

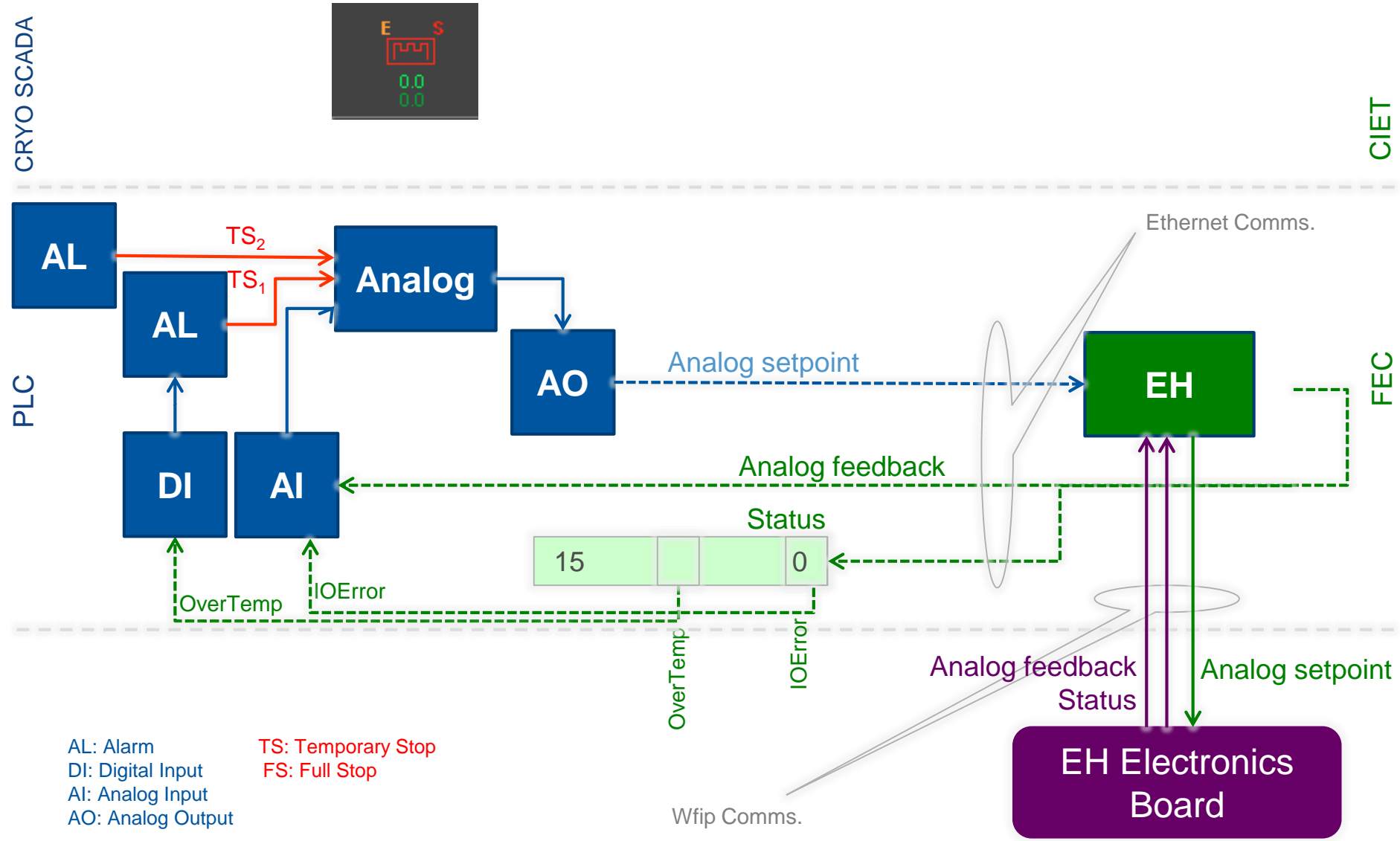
EHBS integration in the control system

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EH Integration (Analog object)



AL: Alarm
 DI: Digital Input
 AI: Analog Input
 AO: Analog Output

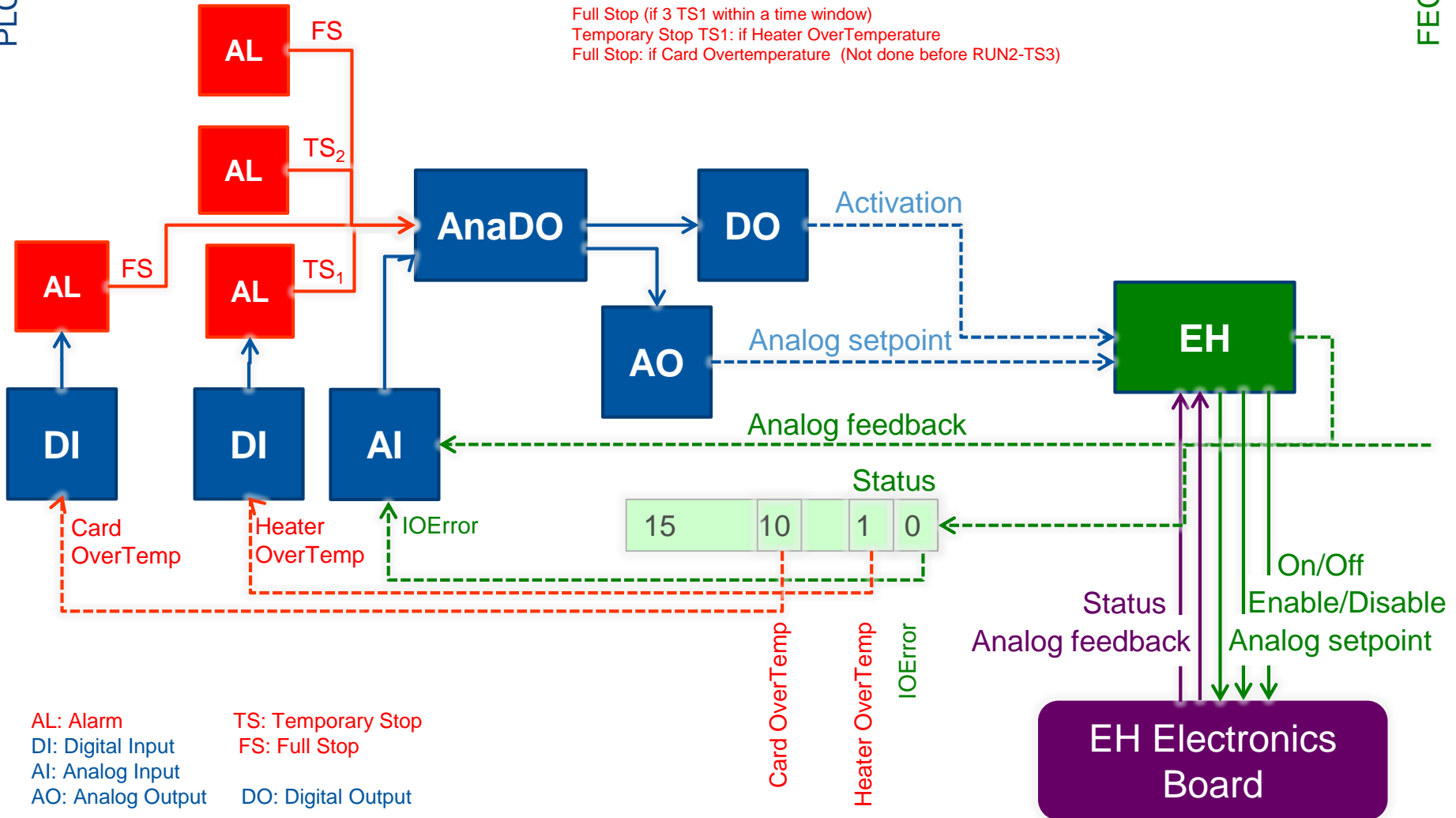
TS: Temporary Stop
 FS: Full Stop

EHBS Integration (AnaDO object)

FESA CRYO application v3.0.8

PLC

FEC



EH vs. EHBS

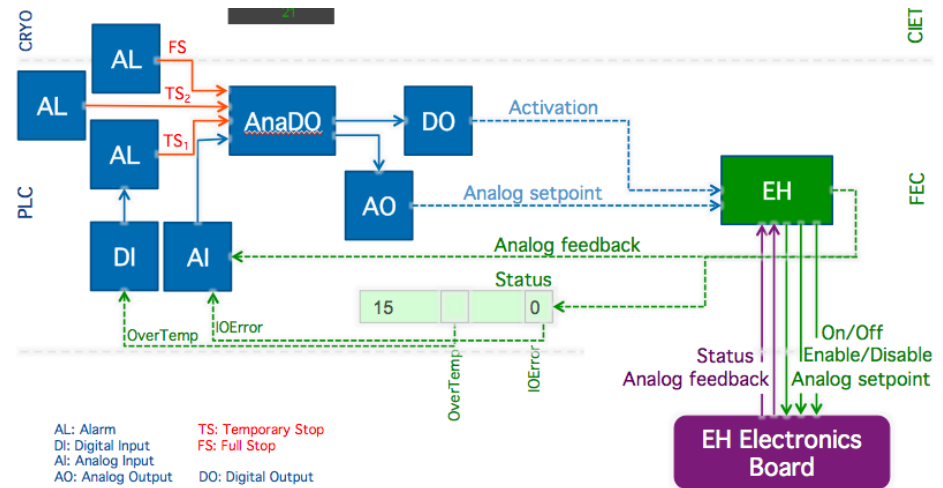
– Availability

- EH
 - Automatic recovery when conditions are fulfilled
- EHBS
 - Need explicit action to recover in several situations

– Safety (Self-protection)

- EH
 - Not safe state when Wfip communication fails
- EHBS
 - Handshake protocol (one direction): watchdog to get in a safe state when lost of Wfip communications

EHBS Status



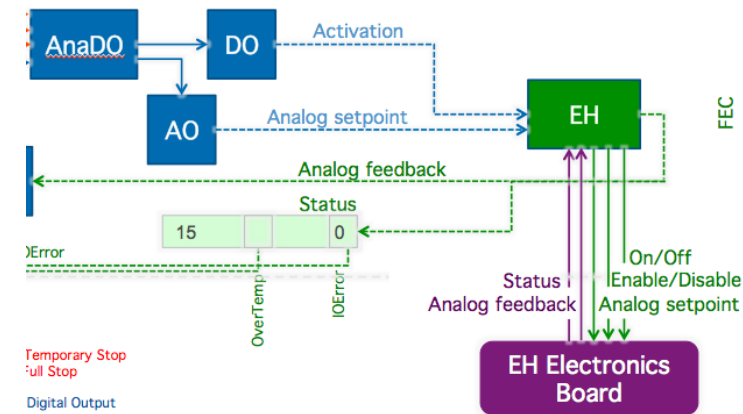
- Integration with :
 - TS on *overtemp*
 - FS* (*Fullstop*) if 3 times of TS *overtemp* during the last 2 hours.
 - *IOError* signal when all anomalous conditions.
- Consequences:
 - **Operation**: In case of a card severe error (other than ***overtemp***) the operator will only see an “E” in the widget but not an alarm.
 - In case of card malfunction the control and/or operator will only realize when the perturbed by the collateral effect in the process.
- All 8 sectors deployed: ~ 60 EHBS per sector.

*FS needs a manual action of an operator: ACK alarm

Integration Principles

– Principles

- The card must protect itself if possible (The FEC & PLC must protect otherwise)
- The card (and the FEC software) must enlarge availability as much as possible
 - Card: Recovering automatically when a problem disappears.
 - FEC: Detecting the problem and enabling the card back when the problem disappears
- All the complexity of the card must be hidden to the control system and/or operator
 - Activation by successive pulses (~15 seconds each)
 - Activation (**PLC command**) vs. On/Off and Enable/Disable (**CARD commands**)
 - Relays blocking (Off command when operating in AC mode)
 - Operation around the switching AC/DC point



Components failure Analysis

Case	PLC	FEC	Card	Action
(1) PLC		✓		Set SP=0 (after 2 min)
(2) FEC			✓	Protection (after 30 s)
(3) Ethernet: switch and/or cable		✓		Set SP=0 (after 2 min)
(4) WFip repeater, PCI card and/or cable			✓	Protection (after 30 s)
(5) WFip agent			✓	Protection (after 30 s)

Improvement proposals

- Operation requirement: Need of an alarm (BEEP) when a heater is not working properly (**To define!**)
- Solutions:
 1. Keeping the current control system objects. Customize the IOError information and include this condition in the existing **FullStop** (FS).
 - Pros: No need of changing specs (update in DB). Only downloading new code.
 - Cons: Cases 8,9,10,11,12 (Card auto-recovery by itself) will not be set as IOError for the PLC -> No Interlock (full stop). Those cases will not be noticed by operation.
 2. Include new objects to make a dedicated **FullStop** alarm
 - Pros: Clear separation between errors which need *FS* (manual ACK) and *IOError* information for all the remaining anomalous situations (Cases 8,9,10,11,12)
 - Cons: Full generation: Cryo controls (~60 Dis and 60 Alarms per sector)

Protection cases: Solution 1

Case	Card auto-recovery	TS	FS	IOError
(1) Card reset / Power-up	No			
(2) Overtemp (load)	No	✓	✓*	✓
(3) Watchdog**	No			
(4) Disable: Input	No			
(5) On/Off: Input	No			
(6) Heatsink (card)	No		✓	✓
(7) Relay error	No		✓	✓
(8) Vref out of bounds	Yes			
(9) ADC conversion error	Yes			
(10) Unstable setpoint on the crate	Yes			
(11) Unstable addressing on the crate	Yes			
(12) Thermocouple ref. out of bounds	<i>This is handled by the FEC code.</i>			

* FS after 3 times TS in 2 hours.

** Watchdog is not detected until comms recover

Protection cases: Solution 2

Case	Card auto-recovery	TS	FS	IOError
(1) Card reset / Power-up	No	✓		✓
(2) Overtemp (load)	No	✓		✓
(3) Watchdog**	No	✓	✓*	✓
(4) Disable: Input	No			
(5) On/Off: Input	No			
(6) Heatsink (card)	No		✓	✓
(7) Relay error	No		✓	✓
(8) Vref out of bounds	Yes	✓		✓
(9) ADC conversion error	Yes	✓		✓
(10) Unstable setpoint on the crate	Yes	✓		✓
(11) Unstrable addressing on the crate	Yes	✓		✓
(12) Thermocouple ref. out of bounds	<i>This is handled by the FEC code.</i>			

* FS after 3 times TS in 2 hours.

** Watchdog is not detected until comms recover

Protection cases: Solution 3 (1 + CIET Alarms)

Case	Card auto-recovery	CIET alarm	TS	FS	IOError
(1) Card reset / Power-up	No	✓			
(2) Overtemp (load)	No	✓	✓	✓*	✓
(3) Watchdog**	No	✓			
(4) Disable: Input	No				
(5) On/Off: Input	No				
(6) Heatsink (card)	No	✓		✓	✓
(7) Relay error	No	✓		✓	✓
(8) Vref out of bounds	Yes	✓			
(9) ADC conversion error	Yes	✓			
(10) Unstable setpoint on the crate	Yes	✓			
(11) Unstrable addressing on the crate	Yes	✓			
(12) Thermocouple ref. out of bounds	<i>This is handled by the FEC code.</i>				

* FS after 3 times TS in 2 hours.

** Watchdog is not detected until comms recover



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