

# Surface effects in segmented silicon sensors

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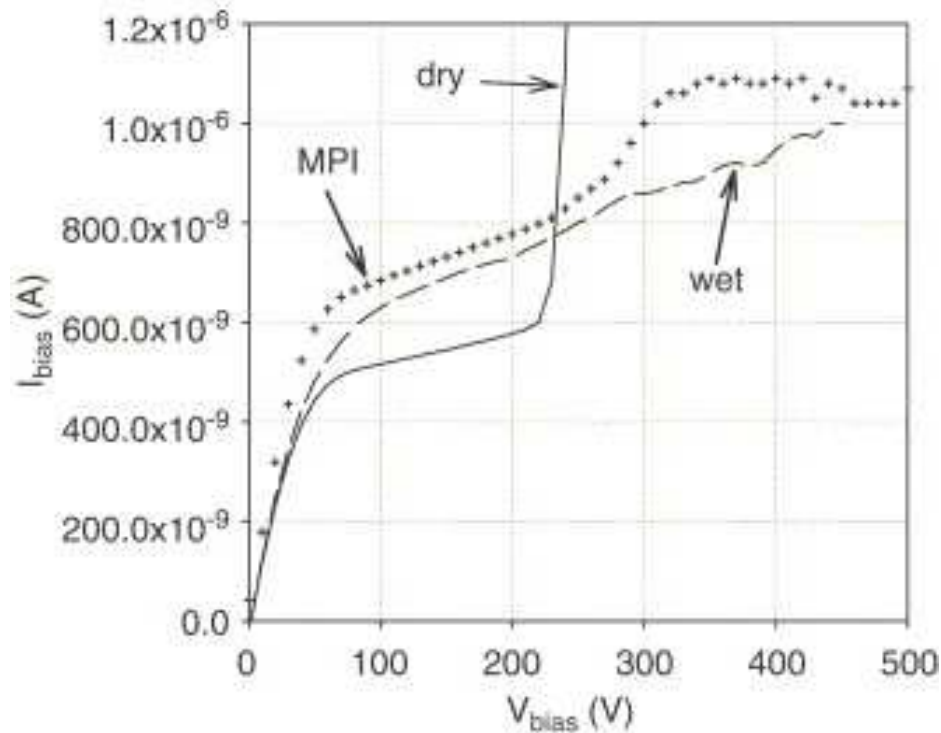
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6. Summary and conclusions



# Introduction: Some experimental observations

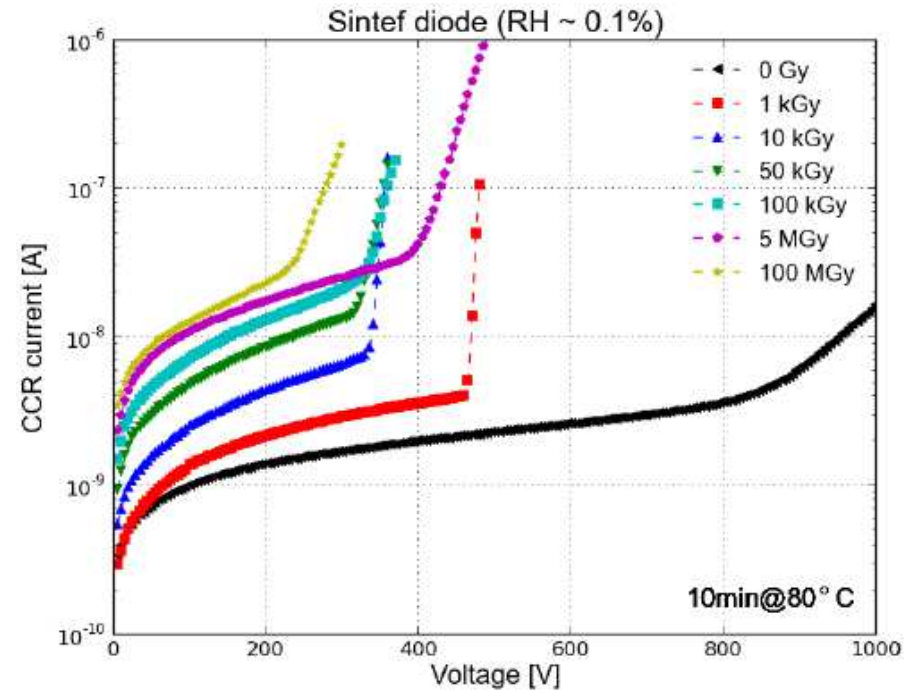
F.G.Hartjes, NIM-A552(2005)168



Breakdown voltage of a CiS p+n strip sensor depends on humidity



R.Klanner et al., NIM-A732(2013)117

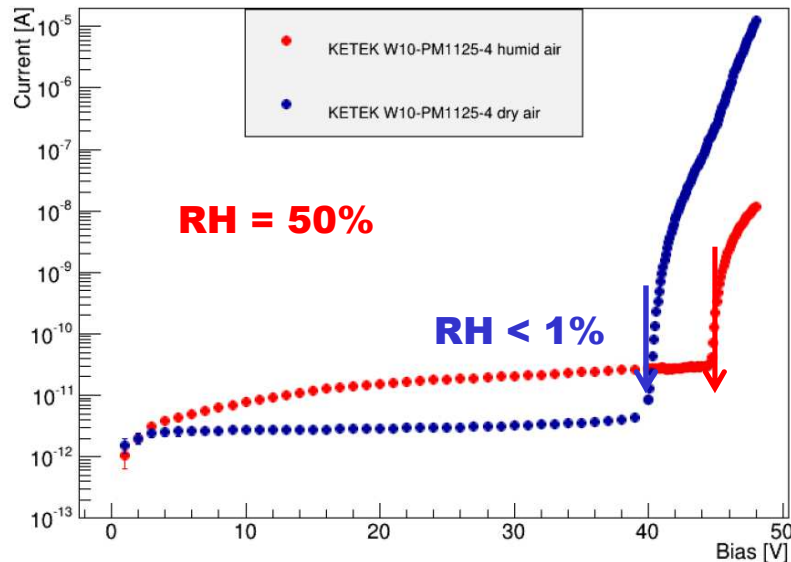


Breakdown voltage of a SINTEF p+n strip sensor decreases with X-ray dose

Can we understand these observations + avoid them ?

# Introduction: Some experimental observations

S.Jaster-Merz, Characterization of SiPMs a function of humidity, BSC-thesis, Hamburg University 2014

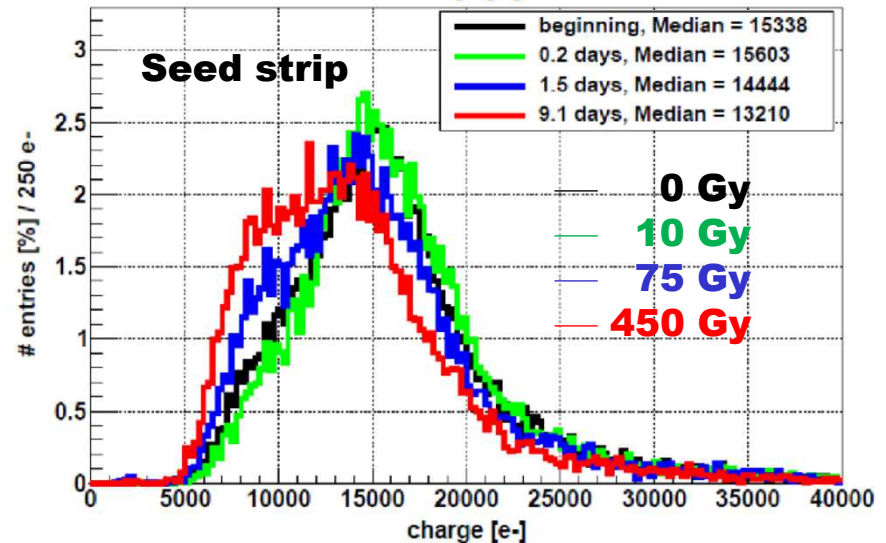
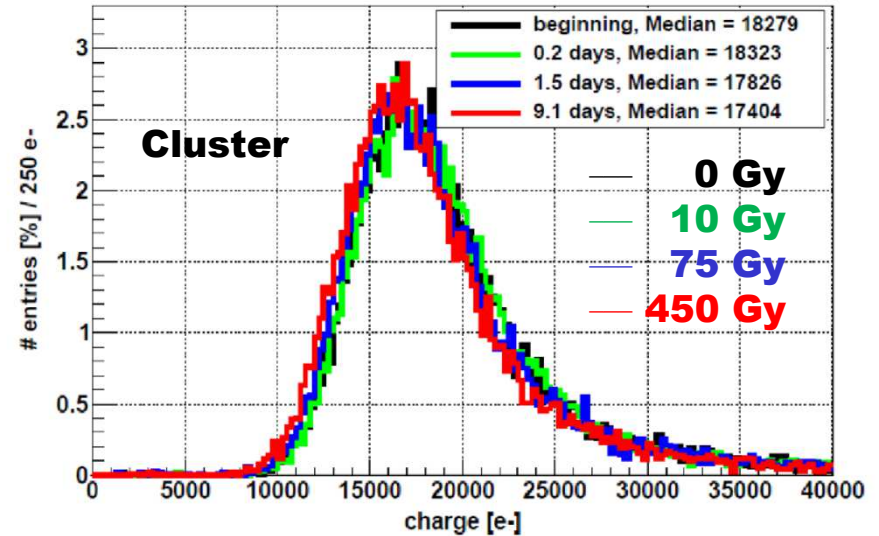


Breakdown voltage of a KETEK SiPM at RT depends on humidity

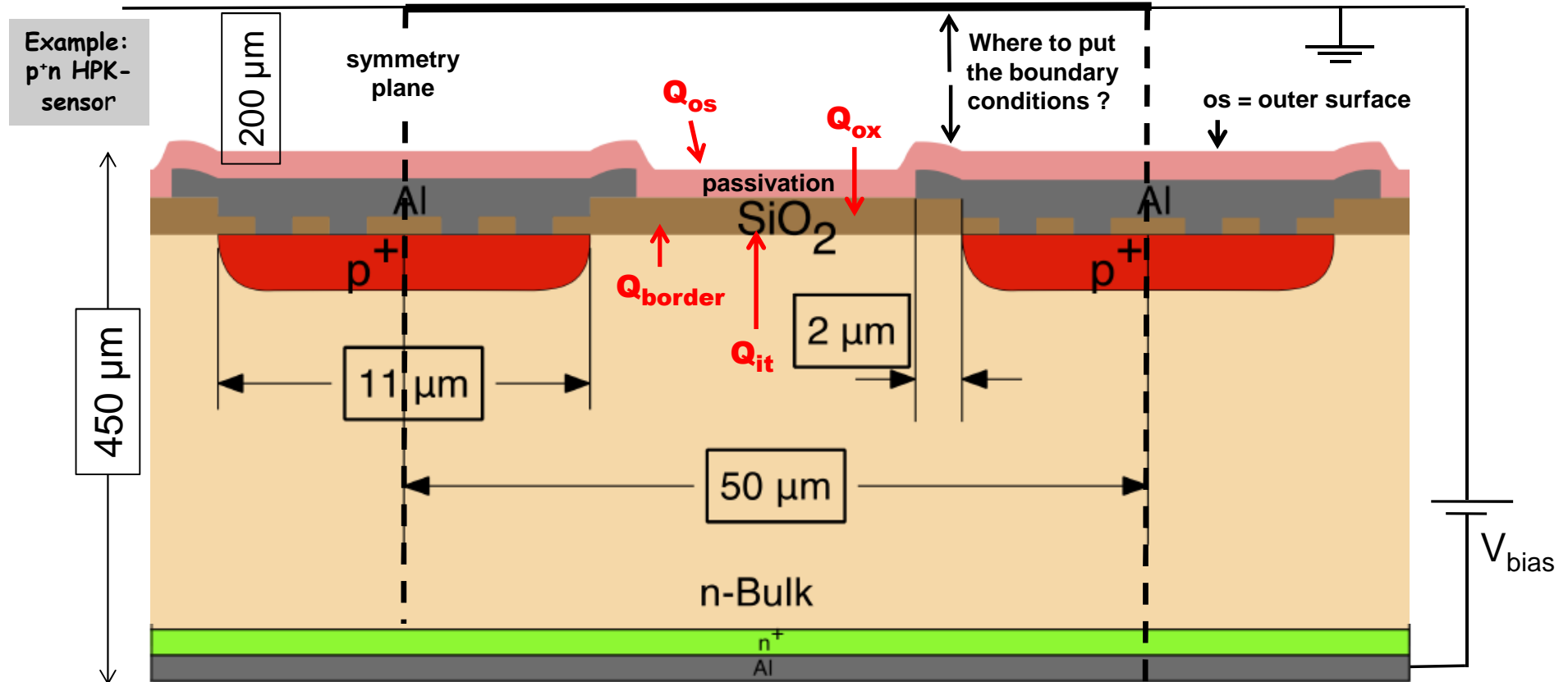
Charge collection of a HPK n+p strip sensor is sensitive to doses of a few tens of Gy from a  $^{90}\text{Sr}$   $\beta$ -source

Can we understand this ?

R.Klanner et al., POS(TIPP2014)040



# Simulations and relevant parameters



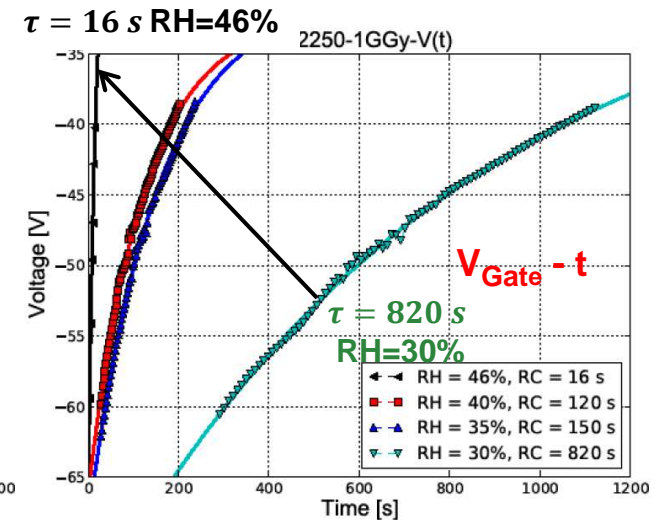
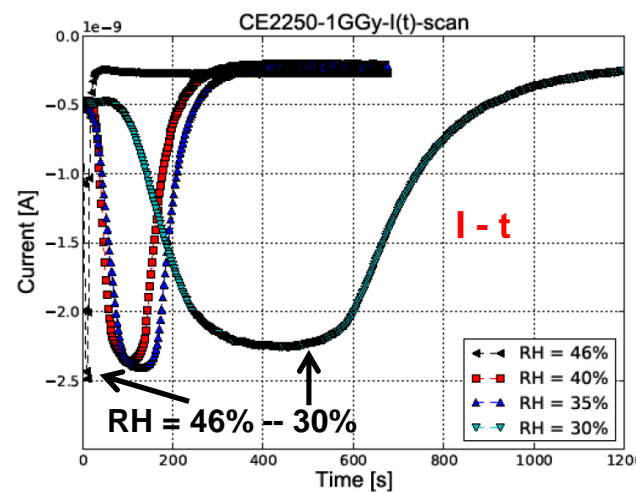
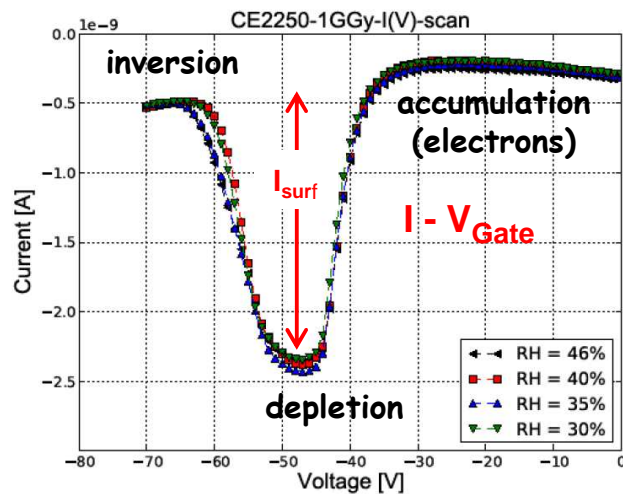
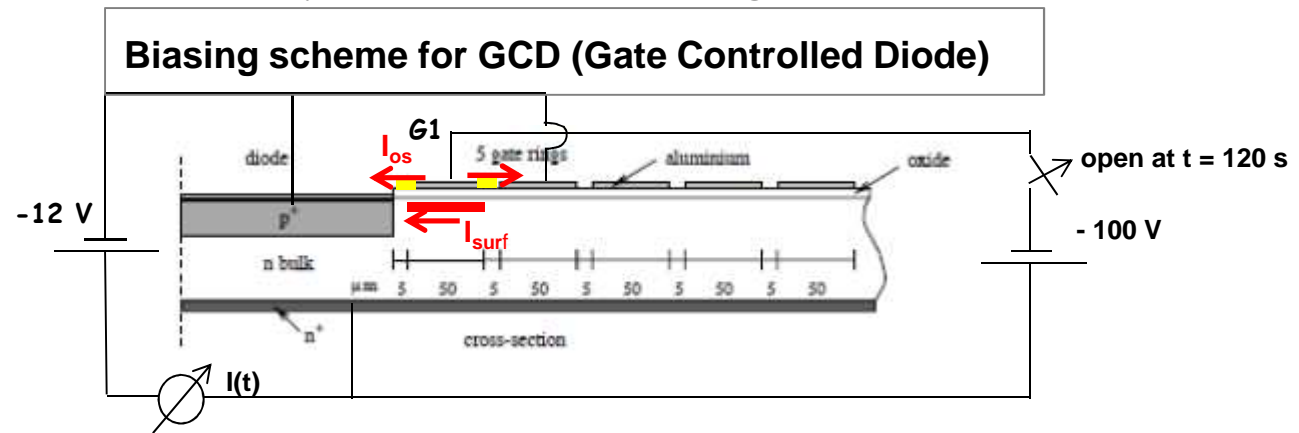
- $Q_{os}$ : outer surface charge distribution  $\rightarrow$  o.s. resistivity  $R_{\square}$   $\rightarrow$  time depend.
- $Q_{ox}$ : "oxide" charge density  $\rightarrow$  technology + surf.damage + time dependence
- $Q_{border}$ : border trap density  $\rightarrow$  technology + surf.damage + E-field + time
- $Q_{it}$ : interface trap density  $\rightarrow$  technology + surf.damage +  $E_{Fermi}@interface$

$\rightarrow$  Program of determining the relevant parameters

# Outer surface charges and resistivity $R_{\square}$

- $Q_{os}$ : bias detector  $\rightarrow E_{\perp}$ -field on o.s.  $\rightarrow$  rearrangement of o.s. charges
- surface resistivity  $R_{\square}$   $\rightarrow$  time-dependent surface charge distribution:

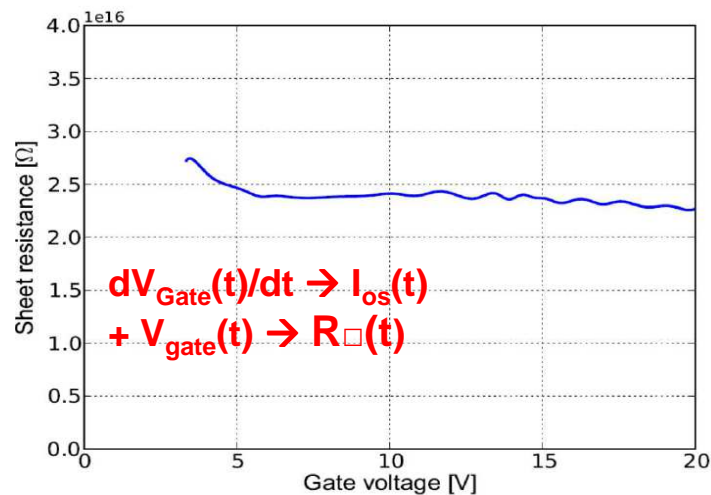
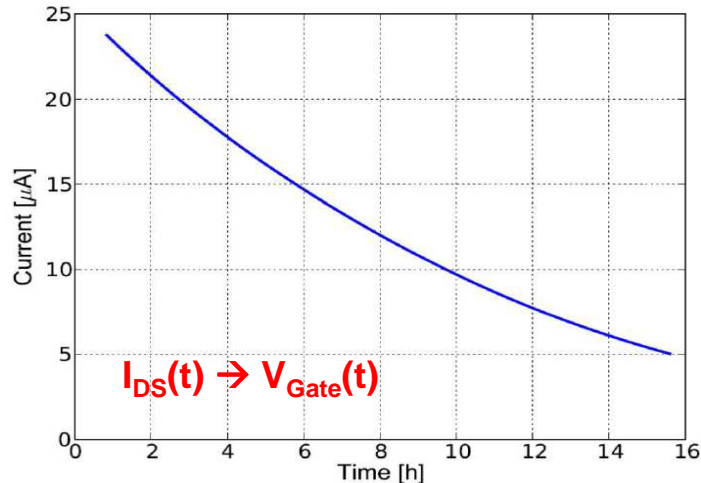
Measurement of  $R_{\square}$  over  $5 \mu\text{m SiO}_2$  by Si-SiO<sub>2</sub> interface current in GCD



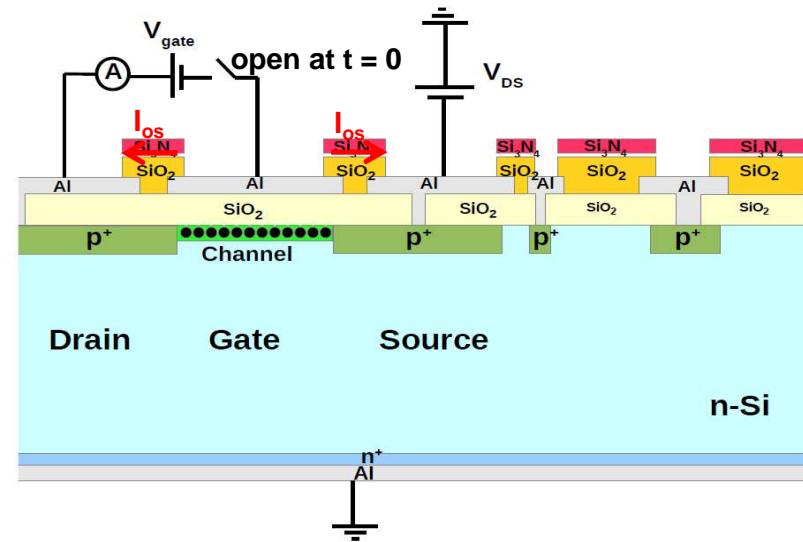
Time constants change by factor 50 for RH 46%  $\rightarrow$  30%

# Outer surface charges and resistivity $R_{\square}$

## Measurement of $R_{\square}$ with MOSFET FGT (Floating Gate Technique) :



FGT biasing scheme for MOSFET



Relative humidity $RH$ [%]	30	35	40	46
Discharge time [s]	820	150	120	16
$R_{\square}(RH)/R_{\square}(RH = 46 \%)$	52	9.4	7.5	1
$R_{os}$ [ $10^{12} \Omega$ ]	50	9.1	7.3	0.97
$R_{\square}$ [ $10^{15} \Omega$ ]	66	12	9.7	1.3

$R_{\square}$  shows ohmic behaviour

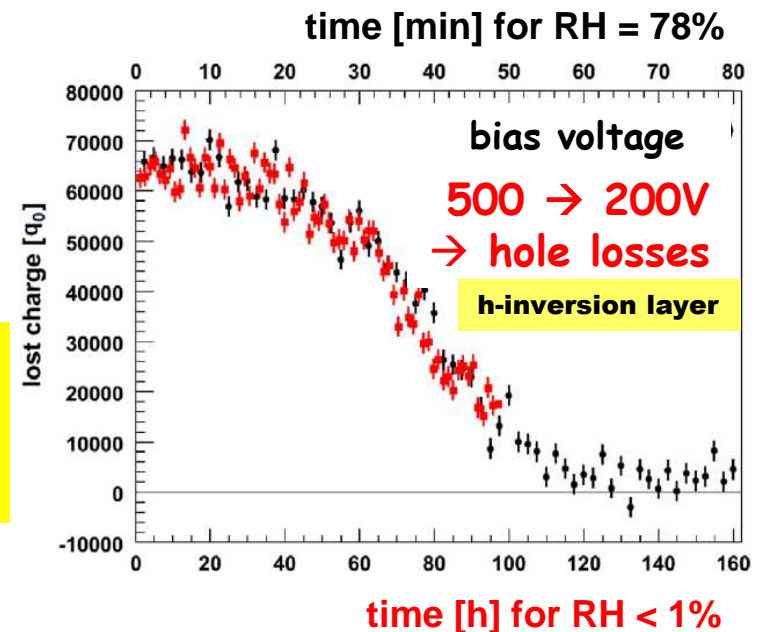
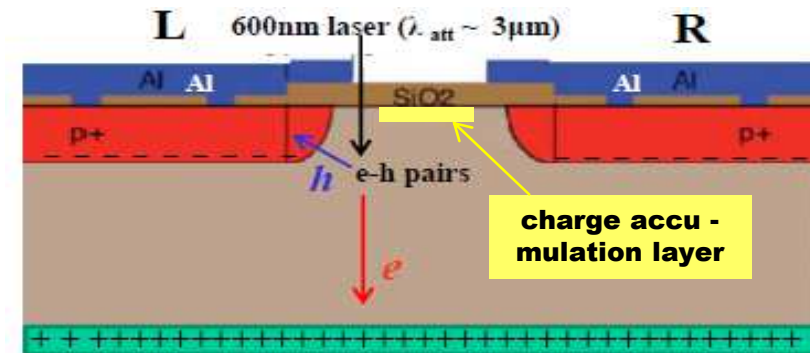
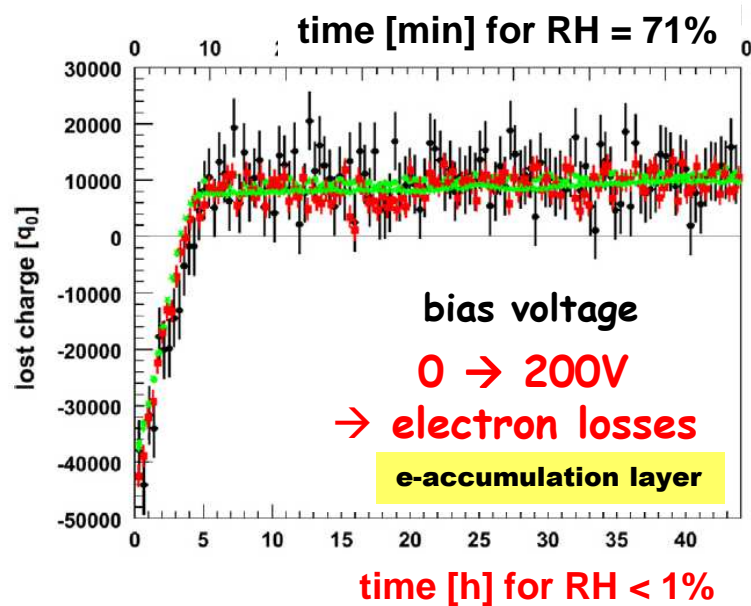
$R_{\square} \sim 10^{17} \Omega @ RH = 30\%$   
(difficult to measure for lower RH!)

# Outer surface charges and resistivity $R_{\square}$

## Time-dependent charge collection close to Si-SiO<sub>2</sub> in p<sup>+</sup>n strip sensor

T.Poehlsen et al., NIM-A731(2013)172

T.Poehlsen DESY-THESIS-2013-025



E-field + charge layers @ Si-SiO<sub>2</sub> interface depend on biasing history + RH  
→  $\tau \sim$  many days for low RH !

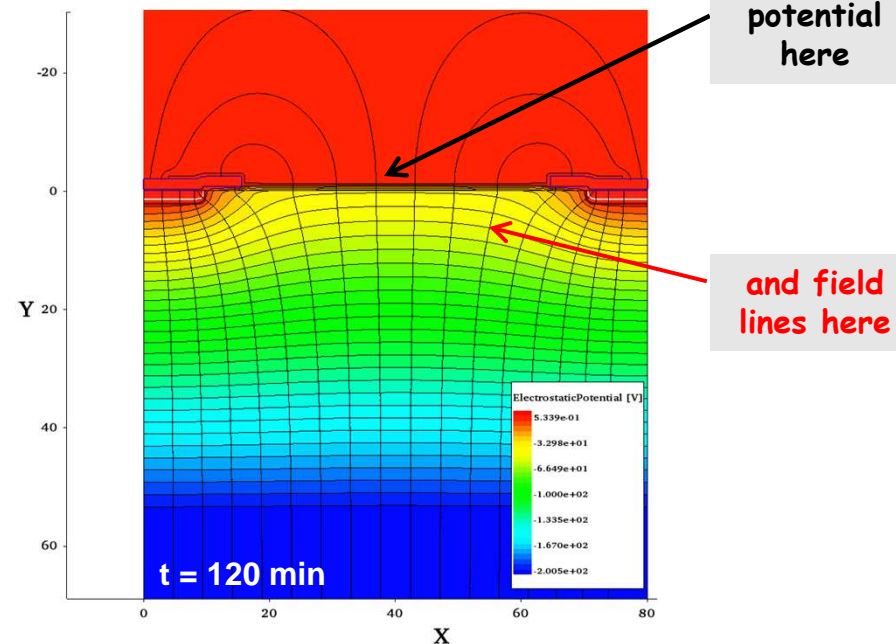
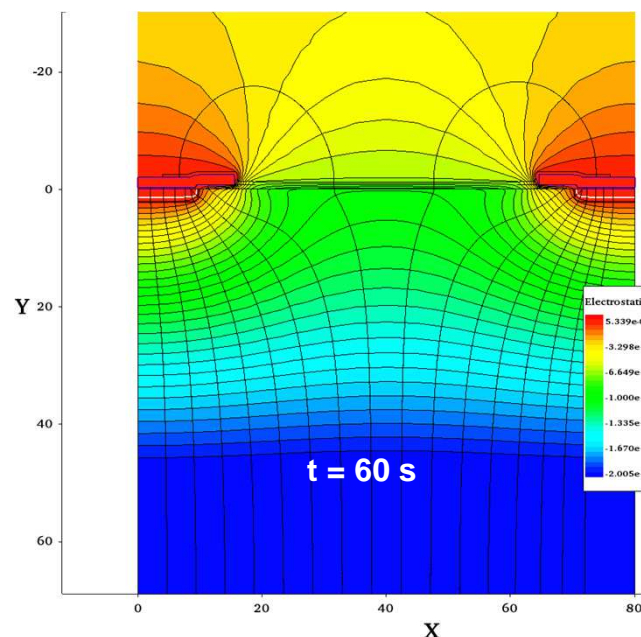
# Outer surface charges and resistivity $R_{\square}$

Explanation of long-term changes (w.o. radiation damage)\*):

Biasing  $\rightarrow$  longitudinal E-field component on o.s.  $\rightarrow$  rearrangement of  $Q_{os}$  until  $E_{long} = 0$  and  $V_{os} = const \rightarrow$  time constant depends  $R_{\square}$ , which changes by many orders of magnitude with humidity (+T)

\*) already discussed by A.Longoni et al., NIM-A288(1990)35

**Simulation:** Outer surface layer with high resistivity for t dependence





## Summary outer surface resistivity $R_{\square}$

Outer surface charge distribution influences E-field in Si close to the Si-SiO<sub>2</sub> interface

- influences the presence/size of inversion/accumulation layers
- can cause high-field regions → possible breakdowns
- can cause changes in charge collection

After biasing, the o.s. charge distribution is not in equilibrium

- Time constants to reach equilibrium are related to o.s. surface resistivity and can be many days → high initial currents + long-term instabilities

Proper boundary conditions and mesh sizes in simulations are essential

- Default TCAD boundary conditions are typically not the ones to use; make simulations with different boundary conditions

Avoid instabilities by high-resistivity layer on top of passivation ?

(General rule: make sure that the potential is defined everywhere)

# Oxide charges, interface traps and border traps

## ⊕ Oxide trapped charges ( $N_{ox}$ ):

- Mainly **positive** oxygen-vacancy defects (one shallow trap  $\rightarrow$  hole transport, + one deep trap  $E'_v$  @ $\sim 3$  eV) saturation:  $h$ -trapping =  $eh$ -recombination

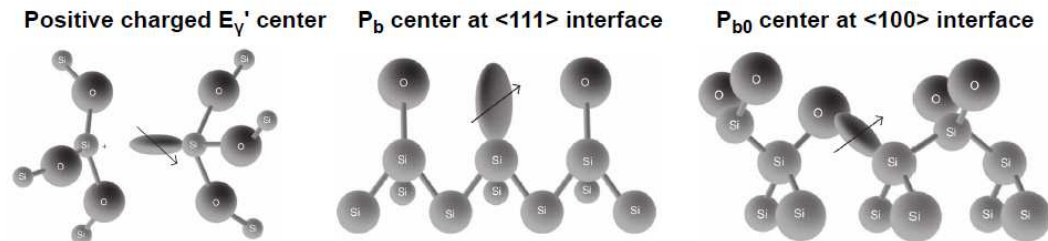
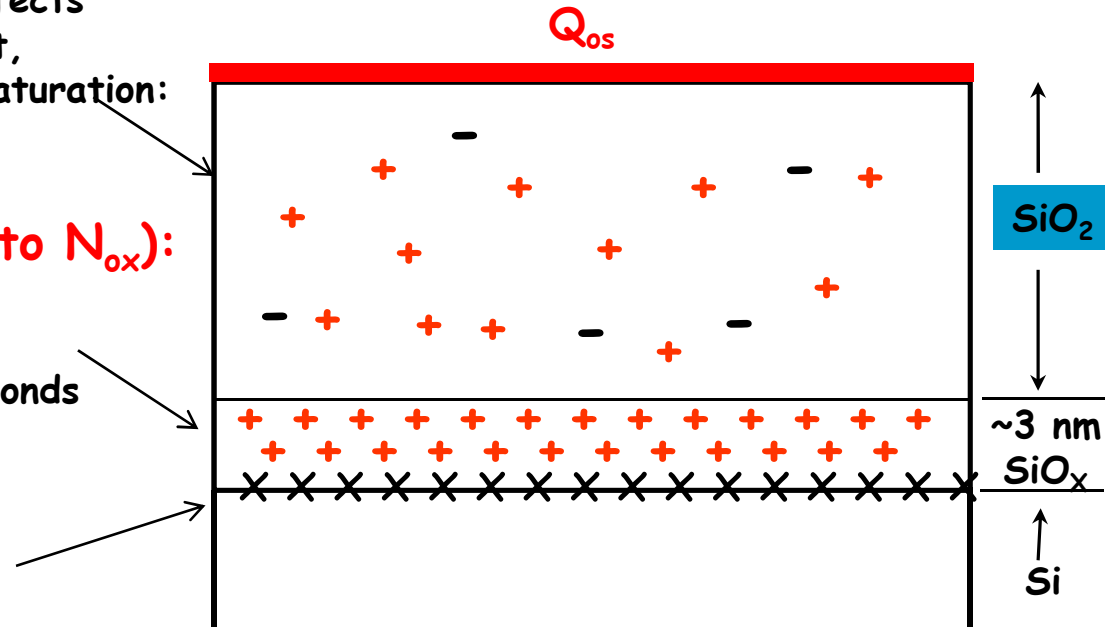
## ⊕ Border oxide traps ("add" to $N_{ox}$ ):

- Positive**  $E'_v$  defect can exchange charge with Si depending on Fermi-level on time scales  $> 0.01$  s to seconds

## ⊗ Interface traps ( $D_{it}^*$ ):

- Traps at interface (no barrier !)
- dangling bond defects ( $P_b$ ) -  $H^+$  released when  $h$  captured:  
 $SiH + h^+ \rightarrow (Interface\ Trap)^+ + H_2$
- No. limited by no. of dangling bonds

Mobile ions: not an issue anymore



\* from D. M. Fleetwood's book "Defects in Microelectronic Materials and Devices"

\* ) Distribution of traps in the Si bandgap:

$$D_{it} [(eV \cdot cm^2)^{-1}]$$

A complex many parameter problem

# Oxide charges, interface traps and border traps

**Complex many parameter problem** → simplifications are needed:

For simulations frequently used:

- Position-independent effective oxide charge density  $N_{ox}^{eff}$  [ $cm^{-2}$ ]
- Position-independent surface recombination velocity  $s$  [ $cm/s$ ]  
(or  $J_{surf}$  [ $A/cm^2$ ] where Si-SiO<sub>2</sub> interface is depleted )

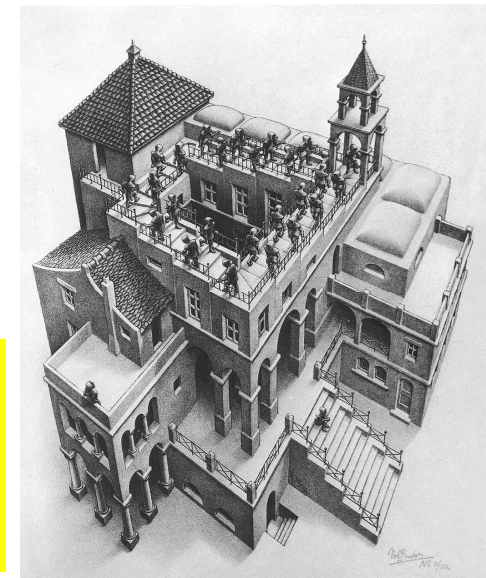
Experimental determination of parameters (which depend on technology, crystal orientation, radiation damage, etc.) using test structures is a major effort !

**Strategy followed** (an infinite loop ? - needs excellent + dedicated students ! ):

- Measure parameter using test structures
- Simulate impact on sensors
- Verify simulations with measurements on sensors
- Use simulations to optimize the sensor design

Can such an approach converge?

I have been warned by experienced colleagues !  
and now understand why !

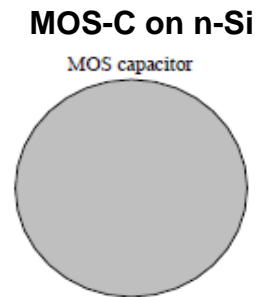


# Oxide charges $N_{ox}$ + interface traps $D_{it}$

**C/G-V+TDRC for MOS-C** (from 4 vendors,  $\langle 100 \rangle$  and  $\langle 111 \rangle$ , surface damage by X-rays ( $0 \rightarrow 1$  GGY), E-field during irradiation, annealing)

**How to obtain reproducible results ?**

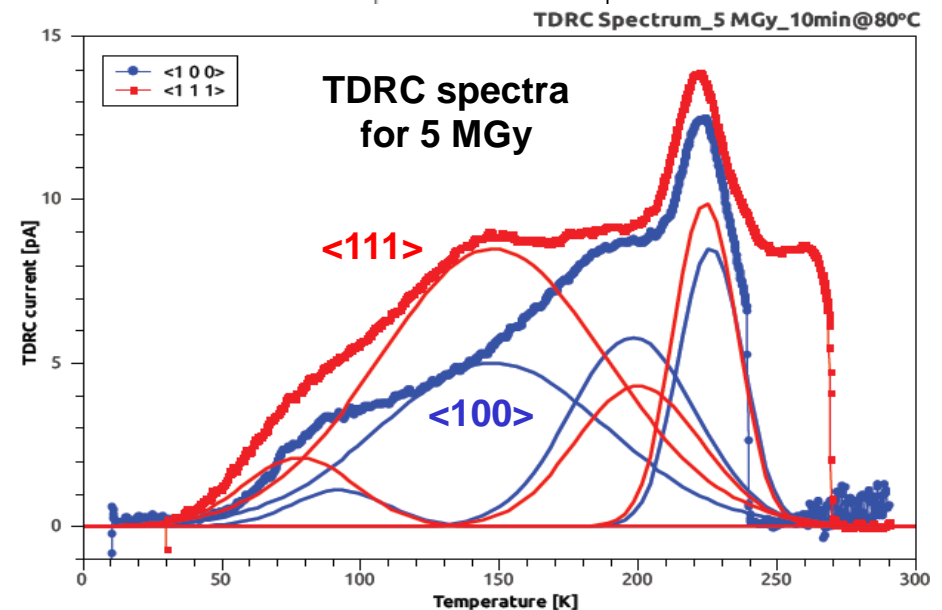
- (1) Annealing at  $80^\circ\text{C}$  for 10 min
- (2) Stop voltage scan before strong inversion  $\rightarrow$  no injection of border traps



**TDRC: Properties of interface traps**  
(Thermal Dielectric Relaxation Current)

- Bias MOS-C in e-accumulation  $\rightarrow$  fill interface traps with electrons
  - Cool to 10 K  $\rightarrow$  freeze e in traps
  - Bias to inversion and heat up to 290 K  $\rightarrow I_{TDRC}$  due to release of trapped e's  $\rightarrow I_{TDRC}(T) \rightarrow D_{it}(E)^*$
- $\rightarrow$  (Energy levels + widths + densities) $_{it}$

\* Temperature  $T \rightarrow E_c - E_{it}$  (T dependence of Fermi level)

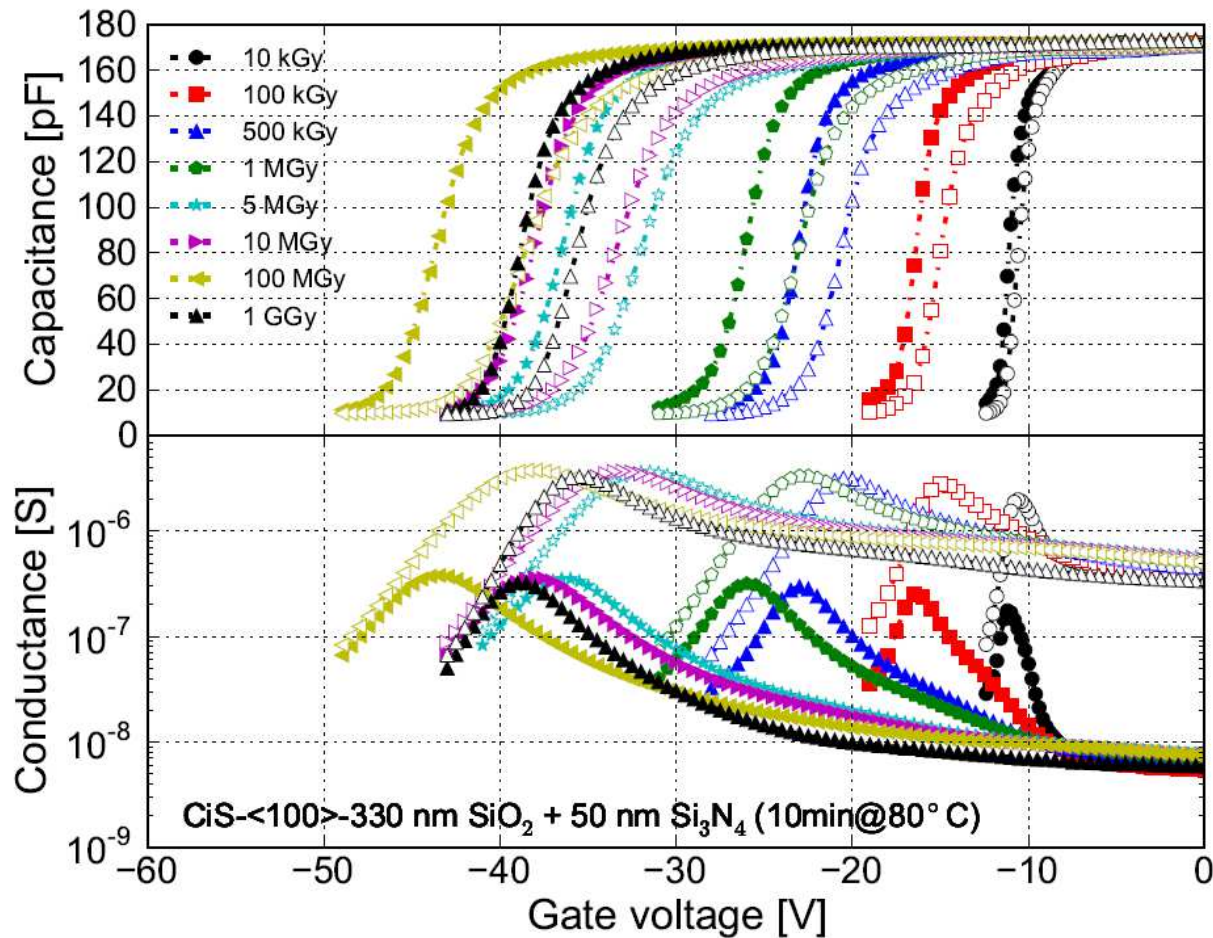


Parameterize by 4 states - not unambiguous !

J.Zhang et al., JSR 19(2013)340  
J.Zhang DESY-THESIS-2013-018

# Oxide charges $N_{ox}$ + interface traps $D_{it}$

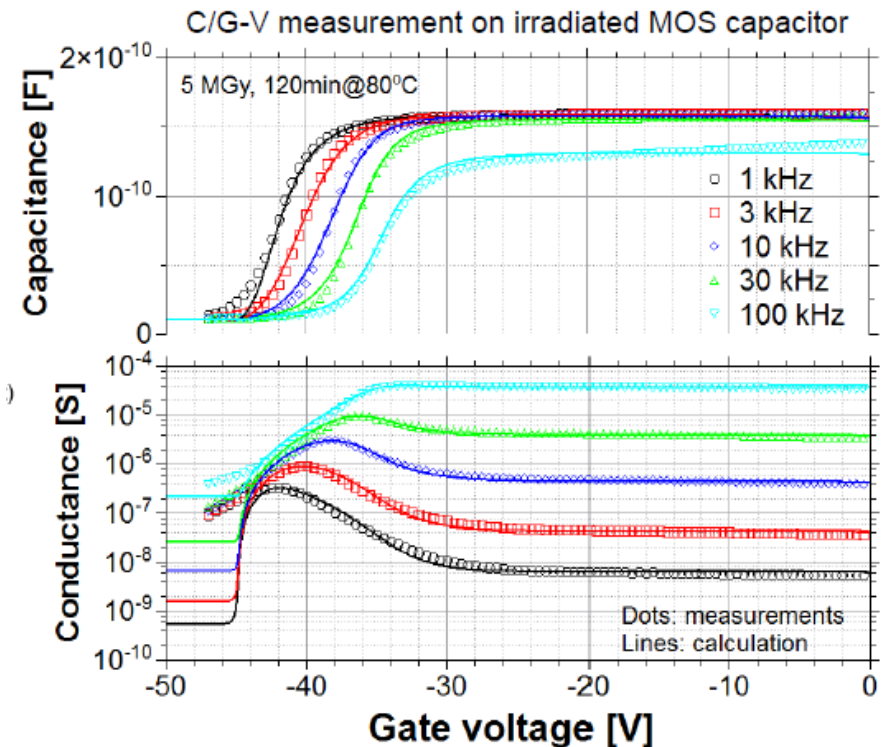
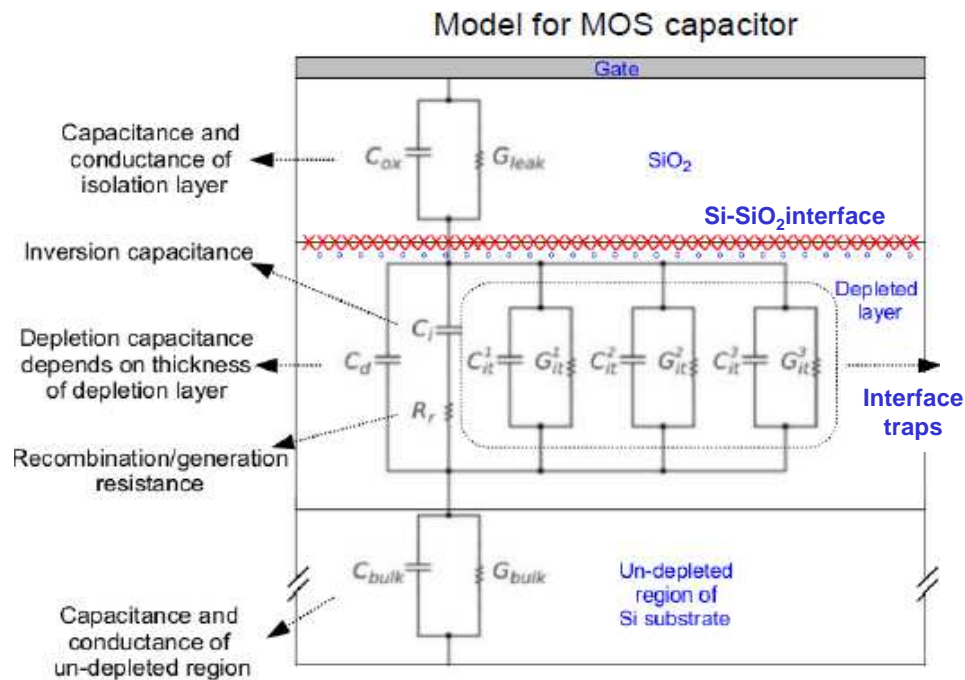
**C/G-V curves vs dose for MOS-C (10 kHz and 100 kHz only)**



# Oxide charges $N_{ox}$ + interface traps $D_{it}$

## Analysis of TDRC + C/G-V/f data:

J.Zhang, DESY-THESIS-2013-018



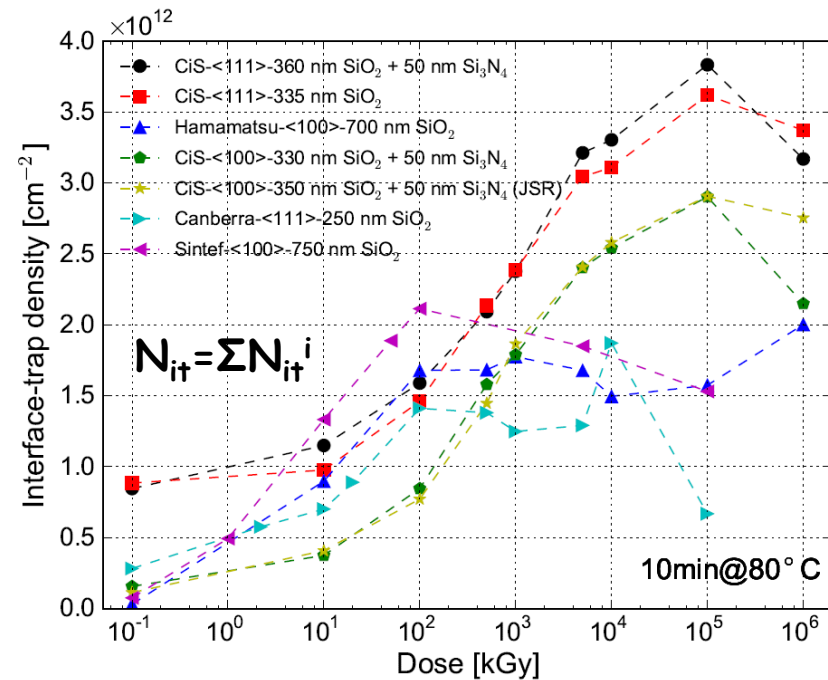
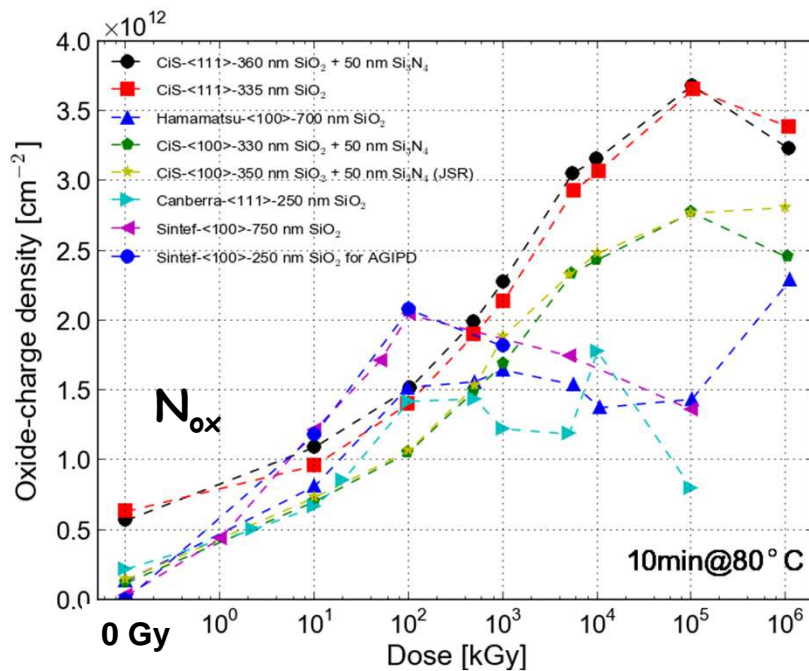
### Analysis method:

- TDRC spectra  $\rightarrow N_{it}^i$
- Electric model  $\rightarrow$  shape C/G (V, f)
- Shift along voltage axis  $\rightarrow N_{ox}$

Good description of a large amount of data; but is it unique?

# Oxide charges $N_{ox}$ + interface traps $N_{it}$

## Results of analysis of TDRC + C/G-V data



- X-ray radiation damage of  $N_{ox}$ ,  $N_{it}$  saturates at high dose !
- **0 Gy**:  $N_{ox}$ ,  $N_{it}$  for <111> » than for <100>
- **higher dose values**: difference is getting smaller
- For different "technologies" the values are within a factor  $\sim 2$

## Oxide charges $N_{ox}$ + interface traps $D_{it}$

**Problems of  $N_{it}$  analysis:** (→ J.Schwandt DESY THESIS-2014-029)

- We are not sure if all border traps have been filled in accumulation
- In mid-gap region current due to empty interface traps contributes
- For the given T range only sensitive to traps above mid-gap
- Dominant electron emission assumed ( $e_n \gg e_p$ )
- $I_{TDRC}(T) \rightarrow D_{it}(E)$  transformation assumes  $\sigma_{capture} \sim 1/T^2$  + linearized formula
- Acceptor states only have been assumed

→ **Unable to explain  $J_{surface}$  measured with GCD (Gate-Controlled-Diode)**  
(However: method used typically gives higher values for  $N_{ox}$ )

→ **Give up, and use  $N_{ox}^{eff}$  from C/V(1 kHz) and measured  $J_{surface}$ \*)**

**More work + different techniques required  
for reliable separation of  $N_{ox}$  and  $N_{it}$  !**

\*) Surface recombination rate: 
$$R_{surf} = \int_{E_V}^{E_C} \frac{n_s p_s - n_i^2}{(n_s + n_1)/c_{ps} + (p_s + p_1)/c_{ns}} D_{it}(E_{it}) dE_{it}$$

Surface recombination velocity and current density for const.  $D_{it}$ :  $s_0 = \frac{\pi}{2} \sigma_s v_{th} D_{it} k_B T$   $J_{surf} = q n_i s_0$ .

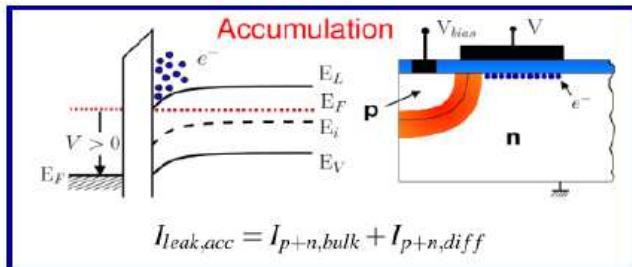




# Surface-generation current density: $J_{surf}$

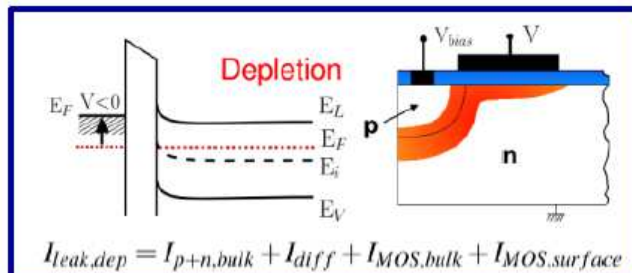
## Surface current density from GCD:

- Measure I-V curve
- $J_{surf}$  dominated by mid-gap traps

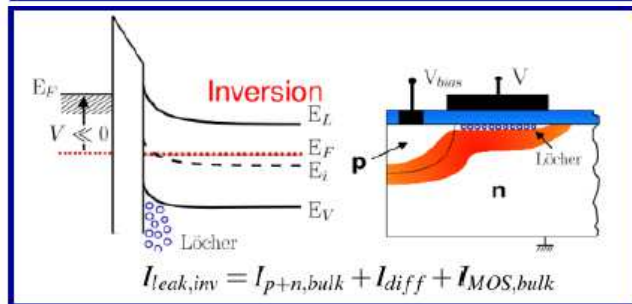


Si-SiO<sub>2</sub> interface:

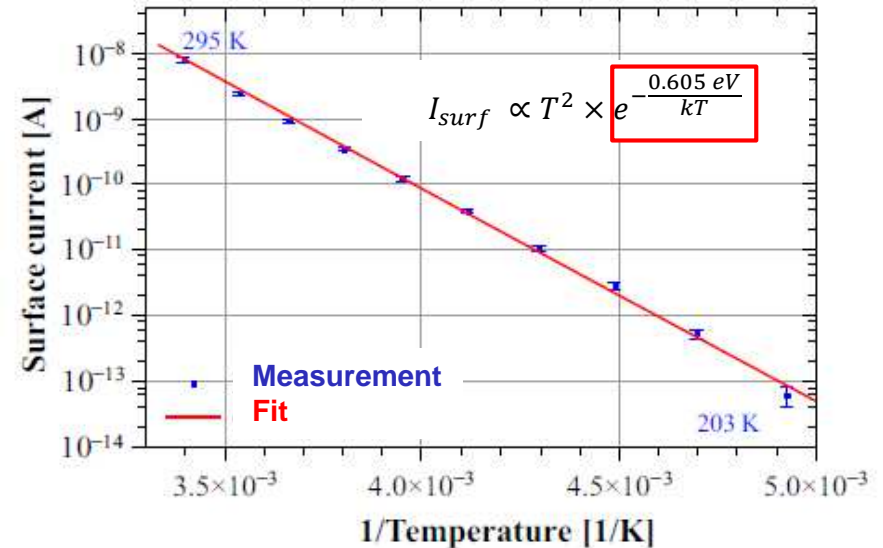
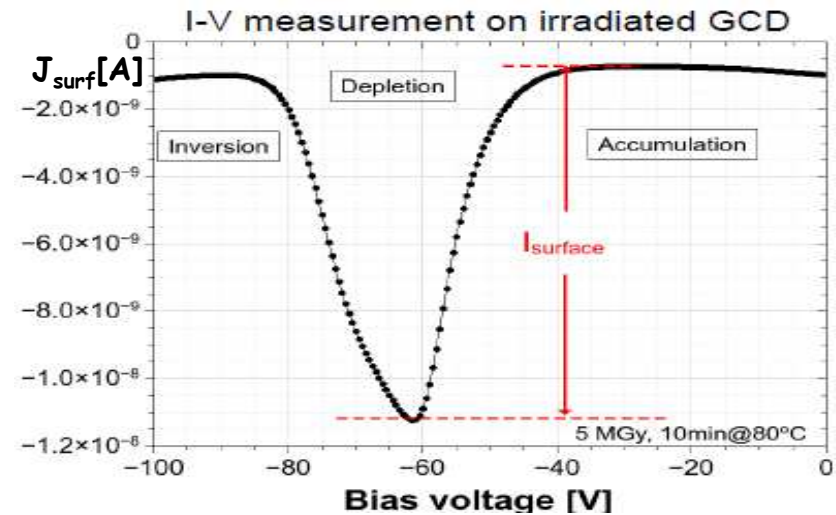
electrons  
→  $I_{surf} = 0$



depleted  
→  $I_{surf} \neq 0$



holes  
→  $I_{surf} = 0$

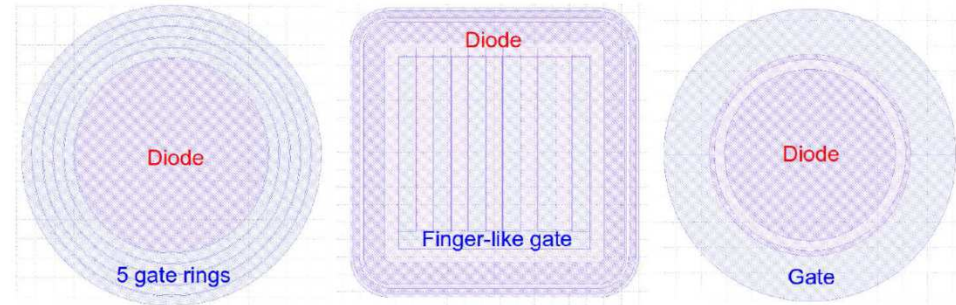


Same exponent as for  $I_{bulk}$  !

# Surface-generation current density: $J_{surf}$

Examples of measurement results (2 out of  $\infty \rightarrow$  J.Zhang DESY THESIS-2013-018):

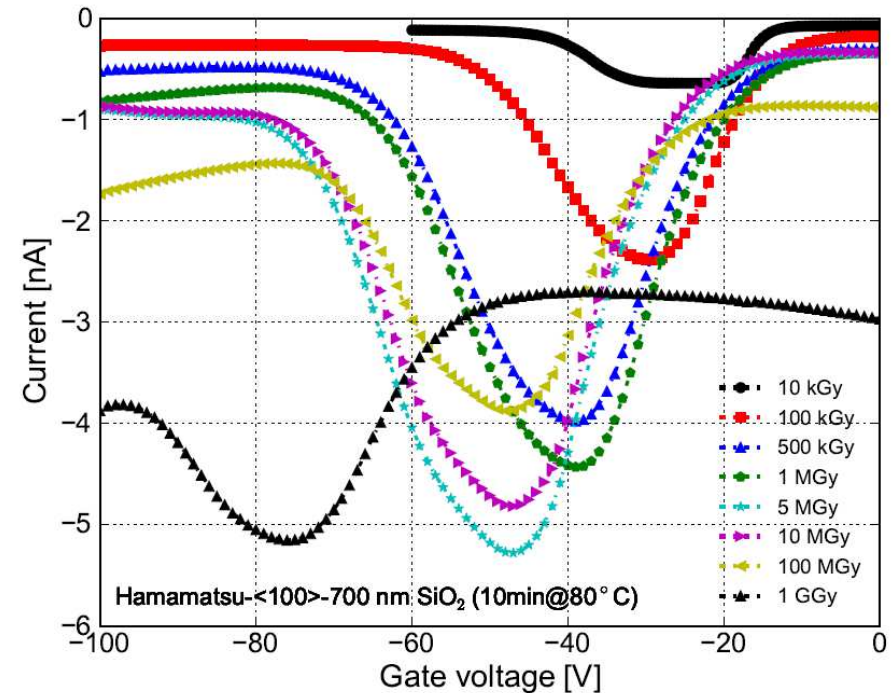
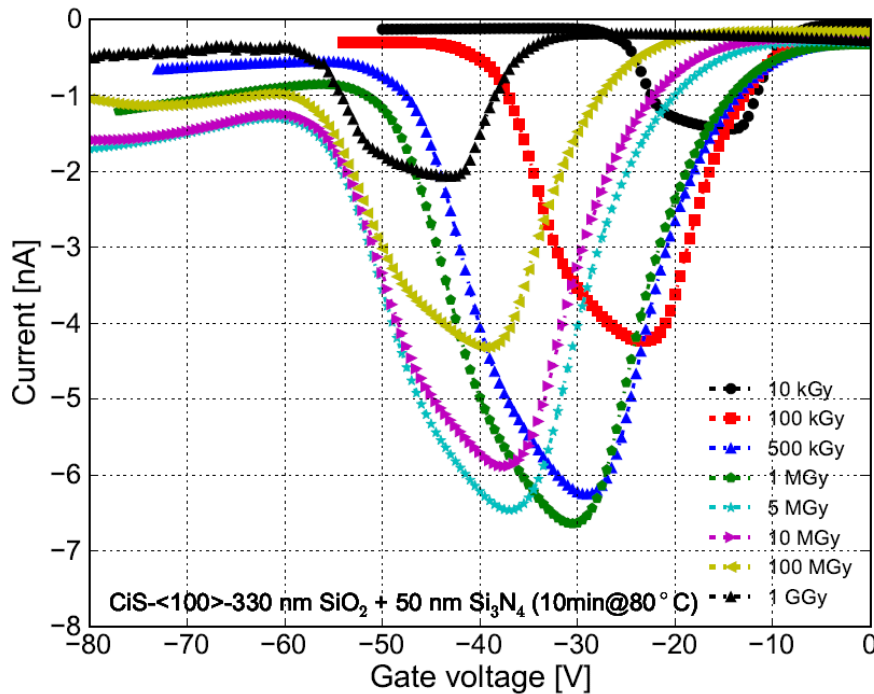
I-V vs. X-ray dose for CIS  $\langle 100 \rangle$  and HPK  $\langle 100 \rangle$  Gate-Controlled Diodes on n-Si



(a) CIS and Hamamatsu

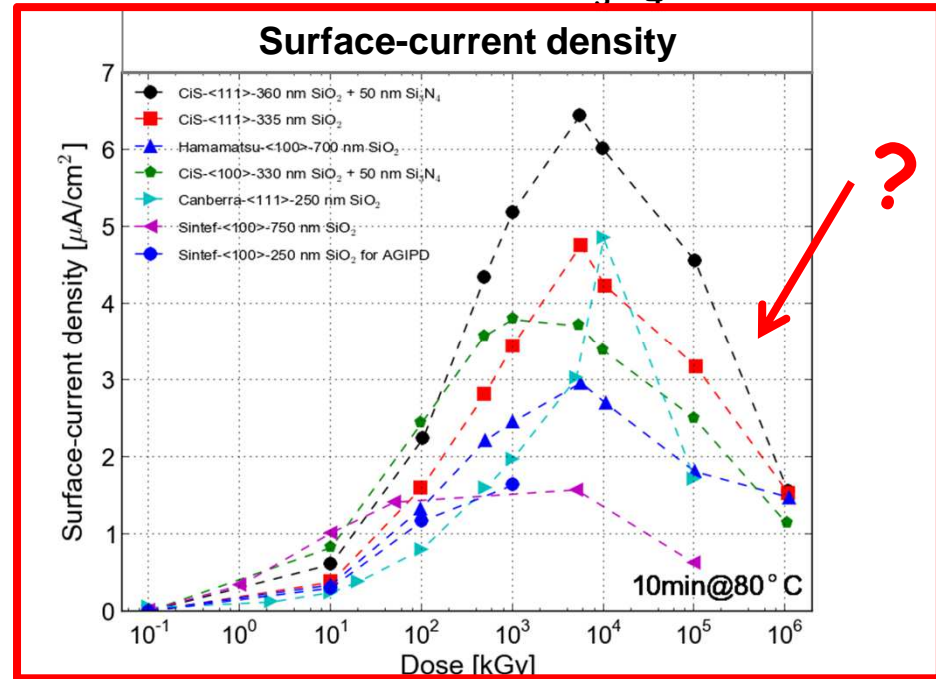
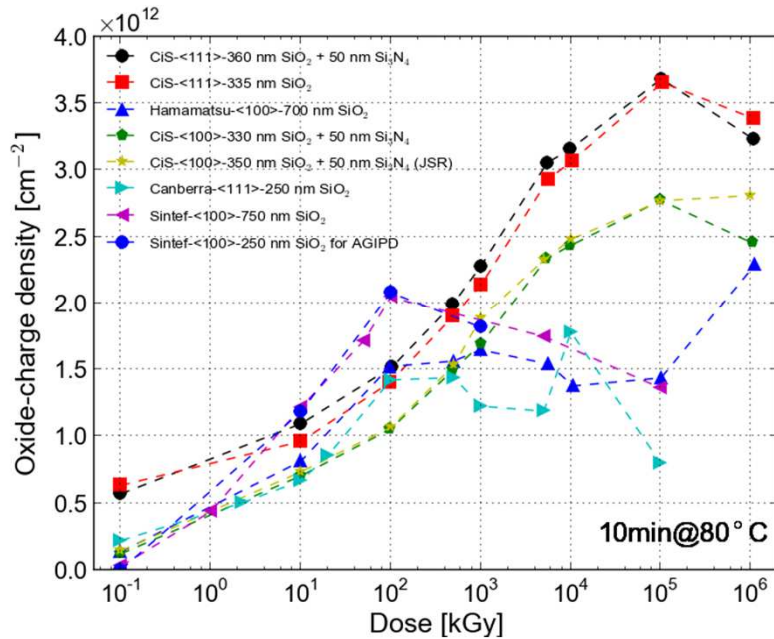
(b) Canberra

(c) Sintef



# Summary: Dose Dependence of $N_{ox}^{eff}$ and $J_{surf}$

**Vendors:** CiS, Hamamatsu, Canberra, Sintef; **Crystal orientations:**  $\langle 111 \rangle$ ,  $\langle 100 \rangle$   
**Insulator:**  $SiO_2$  (335-700 nm), with and without additional 50 nm  $Si_3N_4$



- Results reproducible (after some annealing)
- Spread of about a factor 2
- $N_{ox}^{eff}$  saturates for  $\sim 1 - 10$  MGy
- $J_{surf}$  peaks at 1-10 MGy, then decreases

J.Zhang et al., arXiv:1210.0427(2012) + add. data

- Equilibrium h-trapping and eh-recombination ?
- E-field effects due to oxide charges ?
- Understanding needs more studies

**X-ray radiation damage saturates (decreases) at high dose !!!**  
**Surface-radiation damage data available for simulations**

## More on $N_{ox}^{eff}$ and $J_{surf}$

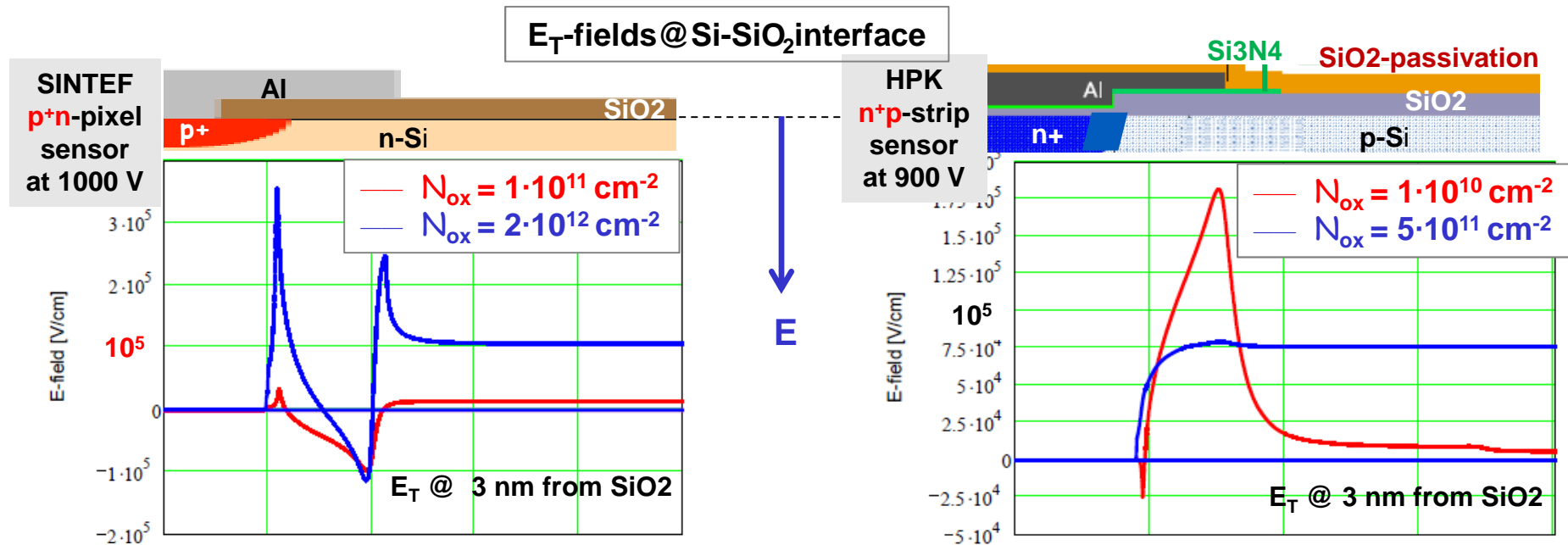
**So far:** Irradiation without bias + measurements after some annealing

**Needed for understanding of sensor performance:**

- Irradiation under bias (i.e. different E-fields at Si-SiO<sub>2</sub> interface)
- Parameters during and shortly after irradiations under bias
- Annealing

**Relevant E-field from simulation of p+n and n+p strip sensors 3 nm from SiO<sub>2</sub>**

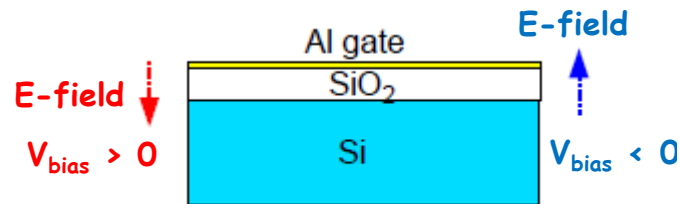
→ local transverse fields up to ~300 kV/cm with both directions



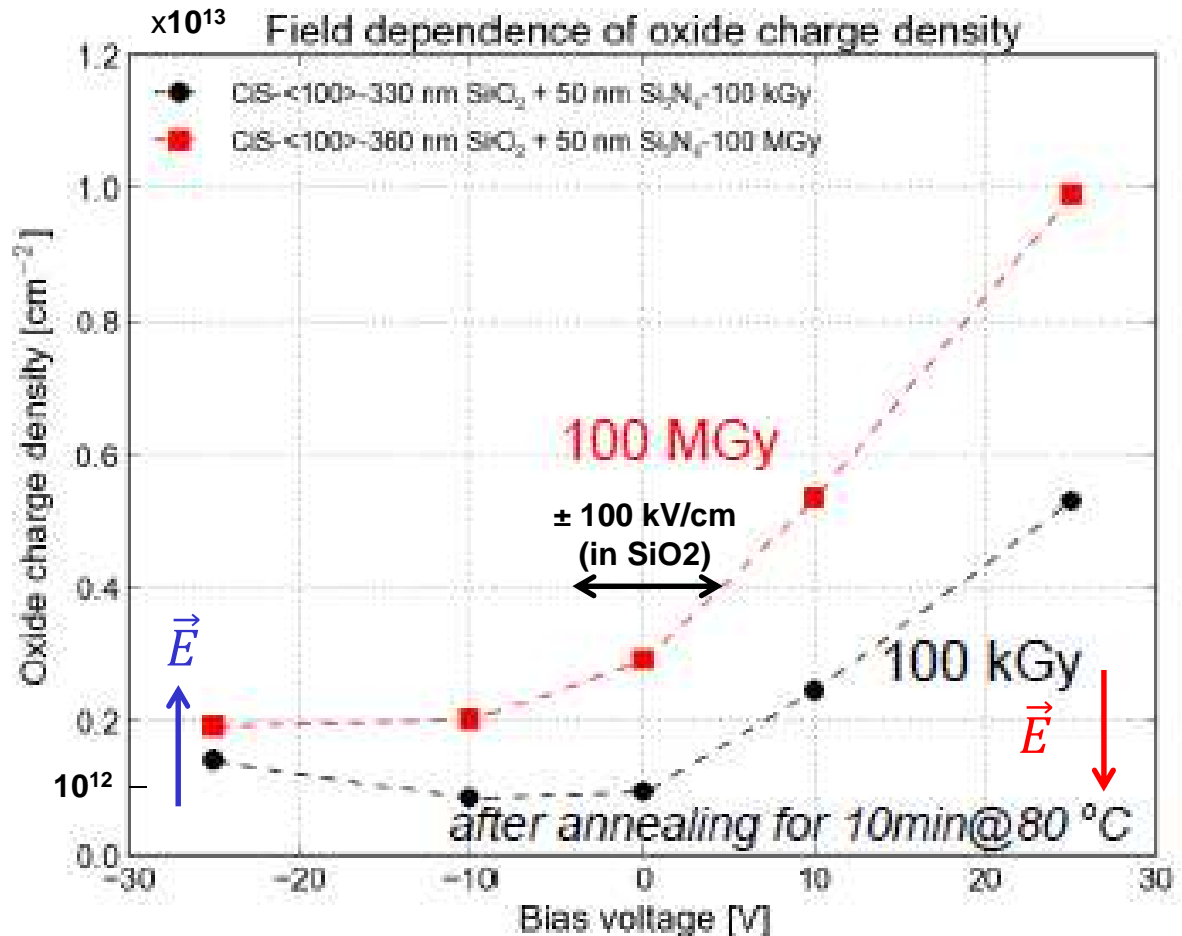
# $N_{ox}^{eff}$ with E-field during irradiation

## Irradiation MOS-C and GCD with bias applied

- CiS <100> with ~350 nm SiO<sub>2</sub> + 50 nm Si<sub>3</sub>N<sub>4</sub>



**E-field dependence:**  
 $V_{bias} > 0$ : increase of  $N_{ox}$   
 $V_{bias} \leq 0$ : weak dependence  
 → Significant effect not considered in simulations !



# Field-enhanced oxide charges $N_{ox}^{eff}$ before/after irr.

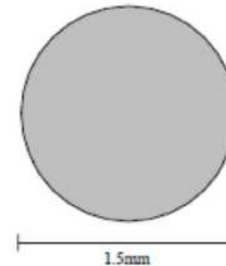
Border traps charged/discharged by  $h/e$  in  $E_T$ -field at Si-SiO<sub>2</sub> interface

→ position-dependent  $N_{ox}^{eff}$

→ time dependence + saturation values

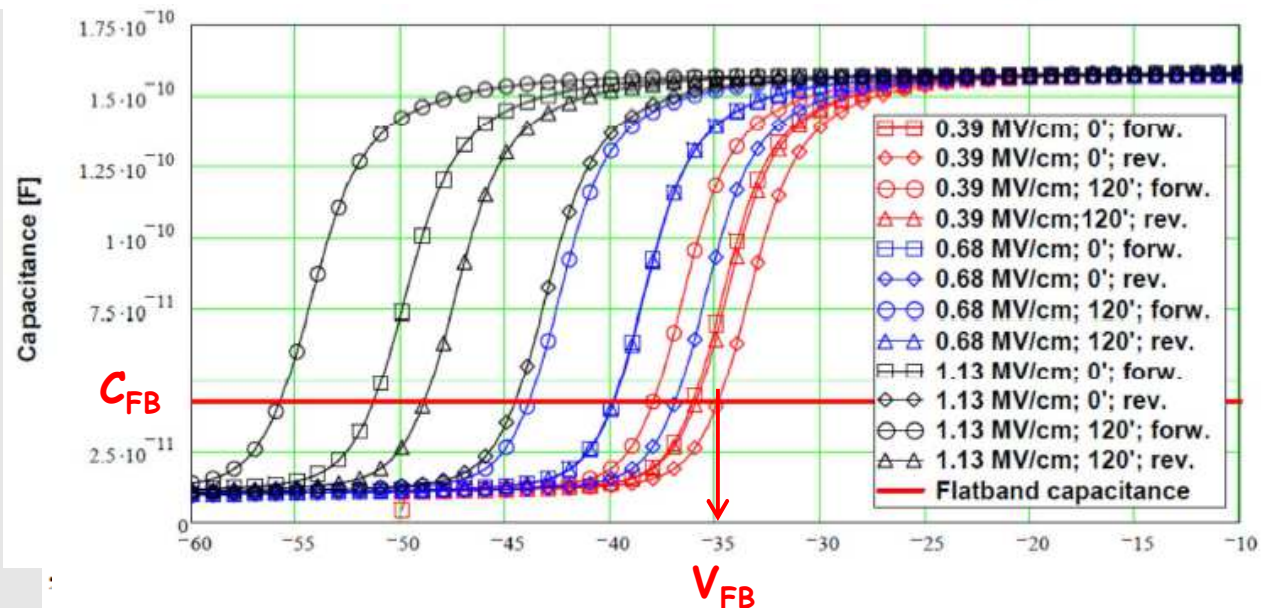
Circular MOS-C from CIS (350 nm SiO<sub>2</sub> + 50 nm Si<sub>3</sub>N<sub>4</sub>) on <100> and <111> n-Si for 0 and 1 GGy X-ray dose

D.Brüske, BSC Thesis 2014



## Biassing cycle $C-V_{Gate}$ :

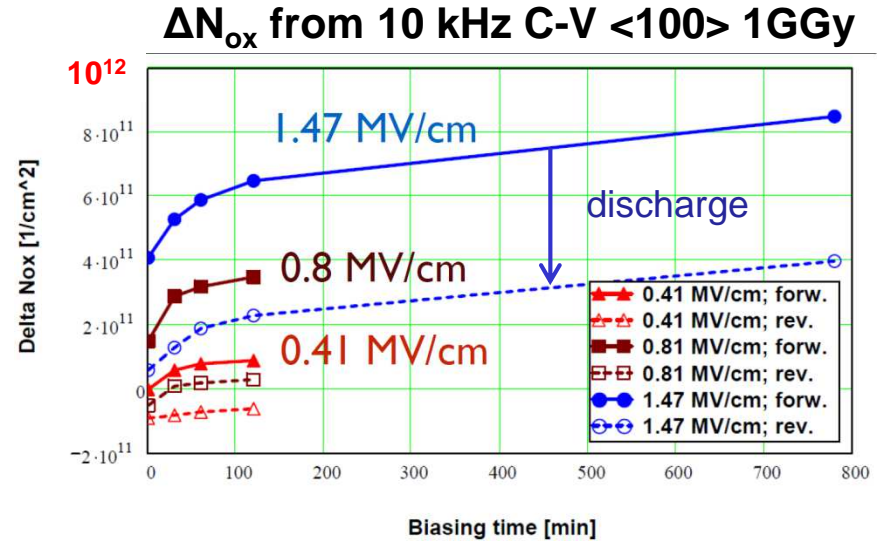
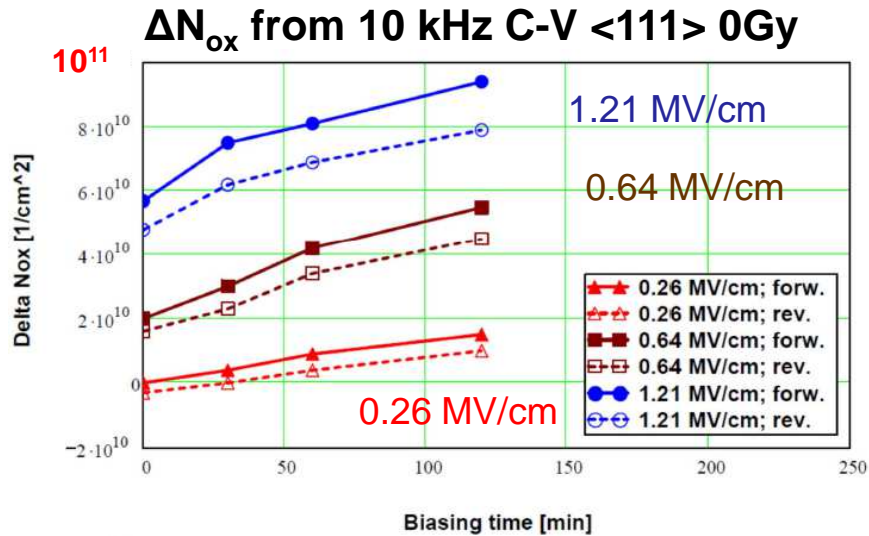
1.  $V_{gate}$  in accumulation
  2.  $V_{gate}$  to inversion  
 $E_{ox} = (V_{inv} - V_{FB})/d_{ox}$   
 (=forw.  $C-V$  curve)
  3.  $V_{inv}$  for  $t = t_{bias}$
  4.  $V_{gate}$  to accumulation  
 (=rev.  $C-V$  curve)
- $V_{FB}$  for 2. and 4.  
 → Calculate  $N_{ox}$



3.:  $\Delta N_{ox} > 0$  → Field-enhanced injection (charging of border traps by h-inv. layer)

4.:  $\Delta N_{ox} < 0$  → Discharging of border traps by e-accumulation layer

# Field-enhanced oxide charges $N_{ox}^{eff}$ before/after irr.



- Field-enhanced charge injection (FeCI) + discharge in accumulation observed

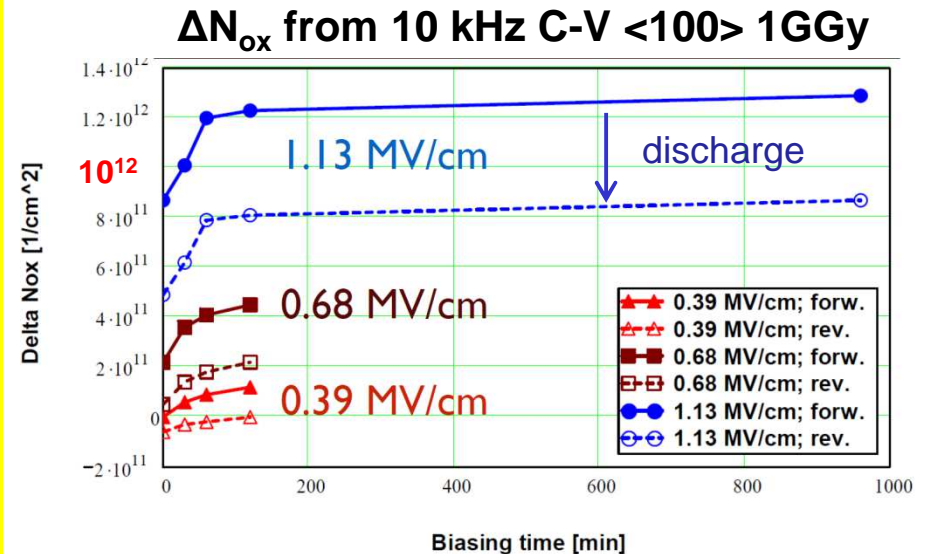
- Saturation reached after ~ 2 h

- 0 Gy: FeCI < 20%  $N_{ox}^0$

- 1 GGy: FeCI up to 50%  $N_{ox}^0$

FeCI(<111>) > FiCI(<100>)

→ Simulation for irradiated sensors to be done to see if relevant for surface-damaged sensors



# Field-enhanced $N_{ox}^{eff}$ before/during/after irradiation

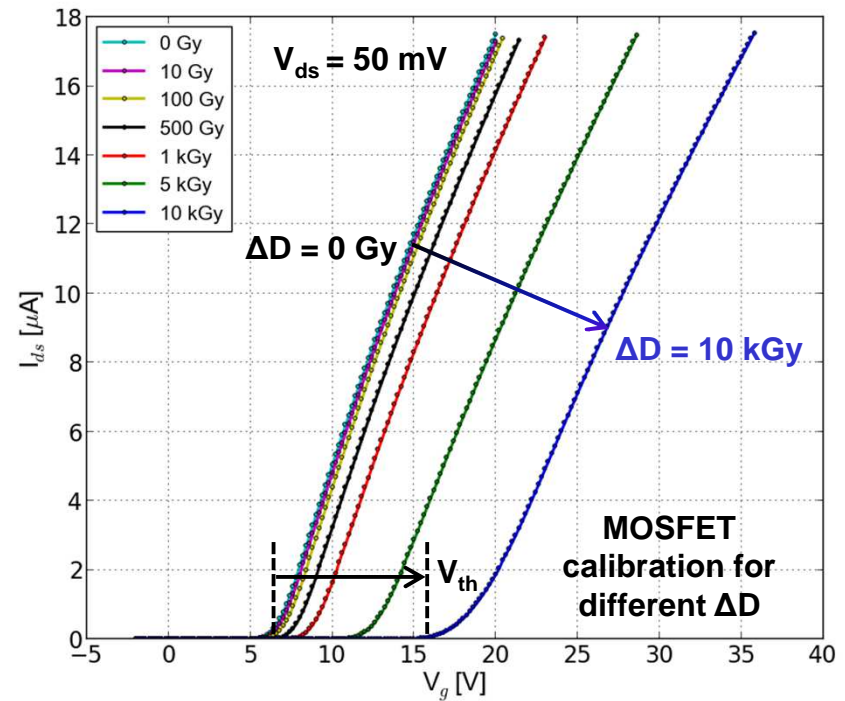
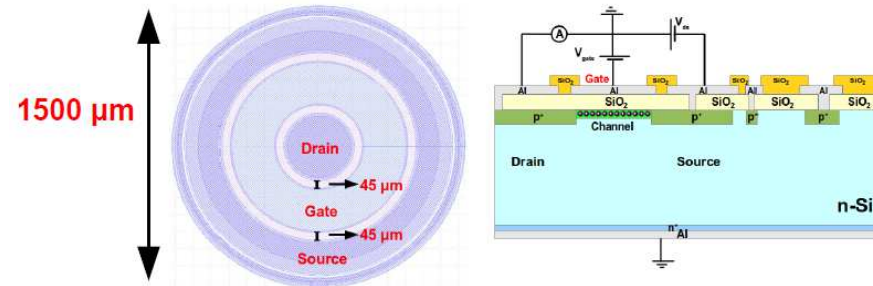
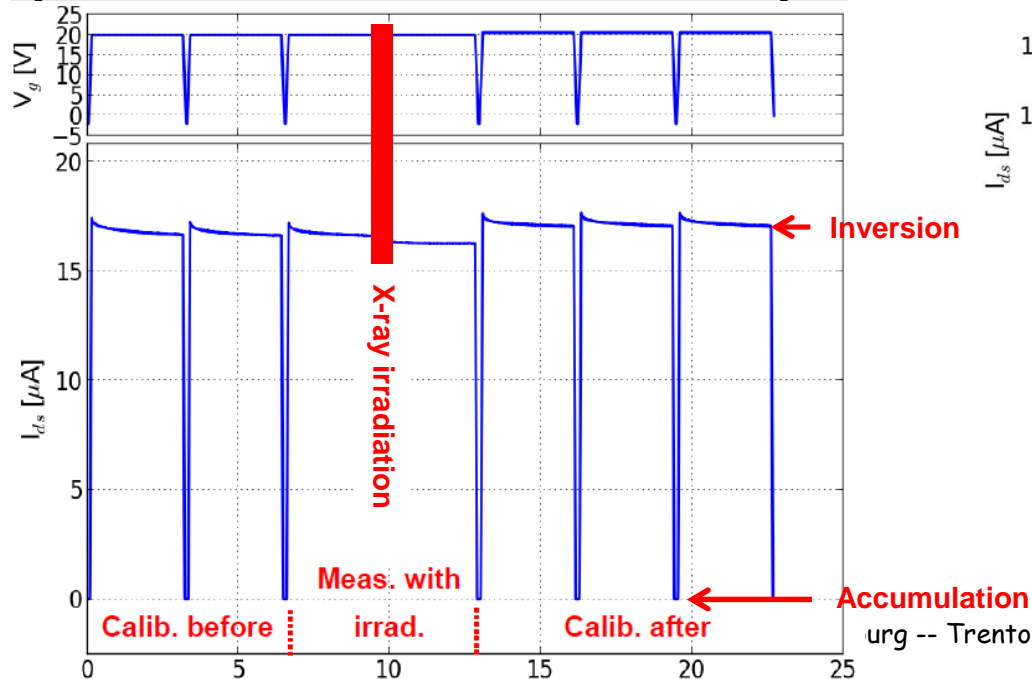
**Idea:** MOSFET characteristics

$$I_{ds}(V) = \underbrace{\frac{C_{ox}}{A_{gate}} \cdot \frac{W}{L}}_{\text{measure geometry}} \cdot \underbrace{\frac{\mu_0}{1+(V-V_{th})/V_{1/2}}}_{\text{mobility}} \cdot \underbrace{V_{ds}}_{\text{fix}} \cdot \underbrace{(V - V_{th})}_{\text{Vary } V_{gate}}$$

1. Calibrate  $I_{DS}(V_{gate})$  for const.  $V_{DS}$
2. Fix  $V_{gate}$  and measure  $I_{DS}(t)$  and calculate  $V_{th}(t)$
3. Calculate  $N_{ox}(t)$  from  $V_{th}(t)$

**Difficulty:**  $\mu_0(N_{ox})$  and  $V_{1/2}(N_{ox})$

(→ several calibrations before/after irr.)



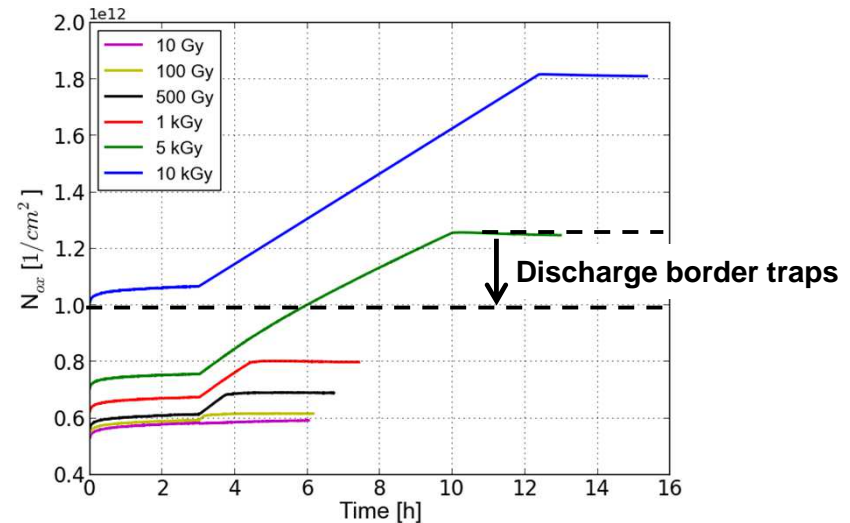
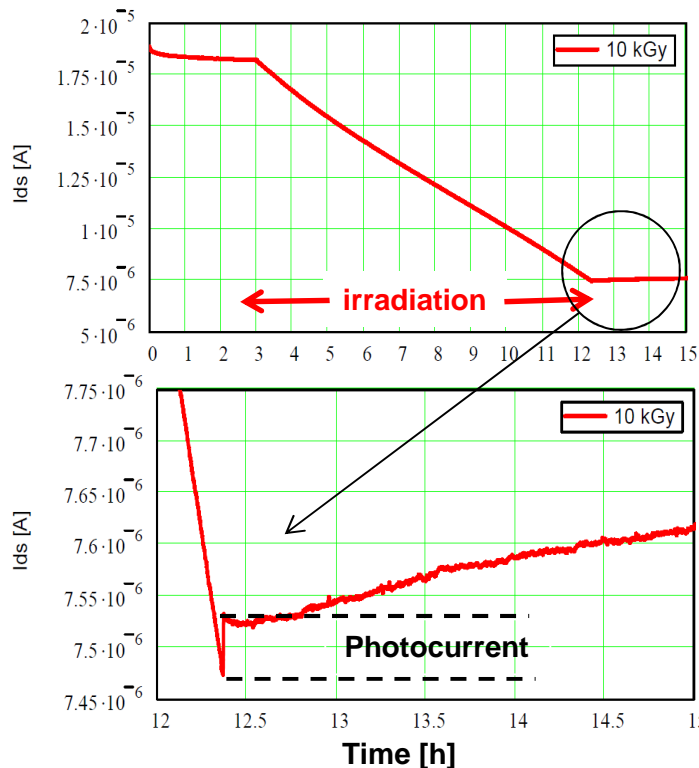
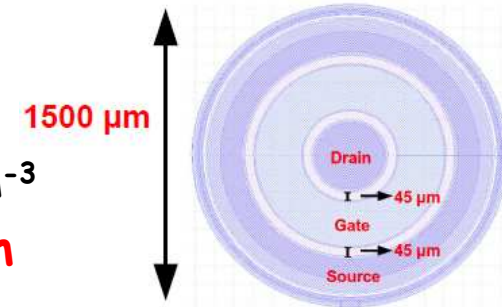


# Field-enhanced $N_{ox}^{eff}$ before/during/after irradiation

## X-ray irradiations:

- $\Delta Dose = 10, 100, 500 \text{ Gy}, 1, 5, 10 \text{ kGy}$
- MOSFET Canberra 250 nm  $\text{SiO}_2$ ,  $\langle 111 \rangle$ , n-type  $6 \cdot 10^{11} \text{ cm}^{-3}$

Example:  $\Delta Dose = 10 \text{ kGy}$  irradiation for  $E \approx 500 \text{ kV/cm}$



Significant reduction of  $Q_{border \text{ traps}}$  in accumulation

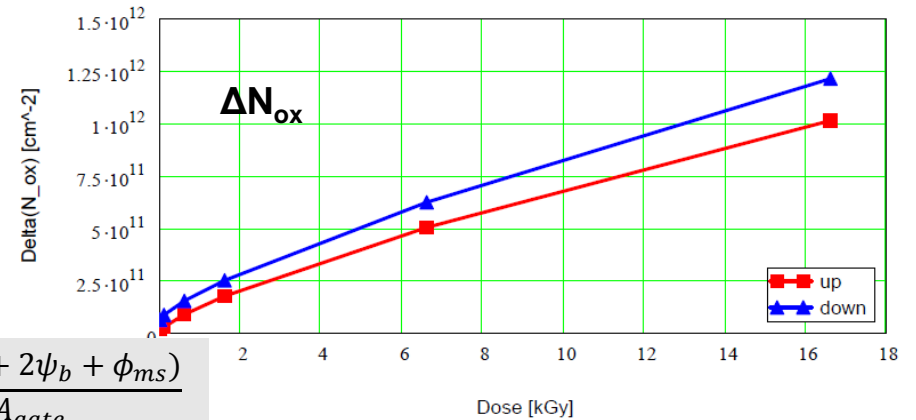
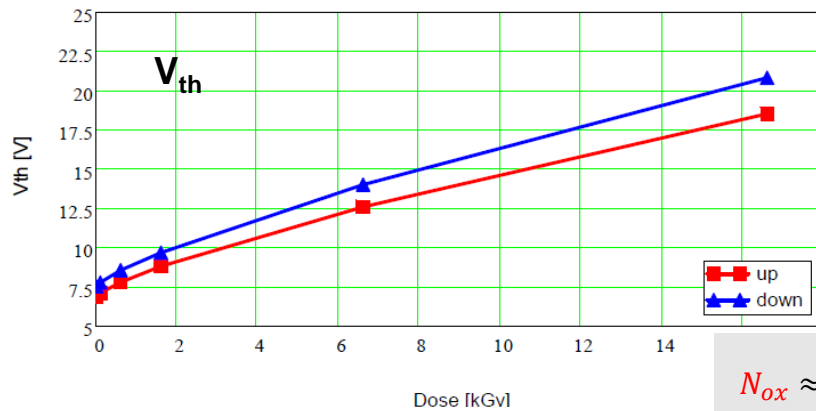
E-field **does not** cause anomalous short-term effects during or after X-ray irradiation

# X-ray damage and hole mobility at interface

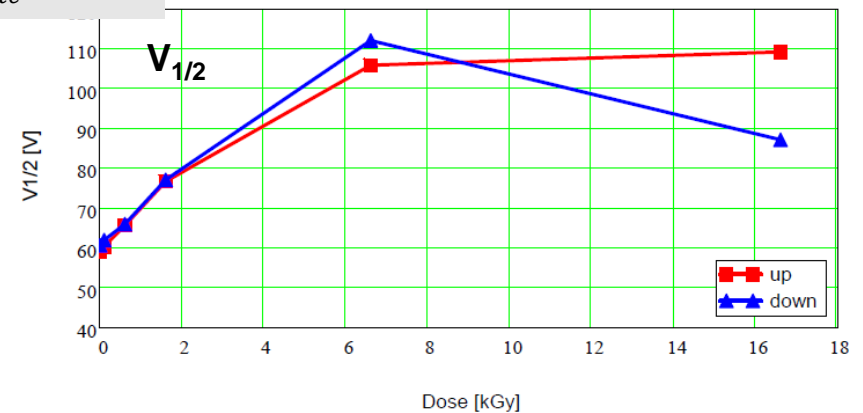
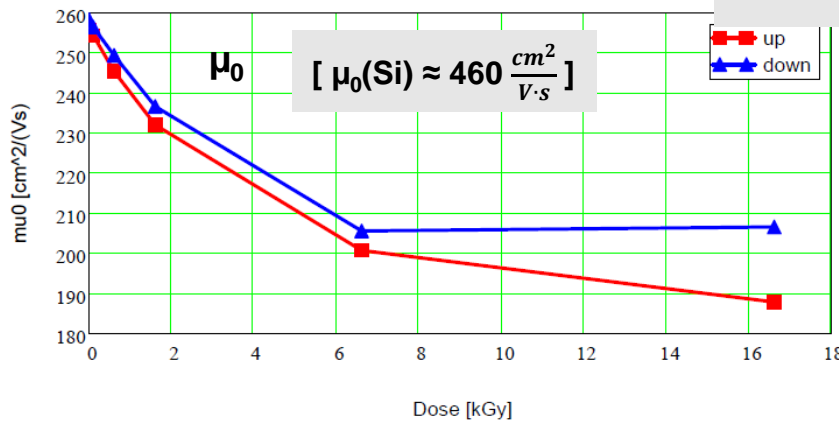
p-MOSFET allows to determine  $N_{ox}^{eff} + \mu_p(\text{Dose, E-field, time, ...})$

$$I_{ds}(V) = \frac{C_{ox}}{A_{gate}} \cdot \frac{W}{L} \cdot \frac{\mu_0}{1+(V-V_{th})/V_{1/2}} \cdot V_{ds} \cdot (V - V_{th})$$

$\mu_0$  ... mobility at interface for  $E_T = 0$   
 $V_{1/2}$  ... reduction of  $\mu$  by factor 2



$$N_{ox} \approx \frac{C_{ox} \cdot (-V_{th} + 2\psi_b + \phi_{ms})}{q_0 \cdot A_{gate}}$$



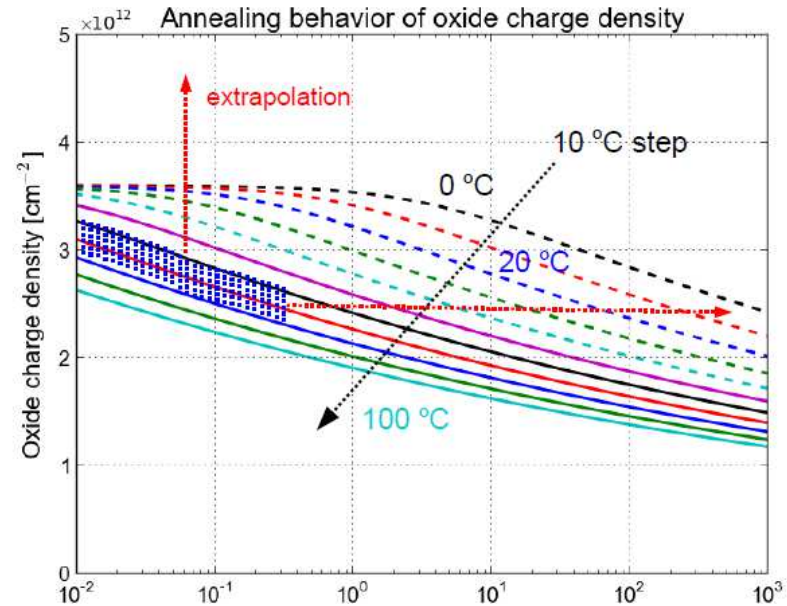
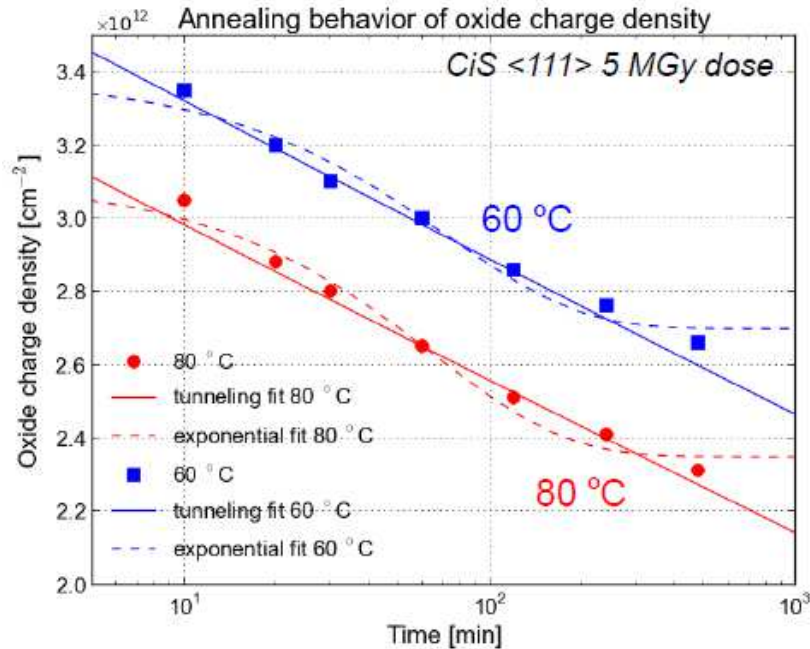
$N_{ox}$  and  $\Delta N_{ox}$  values compatible with previous determinations with E-field  
 Values of  $\mu$  ( $E_T$ , Dose) now available for simulations

# Annealing of $N_{ox}^{eff}$

**MOS-C and GCD irradiated to 5 MGy and annealed at 60 and 80°C**

- **CiS <111>** with ~350 nm  $SiO_2$  + 50 nm  $Si_3N_4$

J.Zhang et al., arXiv:1210.0427(2012)



- Described by modified "tunnel anneal model" [T.R. Oldham et al., 1988]

$$N_{ox}(t) = N_{ox}^0 \cdot (1 + t/t_0)^{-\frac{\lambda}{2\beta}} \quad \text{with} \quad t_0(T) = t_0^* \cdot \exp\left(\frac{\Delta E}{k_B T}\right)$$

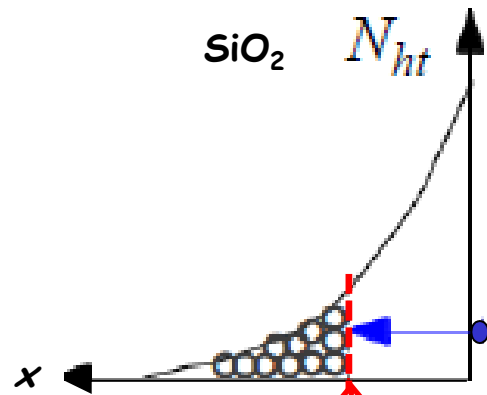
$1/\lambda$  ... width of hole trap distr. in  $SiO_2$   
 $t_0(T)$  ... tunneling time constant  
 $\beta$  ... related to tunnel-barrier height  
 $\Delta E$  ...  $E_{trap} - E_{Fermi}$

**Slow  $N_{ox}$  annealing: at 20°C <50% annealing in 3 years (assuming model correct!)**

# Model for annealing of $N_{ox}^{eff}$

**“Tunnel anneal” model:** How to obtain a **non**-exponential t-dependence?

T.R.Oldham et al., IEEE Trans.NS-33/6(1986)1203 - (with some modification by J.Zhang/R.Klanner)



Hole trap distribution:

$$N_{ht}(x) = \lambda \cdot N_{ox}^0 \cdot \exp(-\lambda \cdot x)$$

Electrons tunnel and anneal hole traps

→ Annealed oxide charges:  $\Delta N_{ox}(t) = \int_0^{x_m(t)} N_{ht}(x) dx$

Tunneling front

$$x_m(t) = \frac{1}{2\beta} \cdot \ln\left(\frac{t+t_0}{t_0}\right)$$

$t_0$ : effective tunneling time constant

$$t_0(T) = t_0^* \cdot \exp\left(\frac{\Delta E}{k_B T}\right) \quad \Delta E \dots \text{distance trap level to } E_{Fermi}$$

$\beta$ : parameter related to barrier height

$$\rightarrow N_{ox}(t) = N_{ox}^0 \cdot \left(1 + t/t_0\right)^{-\frac{\lambda}{2\beta}} \quad \text{with} \quad t_0(T) = t_0^* \cdot \exp\left(\frac{\Delta E}{k_B T}\right)$$

$N_{ox}^0$ [cm <sup>-2</sup> ]	$\lambda/2\beta$	$t_0^*$ [s]	$\Delta E$ [eV]	T [°C]	80	60	20
$3.6 \times 10^{12}$	0.070	$5.4 \times 10^{-12}$	0.91	$t_0$ [s]	48	290	21710

$\Delta E = E_{ht}(\text{SiO}_2) - E_{Fermi}(\text{Si}) = 0.91 \text{ eV} \rightarrow E_{ht}(\text{SiO}_2) \sim 6 \text{ eV}$  - compatible with existing data

→ Slow  $N_{ox}$  annealing: At 20°C <50% annealing in 3 years (assuming model is correct!)

# Annealing of $N_{it}$ and $J_{surf}$

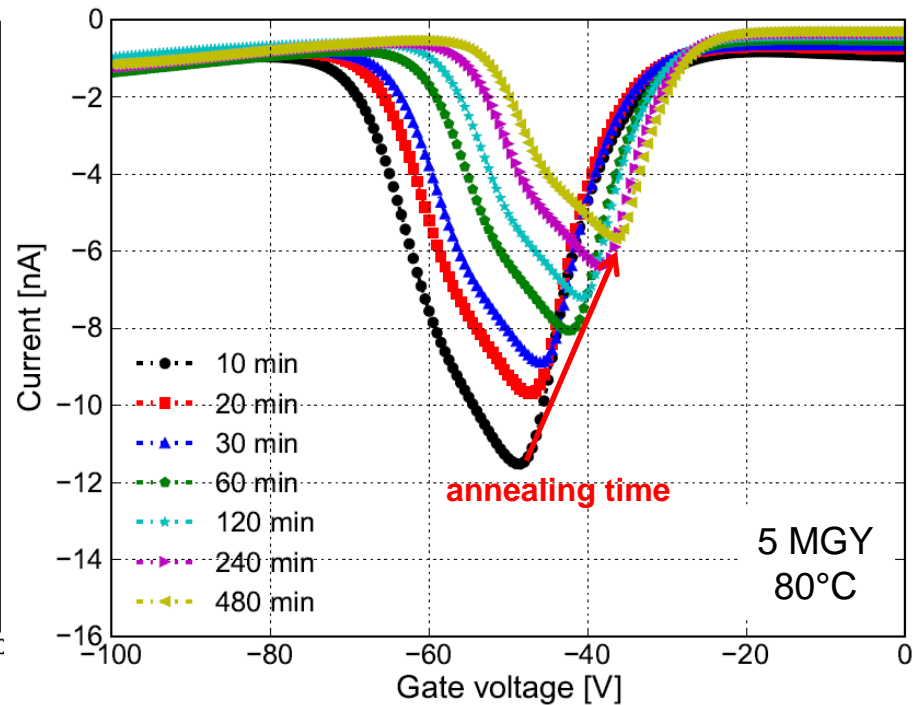
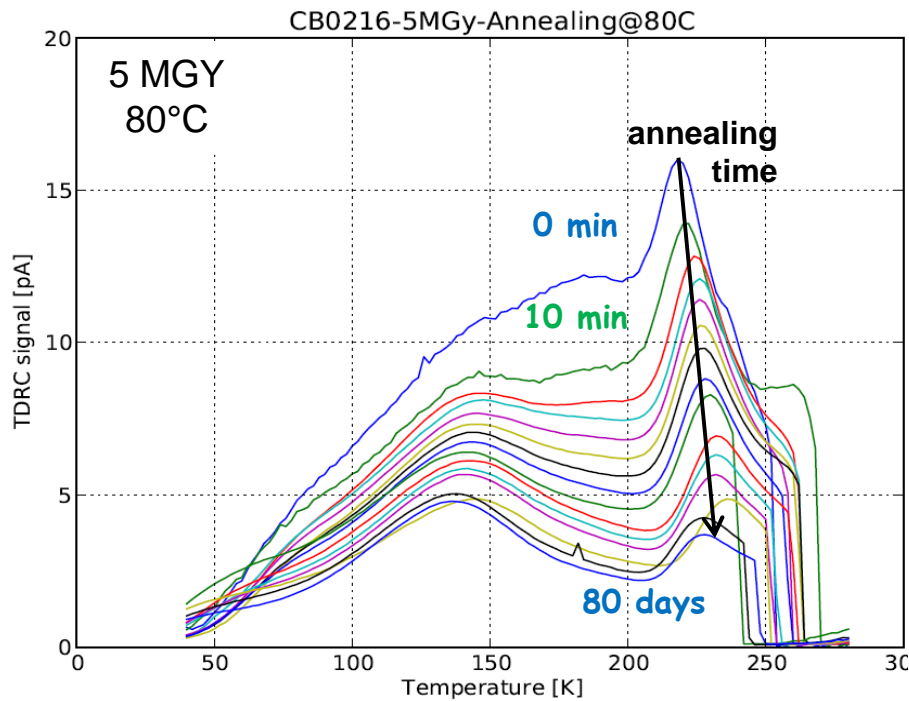
**MOS-C + GCD irradiated to 5 MGy and annealed 80°C**

- **CiS <111>** with **~350 nm SiO<sub>2</sub> + 50 nm Si<sub>3</sub>N<sub>4</sub>**

J.Zhang, DESY-THESIS-2012-018

TDRC spectrum from MOS-C vs annealing time at 80°C

$I_{surf}$  from GCD vs. annealing time at 80°C

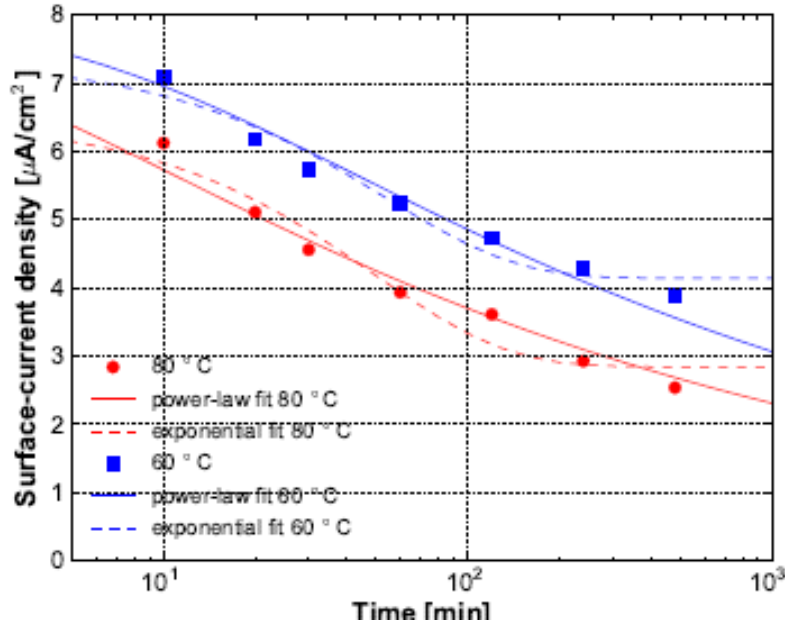


# Annealing of $J_{surf}$

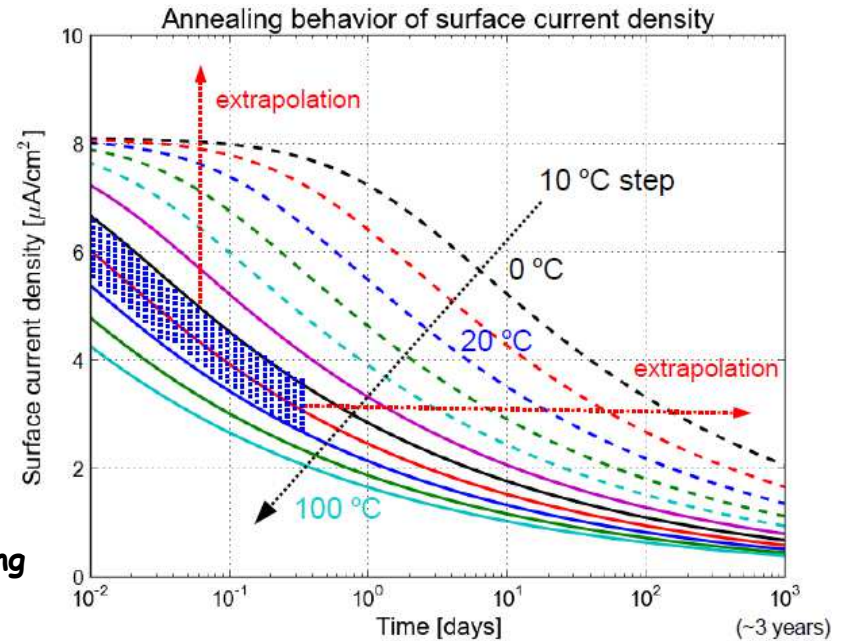
MOS-C and GCD irradiated to 5 MGy and annealed at 60 and 80°C

- CiS <111> with ~350 nm SiO<sub>2</sub> + 50 nm Si<sub>3</sub>N<sub>4</sub>

J.Zhang, DESY-THESIS-2012-018



J.Zhang



$$\eta = k_1/2k_2$$

$$\text{Dangl. bonds: } \frac{d}{dt}[\text{Si}\cdot] = -k_1[\text{Si}\cdot][\text{H}]$$

$$\text{H}_2 \text{ formation: } \frac{d}{dt}[\text{H}] = -2k_2[\text{H}][\text{H}]$$

$t_1(T)$  ... characteristic time constant  
 $E_a$  ... activation energy

- Described by "two reaction model" [M.L. Reed 1987]

$$I_{surface}(t) = I_{surface}^0 \cdot (1 + t/t_1)^{-\eta} \quad \text{with } t_1(T) = t_1^* \cdot \exp\left(\frac{E_a}{k_B T}\right)$$

→ **Fast annealing:** At 20°C ~50% annealing in 5 days (assuming model is correct!)

## Fast $J_{surf}$ annealing ( $D_{it}$ )

## Summary on $N_{ox}$ and $D_{it}$ vs ionizing dose

$N_{ox}$  and  $D_{it}$  influences E-field in Si close to Si-SiO<sub>2</sub> interface

- influences the presence/size of inversion/accumulation layers
- can cause high-field regions → possible breakdowns
- can cause changes in charge collection

Separate determination of  $N_{ox}$  and  $D_{it}$  not achieved →  $N_{ox}^{eff}$ ,  $J_{surf}$

- values of  $N_{ox}^{eff}$  and  $J_{surf}$  for 0 to 1 GGy for  $\langle 100 \rangle$ ,  $\langle 111 \rangle$  determined
  - saturation at  $\sim (2-4) \cdot 10^{12} \text{cm}^{-2}$  and  $(3-6) \cdot \mu\text{A/cm}^2$
  - increase in the presence of E-field
  - parameters for annealing (T,t) determined

Observe field-enhanced charging and discharging of border traps

- for E-field + holes @ Si-SiO<sub>2</sub> interface (inversion for nMOS-C):
  - charging of border traps saturates in  $\sim 120$  min
  - for  $\langle 111 \rangle$  and high X-ray doses increase in  $N_{ox}^{eff}$  by up to 50 %
  - no bad surprises during and shortly after X-ray irradiation
- for electrons @ Si-SiO<sub>2</sub> interface (accumulation for nMOS-C)
  - prompt discharging of a fraction of the border traps

Dependence of hole mobility at the Si-SiO<sub>2</sub> interface determined

Measurement and analysis methods + parameters for simulations

## Comparisons of simulations and measurements

1. **AGIPD pixel sensor - optimization for X-ray hardness:**  
Pixel sensor for X-ray doses 0 - 1 G Gy and  $V_{bd} > 900$  V  
→ J. Schwandt, PhD thesis
2. **Breakdown in p<sup>+</sup>n strip sensors after irradiation with ionizing radiation**  
→ J. Schwandt, PhD thesis
3. **Observation of low dose effects in an HPK n<sup>+</sup>p strip sensor**  
→ next (detailed paper under discussion in CMS Tracker Group)



# Sensors + irradiation

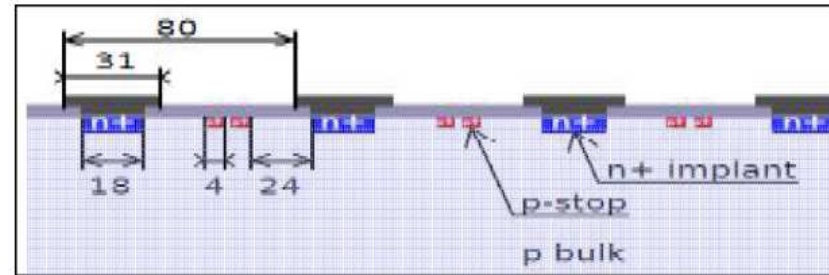
## “Baby add. from HPK Campaign”

- FZ p-doping:  $3.7 \cdot 10^{12} \text{ cm}^{-3}$
- [O]:  $\sim 5 \cdot 10^{16} \text{ cm}^{-3}$
- p-spray:  $\sim 5 \cdot 10^{10} \text{ cm}^{-2}$
- p-stop:  $\sim 2 \cdot 10^{11} \text{ cm}^{-2}$
- 64 AC-coupled strips
- Strip length: 25 mm
- Pitch:  $80 \mu\text{m}$
- Implant width:  $19 \mu\text{m}$
- Al overhang:  $5 \mu\text{m}$
- $d_{\text{Si}}$ :  $200 \mu\text{m}$
- $d_{\text{SiO}_2}$ :  $650 \text{ nm} + 130 \text{ nm}$
- $d_{\text{Si}_3\text{N}_4}$ :  $50 \text{ nm}$

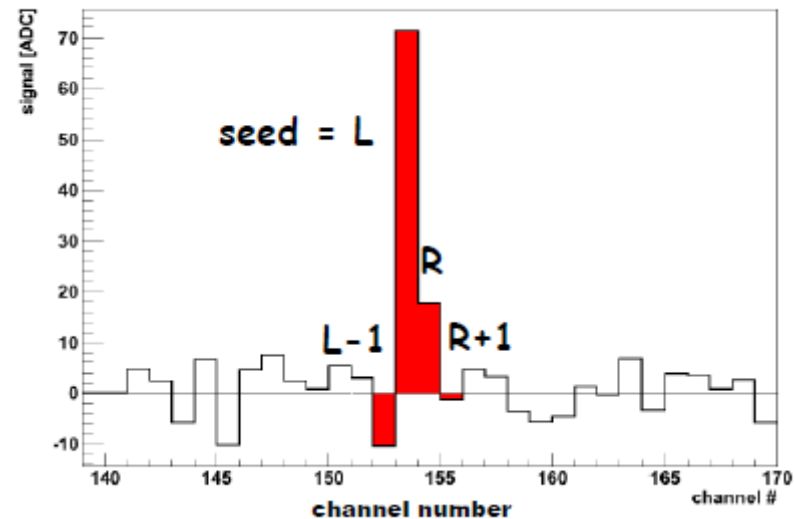
## Measurement+irradiations:

- $^{90}\text{Sr}$  electrons  $50 \text{ Gy/day}$ ,  $2\text{mm } \varnothing$
- Trigger: 2 scintillators
- Readout: ALiBaVa  $40 \text{ MHz}$
- $V_{\text{bias}}=600 \text{ V}$ ;  $T = -20^\circ\text{C}$

## Details of sensor layout (p-stop):



## Strip pulse heights for single event

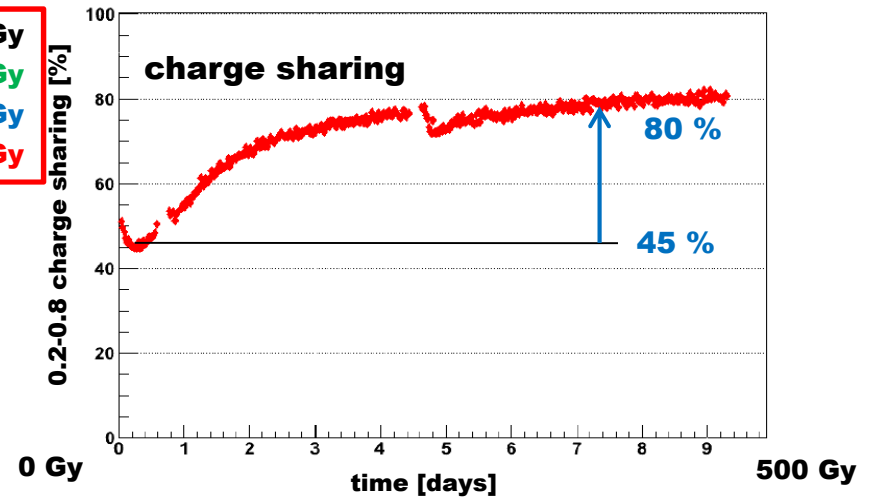
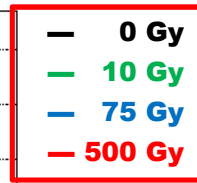
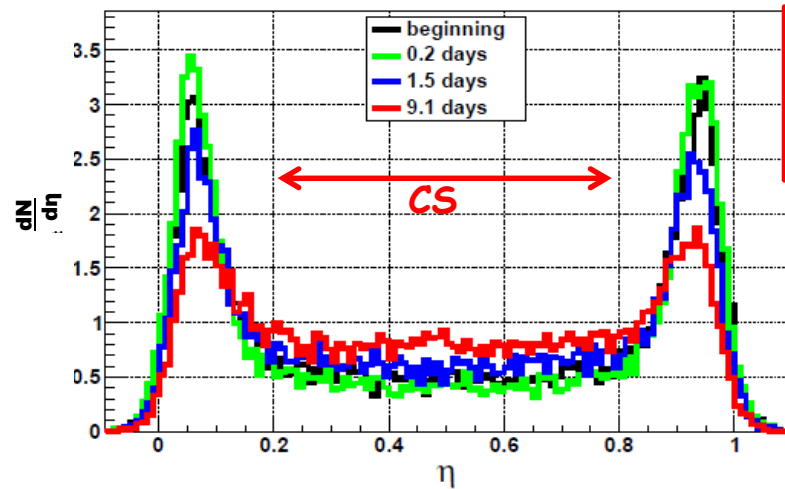


## Analysis:

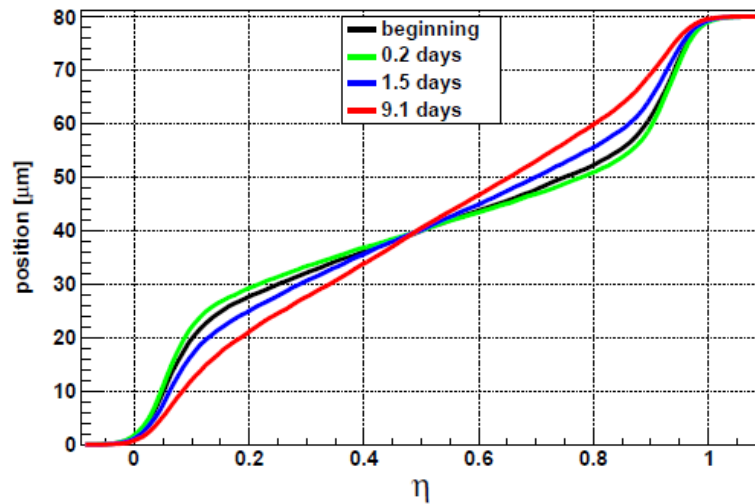
$$4\text{-cluster} = \sum PH(L-1, L, R, R+1)$$

$$\eta = R / (R + L)$$

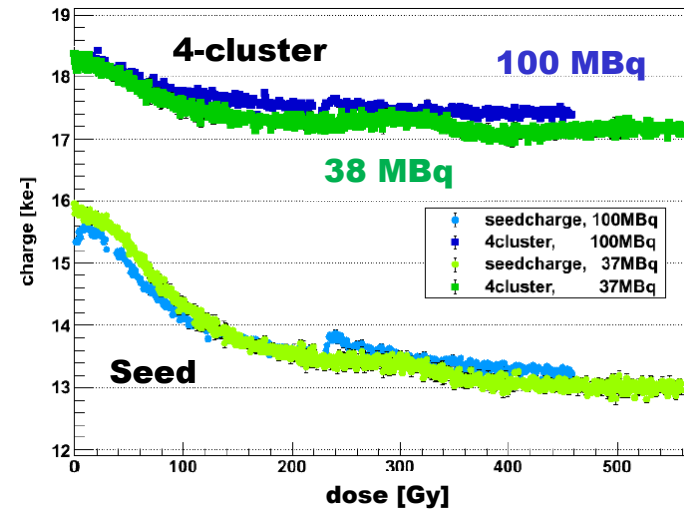
# Observations for $V_{bias} = 600$ V (p-stop sensor)



Significant increase in charge sharing@low dose



Increase in charge sharing



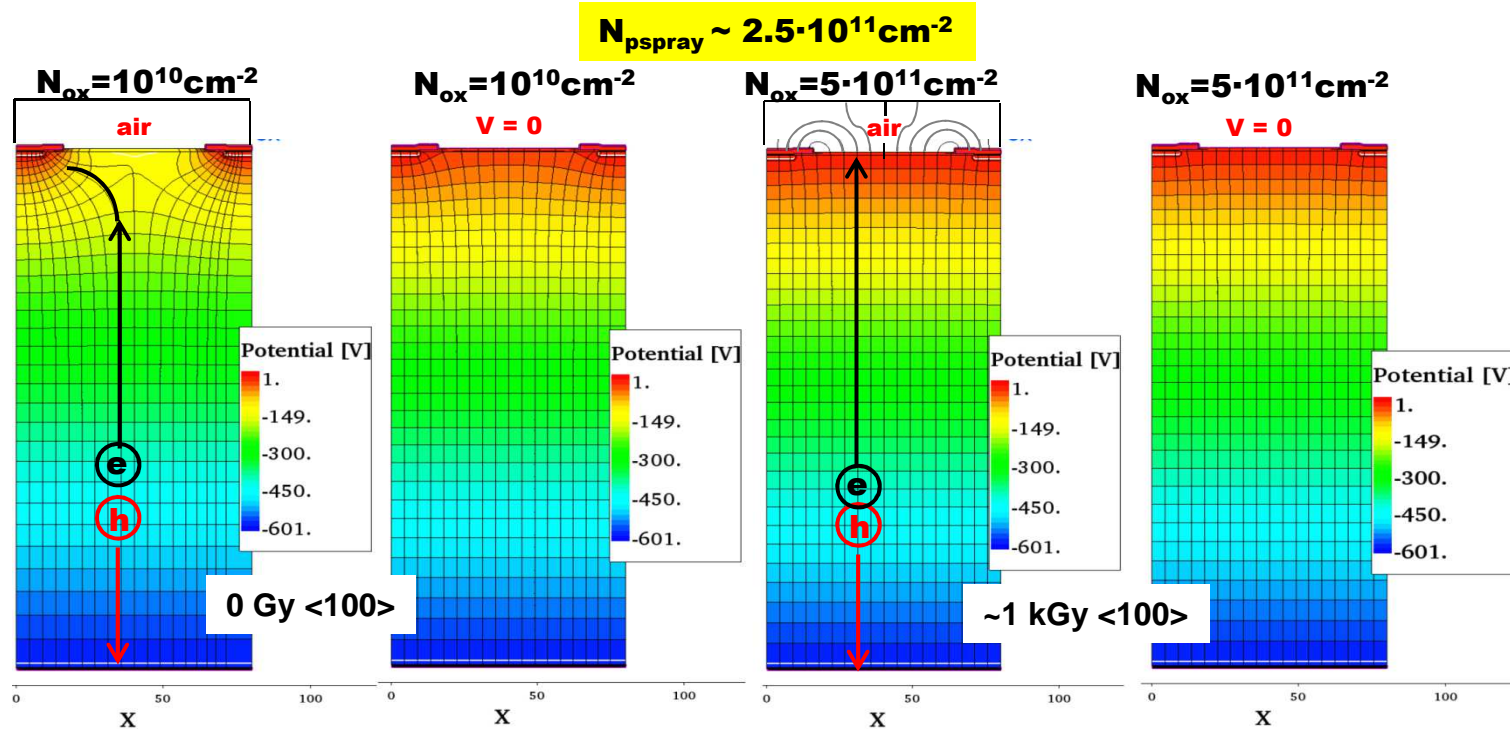
Change of  $\eta$  vs. position relation

Change depends on dose - not on dose rate

# Synopsys TCAD simulation of p-spray sensor vs. $N_{ox}$

Results of simulations depend also on boundary conditions:

1. "Dirichlet":  $SiO_2$  surface on potential of readout strips (0 V)
2. "Air": 500  $\mu m$  above strips Dirichlet with potential of readout strips



Similar simulations by Y. Unno et al., NIM-A(2013)183

$N_{ox} < N_{p-spray}$ : E-field lines end at readout strips  $\rightarrow$  no charge sharing

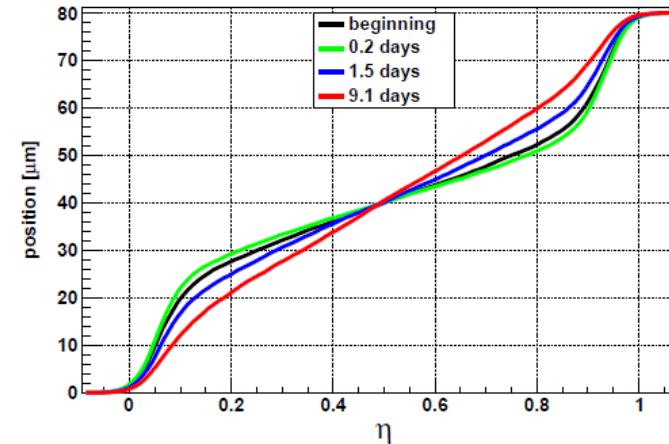
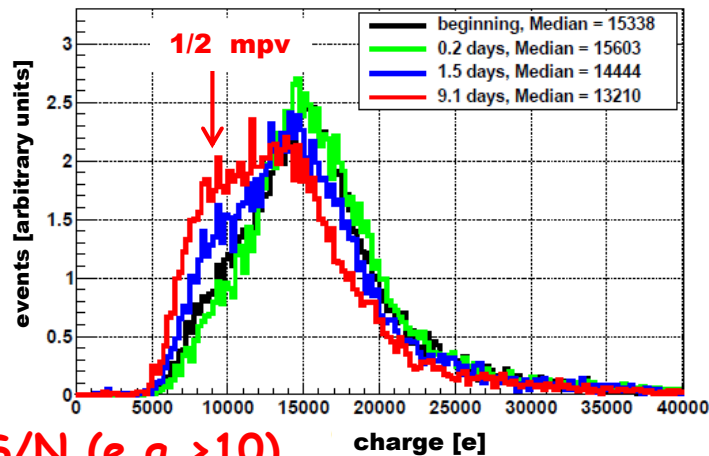
$N_{ox} > N_{p-spray}$ : E-field lines end at Si- $SiO_2$  interface  $\rightarrow$  charge sharing

Increase of oxide charge density  $N_{ox} \rightarrow$  Change of charge sharing

## Relevance for sensor design

Impact depends on S/N, readout scheme, track angle, dose, etc.

Here only qualitative discussion - needs quantitative estimation for a specific design



Good S/N (e.g. >10)

- analog readout: Charge Sharing improves the position resolution ( $\delta \sim 1/(dx/dn)$ )
- binary readout: CS improves the resolution and worsens the track separation

Poor S/N (e.g. <10)

- analog readout: as long as low signal pulses are read out, CS improves the position resolution
- binary readout: unless low threshold, loss in efficiency; threshold <  $0.4 \cdot \text{mpv}$   
→ for  $3\sigma$  noise cut  $S(\text{cluster})/N > 7.5$  required

Charge Sharing important for design of efficient sensor of similar importance as Charge Collection Efficiency

## Summary and conclusions

Surface effects influence stability and performance of sensors

Methods established to measure relevant parameters  $R_{\square}$ ,  $N_{ox}$ ,  $J_{surf}$  ( $D_{it}$ ), charging/discharging of border traps on test structures

Parameter values have been determined (technology dependence !!!), which are available for simulations

Special care with respect to boundary conditions and mesh has to be taken when implementing surface effects in TCAD simulations

Several puzzling observations could be explained

Your comments and suggestions are welcome



Can we understand these observations + avoid them ?

Yes we can - if we work hard !

# References to work from UHH-Group



If you did not like this talk, you will also not like the following publications (free translation from V. von Bülow "Loriot")

Wenn Sie das vorliegende Buch ungerne gelesen haben, werden Ihnen diese auch nicht so recht gefallen.

V. von Bülow "Loriot"

## Low-dose effects in segmented Si sensors:

**C. Henkel**, Impact of low dose-rate electron irradiation on the charge collection of n+p silicon strip sensors, BSC thesis, University of Hamburg, March 2014, unpublished

**J. Erfle**, Irradiation study of different silicon materials for the CMS tracker upgrade, PhD thesis, University of Hamburg, DESY-THESIS-2014-010

**R. Klanner et al.**, Impact of low-dose electron irradiation on n+p silicon strip sensors, POS (TIPP 2014), detailed paper in preparation

## Surface resistivity and border traps:

**J. Schwandt et al.**, Investigation of the insulator layers for segmented silicon sensors before and after X-ray irradiation, Talk presented at the IEEE Nuclear Science Symposium, Seattle 8-15. Nov, 2014

**D. Brueske**, Investigation of the field dependence of the injection of positive charges into the SiO<sub>2</sub> at the Si-SiO<sub>2</sub> interface, BSC thesis, University of Hamburg, 2014, unpublished

## Charge trapping at the Si-SiO<sub>2</sub> interface - humidity:

**T. Poehlsen et al.**, Study of the accumulation layer and charge losses at the Si-SiO<sub>2</sub> interface in p+n-silicon strip sensors, NIM-A 721 (2013) 26; doi: 10.1016/j.nima.2013.04.026

**T. Poehlsen et al.**, Time dependence of charge losses at the Si-SiO<sub>2</sub> interface in p+n-silicon strip sensors, NIM-A 731 (2013) 172; doi: 10.1016/j.nima.2013.03.035

**T. Poehlsen**, Charge Losses in Silicon Sensors and Electric-Field Studies at the Si-SiO<sub>2</sub> Interface, PhD thesis, University of Hamburg, DESY-THESIS-2013-025

## X-ray radiation damage:

**J. Zhang et al.**, Study of radiation damage induced by 12 keV X-rays in MOS structures built on high-resistivity n-type silicon, J. Synchrotron Rad. 19 (2012) 340; doi: 10.1107/S0909049512002384

**R. Klanner et al.**, Study of high-dose X-ray radiation damage of silicon sensors, NIM-A; 732 (2013) 117, doi: 10.1016/j.nima.2013.05.131

**J. Zhang et al.**, X-ray induced radiation damage in segmented p+n silicon sensors, PoS (Vertex 2012) 019

**J. Zhang**, X-ray Radiation Damage Studies and Design of a Silicon Pixel Sensor for Science at the XFEL, PhD thesis, University of Hamburg, DESY-THESIS-2013-018 (2013)

## Sensor optimization for high X-ray doses:

**J. Schwandt et al.**, Optimization of the radiation hardness of silicon pixel sensors for high x-ray doses using TCAD simulations, 2012 JINST 7 C01006; doi: 10.1088/1748-0221/7/01/C01006

**J. Schwandt et al.**, Design of the AGIPD sensor for the European XFEL, 2013 JINST 8 C01015; doi: 10.1088/1748-0221/8/01/C01015

**J. Schwandt et al.**, Design and First Tests of a Radiation-Hard Pixel Sensor for the European X-Ray Free-Electron Laser, IEEE TNS, doi: 10.1109/RADECS.2013.6937446 and arXiv-140213

**J. Schwandt**, Design of a radiation hard pixels sensor for X-ray science, PhD thesis, University of Hamburg, DESY-THESIS-2014-029