6: Welding Plan			
Item	**Document**	**Submitted**	**Accepted**
Beamline Port Tube and Adaptor Assembly (weld map)	13-0017-0150-A73.pdf	7-Nov-14	
Electron Beam Welding Data Sheet ~~(WPQR)~~	NWV-EBW-001.pdf	7-Nov-14	
Electron Beam Welding Data Sheet ~~(WPQR)~~	NWV-EBW-002.pdf	7-Nov-14	
Electron Beam Welding Data Sheet ~~(WPQR)~~	NWV-EBW-003.pdf	7-Nov-14	
Electron Beam Welding Data Sheet ~~(WPQR)~~	NWV-EBW-004.pdf	7-Nov-14	
Electron Beam Welding Data Sheet ~~(WPQR)~~	NWV-EBW-005.pdf	7-Nov-14	
Brazing Procedure Qualification (BPQR)	NWV-BRZ-001.pdf	7-Nov-14	
Welding Procedure Specification (WPS) Nb to Nb	NWV-WPS-001_Rev2_Sciaky_Nb-Nb_140926.pdf	7-Nov-14	
WPS Nb to NbTi	NWV-WPS-002_Rev2_Sciaky_Nb-NbTi55_140926.pdf	7-Nov-14	
Brazing Procedure Specification (BPS) Nb to Stainless	NWV-BPS-001_Rev1_Nb-SS_140723.pdf	7-Nov-14	
Braze Samples Certified Test Report	NWV-BPS-001_BNL001100825591001.pdf	7-Nov-14	
Welding Operator Performance Qualification			
Brazing Operator Performance Qualification			