

# AIDA

EU-FP7 Grant Agreement 262025

Advanced European Infrastructures  
for Detectors at Accelerators

## D 9.7: Infrastructure for highly granular calorimeters

Roman Pöschl



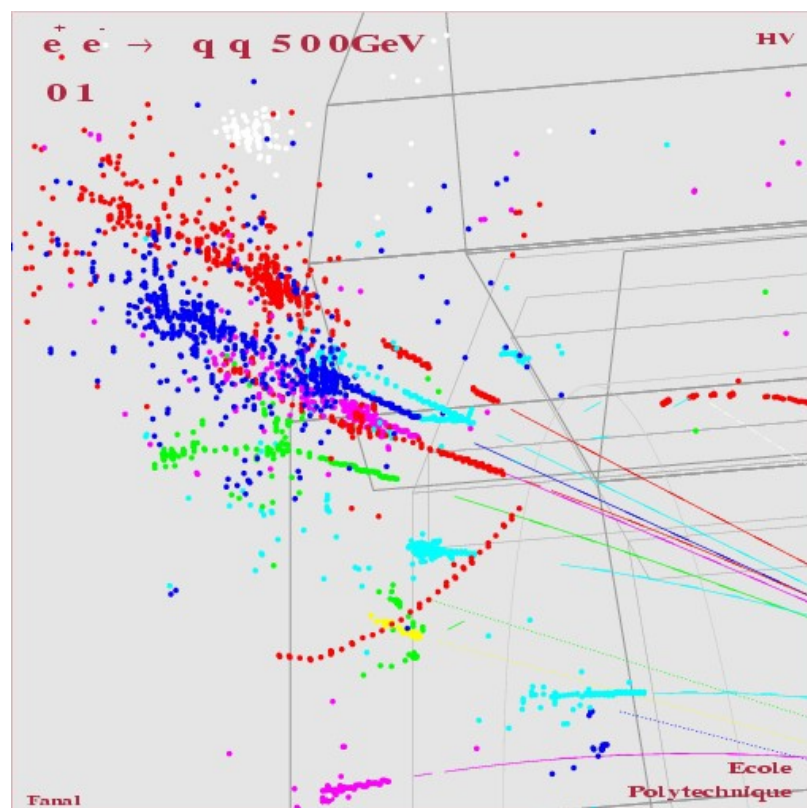
AIDA Final Meeting – CERN December 2014

# Motivation for granular calorimeters

- Reconstruct jet energy on the basis of the measurement of individual particles

## Particle Flow

- Base measurement as much as possible on measurement of charged particles in tracking devices
- Separate of signals by charged and neutral particles in calorimeter



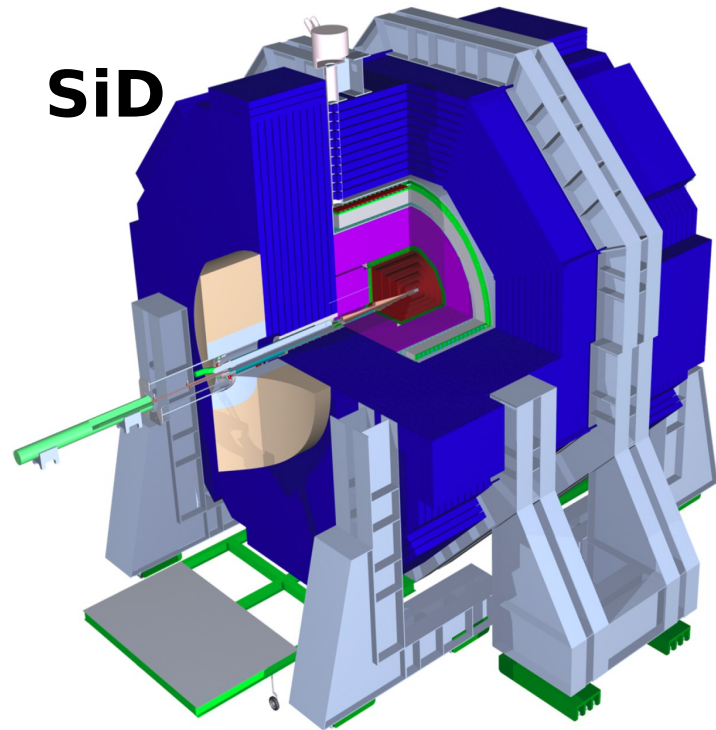
- Complicated topology by (hadronic) showers
- Overlap between showers compromises correct assignment of calo hits

□ Confusion Term

Control of confusion term by highly pixelised calorimeters

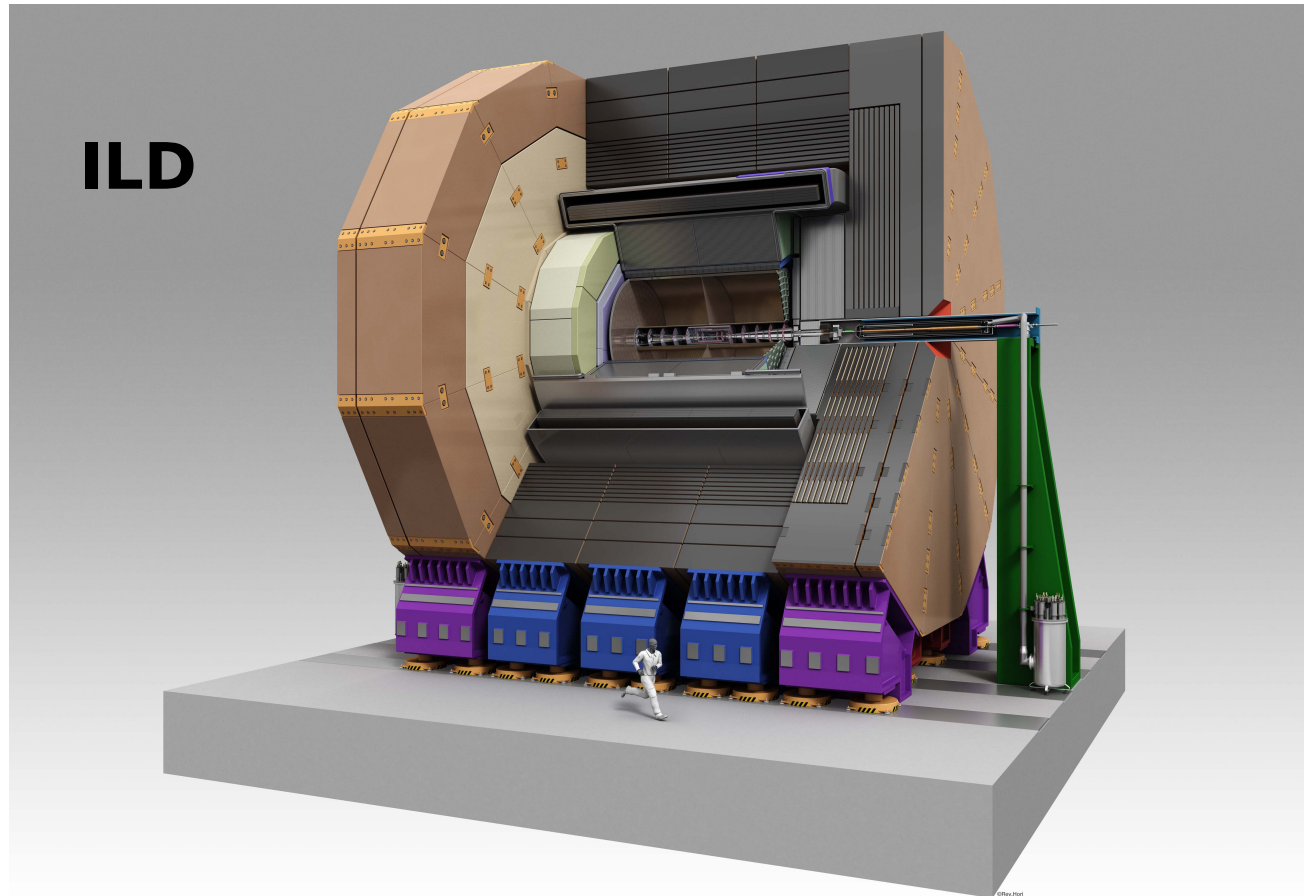
# Concepts for LC Detectors

**SiD**



Central tracking  
with silicon

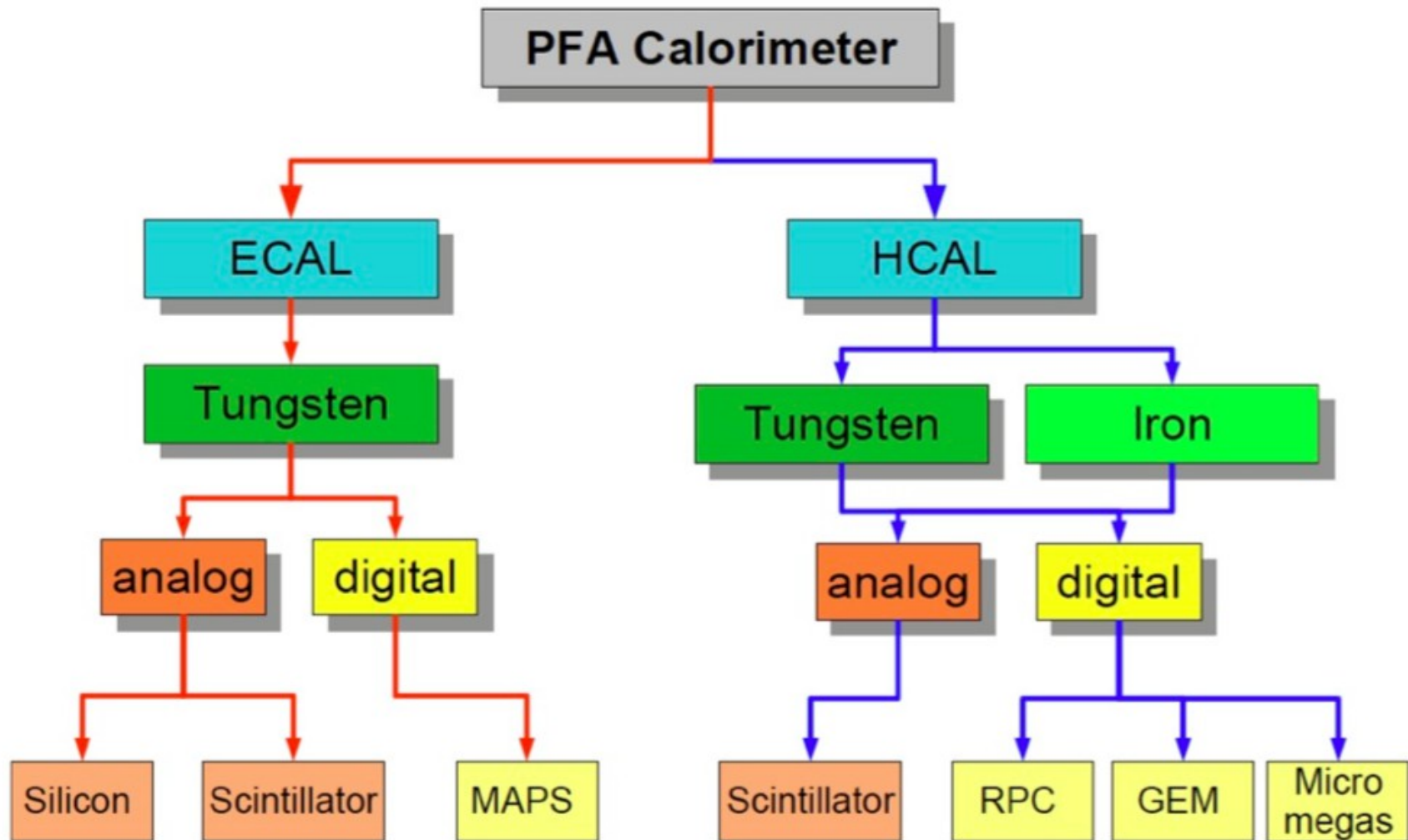
**ILD**



Central tracking  
with TPC

Inner tracking with silicon

# Technologies for PFA Calorimeters



Most technologies developed/supported within/by AIDA

- CERN
- UCL - Louvin
- IPASCR - Prague
- CNRS
  - IPNL Lyon
  - LAL Orsay
  - LAPP Annecy
  - LLR Palaiseau
  - LPC Clermont-Ferrand
  - LPSC Grenoble
  - LPNHE Paris
- DESY
  - third party no funds:  
UHEI
- MPG-MPP Munich
- Wuppertal
- TAU Tel Aviv
- UIB Bergen
- AGHUST Cracow
- IFJPAN Cracow

# Granular Calorimeters in AIDA - Milestones

- MS 42 Gas system, control and bench structure
  - Due month 24 (Jan. 2013)
- MS 43 3<sup>rd</sup> generation fast read out chips
  - Due month 30 (July 2013)
- MS 44 Multilayer tungsten structure with position control and monitoring for forward calorimeters
  - Due month 30 (July 2013)
- MS 45 Calibration and power supply system
  - Due month 36 (Jan 2014)
- MS 46 Electromagnetic calorimeter of at least 18x18cm<sup>2</sup> Area
  - Due month 36 (Jan 2014)
- Multichannel readout ASICs for luminosity detector
  - Due month 40 (May 2014)

# Granular Calorimeters – Common read out ASICs



## 2011-2012: Characterization of the 2<sup>nd</sup> generation ROC Chips

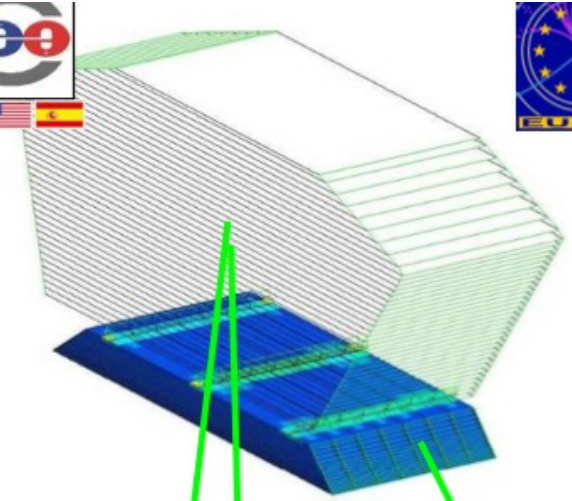
- Dedicated run produced in March 2010
  - 25 wafers received in June
  - 20 000 chips packaged in the US

## 2013: AIDA Milestone = Submission and test of one of the 3<sup>rd</sup> generation chips (hradroc3)

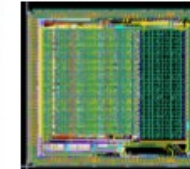
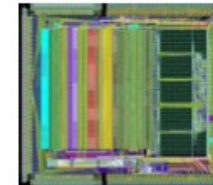
- Report submitted in August 2013

## End of 2014: Engineering run

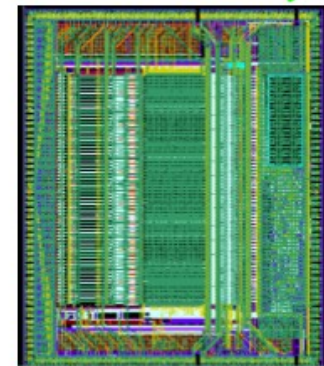
- Budget for 3rd generation of electronics:
  - 81k€ (40k spent so far)
  - 30 ppm (19 ppm used so far)
- Cost:
  - Multi Project runs (MPW): 1k€/mm<sup>2</sup>
  - Packaging: \$3500
  - Testboard: 1500 €



**HARDROC2/MICROROC**  
SDHCAL RPC/ $\mu$ MEGAS  
64 ch 20 mm<sup>2</sup>



**SKIROC2**  
ECAL Si  
64 ch. 65 mm<sup>2</sup>



**SPIROC2**  
AHCAL SiPM  
36 ch 32 mm<sup>2</sup>



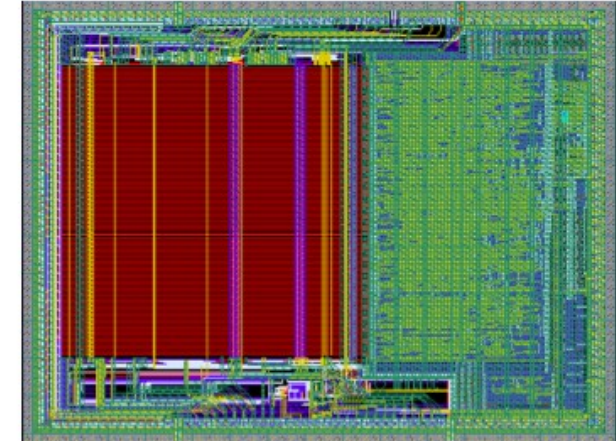
**0.35 $\mu$ m SiGe AMS technology**

# HARDROC3

## ❑ 3<sup>rd</sup> generation chip for ILD

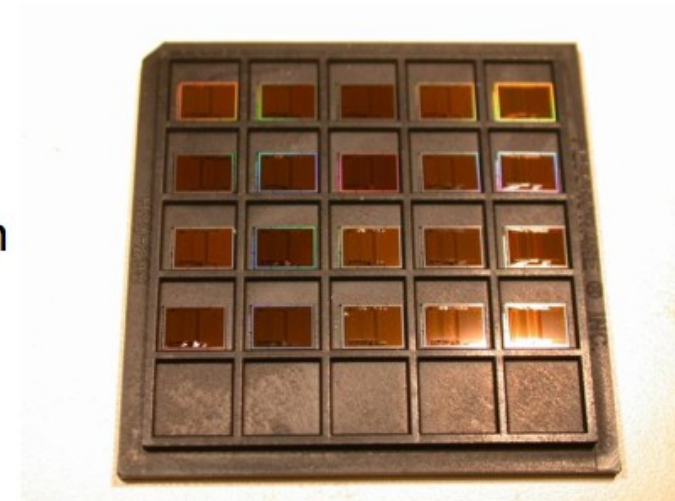
❑ Independent channels (zero suppress)

❑ I2C link (@IPNL) for Slow Control parameters and **triple voting**



## ❑ HARDROC3: 1<sup>st</sup> of the 3<sup>rd</sup> generation chip to be submitted

- analog part: extension of the dynamic
- Complex digital part to handle the channels independently
- Submitted in Feb 2013 (SiGe 0.35 $\mu$ m), funded by AIDA, received end of June 2013
- Die size  $\sim 30 \text{ mm}^2$  (6.3 x 4.7  $\text{mm}^2$ )
- Packaged in a QFP208
- HR3: tests at system level should be performed on 2-3m chambers





# Production run end of 2014



Technology :  
**amun**  
*0.35 $\mu$ m SiGe*



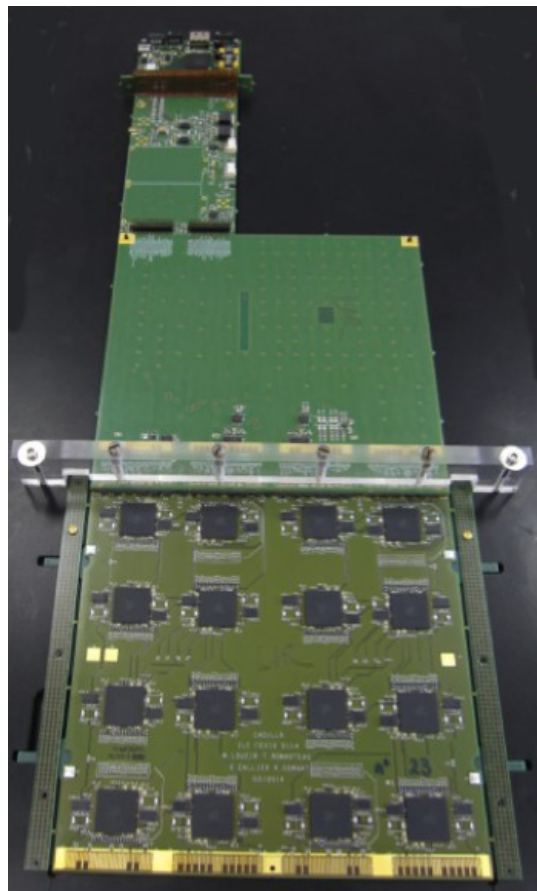
- MAROC3A
- MAROC4
- HARDROC3B
- SPIROC2D
  
- PARISROC3
- PETIROC2A
- SPACIROC3A
- CITIROC1A
- CITIROC1B
- (EASIROC2)
- DOSIROC1A
- DOPIROC1B
- TRIROC2



- Production Run 2010
  - EASIROC
  - HARDROC3B
  - MAROC3
  - SKIROC2B
  - SPACIROC
  - SPIROC2A
  - SPIROC2B

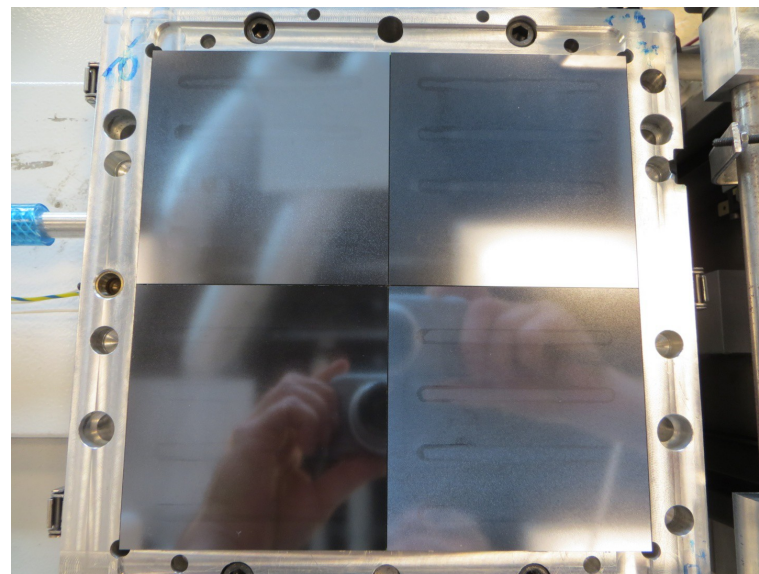
# SiW Ecal - Towards detector with 18x18 cm<sup>2</sup> surface

Development of PCBs with 16 ASICs



PCBs are at hand

Wafer gluing - Critical operation!



- Issues

- Size of glue dots
- Relative size of wafer and PCB
- Mechanical properties of PCB
- False Si wafers (IEF Orsay) to examine procedure under 'real' conditions

Plan to produce first layers in January 2015

-> Did miss the AIDA deadline (MS 46) but production is imminent

# SiW Ecal - Sensors

The simplest design to control the cost

- Glued on PCB : **Floating Guard Rings**
- Reasonable cost trends

R&D in close collaboration with HPK

- Split GR and/or complete removal of GR
- Laser dicing : gain a factor 2 on dead zone

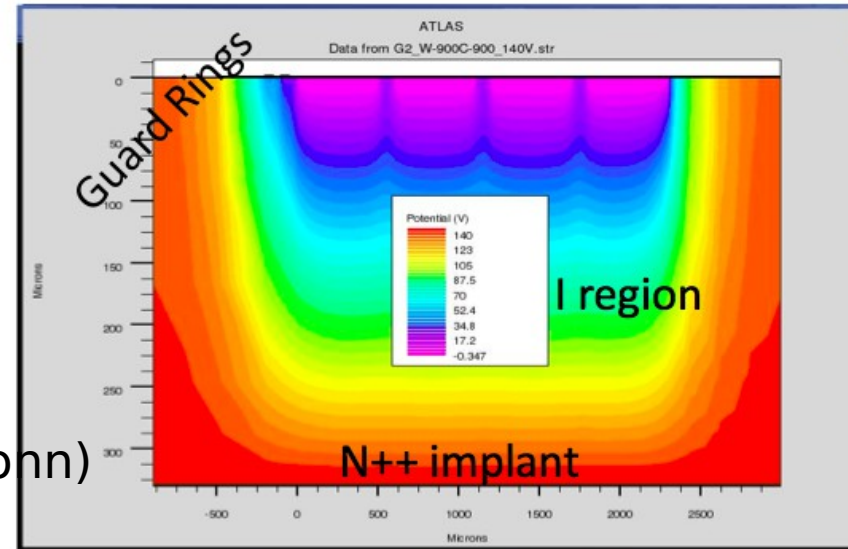
R&D with LFoundry (first contact through Uni Bonn)

- 8 inches wafers : width >12 cm

Also tried edgeless techno. from VTT

Large matrices, reduced dead zone ✓  
Crosstalk ✓  
Optimization (dimensions) ✗  
Mass production & automated tests ✗

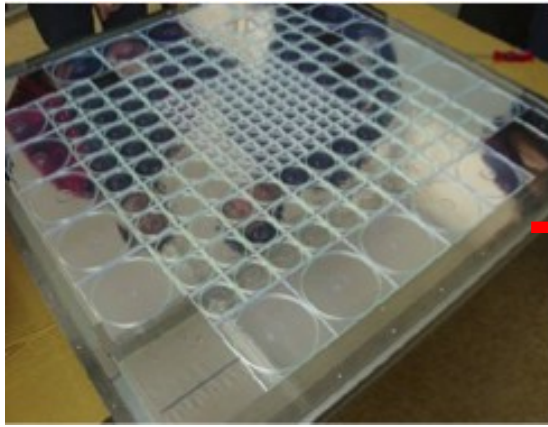
P++ implants (pixels)



# R&D for hadronic calorimeters – Large scale prototypes

~1m<sup>3</sup> absorber structure

Scintillating tiles



Glass RPCs/Micromegas

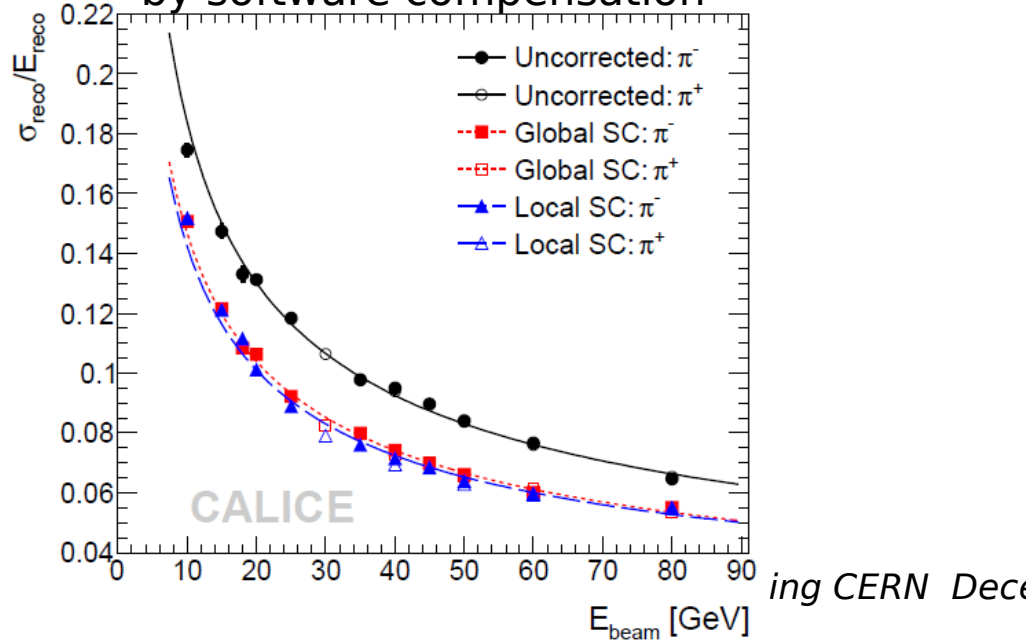


... with SiPM r/o

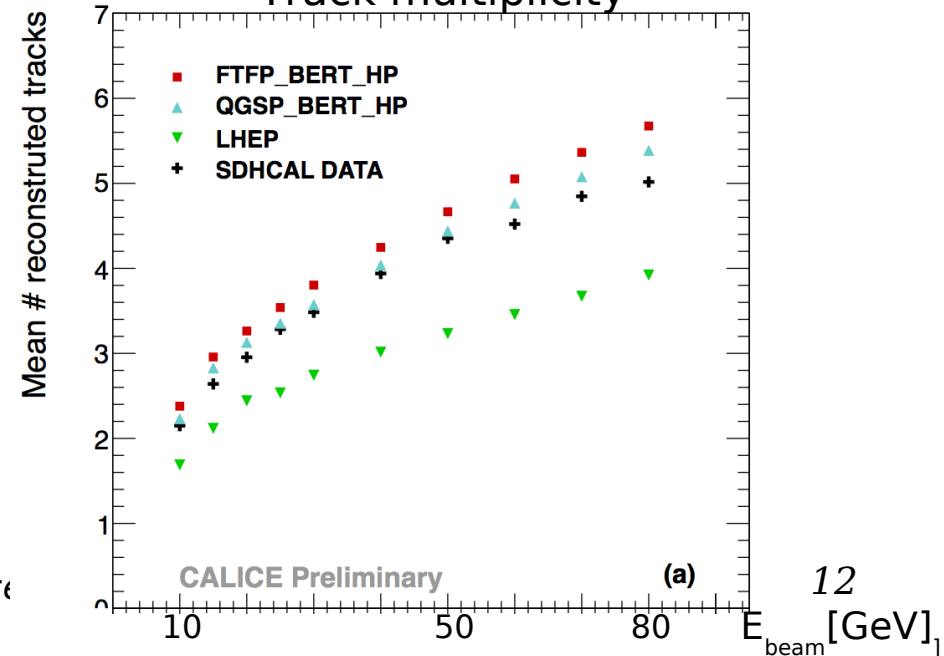
Steel or Tungsten

... with semi-digital r/o

Excellent hadronic energy resolution  
by software compensation

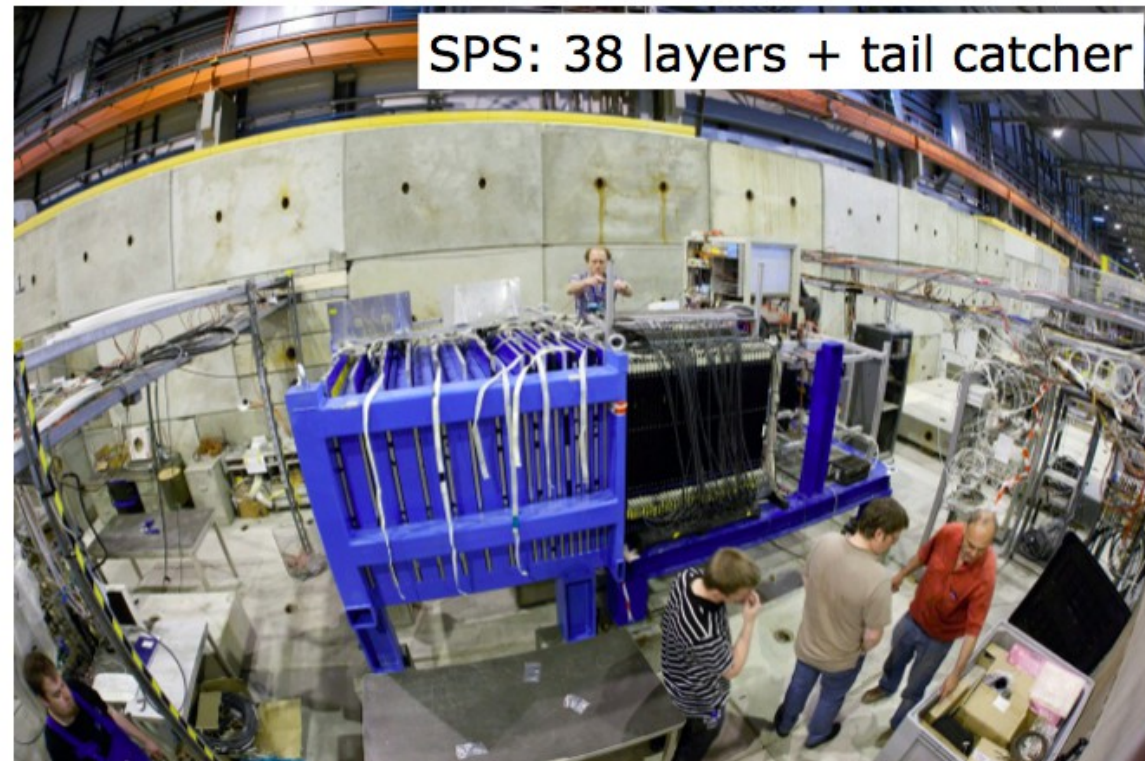
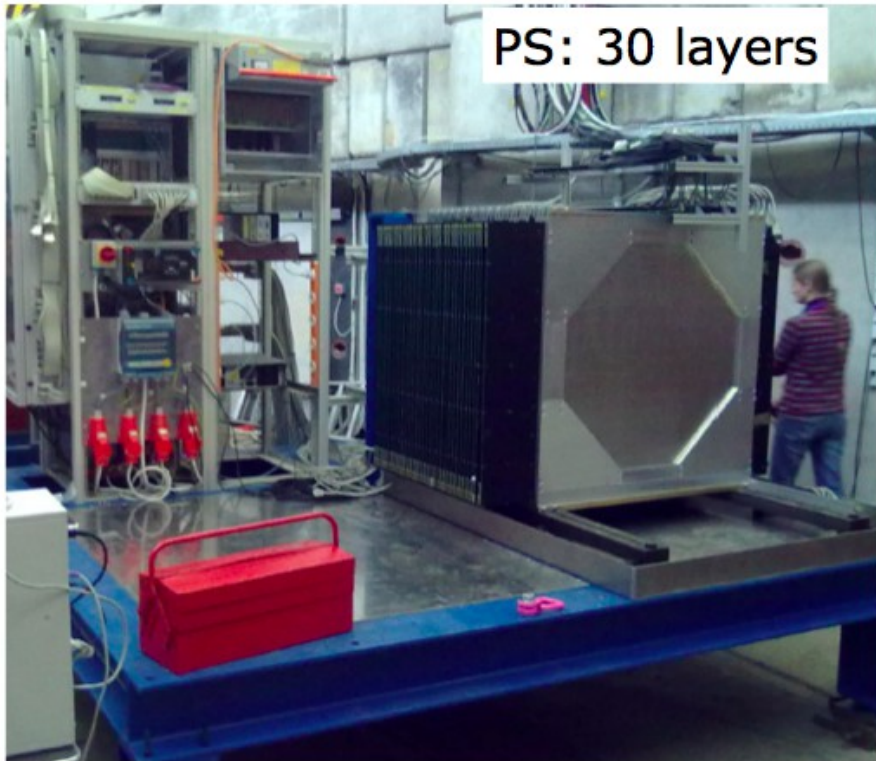


Shower substructure  
Track multiplicity



# Tungsten absorber infrastructure (MS 44)

- 2010: PS, 1 - 10 GeV [Published results](#)
- 2011: SPS, 10 - 300 GeV
- 2012: gaseous DHCAL
- T3B: Fast timing [Published results](#)

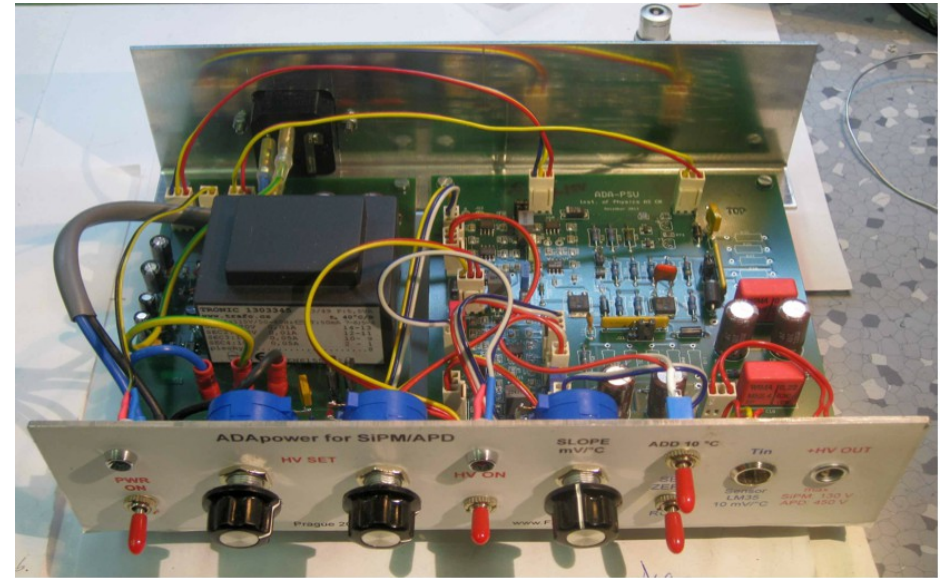


# HV Control and monitoring system for AHCAL prototype

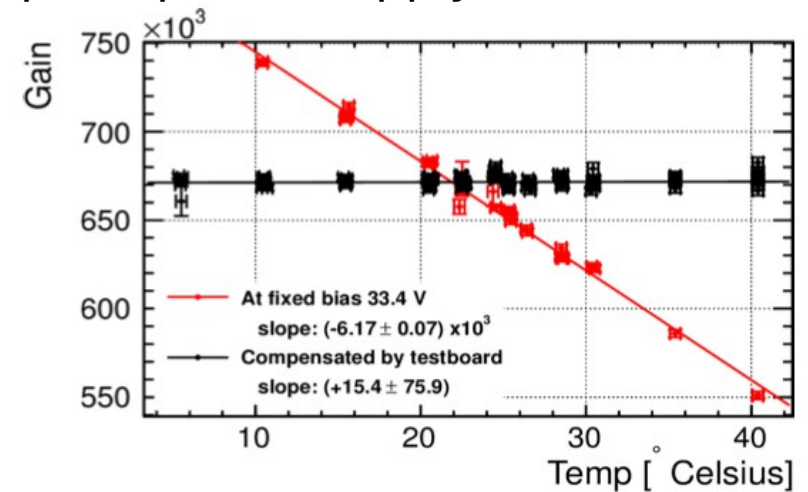


“ILD like” absorber structure with up to 14 layers of different size

HV system for future use with AHCAL setup



Adaptive power supply - Test bench results



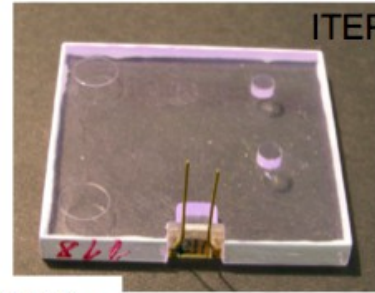
# Infrastructure for versatile R&D programme I

AHCAL Prototypes = Testbed for optical r/o technologies

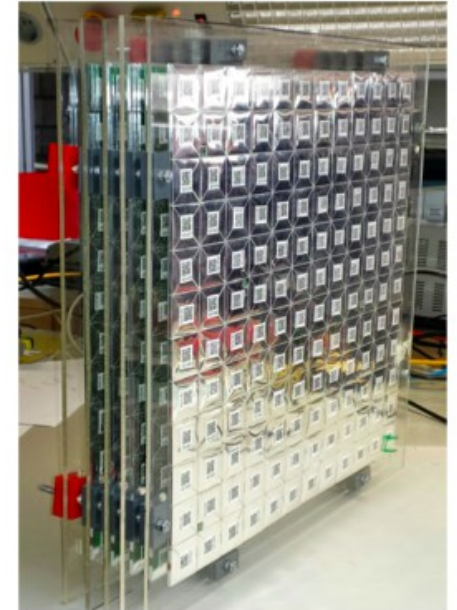
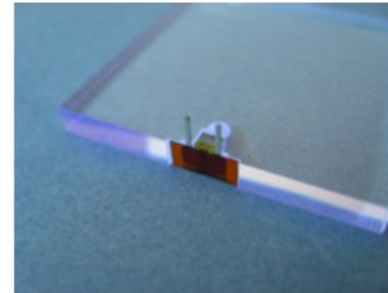
Existing infrastructure allows for

- Testing new kinds of SiPMs  
e.g. with 12k pixels
- Testing several types of scintillating tiles
  - \* With and w/o wavelength shifting fibres
  - \* Different proposals to place SiPMs

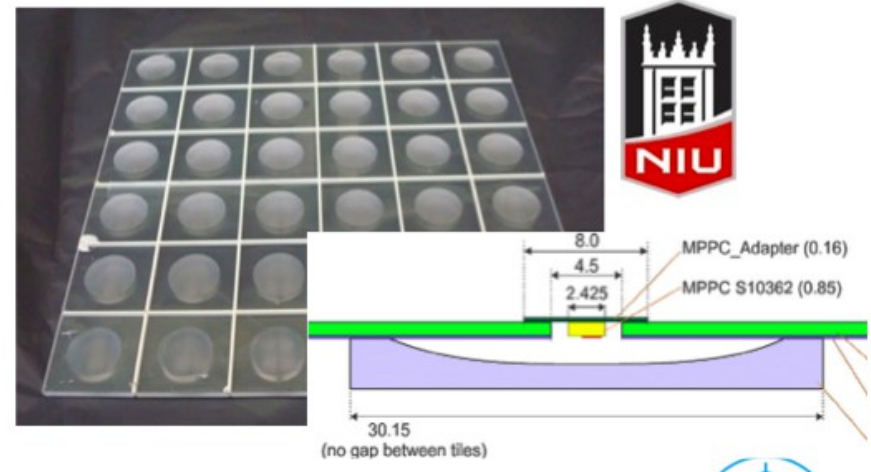
d



12k px SiPMs



s



# Infrastructure for versatile R&D programme II

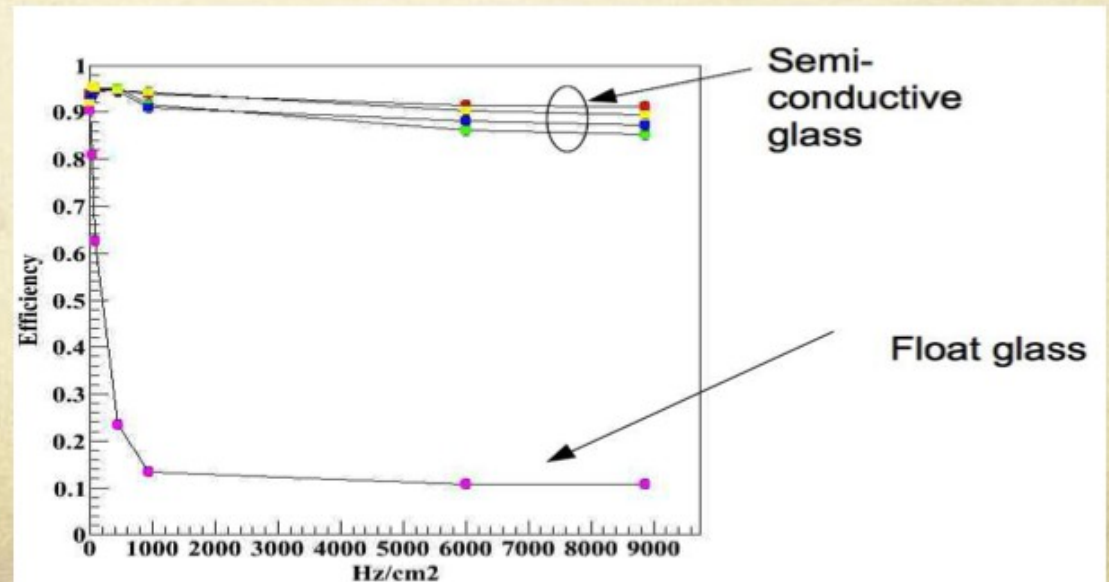
## High-Rate GRPC

**High-Rate GRPC** may be needed in the very forward region

- ✓ Semi-conductive glass ( $10^{10} \Omega \cdot \text{cm}$ ) produced by our collaborators from Tsinghua University was used to build few chambers.
- ✓ 4 chambers were tested at DESY as well as standard GRPC (float glass)

Performance is found to be excellent at high rate for GRPCs with the semi-conductive glass and can be used in the very forward of ILD region if the rate exceeds  $100 \text{ Hz/cm}^2$  in future ILD upgrades as well as for CLIC

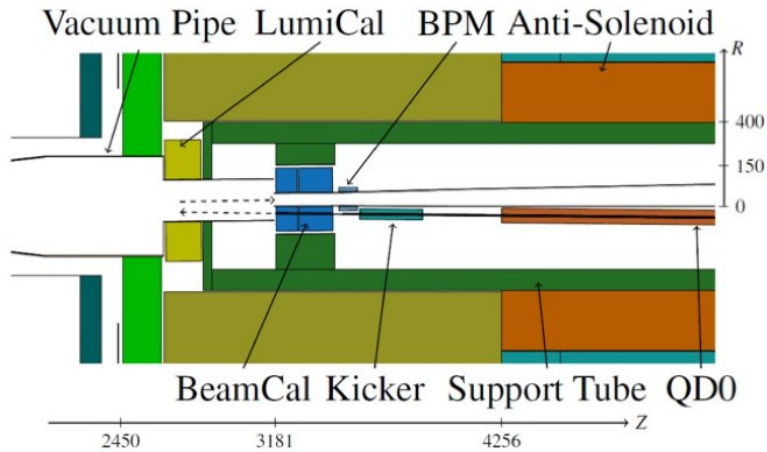
It has been also proposed for the CMS muon system upgrade



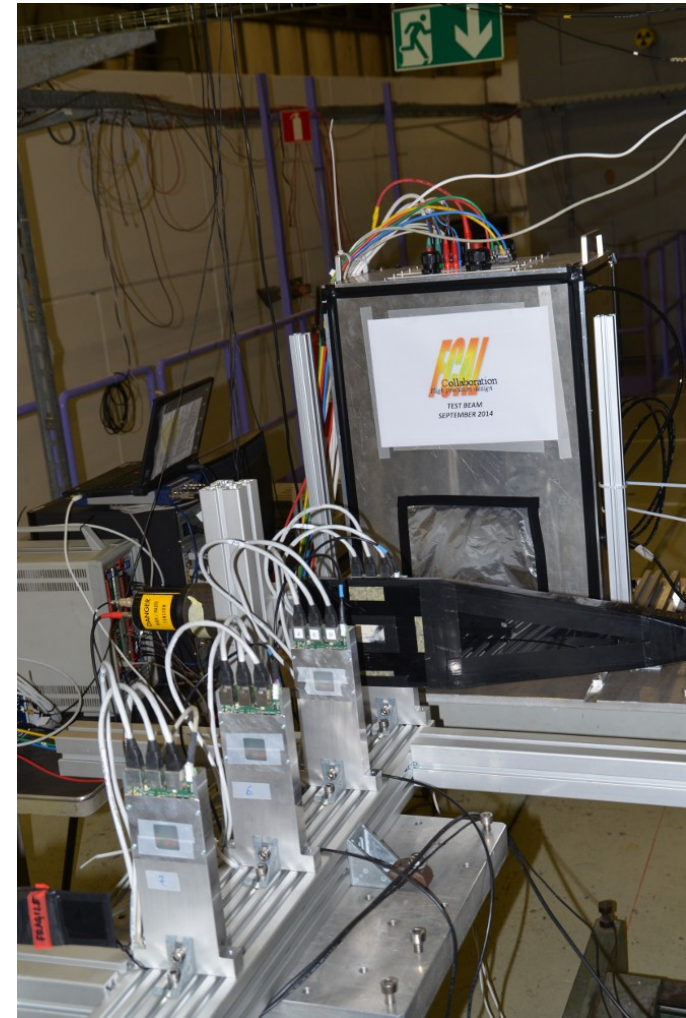
AIDA 3rd Annual Meeting, Vienna March 2014



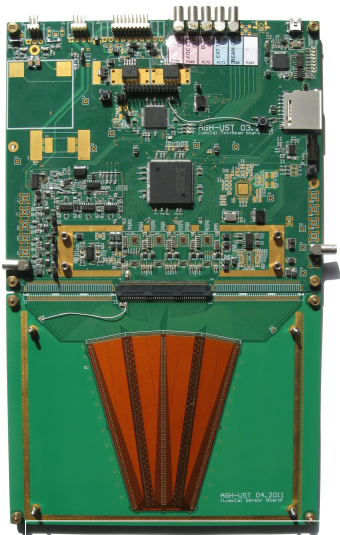
# Calorimetry for luminosity measurement



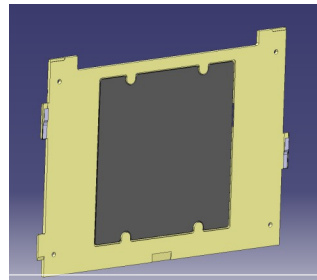
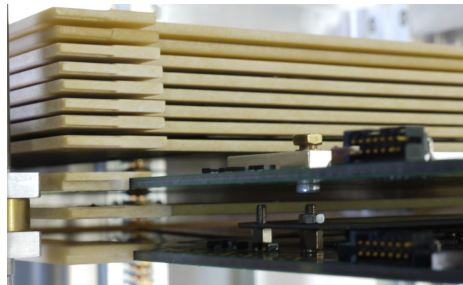
## Multilayer LumiCal structure in beam test



Detector modules  
for LumiCal and  
BeamCal



Tungsten plates



Detector modules + Tungsten plates + Mechanical frame were developed and the multilayer LumiCal structure was built

Front end electronics have to meet special requirement in forward region -> Next slide

# Multichannel readout ASIC for Luminosity detector

## Design specs:

8 channels in 130nm technology

$C_{det} \approx 5 \div 35\text{pF}$

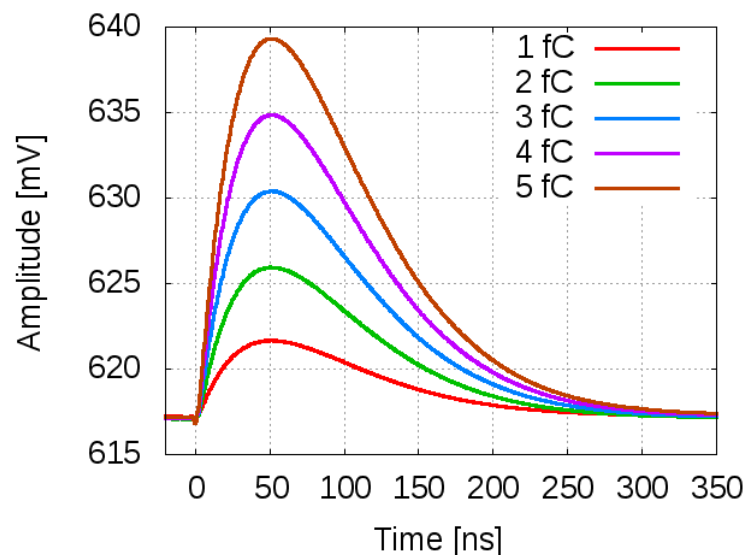
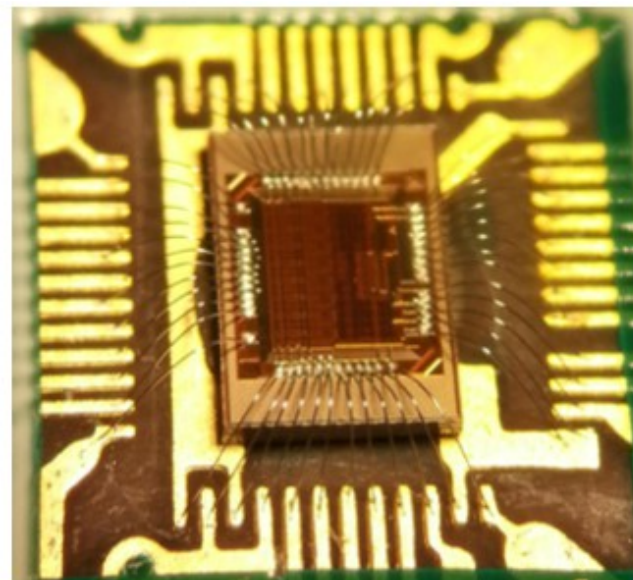
1st order shaper ( $T_{peak} \approx 50\text{ ns}$ )

Variable gain:

- calibration mode - MIP sensitivity
- physics mode - input charge up to  $\sim 5\text{ pC}$

Power pulsing implemented

Power consumption  $\sim 1.5\text{ mW/channel}$



## Measurements results:

Fully functional with  $T_{peak} \approx 50\text{ ns}$

Calibration mode @10pF:

- gain  $4.1\text{ mV/fC}$
- linear range  $\sim 60\text{ fC}$
- ENC  $930\text{ e-}$

Physics mode @10pF

- gain  $105\text{ mV/pC}$
- Linear range  $\sim 2.7\text{ pC}$  (saturates  $>5\text{ pC}$ )

8-channel front-end fabricated and successfully tested

# 10-bit Multichannel SAR-ADC for Luminosity detector

## Main features of single ADC

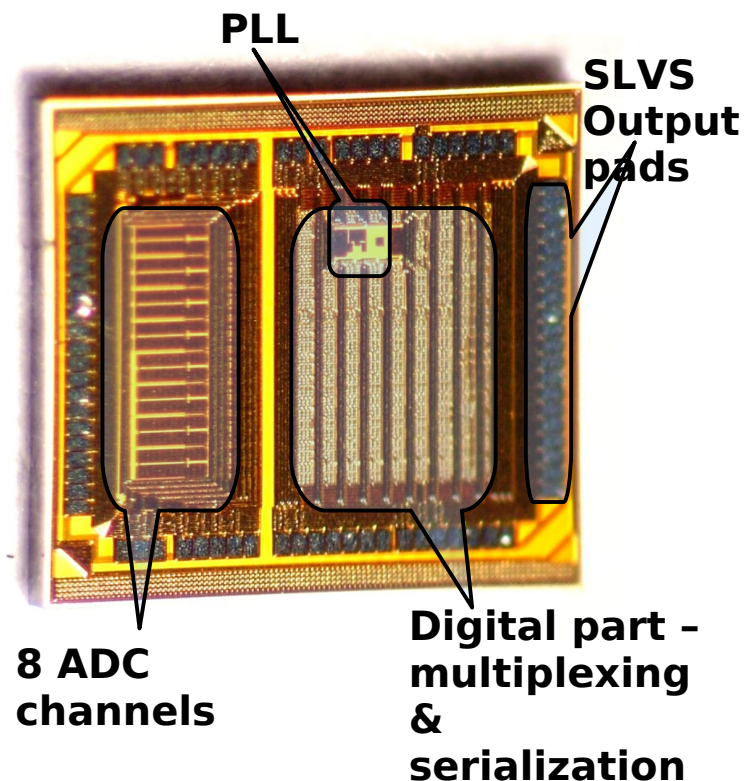
130nm technology

Sampling frequency [Ms/s] >40

Power cons. [mW] @40Ms/s 1

Power pulsing Yes

Size [mm<sup>2</sup>] 0.087  
146x600μm<sup>2</sup>



Measurements of single channel 10-bit ADC show that its performance is similar to State-of-the-Art designs

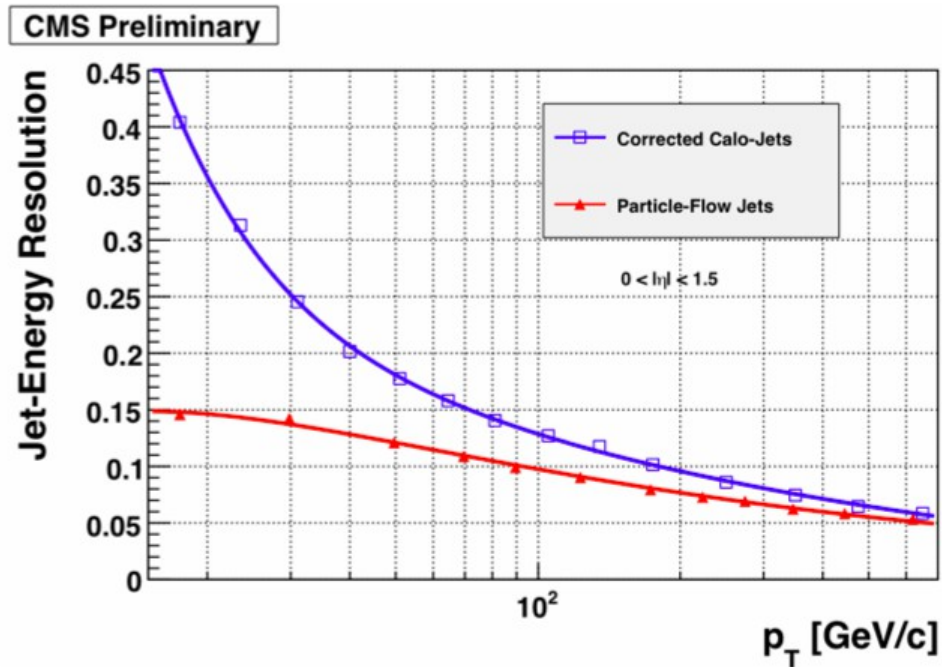
8-channel ADC was fabricated, measurements are just starting...

*J. Moron, M. Firlej, T. Fiutowski, M. Idzik, Sz. Kulis, K. Swientek. "Development of variable sampling rate low power 10-bit SAR ADC in IBM 130 nm technology", TWEPP2013 23-27 September 2013, Perugia Italy*

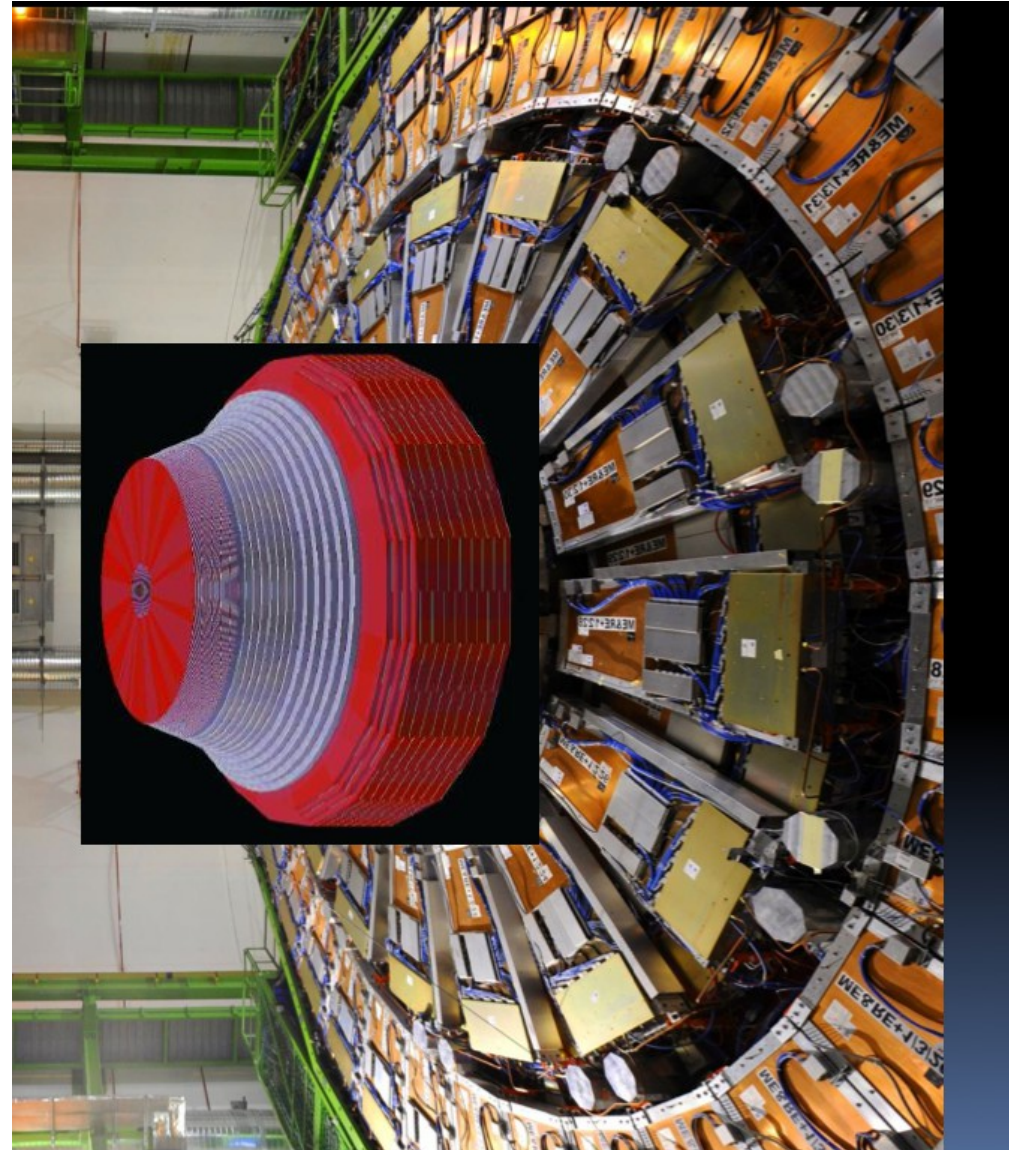
# PFA outside LC activities – Example CMS

Highly granular calorimeter  
for forward region in CMS

PFA idea applied in CMS



=> Significant improvement  
of jet energy resolution



# Summary and conclusion

- One step further on the way towards the realisation of highly granular calorimeters
  - Promising technology for many (all?) future calorimeter concepts at future colliders
- Various variants of this calorimeter type were built and successfully tested

=> The participating groups have created a network of detector infrastructures with different readout technologies

Milestones were reached or are imminent

Consolidation of network fostered through AIDA funding

- Infrastructures allow for testing novel technologies
- Interoperability through common readout devices, e.g. ASICs
- The next steps are:
  - combined running of the prototypes
  - move from R&D phase → full detector systems

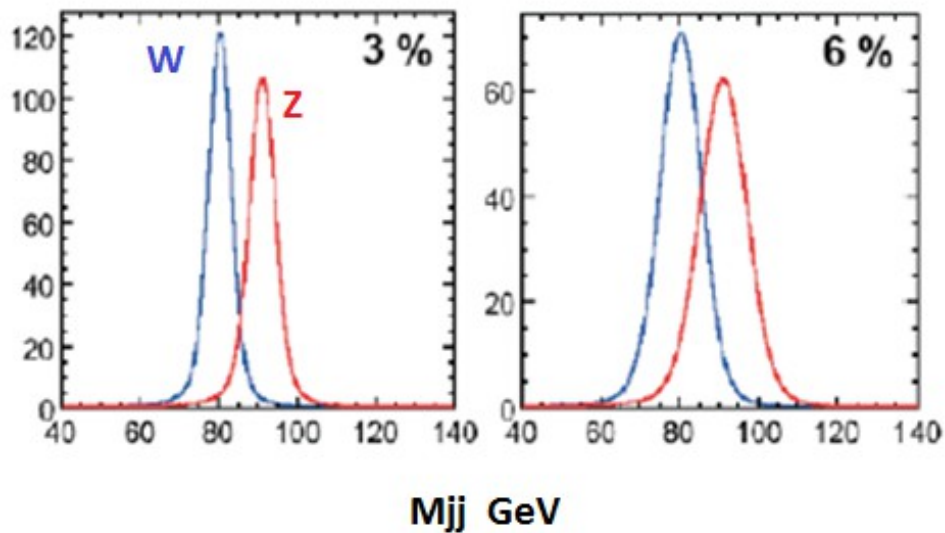
AIDA-2020

AIDA Meeting CERN December 2014

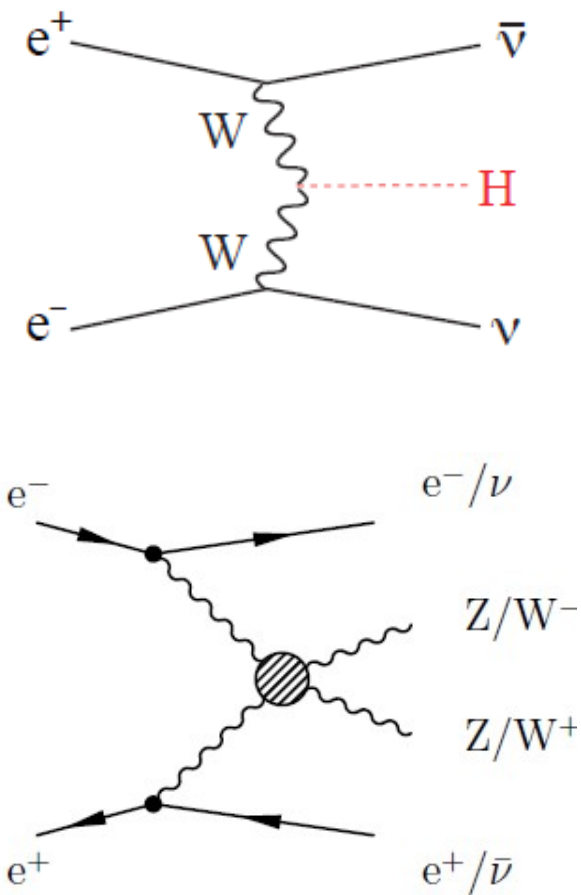
# **Backup slides**

# Examples

- W Fusion with final state neutrinos requires reconstruction of H decays into jets
- Jet energy resolution of  $\sim 3\%$  for a clean W/Z separation



*F. Richard at International Linear Collider – A worldwide event*



# Detector requirements of LC Detectors

Track momentum:  $\sigma_{1/p} < 5 \times 10^{-5}/\text{GeV}$  (1/10 x LEP)

( e.g. Measurement of Z boson mass in Higgs Recoil)

Impact parameter:  $\sigma_{d0} < [5 \oplus 10/(p[\text{GeV}]\sin^{3/2}\theta)] \mu\text{m}$  (1/3 x SLD)

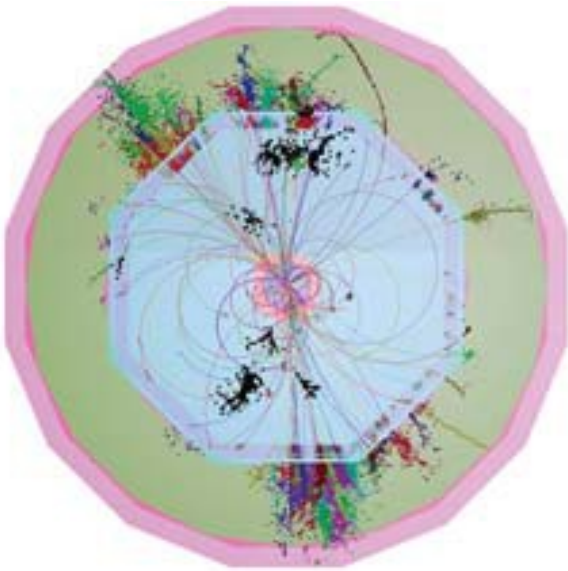
(Quark tagging c/b)

Jet energy resolution :  $dE/E = 0.3/(E(\text{GeV}))^{1/2}$  (1/2 x LEP)

(W/Z masses with jets)

Hermeticity :  $\theta_{\text{min}} = 5 \text{ mrad}$

(for events with missing energy e.g. SUSY)



Final state will comprise events with a large number of charged tracks and jets(6+)

- High granularity
- Excellent momentum measurement
- High separation power for particles

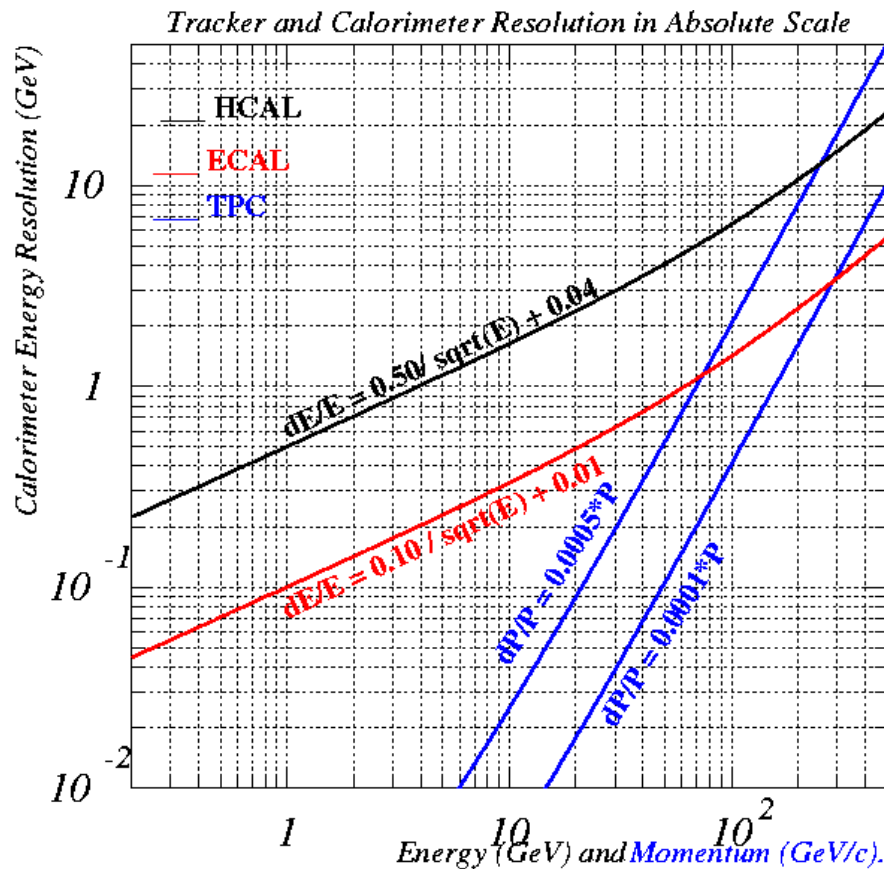
## Particle Flow Detectors



# Jet energy resolution and Calorimeters

Final state contains high energetic jets from e.g. Z,W decays  
 Need to reconstruct the jet energy to the utmost precision !

Goal is around  $dE_{jet}/E_{jet} - 3-4%$  ( e.g. 2x better than ALEPH)



Tracker Momentum Resolution GeV/c

Jet energy carried by ...

- Charged particles ( $e^\pm, h^\pm, \mu^\pm$  65% :((  
 Most precise measurement by Tracker  
 Up to 100 GeV
- Photons: 25%  
 Measurement by Electromagnetic  
 Calorimeter (ECAL)
- Neutral Hadrons: 10%  
 Measurement by Hadronic  
 Calorimeter (HCAL) and ECAL

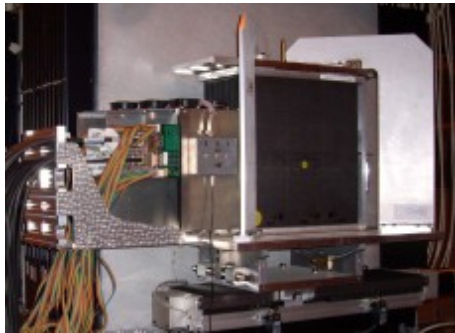
$$\sigma_{Jet} = \sqrt{\sigma_{Track}^2 + \sigma_{Had.}^2 + \sigma_{elm.}^2 + \sigma_{Confusion}^2}$$

# Example for R&D cycle - CALICE SiW Ecal

## Physics Prototype

Proof of principle

2003 - 2011



Number of channels : **9720**

Pixel size: **1x1 cm<sup>2</sup>**

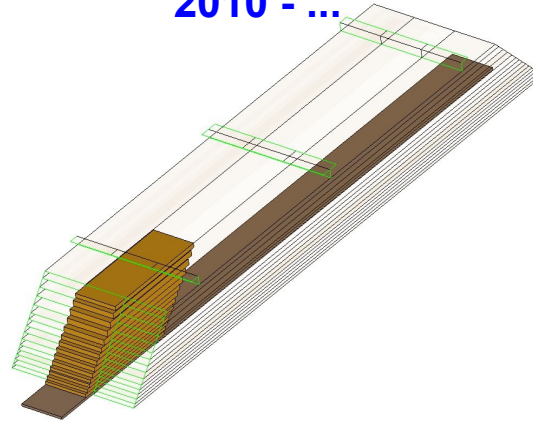
$R_{M,eff}$  : **~ 1.5cm**

Weight : **~ 200 Kg**

## Technological Prototype

Engineering challenges

2010 - ...



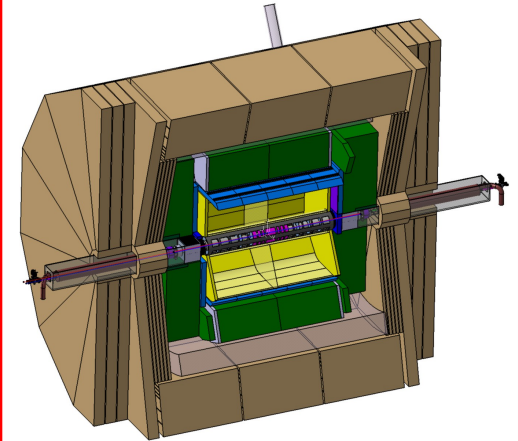
Number of channels : **45360**

Pixel size: **0.55x0.55 cm<sup>2</sup>**

$R_{M,eff}$  : **~ 1.5cm**

Weight : **~ 700 Kg**

## LC detector



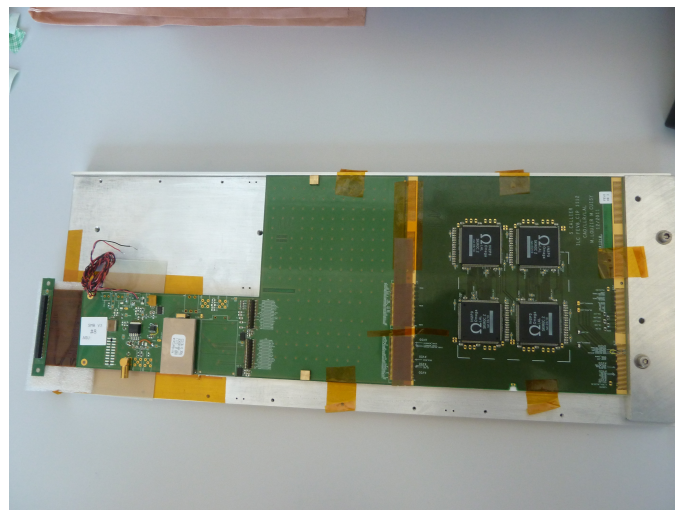
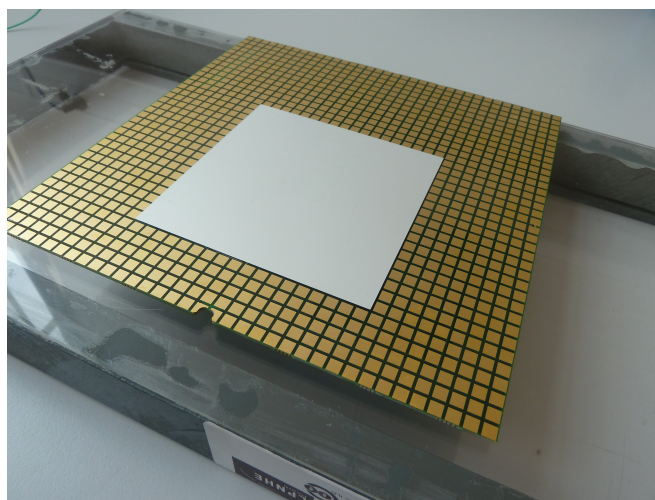
**ECAL :**

Channels : **~100 10<sup>6</sup>**

Total Weight : **~130 t**

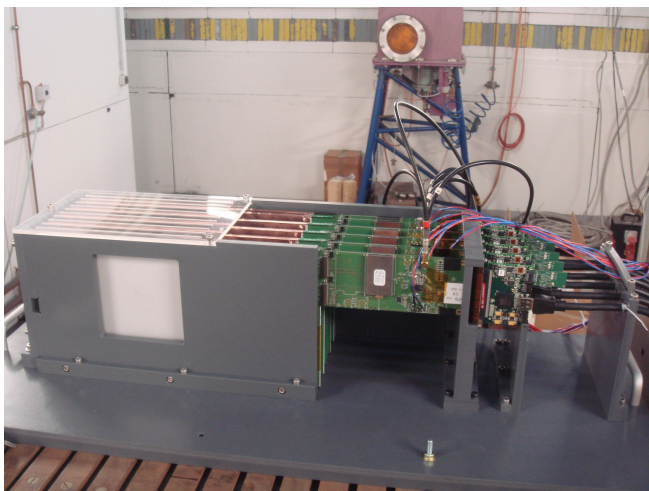
# SiW Ecal 1<sup>st</sup> step - Simplified layers

## Layer design



- 1 Si Wafer with 256 pixels of 5x5 mm<sup>2</sup> and thickness of 325 μm compare with 4 wafers for final design
- Wafer glued onto PCB EPOTEK-4110, development of automatised procedure
- 4 ASICs in PQFP package  
Compare with 16 ASICs wire-bonded or in very thin BGA package

## Beam test setup @ DESY (Supported by AIDA TA)



Up to 10 layers with  
**total number of active channels = 1278**

- Test program
  - 2012: Commissioning
    - Test of front end electronics
  - 2013 Test of power pulsing, Tests in magnetic field

**Tests with simplified layers gave confidence to go ahead**

# Examples for detector R&D collaborations



Time Projection Chamber  
for Linear Collider



Highly granular calorimeters  
for Linear Collider



Forward calorimeters  
for Linear Collider

**S**ilicon tracking for the  
**I**nternational  
**L**inear  
**C**ollider

**PLUME**

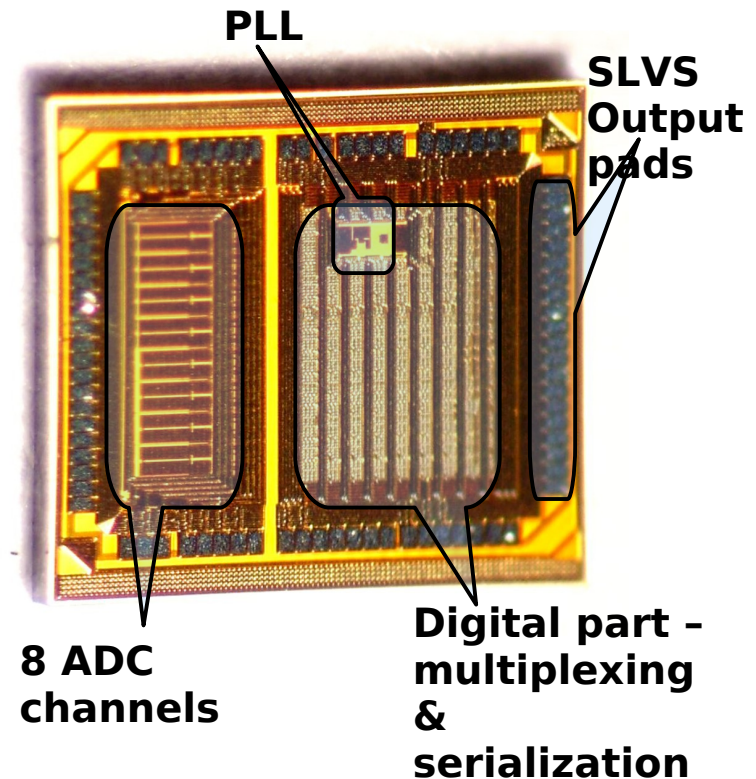
- Oriented towards LC but very generic R&D

R&D RPCs, Micromegas, SiPMs, ultrathin vertex layers, diamond sensors  
Large scale integration of electronics, small power consumption

# 10-bit Multichannel SAR-ADC for Luminosity detector

## Main features of single ADC

130nm technology	
Sampling frequency [Ms/s]	>40
Power cons. [mW] @40Ms/s	1
Power pulsing	Yes
Size [mm <sup>2</sup> ]	0.087
	146x600μm <sup>2</sup>
DNL/INL [LSB]	≤1.0
SINAD@40MS/s[dB]	>56
ENOB[bits]	9.3 (up to 20MHz)
FOM [fj/conv]	~50



Measurements of single channel 10-bit ADC show that its performance is similar to State-of-the-Art designs

8-channel ADC was fabricated, measurements are just starting...

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