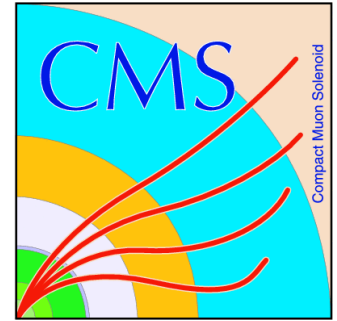




UNIVERSITY OF
LIVERPOOL



ATLAS/CMS Tracker Upgrade Technologies

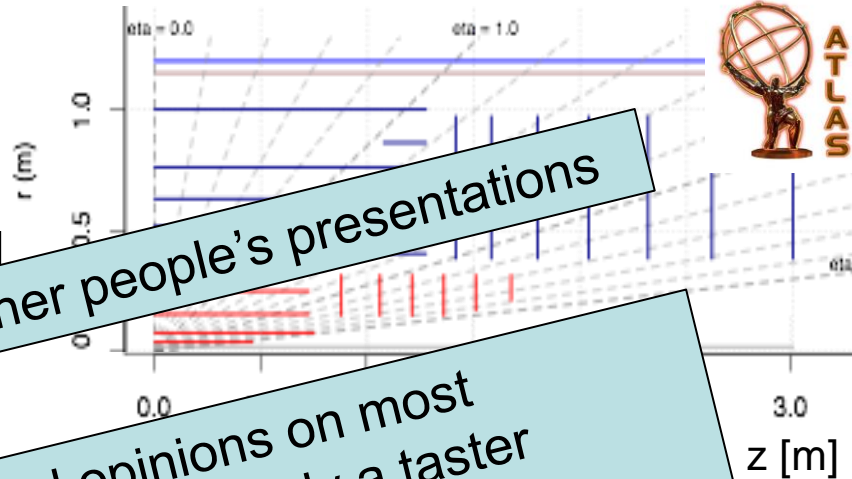
Anthony Affolder

University of Liverpool

*On behalf of the ATLAS and CMS Upgrade Communities
Slides “borrowed” from a cast of thousands*

Introduction

- Or how I was roped into this....
 - Led US CMS module testing for current detector, now Deputy Project Leader for ATLAS Strip Upgrade and leading Liverpool ATLAS upgrade

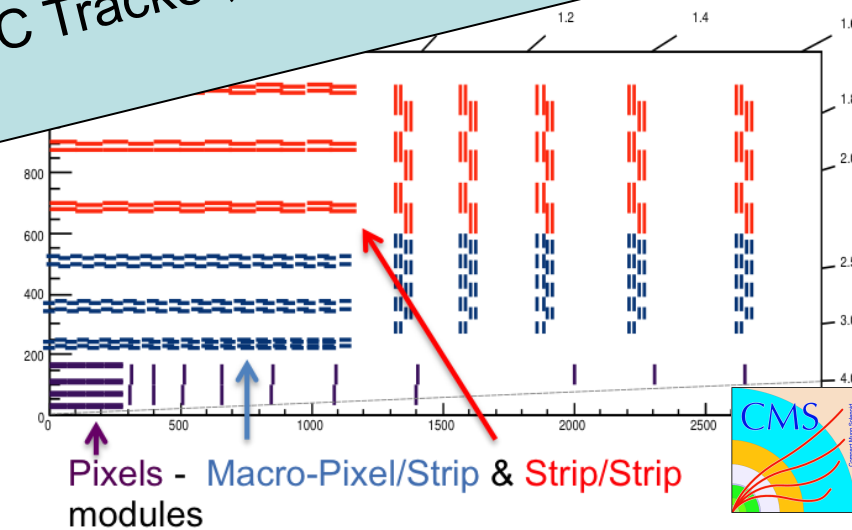


- At first glance, the different grades look different in terms of layout and size

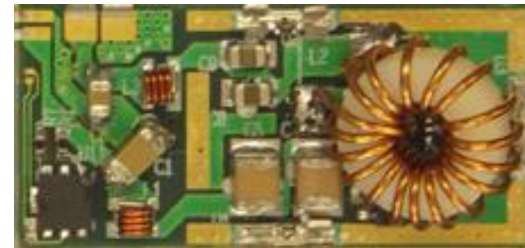
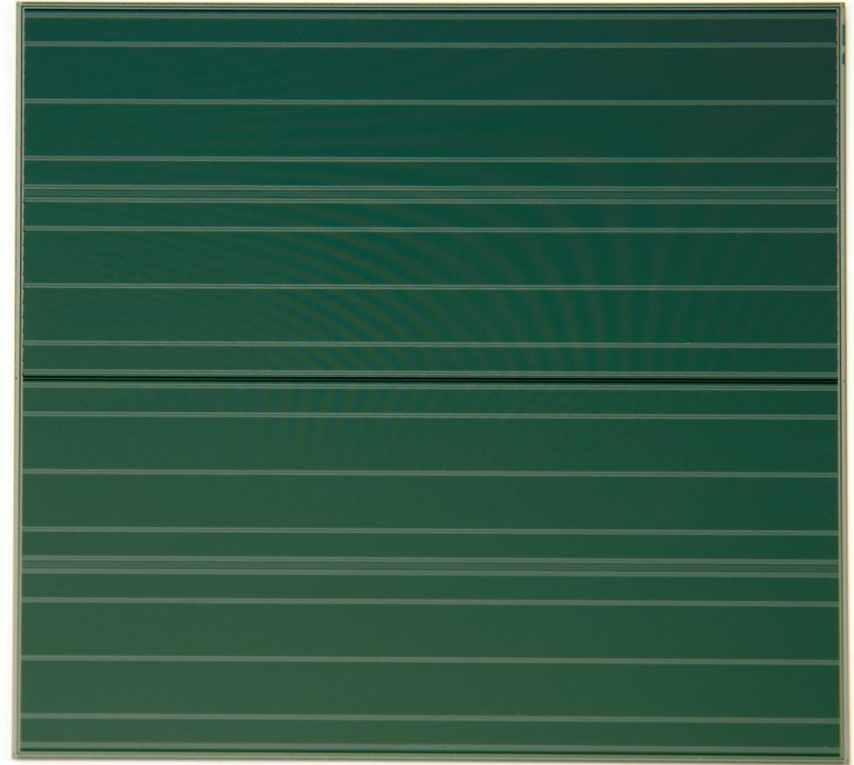
Disclaimer 1: Most of talk taken from other people's presentations

Disclaimer 2: This talk based on my biased opinions on most applicable technologies/lessons for CLIC Tracker; only a taster possible in 25 minutes

- But the different technologies being used in ATLAS, Self-seeded-CMS
- Leads to different technologies being used in each layout
 - More for you all to borrow

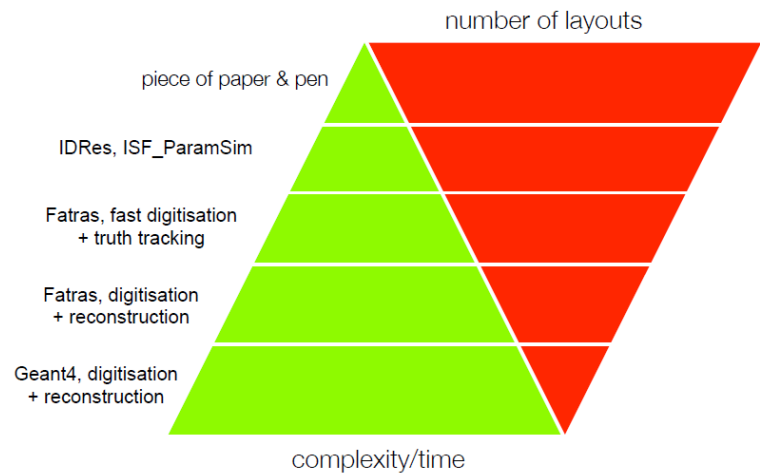


- Planar silicon sensor.
Most likely n-in-p FZ 300 μm physical thickness.
- Both experiments are designed without advanced alignment hardware. Both will plan to align using initial metrology and tracks.
- Both trackers are using DC-DC converters as baseline for LV



ATLAS Layout Optimization Process

- Layouts are tested with progressing complex simulations
 - Fast simulation good for hit coverage, efficiency, resolution estimates
 - Fake rates, vertexing, particle-ID and B-tagging all require detailed simulation for needed precision



Tool Matrix

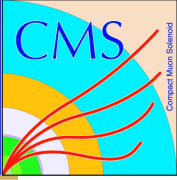
	material maps	inactive/noisy channels	inactive modules	alignment studies	pile-up studies				
piece of paper & pen	-	-	-	-	-				
IDRes	-	-	-	-	-				
Fatras, fast digitisation + truth tracking	<5%	-	+	o	-				
Fatras, digitisation + reconstruction	<5%	+	+	+	+				
Geant4, digitisation + reconstruction	+	+	+	+	+				

Performance Matrix (guesstimates & achievements)

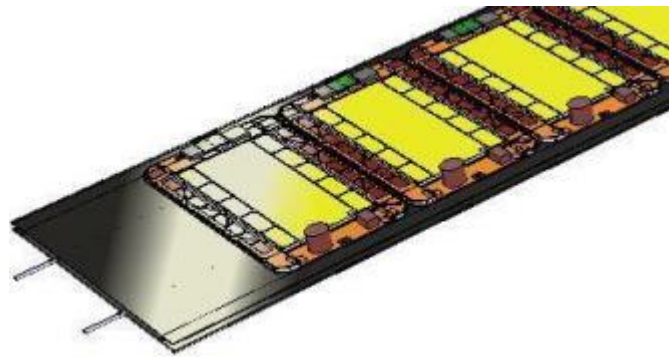
	hit coverage	resolution (singleP)	efficiency (singleP)	resolution (jets)	efficiency (jets)	fake rate	vertexing res.	vertexing fakes	vertexing eff.	btagging
piece of paper & pen	5%	10%	-	15%	-	-	-	-	-	-
IDRes	2%	10%	-	15%	-	-	-	-	-	-
Fatras, fast digitisation + truth tracking	+	<5%	<5%	5%	5%	<5%	<1%	<1%	<1%	15%
Fatras, digitisation + reconstruction	+	~1%	+	<5%	<5%	+	+	+	+	<10%
Geant4, digitisation + reconstruction	+	+	+	+	+	+	+	+	+	+

Barrel with PS modules (BPS)

baseline version



- Inner layers are mixed pixel-strip modules (PS)
- Support plates with embedded cooling
 - Modules are glued to the plates
 - Plate design and gluing technique to be developed!
 - Plates are joined to form concentric layers
- Radiation length is 3.5-4.0%



PS modules

PS module

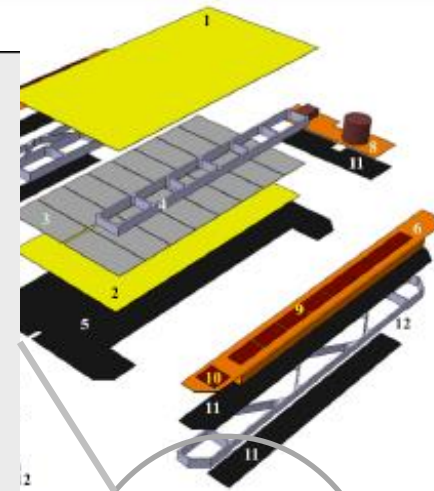
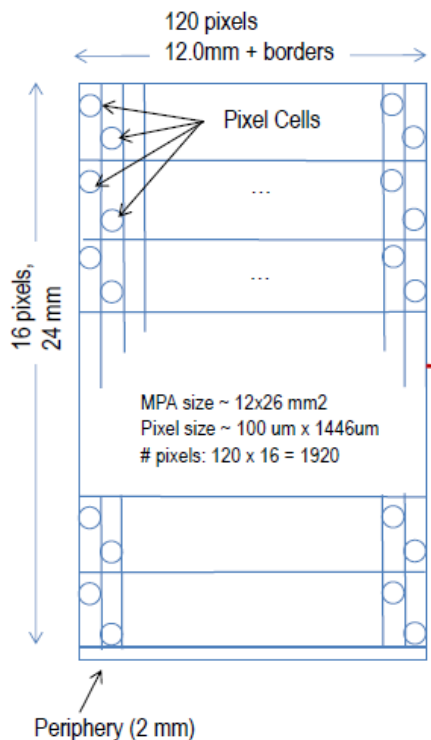
2.4cm x 100µm
coupled macro

AICF - carbon fibre reinforced aluminium

property	V2-7	V2-4
in-plane thermal conductivity (W/m/K)	200	230
normal conductivity (W/m/K)	125	120
expansion coefficient (ppm/K)	7	4
Young's Modulus (GPa)	24	24
Strength (GPa)	90	98

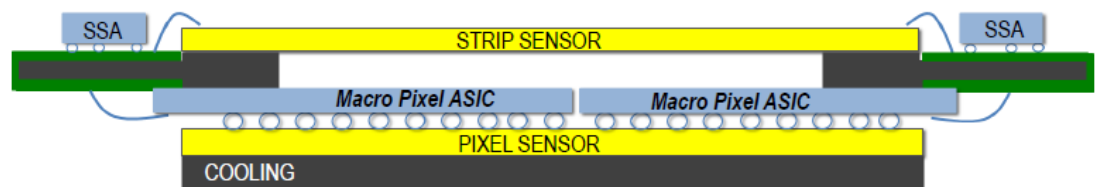
Front-end electronics
and corr

C4 bump bonding

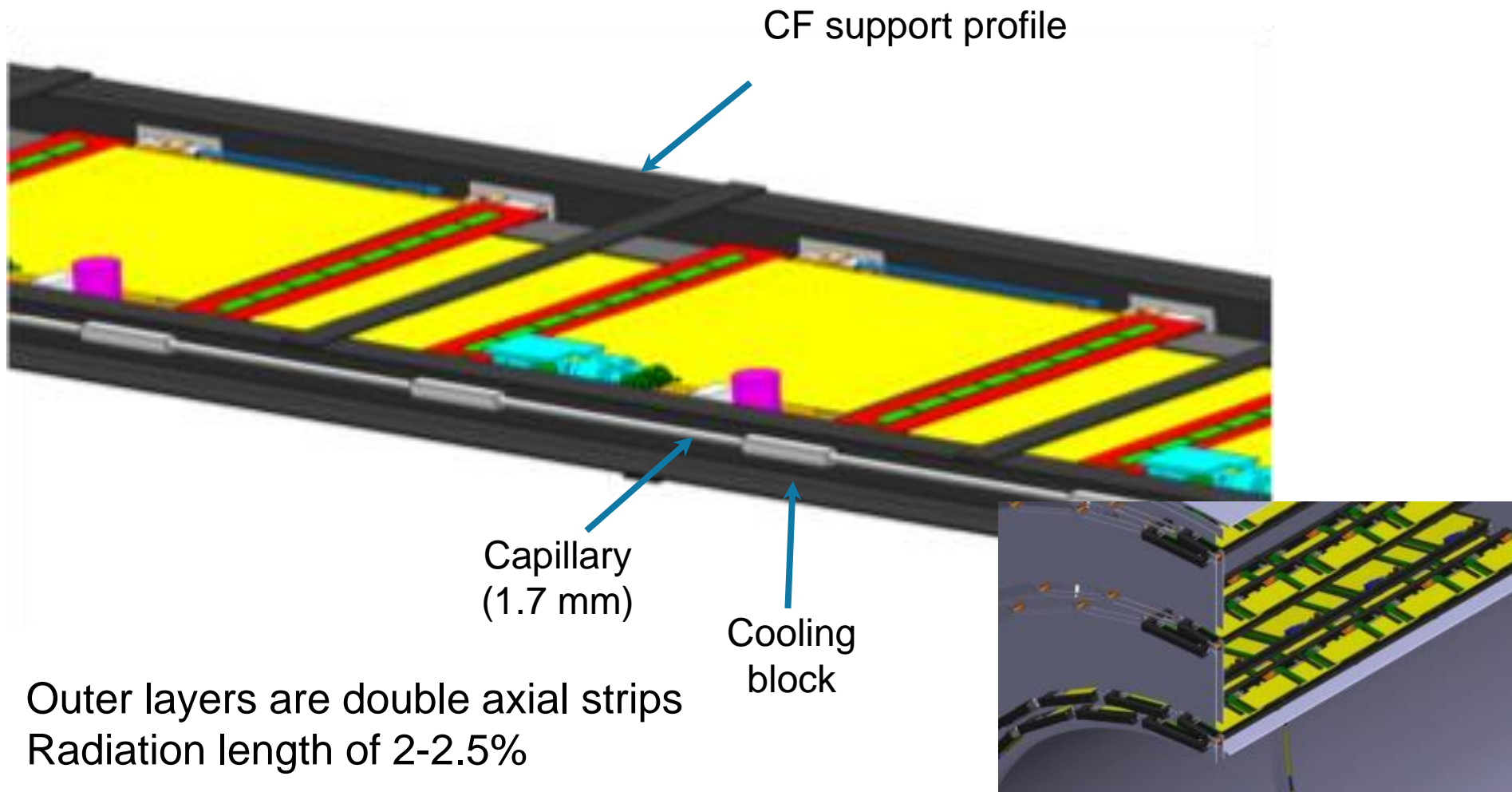


Low-mass mechanical structures optimized for cooling

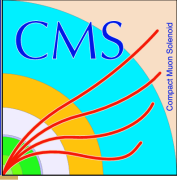
CIC (Concentrator IC):
FE chip data sparsification



Barrel with 2S modules (B2S)



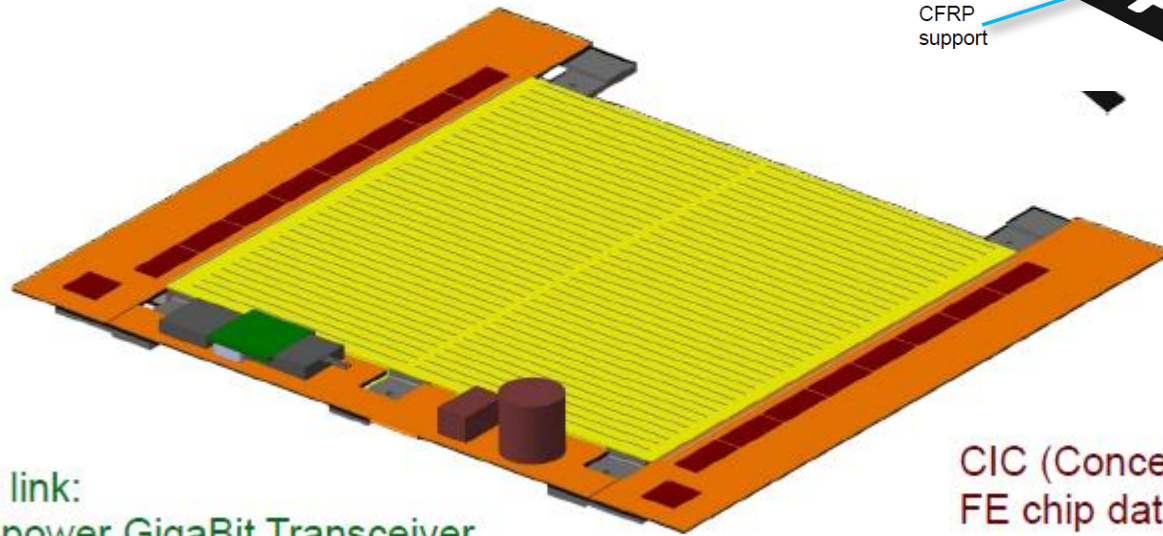
2S Modules



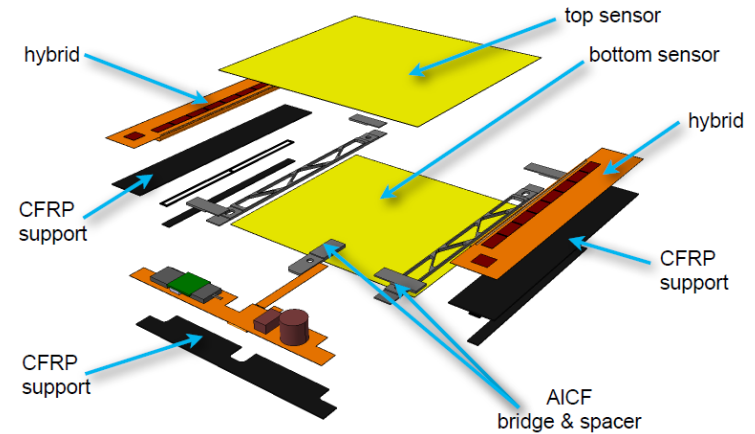
2S module

5cm×90μm AC coupled strips (both sides) pitch, ~10x10cm², P~4W

Front-end electronics (CBC chips), specialized for strips features top/bottom sensor correlation



Data link:
Low-power GigaBit Transceiver (LpGBT) + laser driver currently under development



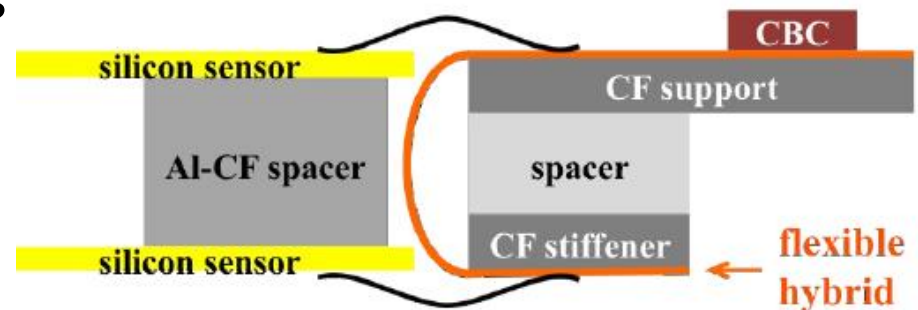
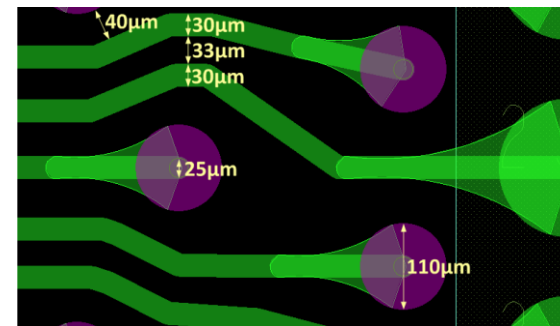
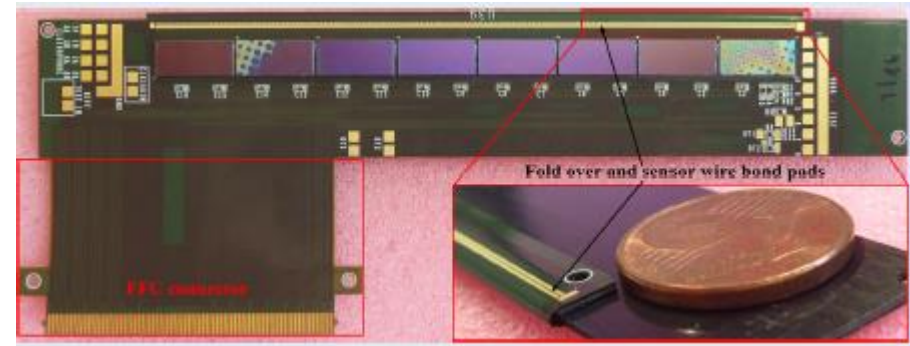
Low-mass mechanical structures optimized for cooling

CIC (Concentrator IC):
FE chip data sparsification

DC/DC converter (already foreseen in Phase-1 pixel project) 10-12V lines: lower current, lower material



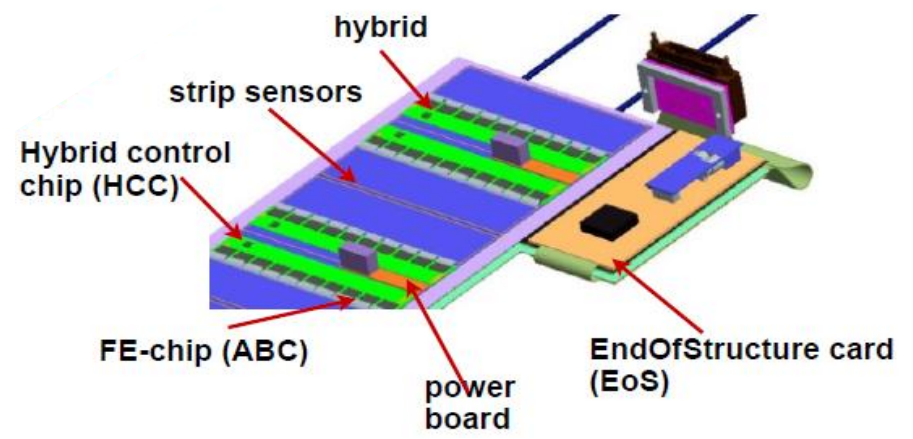
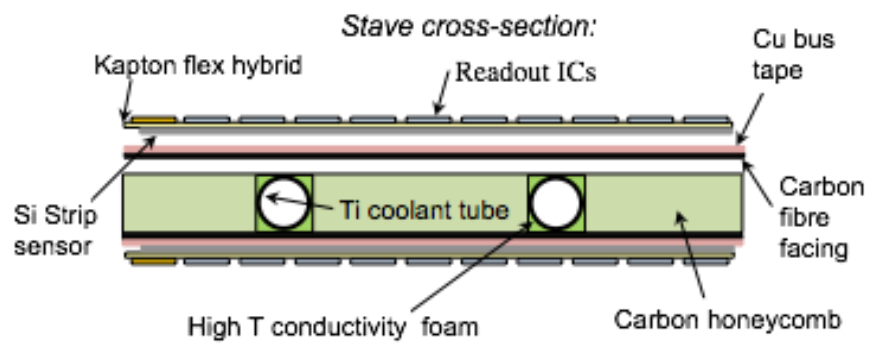
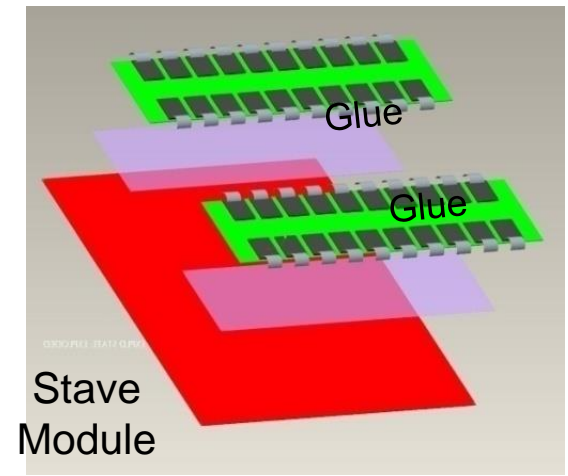
- CMS is targeting producibility through industrialization
 - Hybrids are laminated on the CF supports by the company
 - CBC is C4 bumped in industry
- Hybrids require fine pitches for tracking into/out of the CBC bump array
 - 30 μm /30 μm track and gap
 - The technology's thin dielectrics minimizes material and bends well over the Al-CF spacer.
 - Total thickness of hybrid of 130 μm



Stave+Petal Programme



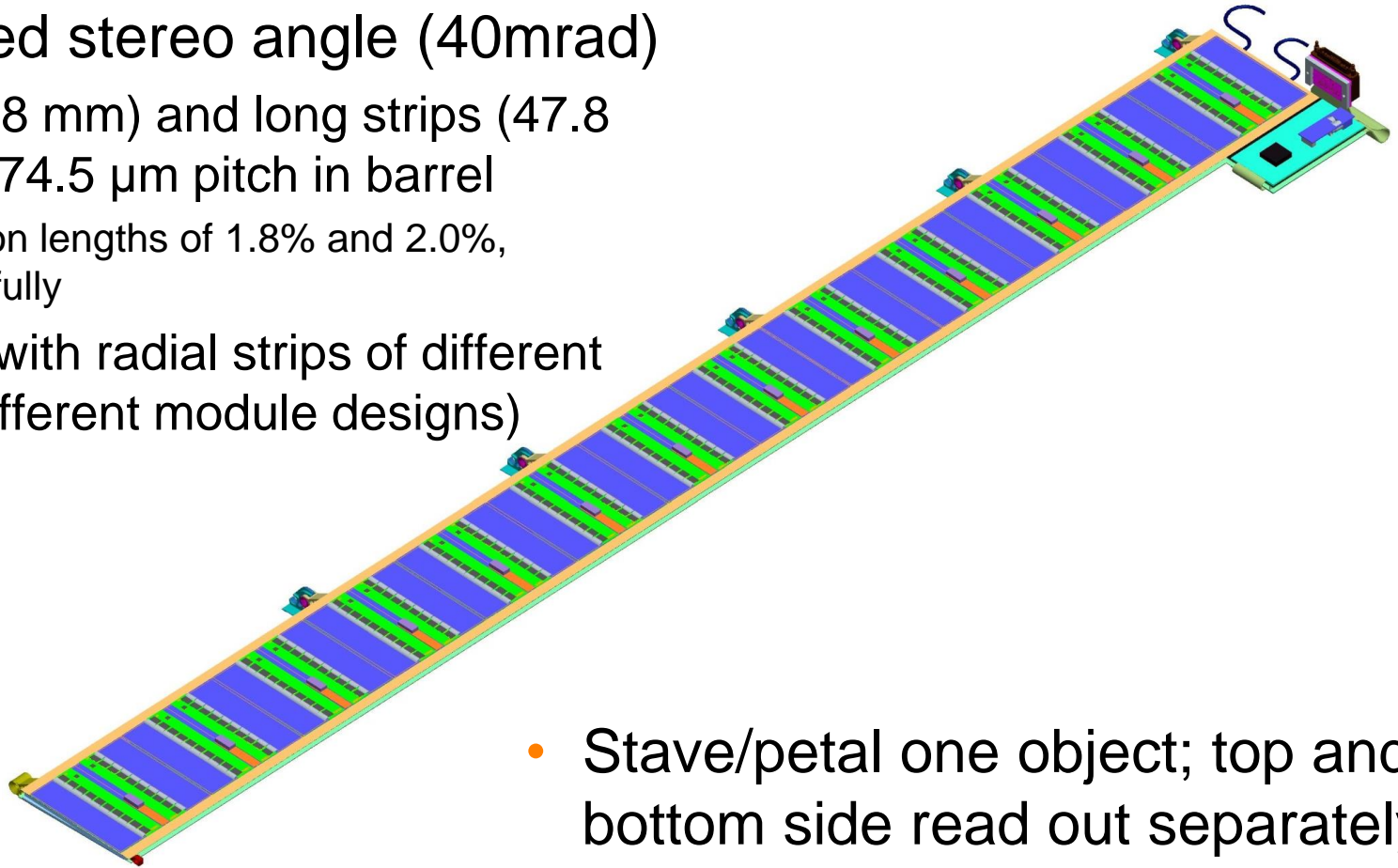
- ATLAS is pursue simplicity for improved producibility
- Silicon modules glued directly onto a cooled carbon fibre plank
- Designed to reduce radiation length
 - Minimize material by shortening cooling path
 - Kapton service tapes co-cured onto CF skins
- All components independently testable prior to construction
- Design aims to be low cost-
 - Minimize specialist components



Staves



- Double-sided layers with implemented stereo angle (40mrad)
 - Short (23.8 mm) and long strips (47.8 mm) with 74.5 μm pitch in barrel
 - Radiation lengths of 1.8% and 2.0%, respectively
 - End-Cap with radial strips of different pitch (6 different module designs)

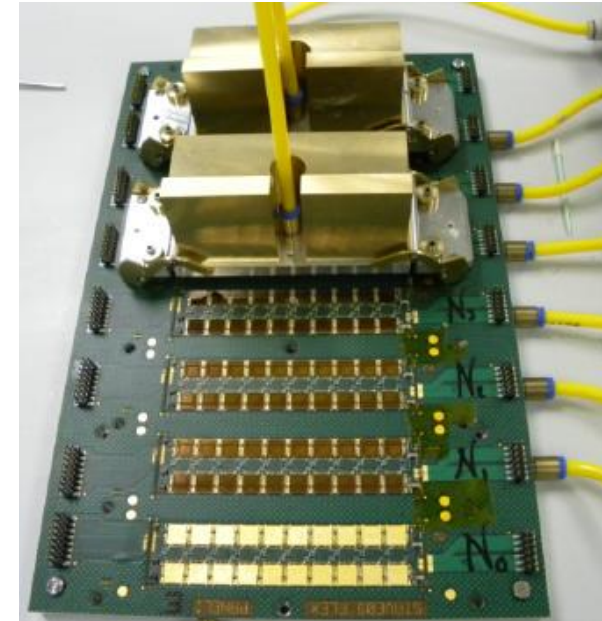


- Stave/petal one object; top and bottom side read out separately
 - not suited for self-seeded trigger

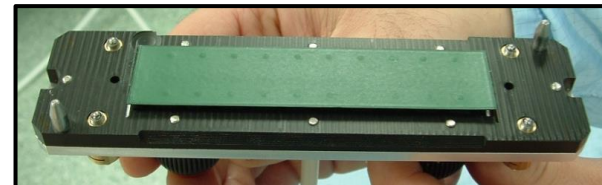
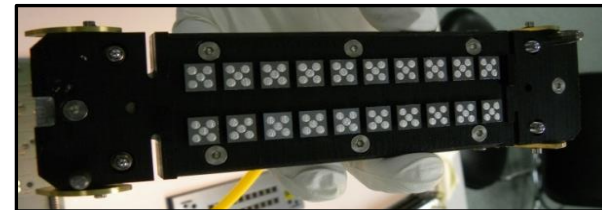
Hybrid Mass Production



- Hybrids built in panels (8 in each):
 - Flex selectively laminated to FR4
 - FR4 acts as temporary substrate during assembly, wire bonding and testing
 - Designed for machine placement and solder re-flow of passive components
 - Mass attachment/wire bonding of custom ASICs
 - Mil-spec test tokens for monitor metalization and via quality throughout production
- Flex uses conservative design rules (~20000 hybrids to be installed):
 - ↳ High yield, large volume, low price
 - 100 μ m track and gap, blind vias (375 μ m lands with 150 μ m drill) and 50 μ m dielectrics
- Hybrids+ASICs tested in panel
 - With final ASIC set (ABCn-130nm, HCC, power), all hybrids in the panel tested with one data I/O and one power connection



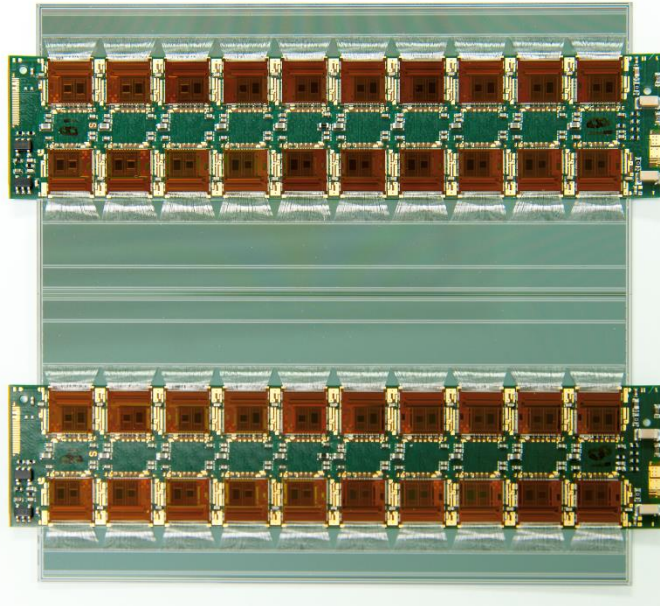
Panel dimensions: 300mm x 200mm
Hybrid dimensions: 24mm x 107.6mm



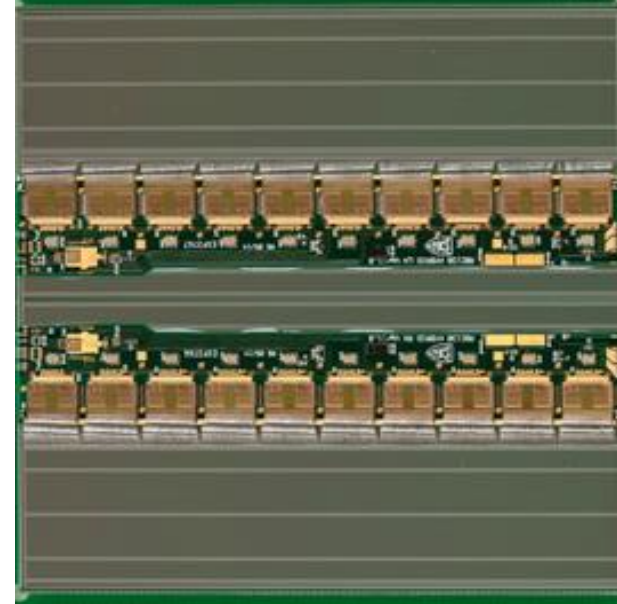
Module Design



250 nm prototype



130 nm prototype

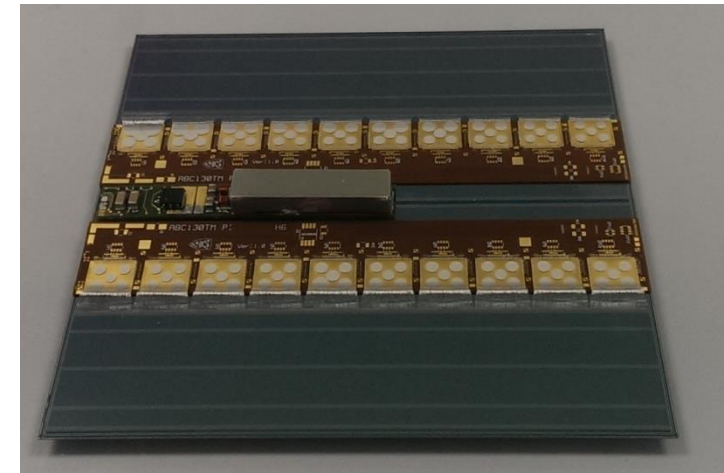
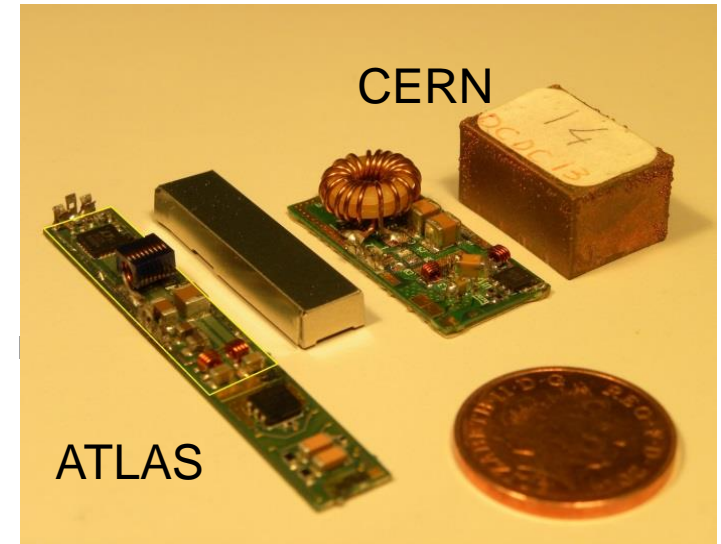


- Collaborative effort between sensor, ASIC, and hybrid designers important
 - Reduced material by 40%, hybrid bonding times by ~60%, module bonding times by ~30%
- Reduced estimated production time by ~1 year

Module Powering



- Baseline powering choices are serial powering for pixels (ATLAS) and DC-DC for the strips.
 - DC-DC base layout and FEAST ASICs provided by CERN PH-ESE
- We have since optimized material use by shrinking packaging (from 0.1% to ~0.05% X_0 per module)
 - Custom flat coils are important to reduce height which drives clearances within a layer
- Also have shown that they can operate on sensor with no noise effect.
 - Single testable object with no additional material



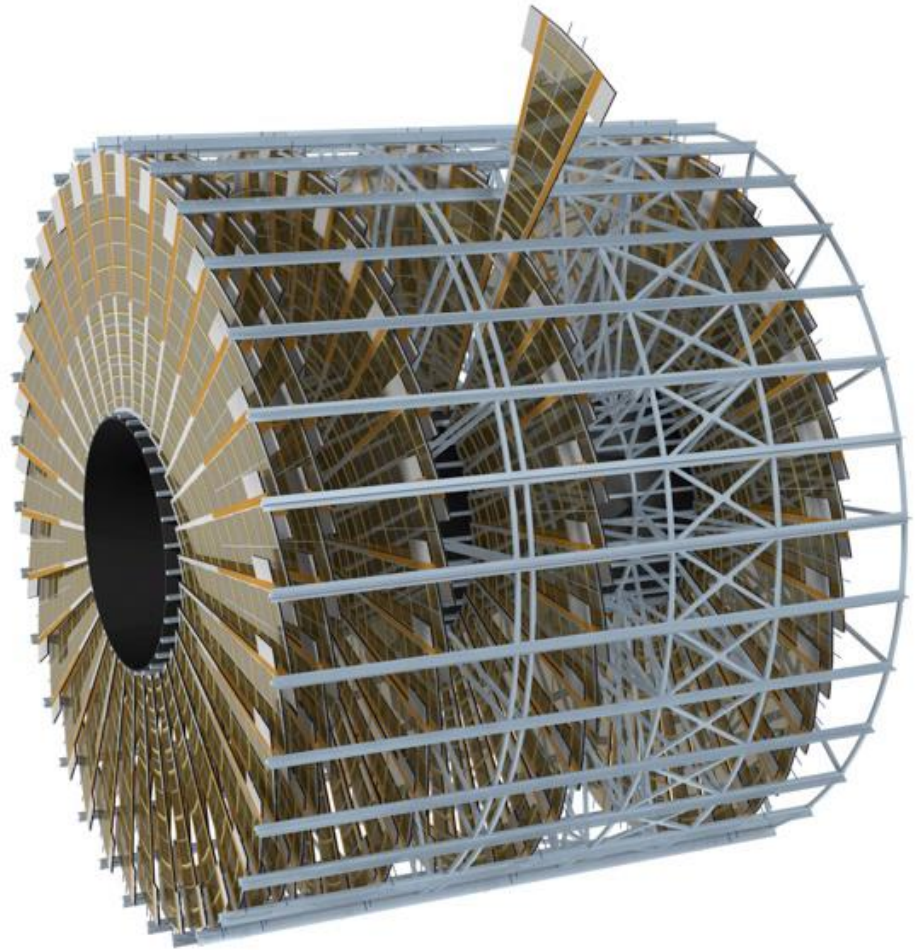
Embedded coil

Low profile 'flat' coil ~1.2mm high

Assembly Sequence



- Stave and petals designed to end insert
 - Larger global structures/testing earlier in the build
- Stave/petals also require systems-like test for burn-in early in cycle
 - Larger scale info early in build process

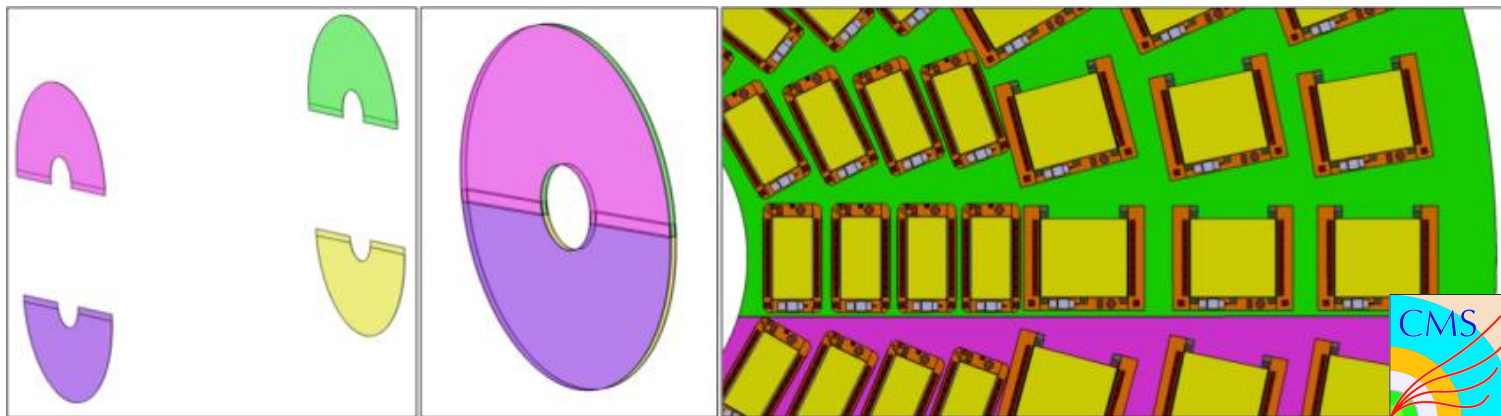
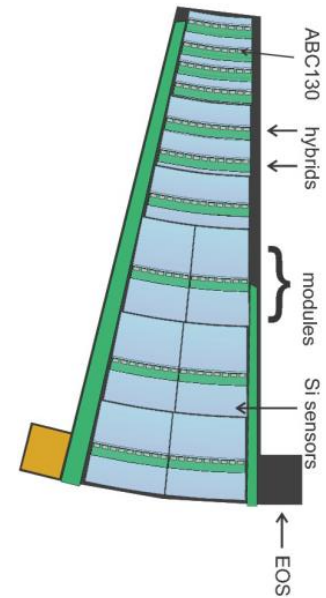
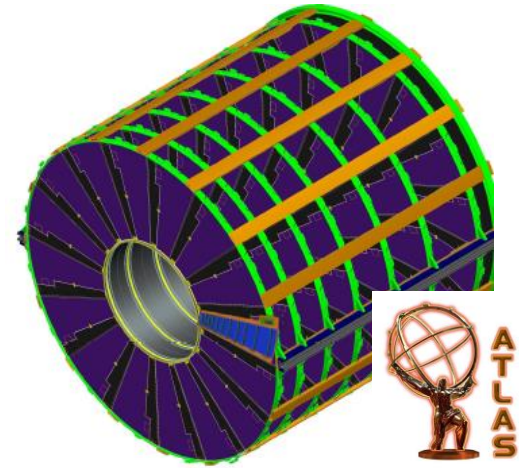


Local Support

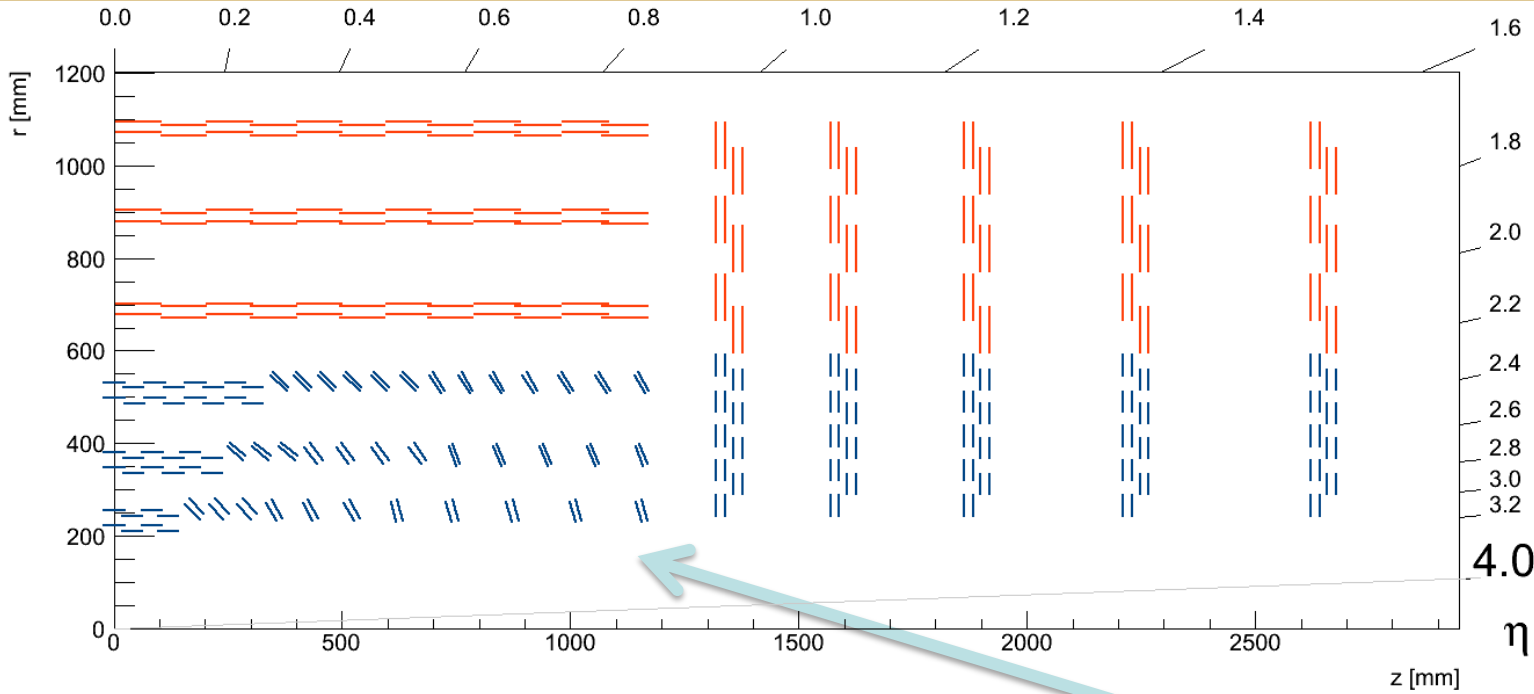
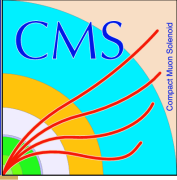


End Cap Concepts

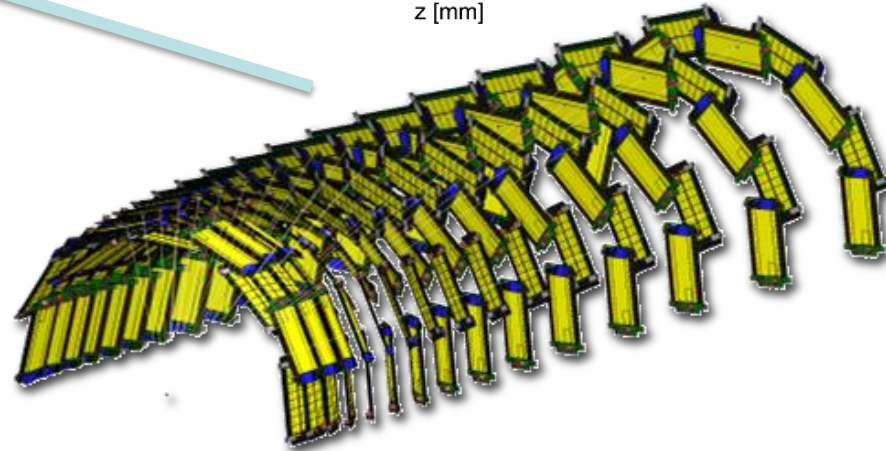
- Very different concepts
 - CMS: Rectangular modules (same as barrel) tiled on 4 surfaces on two large disks, each made of 2 dees.
 - ATLAS: Trapezoidal modules glued onto petals (32 petals in a disk). Inserted into larger global structure
- Two experiments effectively switched basic concepts
 - Suggests end caps are hard
 - Can either minimize module types or material overlaps
 - Can either minimize material in big supports or have easier (smaller) items to build/install/repair



Beyond baseline?



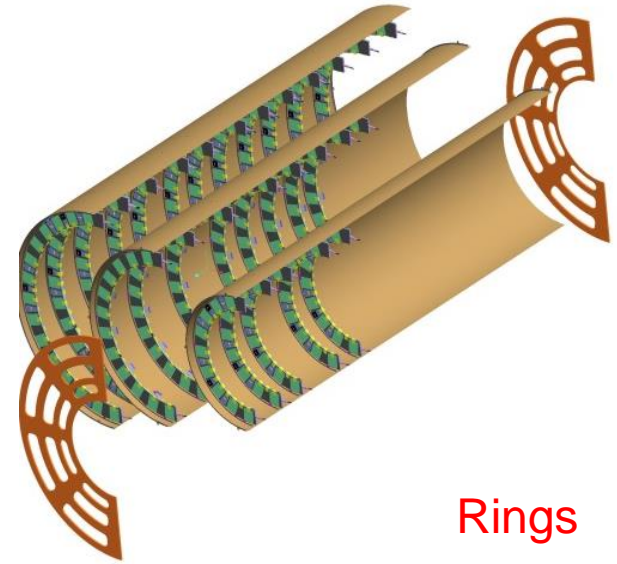
- Variant of BPS with progressively tilted modules
- Short central section followed by groups of rings with same tilt
- Same coverage and ~same tracking performance with a smaller number of modules



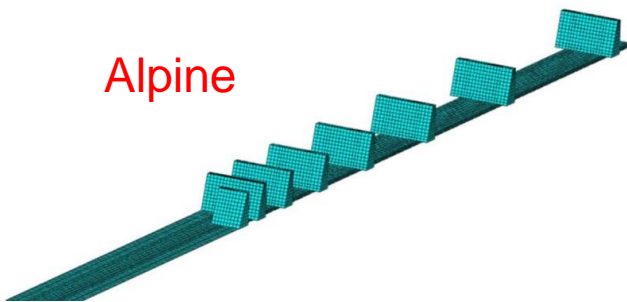
Pixel mechanical Structures



- Many different carbon fibre structures under consideration
 - Less silicon for same coverage
 - Move flexibility in layout optimization
 - More stiffness for same material



Rings



Alpine



Conical

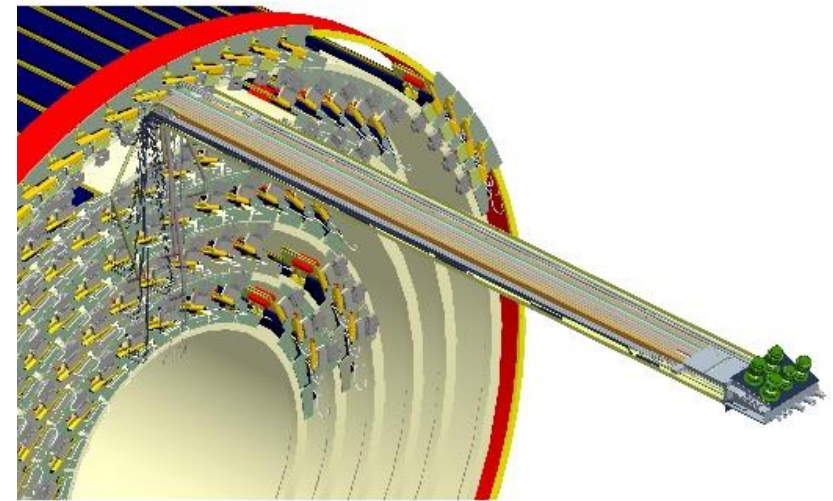
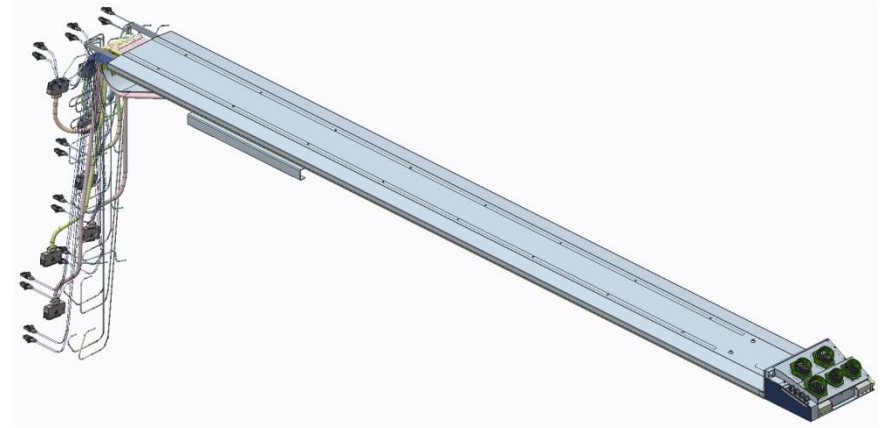


I-Beam

Services



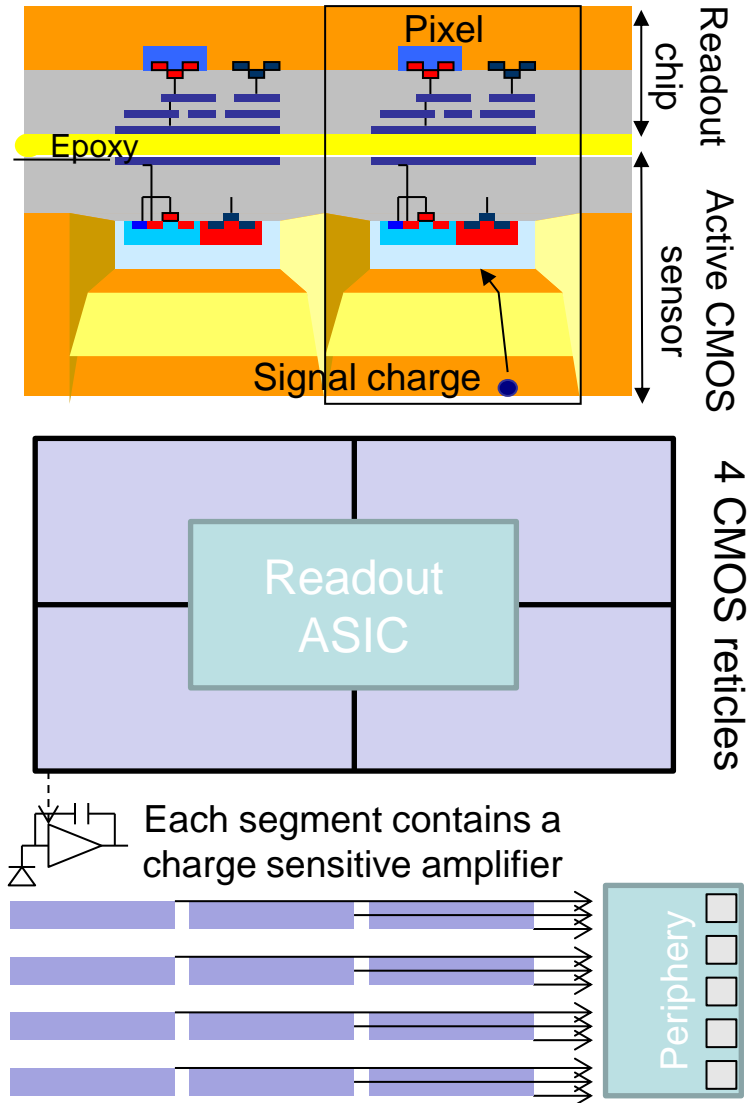
- Services was a major source of material in current trackers
 - Dominate source of faulty modules
- Manifolding and multiplexing service key for material reductions
- ATLAS using service modules which can pre-assembled and tested extensively
 - Reliability is extreme important due to manifolding/multiplexing
 - LV voltage and cooling choices drive the material budget.



Active CMOS Sensors



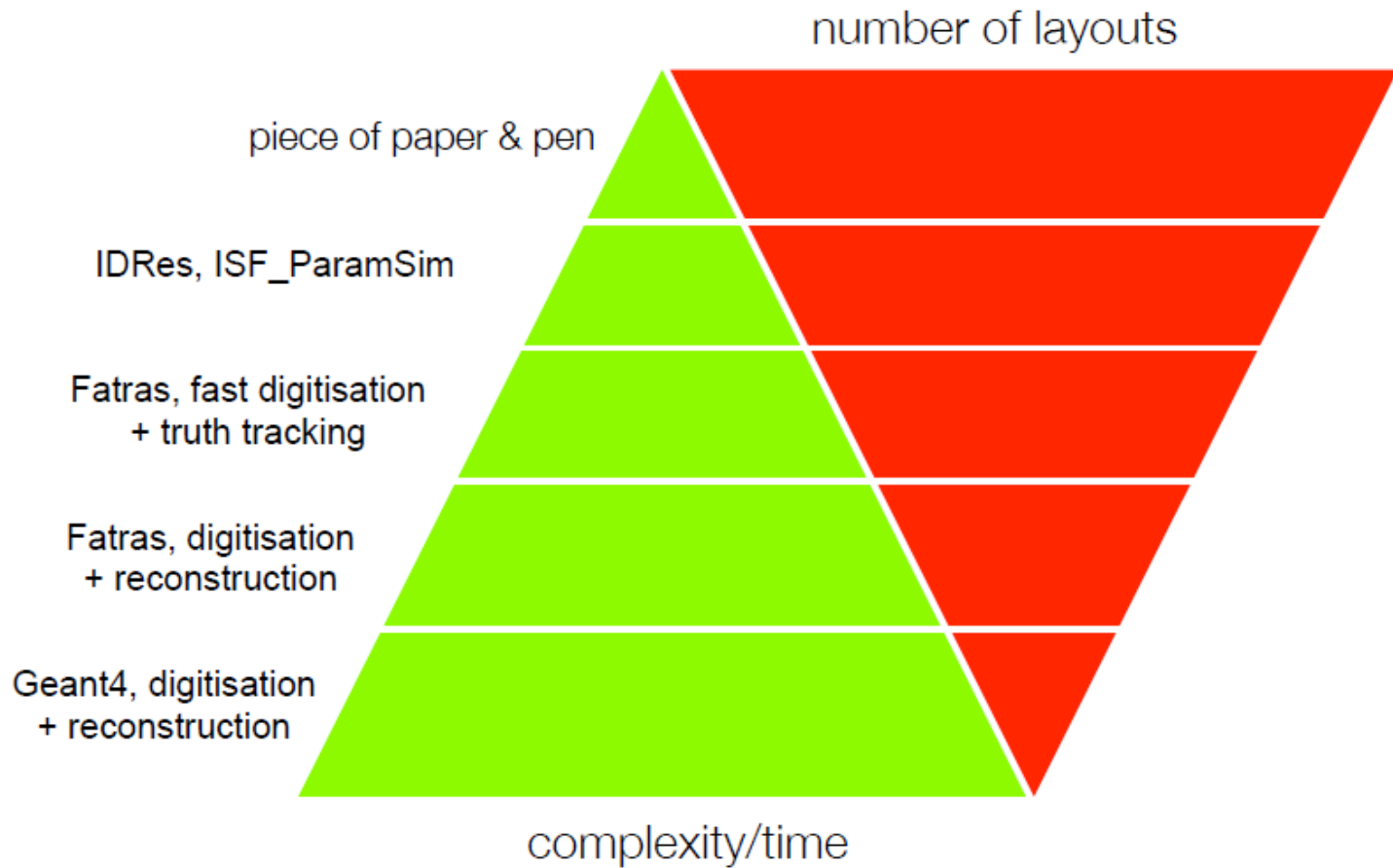
- Three variants of active CMOS sensor R&D underway due to potential cost savings and performance gains. All have separate readout ASICs.
 - Pixels: one-to-one matching between ASICs and sensor. Capacitive coupling possible.
 - Macro-pixels: metal layers are used to route larger pixels into standard pixel ASIC
 - Strips: segments are bought to periphery circuit. Periphery designed to have less than $\frac{1}{2}$ wire bonds than standard modules



Conclusion



- A great deal of R&D pursued for the HL-LHC tracker upgrade
 - Development is still needed in many areas
- The basic “rules” for building a larger tracker ($\sim 100\text{s m}^2$) are applicable anywhere
 - Need to think of industrialization, scaling, producibility and rates
 - Services and powering are often overlooked
- A few baseline technologies are direct relevant
 - C4 bumping, thin kaptons, DC-DC converters, co-curing, ALCF, CF
- Many concepts not fully realized could easily find a home at CLIC
 - CMOS active sensors, various mechanical concepts



3

Tool Matrix

Tool	material maps	inactive/noisy channels	inactive modules	alignment studies	pile-up studies					
piece of paper & pen	-	-	-	-	-					
IDRes	-	-	-	-	-					
Fatras, fast digitisation + truth tracking	<5%	-	+	○	-					
Fatras, digitisation + reconstruction	<5%	+	+	+	+					
Geant4, digitisation + reconstruction	+	+	+	+	+					

Performance

Matrix (guesstimates & achievements)

	hit coverage	resolution (singleP)	efficiency (singleP)	resolution (jets)	efficiency (jets)	fake rate	vertexing res.	vertexing fakes	vertexing eff.	btagging
piece of paper & pen	5%	10%	-	15%	-	-	-	-	-	-
IDRes	2%	10%	-	15%	-	-	-	-	-	-
Fatras, fast digitisation + truth tracking	+	<5%	<5%	5%	5%	<5%	<1%	<1%	<1%	15%
Fatras, digitisation + reconstruction	+	~1%	+	<5%	<5%	+	+	+	+	<10%
Geant4, digitisation + reconstruction	+	+	+	+	+	+	+	+	+	+