





SS1/SS2 Lessons Learned

- *Will need to retrain after warming*
- *~13 quenches*
- *recool magnet after quench >500l of LHe*
- *4-5 hours to recover and settle*
- *additional quenches w/new forces*
- *~6 seconds for 5 coils to quench*
- *transients ~100 μ s*



FC2 Lessons Learned

- *few quenches for training*
- *remembers training even after thermal cycle*
- *using cryocoolers to re-cool; ~3 days to recover*
- *additional quenches w/new forces (?)*



Integrated QPS

- **QPS is Quench Protection System**
- **existing systems:**
 - ◆ **Fermilab TD – SS**
 - ◆ **Daresbury – FC (and DS)**
- **must keep existing QD functionality**
 - ◆ **identify similarities and differences**
 - ◆ **keep all? reuse parts? completely new?**
- **determine requirements: SS, FC**
- **outline integrated system**

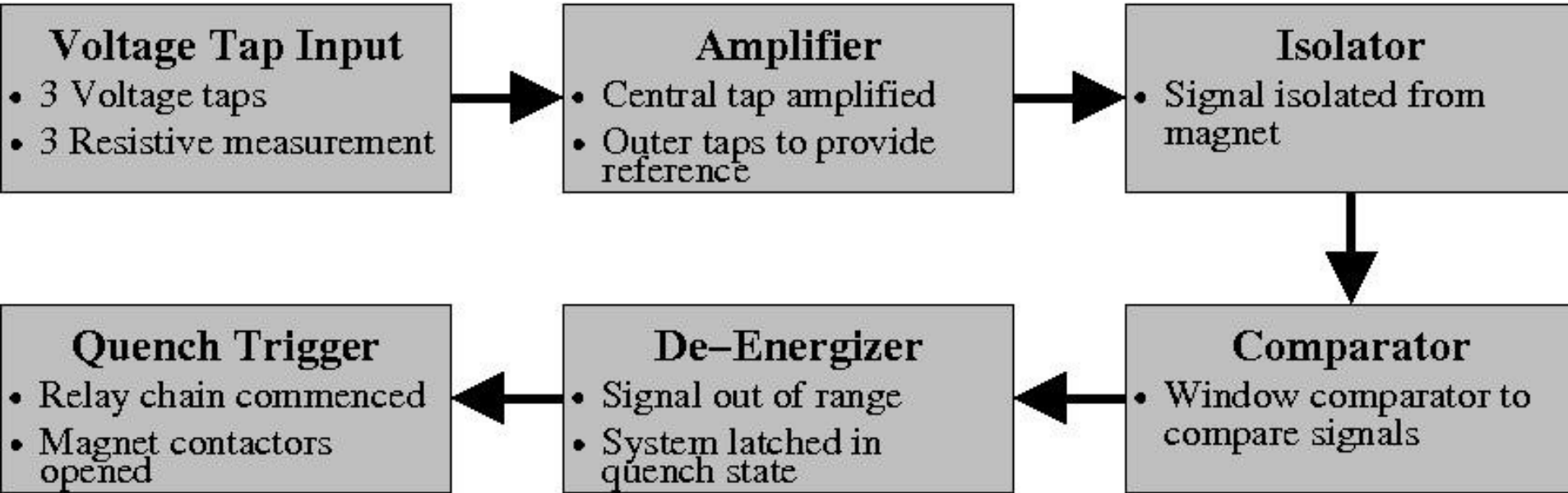


For each system:

- ***number of voltage taps***
- ***signals for quench detection***
- ***coupling of these signals***
- ***dynamic range of the signals***
- ***requisite time resolution for transients***
- ***duration of quench***

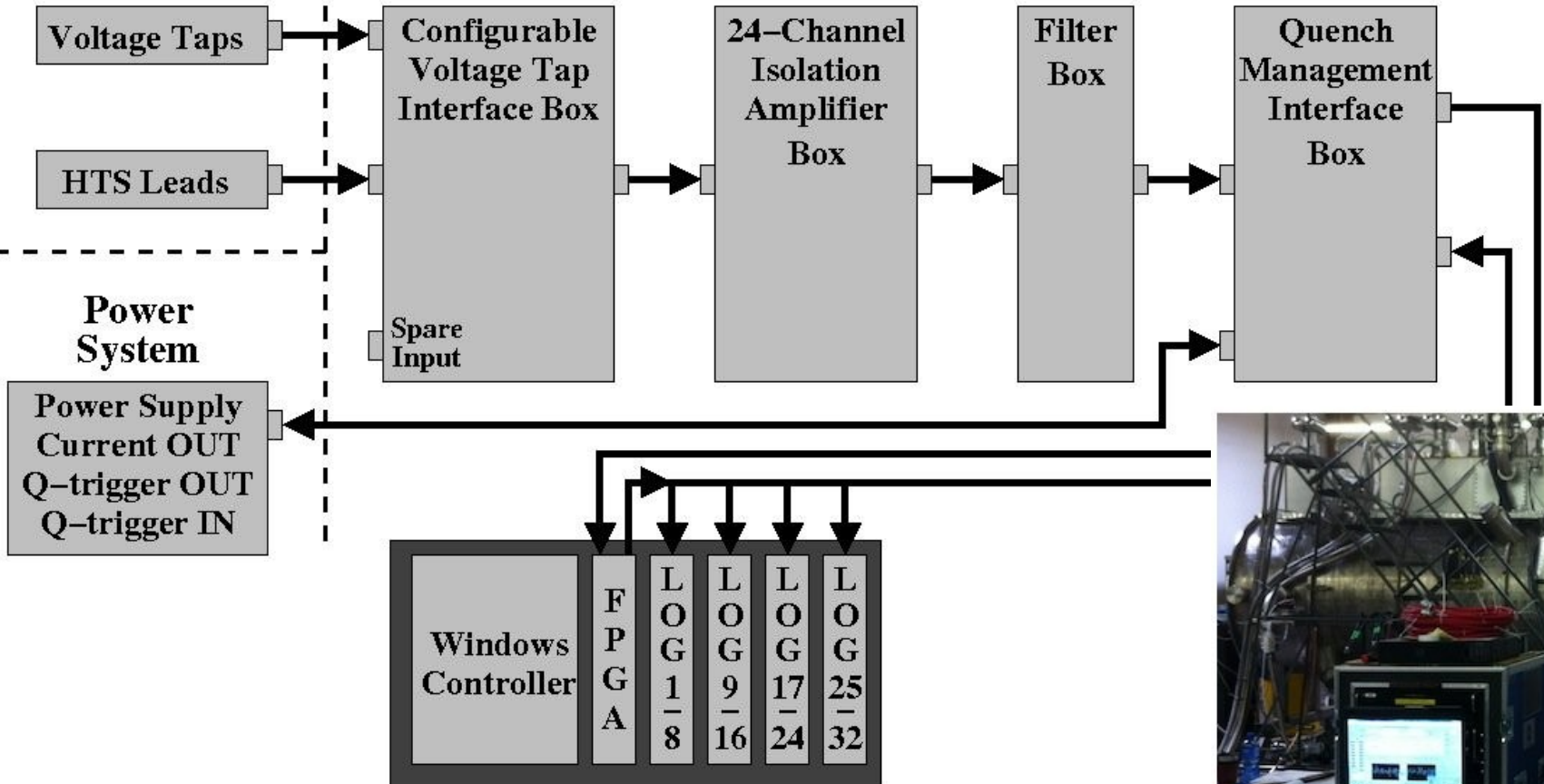


Existing Systems



Instrumentation Tree

Portable DAQ & Quench Protection System



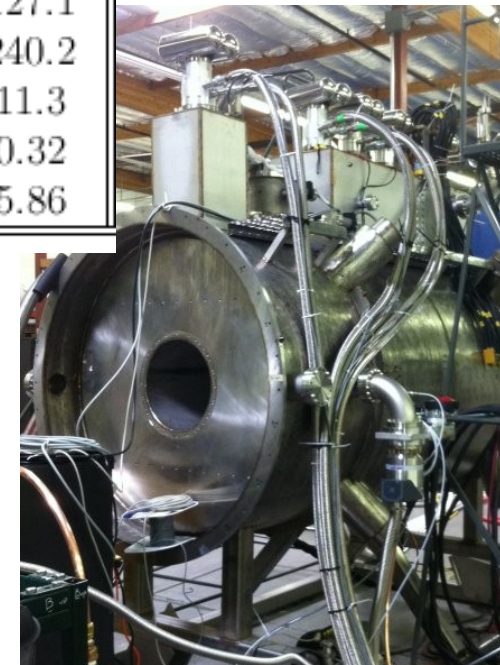


SS2 As Built

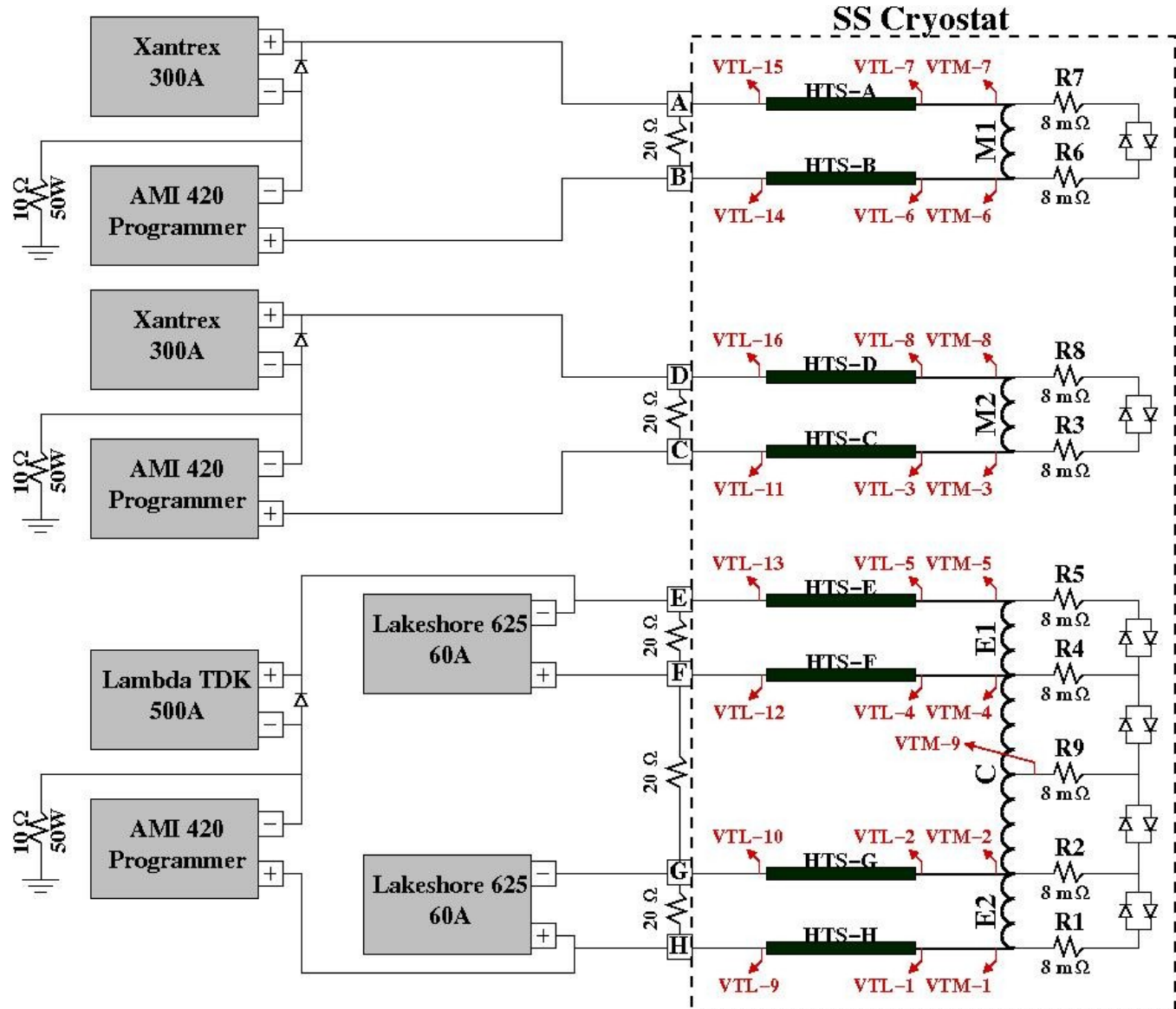
Table 1: Summary of MICE Spectrometer Solenoid Magnet (SS2) Parameters.

Parameter	M1	M2	E1	C	E2
Coil inner radius (<i>mm</i>)	258	258	258	258	258
Coil thickness (<i>mm</i>)	46.2	30.9	60.9	22.1	67.8
Coil length (<i>mm</i>)	201.3	199.5	110.6	1314.3	110.6
Current Center Axial Position (<i>mm</i>)	124.0	564.0	964.0	1714.0	2464.0
Number of layers	42	28	56	20	62
Number of turns/layer	115	114	64	768	64
Number of turns	4830	3192	3584	15360	3968
Coil current density (<i>A/mm²</i>)	137.7	147.8	124.3	147.7	127.1
Coil current (max) (<i>A</i>)	264.8	285.6	233.7	275.5	240.2
Coil self inductance (<i>H</i>)	12.0	5.0	9.0	40.0	11.3
Coil Stored Energy (<i>MJ</i>)	0.42	0.20	0.26	1.55	0.32
Peak Field in Coil (<i>T</i>)	5.30	4.32	5.68	4.24	5.86

- **25 voltage taps**
 - 8 pairs on HTS leads
 - 8 pairs on LTS leads
 - 6 across coils
- **resistively coupled/isolated**



SS Simplified Layout



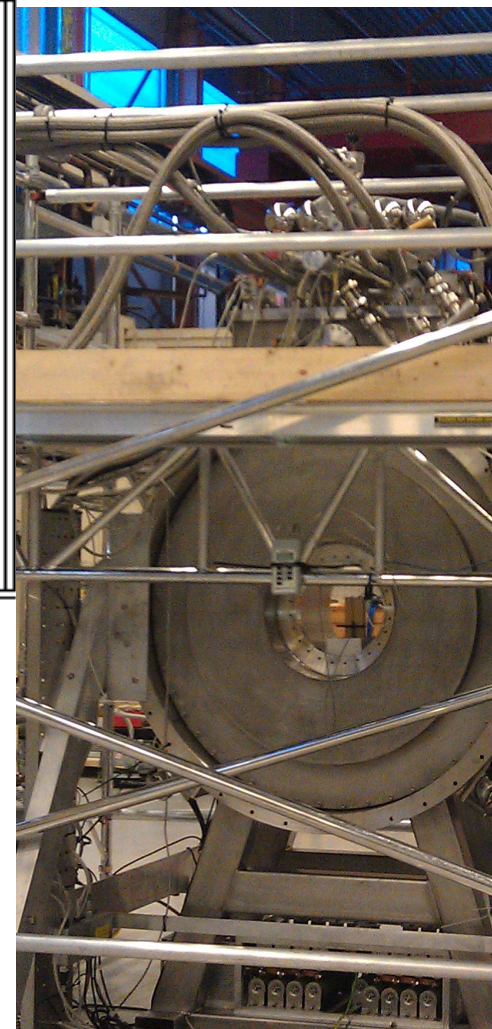


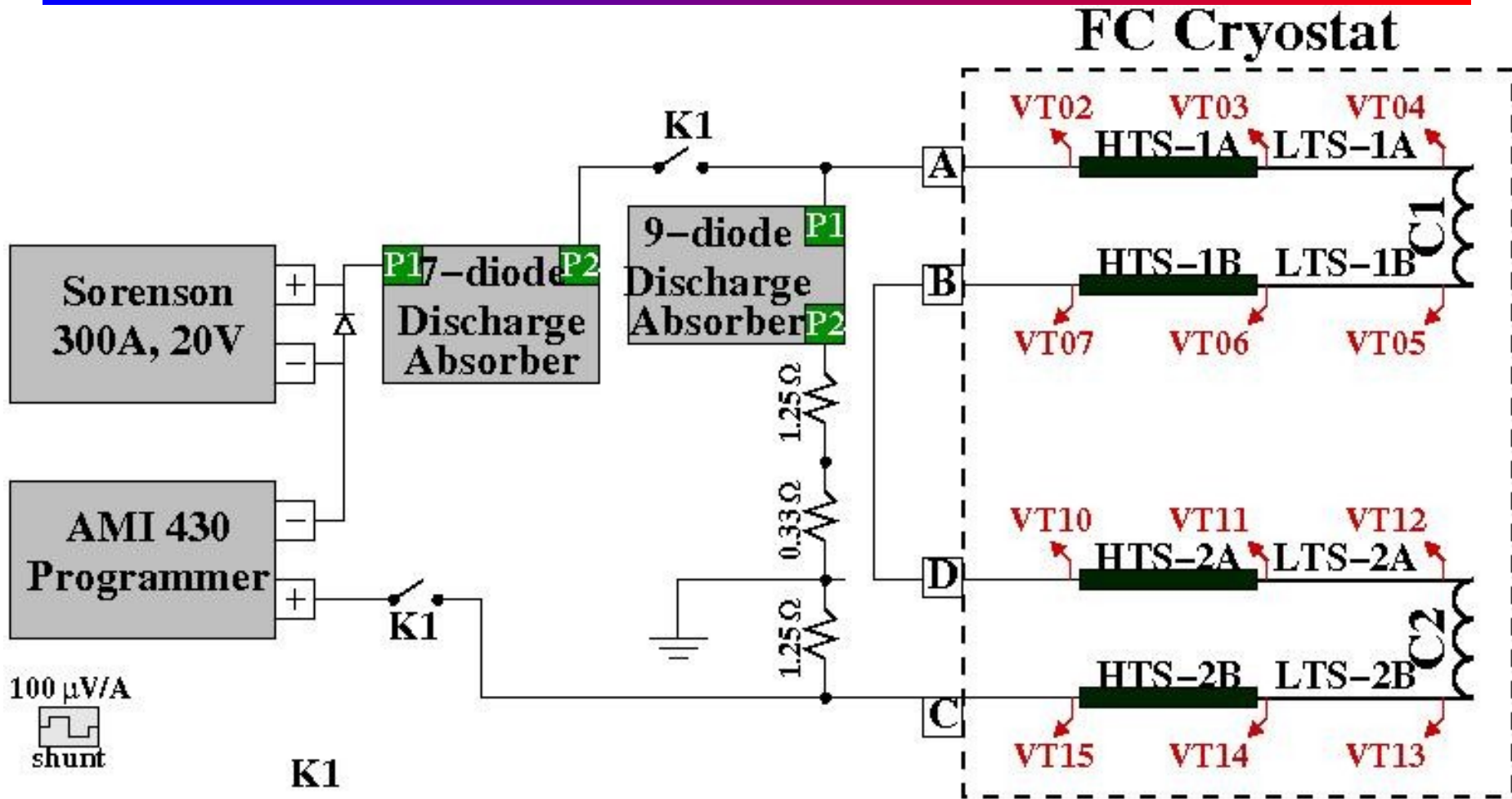
FC1 As Built

Table 1: Summary of MICE Focus Coil Solenoid Magnet (FC) Parameters.

Parameter	C1	C2
Coil inner radius (<i>mm</i>)	267.6	267.6
Coil thickness (<i>mm</i>)	94.3	94.3
Coil length (<i>mm</i>)	213.3	213.3
Current Center Axial Position (<i>mm</i>)	239.3	405.4
Number of layers	84	84
Number of turns/layer (average)	134	134
Number of turns	11256	11256
Coil current density (<i>A/mm²</i>)	125.8	125.8
Coil current (max) (<i>A</i>)	224.8	224.8
Coil self inductance (<i>H</i>)	80.3	80.3
Coil Stored Energy (<i>MJ</i>)	2.03	2.03
Peak Field in Coil (<i>T</i>)	7.52	7.52

- **12 voltage taps**
 - 4 pairs on HTS leads
 - 4 pairs on LTS leads
 - 2 across coils
- **resistively coupled/isolated**







Other Considerations

- **Considerations**
 - ◆ *common mode*
 - ◆ *ground loops*
 - ◆ *cable inductance*
- ***Testing plan must be properly detailed***
- ***Run Control and State Machine key components of operation***
- ***MICE note 435***



History

- Summer 2013 – S.Griffeths/T.Hartnett/P.Hanlet discussed QPS integration document
- November 2013 – Sandor Feher (FNAL TD) joined effort to identify needs of SS QPS
- February 2014 – Wang NMR, task force determined plan and needs for overlap of both SS & FC systems
 - leave QPS as is
 - add active ground(earth) (AGF) fault detection for SS and FC
- Sandor led effort to develop QPS requirements document
- SS Specifications document followed
- September 2014 – specifications agreed and plan made to build QPS racks at FNAL TD
- Beginning January, sent DL style rack to US for build



Present Status

- **DL system**
 - No significant changes from acceptance runs
 - 2 QPS in single rack
 - All parts in hand
- **FNAL system**
 - minor changes – additional channels for HTS/LTS leads
 - 2 QPS in single rack
 - FNAL to provide AGF for all magnets
 - DL style rack being populated at FNAL, ready in early March
 - commissioning in early March
 - shipping shortly after
- **All racks to be installed in RR2**
- **3rd rack to house AGF and transformer**



FNAL QPS



Present Status

- Each QPS is independent
- Each QPS generates its own trigger
- Data logging
 - each system has own LabView based data logging (fast logging)
 - LabView VI to fill slow data logging (average and rms) to archiver
 - want to standardize pre and post trigger times
 - will create OR of QPS triggers to force logging of all systems regardless of source
 - after post trigger, all data for quench to be written to disk
- Will pre-commission QPS systems in spring by running power supplies into short



Summary

- Independent QPS for each MICE Channel magnet
- DL/FNAL systems fully vetted during acceptance operations
- Minor modifications to each system for final integrated system
- FNAL system due mid-late March
- DL system due mid March
- Pre-commissioning planned after installation
- Triggering/Data logging plans in hand