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## SO(10) Grand Unification from M-theory on a $G_2$ -manifold

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We consider Grand Unified Theories based on  $SO(10)$  which originate from  $M$ -theory on  $G_2$ -manifolds. In this framework we are naturally led to a novel solution of the doublet-triplet splitting problem involving an extra  $\mathbf{16}_X, \overline{\mathbf{16}}_X$  vector-like pair by considering discrete symmetries of the extra dimensions and preserving unification. Since Wilson line breaking preserves the rank of the gauge group, the necessary  $U(1)$  gauge breaking is generated from extra multiplets. The main prediction of the approach is the existence of light states with the quantum numbers of a  $\mathbf{16}_X, \overline{\mathbf{16}}_X$  vector-like pair which could show up in future LHC searches.

**Primary author:** CRISPIM ROMAO, Miguel (University of Southampton)

**Presenter:** CRISPIM ROMAO, Miguel (University of Southampton)

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