

Introduction

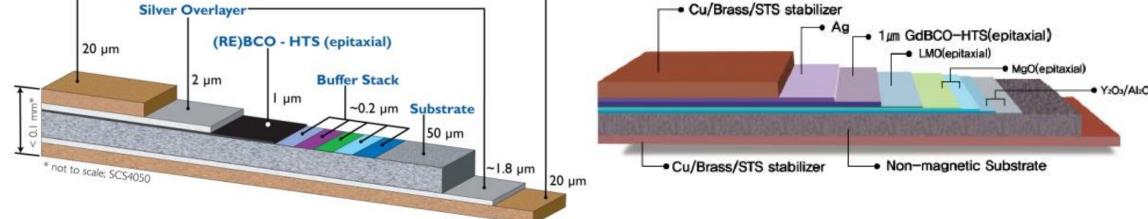
Second generation REBCO high temperature superconducting (HTS) tapes have excellent mechanical properties and high current capabilities. These characteristics have made them the focus of various high field magnet applications, which require the development of high current density cables.

One of the present high current density HTS cables suitable for large magnets applications is the Twisted Stacked-Tape Cable (TSTC).



This work characterizes the electromechanical behavior of two commercially available REBCO tapes (SuperPower and SuNAM) under tension and combined tension-torsion using structural finite element analysis (FEA) and experimentation at 77 K and in self-field conditions.

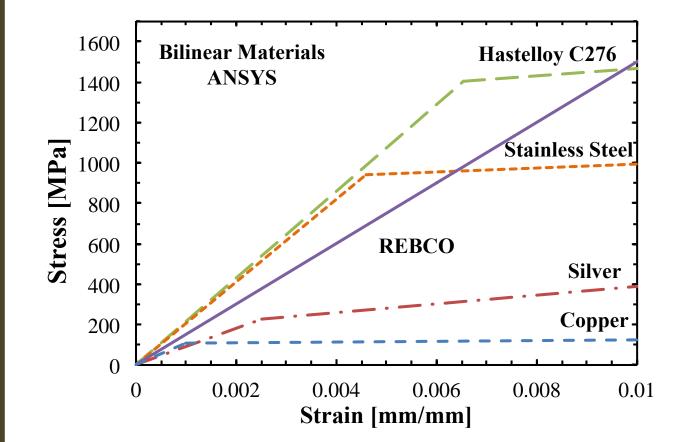
| | SuperPower | SuNAM |
|--|-------------------------|--------------------------|
| Туре | SCS4050-AP | SCN04150 |
| Processing | IBAD-MOCVD | IBAD |
| Width | $4.027\ \pm 0.057\ mm$ | $4.062\ \pm 0.008\ mm$ |
| Thickness | $0.092\ \pm 0.001\ mm$ | $0.144\ \pm 0.001\ mm$ |
| Substrate | Hastelloy C-276 (50 µm) | Stainless Steel (100 µm) |
| Cu Stabilizer | Electroplating (40 µm) | Electroplating (40 µm) |
| Critical Current 77 K & self-field | 112 ± 3 A | $229\pm 6~\mathrm{A}$ |
| Silver Overlayer • Cu/Brass/STS stabilizer 20 um (RE)BCO - HTS (epitaxial) | | |

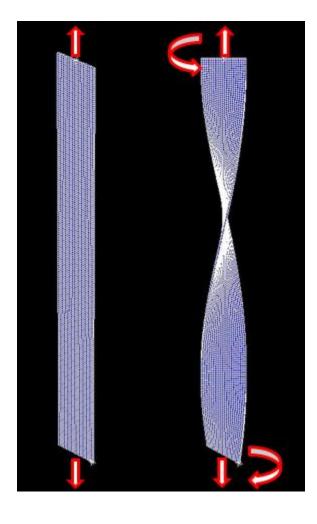


Finite Element Analysis

Structural finite element analysis (FEA) using ANSYS® was done to investigate the electromechanical behavior of REBCO coated tapes under tension and combined tension-torsion loads. The FEA tension-torsion model was used to determine the stress-strain characteristics, torque magnitudes and to predict critical current based on an analytical model.

The REBCO tape was modeled using 3D 8node SOLSH190 structural solid-shell elements with built in layered composite capabilities. The tape was meshed with one element through its thickness and the appropriate layer definitions and properties were defined using shell section commands. Sufficient mesh density through the width and length of the tape was chosen.



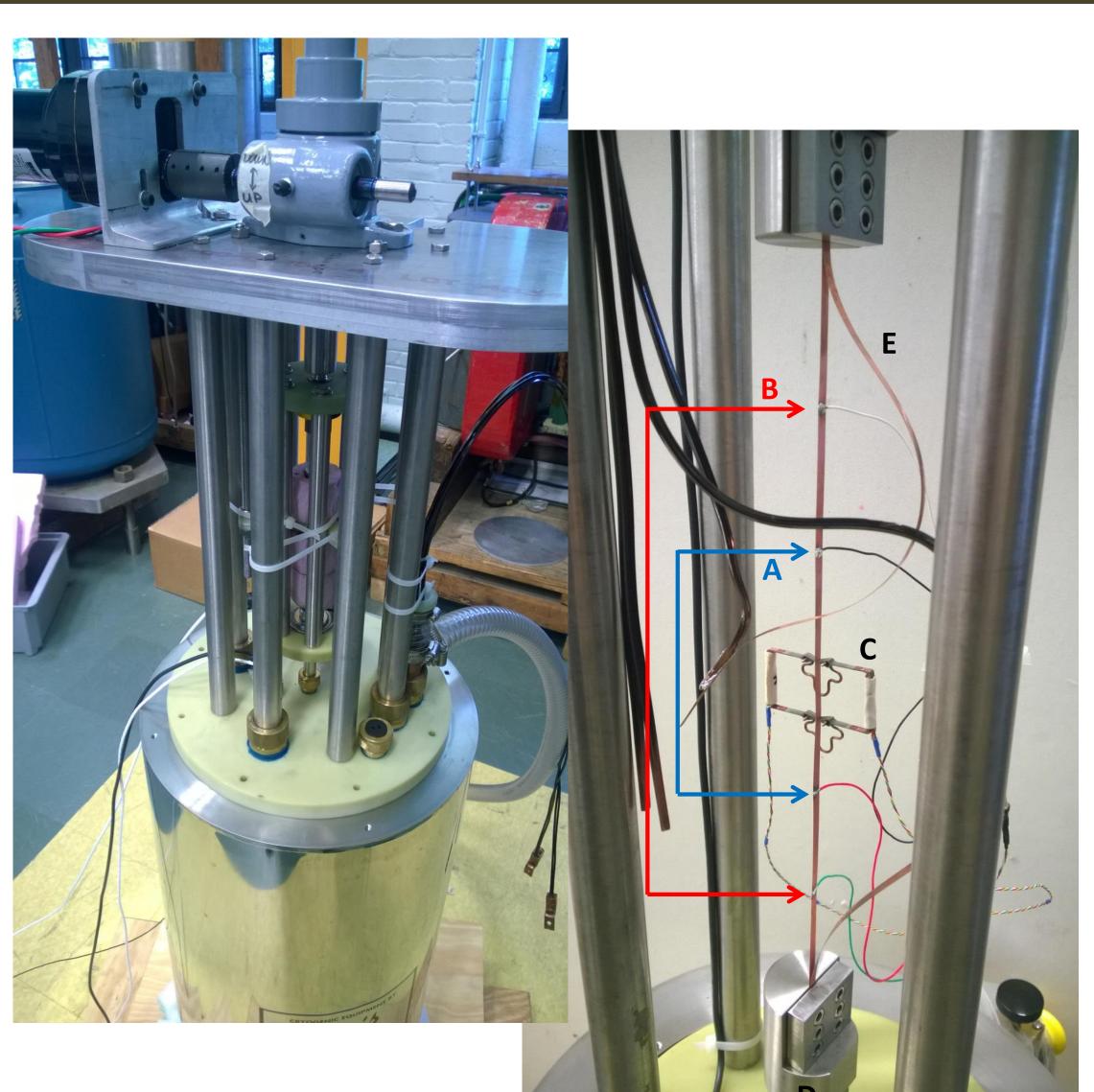


The rotation was applied to one end through a pilot node constraint while the other end remained fixed. The tension was applied to the areas on the ends of the tape using a surface pressure load (shown above).

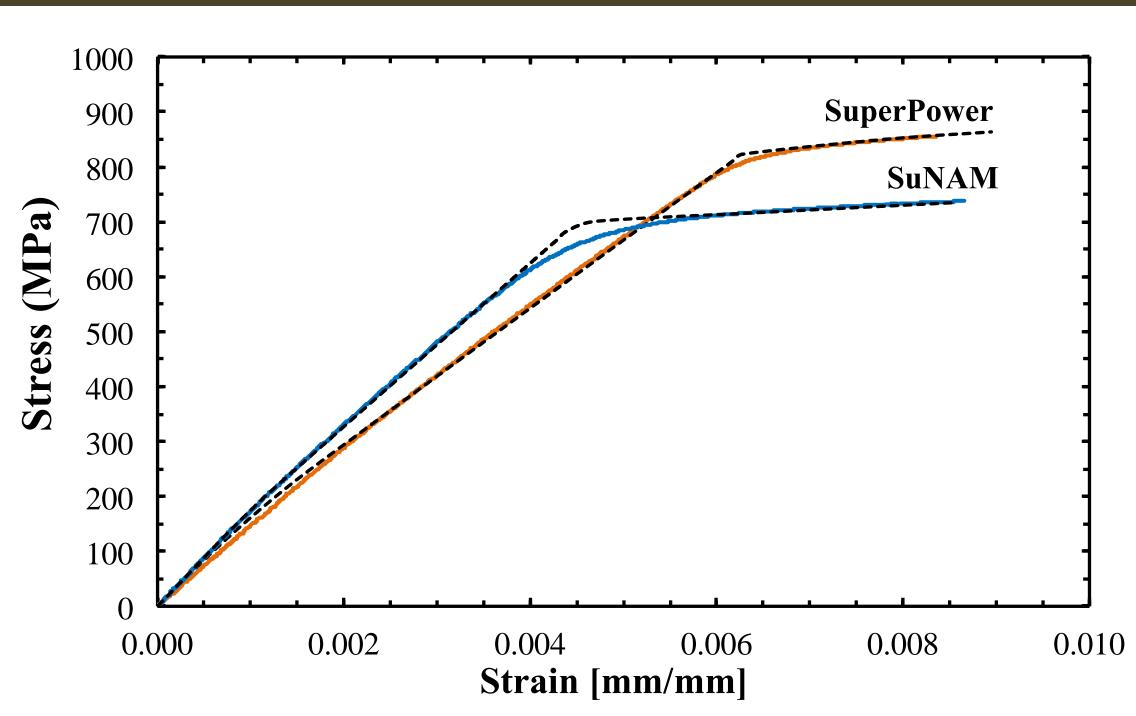
Numerical and Experimental Investigation of the Electromechanical Behavior of REBCO Tapes

Department of Mechanical Engineering, Tufts University

Experiments



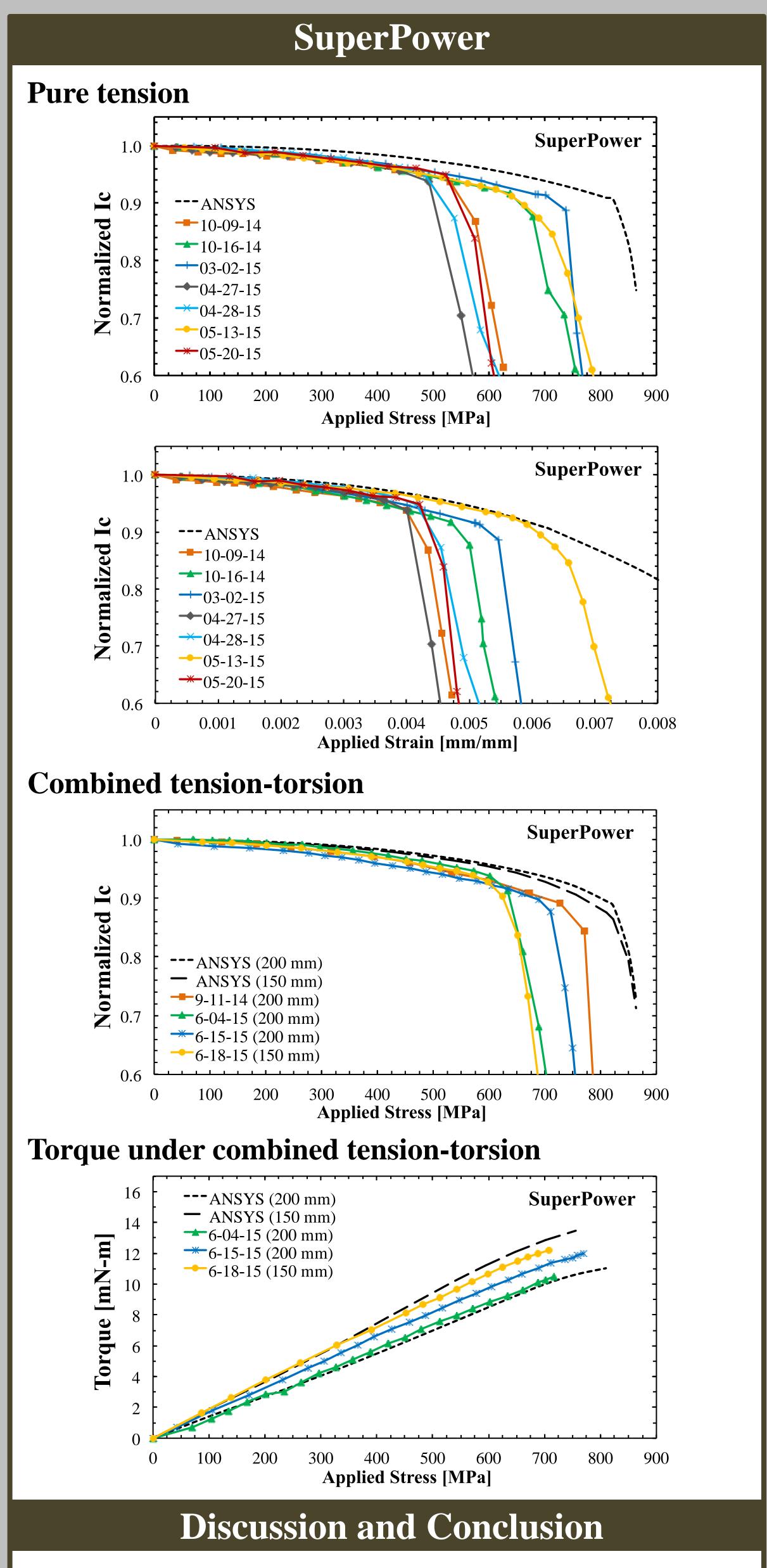
- Critical current was measured in **self-field** at **77 K**
- □ Single REBCO tape samples 100 and 300 mm long were tested
- **Two pairs of voltage taps** were soldered to the sample
- □ Stainless steel compression style sample holders were used
- □ High current SuperPower 12 mm YBCO tape was used as **flexible** current leads
- Axial displacement was applied using an electric motor and a
- □ anti-backlash **machine screw actuator**
- **Torque** was monitored using a low capacity **torque sensor**
- □ Load was recorded using a 250 lb (1112 N) donut style load cell
- Axial displacement was measured using a 15 mm stroke
- □ linear variable differential transformer (LVDT)
- **Double extensometers** (Nyilas-style) measured axial strain in tension samples and were used for **calibration**



Stress-Strain Characteristics

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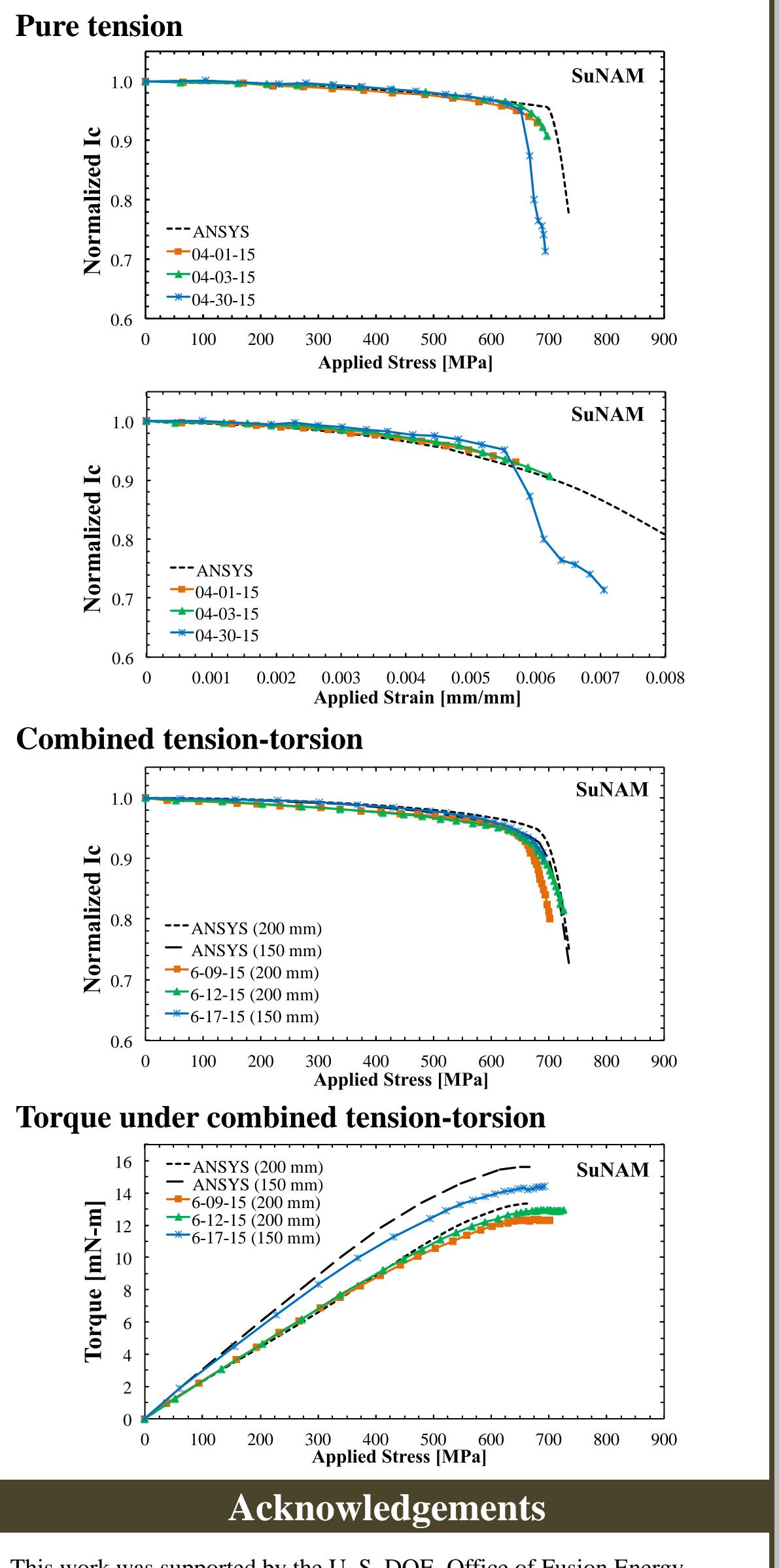
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It was found that the normalized critical current behavoir of SuperPower and SuNAM tapes under tension and combined tension-torsion were very different. The SuNAM tape closely matched the numerical data and experienced degradation near the yield point of the tape (~700 MPa). The SuperPower tape experienced degradation at lower strain (0.4%-0.6%) and lower stress (~600 MPa) than the numerical data predicted. The SuperPower tape also displayed greater variability in results between samples even if the experiments were performed very consistently.







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