

# Belle II Silicon Vertex Detector

Kodali Kameswara Rao  
TIFR, Mumbai

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on the Development and Application of  
Semiconductor Tracking Detectors](#)

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# Belle II @ SuperKEKB

□ Search for physics beyond the standard model using high-statistics samples of B and D mesons and  $\tau$  leptons → design luminosity  $8 \times 10^{35} \text{ cm}^{-2}\text{s}^{-1}$

CsI(Tl) EM calorimeter:  
waveform sampling  
electronics

(positron, 4 GeV)  $e^+$

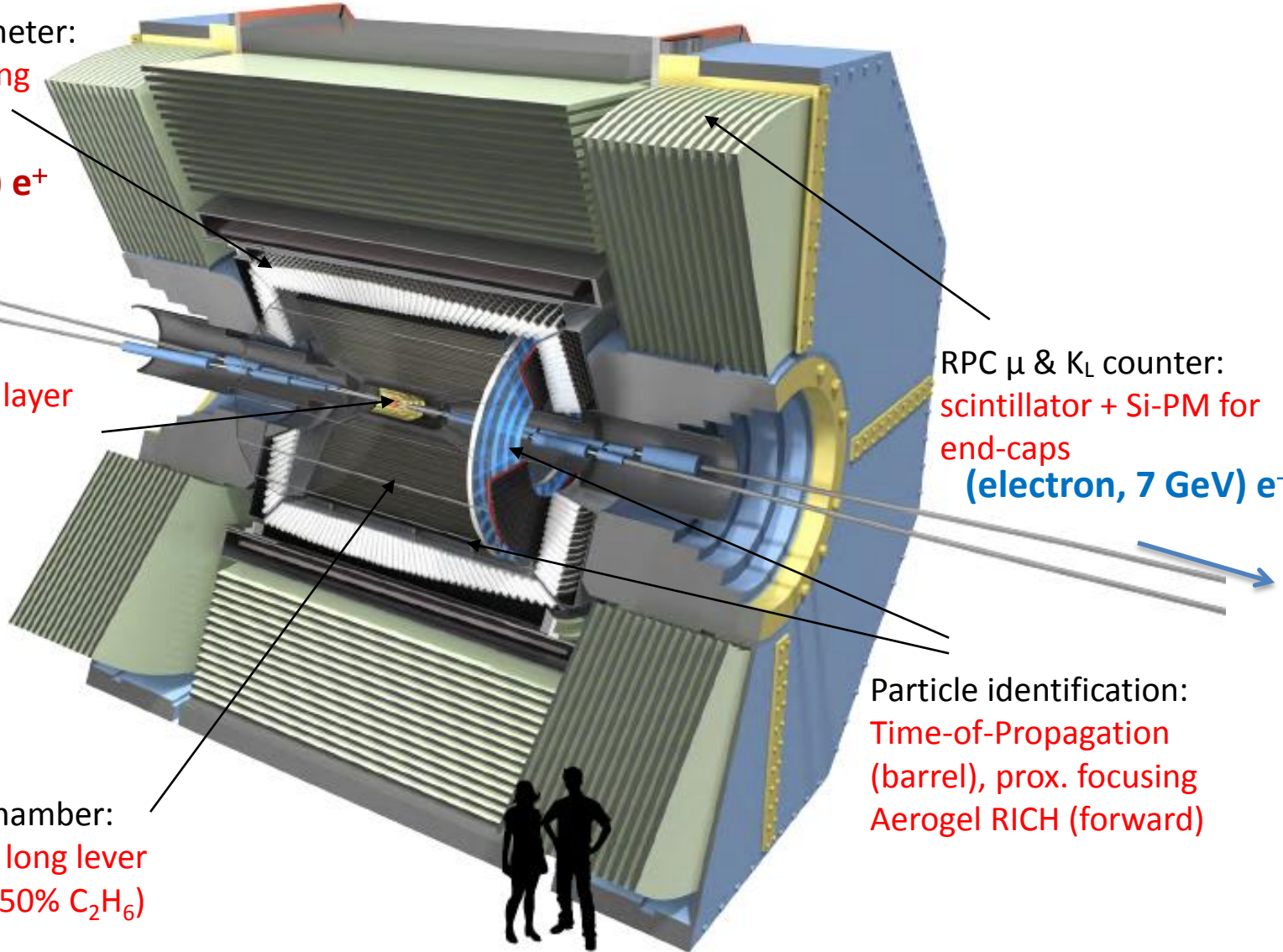
Vertex detector: 2 layer  
PXD + 4 layer SVD

Central drift chamber:  
small cell size, long lever  
arm (50% He+50%  $\text{C}_2\text{H}_6$ )

RPC  $\mu$  &  $\text{K}_L$  counter:  
scintillator + Si-PM for  
end-caps

(electron, 7 GeV)  $e^-$

Particle identification:  
Time-of-Propagation  
(barrel), prox. focusing  
Aerogel RICH (forward)



# Belle II Vertex Detector (VXD)

- Determine the vertex position of the weakly decaying particles
- Measure the two-dimensional track position and momentum for charged particles

- PiXel Detector (PXD)

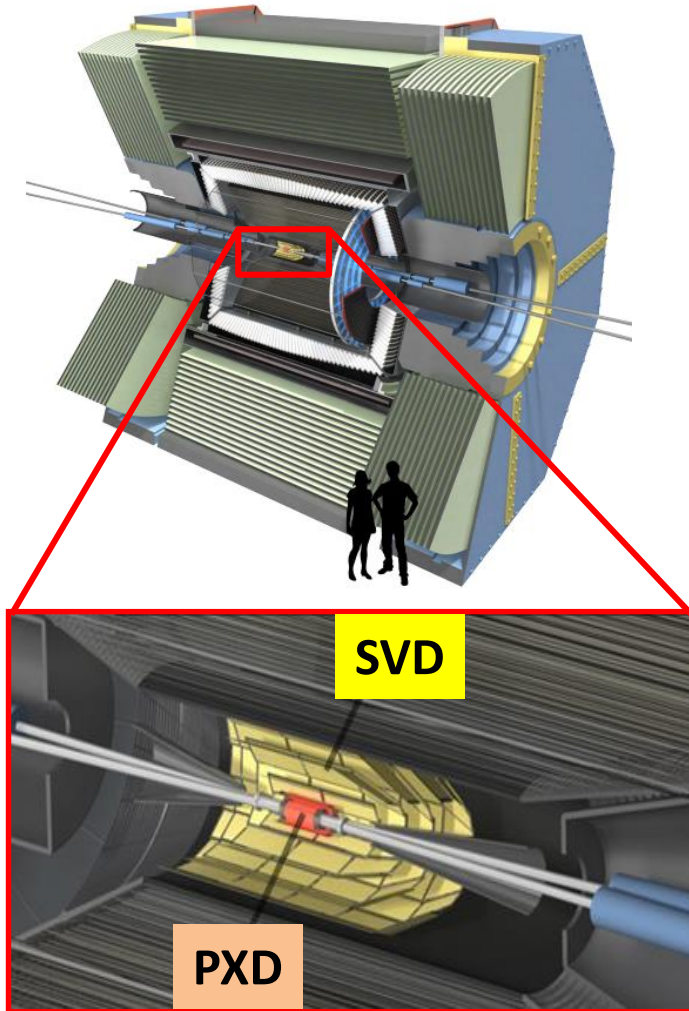
➤ See the next talk

- Silicon Vertex Detector (SVD)

– Double-sided silicon strip detectors

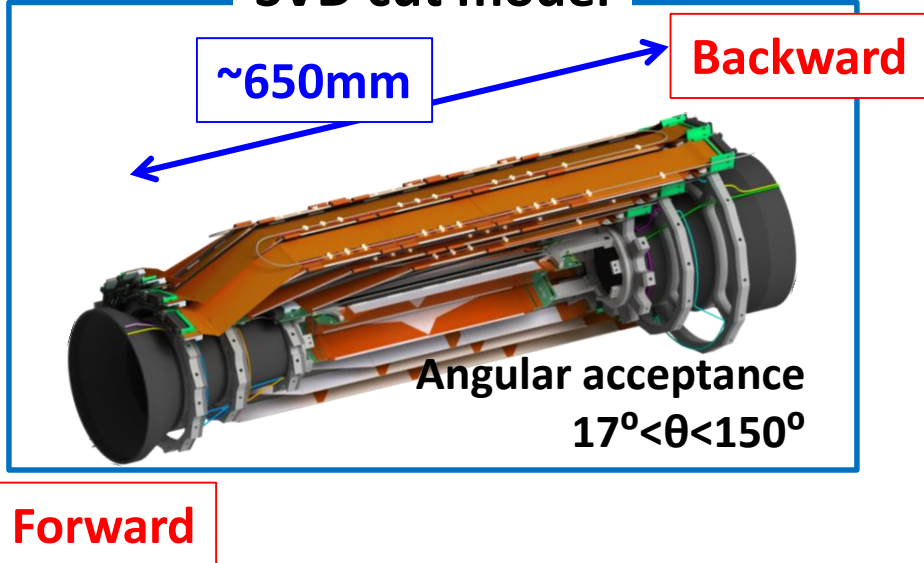
## VXD requirements

- Fast – to operate in high rate environment
- Excellent spatial resolution
- Radiation hard (up to 100 kGray)
- Good tracking capability – to track particles down to 50 MeV in  $p_T$



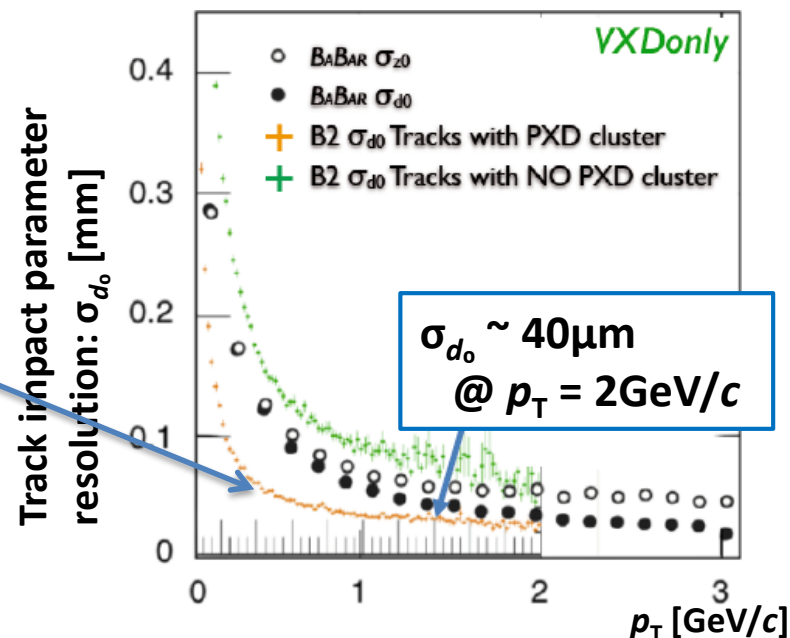
# SVD Structure Overview

SVD cut model

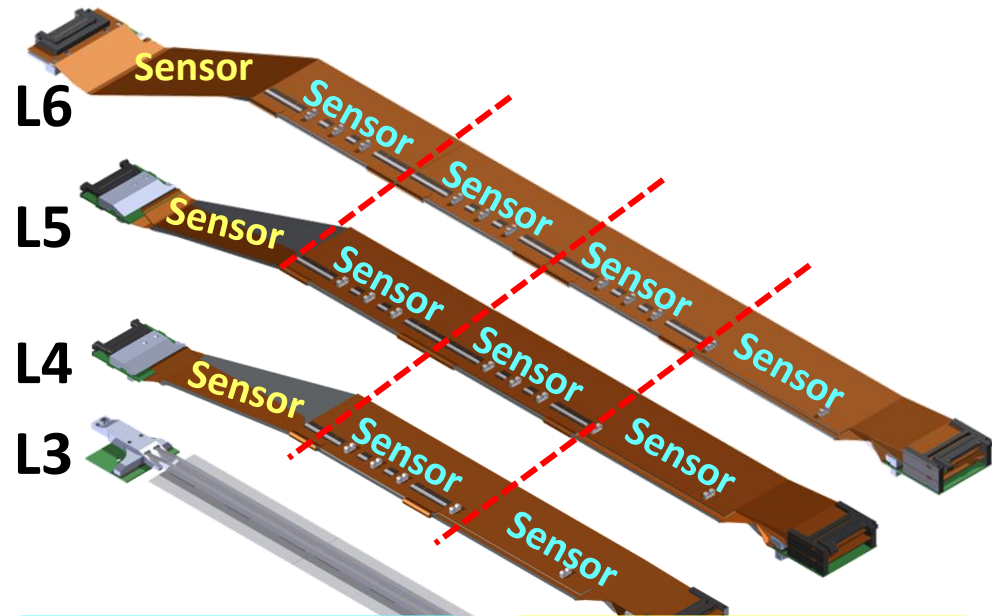
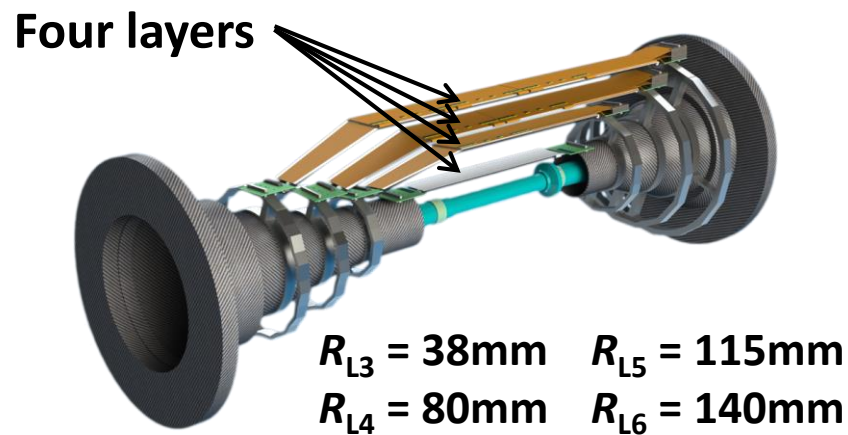


Layer	Institute
3	University of Melbourne
4	TIFR Mumbai
5	HEPHY Vienna
6	IPMU University of Tokyo
FW & BW	INFN Pisa

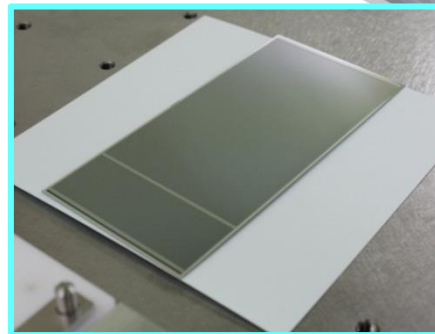
- 4 SVD layers (L3 to L6) composed of ladders arranged in a windmill structure
- Improved resolution at IP with respect to Belle I
- Very light weight – only 0.58%  $X_0$  per layer



# SVD Ladder Layout



Layer	Ladders	Sensors / Ladder	APVs
6	16	5	800
5	12	4	480
4	10	3	300
3	7	2	168



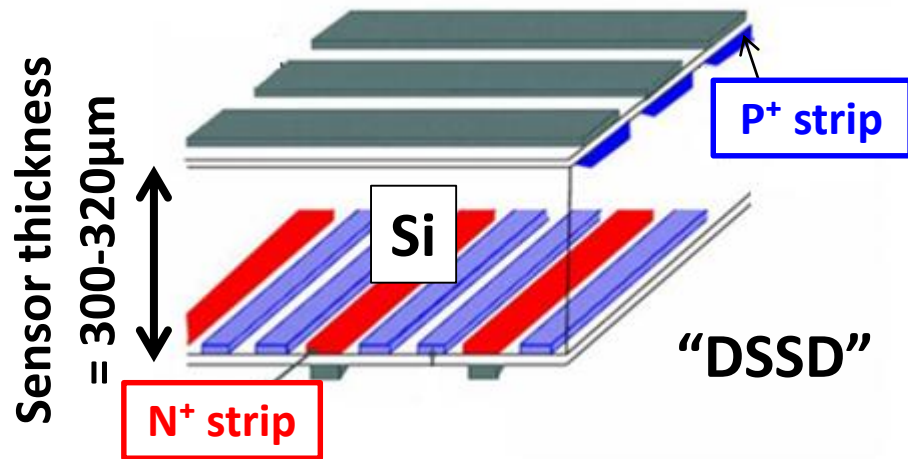
Rectangular sensor



Trapezoidal sensor

# SVD Sensors and Readout ASIC

## Double-sided Si strip detector

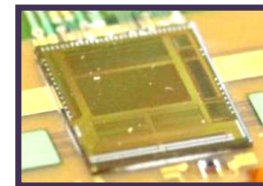


	Rectangular	Trapezoidal
# of <i>p</i> -strips	768	768
<i>p</i> -strip pitch	75 $\mu\text{m}$	50...75 $\mu\text{m}$
# of <i>n</i> -strips	512	512
<i>n</i> -strip pitch	240 $\mu\text{m}$	240 $\mu\text{m}$
Active area	57.7x122.9mm <sup>2</sup>	5890mm <sup>2</sup>

## Readout ASIC (APV25)

- As high hit rate is anticipated at Belle II, the readout chip should have a short signal shaping time for low noise and a good radiation hardness

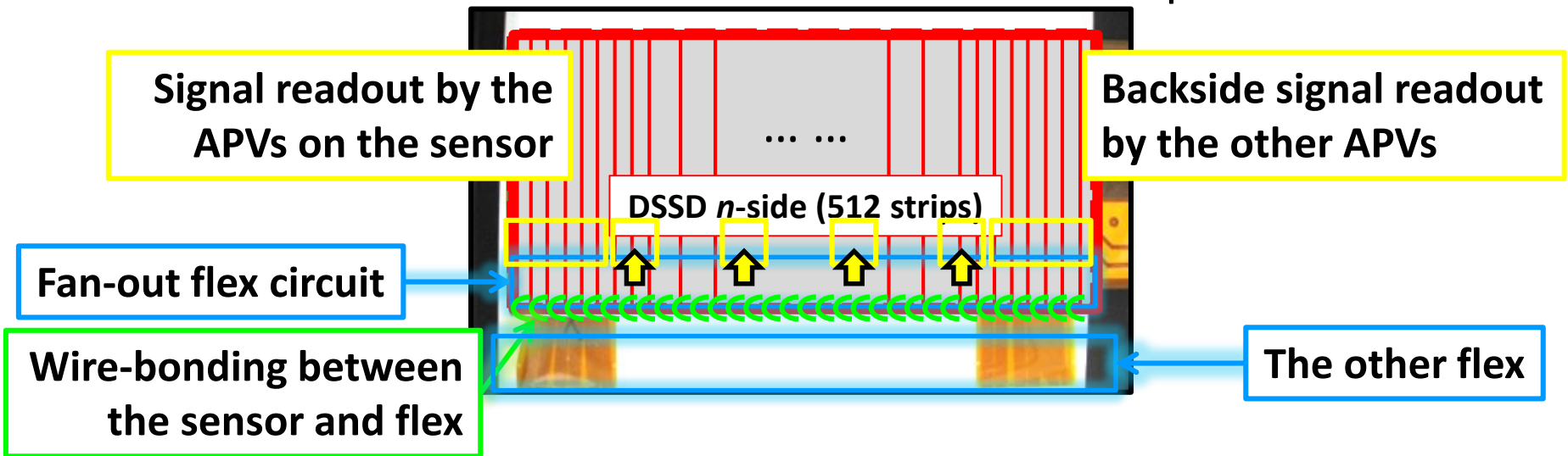
We adopted the APV25



- The APV25 was originally developed for the CMS experiment
  - **Shaping time = 50 ns**
  - **Radiation hardness > 1 MGray**
- Other characteristics
  - # of input channels = **128 / chip**
  - **192-deep analog pipeline** for the dead-time reduction
  - **Thinned down to 100  $\mu\text{m}$**  for the material budget reduction

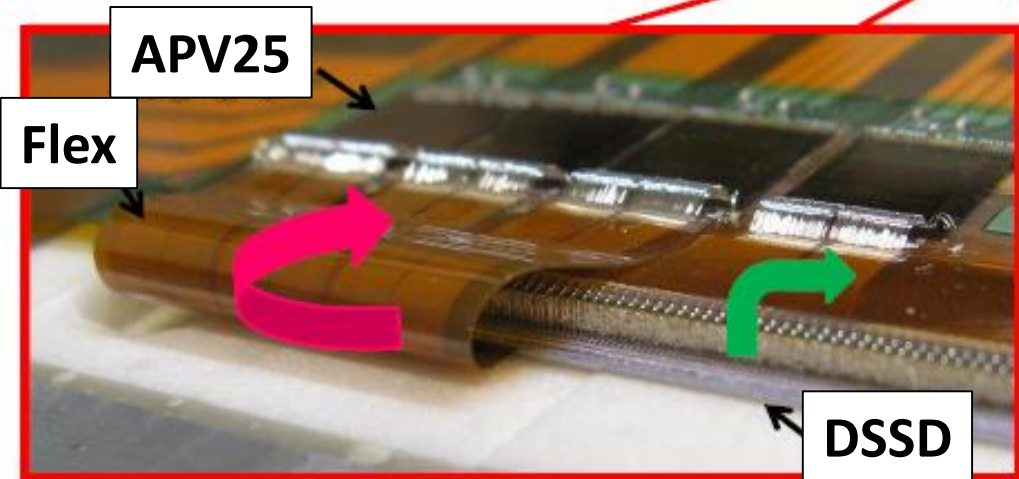
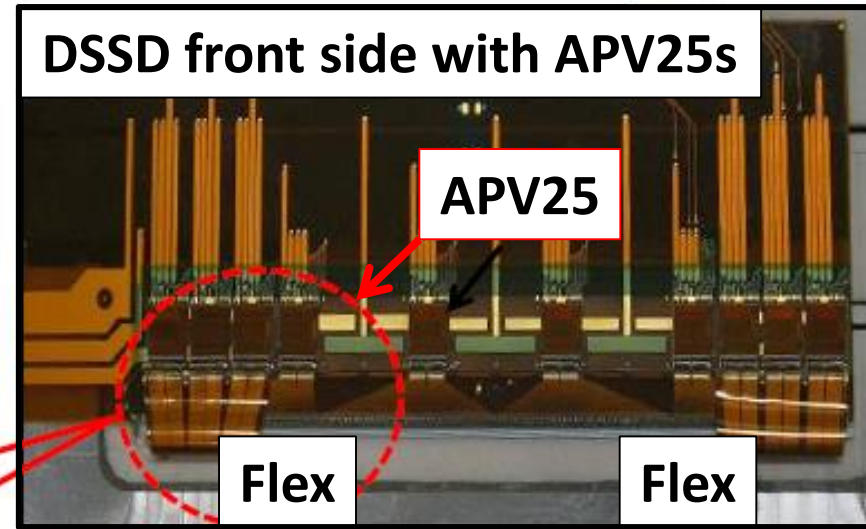
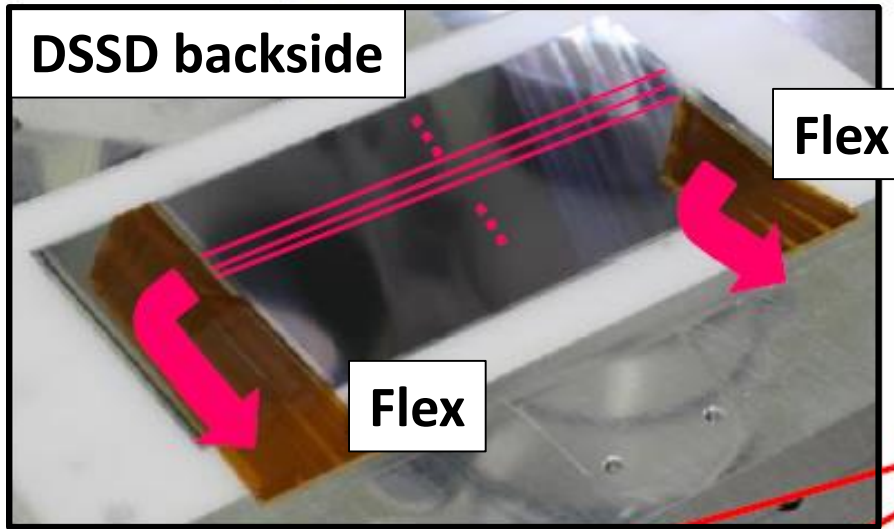
# Chip-on-Sensor “Origami” Concept

- APV25 on sensor
  - APVs for the inner sensors are placed directly on DSSDs to reduce the analog path length (capacitive noise)
- P-side readout
  - Signals on the sensor backside are brought to the upper side by other flex circuits and readout by APV25 chips mounted on the top



*Readout ASICs on the same side & line → easier chilling by a single cooling pipe*

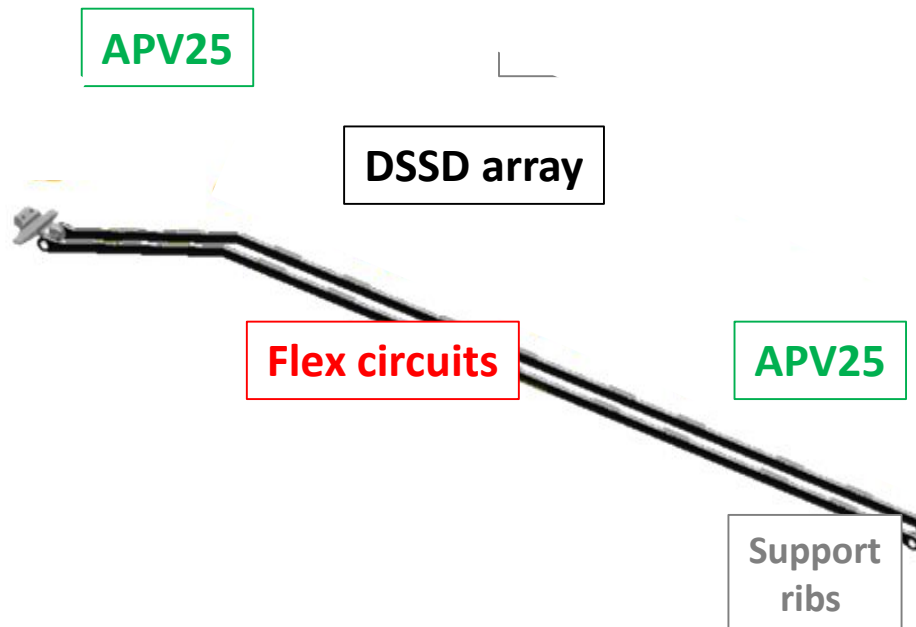
# A Snapshot of the “Origami” Concept



The backside signals are transmitted to the APV25 via bent (and glued) flex circuits

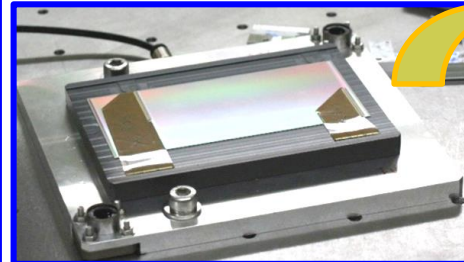


# SVD Ladder Assembly

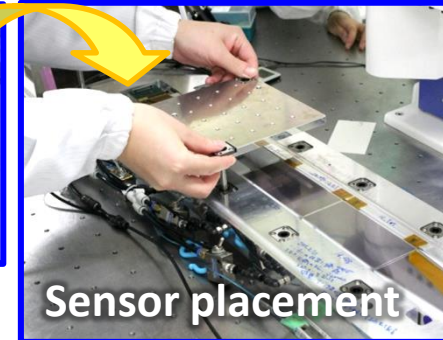


## Precision DSSD alignment

DSSDs are handled with precision assembly jigs [ $O(50\mu\text{m})$ ], on which the sensors are fixed by vacuum chucking

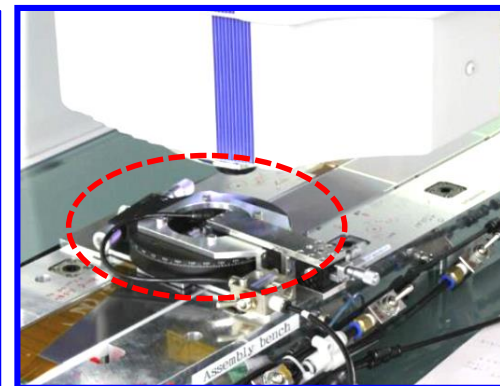


Sensor fixed on a jig



Sensor placement

Sensors are aligned with a precision of  $10\mu\text{m}$  by a position tuning jig with monitoring through a CMM

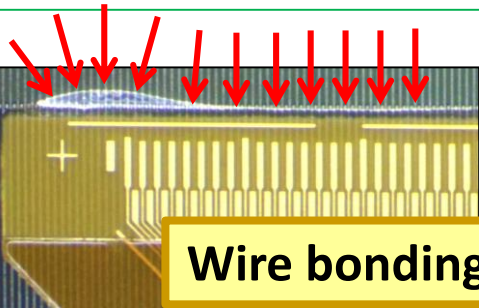


# SVD Ladder Assembly

## Ladder fabrication: gluing

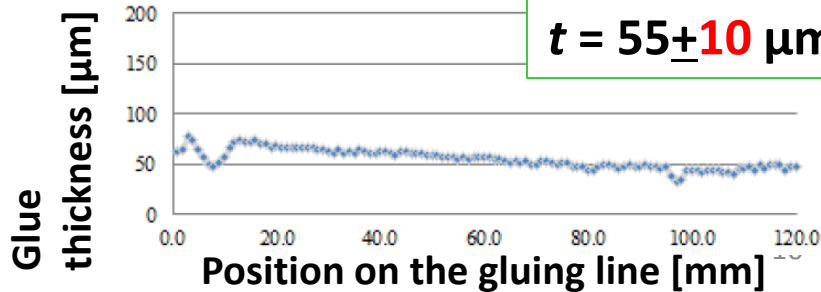
Ladders are fabricated by gluing the components by Araldite®2011

Glue spread below bonding pads can affect the bonding yield and pull strength → glue amount and glue lining are controlled by a gluing robot



Appropriate spread of glue to the flex edge

Wire bonding pads

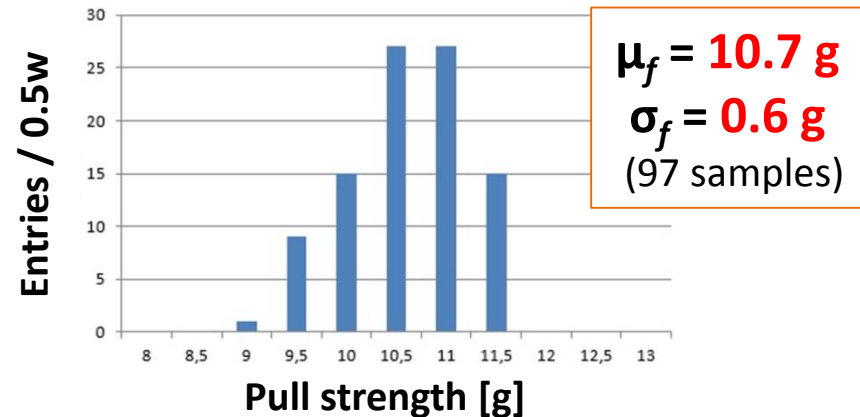


## Electrical connection: wire bonding

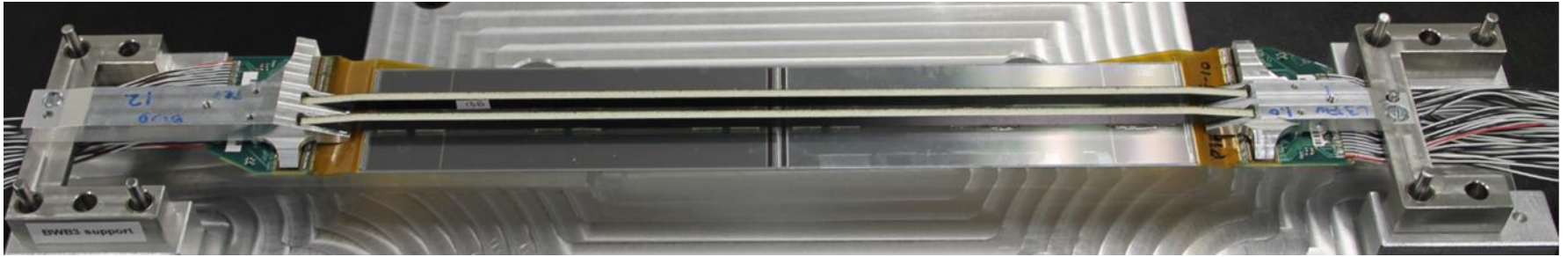
The flex ↔ DSSD strips and flex ↔ APVs are electrically connected by the wire bonding with Aℓ(99%) wire ( $\phi = 25 \mu\text{m}$ )  
Number of total bonds = **450k**



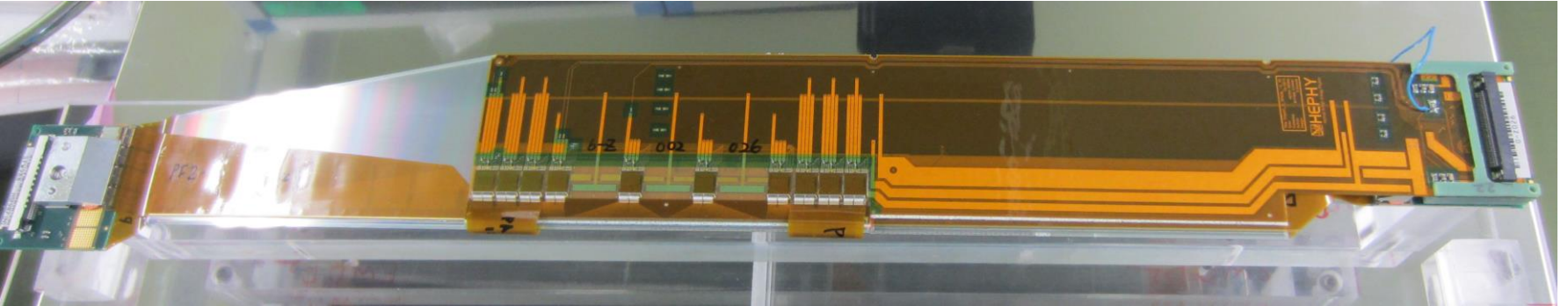
Bonding machine parameters are fine tuned to realize yield > 99% and pull strength  $f: \mu_f > 5\text{g}$ ,  $\sigma_f/f < 20\%$



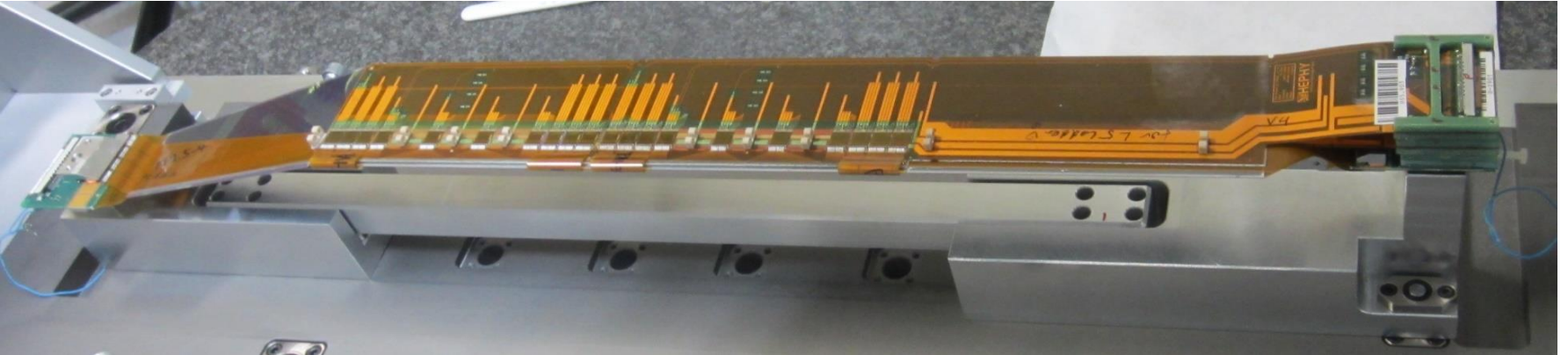
# Assembled Ladders



L3



L4



L5



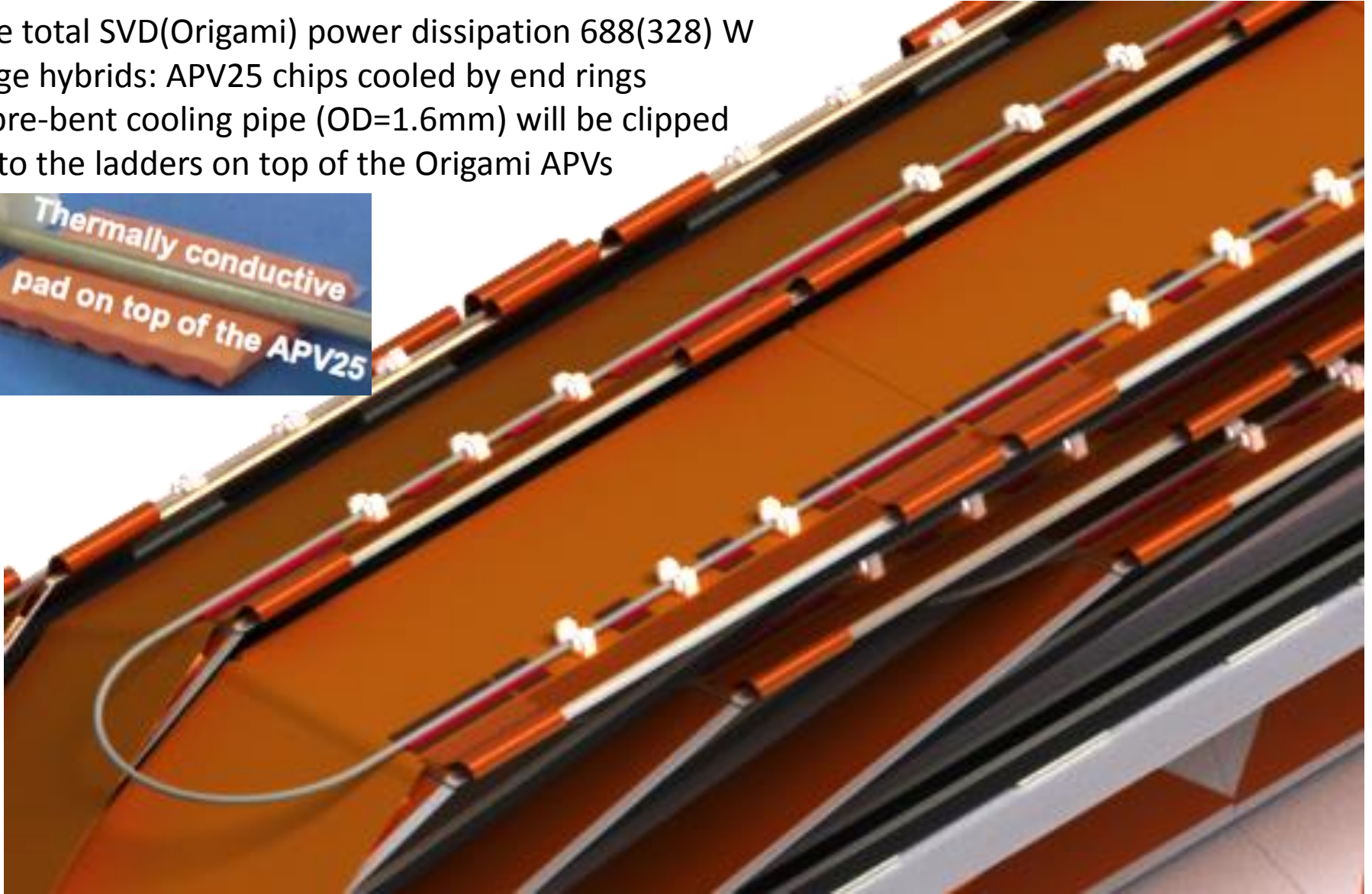
L6

# CO<sub>2</sub> Cooling

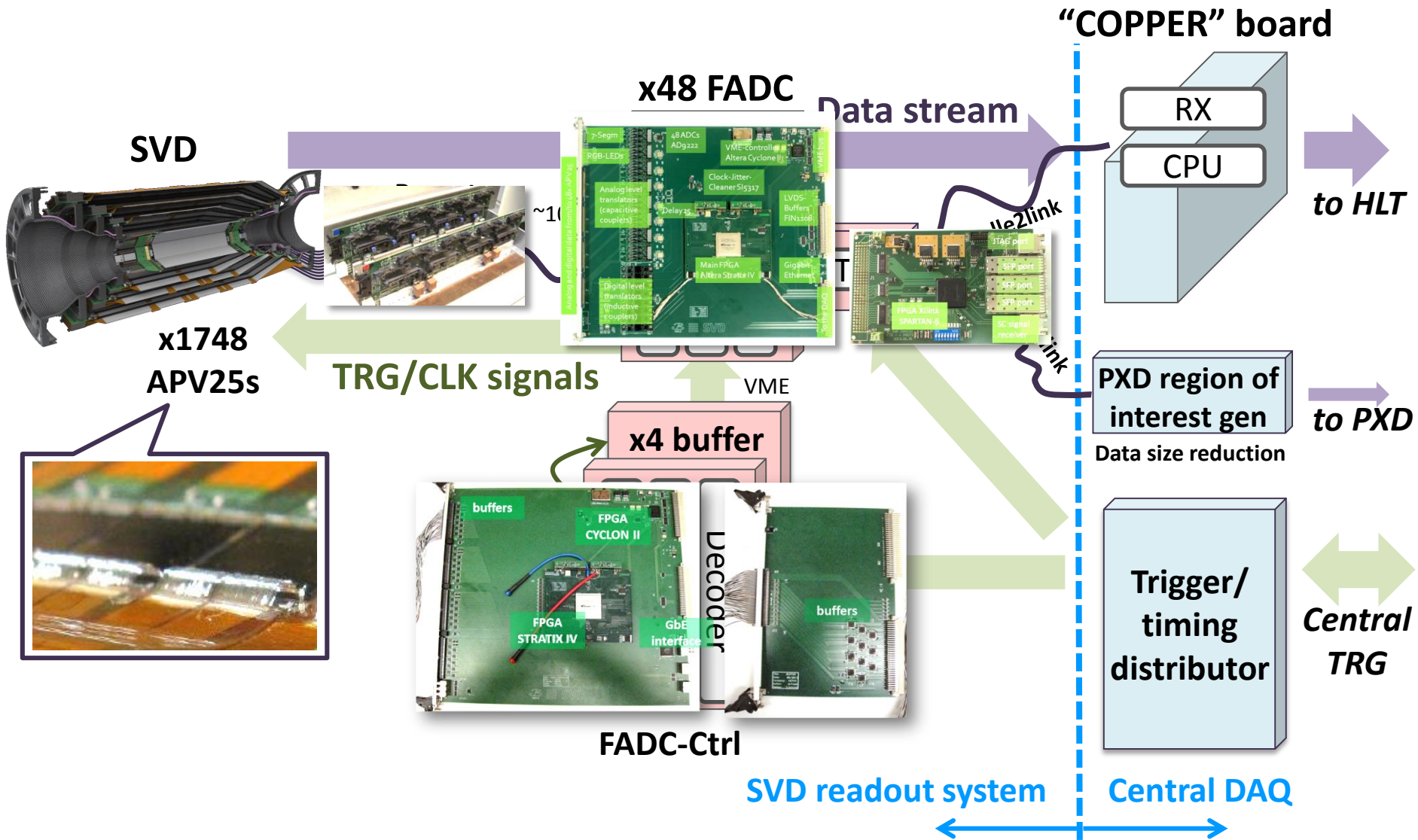
The total SVD(Origami) power dissipation 688(328) W

Edge hybrids: APV25 chips cooled by end rings

A pre-bent cooling pipe (OD=1.6mm) will be clipped onto the ladders on top of the Origami APVs



# FADC Readout System

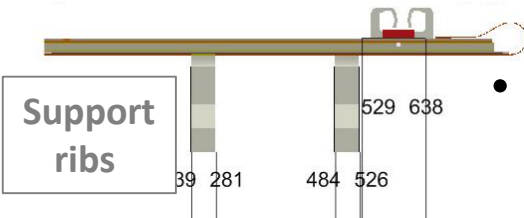


*Prototypes of all components have been developed*

# Electrical Performance Studies

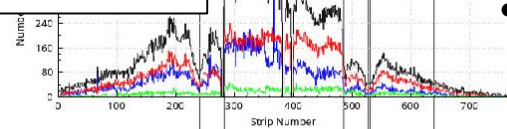
## Study on the full functioning ladder

### Ladder cross-section

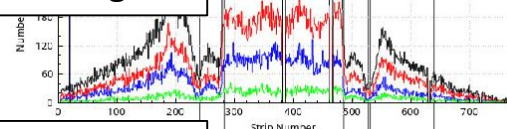


### Hit maps

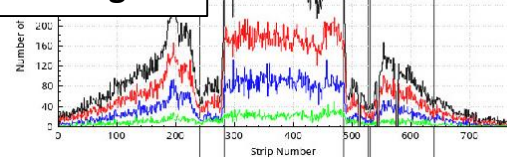
#### FWD rectangular



#### Central rectangular



#### BWD rectangular



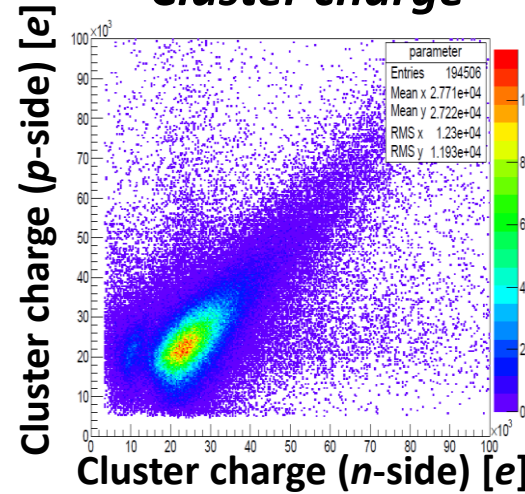
- The ladder is bombarded by  $\beta$ -rays from  $^{90}\text{Sr}$  (12.3MBq)

- Shades by the support ribs are clearly observed in the hit maps

Simultaneous operation of origami sensors worked as expected

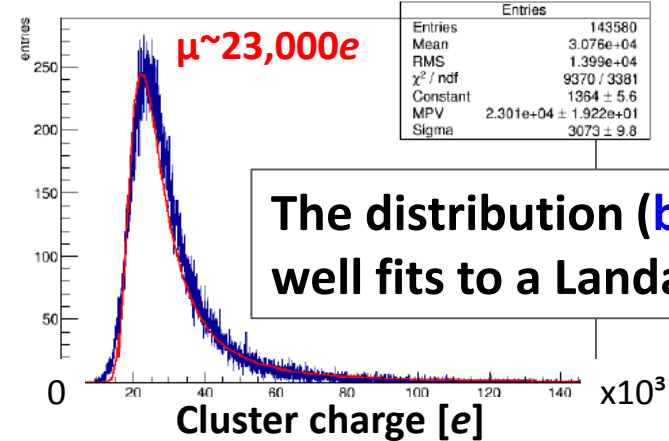
## Study on a single sensor

### Cluster charge



Correlation between  $p$ - and  $n$ -side clusters

### $P$ -side cluster charge ( $\#strip \geq 2$ )

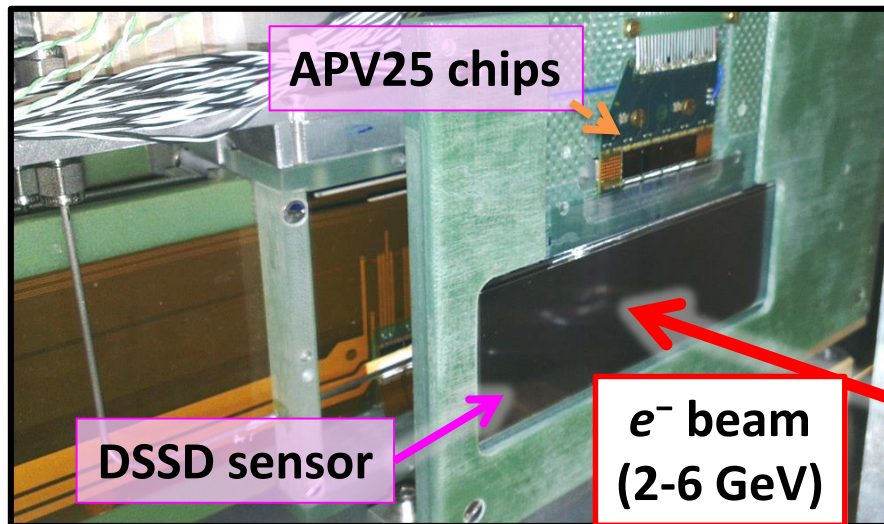


The distribution (blue) well fits to a Landau (red)

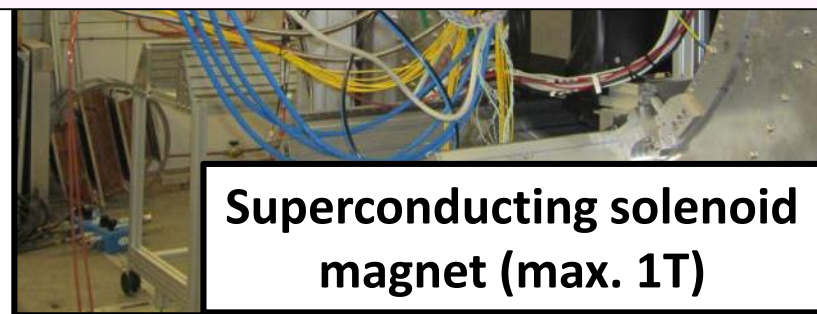
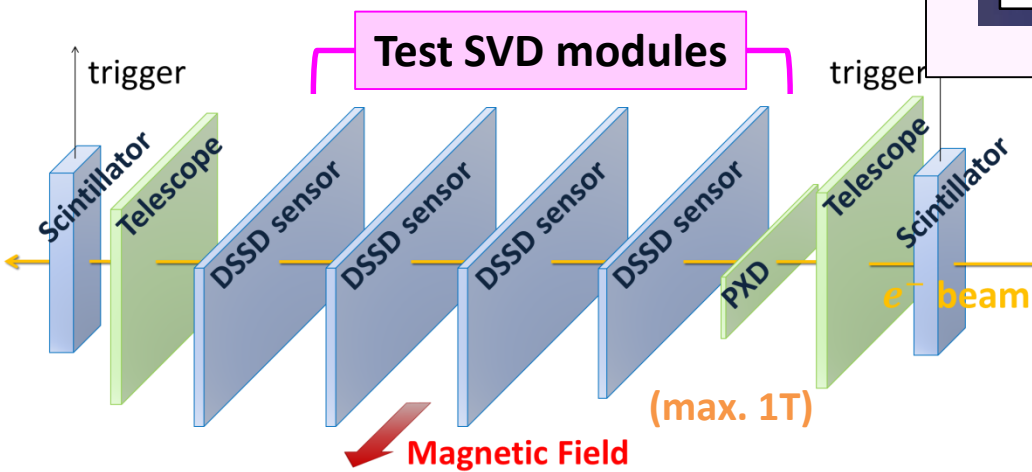
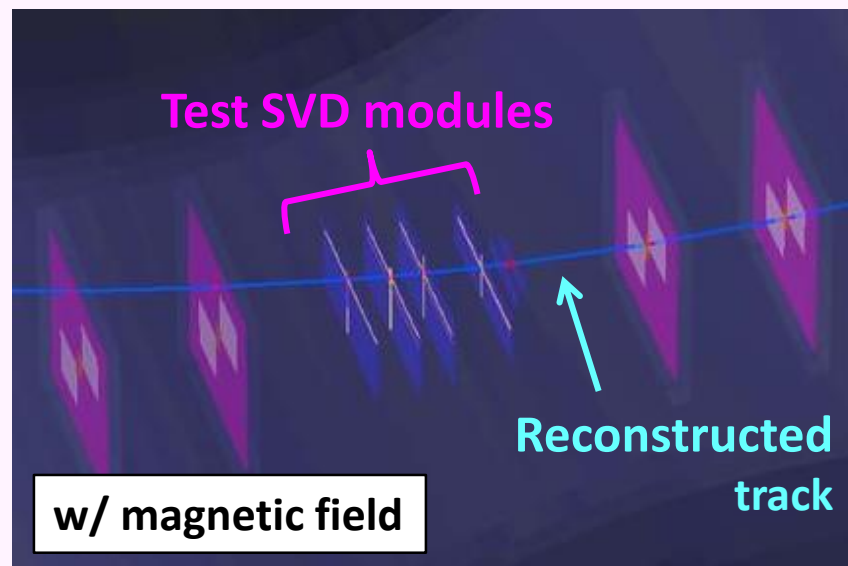
# SVD+PXD DAQ Test @ DESY Beam Line

Jan-Feb 2014

## 4-layers Test SVD modules

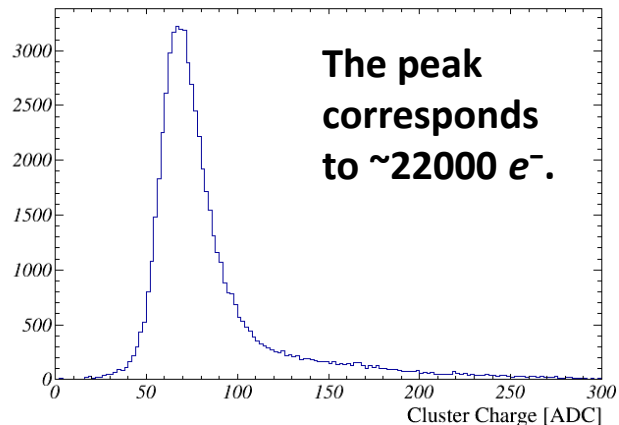


## Event display

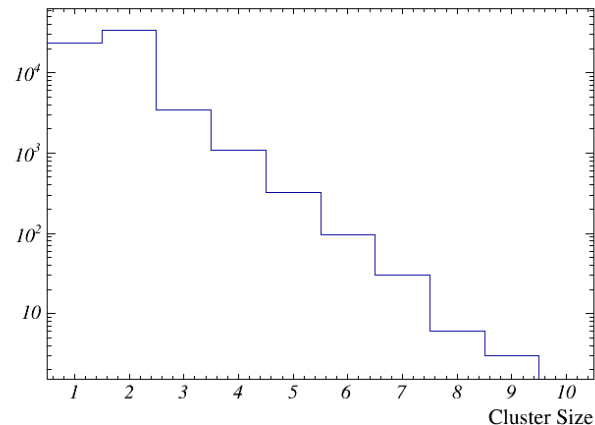


# SVD+PXD DAQ Test @ DESY Beam Line

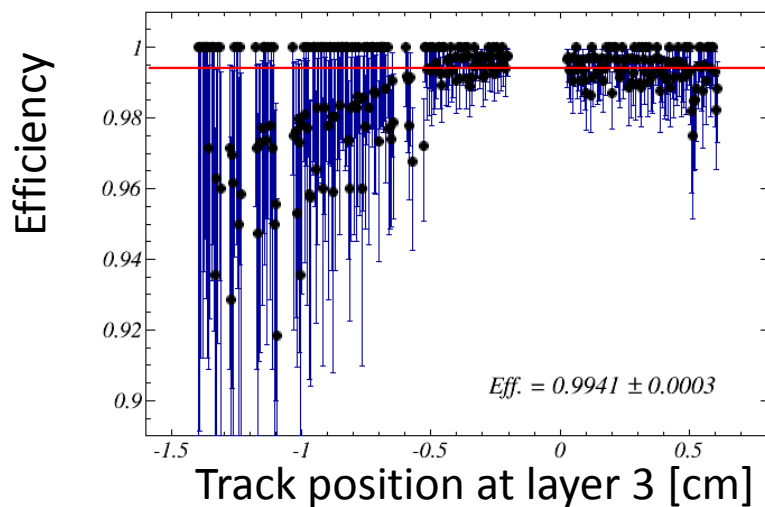
## Cluster charge distribution



## Cluster size distribution ( P side layer 3 DSSD )



## Cluster hit efficiency for tracks extrapolated from other layers



efficiency: 99.4%

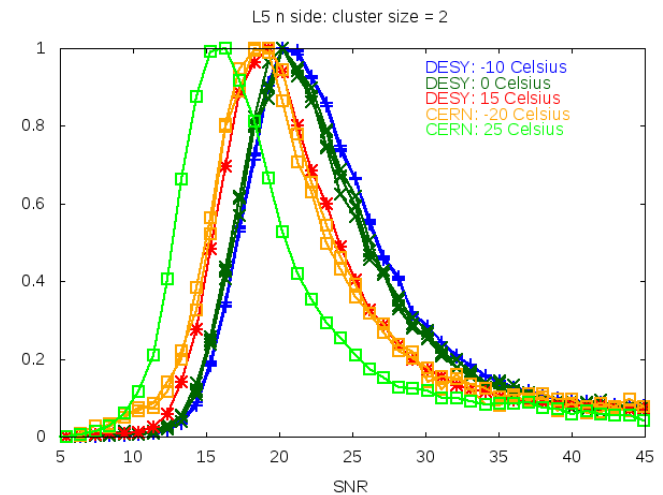
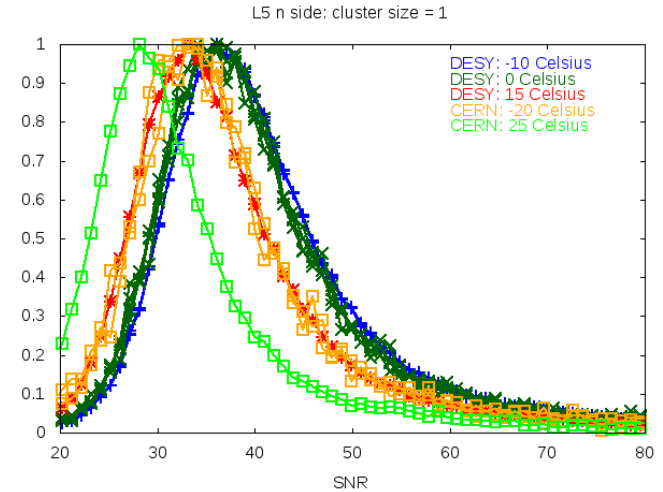
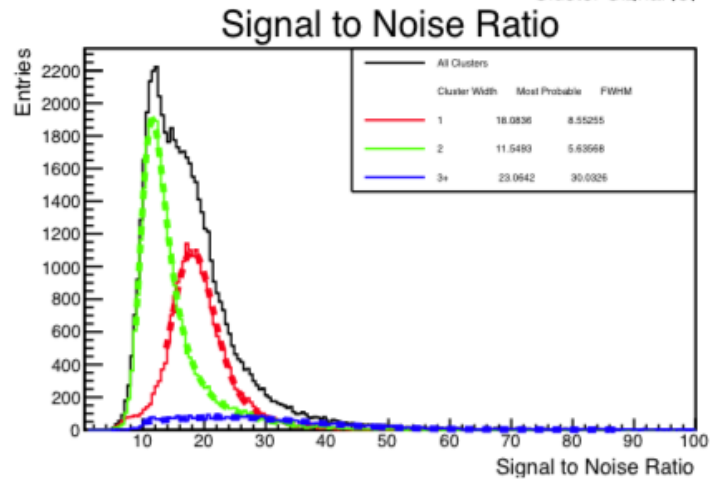
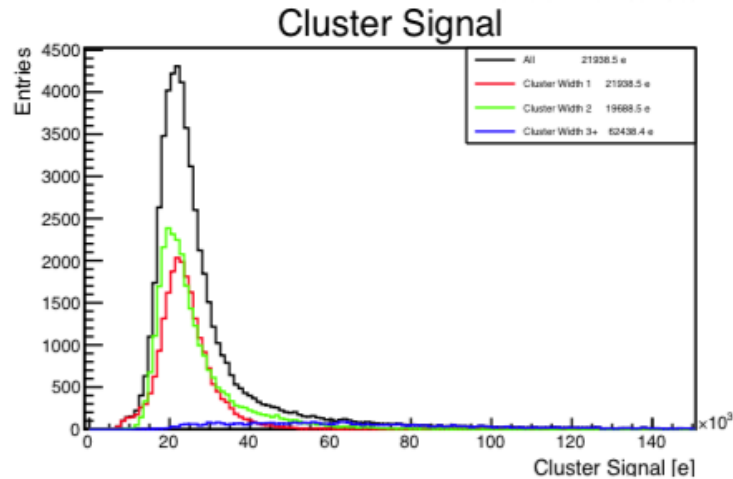


# SVD TEST @ CERN BEAM

Nov 2014

FWD/BWD module, no cooling

L5 module, with/without cooling



# VXD (PXD+SVD) Schedule

<b>Milestones</b>	
<b>First mass production ladder (L3-L6)</b>	<b>Nov 2015</b>
<b>2<sup>nd</sup> beam test</b>	<b>Jan-Feb 2016</b>
<b>Start of ladder mount to support structure</b>	<b>July 2016</b>
<b>SVD readiness in KEK</b>	<b>Feb 2017</b>
<b>PXD readiness in KEK</b>	<b>Apr 2017</b>
<b>PXD+SVD integration</b>	<b>Jun 2017</b>
<b>PXD+SVD combined cosmic ray test</b>	<b>Jun 2017</b>
<b>PXD+SVD installation</b>	<b>Apr 2018</b>
<b>Start of physics run</b>	<b>4Q 2018</b>

# Summary

- SVD is a 4 layer silicon strip detector for the Belle II experiment
  - Together with the PXD it will provide inner tracking
  - Improved track resolution at the IP and better low momentum tracking w.r.t. to the Belle I SVD
- SVD ladders
  - Assembly challenging because of the novel ‘origami chip-on-sensor’ concept
  - The prototype phase is now coming to an end, mass production will start in autumn 2015
- FADC readout
  - Prototypes of the system exist and the full readout chain has been confirmed