

The LHCb VELO Upgrade

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On behalf of the LHCb VELO Upgrade Group

VERTEX 2015

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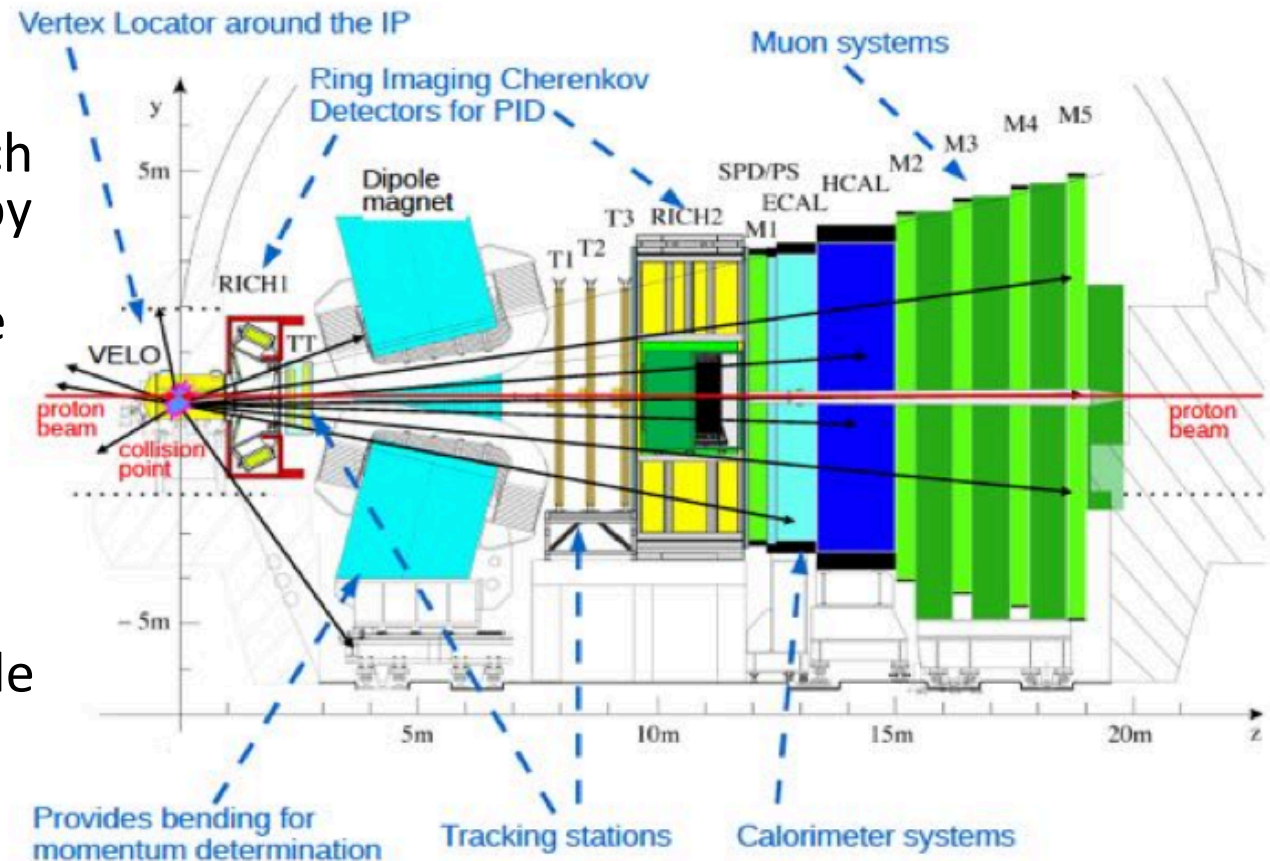


Overview

- Introduction to LHCb detector
- Upgrade motivation
- Timeline
- Brief VELO overview
- Upgrade challenges
- Upgrade details
 - Sensors
 - VeloPix
 - Micro-channel cooling
 - RF foil
- Test beam
- Summary

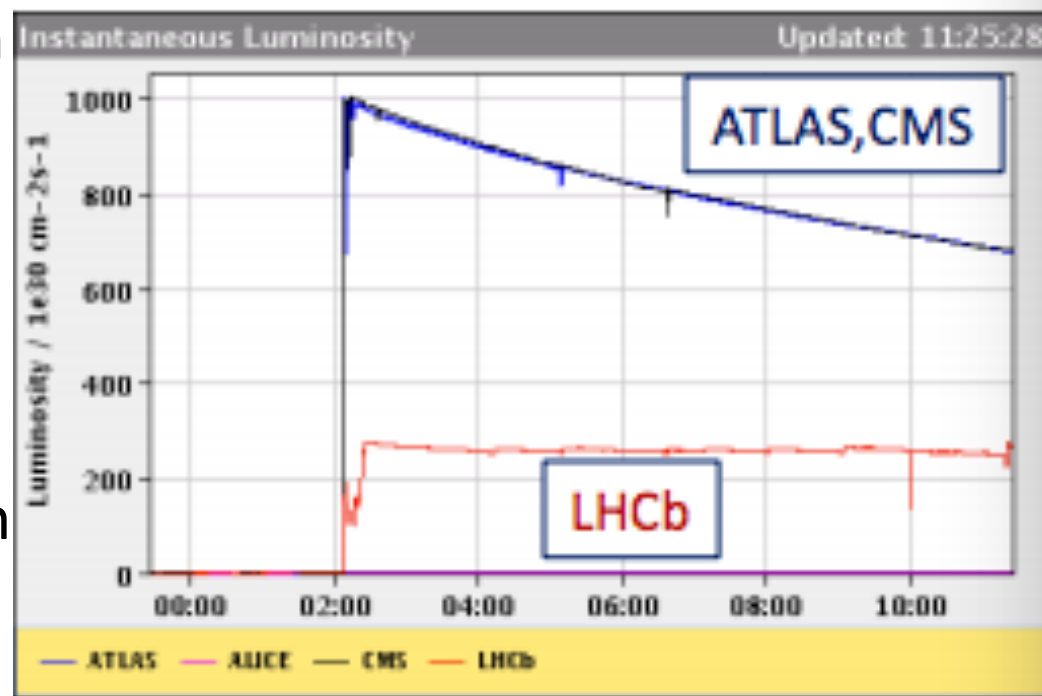
The LHCb Experiment

- Single arm spectrometer designed to search for New Physics by studying CP violation and rare decays of beauty and charm particles at LHC.
- Excellent vertex and momentum resolution, particle ID and flexible triggering



Why do we need to upgrade

- More statistics needed as no deviation has been observed from the Standard Model
- LHCb runs at a stable luminosity but may accept more from LHC
- LHCb runs at double the luminosity as it had been designed.
- Current detector is limited to 1 MHz full readout



Timeline

Beam Crossing	50 ns				-	25 ns				-	25 ns			
Start up	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022+	
TeV	0.9-7			8	LS 1				13-14		LS 2 LHCb Upgrade			
Instantaneous Luminosity	10^{32}	$3-4 \times 10^{32}$		4×10^{32}					$10 - 20 \times 10^{32}$					
Integrated Luminosity	3 fb^{-1}			$\sim 5 \text{ fb}^{-1}$					$> 50 \text{ fb}^{-1}$					

<http://cds.cern.ch/record/1443882/files/LHCB-TDR-012.pdf>

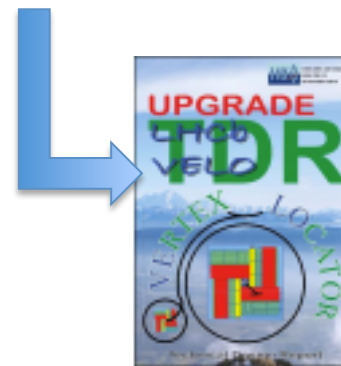


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<http://cds.cern.ch/record/1333091/files/LHCC-I-018.pdf>

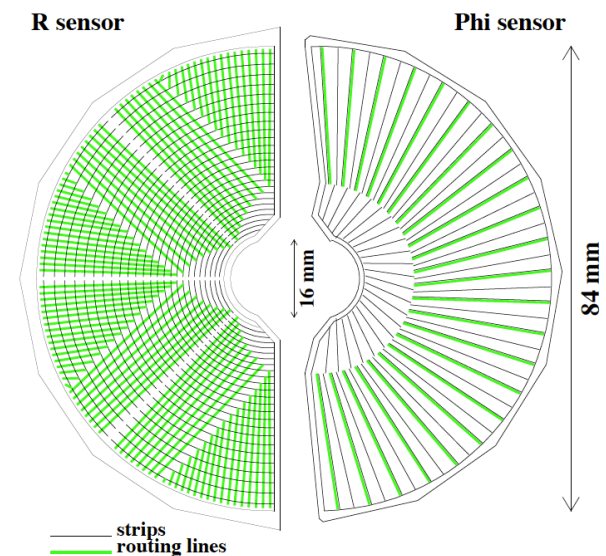
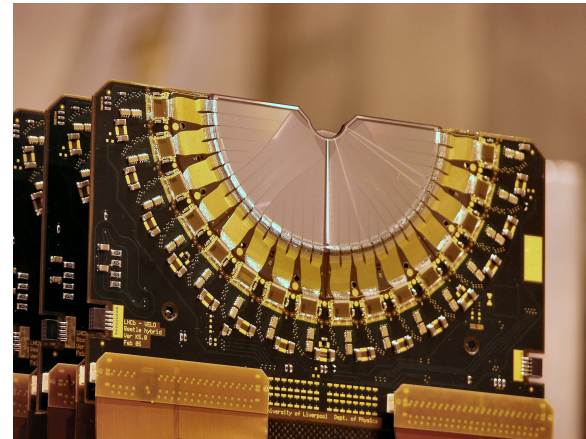
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<http://cds.cern.ch/record/1624070/files/LHCB-TDR-013.pdf>

The current VELO

- 88 silicon sensors in a R- Φ design 300 μm n-in-n Si
- Micro strip technology that is only 8.1 mm from the beam
- Separated from primary vacuum by thin RF foil
- Active CO₂ cooling



Changes for VELO

New VELO should have the same performance as the current VELO

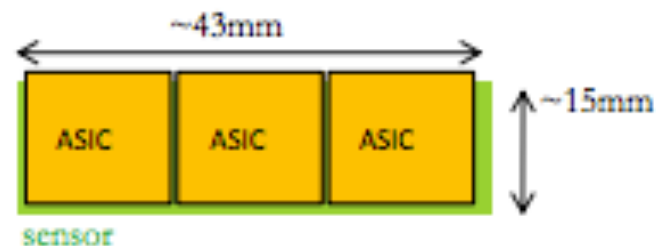
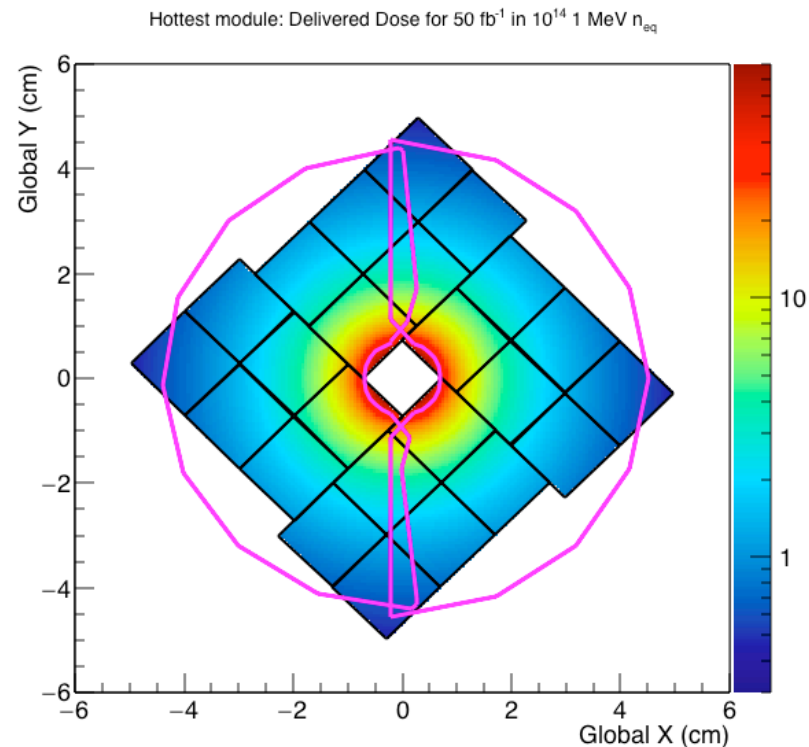
- From micro-strips to pixels
- Thinned sensor and readout chips
- 5.1 mm from beam (was 8.2mm)
- Readout data from every bunch crossing
- CO₂ cooling in micro-channels etched in Si
- New RF Foil

Challenges for the VELO upgrade

Non uniform Radiation Exposure	$8 \times 10^{15} n_{eq}/cm^2$ at the close edge $0.2 \times 10^{15} n_{eq}/cm^2$ at outer edge
HV tolerance	1000V after 50 fb^{-1}
Readout data rate	Approximately 33 track per event per module (LHC 40MHz)
Temperature operation	Less than -20 degrees at the tip close to the beam
ASIC power consumption	Less than 3W per ASIC and up to 36W per module

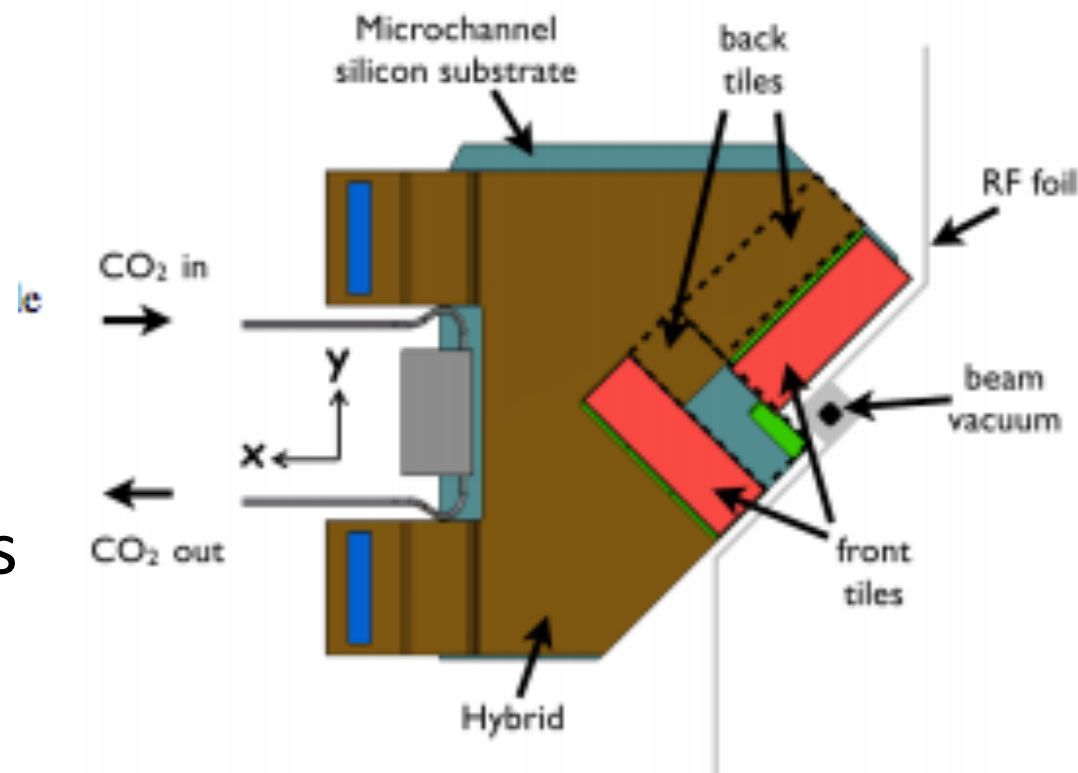
Silicon sensors

- Planar Silicon n-in-n or n-in-p
- 200 micron thickness
- 55 x 55 micron pixel size
- One tile is $\sim 43 \times 14$ mm
- Testing sensors from HPK and Micron
 - 200 μm n-on-p is baseline
 - Micron : n-on-n and n-on-p
 - HPK n-on-p
 - Micron batch also includes more aggressive guard designs and wafers with 150 micron thickness



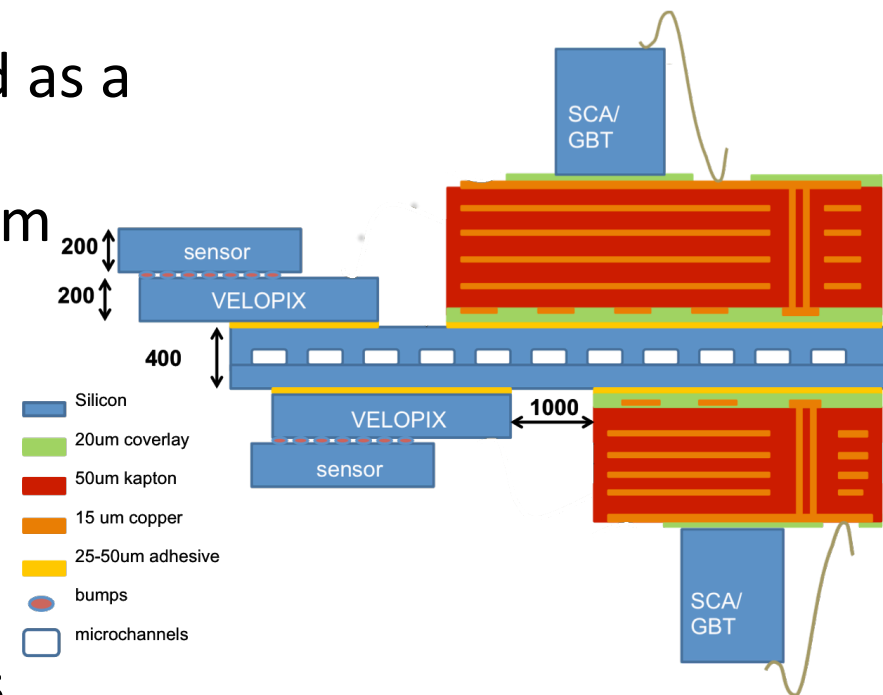
Modules

- 12 ASICs mounted on a L-shaped modules
- Four sensor tiles, two on each side of substrate
- Power and readout traces on Kapton flex
- Silicon substrate with etched micro-channels for evaporated CO₂ cooling



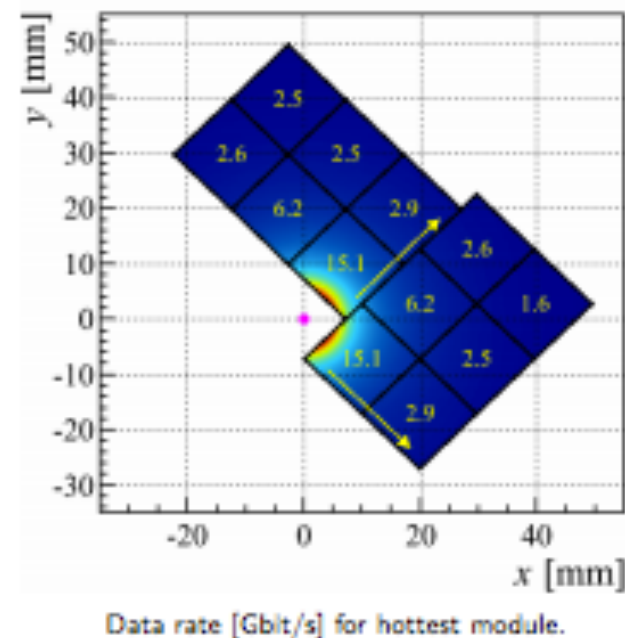
VeloPix ASIC

- MediPix → TimePix → TimePix3 → VeloPix
- VeloPix designed by CERN MediPix group and Nikhef
- TimePix3 ASIC are currently used as a prototype in beam tests
- 256 x 256 pixels, gives ~ 14x14mm active area
- 130nm CMOS technology
- Data driven readout
- Binary readout
- Zero suppressed data
- Fast front-end : Timewalk < 25ns
- Expected threshold ~1000e⁻



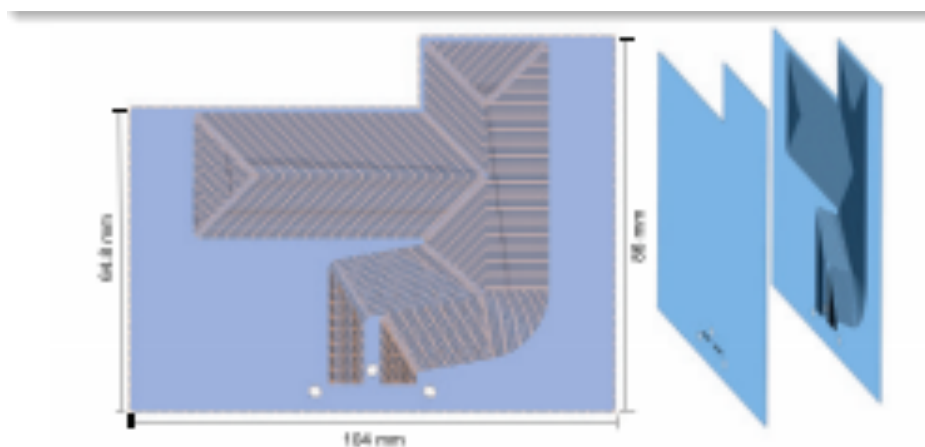
VeloPix challenges

- The hottest chips have approximately 600 (900) Mhits/s per chip
 - Grouping of pixel hits 2x4 super pixel (30% data reduction)
 - Increase output bandwidth
 - Optimize buffering
- Output bandwidth of VeloPix
 - Average 13Gbit/s ; peak 20Gbit/s
 - 4 links at ~ 5 Gbit/s



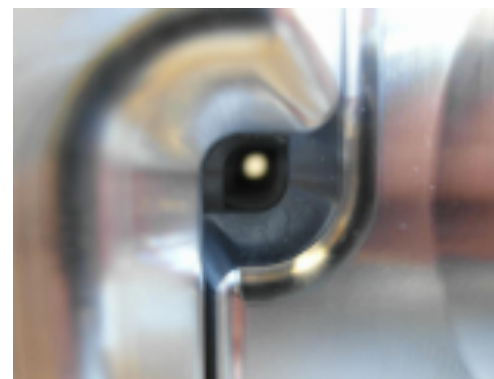
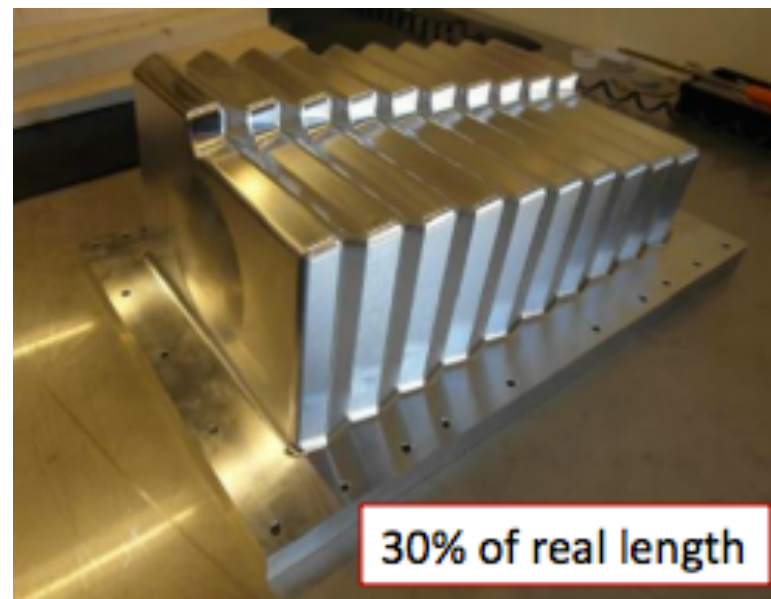
Micro-channel cooling

- Evaporative CO₂ flows via micro-channels etched into Silicon substrate.
- Bring the coolant directly to the power dissipation areas.
- Keep the sensors at -20 degrees to reduce damage from radiation
- Less material, no CTE mismatch
- Channel cross-section 120 x 200 μm^2



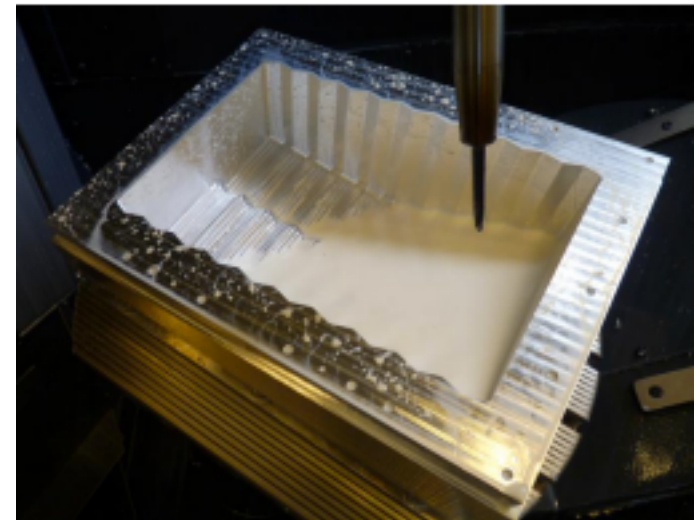
RF foil

- Separates Accelerator and VELO vacua
- Vacuum tight
- Electrically conductive
- Low mass
- Thermally stable and thermally conductive
- Radiation hard



RF foil

- Material and fabrication
 - Aluminum (AlBeMet) < 300 μm thick top foil
 - 500 μm thick walls
 - Milled from solid block of Aluminum
 - Local chemical thinning with NaOH after milling (under discussion)



Test beam

- Commissioned the TimePix3 telescope in July/August 2014 at CERN PS
- Successful test beam campaign at CERN SPS in November/October 2014 and May 2015
 - Characterization of prototype assemblies
 - High rate test of TimePix3
 - Irradiated sensors were also tested



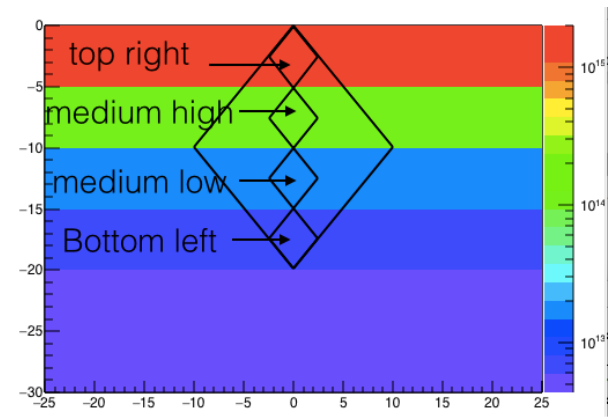
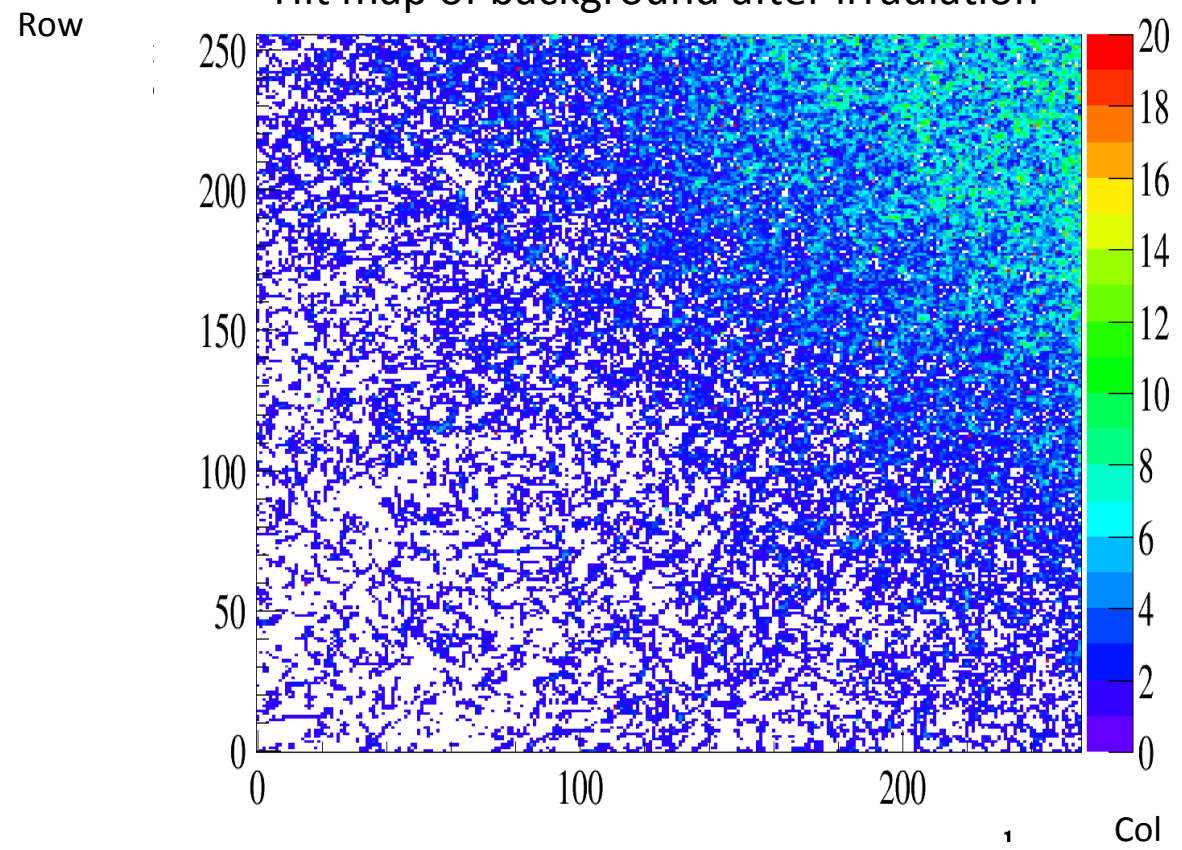
What did we test?

- Overall 14 Devices under test so far, 8 were irradiated
 - Two triples, 12 singles
- 5 Micron and 9 HPK
- 5 at JSI and 3 at KIT, triples from KIT
- 8 Telescope planes that were commissioned in July
- We have more test beams and more sensors to test in the coming year

Test beam

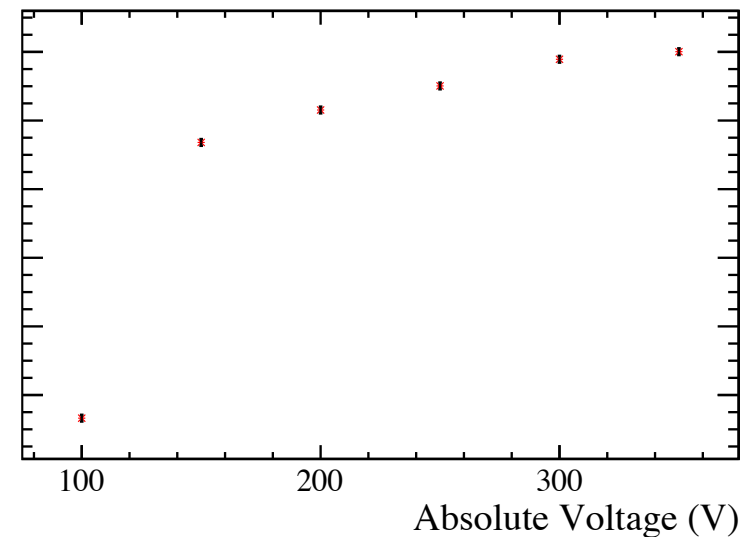
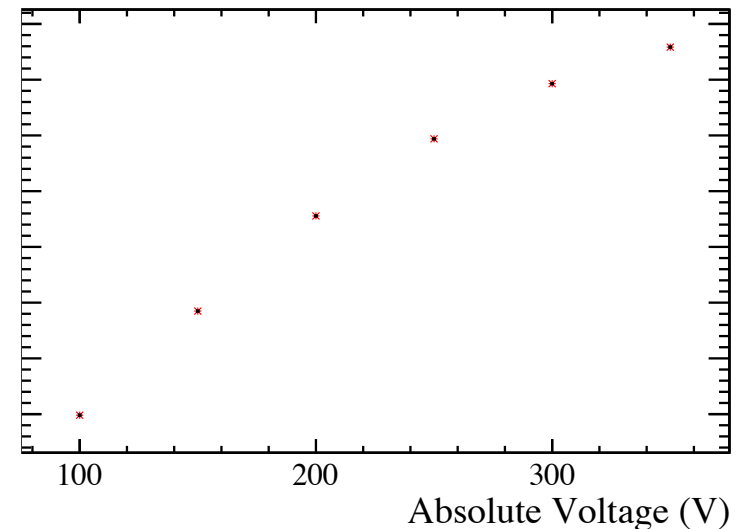
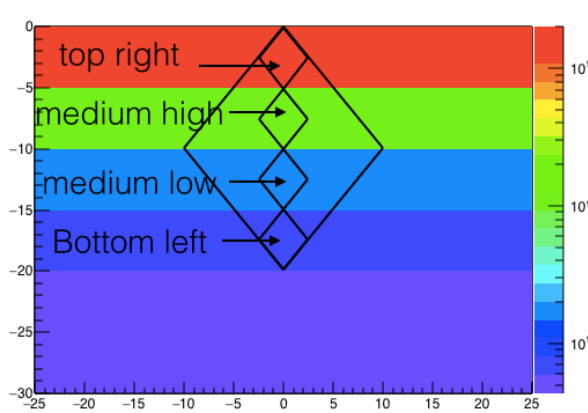
- S14 non-uniformly irradiated at KIT to maximum fluence of 2×10^{15} 1MeV n_{eq} cm^{-2}

Hit map of background after irradiation



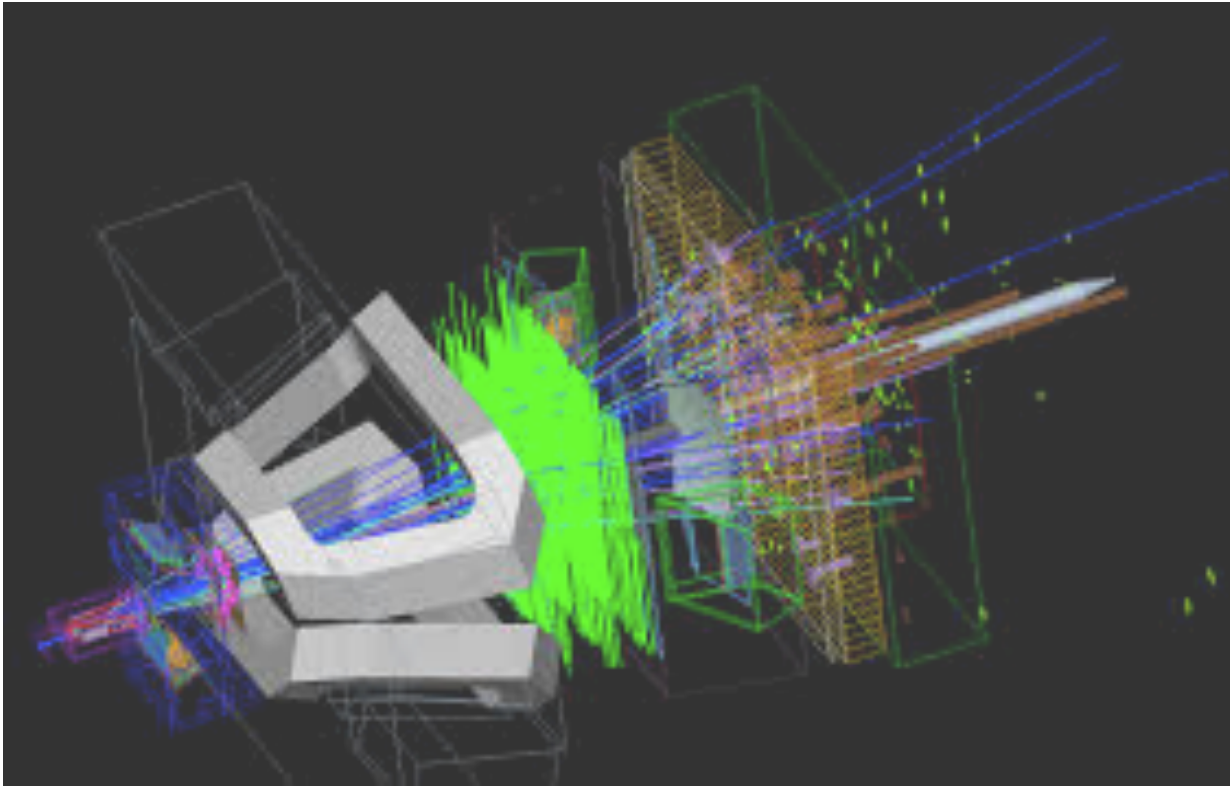
Some prelim results

- Non-uniformly irradiated sensor
- Charge collection efficiency in the highly irradiated corner (red) and a lower (green) irradiated section.



Summary

- Velo upgrade installation in 2019
- Luminosity 2×10^{33} (5 times more than current VELO)
- Planar Silicon pixels, $55 \times 55 \mu\text{m}^2$
- VeloPix ASICs
- Active area 5.1mm from beam
- Evaporative CO_2 cooling in Silicon micro-channel substrate
- 300 μm thick RF-box milled from solid block of Al



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NETWORKING FOR KNOWLEDGE

Backup

Data acquisition

- Differential copper link from ISIC inside of vacuum tank
- Optical link ~ 300 m long
- 12 x 10 Gigabit Ethernet outputs
- CPU Farm
- DAQ module TELL40, common for LHCb, ATCA standard
- Data flow of whole VELO ~ 2.5 Terabit/s
- All signals coming from sensors have a timestamp which need to be arranged into an event

