SiPM and Scintillator Studies at MPP Munich

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- Tile Scanner setup and simple simulation
- Low noise SiPMs (MPPCs)
- Optical tile separation for mega-tiles

Tile scanner setup

- Setup to test the uniformity of the response of scintillator tiles \bullet
 - Sr90 source (13.9 MBq): electrons up to 2.27 MeV
 - Trigger cube (5x5x5mm2 scintillator on a SiPM) and source connected to a positioning stage ●
 - Tile with readout board (amplifier and SiPM) ullet
 - All inside a light tight box with a temperature sensor ٠
 - Readout the two SiPMs with a picoscope ullet



Positioning stage

Dark box

Scan results

- Scan over the entire surface of the tile and collect 1000 signals (wave forms) at each position that pass the trigger requirement of a signal of at least 6 p.e.
- Scanned tiles: tiles from Mainz with double dimple for bottom mounted SiPM
- Step sizes of either 0.5 mm (32x32) or 1 mm (64x64)
- data processing based on T3B waveform analysis, intrinsic temperature correction through the recorded 1 p.e. waveform



Apparent non-uniformity; but the tile is uniform, a 180 degree turn gives a similar result

Scan results

• Each measurement point normalised by the number of recorded wave forms shows effects dependent on the setup



- Normalising by the number of events with a signal in the tile removes these effects
- They are caused by the dark noise from the trigger cube

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Simple Geant4 simulation

- In order to better understand the sensitivities in the scanning setup and what would improve the setup started a simple simulation
- Input spectrum for a Sr90 and a Rh106 source





Simulation results





Improvements to the scanning setup

- The signal strength depends highly on the setup geometry: needs to be stable
 -> Improve reproducibility of the geometry and move the setup inside a climate chamber
- Dark noise in the coincidence cube influences the measurement
 -> low noise SiPM
- Rh106 source would increase measurement speed and decrease noise effects
- Add LED for gain measurements

New Hamamatsu MPPC





- <u>1x1 -25µm sample LCT5</u> (sample number 1) and 1x1 -25µm sample LCT4 (sample number 124): area 1x1 mm², pixel size 25 µm (1600 pixels)
 -> reduced dark rate and crosstalk (optical trenches and additional pn-junction), smaller fill factor (improved for LCT5) and PDE, but able to operate at larger V_{over}
- Compare the performance of the LCT5 with an older MPPC with the same size and packaging; <u>\$10362-11-025C</u> (sample number 516)

Dark Count Rate and Crosstalk

- Count the number of signals from the SiPM above the trigger value
- LCT5 has a low dark count rate compared to S10362, and similar to LCT4
- Very low crosstalk for LCT5 and LCT4 due to trenches



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Dark Count Rate vs V_{bias}



The dark count rate is between 12 and 17 kHz. A factor ~20 smaller than for S10362.

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Crosstalk vs Vbias



The crosstalk probability is smaller than 0.1%. A factor ~60 smaller than for S10362.

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Signal vs V_{bias}

- Signal recorded in the SiPM from a tile irradiated by a Sr90 source
- The SiPM is loosely connected to the tile -> not an optimal setup, resulting in lower signals -> serves only as a comparison of performance!
- The signal from LCT5 is higher for the same overvoltage than that of \$10362



Optically isolated mega-tiles

- Test a possible new technique to optically isolate neighbouring channels in a mega-tile: subsurface laser engraving
- Potential of this technique:
 - Very good mechanical stability of the tiles
 - Easily scalable to mass production
 - Reasonable costs and time per channel
- Company in Munich which engrave on site and accept custom materials
- Proof of principle prototypes tested





First prototypes

- First cautious attempt on PVC plastic
- The laser spots are black due to carbonisation
- Quite low spot density in the lines



• Test: Packaged the tiles in reflective foil, attached a SiPM and scanned the surface with a Sr90 source, recorded the SiPM signal

Scan of the prototypes



A single line reduces the signal by 18%, multiple lines improve the signal reduction.



- The first tests have been encouraging, however the crosstalk and non-uniformity are still much too high
- New prototypes are underway: 9x9 cm² mega-tiles, with 9 segments for bottom coupled SiPMs
- Improved laser parameters; higher spot density and smaller inter line distance
- Two configurations:
 - single lines

- multiple lines close together with a total thickness of 0.4 mm (probably 5 lines)

 Encountered problems with the material: First tests on BC420 (St. Gobain) -> OK
 EJ-200 (Eljen technology) is damaged by the laser and after a few lines the laser cannot focus at the desired depth anymore Now testing BC408...



• Thank you for your attention