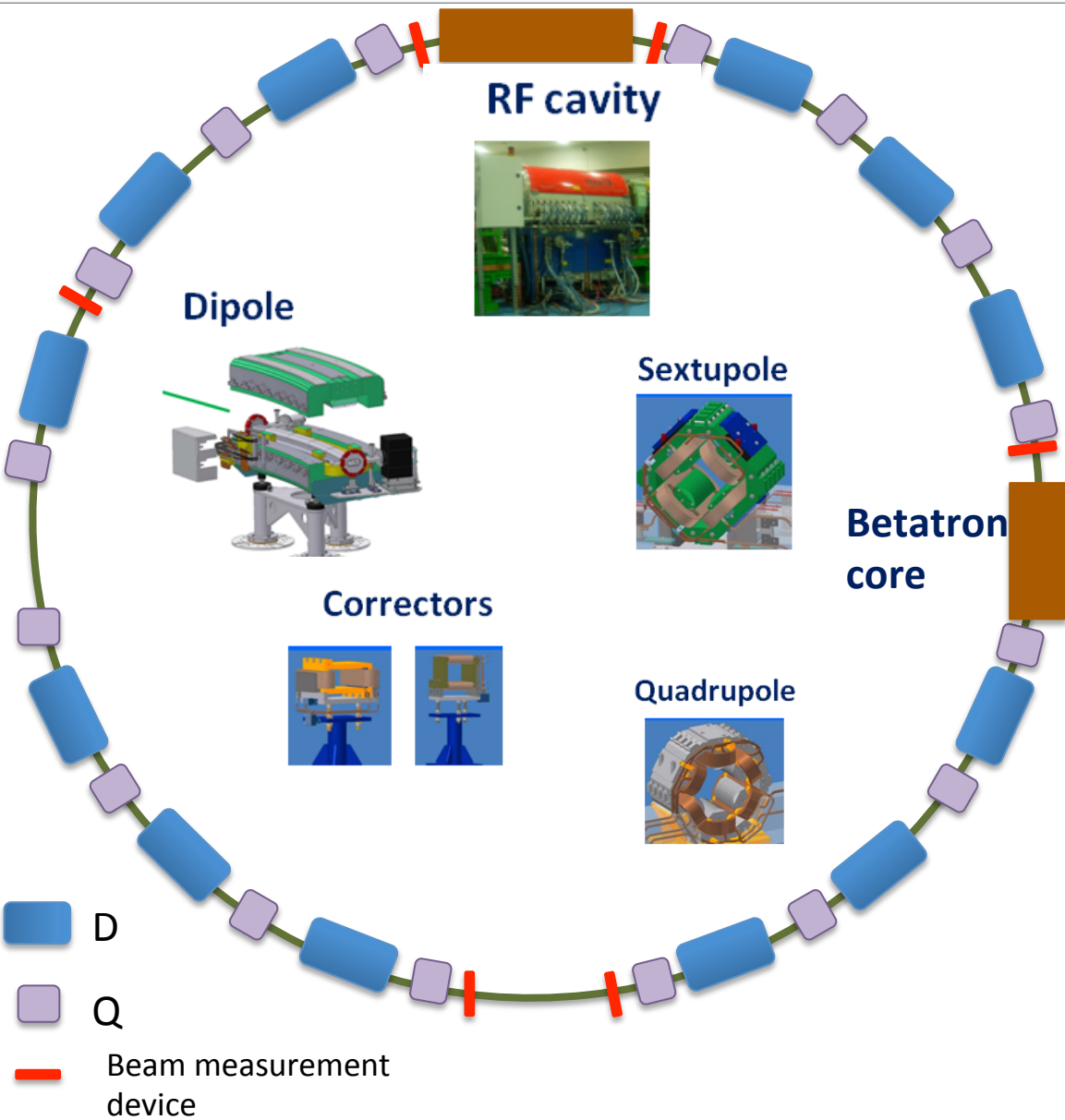
4m injection region, keeping 1T magnet limit

## Injection via Septum



<4m injection region, ca 0.5T

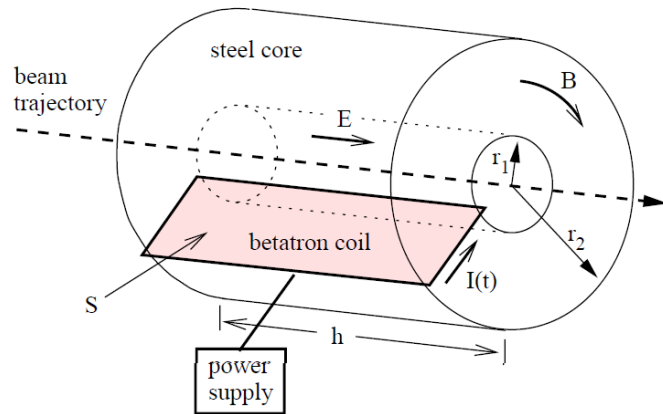
# Synchrotron



| Parameters       | Value   |
|------------------|---------|
| Circumference    | 80 m    |
| Number of dipole | 12      |
| Magnet rigidity  | 6.8 T m |
| B                | 1.5 T   |
| Effective length | 2.1 m   |

- Quadrupoles
- Sextupoles
- H/V correctors
- Vacuum pumps
- Beam diagnostics

# Betatron core driven slow extraction



|  | PIMMS |
|--|-------|
| Length $h$ [m]                               | 1.5   |
| Internal radius $r_1$ [m]                    | 0.08  |
| External radius $r_2$ [m]                    | 0.75  |
| Lamination thickness $x$ [mm]                | 0.5   |
| Number of coil turns                         | 10    |
| Max. flux variation $\Delta\phi$ [Wb]        | 2.38  |
| Max. inductance $L$ [H]                      | 0.43  |
| Total coil resistance $R_{tot}$ [ $\Omega$ ] | 0.11  |

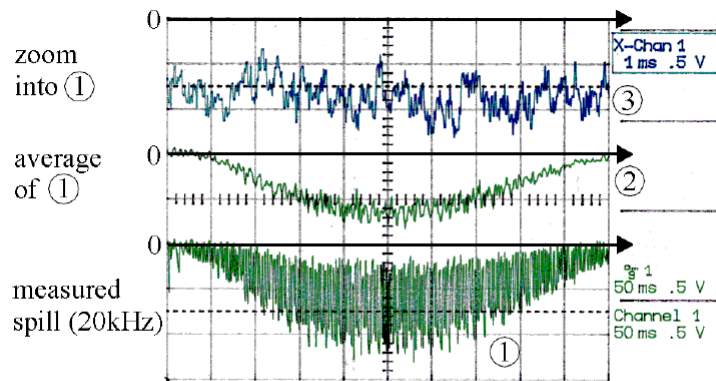


Figure 2: Spill measurement. The time scale for curve one and two is 50 ms/division, for curve three 1 ms/division.

- Spill measurement
- Slow extraction allows precise control of the applied dose

# Open Source Control System



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## Connecting things together

### What is TANGO Controls ?

A free open source device-oriented controls toolkit for controlling any kind of hardware or software and building **SCADA** systems...

### Why choose TANGO Controls ?

Because it is easy to use, flexible, and highly scalable. It provides a complete set of features for controlling equipment and lot of services for managing systems.

### How to use TANGO Controls ?

Just download it and install it. Then reuse or write a device server, deploy and marvel at how it works!



# Treatment delivery



## Patient Safety

Treatment  
Planning

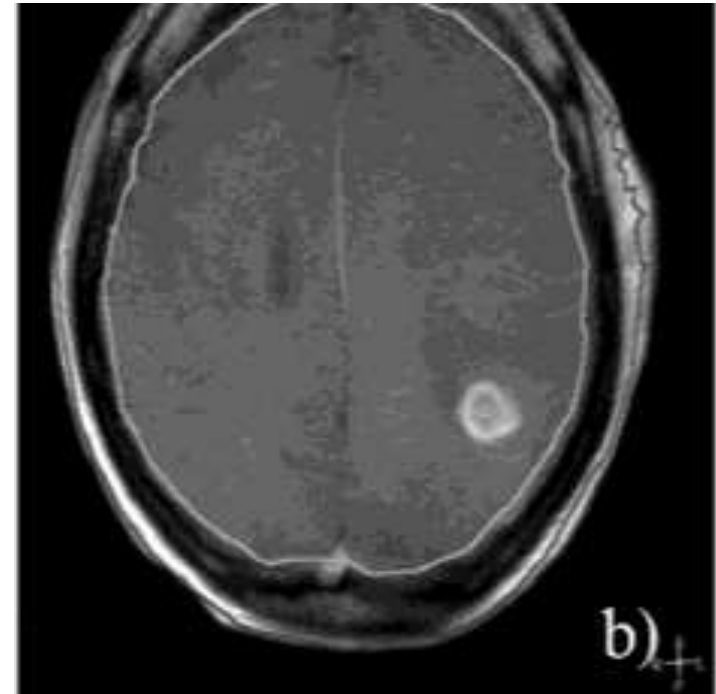


Dose  
Delivery



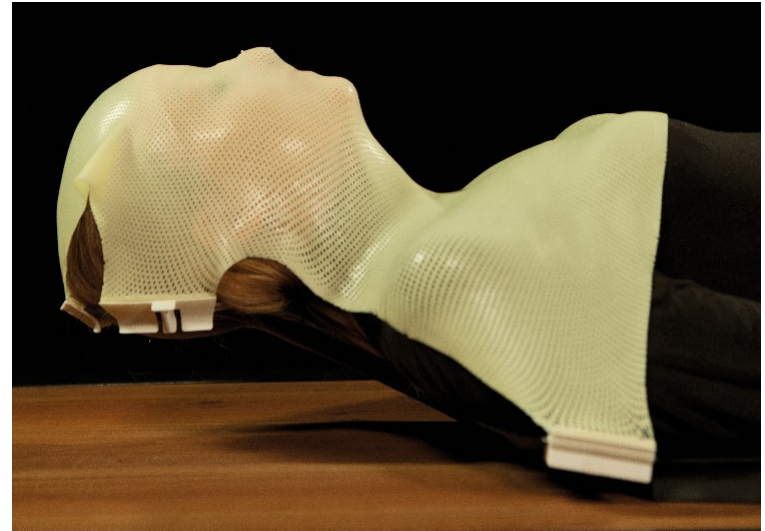
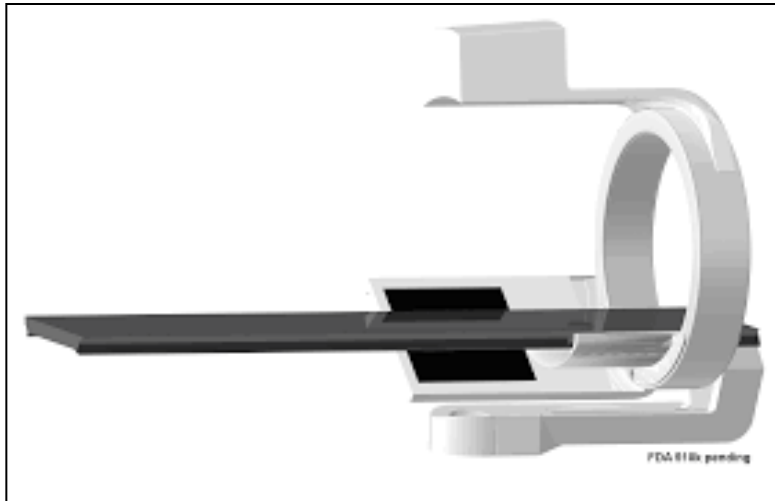
Treatment  
Verification

# Treatment planning



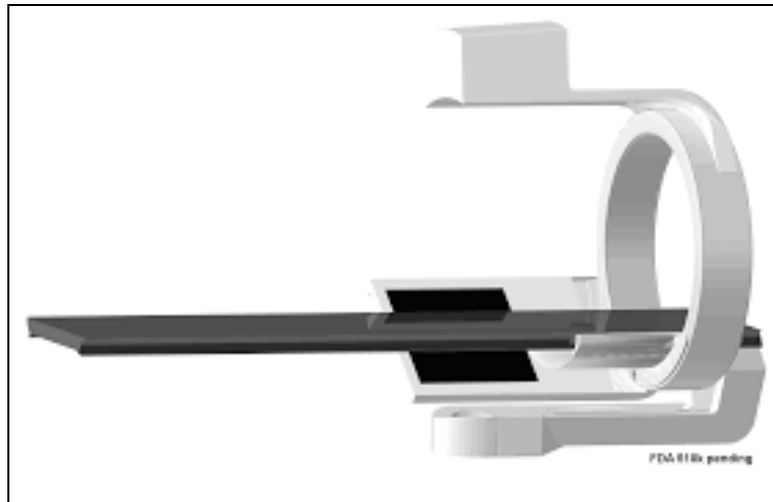
Tumour localization and Treatment planning at site

# Patient positioning

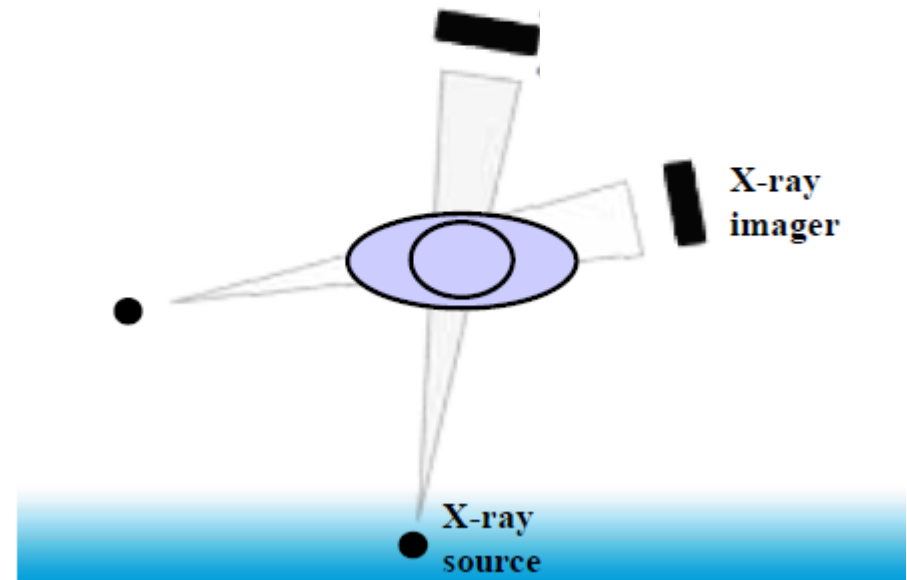
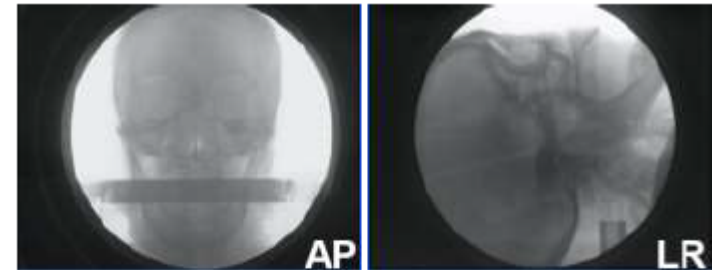


- CBTC for in room patient positioning
- Patient fixation in house

# Patient positioning

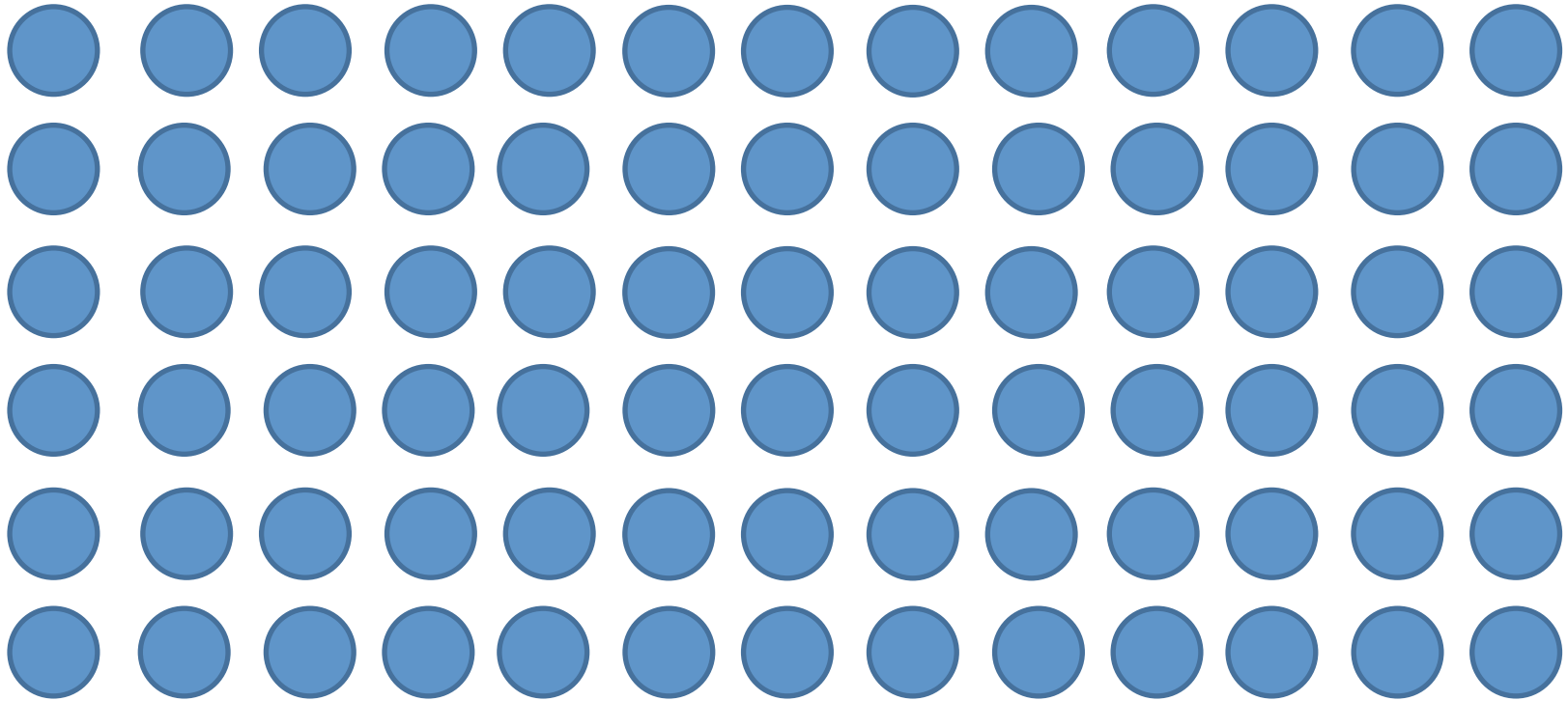


- Position verification before each fraction



# Beam Delivery

## Quasi-Discrete Scanning



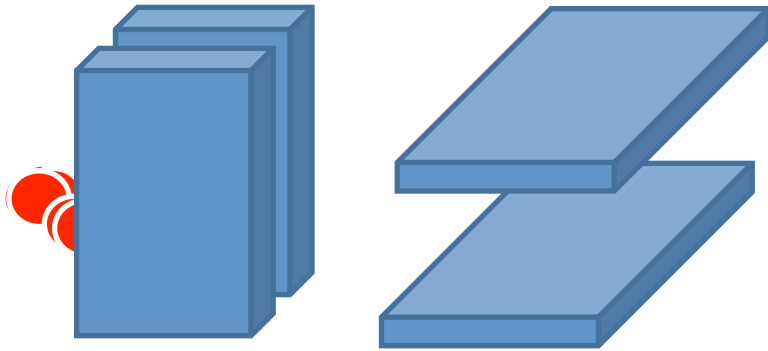
Beam velocity: 20 m/s

Typical Step : 1 mm

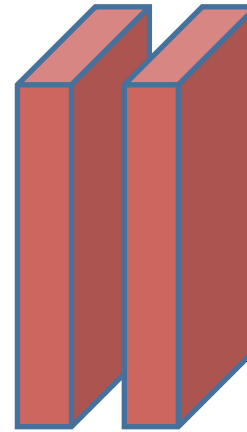
Spot size: 4 – 10 mm



# Beam Delivery System



Scanning Magnets with  
 $B = 0.4 \text{ T}$   
Field ramp  $62 \text{ T/s}$



$20 \times 20 \times \text{cm}^2$  IC strip  
chambers  
128 channel

X

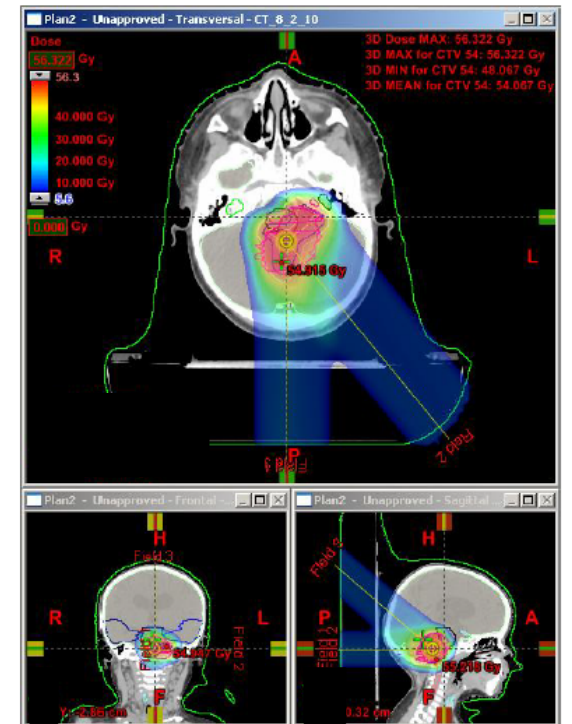
# But wait, no Gantry?



# Beam Delivery System



- ✓ Extensive analysis campaign on different tumours (pediatric, head & neck.):
- ✓ 80% treatable with (3+1)x directions (0 & 180, 90, 135) and couch movement

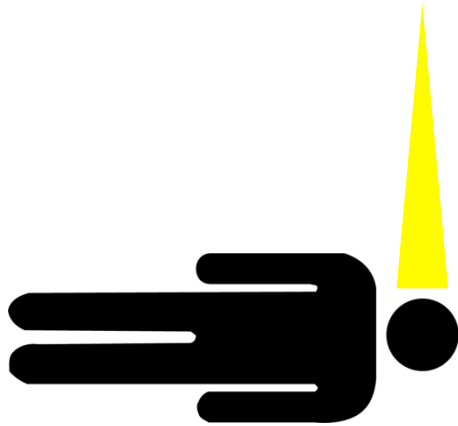


*V. Rizzeria, S. Bakegey, "Treatment Planning Efficiency for MoonLand Hadrontherapy Center: a comparison between multiple and four-fixed beam angles"*

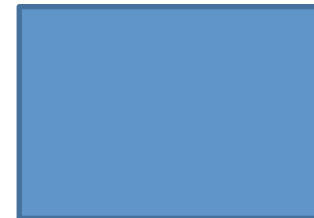
# Treatment Verification



Beam  
Delivery System



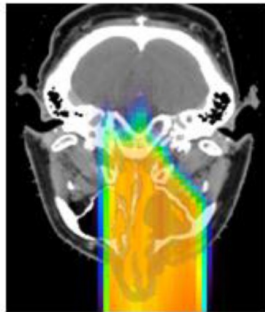
PET



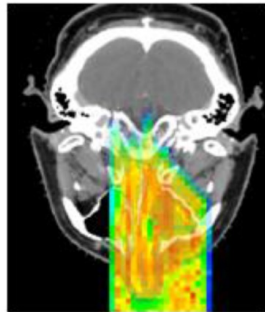
# Treatment Verification



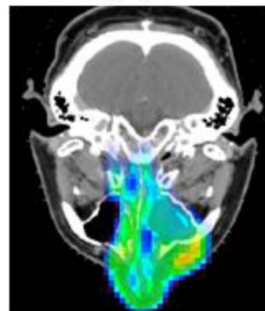
Beam  
Delivery System



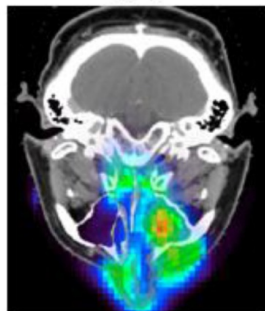
(a)



(b)

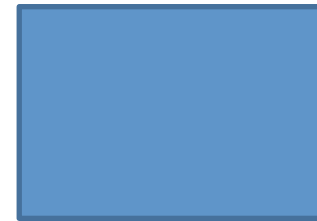


(c)



(d)

PET





# Patient safety



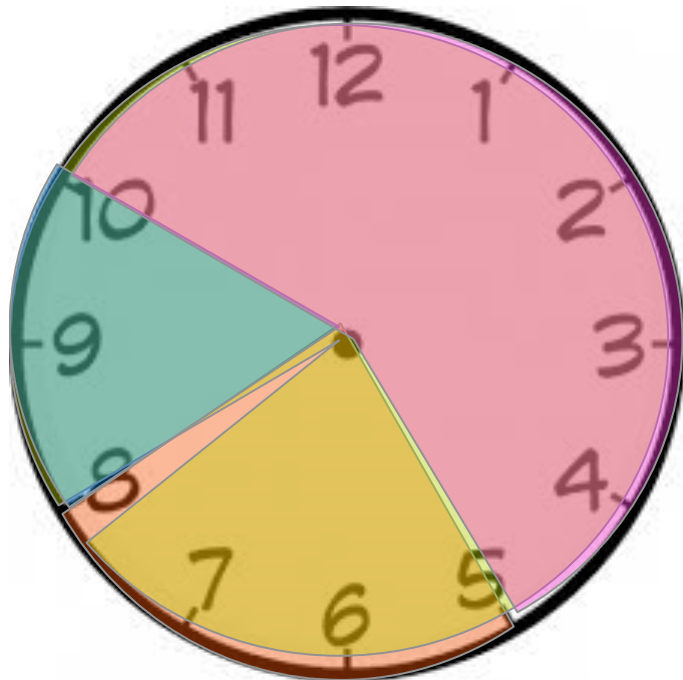
- On line super vision of Beam Spot size and Position
- On line super vision of Patient patient
- Interlock system to prevent patient harm

# Day & Yearly Schedule

**Running 24:7**

**20 Days: Integrated Shutdown**

**(Expected Uptime Efficiency = 90%)**



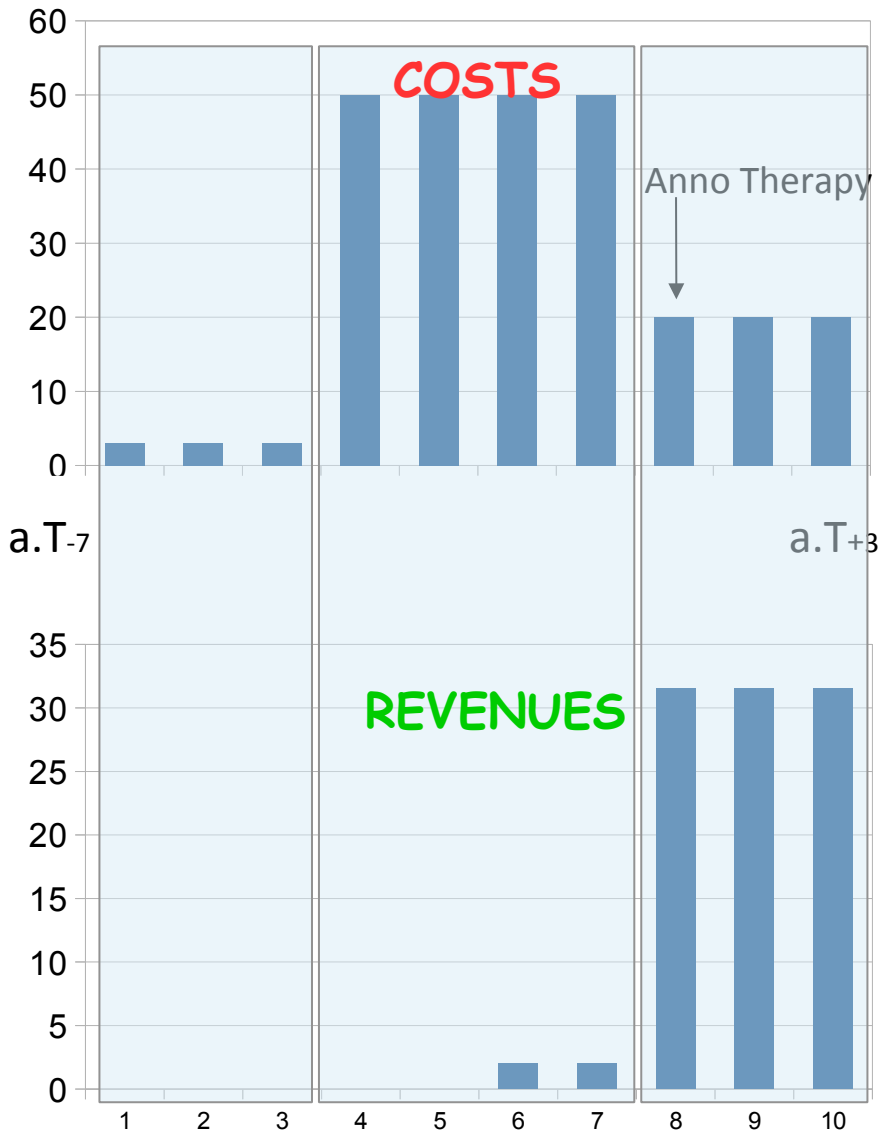
**5.00 → 8.00 : Q.A.**

**8.00 → 20.00 : Treatment**

**20.00 → 22.00 : Machine Dvlp & Maintenance**

**22.00 → 5.00 : Research & RI production**

# Time & Cost Estimation



## 3 years for design (3.2M\$/year):

Collaborations ongoing with other centers

15x Fully paid Scholarships

25x Staff

- 2x Doctors
- 20x Technical (Beam & RF, Magnets, Control...)
- 2x Admin

## 4 years for construction/qualification & commissioning :) (180M\$ TOTAL):

80x Staff

- decreasing Design Engineering Staff,

- Increasing:

Management, Admin

Technicians & commissioning staff

→ Medical staff

From 3<sup>rd</sup> year, **Isotope production (2M\$)**

## Running Full Throttle:

**29M\$ Revenue** (7% Isotopes, 13% Research, 80% Treatment)

**19M\$ Running Costs**

Break even after **27 years**



Thank you!