



Calculations for the bolted helium vessel

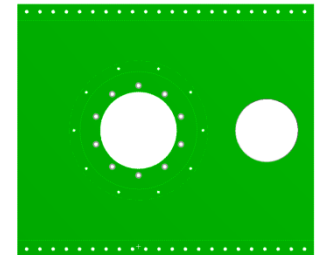
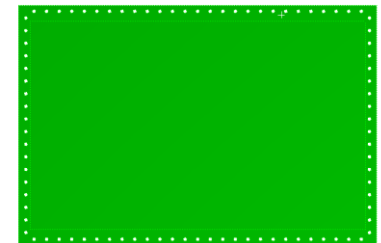
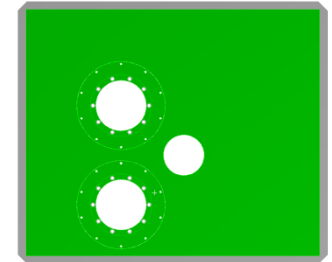
February 2nd 2015

Norbert Kuder, EN/MME

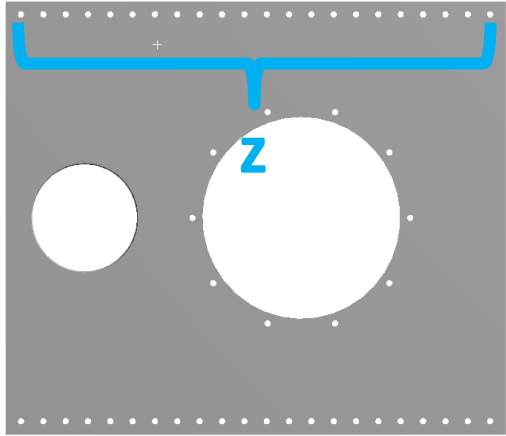
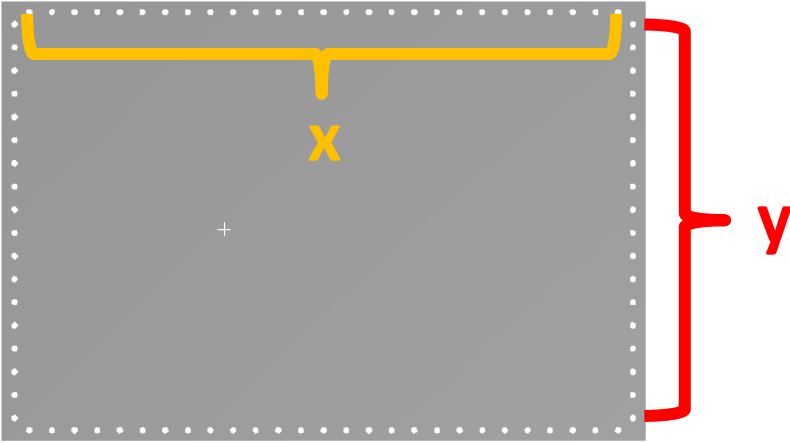
Input

Pitch p [mm]	0.8
Bolt diameter d [mm]	5
Tensile stress area At [mm²]	14.18
Corresponding bolt diameter in ANSYS d1 [mm]	4.05
Pretension constant K	0.8
Titanium proof stress Sp [MPa]	225
Preload F [N]	2552.86
Wrenching torque T [Nm]	2.55

Top/bottom wall area A1 [mm²]	220000
Weight of the top/bottom wall Q1 [N]	294.3
Larger side wall area A2 [mm²]	215000
Weight of the larger wall Q2 [N]	196.2
Smaller side wall area A3 [mm²]	161000
Weight of the smaller side wall Q3 [N]	117.72
Total weight (vessel + cavity) Q [N]	1765.8
Pressure Pr [MPa]	0.18
Force from pressure F1 [N]	39600
Force from pressure F2 [N]	38700
Force from pressure F3 [N]	28980
Coefficient of static friction μ	0.3



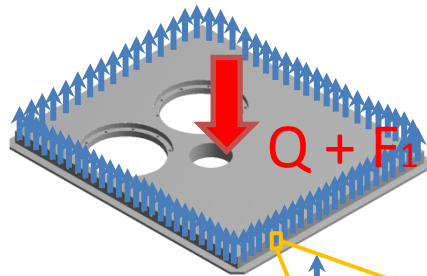
Number of bolts



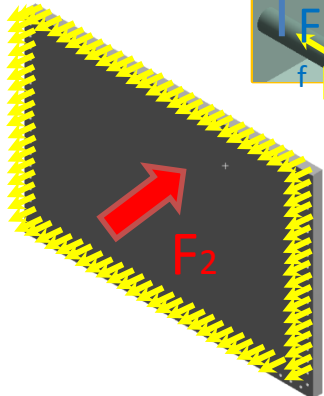
Number of bolts in a row x
27
Number of bolts in a row y
18
Number of bolts in a row z
22

Calculations

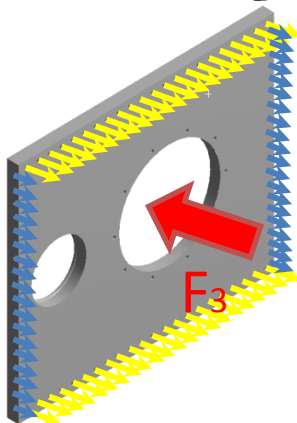
Shear Carried by Friction



$$x + z = \frac{F_1 + Q}{2\mu F}$$



$$x + y = \frac{F_2}{2F}$$



$$\mu y + z = \frac{F_3}{2F}$$

$$x > \frac{Q + F_1 + \mu^2 F_2 - \mu F_3}{2F\mu(\mu + 1)}$$

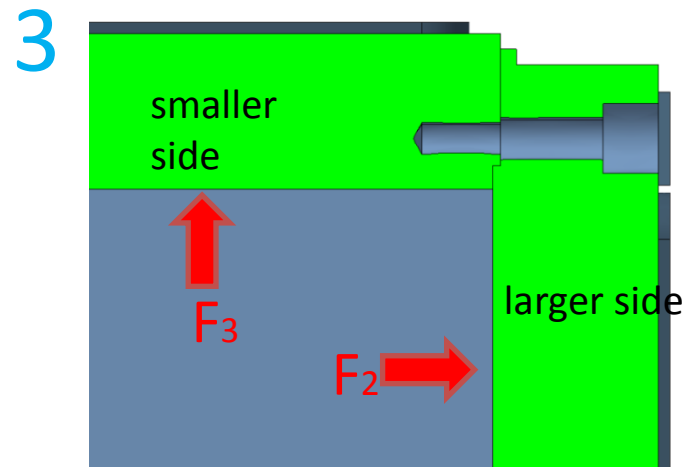
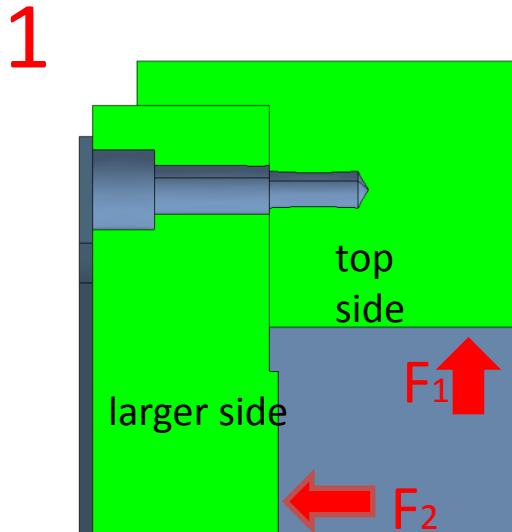
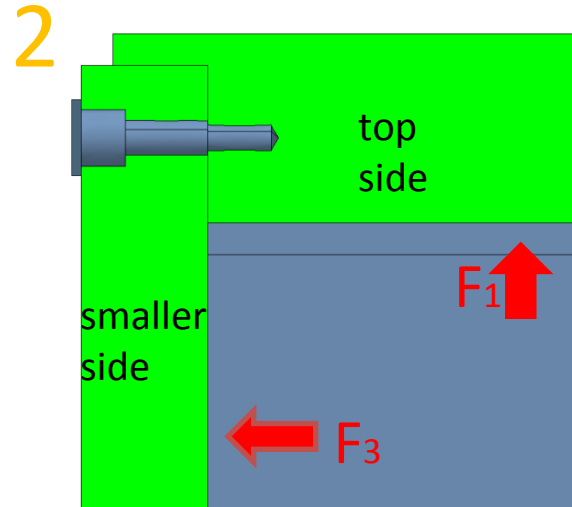
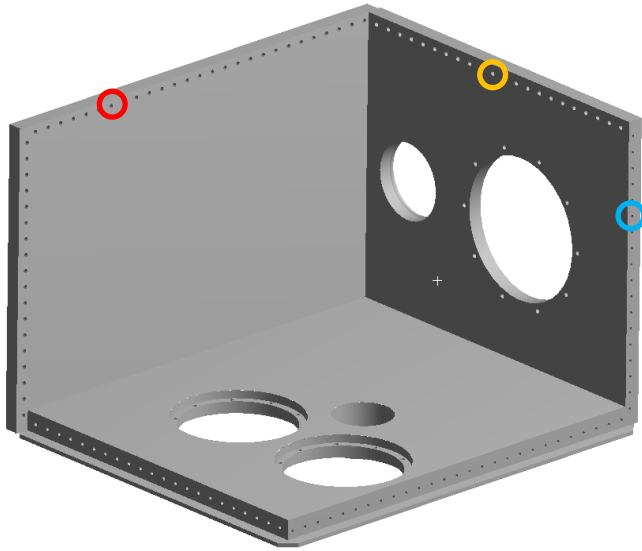
$$y > \frac{-Q - F_1 + \mu F_2 + \mu F_3}{2F\mu(\mu + 1)}$$

$$z > \frac{Q + F_1 - \mu F_2 + F_3}{2F(\mu + 1)}$$

Min number of bolts in a row x	18
Min number of bolts in a row y	0
Min number of bolts in a row z	9

Calculations

Shear Carried by Bolts



Calculations

Shear Carried by Bolts

$$\tau_{1,2} = \frac{F_1 + Q}{2A_t(x + z)}$$

$$\tau_3 = \frac{F_3}{2A_t(y + z)}$$

$$\sigma_{1,3} = \frac{F_2}{2A_t(x + y)}$$

$$\sigma_2 = \frac{F_3}{2A_t(y + z)}$$

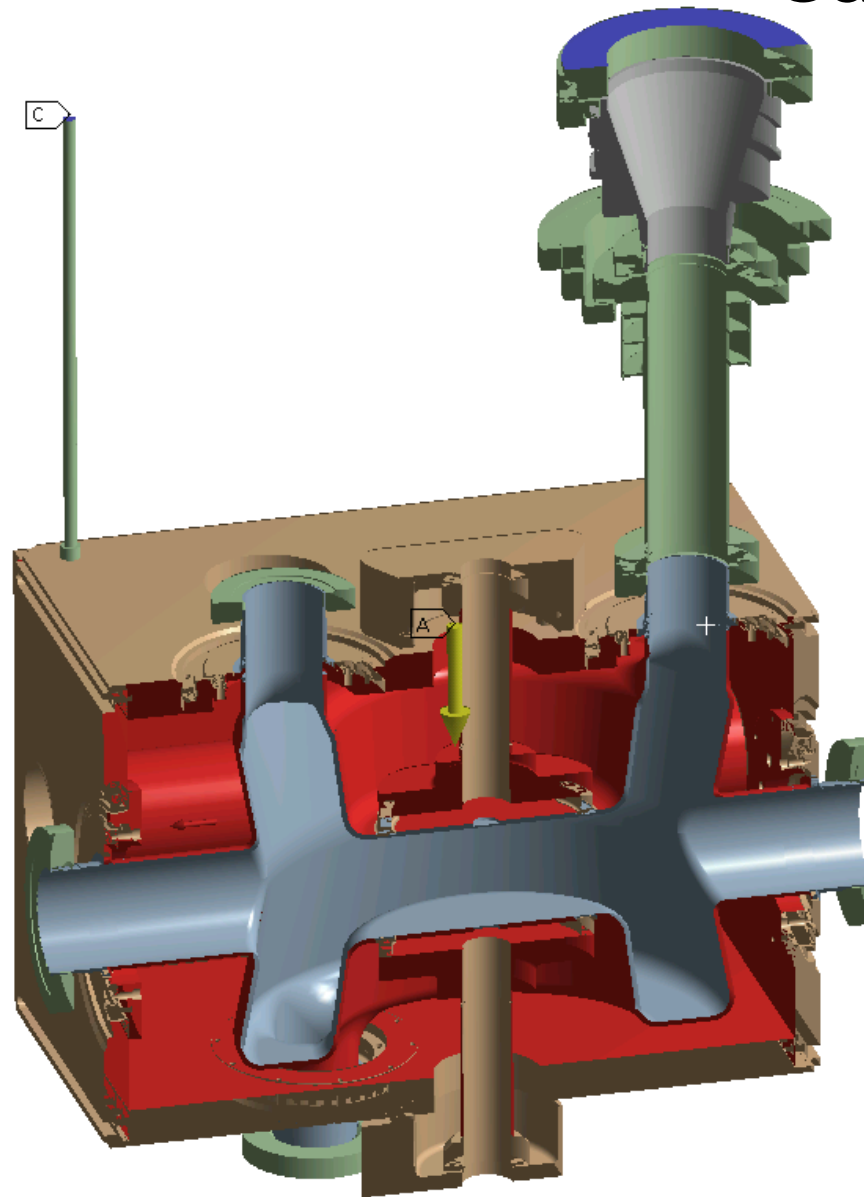
$$\sigma_{ri} = \sqrt{(\sigma_0 + \sigma_i)^2 + 4(\tau_i)^2}$$

Shear stress for the bolts 1 τ_1 [MPa]
29.76
Shear stress for the bolts 2 τ_2 [MPa]
29.76
Shear stress for the bolts 3 τ_3 [MPa]
25.54
Normal stress for the bolts 1 σ_1 [MPa]
30.32
Normal stress for the bolts 2 σ_2 [MPa]
25.54
Normal stress for the bolts 3 σ_3 [MPa]
30.32
Prestress σ_0 [MPa]
180
Combined stress σ_{r1} [MPa]
218.58
Combined stress σ_{r2} [MPa]
213.99
Combined stress σ_{r3} [MPa]
216.43
Safety factor η_1
1.03
Safety factor η_2
1.05
Safety factor η_3
1.04

Calculations

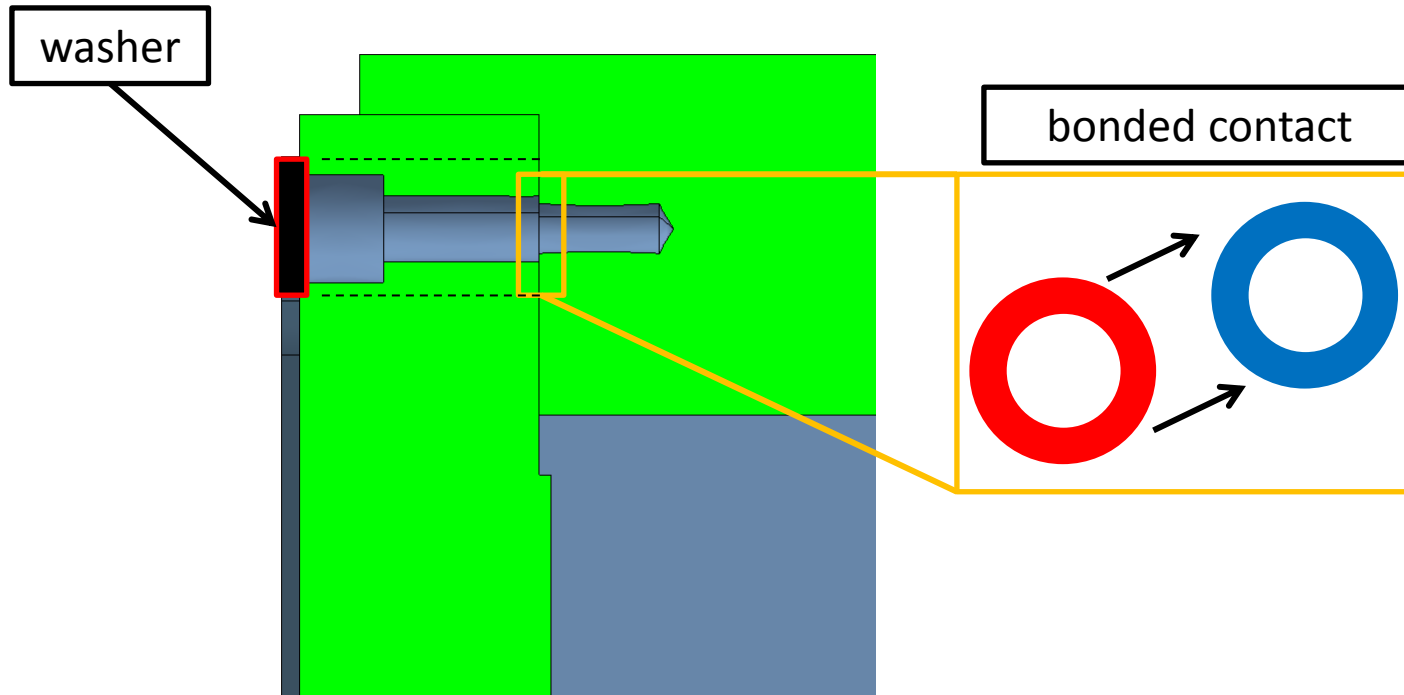
FEA

- A** Standard Earth Gravity: 9806.6 mm/s²
- B** Pressure: 0.18 MPa
- C** Fixed Support 2
- D** Fixed Support



Contact

For each bolt the washer face was projected onto the adjacent faces of the walls and after that the faces were stuck.



Stress on cavity (TBC)

A: Static Structural
Stress Intensity 2
Type: Stress Intensity
Unit: MPa
Time: 1

