

2-M LONG MODEL PROGRAMME FOR THE 11 T DIPOLE PROJECT

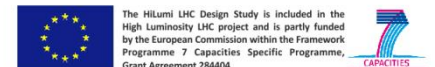
WP11

Conceptual specification EDMS 1370117

Ref. LHC-MBH-ES-0002

Work Package Leader: F. Savary

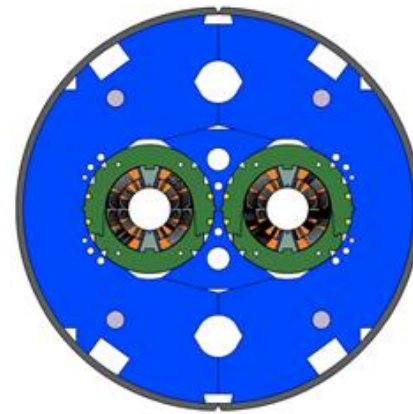
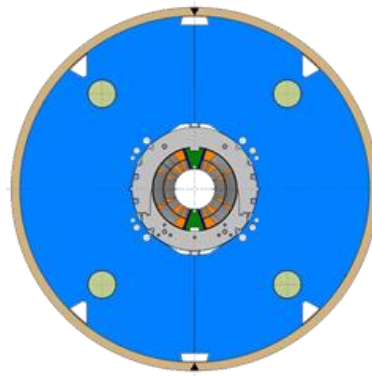
Project Engineer: D. Smekens



Scope

- The CERN model programme comprises the fabrication of 10 models of 2 m length in two configurations: a single aperture structure, and a two-in-one
- Based on the technology developed at FNAL
- Started effectively in the middle of 2011
- Will allow setting up at CERN the necessary infrastructure, and developing know-how for the construction of high field magnets made of Nb₃Sn conductor
- Mandatory step prior to designing and fabricating full length magnets
- A major step towards the development of high field magnets for future accelerators

Models



| Identification | Single / Two-in-One | Type of SC Strand |
|------------------------|---------------------|-----------------------------|
| MBHSM101 (single coil) | Single | RRP 108/127 |
| MBHSP101 | Single | RRP 108/127 |
| MBHSP102 | Single | RRP 132/169 |
| MBHSP103 | Single | PIT120 (or PIT114) |
| MBHDP101 | 2-in-1 | RRP 108/127 – RRP 132/169 |
| MBHDP102 | 2-in-1 | RRP 108/127 – PIT120 |
| MBHSP104 | Single | RRP 132/169 |
| MBHDP103 | 2-in-1 | RRP 132/169 – RRP 132/169 |
| MBHSP105 | Single | PIT120 |
| MBHDP104 | 2-in-1 | PIT120 (or PIT114) – PIT120 |

Objectives

- Produce an integrated field of 119 Tm at 11.85 kA, which is the nominal operation current of the LHC main dipoles, i.e. a nominal magnetic flux density of 11.23 T at the center of the bore, with a margin of ~20% on the magnet load line
- A geometric field quality with low-order field errors below 10^{-4} unit
- Develop further the technology currently available at FNAL, and adapt it to meet the requirements of the accelerator sector (e.g. robustness, reliability, maintainability) ... taking into account the need of industrialization in view of the future series production
- Test two variants of SC strands made from different manufacturing routes, namely RRP and PIT
- Understand the quench behavior and field quality of Nb₃Sn magnets
- Study solutions to critical problems or processes like the magnet protection, the fabrication of quench heaters, the reaction treatment, and the coil impregnation

Schedule

| Model / Year | 2014 | | | | 2015 | | | | 2016 | | | |
|---------------------------|------|----|----|----|------|----|----|----|------|----|----|----|
| Model / quarter | Q1 | Q2 | Q3 | Q4 | Q1 | Q2 | Q3 | Q4 | Q1 | Q2 | Q3 | Q4 |
| MBHSM101 (single coil) | █ | █ | █ | | | | | | | | | |
| MBHSP101 (RRP 108/127) | | █ | █ | █ | | | | | | | | |
| MBHSP102 (RRP 132/169) | | | █ | █ | █ | █ | █ | | | | | |
| MBHSP103 (PIT 120 or 114) | | | | █ | █ | █ | █ | █ | | | | |
| MBHDP101 (SP101 + SP102) | | | | | █ | █ | █ | █ | | | | |
| MBHDP102 (SP101 + SP103) | | | | | | | █ | █ | █ | █ | | |
| MBHSP104 (RRP 132/169) | | | | | █ | █ | █ | █ | | | | |
| MBHDP103 (SP102 + SP104) | | | | | | | | █ | █ | █ | █ | |
| MBHSP105 (PIT 120) | | | | | | █ | █ | █ | █ | █ | | |
| MBHDP104 (SP103 + SP105) | | | | | | | | | █ | █ | █ | █ |

- Duration of 6 to 7 months for a single aperture model
- Duration of 5 to 6 months for a two-in-one aperture model
- A dummy coil will be inserted between SP102 and SP103