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Structural Modeling of HTS Tapes and Cables

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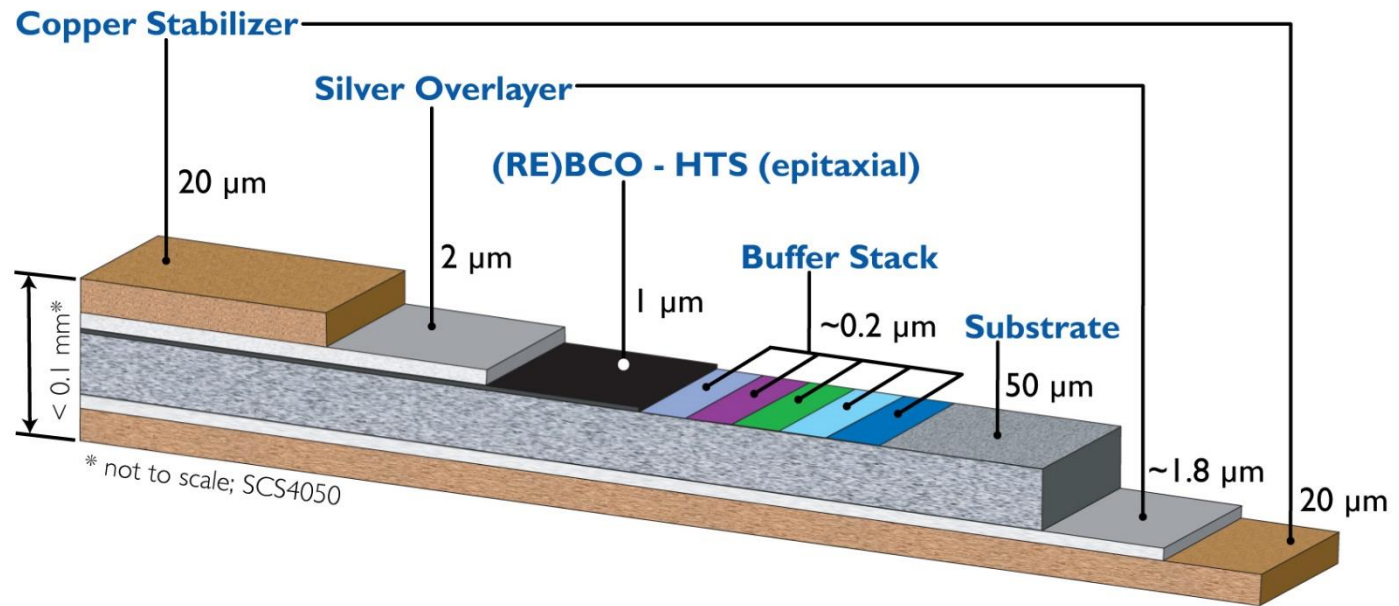


Mechanical Engineering Department

2G HTS Tapes

Recent developments in **2G HTS** make them of interest in many superconducting applications like large magnets for **fusion** and **high-energy physics**

SuperPower
(SCS 4050)



SuNAM (SCN 04150) and **AMSC** (344C) were also used in electromechanical experiments and simulations

The various large magnet applications require **cables capable of carrying high currents** often in the presence of **high magnetic fields**

CORC - conductor on round core

RACC - Roebel assembled coated conductor

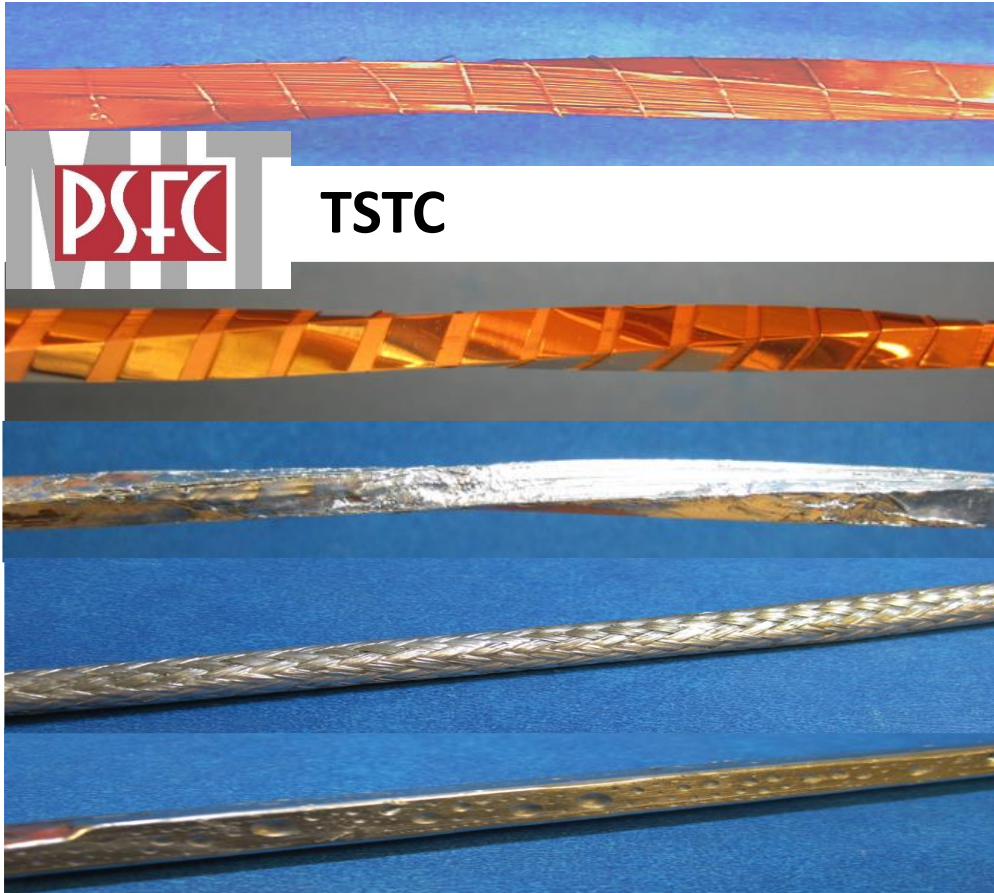
HTS stacked-tape cables

TSTC – twisted stacked-tape cable

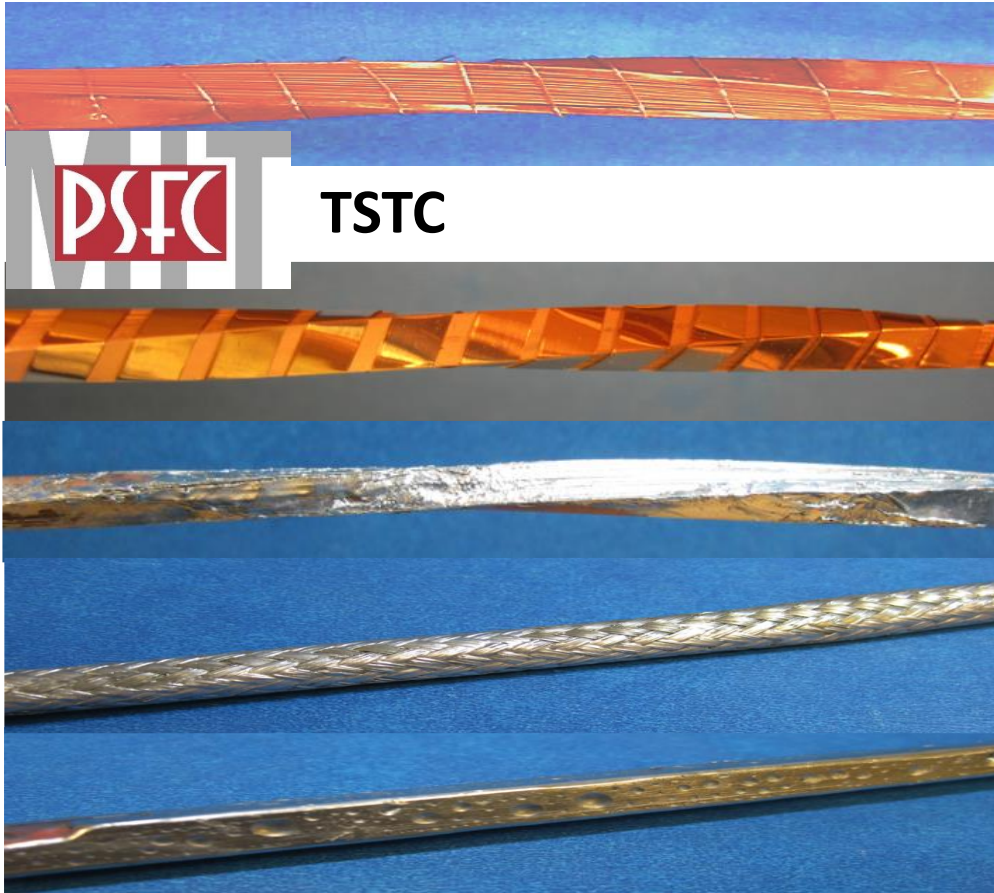
ENEA CICC – slotted core stacked tape cable in conduit conductor

RSCCCT – round strands composed of coated conductor tapes

HTS Stacked-Tape Cables



HTS Stacked-Tape Cables

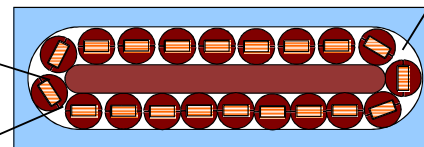
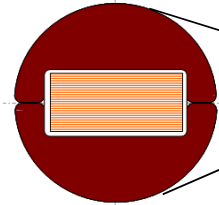


TSTC

RSCCCT



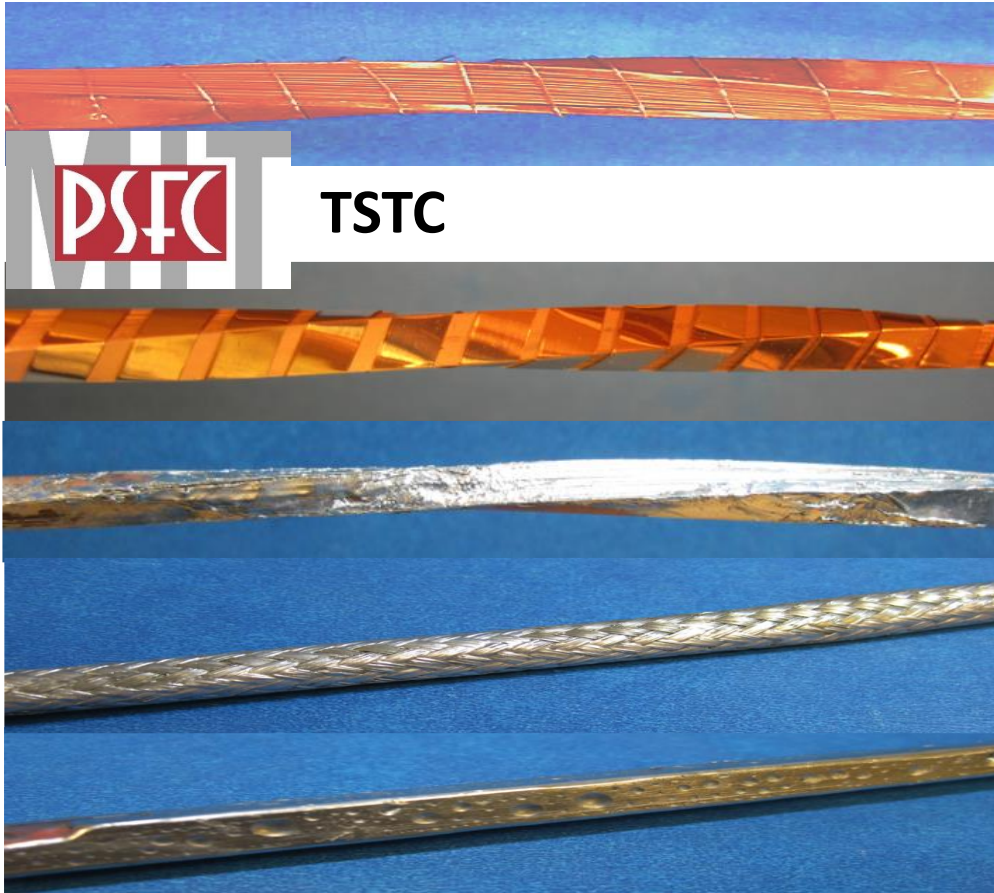
Ø 6.3 mm



Flat cable around Cu former



HTS Stacked-Tape Cables

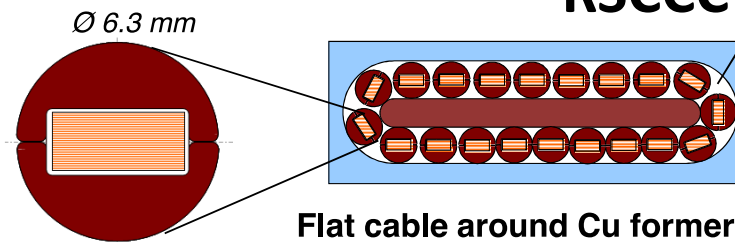


ENEA
-TRATOS
CAVI

ENEA CICC



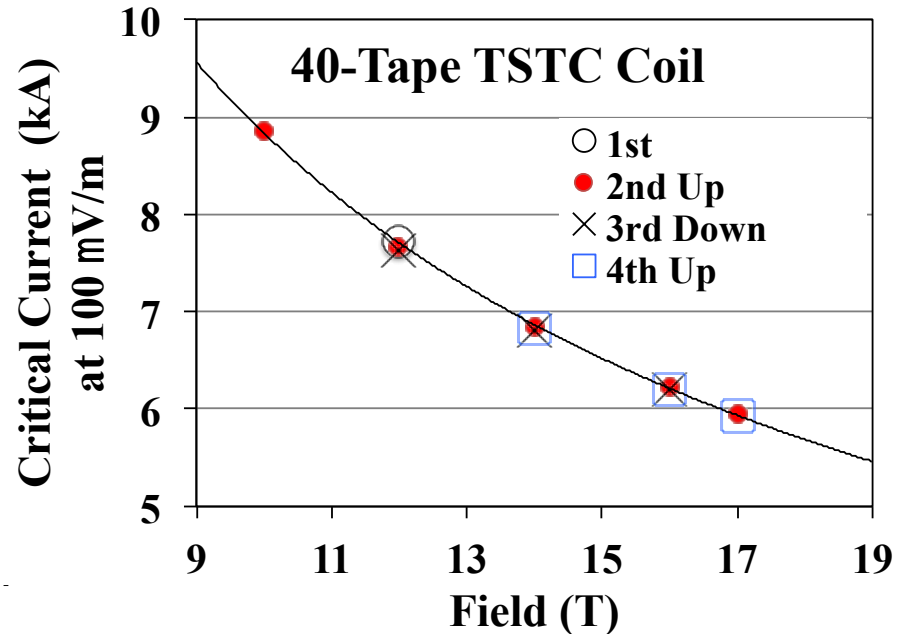
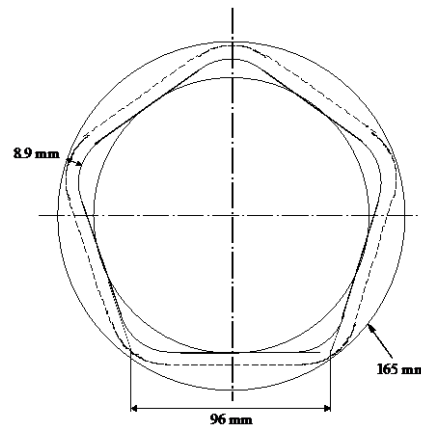
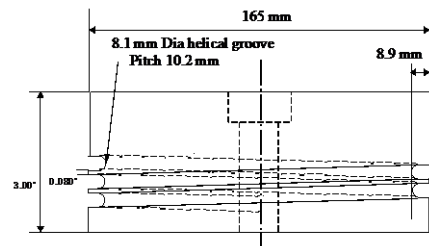
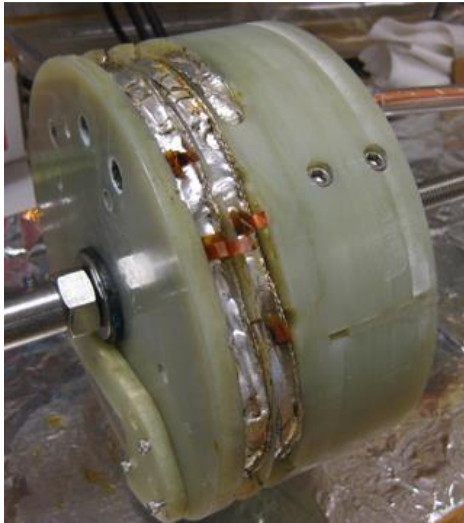
RSCCCT



High Field – High Current Tests

40-Tape soldered TSTC (SuperPower 4mm) 2.6 m long wound with 200 mm twist pitch in pentagon shaped coil

Tested at **NHMFL** using 20 T, 195 mm warm-bore Bitter magnet (4.2 K)



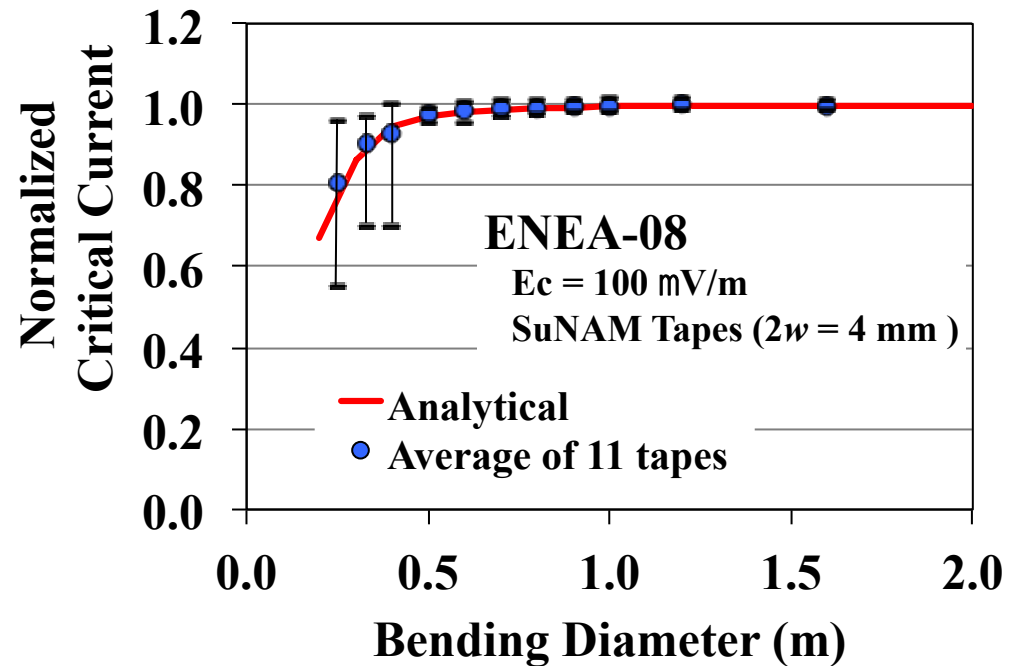
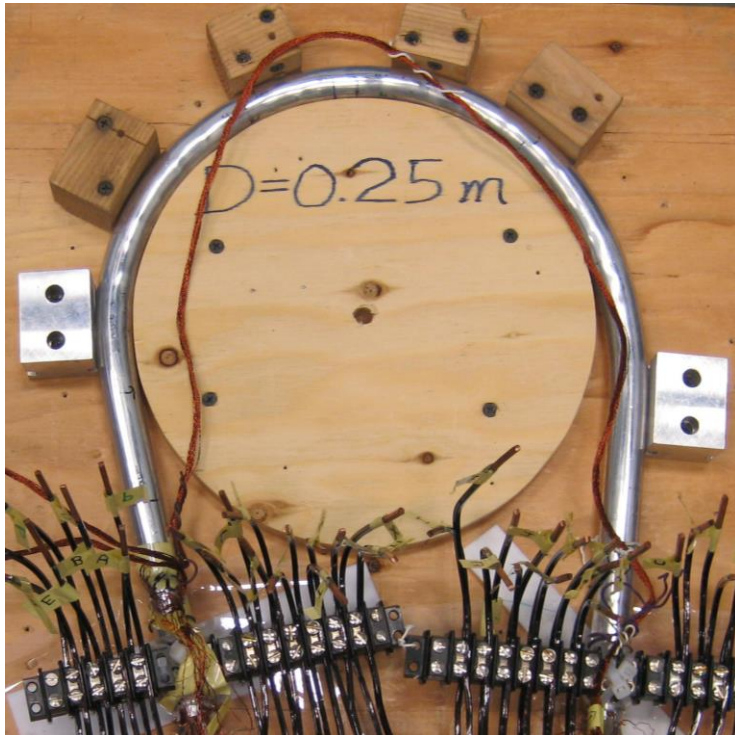
No cyclic load or Lorentz load effects

16% lower I_c than single tape estimation

Bending Characterization

ENEA slotted core CICC 850 mm long with 500 mm twist pitch
(5 slot design with 20 SuNAM REBCO tapes – 4 per slot)

Tested under pure bending at **Tufts/MIT** in self-field at 77 K



analytical = perfect-slip model

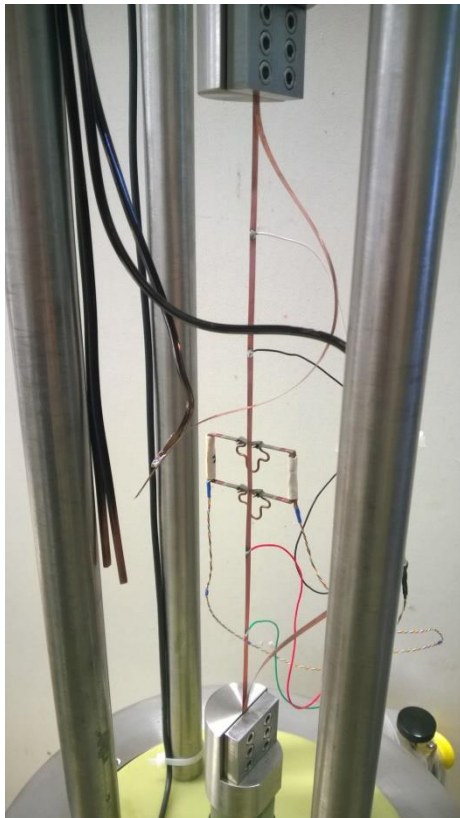
Single Tape Tests

Electromechanical investigation of HTS tapes
(performance of single tapes under mechanical loads)

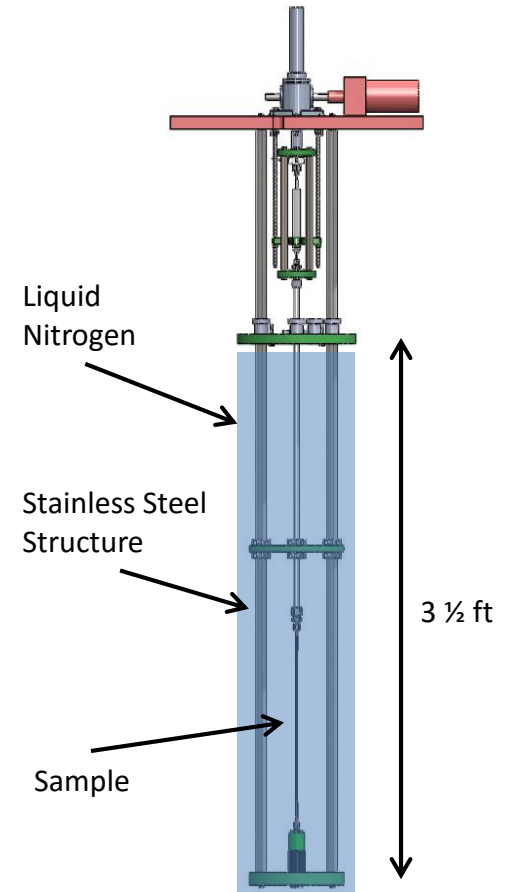
Torsion



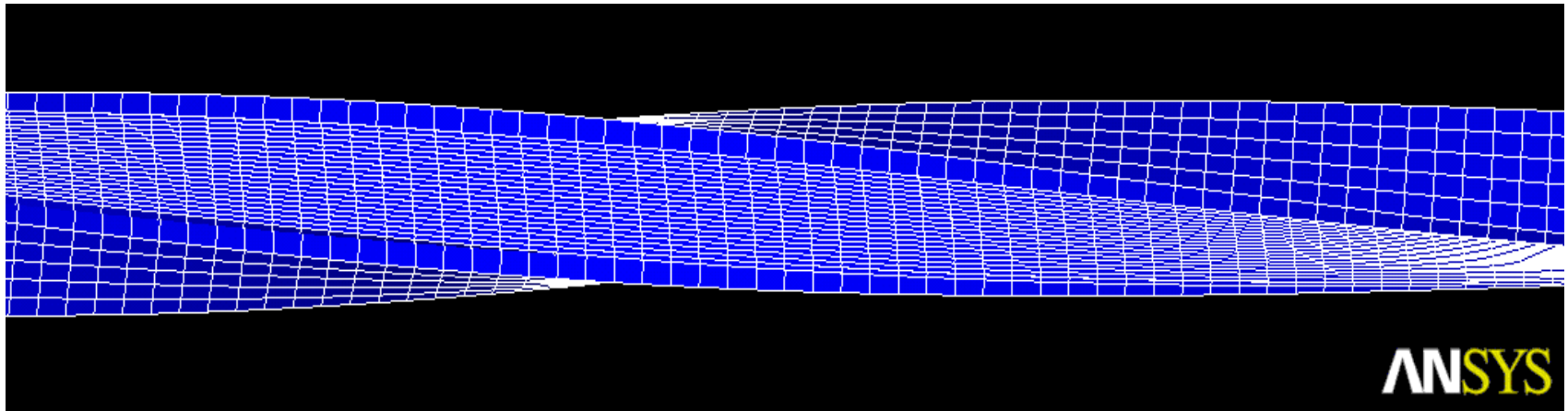
Tension



Torsion-Tension

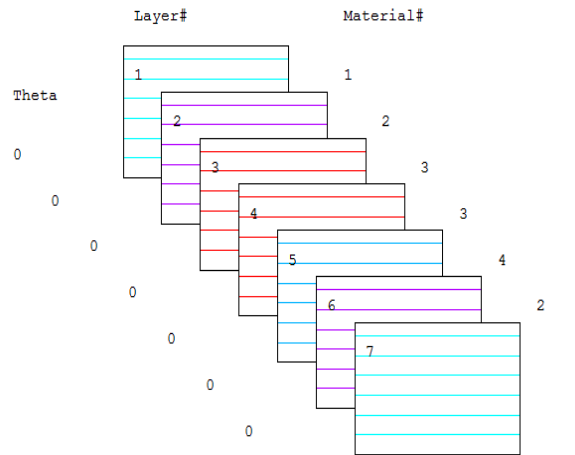
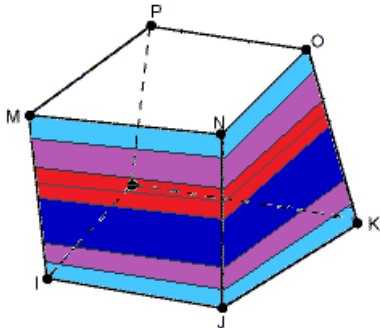


Investigation of electromechanical behavior of HTS tapes and cables using structural finite element analysis (FEA)

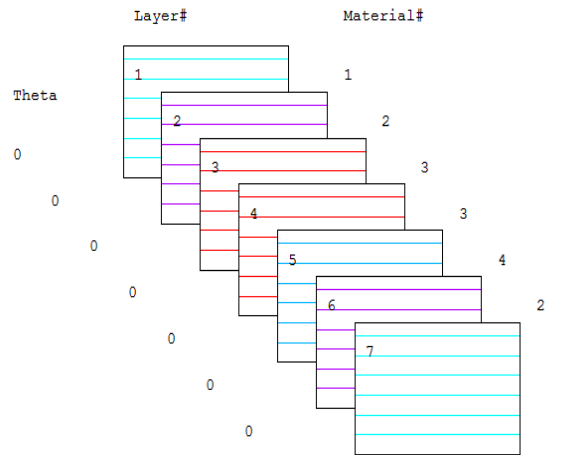
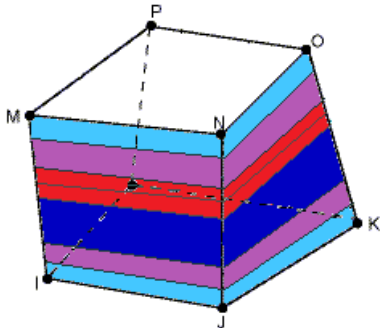


- ❖ **Tension, torsion** and combined **tension-torsion** of single tapes
- ❖ **Bending of stacked-tape cables** (PSM vs NSM)
- ❖ **Model of ENEA slotted core CICC under bending** (optimization)

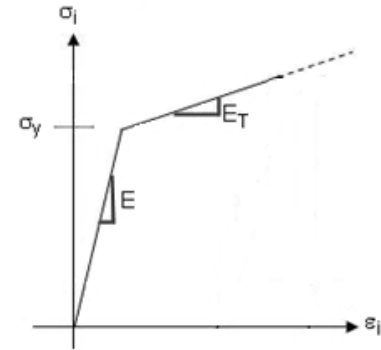
SOLSH190 – 3D 8-node structural
solid-shell element
with layered capabilities



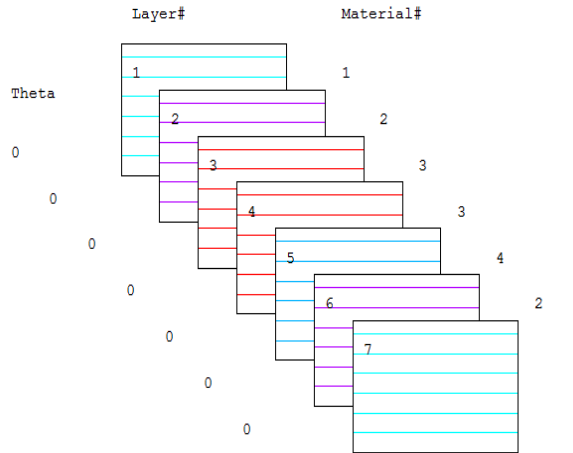
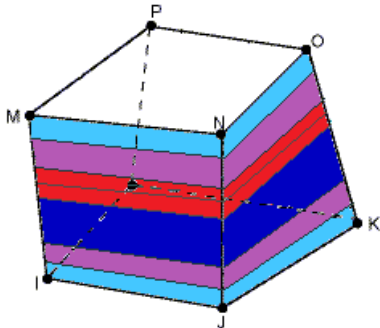
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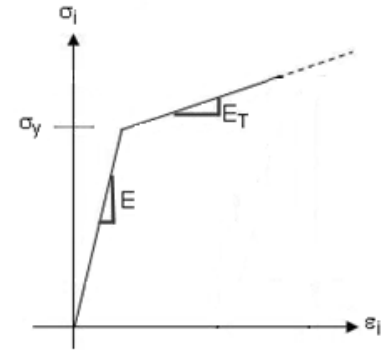
Bi-linear material properties



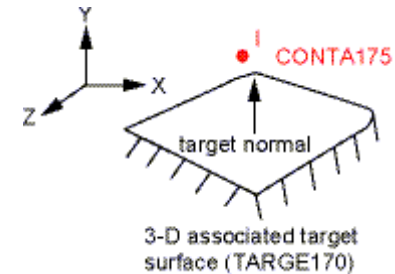
SOLSH190 – 3D 8-node structural **solid-shell element** with layered capabilities



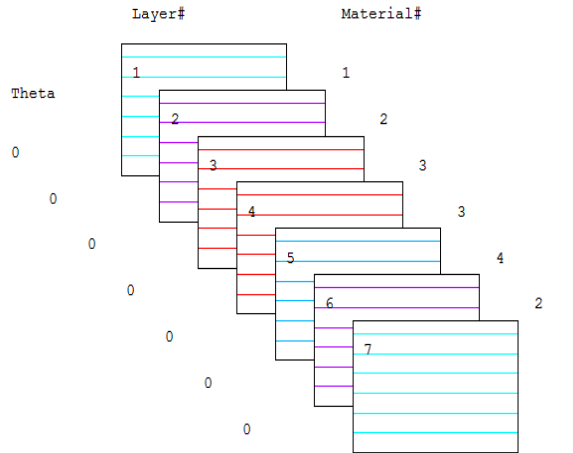
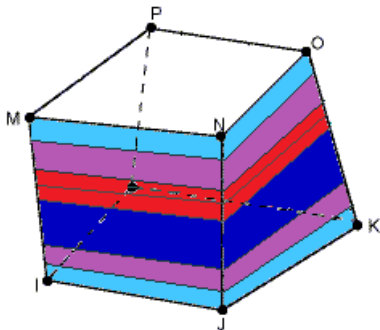
Bi-linear material properties



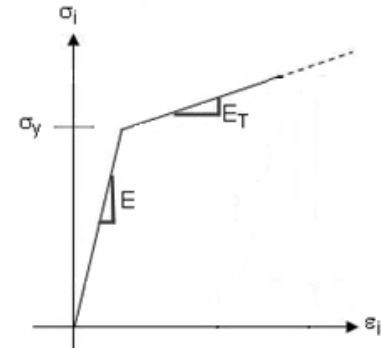
Multipoint constraint (MPC) for rotation and bending



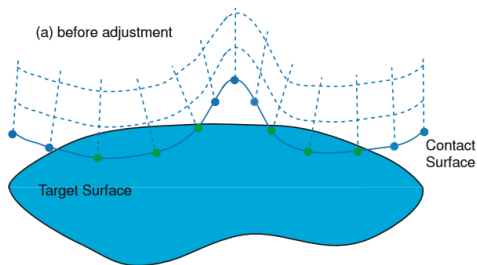
SOLSH190 – 3D 8-node structural **solid-shell element** with layered capabilities



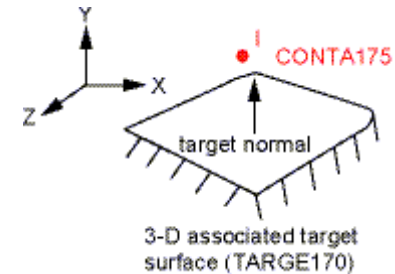
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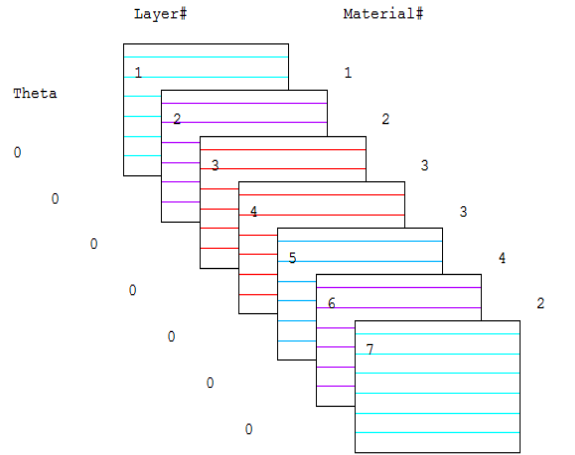
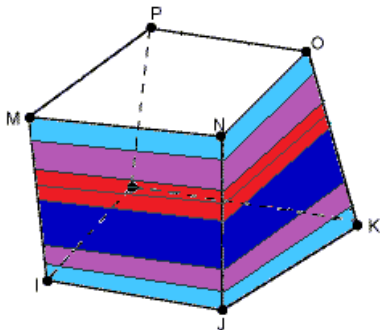
Surface-to-surface contact pair



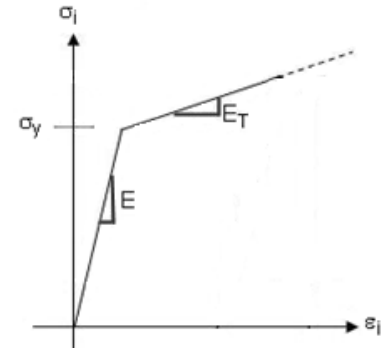
Multipoint constraint (MPC) for rotation and bending



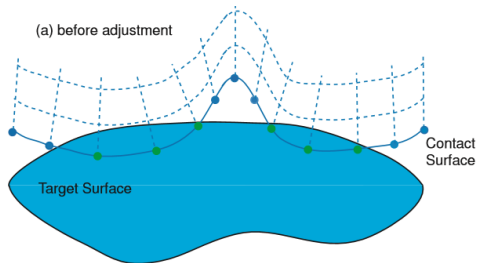
SOLSH190 – 3D 8-node structural solid-shell element with layered capabilities



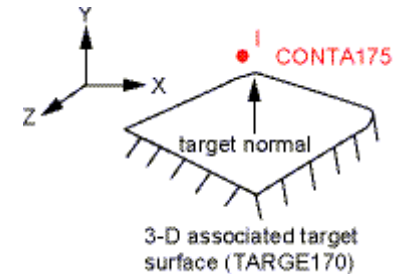
Bi-linear material properties



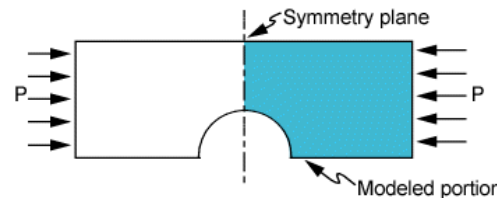
Surface-to-surface contact pair



Multipoint constraint (MPC) for rotation and bending



Symmetry end condition

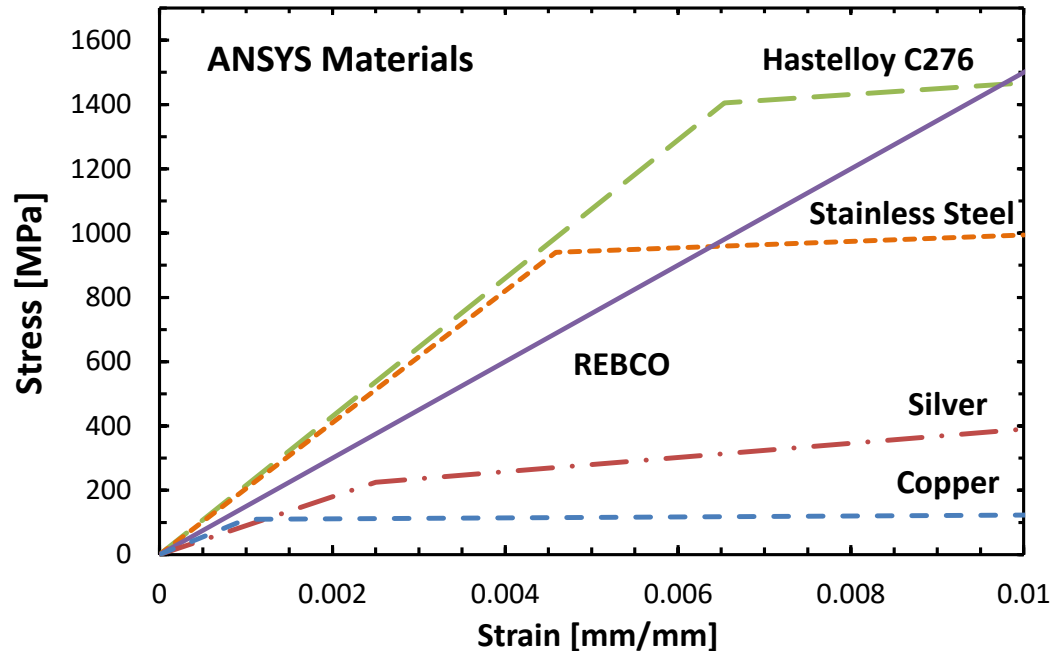


HTS Tapes and Material Properties

	SuperPower	SuNAM
Type	SCS4050-AP	SCN04150
Processing	IBAD-MOCVD	IBAD
Width	4.027 ± 0.057 mm	4.062 ± 0.008 mm
Thickness	0.092 ± 0.001 mm	0.144 ± 0.001 mm
Substrate	Hastelloy C-276 (50 μm)	Stainless Steel (100 μm)
Cu Stabilizer	Electroplating (40 μm)	Electroplating (40 μm)
Critical Current 77 K & self-field	112 ± 3 A	229 ± 6 A

Isotropic bilinear material properties

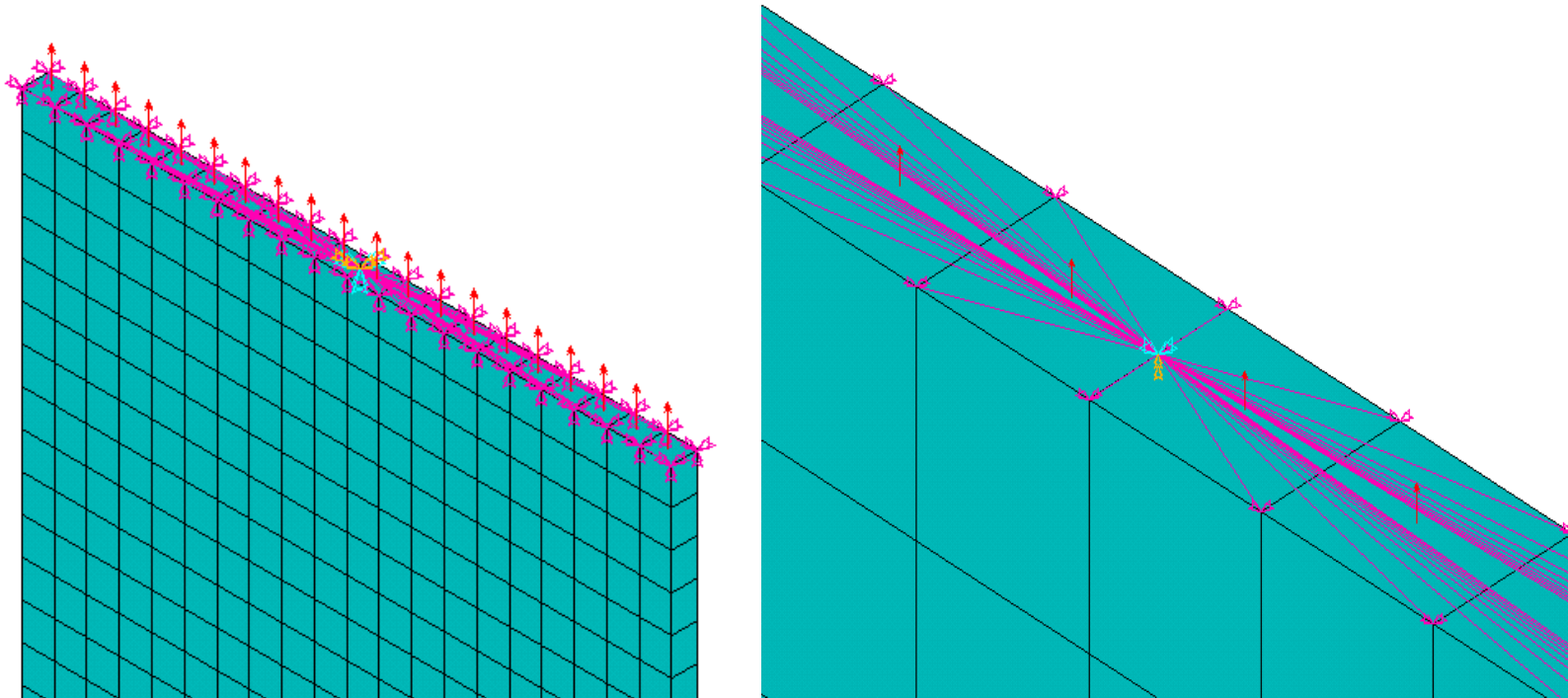
- modulus of elasticity (E)
- yield strength (Y)
- tangent modulus (T)



Single Tape Model

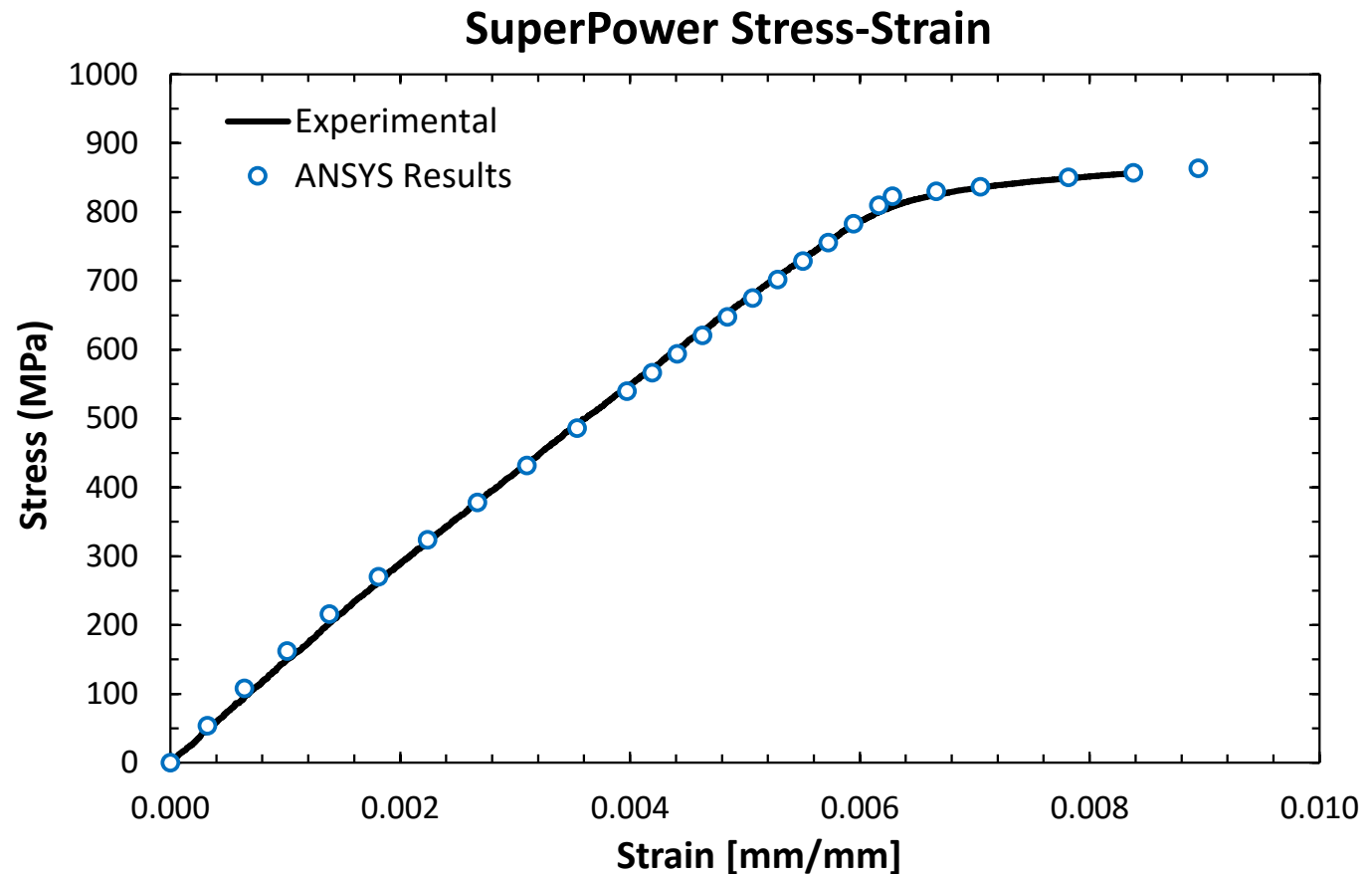
To apply both displacements and rotations directly to the tape ends, a **pilot node multipoint constraint** contact pair was used

The axial load was applied to the top end using a **surface pressure load** which uniformly distributes the load over the entire area

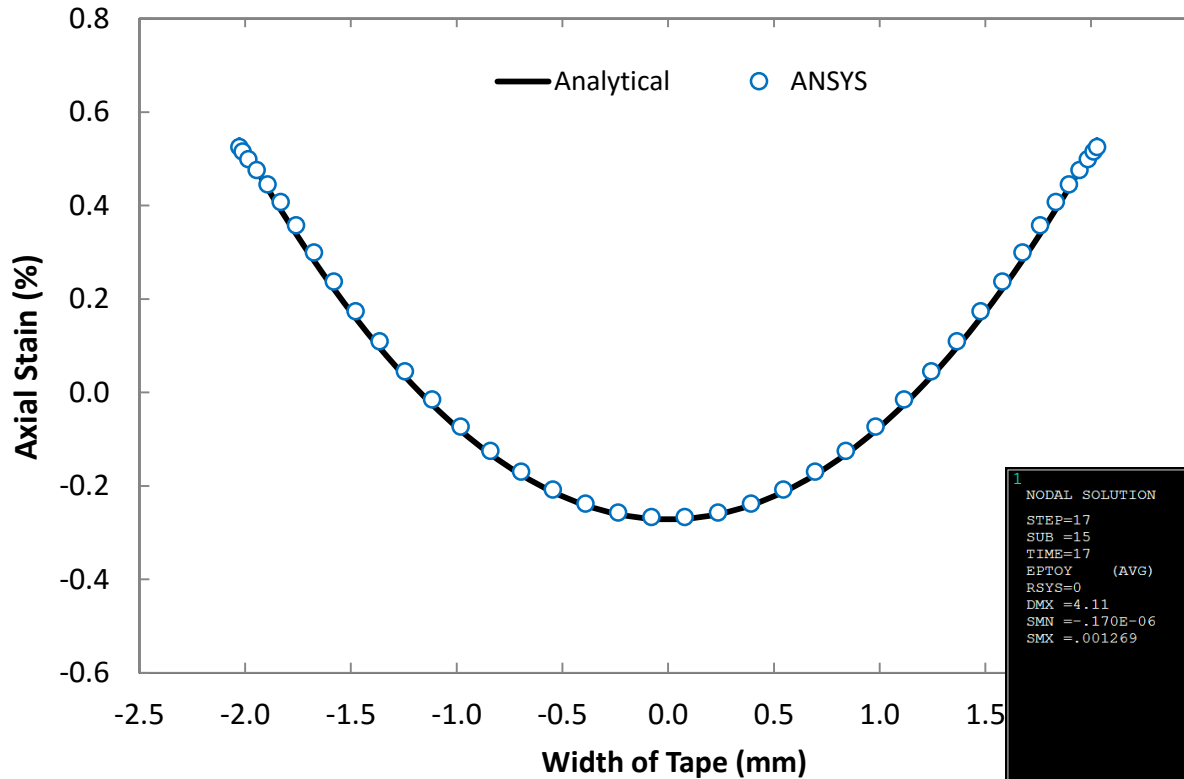


Stress-strain curves at 77 K (experimental data measured at Tufts)

Material properties for each layer were modified to best fit the experimental data

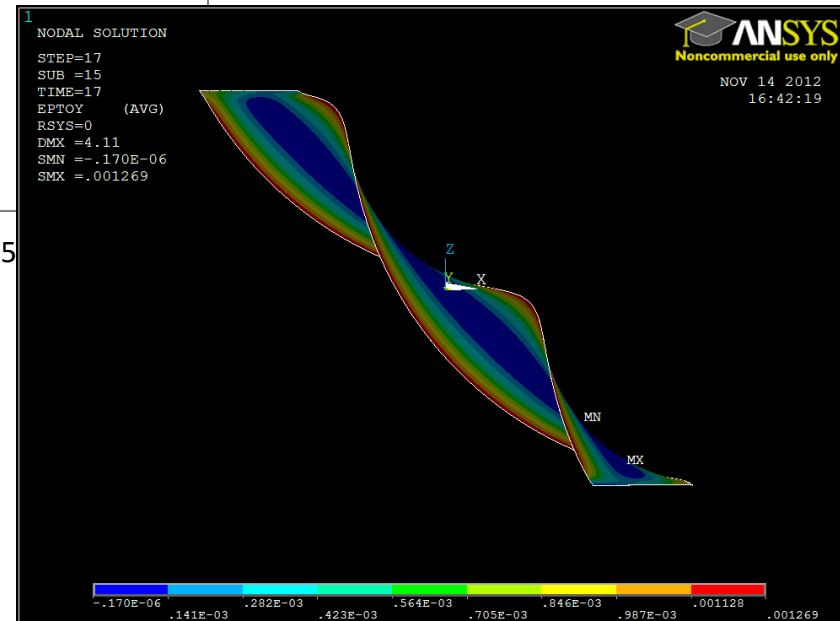


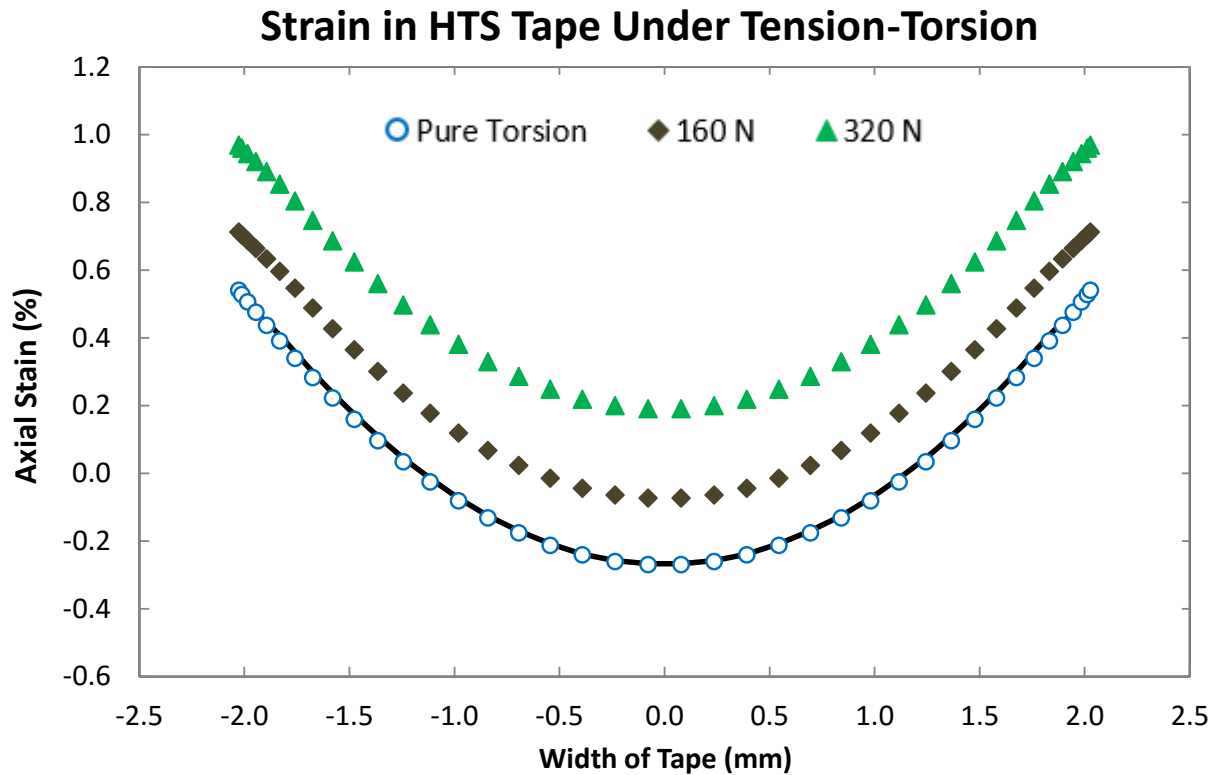
Torsional Strain in HTS Tape



Analytical Relationship
(Takayasu)

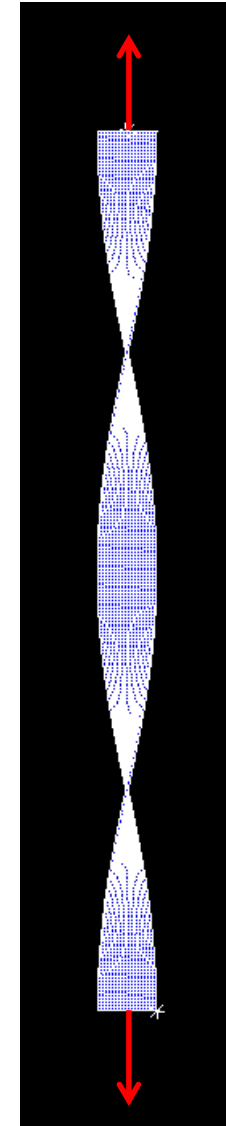
$$\epsilon_x = \epsilon_t + \epsilon_o = \frac{\theta^2}{2} \left(x^2 - \frac{w^2}{3} \right)$$





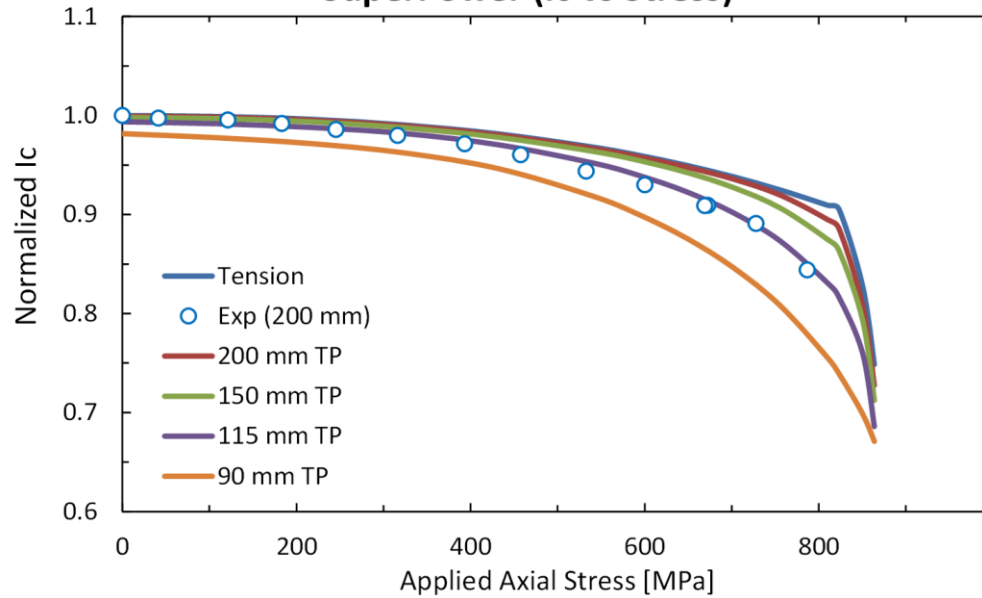
$$I_{c\theta} = \frac{1}{2w} \int_{-w}^w I_c (\varepsilon_{b\theta}, x) dx$$

I_c is represented by a polynomial function based on experimental tension/compression data



Tension-Torsion Simulations

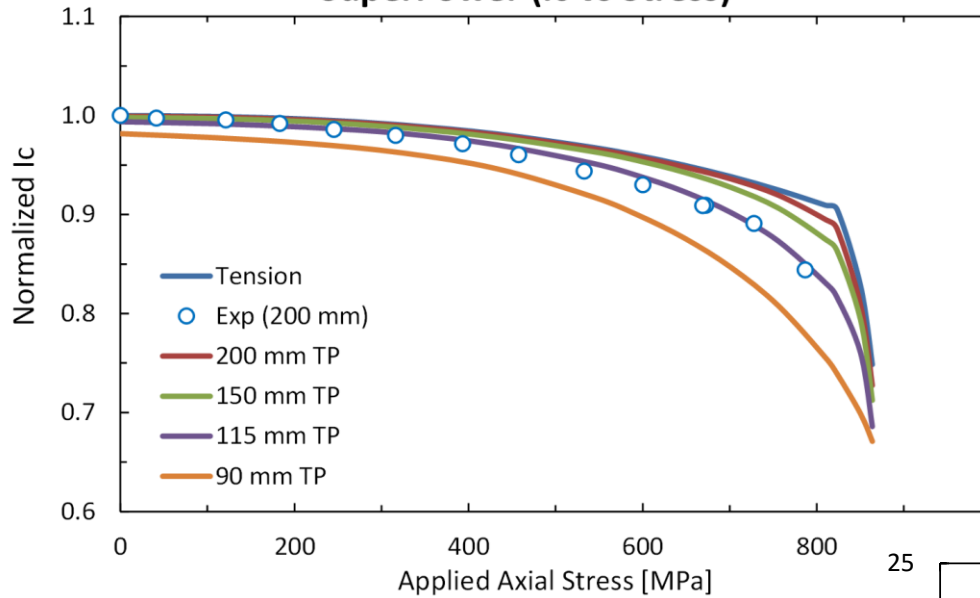
SuperPower (Ic vs Stress)



Sharp degradation in I_c correlates to the yield strength of the tape

Tension-Torsion Simulations

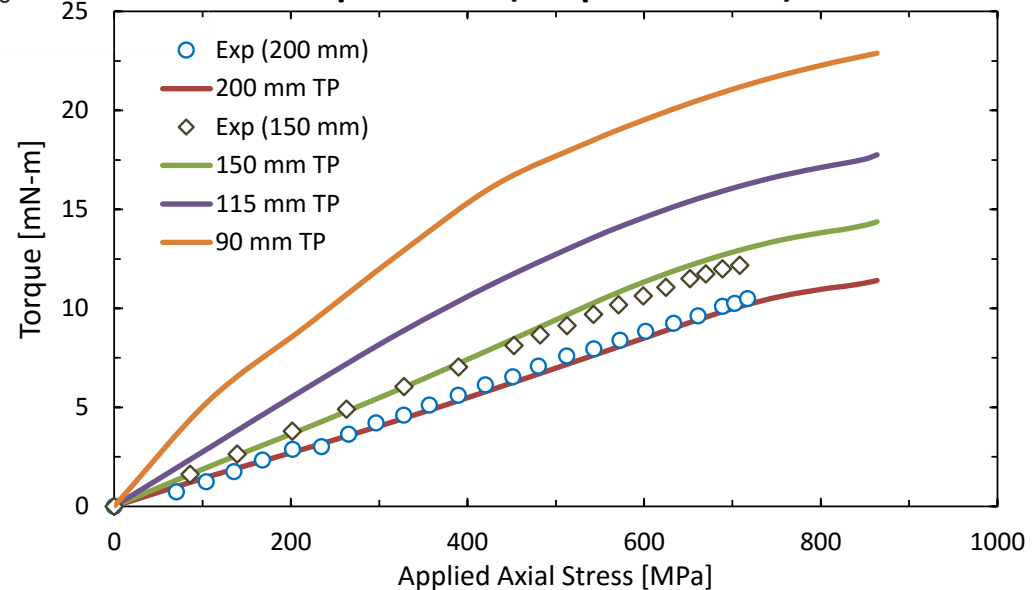
SuperPower (Ic vs Stress)



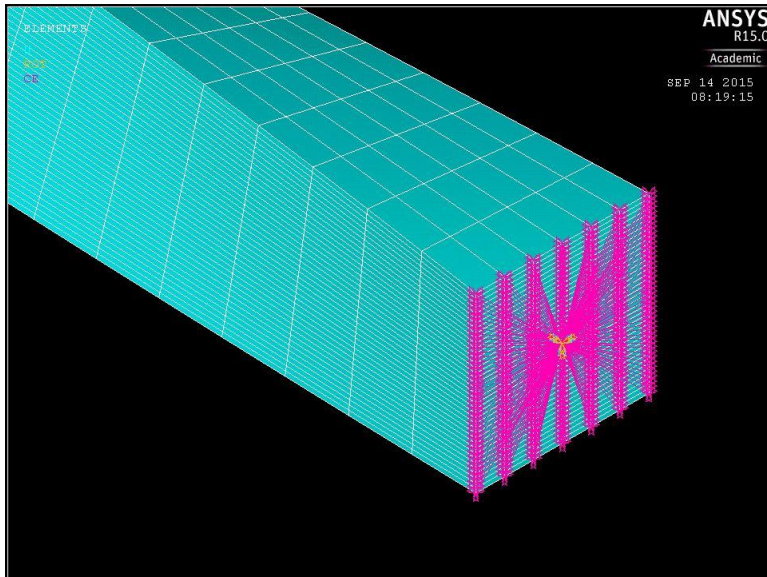
Sharp degradation in Ic correlates to the yield strength of the tape

Shorter twist pitches correlate to a greater increase of torque under applied tension

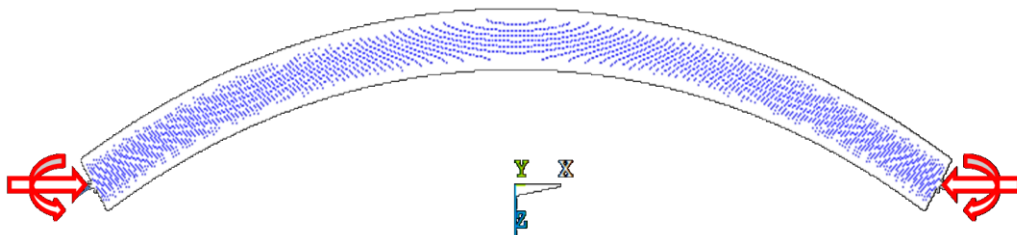
SuperPower (Torque vs Stress)



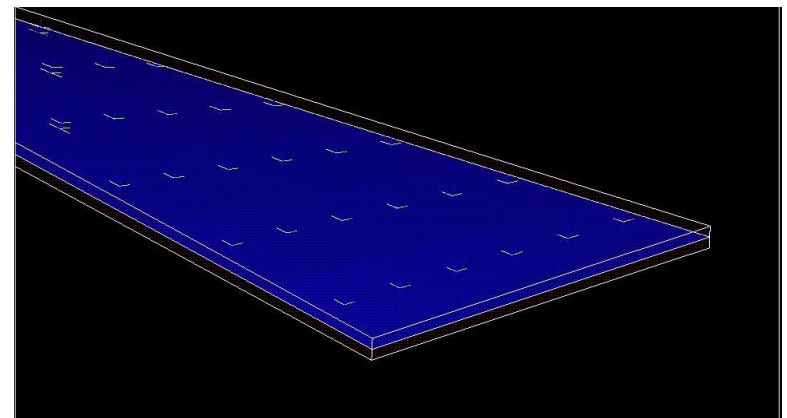
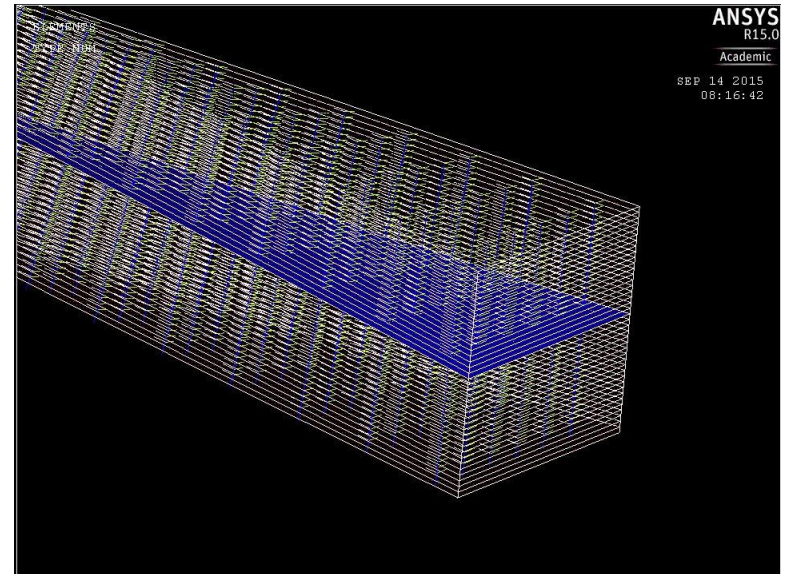
Multipoint constraint (bending & rotation)



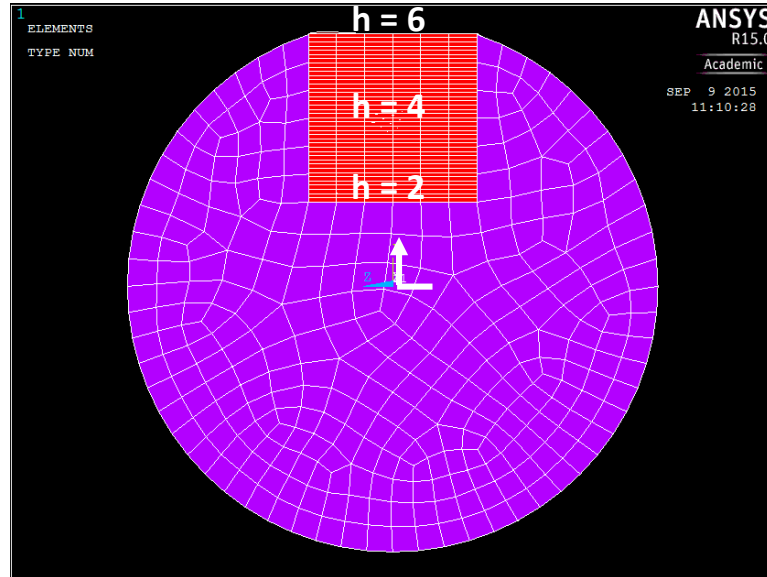
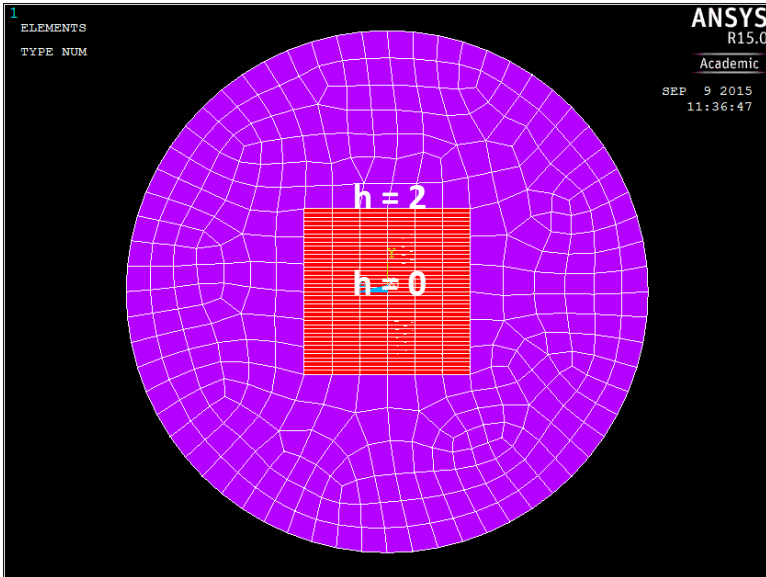
Bending Application



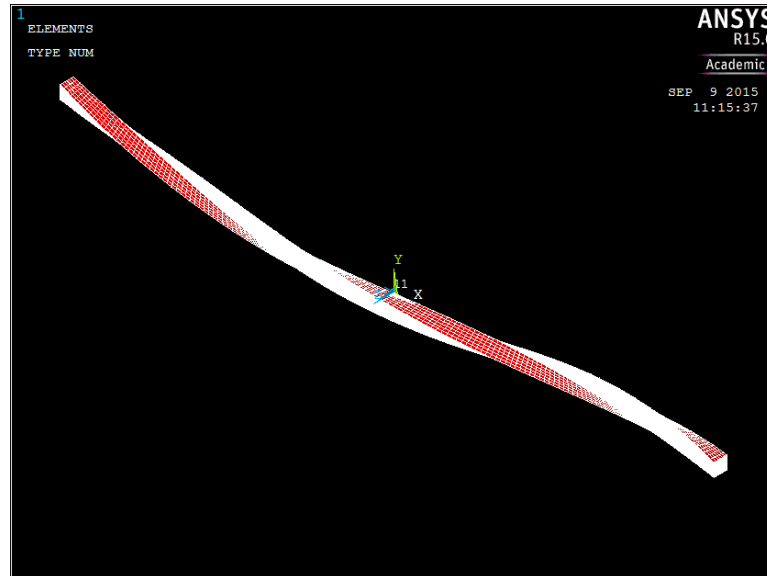
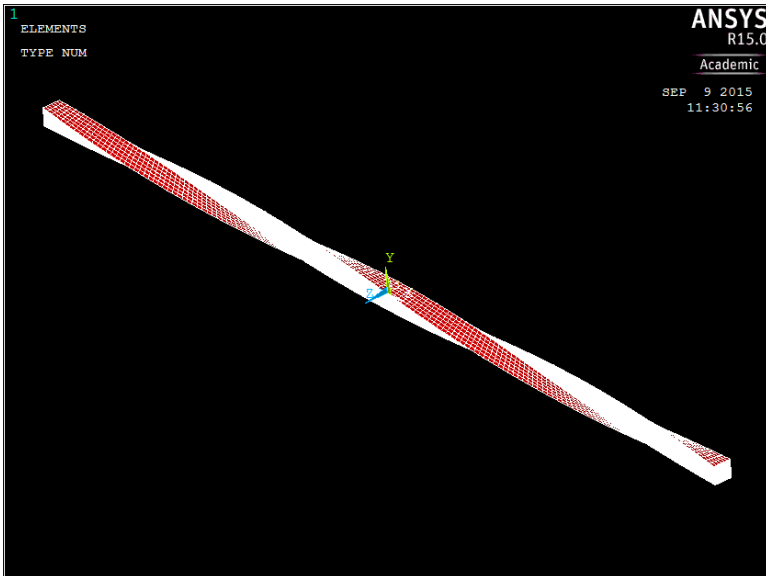
Surface-to-surface contact



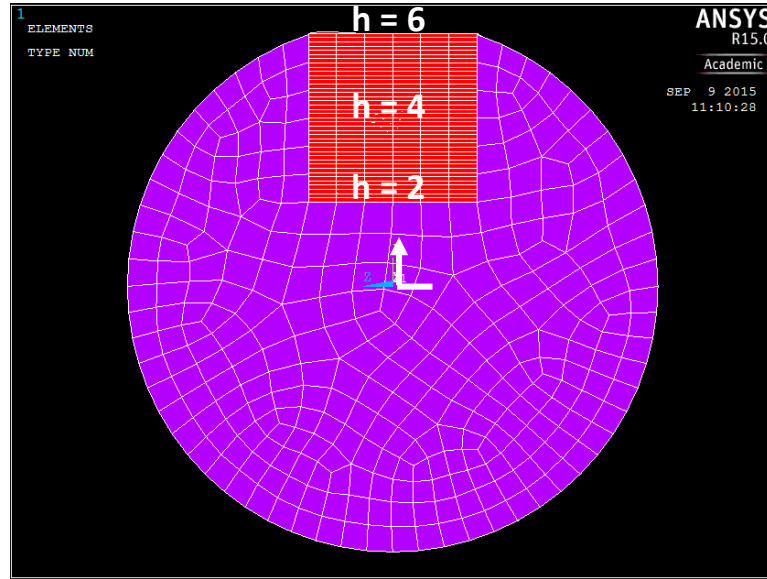
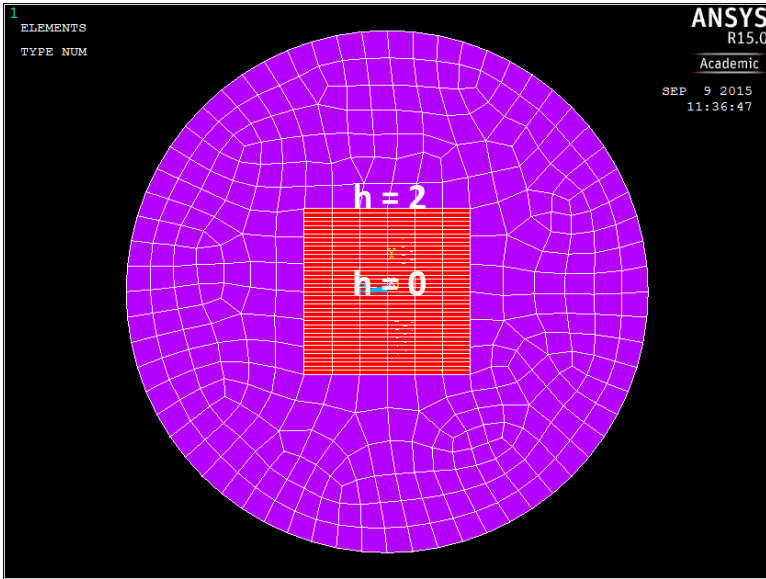
Cable Bending Simulations



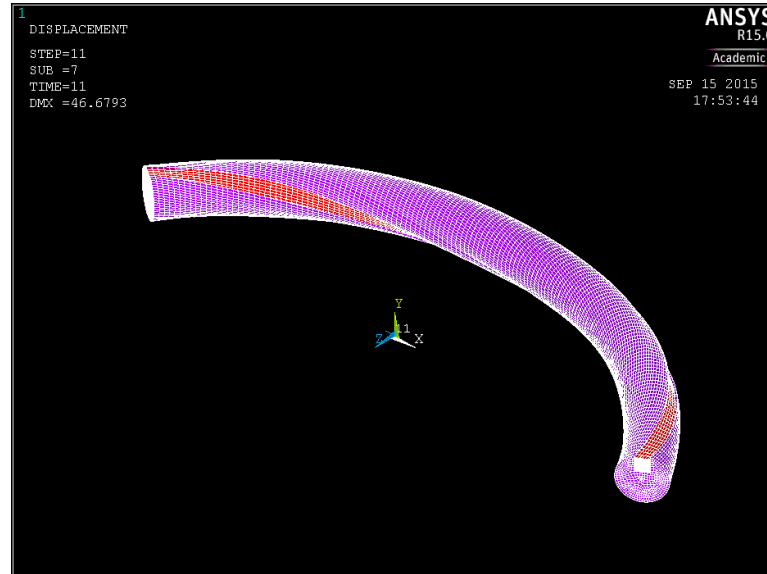
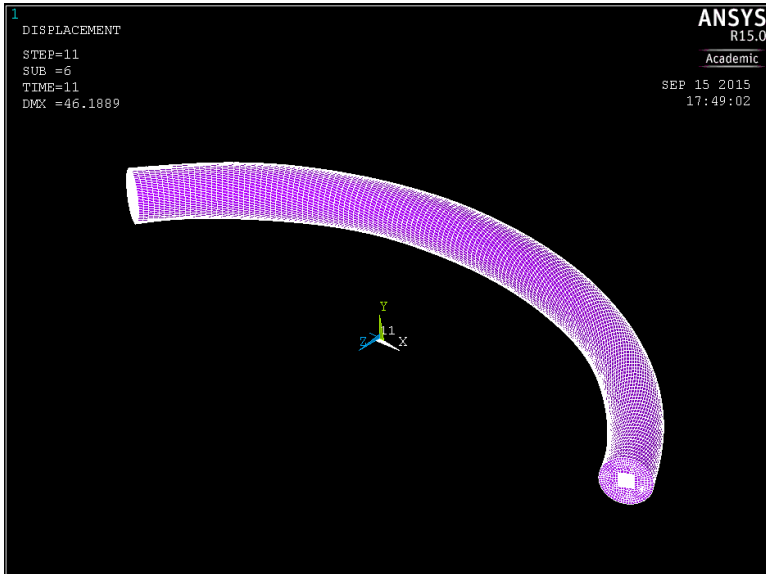
Off-center distance (h)



Cable Bending Simulations

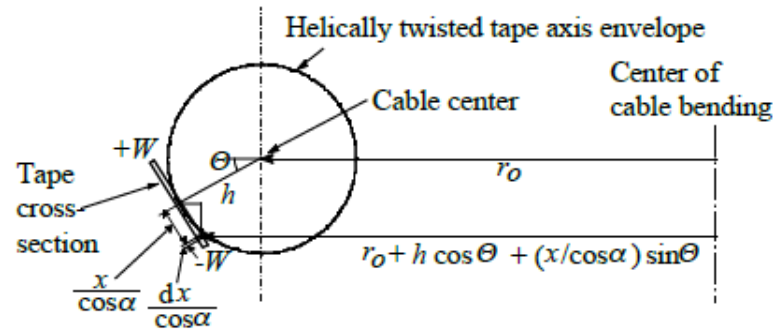


Off-center
distance
(h)

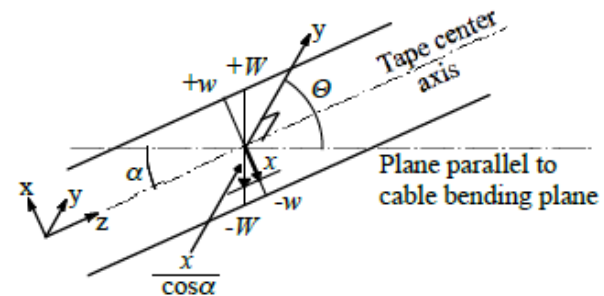


Cable Bending Simulations

Analytical model for stacked-tape cables under bending (*Takayasu*)



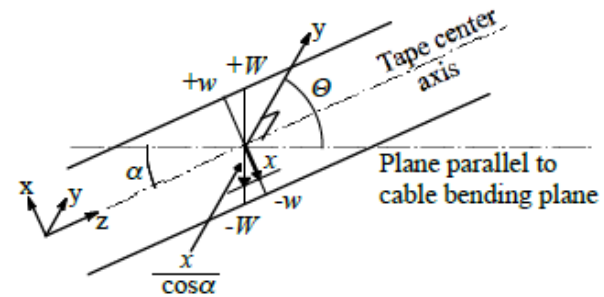
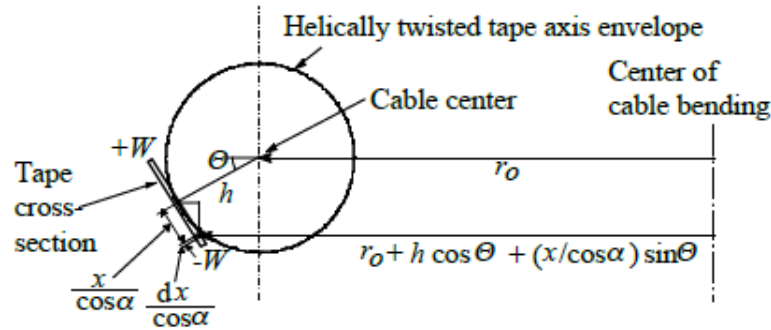
Perfect-Slip Model (PSM)



No-Slip Model (NSM)

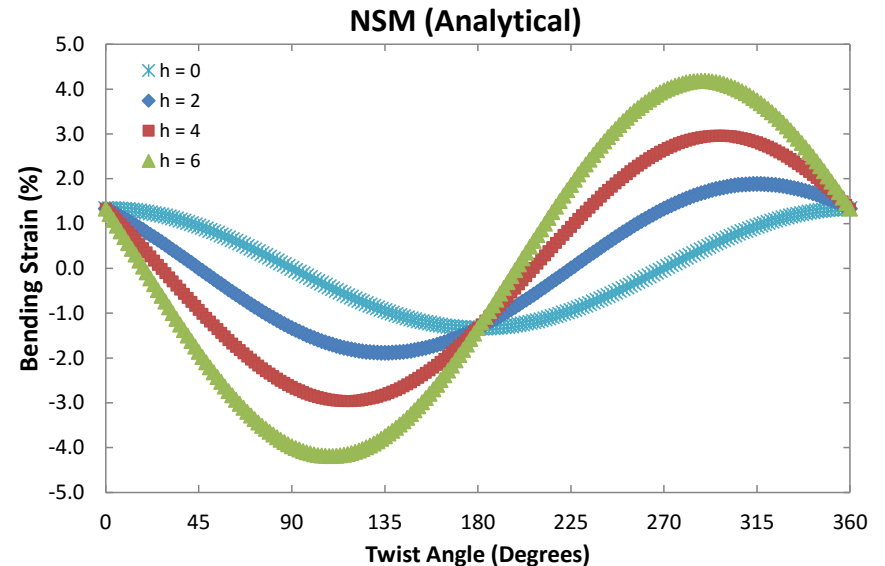
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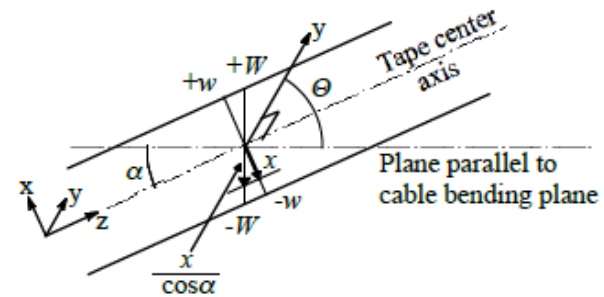
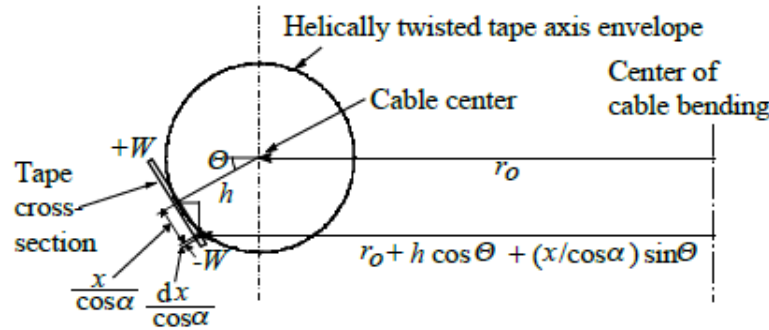
Perfect-Slip Model (PSM)

No-Slip Model (NSM)

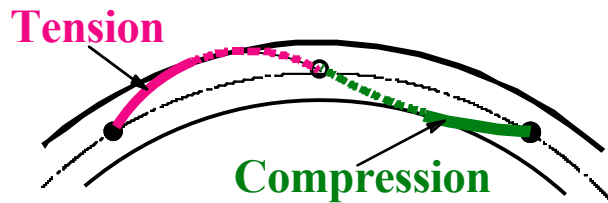


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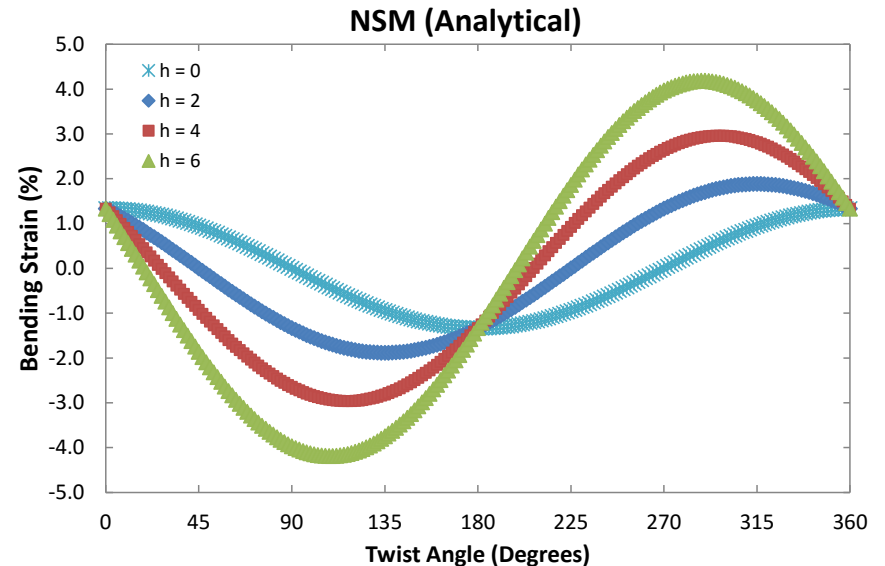


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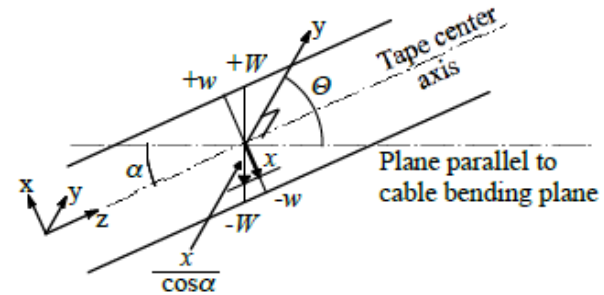
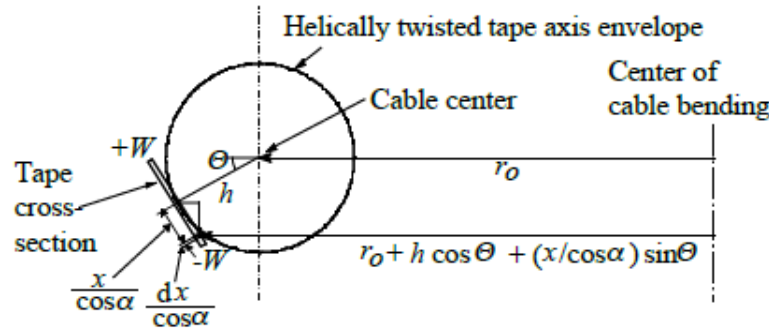
All stacked tapes have the same bending strain

No-Slip Model (NSM)



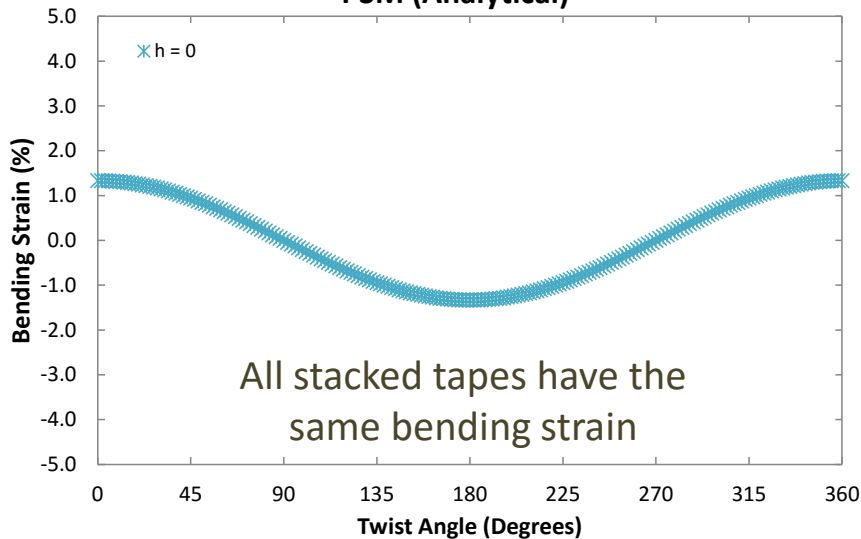
Cable Bending Simulations

Analytical model for stacked-tape cables under bending (*Takayasu*)



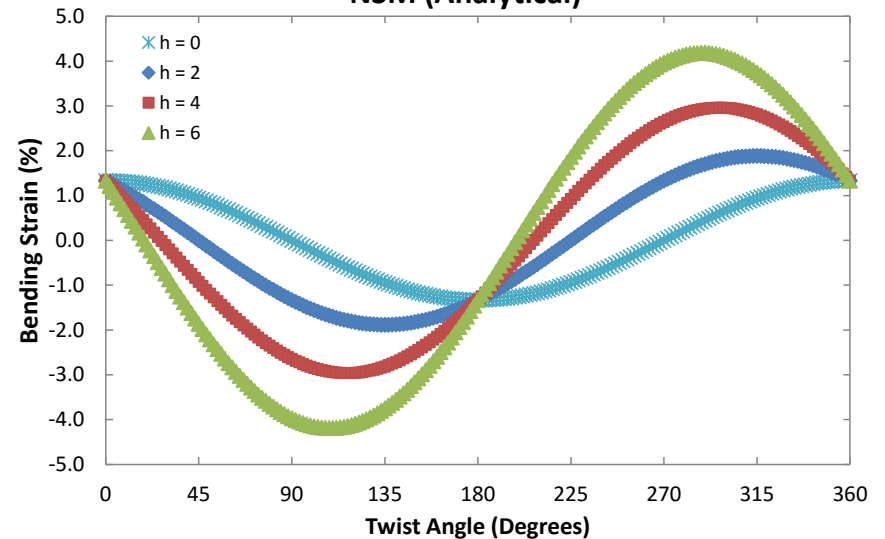
Perfect-Slip Model (PSM)

PSM (Analytical)

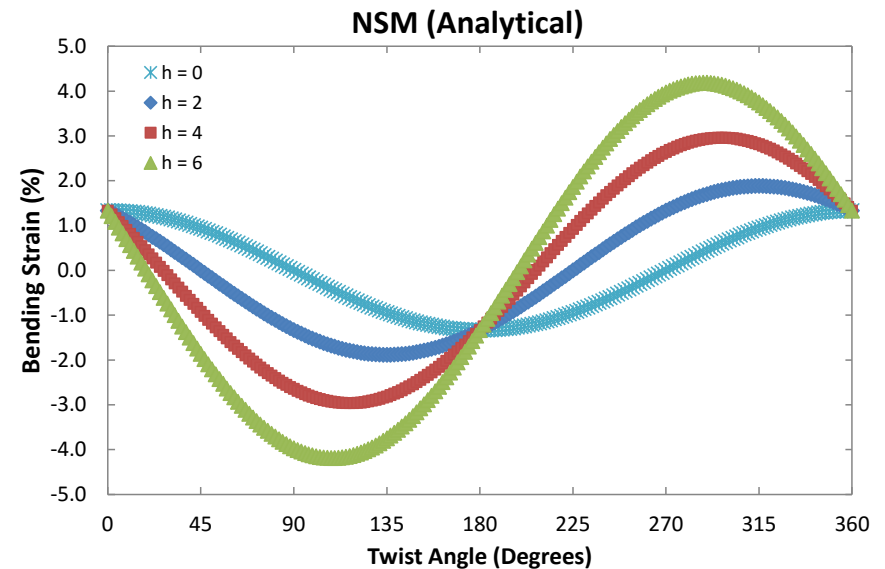
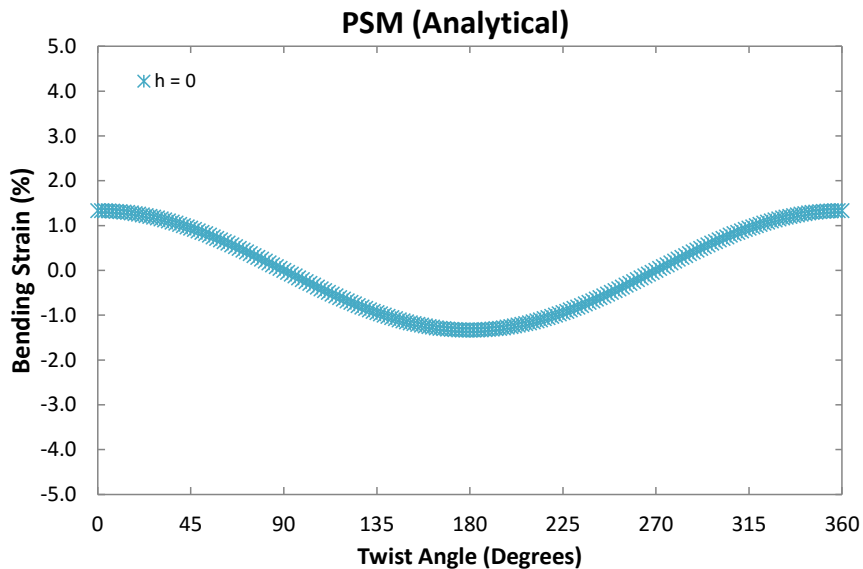
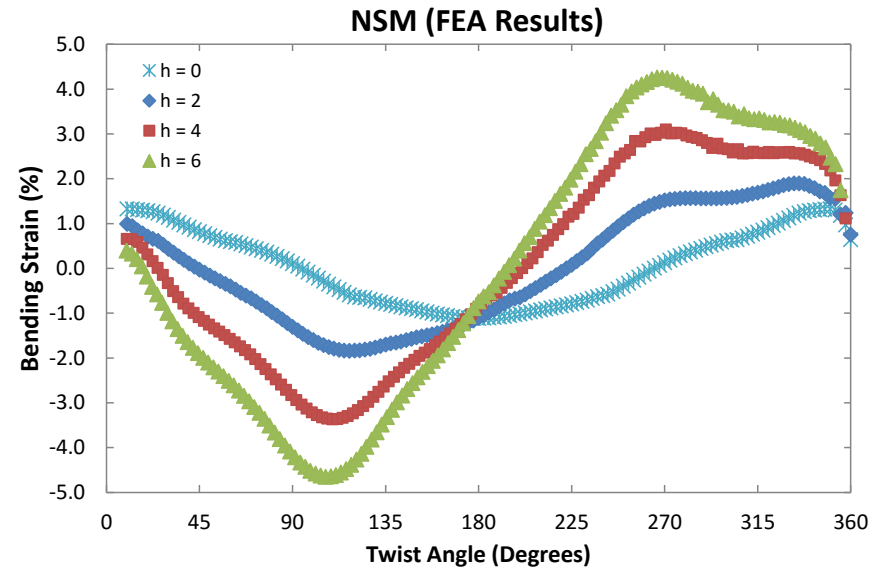
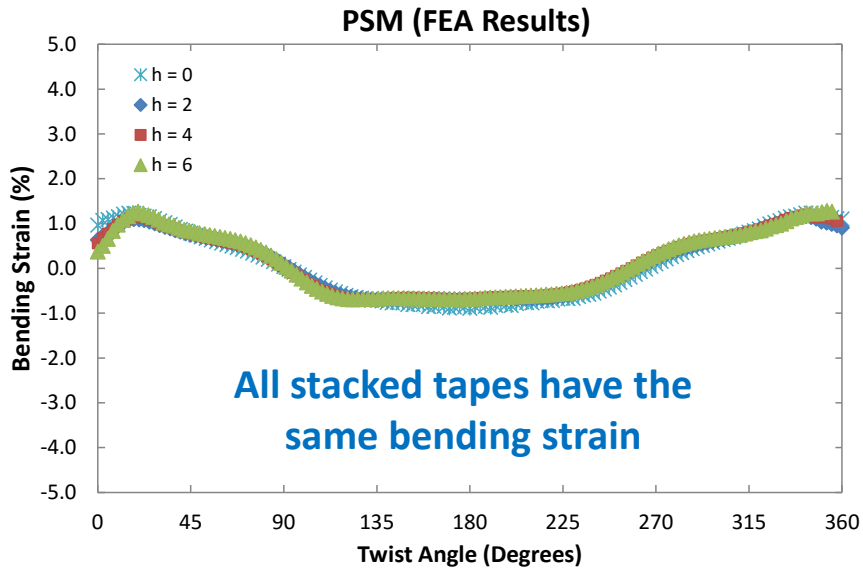


No-Slip Model (NSM)

NSM (Analytical)



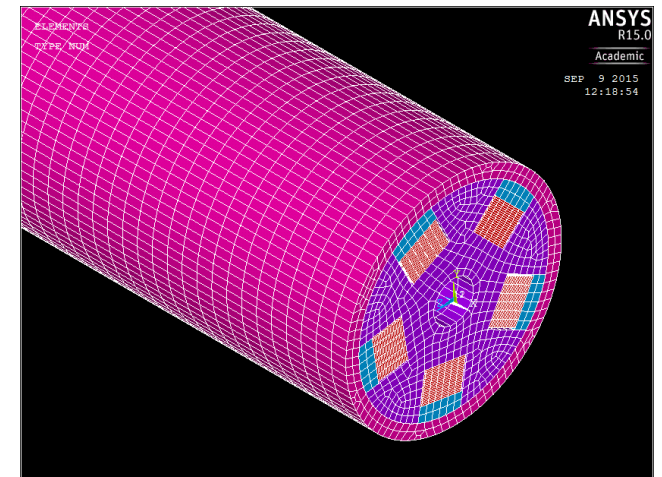
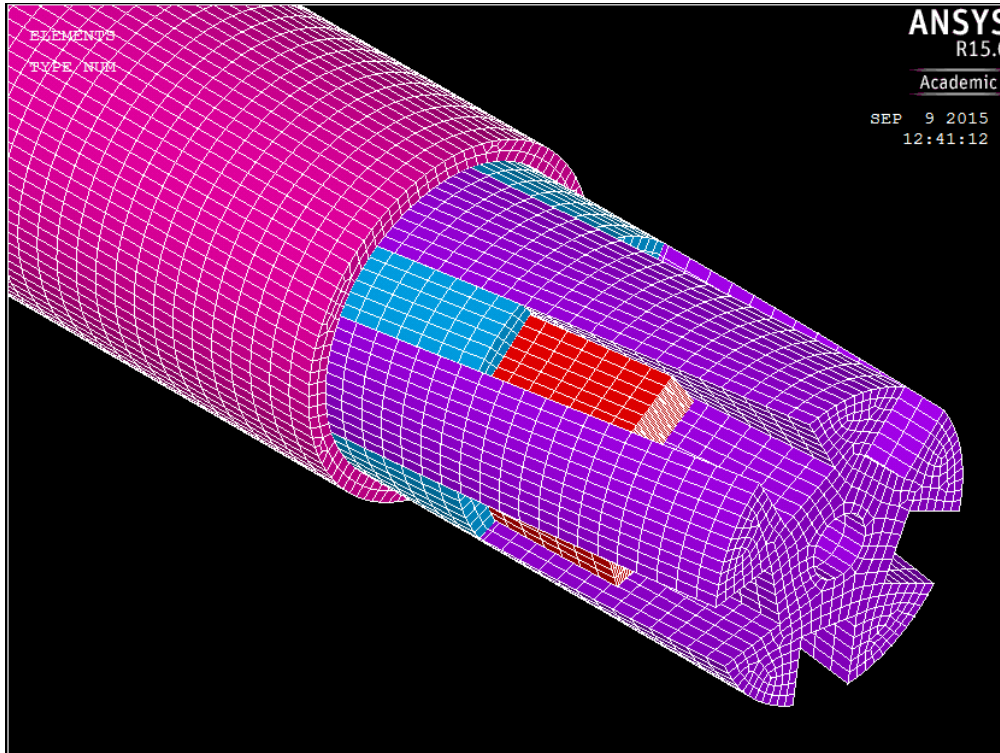
Cable Bending Simulations



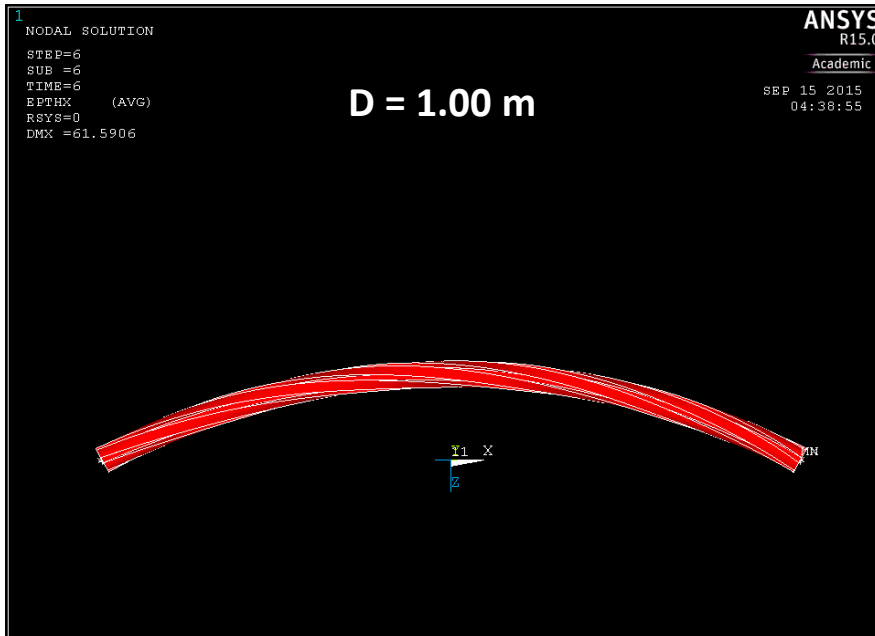
ENEA CICC Bending Model



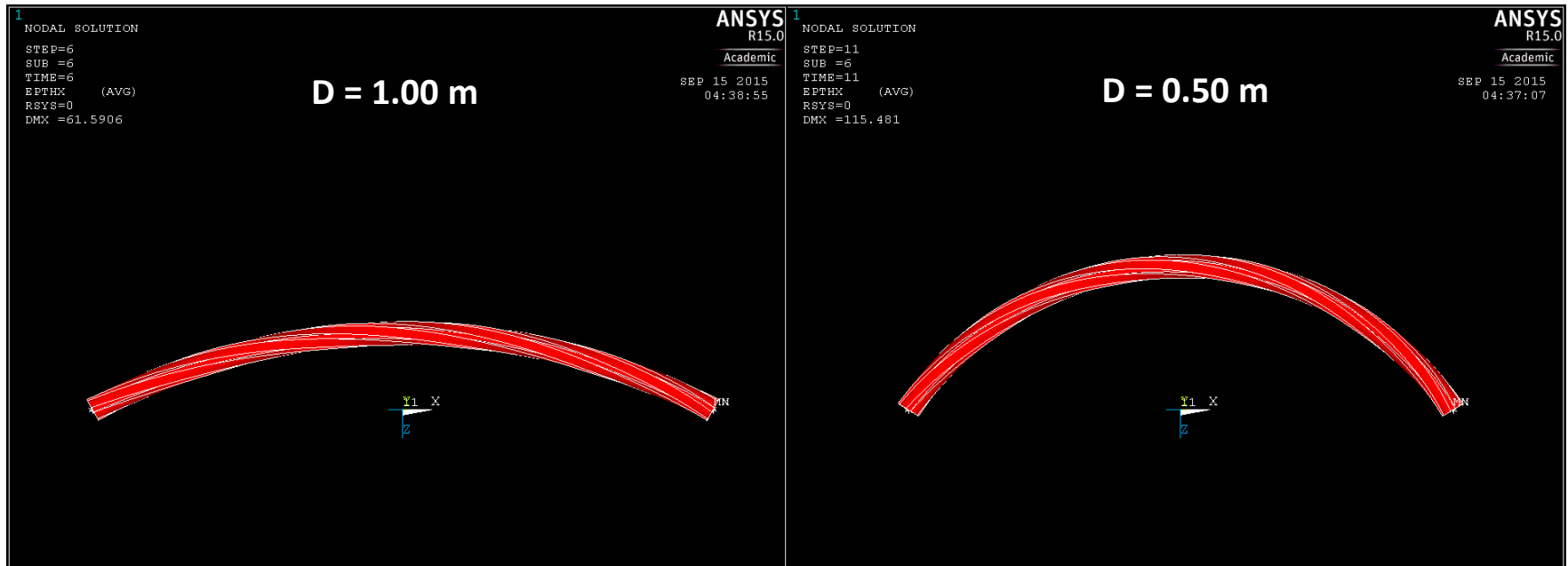
```
!!!!!!!!!!!! Define Cable Parameters !!!!!!!!!!!!!
Rj = 10.81 ! radius of jacket
Ro = 9.5   ! radius of core
Ri = 2.0   ! radius of cooling channel
Rc = 4.95  ! radius of channel base
Rs = 0.54  ! radius of copper spacer wire
Wc = 4.3   ! width of channel
W = 4.0    ! width of tape
H = 0.15   ! thickness of tape
Nt = 20    ! number of tapes per stack
Tp = 500   ! twist pitch
Lm = 100   ! length of model
LL = Tp/Lm ! fraction of model length
Ns = 5     ! number of slots (max=6 & min=2)
Es = 0.75  ! element edge length
```



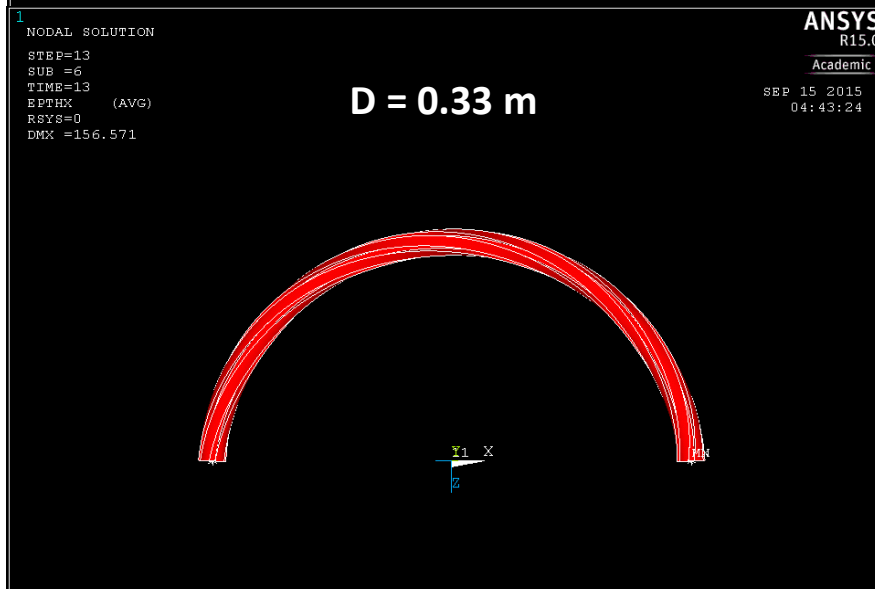
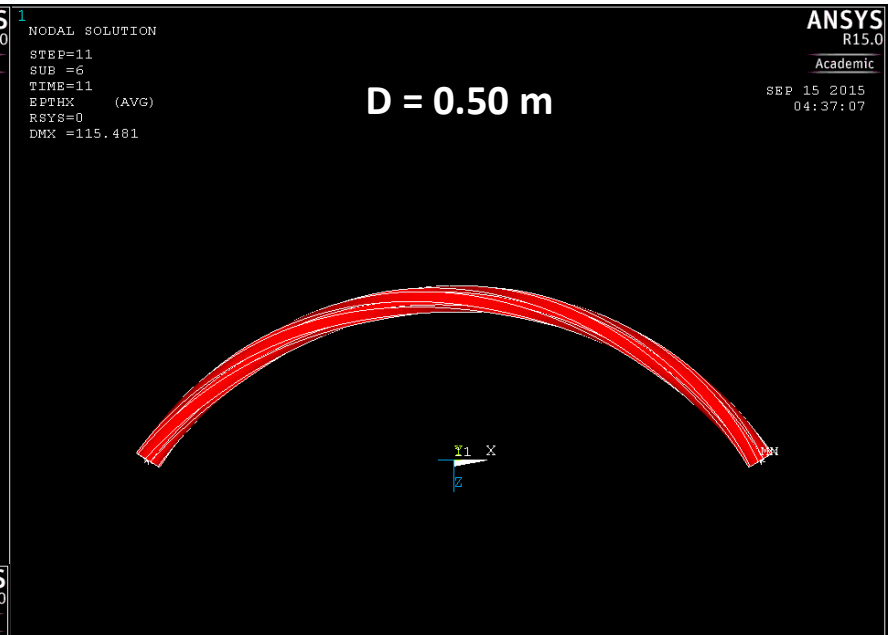
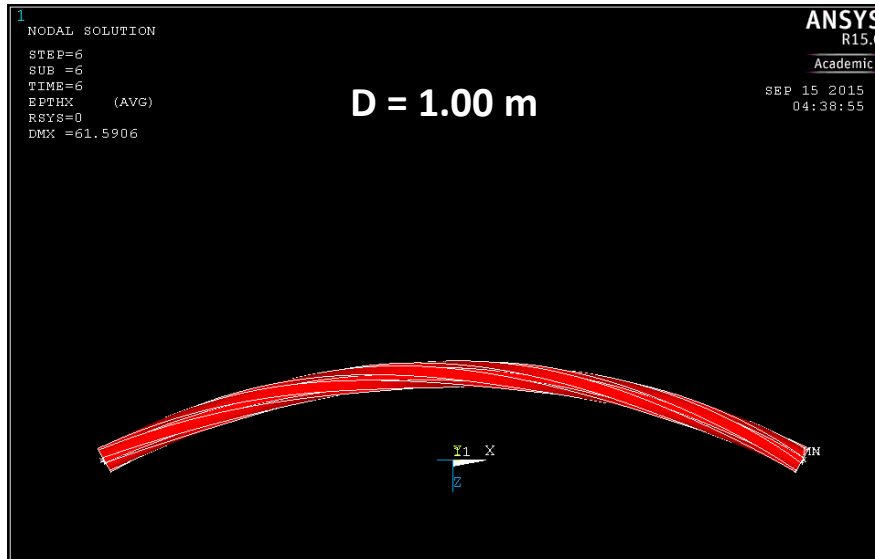
ENEA CICC Bending Model



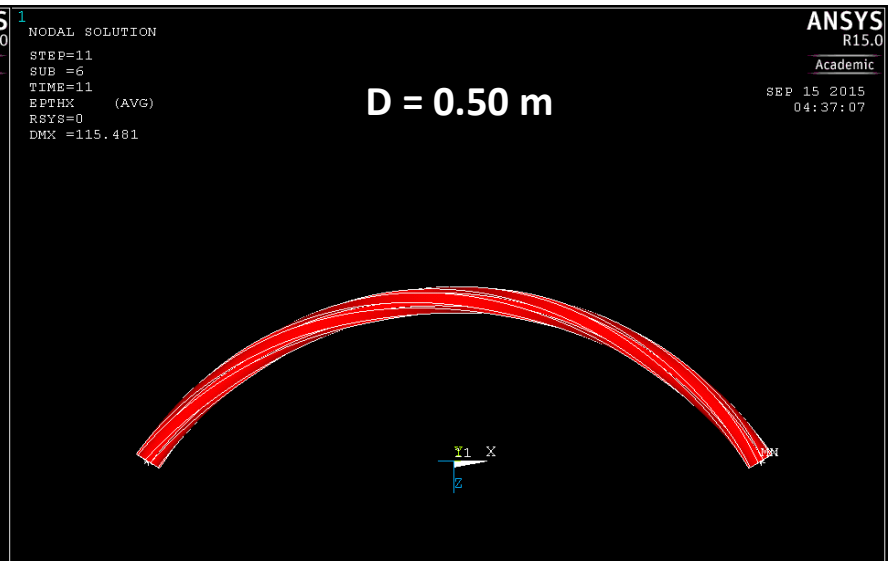
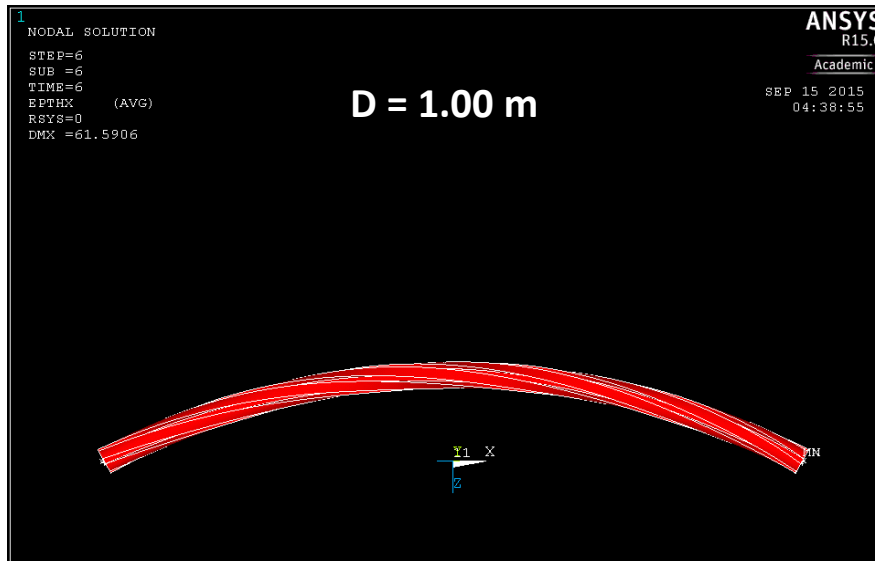
ENEA CICC Bending Model



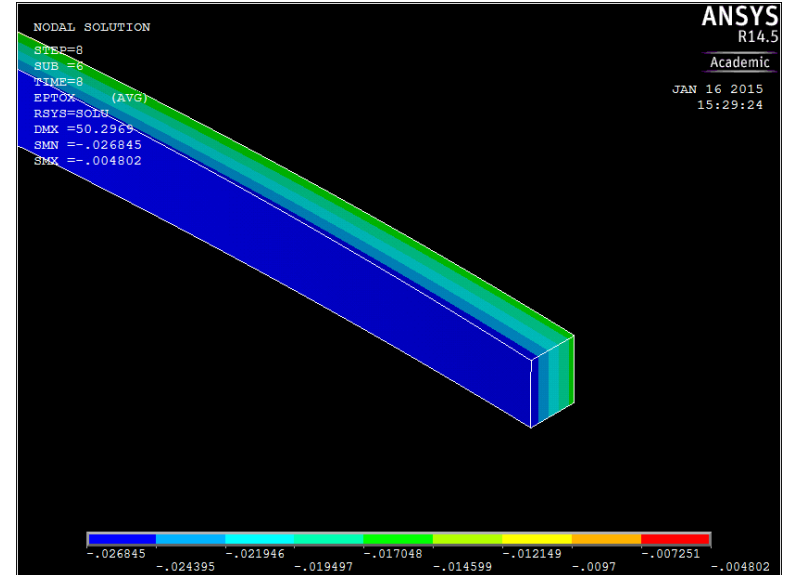
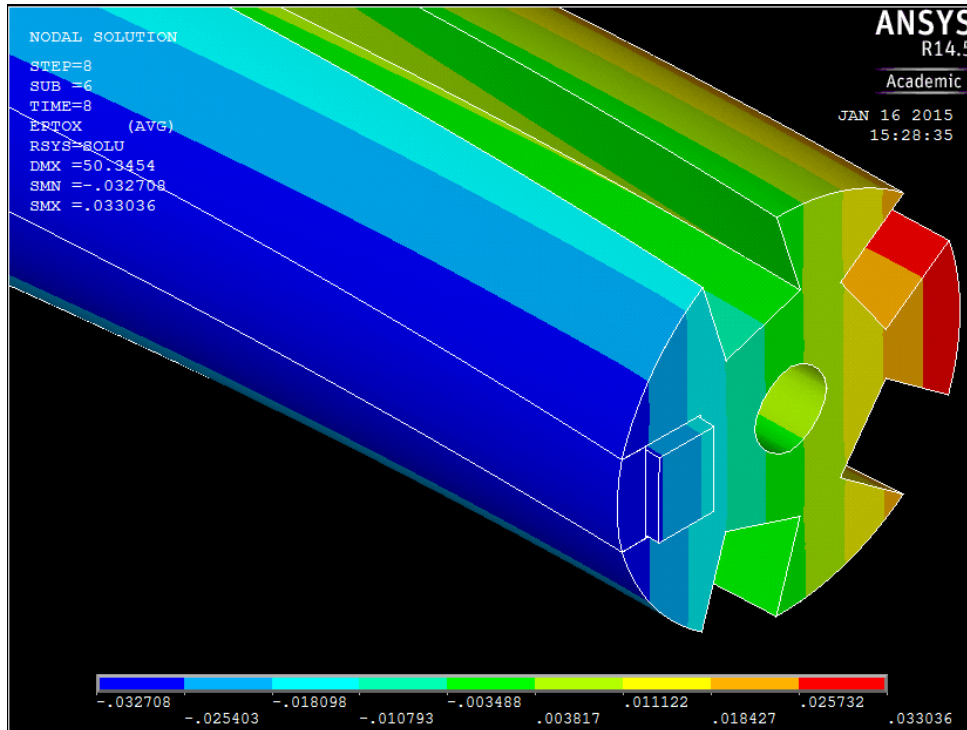
ENEA CICC Bending Model



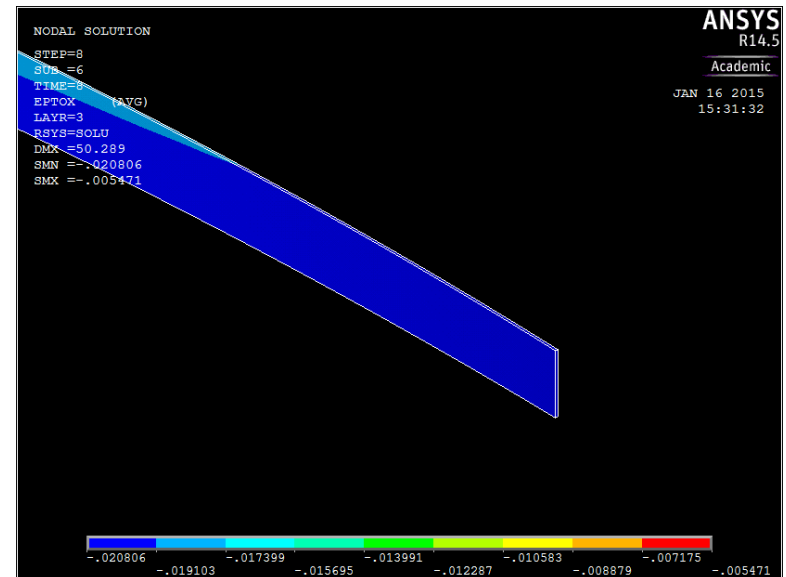
ENEA CICC Bending Model



ENEACICC Bending Model



Strain results for tapes in the ENEA CICC under bending is a **work-in-progress** and will be presented at MT24



Successfully developed method to numerically model layered 2G HTS tapes and validated model under various mechanical loads (*tension, torsion and combined loading of single tapes*)

Created technique to model behavior of stacked-tape cables and validated model under bending with analytical models (PSM & NSM)

Developed a detailed cable model of the ENEA slotted core CICC under bending which will be used to compare predicted I_c behavior with experimental results (*optimization is being conducted at ENEA*)

Stacked-tape cable modeling technique can be applied to large scale conductor design, conductor fabrication and electromagnet operation



Bologna, Italy | September 14-16, 2015

Thank you for your attention

Questions?



Mechanical Engineering Department