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**European SCRF**

**Infrastructure**

**&**

**RF Test Facility at Saclay**

## *Main Requirements*

to prepare 9-cell cavity @ 1.3 GHz

- ⊖ Field Flatness ( no suitable equipment )
- ⊖ Electropolishing ( just for mono-cell )
- ? HPR - Clean Room - Assembly ( low ceiling for HPR )
- RF test in vertical cryostat ( CW )
- RF test in horizontal cryostat ( high power pulse )  
( cavity + auxiliaries )

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# Chemical Treatments



Electropolishing  
( mono cell )



BCP  
( multi cell )

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## *Clean Room*



HPR station  
not well adapted  
for 9-cell  
(1283 mm)

ceiling height 1350 mm  
(above HPR nozzle)



# Vertical Cryostat ( CV-1 )

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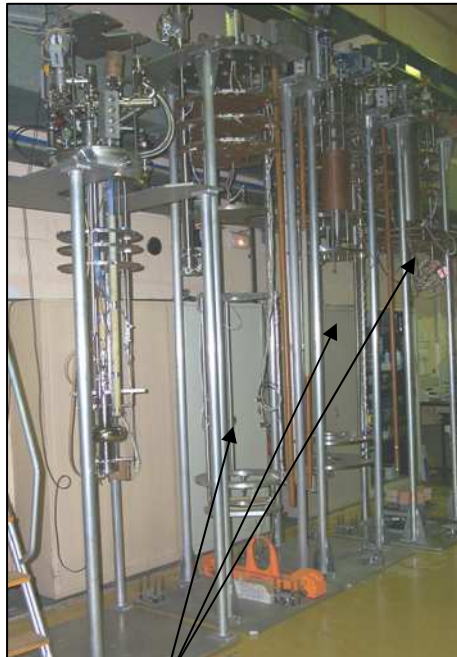
$\emptyset_{\text{useful}} = 700 \text{ mm} - H = 2.92 \text{ m} - H_{\text{LHe}} = 1.2 \text{ m} @ 1.7\text{K}$

Consumption 1500 liters / test

2 vacuum pumping groups ( roots : 1900 m<sup>3</sup>/h - 1 g/s @ 13 mb )

CW RF power unit 200 W ( 700 to 1500 MHz)

Magnetic shields ( $\mu$ metal & coils) -  $B_{\text{res}} \sim 2\text{mG}$



3 inserts



cavity connected



ready for RF test

# Horizontal Cryostat ( CryHoLab )

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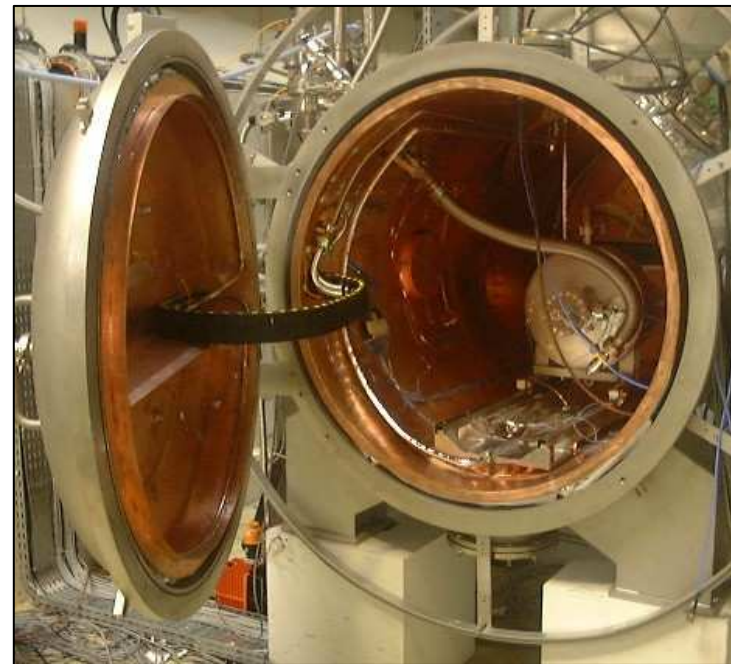
$\emptyset_{\text{useful}} = 700 \text{ mm} - L_{\text{useful}} = 1.5 \text{ m}$

Consumption 30 liters / hour

Magnetic shields (  $\mu$ metal - coils ) -  $B_{\text{res}} \sim 20 \text{ mG}$



cryoperm structure  
around the cavity





# *Horizontal Cryostat (CryHoLab)*

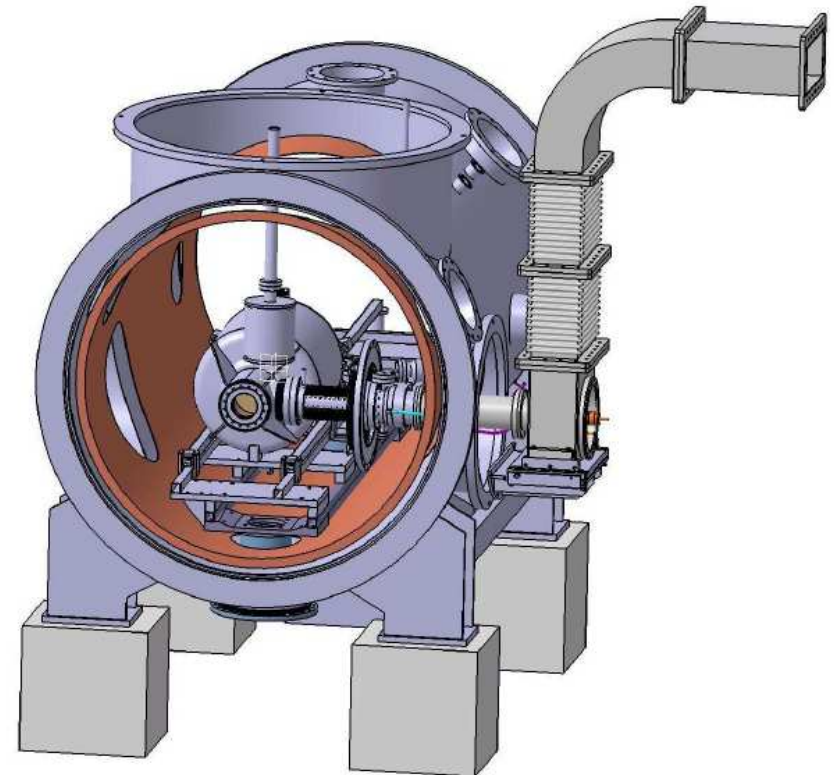
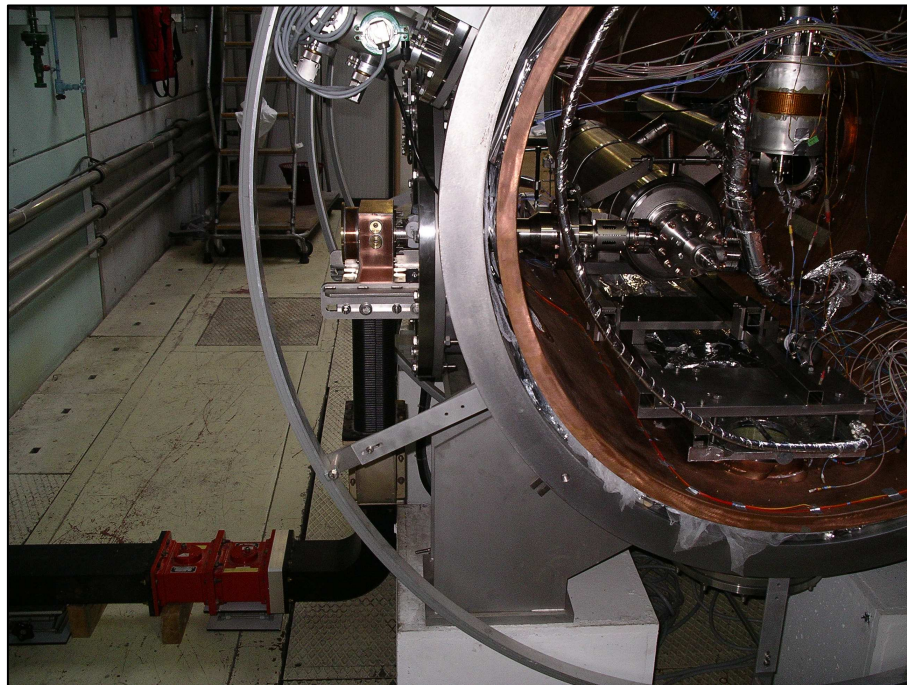
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Possibility to test cavities at 1.3 GHz or 700 MHz

( separate RF power ports )



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# Helium Cryogenic Plant ( CryHoLab )



1.7 K → pumping group  
roots : 4 g/s @ 13 mb



Gas Storage  
(100 m<sup>3</sup>)



Compressor  
315 kW - 1600 m<sup>3</sup>/h



Liquefier 140 l/h  
Buffer tank 2000 l



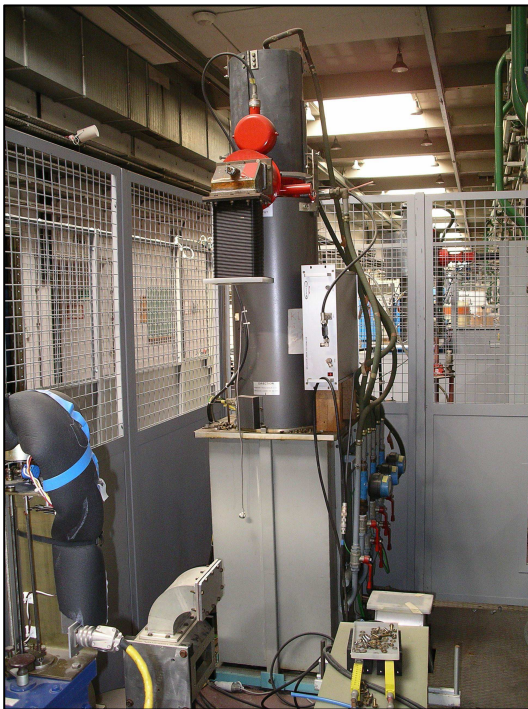
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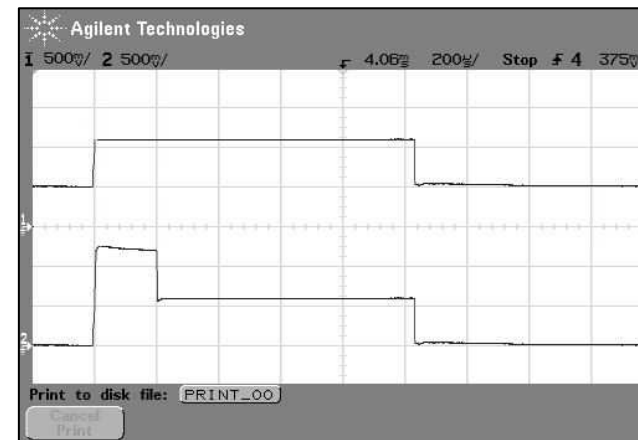
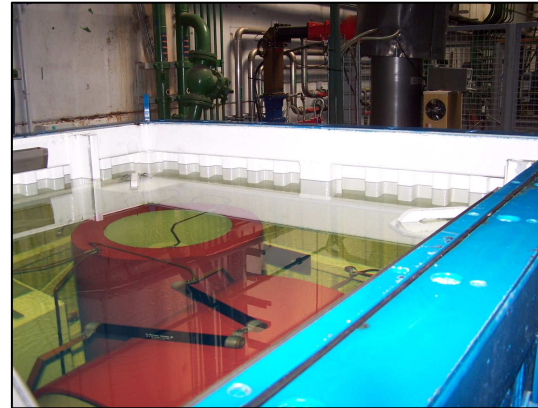
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# *Pulsed RF Power ( 1.3 GHz )*

Thales Klystron  
1.5 MW - 1 ms - 10 Hz



Modulator (oil 4500 l)



RF power without or with pre-pulse  
P (1ms) or 4P/P (200μs / 800μs)

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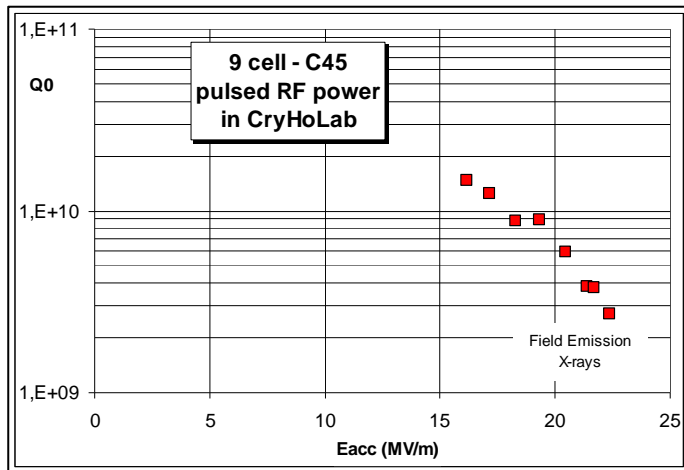
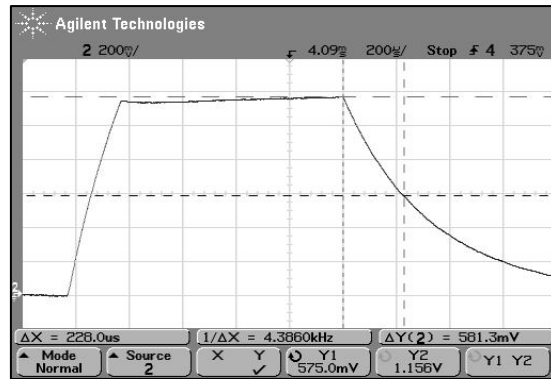


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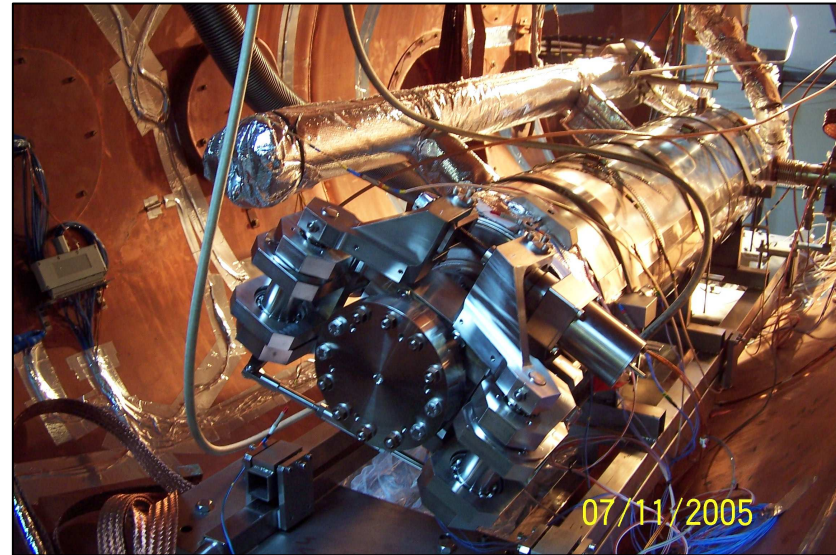
# Test of 9-cell Cavity in CryHoLab



RF flat top  
on  $P_{\uparrow}$



Pulsed RF Test @ 1.7 K



full equipped cavity (C45)  
with TTF III coupler  
and piezo cold tuning system

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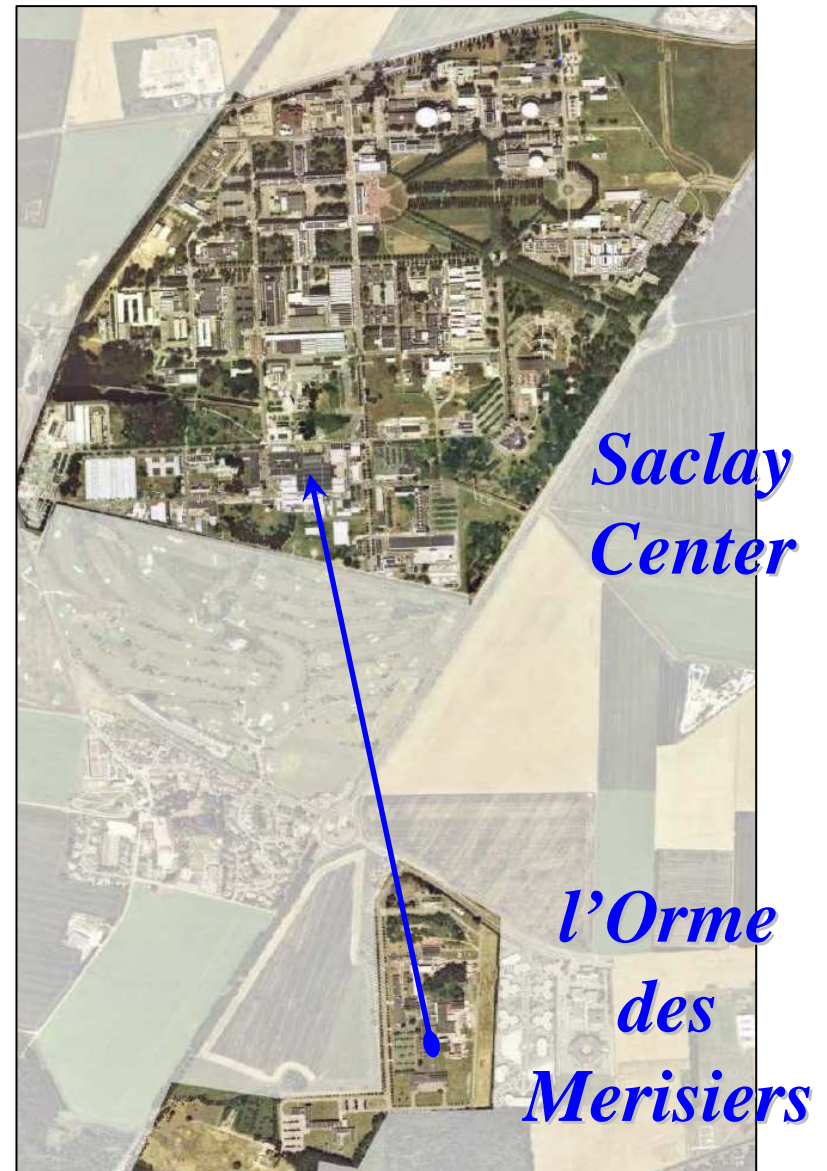
## *Facilities Transfer*

First step : May - Dec. 2006

Vertical & Horizontal cryostats  
Helium plant (liquefier...)  
RF Power (klystrons...)

Second step:  
mid 2007 ?

Chemistry  
New Clean Room  
(Spiral2 project)  
28 → 53 m<sup>2</sup>





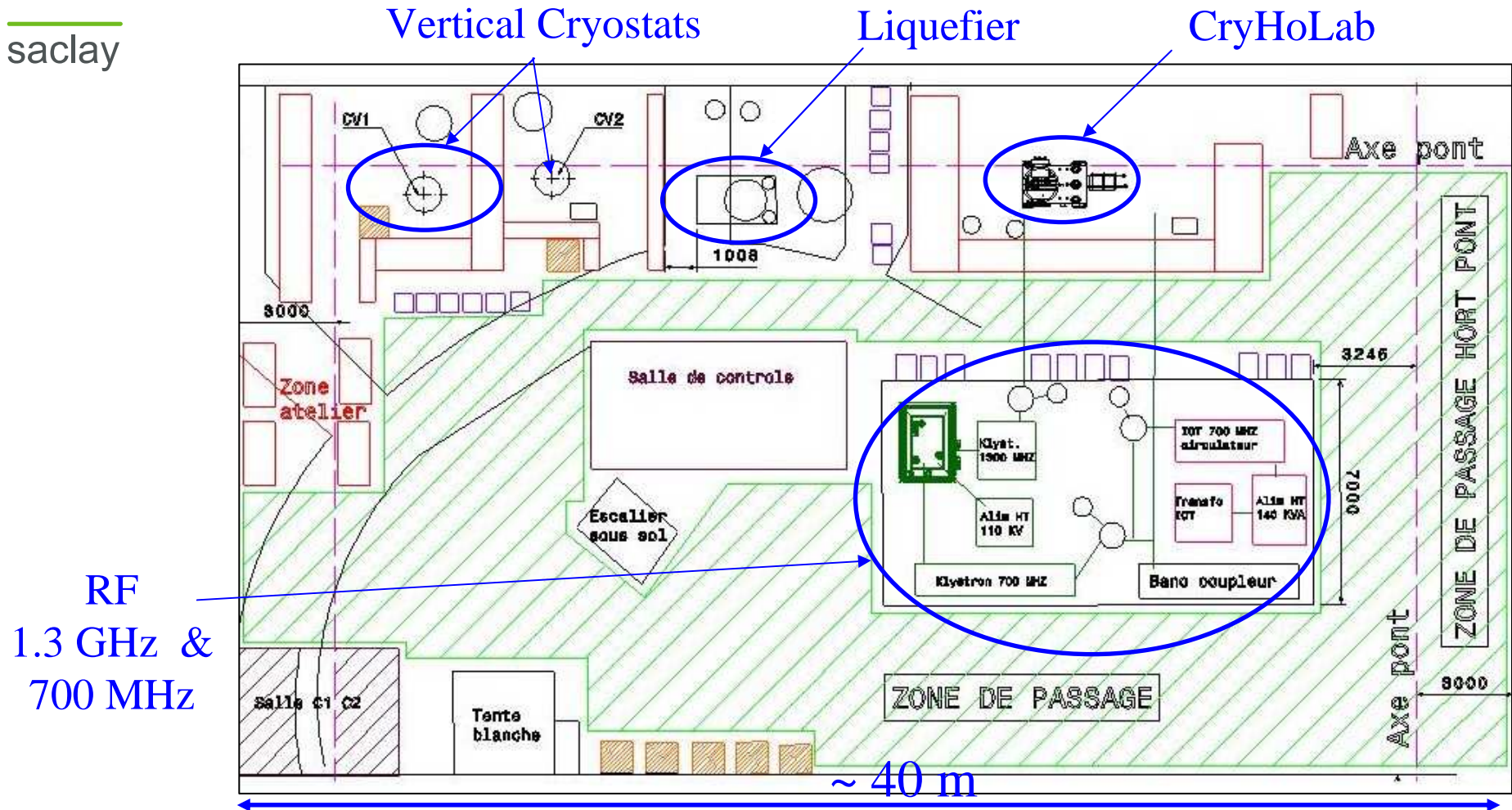
# New Experimental Site

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grouping together in same area



RF  
1.3 GHz &  
700 MHz