

Lessons learned from LHC

LHC Specifics and compromises coming from building the LHC machine in the old LEP tunnel

With input from many LHC experts!

Special thanks to:

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Important lessons learned from the LHC installation

Important lessons learned from the LHC operation

1) LHC Specifics coming from the old LEP tunnel

Dispersion Suppressor: geometry defined by LEP FODO cell

→ requires quadrupole tuning for dispersion matching

Combined experimental Interaction and Injection Regions

→ Implying risk of beam loss and detector damage

→ Implying additional constraints and elements for optics matching and machine protection (e.g. TCLIs and 90° to TDI)

R2E and components in the tunnel: → limited underground space for installation of sensitive components (e.g. PC)

→ Installation of equipment in the tunnel (e.g. QPS & CO PC)

→ R2E and machine availability and efficiency!!!

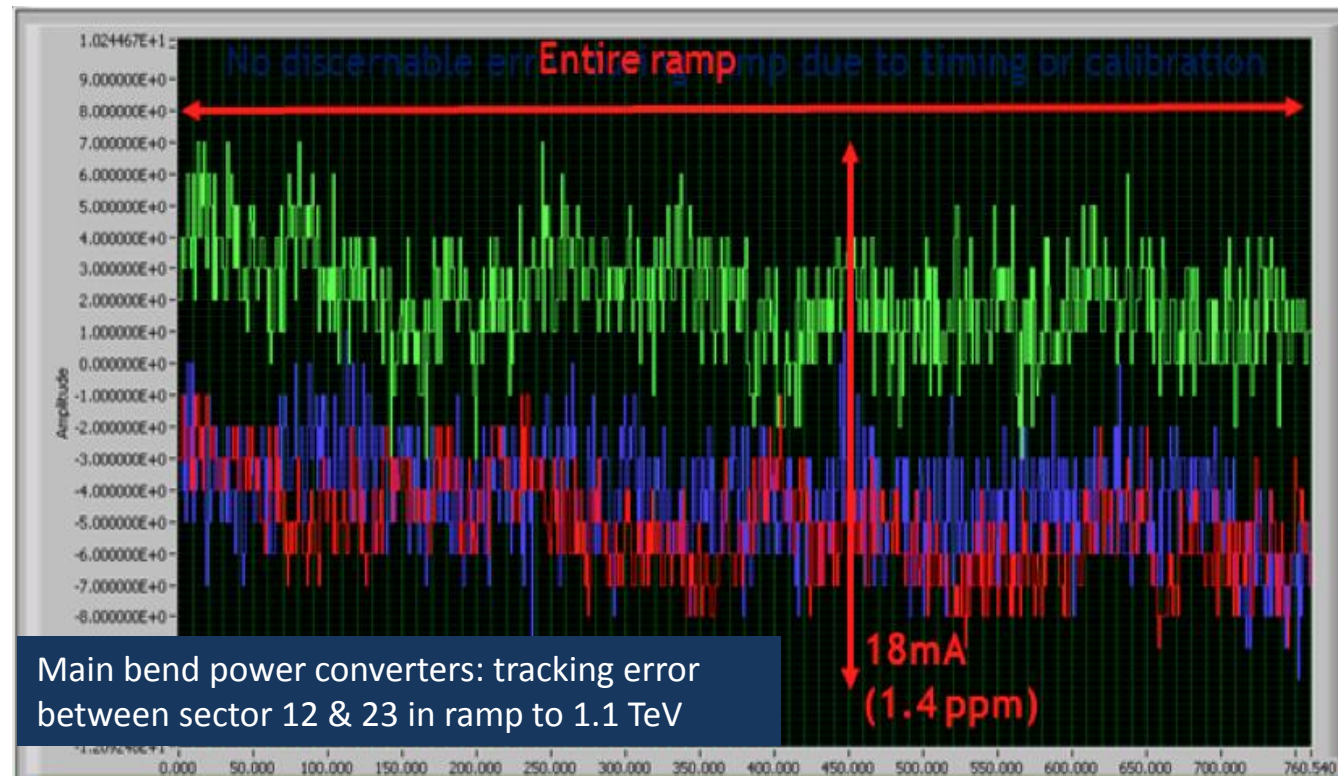
→ Super Conducting Link and new cavern for HL-LHC

2) LHC specific design choices

Powering in 8 separate Sectors (stored EM energy ≈ 1 GJ):

→ ppm Power Converter tracking; matching between sectors, Machine Protection and Energy Tracking

→ Excellent performance of the LHC PCs, ppm level!!!



2) LHC specific design choices

Common triplet for both beams & debris leaving the IR:

- Heat load inside the triplet and D1
- warm D1 and efficient triplet cooling (heat exchanger)
- Machine protection issues with warm magnets

(fast time constants!)

Anti-symmetric optics design: → driven by goal to facilitate simultaneous optics matching for Beam1 & Beam2

- Dispersion is not anti-symmetric → matching routines
- Should be reassessed for FCC (e.g. flat beams etc.)

Series powering of Beam1 and Beam2 quadrupoles:

- limits flexibility of different phase advances between Beam1 & Beam2 → could be reassessed for FCC (e.g. ATS?)

2) LHC specific design choices

Power Converter Noise at locations with $\beta > 4\text{km}$

→ triplet powering layout (in series for intrinsic compensation)

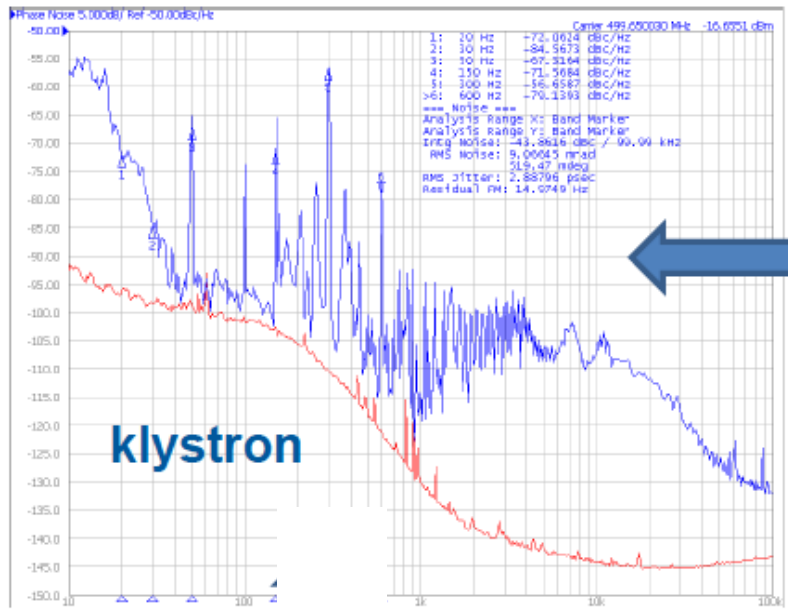
→ HL-LHC follows a different approach for current baseline implying even tighter tolerances for the PC
(but might come back to series powering)

Klystron driven super conducting RF

3) Worries from previous Experiences

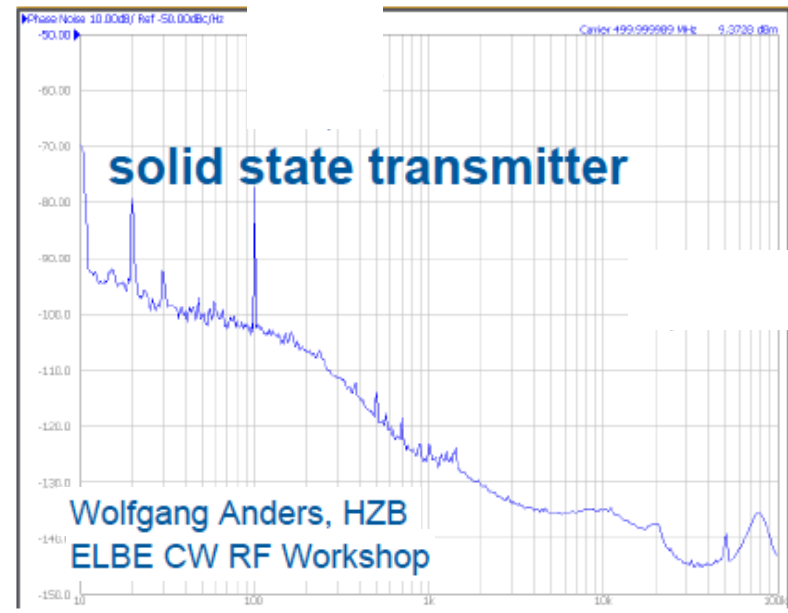
 Klystron driven SC RF and noise:

➔ Excellent experience from LHC!



Noise spectrum of klystron transmitters

without loops



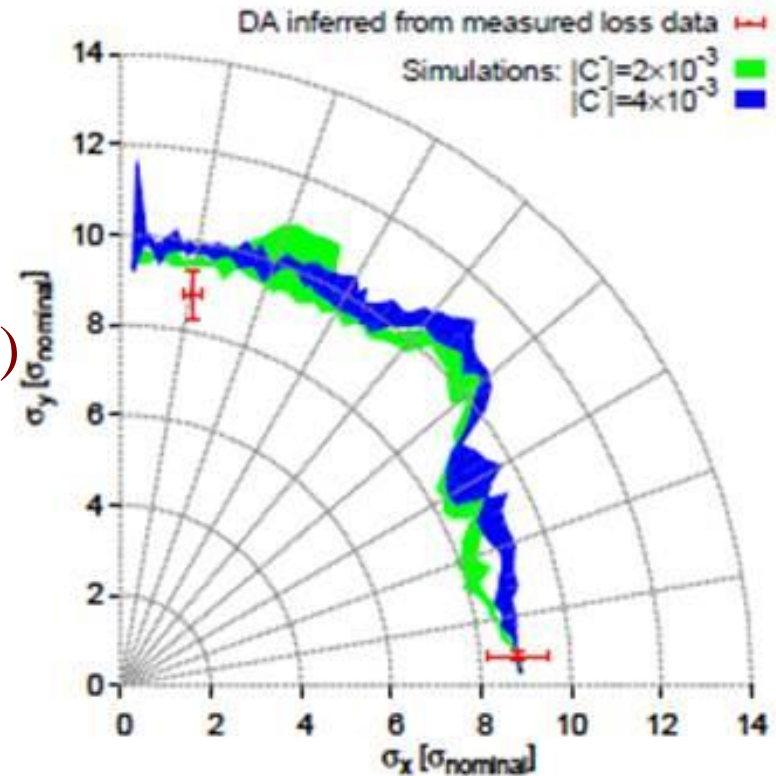
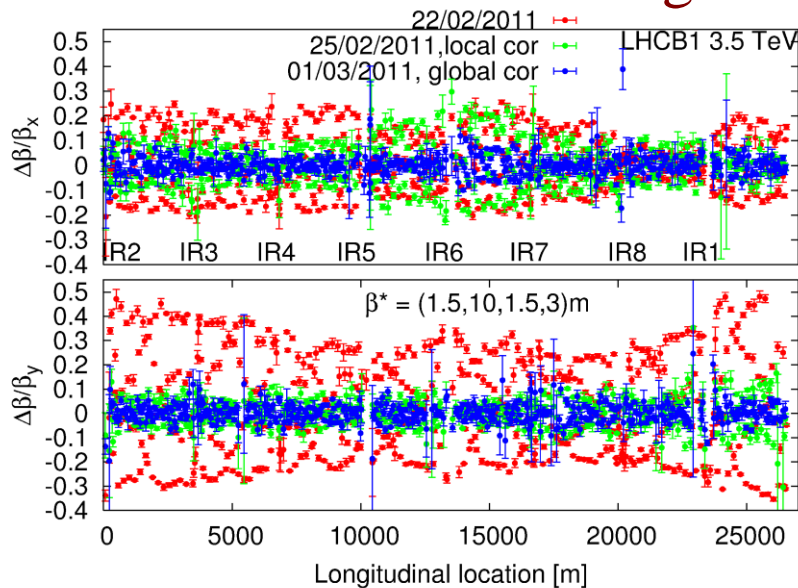
solid state transmitter

Wolfgang Anders, HZB
ELBE CW RF Workshop

3) Worries from previous Experiences

Field Quality and Dynamic Aperture (factor 2 prediction)

- Excellent DA thanks to sorting and manet quality!
- Excellent Agreement for LHC (No noise from PC and RF? Excellent knowledge of optic?)



Profiting of development of distributed computing for long term tracking simulations (e.g. LHC@Home)

3) Worries from previous Experiences

Electron cloud: appeared late on the LHC design table
→ Could not be incorporated by redesign of beam screen
→ Surface conditioning (beam scrubbing) as primary mitigation

Emittance blow-up: → was a big worry for BI and lead to careful estimates for measurements in the LHC
→ great performance in the machine (noise?) and BBQ

Beam-Beam limit: limits suggested by SppS, Tevatron and HERA
→ achieved higher than expected beam-beam parameters during RunI (no RF noise?)

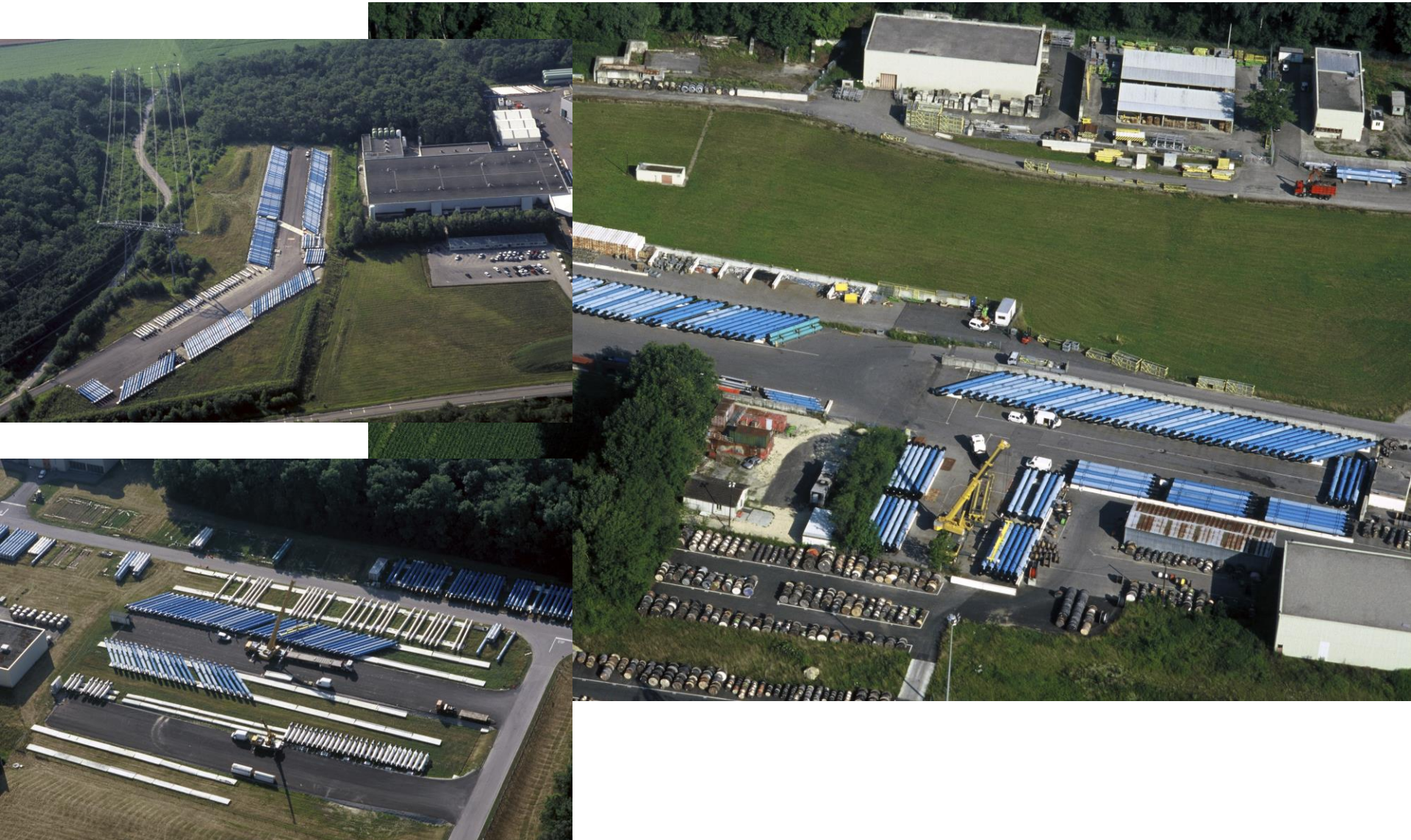
4) Lessons Learned from Installation

Sorting during installation:

- ➔ Was initially judged difficult due to small sample number (≈ 10)
- ➔ Problem with cryogenic supply line (QRL) provided unique opportunity:
 - Ended up with almost 1000 magnets stored on CERN site before installation
- ➔ Allowed sorting by geometry and Field Quality
 - LHC operation clearly benefits from this!
- ➔ Requires significant space on site!!!!
- ➔ Requires sufficient capacity for cryostating and testing

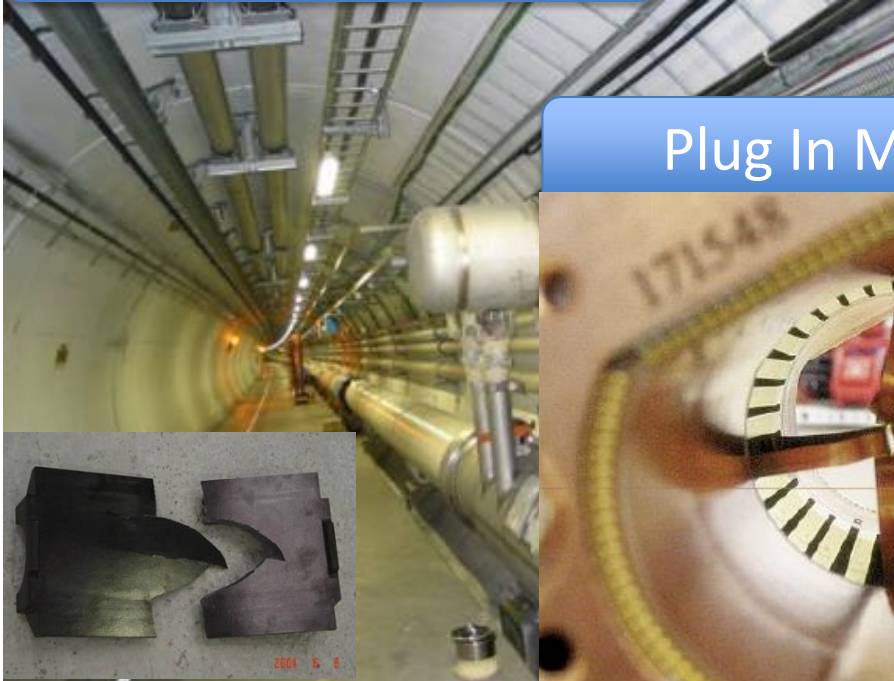
4) Lessons Learned from Installation

Storing & cryostating magnets for sorting:

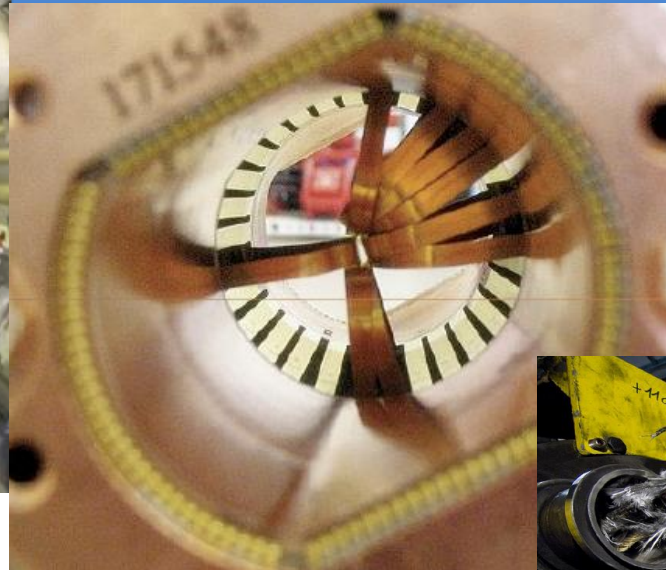


4) Lessons Learned from Installation

Cryogenic supply line

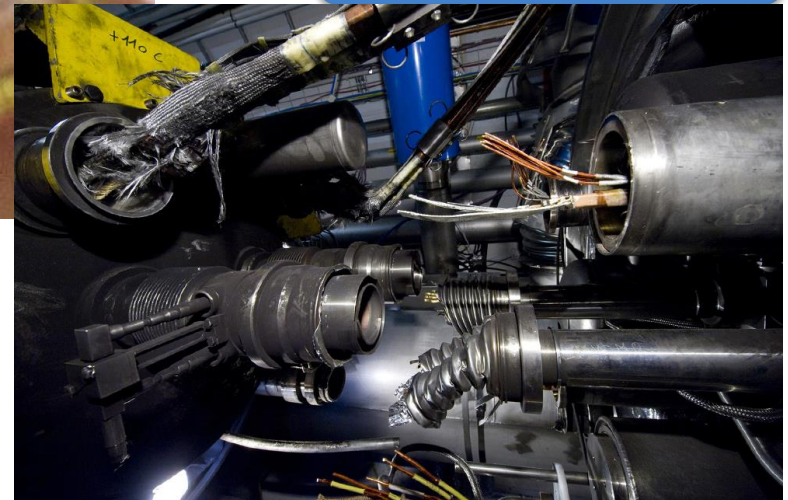


Plug In Modules



Ability to tackle problems:

The incident



Superconducting Magnets and Circuits Consolidation (SMACC)

Monumental effort

- Over 350 persons involved
- Including preparation: ~1,000,000 working hours
- No serious accidents!

Jean-Philippe Tock



Collaborations with NTUA (Athens), WUT (Wroclaw) and support of DUBNA

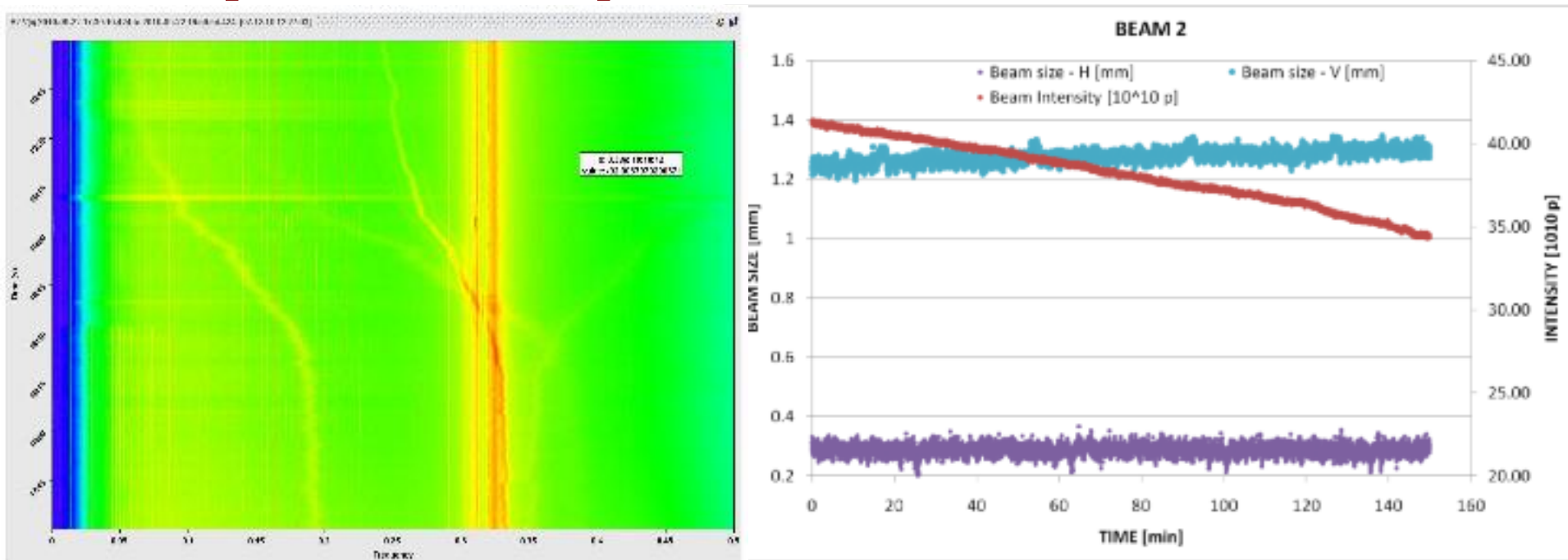


SMACC project : Closure of the last interconnection – 18.06.2014
Activity led by A Musso (TE-MS)

5) Lessons Learned from Commissioning & Run I

Beam lifetime: → initially expected to be rather poor, leading to estimates of intensity limitations ($\approx 20\%$)

→ spikes and short dips do remain a concern though!!!



Noise sources: → ‘hump’ raised concerns initially!

→ But the effect disappeared after first year of operation

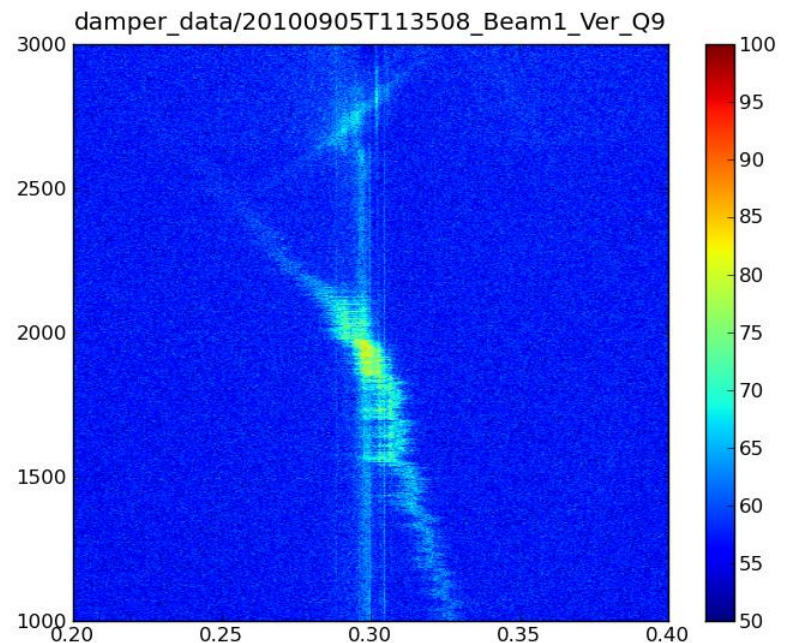
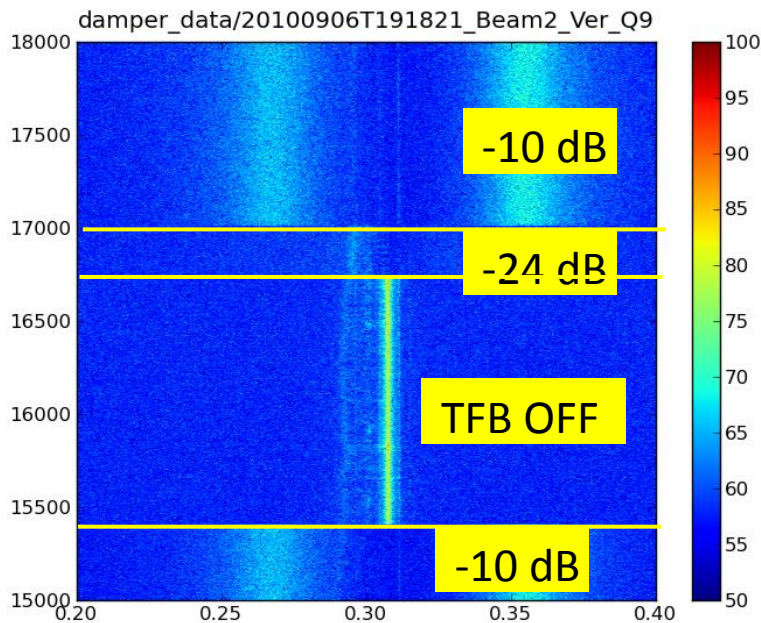
→ But origin has still not been fully understood!

5) Lessons Learned from Commissioning & Run I

Importance of powerful Beam Instrumentation:

e.g. fast and efficient commissioning in 2010,

could see the hump and compensate with damper



Machine Protection & range in beam intensities:

- ➔ interlock @ dump and BPM gain
- ➔ Commissioning with 'safe beam' versus 'nominal'
- ➔ collimation hierarchy and orbit stability

5) Lessons Learned from Commissioning & Run I

Importance of powerful, flexible and mature injector complex

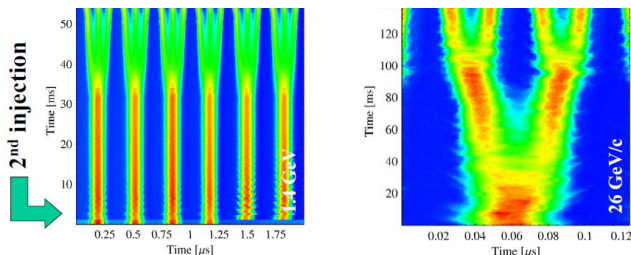
Bunch spacing

Protons per bunch

Norm. emittance H&V

Later options feature:

- 8b4e as e-cloud mitigation
- Bunchlet scheme for enhanced scrubbing
- BCMS as low emittance option
- 80 bunch injection scheme to SPS



→ Each bunch from the Booster divided by 6 → $6 \times 3 \times 2 \times 2 = 72$

- I_b^2
- lower total intensity
- less of an electron cloud challenge

e:

5) Lessons Learned from Commissioning & Run I

Time needed for cryogenic maintenance:

→ Ca. 1 year for full maintenance (incl warm-up and cool-down)

→ new running paradigm

→ 3y operation + long shutdown

Definition of 'good' magnets during production:

→ LHC: reward for fast training to 'ultimate' current

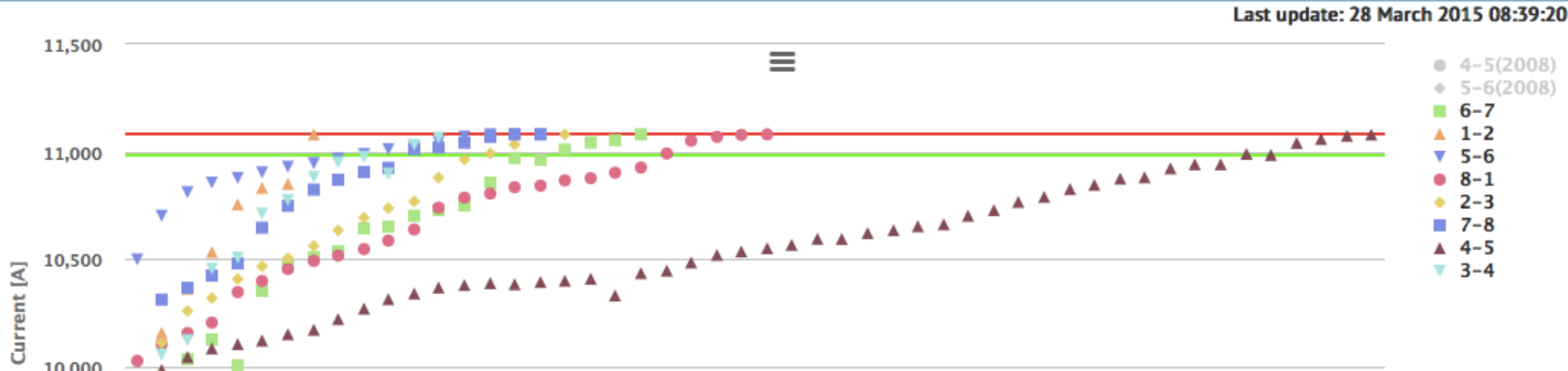
→ Turned out NOT to be correlated to 'de-training

→ impact on maximum 'efficient' energy 7 TeV -> 6.5 TeV

→ impact on devising optimum running schedule

5) Lessons Learned from Commissioning & Run I

Long training to 'nominal' in tunnel:

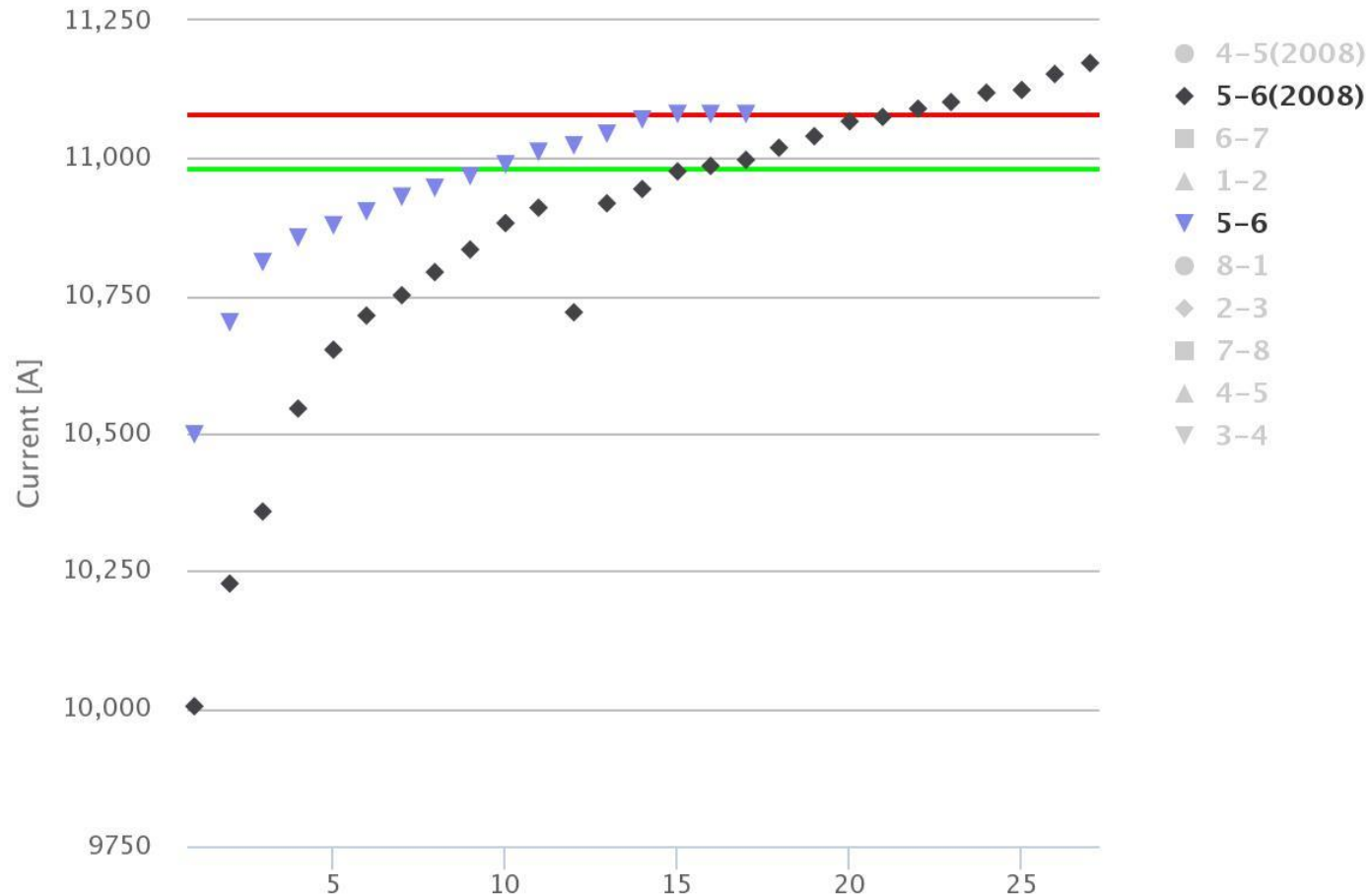


Last update: 28 March 2015 08:39:20

Sector	MAX I [A]	MAX E [TeV]	Date	N of Quenches
1-2	11080	6.55	19-01-2015	7
2-3	11080	6.55	28-02-2015	17
3-4	11064	6.55	21-03-2015	13
4-5	11080	6.55	28-03-2015	49
5-6	11080	6.55	08-02-2015	16
6-7	11080	6.55	10-12-2014	20
7-8	11080	6.55	12-03-2015	16
8-1	11080	6.55	22-02-2015	25

5) Lessons Learned from Commissioning & Run I

Detraining after long shut down:



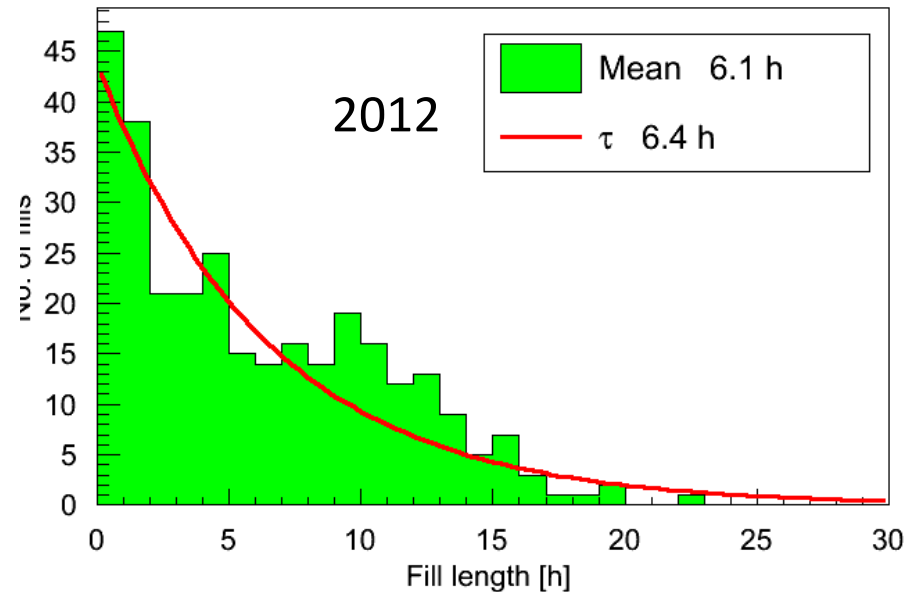
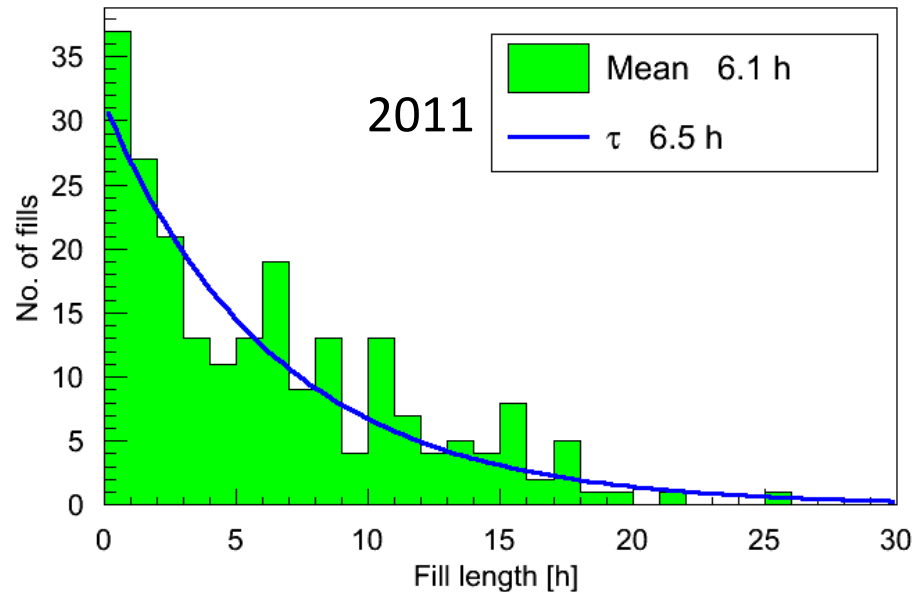
Highcharts.com

5) Lessons Learned from Commissioning & Run I

Machine efficiency: e.g. UFO's, R2E and loss spikes

→ beam aborts due to very small beam losses → Margins!!!

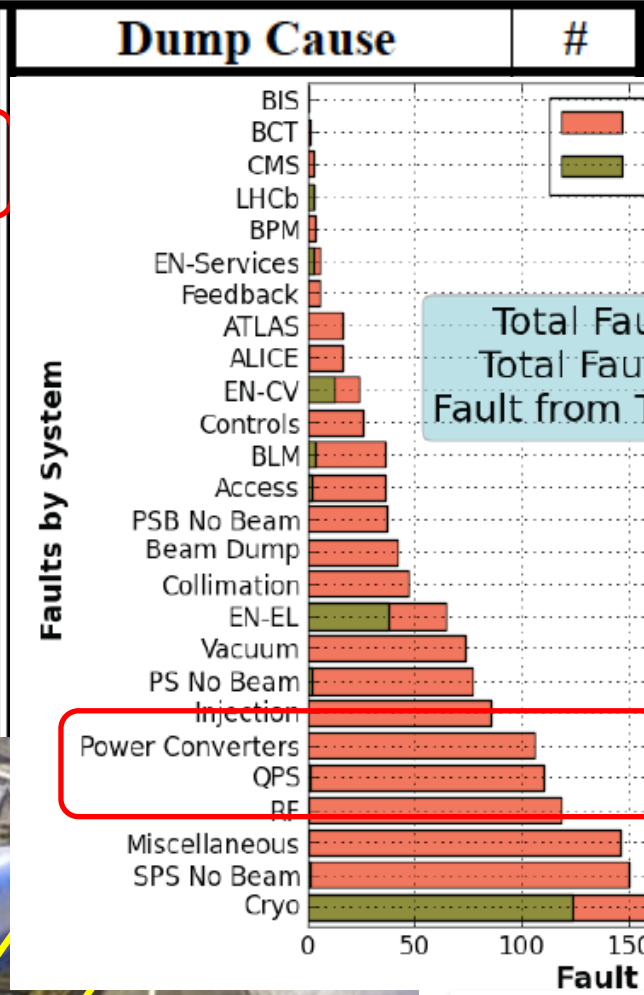
→ only 30% of all fills have been terminated by operators!



→ Optimum fill length and machine efficiency

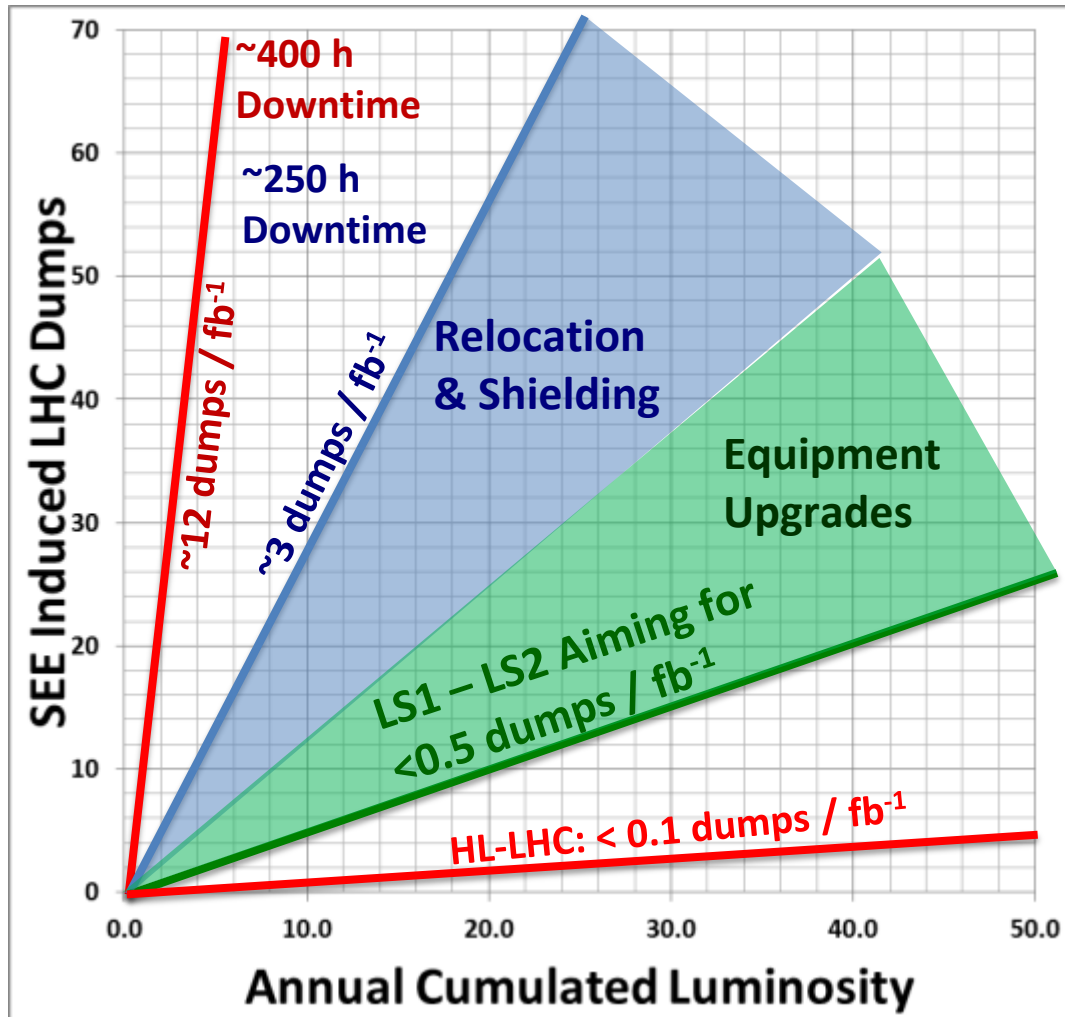
5) Intervention rate & time: R2E

Dump Cause	#
Beam: Losses	58
Quench Protection	56
Power Converter	35
Electrical Supply	26
RF + Damper	23
Feedback	19
BLM	18
Vacuum	17
Beam: Losses (UFO)	15
Cryogenics	14
Collimation	12



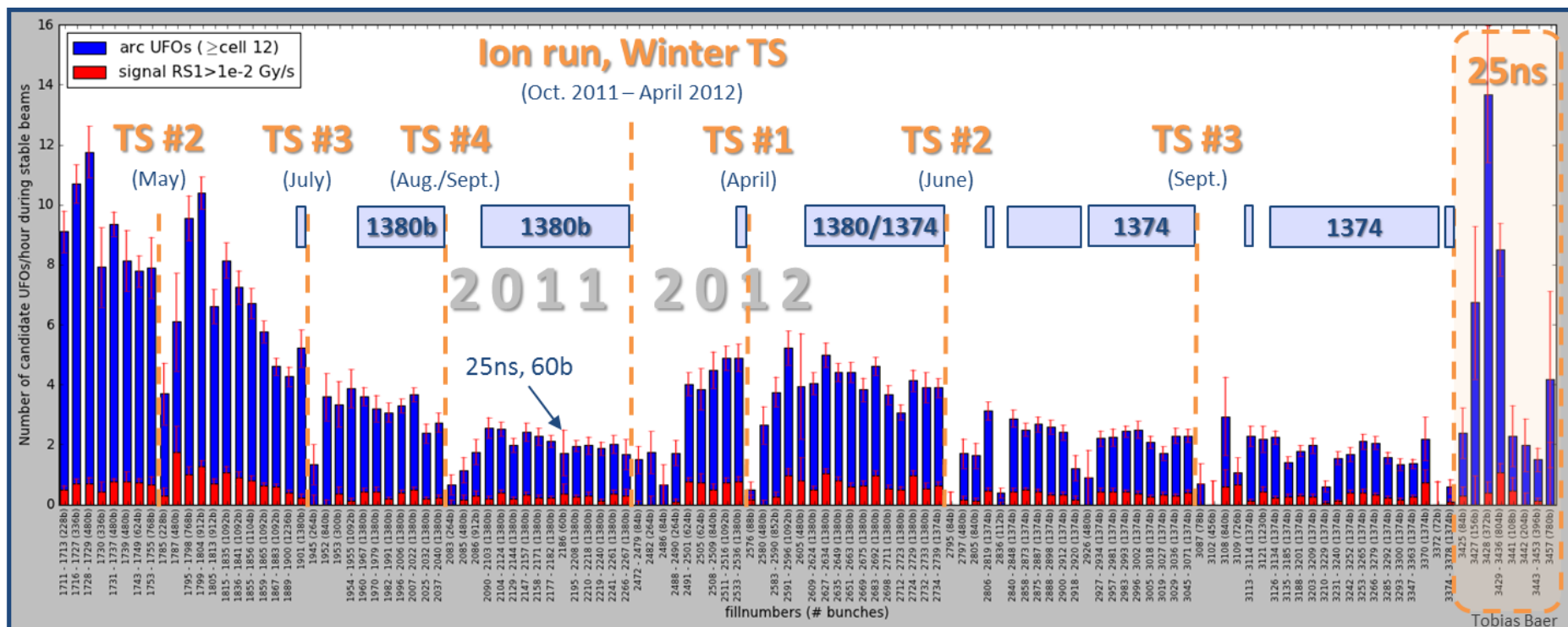
New paradigm: remove as much as possible from the tunnel

5) R2E SEU Failure Analysis - Actions



- **2008-2011**
 - Analyze and mitigate all safety relevant cases and limit global impact
- **2011-2012**
 - Focus on equipment with long downtimes; provide shielding
- **LS1 (2013/2014)**
 - Relocation of power converters
- **LS1 - LS2:**
 - Equipment Upgrades
- **LS3 -> HL-LHC**
 - Remove all sensitive equipment from underground installations

5) ARC UFO rate:



2011: Decrease from ≈ 10 UFOs/hour to ≈ 2 UFOs/hour.

2012: Initially, about **2.5 times higher** UFO rate than in 2011: **scaling with Energy?**

UFO rate decreases since then. Up to **10 times** increased UFO rate with **25ns**.

Extrapolation to 7 TeV: 91 UFO related beam dumps (based on 2011: 112 dumps)!!!

→ scrubbing and BLM threshold and position optimization after LS1

5) Lessons Learned from Commissioning & Run I

■ Snap back and dynamic effects under control thanks to detailed magnet measurements (no need for reference magnets)

→ LHC achieved very good machine reproducibility and stability!

■ Machine reproducibility is key for high efficiency of the cleaning insertions and for Machine Protection

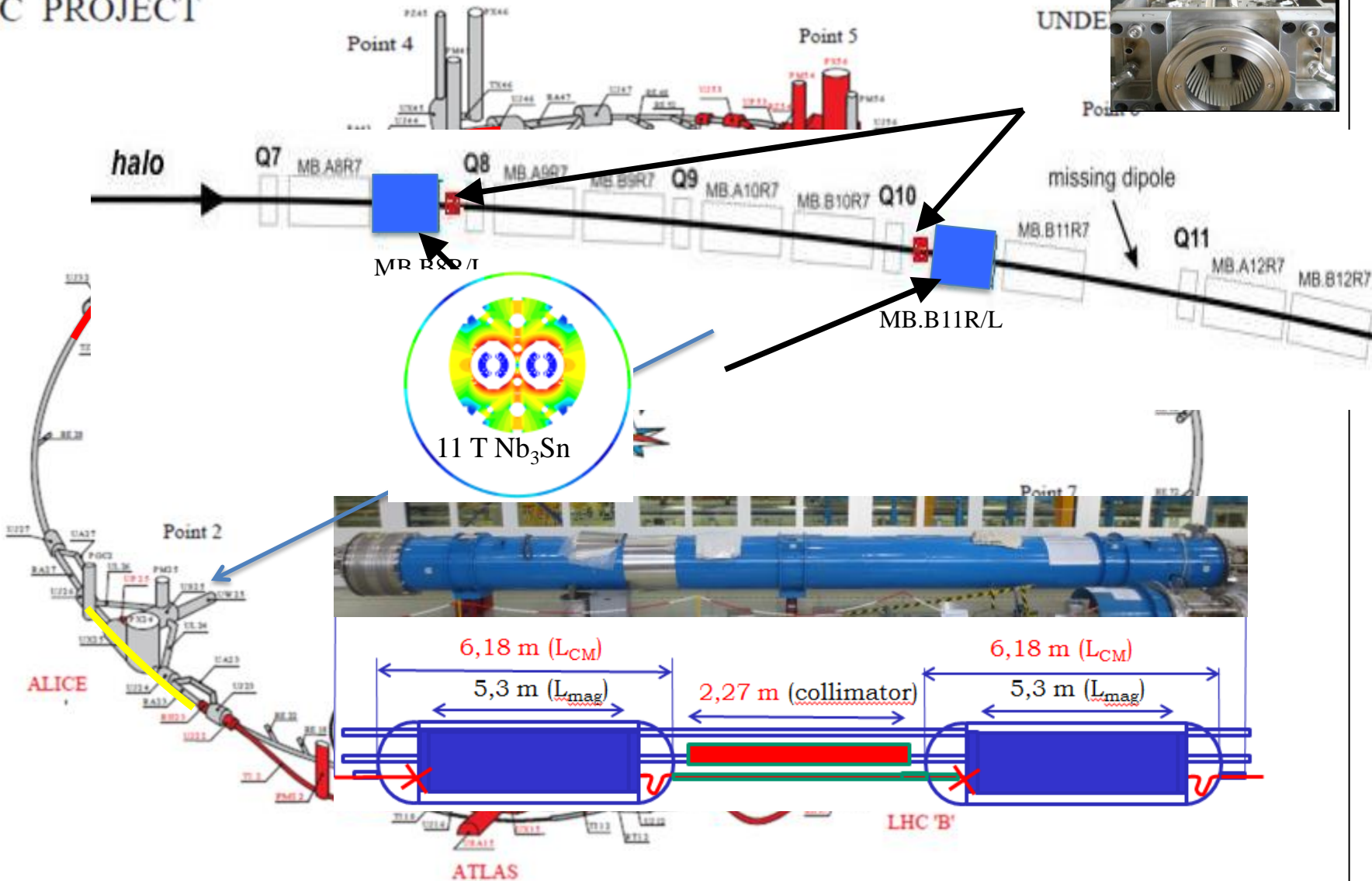
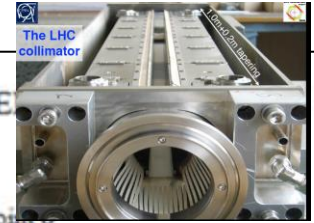
■ Losses in the Dispersion Suppressor:

→ Integrate already @ design stage collimators into the dispersion suppressor

Reserve Transparencies

DS collimators – 11 T Dipole (LS2 - 2018)

LHC PROJECT

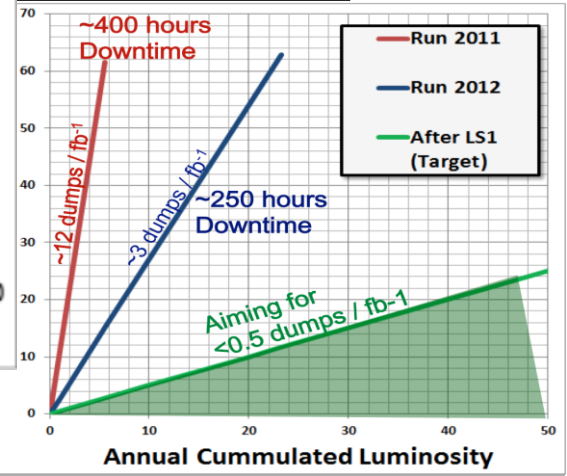
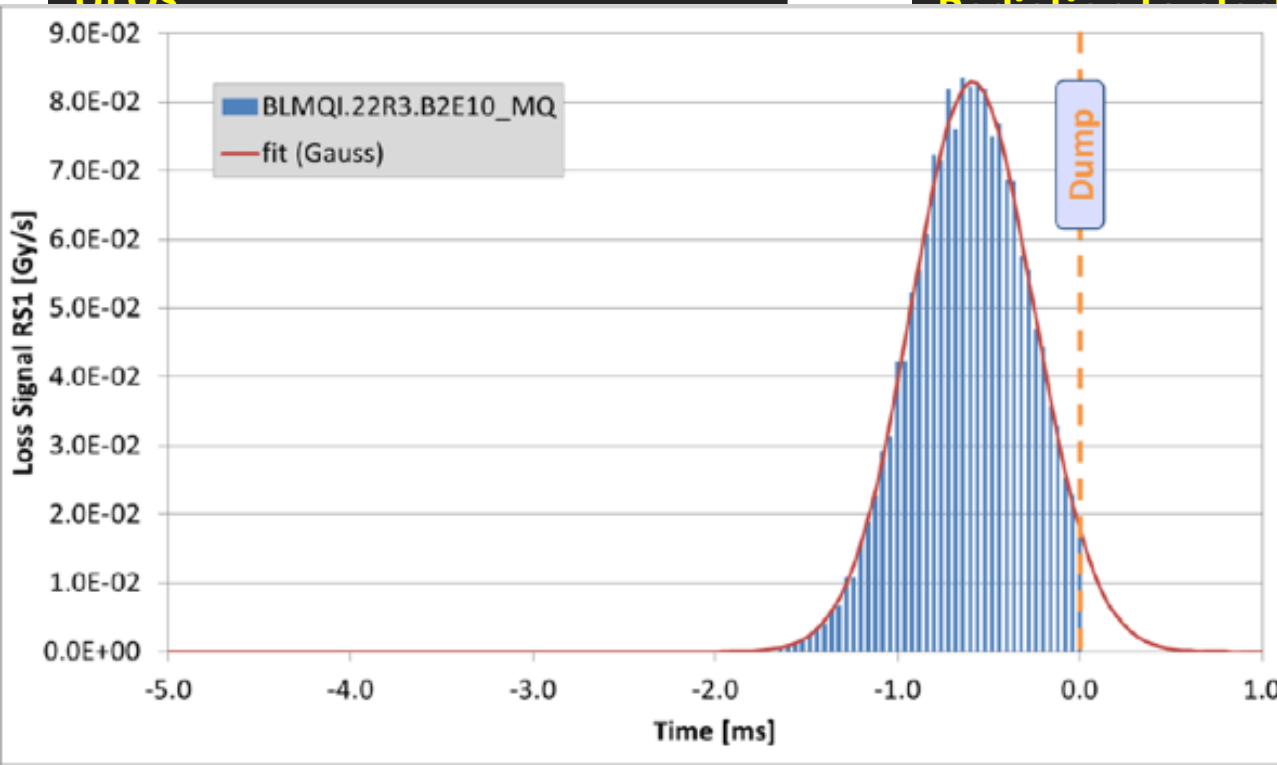


Issues 3/4: Two Types of Beam Aborts...

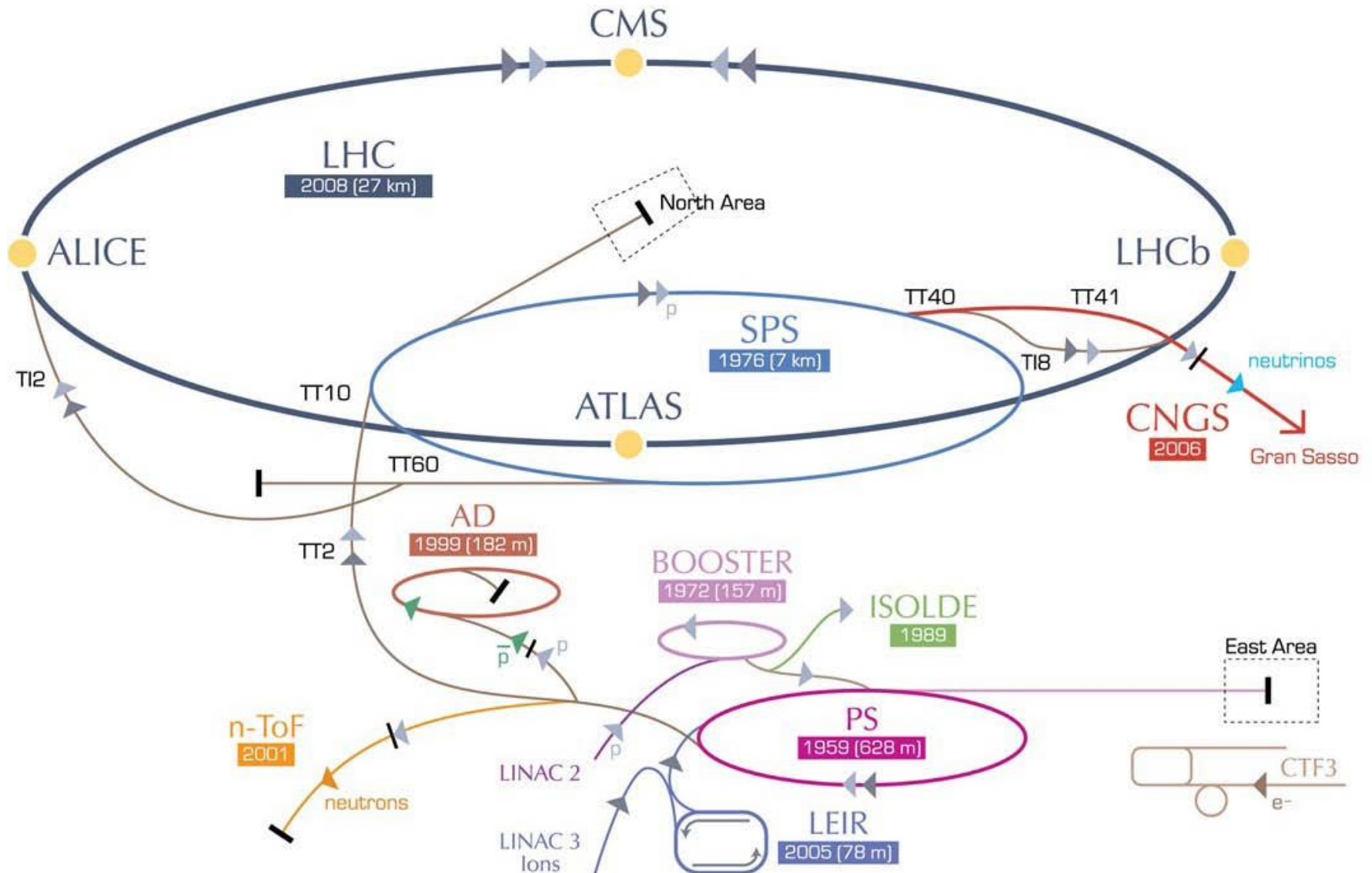
LFEOs

Beam Loss Monitors Electronics

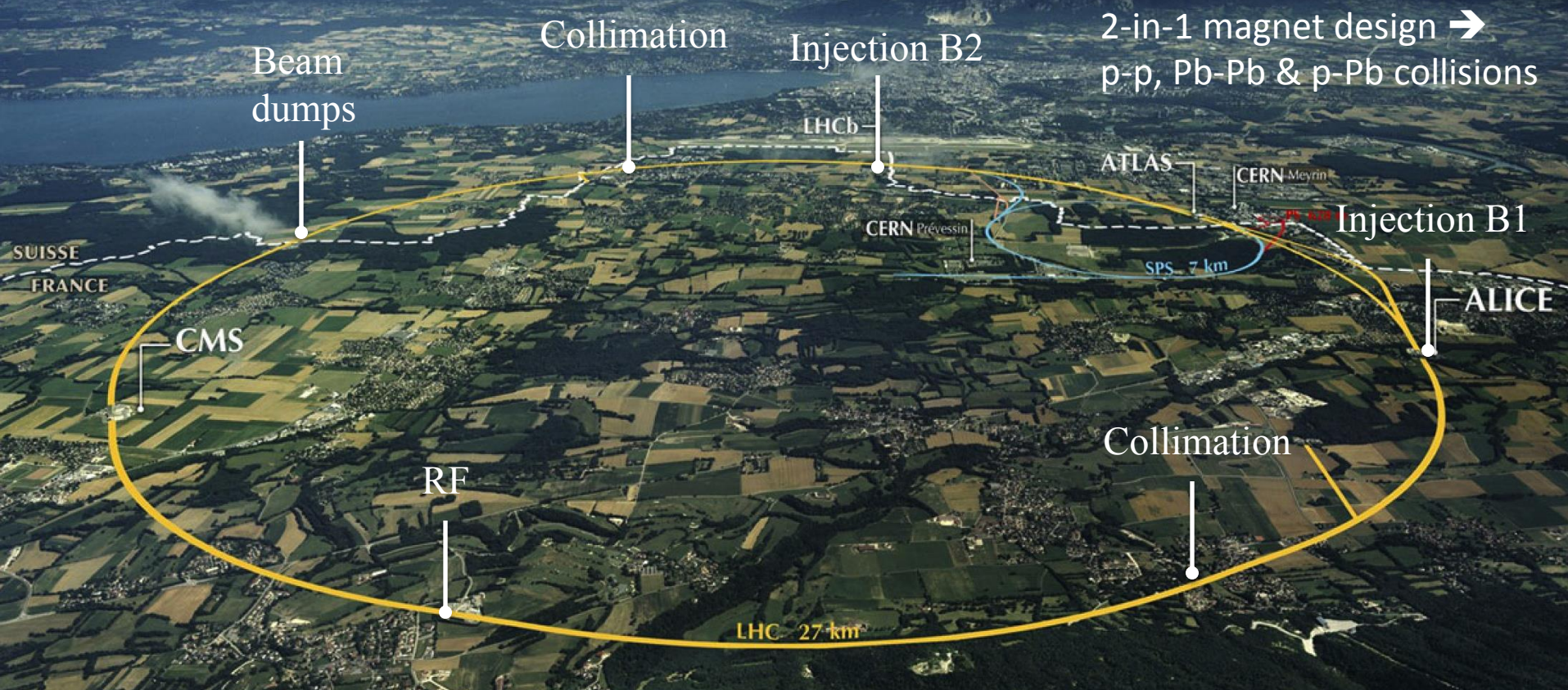
Team of mitigation
(ing, relocation...)
rate down from



LHC Complex Overview



LHC: big, cold, high energy



1720 Power converters
> 9000 magnetic elements
7568 Quench detection systems
1088 Beam position monitors
4000 Beam loss monitors

150 tonnes Helium, ~90 tonnes at 1.9 K
140 MJ stored beam energy in 2012
370 MJ design and > 500 MJ for HL-LHC!
450 MJ magnetic energy per sector at 4 TeV
→ ≈ 10 GJ total @ 7 TeV