Introduction to Cryogenics for accelerators

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TE-VSC Seminar

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Préambule

Reference

Great thanks to predecessors for this type of exercice, particularly to Ph. Lebrun and his “legacy” of slides

Disclaimer

Being an engineer and new in this domain as “teacher”, I will try to share with you some information with emphasis on “applied cases” with a “pragmatic approach” rather than only a theoretical one.

There are plenty of books, previous CAS courses with lot’s of formulas and various equations. I leave it to you to check bibliography if this is what you are looking for!

Contents

- Introduction
- Cryogenic fluids
- Heat transfer & thermal insulation
- Cryogenic distribution & cooling schemes
- Refrigeration & liquefaction
- Various complements
- Concluding remarks, references

- **cryogenics,** that branch of physics which deals with the production of very low temperatures and their effects on matter

Oxford English Dictionary

2nd edition, Oxford University Press (1989)

- **cryogenics**, the science and technology of temperatures below 120 K

New International Dictionary of Refrigeration

3rd edition, IIF-IIR Paris (1975)

Temperature in Celsius (C): unit defined with 0 C (ice) and 100 C (vapour)

Temperature in Kelvin (K): 1 K = 1 C, but 0 K = -273.15 C (absolut zero)

Densification, liquéfaction & séparation des gaz

LNG

130 000 m^3 LNG carrier
with double hull

Rocket fuels

Ariane 5

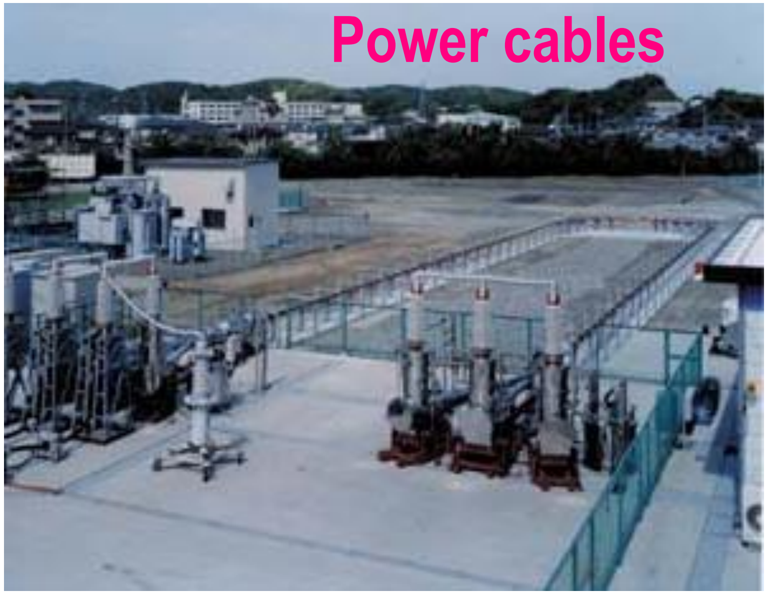
25 t LHY, 130 t LOX

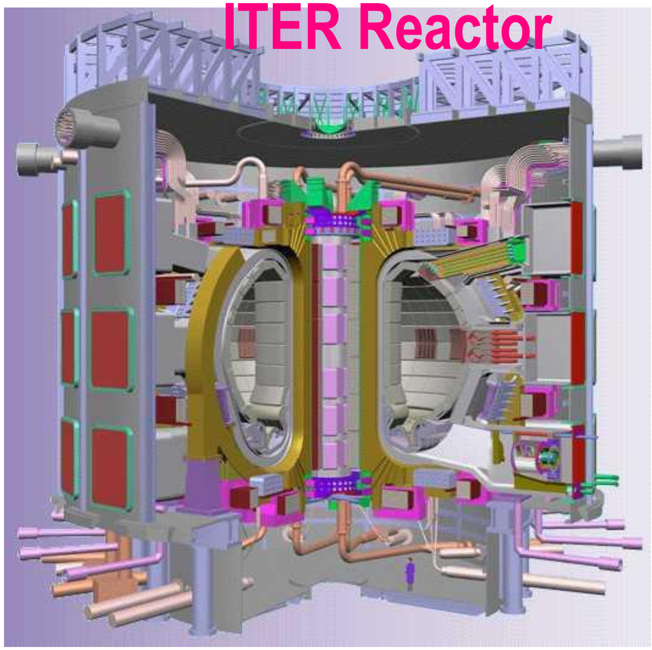
LIN & LOX

Air separation by cryogenic
distillation

Up to 4500 t/day LOX

Cooling of superconducting devices





Main reasons to superconducting

For accelerators in high energy physics

- Compactness through higher fields

Capital Cost

$E_{beam} \approx 0.3 \,.\, \mathbf{B} \,.\, r$ [Gev] [T] [m]

$E_{beam} \approx \mathbf{E} \,.\, L$ [Gev] [MV/m] [m]

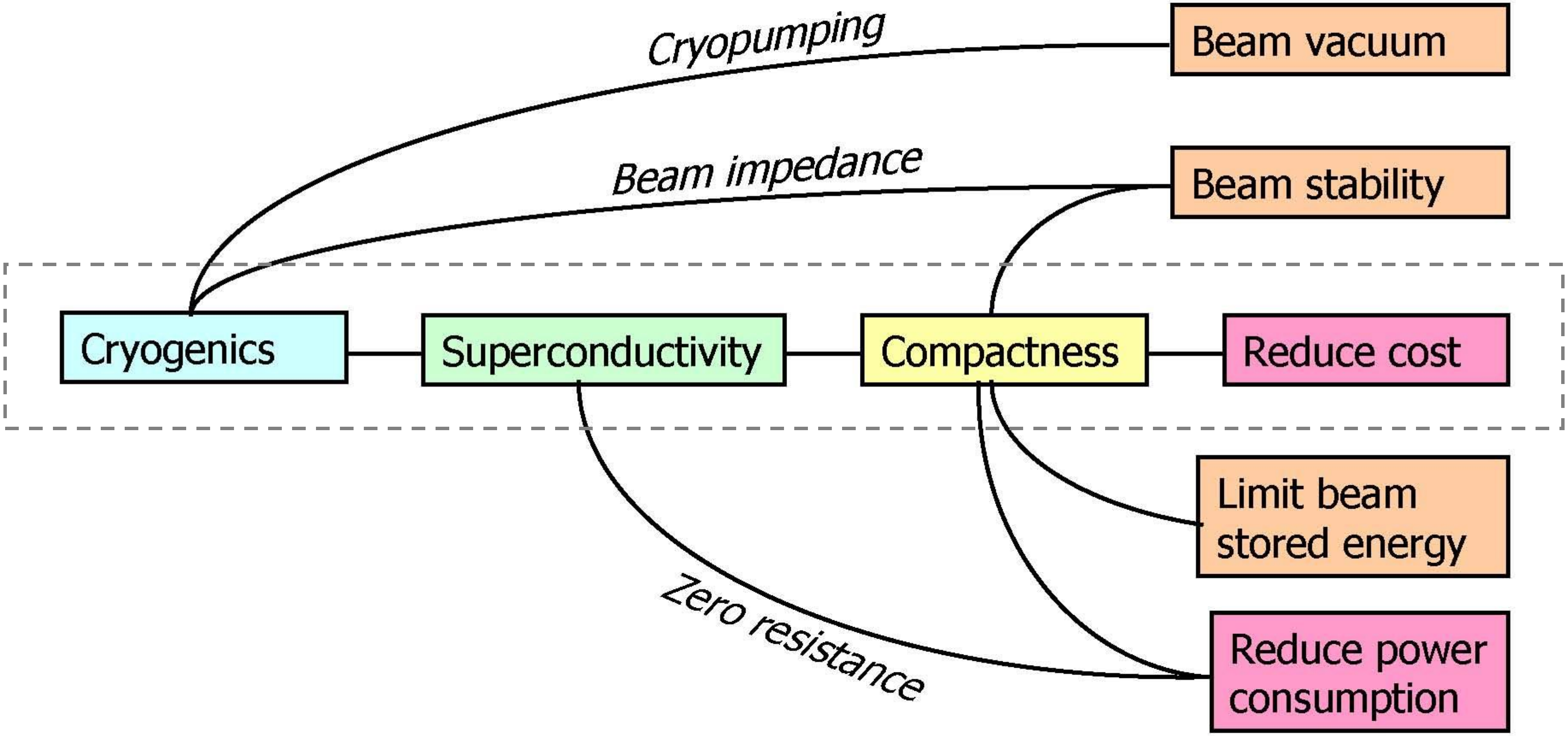
At design stage, working at highest possible temperature is always considered, but often not selected to maximise beam energy …
Cryogenic systems takes longer to recover from failures than conventional ones !
(but there is work on it!)

Operating Cost

- Saving operating energy

	Electromagnets:	Acceleration cavities
Resistive:	$P_{input} \approx E_{beam}$	$P_{input} \approx Rs.L.\mathbf{E}^2/w$
Superconducting:	$P_{input} \approx Pref$	$R_s \approx R_{BCS} + R_o$
		$R_{BCS} \approx (1/T)\exp(-BT_c/T)$

Rationale for superconductivity & cryogenics in particle accelerators



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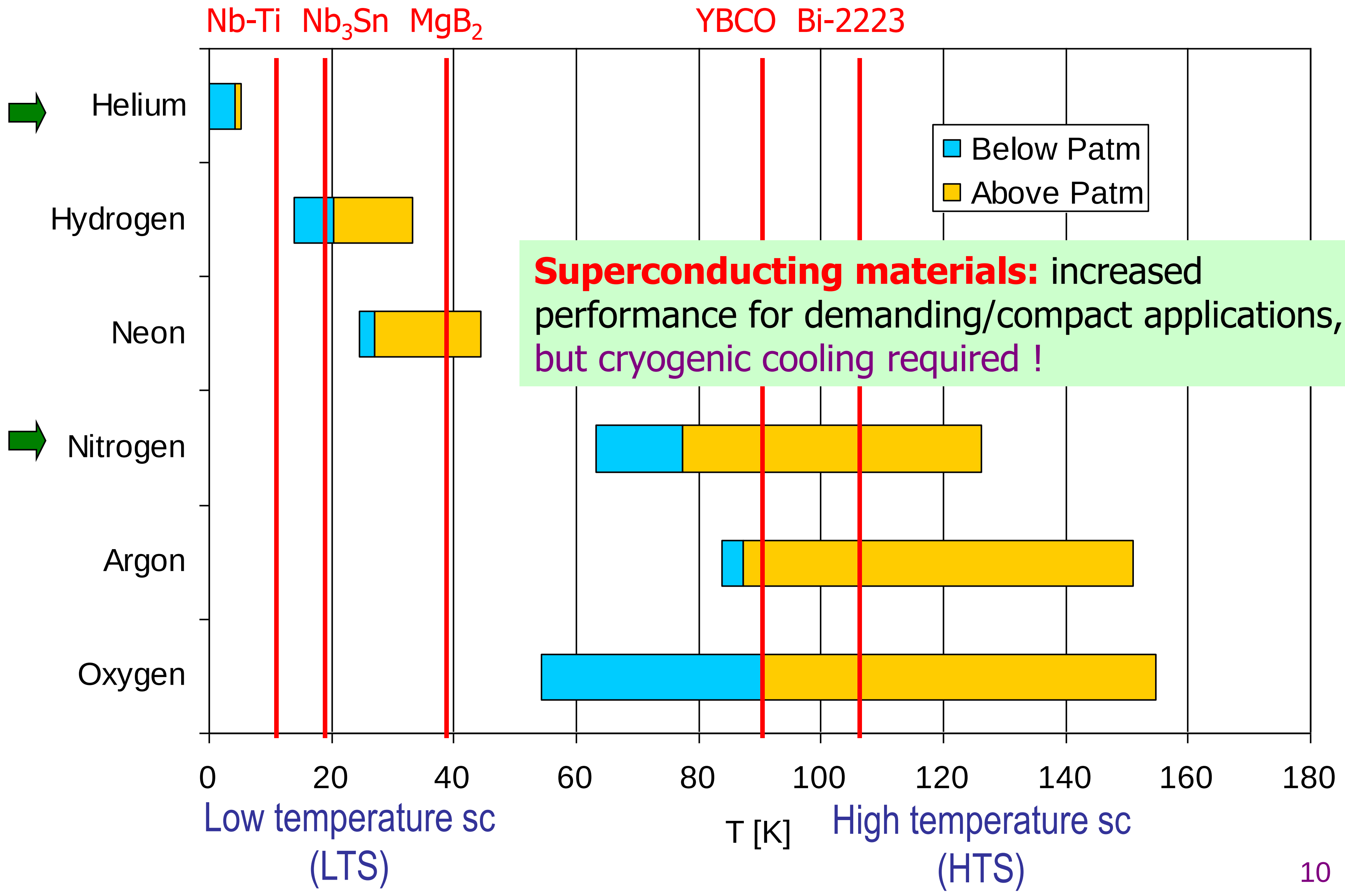
Useful range of cryogens, and potential applications



Superconducting materials: increased performance for demanding/compact applications, but cryogenic cooling required !

Characteristic temperatures of cryogens

Cryogen	Triple point [K]	Normal boiling point [K]	Critical point [K]
Methane	90.7	111.6	190.5
Oxygen	54.4	90.2	154.6
Argon	83.8	87.3	150.9
Nitrogen	63.1	77.3	126.2
Neon	24.6	27.1	44.4
Hydrogen	13.8	20.4	33.2
Helium	2.2 (*)	4.2	5.2

(*): λ point

Vaporization of normal boiling cryogens under 1 W applied heat load

Power ≈ m′ . Latent_Heat
[W] [g/s] [J/g]

Cryogen	[mg.s^{-1}]	[l.h^{-1}] (liquid)	[l.min^{-1}] (gas NTP)
Helium	48	1.38	16.4
Nitrogen	5	0.02	0.24

Amount of cryogens required to cool down 1 kg iron

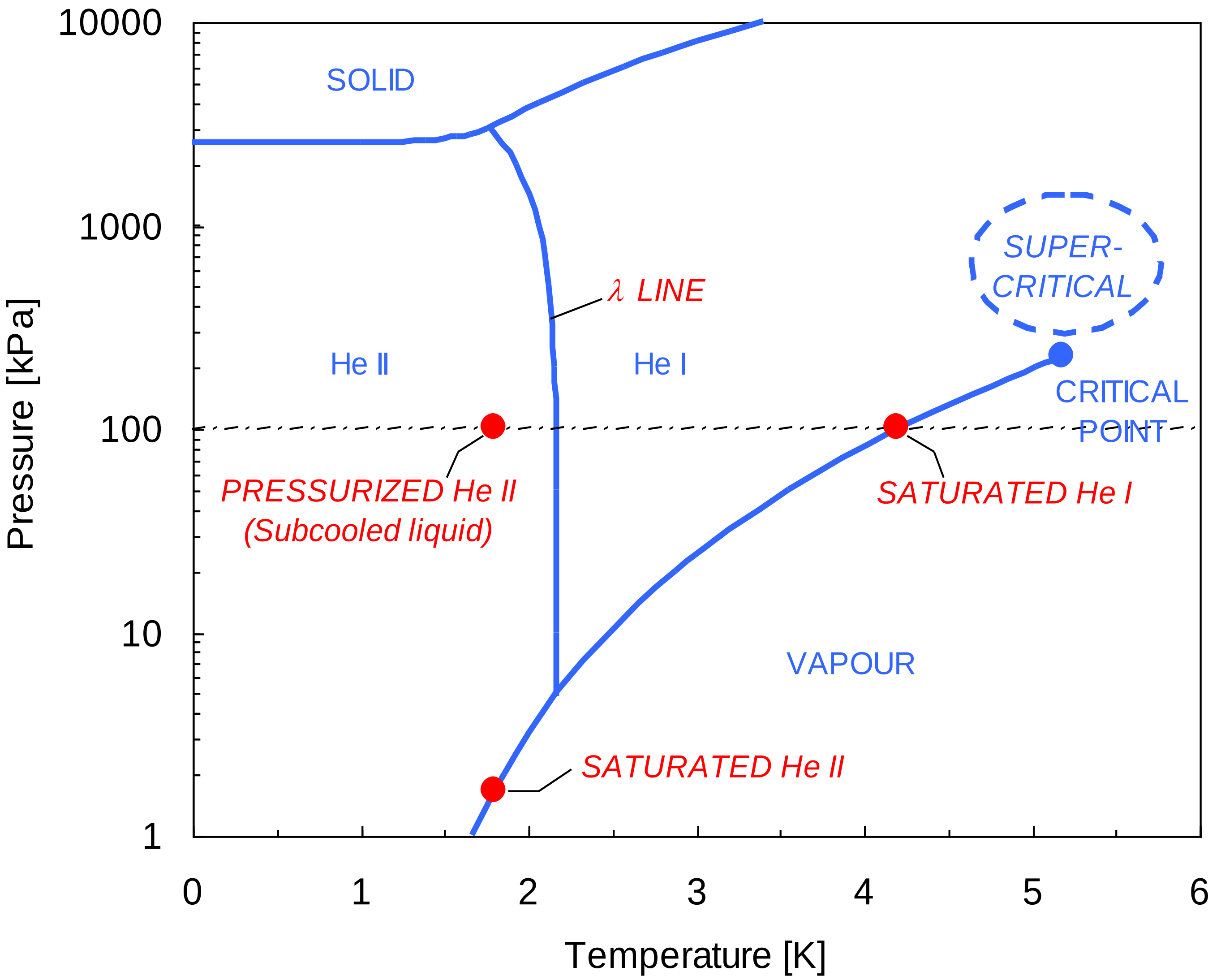
Power ≈ m′ . Latent_Heat
[W] [g/s] [J/g]

Power ≈ m′ . Specific_Heat . ΔT
[W] [g/s] [J/g.K] [K]

+

Using	Latent heat only	Latent heat and enthalpy of gas
LHe from 290 to 4.2 K	29.5 liter	0.75 liter
LHe from 77 to 4.2 K	1.46 liter	0.12 liter
LN2 from 290 to 77 K	0.45 liter	0.29 liter

Phase diagram of helium



Helium as a cooling fluid

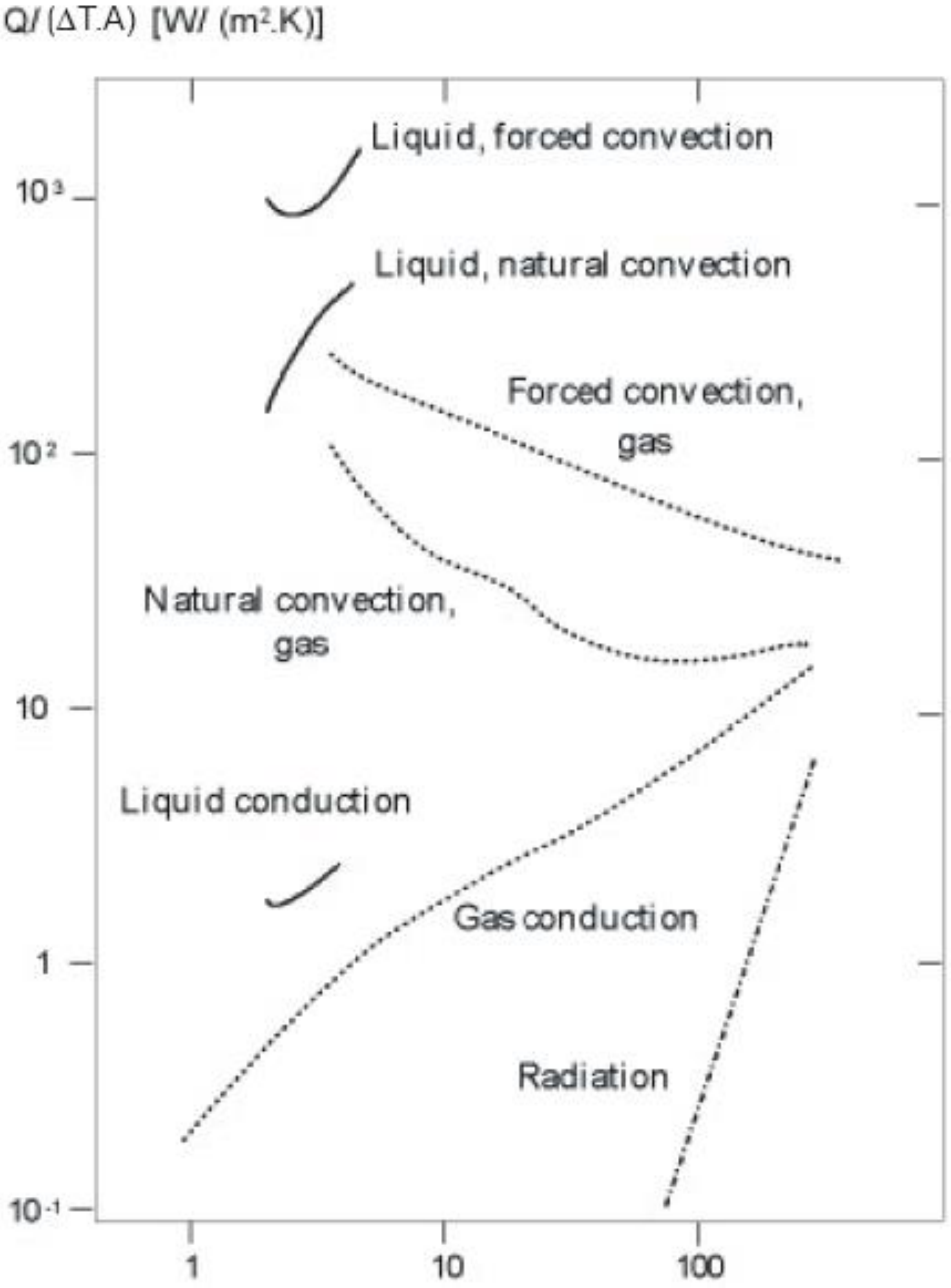
Phase domain	Advantages	Drawbacks
Saturated He I	Fixed temperature High heat transfer	Two-phase flow Boiling crisis
Supercritical	Monophase Negative J-T effect	Non-isothermal Density wave instability
He II	Low temperature High conductivity Low viscosity	Second-law cost Subatmospheric

Contents

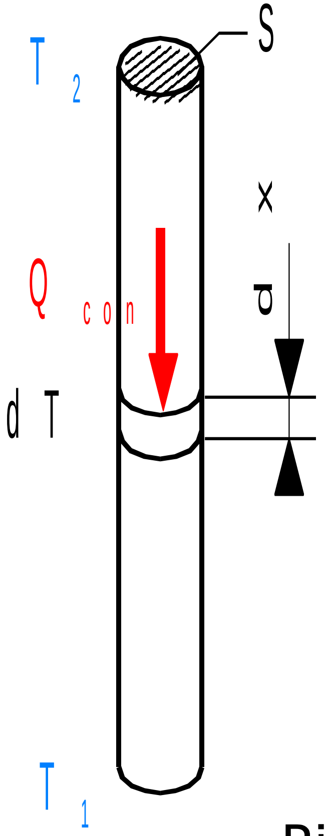
Typical heat transfer coefficients at cryogenic temperatures

3 mechanisms involved:

- Conduction
- Radiation
- Convection



Heat conduction in solids



Fourier’s law:

$$Q_{con} = k(T)\cdot S\cdot \frac{dT}{dx}$$

k(T): thermal conductivity [W/m.K]

Integral form:

$$Q_{con} = \frac{S}{L}\cdot \int_{T1}^{T2} k(T)\cdot dT$$

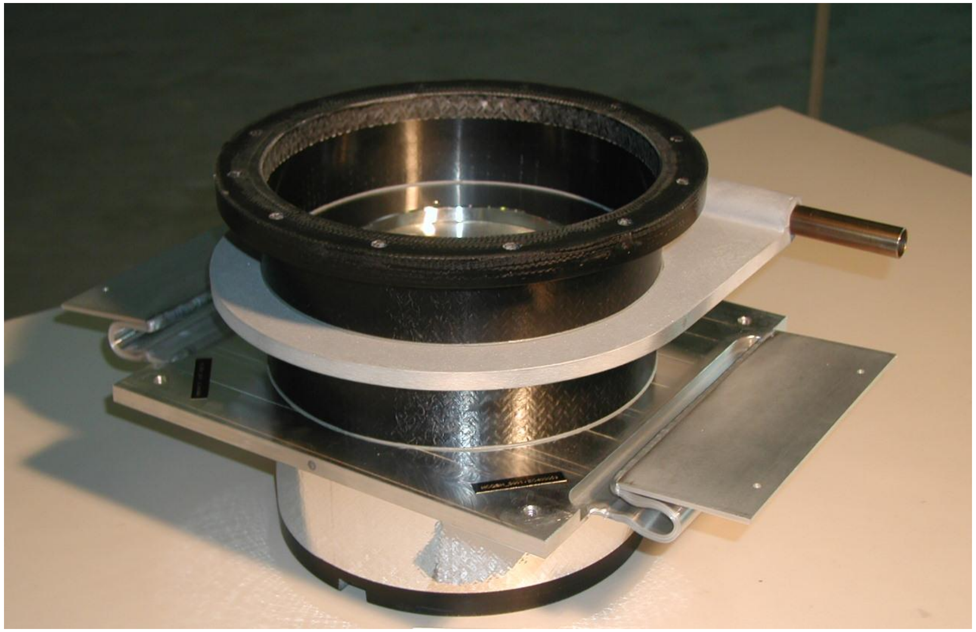
$\int k(T)\cdot dT$: thermal conductivity integral [W/m]

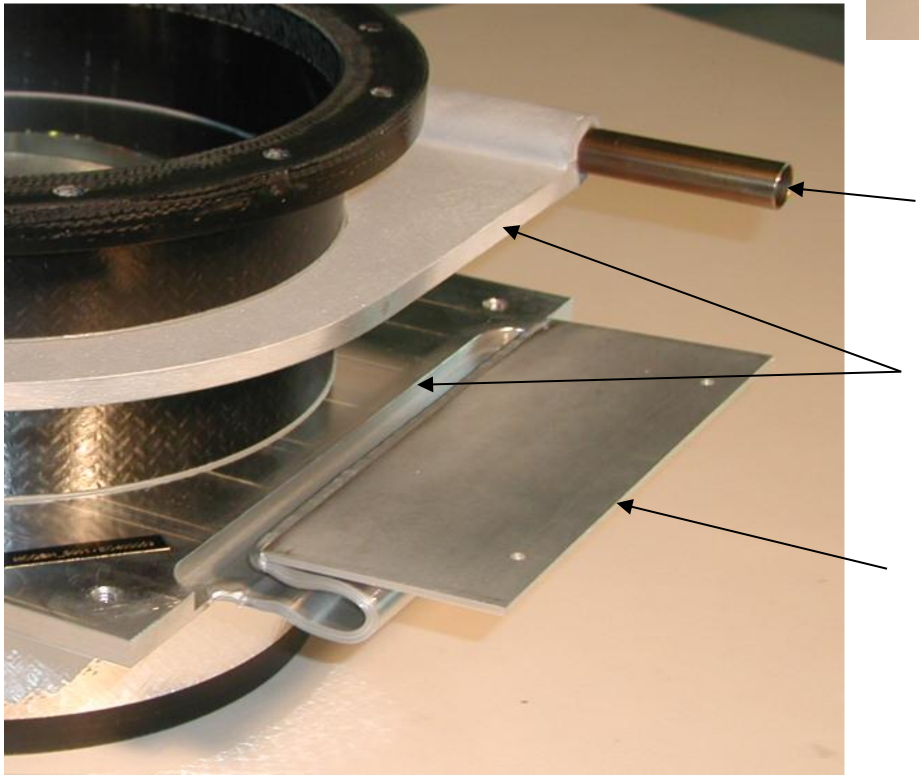
Thermal conductivity integrals for standard construction materials are tabulated

Risks associated with “optimisation”:

- small section S: towards limit for material resistance
- long length L: towards limits for mechanical stability
- insulators (large) K: transfer of forces in compression

Non-metallic composite support post with heat intercepts for LHC magnets



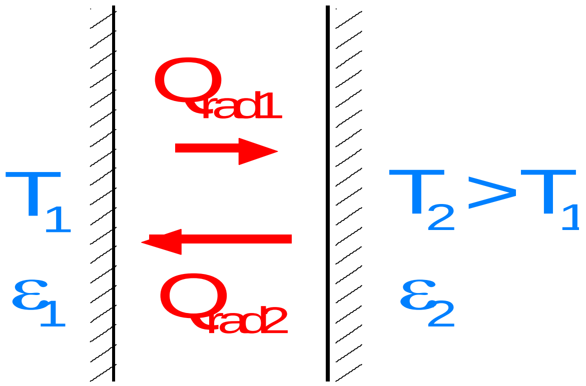


5 K cooling line (SC He)

Aluminium intercept plates glued to G-10 column

Aluminium strips to thermal shield at 50-75 K

Thermal radiation



- Wien's law
  - Maximum of black body power spectrum

    $\lambda_{max}.T = 2898$ [μm.K]
- Stefan-Boltzmann's law
  - Black body

    $Q_{rad} = \sigma A T^4$

    $\sigma = 5.67 \times 10^{-8}$ W/m^2.K^4

    (Stefan Boltzmann's constant)
  - "Gray"body

    $Q_{rad} = \varepsilon \sigma A T^4$

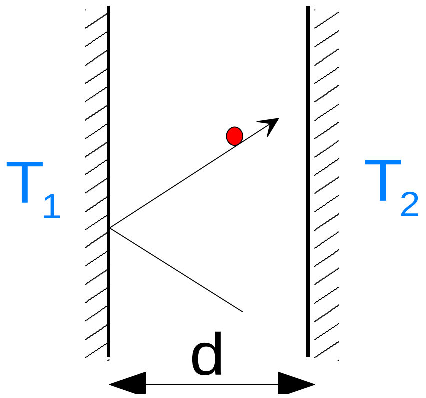
    ε emissivity of surface
  - "Gray" surfaces at T_1 and T_2

    $Q_{rad} = E \sigma A (T_1^4 - T_2^4)$

    E function of ε_1, ε_2, geometry

$E . T^4$

Best would be to have a reflective (high E) "parasol" to intercept T4 …



Residual gas conduction

$\lambda_{molecule}$: mean free path of gas molecules

Best would be to avoid residual gas …

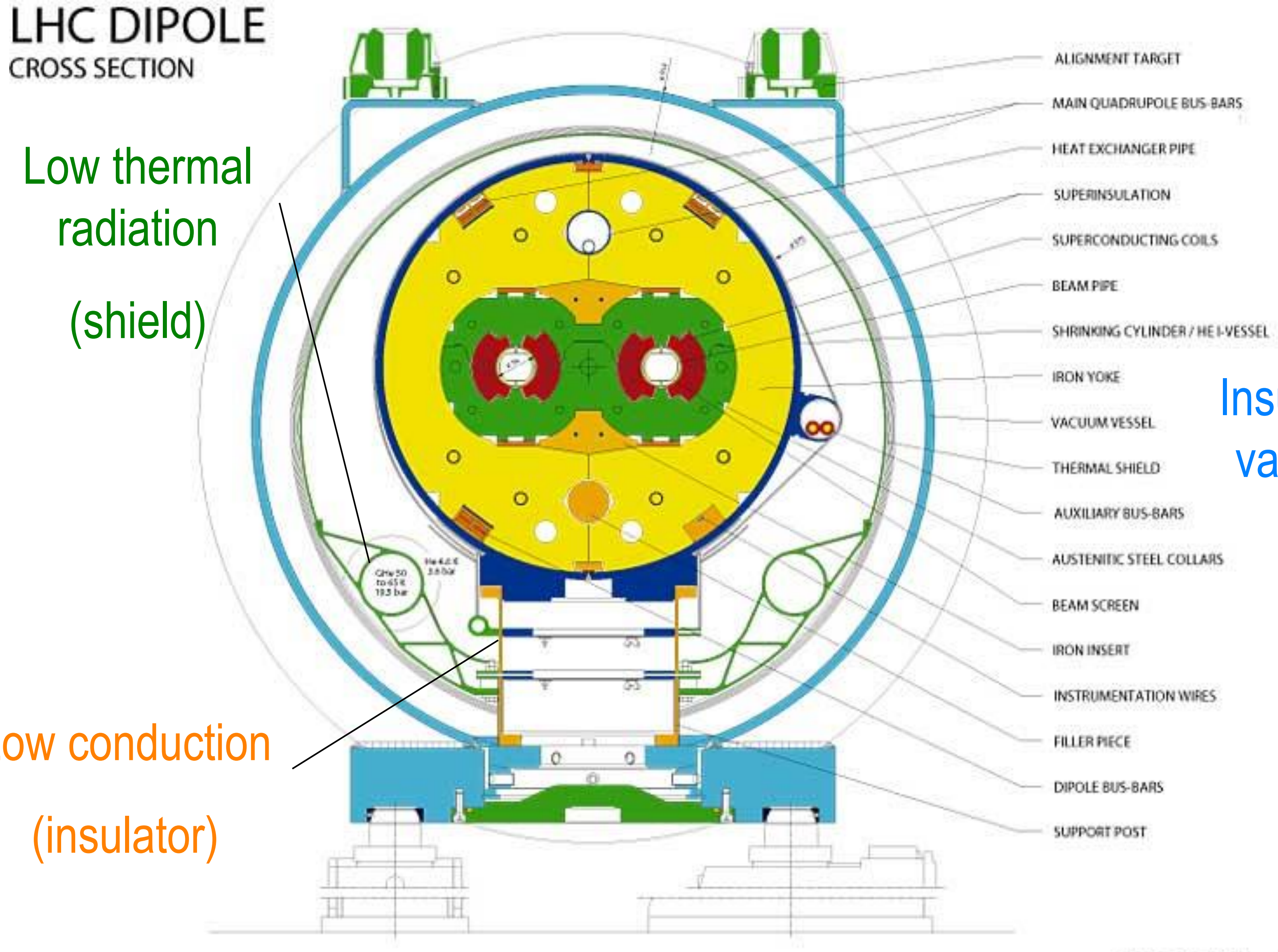
- Viscous regime
  - At high gas pressure $\lambda_{molecule} << d$
  - Classical conduction $Q_{res} = k(T)\,A\,dT/dx$
  - Thermal conductivity *k(T)* independant of pressure
- Molecular regime
  - At low gas pressure $\lambda_{molecule} >> d$
  - Kennard's law $Q_{res} = A\,\alpha(T)\,\Omega\,P\,(T_2 - T_1)$
  - Conduction heat transfer proportional to pressure, independant of spacing between surfaces

    Ω depends on gas species
  - Accommodation coefficient $\alpha(T)$ depends on gas species, T_1, T_2, and geometry of facing surfaces

Multi-layer insulation (MLI)

- Complex system involving three heat transfer processes
  - $Q_{MLI} = Q_{rad} + Q_{sol} + Q_{res}$
  - With n reflective layers of equal emissivity, $Q_{rad} \sim 1/(n+1)$
  - Due to parasitic contacts between layers, Q_{sol} increases with layer density
  - Q_{res} due to residual gas trapped between layers, scales as 1/n in molecular regime
  - Non-linear behaviour requires layer-to-layer modeling
- In practice
  - Typical data available from (abundant) literature
  - Measure performance on test samples

Cross section of a LHC dipole



Low thermal radiation

(shield)

Low conduction

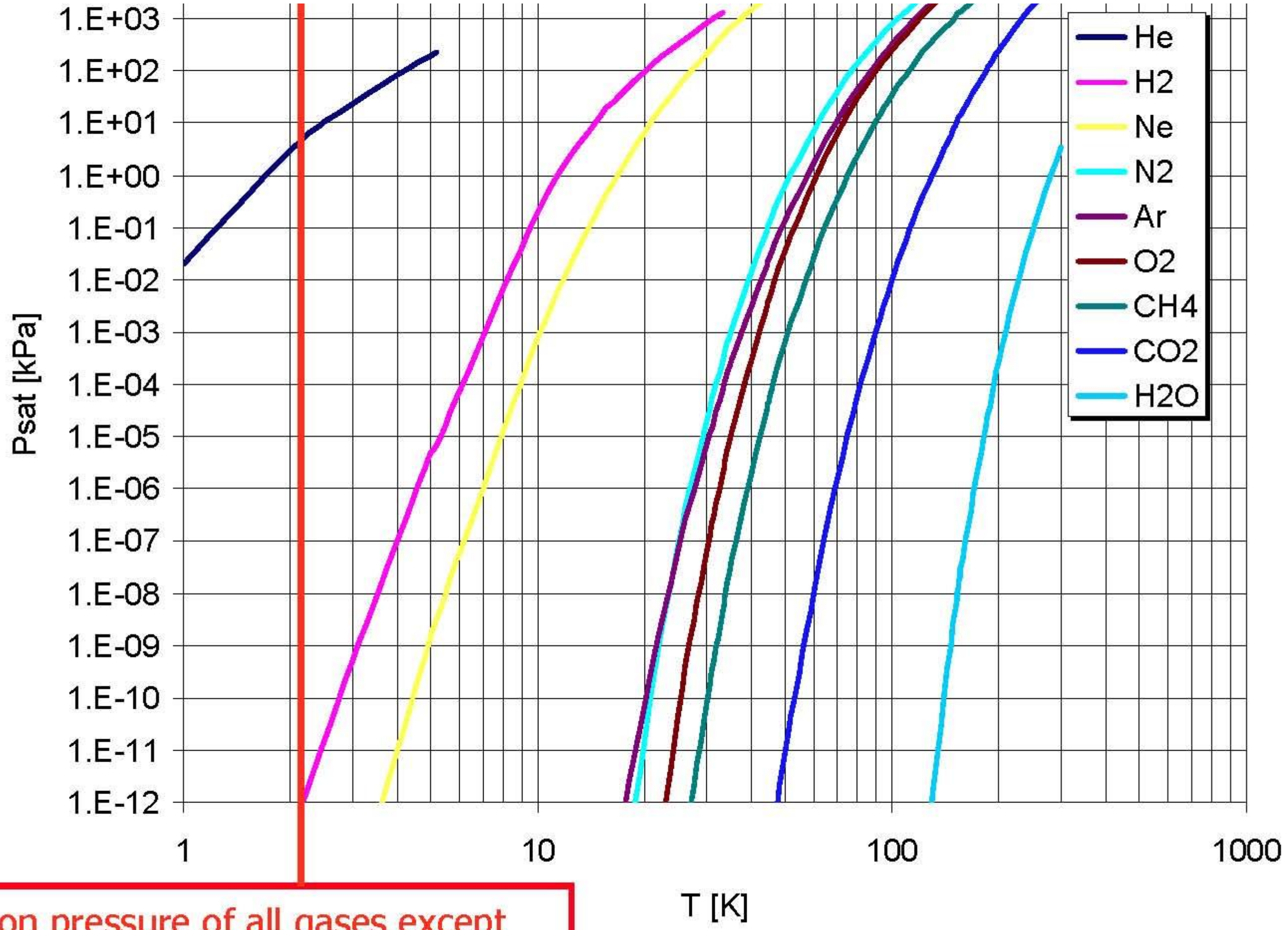
(insulator)

Insulation vacuum

CERN AC/DI/MM — 2001/06

Cryopumping maintains good vacuum

Vapour pressure at cryogenic temperatures



Saturation pressure of all gases except helium vanish at cryogenic temperature

Cryopumping maintains good vacuum

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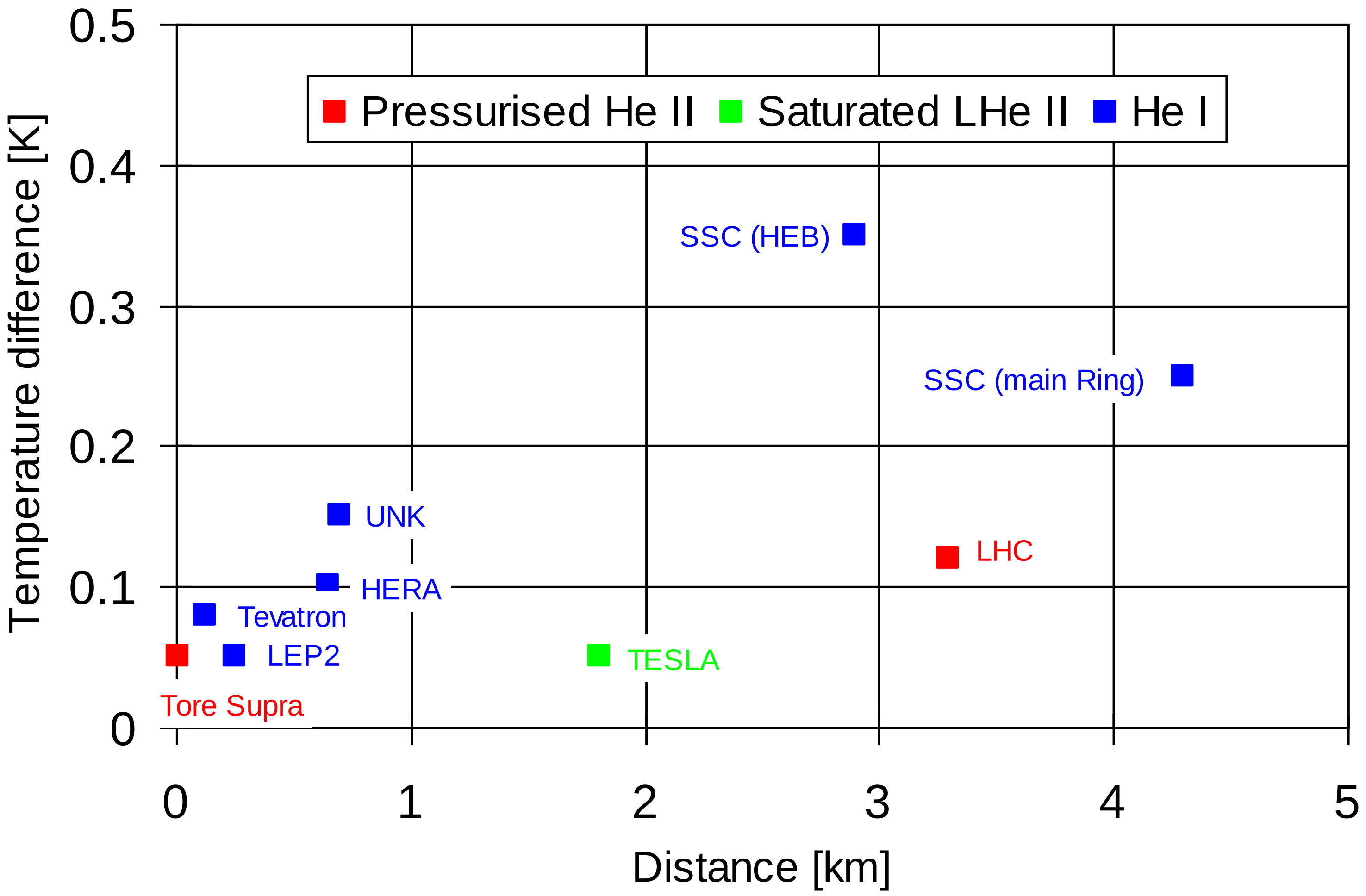
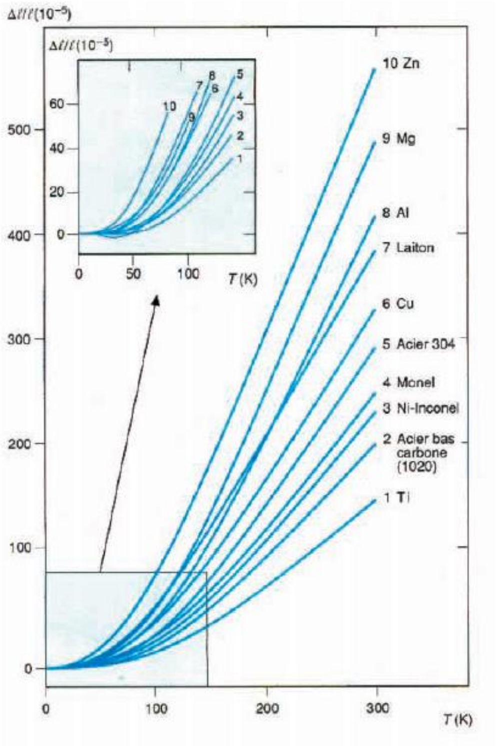
Transport of refrigeration in large distributed cryogenic systems



Cryogenic distribution scheme: design issues

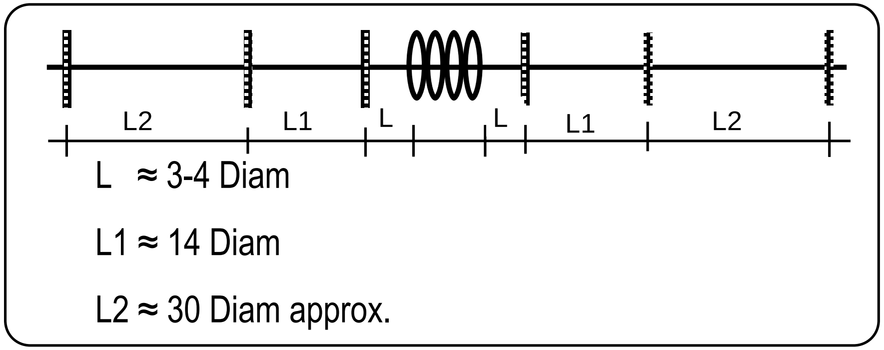
- Monophase vs. two-phase
  - temperature control
  - hydrostatic head & flow instabilities
- Pumps vs. no pumps
  - efficiency & cost
  - reliability & safety
- LN_2
  - cooldown and/or normal operation
  - capital & operating costs of additional fluid
  - safety in underground areas (ODH)
- Lumped vs. distributed cryoplants
- Separate cryoline vs. integrated piping
- Number of active components (valves, actuators)
- Redundancy of configuration

Thermal contraction for cryo lines



3 mm / m of thermal contraction

=> Compensation required !



L ≈ 3-4 Diam

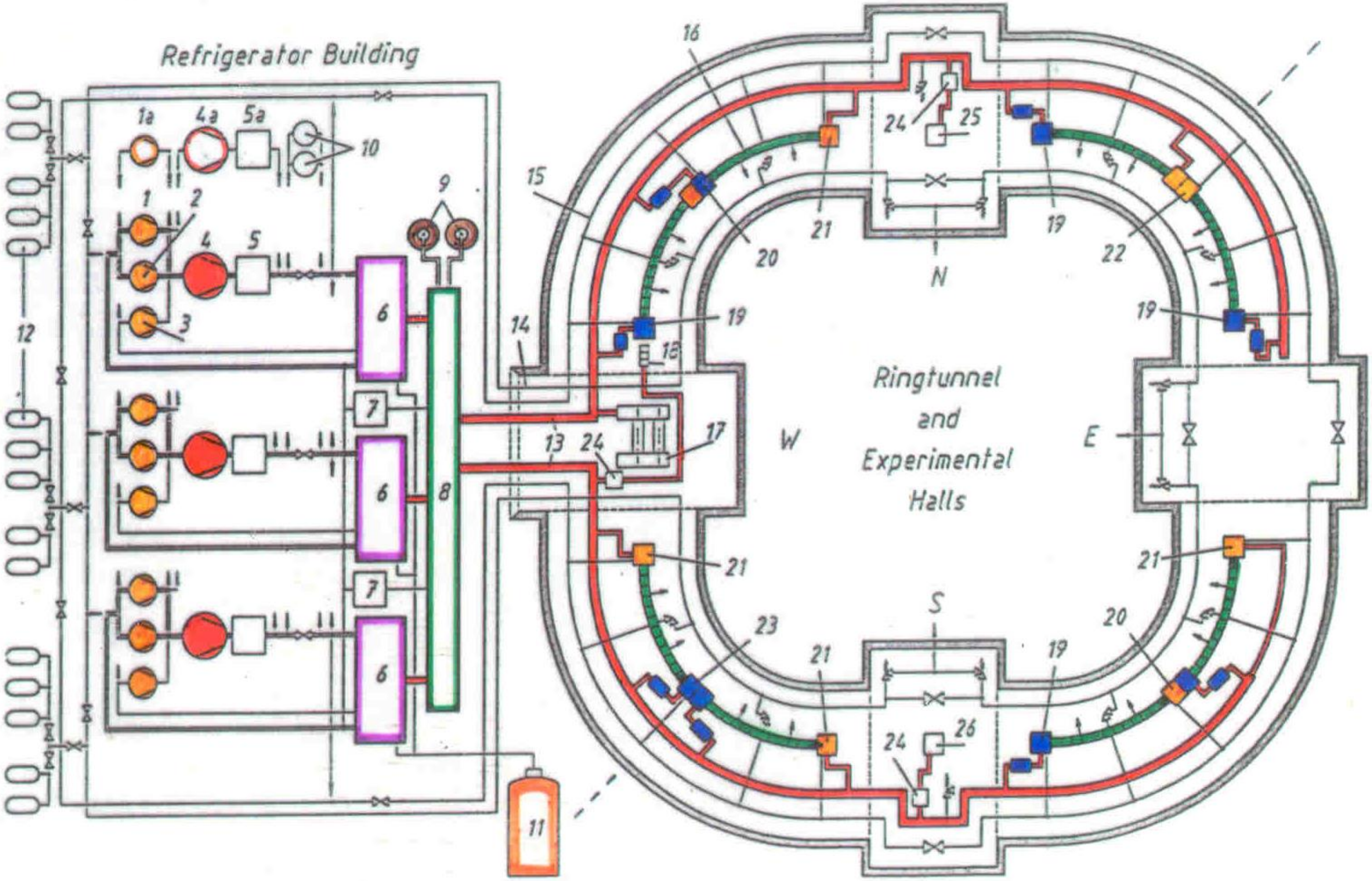
L1 ≈ 14 Diam

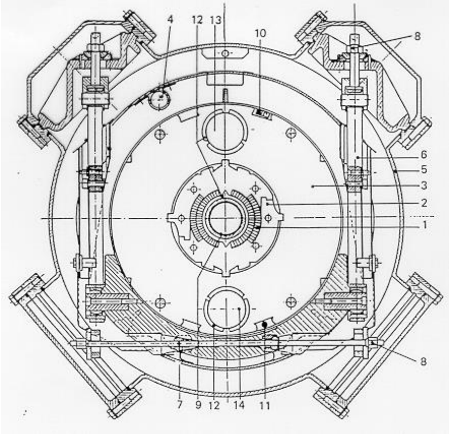
L2 ≈ 30 Diam approx.

Thermal compensation

This is THE delicate part in the design of a cryogenic line, as thermal performance can only be considered once the line withstand mechanical forces !!!

HERA distribution scheme

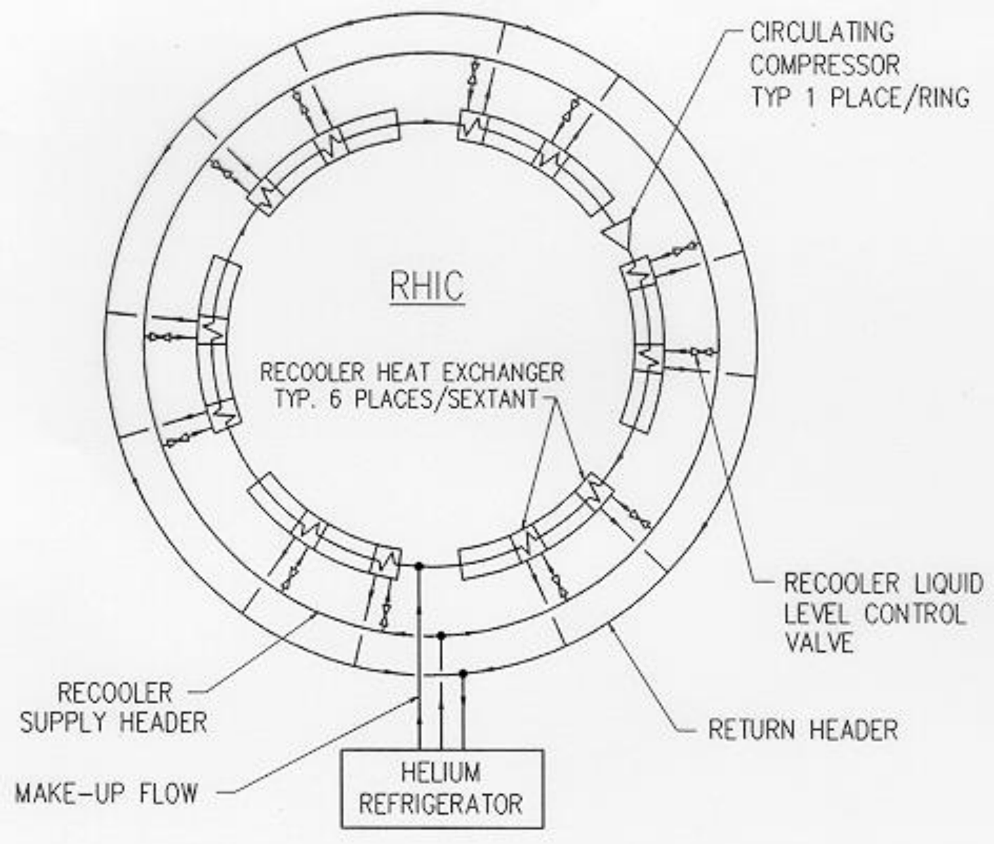




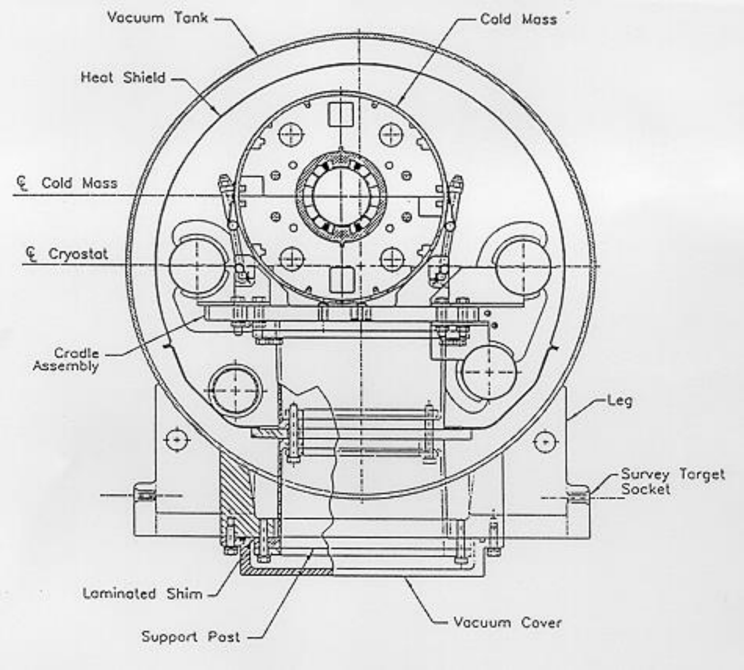
Central cryoplant and separate ring cryoline

Refrigeration 4.3 K	6775 W	total mass flow	0.871 kg/s
Refrigeration 40/80 K	20000 W	Primary power	2845 kW
Current lead flow	20.5 x 10^{-3} kg/s	Specif. power consumption	281 W (300 K)/W (4.3 K)

RHIC distribution scheme

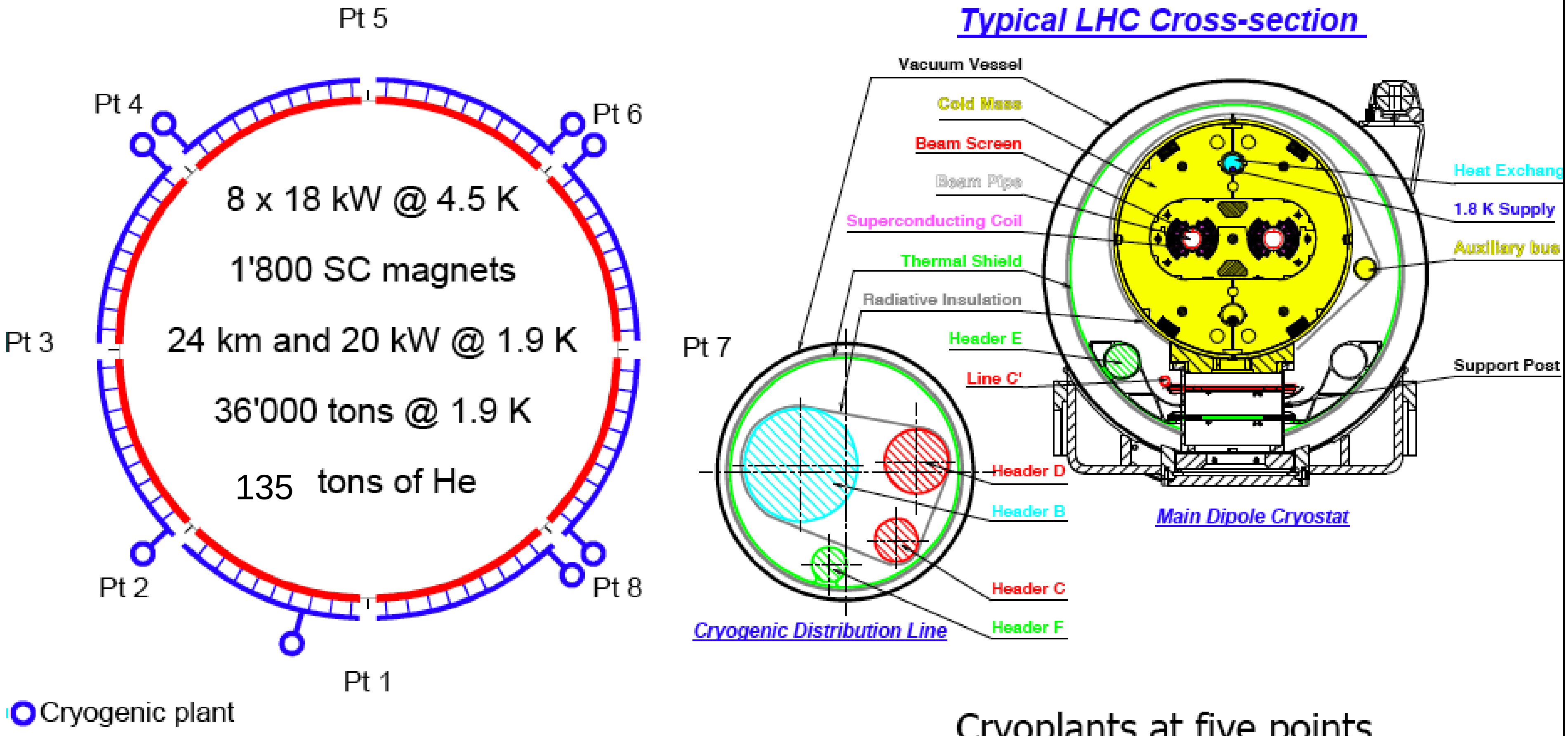


HELIUM PRIMARY FLOW CIRCUIT FOR STEADY-STATE OPERATION.
ONLY ONE OF THE RINGS IS SHOWN.



Central cryoplant and piping integrated in magnet cryostat

LHC distribution scheme



8 x 18 kW @ 4.5 K

1'800 SC magnets

24 km and 20 kW @ 1.9 K

36'000 tons @ 1.9 K

135 tons of He

○ Cryogenic plant

Cryoplants at five points,
separate ring cryoline,
107 m long strings

Superconducting Linac (Tesla_based)

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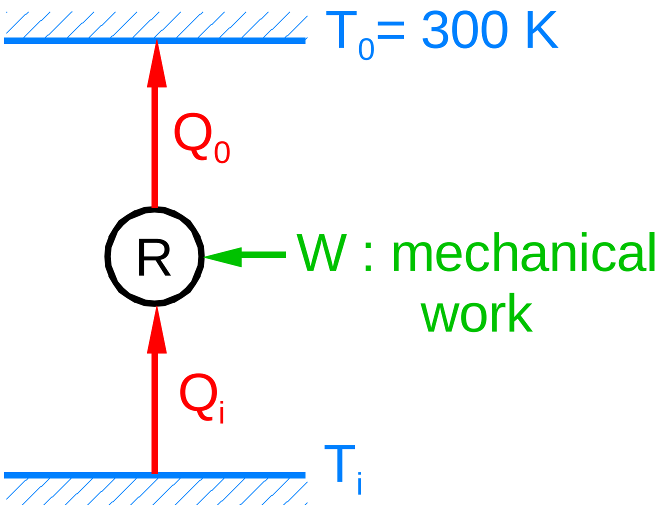
Thermodynamics of cryogenic refrigeration



First principle [Joule] $Q_0 = Q_i + W$

Second principle [Clausius] $\frac{Q_0}{T_0} \geq \frac{Q_i}{T_i}$

(= for reversible process)

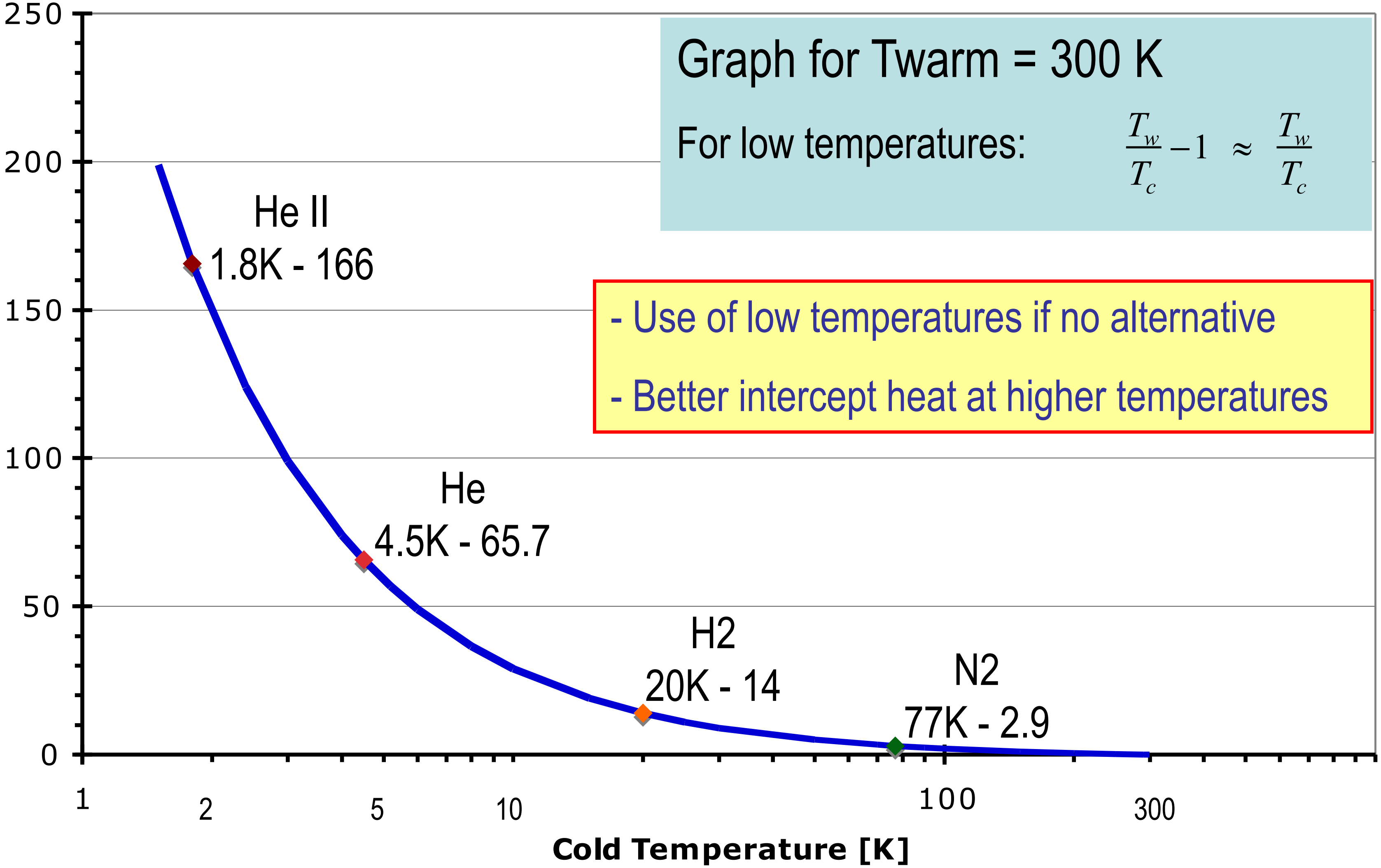
Hence, $W \geq T_0 \cdot \frac{Q_i}{T_i} - Q_i$ which can be written in three different ways:

① $W \geq T_0 \cdot \Delta S_i - Q_i$ introducing entropy S as $\Delta S_i = \frac{Q_i}{T_i}$

② $W \geq Q_i \cdot \boxed{\left(\frac{T_0}{T_i} - 1\right)}$ Carnot factor

③ $W \geq \Delta E_i$ introducing exergy E as $\Delta E_i = Q_i \cdot \left(\frac{T_0}{T_i} - 1\right)$

The Carnot Factor



Graph for Twarm = 300 K

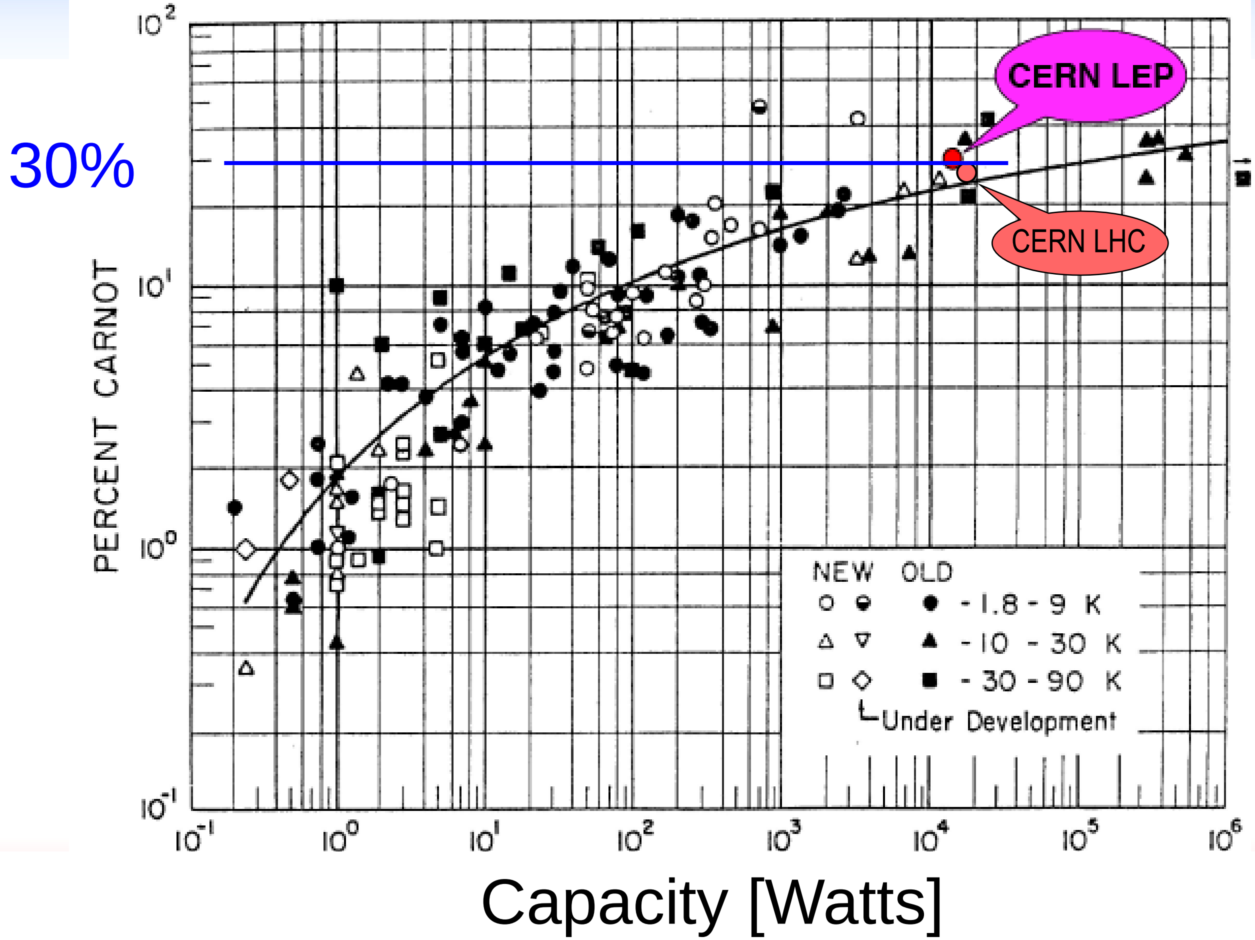
For low temperatures: $\frac{T_w}{T_c} - 1 \approx \frac{T_w}{T_c}$

- Use of low temperatures if no alternative
- Better intercept heat at higher temperatures

Helium refrigerators

Power Input ≈ Power@cold x Carnot / %w.r.tCarnot

LE DIAGRAMME DE STROBRIDGE



The efficiency w.r.t Carnot does not depend on the temperature, but rather on the size

The largest possible, the best !

Minimum refrigeration work

Consider the extraction of 1 W at 4.5 K, rejected at 300 K
The minimum refrigeration work (equation 2) is:

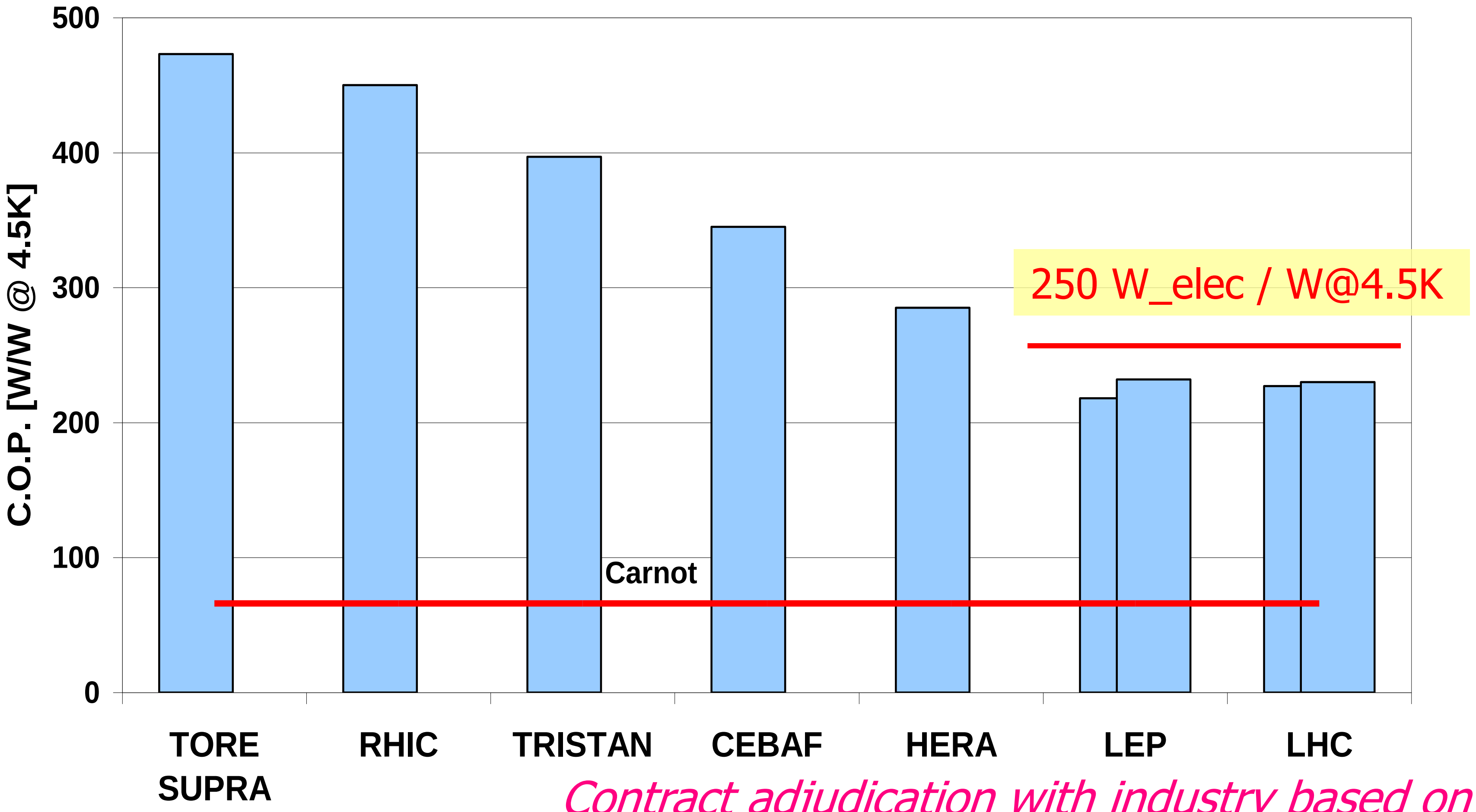
$$W_{min} = Q_i \cdot \left(\frac{T_0}{T_i} - 1 \right) = 1 \cdot \left(\frac{300}{4.5} - 1 \right) = 65.7 \ \mathrm{W}$$

In practice, the most efficient helium refrigerators have an efficiency of about 30% w.r. to the Carnot limit.

$$\Rightarrow \ W_{real} = \frac{W_{min}}{\eta} = \frac{65.7}{0.3} = 220 \ \mathrm{W}$$

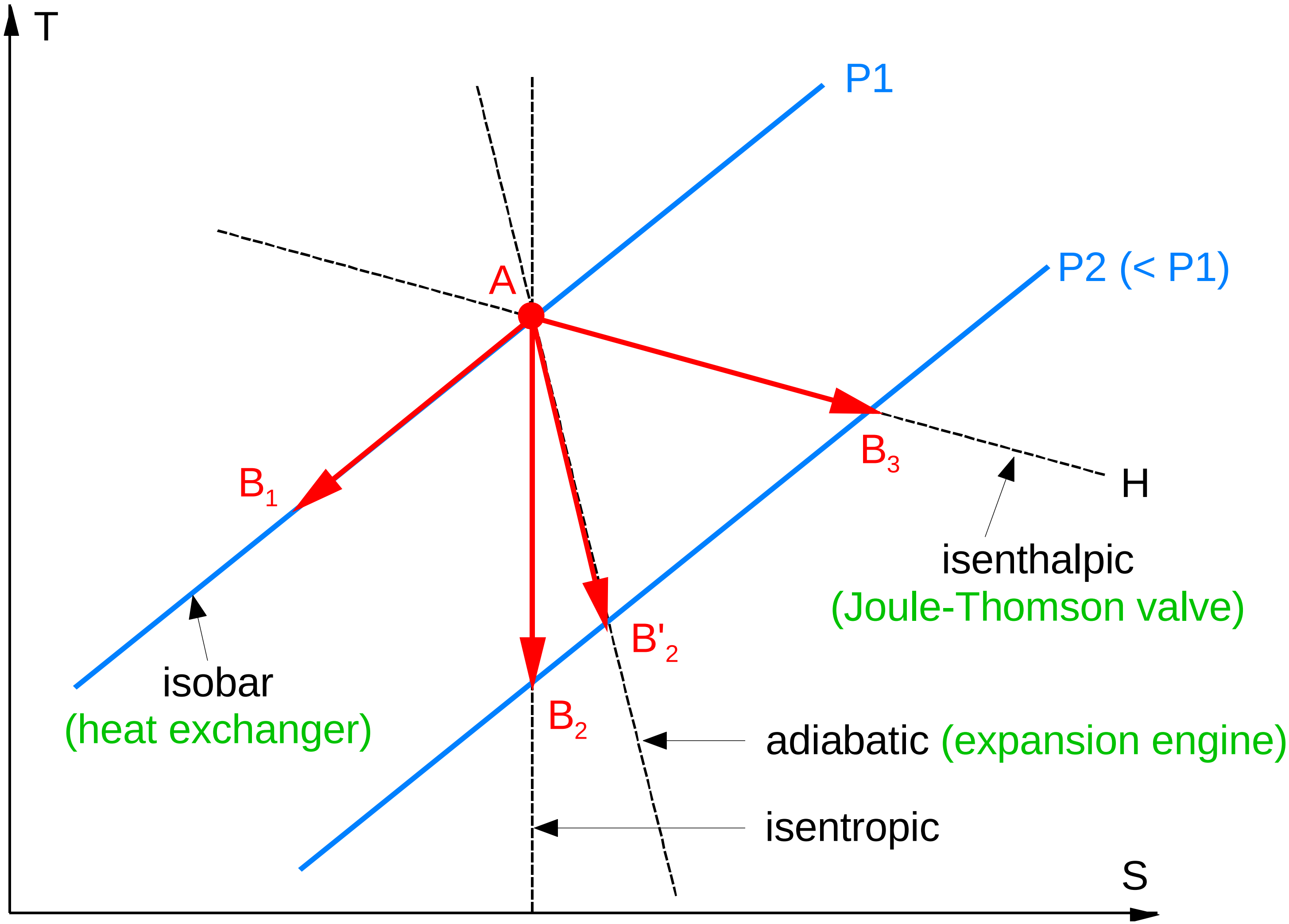
C.O.P. of large cryogenic helium refrigerators

Time (left to right) is not the only factor for improvement

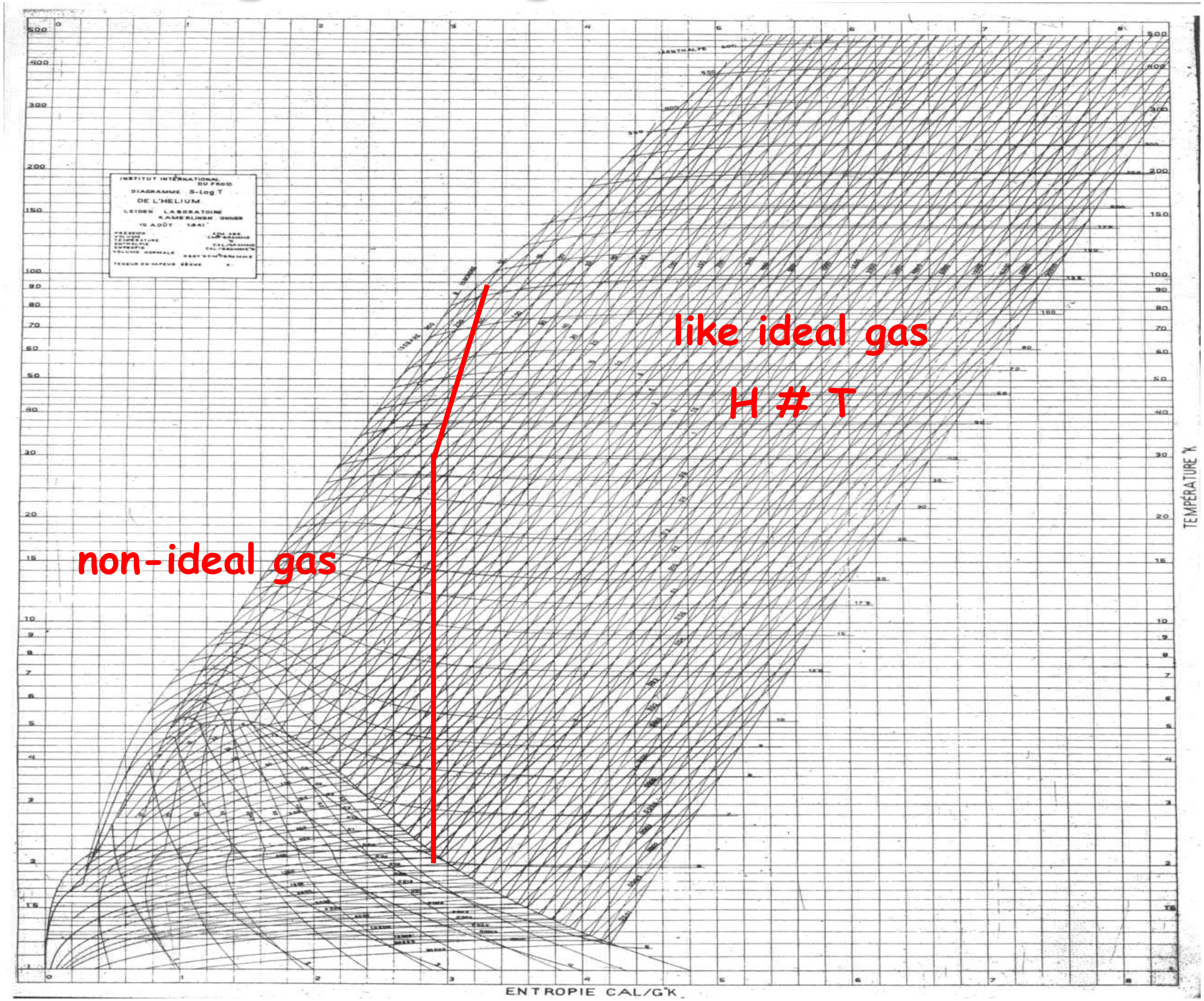


Contract adjudication with industry based on Capital+Operation(10yrs) costs

Elementary cooling processes on T-S diagram



Log T-s Diagram for Helium



like ideal gas

H # T

non-ideal gas

Maximum Joule-Thomson inversion temperatures

Cryogen	Maximum inversion temperature [K]
Helium	43
Hydrogen	202
Neon	260
Air	603
Nitrogen	623
Oxygen	761

While air can be cooled down and liquefied by JT expansion from room temperature, helium and hydrogen need precooling down to below inversion temperature by heat exchange or work-extracting expansion (e.g. in turbines)

LE CYCLE DE JOULE THOMSON

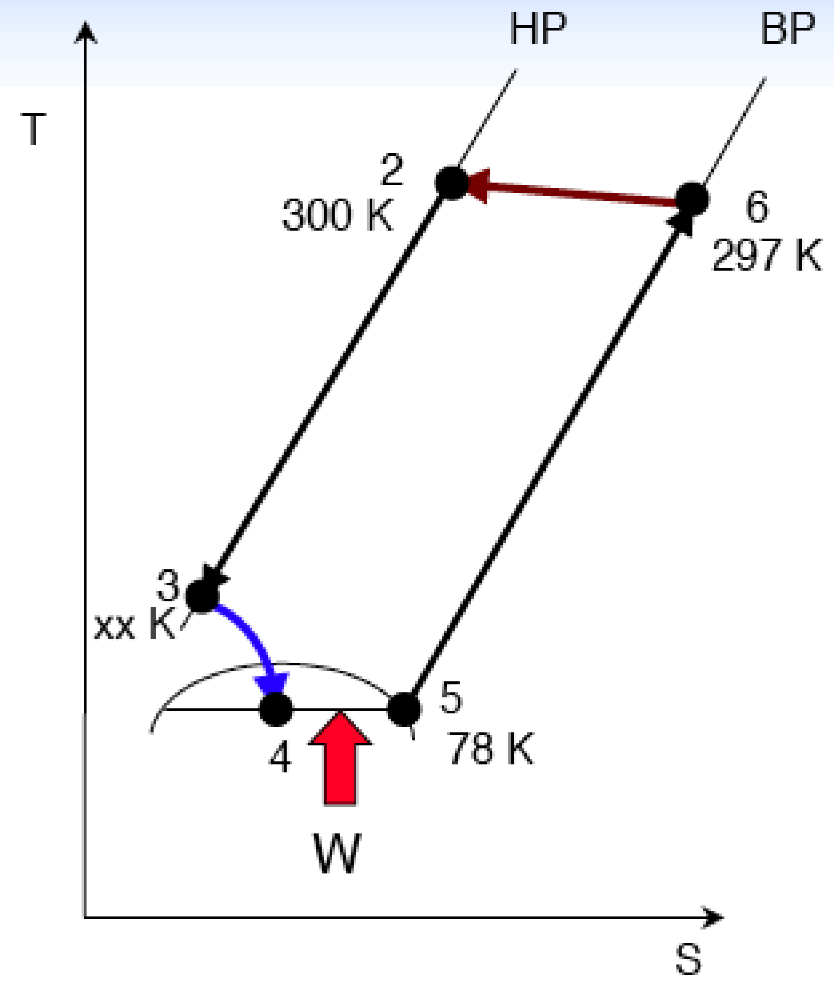
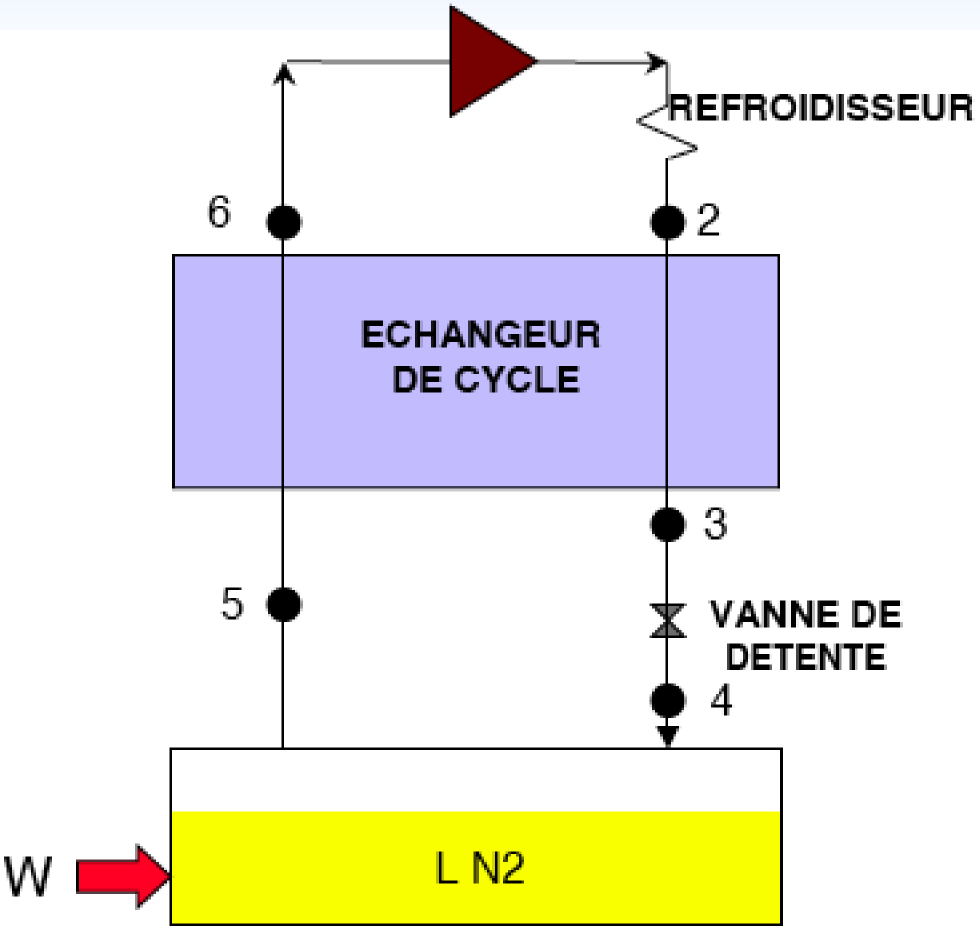


DIAGRAMME TEMPERATURE/ENTROPIE



SCHEMA

LE CYCLE DE BRAYTON

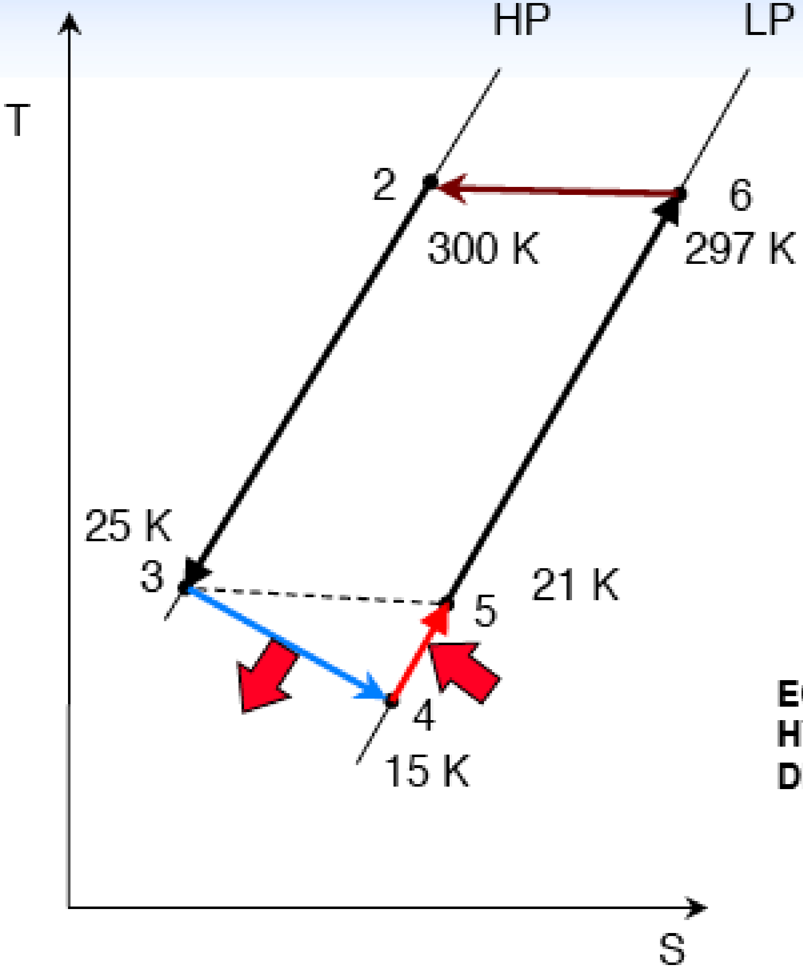
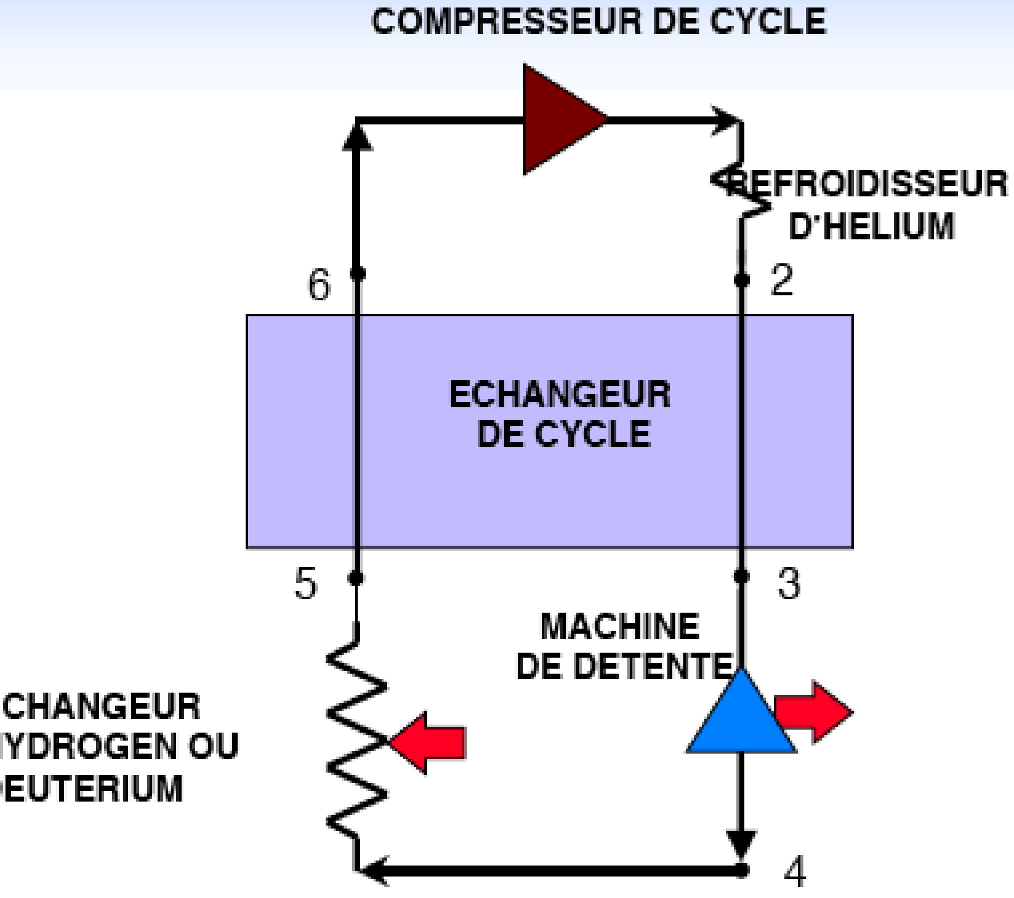
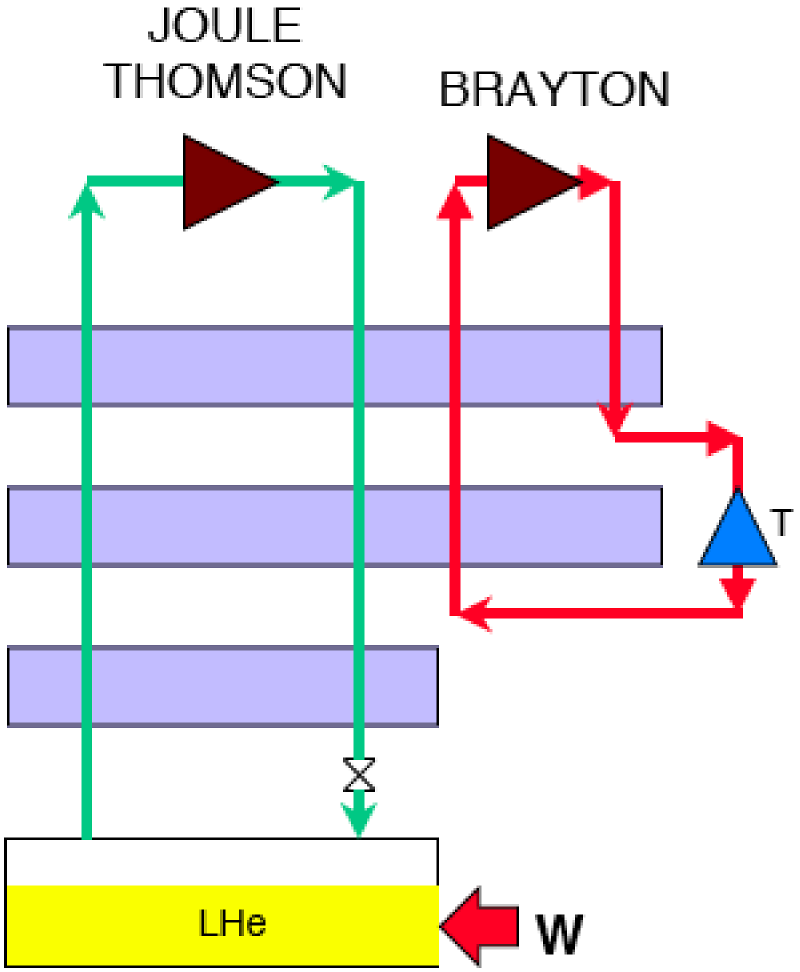


DIAGRAMME TEMPERATURE/ENTROPIE

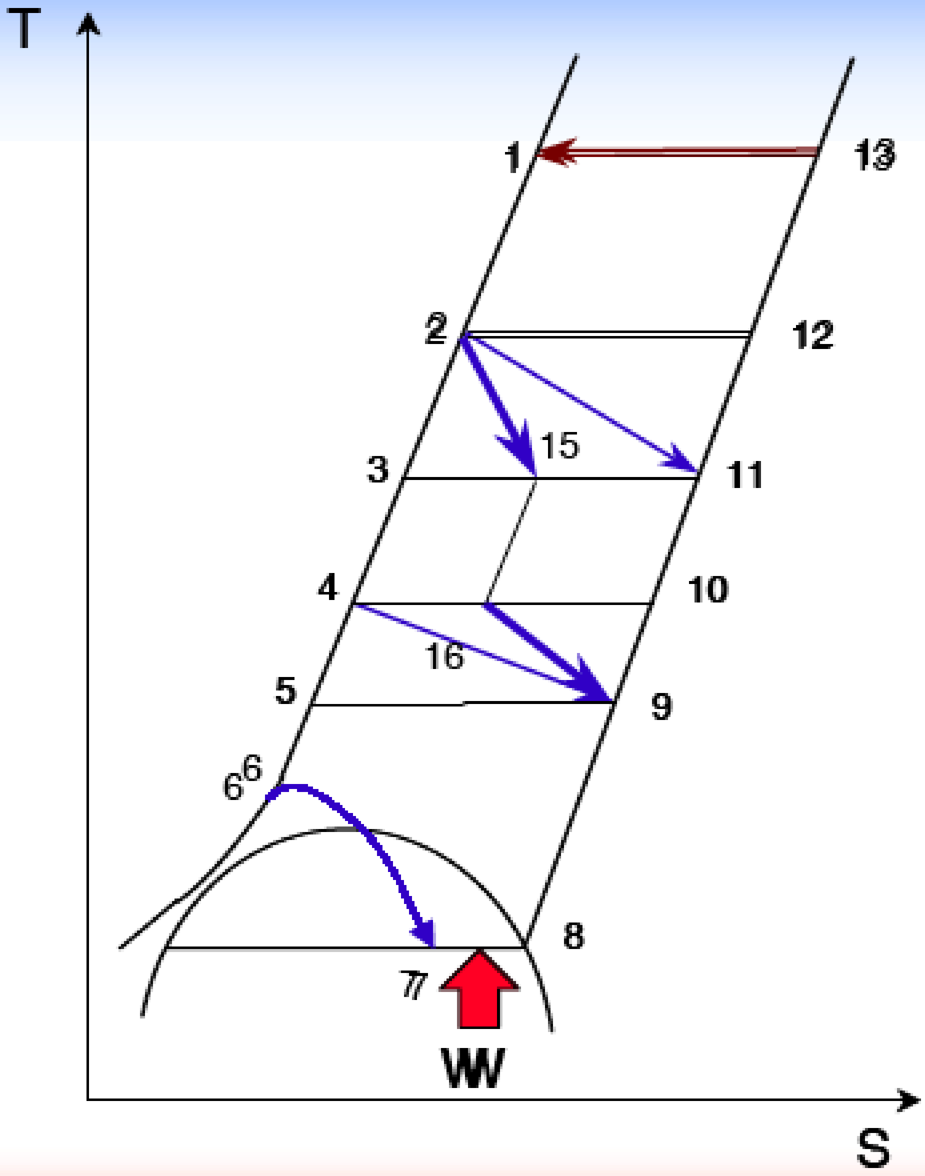


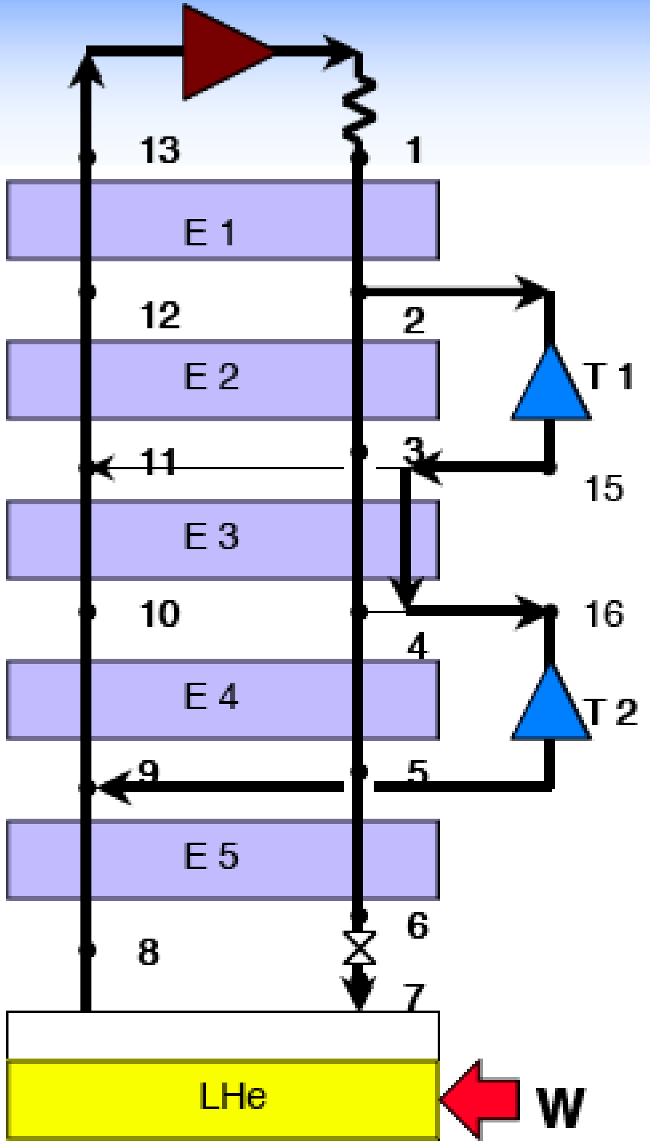
SCHEMA

LE CYCLE DE CLAUDE 1 turbine

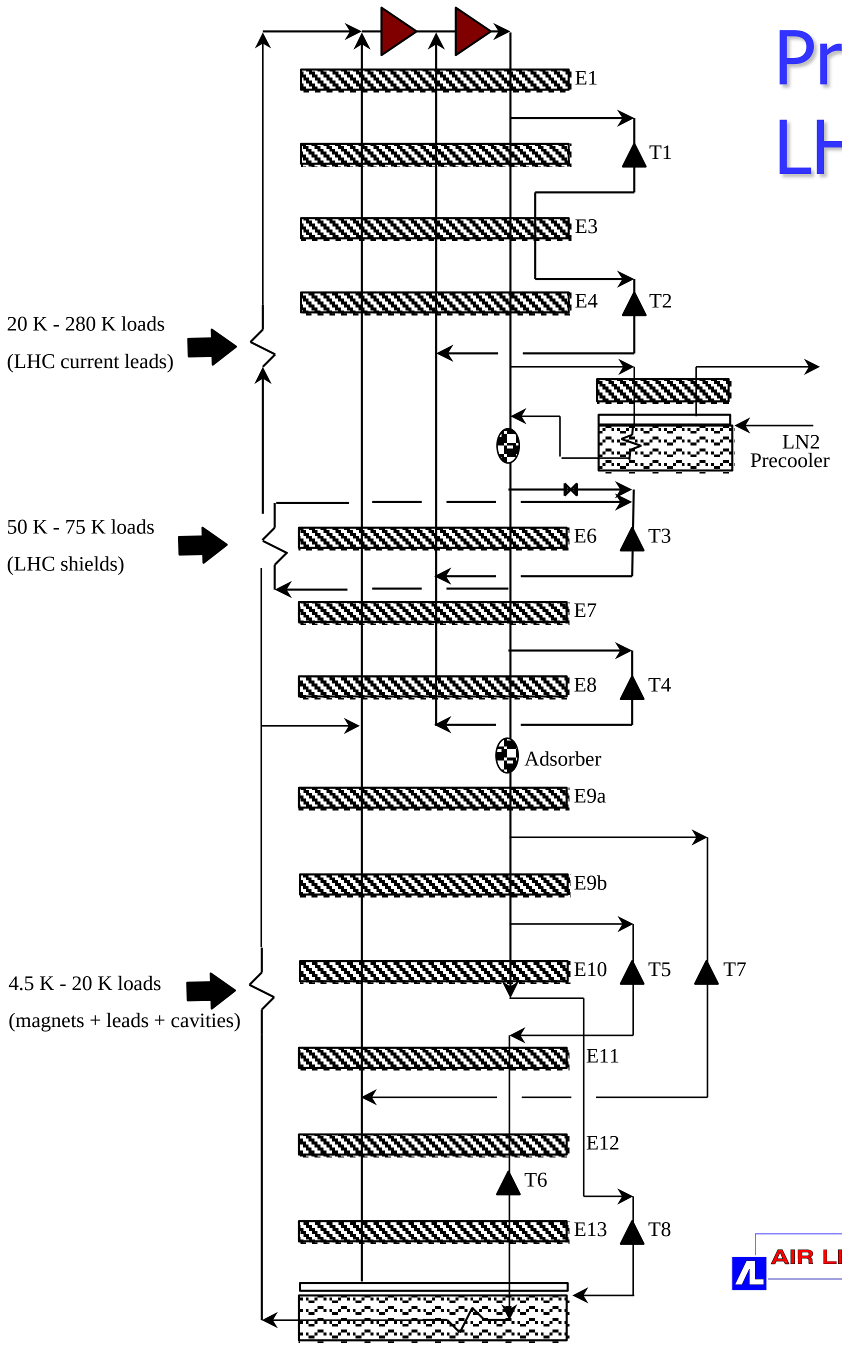


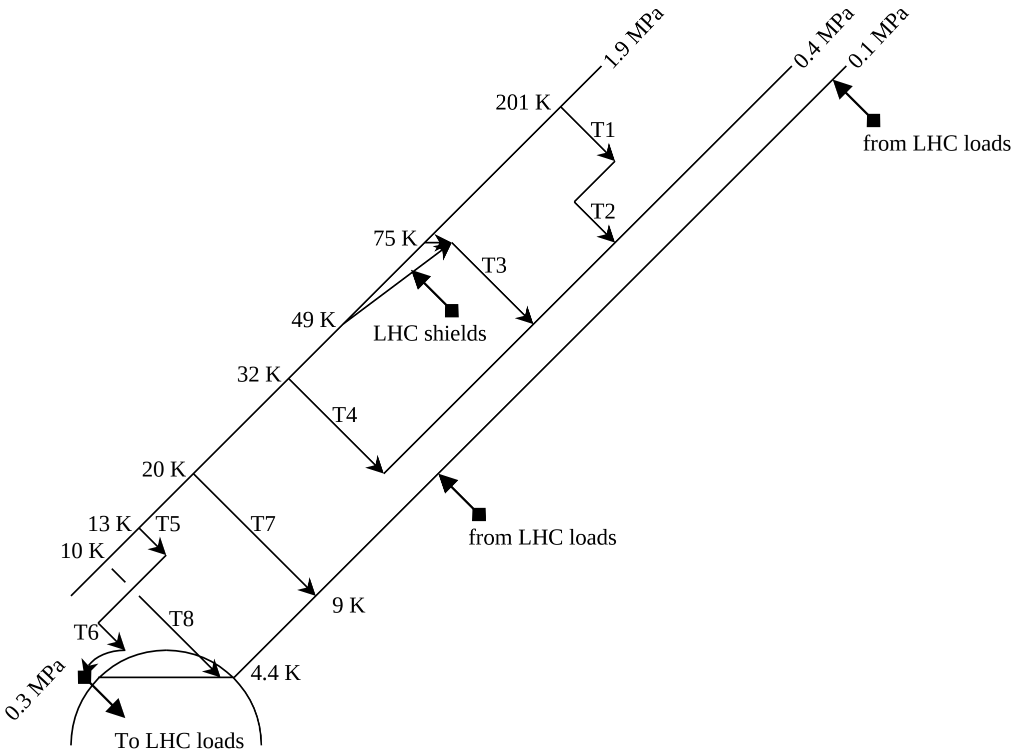
LE CYCLE DE CLAUDE 2 turbines en série





Process cycle & T-S diagram of LHC 18 kW @ 4.5 K cryoplant

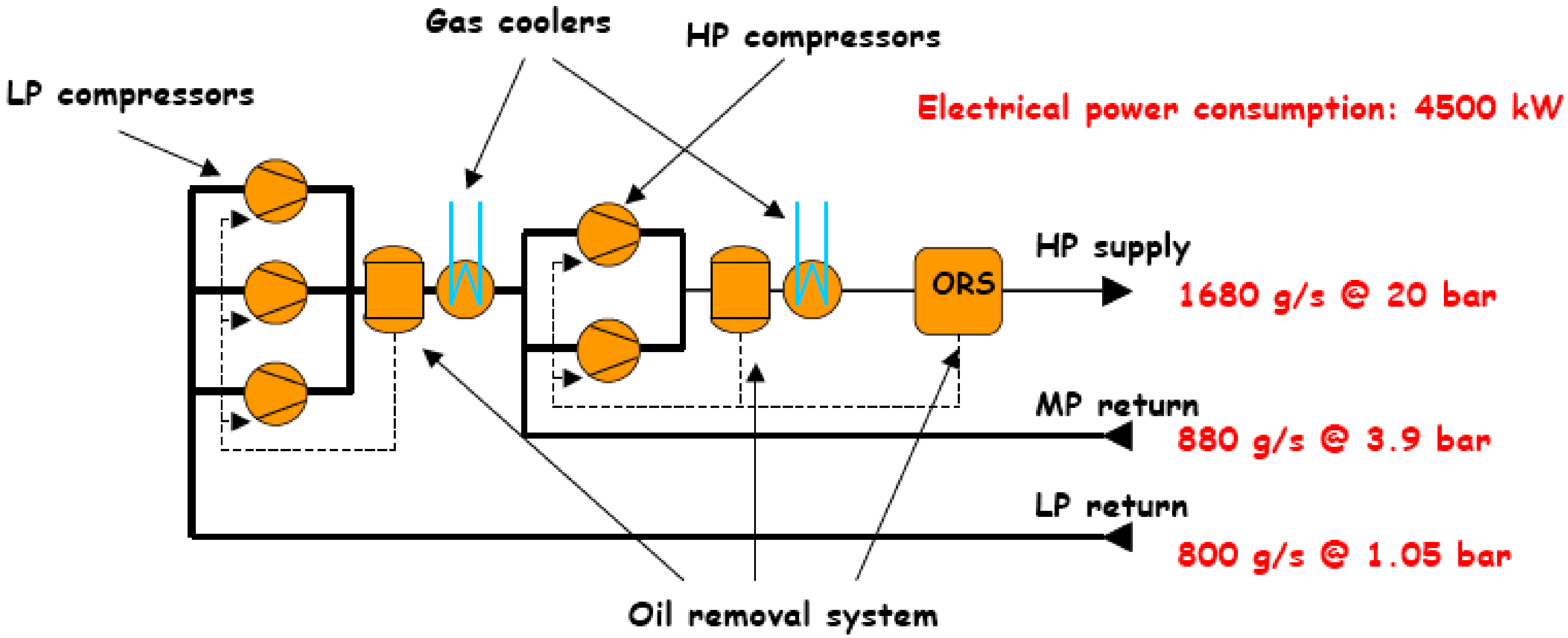




AIR LIQUIDE

Process diagram, LHC compressors 18 kW @ 4.5 K

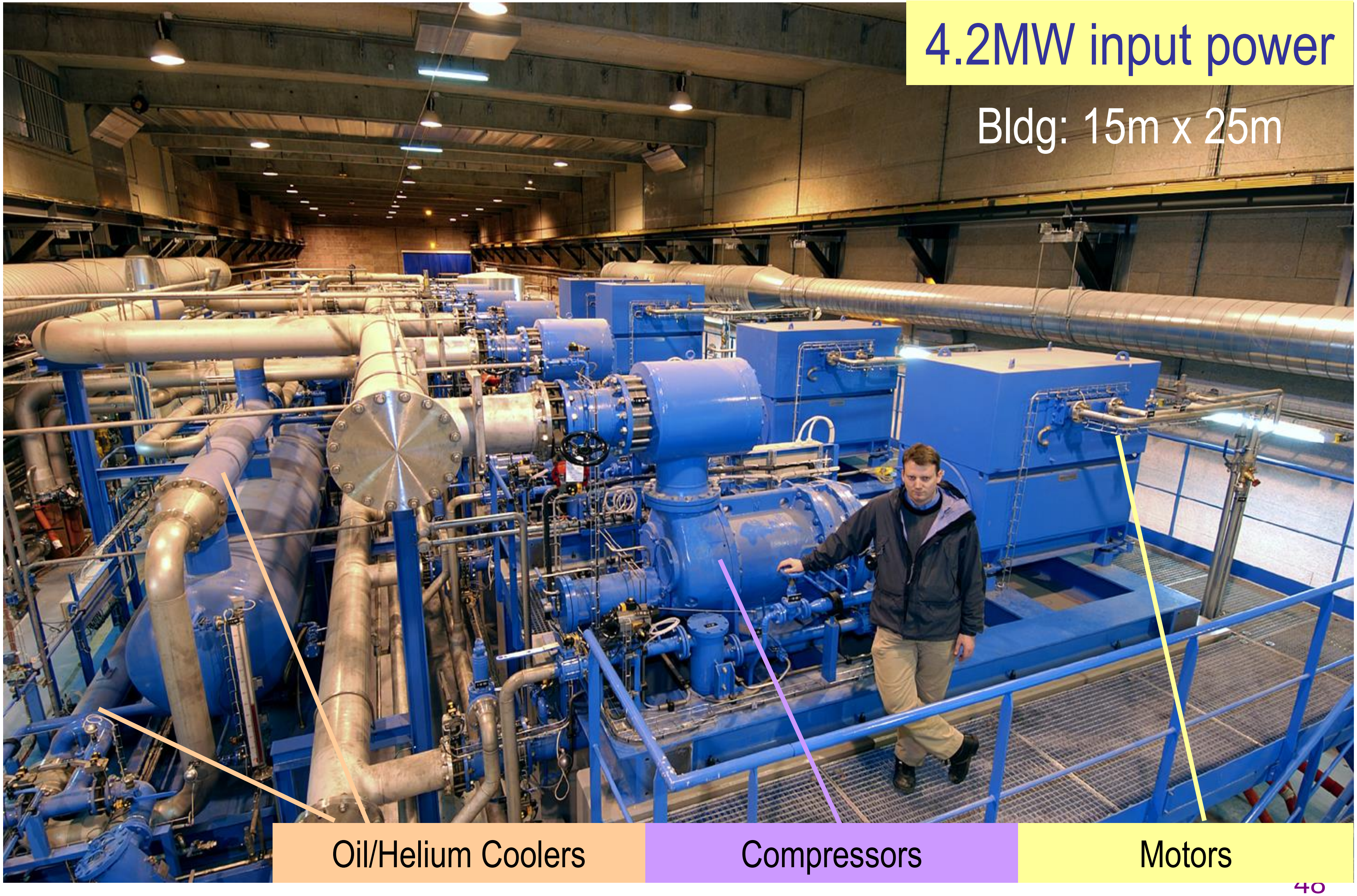
Oil lubricated screw compressors, water cooled, oil separation included



Machine derived from industrial refrigeration (or compressed air)

No more piston (high PR, low flow), not yet centrifugal (high flow, low PR)

Compressor station
of LHC 18 kW@ 4.5 K helium refrigerator



4.2MW input power

Bldg: 15m x 25m

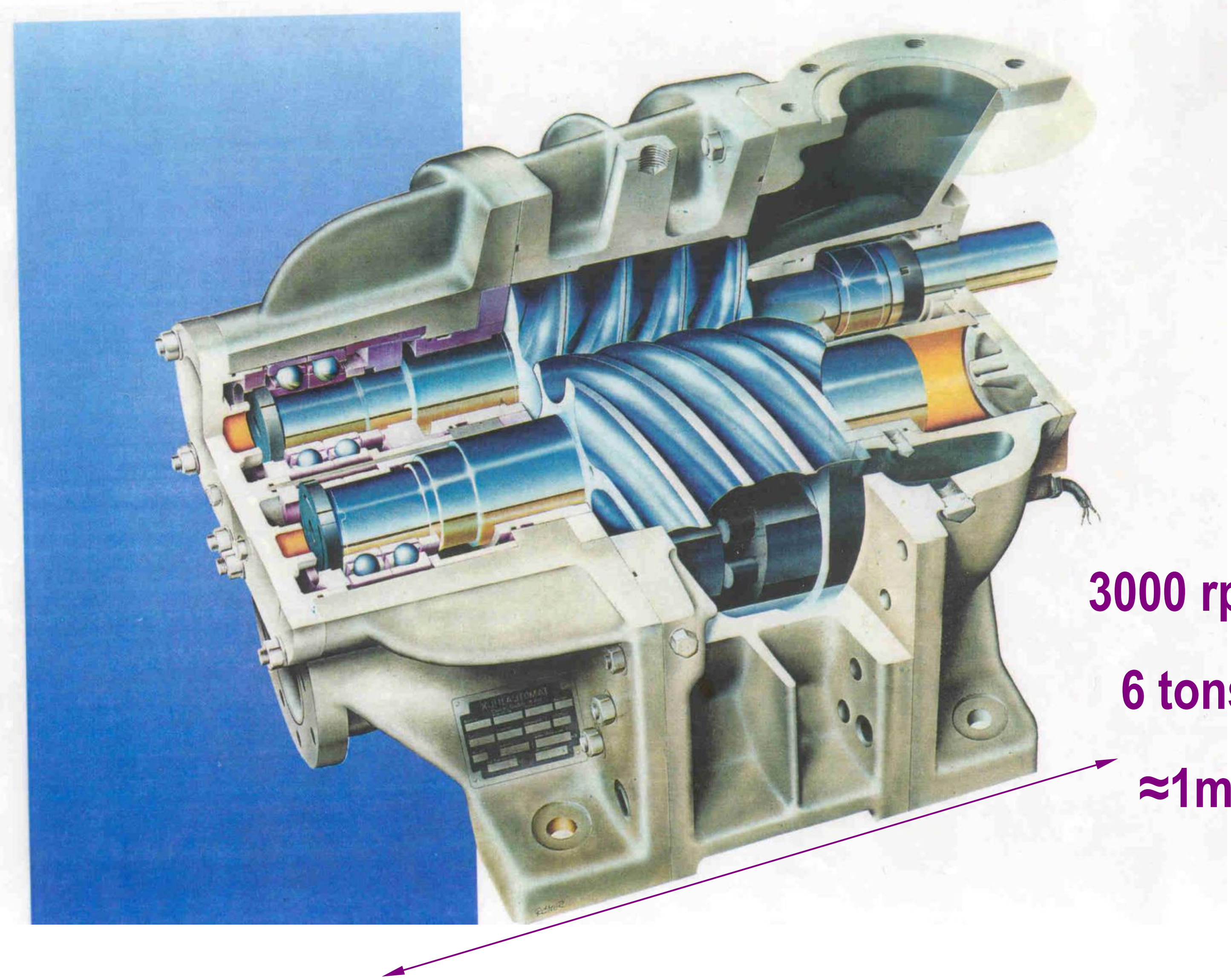
Oil/Helium Coolers

Compressors

Motors

Oil-injected screw compressor

(derived from Industrial refrigeration, compressed air)

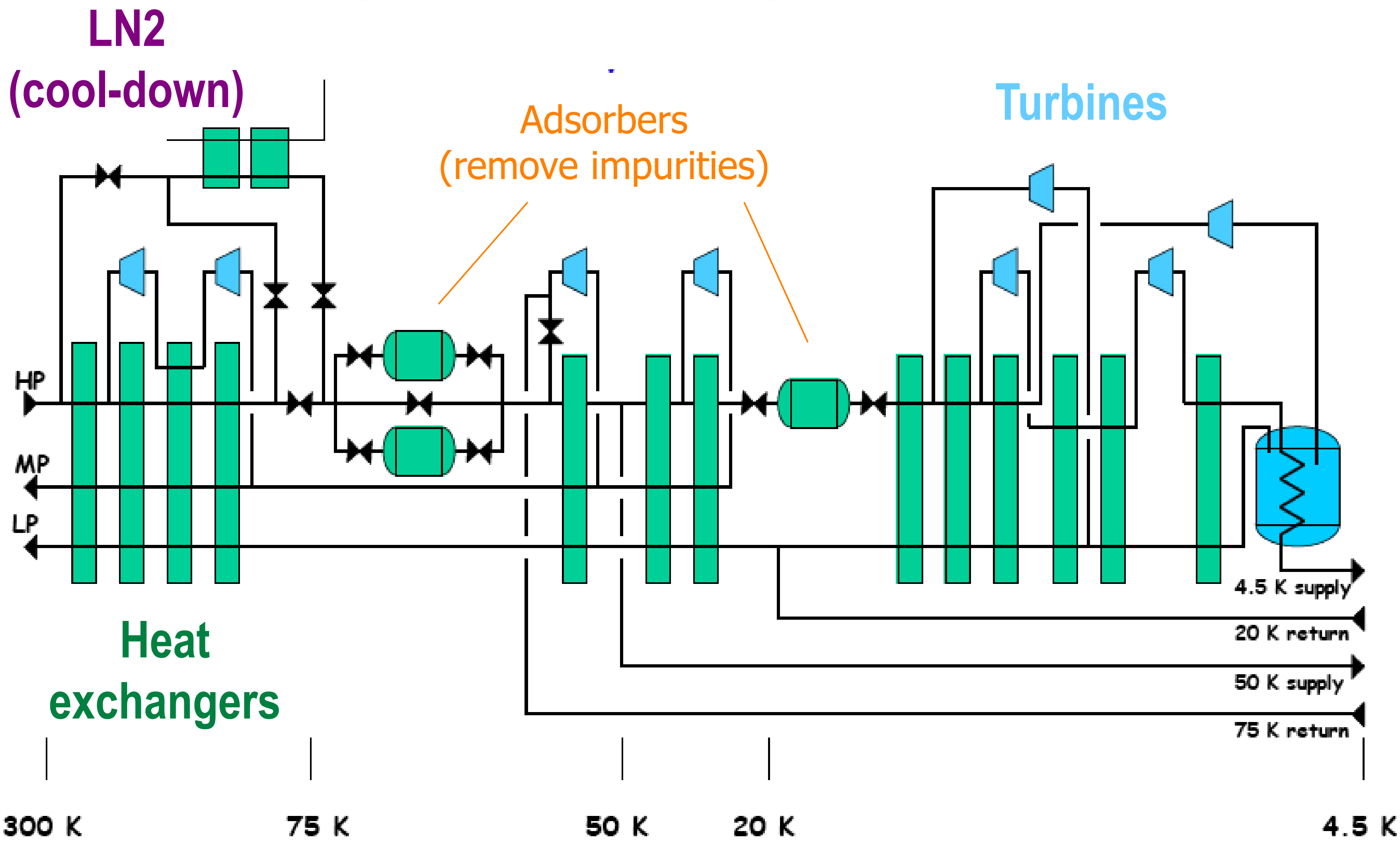


3000 rpm

6 tons

≈1m

Process diagram, LHC refrigerator 18 kW @ 4.5 K



LN2
(cool-down)

Adsorbers
(remove impurities)

Turbines

Heat
exchangers

LHC 18 kW @ 4.5 K helium cryoplants

33 kW @ 50 K to 75 K, 23 kW @ 4.6 K to 20 K, 41 g/s liquefaction

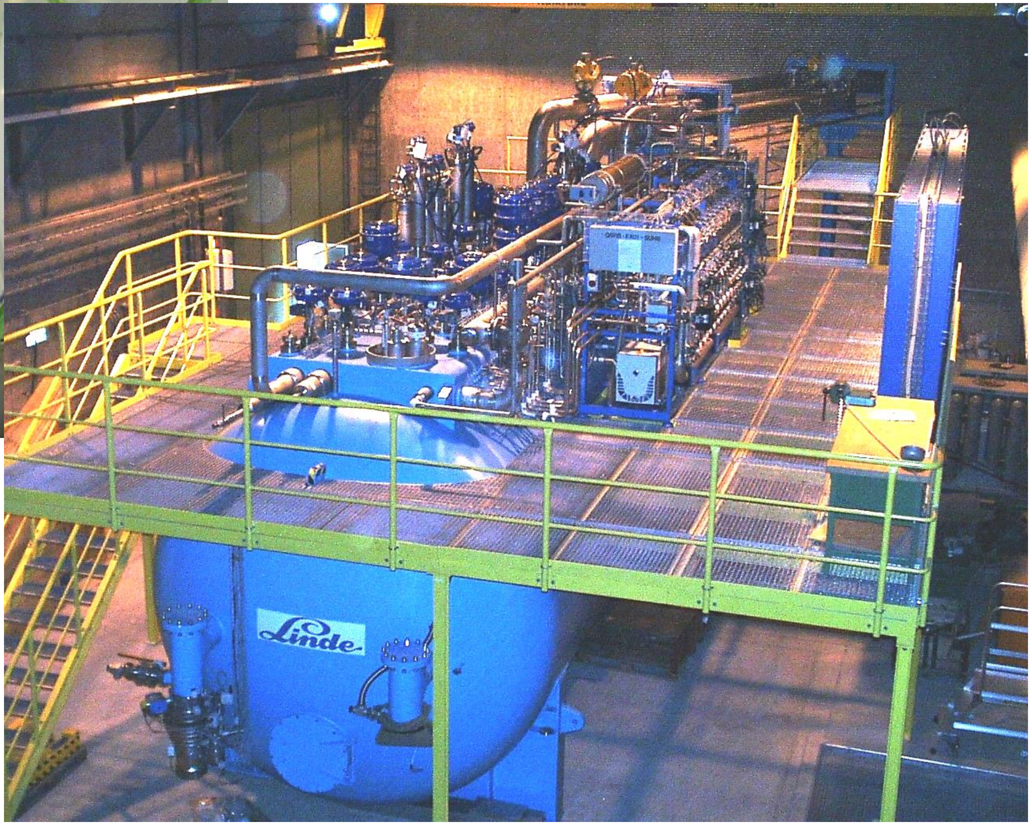
Diameter: 4 m

Length: 20 m

Weigth: 100 tons

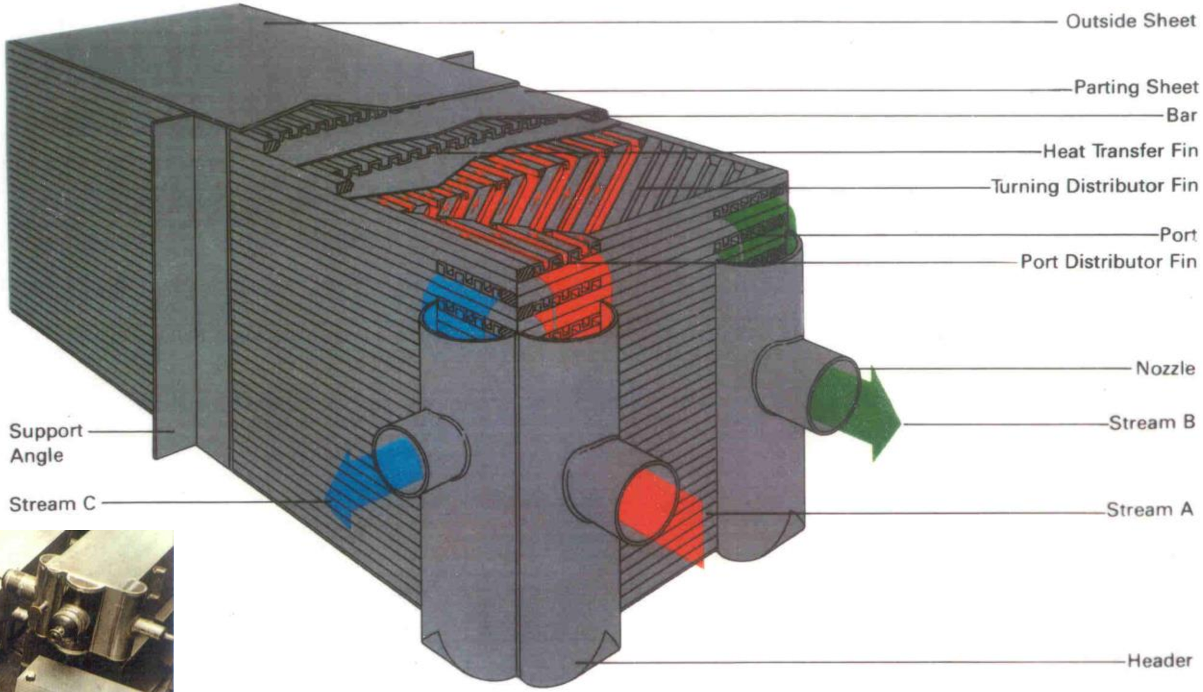
600 Input/Output signals

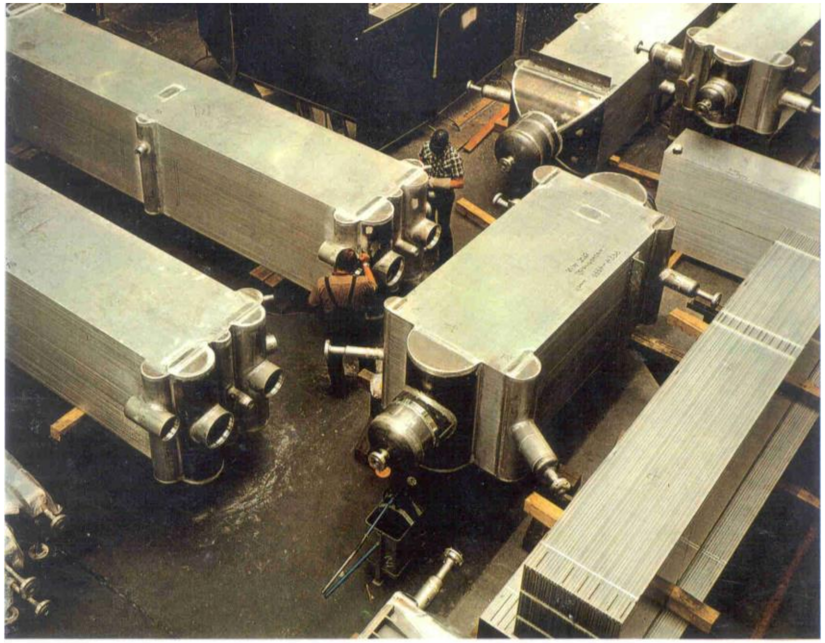
Air Liquide



Linde

Brazed aluminium plate heat exchanger



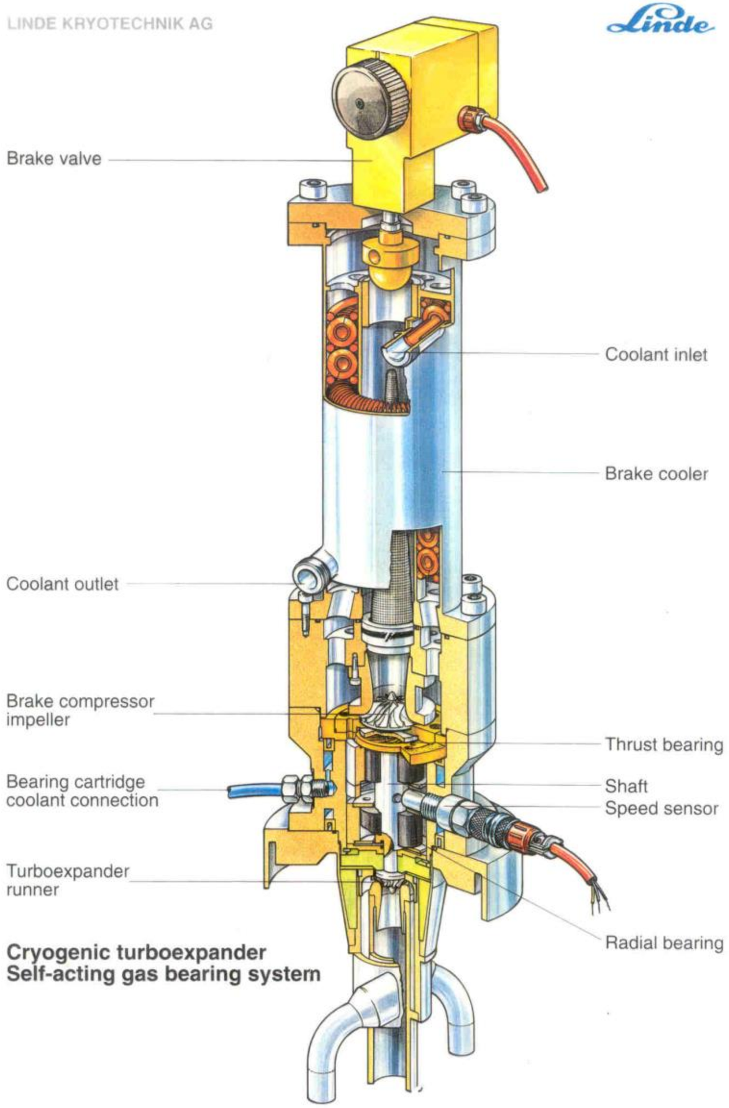


Largest used: 1.4 m x 1.4 m x 8 m

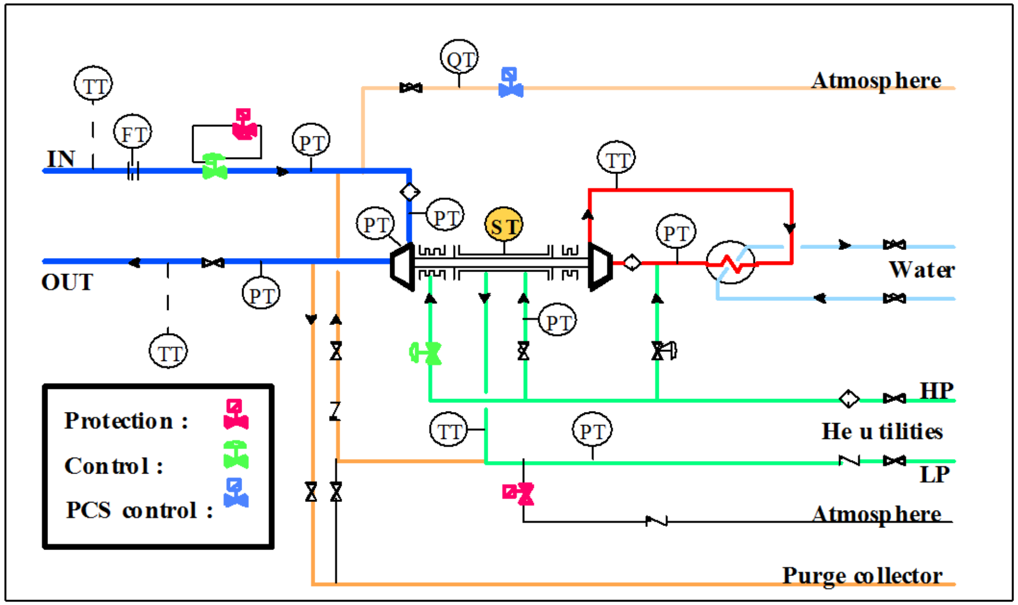
(10 tons)

Cryogenic turbo-expander

Specific technology "contact free" gas bearings operated at 120'000 rpm



Cryogenic turboexpander
Self-acting gas bearing system

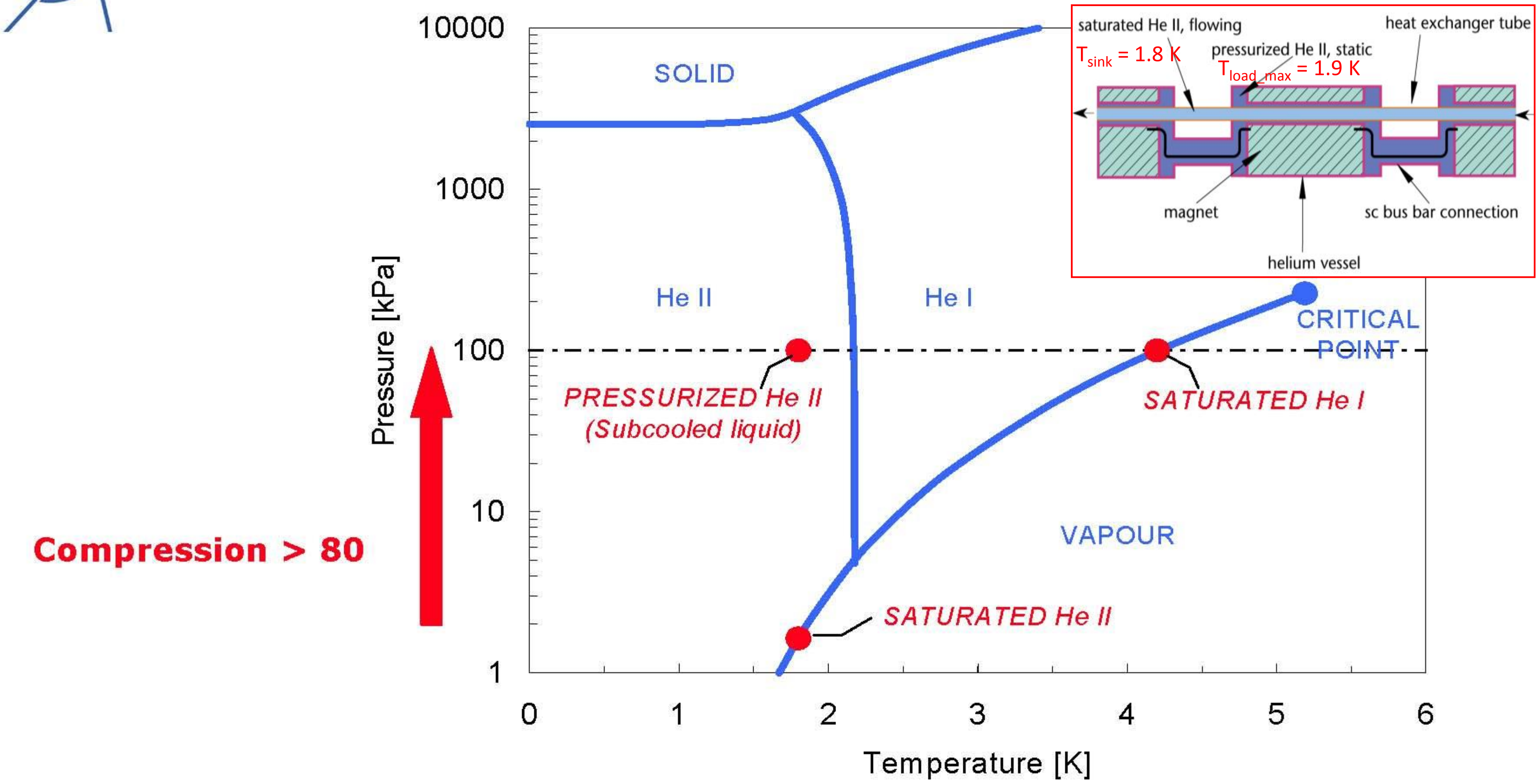


Wheel diameter: 5-15 cm

Shaft length: 20 cm

Rotation: 60'000 to 150'000 rpm

Challenges of power refrigeration at 1.8 K

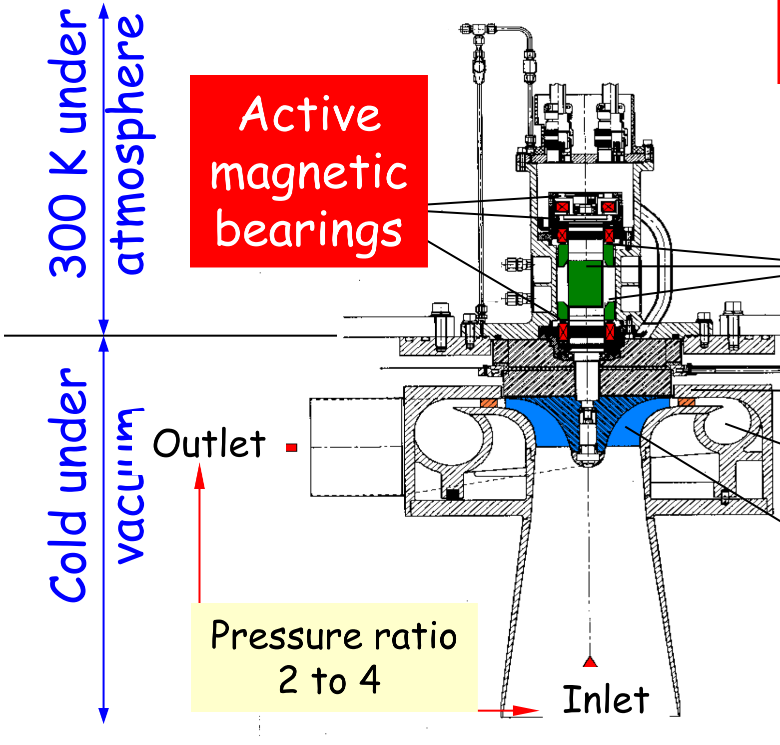


- Compression of large mass flow-rate of He vapor across high pressure ratio

⇒ intake He at maximum density, i.e. cold

- Need contact-less, vane-less machine ⇒ hydrodynamic compressor
- Compression heat rejected at low temperature ⇒ thermodynamic efficiency

1.8K Units with cold compressors (x8)



Cold Compressor

Active magnetic bearings

3-phase induction Electrical motor (rotational speed: 200 to 800 Hz)

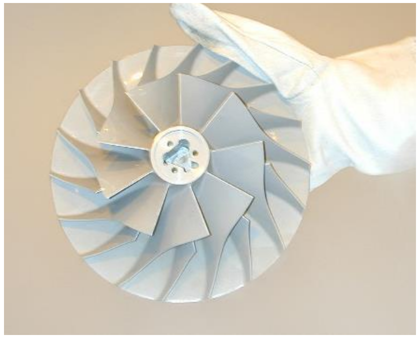
Fixed-vane diffuser

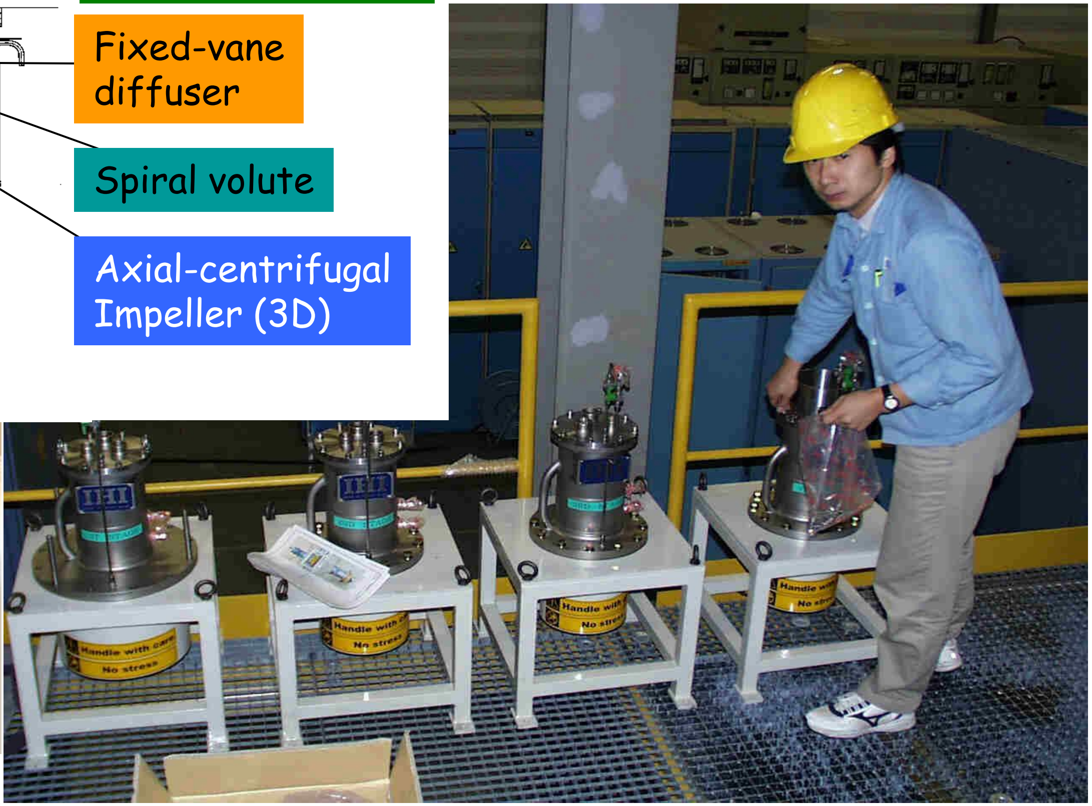
Spiral volute

Axial-centrifugal Impeller (3D)

Pressure ratio 2 to 4

Specific technology to allow large capacity below 2K





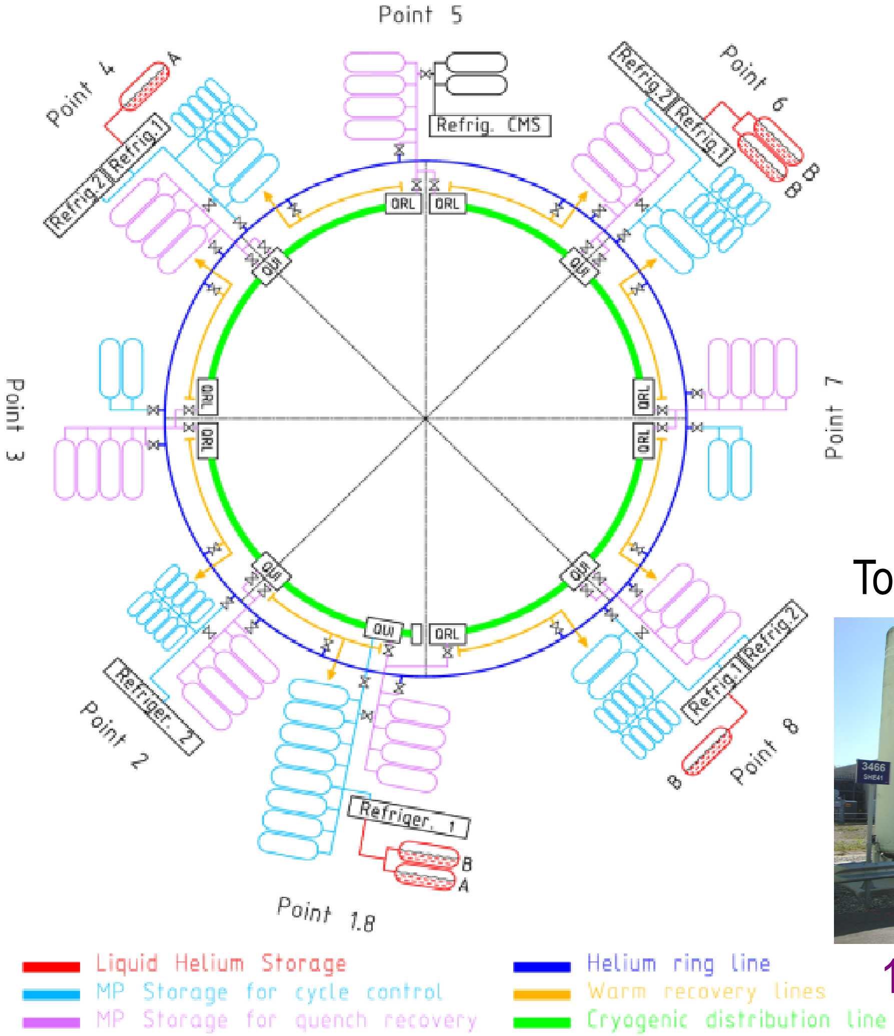
Contents

- Introduction
- Cryogenic fluids
- Heat transfer & thermal insulation
- Cryogenic distribution & cooling schemes
- Refrigeration & liquefaction
- Various complements
- Concluding remarks, references

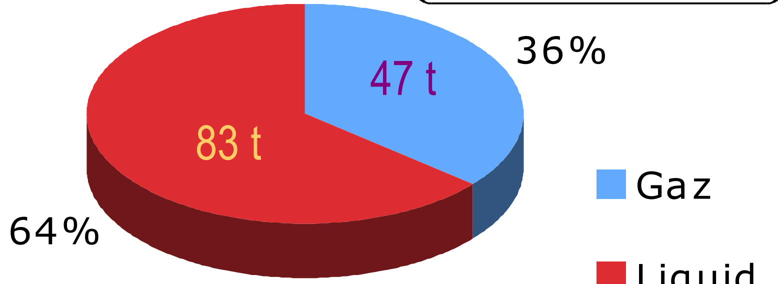
Safety notes

- Major risks associated with cryogenic fluids at low temperatures:
  - Asphyxia: Oxygen is replaced by a pure gas
  - Cold burns: in case of contact with cold surfaces
  - Explosion: pressure rise in case of warm-up at constant volume (1l Liq≈ 700 l gas)
  - Embrittlement: Thermal contractions, potential fragile at cold
- Be informed about valid standards, like for pressure vessels, safety devices, transport of cryogens, …

LHC on-site helium storage



Total storage: 130 t



Total: 6 ,120 m3 LHe

1 LHe 120 m3 tanks

Total: 50 ,GHe 250 m3

2 x 6 GHe 250 m3 tanks

Bulk Liquid & Gaseous cryogen storage solutions

Deliveries in Liquid form:

- 60 trucks LN2 to cool a LHC sector to 80K (14 days-1'200t)
- 20 trucks for external storage of helium (4 months - 90tons)

nks

250m3 Gaseous He

(20B - 850kg He)

How to deal with impurities

- Any liquid or gas other than helium would solidify during the cooling process. This could block the helium flow or degrade moveable components (valves, turbines)
- Typical treatment applied for: Water, air (N2 and O2), H2 (adsorption on porous medium like activated charcoal, molecular thieve)

Recommendation:

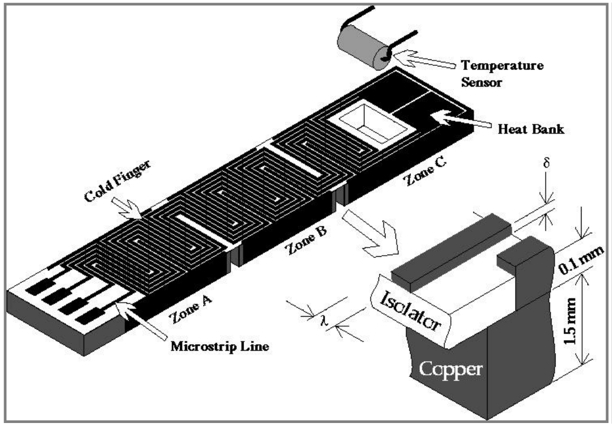
⇒ evacuation of air once circuits are leak-tight (pur helium)

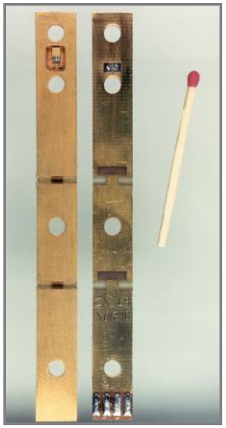
⇒ on-line treatment of what could remain or arrive during operation, with target of fraction of ppm(v)

Thermometry

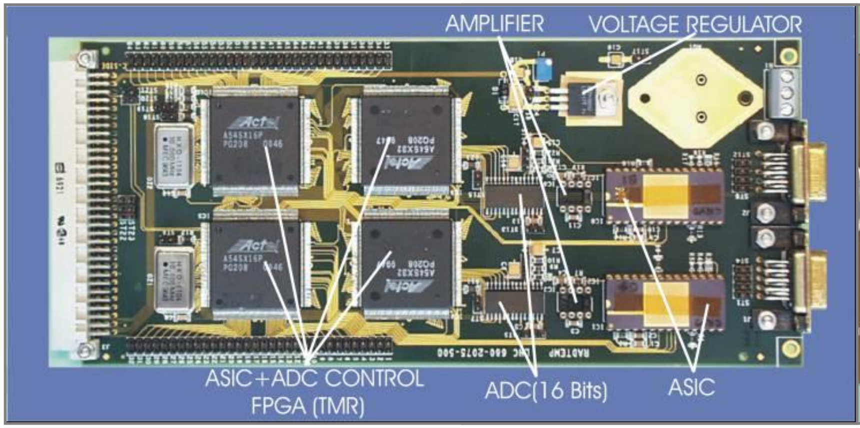
Industrial instrumentation whenever possible, specific developments when necessary

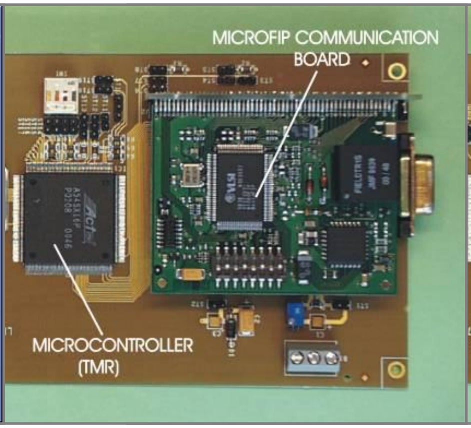
6’000 units, +/- 10 mK @ 2K in LHC radiation conditions

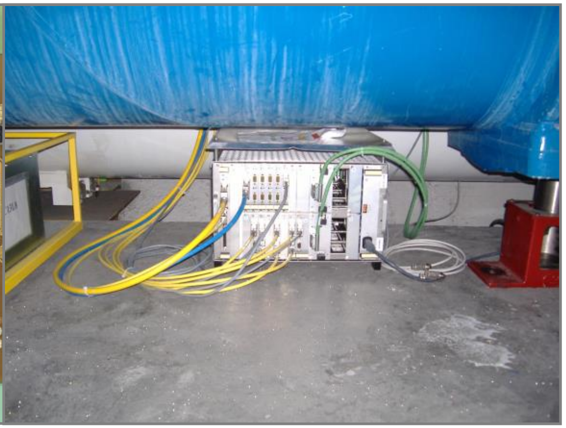




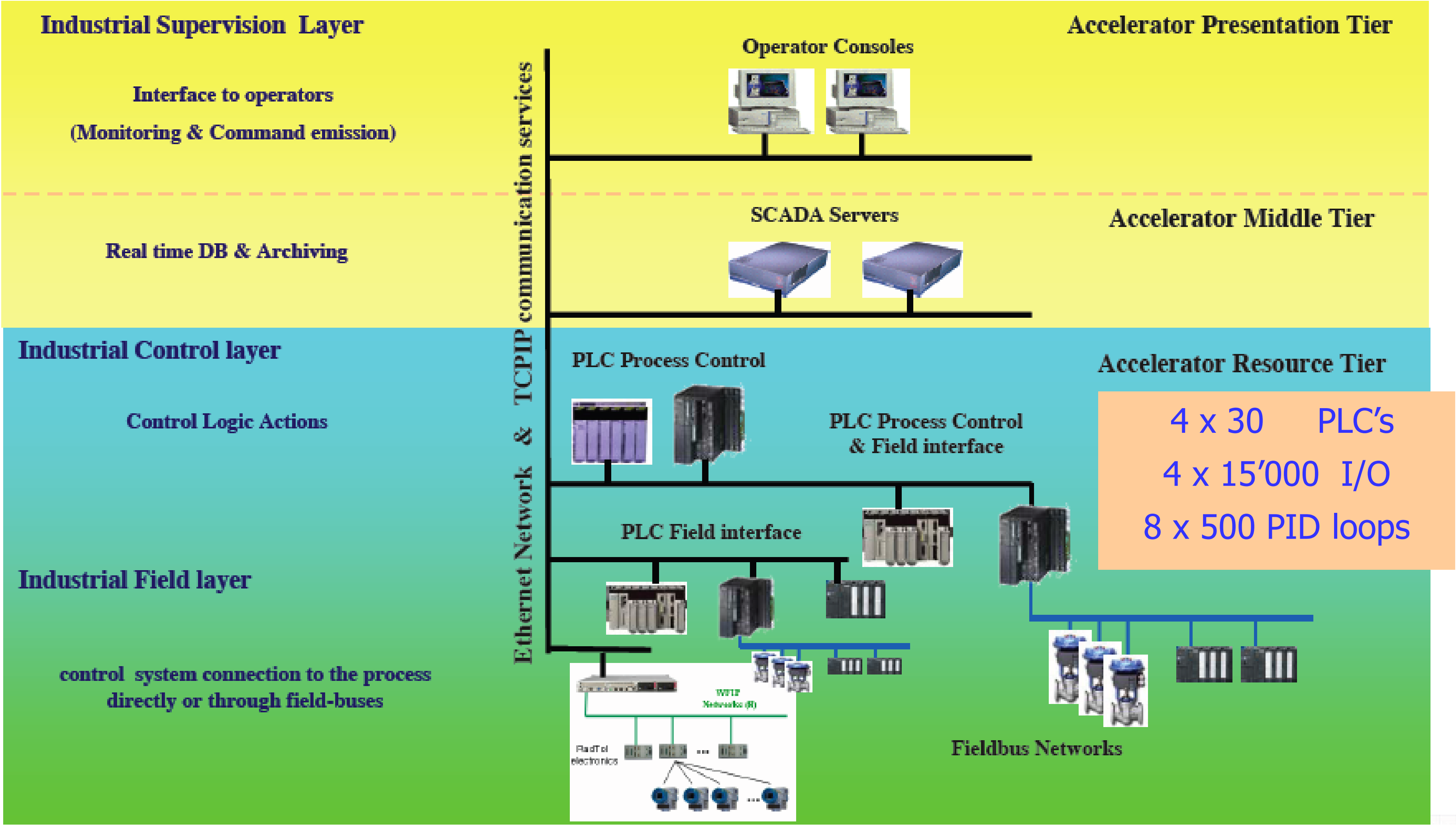
From ‘sensor’ to ‘thermometer’ with signal processing







Industrial Control Architecture



Industrial Supervision Layer

Interface to operators

(Monitoring & Command emission)

Real time DB & Archiving

Industrial Control layer

Control Logic Actions

Industrial Field layer

control system connection to the process
directly or through field-buses

Ethernet Network & TCPIP communication services

Operator Consoles

SCADA Servers

PLC Process Control

PLC Process Control
& Field interface

PLC Field interface

Fieldbus Networks

Accelerator Presentation Tier

Accelerator Middle Tier

Accelerator Resource Tier

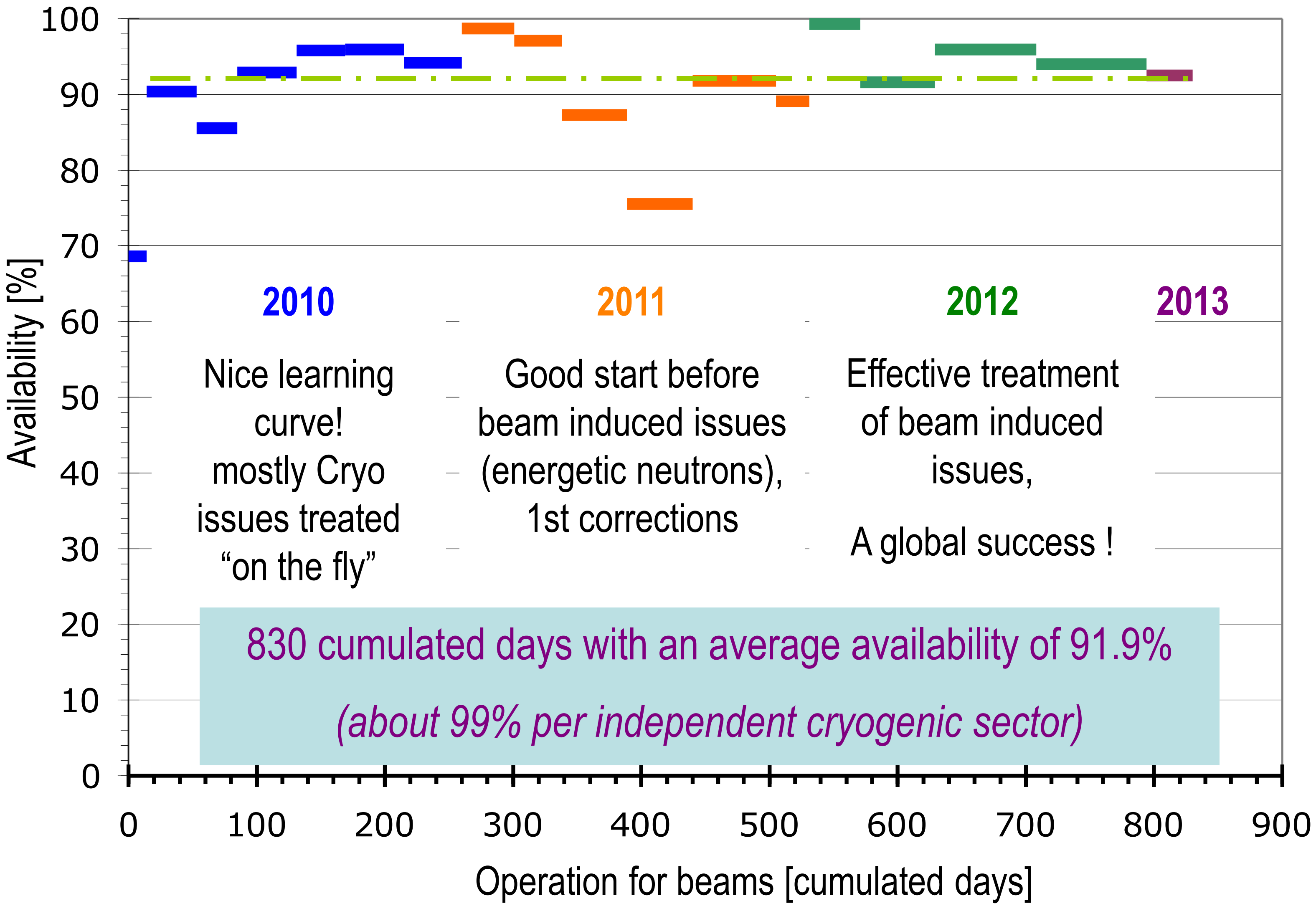
4 x 30 PLC's
4 x 15'000 I/O
8 x 500 PID loops

Cryo operator in Cern Central Control room

Shift 24/7

Fully automated, supervised by a single operator

LHC Cryo global availability



2010

Nice learning curve!
mostly Cryo issues treated "on the fly"

2011

Good start before beam induced issues (energetic neutrons),
1st corrections

2012

Effective treatment of beam induced issues,

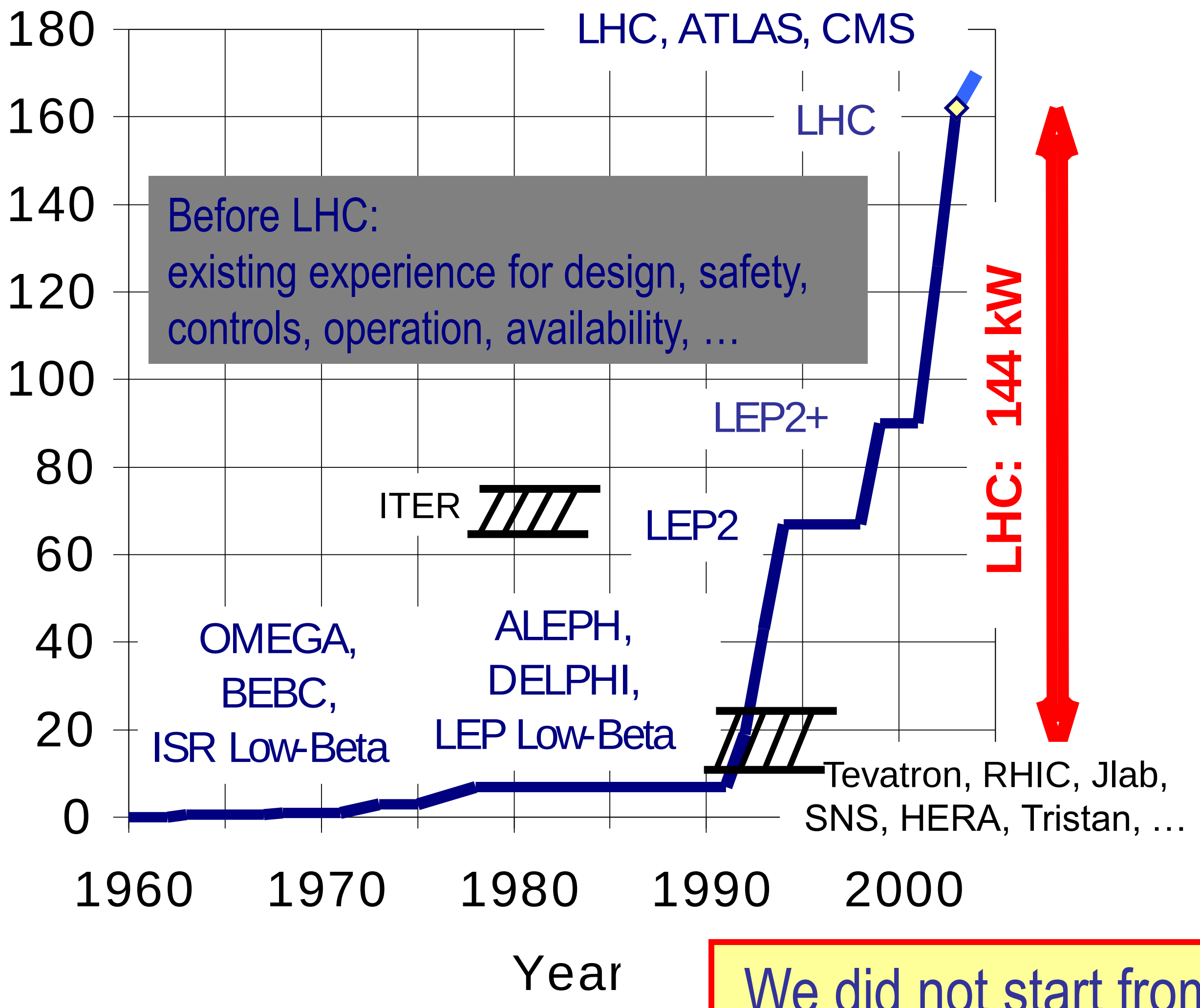
A global success !

2013

830 cumulated days with an average availability of 91.9%

(about 99% per independent cryogenic sector)

How does it compare ?



Before LHC:
existing experience for design, safety, controls, operation, availability, …

We did not start from scratch!

Concluding remarks

- Cryogenics serving superconducting systems is now part of all major accelerators and future projects.

- While advanced applications tend to favor “below 2K”, many almost industrial applications are based on “4.5K” and RnD (or demonstrators) continues for “high temperature” applications

- If cryogenic engineering follows well defined rules and standards, there are variants depending on boundary conditions, continents, time of a project…

  I could only recommend that demonstrated experience be evaluated and adapted to specific requirements you may have !

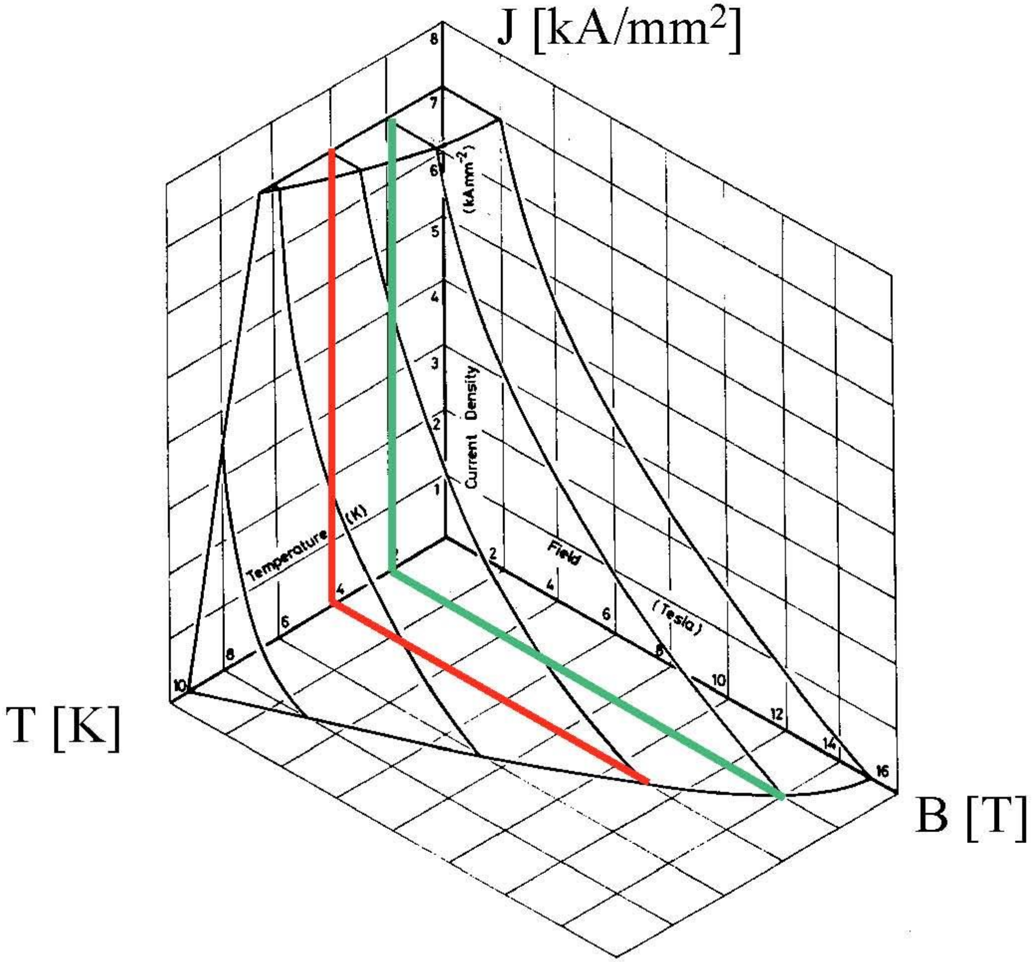
Thanks for your attention,
and hoping you would (now) be more aware with cryogenics !!!

Some references

- K. Mendelssohn, *The quest for absolute zero*, McGraw Hill (1966)
- R.B. Scott, *Cryogenic engineering*, Van Nostrand, Princeton (1959)
- G.G. Haselden, *Cryogenic fundamentals*, Academic Press, London (1971)
- R.A. Barron, *Cryogenic systems*, Oxford University Press, New York (1985)
- B.A. Hands, *Cryogenic engineering*, Academic Press, London (1986)
- S.W. van Sciver, *Helium cryogenics*, Plenum Press, New York (1986)
- K.D. Timmerhaus & T.M. Flynn, *Cryogenic process engineering*, Plenum Press, New York (1989)
- Proceedings of *CAS School on Superconductivity and Cryogenics for Particle Accelerators and Detectors*, Erice (2002) (+2013)
  - U. Wagner, *Refrigeration*
  - G. Vandoni, *Heat transfer*
  - Ph. Lebrun, *Design of a cryostat for superconducting accelerator magnet*
  - Ph. Lebrun & L. Tavian, *The technology of superfluid helium*
- Proceedings of ICEC and CEC/ICMC conferences

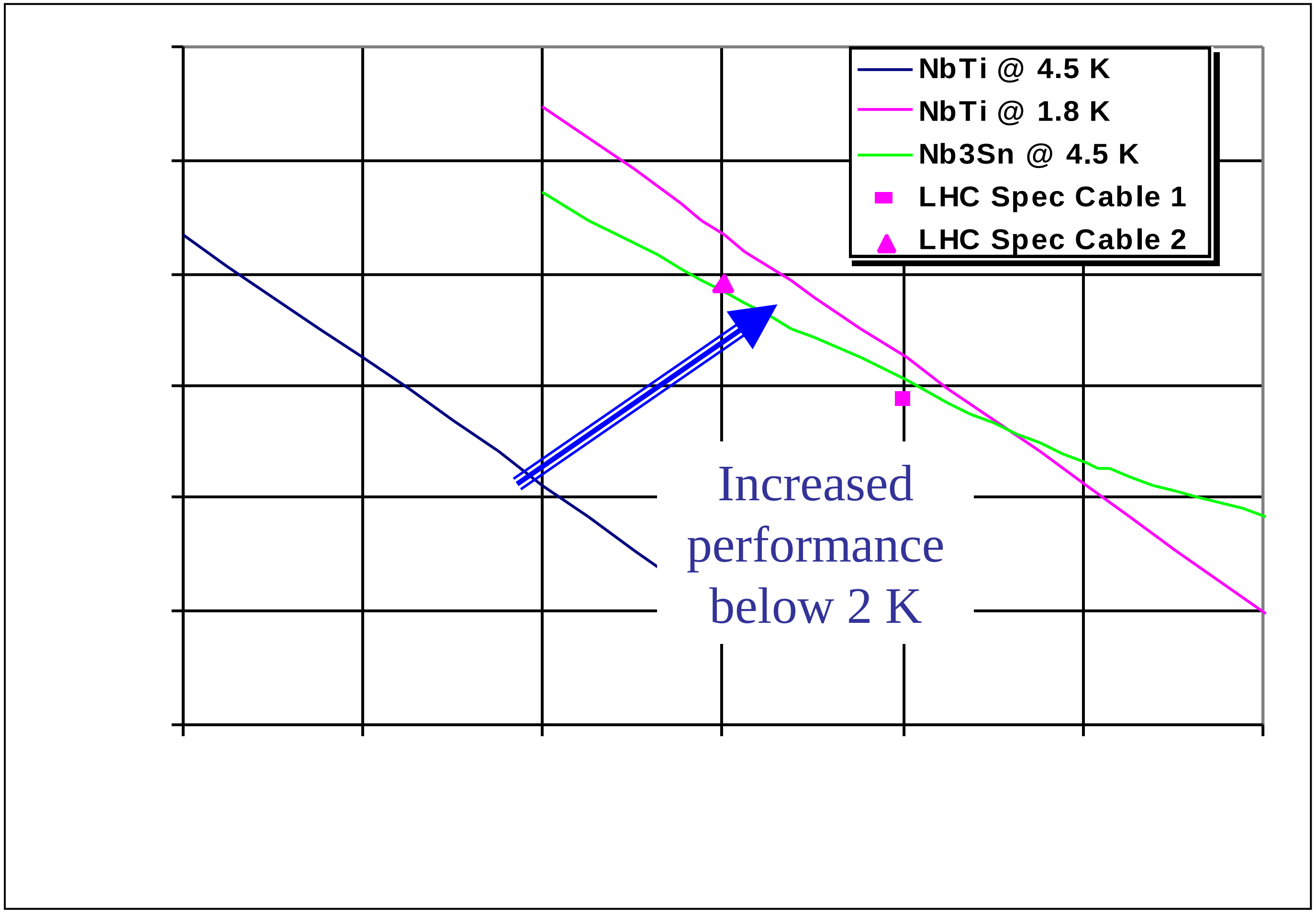
Bonus slides

Operating temperature & performance of superconductors



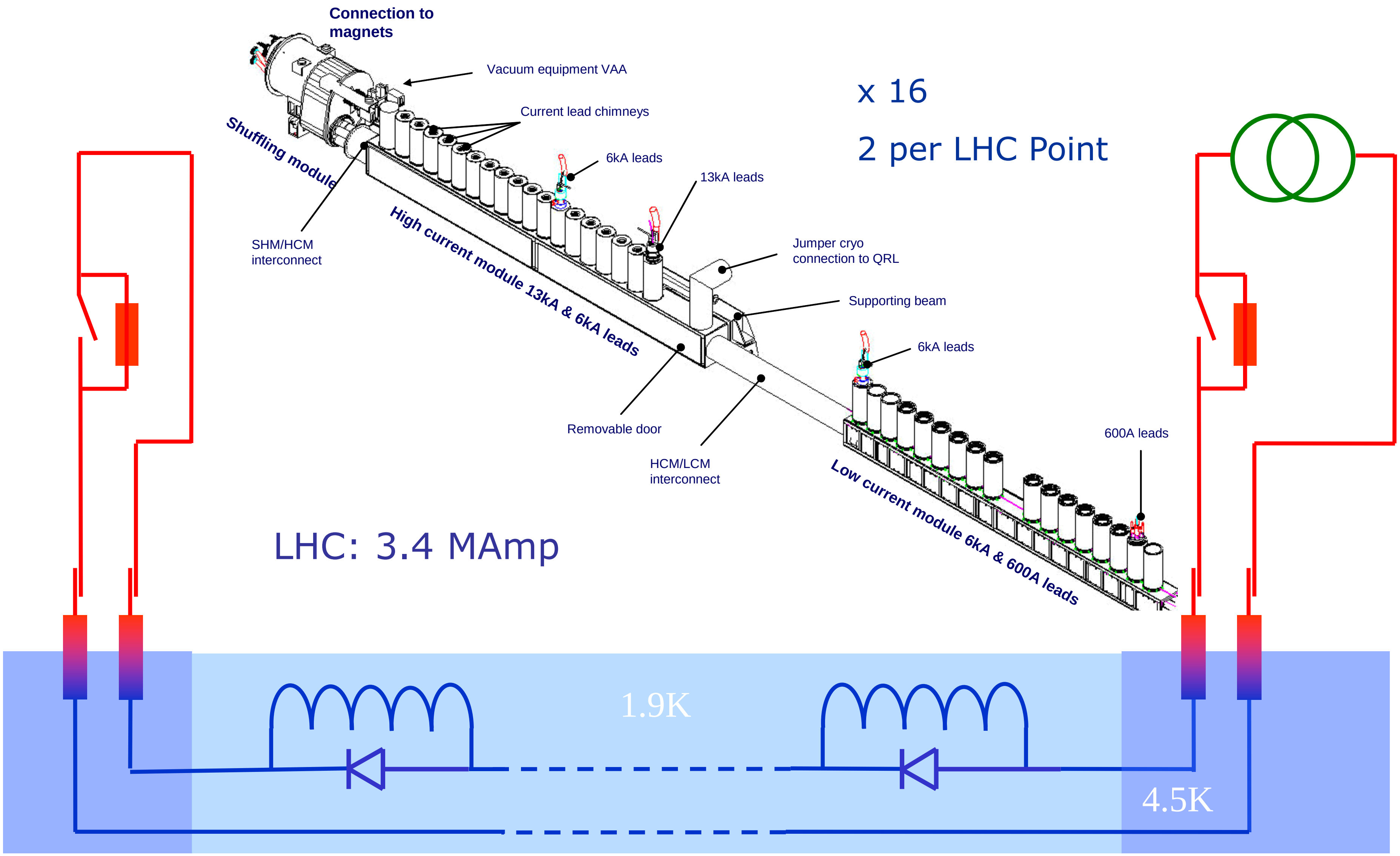
- Superconductivity only exists in a limited domain of temperature, magnetic field and current density
- Electrotechnical applications require transport current and magnetic field
- Operating temperature of the device must therefore be significantly lower than the critical temperature of the superconductor

Superconducting magnets



Increased performance below 2 K

Electrical Feed Box for current leads



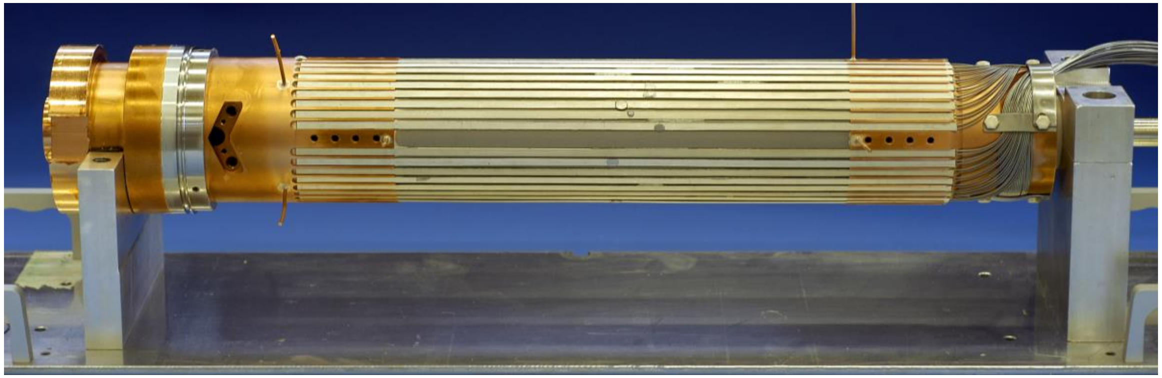
x 16

2 per LHC Point

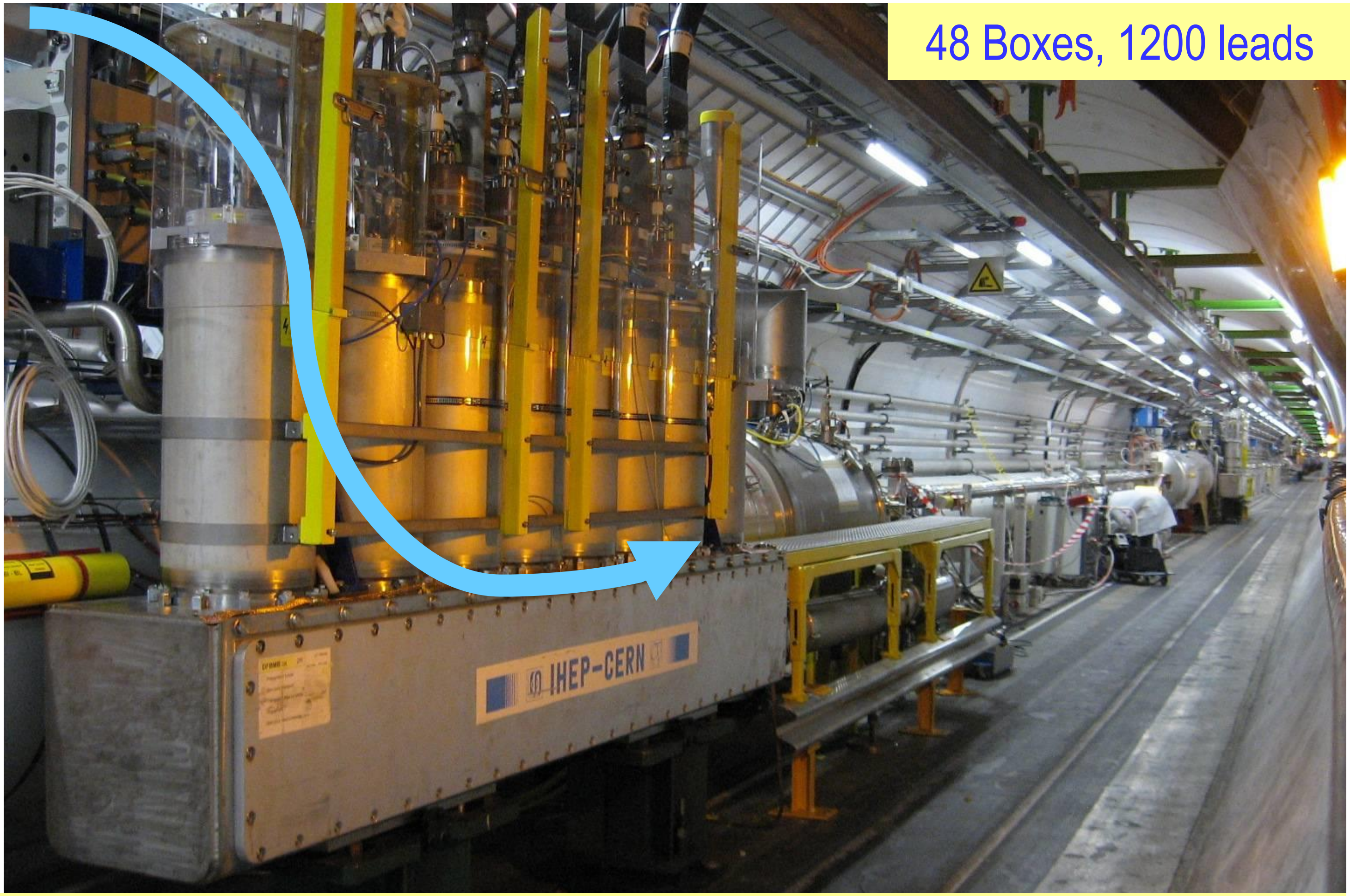
LHC: 3.4 MAmp

Beating the WFL law: HTS current leads

- The WFL law essentially states that good electrical conductors are also good thermal conductors
- Current leads need good electrical conductors with low thermal conductivity
- Superconductors are bad thermal conductors with zero resisitivity
- Build current lead with superconductor up to temperature as high as possible, i.e. HTS



Electrical feed boxes for current leads

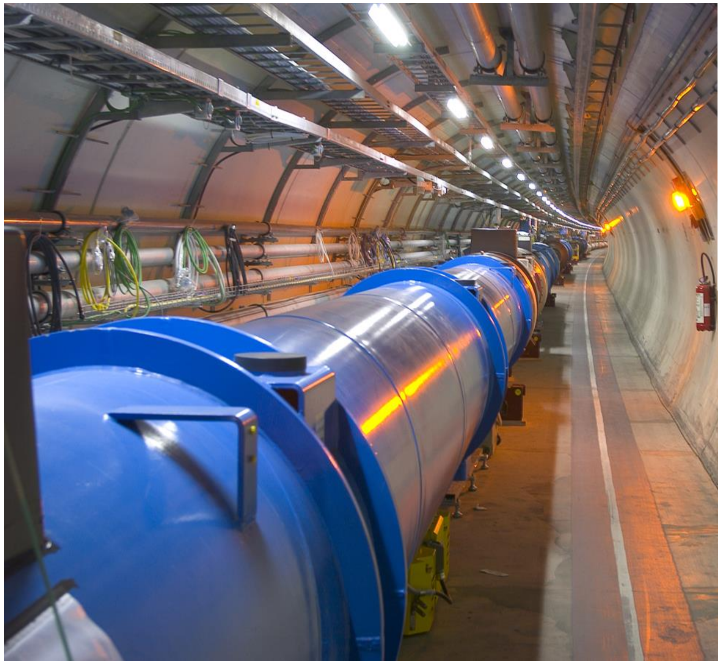


48 Boxes, 1200 leads

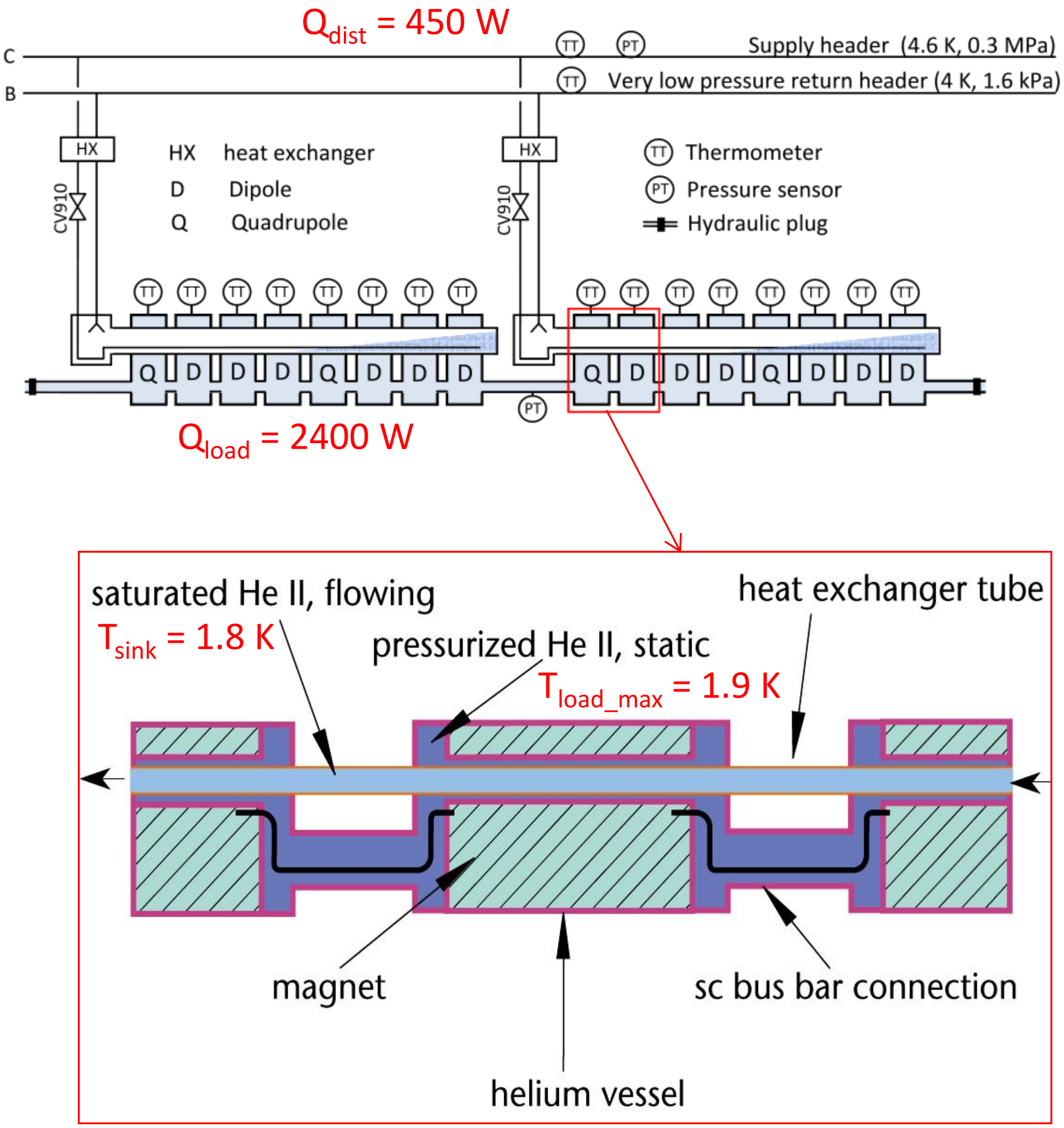
More than 10’000 Amperes per chimney, from room temperature down to 4.5K in about a meter

LHC sector cooling scheme

Pressurized/saturated He II



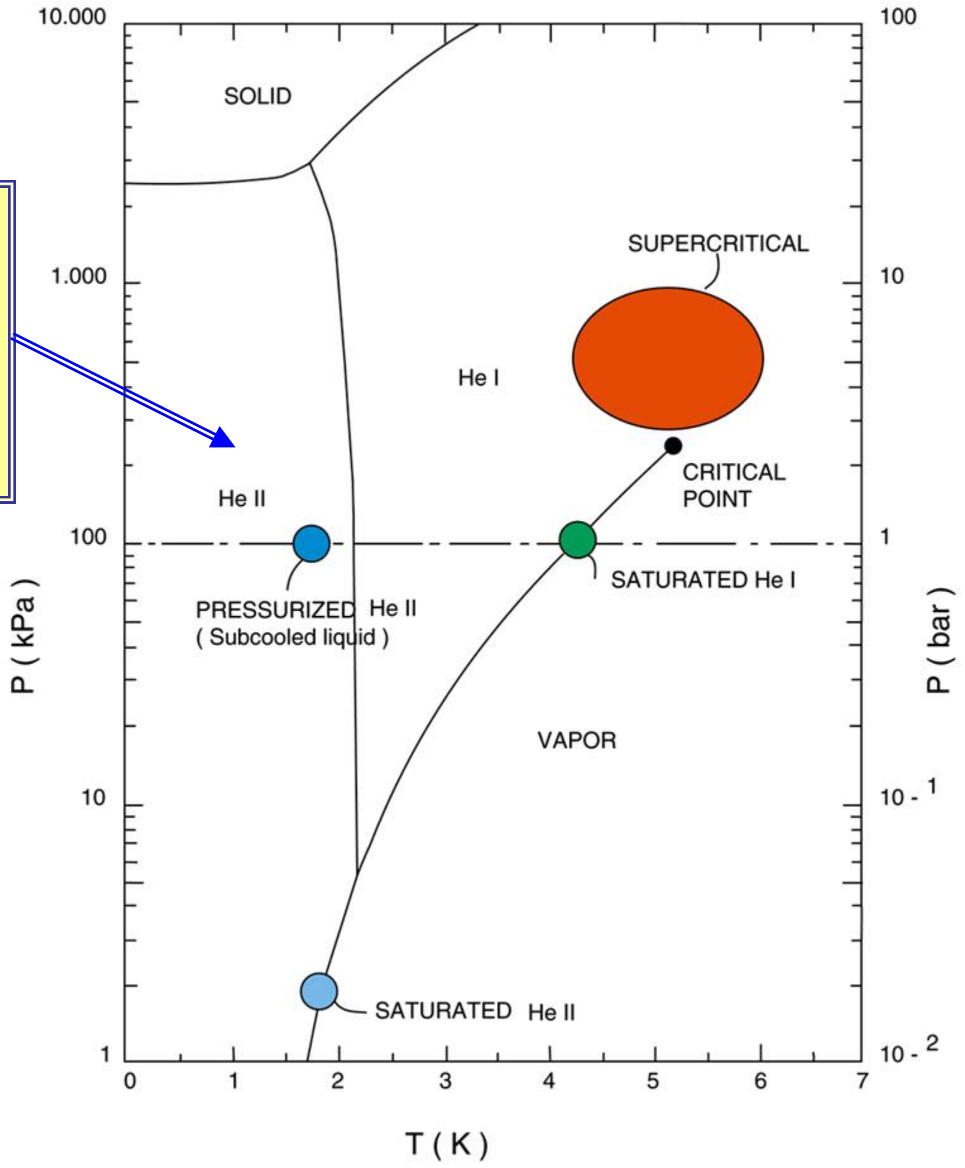
37’500 tons at 1.9 K



Helium phase diagram

Superfluid Helium:

- Lower viscosity
- Larger heat transfer capacity



CERN AC - CR106 - 13/03/96

Basic thermodynamics at low temperature

- Minimum refrigeration work W_{min} to extract heat Q at temperature T and reject it at ambient temperature T_a

$$W_{min} = Q\,(T_a/T - 1) = T_a\,\Delta S - Q$$

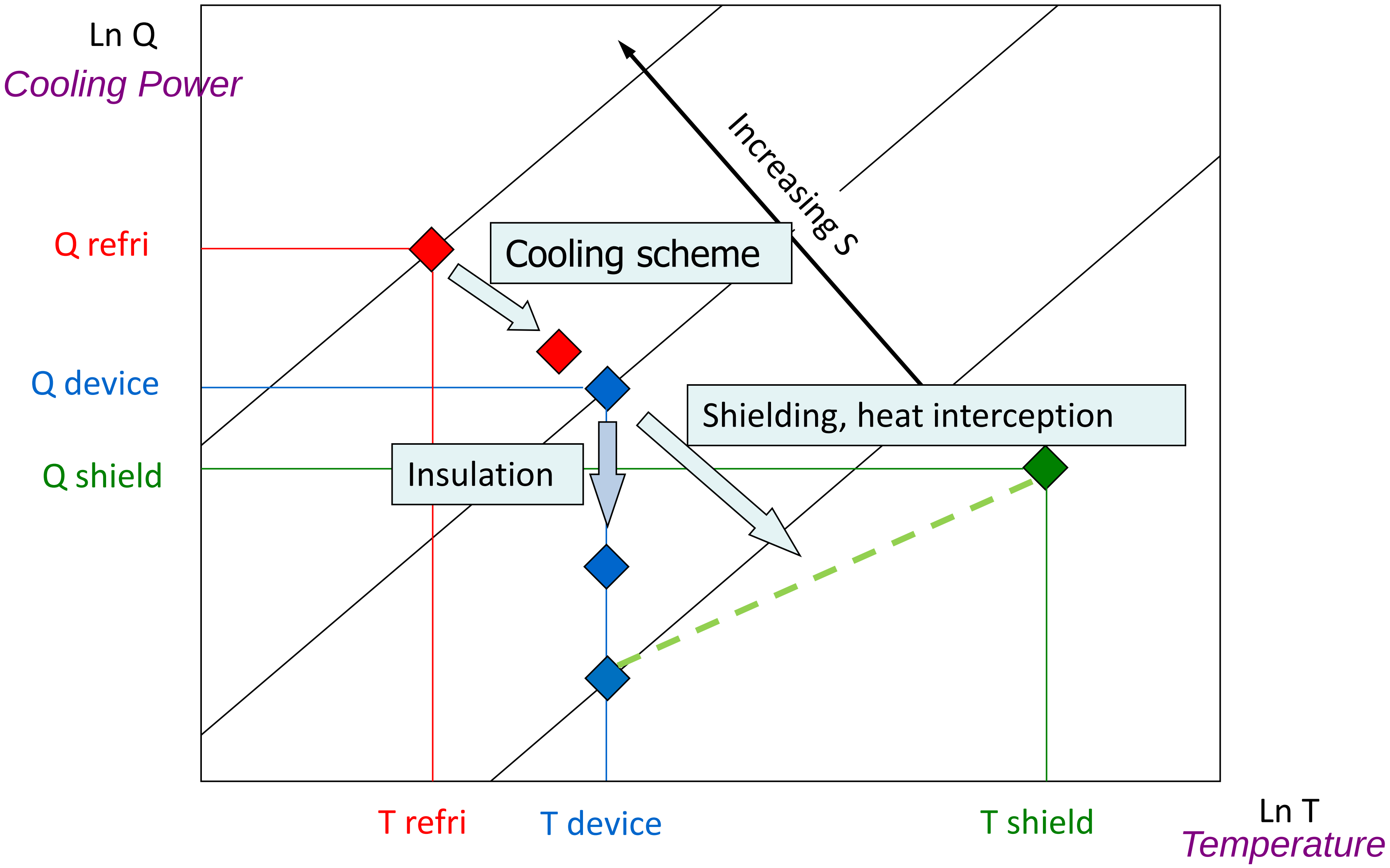
- At cryogenic temperature $T \ll T_a$

W_{min} 👍 $Q\,T_a/T$ 👍 $T_a\,\Delta S$

➔ entropy is a good measure of the cost of cryogenic refrigeration

➔strategies minimizing ΔS improve cryogenic design

Cryogenic design strategies



Ln Q

Cooling Power

Q refri

Q device

Q shield

Increasing S

Cooling scheme

Shielding, heat interception

Insulation

T refri

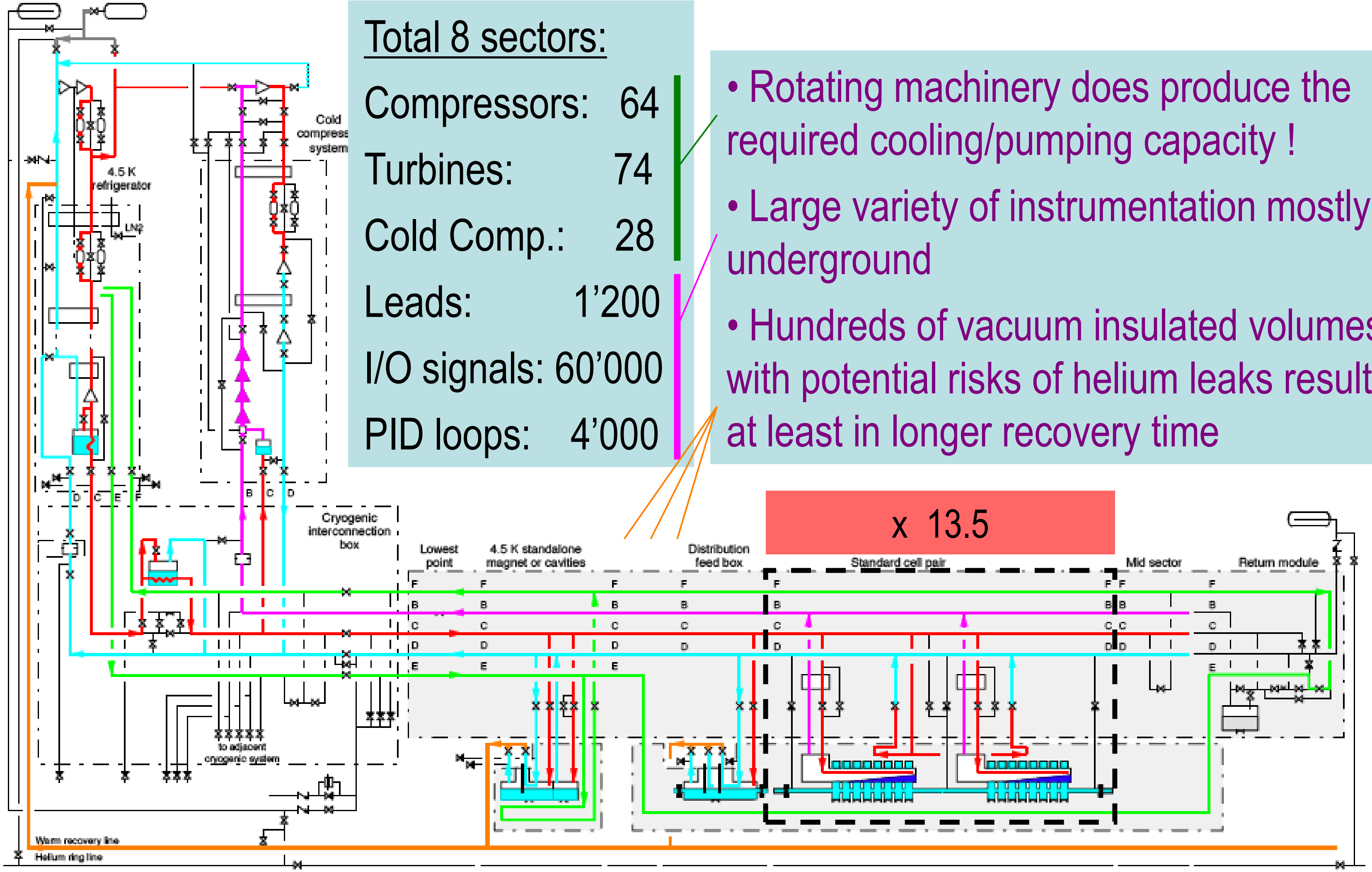
T device

T shield

Ln T

Temperature

1/8e of LHC: production-distribution-magnets

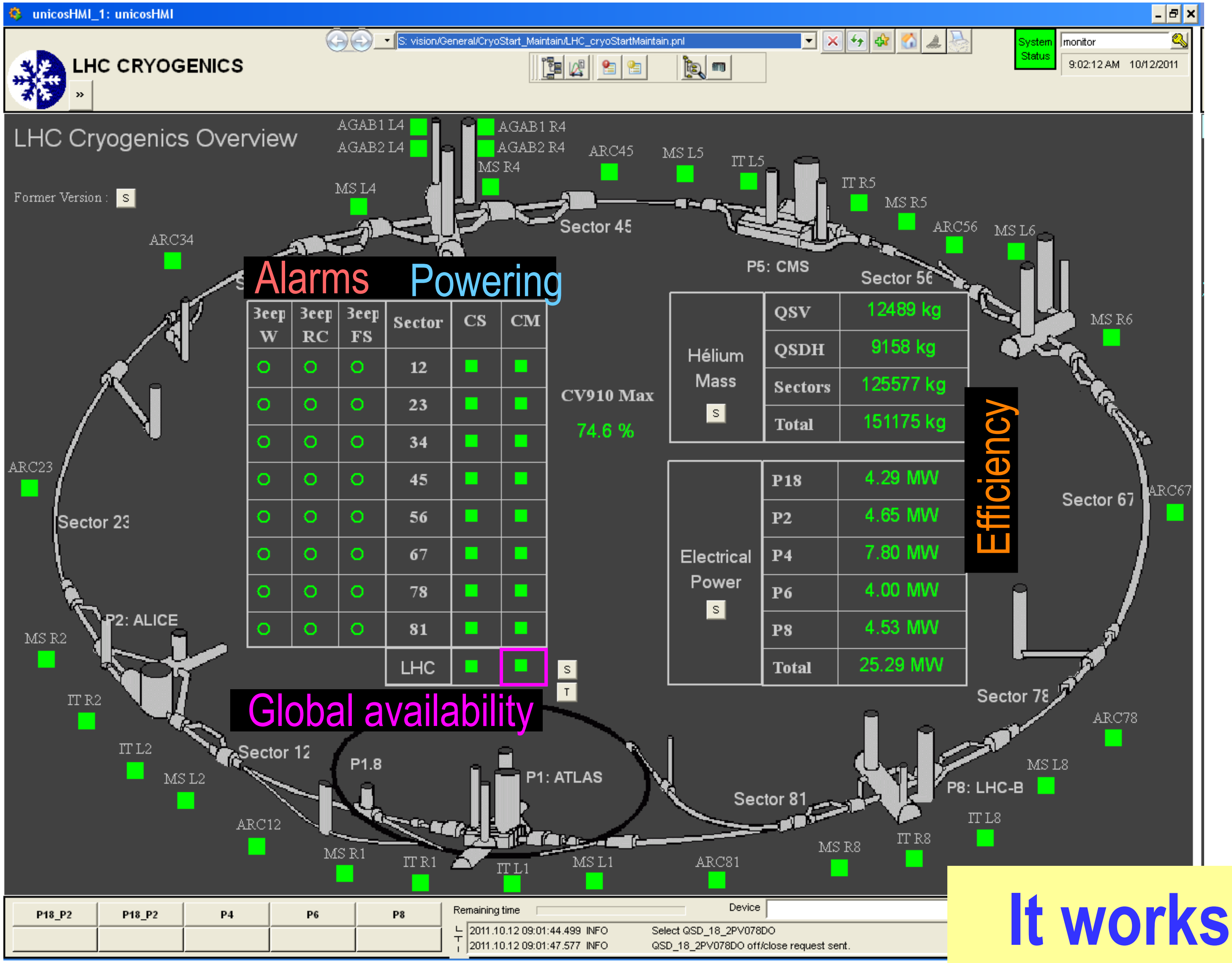


Total 8 sectors:

Compressors:	64
Turbines:	74
Cold Comp.:	28
Leads:	1’200
I/O signals:	60’000
PID loops:	4’000

- Rotating machinery does produce the required cooling/pumping capacity !
- Large variety of instrumentation mostly underground
- Hundreds of vacuum insulated volumes, with potential risks of helium leaks resulting at least in longer recovery time

Operation, indicators



Alarms Powering

Beep W	Beep RC	Beep FS	Sector	CS	CM
○	○	○	12	🟩	🟩
○	○	○	23	🟩	🟩
○	○	○	34	🟩	🟩
○	○	○	45	🟩	🟩
○	○	○	56	🟩	🟩
○	○	○	67	🟩	🟩
○	○	○	78	🟩	🟩
○	○	○	81	🟩	🟩
			LHC	🟩	🟩

Global availability

CV910 Max

74.6 %

Hélium Mass		
	QSV	12489 kg
	QSDH	9158 kg
	Sectors	125577 kg
	Total	151175 kg

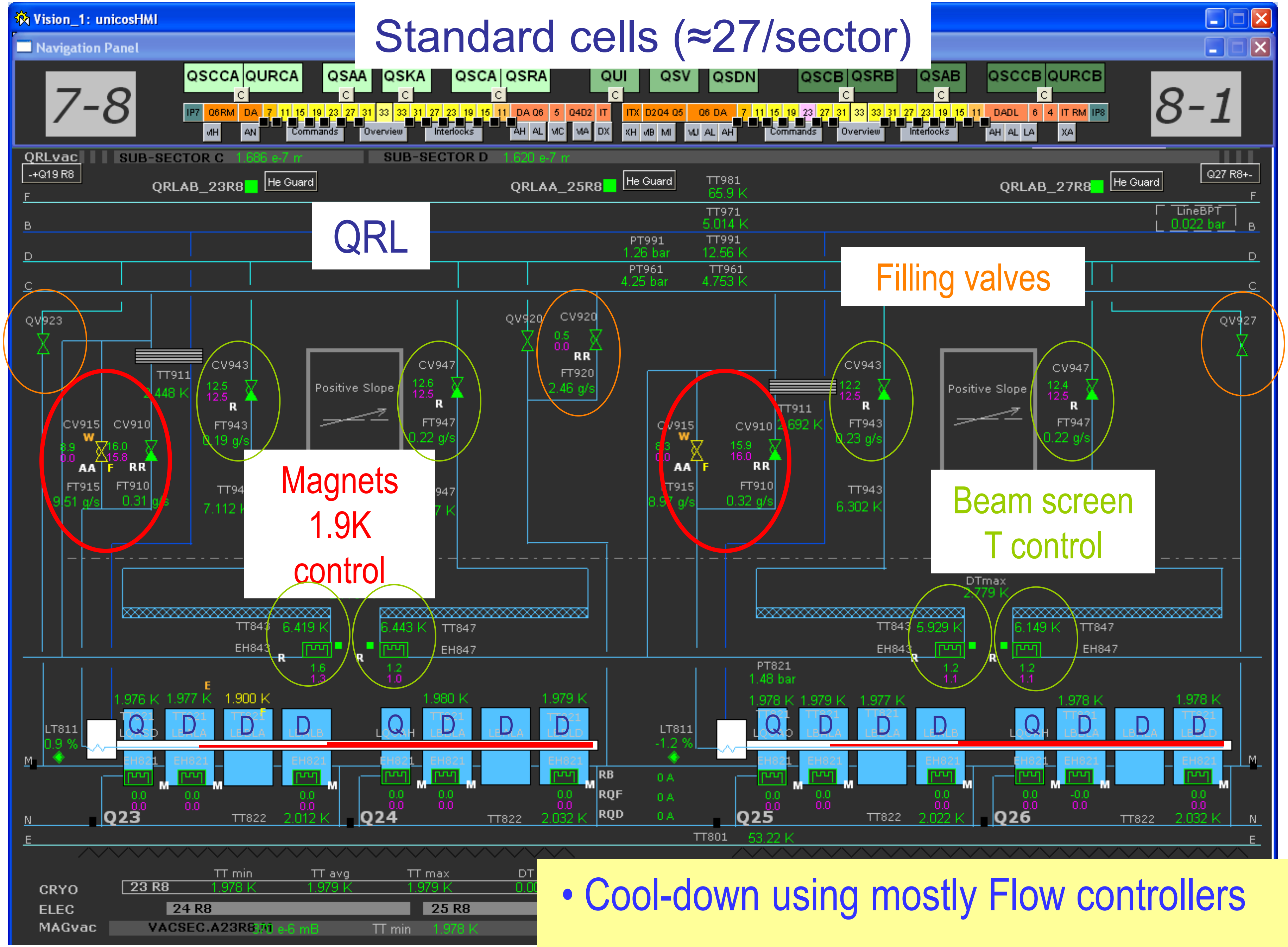
Electrical Power		
	P18	4.29 MW
	P2	4.65 MW
	P4	7.80 MW
	P6	4.00 MW
	P8	4.53 MW
	Total	25.29 MW

Efficiency

```
2011.10.12 09:01:44.499 INFO     Select QSD_18_2PV078DO
2011.10.12 09:01:47.577 INFO     QSD_18_2PV078DO off/close request sent.
```

It works !!!

Standard cells (≈27/sector)



QRL

Filling valves

Magnets 1.9K control

Beam screen T control

- Cool-down using mostly Flow controllers
- P, T, L controllers at operating conditions