

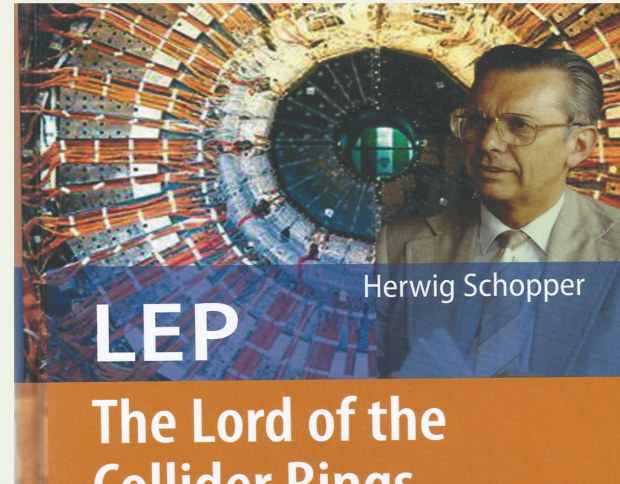


*Happy Birthday*

**Herwig Schopper**

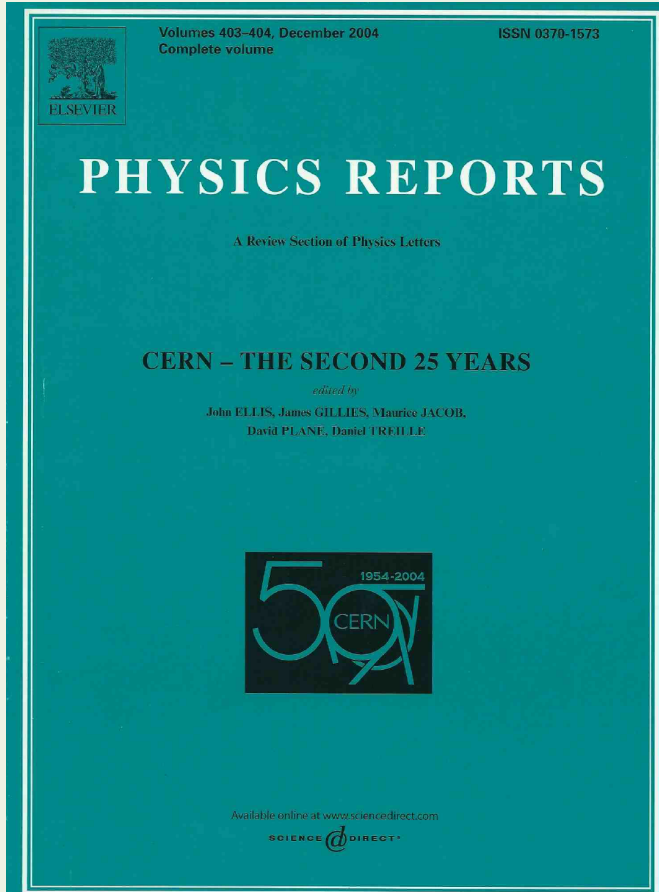
Courtesy H.Schopper from his talk to CERN Students, 13 August 2004

## LEP I - period 1984 to 1994



I could stop here since all what has to be told about LEP 1984 to 1994 has been written up in the book by Herwig

Schopper



18.09.14

There exists another complete  
overview on LEP  
including physics covered by  
John Ellis

Kurt Hübner describes the accelerator  
&  
Fabio Sauli describes the detectors

H.Wenninger Talk on LEP I on 16  
September 2014

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CERN 91-08

CERN 91-08  
10 October 1991

ORGANISATION EUROPÉENNE POUR LA RECHERCHE NUCLÉAIRE  
**CERN** EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH

**CAS** CERN ACCELERATOR SCHOOL

Sixth John Adams Memorial Lecture

THE LEP COLLIDER,  
FROM DESIGN TO APPROVAL AND COMMISSIONING

Lecture delivered at CERN on 26 November 1990

Stephen Myers

GENEVA  
1991

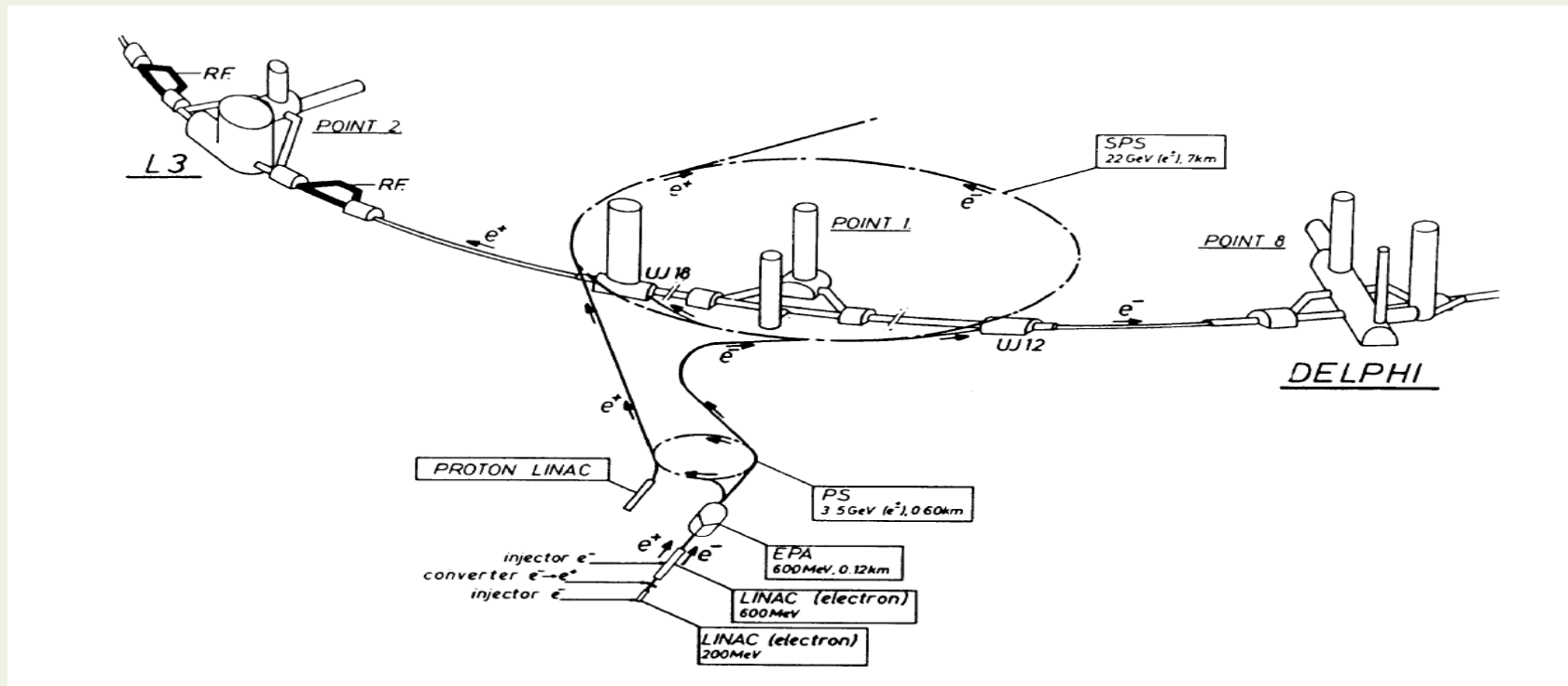
Based on contributions from colleagues, I will add details about the support for the LEP machine and highlight CERN's technical involvement with the collaborations of the four experiments during the LEP construction period

**1984 to 1989.**

I will also talk about the preparations for the LEP energy upgrade and for the LHC during the LEP I operation period

**1989 to 1994.**

**The SPS As LEP Injector** Author(s) [Baconnier, Yves](#) ; [Gröbner, Oswald](#) ; [Hübner, Kurt](#)  
 CERN-LEP-Note-212 ; LEP-Note-212. - 1980. - 13 p.



Use the PS and SPS without disturbing SPS fixed-target programmes,

## **No new Synchrotrons needed as LEP injectors**

An important input to the decision to have LEP at CERN

together with the **ECFA-LEP** Working Group recommendation of 27km tunnel for LEP & LHC – published 15 April 1980, Chairman A. Zichichi

Bas de Raad was afraid to spoil his nice SPS with synchrotron radiation

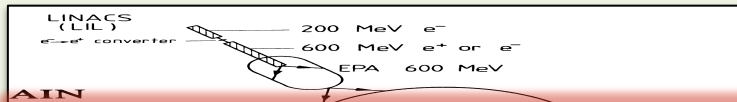
He therefore protected personally his coils with tungsten sheets.



## LEP Injection System

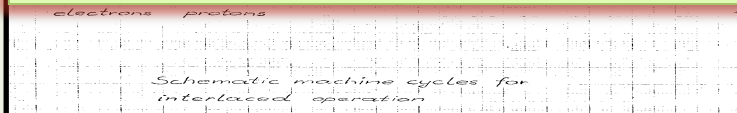
From LEP Design Report, Vol 1., 1983.

John Adams "The Development of CERN, 1970 to 1980", Annual Report 1980, p.25



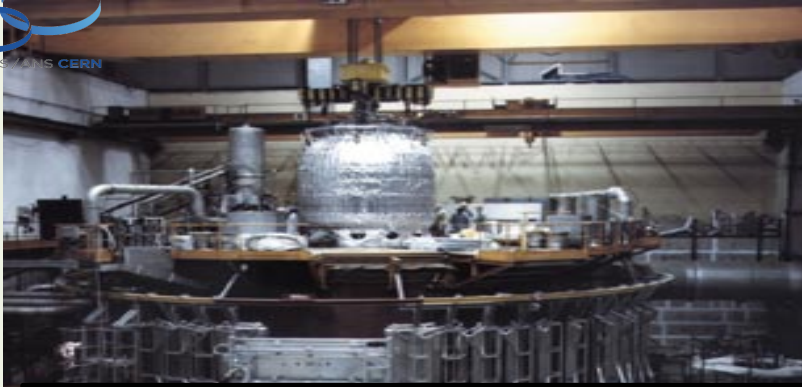
published in 1976. By this time, due to the discovery of the J/psi particle and the new theories unifying the weak and electromagnetic interactions, the interest of the physics community swung sharply towards a very large

“ The latest development of the LEP Project is to use the PS and SPS machines as the injector for LEP, once again demonstration the ingenuity of the CERN machine builders and the wisdom of keeping all the machines together on one site. “

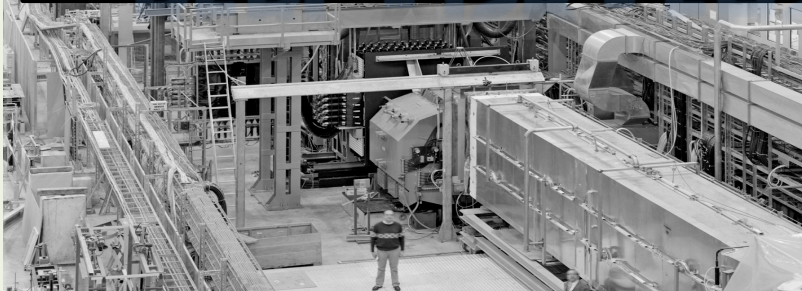


important part of a review such as this given to Council by the Director-General of CERN at that time.





# CLOSE DOWN OF BEBC - ISR - EHS - GARGAMELLE ETC.



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September 2014

The "Who's Who" in  
Bubble Chamber Physics



Bubble Chamber Conference CERN 14 to 16 July 1993

# Enter LEP era with DG Herwig Schopper

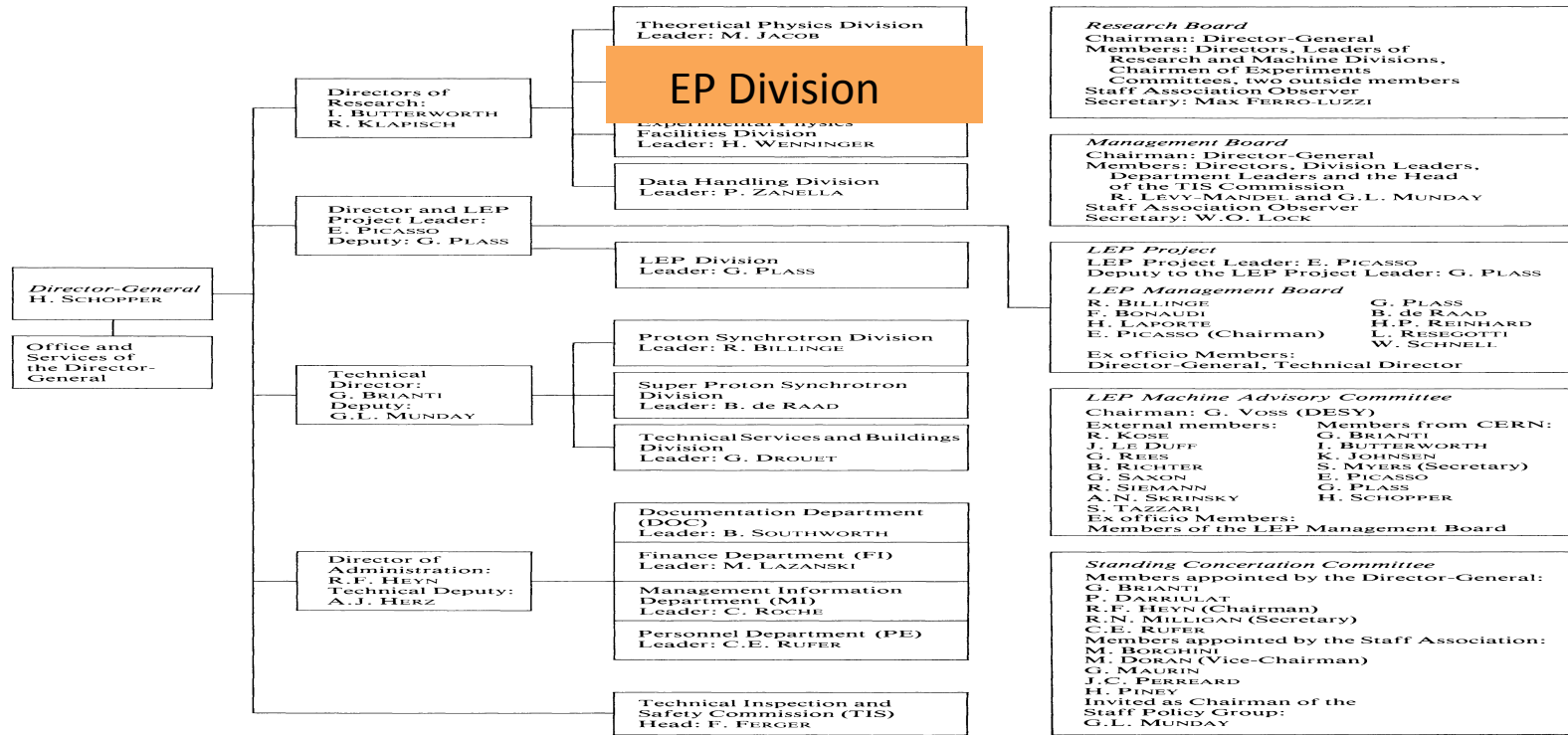


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Internal organization as at 31 December 1984





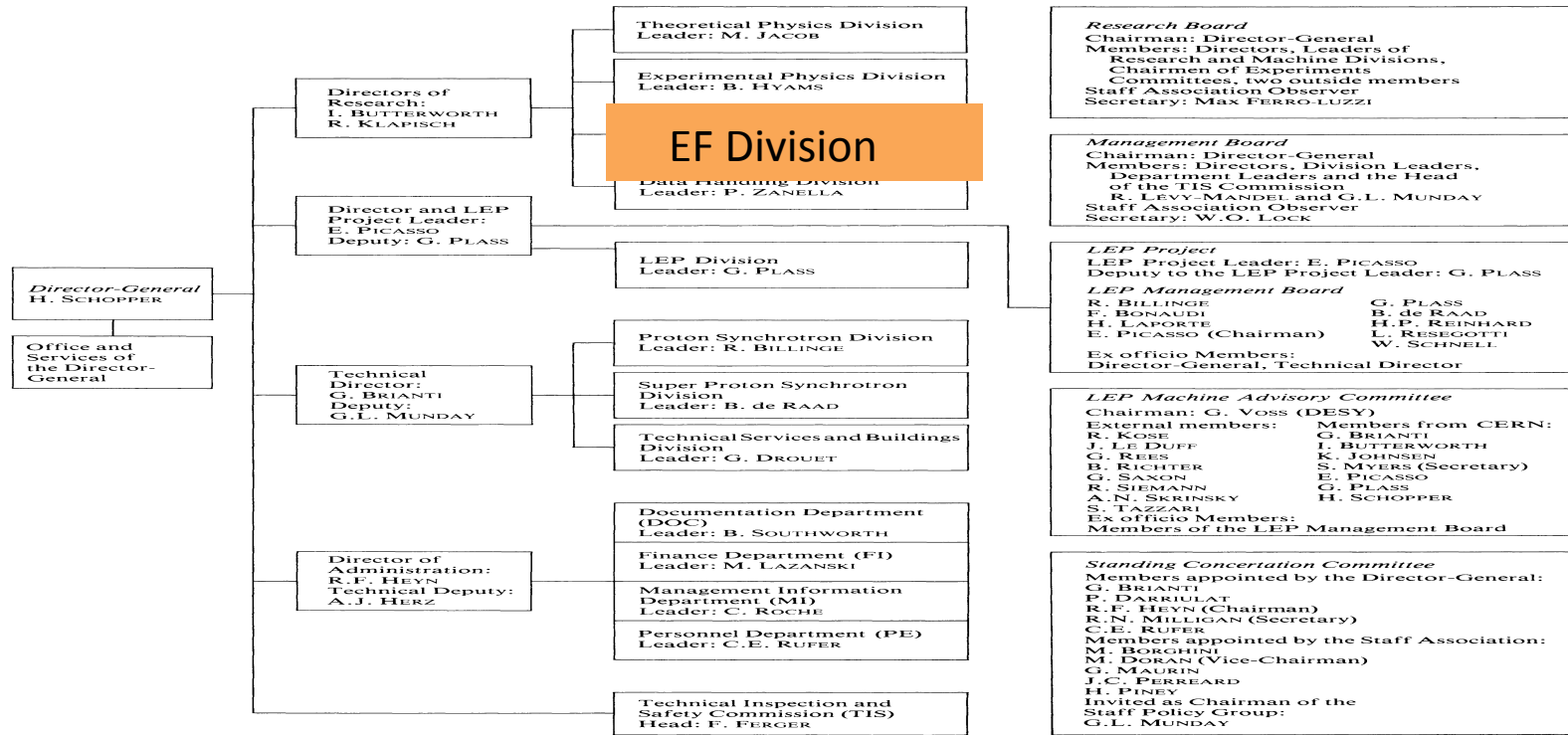
## Experimental Physics Division EP

responsible for carrying out research in the field of particle physics, and R&D programs in the domain of of detector technologies.

**Host Division** for outside users of CERN facilities and has a **participation and coordination of LEP experiment collaborations.**

provided technical, administrative and logistics support to experimental teams.

Internal organization as at 31 December 1984





YEARS/ANS CERN

## Experimental Facility Division

## Activities in 1984

### Fixed Target Experiments

Detectors: BEBC, EHS, OMEGA operations / closure preparation....

NA31 / NA34 liquid argon photon calorimeter, WA44 free quark search

### UA1, UA2, UA4, UA5 upgrades

Film Development, Erasme

### 4 LEP detectors EF

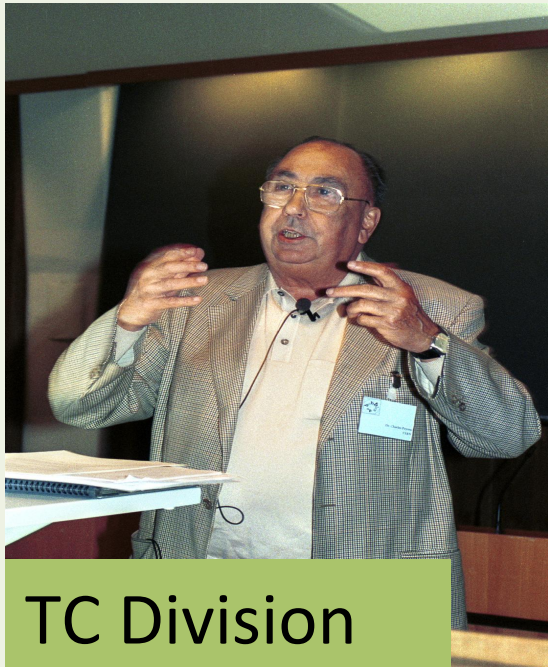
EF general technical support, detector design & construction support, prepare infrastructure, safety & experimental areas

### LEP machine support:

lead cladding of vacuum chambers, field mapping of magnets, automation several survey instruments ( DISTINVAR)

RF superconducting cavities, Cryogenics, mechanical workshops ...

# The history of LEP is also part of the history of **EF Division** and its staff members



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H. Weminger Talk on LEP on 18 September 2014



EF Division

16



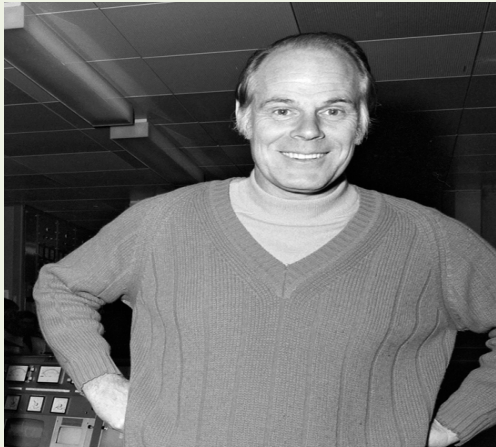


## EF Annual Report 1984

1984 has been a year of transition for EF. Although support for fixed-target experiments has continued, greater emphasis has been applied to the design and the construction work of the four LEP experiments **ALEPH, DELPHI, L3 and OPAL** and additional help given **in the preparation of the LEP accelerator.** A special effort went into the development of **super-conducting accelerating cavities.**

Albert Burger - Chef of the Administration and Advisor

## FROM EF Division to LEP Division



BEBC  
to  
LEP VACUUM

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GARGAMELLE  
to  
LEP COOLING  
VENTILLATION

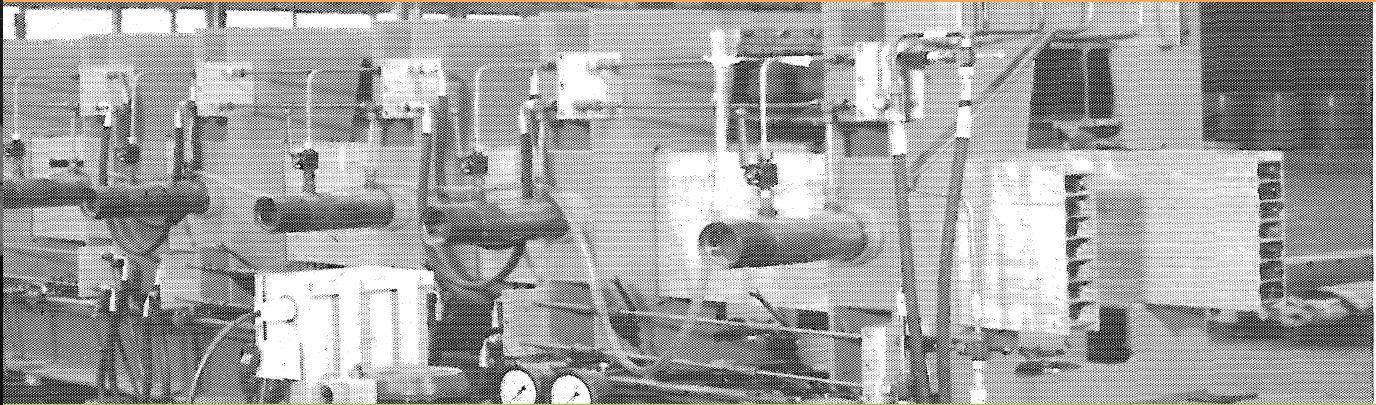
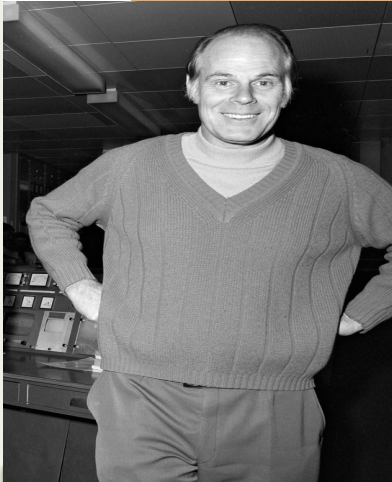
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September 2014



BEBC  
to  
LEP INSTALLATION

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# Four meter long hydraulic press for lead-cladding of vacuum chambers for the LEP accelerator



1740 dipole Vacuum chambers - Al alloy extruded in Germany -  
welding of fittings in Austria - back for lead cladding in Germany -  
testing at CERN ( 5 firms involved ) *J. Billan demagnetization in situ*

## COOLING & VENTILLATION

Fresh air enters through even access points  
circulates through ducts in shafts and tunnel  
discharged through odd access point

Total volume ensures that all air in the machine  
(1 million cubic meters) is changed once an hour.

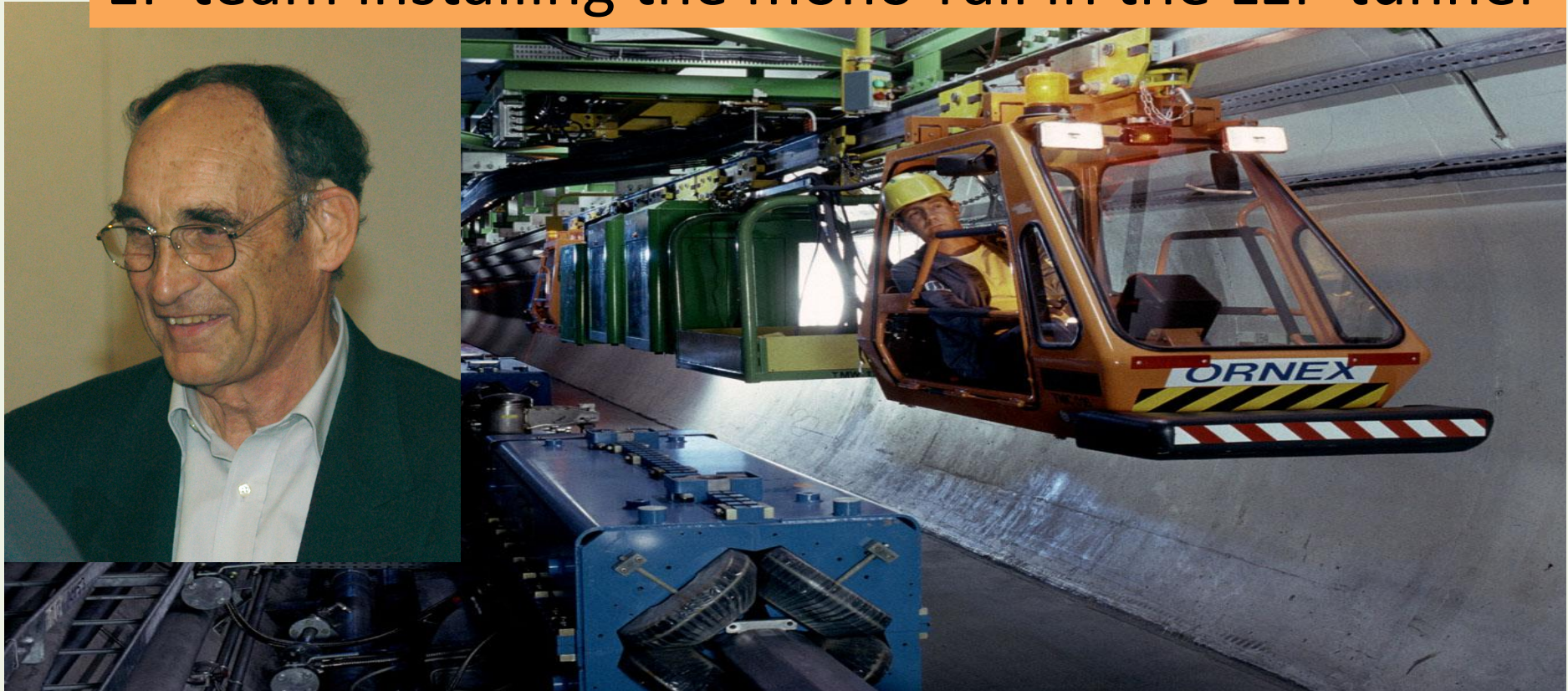
Independent air conditioning in halls  
(temperature and humidity controlled)  
complete exchange every two hours.

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# EF team installing the mono-rail in the LEP tunnel



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# INSTALLATION MANAGEMENT OF LEP AT CERN

G. Bachy, C. Genier

- The number of accelerator components — around 30,000 components weighting nearly 40,000 tons (60,000 tons if the equipment for experimental devices are added) — that had to be transported and installed in a relatively confined space. The tunnel cross section (see Figure 4) is a good illustration of this.

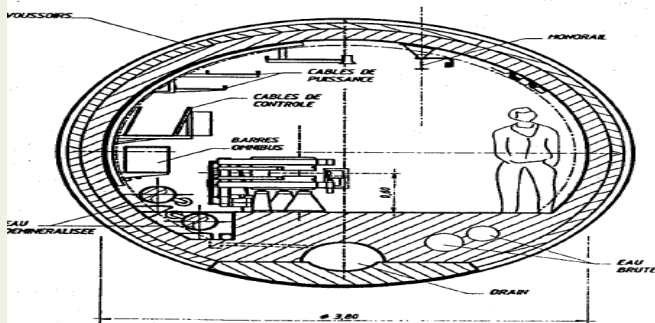


Figure 4 - LEP tunnel cross section

## THE SYNTHESIS OF FOUR YEARS OF INSTALLATION

The LEP installation, which has been completed over a total period of four years, required more than 2.5 million working hours; nearly 2 million of which were worked underground, in the LEP tunnel. At the installation peak, more than 650 persons employed by about 75 different companies and their sub-contractors (including CERN staff itself) worked simultaneously in the tunnel. Figure 9 shows the evolution of the number of persons involved in the LEP underground installations during the period from October 1985 to July 1989.

*Particle Accelerators*, 1990, Vol. 29, pp. 183–190  
Reprints available directly from the publisher  
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## **THE LEP CONTROL SYSTEM: ARCHITECTURE, FEATURES AND PERFORMANCE**

**P. G. INNOCENTI**

**CERN - European Organisation for Nuclear Research - CH-1211 Geneva 23 - Switzerland**

**Abstract:** The architecture of the LEP Control System is strongly influenced by the large size of the accelerator and by the (economy) requirement of multiplexing many signals over a limited number of high bandwidth links. The use of microprocessors as local controllers of practically every piece of equipment offers unprecedented distributed control and surveillance possibilities, but at the same time enhances problems of communications and data coherence. Performance of the system is analysed in the light of the design goals and of experience gained during the LEP start-up.



EF LI BENLEVELT ALBERT

EF LI BERGKVIST ANNA

EF LI BERTUZZI VINCENT

EF LI BOUAD JACQUES

EF LI BROLI MARCEL

EF LI CHAMOT MARCEL

EF LI CONFORTO GIOVANNI

EF LI DALLA SANTA FERDINANDO

EF LI DAVIES ROBIN

EF LI DECHELETTE CHRISTIAN

EF LI DEMORNEX MONIQUE

EF LI DESMARIS CLAUDE

EF LI DEVILLE DANIEL

EF LI DI PIETRO SALVATORE

EF LI DONNINI ALFONSO

EF LI DUTRUEL ETIENNE

EF LI FABBRETTI ROBERTO

EF LI FERREIRA DE CASTRO AUGUSTO

EF LI FILLION MICHEL

EF LI GORLITZ WOLFGANG

EF LI LARCOMBE TIMOTHY

EF LI LEONARD JEAN-PIERRE

EF LI LUCON THIERRY

EF LI MARIE JEAN-CHRISTOPHE

EF LI NEBOUT JOSEPH

EF LI PARROTT DAVID

EF LI PERRET BERNARD

EF LI RENAUD JEAN

EF LI SBRISSE EDO

EF LI SCHMITT DIDI

EF LI STEINBERG KARL-HEINZ

**EF LI BONAUDI FRANCO**

**EF LI KANTARDJIAN GREGOIRE**

**EF LI LEISTAM LARS**

**EF LI POTTER KEITH MICHAEL**

**EF LI TAUREG HANS M**

**EF LI SMITH ALASDAIR M**

**DELPHI**

**L3**

**Radiation**

**ALEPH**

**OPAL**



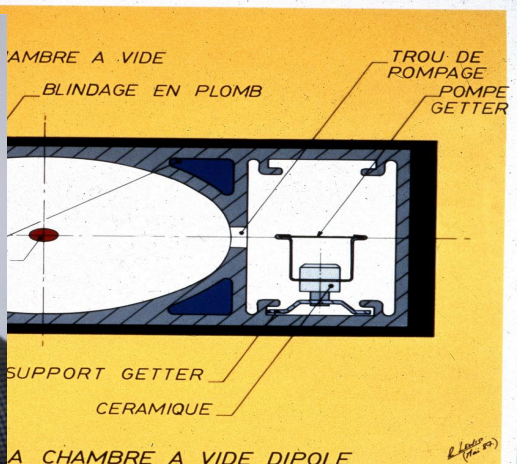
## Franco Bonaudi from ISR to EF to link into LEP Project

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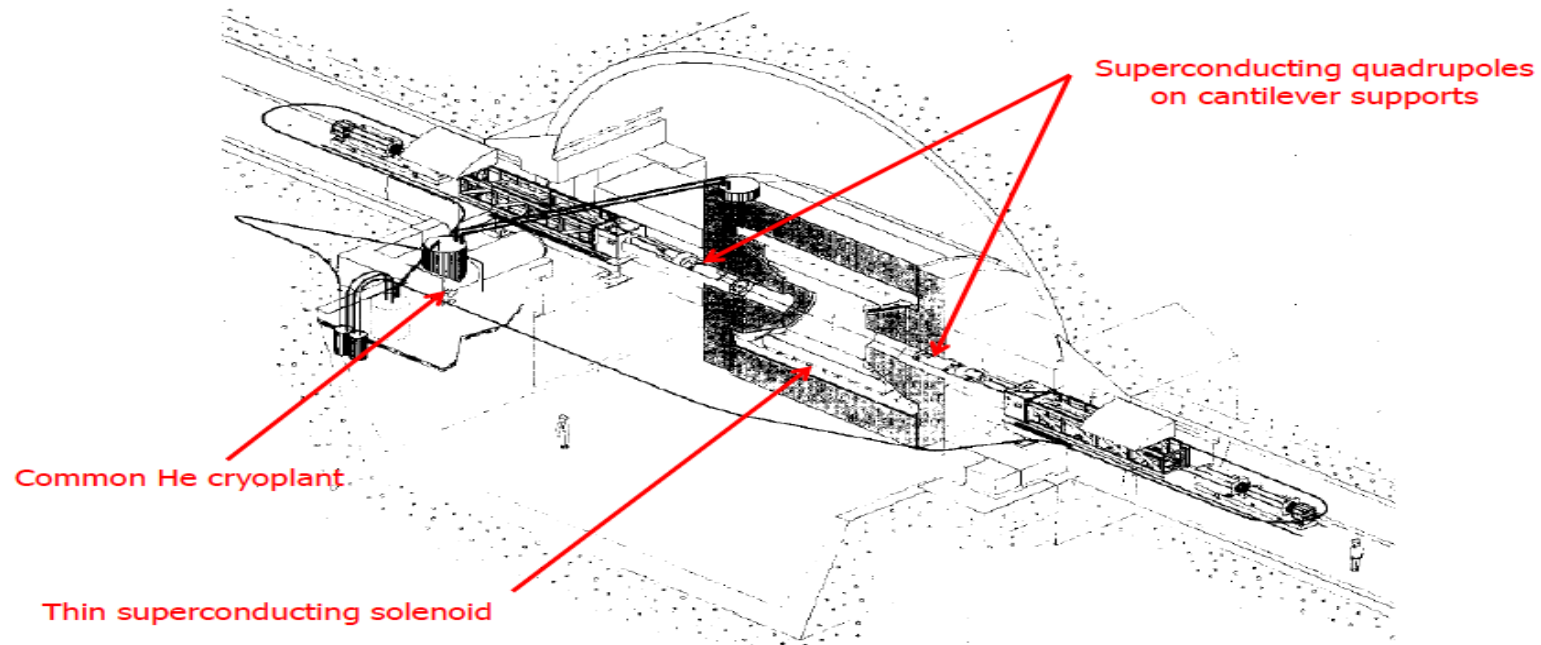
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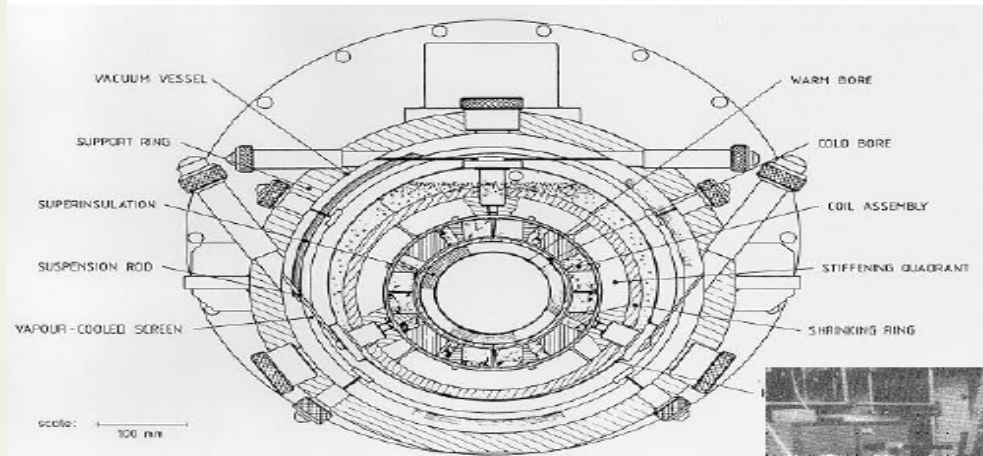




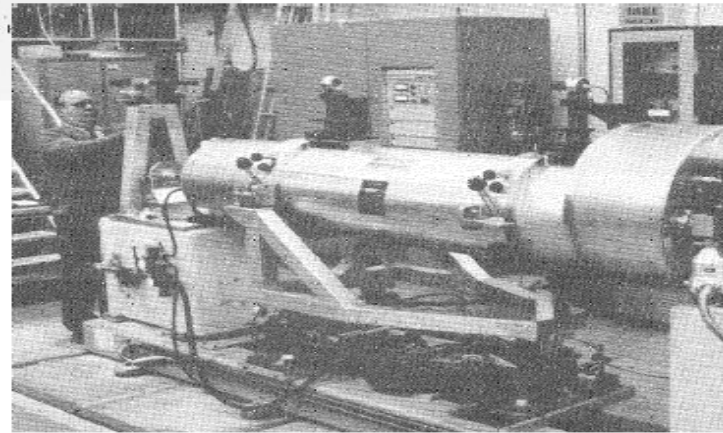
## Layout of typical LEP experimental area (1989) Magnets in « data-taking » positions



## Two generations of 8 slim « low- $\beta$ » quadrupoles for LEP T. Taylor *et al.* (1988 and 1994)



|   |      |                   |
|---|------|-------------------|
| Nominal gradient (for 65 GeV beams)                             | 36   | $T m^{-1}$        |
| Minimum operational gradient                                    | 10   | $T m^{-1}$        |
| Magnetic length   | 2    | m                 |
| Good field aperture (diameter)                                  | 100  | mm                |
| Tolerance on integrated gradient (at limit of useful aperture)  | 0.2  | %                 |
| Minimum clear aperture (background)                             | 120  | mm                |
| Length of cryostat (along axis)                                 | 2.5  | m                 |
| Maximum superimposed field                                      | 0.6  | T                 |
| Maximum ramp rate   | 0.3  | $T m^{-1} s^{-1}$ |
| Nominal current   | 1625 | A                 |
| Peak field in winding (at nominal current, with external field) | 4    | T                 |
| Stored energy (at nominal current)                              | 310  | KJ                |
| Maximum test current  | 2000 | A                 |
| Warm bore (inside diameter)                                     | 130  | mm                |
| Inner coil diameter   | 180  | mm                |
| Outer coil diameter   | 240  | mm                |
| Maximum tilt of magnet in service (transverse or longitudinal)  | 1.5  | %                 |



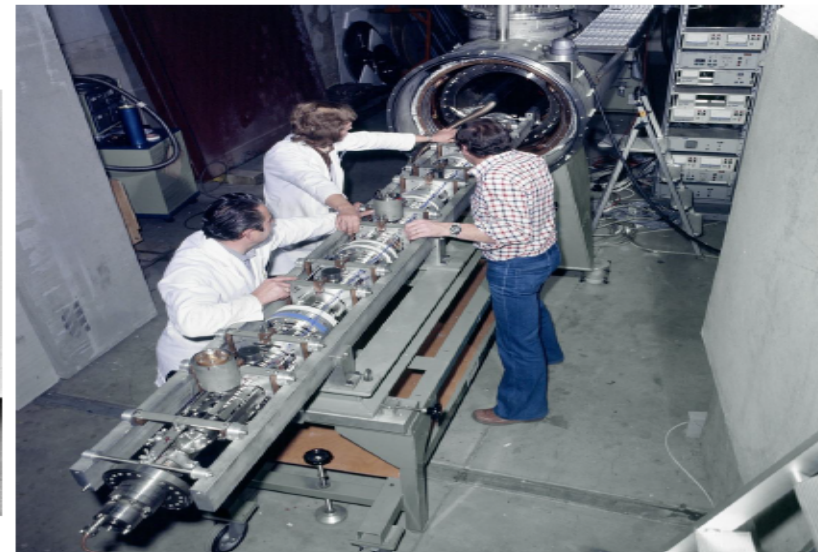
## Superconducting devices for West Area beam lines



One of three  $\cos \theta$  SC dipoles (1975-77)

Central field 4.75 T  
 Magnetic length 2.28 m  
 Nominal current 700 A  
 Cold bore aperture 74 mm

G. Kessler



SC RF separator (1977) built by KfK Karlsruhe

2.87 GHz (S-band)  
 Deflecting field 1 MV/m  
 Operated in superfluid helium at 1.8 K

H Schopper A. Citron (KfK) & H. Lengeler (CERN)



# CERN

Ref.: EF/PHB/HL/tj

Date: 11.12.1978

## M E M O R A N D U M

To : Dr. J.B. Adams, Executive Director-General  
From : Ph. Bernard, H. Lengeler (EF)  
Subject : Tentative programme for studies of superconductivity in view of LEP-applications

### 1. AIM

Recent studies of large  $e^+e^-$  storage rings have shown the interest of a superconducting (SC) acceleration system as regards to both power consumption and achievable maximum particle energy. Unfortunately the present status of r.f.-SC and the technical know-how accumulated hitherto in SC accelerator and r.f. separator projects appears to be an insufficient basis for a large scale application involving many hundred metres of SC accelerator structures. Therefore we consider that the first stage of a programme aiming at a large SC electron storage ring should be a feasibility study.

We propose that such a study should be under-taken at CERN and in close association with European research centres and universities already working in the field of r.f.-SC.



EF RF AMALDI EDOARDO  
 EF RF ARNOLDS-MAYER GABRIELE  
 EF RF BAPST RAYMOND  
 EF RF BASSAN MASSIMO  
**EF RF BERNARD PHILIPPE**  
 EF RF BLOESS DIETRICH  
 EF RF BOLORE MICHEL  
 EF RF BONIFAZI PAOLO  
 EF RF BOURBONNEUX JEAN  
 EF RF BRONZINI FRANCO

EF RF CALATRONI SERGIO  
 EF RF CANDOLFI MICHEL  
 EF RF CARELLI PASQUALE  
 EF RF CASTELLANO MARIA GABRIELLA  
 EF RF CAVALLARI GIORGIO  
 EF RF CHARRIER JEAN-PIERRE  
 EF RF CHIAVERI ENRICO  
 EF RF CHIPALINI

EF RF COCCA  
 EF RF DE GIULIANA  
 EF RF GRABOWSKI FRANCOIS  
 EF RF HABEL ROBERTO  
 EF RF HAEBEL ERNST

EF RF INSOMBY ALBERT  
 EF RF JUILLARD MICHEL  
 EF RF KUBLY MICHEL  
 EF RF LAMY-CHAPPUIS GUY  
 EF RF LE SCORNET JEAN-CLAUDE  
 EF RF LEFEVRE MICHEL  
 EF RF LEGENDRE PHILIPPE  
**EF RF LENGELER HERBERT**  
 EF RF LIEBE ANDRE-JACQUES  
 EF RF MALO JEAN-FRANCOIS

EF RF MARTINELLI GIANFRANCO  
 EF RF MENCI NINO  
 EF RF MONTANARI

EF RF NIELSEN HELMUT  
 EF RF PIZZELLA GUIDO  
 EF RF PONTO LUDWIK  
 EF RF PREIS JOHANNES ULRICH  
 EF RF PULLIA MARCO  
 EF RF RAPAGNANI PIERO  
 EF RF REINHARD DIETRICH  
 EF RF RICCI FULVIO  
 EF RF RIETDORF THOMAS M.20  
 EF RF ROMYN ROLF M.48

EF RF RUIVET CLAUDE  
 EF RF SAGGESE ANIELLO  
 EF RF SCHARDING ARTUR  
 EF RF SERRANI EUGENIO  
 EF RF SIMONETTI ROBERTO  
 EF RF SITENI MAURIZIO  
 EF RF STIEGLER

EF RF THOMAS ANDREAS  
 EF RF ZAMPA FABIANA  
 EF RF ZHU NING

**RF group EF Division  
 Philippe Bernard / Herbert Lengeler  
 77 physicists, engineers, technicians**



EF CR ANTONIOLI JEAN-CLAUDE  
 EF CR BAUD RICHARD  
 EF CR BEL JEAN-FRANCOIS  
 EF CR BERNARD PIERRE  
 EF CR BIRCHLER FRANZ  
 EF CR BLAIR DAVID  
 EF CR BONGIOVANNI MARC  
 EF CR CAMBON ALAIN  
 EF CR CHAFFARD PAUL  
 EF CR CHANUT ROBERT

EF CR CUCCURU GIOVANNI  
 EF CR CYVOCT ARMAND  
 EF CR DAUVERGNE JEAN-PIERRE  
 EF CR DELPECH CLAUDE  
 EF CR DUCIMETIERE ALBERT  
 EF CR EATON ROBERT  
 EF CR ENARD HUBERT  
 EF CR FIRTH MALCOLM  
 EF CR FRACHET ROLAND  
 EF CR FRANSDEN POUL K

EF CR GAILLARD  
 EF CR GAUS  
 EF CR GOIFFE  
 EF CR GONZALEZ  
 EF CR GORCE P  
 EF CR GRILLET JE  
 EF CR GROSSI MA  
 EF CR GUERIN ROGE  
 EF CR GUYON ROLAN  
 EF CR GOIFFEON THIERRY M

EF CR GONZALEZ MESTRES LUIS  
 EF CR GORCE PIERRE  
 EF CR GRILLET JEAN-PAUL  
 EF CR GROSSI MARIO-NATALE  
 EF CR GUERIN ROGER  
 EF CR GUYON ROLAND  
 EF CR HAUG FRIEDRICH  
 EF CR JOUVE CHRISTIAN  
 EF CR JUILLERAT ALAIN  
 EF CR KIRCHNER CLAUS

EF CR LEGRAND DOMINIQUE  
 EF CR LETORT LAURENT  
 EF CR MA  
 EF CR

EF CR BERANGE  
 EF CR WDETZKY ZOLTAN  
 EF CR RENOUX ALAIN  
 EF CR RIEUBLAND JEAN MICHEL  
 EF CR ROBIN MICHEL  
 EF CR TRANCHINO GIOVANNI  
 EF CR VOUATOUX JEAN  
 EF CR WINKLER GUNTER

EF CRC BENETTI FERNAND  
 EF CRC CONTIVAL ROBERT  
 EF CRC DROUYE  
 EF CRC ED  
 EF CRC

EF CRC DAVID  
 EF CRC JULLER JEAN-PIERRE

**EF Division Magnet and Cryogenics groups  
 under Mario Morpurgo and Jorg Schmid  
 70 physicists, engineers, technicians**

18.09.14



18.09.14



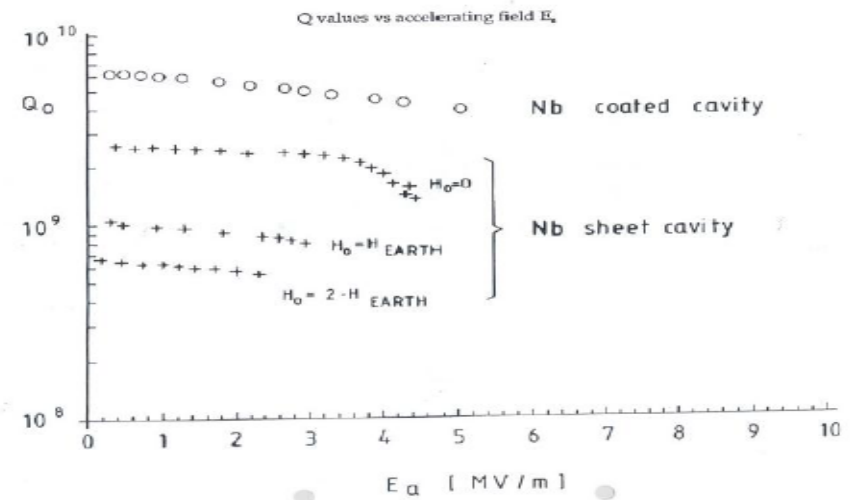
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## Development of Nb-on-Cu coated cavities for LEP



**C. Benvenuti and his team, with cut-away magnetron and coated cavity**





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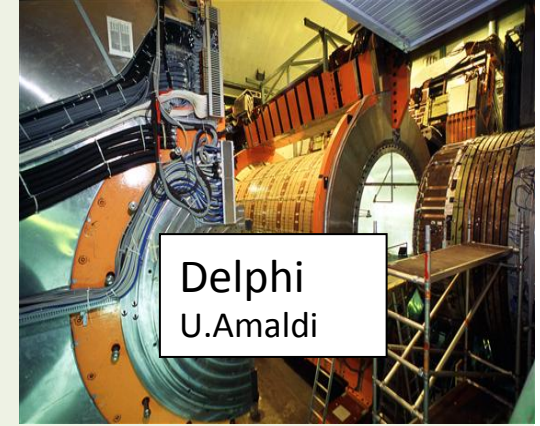
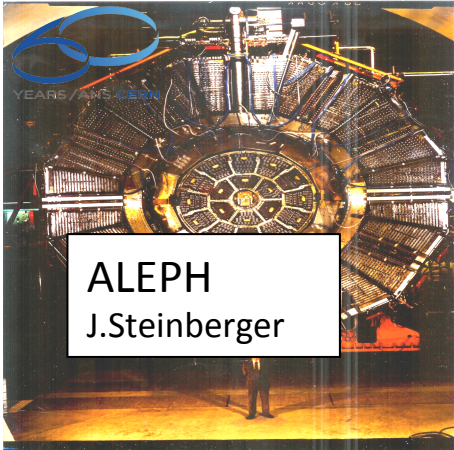
## LEP Tunnel



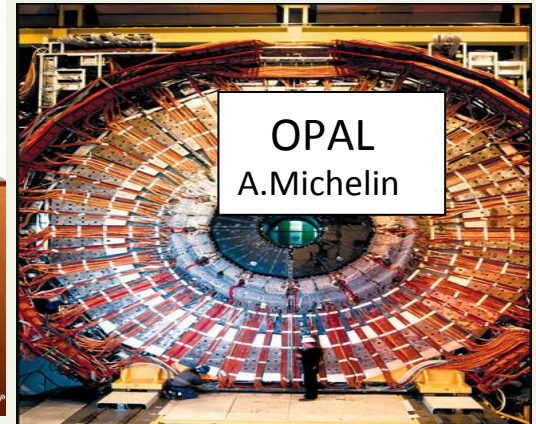
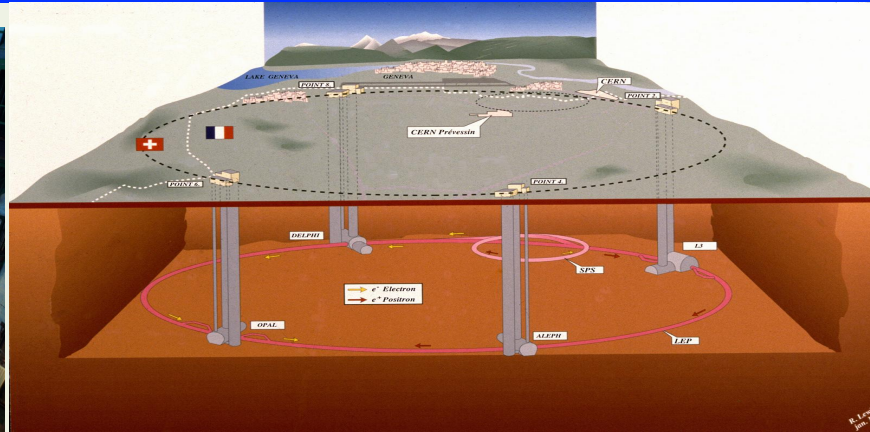
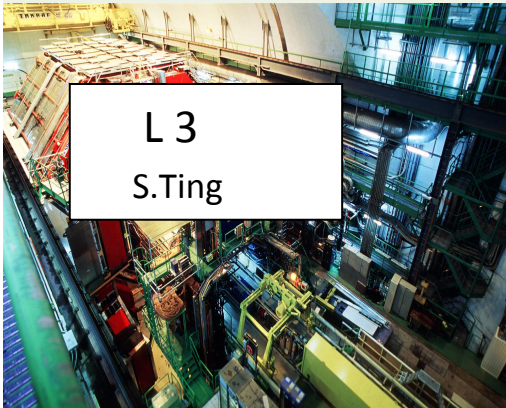
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<http://home.web.cern.ch/about/experiments>



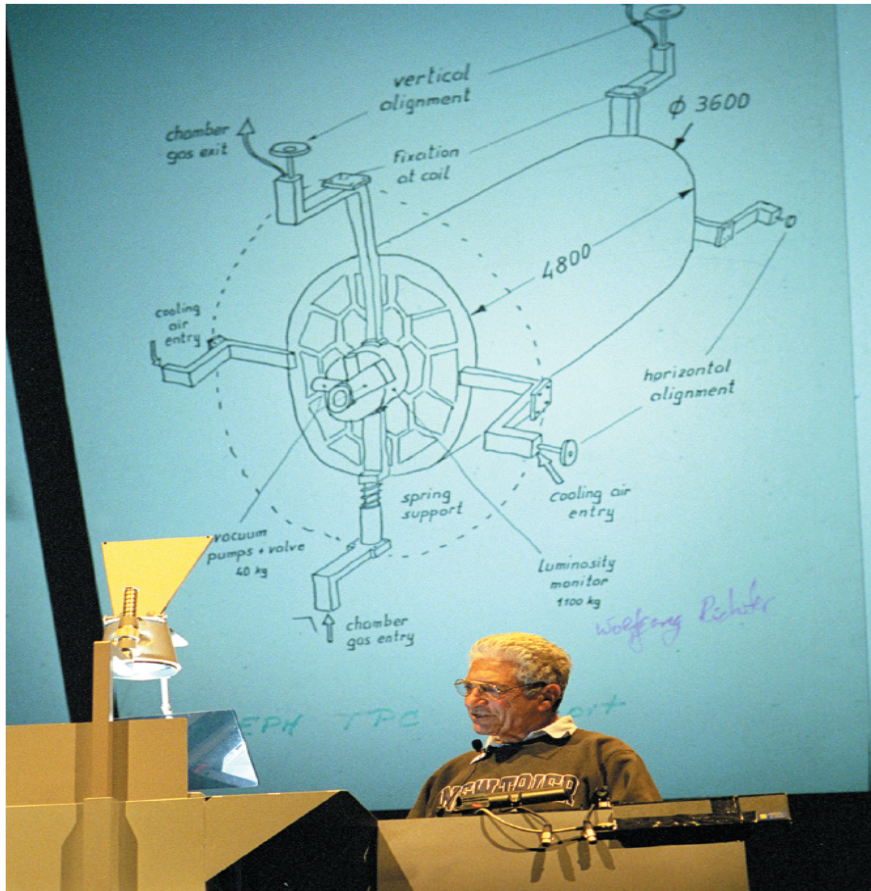
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# APPARATUS FOR LEP PHYSICS

## ALEPH



Jack at the LEPC.

During the lifetime of Aleph, the Spokesmen were

|             |                           |
|-------------|---------------------------|
| 1980 → 1990 | <b>Jack Steinberger</b>   |
| 1990 → 1993 | <b>Jacques Lefrançois</b> |
| 1993 → 1994 | <b>Lorenzo Foà</b>        |
| 1994 → 1997 | <b>Gigi Rolandi</b>       |
| 1997 → 2000 | <b>Peter Dornan</b>       |
| 2000 → 2001 | <b>Dieter Schlatter</b>   |
| 2001 → 2005 | <b>Roberto Tenchini</b>   |

Technical Coordinator    Jean-Paul FABRE

Installation Coordinator    Peter SCHILLY

GLIMOS

Patrick JANOT

# THE ALEPH 'EXPERIENCE'

25 years of  
memories



1980-1982

Formation of the Aleph  
Collaboration

DECEMBER 1980

First Plenary meeting

JUNE 1981

First Steering Committee  
meeting

MARCH 1982

Letter of Intent to LEPC

NOVEMBER 1982

## THE COLLABORATION

The Aleph Collaboration formed during the years 1980-82. At the time of the Letter of Intent (CERN/LEPC/82-3) dated 25.3.82, the Collaboration consisted of 19 founding Institutes with 275 signing members. The so-called 'Instrument of Understanding' with all legal details was dated 18.4.1984. There was no list of names on the Letter of Intent, only Bari, CERN, Demokritos Athens, Dortmund, Ecole Polytechnique Palaiseau, Edinburgh, Glasgow, Heidelberg, Lancaster, MPI-München, Orsay, Pisa, Rutherford, Sheffield, Torino, Trieste, Westfield College London, Wisconsin.

With the passage of time:

- Westfield College became Royal Holloway
- Dortmund transferred to Mainz
- Torino transferred to Frascati
- 14 new institutes joined...

By 1989 the ALEPH Collaboration had evolved to 32 institutes with 360 members signing publications





# ALEPH area : Pierre Lazeyras and support group

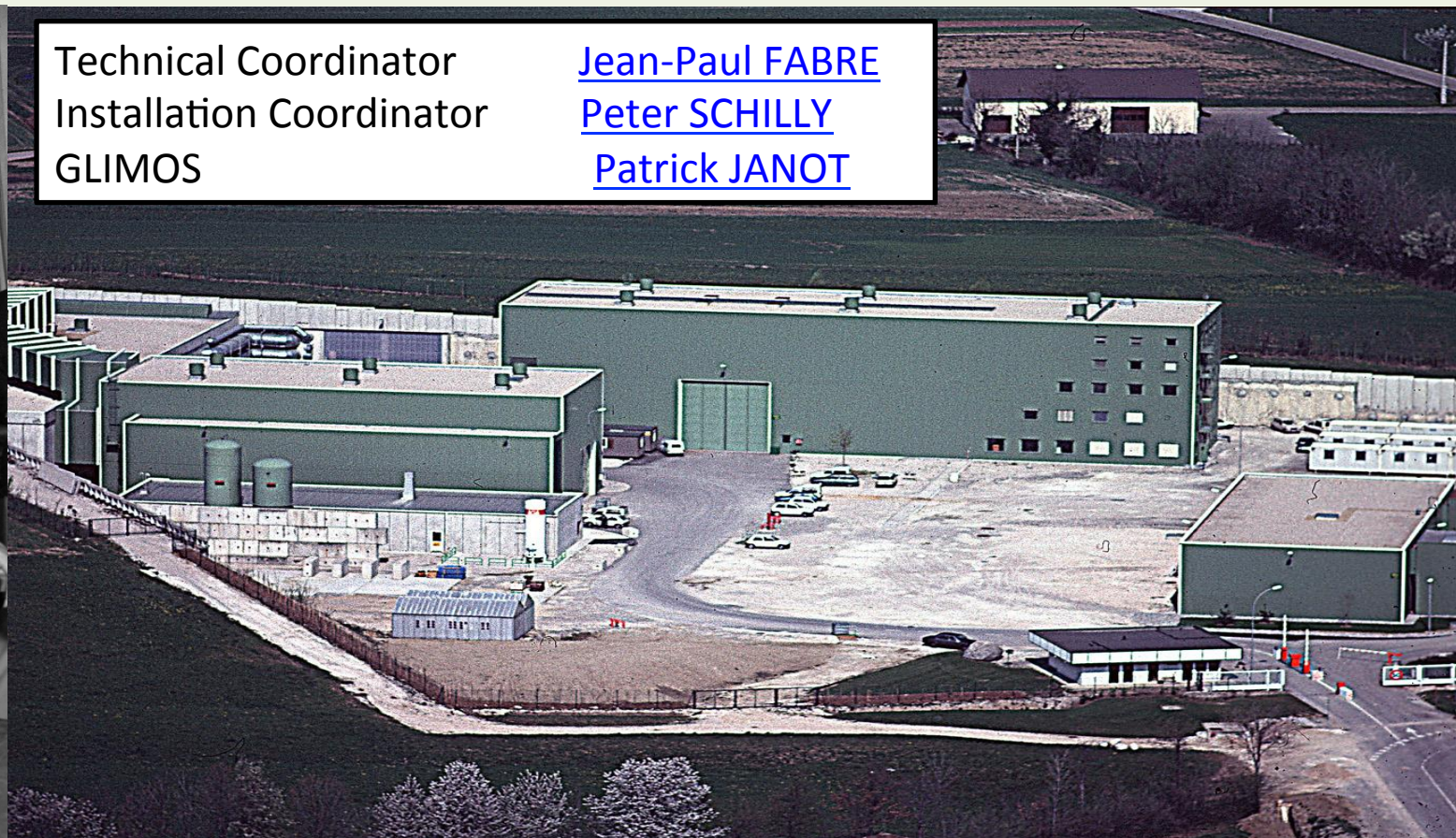


Technical Coordinator  
Installation Coordinator  
GLIMOS

[Jean-Paul FABRE](#)

[Peter SCHILLY](#)

[Patrick JANOT](#)



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# INSTRUMENT OF UNDERSTANDING

*Adolph Minten*

In the Instrument of Understanding, the Aleph maintenance and repair was mentioned, but it was foreseen that it would be an addendum to the IOU to be agreed upon at a later time.

A first discussion took place at the Finance Review in November 1985, where the basic principles were defined, at least on responsibility, and stating that the cost should be somehow shared by the whole Collaboration and not only by the builders of the various parts.

At the following meeting a more detailed discussion took place, where some members of the FRC proposed that CERN should take care of all the maintenance costs for the parts coming to CERN from the Member States institutions. In November 1986 we had a proposal that the contribution of each Institute should be proportional to its contribution to the construction. The total budget had two parts, one for detector maintenance, the other for the common operation, gas, magnetic tapes, magnet, etc.

The money foreseen for detector maintenance was kept 'at home'; the rest was paid to a common pot. Long discussions took place concerning the sharing of the cost between Institutions, depending on the contribution to the detector construction, number of physicists or anything else.

In May 1988, the Director of Research was in a position to announce to the FRC that all participants but China had signed the document concerning maintenance and operation. China was anyhow a special case.

*(Editor's note-RS: This way of managing the maintenance and operation budget was very successful, with Aleph receiving enough money to finance the operations and having some surplus to make several important upgrades, e.g. replace the Fastbus ROCs with VME, buy more powerful computers for online and offline.)*



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 EF ALE ARNAULT CHRISTIAN M  
 EF ALE BATTAIOTTO GRACIELA F  
 EF ALE BATTAIOTTO PEDRO M  
 EF ALE BATTISTONI GIUSEPPE M  
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 EF ALE BERTHOLET PIERRE M  
 EF ALE BLONDIN CYRIL M

EF ALE BUDDE REINHARD M  
 EF ALE CAMERON WILLIAM M  
 EF ALE CAMPANA PIERLUIGI M  
 EF ALE CAPT JEAN-DANIEL M  
 EF ALE CASTRO ANDREA M  
 EF ALE CHARITY TIMOTHY M  
 EF ALE CHEN YUAN BO M 27  
 EF ALE CHEVALIER JEAN-MARIE M  
 EF ALE CHIARELLA VITALIANO M  
 EF ALE CLAAS LINDA M

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 EF ALE GREMAUD PAUL M  
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 EF ALE MINTEN ADOLF M  
 EF ALE MIOTTO ALESSANDRO M  
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 EF ALE SIMONET LUC M  
 EF ALE SPANIER STEFAN MANUEL M  
 EF ALE STRONG JOHN ANTHONY M  
 EF ALE SWEETLAND EMMA F  
 EF ALE TAKASHIMA MAKOTO M  
 EF ALE TEJESSY WOLFGANG M  
 EF ALE THOMAS JENNIFER ANNE F  
 EF ALE VON RUEDEN WOLFGANG M

EF ALE WASEM ALBIN M  
 EF ALE WEISZ JEROME M  
 EF ALE WHEELER SARAH JANE F  
 EF ALE WITZELING WERNER M

**ALEPH support group EF Division under Pierre LAZEYRAS,  
 84 physicists, engineers, technicians**

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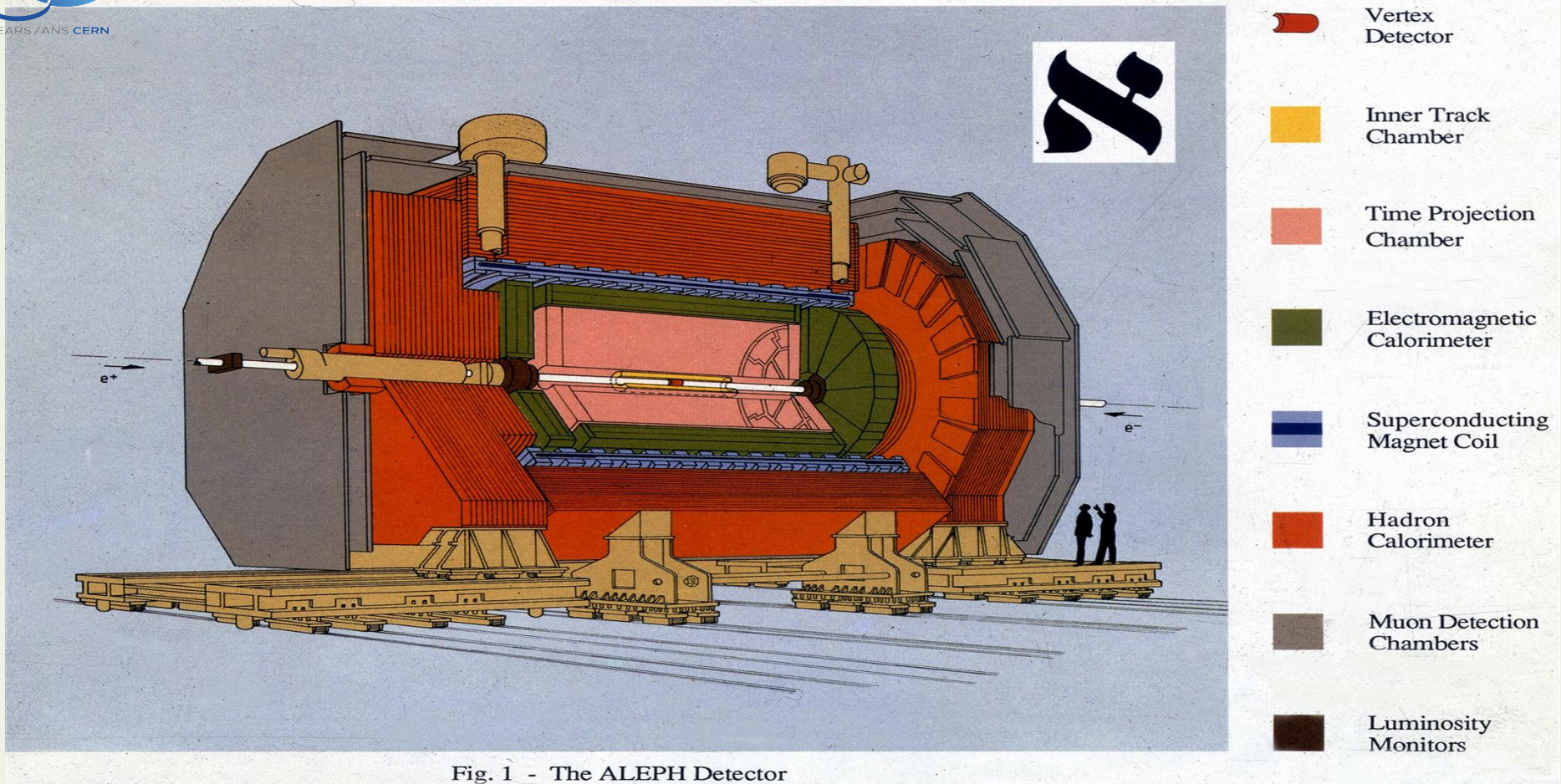
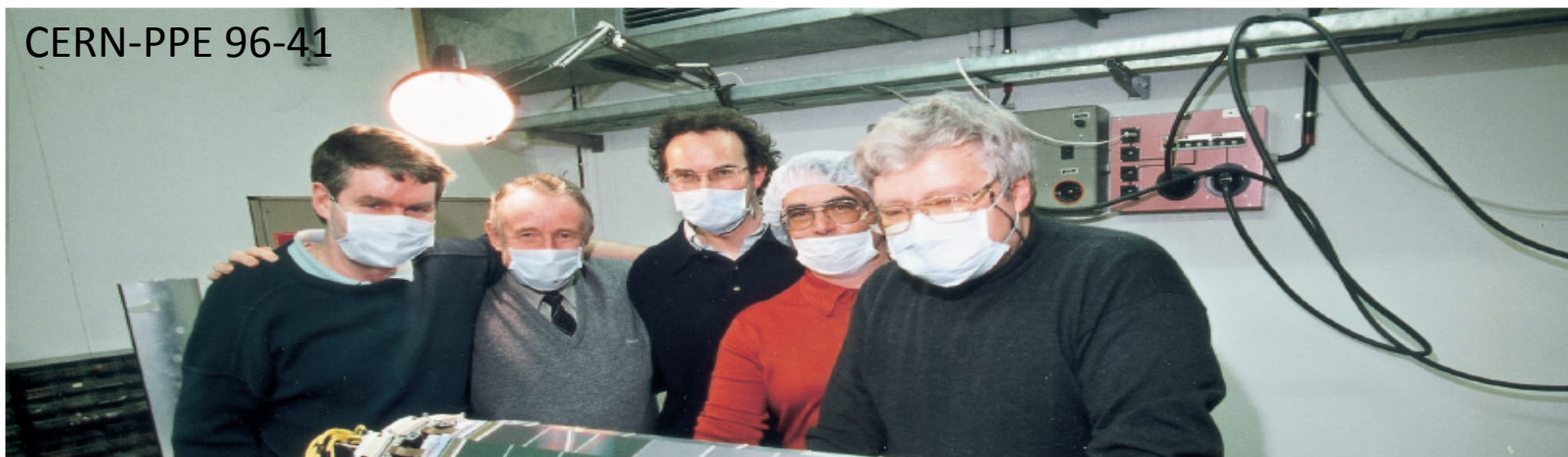


Fig. 1 - The ALEPH Detector

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September 2014



The ALEPH Silicon Vertex Detector is the first detector operating in a colliding beam environment that uses silicon strip detectors which provide readout on both sides and hence a three-dimensional point measurement for the trajectory of charged particles.

The detector system was commissioned successfully at the  $e^+e^-$  collider LEP at the research centre CERN, Switzerland, during the year 1991 while taking data at the  $Z^0$  resonance. The achieved spatial resolution of the complete 73 728 channel device (intrinsic plus alignment) is  $12 \mu m$  in the  $r \cdot \phi$  view and  $12 \mu m$  in the  $z$  view.

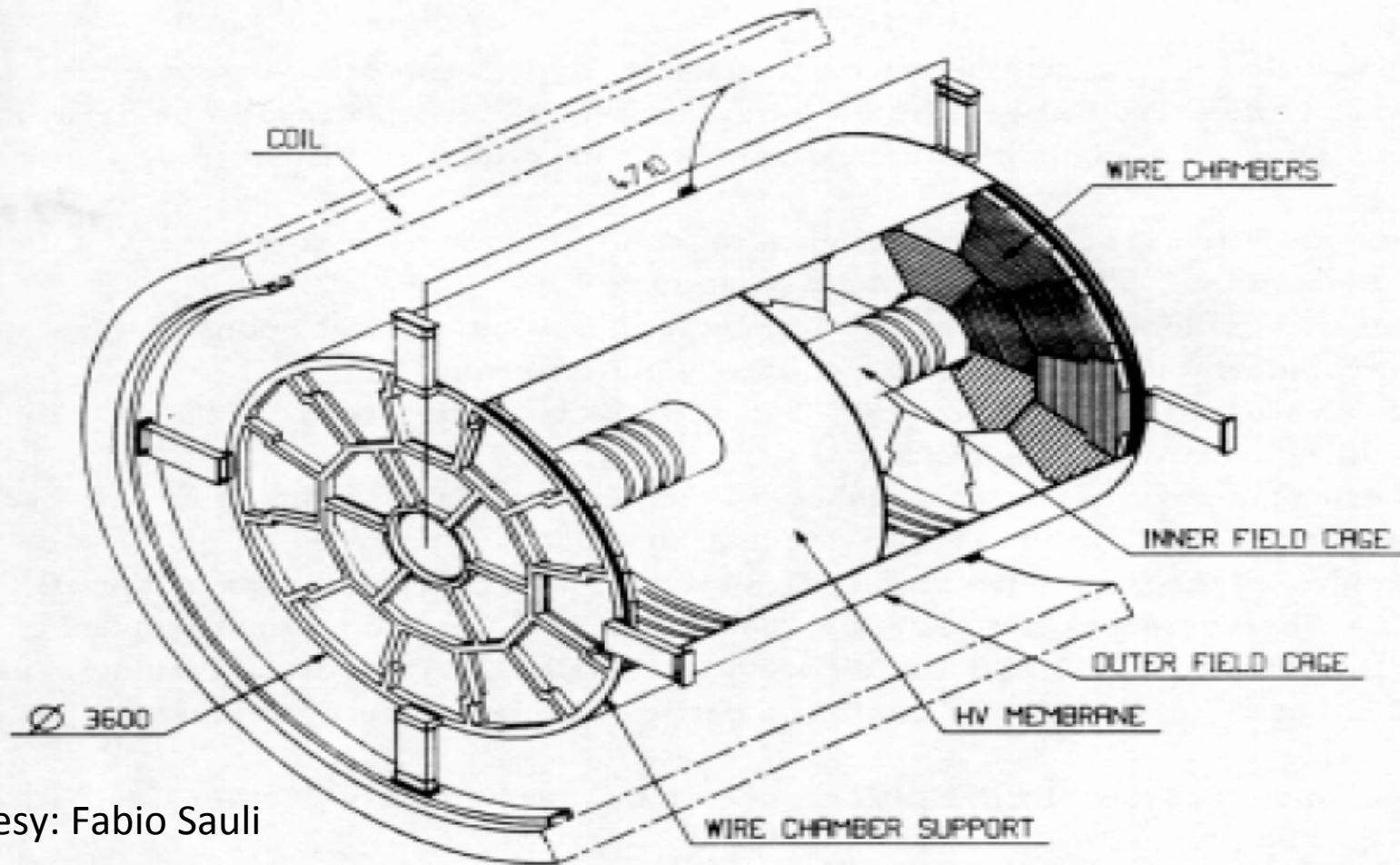
it was in 1974 that Nygren invented the time projection chamber TPC , a simple and brilliantly conceived device to record 3D tracking data for charged particles in a large gas-filled volume equipped with parallel electric fields (in which ionization electrons drift and magnetic fields (in which charged reaction products move on helical paths.

The first TPC, built at Berkeley, was used in the PEP-4 experiment at SLAC to study  $e+e-$  annihilation interactions at, what was then, high energy.

TPCs were essential elements in the ALEPH and DELPHI experiments at CERN's Large Electron-Positron collider and are now used in ALICE at the LHC, ICARUS (filled with liquid argon rather than gas) at the Gran Sasso National Laboratory, and STAR at Brookhaven National Laboratory.



*Dave Nygren: "inspirational and wise beyond his years". (Image credit: Jerry Przybylski.)*



Courtesy: Fabio Sauli

Fig. 24: Schematics of the ALEPH Time Projection Chamber.



*Ready to go!!*

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## Management styles of experiment leaders:

### Ron Settels:

I remember a meeting with Jack, in 1984 roughly, in which I was explaining to him how much extra difficulty was caused by the little corners ('earlobes', we called them—'Ohrwaschl' in Bavarian) on the very inside radius of the K sectors

### hoping Jack would say:

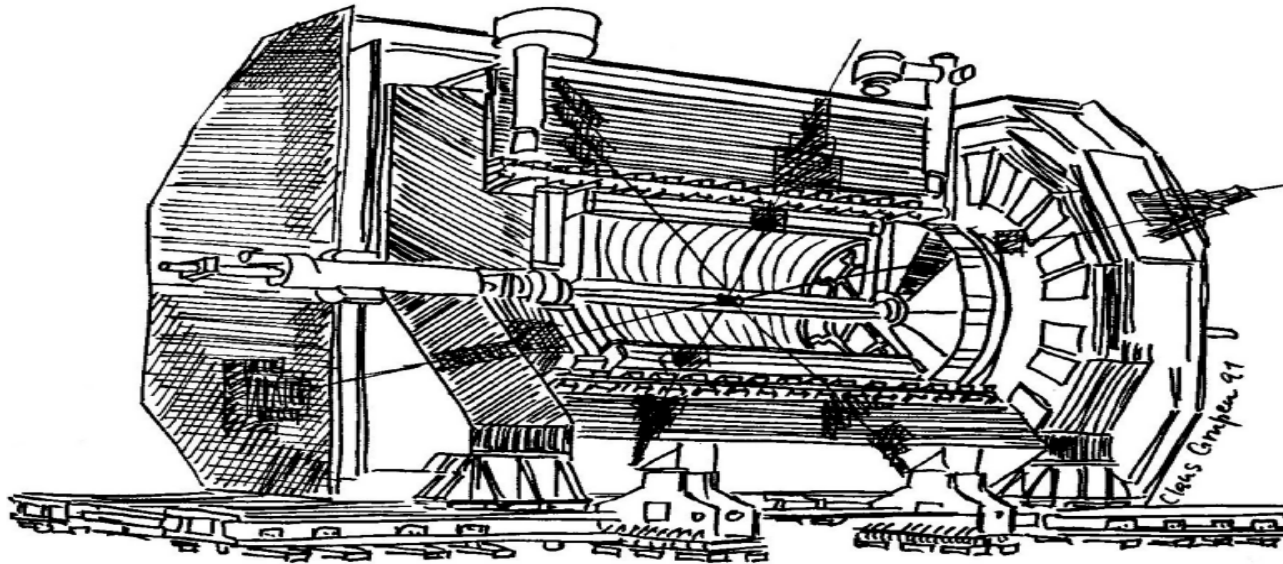
**'Well, they are not really that important...'** so that we could remove them from the design and make life easier.

### However, Jack's response was,

**'I'm not worried about the amount of work you guys at MPI have to do...'** which ended the discussion and the design was kept as it was in the drawing

*(one thing nice about many discussions with Jack was that they were short and to the point - but I doubt if the 'ear-lobes' really made much difference to the performance)*

# Calorimeters, Coil, Muon



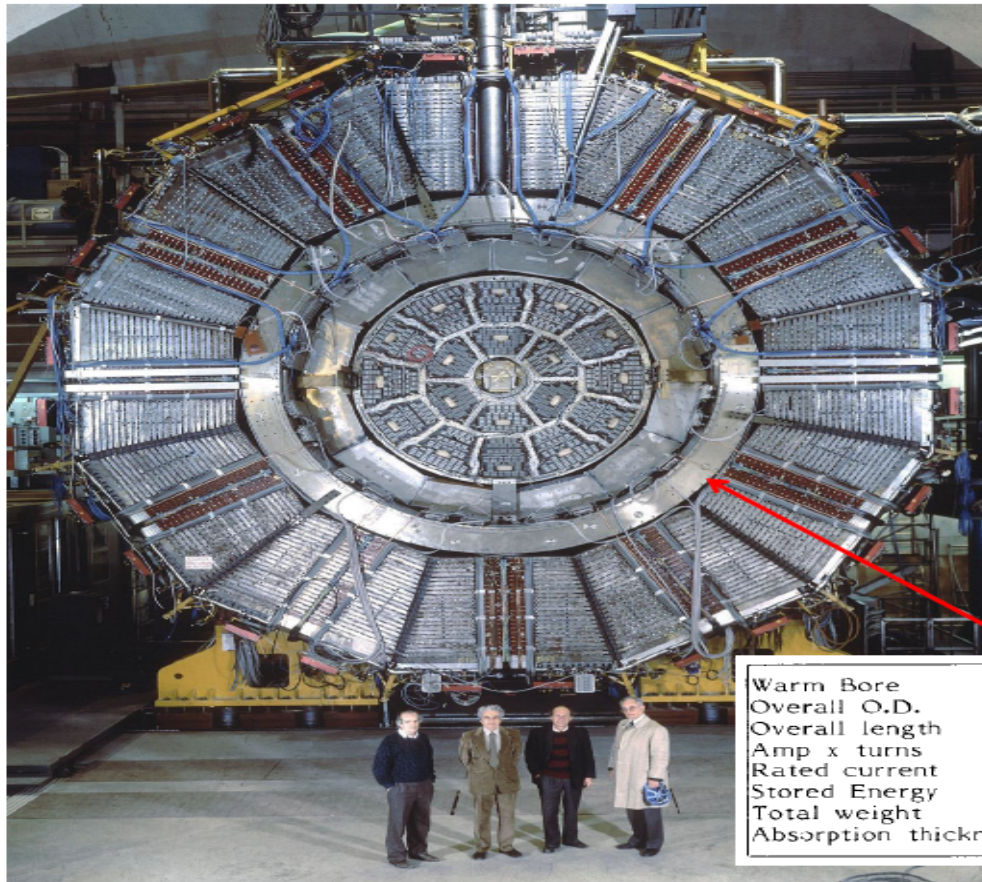


SACLAY SC SOLENOID

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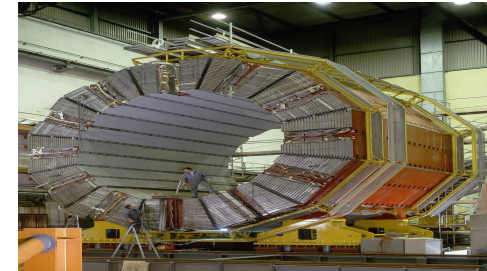
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## ALEPH solenoid CEA Saclay (1988)

Thin superconducting solenoid  
Central field 1.5 T  
Al-stabilized Nb-Ti conductor  
Bobbinless winding  
Al external support cylinder  
Indirect cooling



|                      |                   |
|----------------------|-------------------|
| Warm Bore            | 5 m               |
| Overall O.D.         | 5.8 m             |
| Overall length       | 7 m               |
| Amp x turns          | $9.5 \cdot 10^6$  |
| Rated current        | 5000 Amps         |
| Stored Energy        | 136 MJ            |
| Total weight         | 65 ton            |
| Absorption thickness | 0.5 $\lambda$ abs |



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*The Presidents of the Swiss Confederation, Jean-Paul Delamuraz, the French Republic, François Mitterrand, and the Mayor of Echenevex in the Aleph pit.*



*There were always plenty of occasions to celebrate at Echenevex!  
(Editor's note-JL: Before the 'safety' cleanup!)*

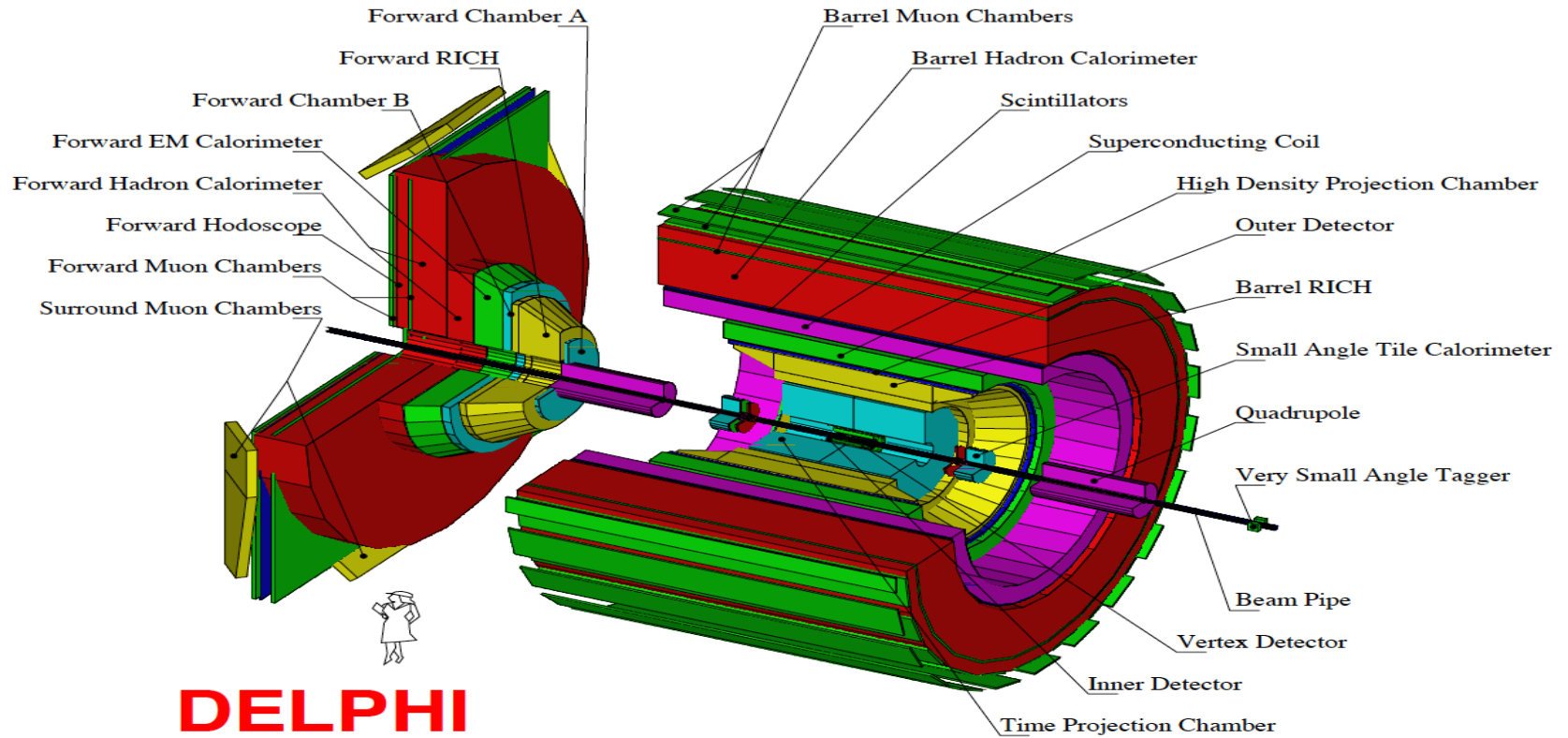


<http://delphiwww.cern.ch/Welcome.html>

DELPHI

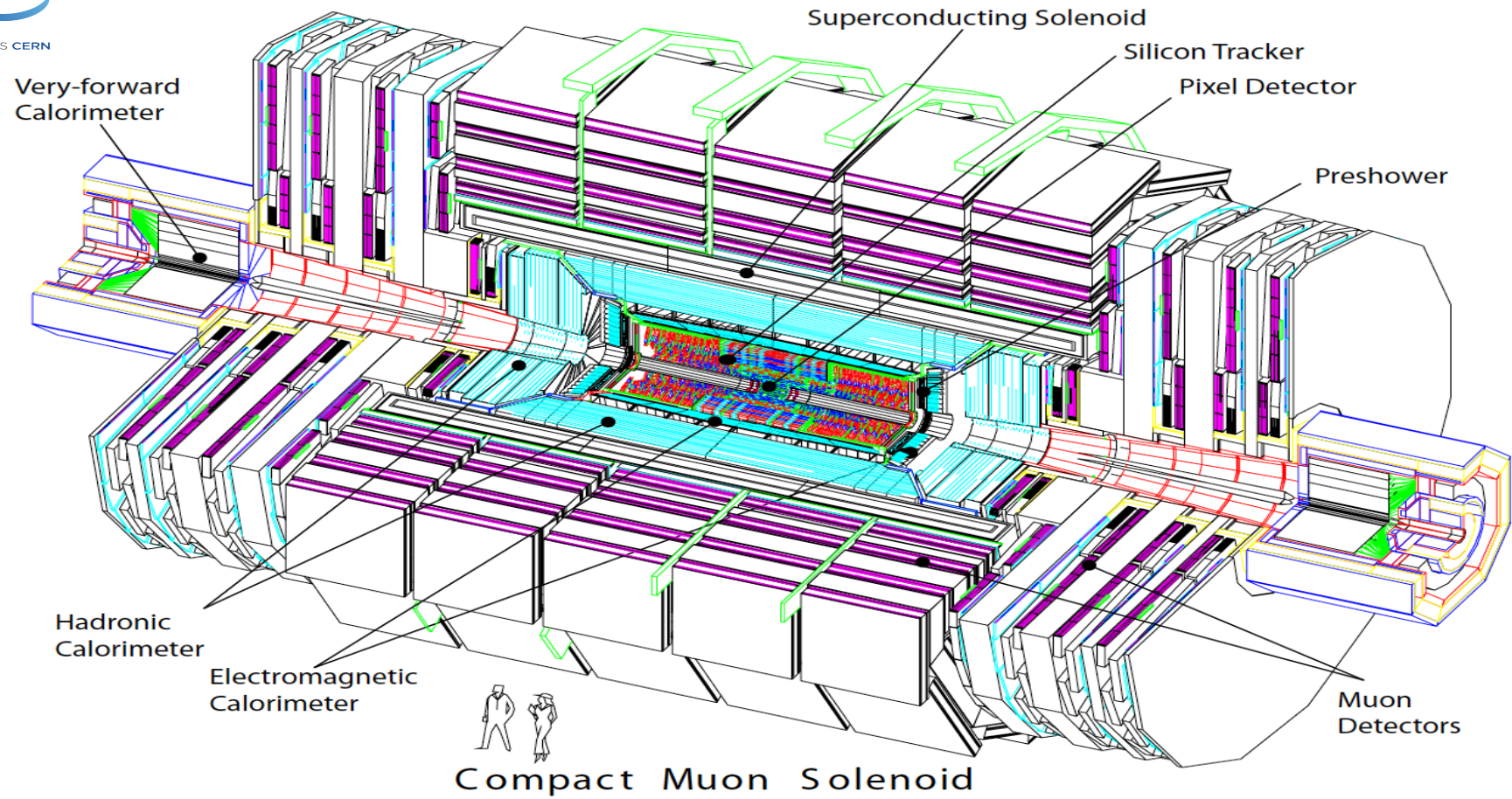
DETECTOR WITH LEPTON PHOTON AND HADRON IDENTIFICATION

[http://delphiwww.cern.ch/delphi\\$www/public/detectors/www\\_det.html](http://delphiwww.cern.ch/delphi$www/public/detectors/www_det.html)



# DELPHI





# DELPHI area with Hilke / Foeth and support



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EF DEL ALVSVAAG SVERRE M 22  
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EF DEL AUGUSTINUS ANDRE M 21  
EF DEL BALCERZAK TADEUSZ M 46  
EF DEL BASTIE CHRISTIANE F 37  
EF DEL BATTISTONI GIUSEPPE M 29

EF DEL BELL WILLIAM M 48  
EF DEL BLASZCZAK ZDZISLAW JOZEF M  
EF DEL BOWEN PHILIP M 20  
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EF DEL BROWN ROBIN M 46  
EF DEL BRYLLE CHRISTIAN M 18  
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EF DEL FAVRE JOELLE F 18  
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EF DEL FLAMMIER MARCEL M 42  
EF DEL FOETH HENRIK M 43  
EF DEL GAVILLET PHILIPPE M 42  
EF DEL GILLIS NANNA F 19  
EF DEL GORINE IOURI M 42  
EF DEL GORSKI MACIEJ M 34

EF DEL GRANT ALAN M 44  
EF DEL GRUHN CHARLES M 49  
EF DEL HAHN FERDINAND M 24  
EF DEL HAIDER STEFAN M 23  
EF DEL HANKE PAUL M 23  
EF DEL HECK RUDOLF M 31  
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EF DEL LESUEUR JACKIE M 43  
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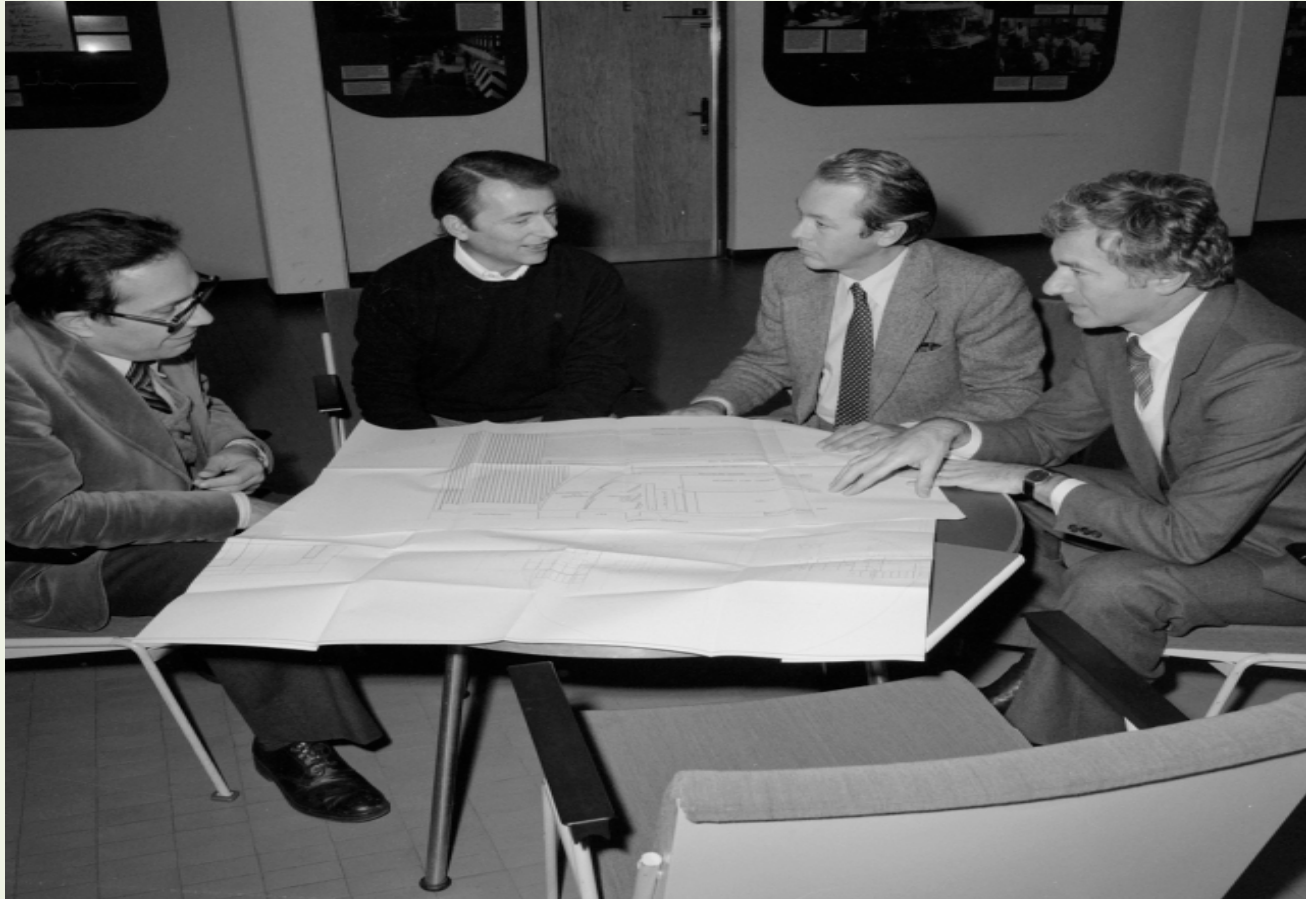
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**DELPHI support group EF Division Technical Coordinator**  
**Hans-Juergen Hilke,**  
**110 physicists, engineers, technicians**



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**Fig. 20: DELPHI RICH detector being inserted into the mirror's barrel.**



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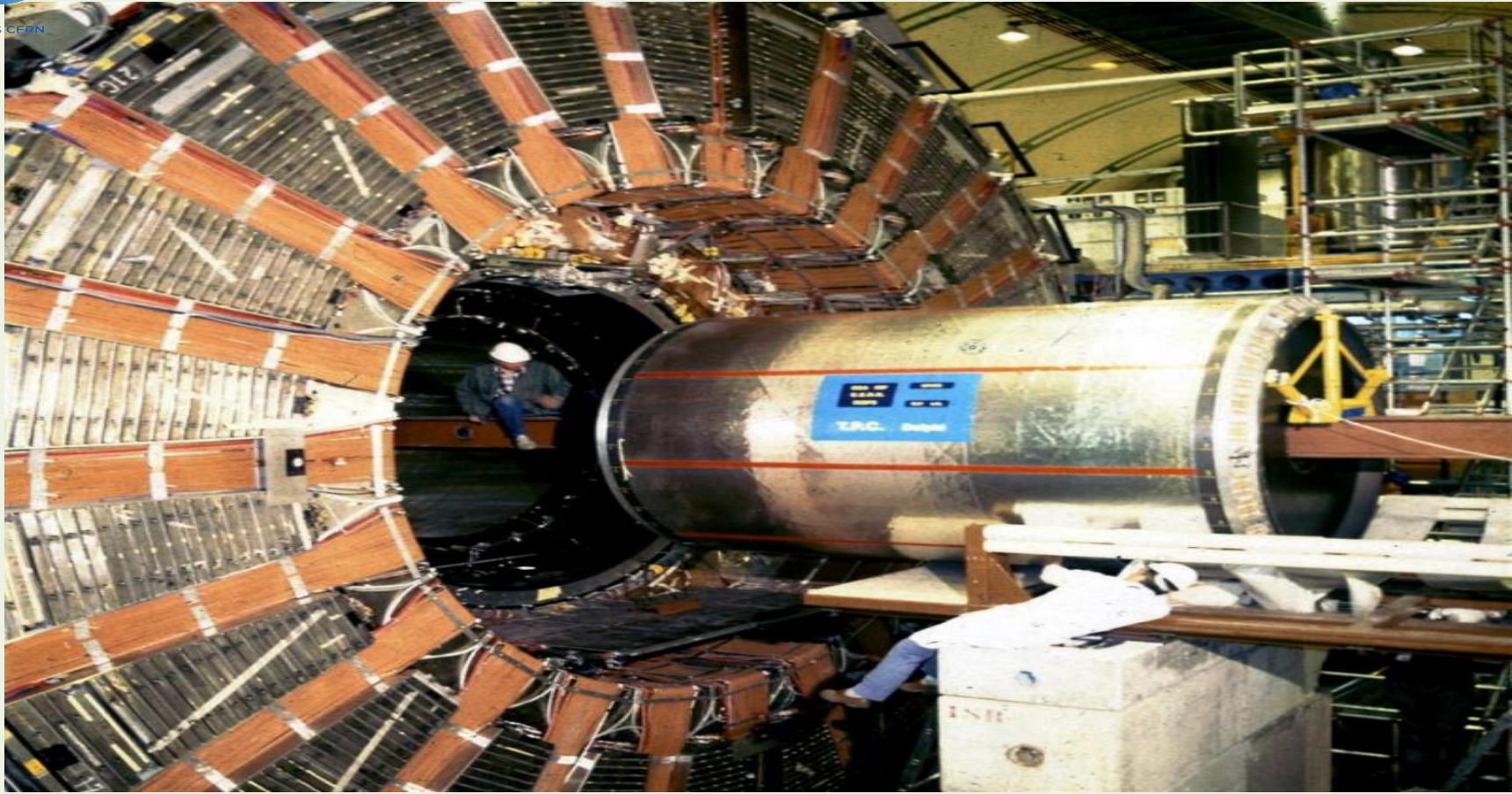


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## DELPHI solenoid RAL (1987)

Thin superconducting solenoid  
Central field 1.2 T  
Warm bore 5.2 m  
Length 6.8 m  
Stored energy 110 MJ  
Al-stabilized Nb-Ti conductor  
Bobbinless winding  
Al external support cylinder  
Indirect cooling  
Forced flow of two-phase He



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# L3 LETTER OF INTENT # 3



# L3 area with Gusewell /Hervé and support group



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 EF L3 BARILLERE RENAUD  
 EF L3 BENICHOU JEAN-LOUIS  
 EF L3 BOILEAU RAYMOND  
 EF L3 BONET VOLKER  
 EF L3 BONTRON MARIE-LORRAINE  
 EF L3 CABEL HUGUETTE  
 EF L3 CARCHIA MARIO  
 EF L3 COLLET JEAN-PIERRE

EF L3 DIDONA AUGUSTIN  
 EF L3 DOW PHILIP  
 EF L3 DURAFFOURG PIERRE  
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 EF L3 ETKIN ASHER  
 EF L3 FEYT JEAN  
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 EF L3 GERVASONI PIERRE

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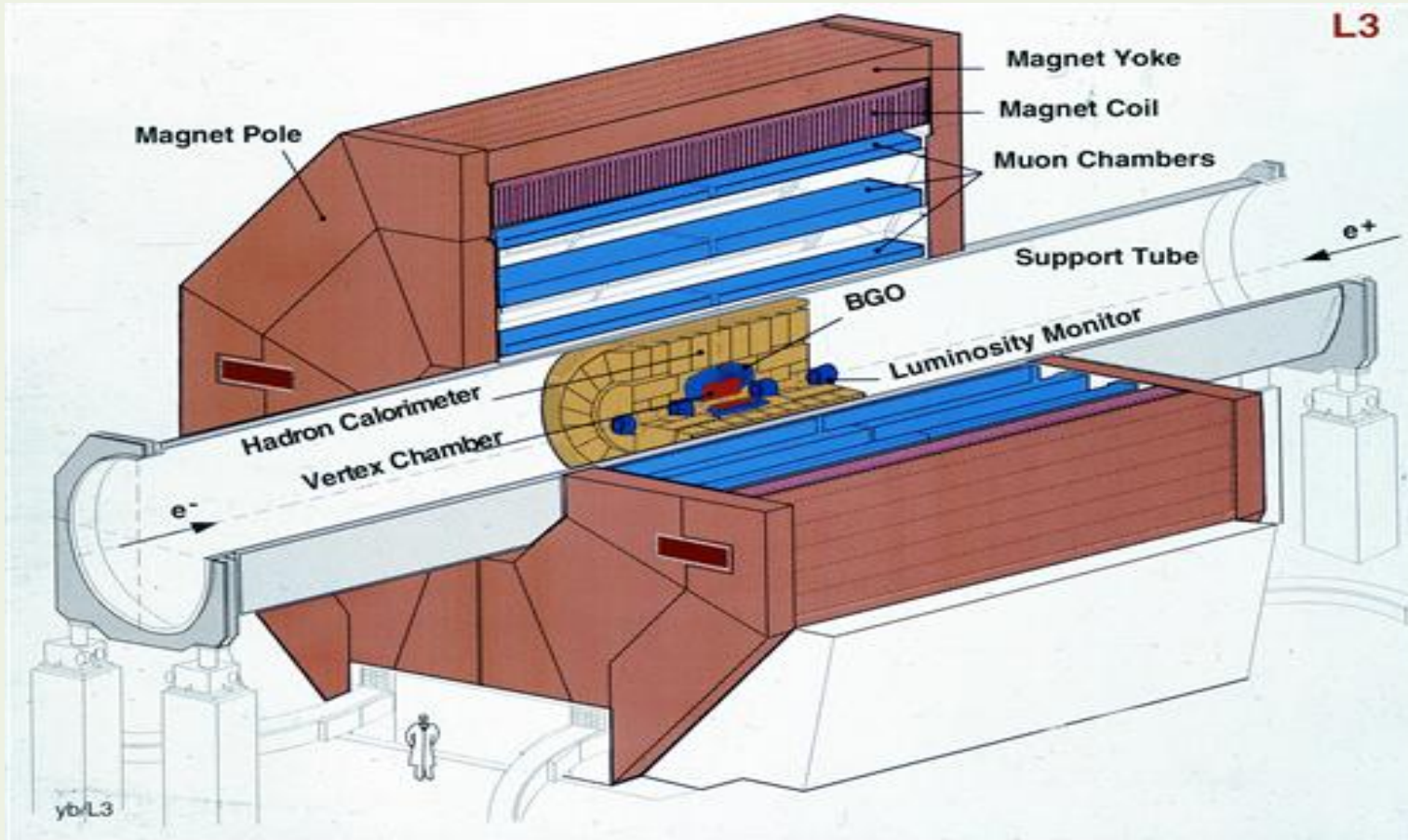
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 EF L3 MARBACHER FRIEDA  
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 EF L3 MERINO CAMINERO C.

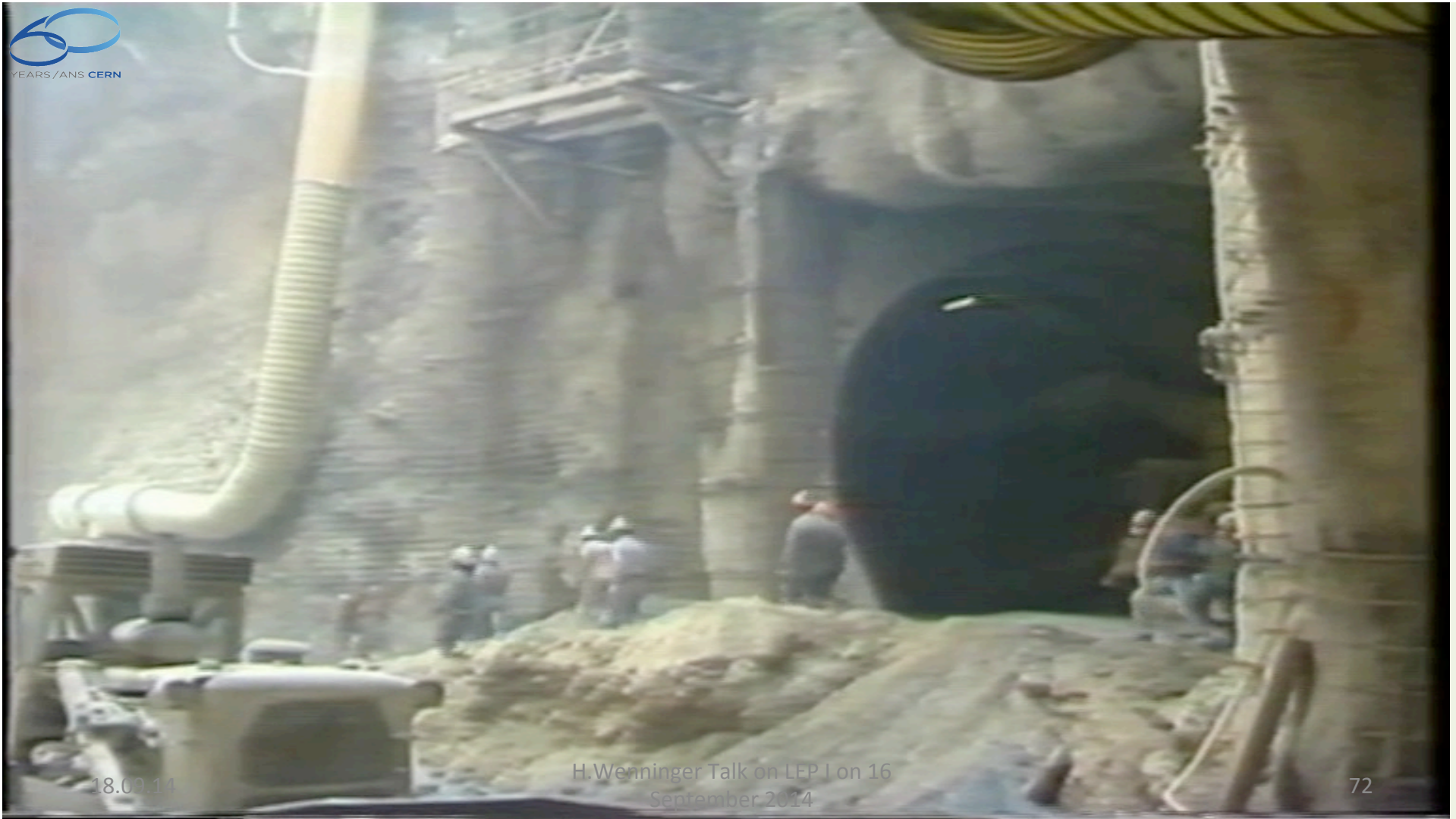
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 EF L3 MOINE MICHEL  
 EF L3 MORINO RE  
 EF L3 NEU  
 EF L3

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 EF L3 ELIANE  
 EF L3 RODRIGUEZ FRANCISCO  
 EF L3 RODRIGUEZ DE TORRES IRENE  
 EF L3 RODRIGUEZ-LOPEZ JOSE  
 EF L3 ROMERO LUCIANO

EF L3 ROSTAIN  
 EF L3 STA  
 EF  
 EF L3 MITTGENSTEIN FRANCOIS

**L3 support group EF Division Technical Coordinator**  
**Lars Leistam**  
**71 physicists, engineers, technicians**





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YEARS/ANS CERN

EF had the responsibility of the design, construction and tests of the L3 magnet

Le coil factory hall 867 Prevesinsite



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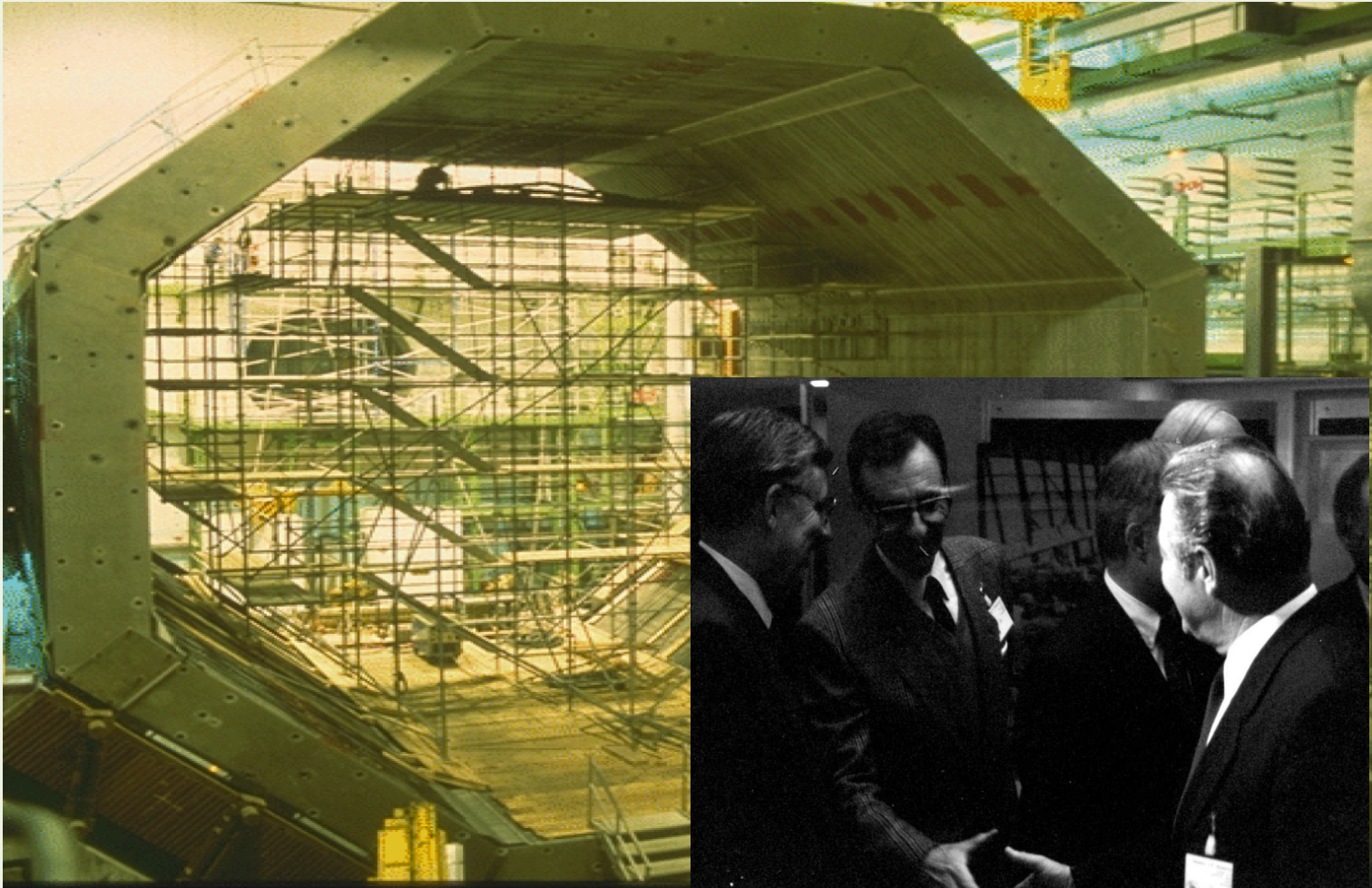
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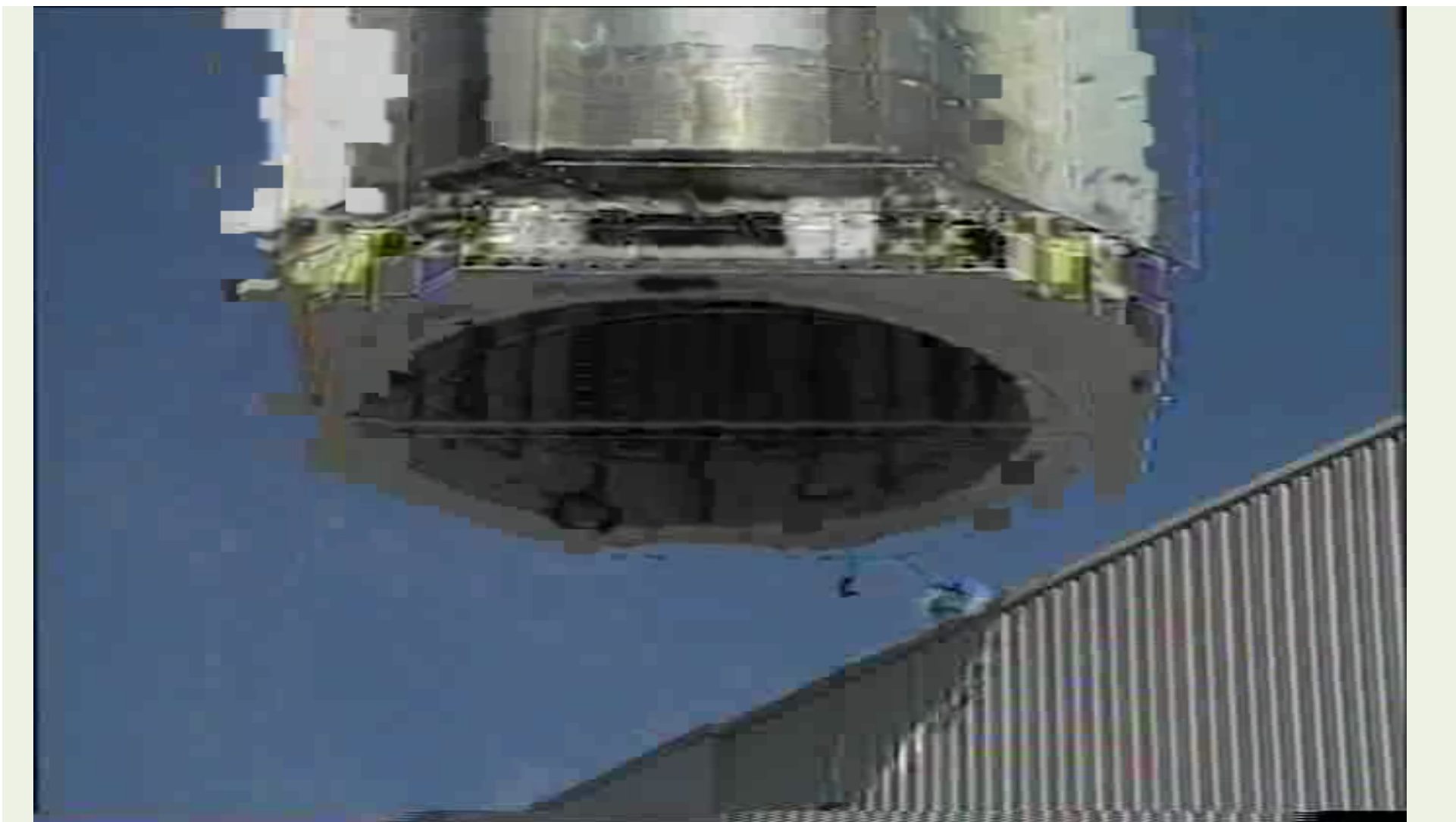
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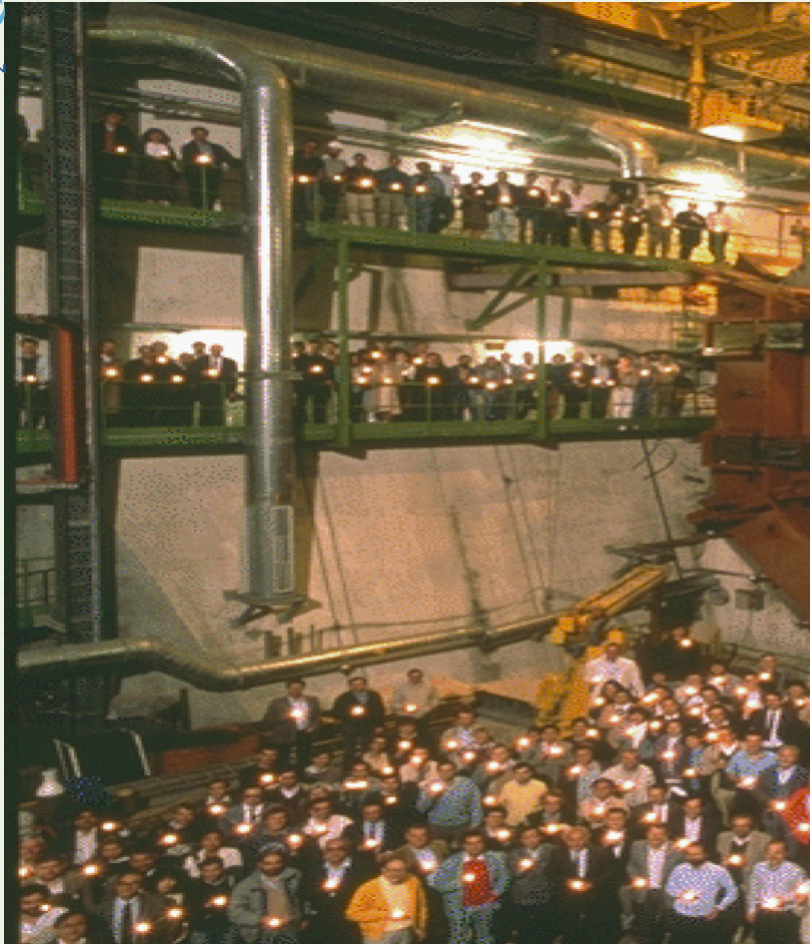


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|                   |                        |
|-------------------|------------------------|
| Inside radius     | 5930 mm                |
| Width of the coil | 890 mm                 |
| Outside radius    | 7900 mm                |
| Total length      | 14000 mm               |
| Power at the taps | 4.2 MW                 |
| Central field     | 0.5 T                  |
| Coil contribution | 0.36 T                 |
| Stored energy     | 150 MJ                 |
| Amper turns       | 5 MA <sub>t</sub>      |
| Rated current     | 30 kA                  |
| Current density   | 55.5 A/cm <sup>2</sup> |
| Cooling water     | 150 m <sup>3</sup> /h  |
| Coil weight (Al)  | 1100 t                 |
| Shielding weight  | 6700 t                 |

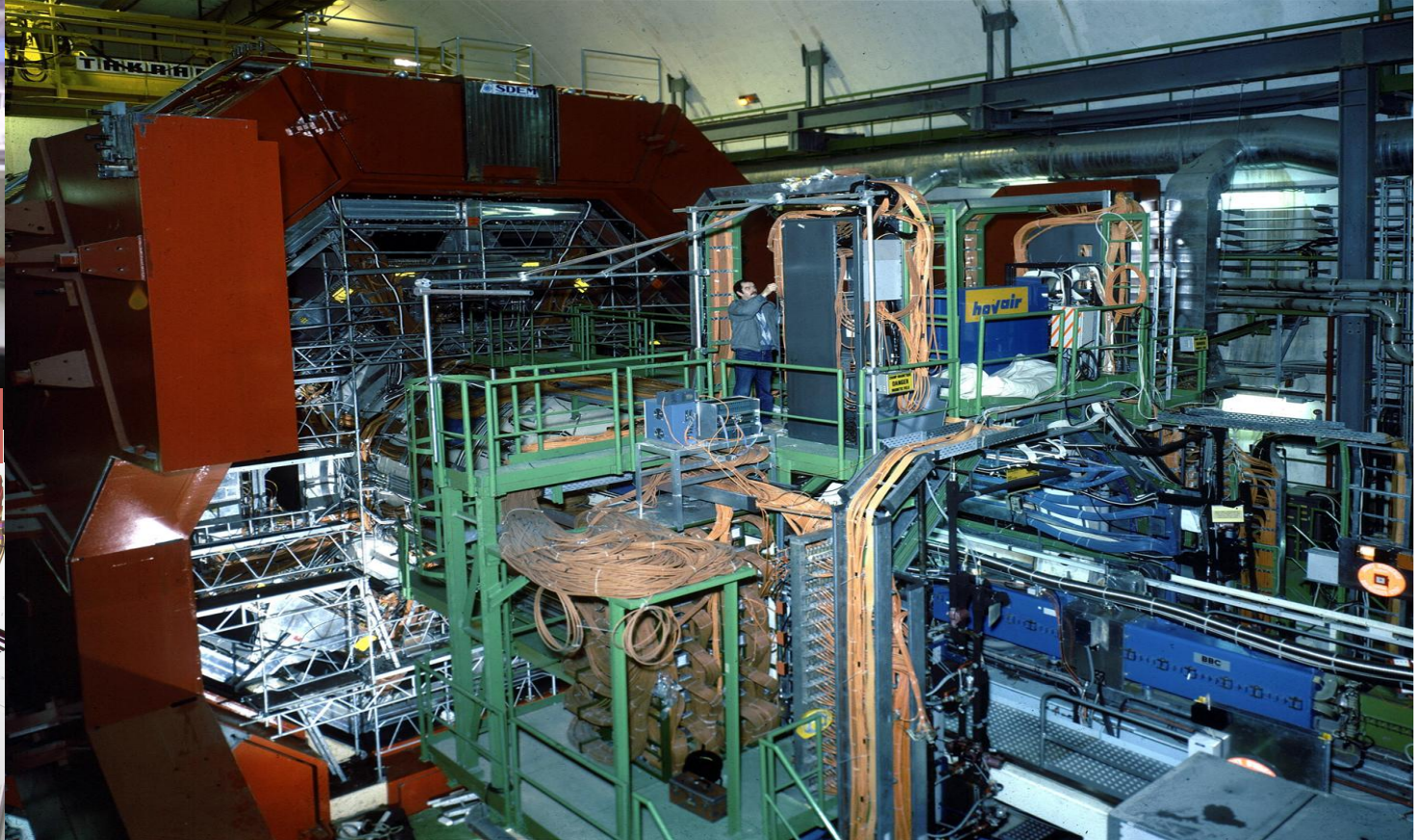
The inter-turn insulation is provided by glass fiber plates (10 mm) with a superposition of mylar (0.2 mm).

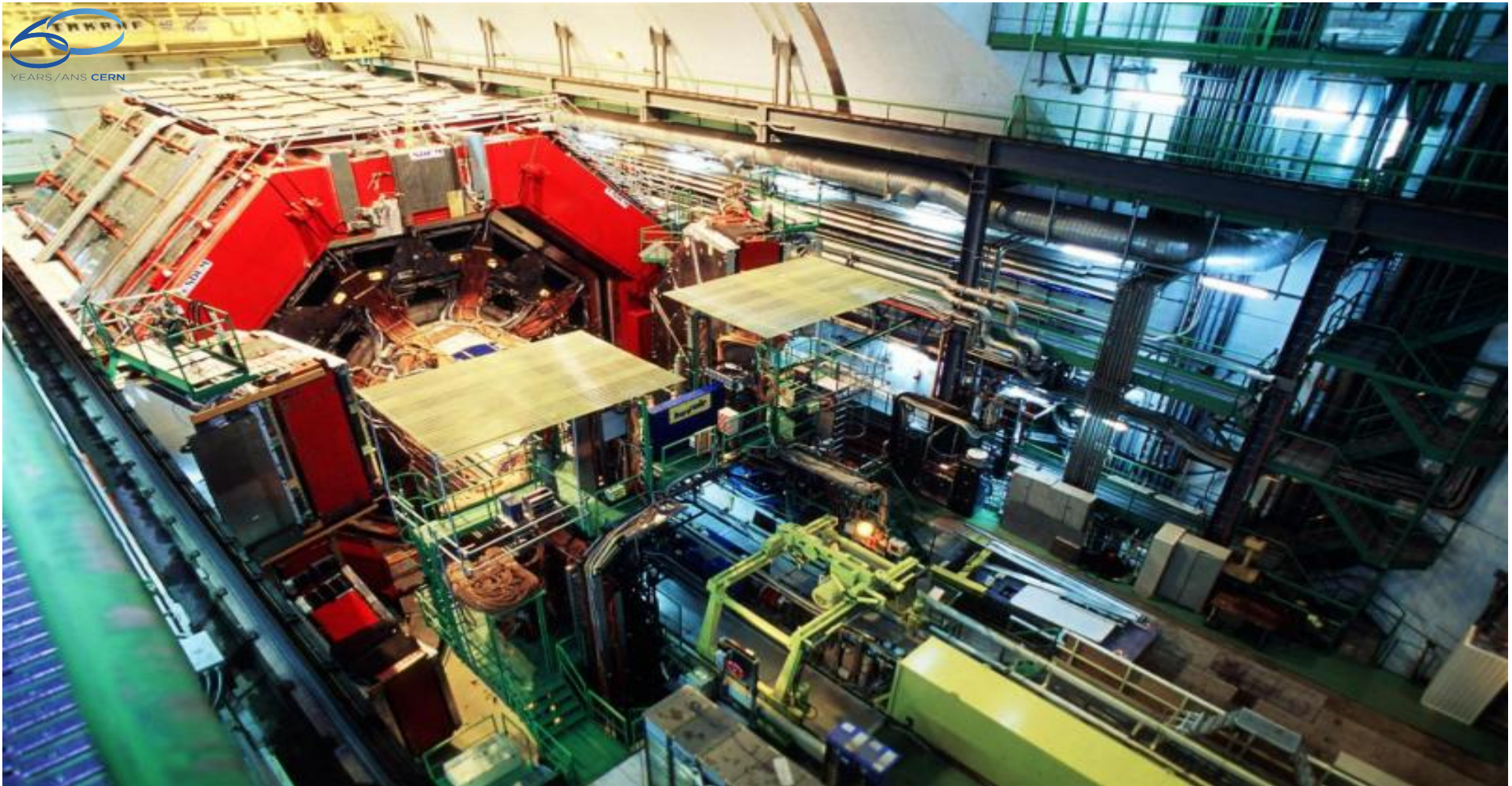


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Area Coordinators





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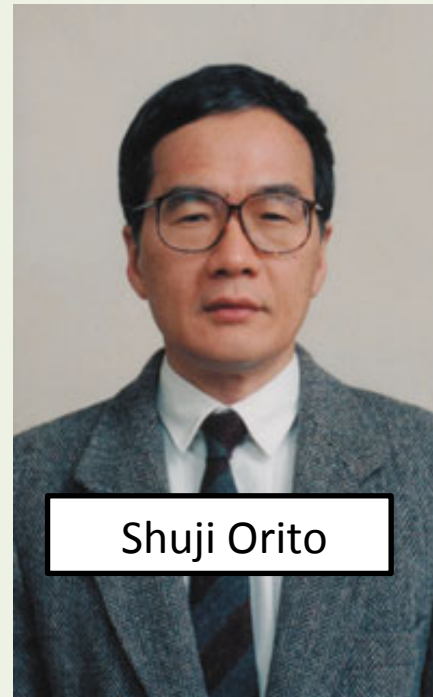
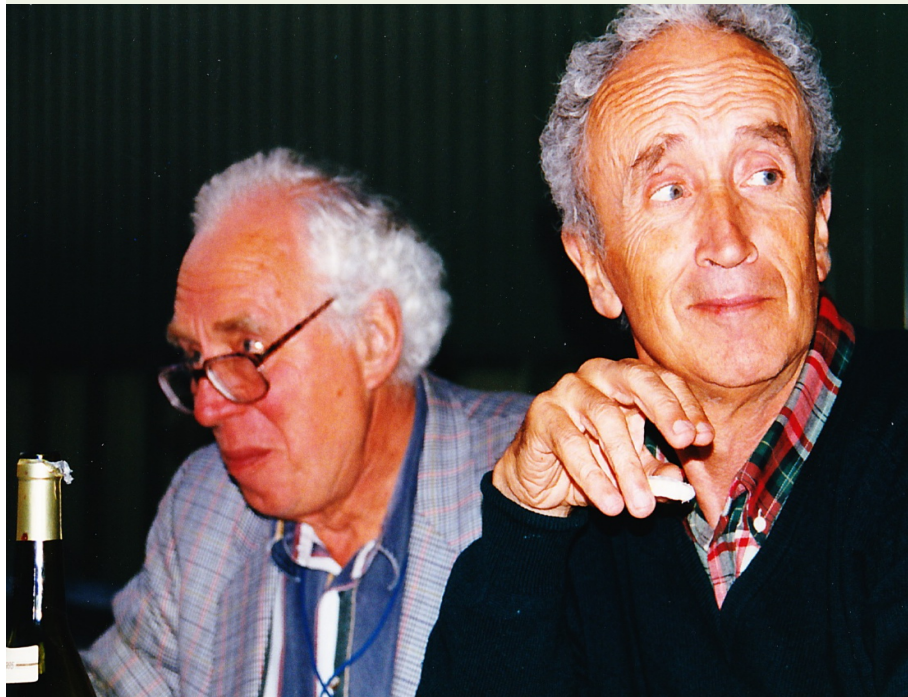


<http://opal.web.cern.ch/Opal/>

OPAL

OMNI PURPOSE APPARATUS FOR LEP

# 4.12.1980 S. Orito and J. Heintze meet with Aldo Michelini



Shuji Orito



小柴 昌俊  
Koshiba Masatoshi

before Wenninger met  
with Koshiba at DESY

# ... and the OPAL „Mother“

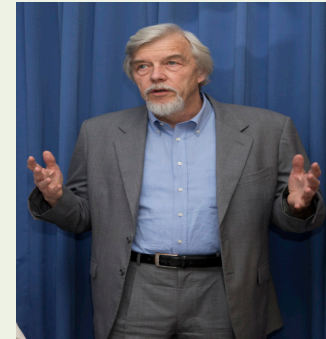


M. Hauschild

18.09.14



Mette Stuwe



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September 2014



# OPAL area: Alasdair Smith & G.Linser support group



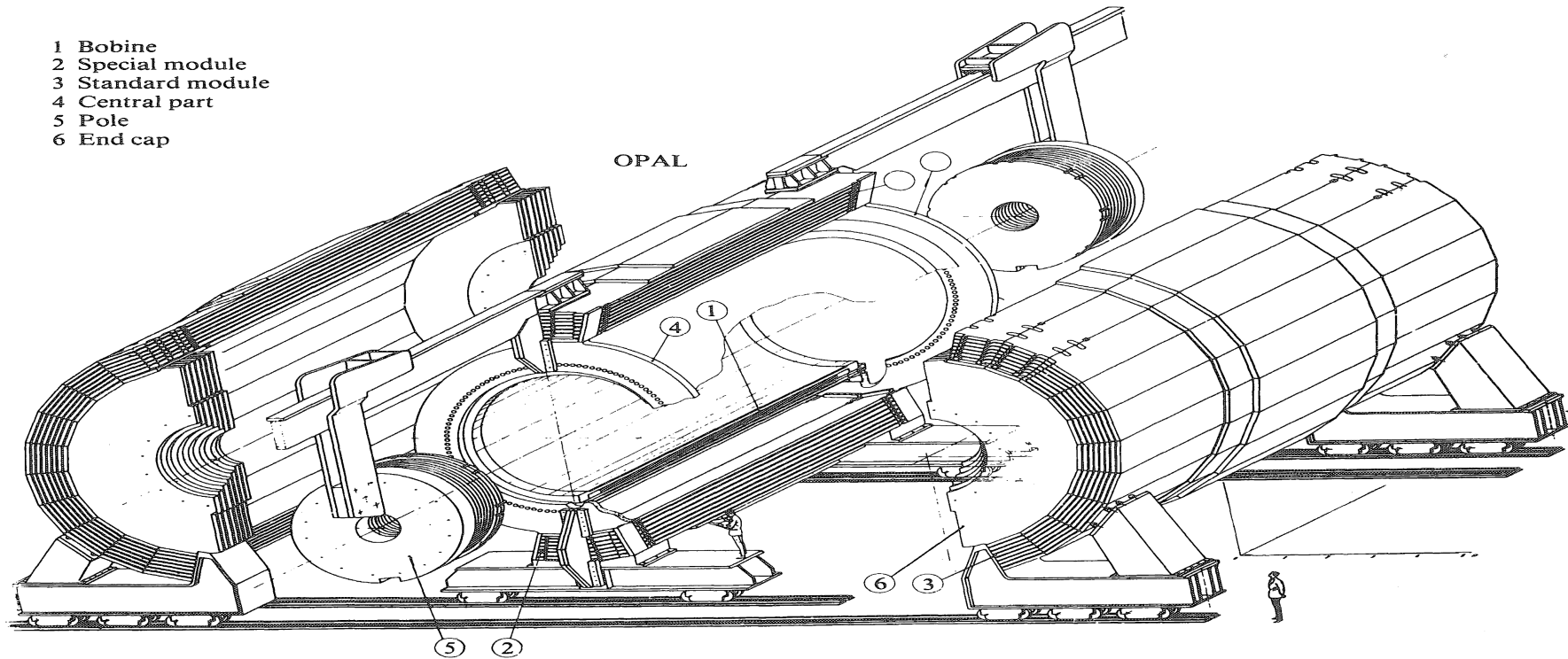
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September 2014

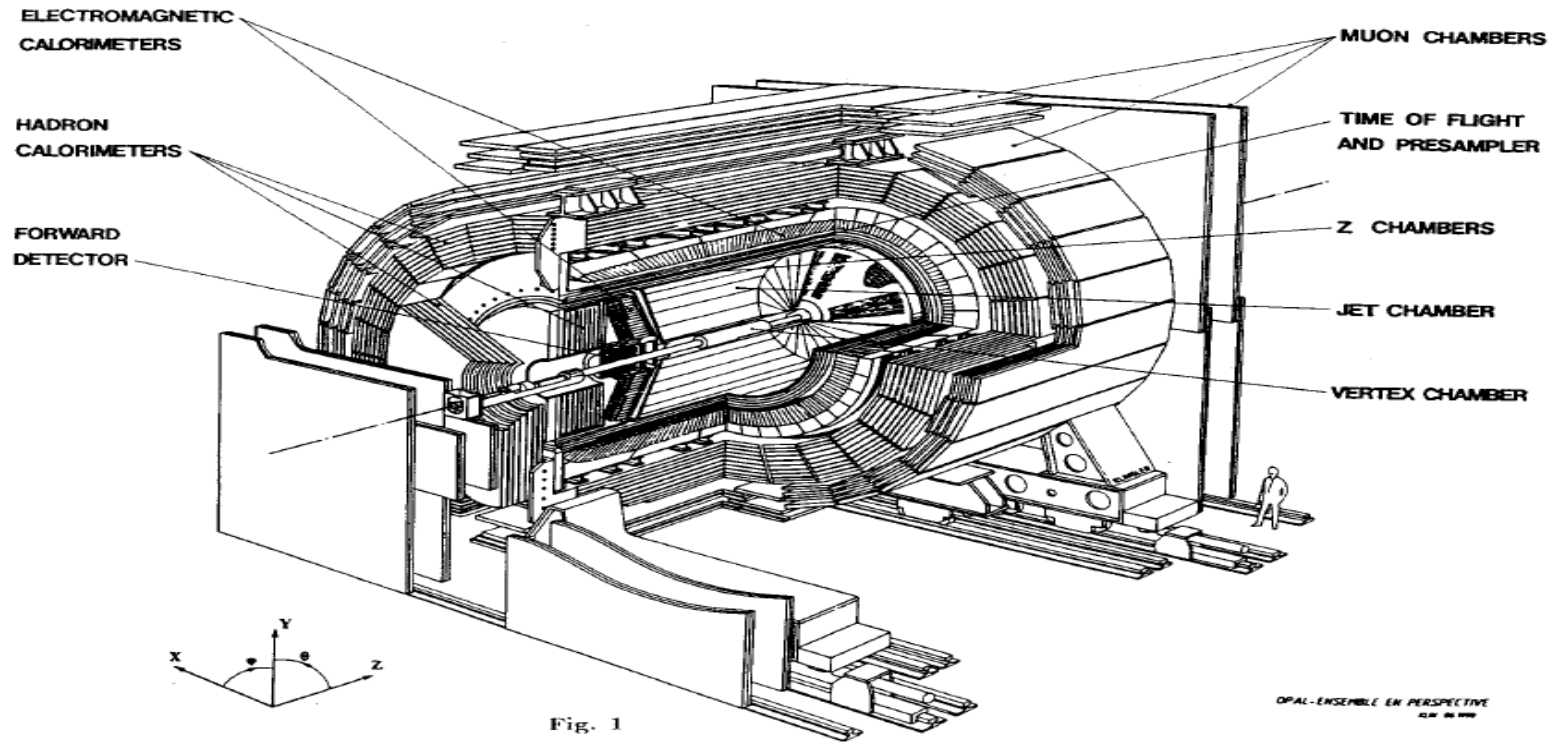
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# OPAL Detector Layout by W. Richter

- 1 Bobine
- 2 Special module
- 3 Standard module
- 4 Central part
- 5 Pole
- 6 End cap



# OPAL Detector Layout





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Mario Morpurgo

With the death of Mario Morpurgo on 29 May CERN lost one of its most individual and engaging characters. CERN's founding fathers of

to build and which is still regarded as a model of its kind. After the inevitable teething problems, Omega was a complete success. Henceforth, Morpurgo was to be an authority in the field of superconductivity.

### Superconductivity and ancillary cryogenics at CERN: from bubble chambers to accelerators

Philippe Lebrun  
CERN, Geneva, Switzerland

The Roots of LHC Technology:  
CERN Centennial Superconductivity Symposium  
CERN, Geneva, 8 December 2011

quid helium under pressure, for this he needed a pump which he himself designed and got his team

His former colleagues

## Publications (18)

Sort by: Year

### Dynamic beam based calibration of orbit monitors at LEP

I Barnett, A Beuret, Bernd Dehning, Peter Galbraith, K N Henrichsen, M Jonker, **Mario Morpurgo**, Massimo Placidi, R Schmidt, L Vos, J Wenninger, I Reichel

Published in 1995.

### Advances in technology for high-energy subnuclear physics Contribution of the LAA project

D. Acosta, J. Alberty, J. Alford, C. Alvisi, G. Ambrosi, F. Anghinolfi, F. Anselmo, G. Anzivino, M. Arneodo, R. Arnold, F. Arzarello, P. Aspell **M. Morpurgo**

Journal: Rivista Del Nuovo Cimento - RIV NUOVO CIMENTO, vol. 13, no. 10, pp. 1-228, 1990

### The large hadron collider (LHC) in the LEP tunnel [shortened conference contribution]

Giorgio Brianti, Daniel Boussard, L Burnod, G Drouet, J B Jeanneret, Jacques Gareyte, P Lebrun, D Leroy, **Mario Morpurgo**, R Perin, Walter Scandale, E Weisse

Published in 1990.

### Conceptual study of the superfluid helium cryogenic system for the CERN large hadron collider (LHC)

G Claudet, F Disdier, A Gauthier, P Lebrun, **Mario Morpurgo**, J Schmid

Published in 1988.

### Preliminary study of a superfluid helium cryogenic system for the large hadron collider

G Claudet, F Disdier, P Lebrun, **M Morpurgo**, P Weymuth

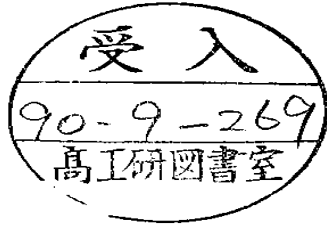
Published in 1985.



**Table 1**  
**Magnet Parameters**

|                             |  |
|-----------------------------|--|
| Central field               | 0.435 T  |
| Mean coil diameter          | 4.36 m   |
| Distance between pole faces | 6.3 m  |
| Solenoid thickness          | 96 mm of Al + 54 mm of glass-epoxy<br>(~1.7 radiation lengths,<br>including pressure vessel) |
| Maximum current             | 7000 A   |
| Maximum power               | 5 MW   |
| Cooling water flow          | 40 l/s   |
| Pressure drop               | 15 bar   |
| Barrel iron thickness       | 0.8-1.0 m  |
| Coil weight                 | 25 t   |
| Overall magnet weight       | 2800 t   |





CERN-PPE/90-114  
August 14, 1990

## The OPAL Detector at LEP

The OPAL Collaboration.

### Abstract

The OPAL detector at the  $e^+e^-$  storage ring LEP is designed to provide precise measurements of charged particles and of electromagnetic energy over nearly the full solid angle. Its main elements are a central tracking system, a solenoidal coil, an electromagnetic calorimeter made of lead glass, a hadron calorimeter made of iron and wire chambers, and a muon detector. A pair of forward detectors is used to measure the luminosity and to identify particles emitted at small angles with respect to the beam line. In this paper all detector elements are described and their performance is discussed.

This paper is dedicated to the memory of Mario Morpurgo,  
who died on May 29<sup>th</sup> 1990

Nucl.Instrum.Meth. A305 (1991) 275-319



YEARS / ANS CERN

EF BEC ALLIOD PATRICK M  
 EF BEC ARMAND JEAN-CHARLES M  
 EF BEC BENETTI FERNAND M  
 EF BEC BERRIDGE ROY M  
 EF BEC BICHLER WALTER M  
 EF BEC BOCHATON ANDRE M  
 EF BEC BOERNER HERBERT M  
 EF BEC BURCKHART HELFRIED M  
 EF BEC CANOVA GASTON M  
 EF BEC CARRERE ALFRED M

EF BEC CHEVALLEY JEAN-LOUIS M  
 EF BEC CONTIVAL ROBERT M  
 EF BEC CORNET BERNARD M  
 EF BEC COSTAL ANDRE M  
 EF BEC DROUYER YVES M  
 EF BEC DUMOLLARD GEORGES M  
 EF BEC DUPENLOUP ALBERT M  
 EF BEC DUPONT PIERRE M  
 EF BEC ERDT WOLFGANG M  
 EF BEC FAVRE JEAN M

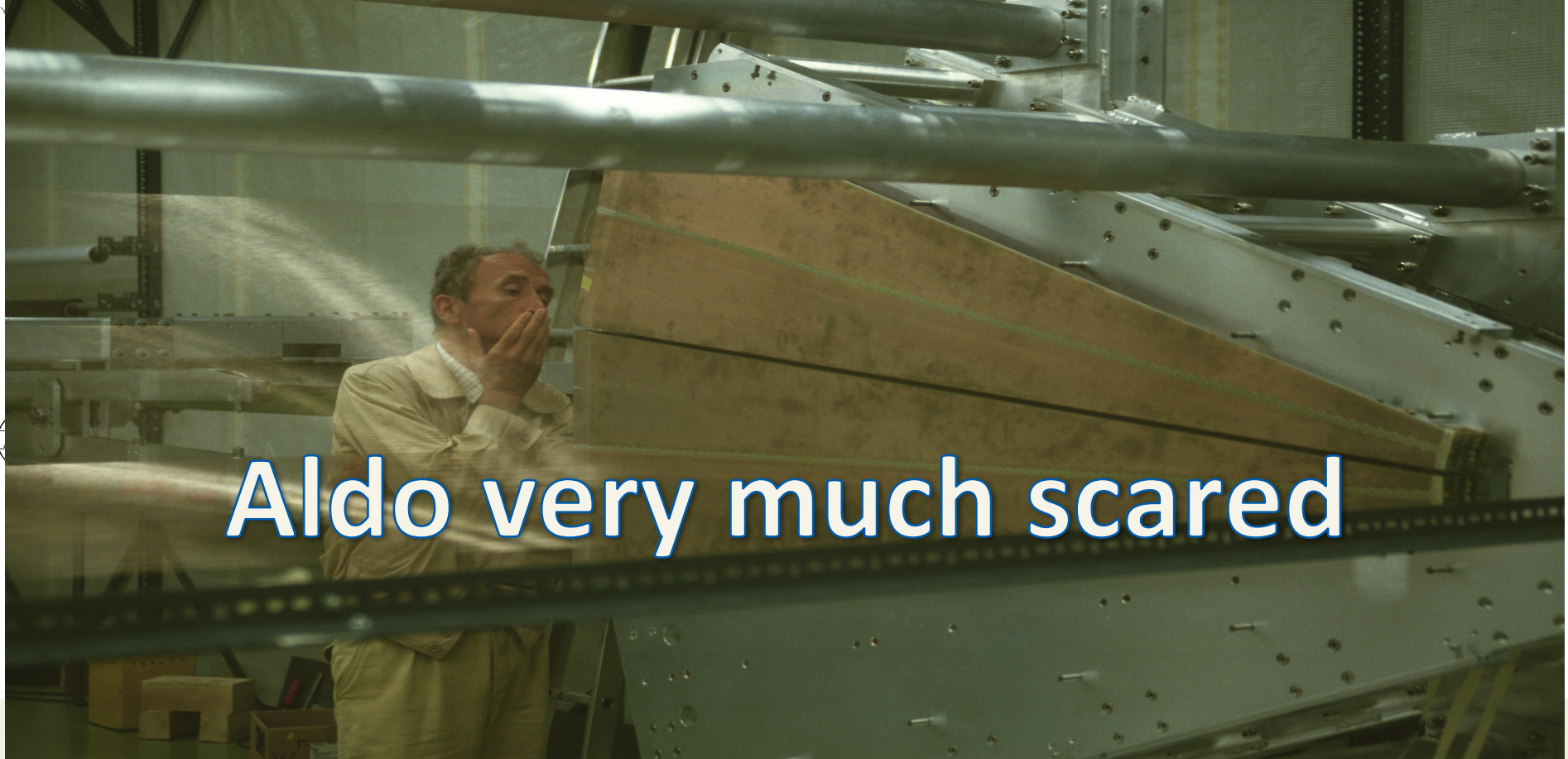
EF BEC FISCHER NICOLAS M  
 EF BEC GAUTHERON PAUL M  
 EF BEC GRENU MARCEL M  
 EF BEC GRESSOT SIMON M  
 EF BEC GUILLOT MARC M  
 EF BEC HEUER ROLF DIETER M  
 EF BEC HUMBERT FRANCOIS M  
 EF BEC JACOB ROBERT M  
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 EF BEC LAMBLIN MARCEL M

EF BEC LAMOUREUX GUSTAVE M  
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**EF BEC LINSER GERHARD M**  
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 EF BEC MICHELON JEAN-CLAUDE M  
 EF BEC MORET PHILIPPE M  
 EF BEC MOURON GILBERT M

EF BEC MURER ERNST M  
 EF BEC ORLIC JEAN-PIERRE M  
 EF BEC PASSARDI ALBERT M  
 EF BEC PERRINZ JURGEN M  
 EF BEC REIDL WILHELM M  
 EF BEC TALBOT ROGER M  
 EF BEC TAYLOR DAVID M  
 EF BEC THEROND ANDRE M  
 EF BEC TRUHAN ROBERT M

EF BEC VOILLAT DANIEL M  
 EF BEC WICHT PIERRE M  
 EF BEC WIGMANS JACQUES M  
 EF BEC WILKE RUDOLF M  
 EF BEC WILKE RUDOLF M

**EF Division BEBC group engineering  
 under Gerhard Linser  
 66 physicists, engineers, technicians**



**Aldo very much scared**

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September 2014

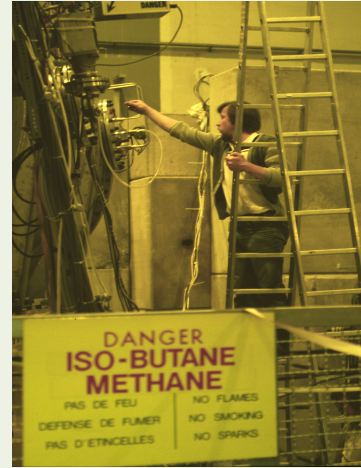
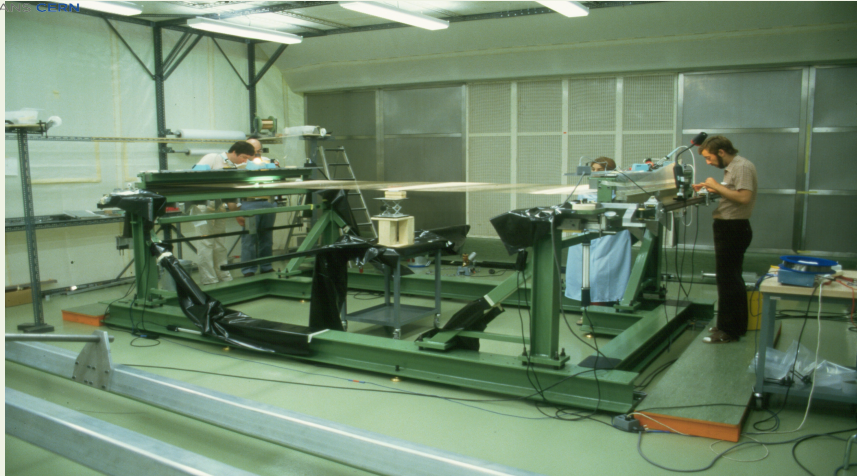
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EF recruits  
a young physicist  
from DESY  
to build JET chamber





YEARS/ANNEES



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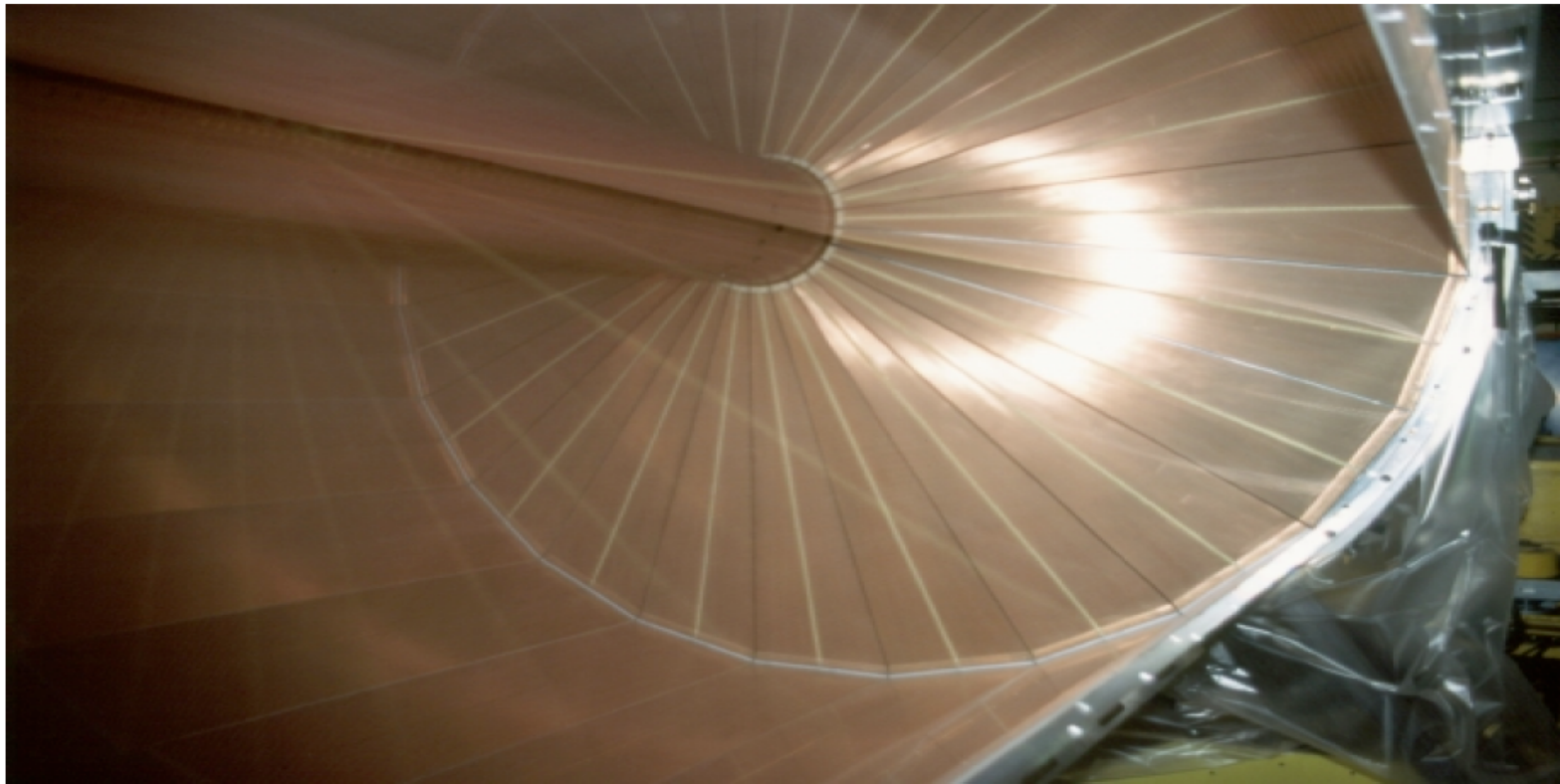
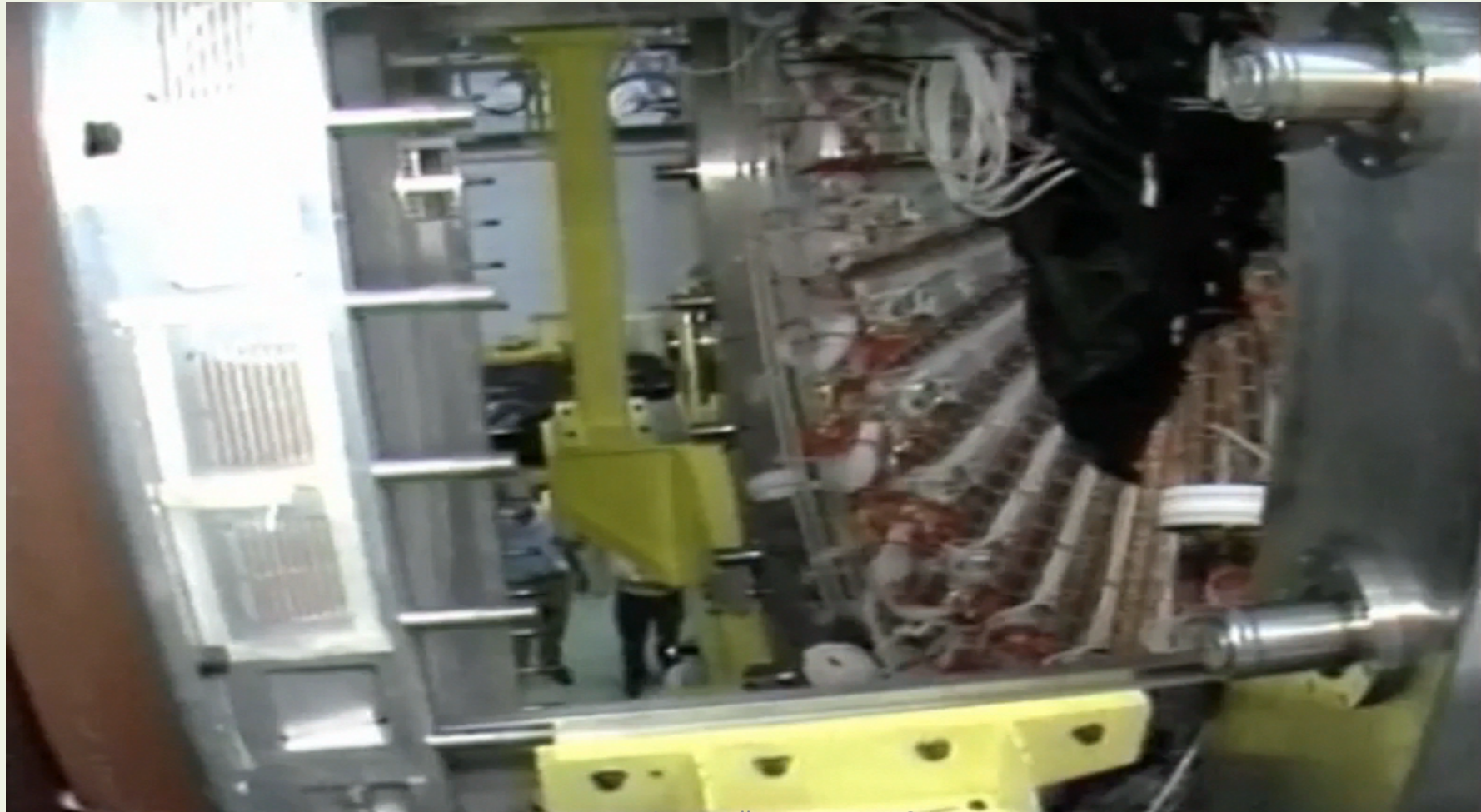


Fig. 27: View inside the OPAL JET chamber.



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# Assembly Line of LG Modules



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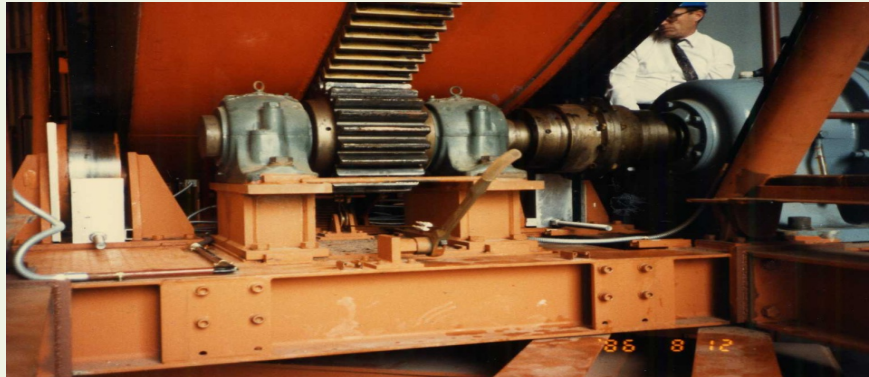
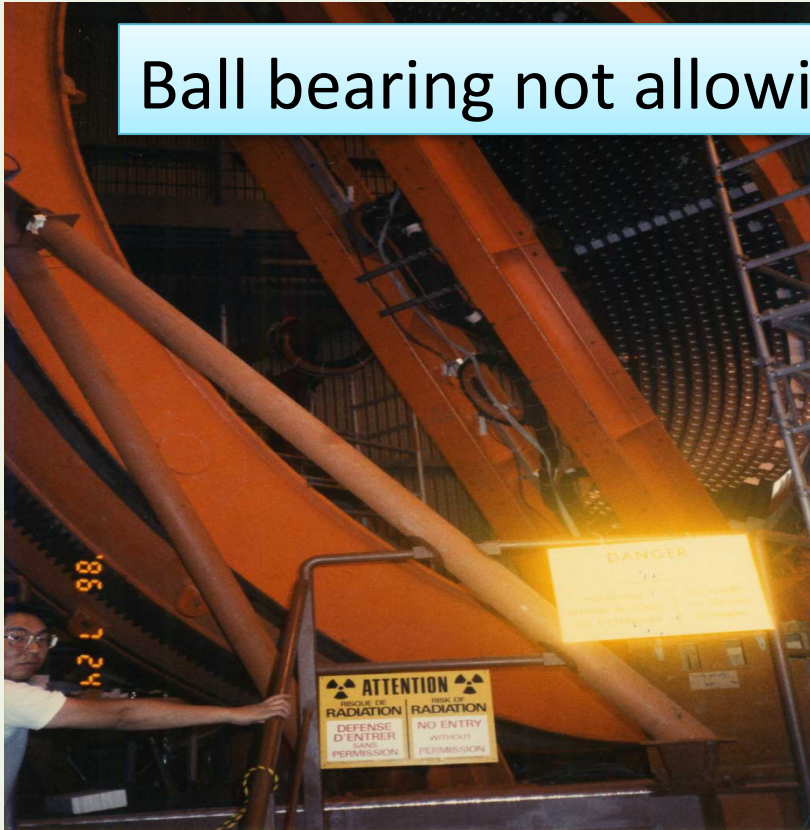
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B.192

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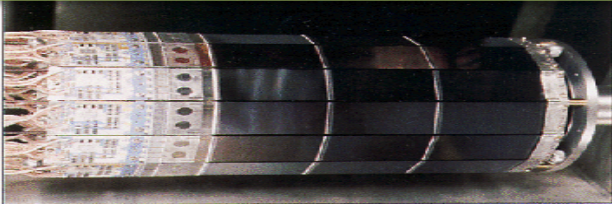
# "Incident" (July 1986)

Ball bearing not allowing for shearing stresses





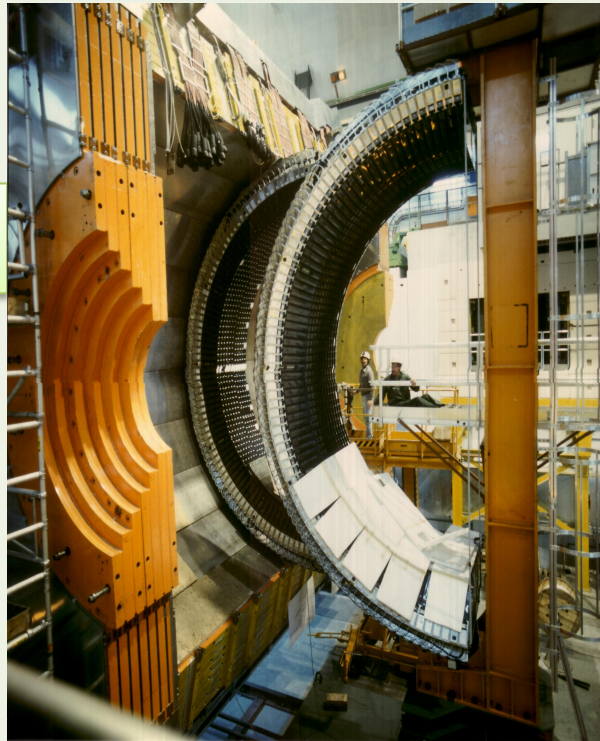
## Si vertex detector



## Hadron calorimeter



## Installation of HR's in OPAL Pit with "Mitsui Mounting Device"



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# LEP Energy Calibration

Or the saga of 1001 shifts....

Pippa Wells, CERN

# OPAL Collaboration



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# OPAL Activities



18-09

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## OPAL Pokal



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# 1989 - commissioning

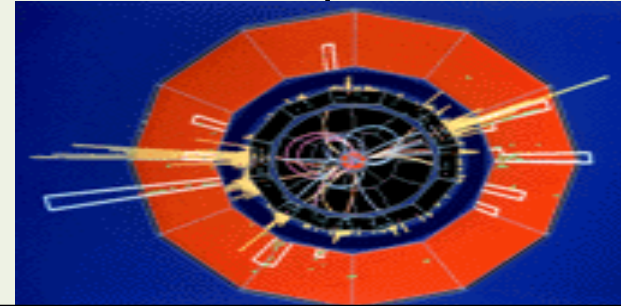
- 14th July: first beam
- 23rd July: circulating beam
- 4th August: 45 GeV
- 13th August: colliding beams



OPAL detector: decay of a Z0

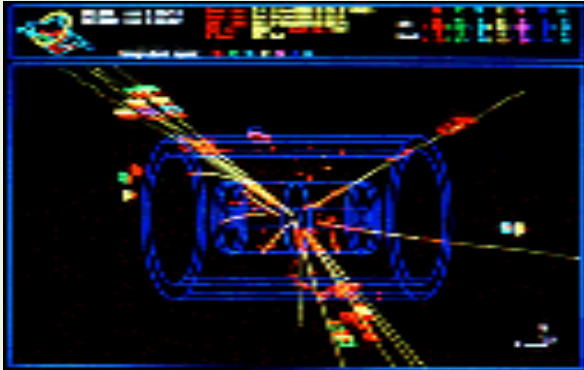


ALEPH : decay of a Z0



# LEP physics talk by John Ellis

DELPHI : decay of a Z0

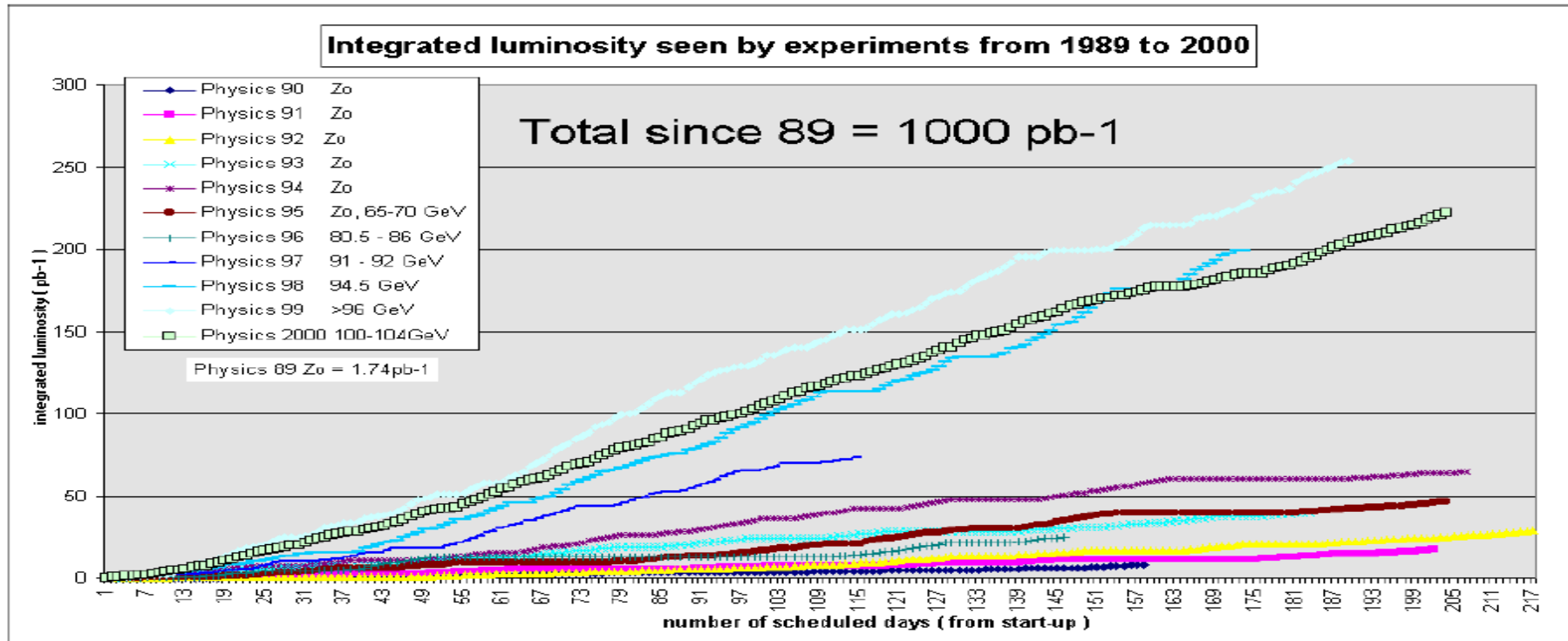


L3 detector : decay of a Z0





# Talk by Steve Myers



## What else happened from 1984 to 1994 ?

1984 Carlo Rubbia and Simon Van der Meer Nobel Prize

1987 LAA project started in EF allowing R&D for LHC

1988 Jack Steinberger Léon Lederman, Mel Schwartz Nobel Prize

**1990--1994: LEP operation Z physics**

Firstweb server: this machine - bought by EF – was used by Tim Berners-Lee in 1990 to develop and run first WWW server, multi-media browser web editor.





## What else happened from 1989 to 1994 ?

1990 : SL Division was created, combining LEP & SPS (L. Evans)

AT Division was created to prepare LEP II and LHC

EF Division became ECP ( P.G.Innocenti (90-94), M. Turala (95-97))

CN Division was established( D.Williams) - The WEB was born

1991The PINK BOOK ( design Study of the LHC) was published

October 1993 SSC stopped by Congress / LHC proposal



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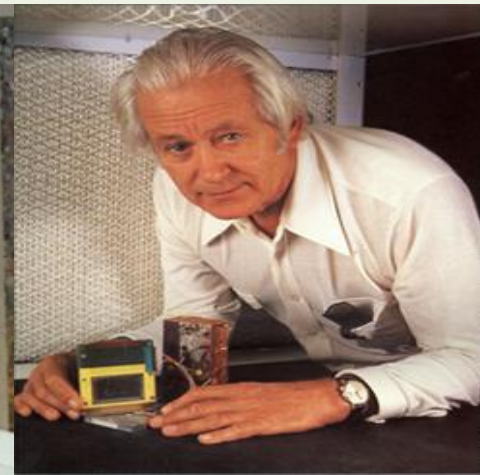


Photo: D. Parker, Science Photo Lab, UK



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## CERN scientific information service

In 1990 **EF Division disappeared**

**when an important part of the EF staff moved over from Research to the Accelerator Sector to ease the LEP energy upgrade and to prepare for the LHC .**

Part of its staff moved to a newly created [Electronics and Computing for Physics Division \(ECP\)](#) whilst the other part of EF went to the [Particle Physics Experiments Division \(PPE\)](#).

In 1990 **AT Division appeared**, forming together with [Mechanical Technologies](#), & [Proton Synchrotron & SPS+LEP \(SL\)](#) divisions the **Accelerator Sector (AC)**, came into being as a result of the restructuring of CERN following the completion and commissioning of the LEP machine in the second half of 1989.

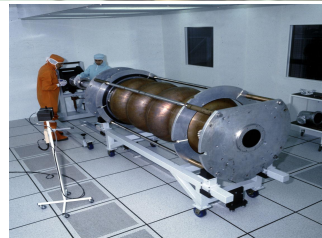
The AT division included all CERN activities in the fields of **cryogenics, superconducting accelerating cavities, accelerator magnets and vacuum systems, and surveying**. Other groups included the **former LEP cooling and ventilation group and some support activities (database applications, software engineering, controls, laser for the CLIC project etc.)**. In their technological domains, the AT groups carried a CERN-wide responsibility for maintenance and operations support.

In December 1994 CERN's governing body, Council, officially approved the construction of CERN's Large Hadron Collider (LHC) ..... and hence in 1995 **AT became LHC Division**

## LEP2 RF cryomodules



Cryomodule assembly  
in clean room



Cryomodule  
in LEP tunnel



|   |                   |
|---|-------------------|
| RF frequency                                  | 352.209 MHz       |
| No. of cells/cavity                           | 4                 |
| No. of cavities/module                        | 4                 |
| No. of modules installed                      | 72                |
| Module length                                 | 11.28 m           |
| Liquid helium/module                          | 800 l             |
| $R/Q$ (circuit Ohm)                           | 232 $\Omega$      |
| Active length (four cells)                    | 1.70 m            |
| Nominal gradient                              | 6 MV/m            |
| $Q_0$ at 6 MV/m (4.5 K)                       | $3.2 \times 10^9$ |
| $Q_{ext}$ Main coupler (nominal)              | $2.2 \times 10^6$ |
| Dynamic cryogenic losses at 6 MV/m per cavity | <70 W             |
| Static cryogenic losses per complete module   | <90 W             |





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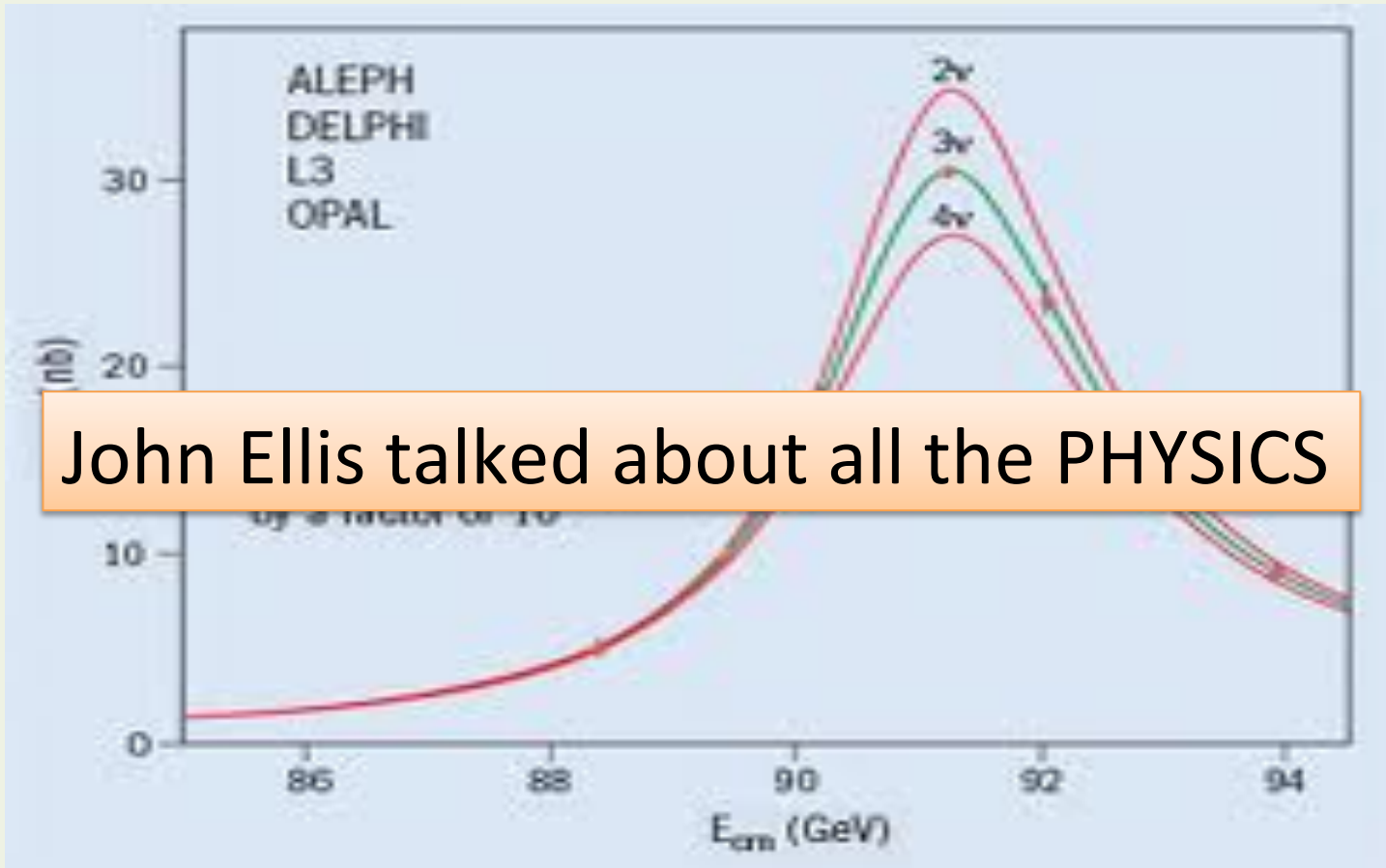
## My successors as AT / LHC Division Leaders



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# another Nobel Prize winner

les Horribles CERNettes

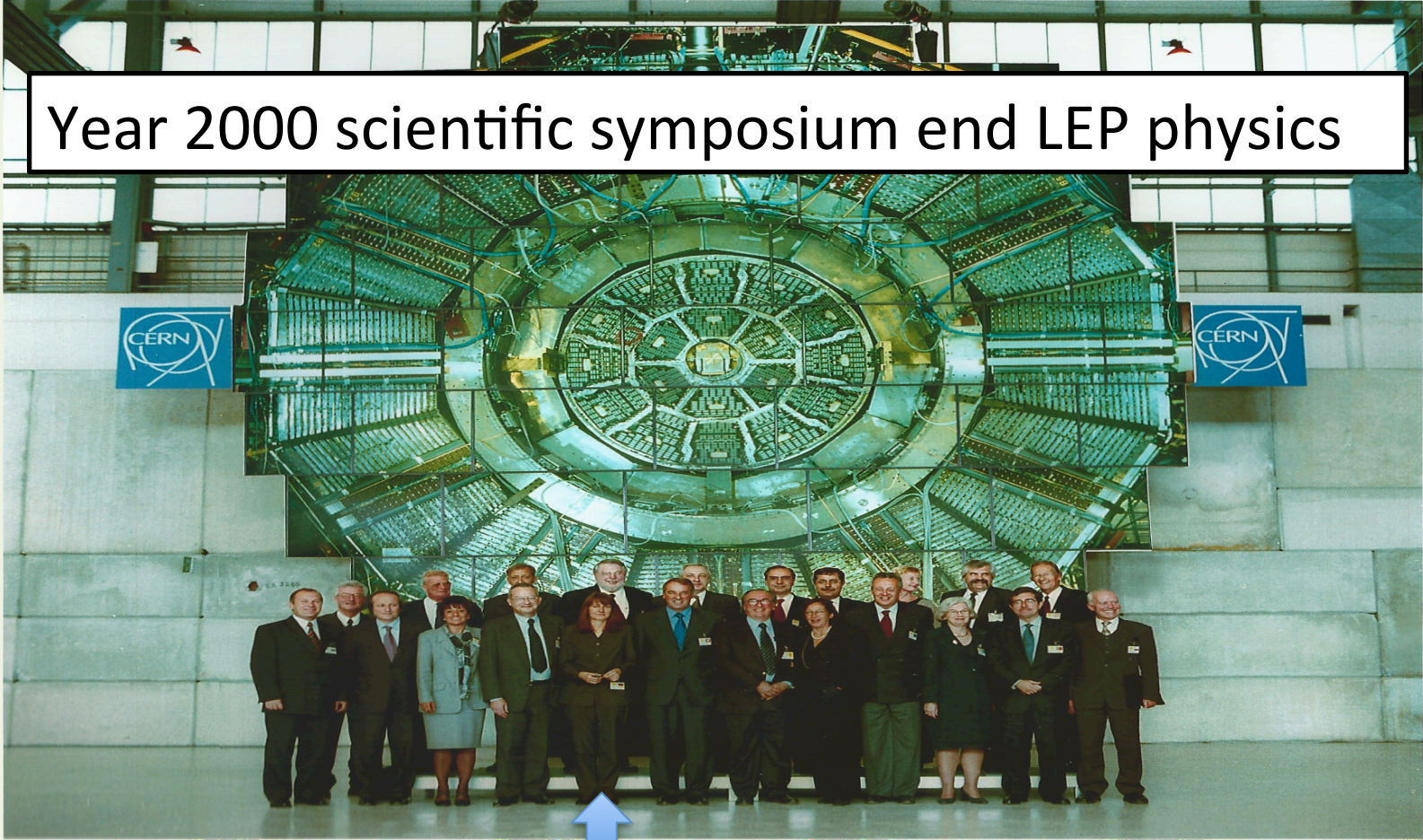


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# Year 2000 scientific symposium end LEP physics



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## Visit of Prof. Dr. Manfred Popp, Chairman of the Executive Board Forschungszentrum Karlsruhe GmbH.



to propose GRID computing TIER 1 in Germany at KFZ

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# What next in physics ?

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*Happy Birthday*

**Herwig Schopper**

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I would like to thank my colleagues  
who provided films and photos for this presentation

**Michael Hauschild, Alain Hervé, Kurt Hübner, Francois Wittgenstein**

several colleagues provided documents and information

**Cristoforo Benvenuti, Jean-Claude Gouache , Pierre Lazeyras Tom Taylor, et al**

Many pictures I found in the  
**CERN Archives / Photolab**