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Kinetic Analysis of MgB₂ Layer Formation in Advanced Internal Magnesium Infiltration (AIMI) Processed MgB₂ wires

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Significantly enhanced critical current density (J_c) for MgB₂ superconducting wires can be obtained following the advanced internal Mg infiltration (AIMI) route. But unless suitable precautions are taken, the AIMI-processed MgB₂ wires will exhibit incomplete MgB₂ layer formation, i.e. reduced superconductor core size and hence suppressed current-carrying capability. Therefore, it is crucial to investigate the mechanism of MgB₂ layer formation in AIMI processed wires.

Microstructural characterization of AIMI MgB₂ wires before and after the heat treatment reveals that the reaction mechanism changes from a "Mg infiltration-reaction" at the beginning of the heat treatment to a "Mg diffusion-reaction" once a dense MgB₂ layer is formed. A drastic drop in the Mg transport rate from infiltration to diffusion causes the termination of the MgB₂ core growth. To quantify this process, a two-stage kinetic model is built to describe the MgB₂ layer formation and growth. The derived kinetic model indicate that fully reacted AIMI-processed MgB₂ wires can be achieved following the optimization of B particle size, B powder packing density, MgB₂ reaction activation energy and its response to the additions of dopants. This kinetic model is used to explain the experimental observations in AIMI wires, including the sudden stop of MgB₂ layer formation, optimal choice of B precursor type, and the effects of heat treatment temperature as well as C or Dy₂O₃ dopants on AIMI wires. Finally, suggestions are given for preparing full reacted, well performance AIMI wires according to the above kinetic analysis.

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