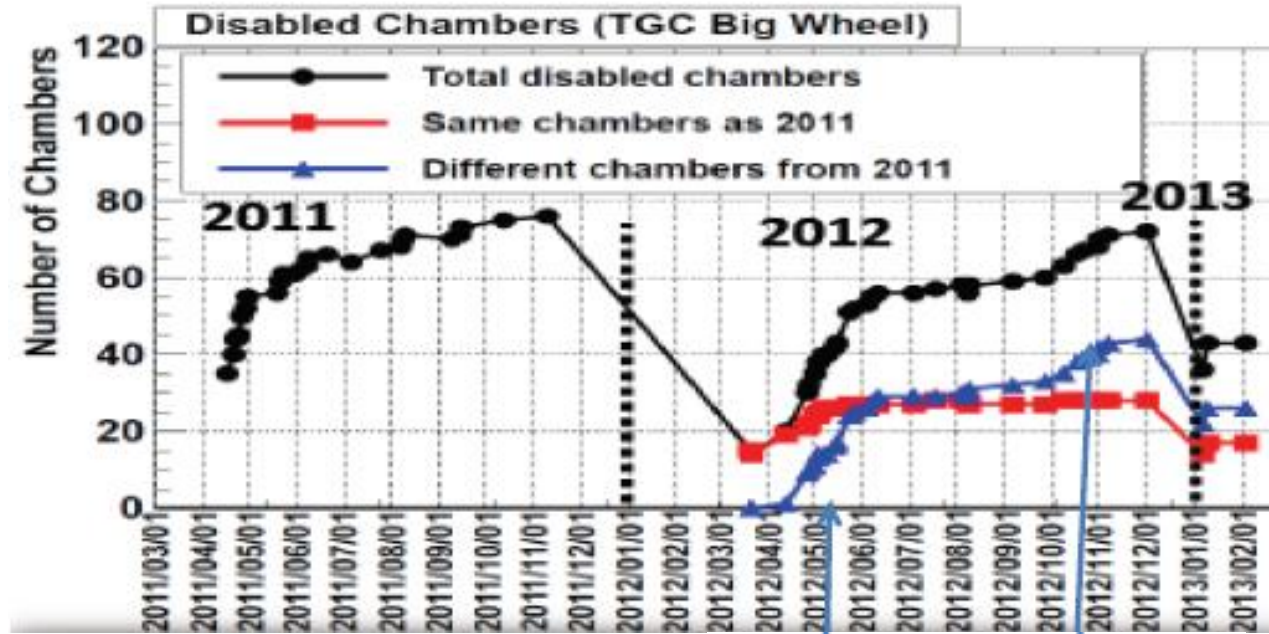


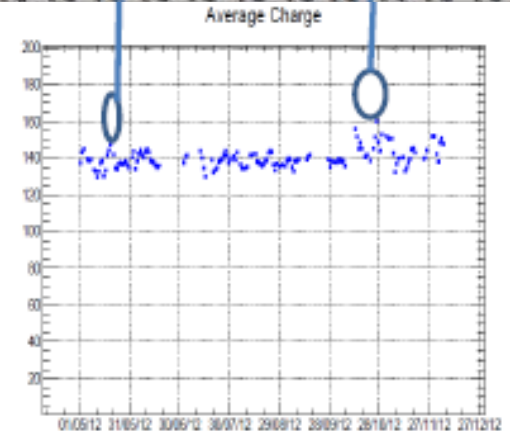
# Development of sTGC

- Repair and maintenance of BW
- Short introduction to the Physics needs.
- Development of sTGC's, how to achieve the needed precision.
- Short history of test beams
- Construction of large prototype (Module -1)
- Results of FERMILAB test beam
- Remaining problems
- Conclusions

# Repair and maintenance of BW



- New problematic chambers appeared when moving to old n-pentane gas containers that have special sealing that add impurities to the gas.
- Problem is also observed in detector gain increase during the same periods.
- The situation would be far worst if there would be people without the necessary experience to treat the problematic detectors.



# Long project to produce the spare detectors

although the situation was known end of 2012, some of the needed detectors were not produced; major work in BB5 to refurbish old ones

\* During 2013 in park position

(in side C some cannot be exchanged due to the ECT position)

A03 M1 PHI3 E1

A11 M1 PHI3 E1

C02 M1 PHI1 E1

C10 M1 PHI1 E1 (possible without crane)

C11 M1 PHI3 E1 (possible without crane)

\* In 2014 following ECT movement

C05 M1 PHI1 E1

C06 M1 PHI1 E4

C08 M1 PHI3 E1

C09 M1 PHI1 E1

\* In 2014, after opening between TGC1-MDT

C04 M1 PHI2 E2

C07 M1 PHI0 E1

C10 M1 PHI2 E4

C12 M1 PHI2 E1

A01 M1 PHI0 E1

A03 M1 PHI0 F

A03 M1 PHI2 E1

A05 M1 PHI0 E1

A05 M1 PHI2 E1

A07 M1 PHI0 E1

A08 M1 PHI2 E1

A11 M1 PHI2 E2

A11 M1 PHI2 E1

\* In 2014, following the opening between MDT-TGC2

C03 M2 PHI2 F

C10 M2 PHI1 E3

A02 M2 PHI3 E2

A05 M2 PHI1 E3 (might not be possible)

A12 M2 PHI1 E4

\* End of 2014, following closure of the Experiment

C07 M3 PHI0 E2 (might not be possible)

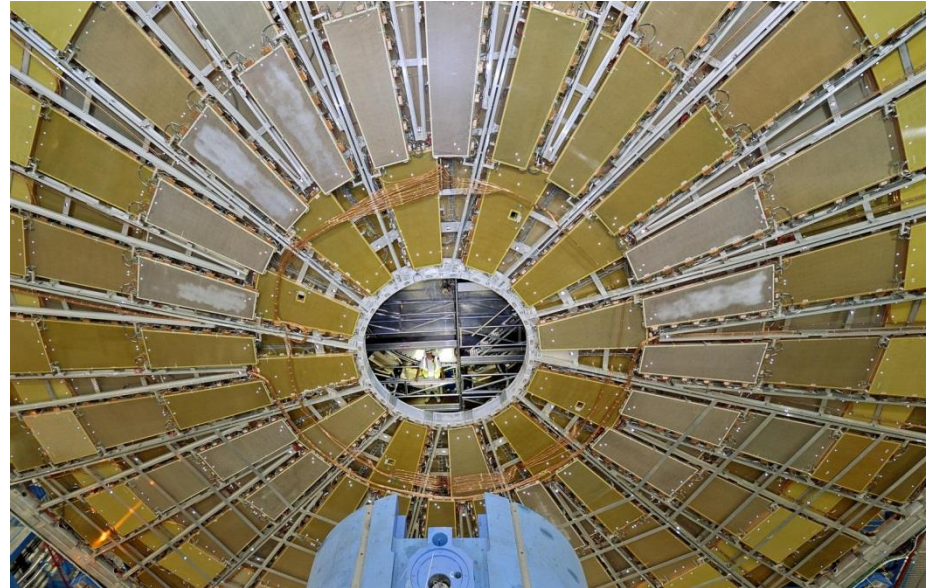
A08 M3 PHI0 F (complicated but possible if times allows)

- 27 of the 32 bad detectors will be exchanged until the end of November.
- Major testing operation during the last year in BB5, mainly done by Vladimir and Physicists from Chile.
- All needed detectors for the replacements have now (as of last week) been tested and qualified.
- Replacement will re-start (8 have already been replaced until July 2014).



# Some of the replacements will be difficult

- In many cases 2-3 detectors have to be removed, to allow for the installation of the relevant one.
- For some of the detectors, gas distribution lines will have to be modified.
- It is important to have all the testing elements (gas and HV) working to test immediately the detectors after installation.
- Time is very critical, due to the closure of ATLAS at the end of the year.



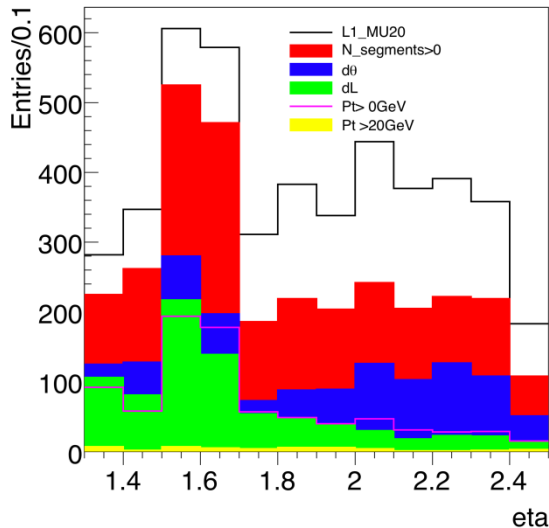
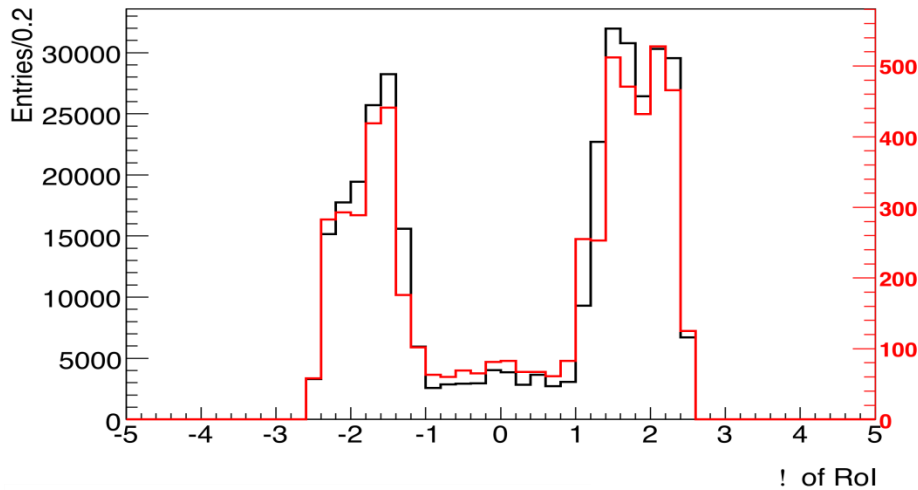
- **LHC run 2 will start with 99.8% working detectors.**
- **If someone does not take the responsibility and gets the know-how accumulated since 1989 for repairing the detectors during the run, one will soon have >100 not working detectors.**
- We all know who will be blamed for the problems.

# Physics motivations

- Various physics motivations for the upgrade program of LHC.
- Shut-down during 2017-2018 will allow to exploit the LHC with  $L=1-2 \times 10^{34}$  and collect  $300 \text{ fb}^{-1}$ . This will allow:
  - Following the Higgs discovery, one would like to perform a precise measurement of its couplings:
    - Measured its coupling and prove that it is a Higgs using a single channel WH, to measure  $H \rightarrow b\bar{b}$ ,  $\tau\tau$ ,  $\mu\mu$ , WW independently of QCD corrections => **this requires an efficient trigger on  $W \rightarrow \mu\nu$  for  $\mu$  with  $P(T) > 25 \text{ GeV}/c$ .**
- With the sLHC, one would expect to collect  $3000 \text{ fb}^{-1}$ , which would allow to test:
  - Following the Higgs discovery, then HH production could be observed (for example  $\sim 400 \text{ HH} \rightarrow 4\tau$ ,  $1800 \text{ HH} \rightarrow 2\tau W(W \rightarrow \text{jets})W(-\rightarrow l\nu)$ ) => **This requires an efficient lepton trigger with  $P(T) > 25 \text{ GeV}$ .**
  - One needs to efficiently trigger on VV final states to corroborate that the Higgs mechanism is the only component that normalizes the WW scattering cross section => **this requires an efficient trigger on  $W \rightarrow \mu\nu$  for  $\mu$  with  $P(T) > 25 \text{ GeV}/c$ .**

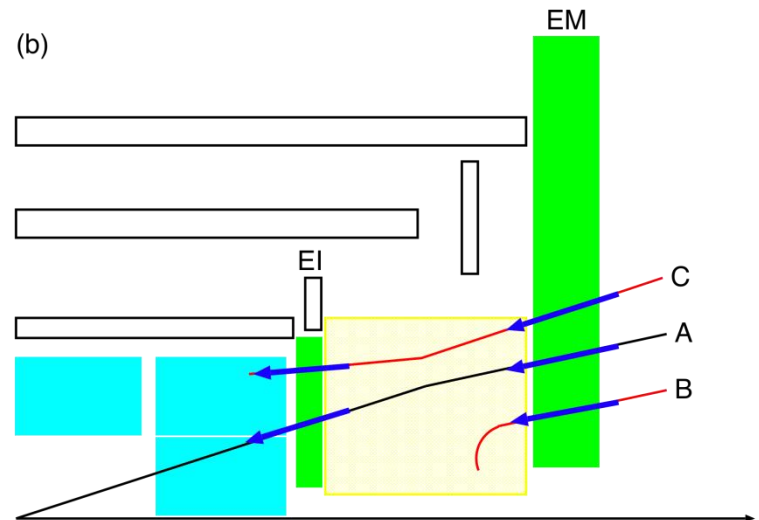
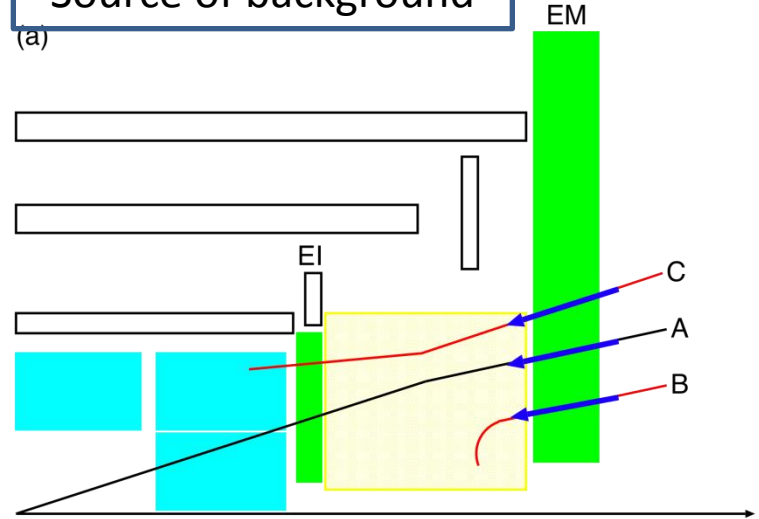
# Most of the $\mu$ triggers come from the End-Cap

trigger rate as function of  $\eta$



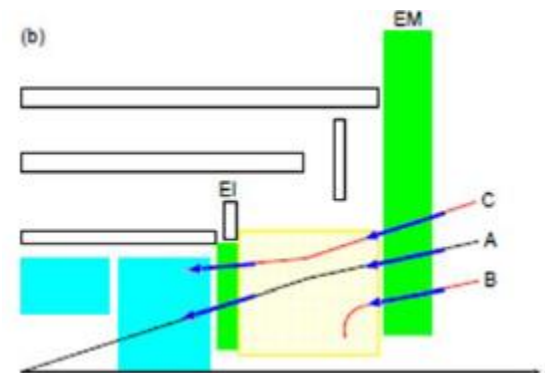
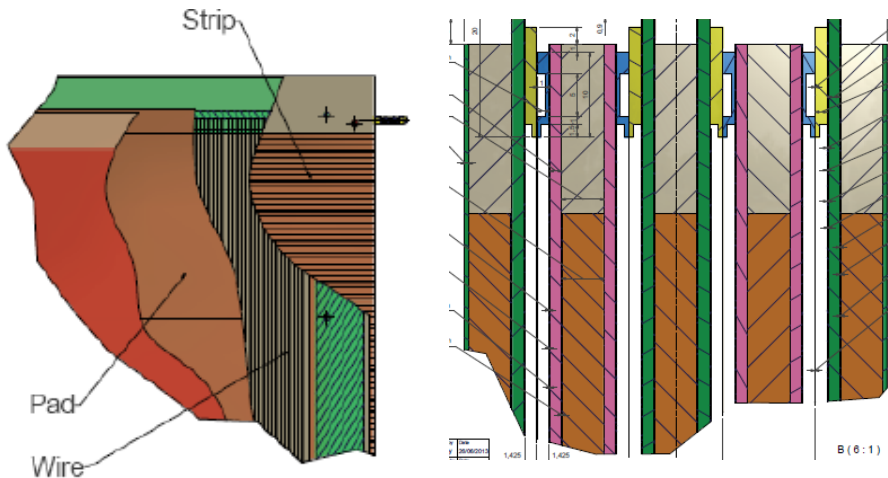
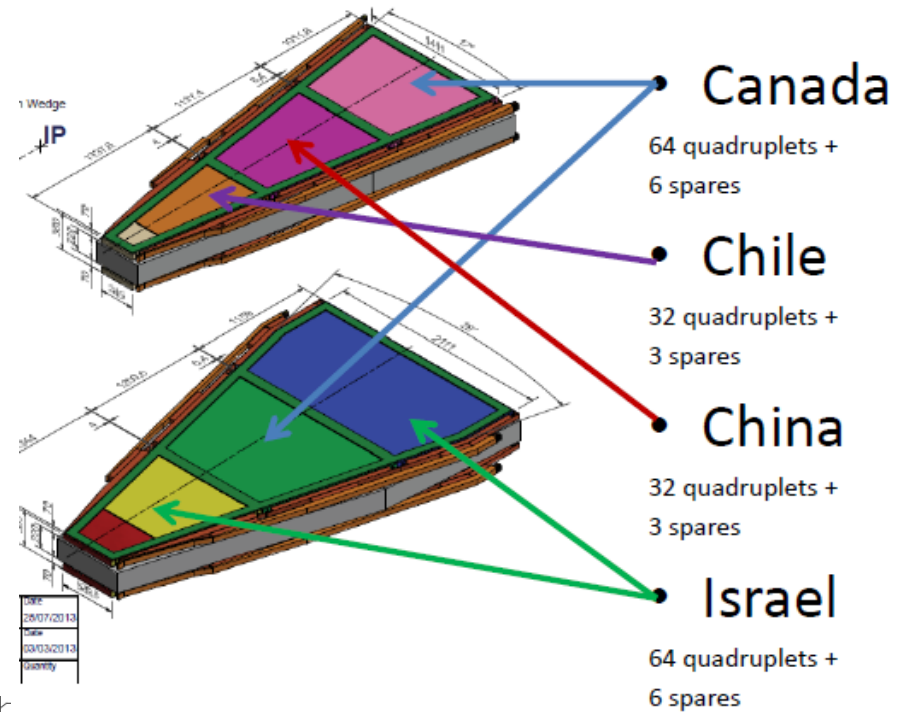
- High  $\mu$  trigger in End-Caps due to backgrounds.
- Including innermost layer will improve rates by 100.
- Need high resolution ( $<1\text{mrad}$ )

Source of background



# Layout of the system

- To reduce  $\mu$  trigger rate in forward direction, need accurate vector ( $>1\text{mrad}$ ) in front of magnet.
- Groups from Canada, Chile, China and Israel developed the sTGC that have achieved good position ( $\sim 70\mu\text{m}$ ) resolution and high efficiency in high background environment
- Two type of detectors to be used in ATLAS Phase I New Small Wheel (NSW) upgrade (sTGC & MicroMegas).
- New method to produce large ( $2\text{X}1.2\text{m}^2$ ) multi-layer PCB's had to be developed that can be placed with respect to each other with a precision of  $40\mu\text{m}$ .
- First final size quadruplet of such a detector has been tested at FERMILAB (T1049 in M6-FTBF between 9/5 to 20/5).



# Precision requirement needed for reconstruction

## Requirements for the construction precision of any NSW chamber:

- For every detector plane, the position along the precision coordinate should be known with an RMS error of less than  $30\ \mu\text{m}$ . This requirement applies equally to the position of the detector strips as well as that of the alignment sensor base-plates.
- The position of any chamber element on the coordinate perpendicular to the above precision coordinate should be known with an RMS error of less than  $80\ \mu\text{m}$ . This combines planarity of detector planes where the RMS is evaluated with respect to the nominal element position, including nominal thickness as well as parallelism between plane faces. (How the actual precision is split among these terms is of no importance). The positioning precision should be achieved for planes of a complete detector quadruplet. Consequently planes of any single detector element should be positioned as well with  $80\ \mu\text{m}$  precision or better.

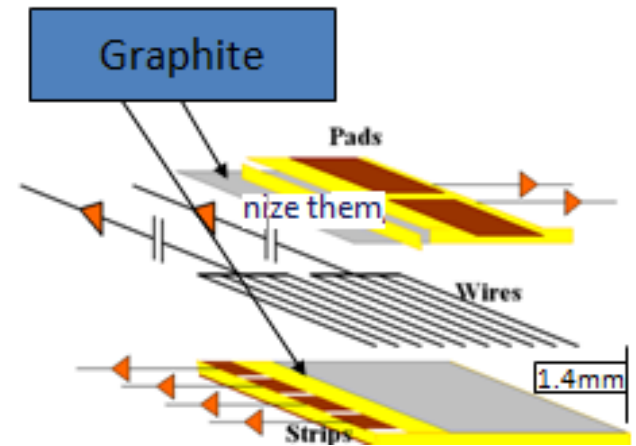
All above requirements refer to a chamber/plane lying flat on a granite table.

- Although the requirements are that the position of the measurement coordinate should be known to a precision of  $30\ \mu\text{m}$  R.M.S. (to be used for off-line reconstruction), an effort has been made to design detectors where such a precision can be achieved between the different layers of a quadruplet at the construction step, to be used for on-line trigger, where such precision is not needed.
- The  $80\ \mu\text{m}$  R.M.S. precision on the positioning of the measuring planes is much harder to achieve and it is based on precise machined frames, to be able to achieve it.



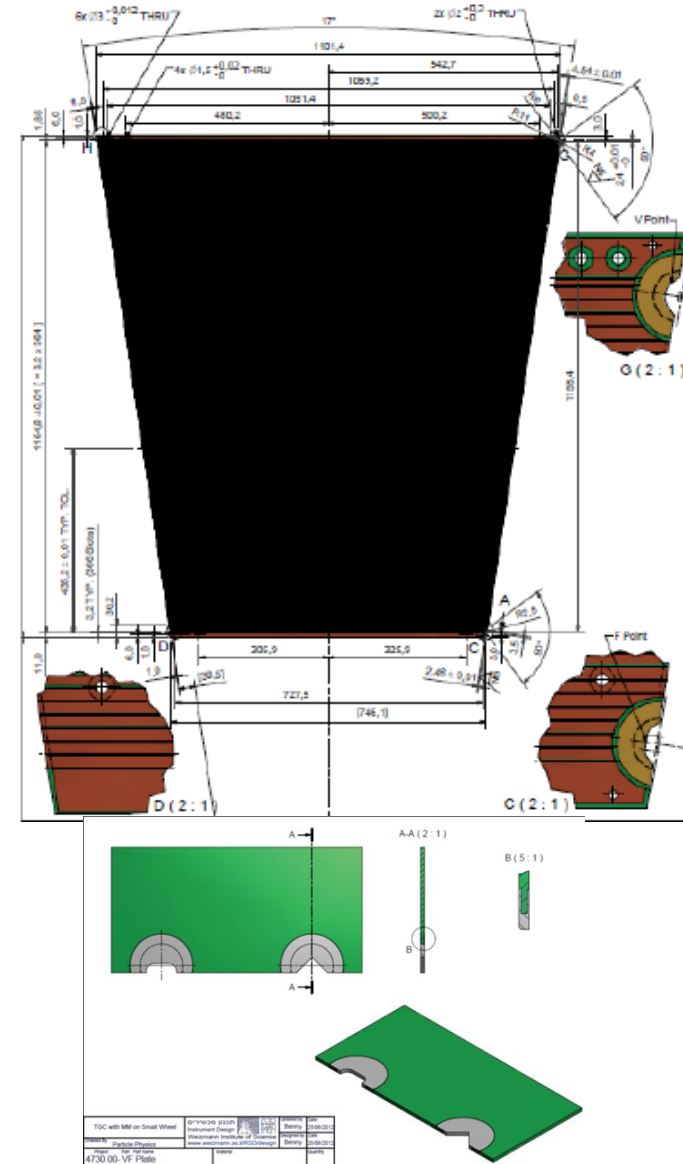
# Motivation for the design and its implementation

- sTGC's work in a quasi-saturated mode, and therefore changes in the anode-cathode distance of  $100\mu\text{m}$  produce changes in gain of  $\sim 20\%$ .
- The position resolution is determined by the accurate strip positions, while its local measurement (charge sharing between strips could vary) might not be uniform, this is a small effect.
- The driving elements in the present sTGC design are:
  - Make very precise strip boards that can be referenced precisely from outside.
  - Use the outside surfaces of the cathode planes as your reference, since small variation of the cathode to anode distance will not have an important effect in the performance.
  - Use the same composite material (FR4) everywhere to avoid mechanical tensions due to temperature changes (it is not only the operational temperature that matters, but also transportation and storage)

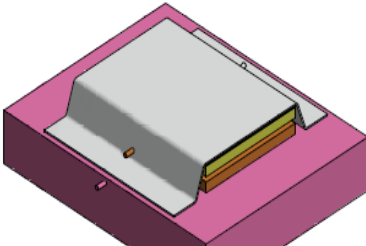
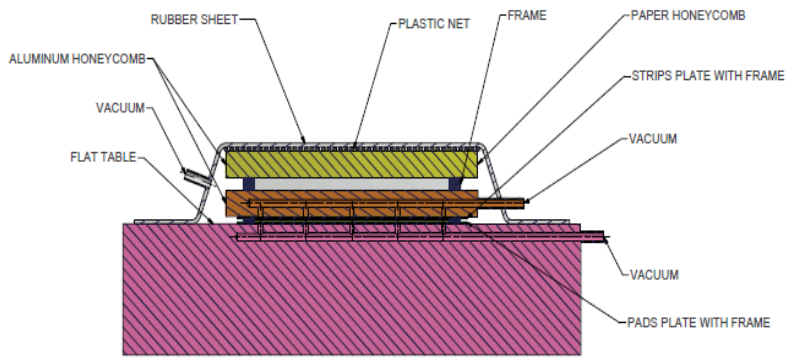


# Motivations for the design and its implementation

- Modern CNC machines have micron resolution in their mechanical movements (can be used with a small ball sensor to accurately measure mechanical pieces).
- All strip boards are machined together with their brass inserts (these are needed, since FR4 edges cannot be used as references, since they deteriorate after first use). Also precision holes are drilled to insert with force, stainless-steel balls for later use with x-rays.
- All operations are performed by gluing, which requires uniform pressure on the gluing surface, this does not allow the use of precise pins, since they require some tolerance to allow for the pressure parallel to the pins.
- On the thickness, all spacers and support pieces are machined with  $20\mu\text{m}$  tolerances, including wire supports.
- Cathode surfaces can have deviations of up to  $50\mu\text{m}$  from planarity, therefore, a filling material (NOMEX honeycomb) is used that is  $100\mu\text{m}$  thinner than their surrounding supports, to allow the glue to fill the space.



# Motivations for the design and its implementation



Double HC Gluing  
 תכנון מכשירים  
 Instrument Design  
 Designed by Benny  
 Date 21/07/2014



# Aging tests (I)

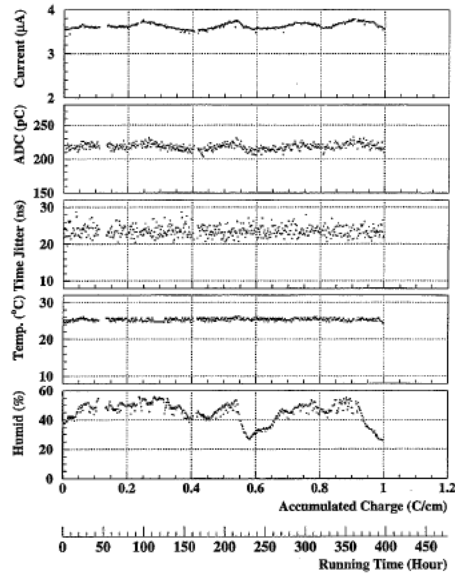


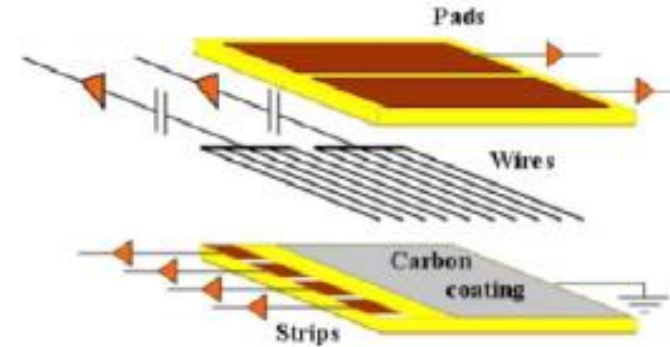
Fig. 1. Result of the ageing test. The high-voltage current ( $\mu\text{A}$ ), ADC value (pC), 95% time jitter (ns) for the wire number 8, temperature ( $^{\circ}\text{C}$ ) and humidity (%) are shown as a function of an accumulated charge. The actual running time is also shown. The maximum single hit rate was 84 kHz/wire and the gas flow rate was  $10\text{ cm}^3/\text{min}$ .

Table I

Combinations of the gas flow rate and the single hit rate. The numbers in parentheses are the time for the gas replacement in the TGC. The numerical factor  $R$  is also shown for all tests. Errors are the total error including systematic effects. Only the result of Case I is shown

Case	Gas flow rate (gas replacement)	Maximum single hit rate (kHz/cm)	$R$ ( $\% \text{ C}^{-1}$ )
I	$10\text{ cm}^3/\text{min}$ (1.5 min)	84	$-0.3 \pm 3.4$
II	$5\text{ cm}^3/\text{min}$ (3.1 min)	76	$5.8 \pm 4.6$
III	$10\text{ cm}^3/\text{min}$ (1.5 min)	41	$6.3 \pm 5.1$

A change in the gas mixture by the irradiation was studied using a gas chromatograph. In order to clarify the effect, additional tests were performed and the gas flow was stopped during the irradiation. After 2 h, the high voltage power supply tripped off due to a breakdown and then the gas component was studied. After the breakdown, ethene, ethane, propene and propane, which were not present in the initial gas mixture, were observed. n-pentane was resolved into these elements by the irradiation.

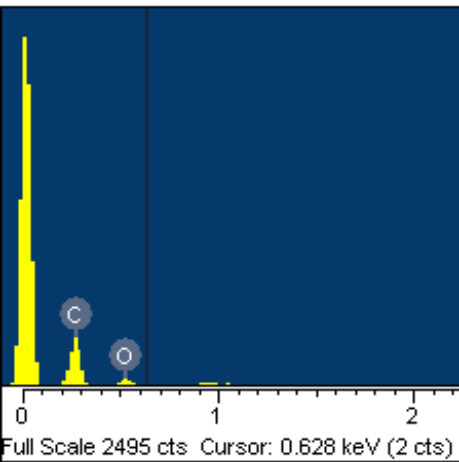


The status of a wire surface with a maximum single hit rate was studied for Case III. Fig. 3 shows a picture of the wire surface at the accumulated charge of  $1.3\text{ C/cm}$ . We can find objects on the wire due to the ageing effect. The component was studied by chemical analysis [8]. The main component was found to be lower aliphatic carboxylic acid salt, condensed rings and amide. We have observed no breakdown during the test nor a deterioration of the performance.

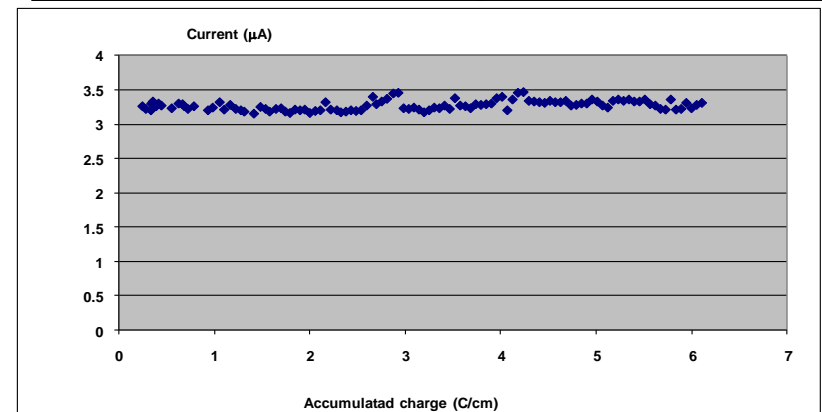
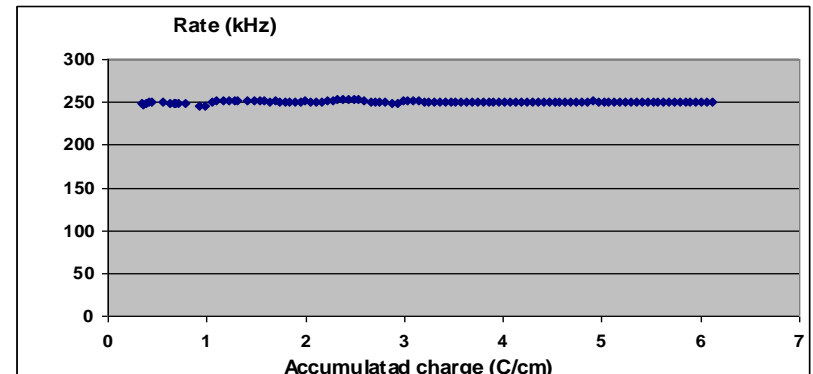
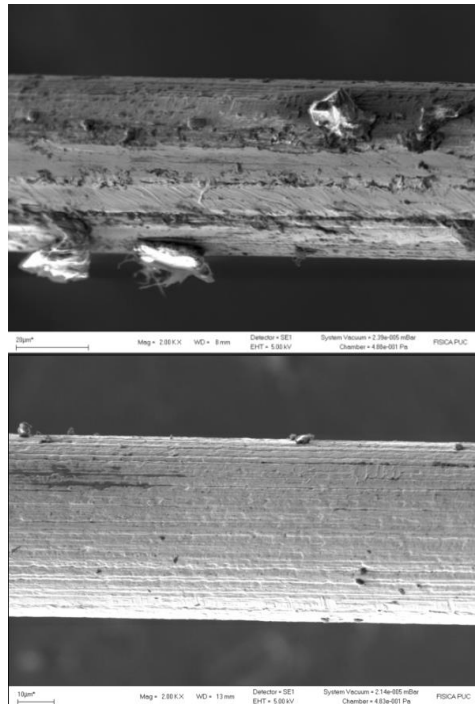
- Many aging tests have been performed since 1997 at different flow rates, showing no deterioration of performance with rates (up to  $1.3\text{ C/cm}$  (Fukui et al, NIM A419 (1998), 497-502).
- This was followed in 2007 by a long irradiation up to  $6\text{ C/cm}$  showing the same lack of effect. The n-pentane, being a good cleaning agent helps in keeping clean wires, while the quasi saturation of the operation, makes it insensitive to small wire deposits.

# Aging tests (II)

- By going to a low resistivity cathode (100KOhm/square), one can increase the rate capabilities to  $<30 \text{ KHz/cm}^2$ .
- Both elements have been implemented in 10 small prototypes that have been tested during the last year.
- **Most important, they need to be able to take the high radiation levels of SLHC.**
- **A small chamber has accumulated 6 Coulomb/cm, without any deterioration= 20 years at SLHC with safety factor 5.**
- **Anode and cathodes were analyzed for deposits in Chile, where a new Lab was established to continue radiation tests.**



Deposits due mainly to Carbon and Oxygen



# Testing

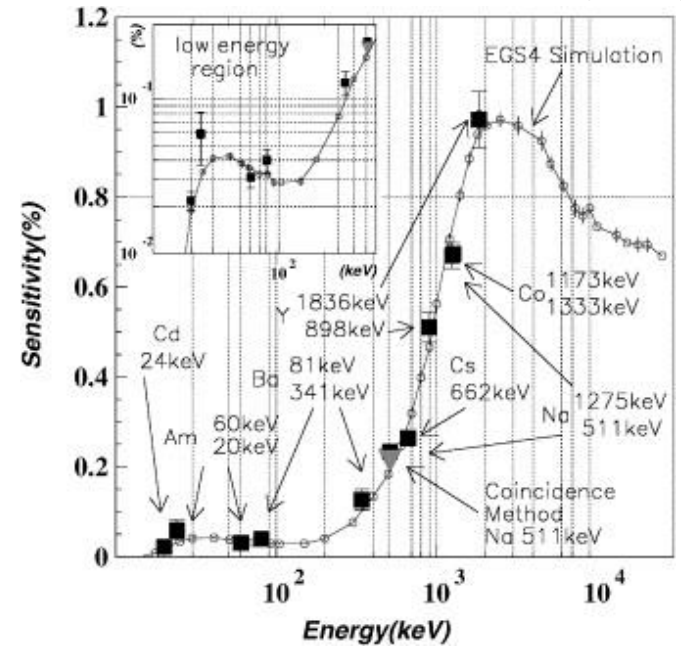
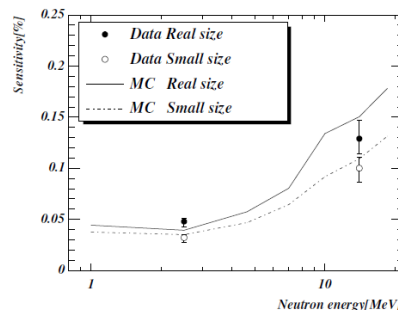
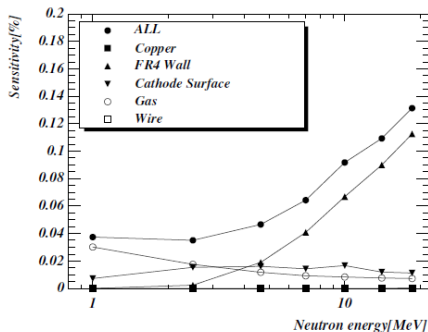
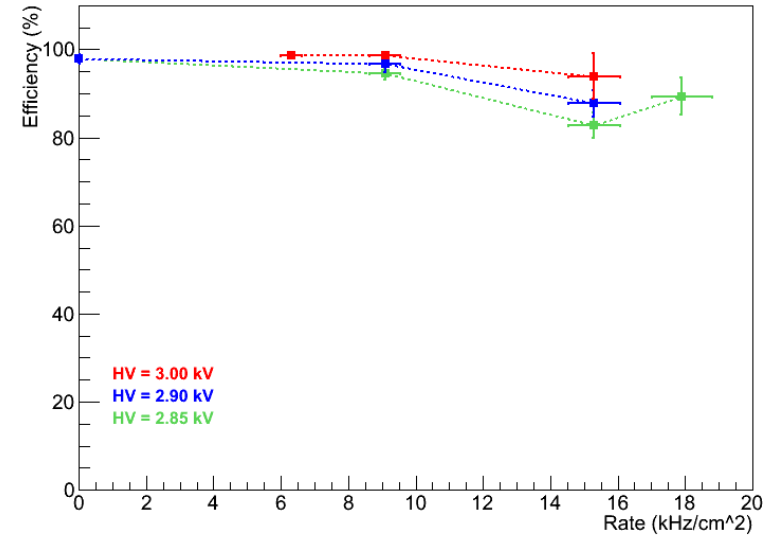
- Although one is trying to improve on an existing technology, a lot is based on tests performed in the past for ATLAS-LHC, in particular for neutrons, extensive tests were performed by our Japanese colleagues:
  - H. *Nanjo* et al., Nucl. Instr. and Meth. A 543 (2005), p. 441.
  - H. Oshida et al., Nucl. Instr. And Meth. A 587 (2008), p 259.
- Long term irradiations using photons have been performed (6 Coulomb/cm) together with the Chilean colleagues.
- A long series of test have been performed:
  - In Summer 2007 at T9 to evaluate position resolution.
  - In December 2008 with 14 MeV neutrons (Soreq Nuclear Center) to gain confidence in the operation with high neutron flux.
  - In February 2009 with a Co(60) source giving 30KHz/cm<sup>2</sup> on a large area detector.
  - In June 2009 at H8, to obtain position resolution in a large area detector.
  - In July 2009, again with a Co(60) source to get efficiencies at high rate.
  - In September 2009 a neutron test was performed at Demokritos with 5.5-6.5MeV neutrons.
  - In November 2010, combined test with small tubes MDT in H8.
  - Combined test in August 2011 with small tubes MDT (MPI) in H8.
  - High radiation tests at the SOREQ nuclear Center (November 2011)
  - Combined test in H8 (May, October 2012)
  - Qualification of Module -1 at FNAL in May 2014



# Single layer efficiency is good enough

- If your start time is within 25ns, single  $\gamma$  background is not a serious problem ( $\sim 6\%$ ) but  $\delta$  rays (in time) is more of a problem.
- Photon efficiency is different for different detectors (TGC is more like CSC's  $\Rightarrow$  expect  $\frac{1}{2}$  of the rate).
- Most of the high Energy neutron sensitivity comes from the cathodes.
- Due to the quasi-saturated operation of the TGC, the response is 3-5 times lower than the ionization deposits.
- Single layer inefficiency in the presence of ATLAS-like neutrons  $< 6\%$ .

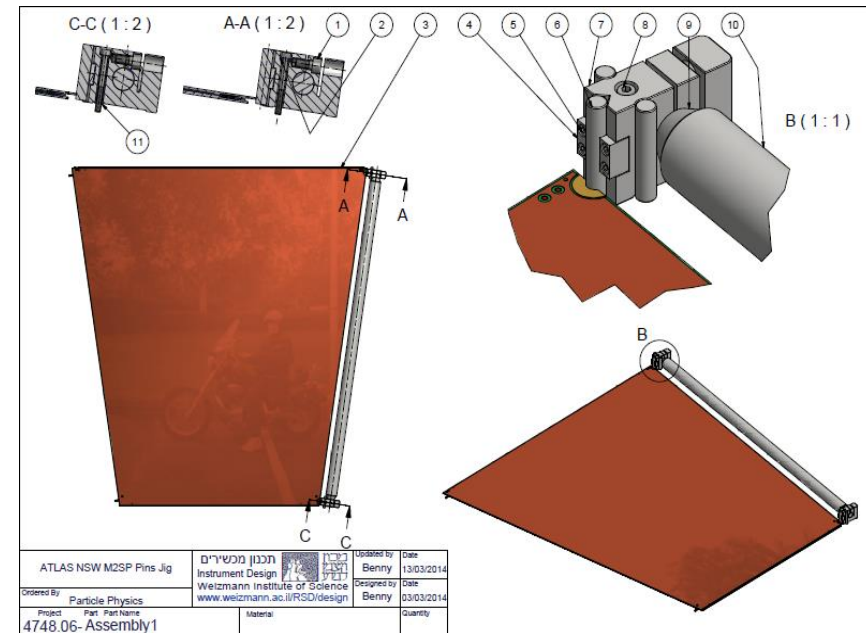
sTGC radiation test @ Nahal Soreq, Jan 2012 (prelim.)





# Construction of Module -1

- Following the construction of single detector planes, they were assembled using a precision jig on a granite table.
- The jig is pressed against the brass inserts of the detector and attached to the granite table. The contact with the pins is checked by ensuring electrical contact between the inserts and the pins with an Ohmmeter.



ATLAS NSW M2SP Pins Jig		תכנון מכשירים	Updated by	Date
Instrument Design		www.weizmann.ac.il/RSD/design	Benny	13/03/2014
Particle Physics			Designed by	Date
4748.06- Assembly1			Benny	03/03/2014
Project	Part	Part Name	Material	Quantity

# Quadruplet assembly

- Following the quadruplet assembly, the relative position of the individual planes was checked using a microscope.
- All this was performed during the Passover holidays.
- It was found that there were large (up to  $150\mu\text{m}$  deviations) between different planes.
- The large deviations were found to be due to a separate machining of the strips and the inserts.
- This problem was partly solved in the next series, however bad quality machining was found in the inserts.
- There is a close contact with the firm performing the machining, to ensure that no such an event will occur in the future.
- The thickness of the cathode boards were well within the specifications, however this was not the case for the wire frames, all of them having deviations at the same place.
- The thickness of the quadruplet was within the tolerances ( $80\mu\text{m}$  RMS, measured in 19 points, with maximal single point deviations of  $250\mu\text{m}$ ).



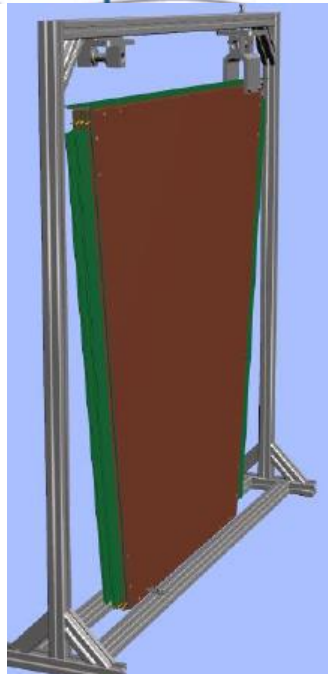
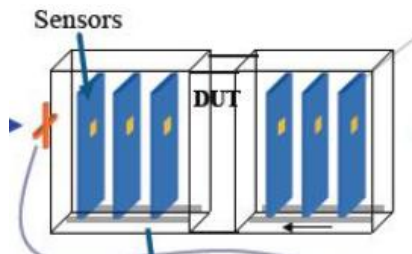
# Test Beam of Module-1 at FNAL



- At arrival, only 2 people to put it together

With many people that appear for the photo

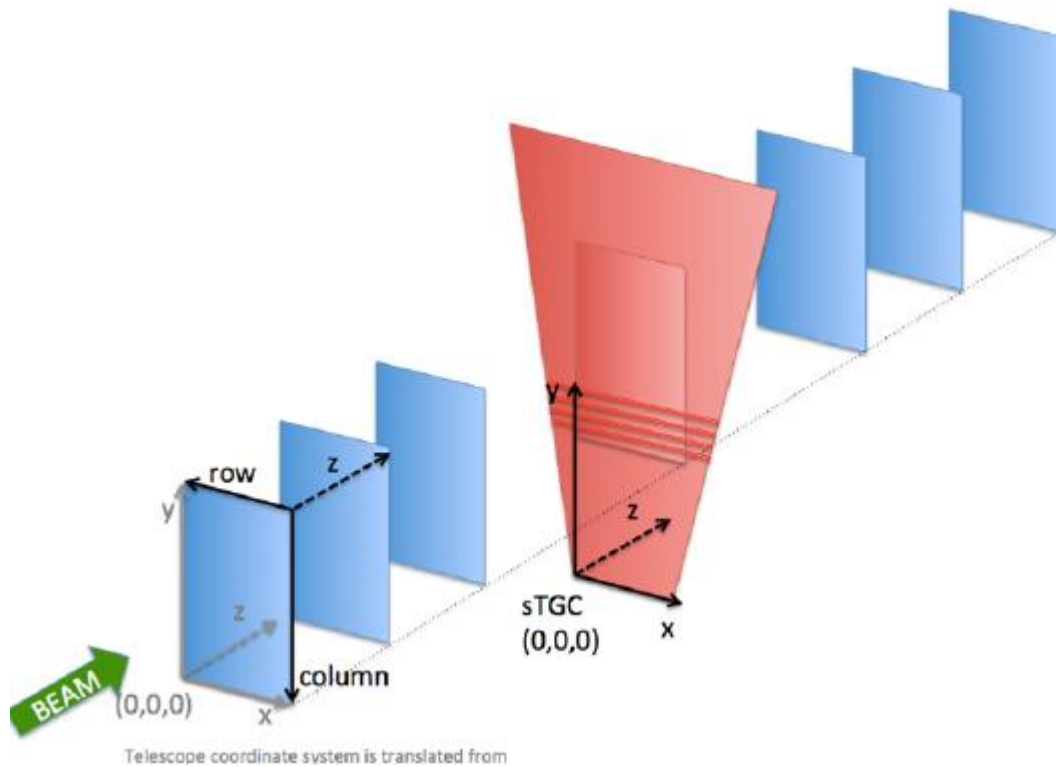
- Sandwich the sTGC quadruplet prototype between 2 pixel telescopes (EUDET)



And many people that worked hard  
(without much sleep for 2.5 weeks)



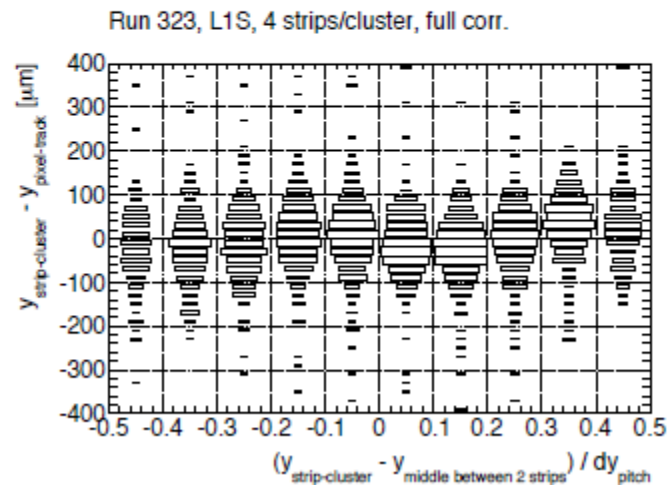
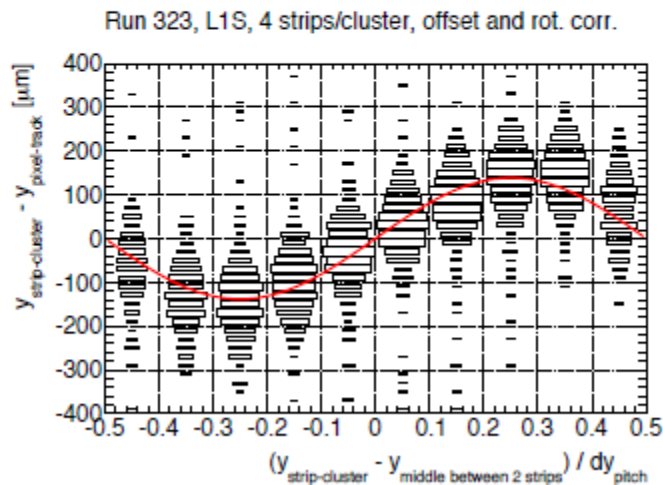
Outside pixel telescope allows to obtain an independent measurement of the resolution



- But one has to get rid of multiple scattering
- Cut on  $\chi^2$  of fit to a straight line.

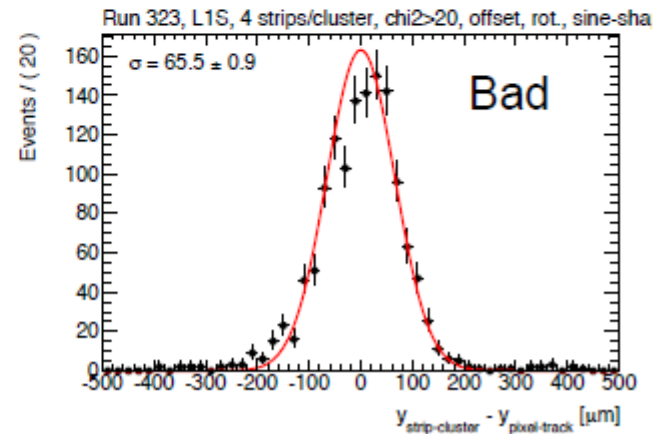
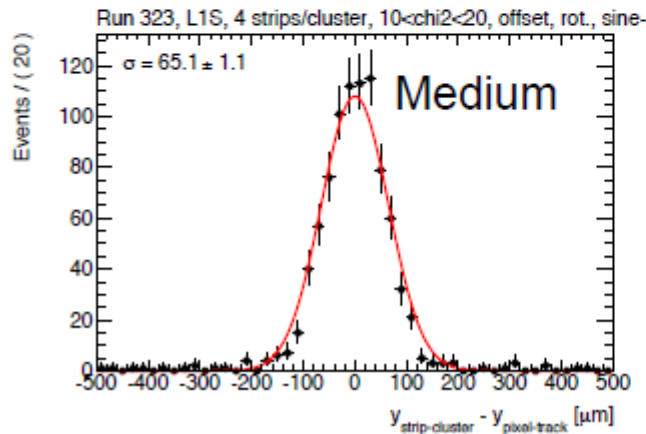
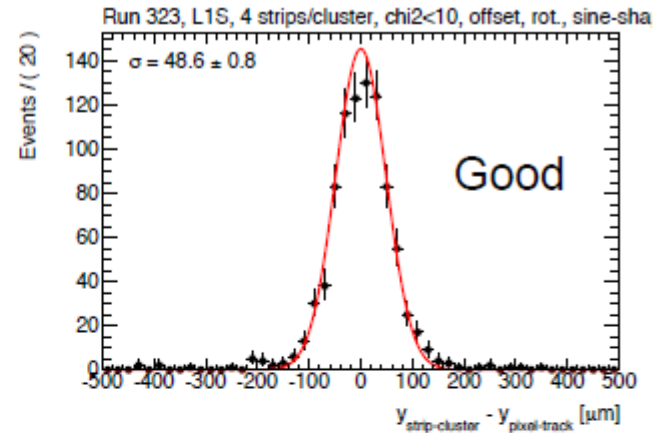
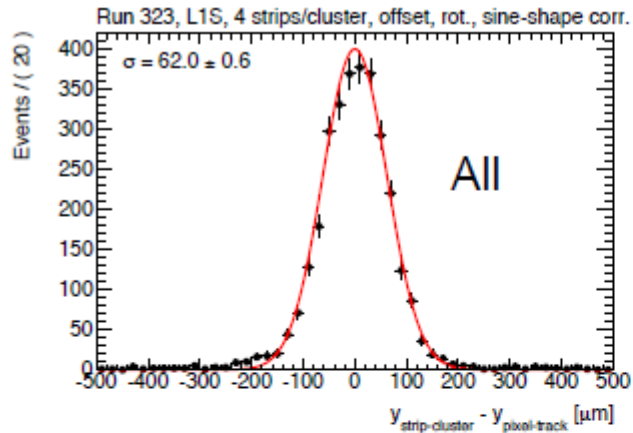
# Correct for charge dependence of position due to cross talk between strips

## S-shape correction 4 strip clusters



- Beautifully reproducible in all layers, and between all strip planes.

# Get the best position resolution achieved on a large gas detector



- Combined result on all 4 planes and at various positions during the scan.



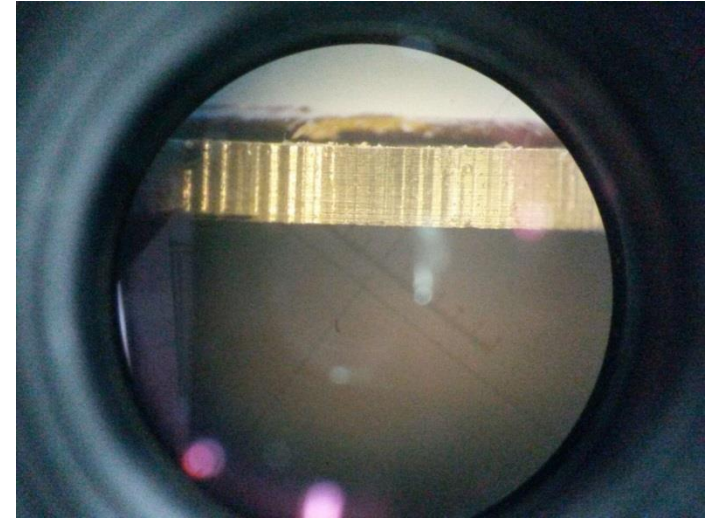
# Next test beam preparation at CERN



- Nice collaboration between Chile, Canada and Israel.
- Soon to get a few engineers and students from Russia.

# Remaining problems

- Get good machining of inserts.
- Get good uniformity of cathode boards.
- Write the specs for the Market Survey and qualify the firms.
- **Have a real detector Physicist that takes responsibilities and not only talks about responsibilities.**



# Conclusions

- The BW TGC's will start LHC Run-2 in very good conditions, thanks to the effort of many people. **If no physicist with knowledge of detectors takes soon the responsibility of the day-to-day running, it will become a disaster area.**
- The sTGC development for the ATLAS upgrade has been very successful. One has achieved the best position resolution of any large area gas detector as measured independently with a pixel telescope. **If no physicist with knowledge of detectors takes soon the responsibility of making it into a construction project within the specifications, there is a danger of not being ready for the ATLAS upgrade.**
- The success of the Israeli Experimental HEP has been to concentrate all the efforts into one project, in a close collaboration. By diversifying, our impact will be like the impact of a banana republic.