



Piotr Skowroński for the CLIC Collaboration



27 January 2015





CTF3 experimental program 2014-2016

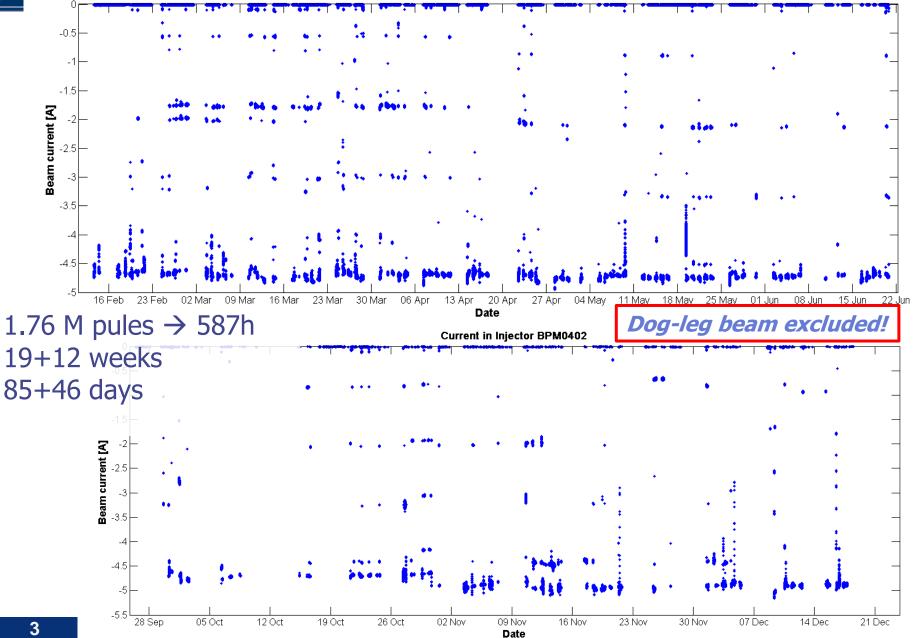


	Phase feed-forward & stability studies	Beam Loading / BDR experiment	Two-Beam Module	TBL Decelerator	Diagnostic Tests	
1	Commissioning	Beam tests	TBTS program	Deceleration to 40%	Testing of EO bunch profile monitor,	
2	commissioning	(X-box n.a.)	completion	& RF shaping	DB BPM, MB BPM	
3	Shut-down	RF Conditioning	Installation TBM	Installation of new tank	Installation	
4	Commissioning & tests	1st run	Commissioning	Deceleration to 50%	tests cont'd + OTR	
1			Shut-down + restart			
2		2nd run	Complete	RF conditioning &	Available beam time	
3		(shared with normal	commissioning	testing with		
4	U U	operation) & 1st run driv		drive beam		
1	Shut-dowr	n + restart	Module upgrade?	Shut-dowr	n + restart	
2		3rd run		RF conditioning &		
3	Transverse feed- forward	(shared with normal	2nd run	testing with	Available beam time	
4		operation)		drive beam		
	2 3 4 1 2 3 4 1 2 3 3	stability studies1 2Commissioning2Commissioning & stability3Shut-down4Commissioning & tests1Combined beams, femto-second timing1Shut-down1Shut-down2Shut-down3Transverse feed- forward	stability studiesexperiment1 2CommissioningBeam tests (X-box n.a.)3Shut-downRF Conditioning3Shut-downRF Conditioning4Commissioning & tests1st run1Combined beams, femto-second timing2nd run (shared with normal operation)1Shut-down + restart2Shut-down + restart3Shut-down + restart4Shut-down + restart2Shut-down + restart3Shut-down + restart3Shut-down + restart4Shut-down + restart3Shut-down + restart <th>stability studiesexperimentTwo-Beam Module1 2Commissioning CommissioningBeam tests (X-box n.a.)TBTS program completion3Shut-downRF Conditioning Installation TBMInstallation TBM4Commissioning & tests1st runCommissioning Commissioning & tests1st run1Commissioning & tests femto-second timing 42nd run (shared with normal operation)Complete commissioning & 1st run1Shut-down + restartModule upgrade?2 3Transverse forwardfeed- feed- forward3rd run (shared with normal operation)2nd run 2nd run</th> <th>stability studies experiment Two-Beam Module TBL Decelerator 1 Commissioning Beam tests (X-box n.a.) TBTS program completion Deceleration to 40% & RF shaping 3 Shut-down RF Conditioning Installation TBM Installation of tank 4 Commissioning & tests 1st run Commissioning Deceleration to 50% 1 Shut-down + restart Complete commissioning femto-second timing 2nd run (shared with normal operation) Complete commissioning & 1st run RF conditioning & testing with drive beam 1 Shut-down + restart Module upgrade? Shut-down 2 3rd run (shared with normal operation) 2nd run 2nd run RF conditioning & testing with drive beam 3 Shut-down + restart Module upgrade? Shut-down</th>	stability studiesexperimentTwo-Beam Module1 2Commissioning CommissioningBeam tests (X-box n.a.)TBTS program completion3Shut-downRF Conditioning Installation TBMInstallation TBM4Commissioning & tests1st runCommissioning Commissioning & tests1st run1Commissioning & tests femto-second timing 42nd run (shared with normal operation)Complete commissioning & 1st run1Shut-down + restartModule upgrade?2 3Transverse forwardfeed- feed- forward3rd run (shared with normal operation)2nd run 2nd run	stability studies experiment Two-Beam Module TBL Decelerator 1 Commissioning Beam tests (X-box n.a.) TBTS program completion Deceleration to 40% & RF shaping 3 Shut-down RF Conditioning Installation TBM Installation of tank 4 Commissioning & tests 1st run Commissioning Deceleration to 50% 1 Shut-down + restart Complete commissioning femto-second timing 2nd run (shared with normal operation) Complete commissioning & 1st run RF conditioning & testing with drive beam 1 Shut-down + restart Module upgrade? Shut-down 2 3rd run (shared with normal operation) 2nd run 2nd run RF conditioning & testing with drive beam 3 Shut-down + restart Module upgrade? Shut-down	





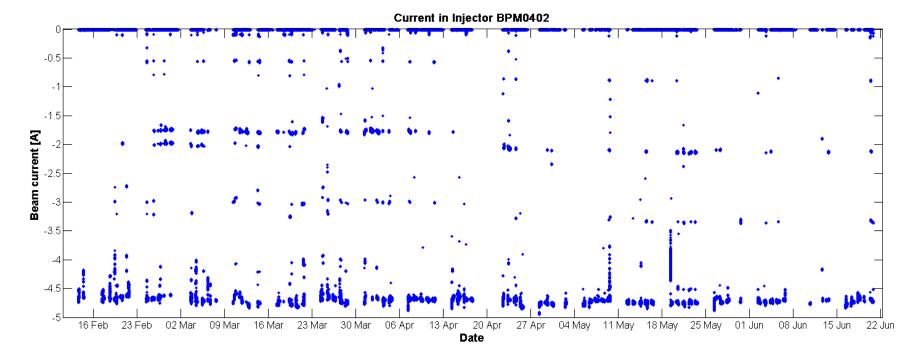








- The plotted data are the CTF3 monitor records of mean values Caveats: there are many reasons data is missing
 - Blocked control system communication (very often this year, up to 20%)
 - Short pulses outside the window where the mean is calculated
 - CTF3 monitor not running or hanging
- ◆ 1.76 M pules \rightarrow 587h of beam
 - Dog-leg excluded

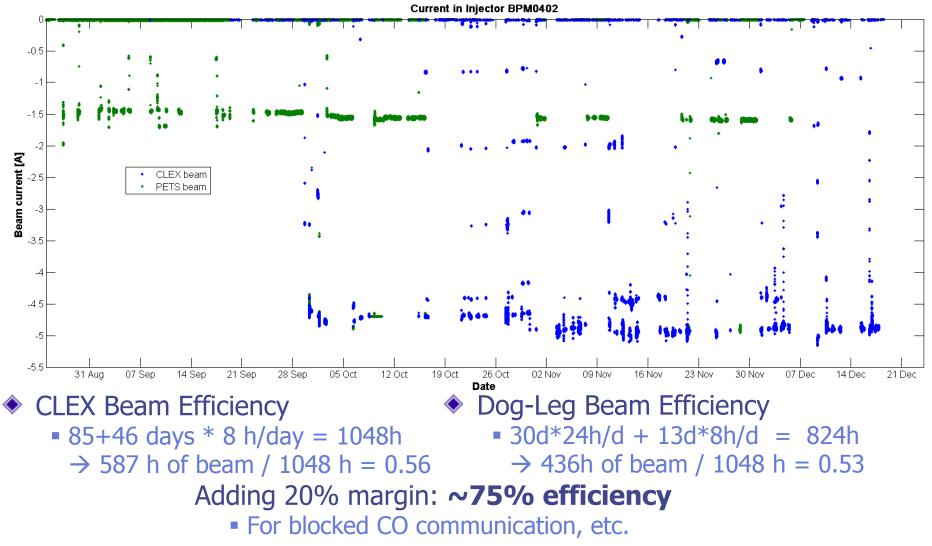






With Dog-Leg

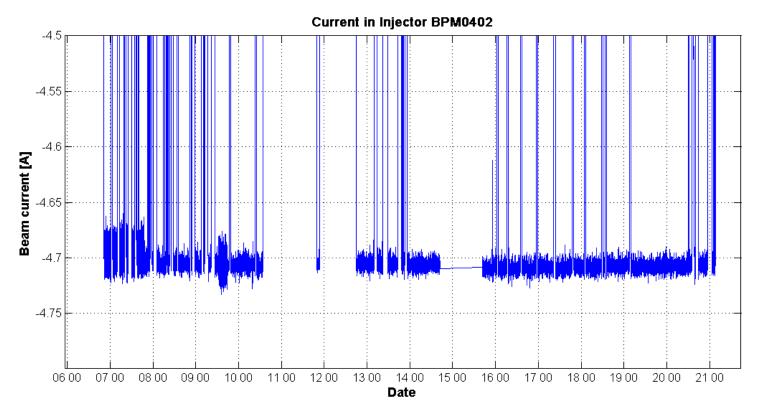
■ 1.31 M Dog-Leg pulses → 436 hours of beam time







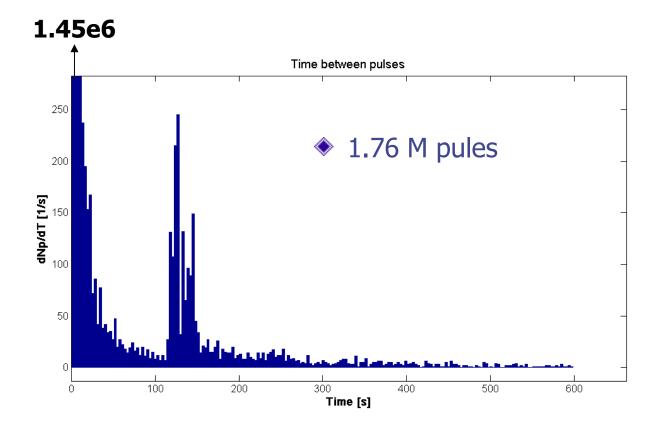
One the biggest issues are the klystron trips and the 2-3 minutes recovery that it takes for the pulse compressors to stabilize





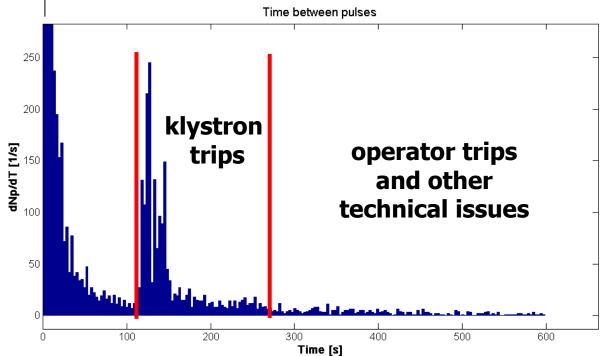


 One the biggest issues are the klystron trips and the 2-3 minutes recovery that it takes for the pulse compressors to stabilize
 Distribution of the time between pulses (CLEX beam only)









- 1.45 M pules one after another
- 1900 klystron trips

1.45e6

- Pause between pulses in range of 111s 270s
- Avg. recovery time $\sim 130s \rightarrow$ Total: 130s*1900 = 68h
- 155 stops from 4.5 to 60 minutes
 - Includes all operator trips: discussions, meetings, coffees, cigarettes, lunches and other "I have to leave for 5 minutes"
 - Avg. recovery time $\sim 600s \rightarrow$ Total: 600s*155=26h



1.5 GHz beam setup

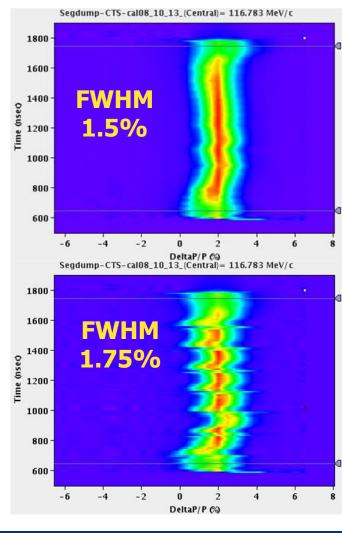


Setup directly 1.5 GHz beam with switches

The setup strategy during previous runs

- Start with 3GHz beam, setup factor 4
 - Easy beam, comfortable for initial measurements
- Setup 1.5 GHz, readjust the linac
- Add the phase switches
 - However, it is not transparent as we expected
 - There is above 140 ns transient
 - Adjusting TWT and pre-buncher phases lets to recover the condition
 - However, the beam is different

• We were ending up with 3 different setups



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3 GHz Beam setup



3 GHz beam is still needed

- Orbit setup, optics measurements, some experiments (PFF)
- Some BPI's badly read 1.5 GHz beam
 - Still a puzzle why (I will come back to it)
- 3 GHz beam is much easier to handle: more stable and smaller
 - Smaller dp/p
 - Smaller beam size in dispersive regions
 - Smaller non-linearities and emittance growth
- For experiments where moderate power is sufficient

Having 1.5 GHz going, the 3 GHz one is immediate to setup

- Disable TWTs
- Adjust phase of klystron 02
 - Defines bunching phase -> adjust to the LINAC bucket
- Adjust the gun current



BPI response to 1.5 & 3 GHz beam

-4

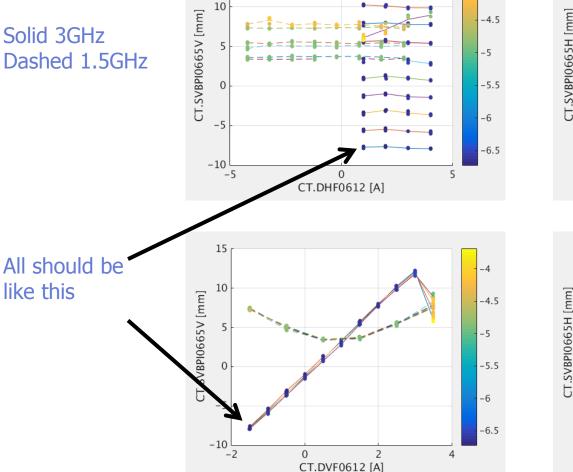


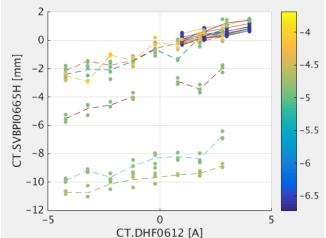
\bullet 2D scans (h/v) with a corrector magnet

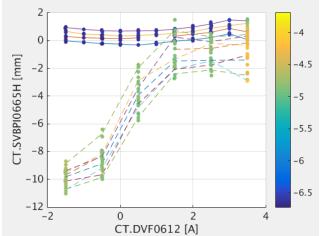
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example: **CC.BPI0665**









like this





- Very short winter break
- No shutdown, restarted the beam in January (Jan 30)
- Initial problems with the gun
 - Very slow "heating" process, up to 4 hours
- Problems with timing, controls (large "LS1 upgrade"), cooling stations
- Vacuum problems in Linac girder 15 after a power cut
 Took more than a week
- Problem with MKS14
- CLIC Workshop 2014





30 Jan first beam from the gun CLIC Workshop 2014 first beam in the injector 13 Feb Injector setup 3rd TWT (the brand new one) added first beam in spectrometer 10 (3 GHz) 17 Feb Linac rematch 18 Feb first 3 GHz beam in CR, first 1.5 GHz beam in linac 19 Feb first CALIFES beam 20 Feb first 1.5 GHz beam to CR Optimization of dp/p in CTS, Transverse rematch after the Stretcher 24 Feb first combination 4 beam (1.5 GHz with phase switches) 26 Feb 14 A (factor 4) extracted from CR 27 Feb first drive beam in CLEX (uncombined) 4 Mar first beam (3 GHz) to – and through – DL 5 Mar full combination factor 2 in DL (7 A) Dispersion, closure, emittance, ring length optimizations 13 Mar beam (uncombined) end of TBL / 3 GHz factor 4 optimized, 16 A





- 19 Mar first drive beam to TBTS for Uppsala beam tests (factors 1 to 4)
- 20 Mar conditioning of the new TBL tank
- 21 Mar first factor 8 recombination ~ 20 A
- 25 Mar good factor 8, ~ 25 A ~1% stability CALIFES, start of EOS tests
- 1 Apr start of BLM tests in CALIFES
- 9 Apr transport to TBTS, > 20 A
 - Tuning of Factor 8: closure, dispersion emittance
- 25 Apr lossless factor 8, 28 A ~ 0.7% stability after CR, 28 A end of TL2, 25A in CLEX
- 28 Mar streak camera measurements of CALIFES beam for EOS crosscheck
- 29 Apr 26 A in CLEX, measured emittance 550/120
- 30 Apr leak in TBL, RF load, new one outgassing for very long time (weeks)
- 7 May 23 A end of TBTS
- 8 May 24 A end of TBTS

Tuning of Factor 8: closure of Twiss parameters, 2nd order corrections

- 13 May EOS experiment on the CALIFES beam
- 20 May TBL conditioning after the vacuum issue





- 6 Jun MK\$15 died, one week reparation
- 15 Jun Wake Field Monitor Tests on CALIFES
- 17 Jun PFF the first tests of a complete system slow phase correction tests (Phase Feed-Back)
- 20 Jun Shutdown

Jun-Sep TBM installation Alignment





26 Aug Dog-Leg run start

30 Sep First DB of run 2

Until Oct 16 running DB Mon-Wedn, Dog-Leg Thu-Sun

7 Oct Linac rematch

16 Oct Dispersion Tuning in CT

17 Oct Power Cut causing many problems

MKS14

Many power converters

Coil Temperature probes on CR bends to be changed

21 Oct Recovered the power cut

- 21-22 Oct dp/p optimization in CTS (RF phase tuning)
- 22 Oct Dispersion Tuning in CT
- 29 Oct Beam through DL
- 30 Oct Increase the gun current and lower the beam energy
- 31 Oct-10 Nov Re-tuning optics, dispersion, dp/p

10 Nov First beam in CALIFES, probe beam goes through TBM

- 11 Nov First beam in the Combiner Ring
- 12 Nov Straight beam through TBL
- 13 Nov First beam through DL

14 Nov CT quad scans and re-matching

19 Nov First drive beam through TBM (uncobined)





- 17 Nov DL recombination
- 19 Nov DB in TBM, some acceleration seen on the probe Record beam charge in CALIFES 1.4 nC for single bunch
- 21 Nov Start of PFF beam

25 Nov	PFF beam	through,	start of PFF	^c commissioning
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- 26 Nov Varying TL1 R56, very easy (surprise)
- 1 Dec Back to recombination factor 2
- 2-3 Dec Combiner Ring closure,
- 28 Nov CALIFES beam for OTRI commissioned

Dec OTRI tests

- 3 Dec Factor 8 combination re-established
 - 4-5 Dec PFF
 - 8 Dec Factor 2 Circulating in CR, ring length measurements
 - 9 Dec Recombination 8, Straight beam to TBM
- 9 Dec Problem with TBM phasing confirmed

10-18 Dec PFF

11 Dec Start of WFM commissioning in TBM

12 Dec Half a day for TBM

- 17 Dec Beam based alignment checks in TBM and CALIFES
- 18 Dec Shutdown



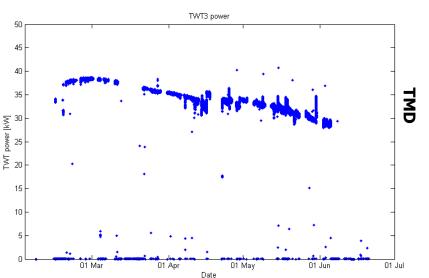
1.5 GHz sources

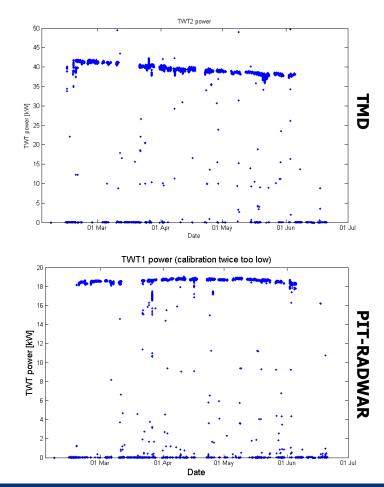


- End of 2013 got brand new amplifier from PIT-RADWAR (former Bumar Electronika) that works flawlessly (almost)
 - Next one is expected to arrive in 2 week
- This gave us finally 3 TWTs + 1 spare

However

- One of TMD's broke again
- Another one started dropping in power, which made factor 8 operation difficult again





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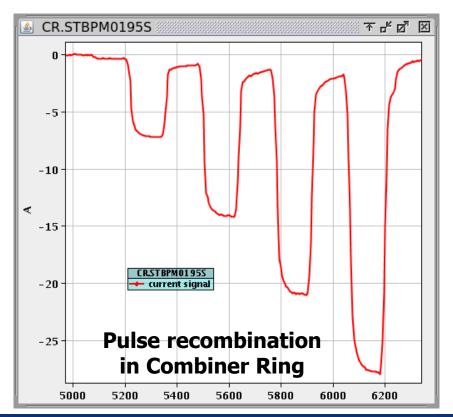
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Drive Beam Generation Factor 8



- Finally reached lossless full recombination
 - 0.4 0.5 A in satellites
 - Still need some improvement
 - Emittance: ϵ_H = 350 µm ϵ_V = 120 µm, target < 150 µm
 - Stability: 1%, target < 0.1%</p>



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20

Combined beam transport



- 28 A at the CLEX wall - 25 A in CLEX 0 Amp SaveRef LoadRef Avg: T1=-24.95 T2=-0.13 T3=0.04 T4=0.07 T5=0.06 Beam Intensities ~.~ ## <> Min -30 mp Max Issue with Legend **BPMs** -10Amp -15 calibration -20-25 -30 0435 0535 0645 0685 0735 0845 0930 0110 0230 0270 0330 0370 0510 0550 0620 0365 0135 0185 0235 0275 15 ||Legend 10 m n -5 -10 -15 0135 0185 0235 0275 0365 0435 0535 0645 0685 0735 0845 0930 0110 0230 0270 0330 0370 0510 0550 0620 Vertical Beam Positions ~.~ ## <> Min 5 mm Max 5 mm RMS: T1=1.73 T2=15.27 T3=11.59 T4=7.99 T5=6.89 T2 T4 mm T5 -2 0135 0185 0235 0275 0365 0435 0535 0645 0685 0735 0845 0930 0110 0230 0270 0330 0370 0510 0550 0620

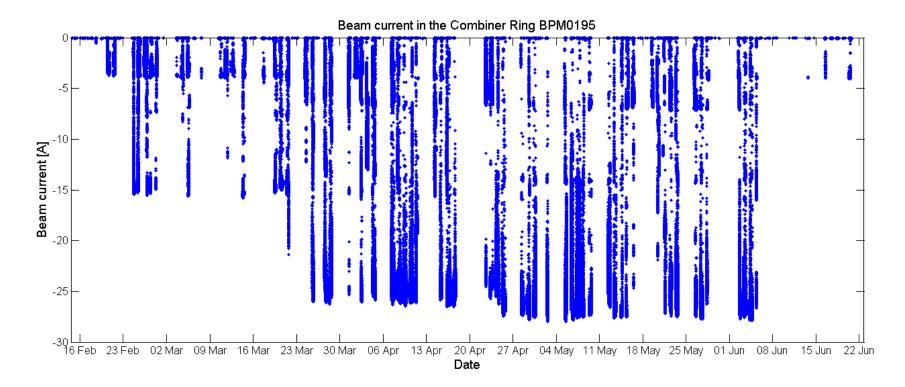


Reproducibility



We were able to maintain the current, I think, quite well taking into account a TWT that was continuously dropping in power

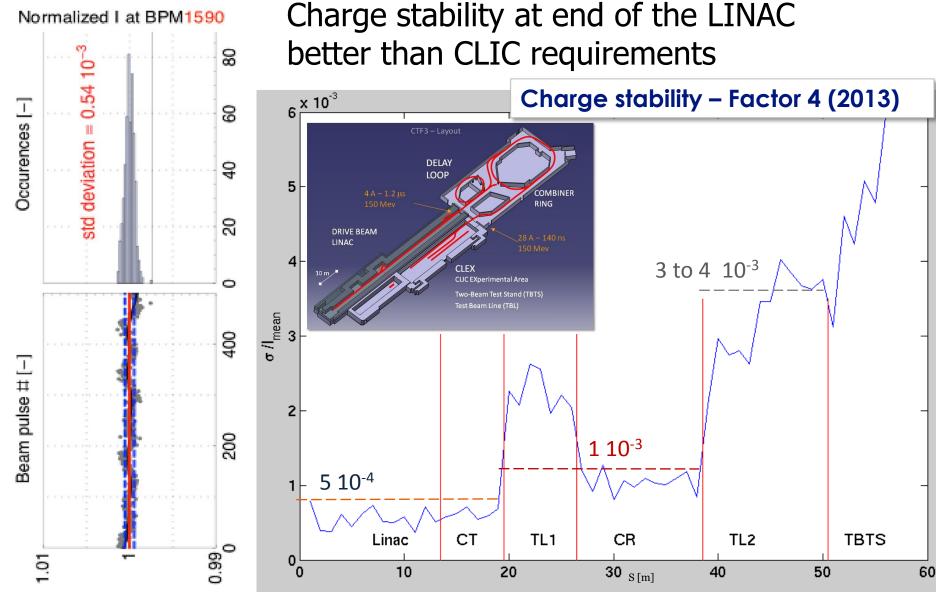
- Although other parameters were forfeited
- Naturally, continuous readjustments took quite a lot of beam time from the experiments and fine tuning procedures





Drive Beam stability





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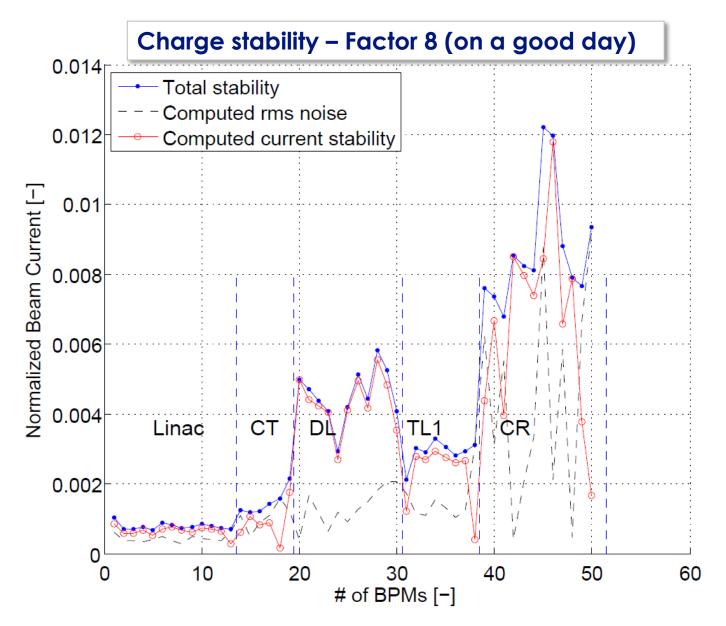
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22



Drive Beam stability

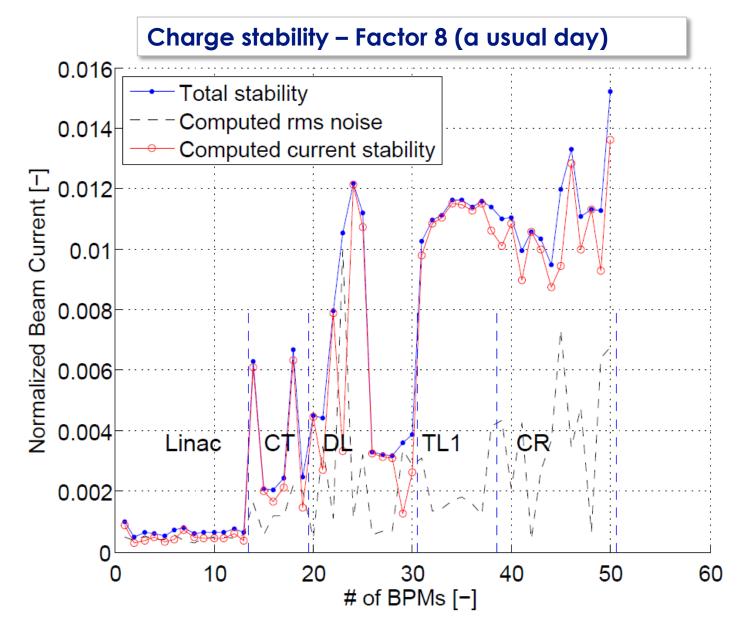






Drive Beam stability







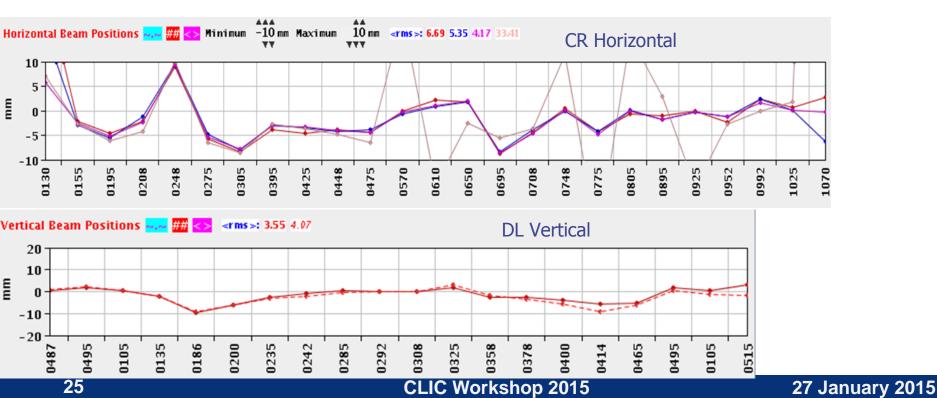
Beam control Orbit



- Fully automatic tools for steering and orbit closure of the combined beams (see Devide talk after the following one)

 Automatic response matrix learning, including "correct and learn" mode

 The improvement is huge, both in resulting quality and correction speed
 However, even this did not help to get orbit of a required quality
 - Large feed-down effects leading to large spurious dispersion and big difficulties in chromatic corrections

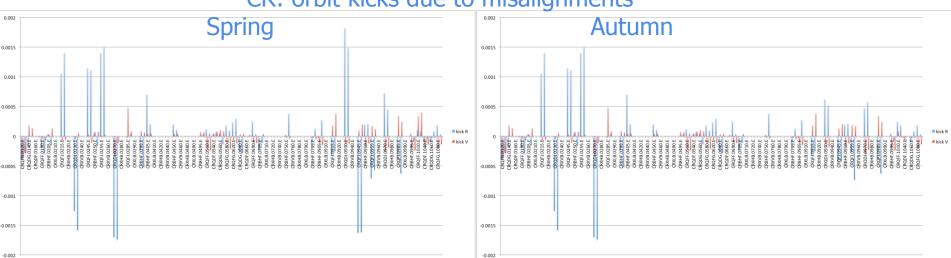




Alignment



- Complete alignment campaign started during summer stop
 - Started with measurements
 - Only few magnets could have been realigned right away
 - Availability of surveyors during LS1 combined with finite length of shutdown
 - It is being completed during this shutdown
 - Measured BPM offsets set in the control system



CR: orbit kicks due to misalignments



Alignment



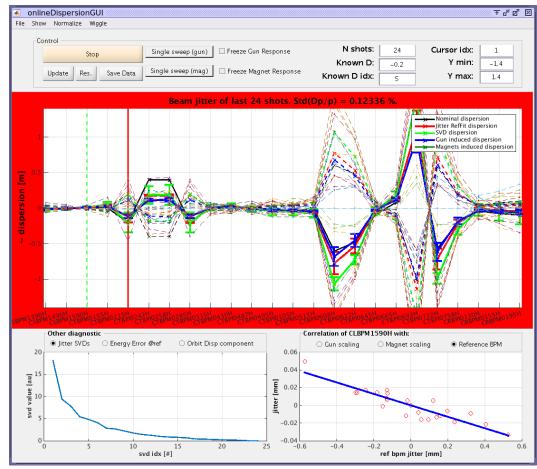
- Beam chamber alignment
 - Up to +/- 1cm on a 4 cm chamber
 - There is no proper alignment system provisioned
 - Tremendous help from surveyors who did ad-hoc measurements such that OP team could correct the misalignments
 - Several locations still to be fixed
- Alignment is also an issue for the probe beam



Beam control Dispersion



- Large progress in dispersion control
 - Fully automatic tool for fast and precise dispersion measurements by Davide (*)
 - A key instrument for quick dispersion corrections
- It enabled Dispersion Free and Dispersion Target Steering
 - Fully automatic tool (prepared also by Davide (*))
- Satisfactory control of horizontal dispersion
 - Despite of the large misalignments present



(*) see the one after following talk by Davide

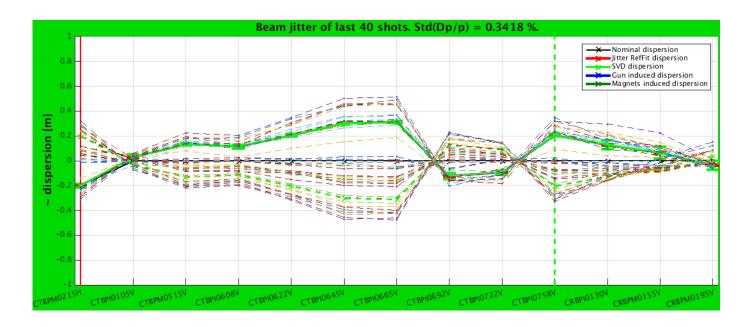


Beam control Dispersion



This year we discovered problem with vertical dispersion in TL1

- Dispersion Free Steering did not manage to take it out
 - Not enough correctors
- Alignment in the suspicious region is being checked
- It seems that it plays important role in issues with TL2 transport
 - Only a small change in vertical orbit leads to losses, while the vertical should be "easy"

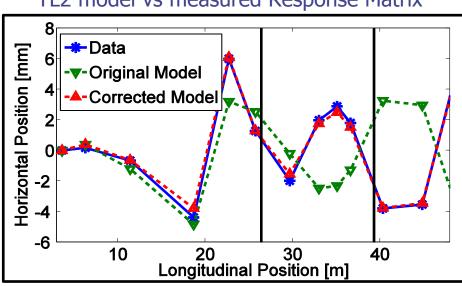




Beam control Model



- Improved model of TL2
 - Much easier setup of beams this
 - Plus magnets and chamber alignment helped
 - Still, can be much improved
- There is a large error in TL2', both TBTS and TBL lines affected
 - Optics Measurements using phase space painting were planned, but finally did not find any time slot for this

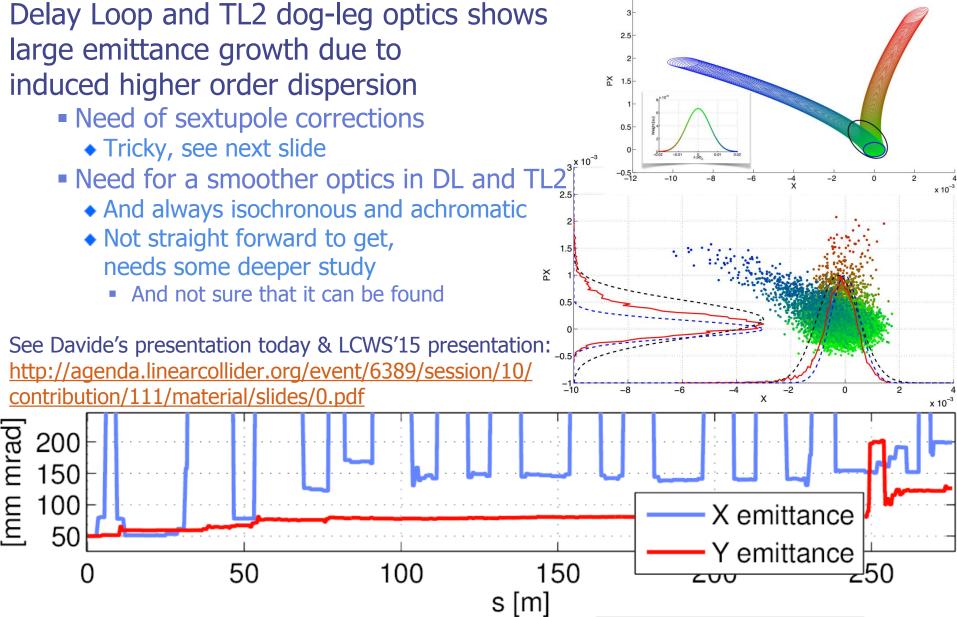


TL2 model vs measured Response Matrix



Beam control Non-linearities





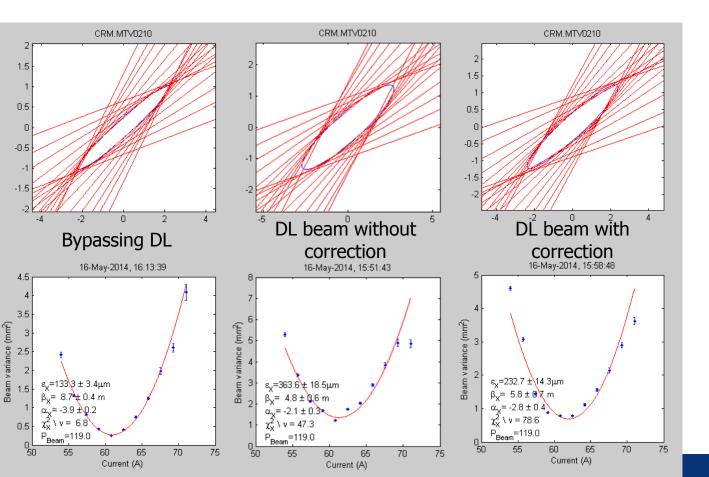


Sextupolar corrections



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- Tried to correct the 2nd and 3rd order dispersion in the Delay Loop
- It helped to reduce the emittance
- On the other hand, it spoiled the combined beam transport
 - Not being able to recover recombination in time, correction was dropped

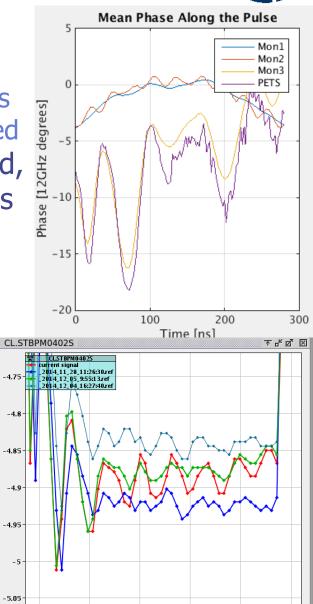




Beam control Beam phase propagation



- The drive beam phase measured in CLEX was never good
 - However, the measurement with IQ demodulators of the RF produced in PETS was never fully trusted
- In August the 12 GHz PFF monitor was installed, and it agrees well with the PETS measurements
- The wiggling of the phase was traced to the imperfect gun pulse flattening Wave Form Generator
 - There is a static wiggle from the gun pulser
 - It is corrected by WFG
 - 10MHz only, the correction is imperfect
 - Not synchronized with CTF clock
 - \rightarrow changes pulse to pulse
 - New 120MHz WFG acquired



∢

5500

5600

5700

5800

5900

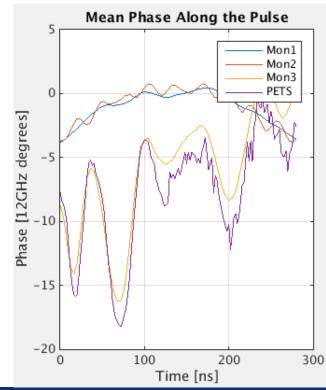
6000



Beam control Beam phase propagation



- During the Feed-Forward tests it was found that the phase jitter increases more than twice between CT and CLEX
 - The part related to energy was removed by tuning R₅₆ of TL1
 - Correlation \sim 50% \rightarrow additional source of phase jitter
 - The gun current ripple strongly reflected on the phase
- Launch of dedicated study
 - Correlation plots with beam current, position and RF signals
- Modified read-out of the phase monitor in the combiner ring
 - Its measurements were useless because the signal level was too small
 - It was setup to measure the fully recombined beam of 30 A



27 January 2015



Controls



- During LS1 the Control System infrastructure was upgraded
- ◆ CTF3 served as the guinea-pig it was the only operating acc.
- Renovated the crates for RF that made operation much easier
 - Modulators control
 - Amplitude and phase measurements
 - Wave-form generators and their read-back

The new driver had a bug which triggered additional klystrons trips

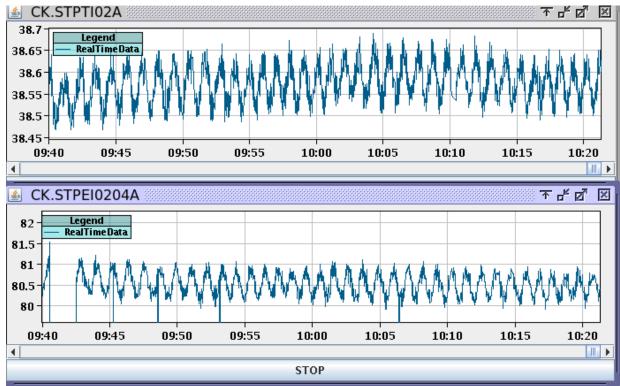
- Took a month until realized the reason for this large increase
- And another month to fix it
 - ◆ Reloading waveform during beam pulse → no waveform → no pulse compression → produced RF in phase with the beam
- Troubles with Xeneric Sampler driver (BPMs and RF measurements) after upgrade to FESA 3
 - Server dying very often, for some crates every 2-3 hours
 - Should be fixed after the shutdown



Disturbing AD cycle



- Certain RF signals showed regular oscillation
- It was traced to the anti-proton decelerator cycle
 - It creates fluctuations on 230V line, which influences, e.g. TWTs
- Fortunately, the net effect on the beam was not big
- Stabilization 230V is being installed for the most important devices

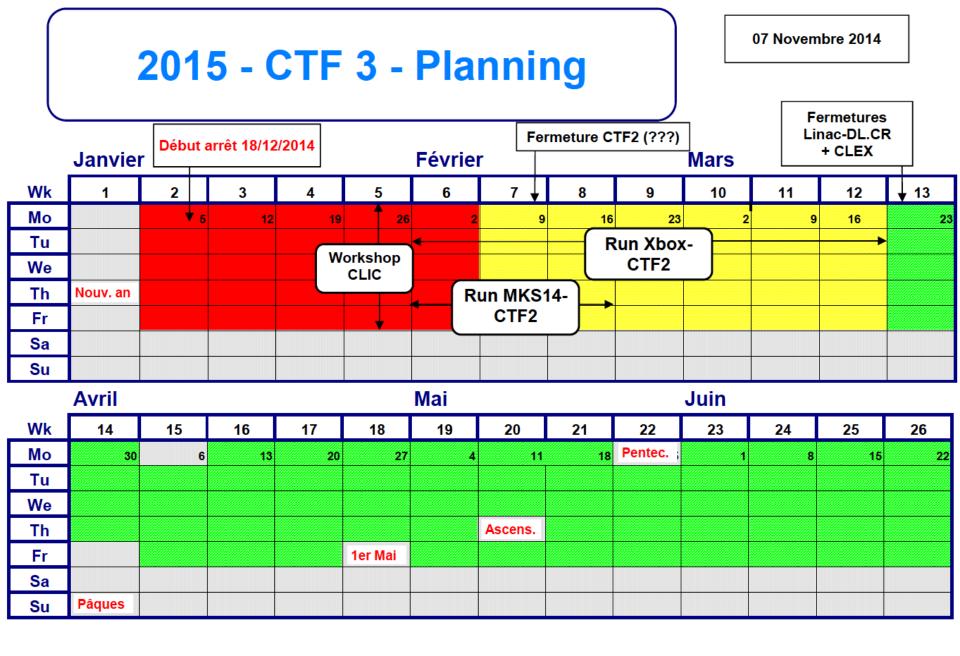




Conclusions



- Very good Run1, at least its first part
- Good Run 2
- Big improvement in control of dispersion and orbit
- Stability large improvement, still a lot of space for more
 And it is a must if we want to complete all the challenging program
- Reproducibility improving every year, but we have to do better
 More discipline in sticking to the reference
 - Computer program supporting it
 - Optimize the setup procedures
- Improved model, easier and faster beam setup



	Juillet	Août						Septembre					
Wk	27	28	29	30	31	32	33	34	35	36	37	38	39
Мо	29	6	13	20	27	3	10	17	24	31	7	14	21
Tu													
We													
Th											Jeûne G		
Fr													
Sa													
Su													

	Octobr	e				Novem	bre			Décem	bre	Arrêt R CTF3	
Wk	40	41	42	43	44	45	46	47	48	49	50	51	52
Мо	28	5	12	19	26	2	9	16	23	30	7	14	21
Tu													
We												*	
Th													
Fr													Noël
Sa													
Su													



Run CTF3 (toutes zones fermées)

39

Arrêt CTF3 (toutes zones accessibles) Run CTF3 (certaines zones accessibles)



Jours non travaillés

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CTF3 experimental program 2015-2016



		Phase feed-forward & stability studies	Beam Loading / BDR experiment	Two-Beam Module	TBL Decelerator	Diagnostic Tests	
	1			Shut-down + restart			
2015	2 3	tests with 32 & 64kW phase propagation	2nd run (shared with normal	Complete commissioning & 1st run	RF conditioning & testing with drive beam	Available beam time	
	4	tuning Shut-dow	operation)	Module upgrade?	Shut-dow	n + restart	
2016	2	combined beams	3rd run		RF conditioning &	Available	
2	3 4		(shared with normal operation)	2nd run	testing with drive beam	beam time	

Still many things to achieve !!!



Backup slides







ClicWS'14 Presentation

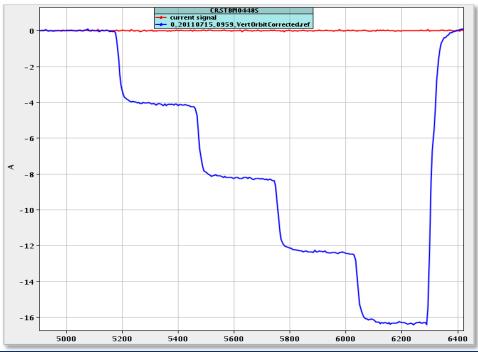
- https://indico.cern.ch/event/275412/contribution/29
- Davides presentation LCWS'14
 - Automatic closure, dispersion measuremens https://indico.cern.ch/event/275412/session/3/contribution/9 3/material/slides/



Drive Beam Generation 2013 Factor 4



- Routine, well controlled, with nominal specs
 - Lossless: 4 A from the linac combined to 16A
 - Allows for higher repletion rate where needed
 - Emittance: ϵ_{H} = 170 µm ϵ_{V} = 120 µm
 - Stability around 0.1%
 - Stable enough to have machine running over-night with remote supervision only by PS operators from CCC

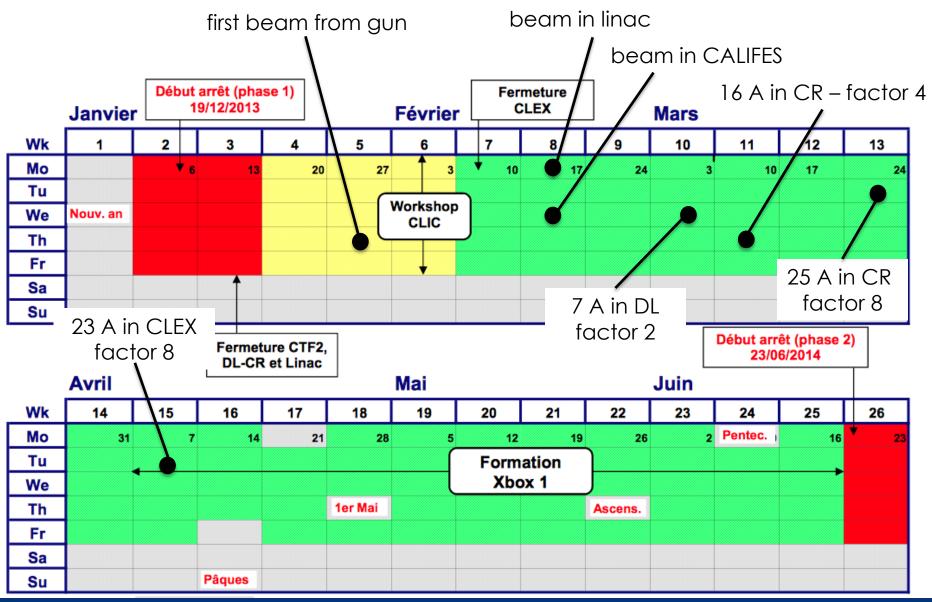


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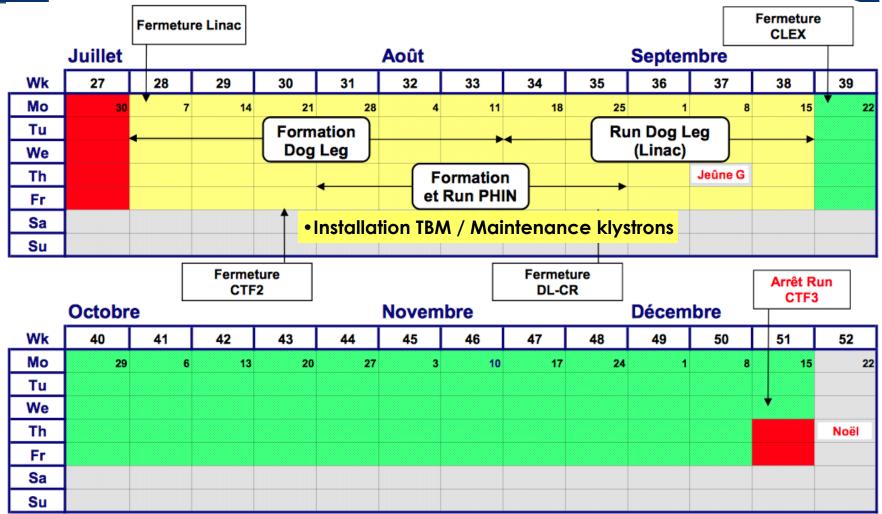






•CTF3 Schedule 2014









Run CTF3 (toutes zones fermées) Arrêt CTF3 (toutes zones accessibles) Run CTF3 (certaines zones accessibles)



Jours non travaillés