

# SEM observations of Pre-breakdown Structures on OFHC Copper Surfaces

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MeVArc

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## Introduction

- One of the suggested models for breakdown (BD) is surface plastic activity leading up to BD.
- Such pre-BD plastic activity may create identifiable pre-BD surface features.
- Cu samples were exposed to DC fields up to BD and then analyzed using SEM to identify such features.
  
- The main aims:
  - A. Identify pre-BD surface structure.
  - B. Study surface evolution as a function of “drive” condition – applied field intensity and duration.
  - C. Using laser ablation method to identify energy needed to form BD-like features.
  
- Three types of samples:
  - Heat treated
  - Heat treated and polished
  - Diamond machined only
  
- Samples are compared to a cut-out sample from a full RF structure (TD24)





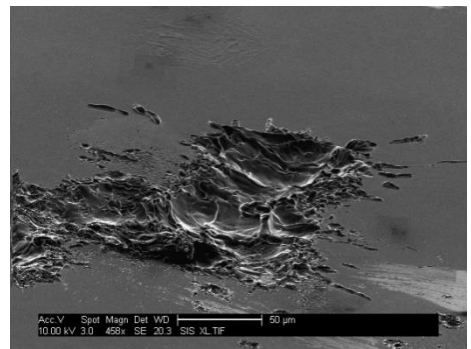
# Diamond machined only sample

## Spots that underwent BD

Spot 1  
33-300MV/m

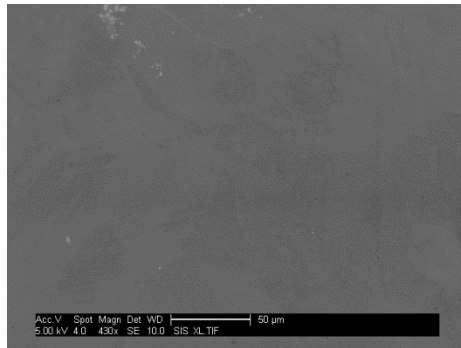


Spot 8  
33-300MV/m

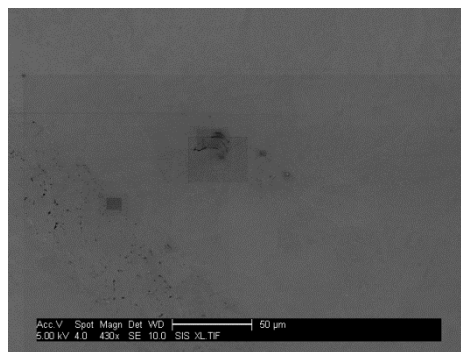


## Spots that underwent FE tests

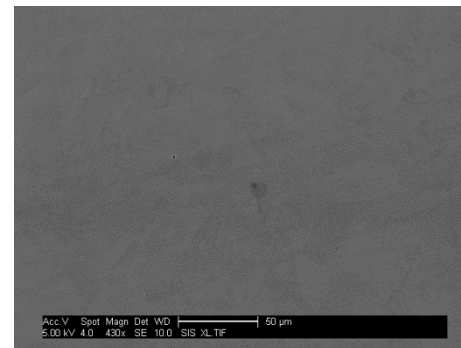
Spot 2 – 90MV/m,  
10sec



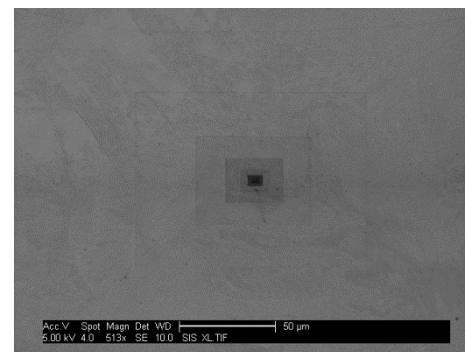
Spot 7 – 80MV/m,  
10sec



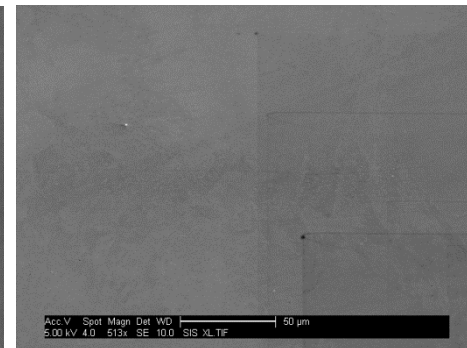
Spot 3 – 80MV/m,  
10sec



Spot 6 – 80MV/m,  
1sec

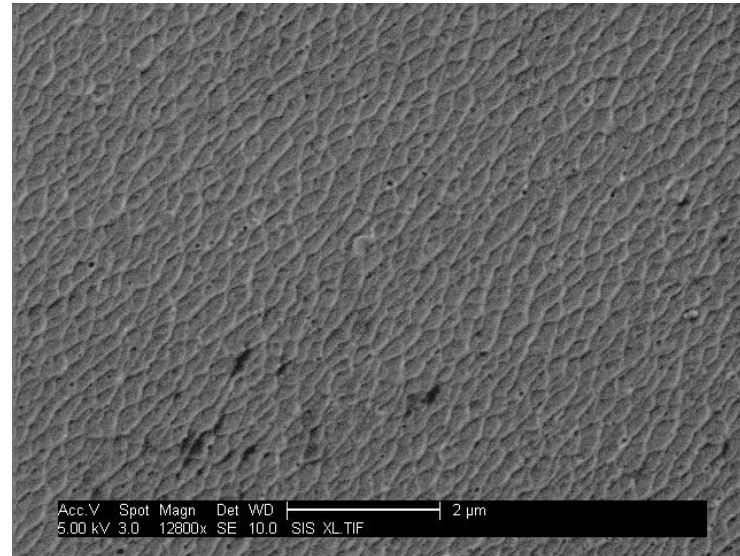
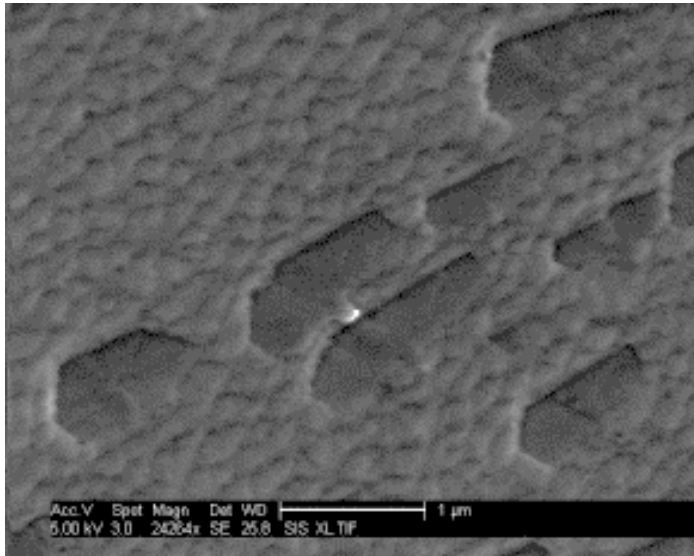


Spot 4 - 80MV/m,  
1sec

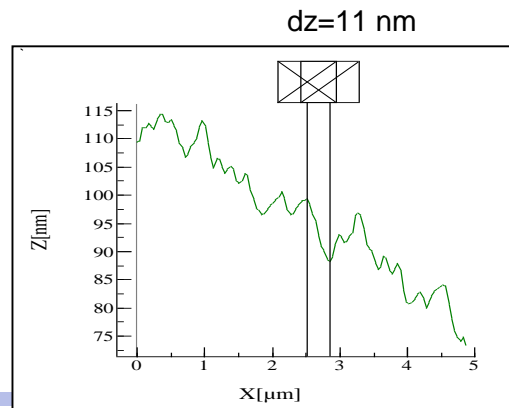


# Heat treated samples

Most surfaces of heat treated samples contain various terraces (possibly due to small variations in the production process)



Embedded terraces are approximately 10nm in height



# Heat treated samples - mounds

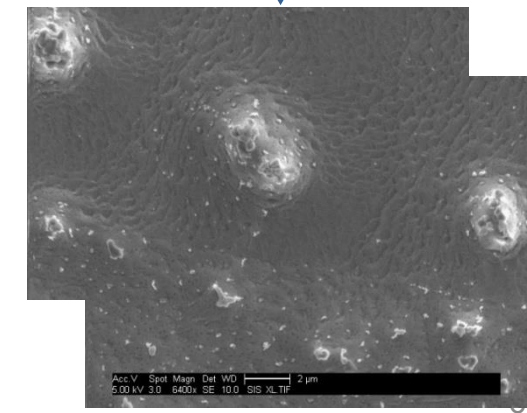
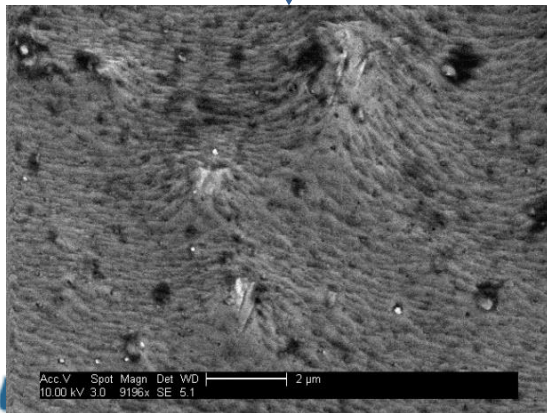
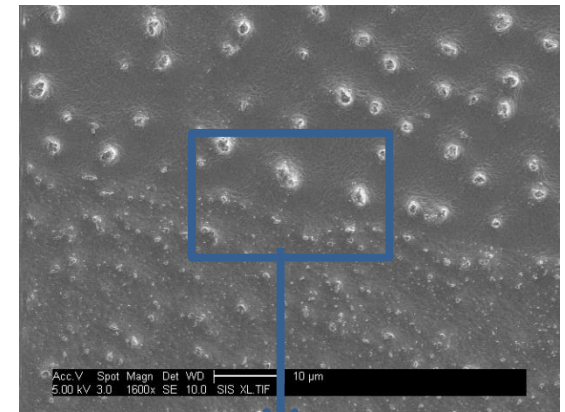
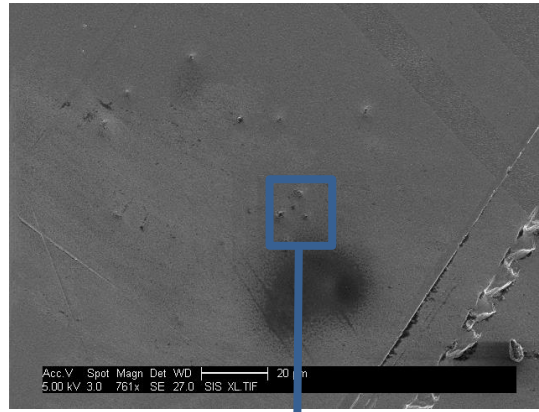
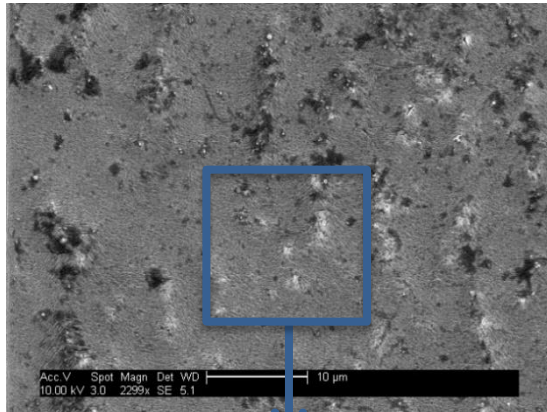
FE tested (out of FE test site)

Non FE tested

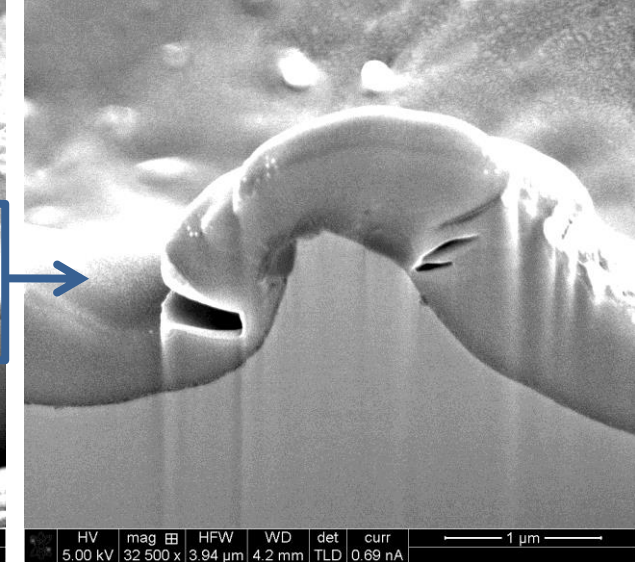
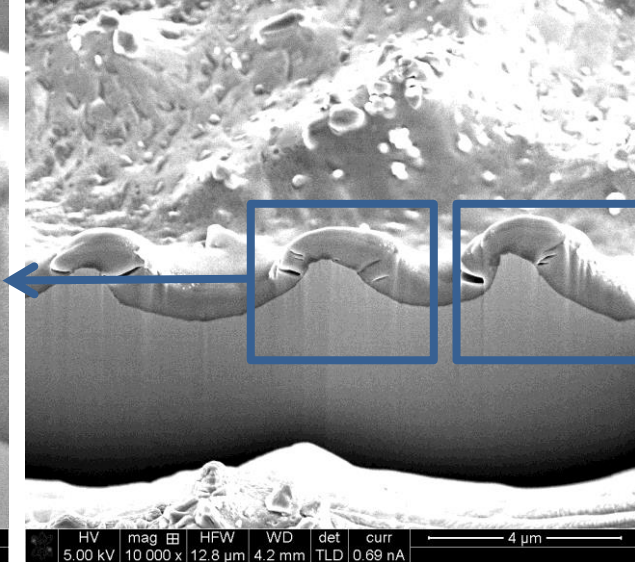
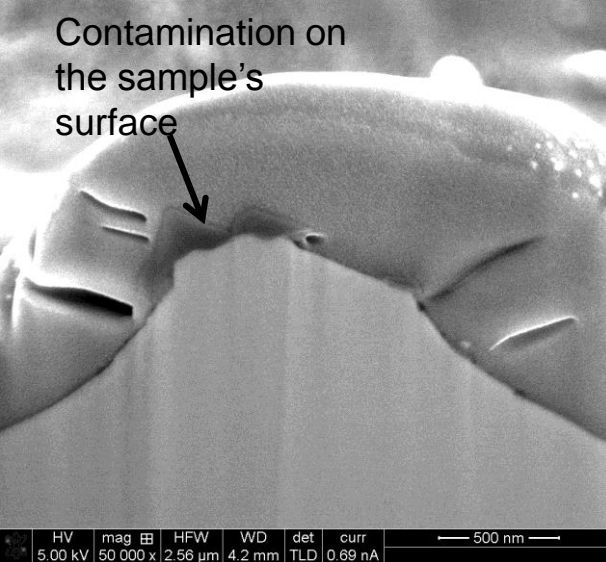
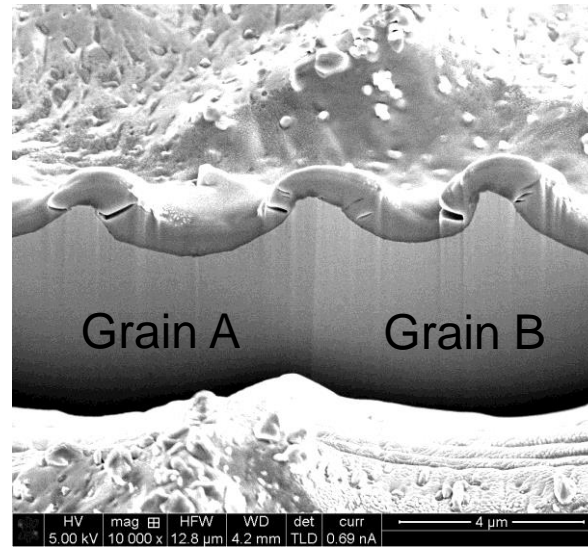
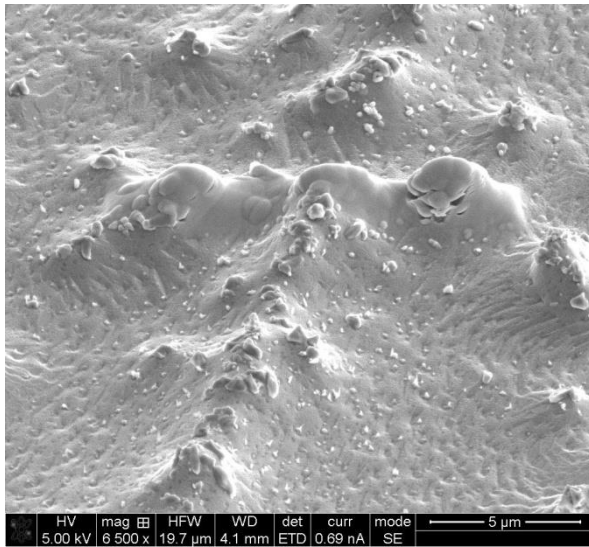
Sample ID3#7

Sample 38

Sample 50



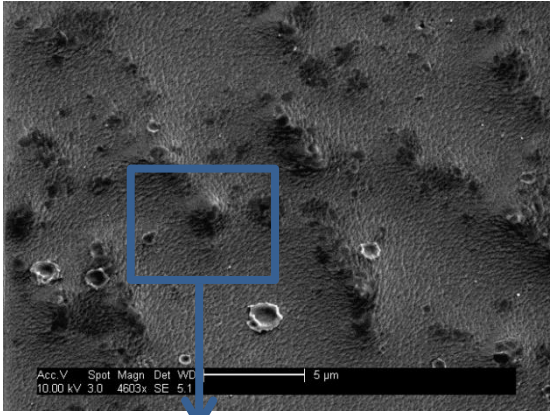

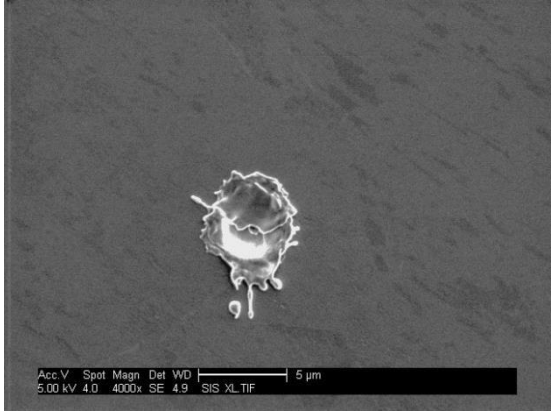
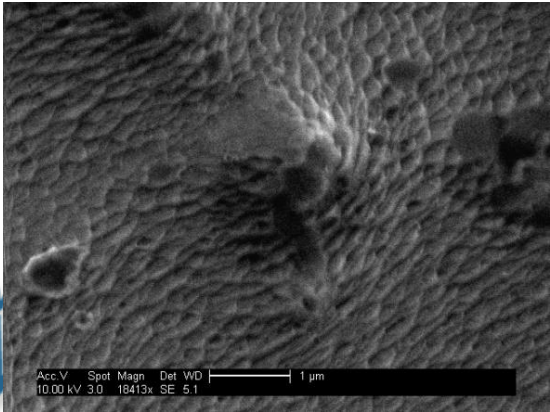
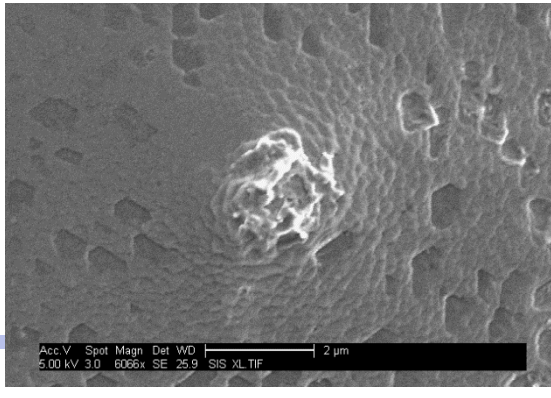
# FIB examination of mounds on heat treated pre-field sample



**Mounds are not related to applied fields**



# Field exposure effect

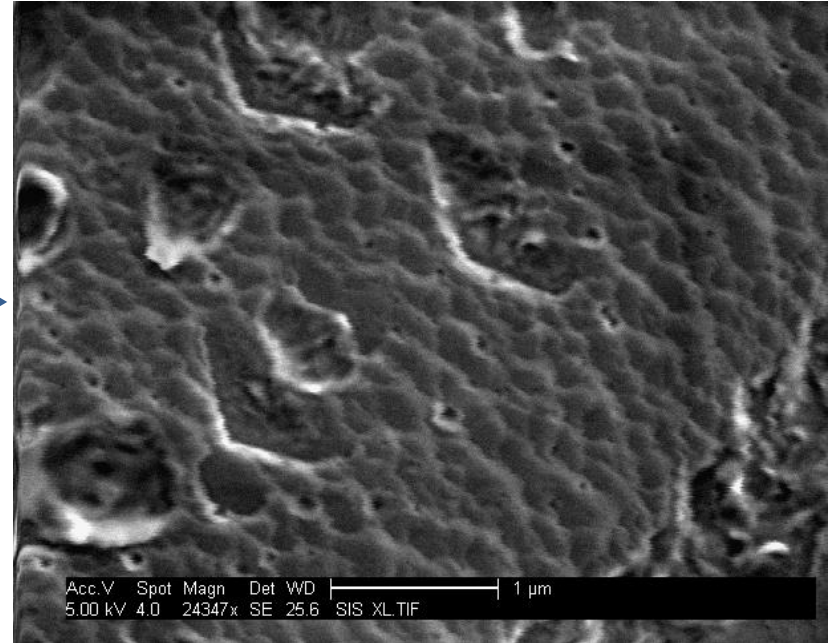
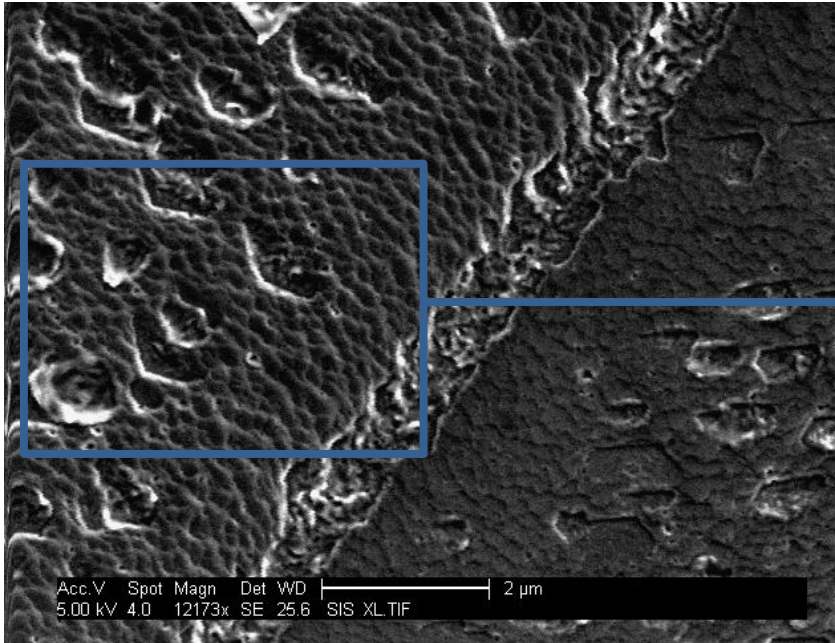
Heat treated	Diamond machined only (no mounds)	
Sample ID3#7 (304um from a BD site)	Sample 38	Sample 51
 <p>Acc.V Spot Magn Det WD 10.00 kV 3.0 4603x SE 5.1</p> <p>5 μm</p>	 <p>Acc.V Spot Magn Det WD 5.00 kV 3.0 1517x SE 25.9 SIS_XL.TIF</p> <p>20 μm</p>	 <p>Acc.V Spot Magn Det WD 5.00 kV 4.0 4000x SE 4.9 SIS_XL.TIF</p> <p>5 μm</p>
 <p>Acc.V Spot Magn Det WD 10.00 kV 3.0 18413x SE 5.1</p> <p>1 μm</p>	 <p>Acc.V Spot Magn Det WD 5.00 kV 3.0 6086x SE 25.9 SIS_XL.TIF</p> <p>2 μm</p>	



# Effects of applied fields on surface structure (Pre-post BD)

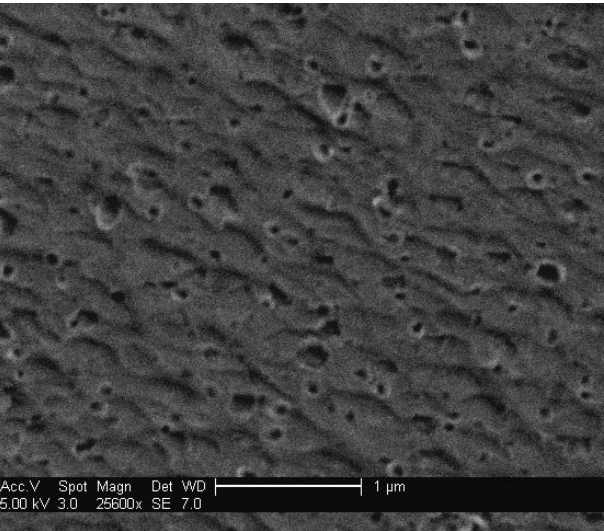
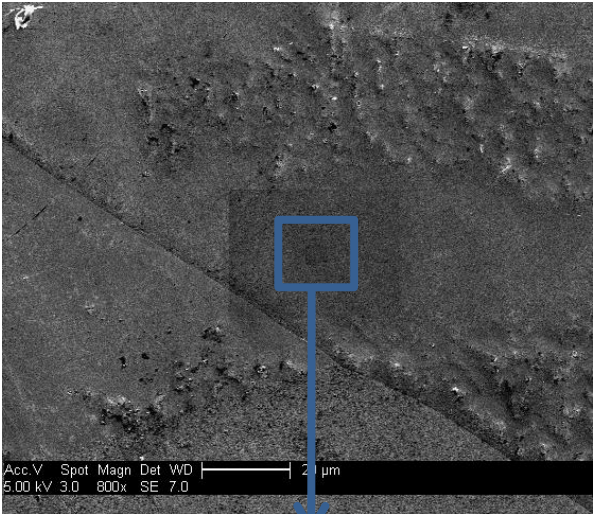
Localized modification of surface terraces in heat treated samples, post field exposure

After FE test at 32.5MV/m: modified surface features, deposition? / melting? / diffusion?

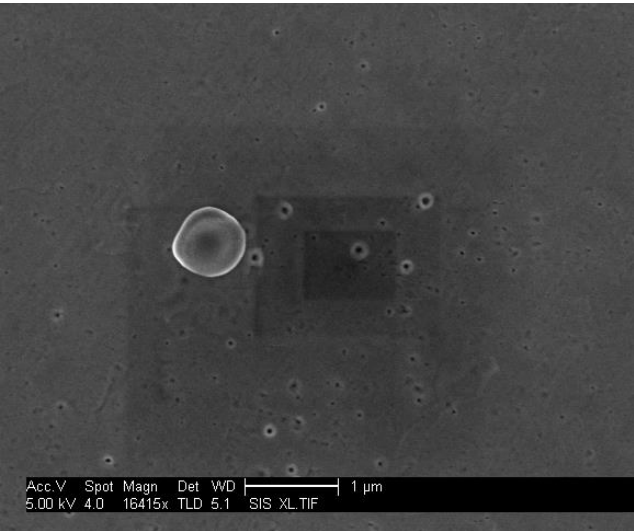
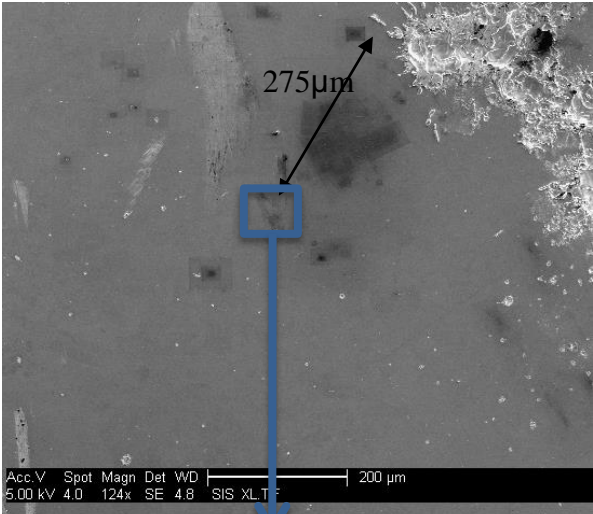


# Unique features of field exposed sample: localized imprints (unknown source)

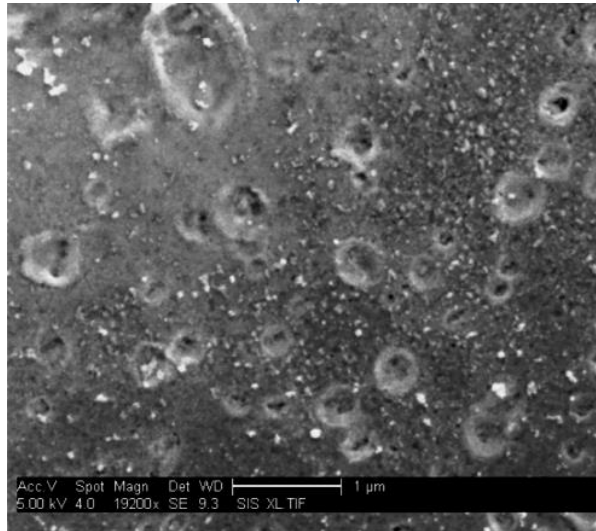
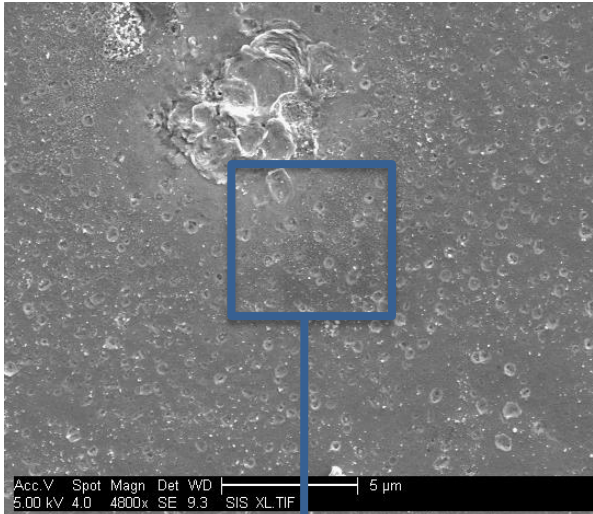
## Heat treated



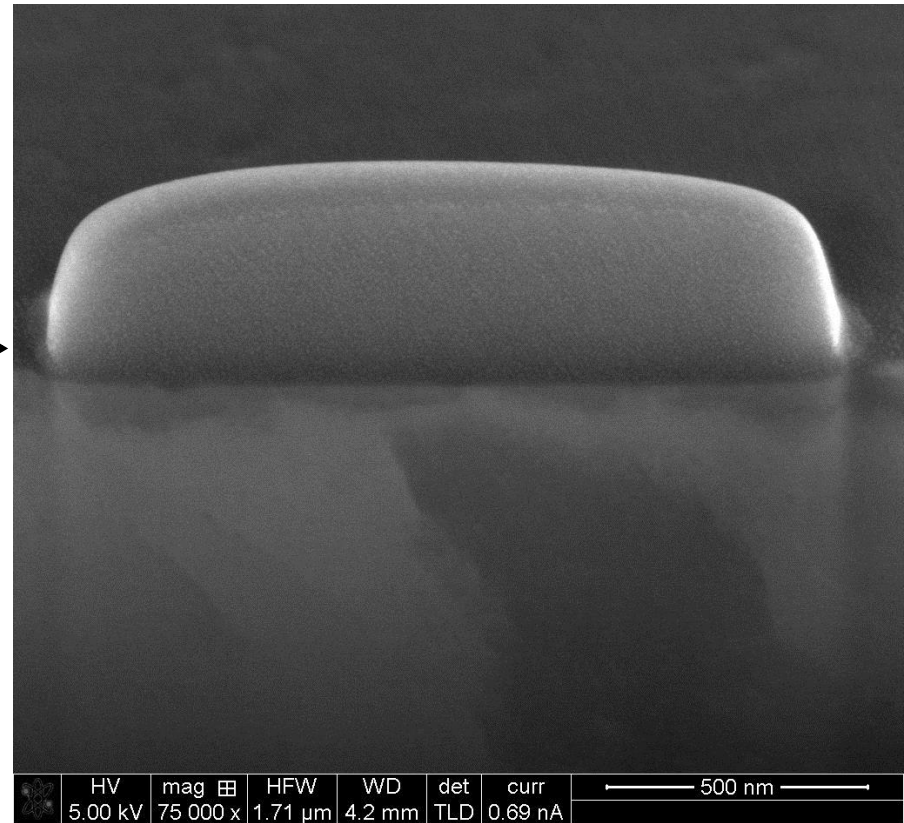
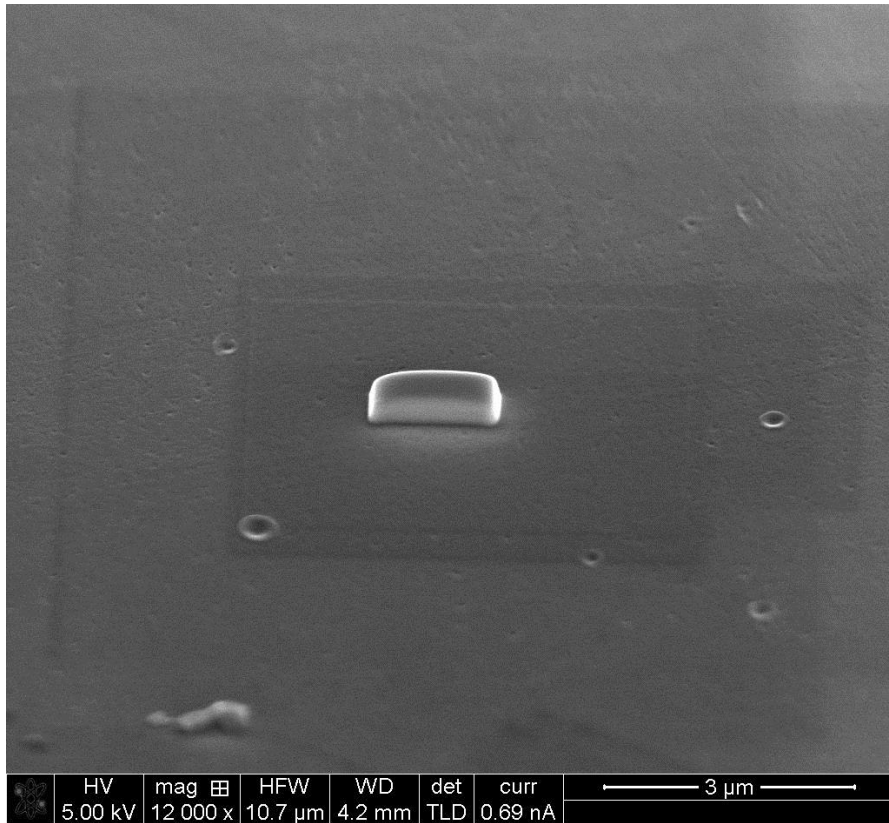
## Diamond machined only



## RF sample



## Focus Ion Beam (FIB) at the imprints region

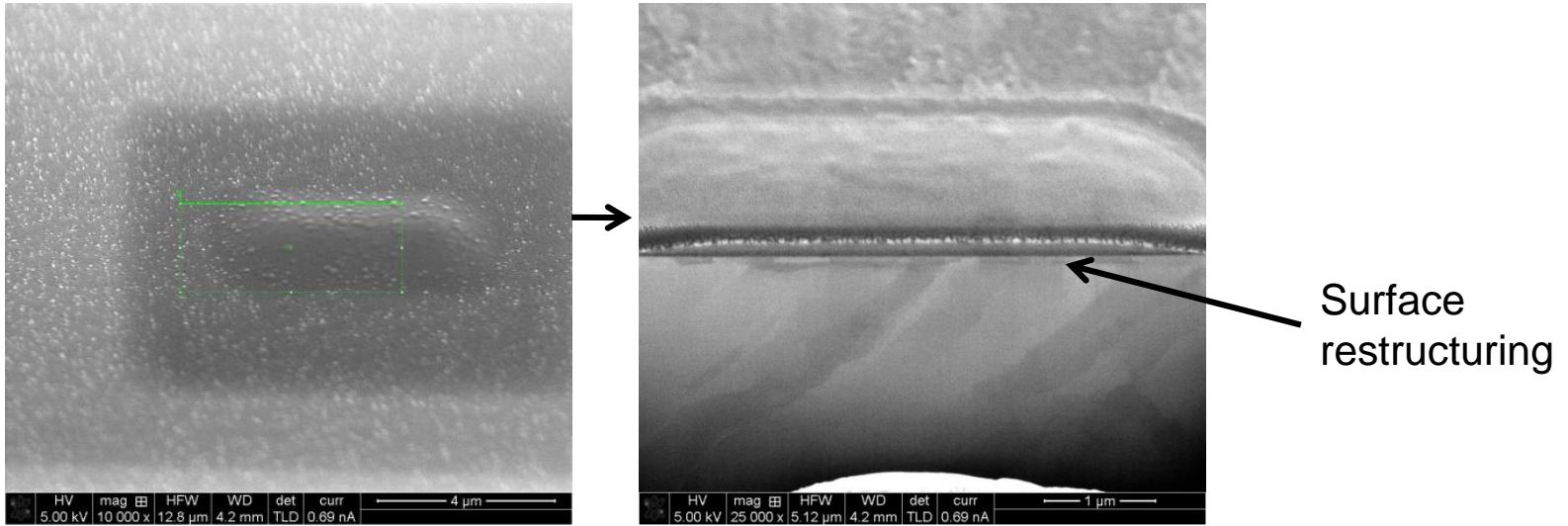


Localized surface phenomena

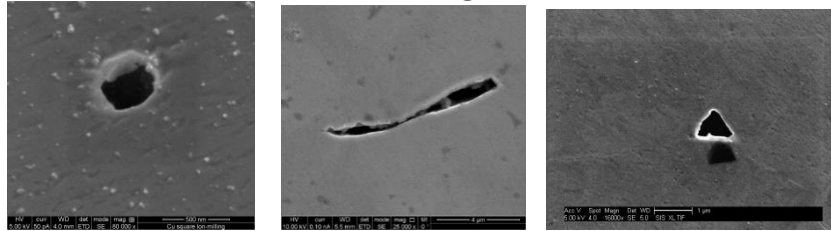


# Diamond machined only

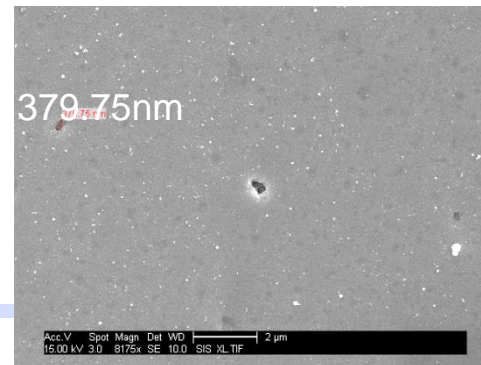
FIB at a reference region - far from a field emission region



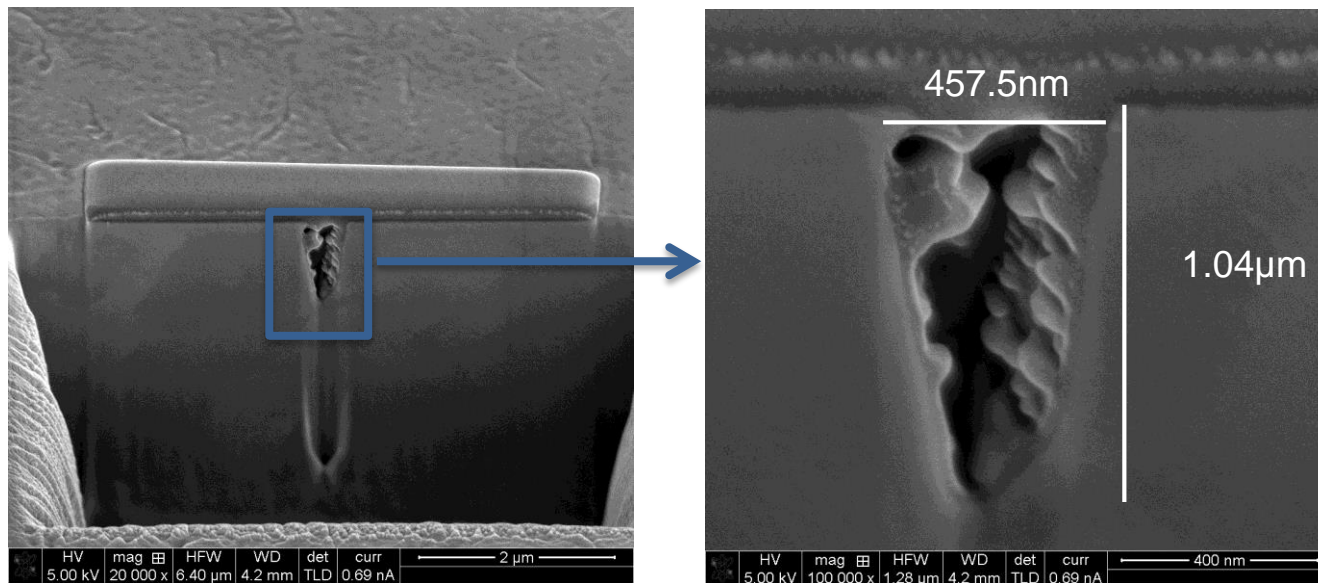
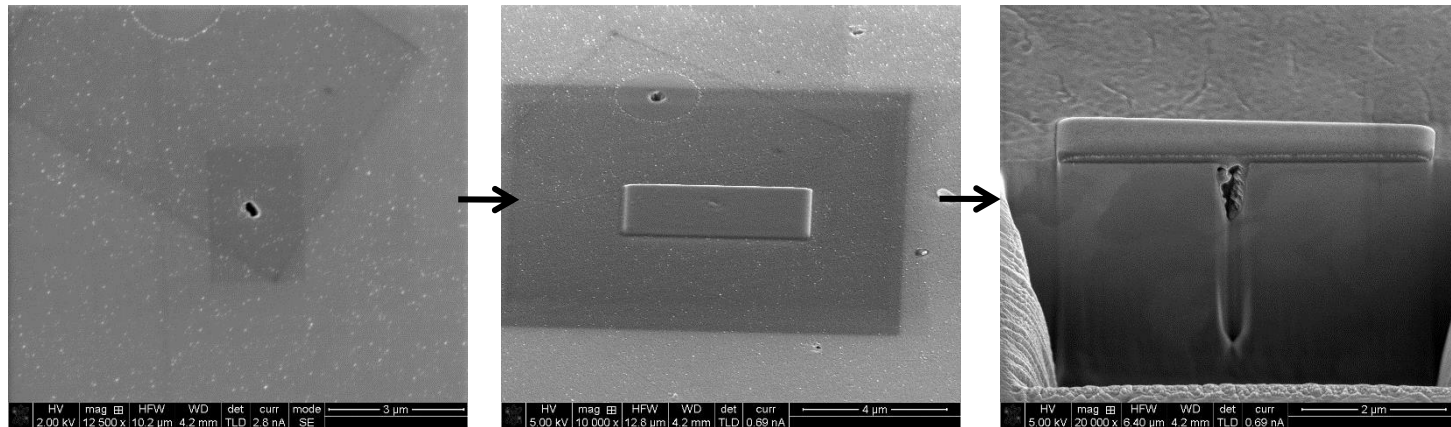
The samples contain a population of large holes with different shapes and forms



Holes can also be found in the RF sample:



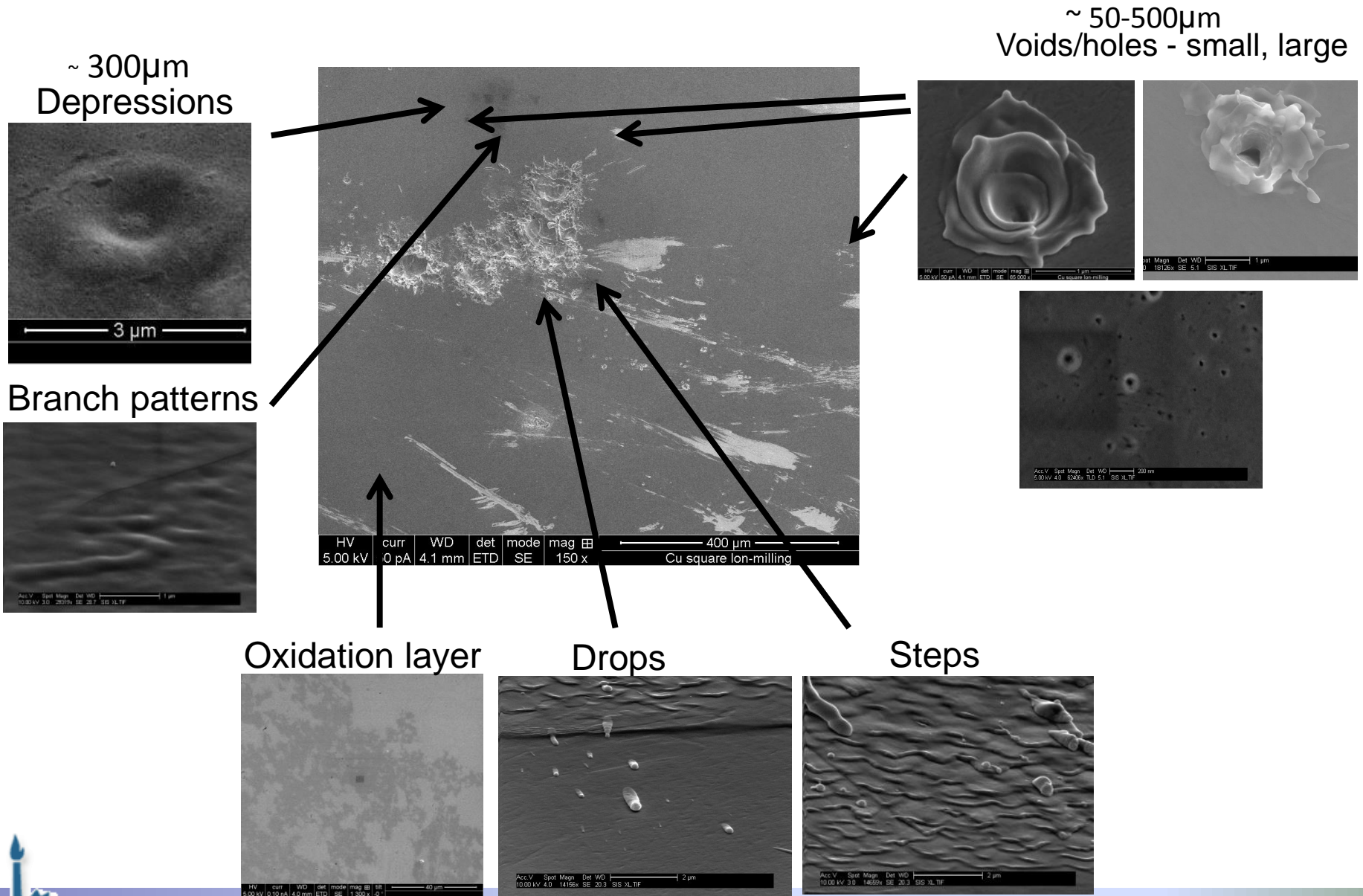
# FIB at a hole site in a DC sample (far from a breakdown site)



Features unique to non heat treated samples

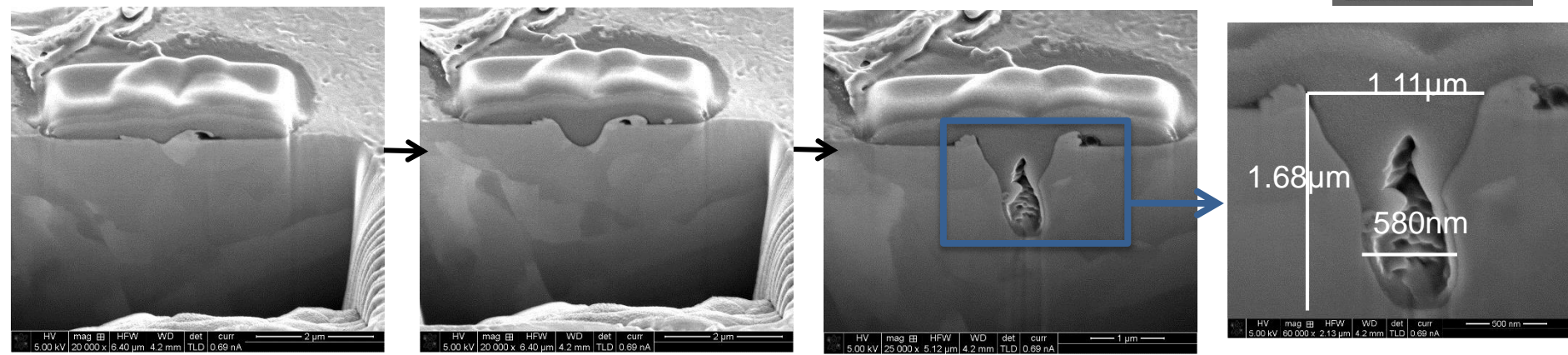


# Diamond machined only – effects of applying fields

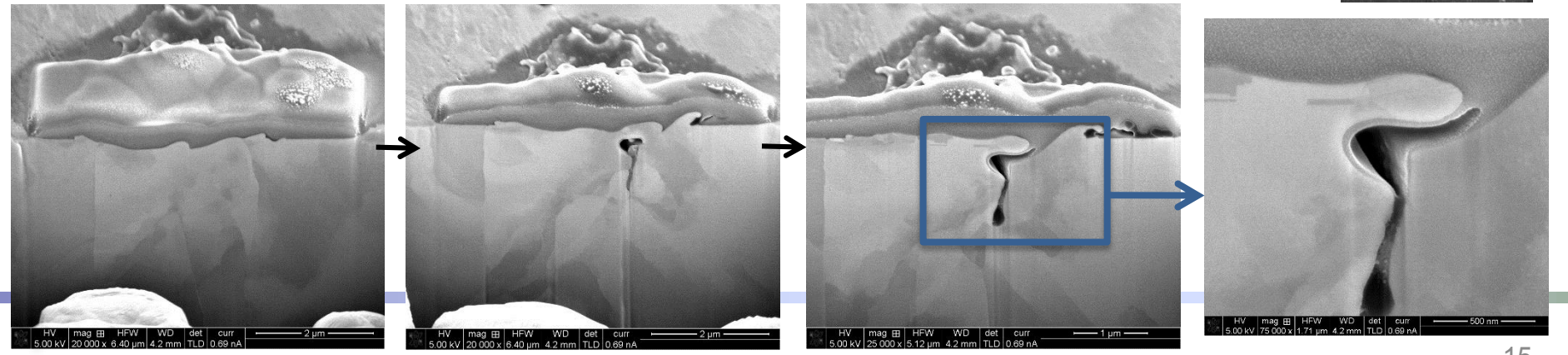


# Two types of splash - holes near the breakdown

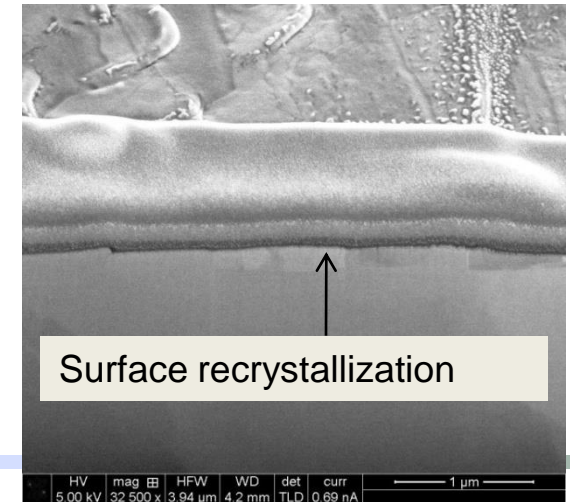
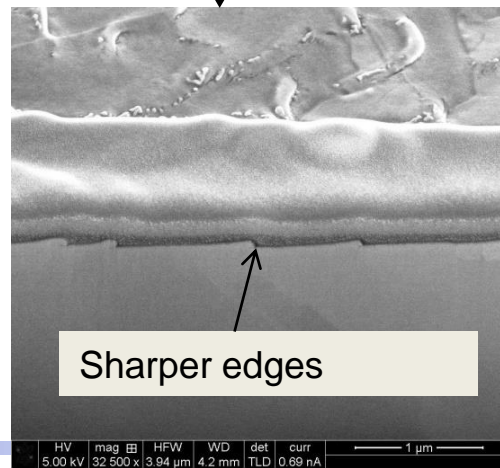
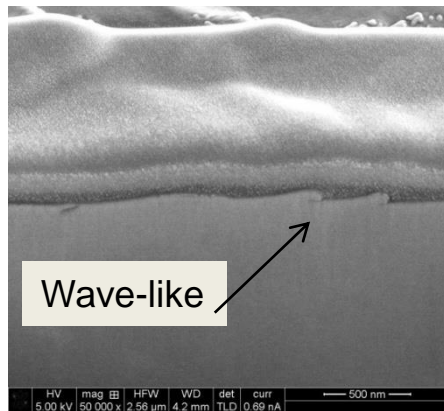
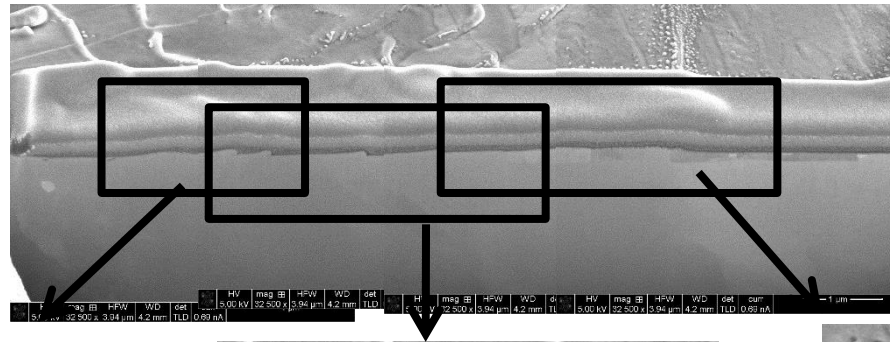
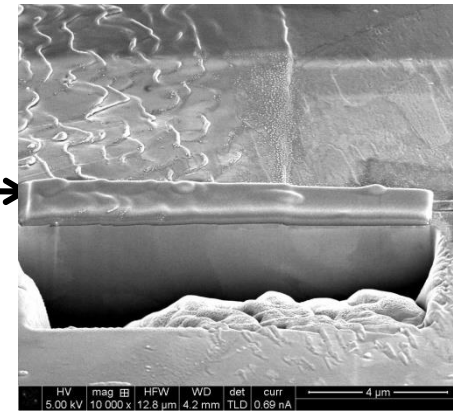
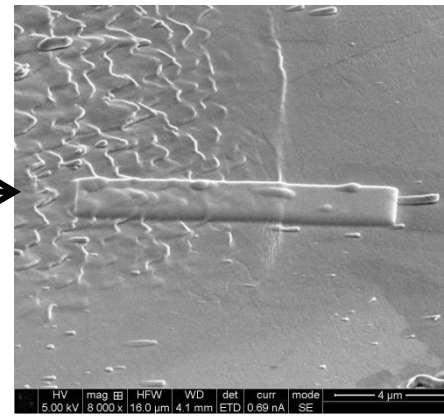
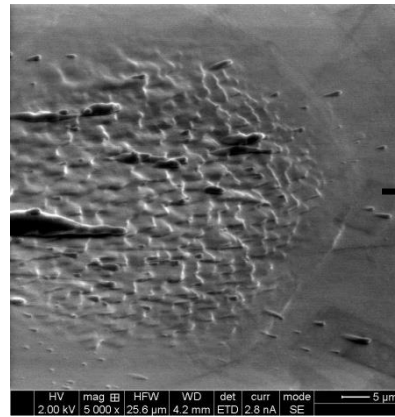
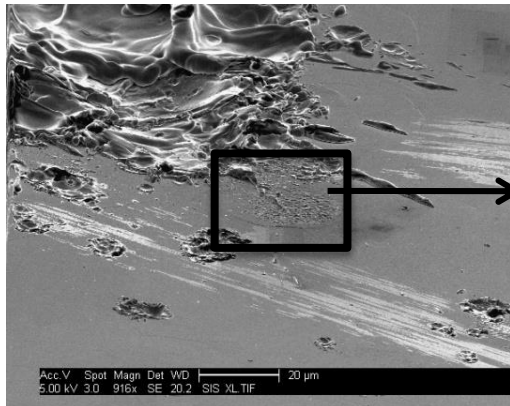
## Splash when the hole is visible



## Hole with a splash cover



# FIB at a "spill like" site

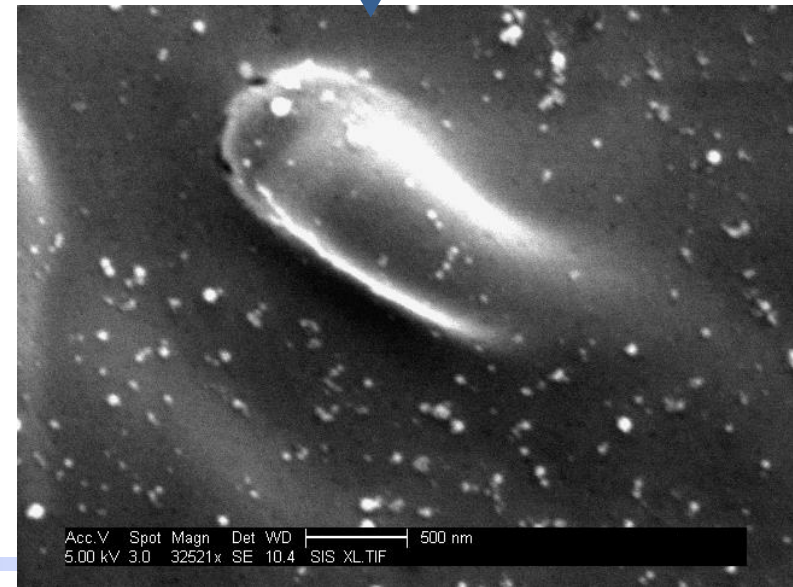
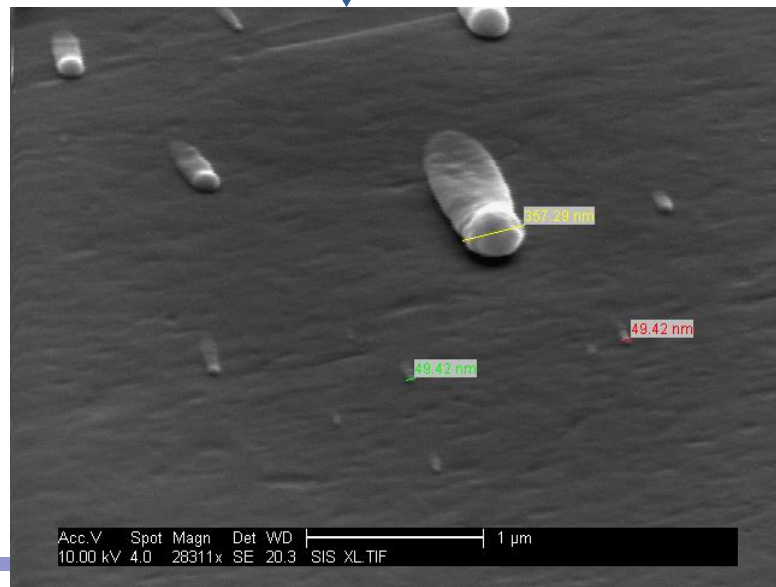
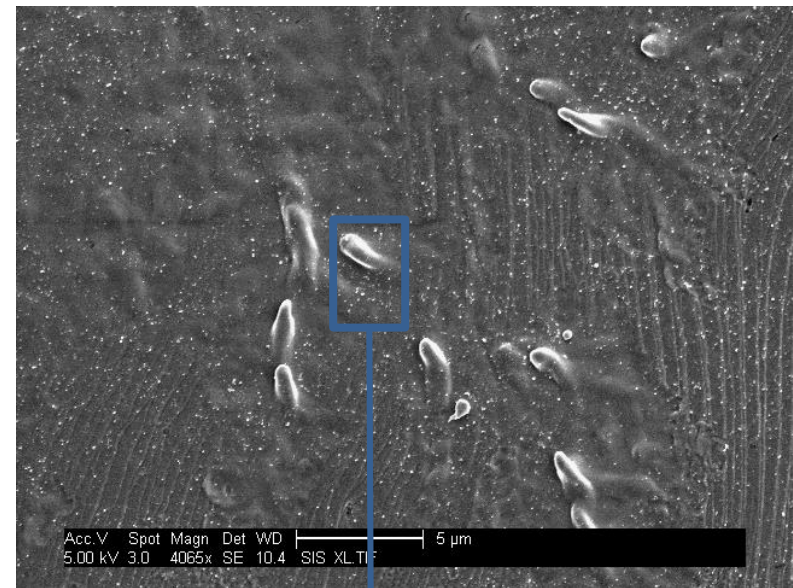
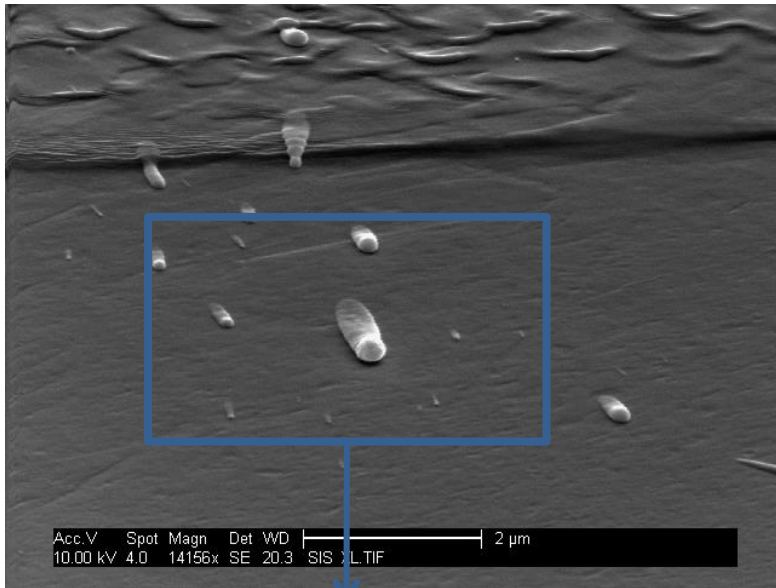




# Comparison with a RF sample: drops on the surface

DC sample 49

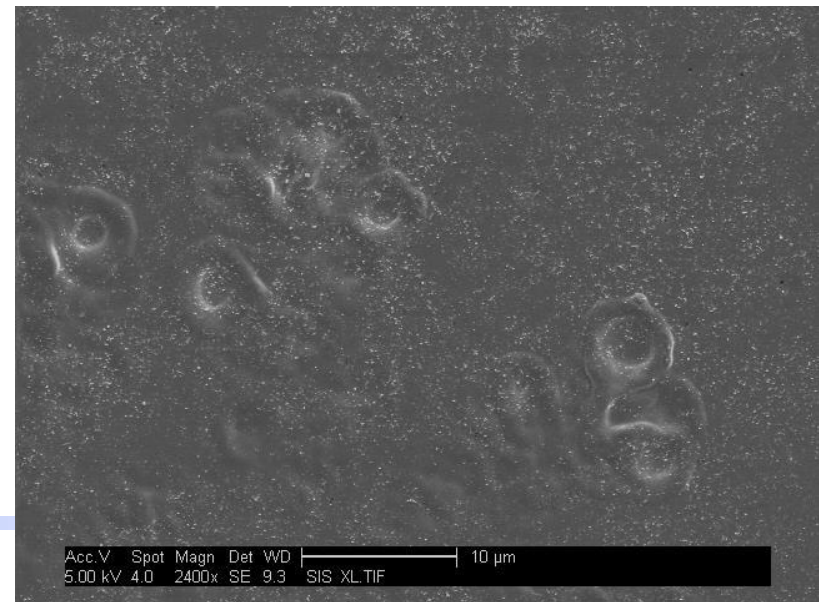
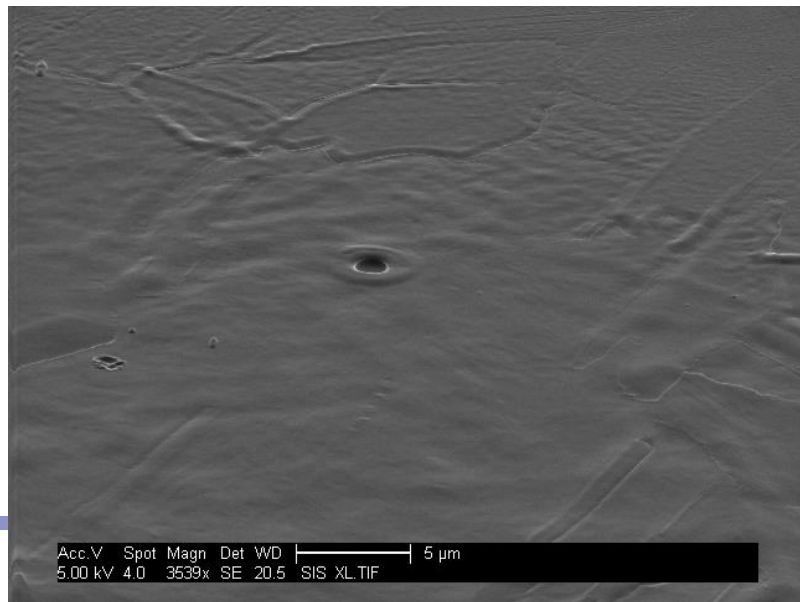
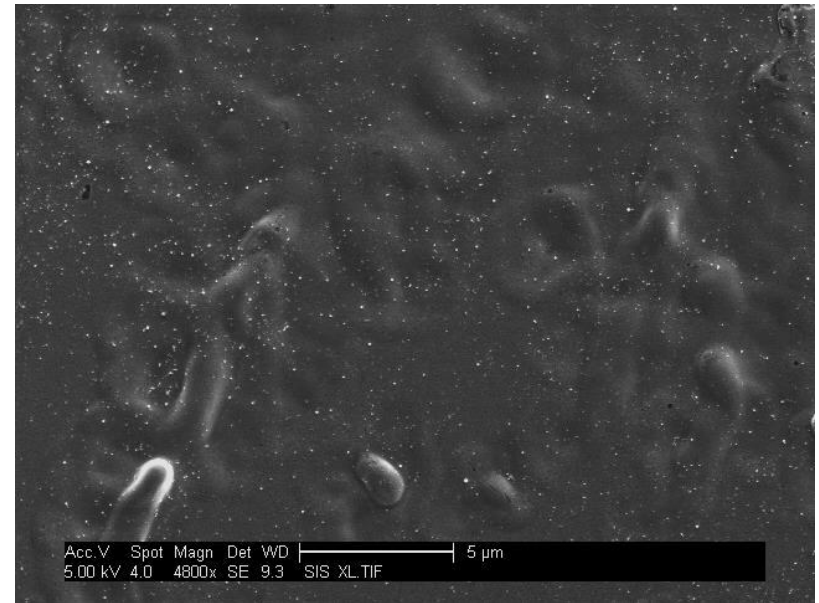
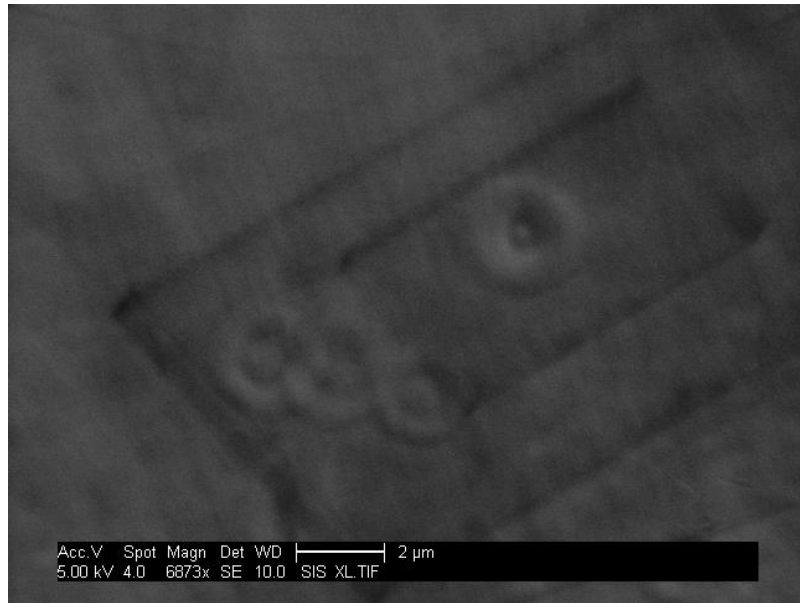
RF sample 23



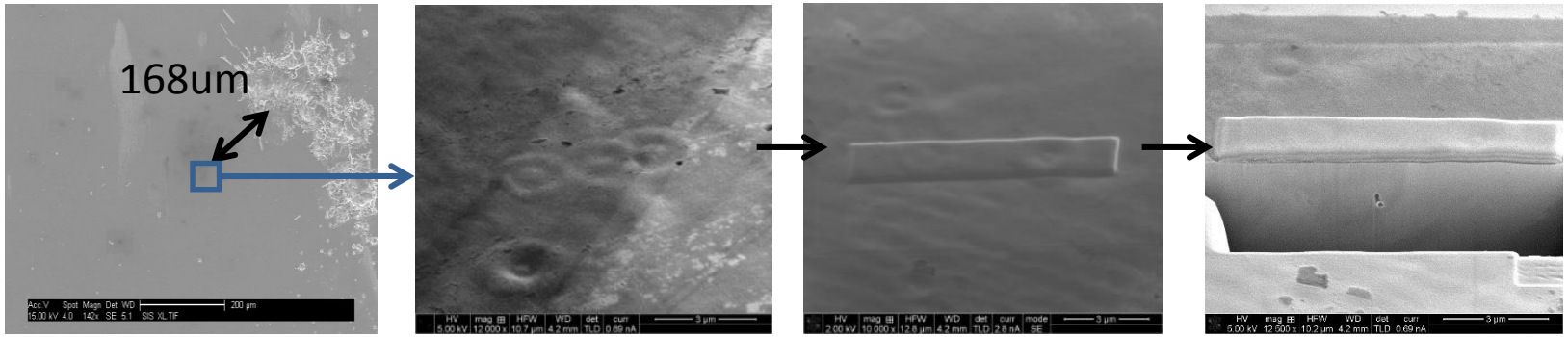
# Comparison with a RF sample: depressions on the surface

## DC sample 49

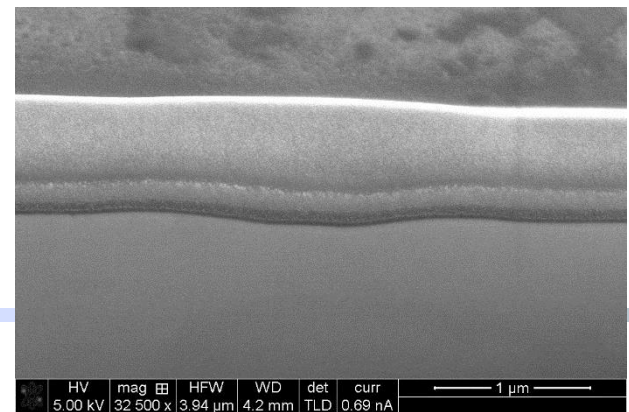
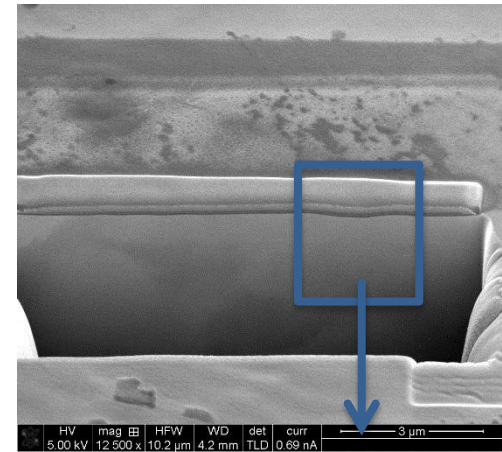
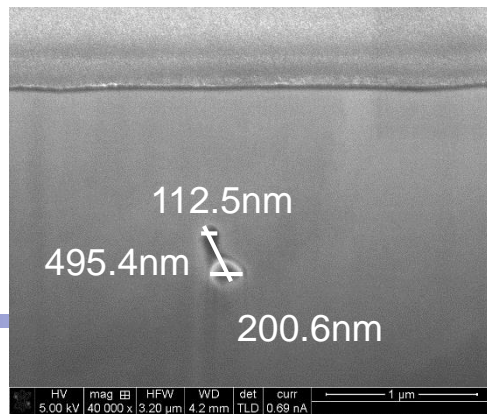
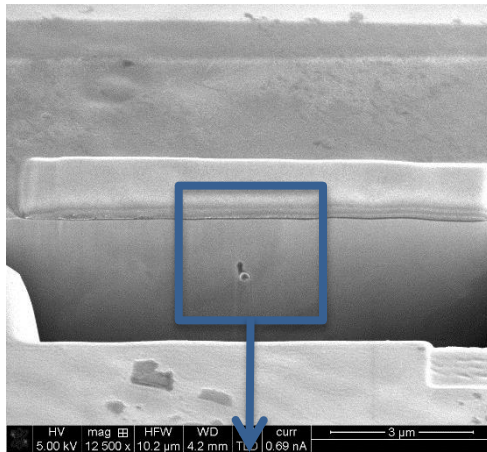
## RF sample 23



# FIB at a depressions site

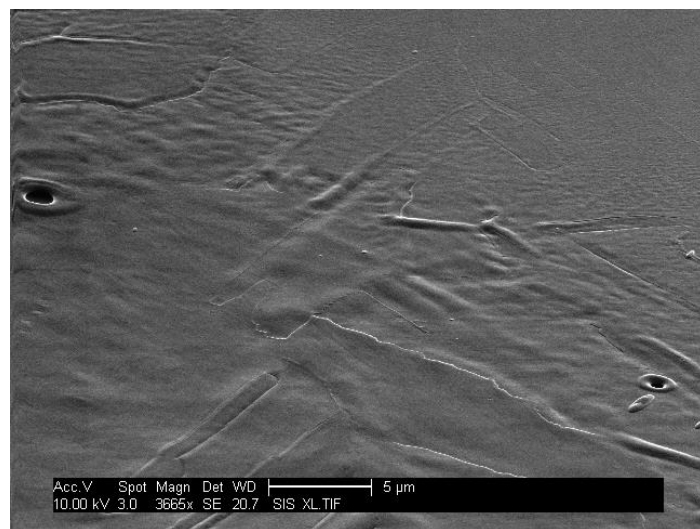
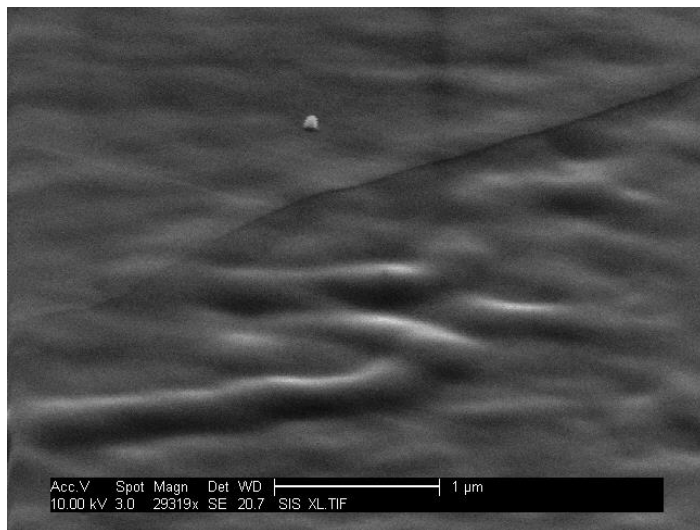


During FIB process: two different stages of progress – no distinct sub-surface features

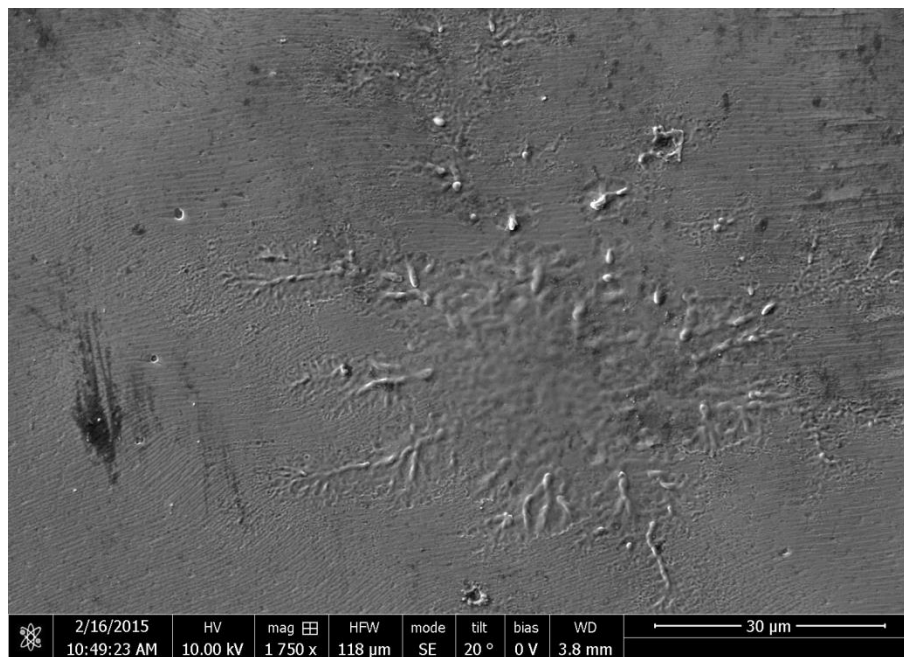


# Comparison with a RF sample: branch patterns

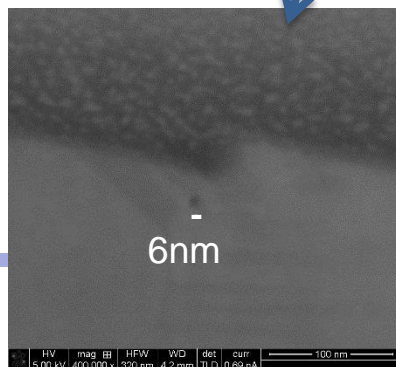
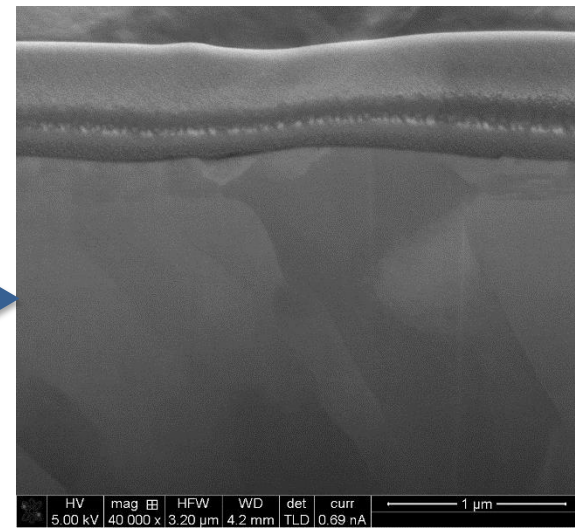
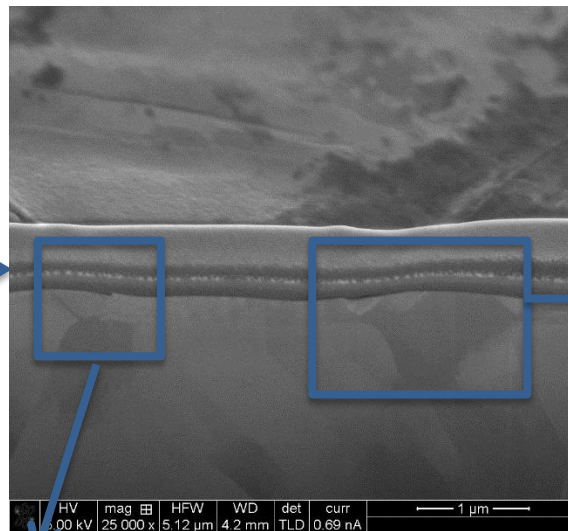
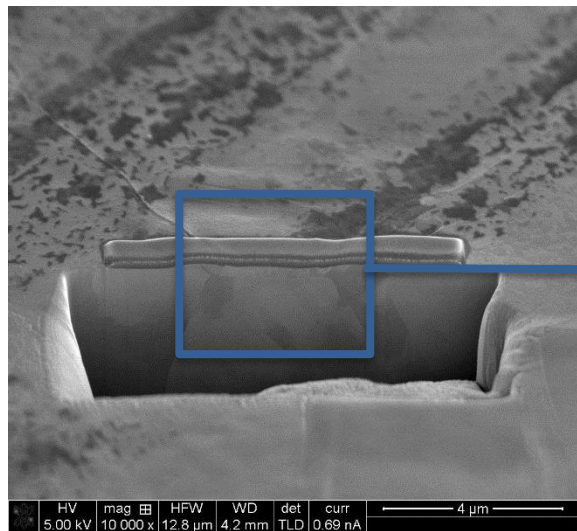
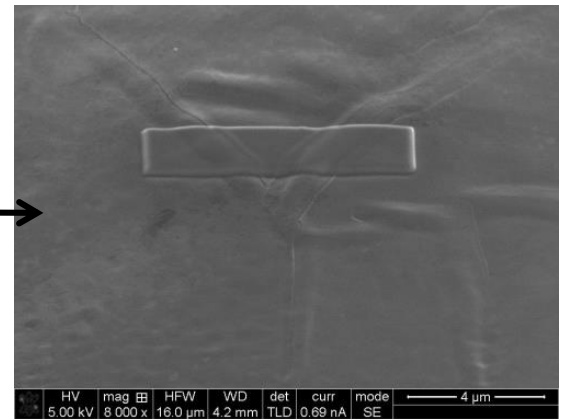
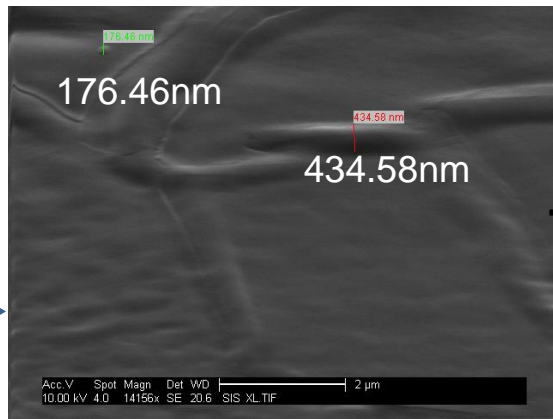
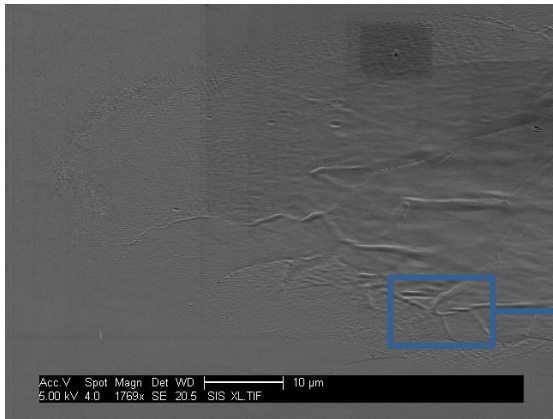
## DC sample 49



## RF sample 23

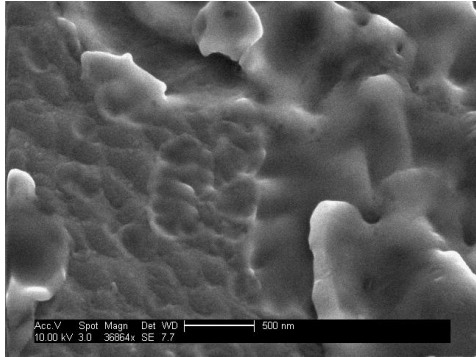


# FIB at a branch pattern site

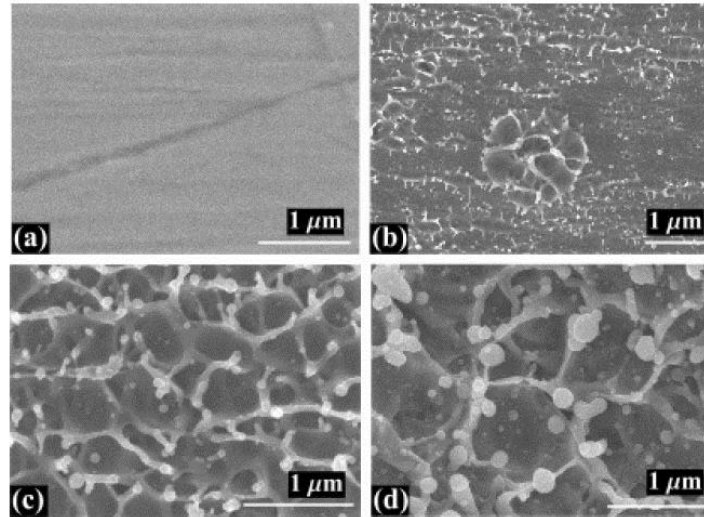


# Laser Ablation – a brief overview

Sample 38 FE of 64Mv/m



Features created by a Ti:sapphire laser,  $\lambda = 800$  nm, 65-fs pulses, 1 mJ/pulse, 1-kHz repetition rate



SEM images of nanoscale structures in the center of the irradiated spot on copper following ablation at  $F = 0.35 \text{ J/cm}^2$ . (a) *Sample surface before irradiation.* [Note, *this figure* does not show the same spot on the sample as in (b)], (b) surface after one-shot ablation featuring random fine nanostructures in form of nanoprotusions, nanocavities, and nanorims, (c) after two-shot ablation, (d) after 1000-shot ablation.

The main goals are:

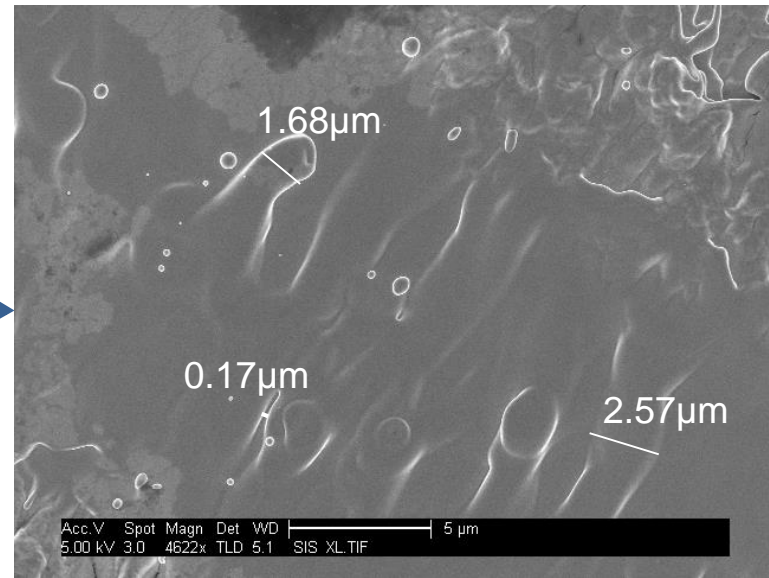
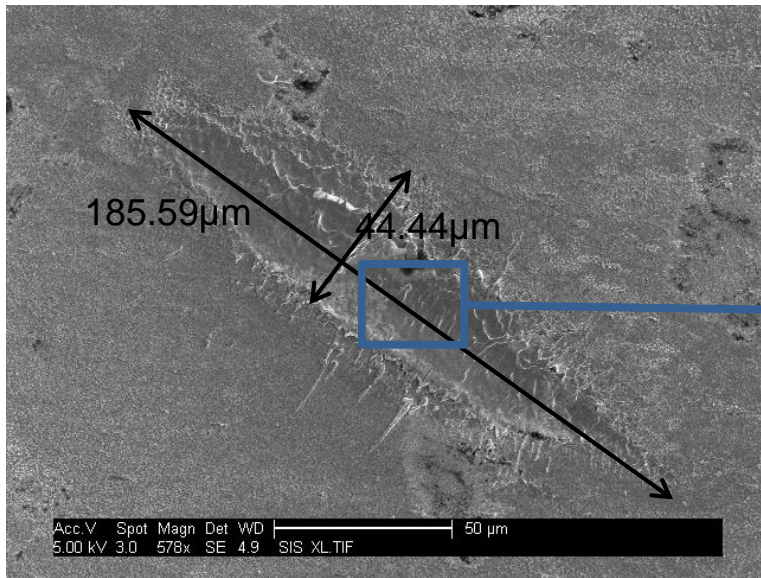
- Identify energy needed in a pulse to create similar features on the surface
- Finding clues for pre-breakdown surface evolution

## Citation

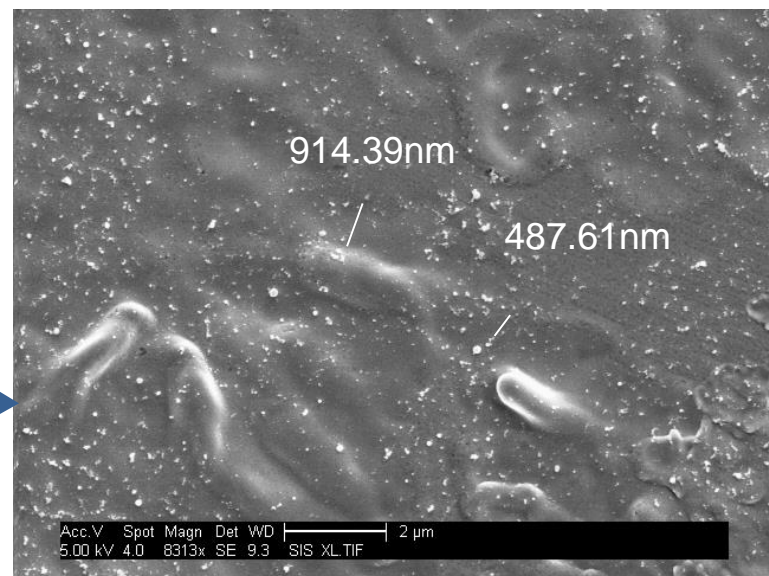
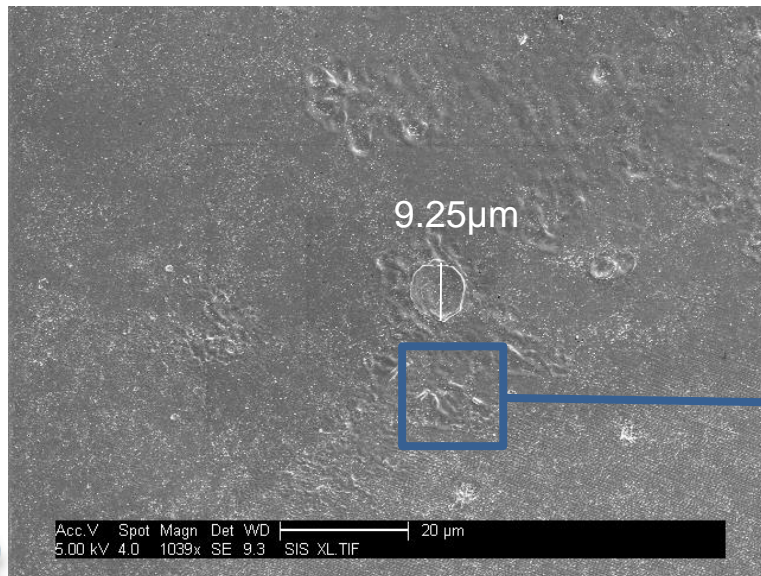
A.Y. Vorobyev, Chunlei Guo, "Femtosecond laser nanostructuring of metals," Opt. Express **14**, 2164-2169 (2006); <http://www.opticsinfobase.org/oe/abstract.cfm?uri=oe-14-6-2164>

➤ The laser in use: Ti:Sa laser,  $\lambda=800\text{nm}$ , maximum pulse energy of 30mJ, 60-fs pulses

LASER

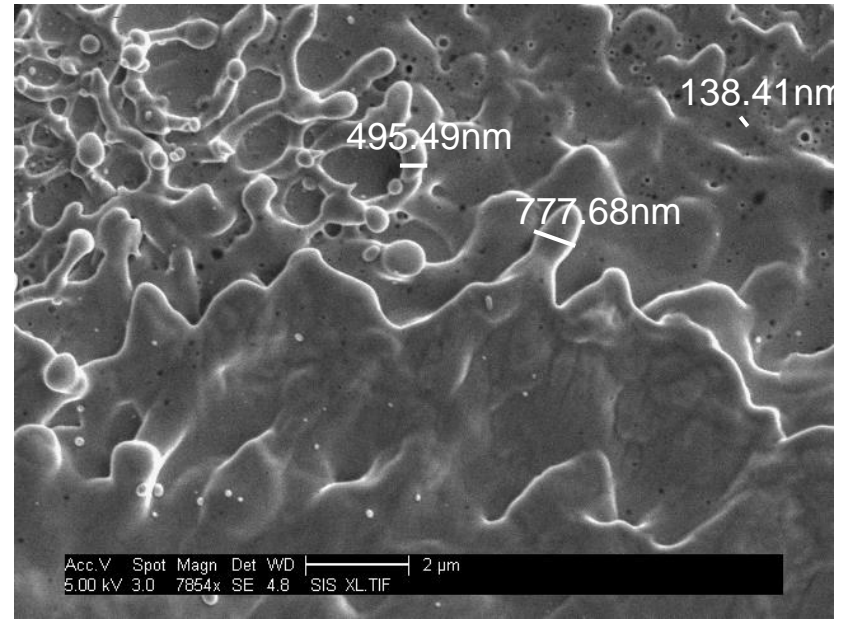
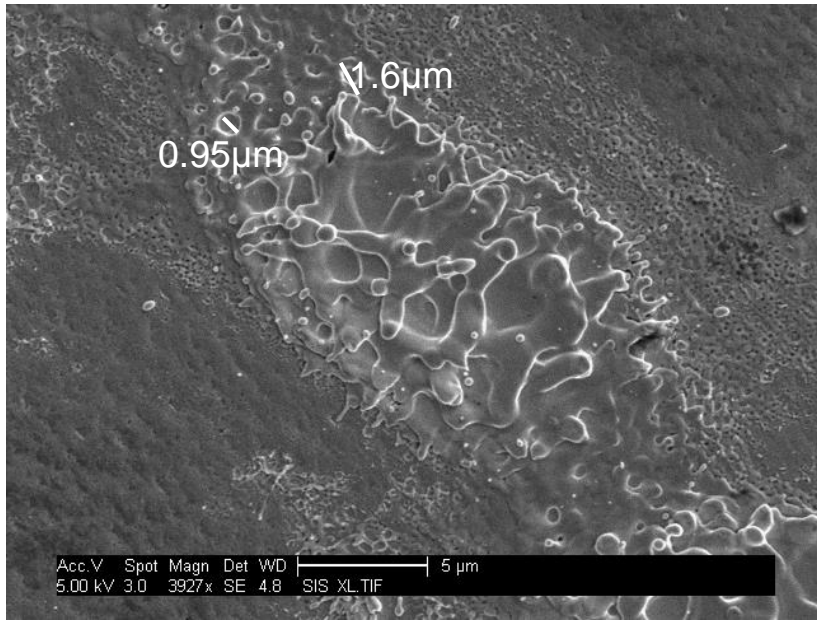


RF

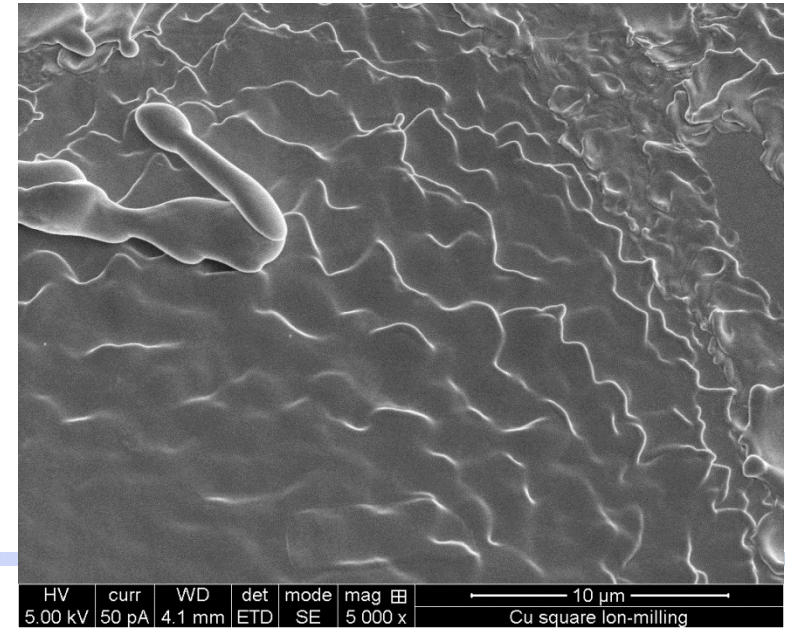
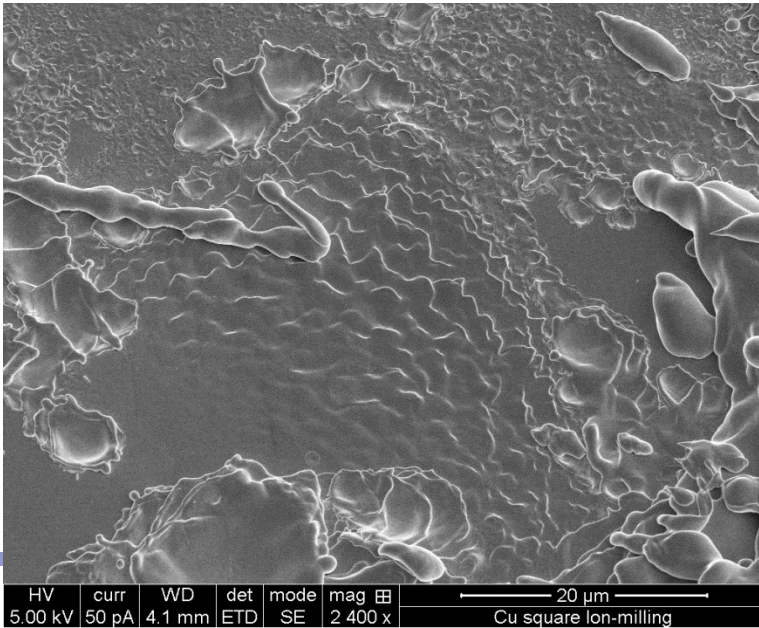


# More images of similarities (with a DC sample)

LASER



DC





## Conclusions

- Applied SEM+FIB to identify pre-BD events

→ as of now no identifiable pre-BD features. But are we at the right location?

Possible observations of pre-BD near the BD site?

- BD sites show rich collection of features – similar to those observed at RF

## Future plans and goals

- Using additional samples – identify pre-BD areas
- Once these are identified - analyze also using TEM (identify modifications of cellular structure)
- Via similarity to laser ablation features – identify energies of BD events



Thank you very much for your attention!

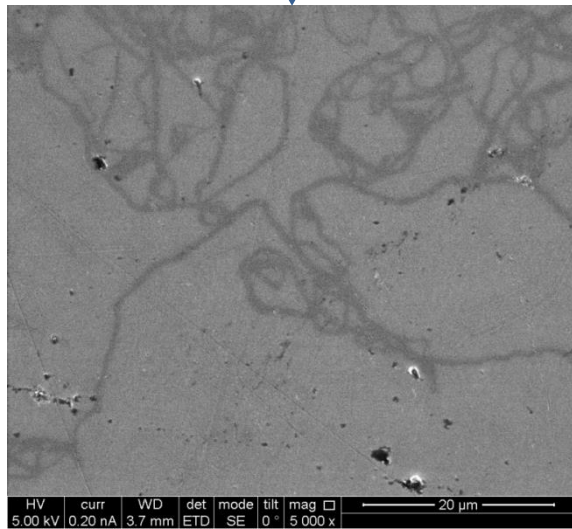
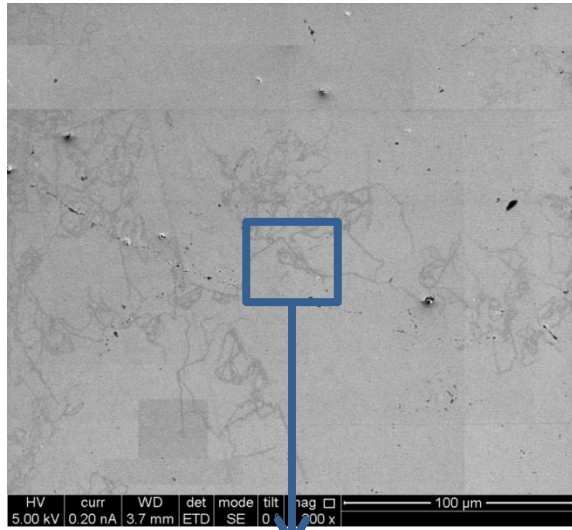


Spare slides



# Heat treated and polished – BD effects

Wormlike features - all over the sample



Splashes

