

# Production of radioisotopes for medical applications

Thierry.stora@cern.ch

Did you say ? (topics to be covered)

Production



of medical

radioisotopes



# Detailed structure of the course

## PART 1 - General topics

- Introduction – potassium
- Medical use of radioisotopes:
  - Imaging, diagnostics
  - Treatment
  - Physical and biological properties
- Production:
  - Reactions
  - Targetry
  - Radiochemistry
  - Radioprotection

## PART 2 – Adv. concepts

- Advanced accelerator concepts:
  - Neutron production at cyclotrons
  - ADS Myrrha
  - ESS
  - Harvesting at FRIB
- Radioactive Ion Beams:
  - Purification by mass separation
  - Hadron therapy with PET isotopes

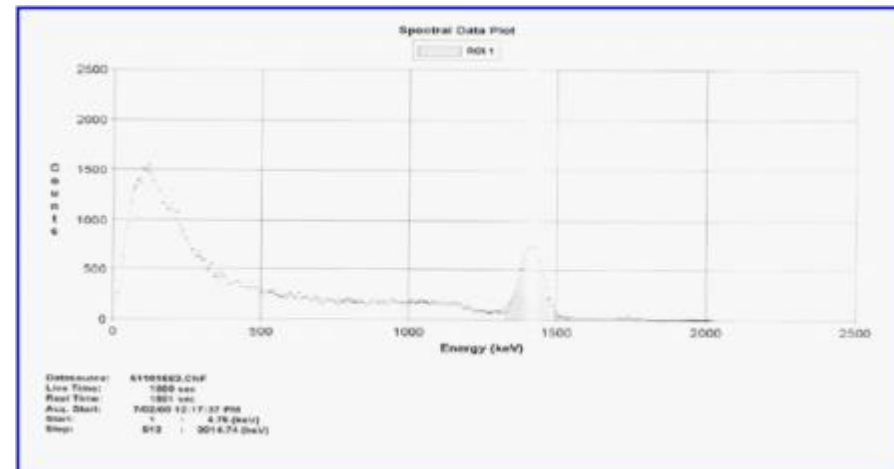
# Radioisotopes in biological organisms

Daily, we “internalize” radiomarkers with rather well defined protocols



Country	France
Source	Évian-les-Bains
Type	still
pH	7.2
Calcium (Ca)	80
Chloride (Cl <sup>-</sup> )	6.8
Bicarbonate (HCO <sub>3</sub> )	360
Magnesium (Mg)	26
Nitrate (NO <sub>3</sub> )	3.7
Potassium (K)	1
Silica (SiO <sub>2</sub> )	15
Sodium (Na)	6.5
Sulfates (SO)	12.6
Website	<a href="http://www.evian.com">http://www.evian.com</a>

All values in milligrams per liter (mg/l)



M Goma et al



# Medical use of radioisotopes

# The early days



Published:  
May 12<sup>th</sup> 1921  
© The New York Times



## MME. CURIE PLANS TO END ALL CANCERS

Says Radium Is Sure Cure, Even  
in Deep-Rooted Cases, if  
Properly Treated.

Courtesy prof O. Ratib

Probably a few GBq open source of  $^{223/224}\text{Radium}$  there

# And today

Xofigo has been approved by the FDA (Food Drug Administration) and in Europe for castration resistant prostate cancer with metastasis



1921



How is this image done?

2015

Courtesy prof O. Ratib

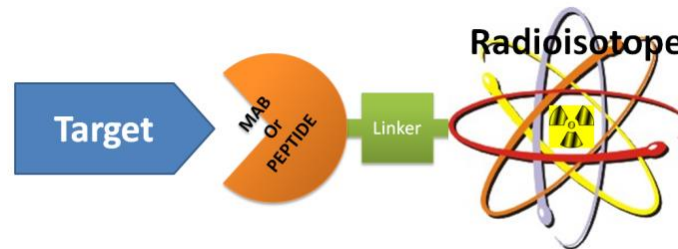


# Functional or molecular imaging

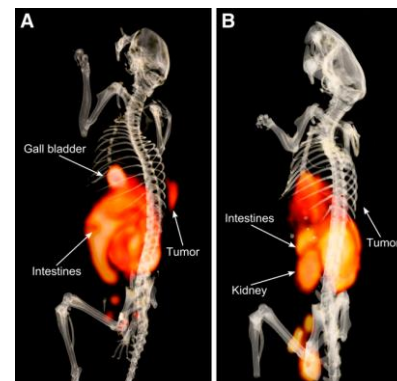
Injection of a bioligand



Targeting desired tissue

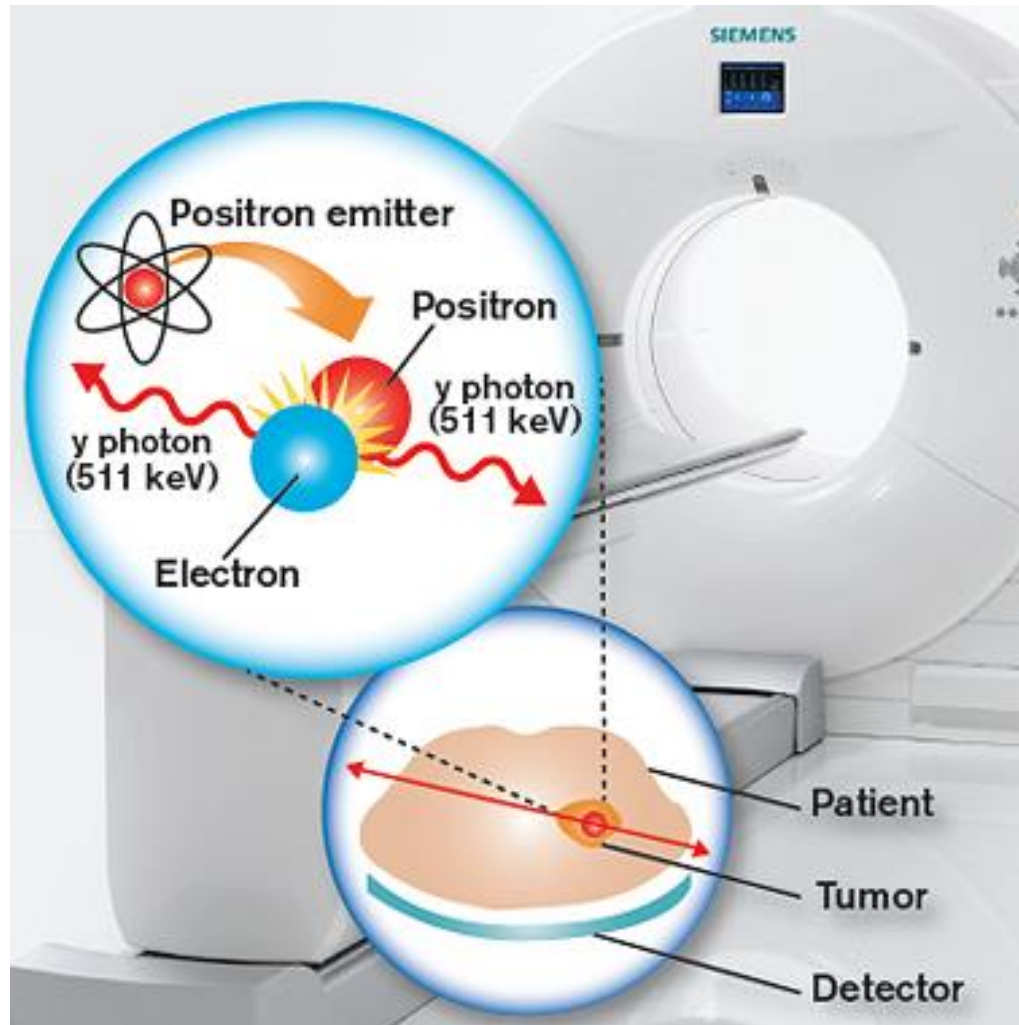


Imaging by emission of radiation  
Through radioactive decay  
( $\gamma$  photons  
511keV photon from  $\beta^+e^-$  annihilation)



I. Dijkgraaf et al., JNM 53, 947 (2012)

# PET scan imaging



# List of some PET isotopes

Nuclide	Half-life (min)	Decay mode	Maximum energy (MeV)	Mean energy (MeV)	Max. range (mm)	Max. SA (theoretical) (Ci/ $\mu$ mol) <sup>a</sup>
C-11	20.4	100% $\beta^+$	0.96	0.386	4.1	9 220
N-13	9.98	100% $\beta^+$	1.19	0.492	5.4	18 900
O-15	2.03	100% $\beta^+$	1.7	0.735	8.0	91 730
F-18	109.8	97% $\beta^+$	0.69	0.250	2.4	1 710
Cu-62	9.74	99.7% $\beta^+$	2.93	1.314	14.3	19 310
Ga-68	68.0	89% $\beta^+$	1.9	0.829	9.0	2 766
Br-75	96.0	75.5% $\beta^+$	1.74	0.750	8.2	1 960
Rb-82	1.25	95.5% $\beta^+$	3.36	1.5	16.5	150 400
I-122	3.62	75.8% $\beta^+$	3.12	1.4	15.3	51 950
I-124	6019.2	23.3% $\beta^+$	2.13	0.8	10.2	31

# SPECT : $^{99m}\text{Tc}$ is the principal radioisotope



NATURE | NEWS FEATURE

## Radioisotopes: The medical testing crisis

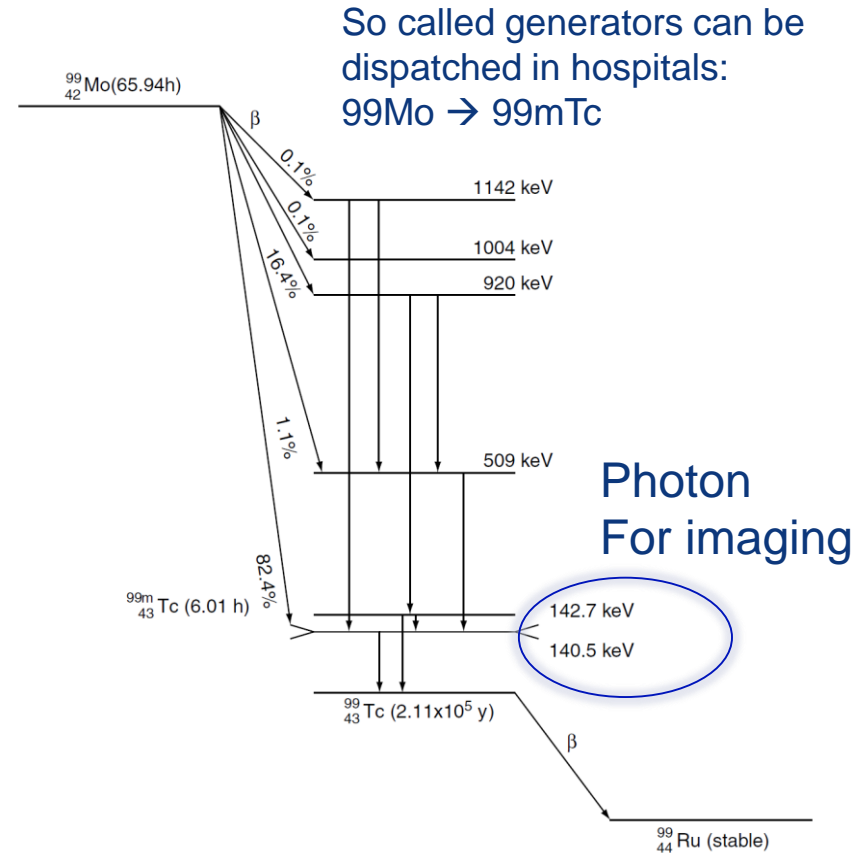
With a serious shortage of medical isotopes looming, innovative companies are exploring ways to make them without nuclear reactors.

$^{99}\text{Tc}$  Technecium supply shortage

(10'000 scintigraphy protocols /Mi US residents/year)

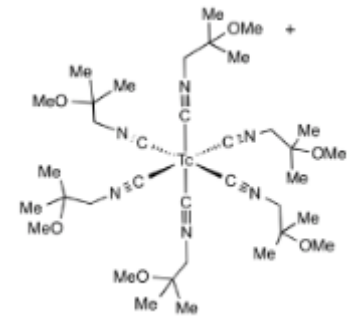
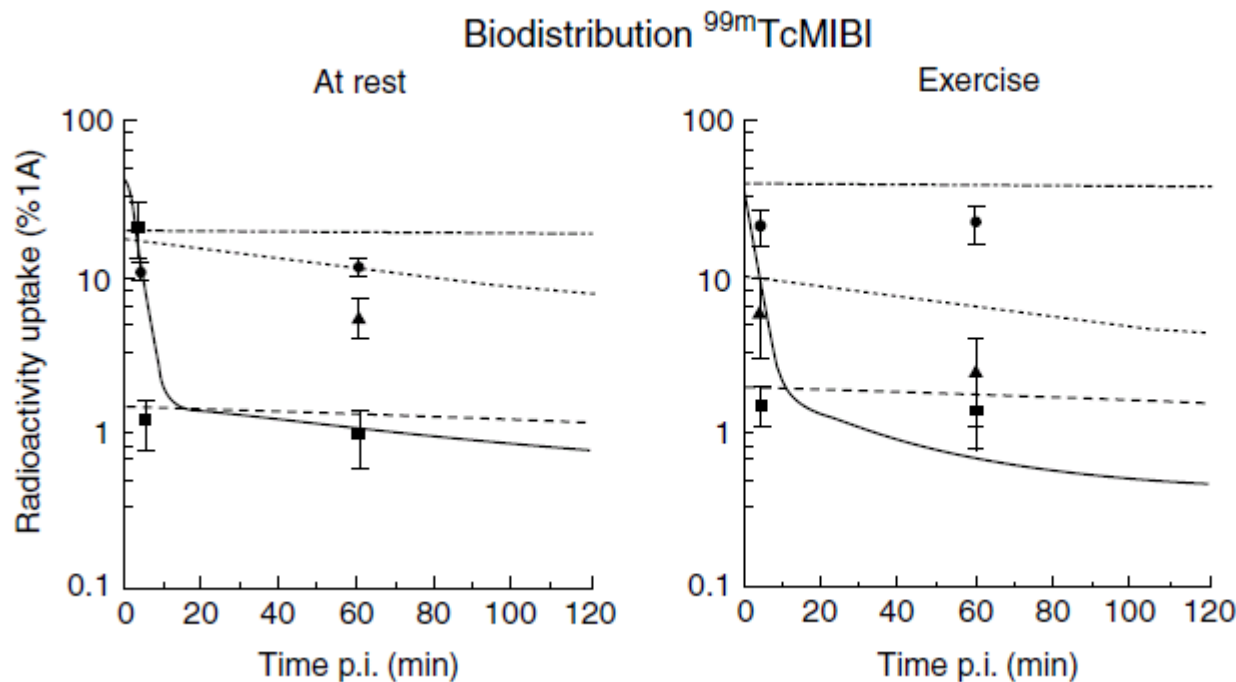


ap.



# Pharmacokinetics vs isotope $T_{1/2}$

- $^{99m}\text{Tc}$  MIBI myocardial perfusion ( $T_{1/2} = 6\text{h}$ )



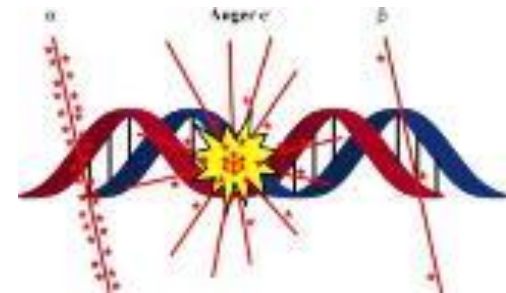
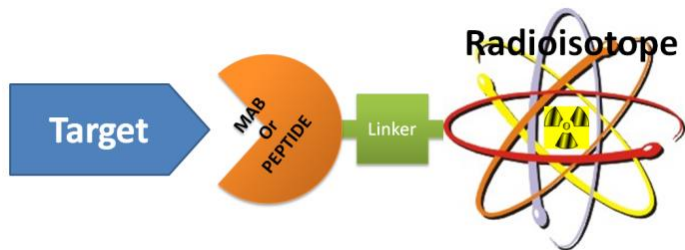
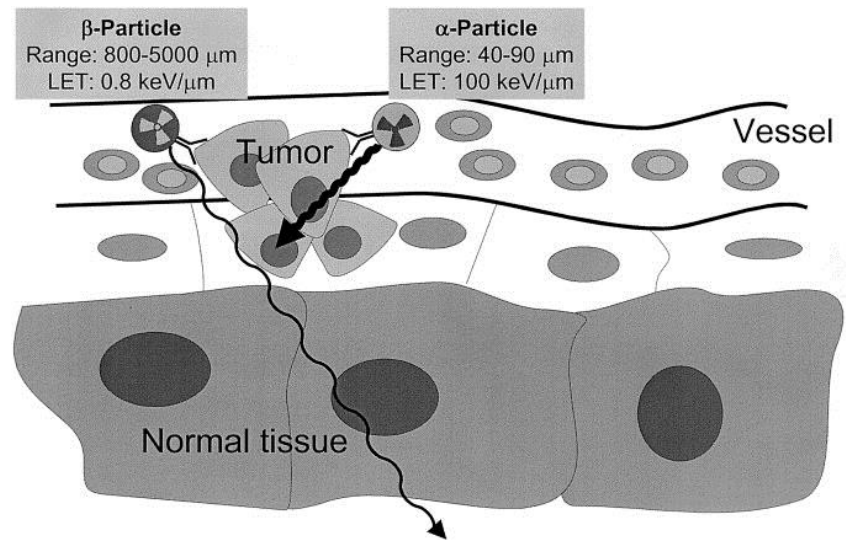
$^{99m}\text{Tc}$  MIBI

- Heart
- ▲ Liver
- Legs (muscles)
- Blood
- - - Heart
- · · Liver
- · - Muscles

M. Konijnenberg,  
 $^{99m}\text{Tc}$  sestamibi 2012

# Targeted internal therapy

This is moving and localising several isotope sources close to the tissue to be treated

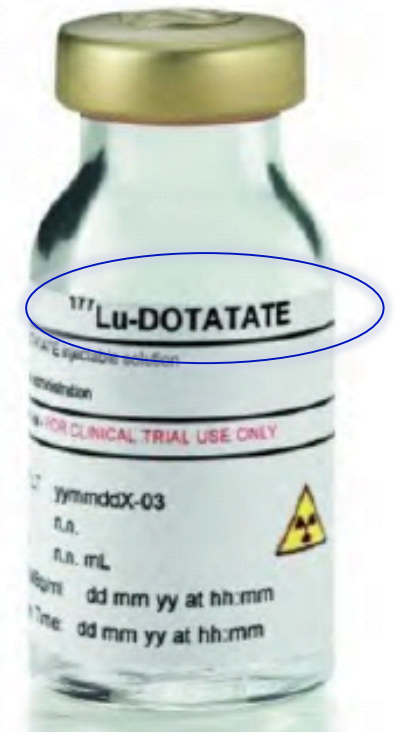


Already seen for imaging (slide # ?)

# Targeted internal therapy

## Lutathera®

- Phase II results in progressive midgut carcinoid showed Progression-Free Survival of more than 44 months compared to the reported 14.6 months of Novartis' Sandostatin® LAR
- Lutathera® was shown to increase overall survival by between 3.5 and 6 years in comparison to current treatments, including chemotherapy.
- It was also shown to significantly improve quality of life



Courtesy Prof. Ratib

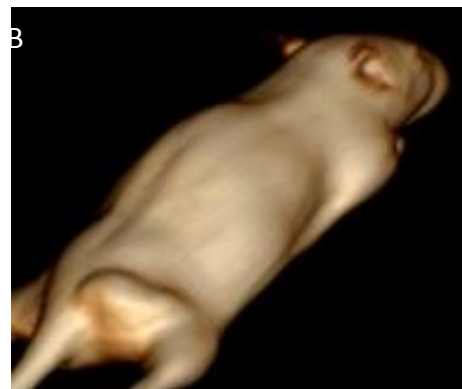
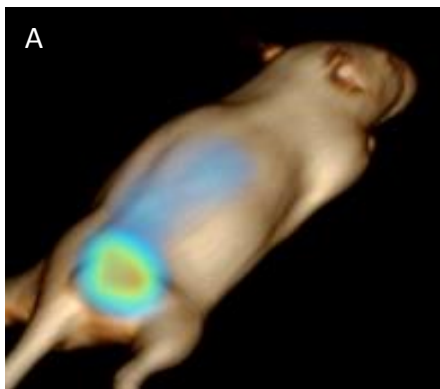
# Theranostic pairs

It combines a pair of isotopes, one for imaging and the other for therapy

Ideally with the same bioconjugate

And even more ideally, with 2 radioisotopes of the same chemical element

This leads to an ideal protocol for personalized medicine :  
the radiopharmaceutics dose can be adjusted  
and the efficacy of the treatment followed.



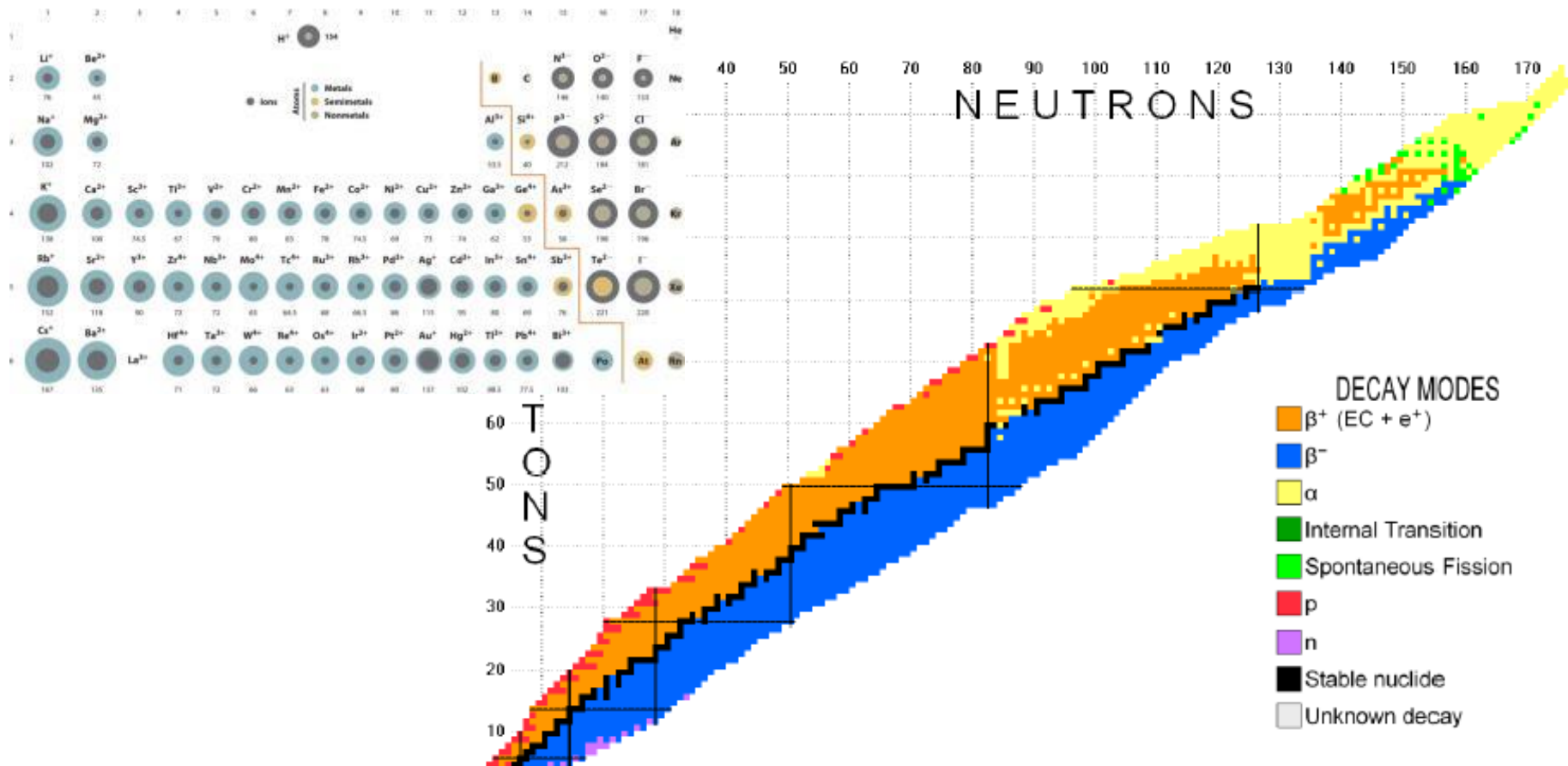
C  $^{177}\text{Lu}$ -DOTA-RM6  
radiopeptide targeting  
grafted "PC3" prostate  
cancer cells in mice

F. Bucchegger et al.



# Production of medical radioisotopes

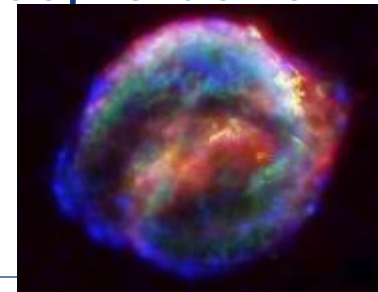
# Which radioisotopes do we need ?



While there are a few “blockbusters” ( $^{99m}\text{Tc}$ ,  $^{18}\text{F}$ ) and some other emerging ( $^{177}\text{Lu}$ ,  $^{223}\text{Ra}$ ) There is room/need for even **better suited new radioisotopes along with their production**

# What accelerator to produce which isotopes ?

- (p,n), (p,2p), (p, $\alpha$ ), (p,X), (p, $\alpha$ n), etc...  $p^+ A/q=1$
  - (d,n), (d,p), etc...  $d^+ A/q=2$
  - ( $^3\text{He}$ ,n), ( $^3\text{He}$ , $\alpha$ ), etc...  $^3\text{He}^{++} A/q=1.5$
  - ( $\alpha$ ,n), ( $\alpha$ ,2n), ( $\alpha$ ,p), etc...  $\alpha^{++} A/q=2$
  - ( $^7\text{Li}$ ,Xn), etc ...  $\text{Li}^{++} \text{Li}^{+++} A/q=3.5, 2.33$
  - (n, $\gamma$ ), (n,2n), (n,p), etc...  $n^0 A/q=0$
- 
- And we need accelerators, facilities, concepts better suited than explosive supernovae

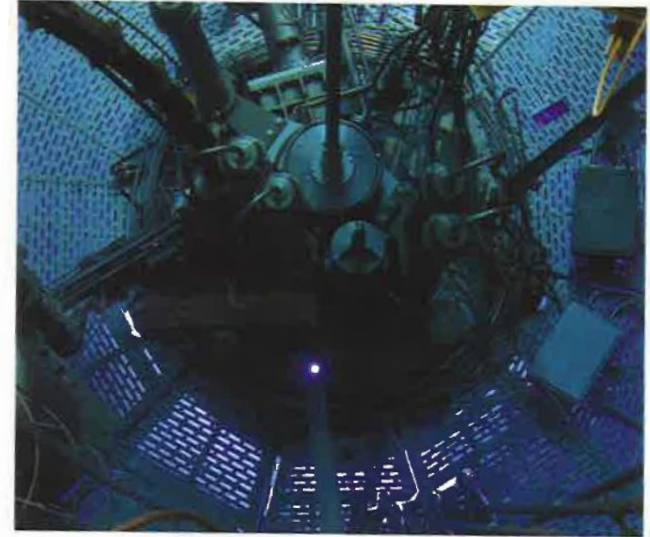


# Classical medical isotope production methods

The most common methods :



At medical cyclotrons (p/d/ $\alpha$ ,X)  
9-70MeV



At nuclear reactors (n,X)

More prospective : compact Linacs,  
Heavy ion cyclotrons, high energy p drivers



# Regulation of radiopharmaceuticals : Swiss example



## Fabrication du radionucléide :

Les réactions nucléaires employées...la demi-vie, le type et l'énergie du rayonnement ainsi que les effets perturbateurs engendrés par les impuretés.

## Nucléides obtenus par bombardement de cibles : matériau cible et enveloppe de la cible :

- composition, forme chimique, pureté chimique, état physique et additifs chimiques éventuels, susceptibles d'influer sur le produit
- méthode d'irradiation, environnement physique et chimique (support de la cible)
- rendement

## Nucléides produits par fission :

Il convient d'indiquer l'ensemble de la chaîne de nucléides, de la matière première initiale (impuretés comprises) jusqu'aux nucléides filles stables correspondants, y compris la demi-vie, le type et l'énergie du rayonnement. Les effets perturbateurs provoqués par les impuretés ou la matière première doivent être discutés.

## Traitement du radionucléide :

- description détaillée de l'isolation (séparation de la cible) et de l'enrichissement du radionucléide souhaité ; rendement.

## Propriétés physiques du radionucléide :

Il faut indiquer en détail la demi-vie, le type et l'énergie du rayonnement ainsi que l'évolution dans le temps à compter de la fabrication du radionucléide et jusqu'à la date d'expiration du médicament ainsi que les aspects importants pour l'élimination.

## Contrôle du produit fini :

- identité des nucléides
- pureté des nucléides
- pureté radiochimique
- pureté chimique
- activité spécifique

Ident. QM : ZL000\_00\_003f\_WL / V01 / bg, stb, cas / zro / 01.04.2015

# Regulation of radiopharmaceuticals : Swiss example



## **Fabrication :**

Used nuclear reaction - isotope half life  
Radiation type and energy  
Perturbation induced by impurities

## **Nuclides produced by target irradiation**

Target material, target envelop  
Composition, chemical form, purity, physical state,  
Chemical additives, capable to impact the end product  
Irradiation method, physical and chemical environment  
Target support  
Yield

## **Nuclide treatment**

- Description of isolation (separation from the target), nuclide concentration, yield.

## **Physical properties of nuclides**

In detail : half life, type and energy of radiation, evolution over time from the fabrication to the date of peremption of the drug, important aspects for disposal

## **Nuclides from fission**

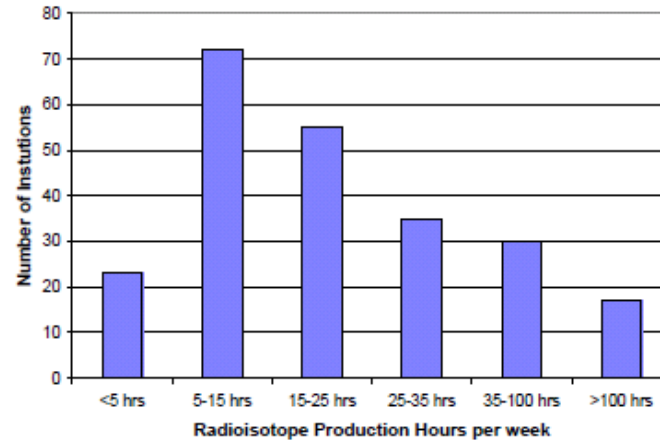
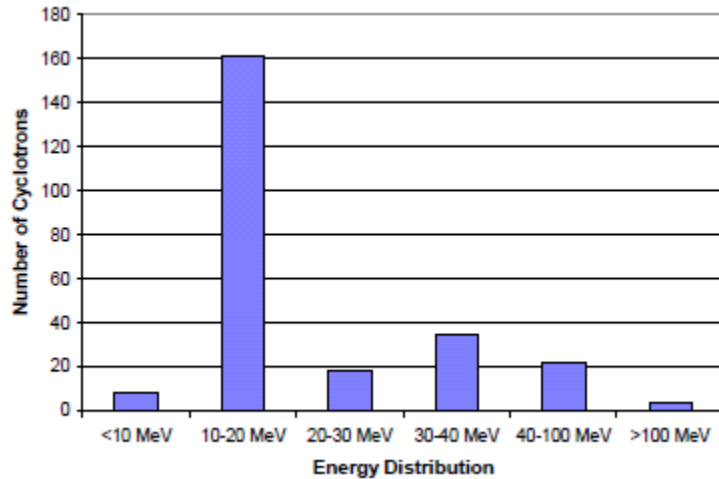
Full nuclide reaction chain, initial material (including impurities), daughter nuclides, half lifes, radiation type and energy  
Perturbation from impurities

## **End product control**

- identité des nucléides
- Nuclide identity
- Purity of nuclides
- Radiochemical purity
- Chemical purity
- Specific activity

Ident. QM : ZL000\_00\_003f\_WL / V01 / bg, stb, cas / zro / 01.04.2015

# Cyclotrons: distribution in the world



Typical 1-20kW power

IAEA-DCRP/2006



One example : cyclotron in France  
For FDG ( $^{18}\text{F}$  PET isotopes,  $T_{1/2} = 2$  hours)

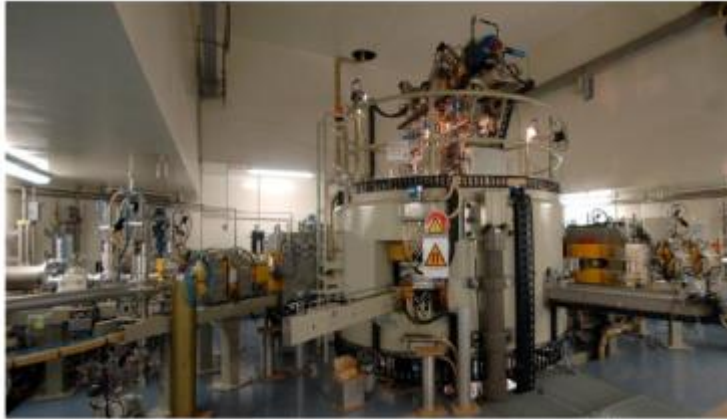
Notion of distance between production center, end-user, and isotope  $T_{1/2}$

Increasing  $T_{1/2}$

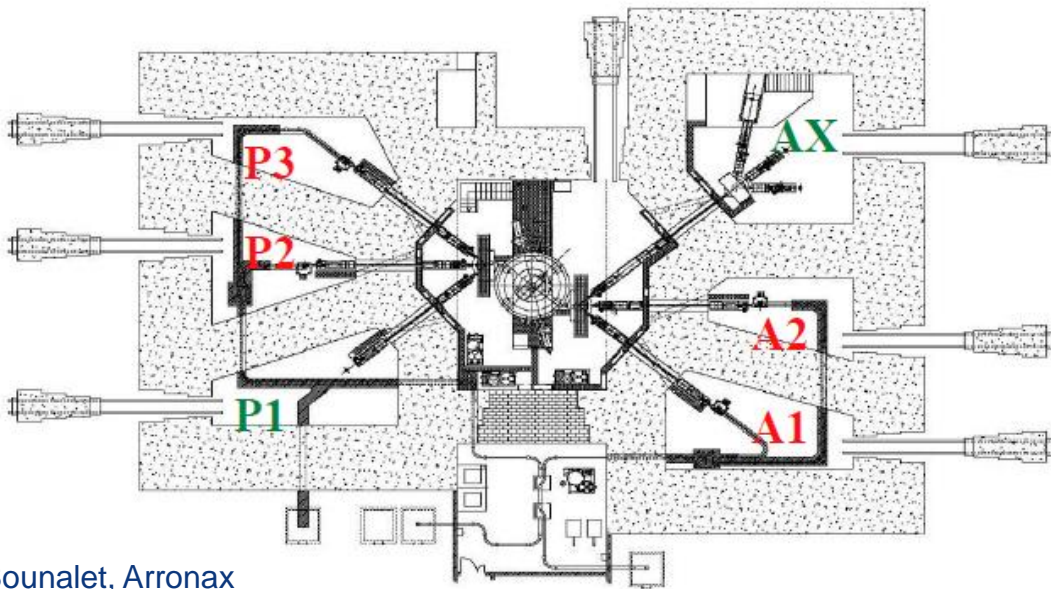
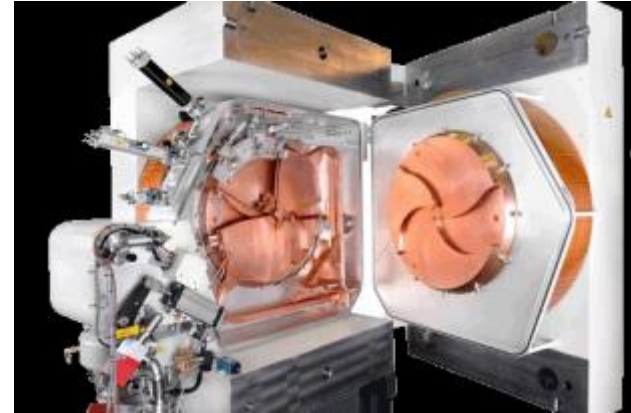
T. Sounalet, ARRONAX

# 70 MeV p,d, $\alpha$ 35kW vs ~10 MeV p 1kW cyclotrons

IBA cyclotron at ARRONAX



PET trace series of General Electrics



M. Jensen, RISO

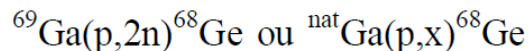
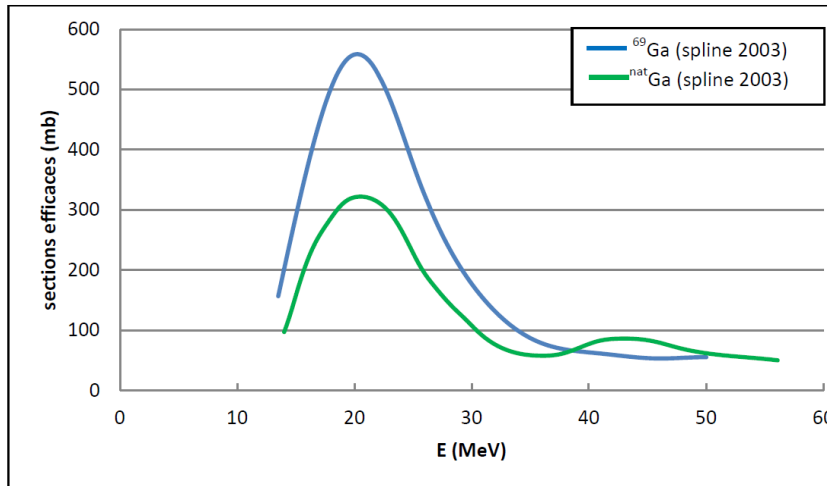
T. Sounalet, Arronax



# What machine to produce a given medical isotope ?

1st information to consider : excitation function

This is the cross section vs energy of incident particle



With protons

mais son coût est très élevé : 5.6 euros par mg (soit 56000 euros pour 10 g de gallium enrichi en  $^{69}\text{Ga}$ ) par opposition au gallium naturel qui revient à 284 euros pour 10 g de gallium avec une pureté (99.999%). Il faudra faire à un moment le choix du gallium utilisé et trouver le meilleur compromis entre le prix de revient de la cible et le rendement de production du  $^{68}\text{Ge}$ . Il faut aussi faire intervenir comme élément de choix de la présence d'impuretés additionnelles non voulues provenant du  $^{71}\text{Ga}$  dans le cas d'une cible en  $^{\text{nat}}\text{Ga}$ .

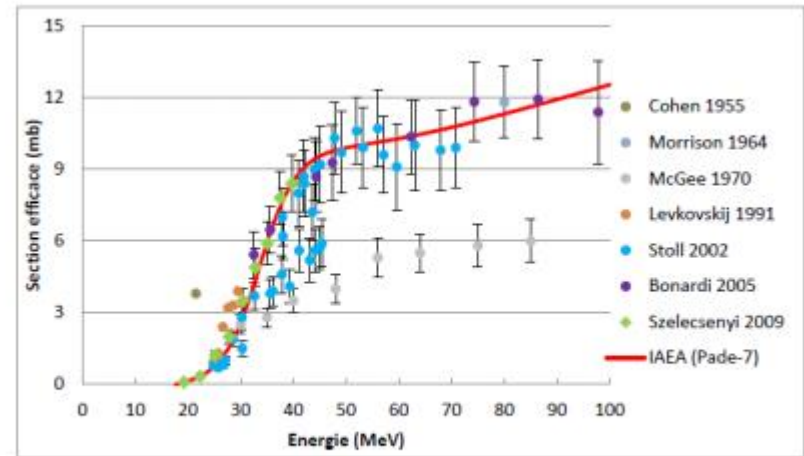


Figure 1.6- Sections efficaces de production  $^{68}\text{Zn}(p,2p)^{67}\text{Cu}$

# From excitation function to production rate

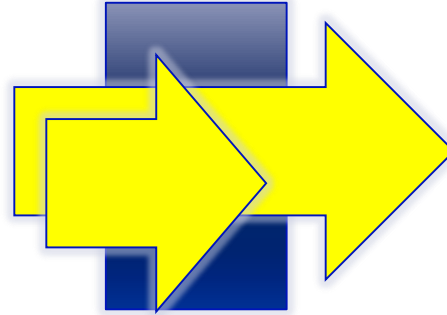
$$I_{[\text{pps}]} \sim \Phi_{[\text{pps}]} \sigma_{[\text{barn}]} N_{[\text{g/cm}^2]}$$

production rate

$10^{10}\text{pps}$      $100\mu\text{A}$  ( $6 \cdot 10^{14}$ )     $1\text{mbarn}$      $1\text{g/cm}^2$  for  $A_{\text{target}}=30\text{g/mol}$

$$R [\text{Bq}] = I\lambda/(1-\lambda) = I \text{ for } 5 T_{1/2} (\lambda=0.606/T_{1/2}) \quad \text{saturation activity}$$

Incident particle  
Beam intensity



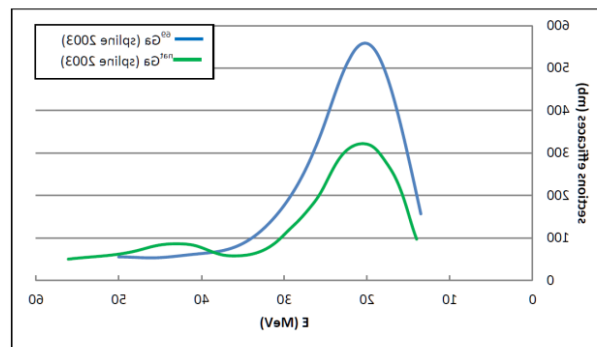
Bragg peak possibly  
in a dump

Target thickness

An individual dose

For imaging is  $\sim 100$ 's MBq

For treatment  $\sim 1$  GBq



# Optimization vs production and contamination

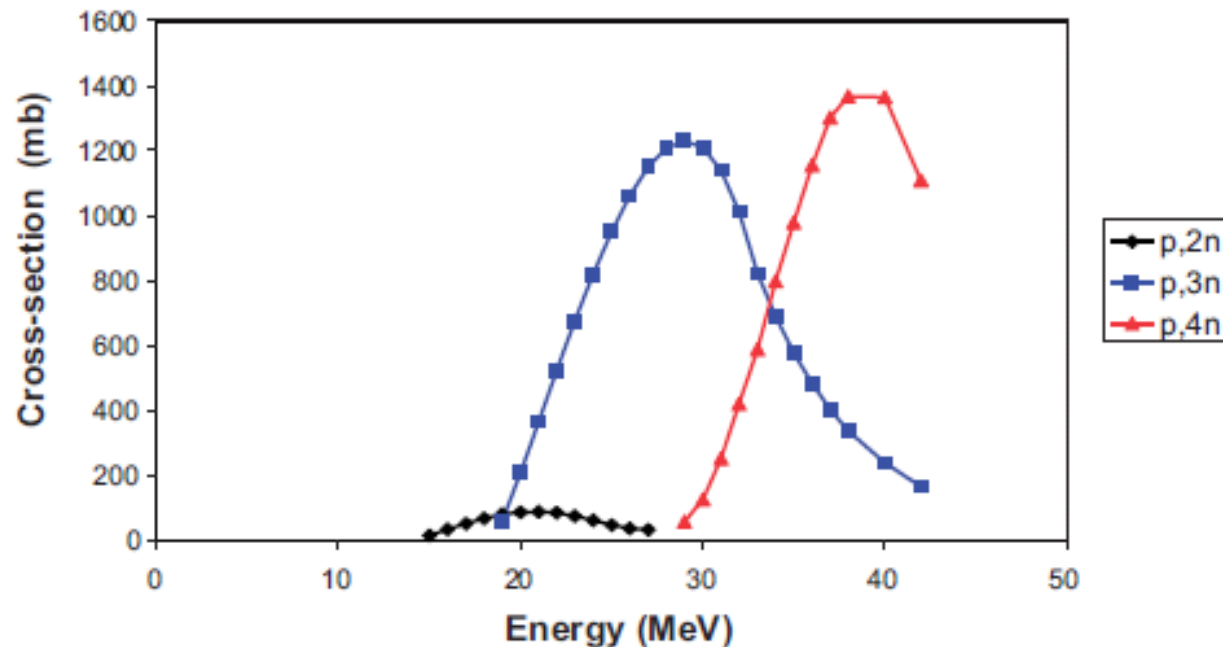


FIG. 5.21. Cross-section versus energy plot for the  $^{203}\text{Tl}(p, 2n)^{202}\text{Pb}$ ,  $^{203}\text{Tl}(p, 3n)^{201}\text{Pb}$  and  $^{203}\text{Tl}(p, 4n)^{200}\text{Pb}$  nuclear reactions.

General nuclear data: <http://www.nndc.bnl.gov/>

Cross sections neutrons: ENDF : <http://www.nndc.bnl.gov/exfor/endf00.jsp>

Cross sections p,d, $\alpha$ , etc : 0-200MeV TALYS/TENDL <http://www.talys.eu/tendl-2014/>

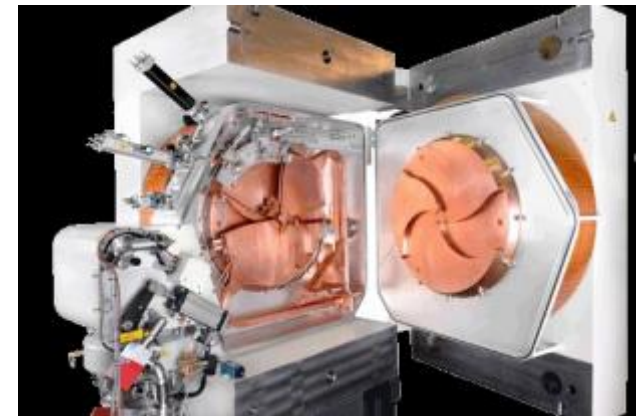
Multipurpose MC code. Dosimetry, production : Fluka <http://www.fluka.org>

Tools for nuclear data (decay, shielding, etc): <http://www.nucleonica.com/>

# Linacs vs. cyclotrons

	Principle	Operation	Focusing	Extraction	Beam quality	RF power	Cost	Maintenance
CYCLOTRON	Cyclic (magnet based)	CW	Weak	Lossy	Average	Low	Low	Higher
LINAC	Linear (RF based)	Pulsed	Strong	Clean	Good	High	High?	Lower

**From Linac 4, 20MeV**  
**352 MHz**  
**1 RFQs + 2 DTL tanks**  
**Source W = 45 KeV**  
**L = 12 m**  
**Output W = 20 MeV**  
**Average current = 10 mA**  
**Peak current = 100 mA**  
**Duty cycle = 10 %**  
**2 klystrons @ 352 MHz**

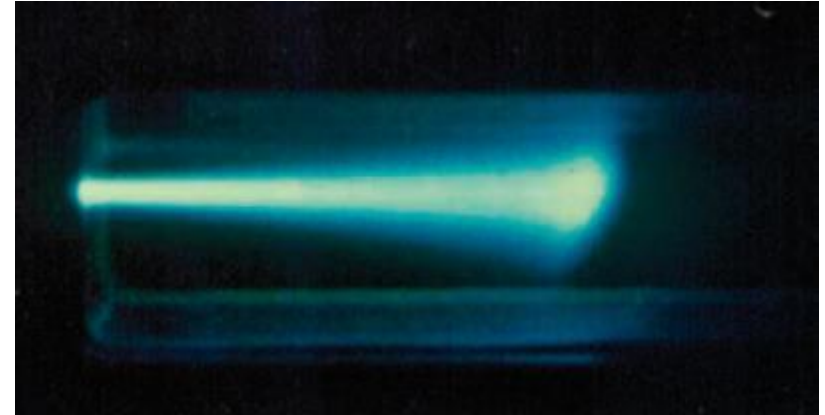


GE PET Tracer

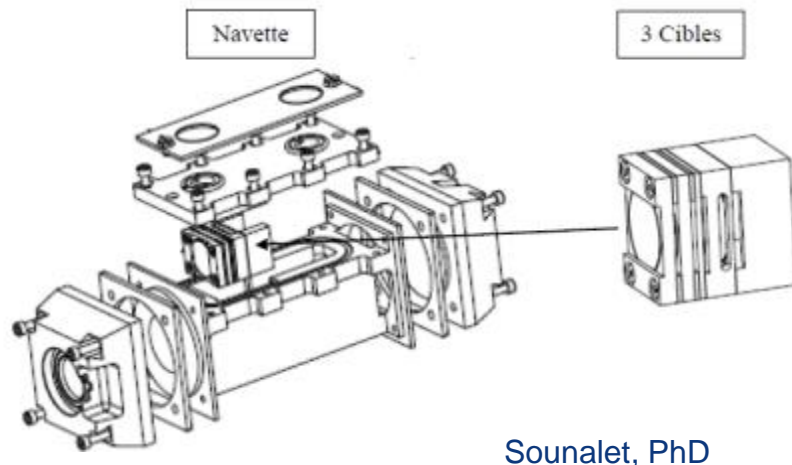
Adapted from M. Vretenar, CERN

# Targets (production, not biological !)

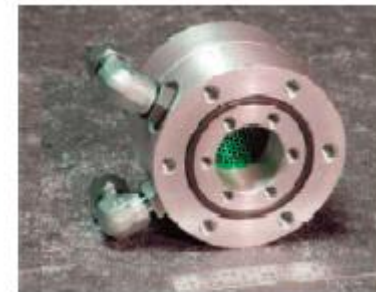
- Main functions of production target:
  - nuclei and beam interaction
  - confine isotope production
  - provide heat dissipation
  - perform chemical reactions



Gas target IAEA, trs465  
(ie  $N_2$  + trace of  $O_2$  for  $^{14}N(p,\alpha)^{11}CO_2$ )

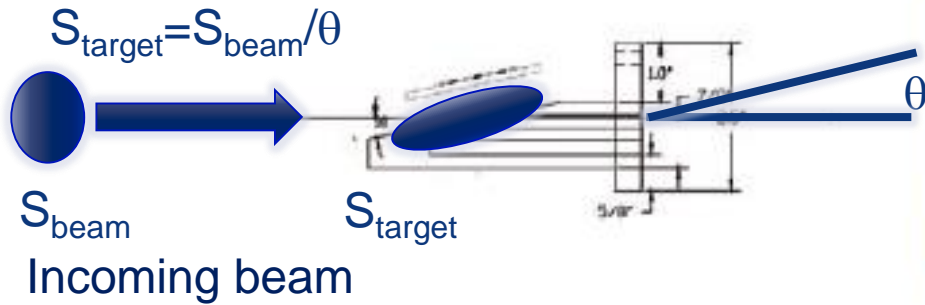
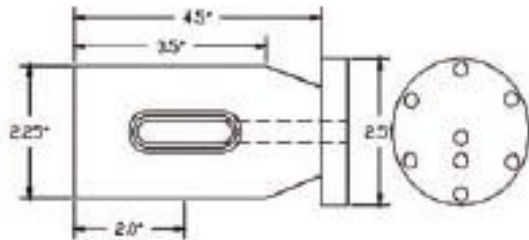


Sounalet, PhD  
Solid target  
( $RbCl$  for  $^{82}Sr$ ,  $Ga_3Ni_2$  for  $^{68}Ge/Ga$ )



Liquid target ( $H_2^{18}O$  for  $^{18}F$ )  
AccSys, IAEA trs465

# Heat management : tilted target design



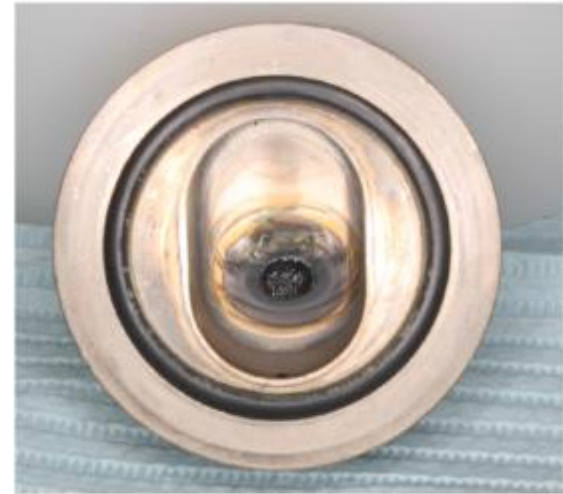
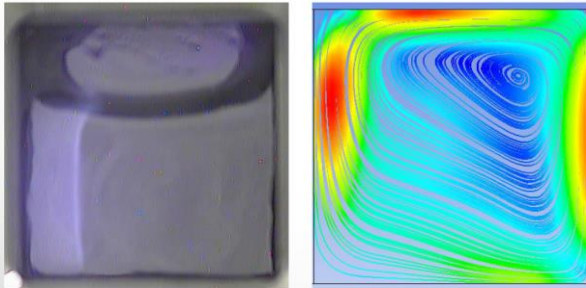
Tilted target to distribute the beam heat deposition  
And heat exchange surface area

Heat exchange : by contact/convection  $Q = kc \times \Delta T \times S_{\text{target}}$   
by radiation  $Q = kr \times (\Delta T^4) \times S_{\text{target}}$

# Heat (mis)management and beam delivery aspects

NC STATE UNIVERSITY

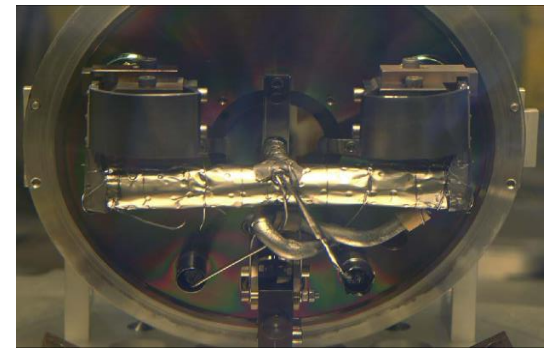
## Velocity Distribution



M. Stokely, BTI Targetry

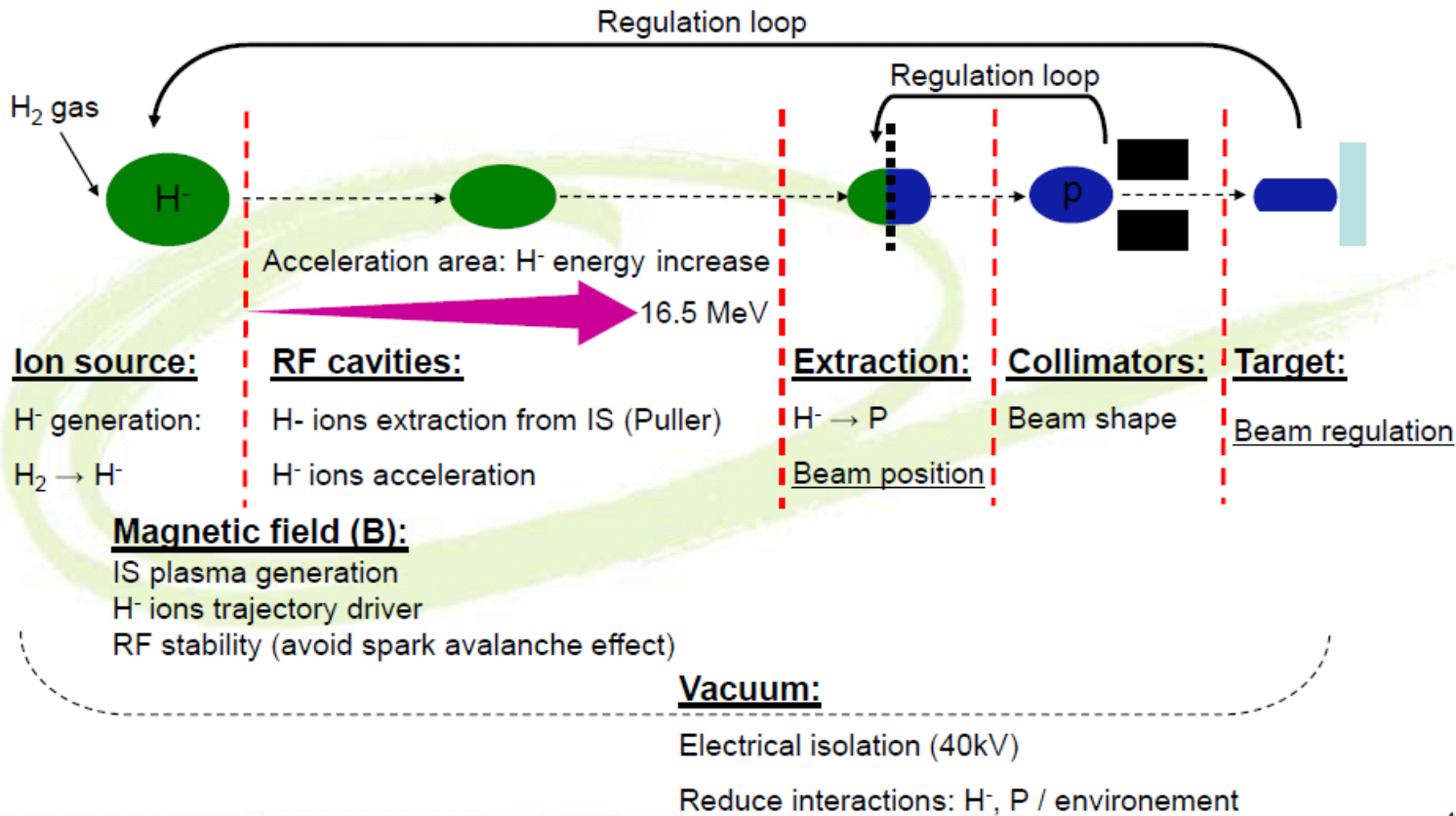
<https://youtu.be/p3sjf7ZMPZQ>

Pulsed p beam on Tantalum bar  
from 1.4GeV Proton Synchrotron Booster  
**Instant power : > 1GW !**  
J. Lettry, CERN



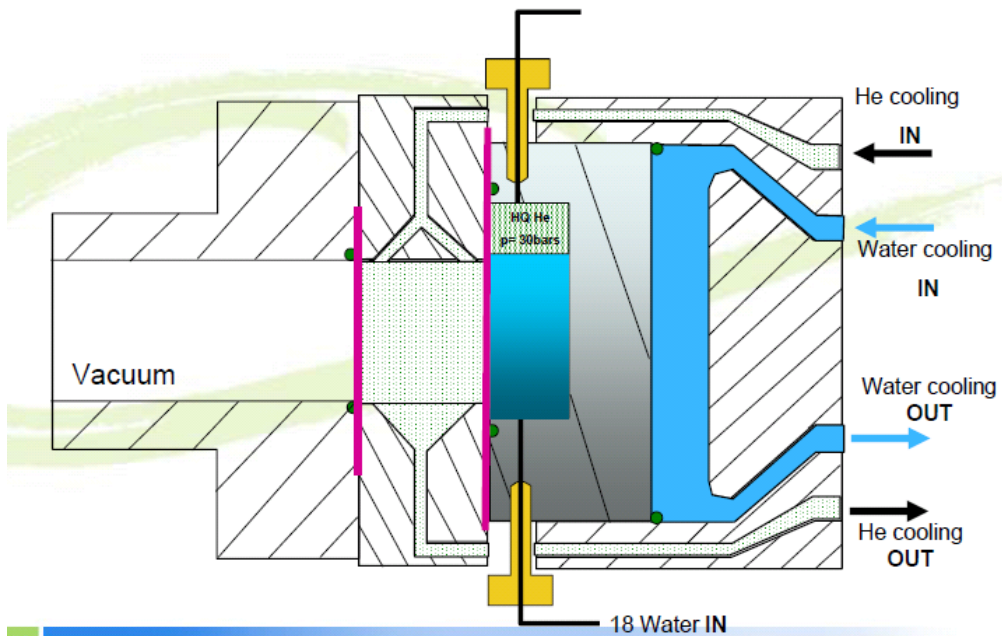
# Principle of beam regulation, diagnostics

## Proton beam generation principle:

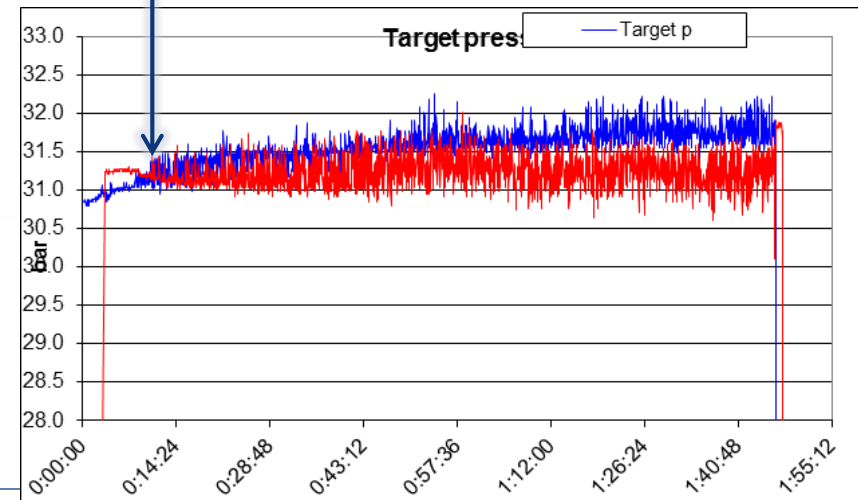




# Target monitoring for mistuning behavior

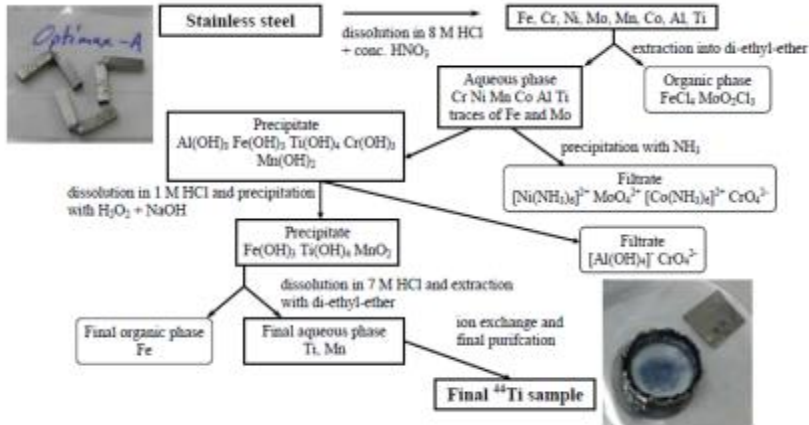


Onset of target boiling as seen  
On pressure sensor

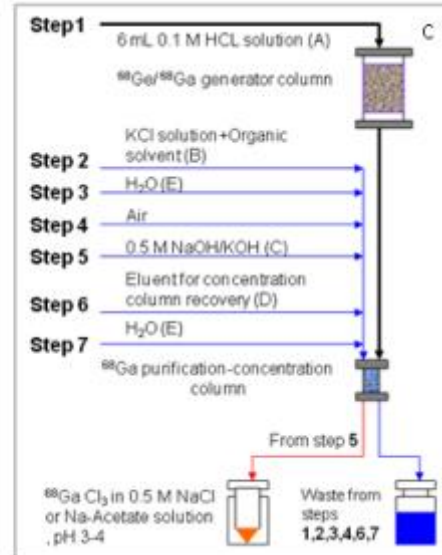
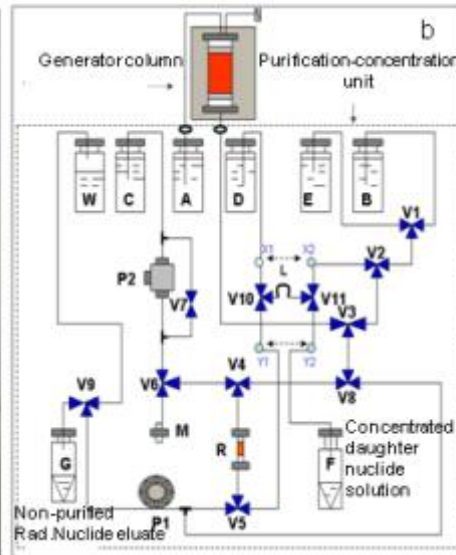
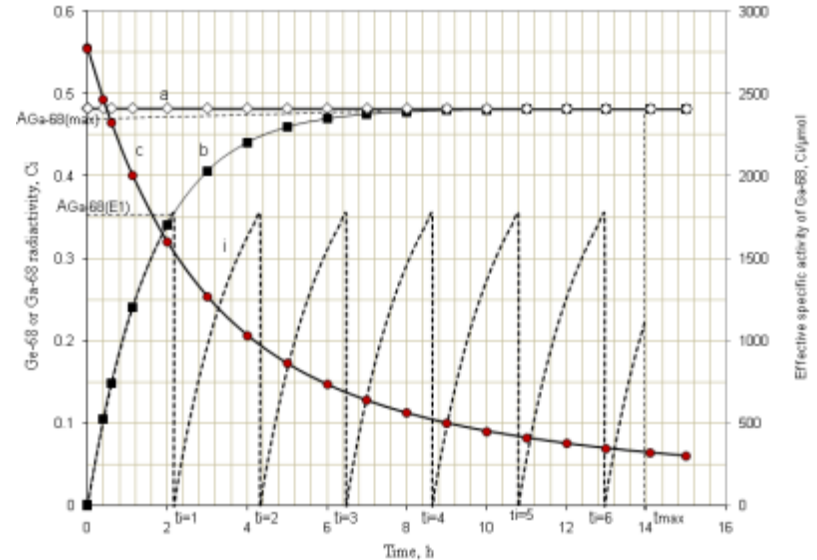


L. Maciocco, AAA

# Generators for nuclear pharmacy in hospitals



<sup>44</sup>Ti/Sc D. Schumann, PSI



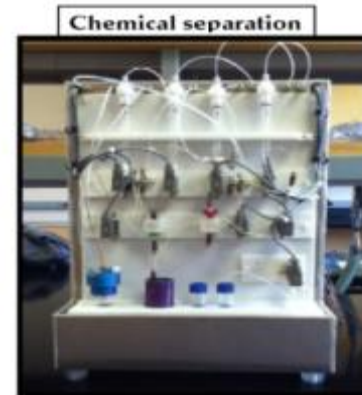
RADIGIS generator from MEDISOTEC, *Le Molecules* 2014, 19, 7714

# Radiochemistry, transport and use

By the very nature of the activity,  
Radioprotection, shielding, compliance (license) with the regulatory bodies will be  
Influencing/triggering the technical choices



Hot cell for nuclear medicine preparation  
Lemer-Pax



Automated chemistry module  
P. Schaeffer et al.



AAA

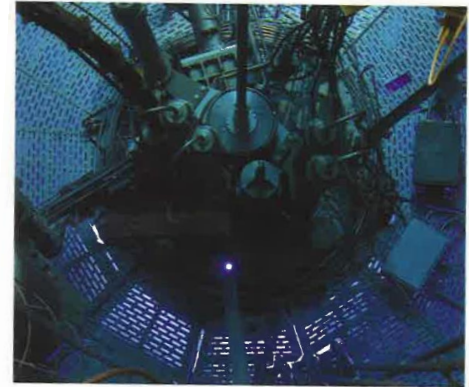


# Advanced concepts

## Neutron sources

Is  $(n,\gamma)$  more favorable than  $(d,p)$ ?

the heat load from the beam on the target is decoupled from the target.



# Production of neutrons from proton beams of cyclotron

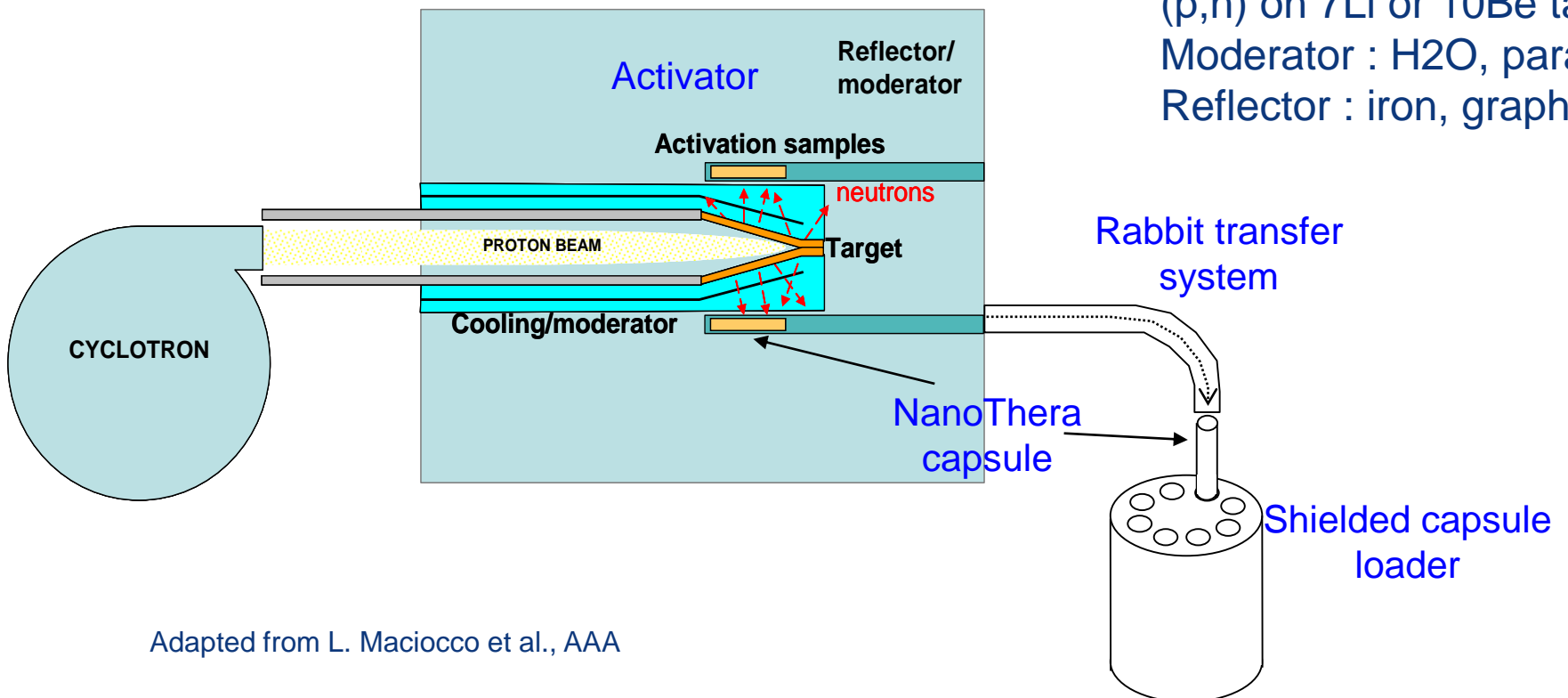
- Concept deriving from the Neutron-driven element transmuter (based on the **Adiabatic Resonance Crossing** concept) proposed by C. Rubbia in 1995-1998 (TARC experiment-CERN)

Some ideas

(p,n) on  ${}^7\text{Li}$  or  ${}^{10}\text{Be}$  target

Moderator :  $\text{H}_2\text{O}$ , parafin

Reflector : iron, graphite

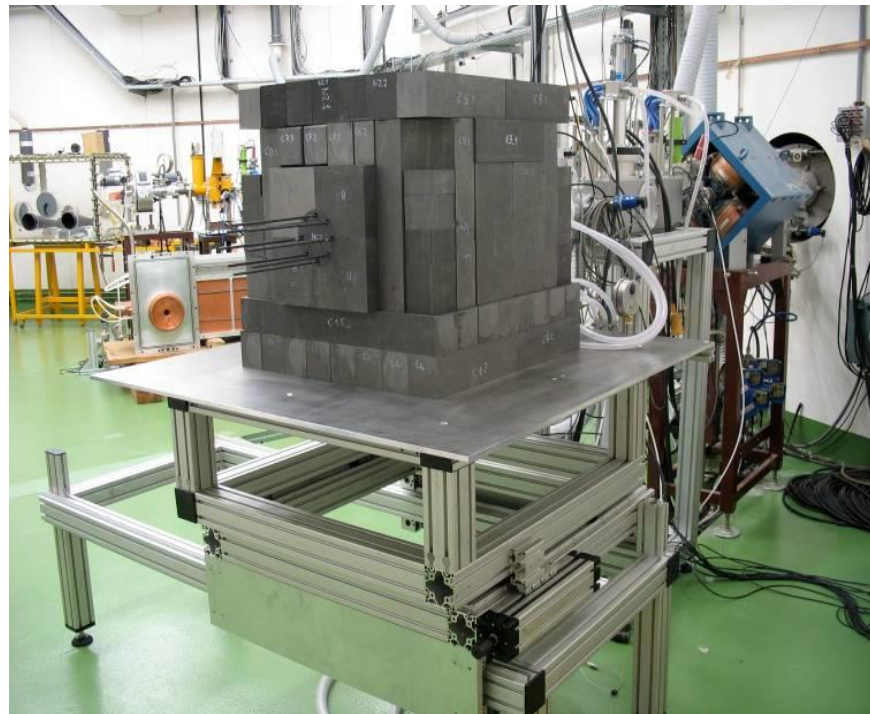


Adapted from L. Maciocco et al., AAA

# The THERANEAN activator

- Concept deriving from the Neutron-driven element transmuter (based on the **Adiabatic Resonance Crossing** concept) proposed by C. Rubbia in 1995-1998 (TARC experiment-CERN)
- First prototype (**INBARCA activator**, 2 kW) built and tested in 2005-2008 in JRC-IHCP cyclotron (40 MeV, 50  $\mu$ A), Ispra (Italy)
- **THERANEAN activator (70 MeV, 350  $\mu$ A)** designed for industrial production of therapeutic activities of  $\beta^-$ -emitting radioisotopes (optimised for  $^{166}\text{Ho}$ )
  - ✓ **Proton target (25 kW)** designed through coupled Monte Carlo (power deposition) - CFD (thermal hydraulics) - FE structural numerical simulation
  - ✓ **Compact neutron activator** (neutron moderation/confinement), designed through extensive Monte Carlo simulation using both MCNPX and FLUKA codes
  - ✓ **Final activator assembly** (supplied with 16 activation channels with remote loading, for a total production capacity of 64 capsules) designed for routine production and installed in P1 bunker in ARRONAX

# INBARCA activator at JRC Ispra (40 MeV, 50 $\mu$ A)

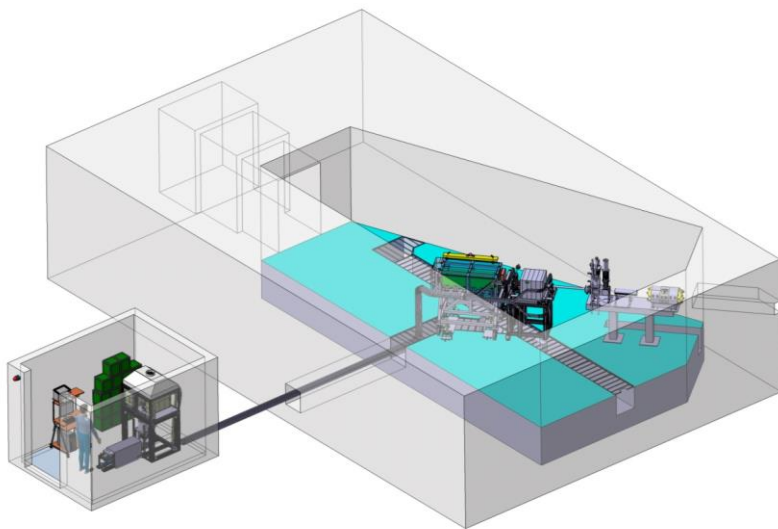


L. Maciocco, AAA



## The TheraneaM neutron activator

- Capable of producing more than 50 doses per batch of Ho-166 microparticles for brachytherapy
- Energy: **70 MeV**
- Max experimental proton beam current: **375  $\mu$ A**
- Experimentally validated in May 2014



L. Maciocco, AAA



# Comparison of numerical and experimental results

- Maximum total neutron flux in activation channels at 350  $\mu\text{A}$ :  $2 \times 10^{12}$  n/cm<sup>2</sup>/s
- Maximum saturation yields per sample mass and unit current [MBq/g/ $\mu\text{A}$ ]:

Sample	Reaction	INBARCA experimenta I (36 MeV)	THERANEAN (70 MeV)		
			Experim.	MCNPX (ENDF-B VI)	FLUKA
Mo metal foils	$^{98}\text{Mo}(n,\gamma)^{99}\text{Mo}$	0.9	2.1	1.0	2.0
Ho metal foils	$^{165}\text{Ho}(n,\gamma)^{166}\text{Ho}$	153	808	505	NA

# Comparison of numerical and experimental results

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Higher energy together with optimised neutronic design results in a **yield improvement of a factor 5/ $\mu\text{A}$**  for  $^{166}\text{Ho}$  with respect to the INBARCA prototype  
Improvement factor for  $^{99}\text{Mo}$  limited to factor 2.3 (higher energy cross-section)

# Ho-therapeutic particles activation capabilities

- Activity for a 6h run and irradiation time to obtain  $^{166}\text{Ho}$  therapeutic specific activities at EOB+12h (per g of particles, at 350  $\mu\text{A}$ )

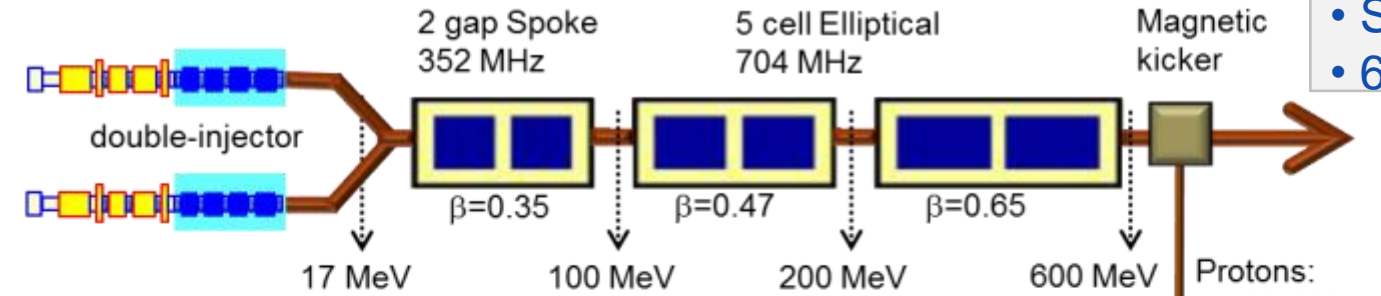
Sample	Application	6h-Yield (after 6h irr. and 12h decay) [GBq/g]	$A_{\text{thera}}$ [GBq/g]	Irrad time for $A_{\text{thera}}$ [h]
Theranear Ho oxide sub-micro particles suspensions	Intra tumoral treatment	19	3.5 (a)	1
Microparticles Ho-PLLA, 30 $\mu\text{m}$ , 17 %wt Ho content (b)	Intra arterial injection for liver cancer treatment	7.8	1-25(c)	1-24

- Based on INBARCA animal tests results (50  $\mu\text{l}$  for 1 cm tumour)
- Based on INBARCA activation results (particles supplied by University Medical Centre-Utrecht)
- Depending on liver weight and effective dose, data from Smits, Nijsen et al., J. of Exp. & Clin. Cancer Research, 2010

L. Maciocco, AAA

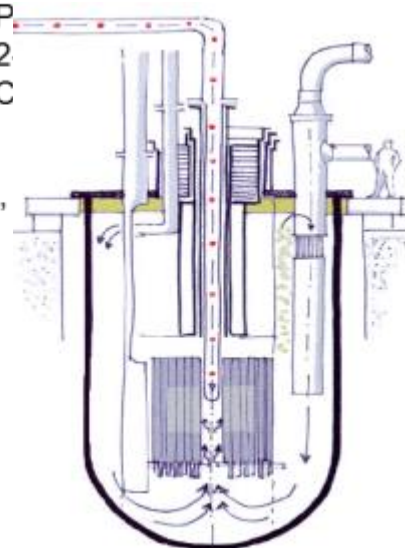
# New large scale facilities for medical isotope production

# MYRRHA (ADS) & ISOL@MYRRHA

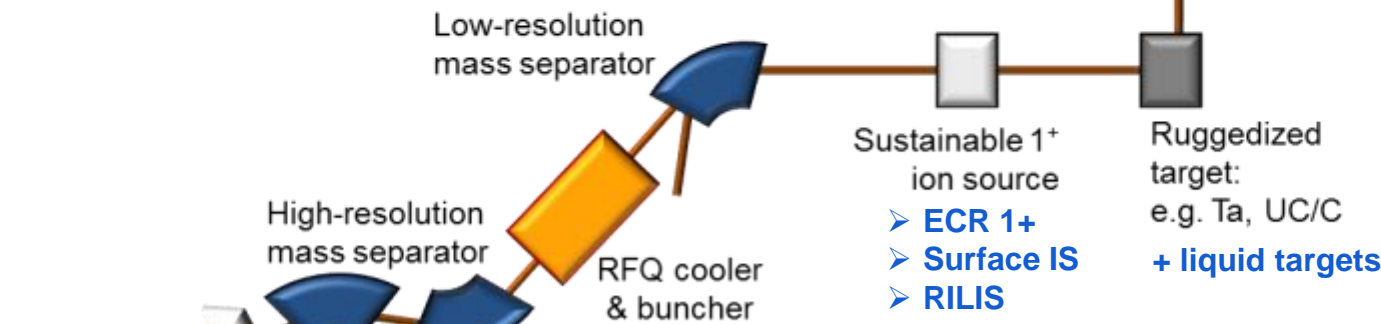


**Reactor**

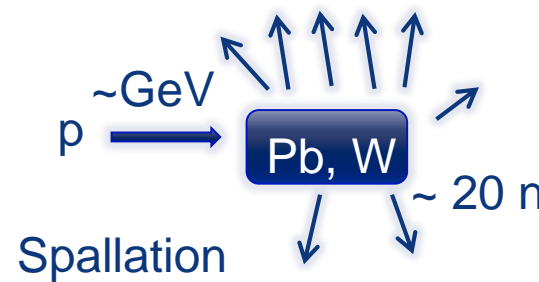
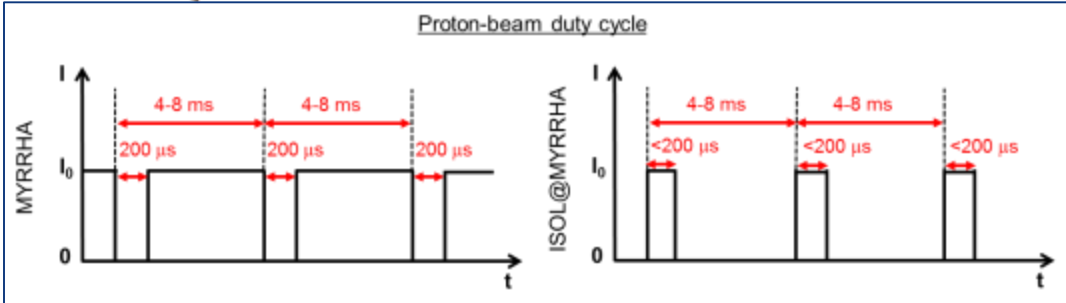
- Subcritical/Critical
- 65 to 100 MWth



No beam trip (>3s) in 10 days



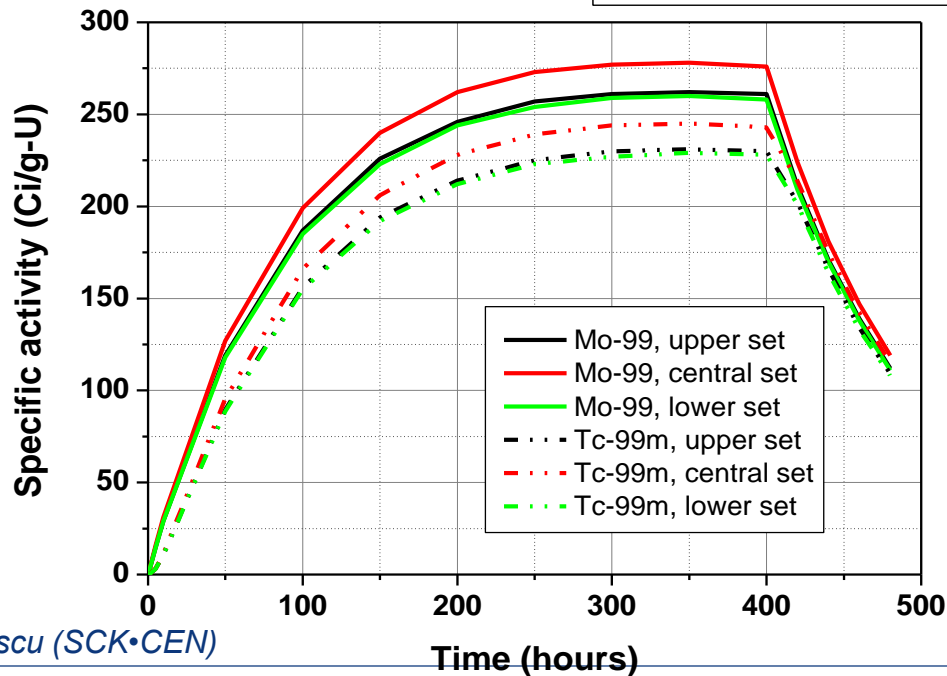
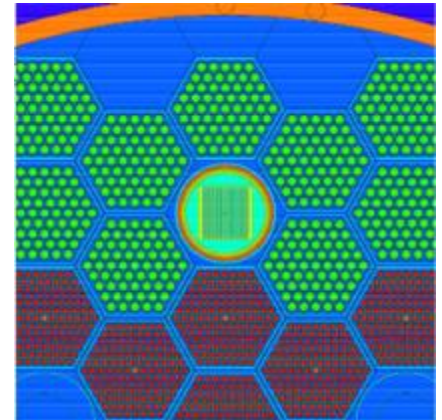
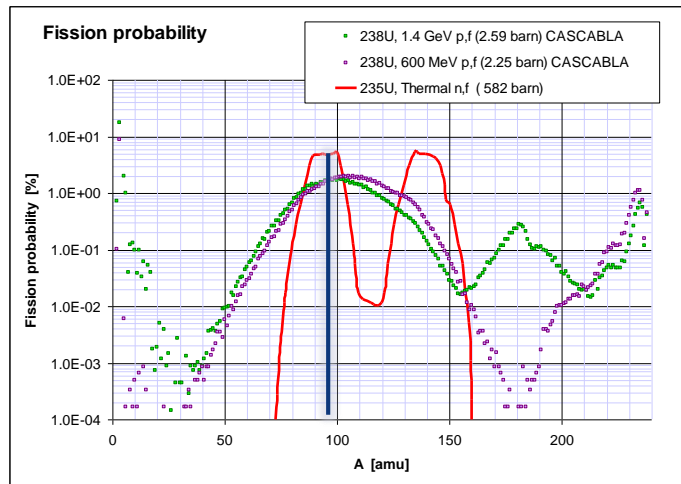
~60 keV RIBs



Courtesy L. Popescu (SCK•CEN)

# Radioisotope (Mo-99) production capability

- Sub-critical @ 73 MW

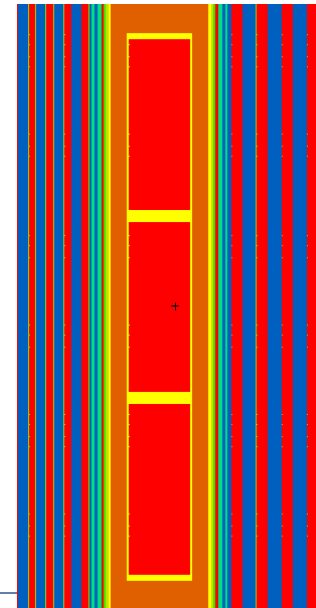


Average specific power

173 W/cm<sup>2</sup>

184 W/cm<sup>2</sup>

171 W/cm<sup>2</sup>



L. Popescu (SCK•CEN)

# ESS and radioisotopes



**Primary mission:  
Neutron scattering studies for  
material science, biology etc.**

**When: 2019, complete 2025**

**Where: Lund, Sweden**

**Alternative uses:  
Workshop on using ESS for basic  
research, i.e. neutron, neutrino,  
nuclear, muon and medical physics in  
2009.**

Courtesy prof Cederkall



# ESS and radioisotopes

## Accelerator

The ESS accelerator high level requirements are to provide a 2.86 ms long proton pulse at 2 GeV at repetition rate of 14 Hz. This represents 5 MW of average beam power with a 4% duty cycle on target.

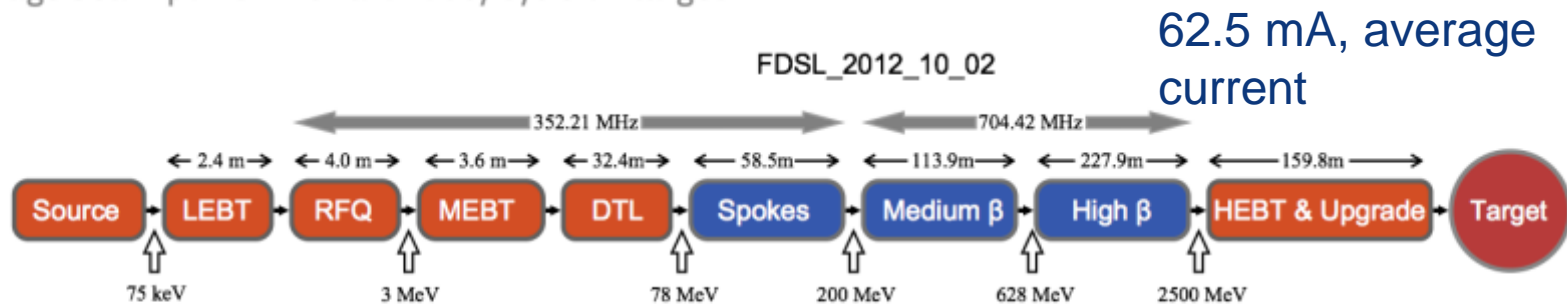


Figure 4.52: Superconducting sectors in the accelerator layout block diagram, coloured blue: spokes, medium- $\beta$ , and high- $\beta$ .

Section	Number of modules	Frequency [MHz]	Input energy [MeV]	Cavities per module	Cavities per sector	Module length [m]	Sector length [m]
Spoke	14	352.21	79	2	28	2.9	58.5
Medium- $\beta$	15	704.42	201	4	60	5.6	113.8
High- $\beta$	30	704.42	623	4	120	6.7	227.9
Total	59				208		400.16

Courtesy prof Cederkall

Table 4.11: Main parameters of the spoke, medium- $\beta$  and high- $\beta$  sectors.

ref: ESS TDR

# The LANSCE concept and beam skimming (E. Pitcher, T. Shea, ESS)

- Isotope production targets placed directly in proton beam path
- Rapid target insertion and removal using “rabbits”
- Isotopes produced via (p,x) reactions placed in front
- Isotopes produced via (n,x) reactions placed in back

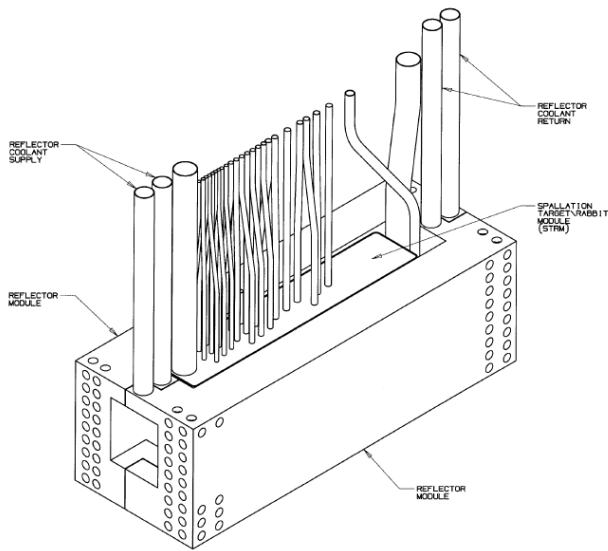
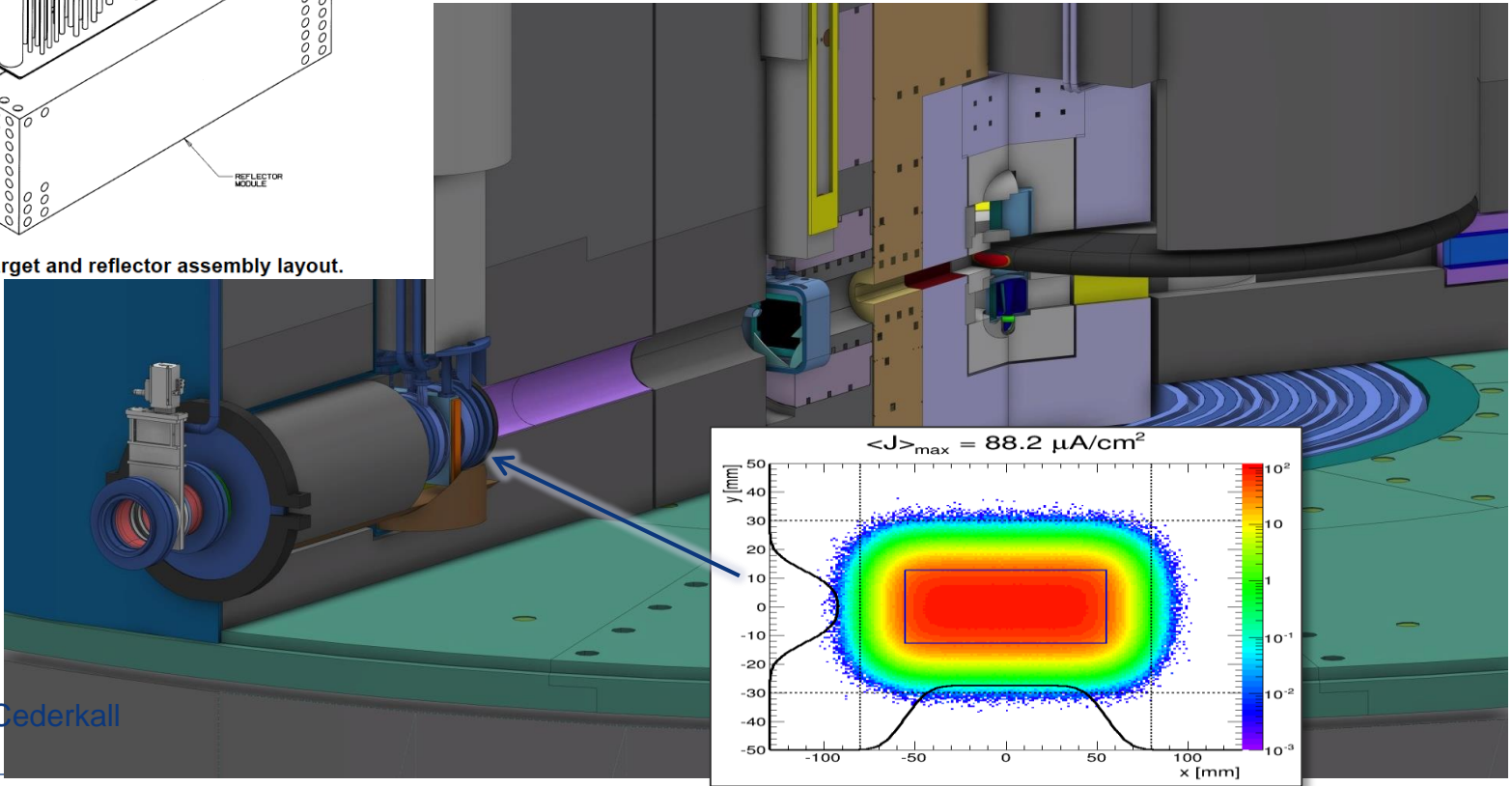


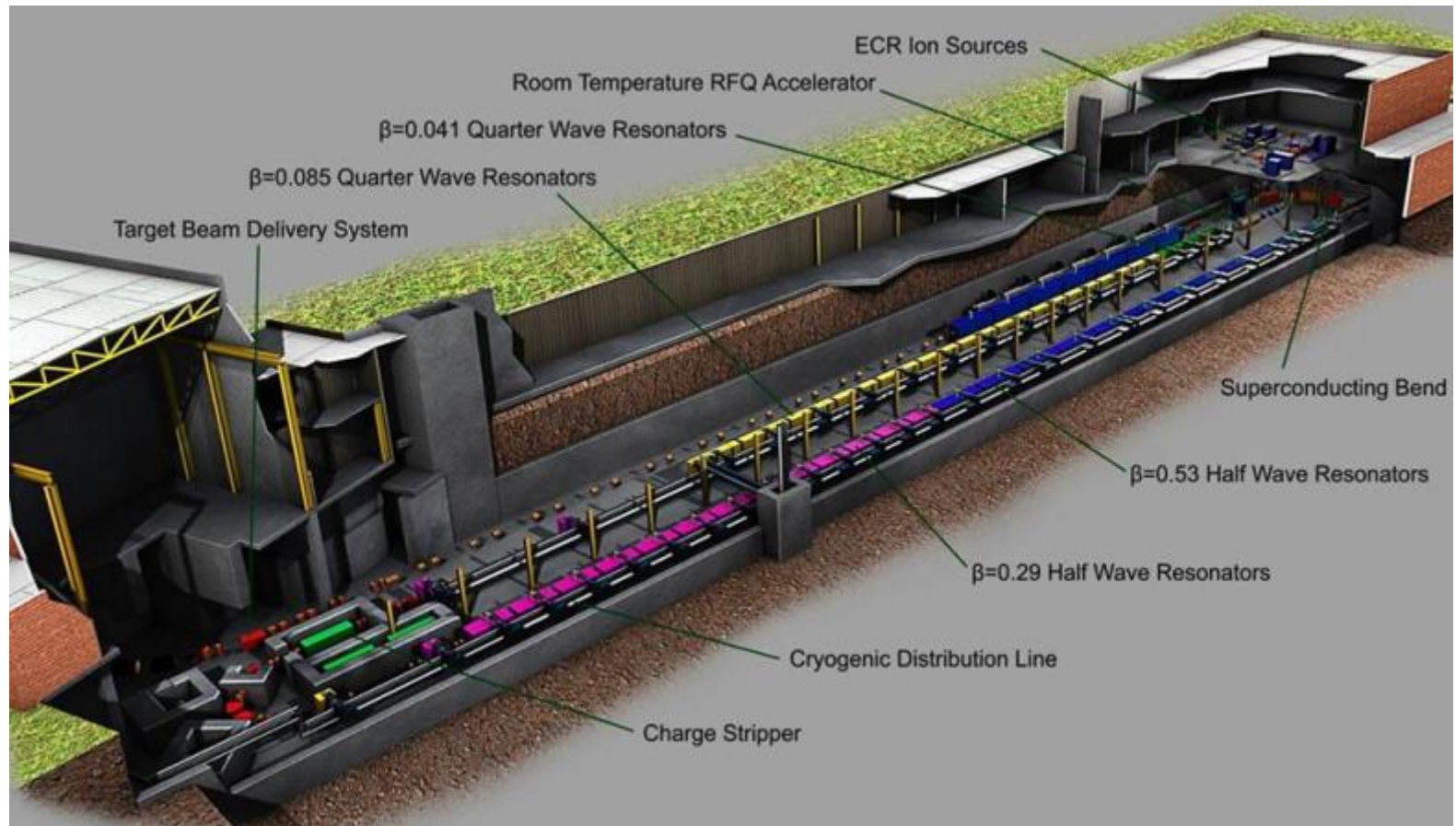
Fig. 3. Target and reflector assembly layout.



Courtesy prof Cederkall

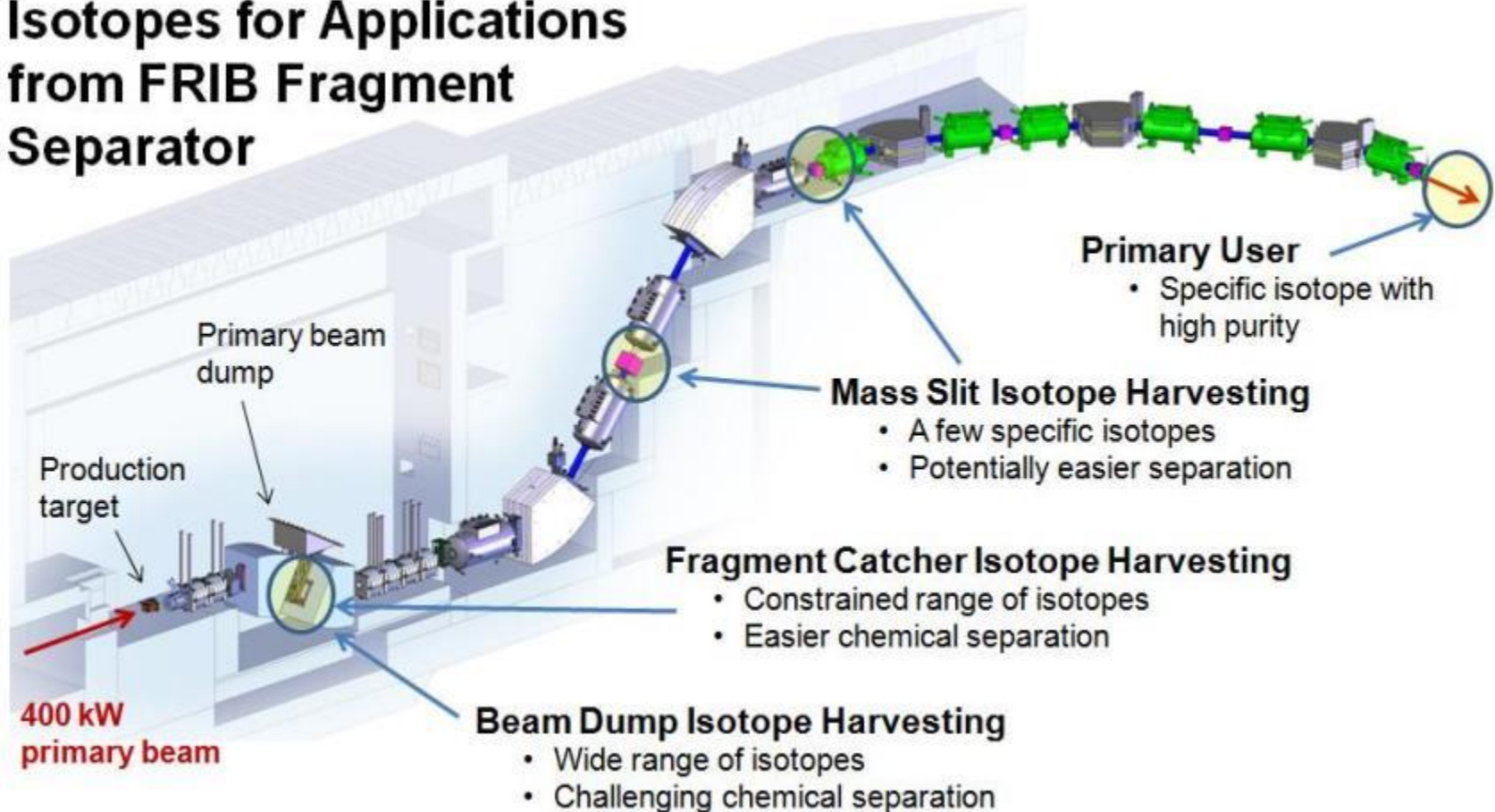
# Radioisotope harvesting in the water beam dump of FRIB

FRIB is a future heavy ion fragmentation facility at MSU, USA  
Up to U beams at 200GeV/c, 400kW



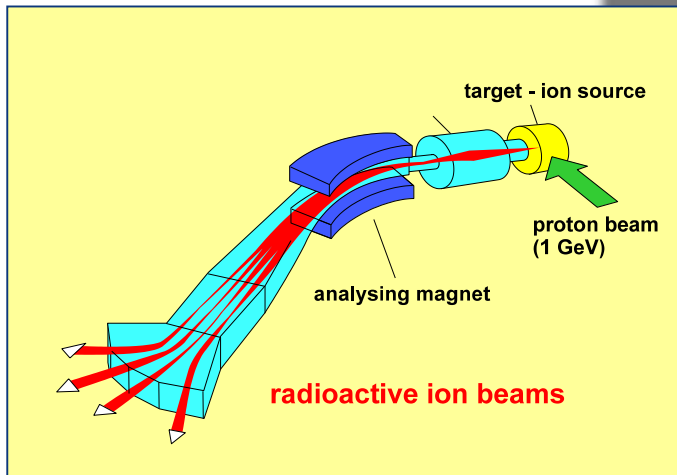
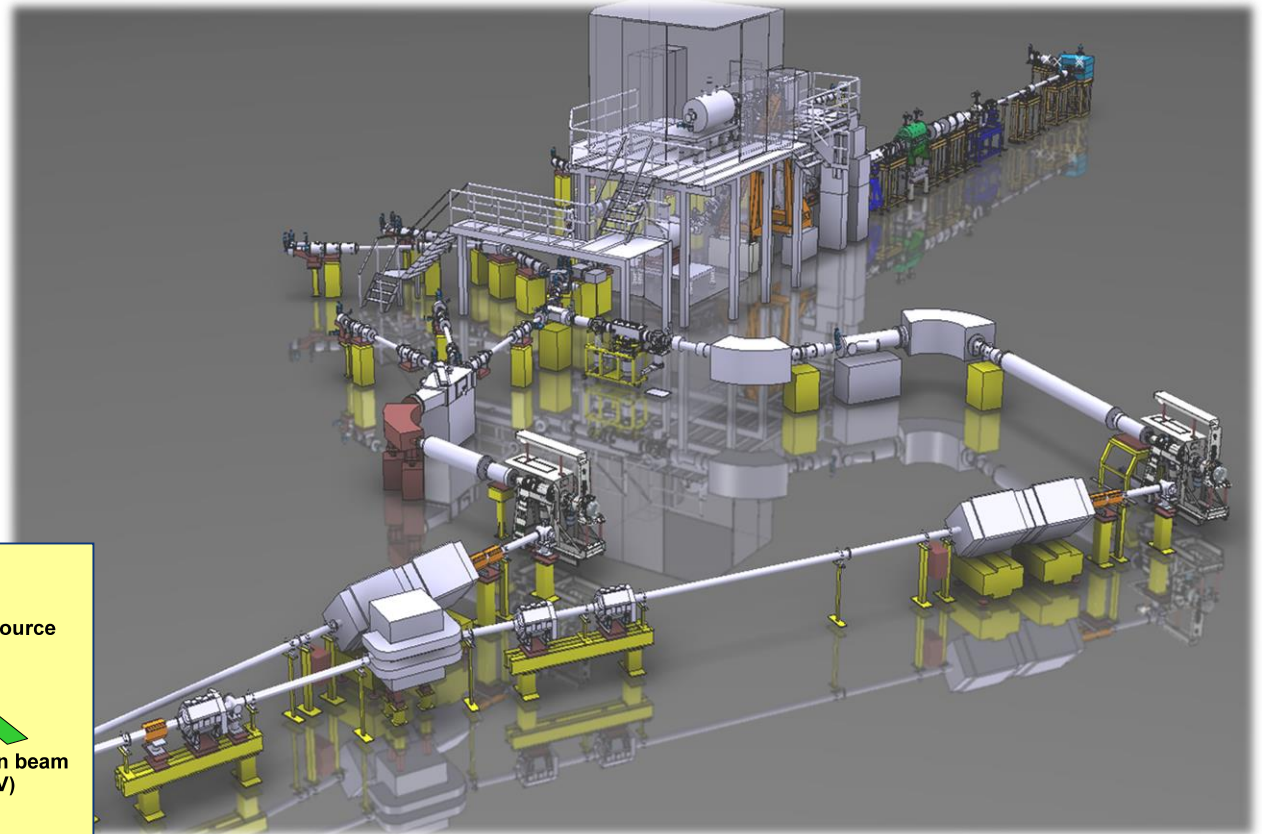
# Radioisotope harvesting in the water beam dump of FRIB

## Isotopes for Applications from FRIB Fragment Separator



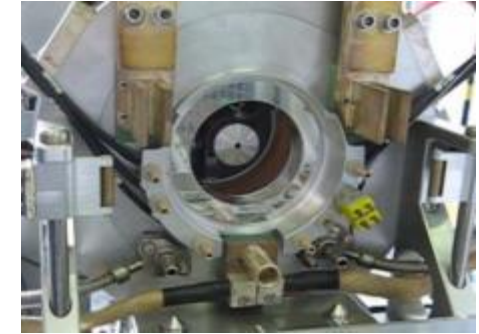
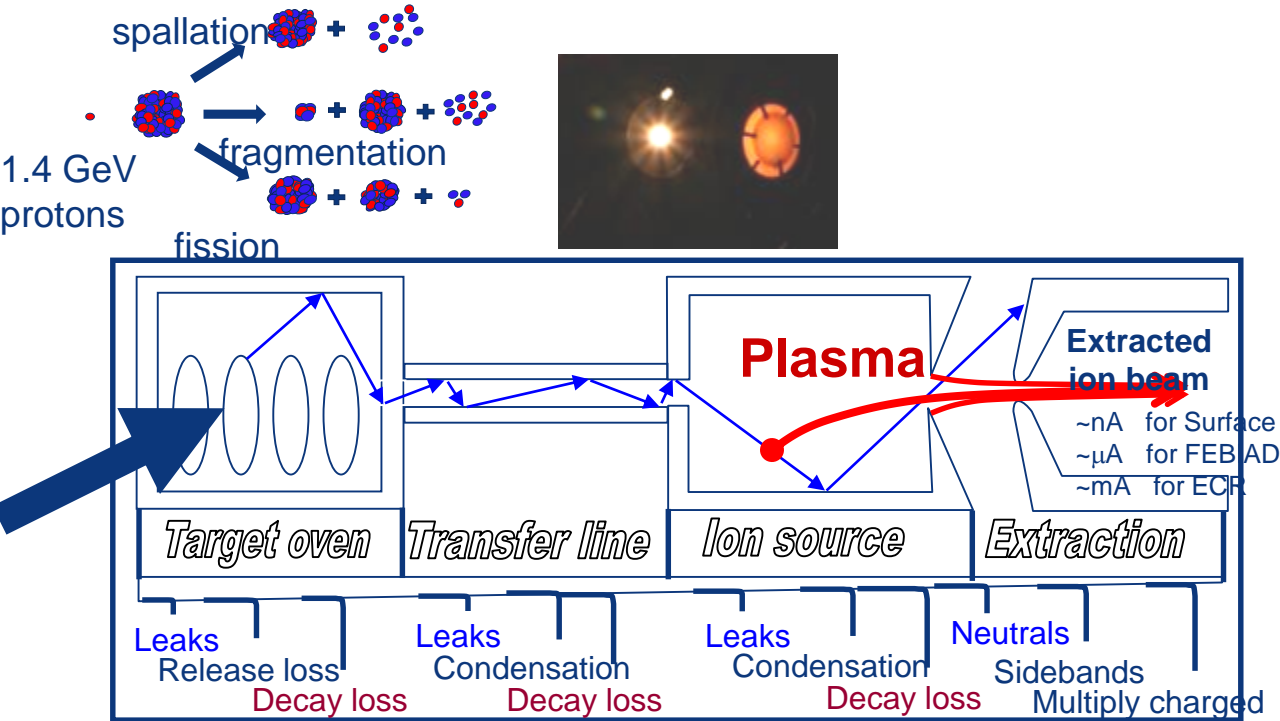
# Medical radioisotope ion beam purification

# Radioisotope beam formation at ISOLDE, CERN



**ISOLDE**

# Principles of radioactive beam production



Primary beam  
(MeV/u-GeV/u)

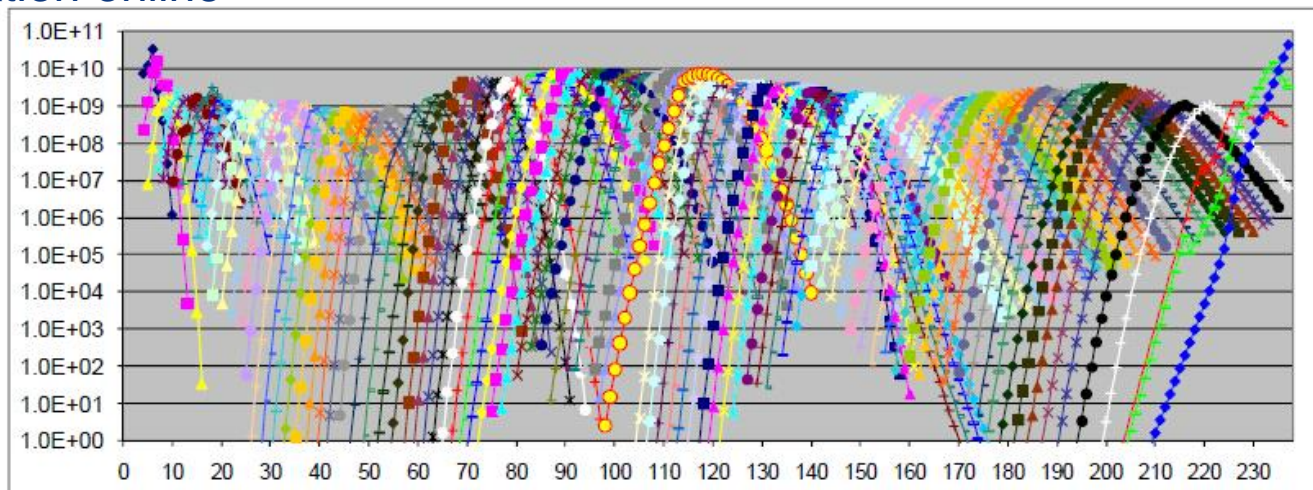
There is an overall efficiency  
For these extraction processes

# The « ISOL » filter

Isotope mass separation online

In-target production rate

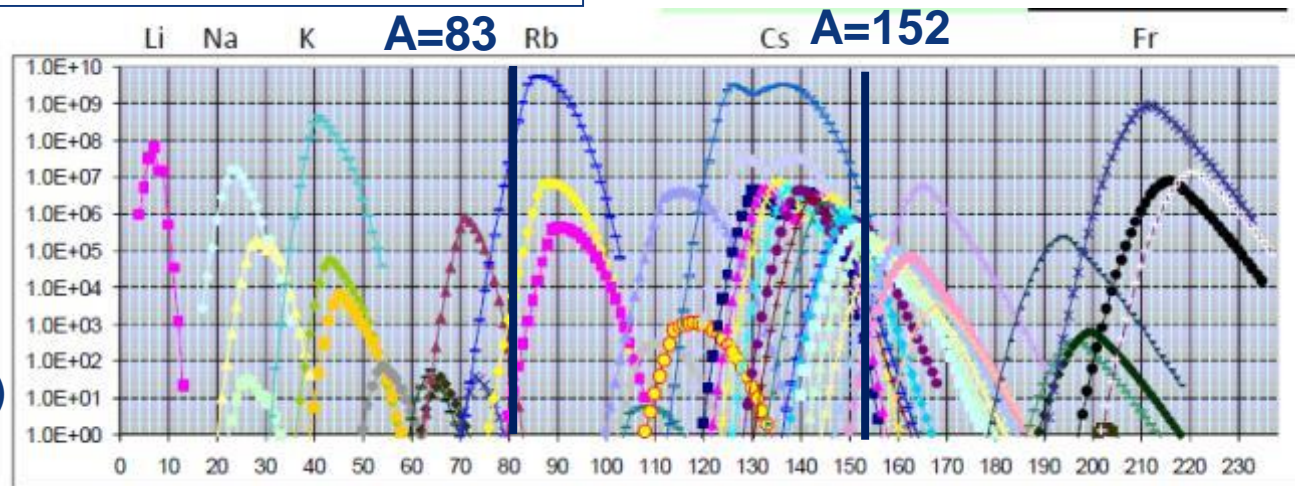
1000+ isotopes  
(for 73+ elements)  
“online”



$$I_{[\text{pps}]} \sim \Phi_{[\text{pps}]} \sigma_{[\text{barn}]} N_{[\text{g/cm}^2]} \varepsilon [\%]$$

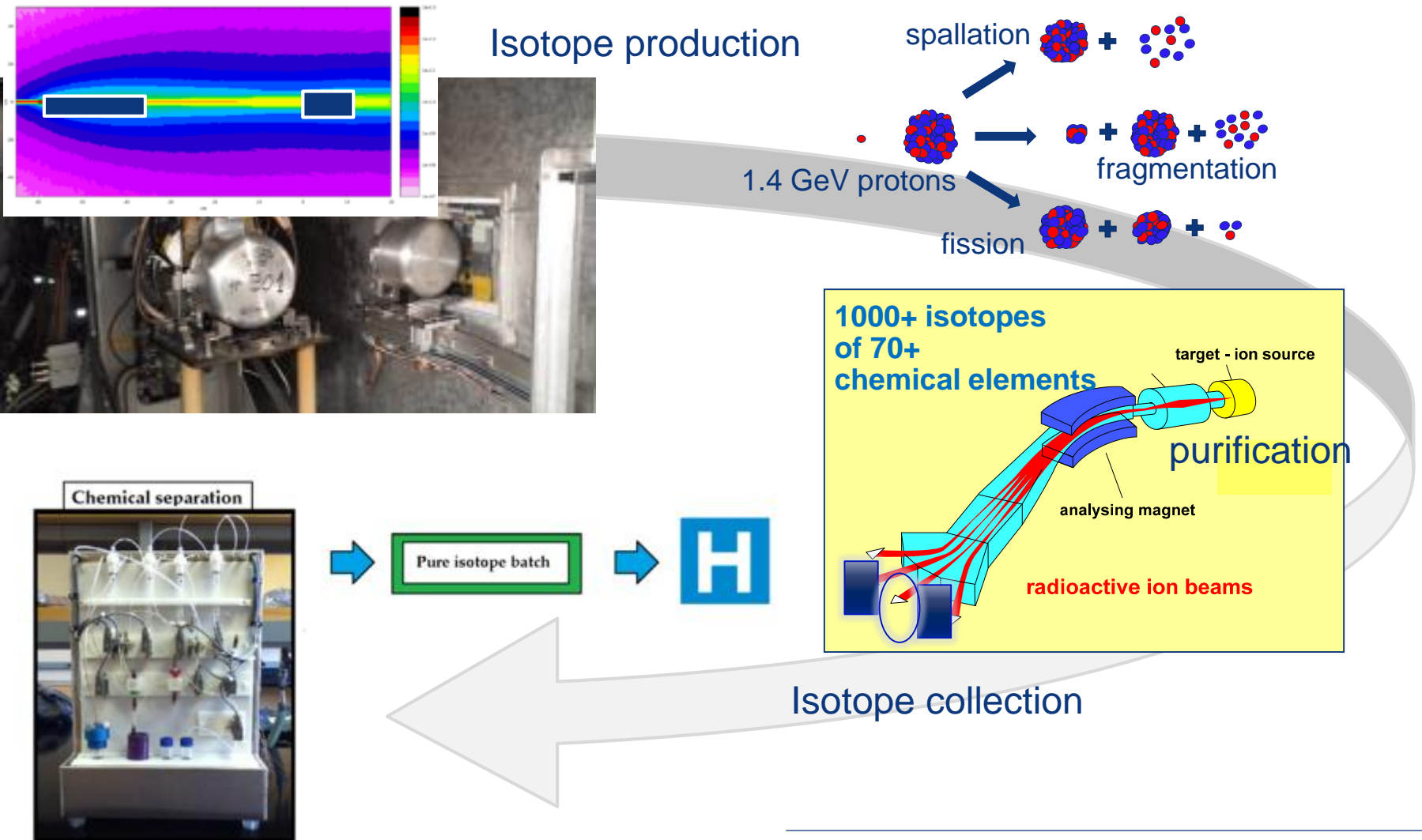
**Intensity  
Purity**

Beam production rate  
(Mass separation filter)





# CERN-MEDICIS : Isotope production in the dump and mass separation in the lab



# Isotope mass separation added value

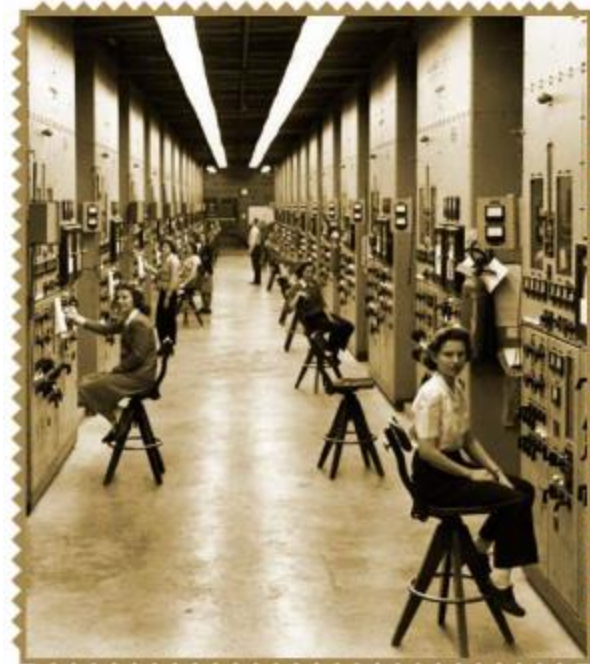
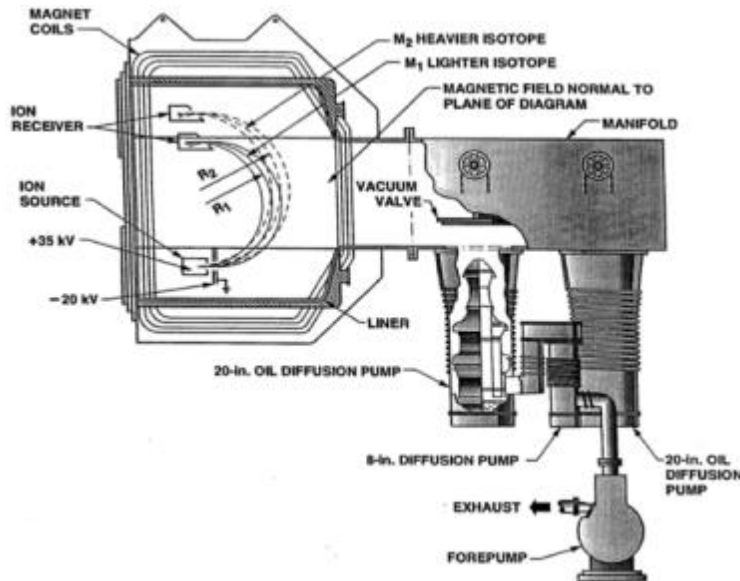
Non carrier added radioisotope fraction (high specific activity)

Efficiencies to be developed

Can this process be applied in large scale ?

A first terrifying use:  $^{235}$  uranium enrichment of “Little Boy”

And later a much more positive application :  
isotope enrichment for medical isotope production



The Calutron (E. Lawrence)

# MEDICIS-PROMED training network is recruiting 15 PhD students soon

[www.cern.ch/medicis-promed](http://www.cern.ch/medicis-promed)

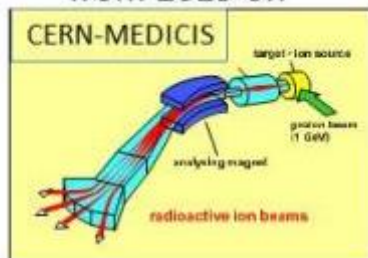


European Organization for Nuclear Research	CERN 1	Lausanne University Hospital	CHUV
University of Manchester	Graphene inst. 2	Geneva University Hospital	HUG
University of Mainz	JOGU 3		
Advanced Accelerator Applications	AAA 4	Swiss Fed. Inst. of Tech., Lausanne	EPFL-ISREC
Instituto Superior Técnico	C2TN 5	Medauston	Medauston
Centro Nazionale di Adroterapia Oncologica	CNAO 6	Oxford university consulting	Oxford consult
Lerner Pax	PAX 7	ARRONAX GIP	ARRONAX
University of Leuven	KUL 8	Institut Laue Langevin	ILL



**MEDICIS-PROMED: Innovative treatments based on radioactive ion beam production, transport and preclinical studies**

Pure innovative Radioisotope beams from 2015 on



Mass purification at medical cyclotrons



Radiopharmaceuticals targeting ovarian cancer

New Personalized Treatment



Theranostics Isotope Pairs

Functional Imaging

11C PET aided hadrontherapy

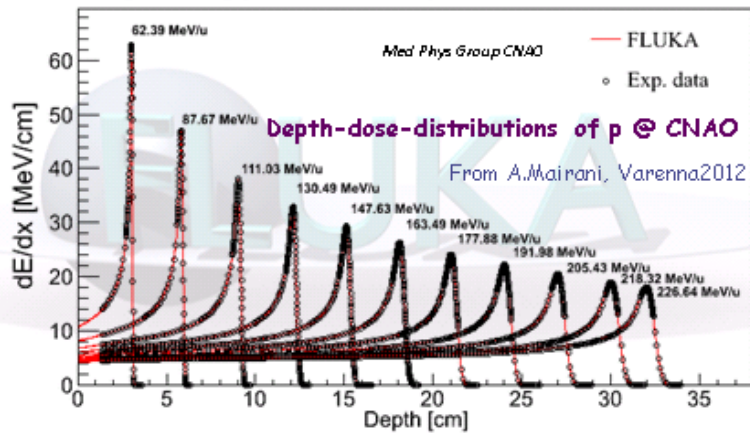


# Medical radioisotope ion beam : another option for hadron therapy ?

# Treatment with $^{11}\text{C}$ PET isotopes

Fluka vs hadrontherapy, present: HIT, CNAO, ...

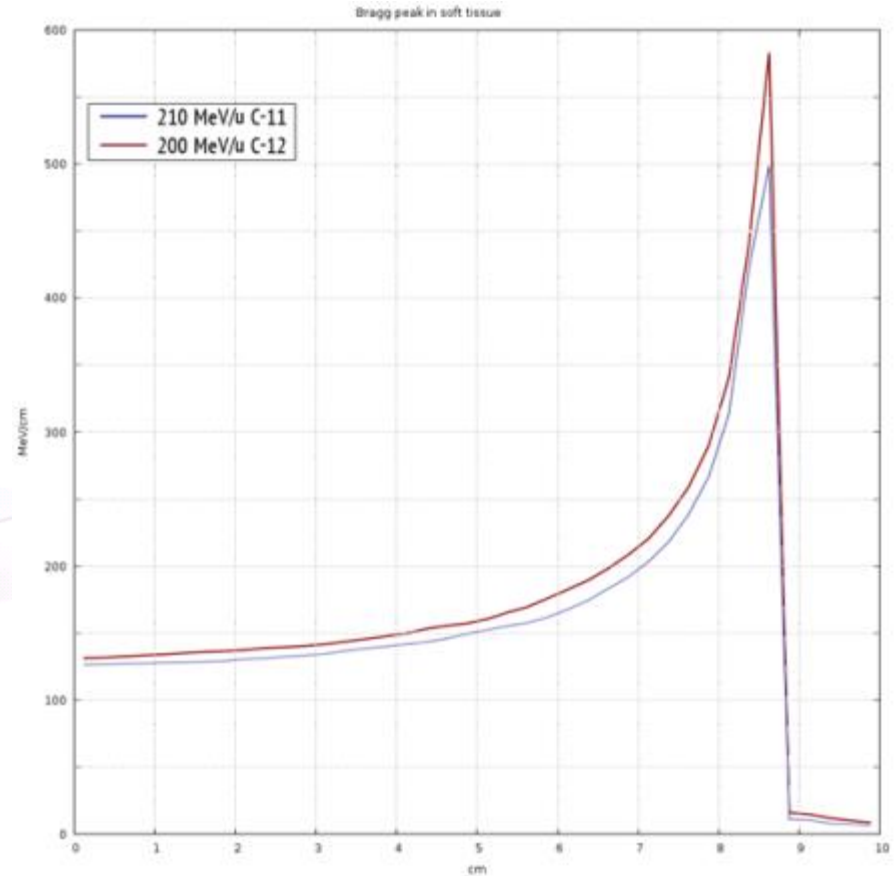
Used for generating p,  $^{12}\text{C}$  dose vs depth databases then used for TP



in water wo/with RIFI for the 147 energies in the initial phase of the operation

A. Ferraì

March, 2011

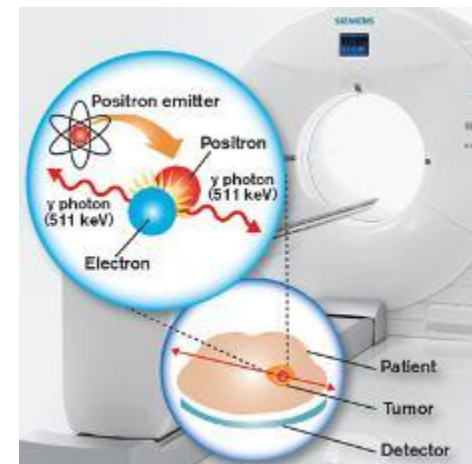
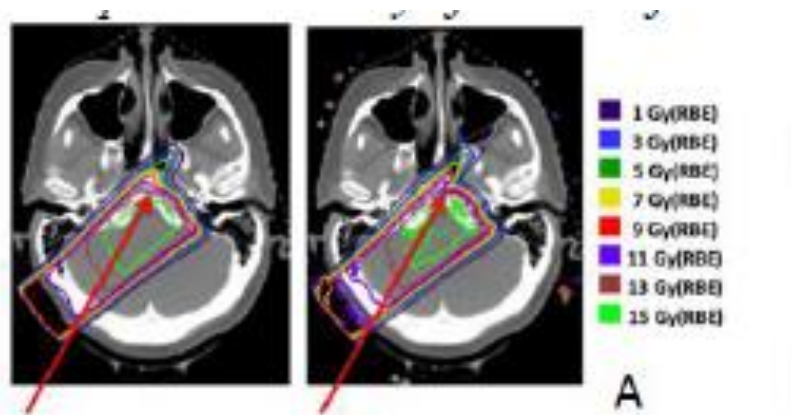


Preliminary Fluka simulations  
 R. Augusto et al.

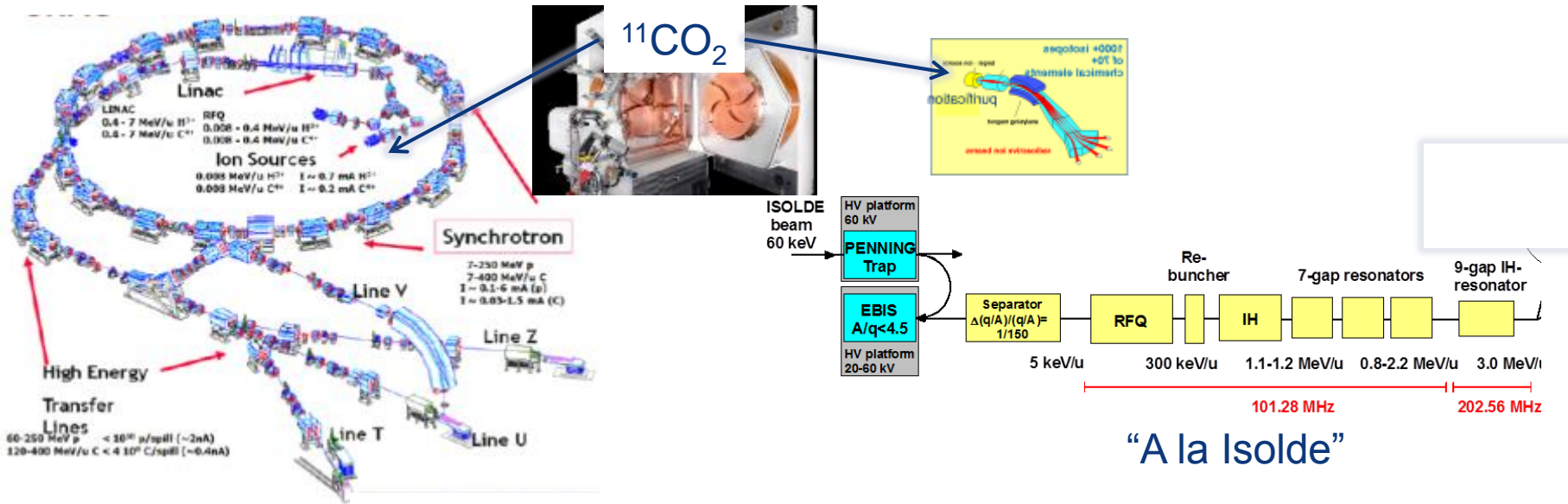
# $^{11}\text{C}$ Beams for combined PET/Hadron therapy

Comparison of in-beam PET with fragment  $^{12}\text{C}$  ( $^{11}\text{C}$ ,  $^{15}\text{O}$ ) and direct  $^{11}\text{C}$  use

These studies have been performed at HIMAC, NIRS



# Possible acceleration schemes : efficiencies matter



“A la Isolde”

## Directly in the ECRIS

Method	Cyclotron (protons)		Target	Reaction	Charge breeding strategy (ion sources)	In-target prod. [pps]	Efficiencies: Ion./post-accel./inj+ej.	<sup>11</sup> C /spills (1Hz)
	E [MeV]	I [μA]						
PET prod (batch)	22	150	N <sub>2</sub> (>1 atm)	<sup>14</sup> N(p,α) <sup>11</sup> C	ECRIS 0 → n+	3 · 10 <sup>10</sup>	5%/30%/20%	1 · 10 <sup>8</sup>
REX-ISOLDE (ISOL)	70	1200	NaF-LiF eutect.	<sup>19</sup> F(p,2αn) <sup>11</sup> C	VADIS +EBIS 1+ → n+	4 · 10 <sup>11</sup>	5%/8%/20%	2.3 · 10 <sup>8</sup>

- T.M. Mendonca et al., CERN-ACC-2014-0028
- S. Hojo, et al. NIMB 240, 75 (2005).

# Conclusion

A medical radioisotope is a radioisotope, with some extra requirements.

A few blockbusters exist, large room for emerging ones.

A large family of different facilities for their production :

From those, compact cyclotrons and linacs for local individual dose production.

Larger infrastructures cover central production before dispatching.

Future large scale facilities are expected to fill some missing gaps.

Beams of radioisotopes will be exploited in the medical field for purification and possibly for hadron therapy

QUESTION ?



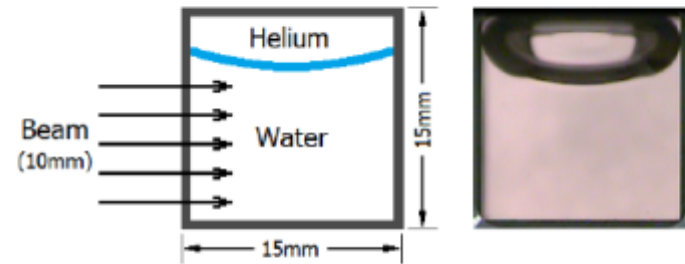
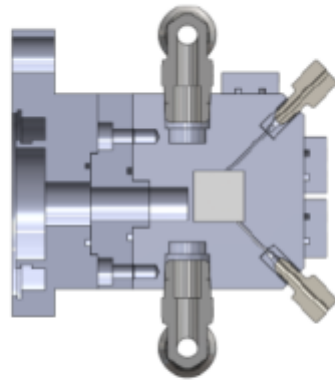
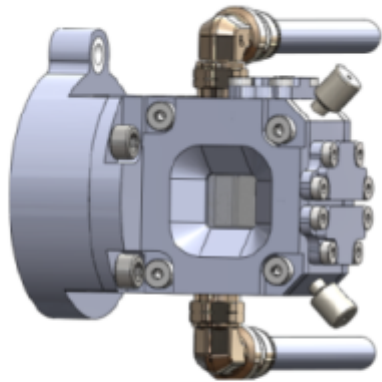
# Reserve

# WATER TARGET DEMOGRAPHICS

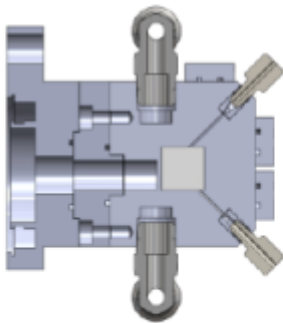
	1998	2015
Maximum Beam Current ( $\mu\text{A}$ )	30 - 50	100 - 150
Maximum Beam Power (W)	300 - 600	1300 - 2700
Irradiated Volume (mL)	0.5 - 2.0	2.0 - 4.0
Chamber Material	silver	niobium, tantalum
Helium Window Cooling	> 95%	< 30%

# Visualization Targets

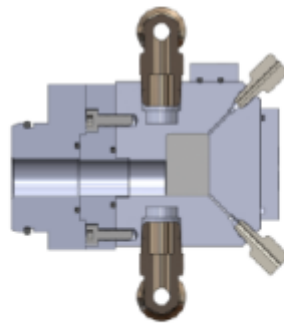
- Aluminium body, with two sapphire ( $\text{Al}_2\text{O}_3$ ) viewing windows
- Operated on IBA 18/9, with maximum beam powers  $> 1$  kW



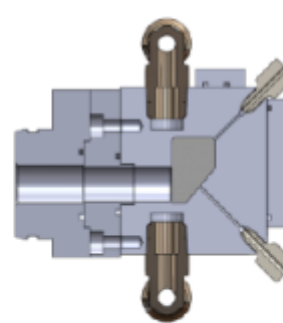
Original



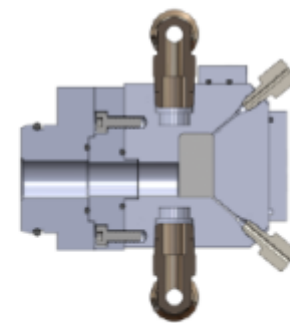
Tall



Ramp

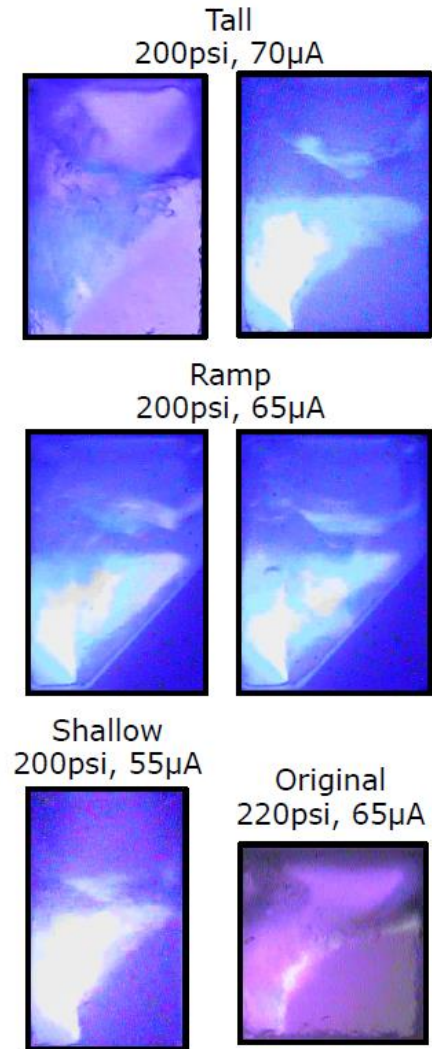


Shallow

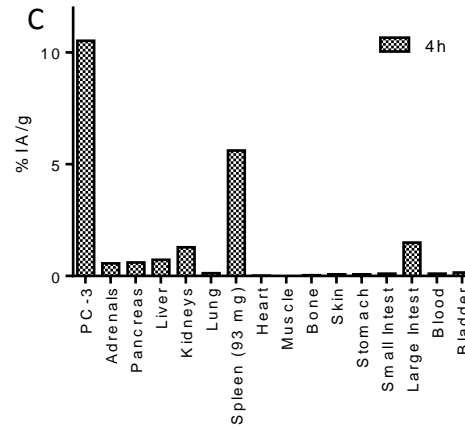
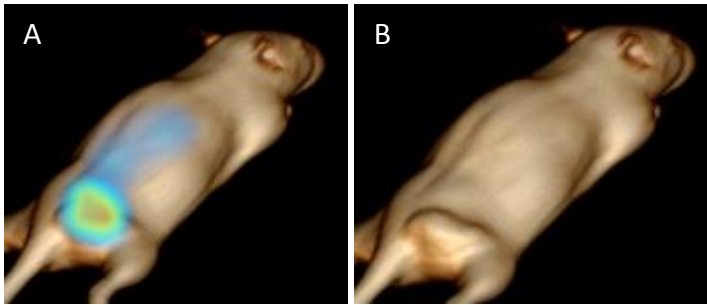


# Visualization Conclusions

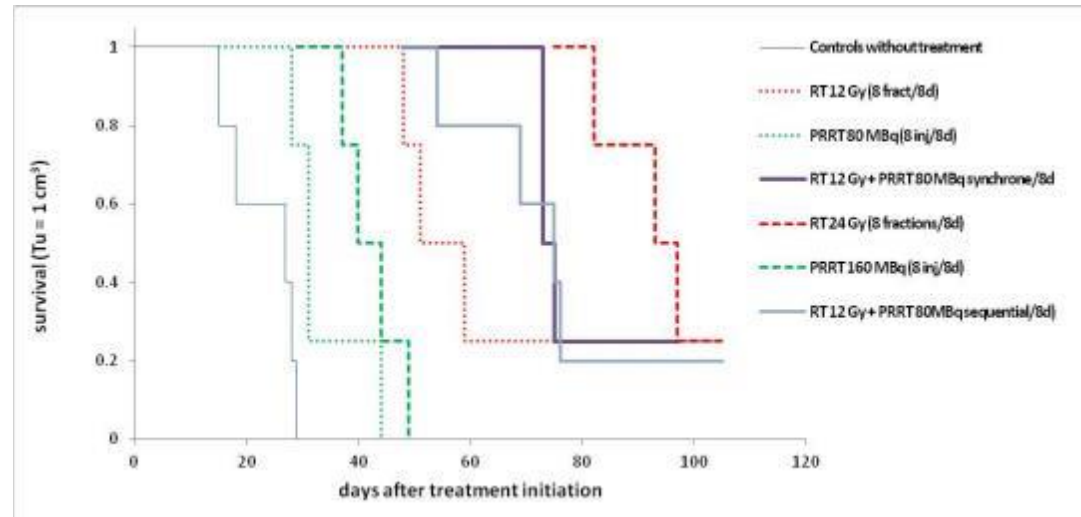
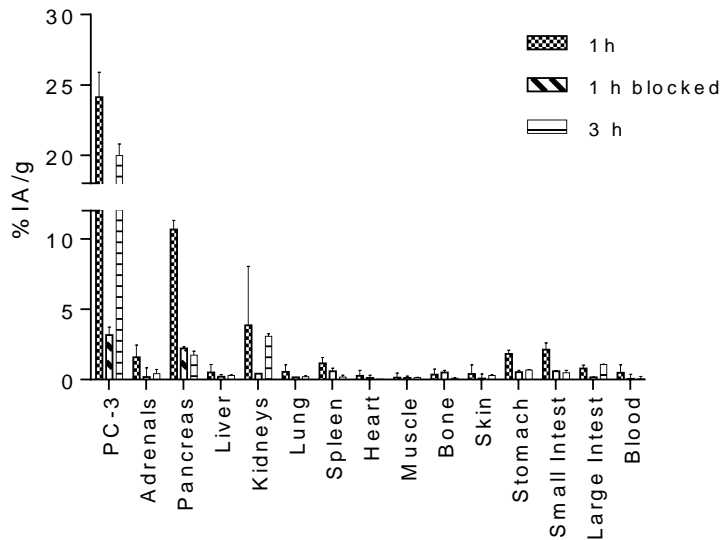
- Additional chamber height beneficial for vapor accumulation
- Additional chamber depth can accommodate more voiding
- Minimum fill has a threshold to prevent penetration through the overpressure bubble
- **Average power density is the same for all designs:  
300 W/mL**



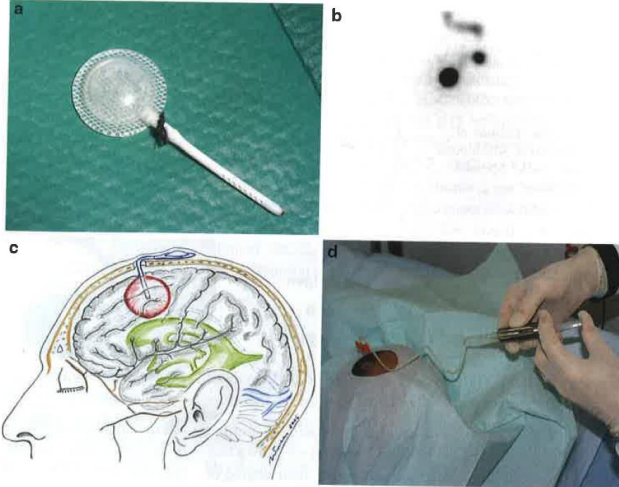
# Systemic (intravenous) and external radiotherapy



$^{152}\text{Tb-DOXA-RM6}$



# Intracavity injection+resection of Glioblastoma



## Targeted alpha-radionuclide therapy of functionally critically located gliomas with $^{213}\text{Bi}$ -DOTA-[Thi<sup>8</sup>,Met(O<sub>2</sub>)<sup>11</sup>]-substance P: a pilot trial

Eur J Nucl Med Mol Imaging (2010) 37:1335–1344

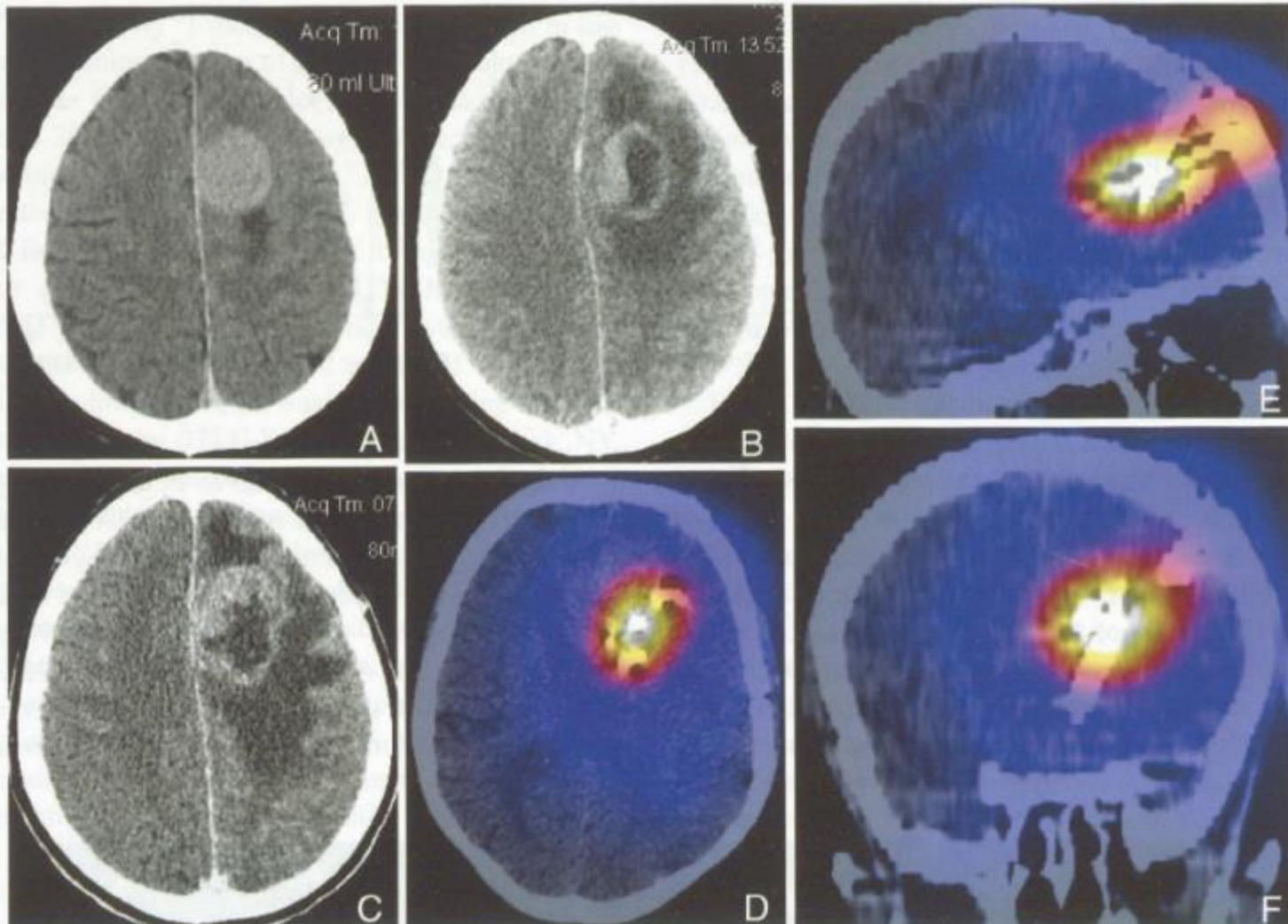
DOI 10.1007/s00259-010-1385-5

D. Cordier • F. Forrer • F. Bruchertseifer •  
A. Morgenstern • C. Apostolidis • S. Good •  
J. Müller-Brand • H. Mäcke • J. C. Reubi •

ORIGINAL ARTICLE

Pat. No.	Age at Dx (years)	Diagnosis/location of tumour	Cycles/activity (GBq)	Tumour volume (cm <sup>3</sup> )	Barthel Index pre-/post-therapeutic	PFS (months)	OS (months)
1	60	GBM frontal L callosal	1/1.07	41.6	75/ 90	2	16
2	40	GBM frontal L (SMA precentral)	1/1.92	76.0	80/ 90	11	19
3	55	Astro WHO grade III fronto-opercular L	4/7.36	74.3	100/100	24+	24+
4	33	Astro WHO grade II frontal R (SMA)	1/1.96	12.0	100/100	23+	23+
5	39	Astro WHO grade II occipital R	1/2.00	17.1	100/100	17+	17+

PFS progression-free survival, OS overall survival, + ongoing, SMA supplemental motor area, L left, R right, Astro astrocytoma, GBM glioblastoma multiforme, Dx diagnosis



**Fig. 4** Patient 2, left frontal GBM, contrast-enhanced CT imaging (a–c) and SPECT/CT (d–f). **a** Initial CT scan before stereotactic biopsy and catheter placement. CT scan at **b** 6 weeks and at **c** 10 weeks after radiopeptide treatment. Besides the intratumoural changes, please note

the increasing perifocal oedema. SPECT/CT in **d** axial, **e** sagittal and **f** coronal planes with orthotopic dose distribution immediately after intratumoural application of  $^{213}\text{Bi}$ -DOTA-substance P