

# QD0 stabilization

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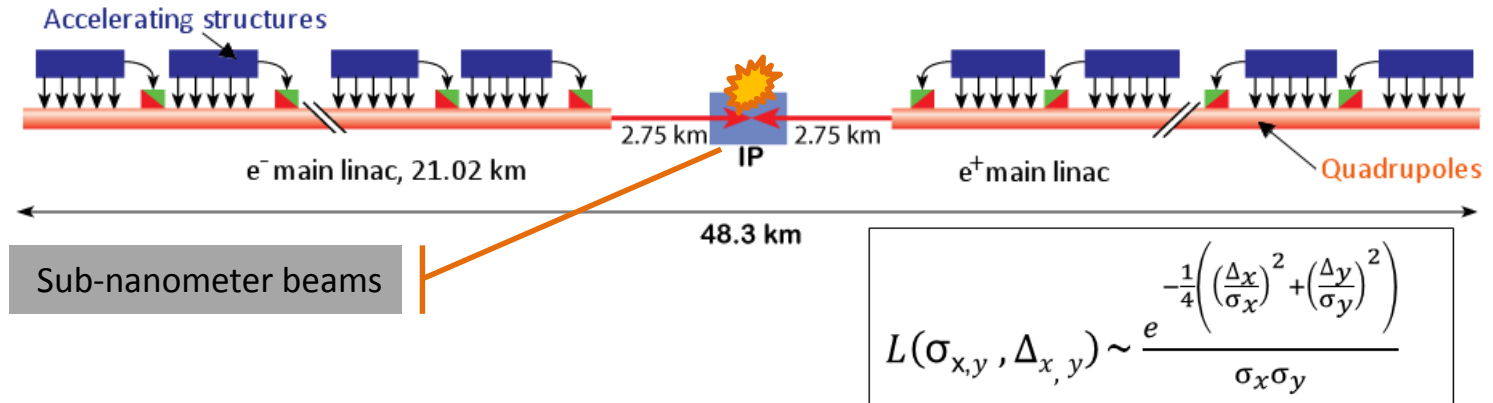
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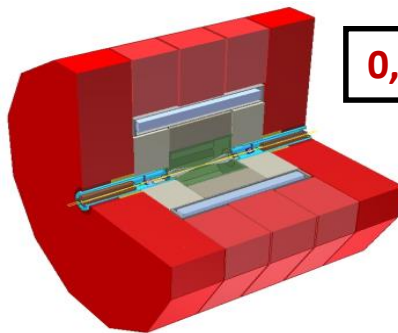
*<sup>2</sup>: SYMME-POLYTECH Annecy-Chambéry, Université de Savoie, Annecy, France*

# CLIC Challenge vs QD0 stabilization

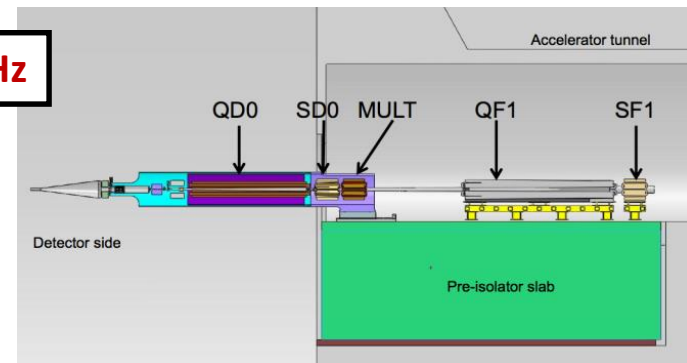
- Final focus CLIC R&D:**



- Developments of LAViSta team are dedicated to the final focus**

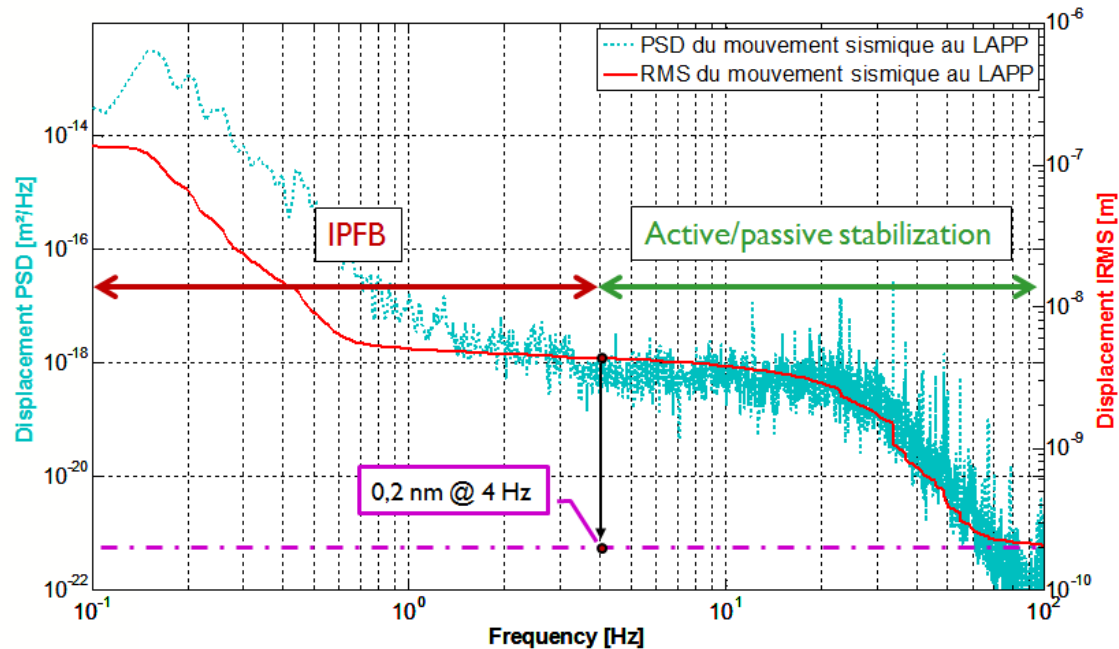


**0,2 nm RMS @ 0,1Hz**



# Introduction

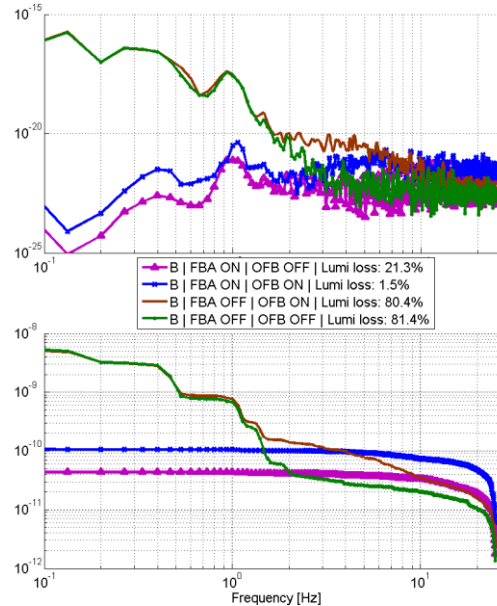
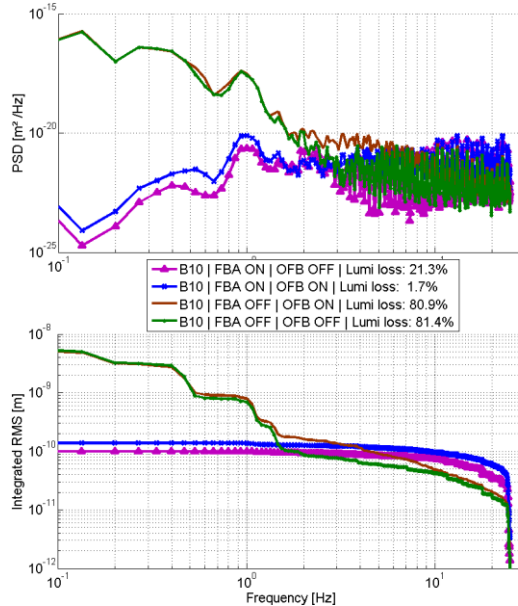
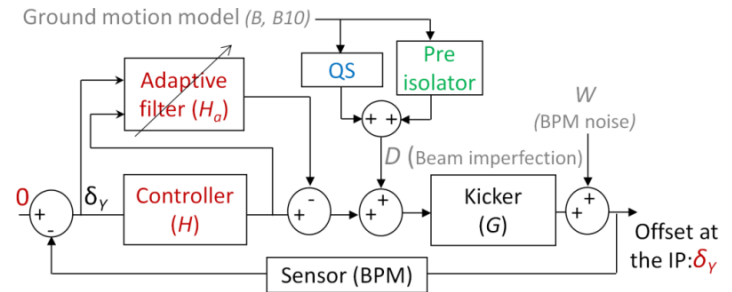
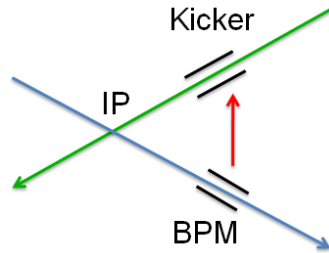
- *Final focus : beam stabilization strategy*



- At the IP (mechanical + beam feedback), we aim at **0,2nm at 0,1Hz**
  - **IP Beam based feedback : already developed in collaboration with CERN since 2010**
  - **Mechanical stabilization has to be achieved**

# IP feedback

- Beam trajectory control : simulation under Placet**

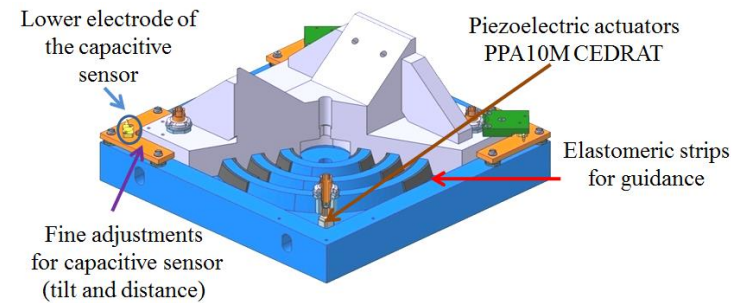


- Luminosity vs control ON or OFF and vs model of seismic motion (deal under Placet)*

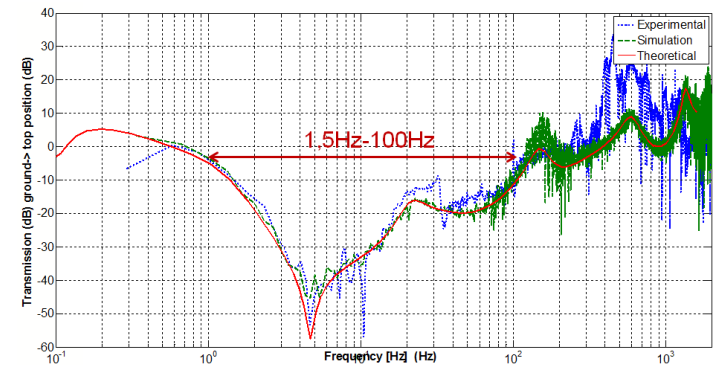
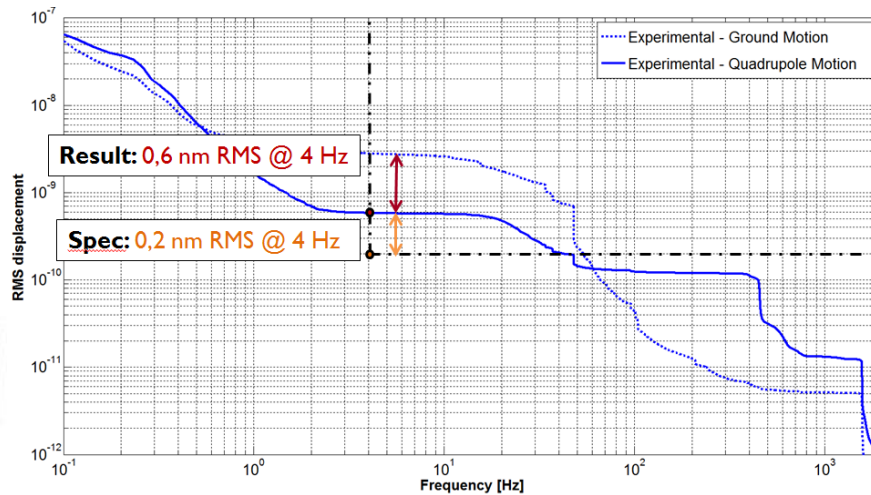
- Caron B et al, 2012, "Vibration control of the beam of the future linear collider", Control Engineering Practice.
- G. Balik et al, 2012, "Integrated simulation of ground motion mitigation, techniques for the future compact linear collider (CLIC) ", Nuclear Instruments and Methods in Physics Research

## Active control : demonstration

- *Prototype of active control system :*



- Results with commercial sensors : **0,6 nm RMS@4Hz.**

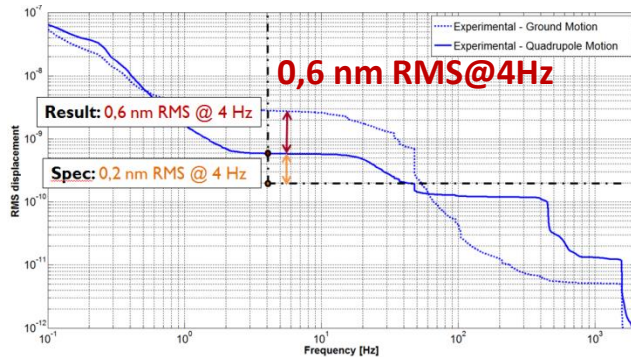


Balik et al, "Active control of a subnanometer isolator", JIMMSS.

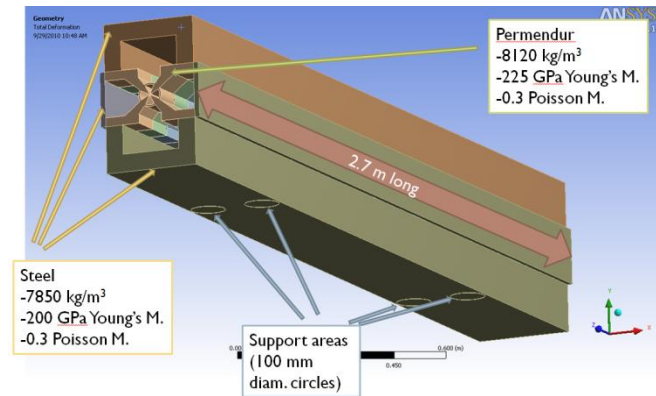
➤ Main limitation : SENSOR (simulation and experiment).

## Transfer on a real scale

- *Demonstration active table to QD0 active control ?*



*One active foot*



*Several active feet*

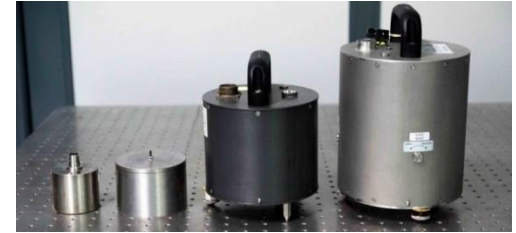
- *Mechatronics challenges :*

- Sensors
- Actuators
- Structure : QD0 Magnet
- Integration: control, data processing, real time...



## Sensors : LAViSta prototypes

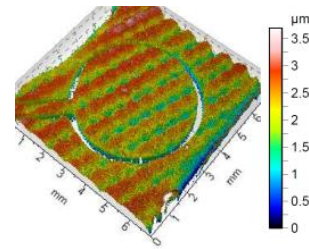
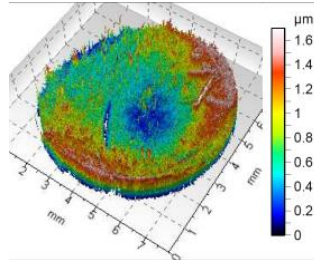
- Successive developed prototypes since 2011 :



- Mechanical system with capacitive differential measurement
- Exploiting mechanical amplification at low frequency
  - Validation of the tilt, temperature drift, repeatability
  - Spurious frequencies are managed
  - R&D: a pneumatic approach is in progress

# Sensors : Developments & tests

- ***Current developments:***
  - Development of the sensitive part

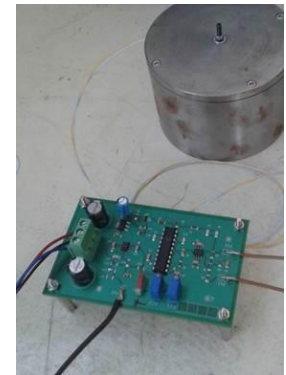


- Development of the data processing
- Transfer function

- ***Tests on site:***

- At Cern (22-23 January 2015 at ISR building)
- On a micro beam experiment in March

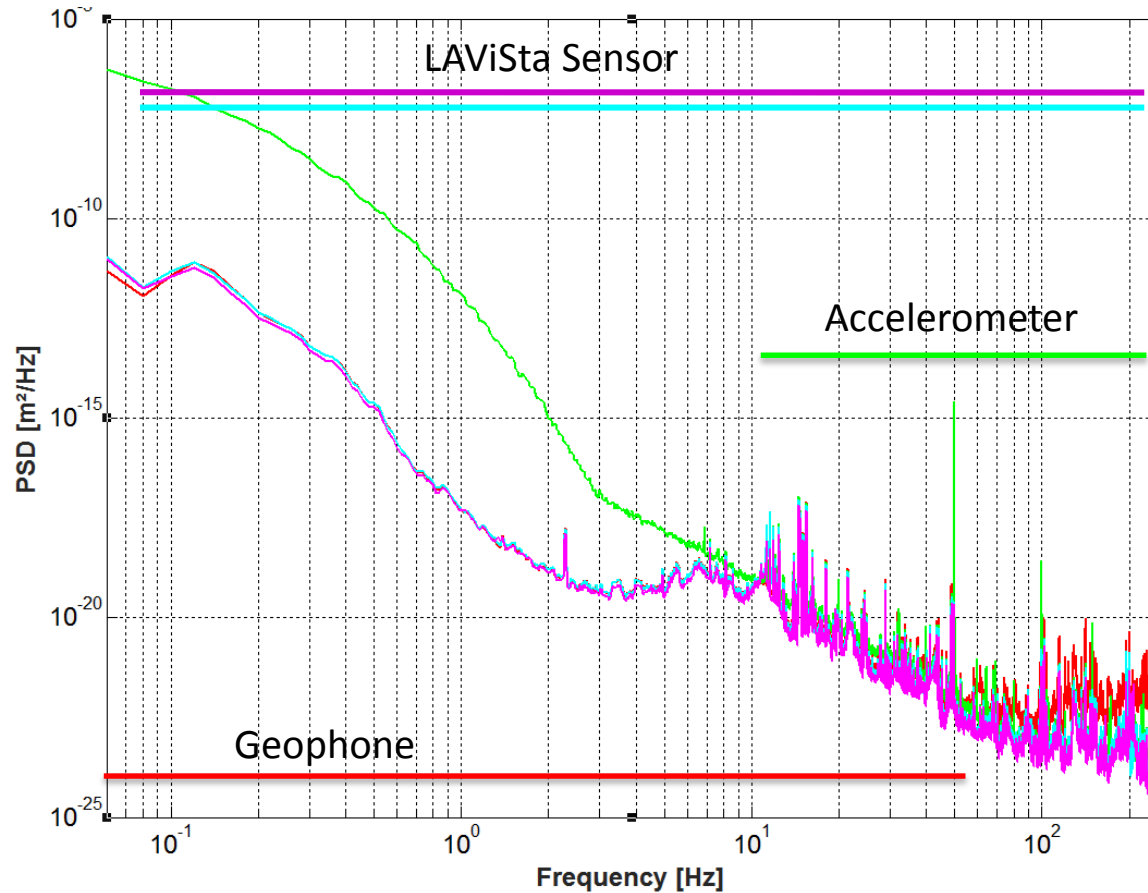
- ***Outreach aspects***





## Sensors : Measurements on site

- **Comparison with Güralp and Wilcoxon sensors at CERN (ISR):**



Geophone  
(Güralp 3-ESP)  
*Low frequencies*



Accelerometer  
(Wilcoxon 731A)  
*Mid-High frequencies*



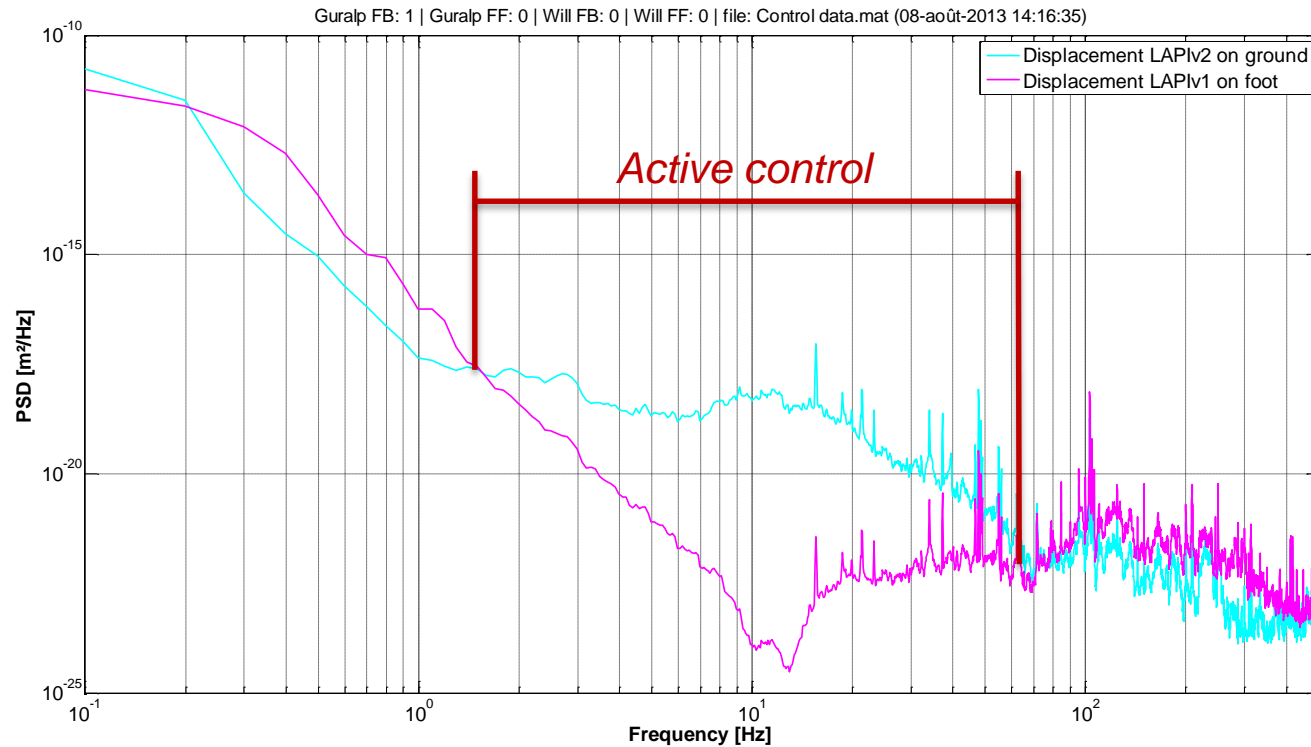
LAViSta sensor  
(x2)  
*Large bandwidth*



➤ Approach validated → Patent n° FR 13 59336 in progress.

## Sensors : Active control

- **Active control with LAViSta sensor (First tests : 1,5Hz - 65Hz)**



LAViSta sensor

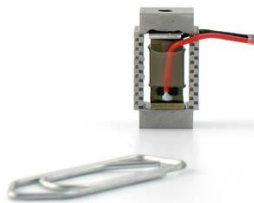


LAViSta Active Table

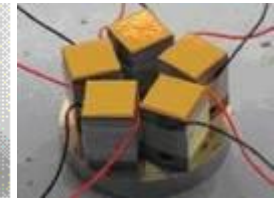


## Actuators

- **No commercial solution for dynamics, resolution, load, stiffness...**
  - Two challenging ways : internal development or industrial partnership...
- **Industrial solution : PZT actuator**
  - Foreseen collaboration: SYMME, G2Elab, CEDRAT Technologies, SIREPE and LAPP
  - ANR (French agency) submitted (for 3 years). Pre-proposal decision in February...

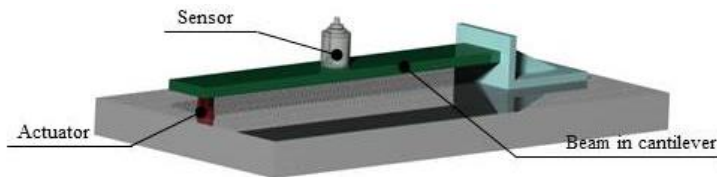


*Small size PZT actuator*

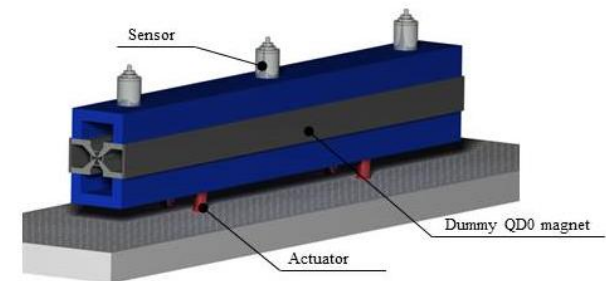


*Example of a large actuator*

- Specifications and tests vs ANR



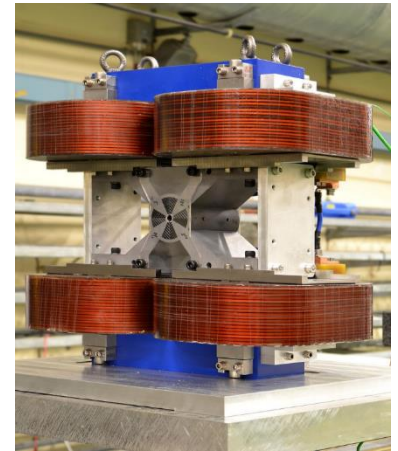
*Conceptual views of the future tests benches*



## Mechanical structure : Tests & Simulations on short QD0 for dummy QD0

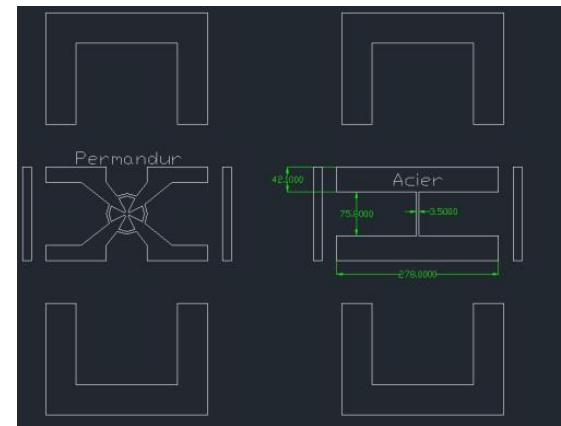
- **Dummy QD0 magnet prototype :**

- Design and modeling of the large prototype
- Modal analysis of the short QD0 to confirm the simulation results (without coils).



- Objectives of the prototype :

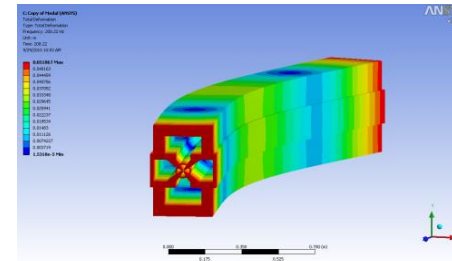
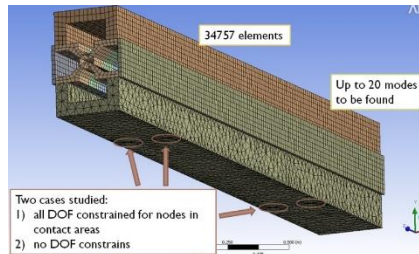
- Dynamics behavior (eigenfrequencies, damping...)
- Size
- Geometry
- Mass



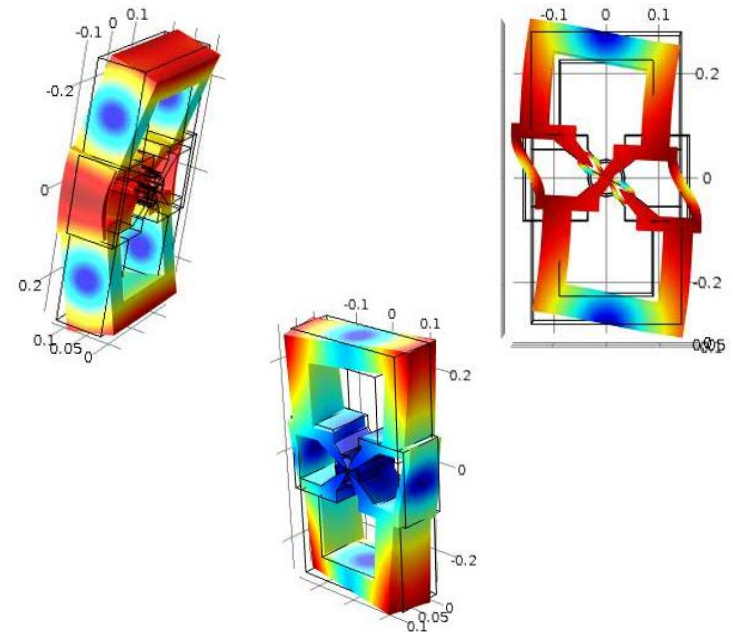
➤ *Most elementary as possible for machining, assembling, cost, delays...*

# Mechanical structure : Simulation

- **Simulation studies of QD0 :**
  - Initial study performed by the team of M. Modena



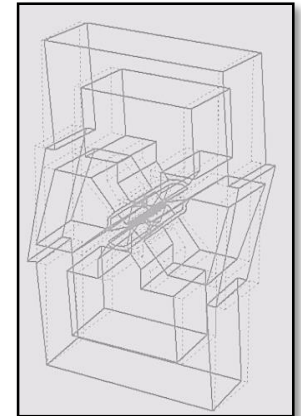
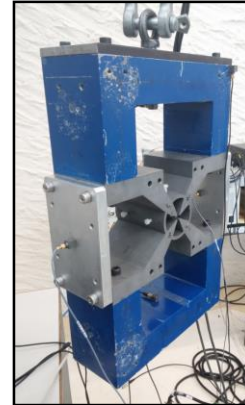
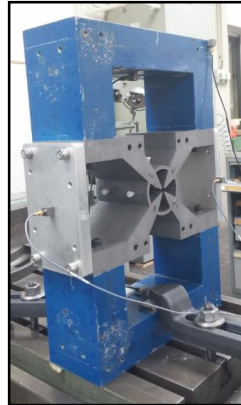
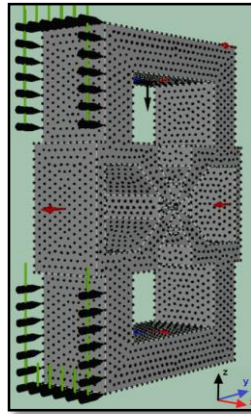
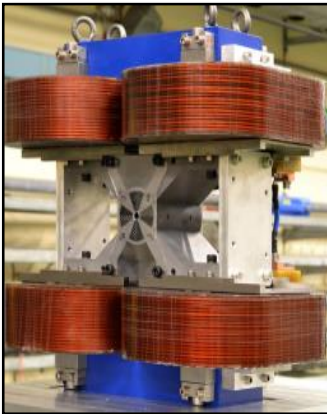
- Short QD0 study :
  - Boundary conditions : Clamped and Free
  - Modeling of contacts, screws pre-stress...





## Mechanical structure : Tests

- **Objectives:**
  - Modal analysis of short QD0 in order to adapt the simulation of real QD0
  - Design and simulation of a dummy QD0 to machine a new test bench
  - Integration of the PZT actuators in the simulation to develop the control laws





## Comparison experimental tests and theoretical results

- **Clamped magnet:**

Modes	Pulse + Me'scope	<i>DSpace + Matlab</i>	FE Analysis
1 <sup>st</sup> x flexion	100	<i>100</i>	169
1 <sup>st</sup> y flexion	200	<i>200</i>	227
1 <sup>st</sup> torsion	370	<i>350</i>	454
2 <sup>nd</sup> x flexion	680	<i>640</i>	949
2 <sup>nd</sup> y flexion	1000	<i>1000</i>	1163

- **Free - free magnet:**

Modes	Pulse + Me'scope	<i>DSpace + Matlab</i>	FE Analysis
1 <sup>st</sup> x flexion	520	<i>540</i>	
1 <sup>st</sup> y flexion	600	<i>580</i>	675
1 <sup>st</sup> torsion	660	<i>640</i>	655
2 <sup>nd</sup> x flexion	760	<i>740</i>	686
2 <sup>nd</sup> y flexion	1400		1363

➤ **Deformed shape are fitting**

➤ **Problem of boundary conditions** : clamping and structure rigidity

- Technical report available : *LAPP-Tech-2015-01*
- Confident for the large QD0 magnet and prototype vs past studies (ex: magnet, telescope, support...)

## Conclusions about QD0 Stabilization

- Active control
  - Sub-nanometer control is validated by demonstration
- Sensors :
  - Efficient prototypes already available
  - Development still in progress
- QD0 structure studies
  - Actuator : waiting for ANR decision to start development and collaboration
  - MIMO control under simulation
  - Modal studies completed on short QD0 (report available)
    - Dummy QD0 structure under investigation