

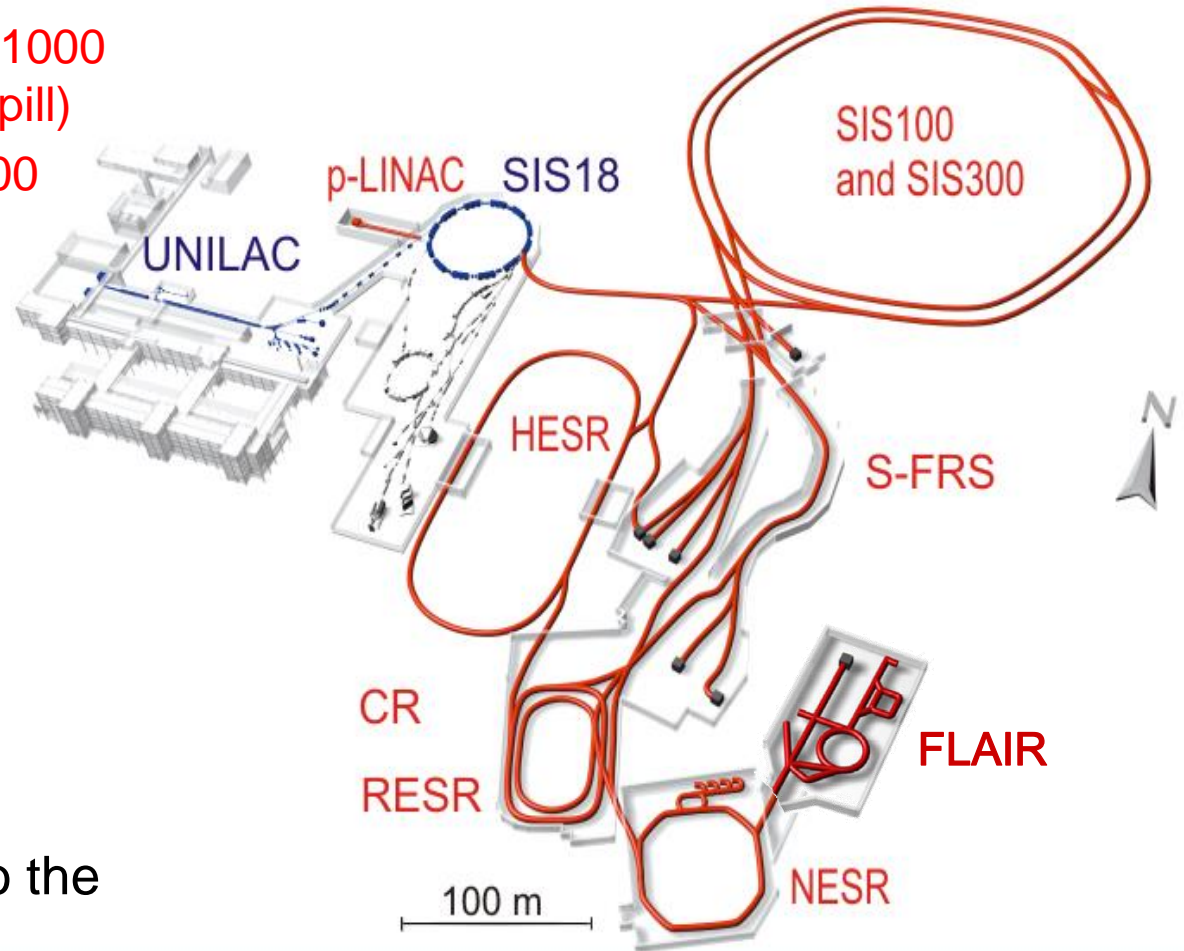


FAIR Accelerators

Jens Stadlmann
(GSI Helmholtzzentrum für
Schwerionenforschung,
SIS100/SIS18 Division)

- (very) short FAIR introduction
- FAIR injectors
 - SIS18 upgrade
 - recent UNILAC improvements
 - FAIR phase 0
- FAIR accelerators
 - overview
 - procurement status
- Conclusion
- Extra slides (protons@fair and spill structure)

- Beam intensity increase:
 - Primary beams: x 100 – x 1000
($5 \cdot 10^{11}$ uranium ions per spill)
 - Secondary beams: x 10.000
- Beams:
 - Anti protons
 - Protons to uranium, RIBs
- Beam quality:
 - Cooled anti proton beams
 - Cooled, intense RIBs
- Beam pulse structure:
 - extreme short pulses to quasi continuous
- 1.5 GeV/u ^{238}U beams to the S-FRS for instance



➤ Beam intensity increase:

- Primary beams:
x 100 – x 1000
- Secondary beams:
x 10.000

➤ Beams:

- Anti protons
- Protons to uranium
- RIBs

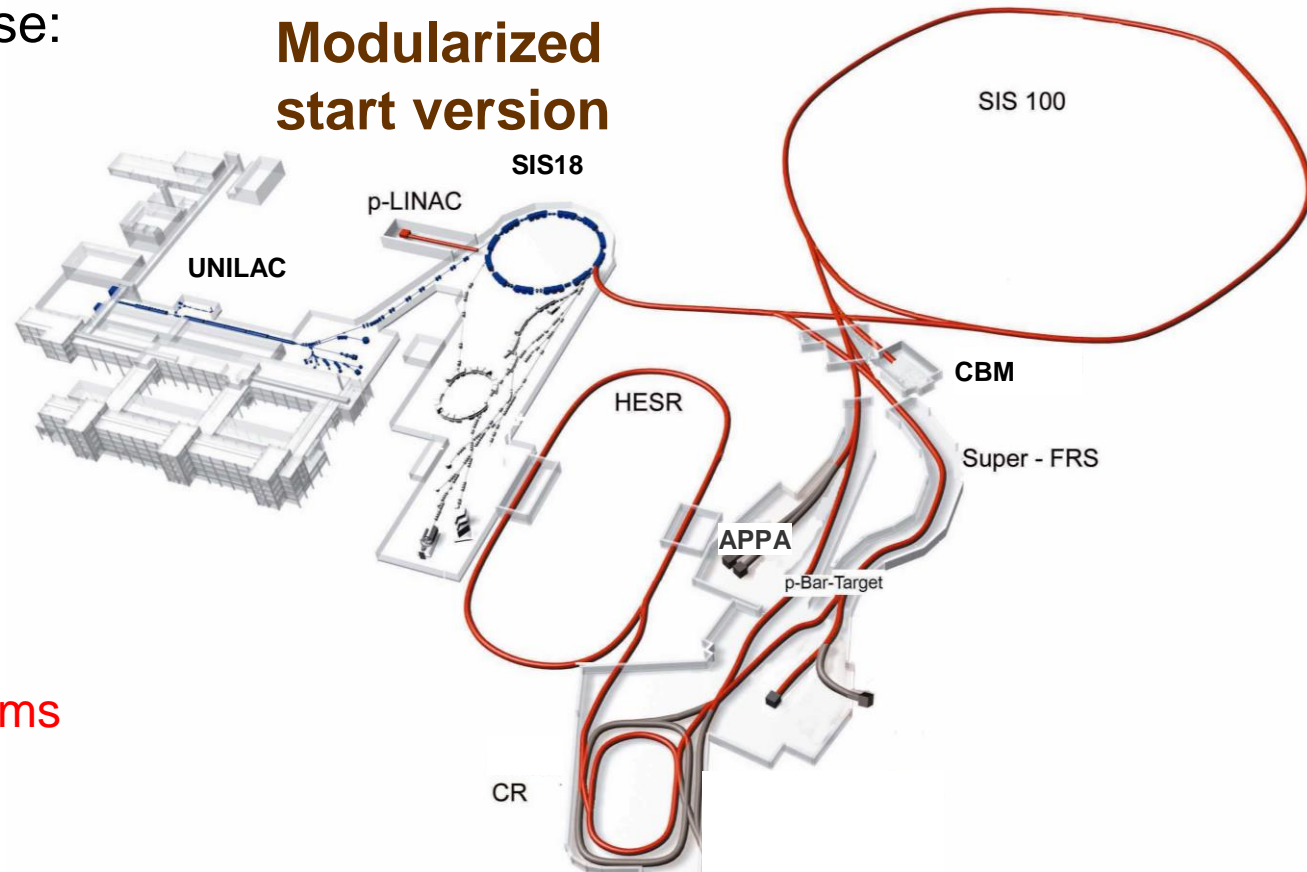
➤ Beam quality:

- Cooled anti proton beams
- Cooled, intense RIBs

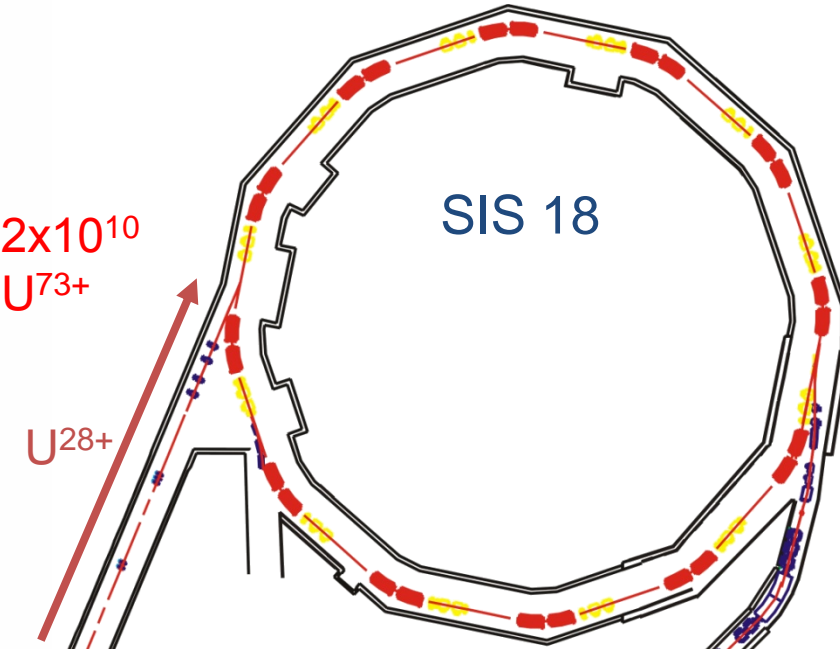
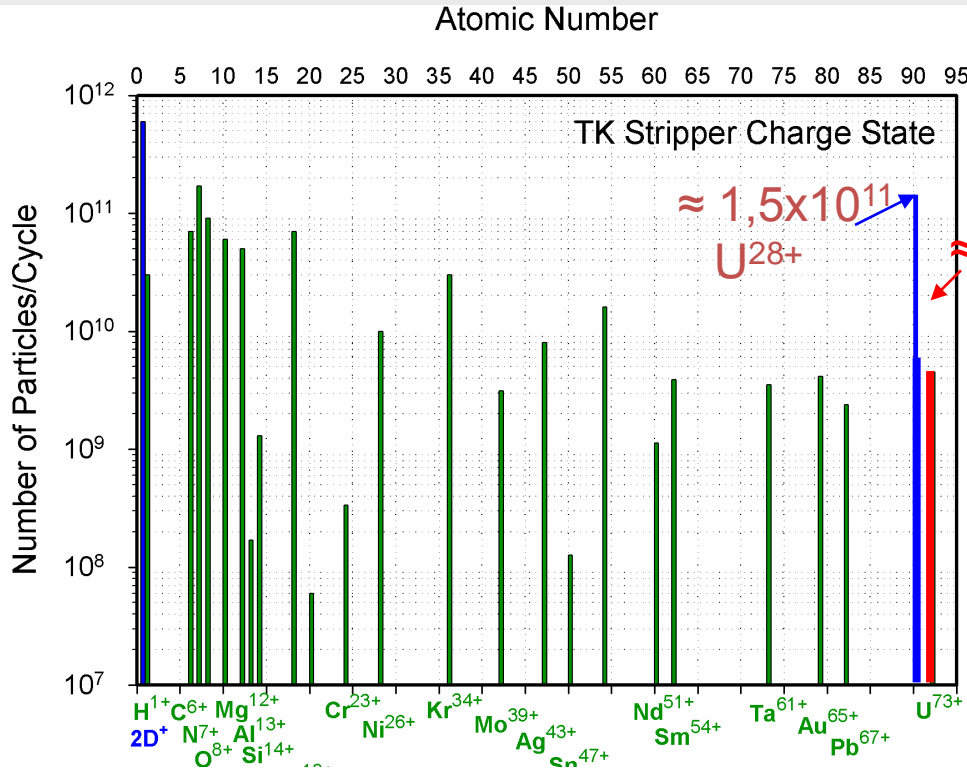
➤ Beam pulse structure:

extreme short pulses to
quasi continuous

Modularized start version



- Design ion beam: U^{28+} with 2.7 GeV/u, 5×10^{11} Ions/Cycle
- Protons up to 29 GeV
- Heavy ion beams up to about 11 GeV/u



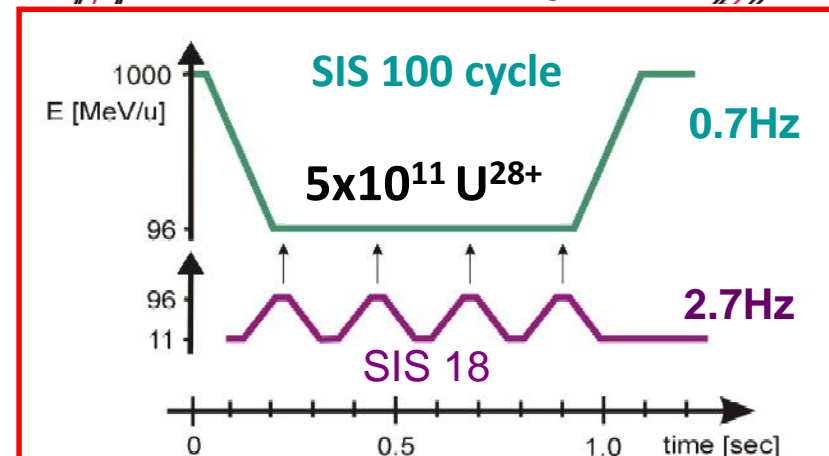
Choice of U^{28+} as design ion:

+ Lower space charge

→ higher intensity $N_{max} \sim A/Q^2$

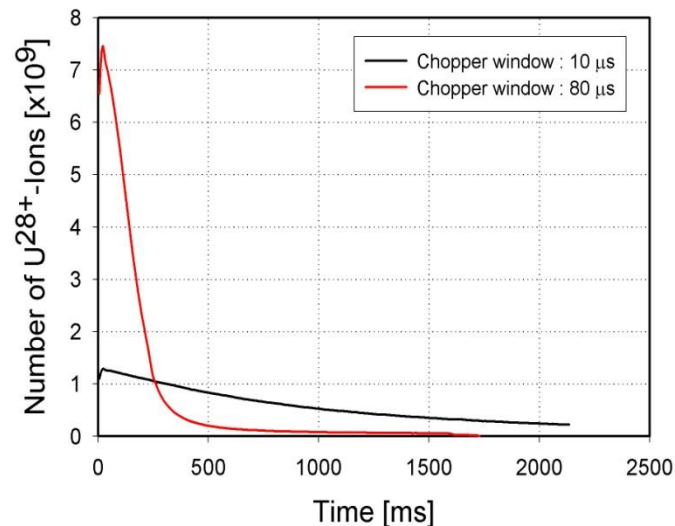
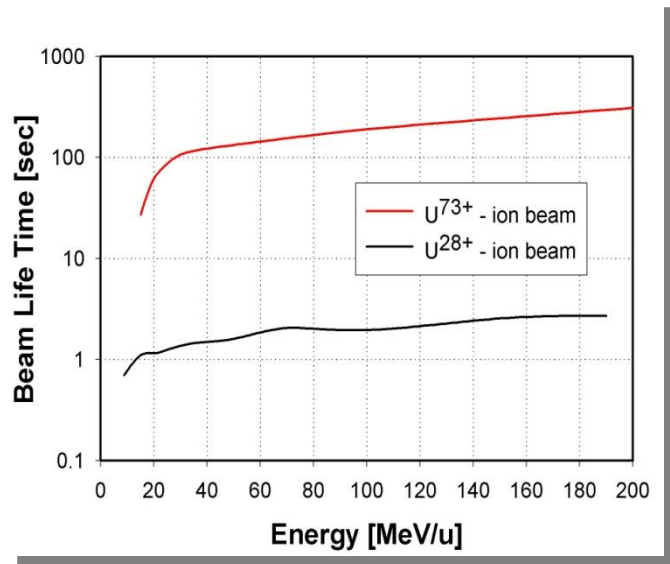
+ No stripping losses

- Lower beam lifetime



	Today	FAIR Booster	Today	FAIR Booster
Reference Ion	U^{73+}	U^{28+}	P	P
Maximum Energy	1 GeV/u	0.2 GeV/u	4 GeV	4 GeV
Maximum Intensity	4×10^9	1.5×10^{11}	2×10^{11}	2.5×10^{12}
Repetition Rate	0.3 - 1 Hz	2.7 Hz	0.3 - 1 Hz	2.7 Hz

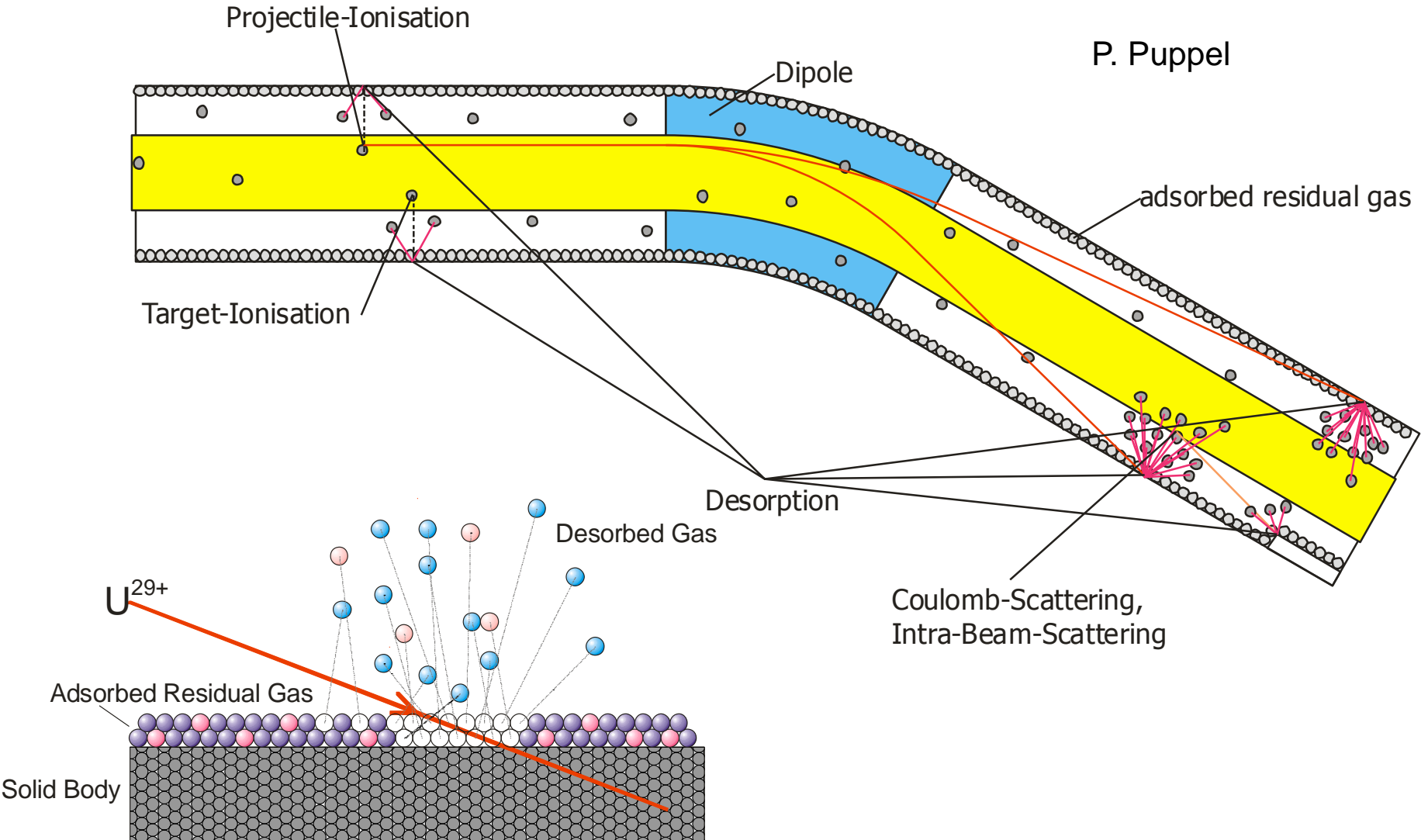
Main challenge: Intermediate charge state heavy ions, dynamic vacuum and ionization beam loss



- Life time of U²⁸⁺ is significantly lower than of U⁷³⁺
- Life time of U²⁸⁺ depends strongly on the residual gas pressure and composition

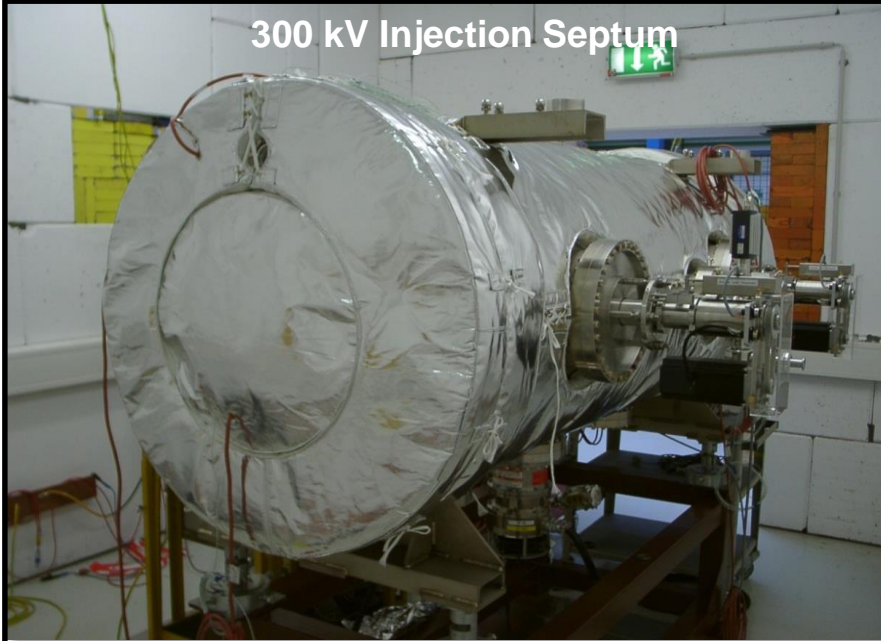
- **Ion induced gas desorption ($\eta \approx 10\,000$)** increases the local pressure
- **Beam loss increases with intensity (dynamics vacuum, vacuum instability)**

P. Puppel



Dedicated to intermediate charge state heavy ion operation and FAIR booster operation

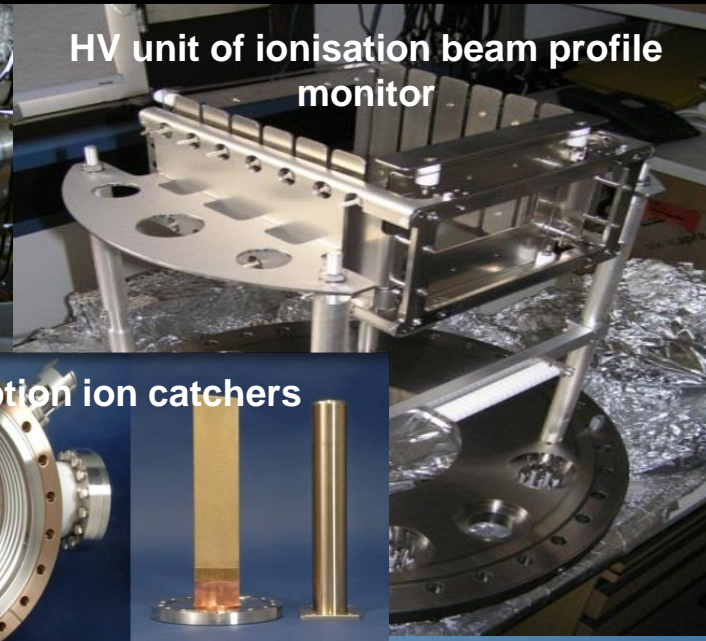
300 kV Injection Septum



Inj. V Steerer



HV unit of ionisation beam profile monitor



Low desorption ion catchers



NEG coated thin wall magnet chambers (all dipoles and quadrupoles)



New power grid connection



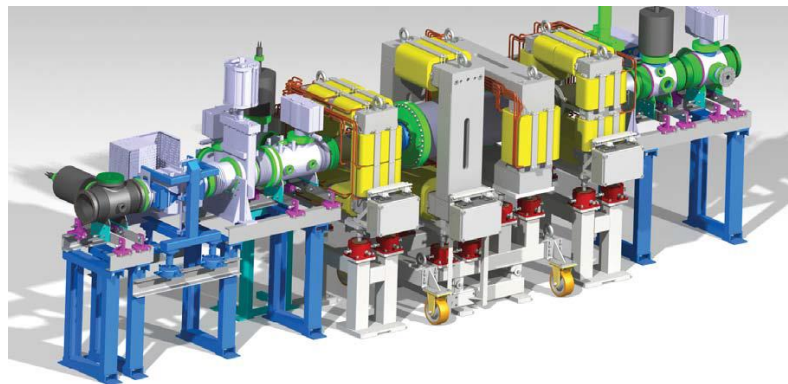
Dedicated to intermediate charge state heavy ion operation and FAIR booster operation



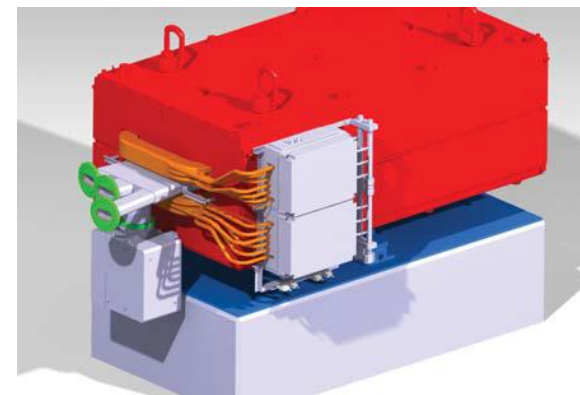
Three new MA acceleration cavities installed (50 kV, h=2)



Replacement of main dipole power converter completed (10 T/s, 50 MW)



SIS18/SIS100 IPM magnet system ordered



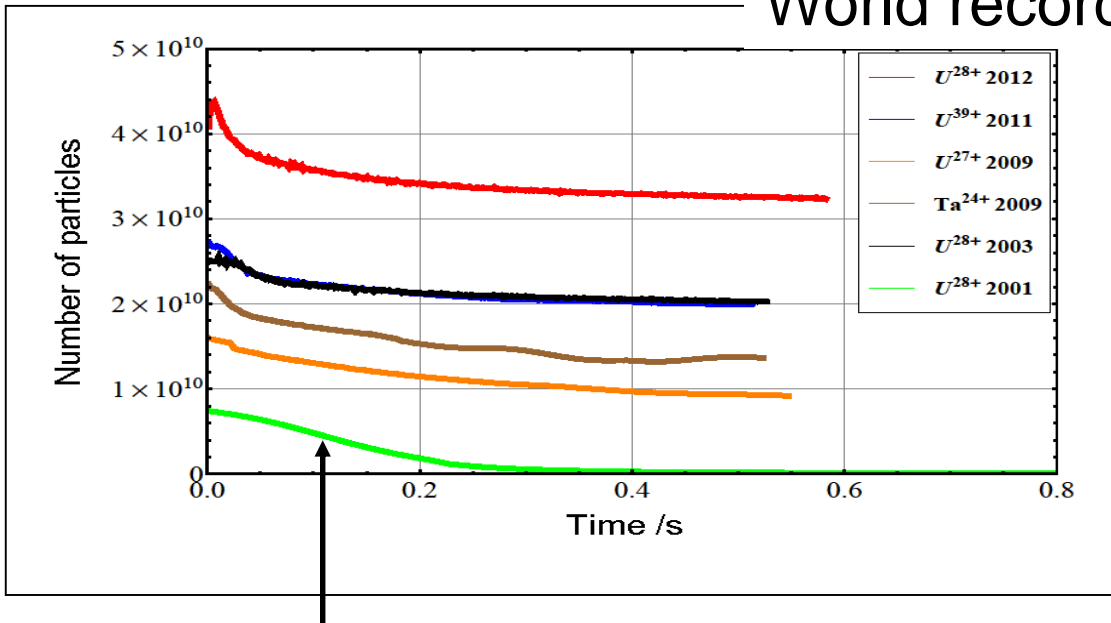
Bipolar dipole magnet for the link to tunnel 101

The originally defined SIS18upgrade program will be completed in 2018.

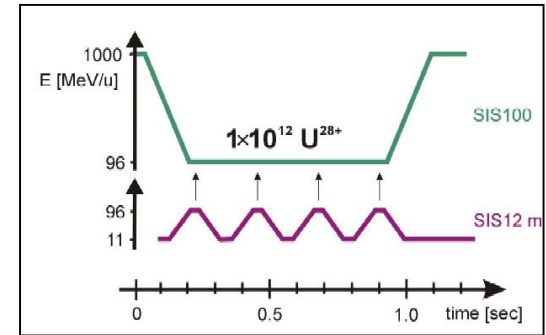
World record intensity for intermediate charge state heavy ions in heavy ion booster.

The feasibility of high intensity beams of intermediate charge state heavy ions has been demonstrated.

World record



2001 FAIR conceptual design report (FAIR proposal)



Stacking in SIS100 (4x)

SIS100 commissioning:

An intensity of U^{28+} of $1-2 \times 10^{11}$ per cycle is already possible today.

Further upgrade measures are required for reaching the goal for the most heavy ions (e.g. Uranium with 1.5×10^{11} per cycle at a (high) repetition rate of 2.7 Hz.)

Link existing facility –
civil construction comprises:

- the shielding enhancement by means of a table construction on top of the existing tunnel
- other radiation protection measures
e.g. steel plates below extraction system
- under pressure generation in the tunnel
(treatment possibly activated air)
- link to FAIR via new tunnel “101”

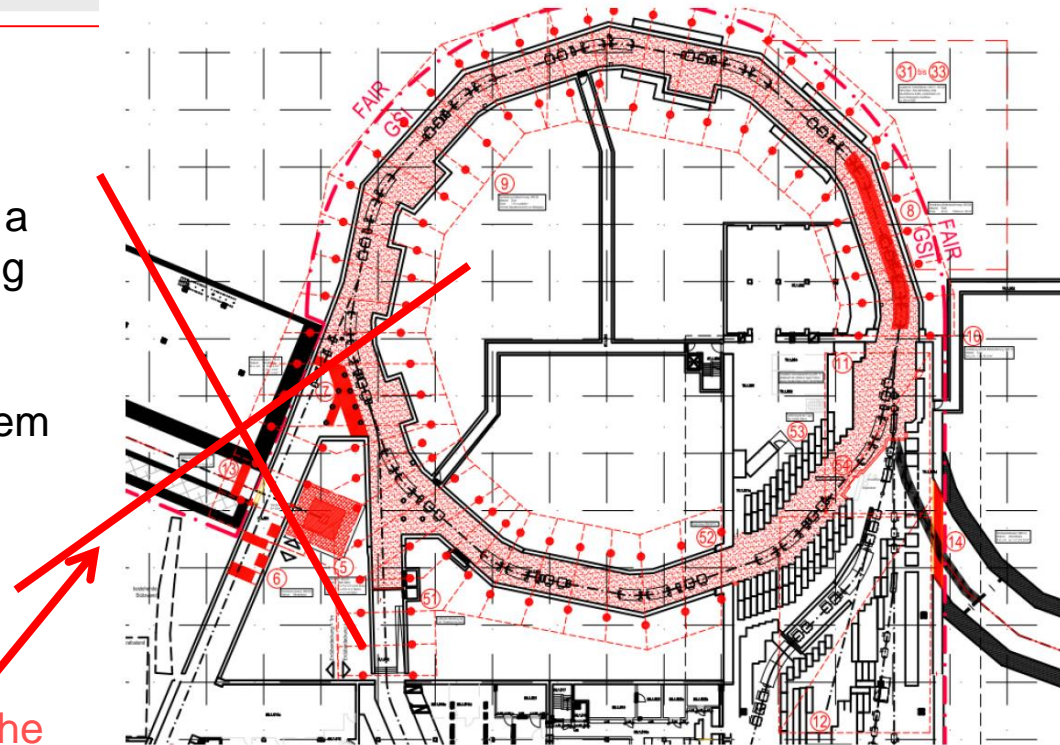
-Consequences from Heuer review:

1. all measures for the connection of the
p-Linac are removed and postponed

2. a staged (two stage) upgrade of the shielding in the TR hall:

a) operation between 2017- 2021 (FAIR phase 0)

b) FAIR operation 2021 -> “11@2022” (11 main Experiments in 2022)
(at the beginning with limited p and U-intensities)



Case a) Experiment Operation 2018 – 2021 (FAIR Phase 0)

Basis:

- Operation with TK stripper (highly charged ions)
- Routine operation with high ramp rates (1.3 T/s > 10 T/s)
- No high repetition modes (limit 1 Hz) (or with restricted intensity per cycle)
- Operation with two Rf harmonics (enhanced space charge limit)
- Improved slow extraction efficiency
- Enhance gas pressure in post stripper

Case b) Booster Operation 2021... (FAIR Module 1 – First FAIR Experiments)

Basis:

- Operation without TK stripper (intermediate charge states)
- Routine operation with high ramp rates (10 T/s)
- Maximum repetition rate (2.7 Hz)
- Betrieb ohne TK Stripper (niedrig geladene Ionen)
- Routinebetrieb mit hohen Rampraten (10 T/s)
- Operation with two Rf harmonics
- Improved slow extraction efficiency
- Enhanced gas pressure in post stripper

Protons		SIS operation today	SIS operation after upgrade (2017-2021)	SIS operation booster mode >2021
Reference Ion		p	p	p
Maximum Energy		4,7 GeV	4,7 GeV	4,7 GeV
Linac Current		1 emA	3 emA	70 emA (**)
Maximum Intensity per Cycle		$2 \cdot 10^{11}$	$1 \cdot 10^{12}$	$6 \cdot 10^{12}$
Magnet Cycle	Fast Extraction	2,8 s 0,36 Hz	0,45 s 0,1 Hz (*)	0,45 s 2,2 Hz
	Slow Extraction (5 s Spill)	7,8 s 0,13 Hz	5,45 s 0,09 Hz	-
Maximum Intensity per Second	Fast Extraction	$7,2 \cdot 10^{10}/s$	$1 \cdot 10^{11}/s$	$5 \cdot 10^{12}/s$ (***)
Maximum Intensity per Second	Slow Extraction	$2,6 \cdot 10^{10}/s$	$9 \cdot 10^{10}/s$	-
Slow extr. efficiency (**)		50 %	75 %	-

(*) Limitiert. maximal possible 2.2 Hz – no user for high rep. rate and fast extraction known

(**) from p-Linac at 70 MeV

(***) Determined by SIS100 cycle

Uranium		SIS operation today	SIS operation after upgrade (2017-2021)	SIS operation booster mode >2021
Reference Ion		U ⁷³⁺	U ⁷³⁺	U ²⁸⁺
Maximum Energy		1 GeV/u	1 GeV/u	0,2 GeV/u
UNILAC Current		1 emA	3 emA	15 emA
Maximum Intensity per Cycle		4·10 ⁹	1,5·10 ¹⁰	1,5·10 ¹¹
Magnet Cycle	Fast Extraction	2,2 s 0,46 Hz	0,37 s 1 Hz (*)	0,37 s 2,7 Hz
	Slow Extraction (5 s Spill)	7,2 s 0,14 Hz	5,37 s 0,19 Hz	-
Maximum Intensity per Second	Fast Extraction	1,8·10 ⁹ /s	1,5·10 ¹⁰ /s	3·10 ¹¹ /s (**)
Maximum Intensity per Second	Slow Extraction	5,6·10 ⁸ /s	2,8·10 ⁹ /s	-
Slow extr. efficiency		50 %	75%	

(*) Limitiert, maximal möglich: 2.7 Hz

(**) Determined by cycle time SIS100

High Pressure Pulsed Gaseous Stripper Cell

old set-up :

0.15 – 5 ms

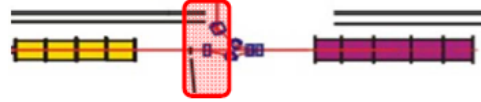


N_2 -jet

≥ 20 ms

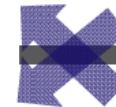
- one single continuous jet
- nitrogen 4 bar
- stripper parameters are constant

IH1, IH2)

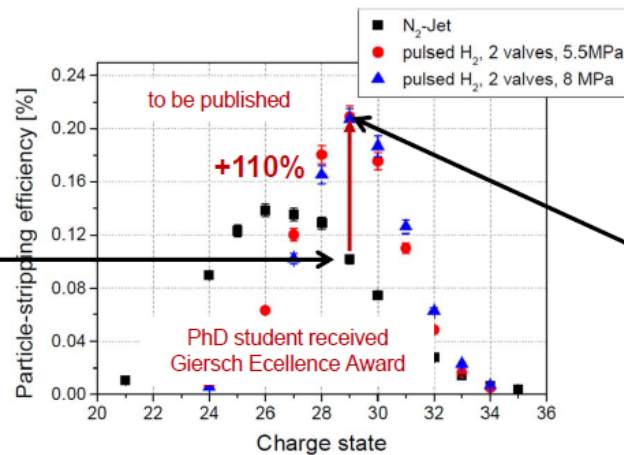


H_2 -pulse

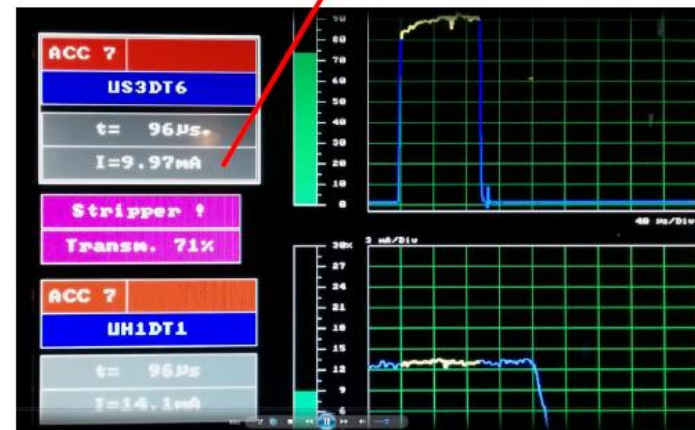
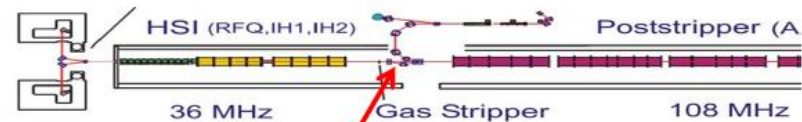
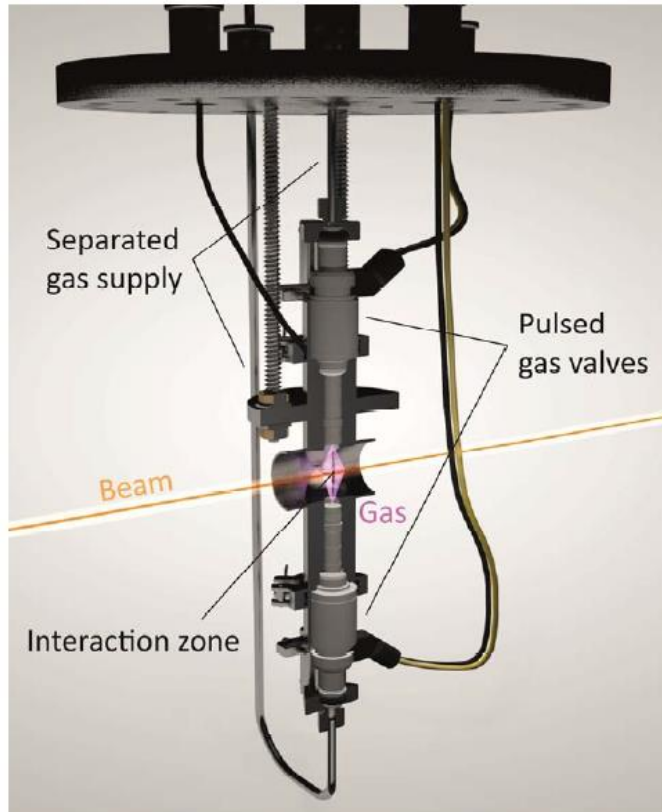
new set-up :



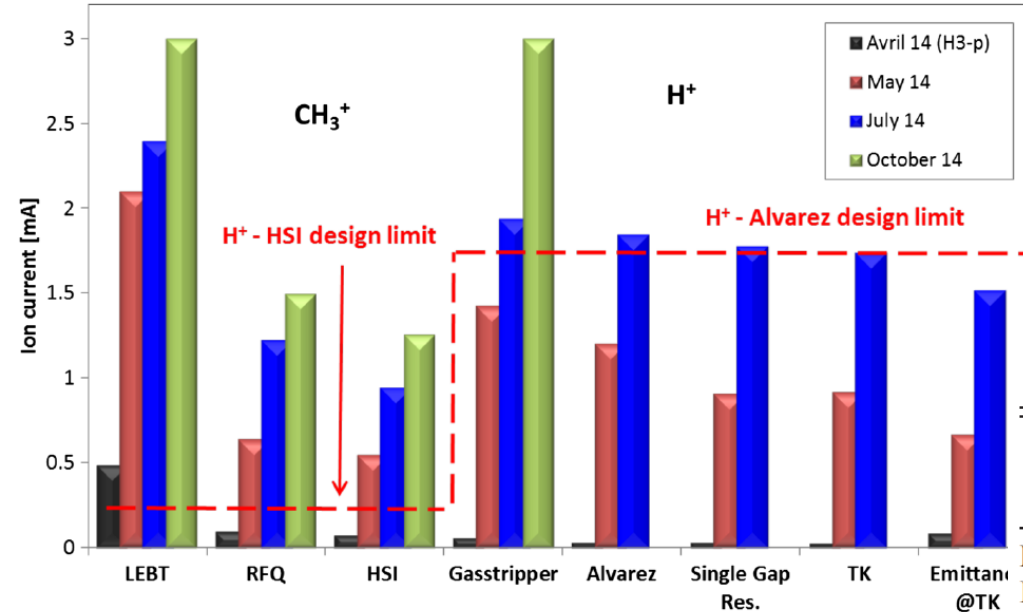
bunch train



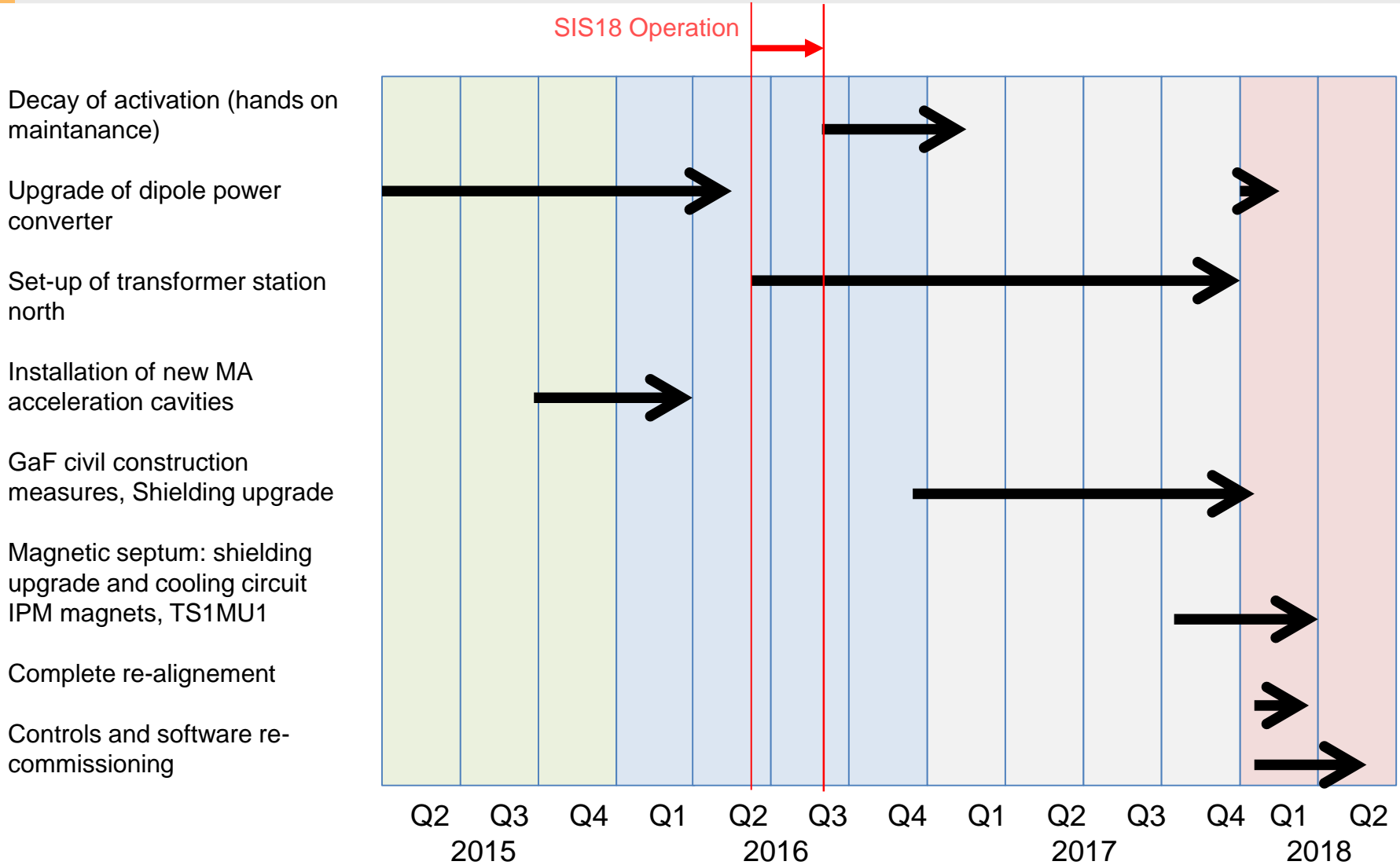
- two pulsed injections
- hydrogen ≤ 250 bar
- higher density @ beam, but lower average gas load at pumps
- variable pressure, duration, and rep. rate
- pulse-to-pulse variation of stripper parameters

High Pressure Pulsed H₂ Stripper Cell

- 9.5(5) mA of U²⁹⁺ achieved behind stripper
- 2016: injecting this beam into SIS18
- temporary stripper set-up to be integrated into routine operation until 2018



	p-LINAC		UNILAC	
	Design	Measurement	Extrapolation	
E [MeV]	70	11.4	20	20
I [mA]	35	2	2	3
E _{x phys} 4 rms [mm mrad]	7	7	3	3
E _{y phys} 4 rms [mm mrad]	8	8	3	3
SIS18 MTI output (N)	5.8×10^{12}	8.2×10^{11}	9.7×10^{11}	1.5×10^{12}
Space charge limit (N)	5.8×10^{12}	8.7×10^{11}	1.5×10^{12}	1.5×10^{12}
SIS100 output	1.8×10^{13}	2.4×10^{12}	2.9×10^{12}	4.5×10^{12}
SIS100 output (relative)	100%	13.0%	16.0%	25.0%



SIS18 and ESR need to be „recommissioned“ in 2018

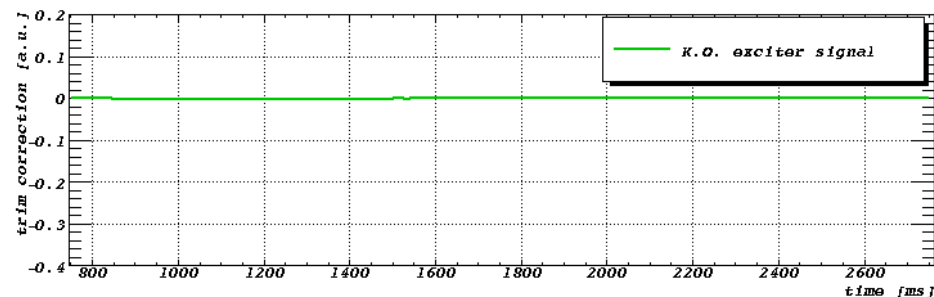
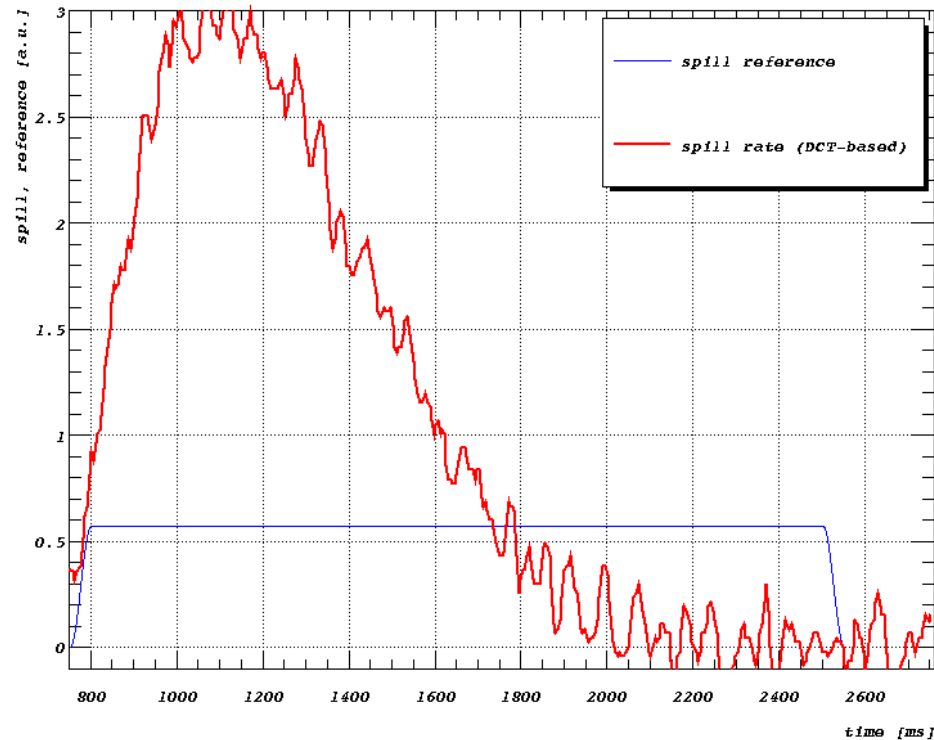
- The complete control system is been modernized now (LSA Framework).
- New FAIR timing system will be used (BUTIS, White Rabbit).
- Many old front end electronics are being replaced.

Good news:

- The new data supply has been already tested in various machine experiments and works very well.
- Many modern devices already use new frontends today
- The Cryring was successfully tested (only basic operation) some weeks ago with new software and FAIR timing system.

- Fun with LSA: slow extraction profile „optimized“ with a feed forward algorithm during 2016 machine experiments.

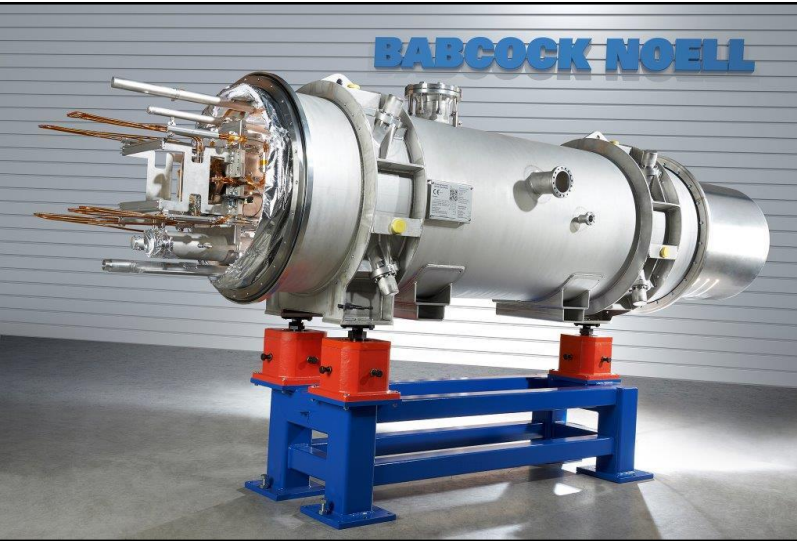
(R. Steinhagen, D. Ondreka, B. Schlei, H. Liebermann et. Al.)



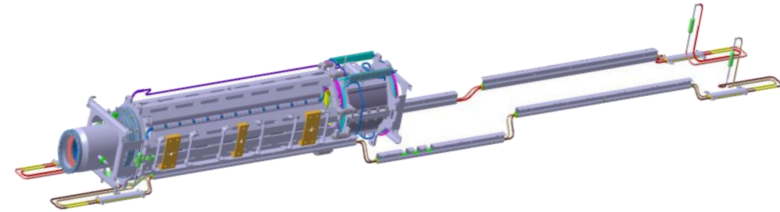


- As Klaus Peters already reported yesterday experiments are well set up for FAIR phase 0 and full operation (and he was bold enough to show a schedule) .
- The international partners agreed to the baseline project.
- A full schedule will be prepared till end of 2016 aiming for 11 @2022.
- First applications for building permits are submitted now.
- Link existing facility (SIS18 to SIS100) building permit granted. Internal pre-work has started and project will start end of the year.

Overview of accelerator procurement ->



SIS100 s.c. dipol magnet:
Release of series production in July 2016



SIS100 s.c. quadrupole units production started at JINR

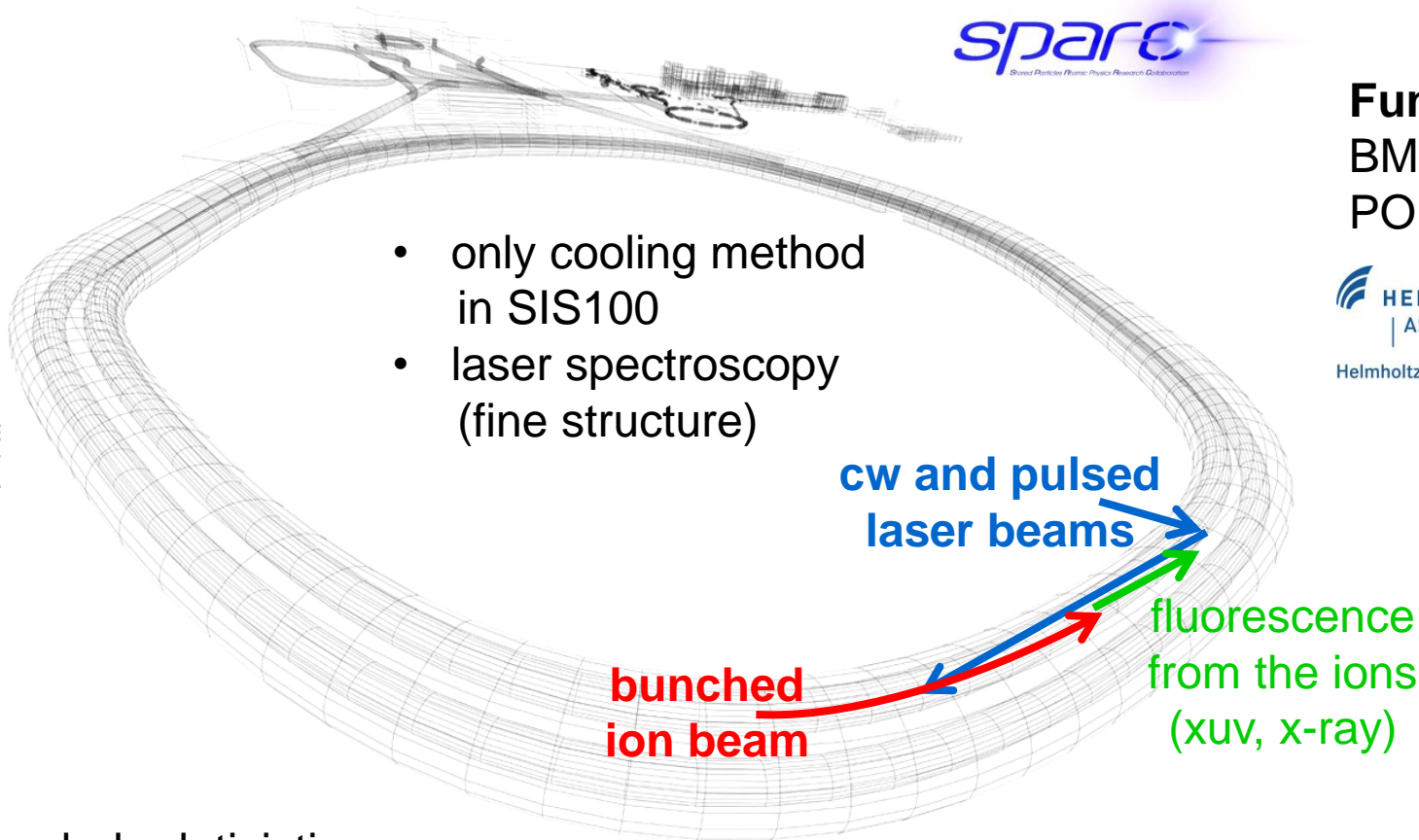


First SIS100 bunch compressor cavity delivered



First cryogenic bypass line ready for shipment

All main magnets, all main Rf and all injection devices under contract. 50 % of M3 and M4 milestones achieved. 65 % of SIS100 value under contract.



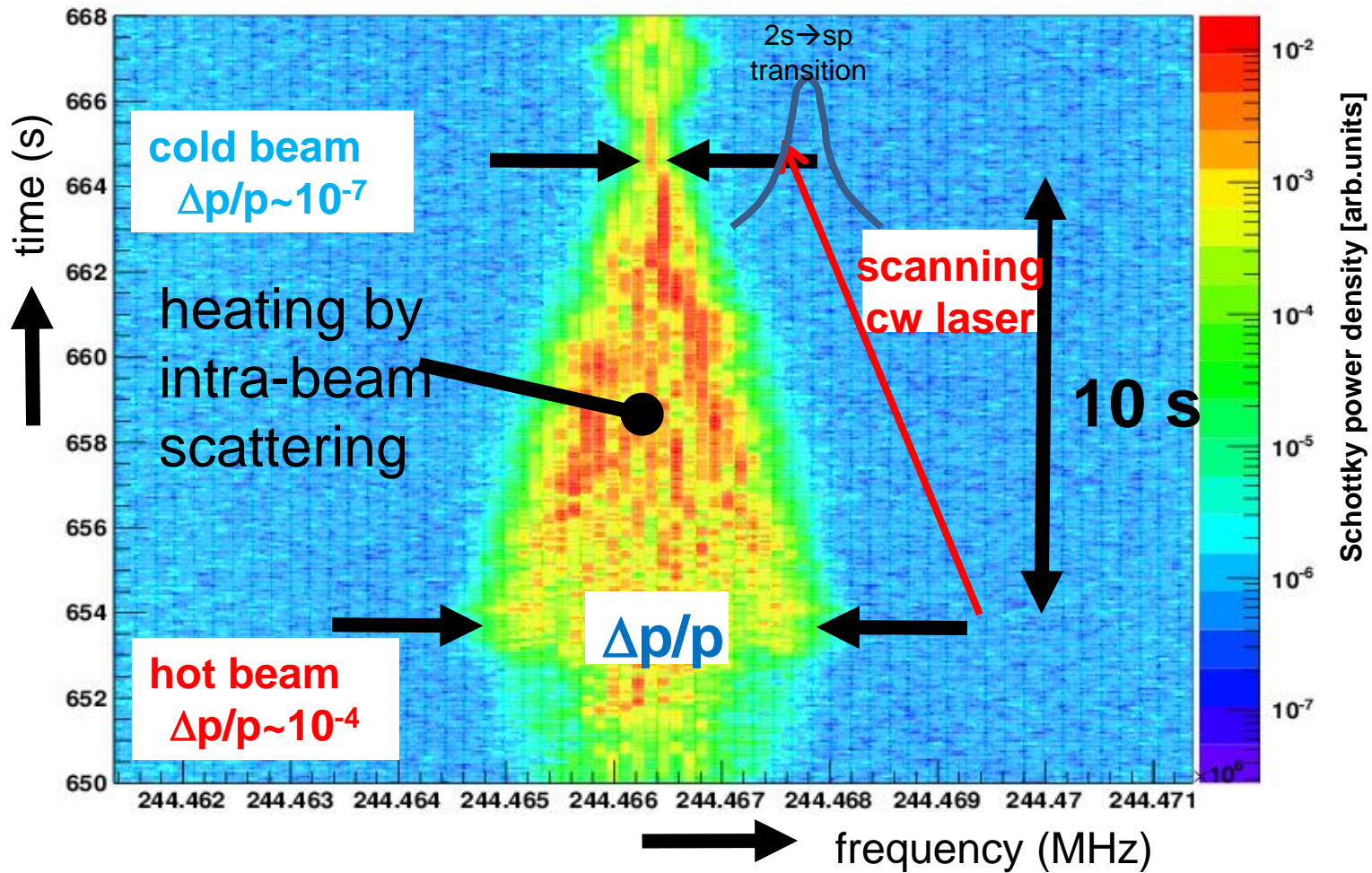
- only cooling method in SIS100
- laser spectroscopy (fine structure)

cw and pulsed
laser beams

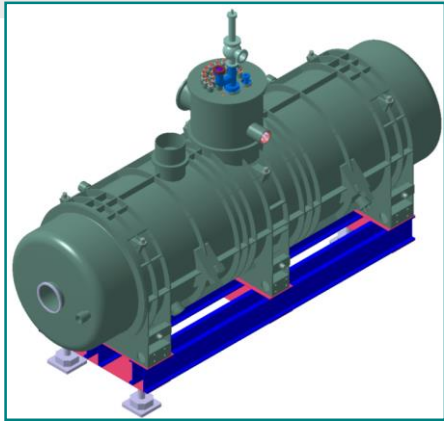
bunched
ion beam

fluorescence
from the ions
(xuv, x-ray)

- laser-cooled relativistic heavy ion beams
- $Z_{\text{ion}} = 10 - 60$ (3 – 19 electrons)
- γ up to 13 (huge Doppler-shift)
- extraction of very cold and very short ultra-relativistic ion bunches



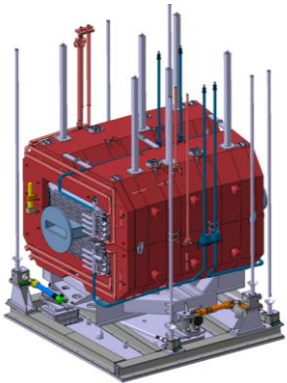
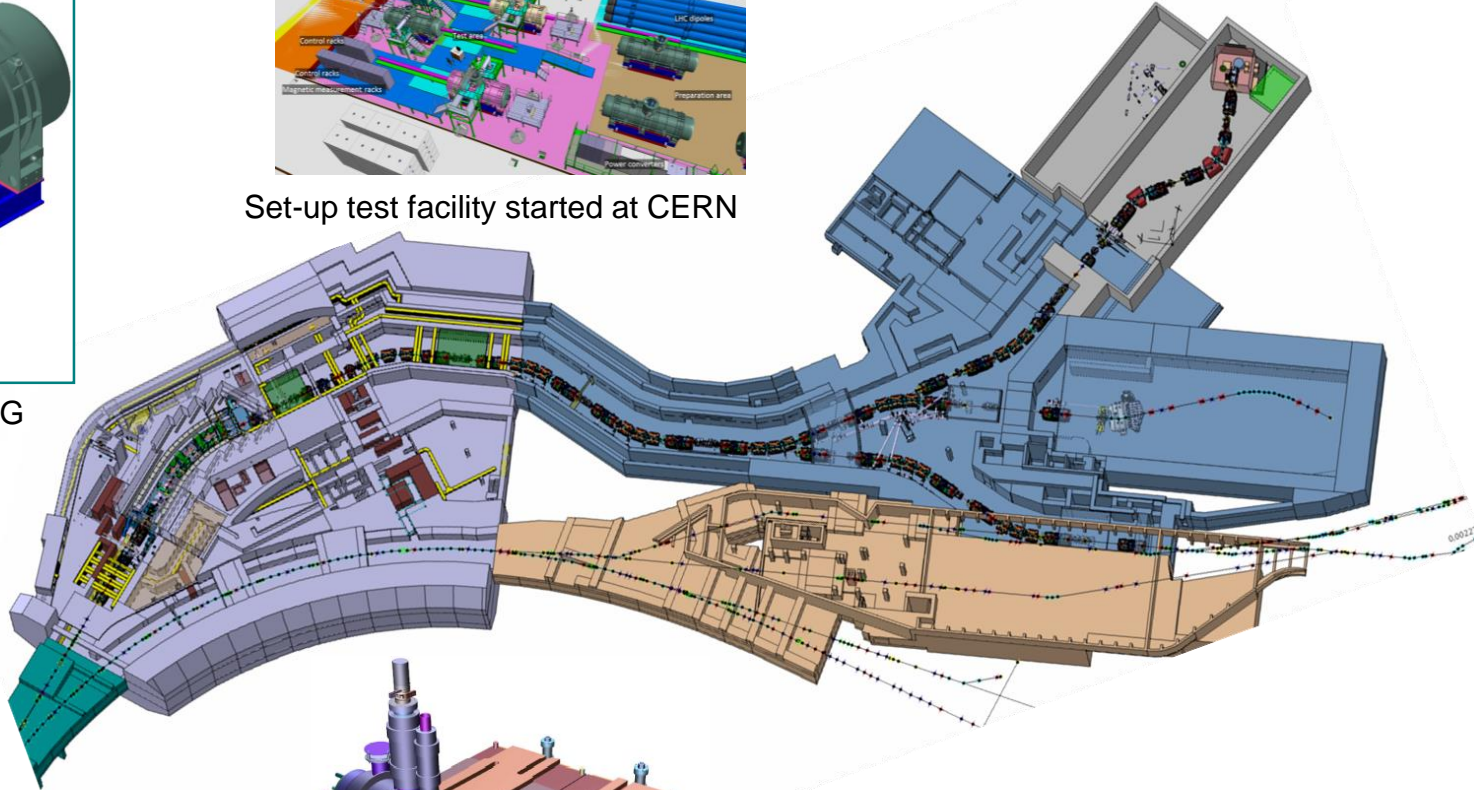
In general, within a few seconds, the scanning laser can effectively cool all the ions in the bunch. If the laser scans faster, or if a pulsed laser is used, this greatly improves!



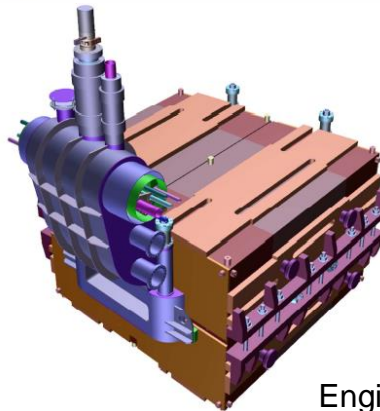
S.c. multiplett awarded to ASG



Set-up test facility started at CERN



Radiation hard dipole.
 Prototype und testing.
 Tendering on short term.



Engineering design completed by
 CEA, Tendering on short term

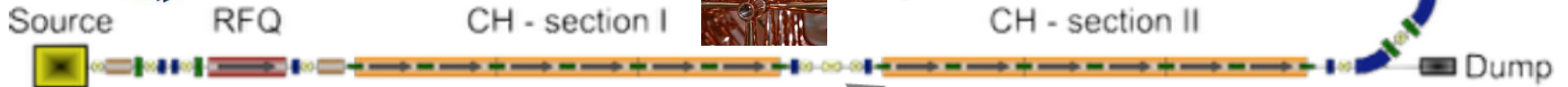
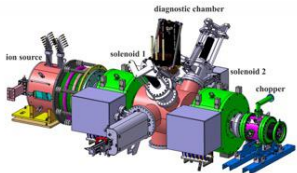
After the „Heuer review“, execution of project has been limited to the so far started activities.

Modulator:
Lease Modulator from CERN is at GSI
Prototype Modulator needs to be tendered

Klystron:
1st already at GSI
Last Klystron in late 2016

Quadrupole Magnets:
Already ordered
Delivery until 2018

CH cavities:
Design is almost ready
Waiting for tendering
2 Years until first cavity is delivered



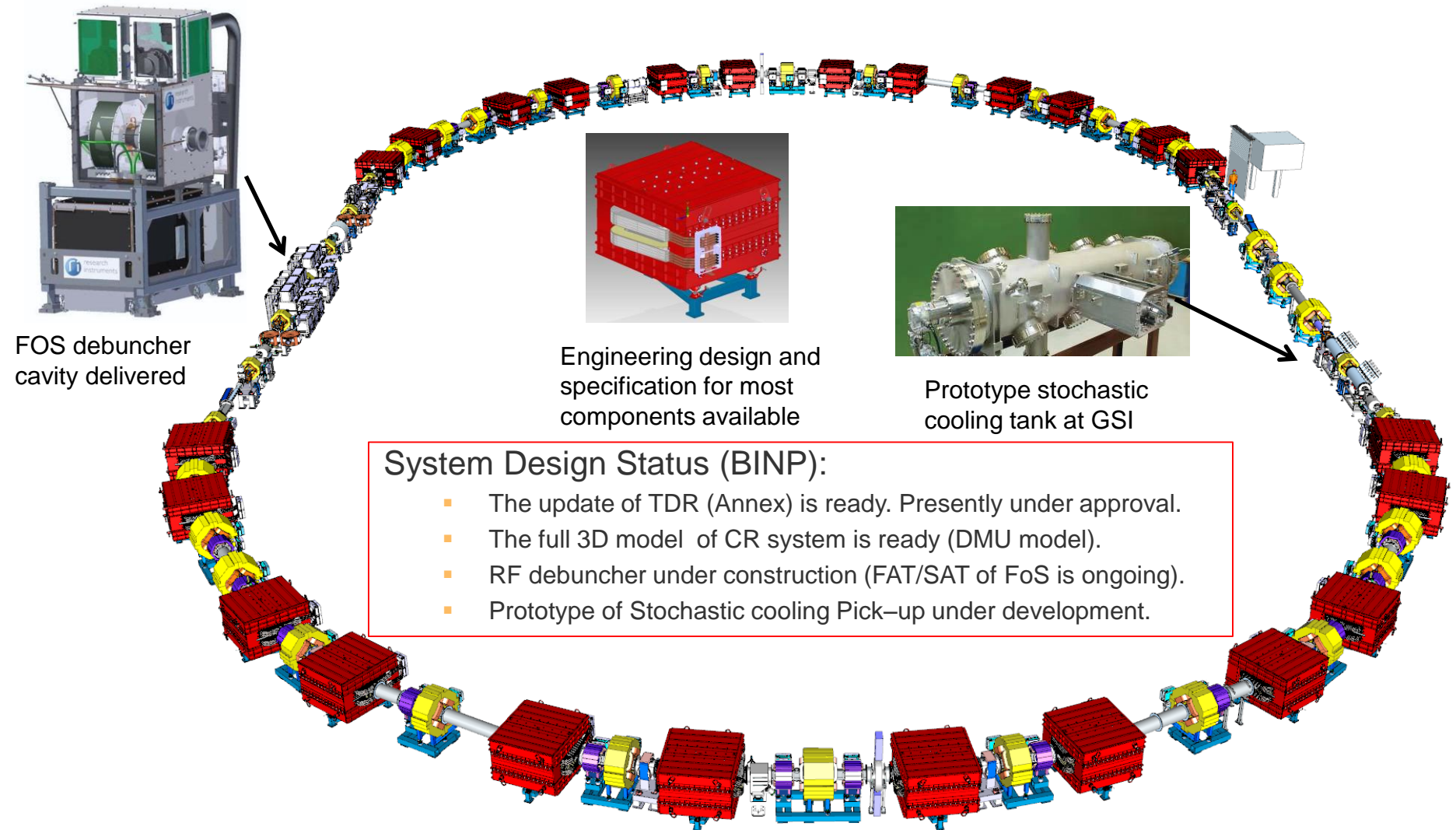
4-Vane RFQ:
Could have been build by INFN Legnaro
3 Years for production
IAP, Frankfurt is building a Ladder RFQ

Dipole magnets:
Already at GSI

Source and LEBT:
Beam tests in 2016
Delivery to GSI until 2017

Buncher cavities:
Design is ready.
Waiting for tendering

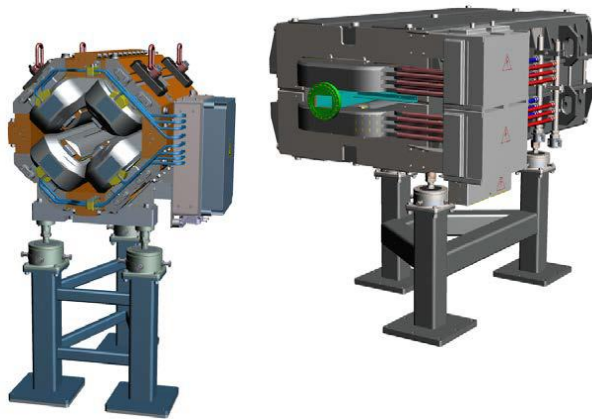




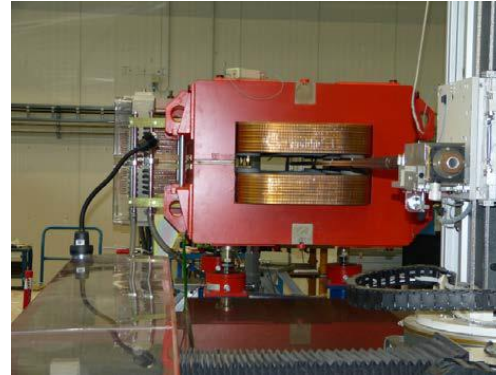
System Design Status (BINP):

- The update of TDR (Annex) is ready. Presently under approval.
- The full 3D model of CR system is ready (DMU model).
- RF debuncher under construction (FAT/SAT of FoS is ongoing).
- Prototype of Stochastic cooling Pick-up under development.

Almost all HEBT magnets are contracted (EFREMOV/BINP)



BINP has delivered several 3 models (contract signed Oct.15)



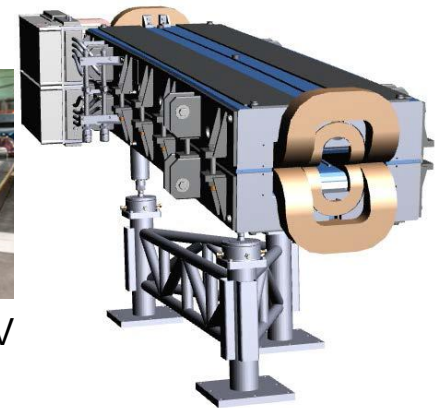
First FOS magnet under testing at GSI



Second FOS magnet ready for assembly



Preparation for series production started at EFREMOV



Contracts over 196 power converter closed with BOSE/ECIL India (first deliveries expected in Q2 2017). Indian inkind standard diagnostics chambers in preparation.



Large amount of dipole and quadrupole delivered to FZJ



All dipole chambers delivered and shipped to GSI for NEG coating



The truck in the testing hall
05/04/2016 08:35



05/04/2016

FAIR Project Team Workshop

16

Four magnets delivered to GSI after integration of UHV chamber



27 quadrupole PCs delivered to FZJ

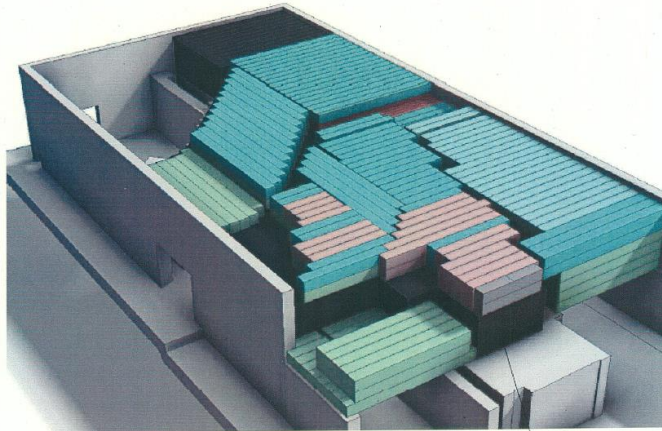
- Planned upgrade of SIS18 will be finished till 2018. Further steps will follow to reach full FAIR performance.
- Many UNILAC improvements. Alvarez upgrade design not fixed yet -> planned end of 2016.
- Procurements are progressing well for SIS100, HEBT, HESR
- Procurements for Super-FRS started. Major procurements start on short term.
- CR technical design report and engineering layout completed.
 - FOS devices or prototypes for German in-kind components to CR built.
- P-Linac and pbar target limited to the continuation of started activities but recent UNILAC improvements can somewhat compensate for the delay.

Thank you for your attention and all the colleagues for their passion and work put into the FAIR project. (and for the stolen slides)

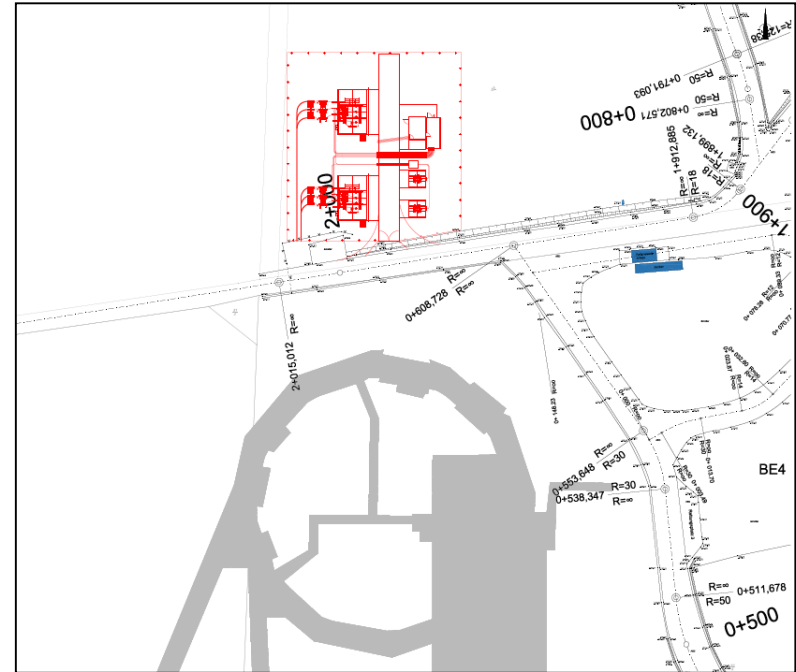


Special thanks to poor Tim who keeps asking for his dad all weekend.

Extra Slides

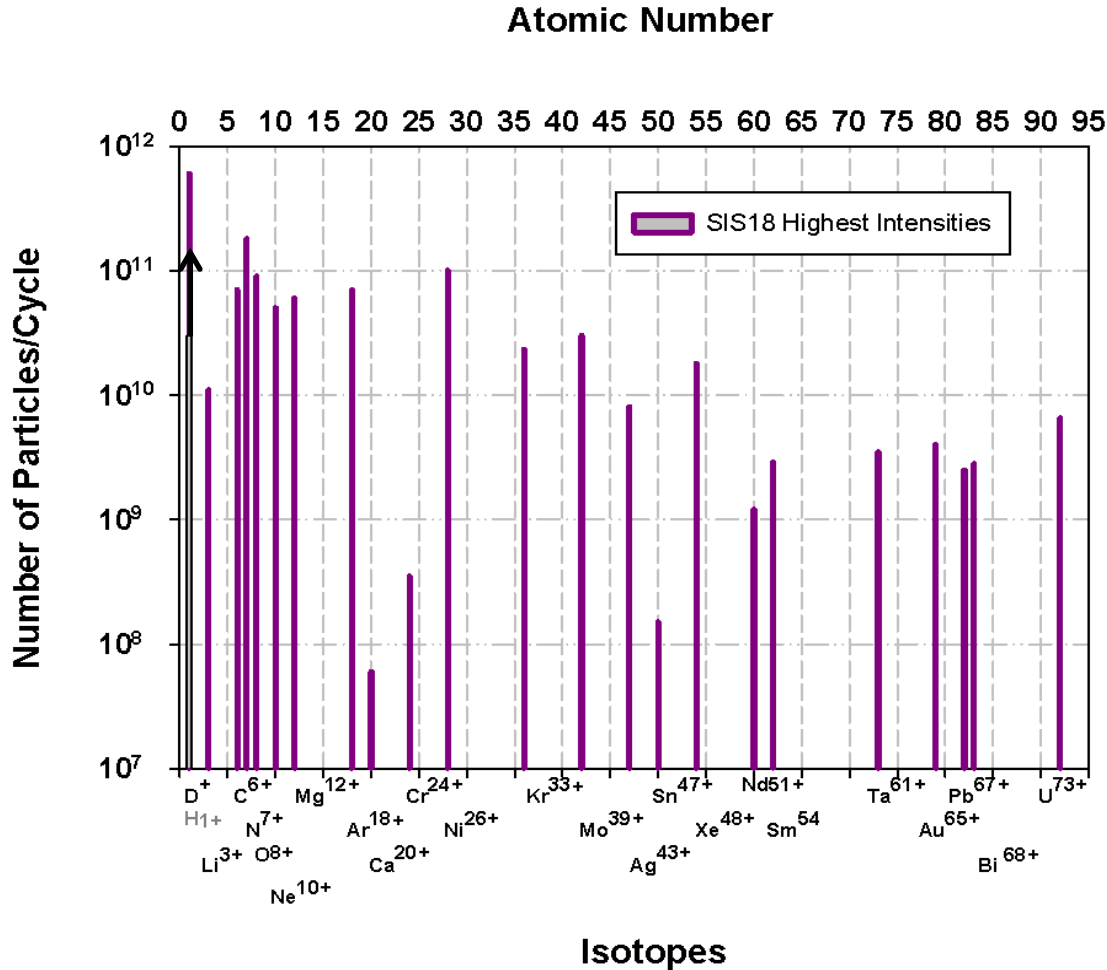


Shielding upgrade postponed until start of booster operation > Limited SIS18 repetition rate (1 Hz) at highest intensities in FAIR phase 0



New transformer station north

About 50 MW pulse power in booster mode. Fast ramping with 10 T/s enabled by new transformer station in 2018. Fast ramping helps to overcome ionization beam loss.



- The space charge limit is reached for many light ions.
- The space charge limit is missed by a factor of ten for the most heavy ions.

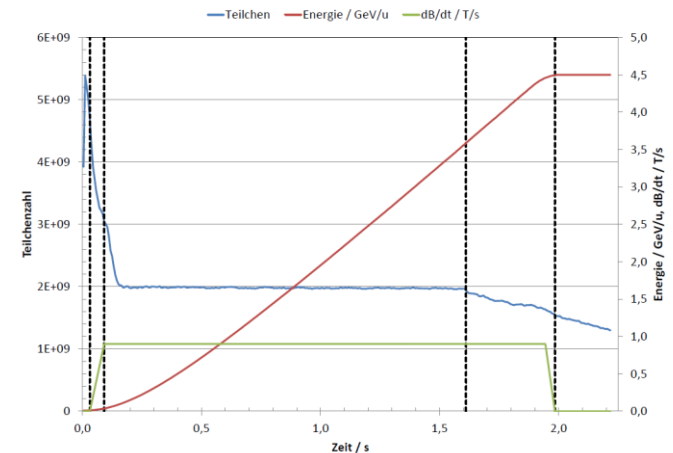
The goal is to reach the space charge limit for all ions !
 For FAIR: Transition to intermediate charge states (no TK stripper) > Enhanced space charge limit

- Slowly extracted protons for HADES and CBM
- HADES @ SIS18
 - 4.5 – 4.7 GeV/u
 - 10^8 p/cycle
 - 10s extraction
- CBM @ SIS100
 - 2 – 29 GeV/u
 - 10^{12} p/cycle
 - 10s extraction

- Protons for PRIOR (2014)
 - Protons up to 4.5 GeV/u (18Tm)
 - Reduced ramp rate to minimize losses at end of ramp ($\sim 1\text{T/s}$)
 - High sensitivity to radial position
 - Max. 10^{11} particles/cycle
 - No losses during acceleration and extraction up to 4 GeV/u

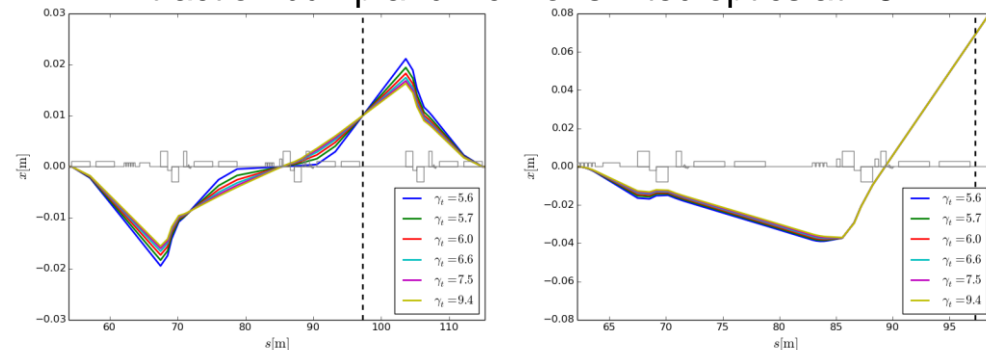
- MD in 2016 with LSA
 - Original aim: slow extraction at max. rigidity
 - Not feasible due to severe technical problems
 - Improved optical model successfully tested with fast extraction

Protons @ 4.5 GeV/u (May 2014)



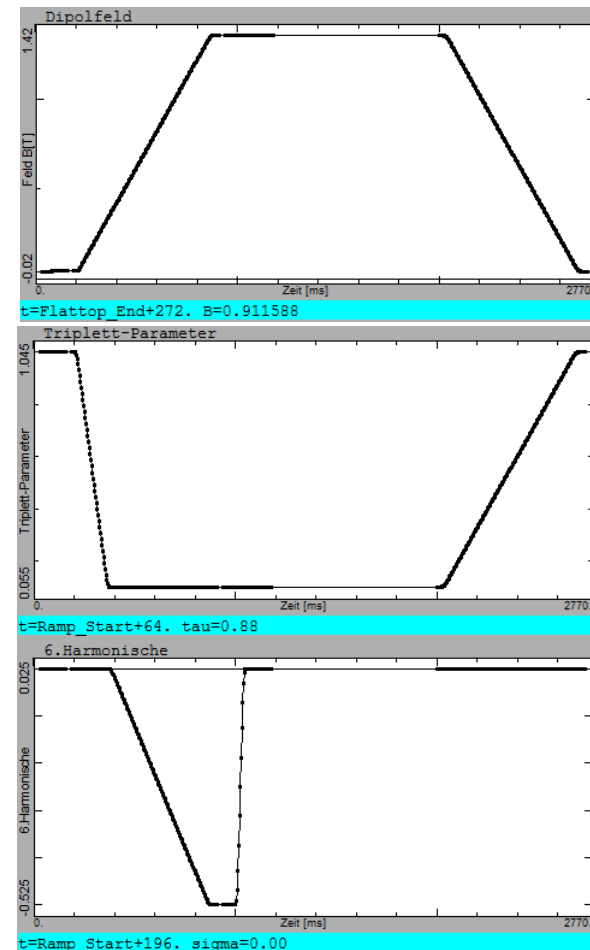
Courtesy C. Omet

Extraction bump and kick for shifted optics at 18Tm



- Optics with shifted γ_t not designed for slow extraction
- Protons with max. energy rarely requested from experiments
- Past scheme (Franczak, 2001):
 - Acceleration with γ_t shift during ramp
 - De-bunching of the beam on flattop
 - Restoration of normal extr. optic
 - Slow extraction of coasting beam
- Little operational experience at GSI
- Routinely done at COSY (FZ Jülich)
- Probably limited in intensity due to instabilities close to transition
- Should be feasible for intensities requested by HADES

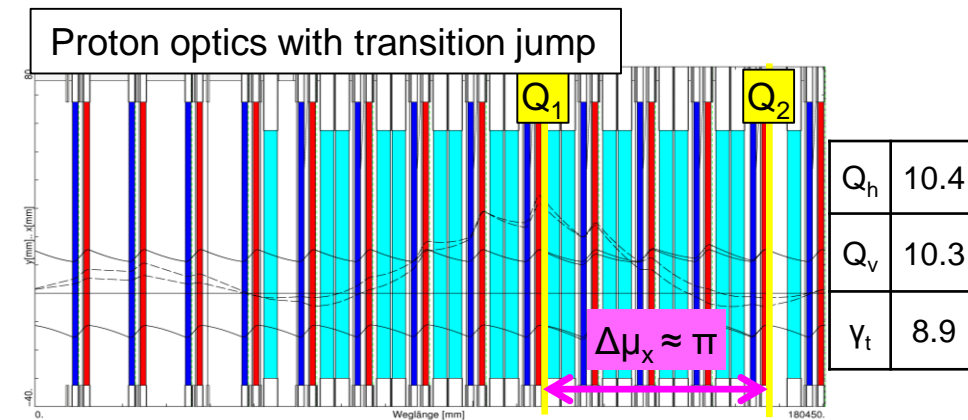
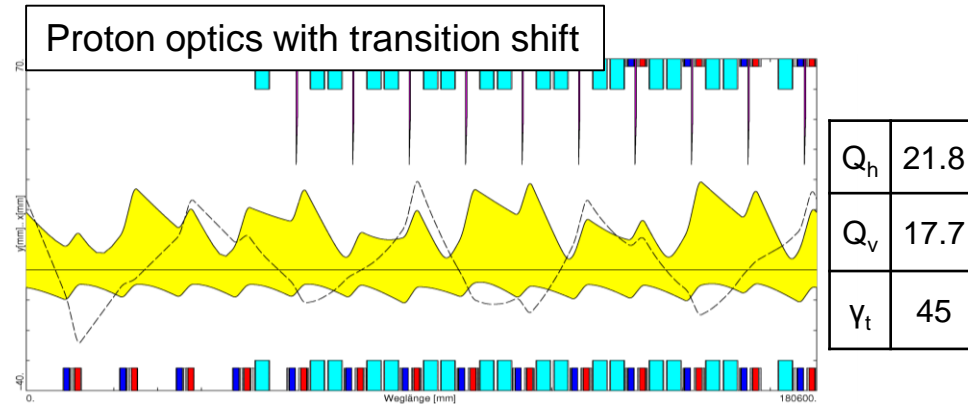
SISMODI parametrization of shift



- Transition shift
 - Asymmetry in QF to change γ_t
 - Irregular optic with large hor. beta function and oscillating dispersion
 - Large Q_h for intrinsically high γ_t

- Transition jump
 - Small Q_h for intrinsically low γ_t
 - π -doublet for transition jump
 - Large difference in dispersion at both jump quadrupoles required

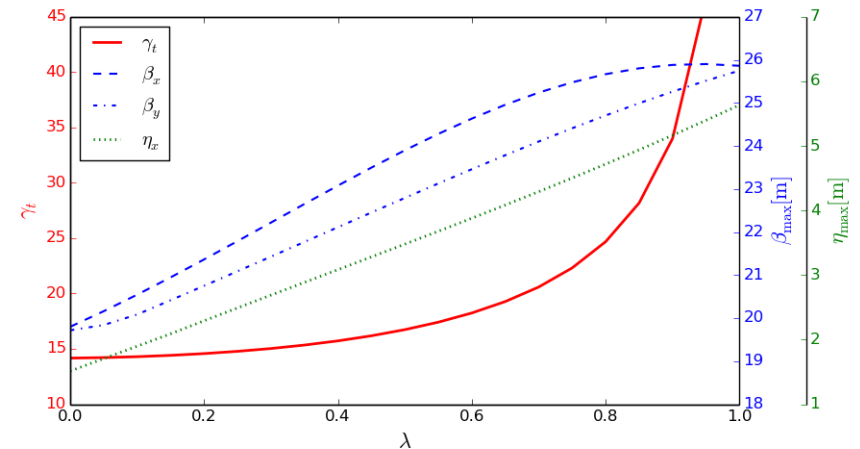
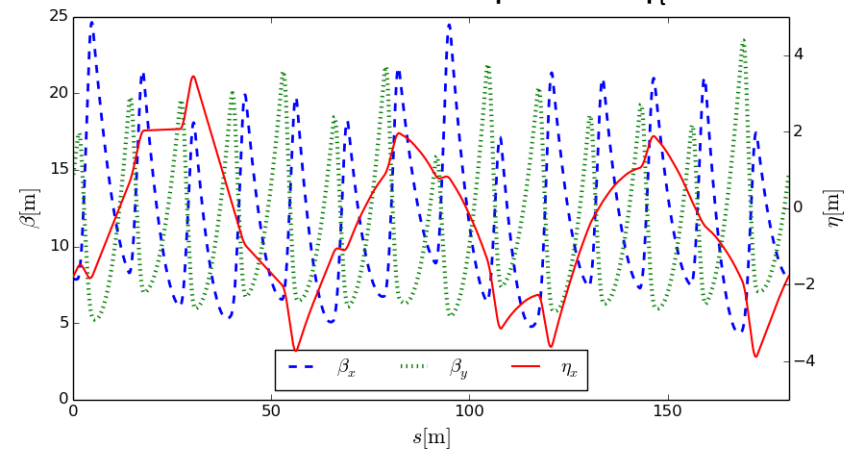
- Both optics designed exclusively for fast extraction of single high intensity bunch at max. energy

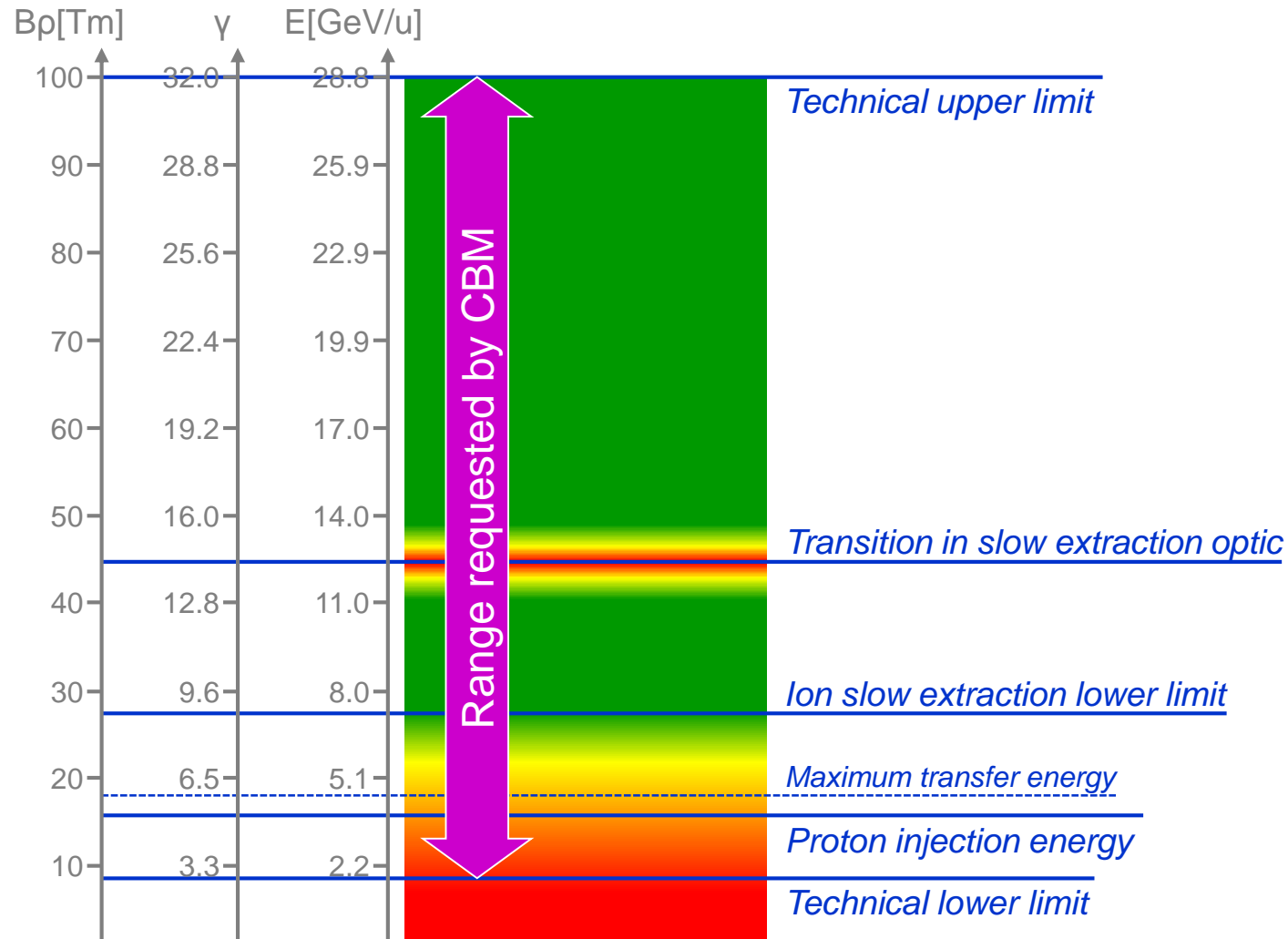


$$\Delta\gamma_t \sim k(D_1^2 - D_2^2) + O(k^2)$$

- Proton intensity for CBM relaxed
 - $10^{12}/\text{cycle}$ vs. $2 \cdot 10^{13}$ for p-bar
 - No single bunch required
- Crossing γ_t with slow extraction optic for ions seems feasible
 - Moderate long. blow-up expected
 - RF parameters can be optimized to minimize blow-up
 - Beam physics group studies
- Transition shift for ions
 - γ_t can be shifted splitting F quads
 - Useful for speeding up crossing or shift/de-bunch/restore scheme
- Potential dead band at transition

Properties of shifted slow extraction optics

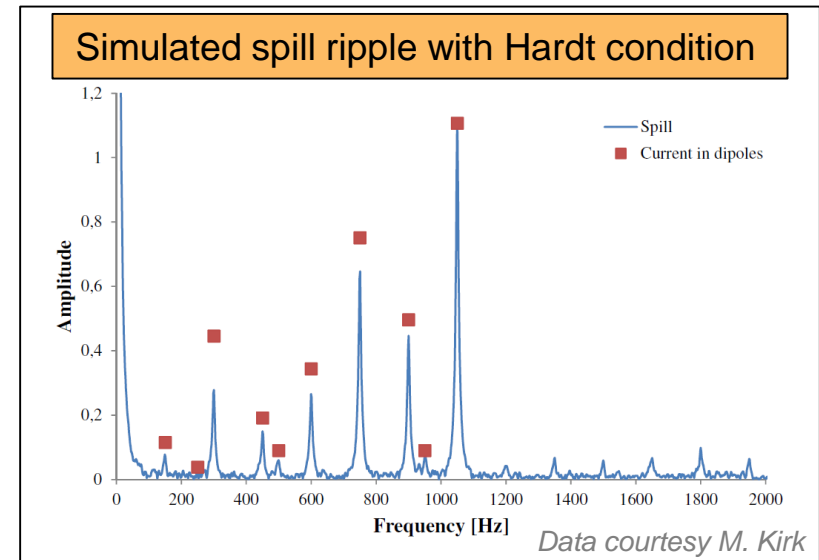
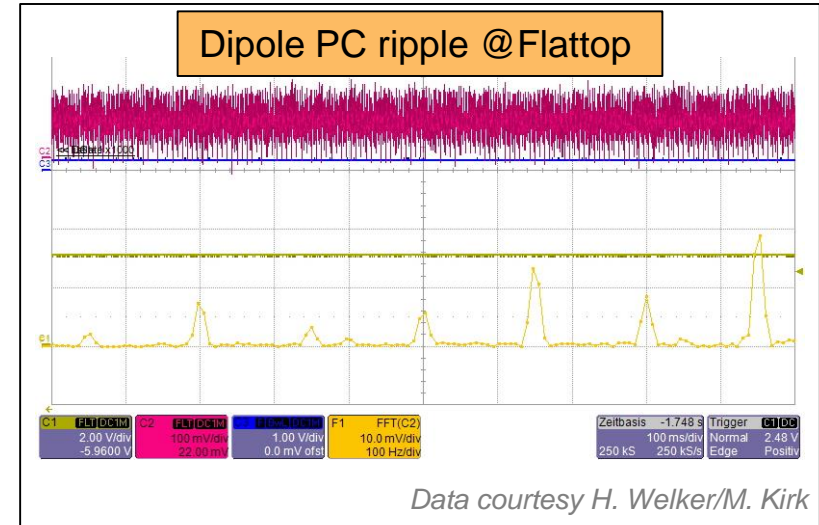
Shifted slow extraction optic with $\gamma_t=18.2$ 



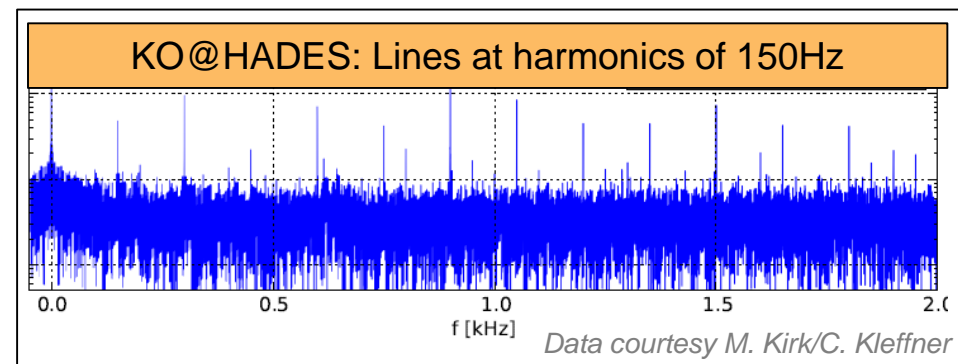
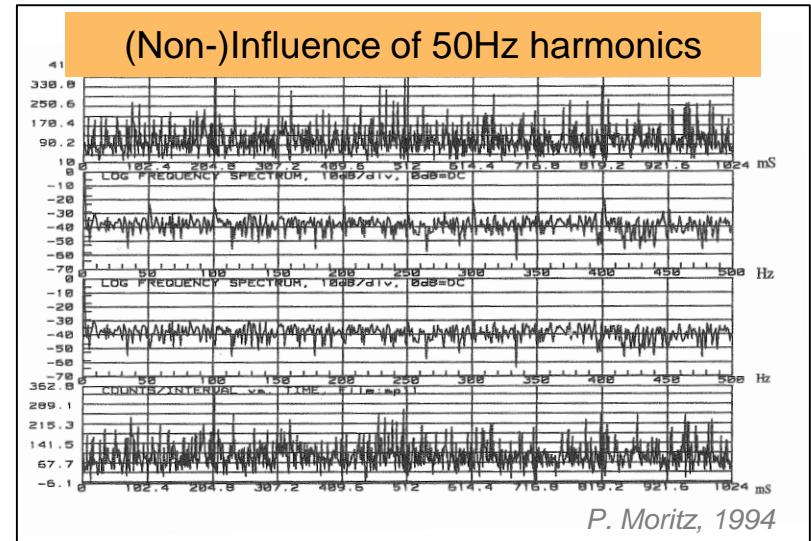
- HADES requirements for SIS18 can be granted
 - No collective effects due to very low intensity requirements
 - $10^8/12\text{s}$, 24/7, 14 days $\Rightarrow 10^{13}$ protons
 - Electro-static septum not critical if operation with 10^{11} N works

- CBM requirements for SIS100 more critical
 - Use of slow extraction optic mandatory
 - Crossing transition seems feasible with slow extraction optic
 - Requested energy range can't be fully served
 - 6 ... 11 GeV/u and 14 ... 29 GeV/u appear to be safe
 - Energies below 5 GeV/u will probably not work at all
 - Difficulties expected around transition for 11 ... 14 GeV/u

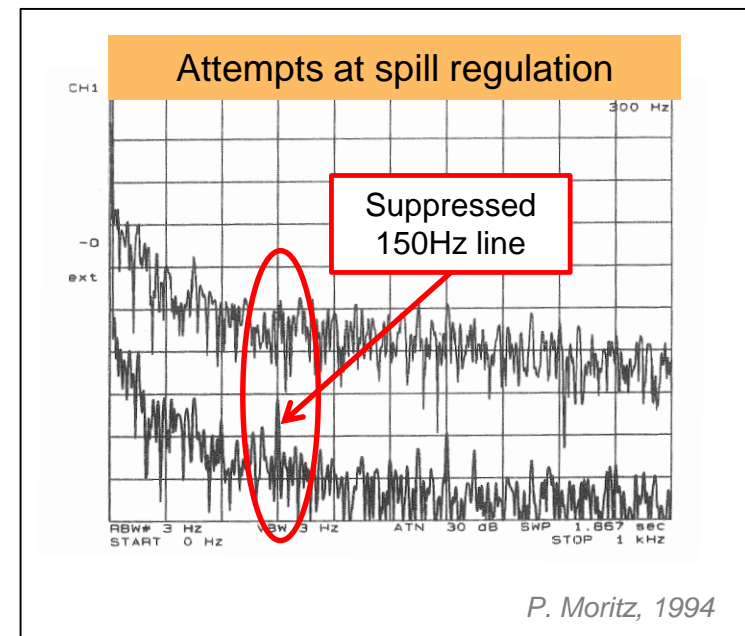
- Measurements on dipole and quadrupole power converters
 - Ripple on flattop
 - No simultaneous measurement with spill
- Frequency spectrum shows peaks at multiples of 150Hz
- Simulations of spill ripple
 - Good correspondence of spill spectrum with PC spectrum, BUT:
 - PC ripple seems too small to explain observed spill ripple



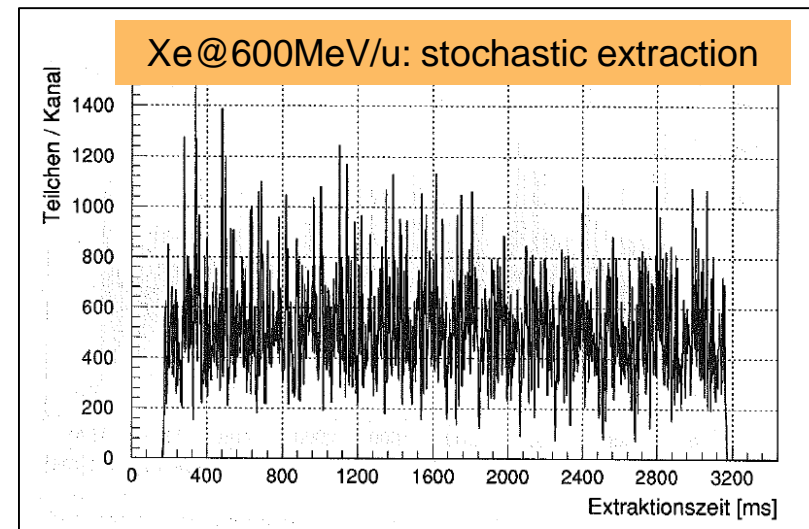
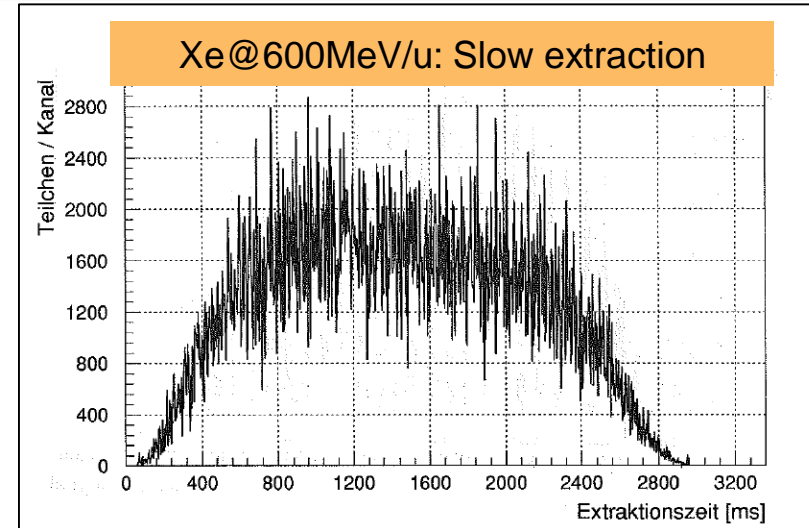
- Some reports from early 1990's available
- Data from more recent machine experiments
- Results obtained so far
 - Multiples of power grid frequency visible in the spill spectrum
 - Spill structure not dominated by these lines
- Conclusions
 - We do not understand the origin of spill ripples in SIS18
 - New ideas necessary



- First attempts in 1994
 - Artificial ripple on PCs to measure beam transfer function during SE
 - Group delay of 50 μ s measured
 - Promising attempts at spill regulation, but not continued
- Realization with KO extraction relatively simple
 - Might be testable short-term using analog feedback
 - For FAIR real-time digital intensity signal should be provided by experiments (covered by FC2WG)

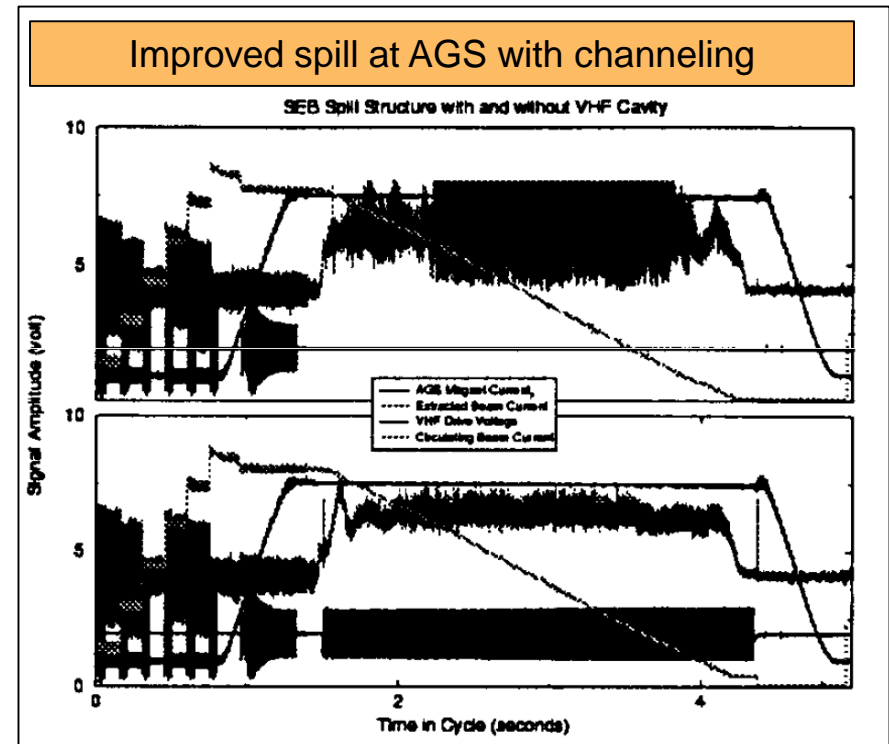


- Beam driven into resonance by longitudinal excitation
 - Idea: higher dQ/dt for particles at stability limit
 - Supposed to be less sensitive to PC ripples by design
- Experimentally tested at SIS18 in the early 1990's
 - Long shaping time
 - No improvement of micro structure over slow extraction
 - Never made operational at SIS18
 - Maybe room for improvements



J. Pinkow, PhD Thesis, 1994

- Spill smoothing by extracting controlled bursts at high frequency
 - Empty bucket channeling
 - Creation of mini-bunches
- Bunched extraction at SIS18
 - 5 MHz maximum
 - Used for therapy
 - Some experiments at FRS seem to profit (AGATA)
- Higher frequencies require new RF cavity (e.g. >50MHz)
 - Theoretical studies for SIS18 necessary
 - Substantial R&D for HW required



- Common effort to clarify origin of spill ripples
 - Simultaneous measurement of power converter and spill ripple
 - Comparison of quad driven and KO extraction
 - Influence of chromaticity and resonance strength on ripple sensitivity
 - Inclusion of experimental detectors for spill analysis

Machine Experiments 2016

Simultaneous ripple measurements

Comparison of extraction methods

Influence of chromaticity and res. strength

Spill feedback using KO?

- Major problem pile-up
 - Deviations from random distribution not understood
- Studies on origin of particle clustering
 - Very difficult to observe in the ring
 - Theoretical models required
 - Identification of possible mechanisms
 - Predictions for observables
 - Experiments to verify or refute certain mechanisms
- R&D for technical measures
 - (Digital) Spill feedback
 - High frequency cavity
- Extensive machine development program done 2016. Data still under analysis

