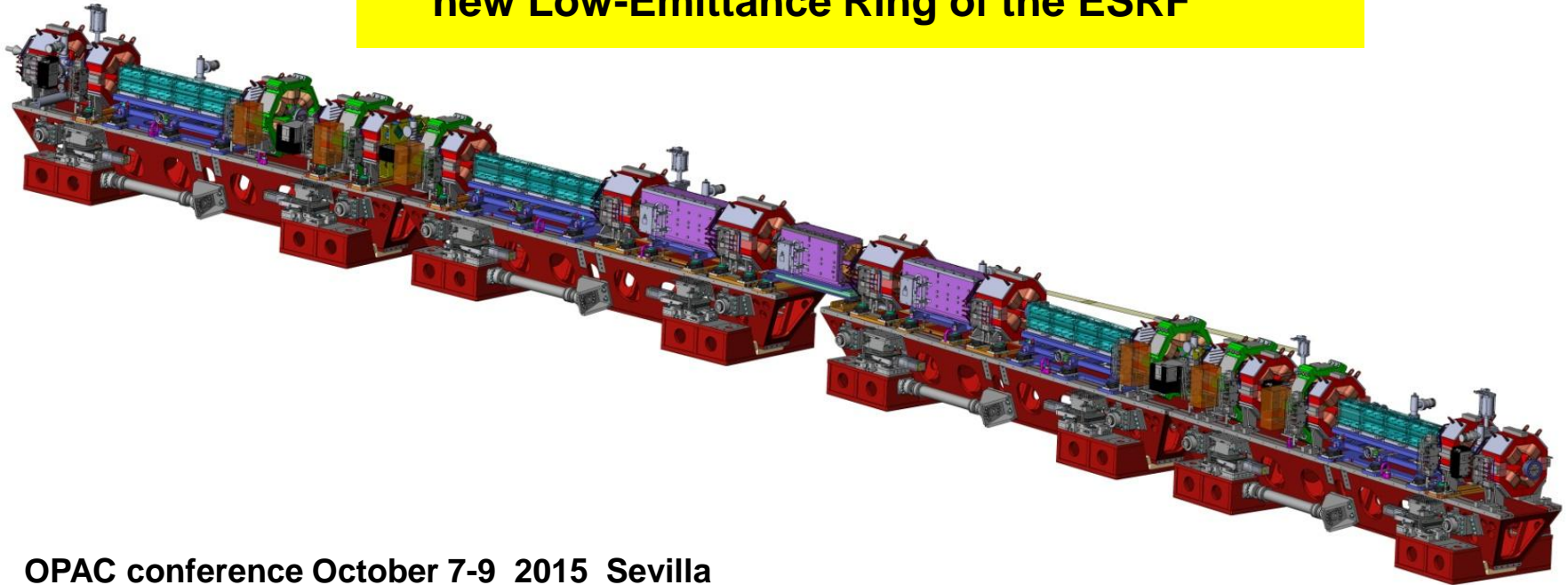


Kees Scheidt
Diagnostics Group
Accelerator & Source Division

**diagnostics and feedback requirements for the
new Low-Emittance Ring of the ESRF**



- 1) introduction to “low emittance” synchrotron light source
- 2) scientific motivation for lower horizontal emittance
- 3) new low emittance Storage Ring for the ESRF : constraints of its implementation (2019)
- 4) lattice layout & properties after the final optimizations
- 5) the real challenges & difficulties :
 - Beam-Dynamics, Magnets ,
 - Vacuum Chambers , Girders
- 6) the Diagnostics :
 - the BPMs,
 - the emittance monitors
 - the beam loss monitors
- 7) the Diagnostics : a list of all devices & planning & status

WHAT IS A “LOW EMITTANCE” STORAGE RING ??

many (circular) synchrotron light sources worldwide, all based on a Storage Ring of electrons, typically 3 to 8 GeV, and circumferences 0.3 to 1Km



WHAT IS A “LOW EMITTANCE” STORAGE RING ??

the horizontal emittance is determined by the lattice design (the magnets configuration) among these magnet are the dipoles (for making the beam go round ... i.e. 360°)

Simplistically : with a limited number but strong dipoles (e.g. 60 of 6°) this emittance is NOT minimized but with more but weaker dipoles (e.g. 360 of 1°) this emittance can be reduced.

However, a drastic minimization of this horizontal emittance increases the complexity & challenges of :

- the lattice design (beam dynamics),
- the magnet designs (field strength & quality)
- the vacuum chambers

almost all today’s synchrotrons did not pursue an ultra-low (horizontal) emittance design : the objectives were to avoid risks and to produce (quickly) a reliable photon source for the scientific users

examples of **today’s** horizontal emittances :

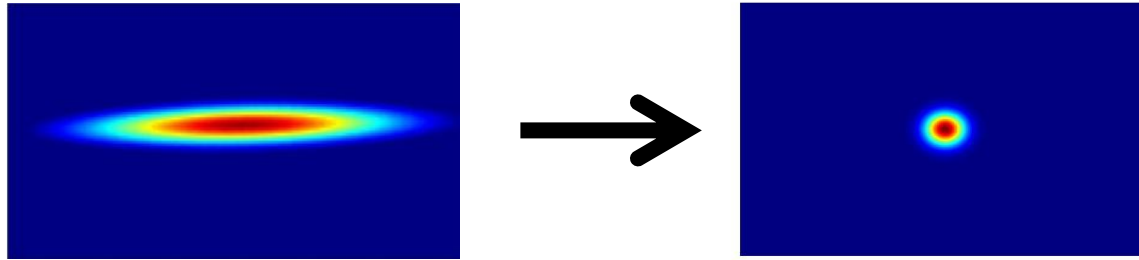
		[nm·rad]
France	ESRF	4.00
Spain	ALBA	4.58
Japan	Spring-8	3.70
USA	APS	3.1
Germany	Petra-3	1.0
USA	NLSLS-2	2.1 / 0.6
UK	DLS	2.75

aims of **new** (LE) synchrotrons :

		[nm·rad]	when ?
ESRF		0.15	2020, in progress
Spring-8		< 0.2	2022 ? to be decided
APS		< 0.1	2022 ? to be decided
Sweden	MAX-4	0.34	2016, now commissioning !

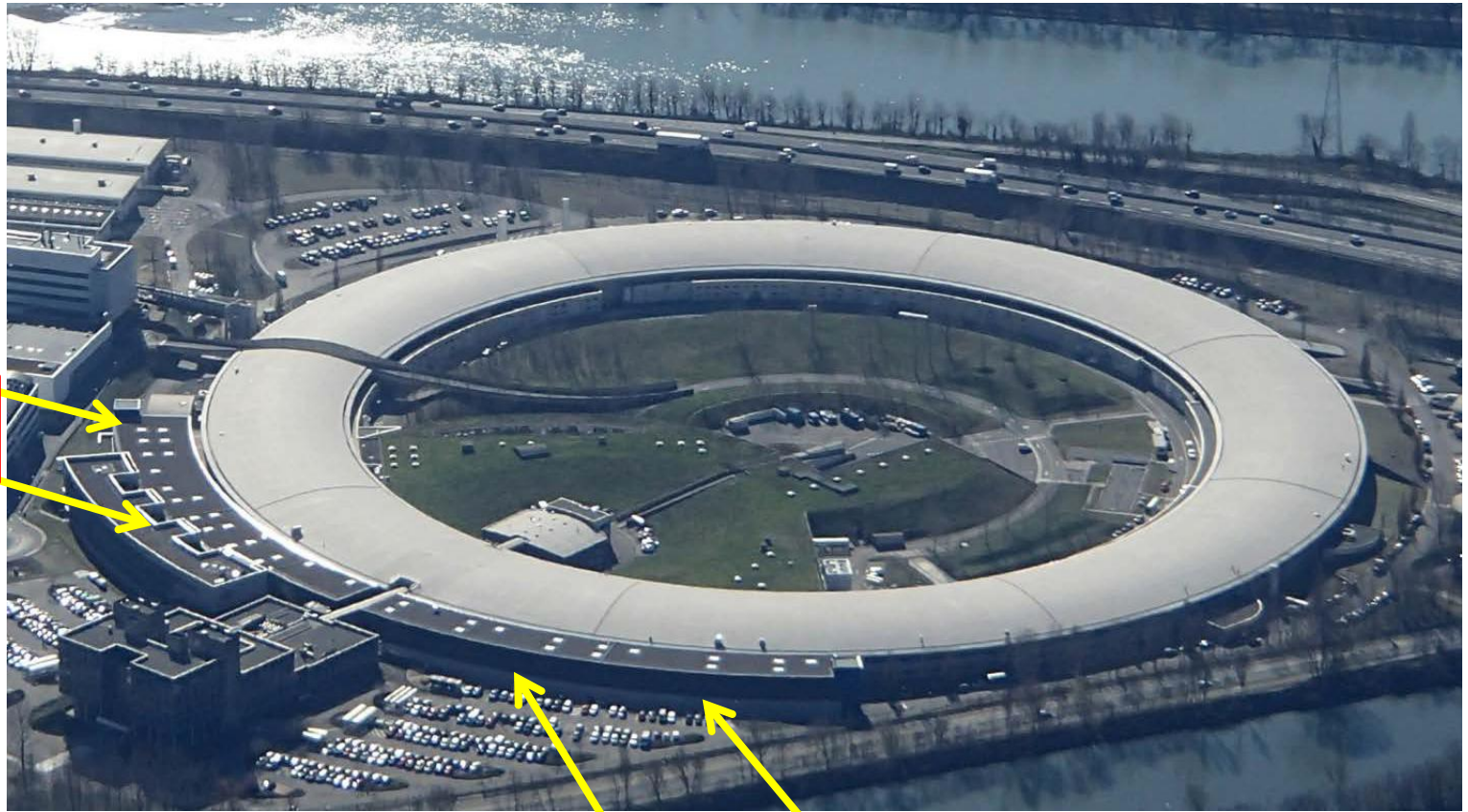
Motivation :

reduce the **horizontal** emittance from **4nm** to **0.15nm**



beam-line experiments can benefit from : an increase in brilliance
an increase of coherence
(the coherent fraction, in hor. plane)

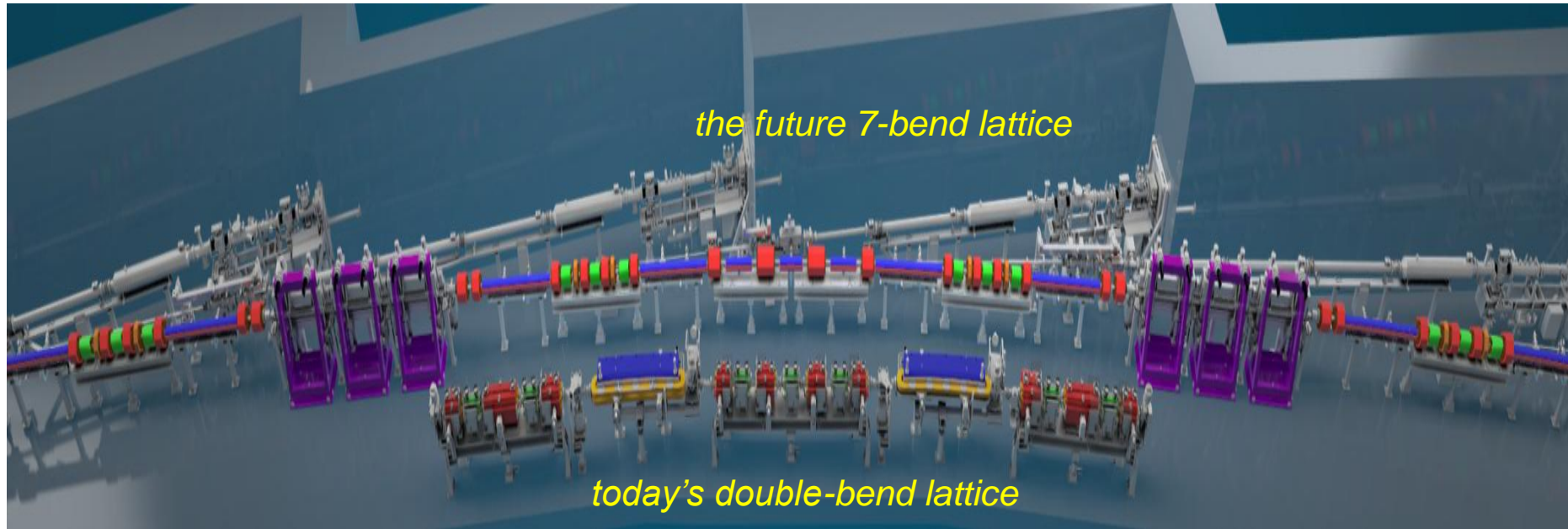
ESRF : > 20 YEARS OF SERVICE AND VARIOUS **UPGRADES**



Experimental Hall Extension

Experimental Hall Extension

LOW-EMITTANCE RING AT THE ESRF : CONSTRAINTS & PLANNING



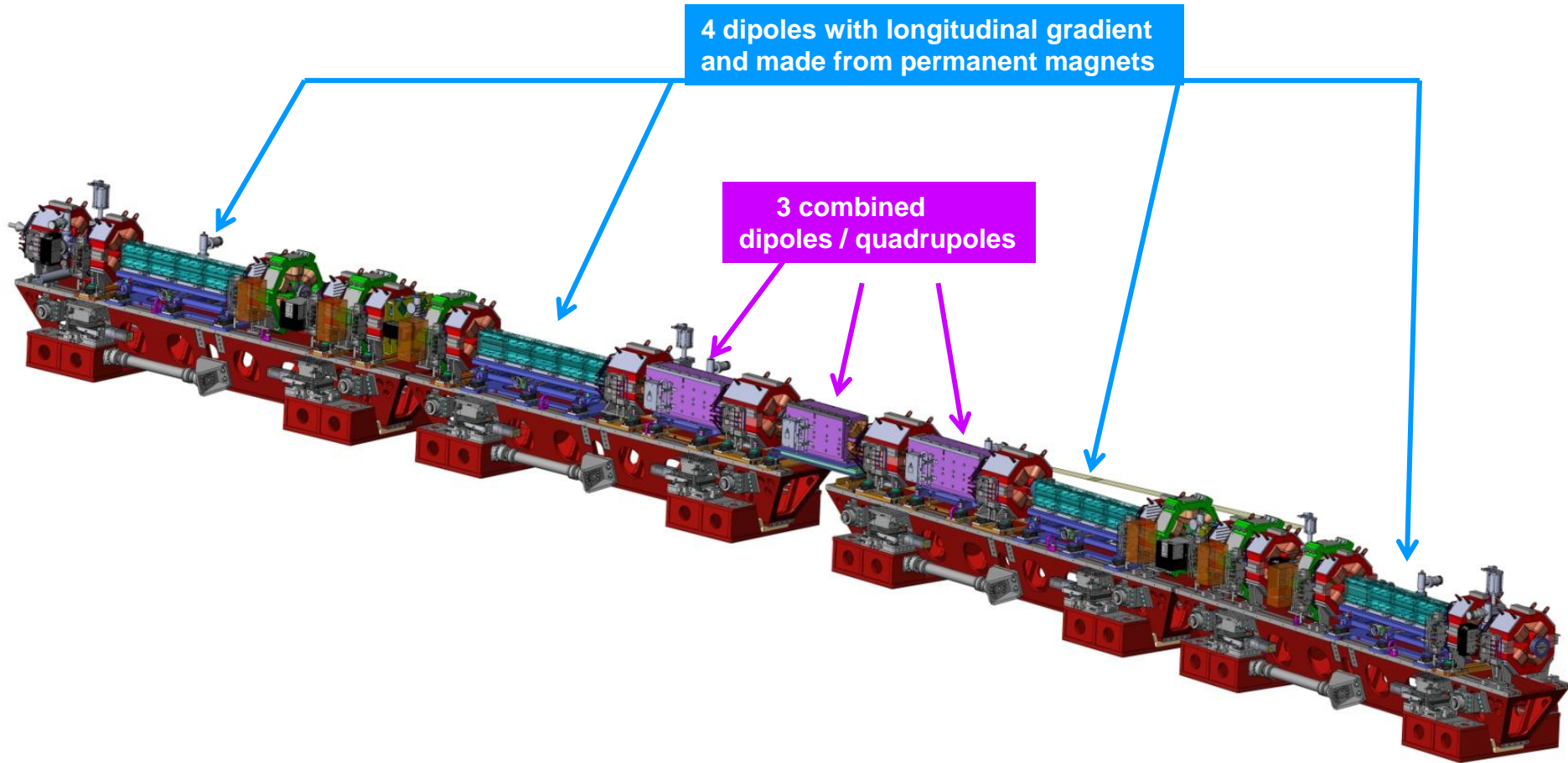
when : **2019** → the full year to dismantle the old ring and to install the new

major constraint : keep all X-ray beamlines at the same location

and : keep all Users happy until last day (December 2018)

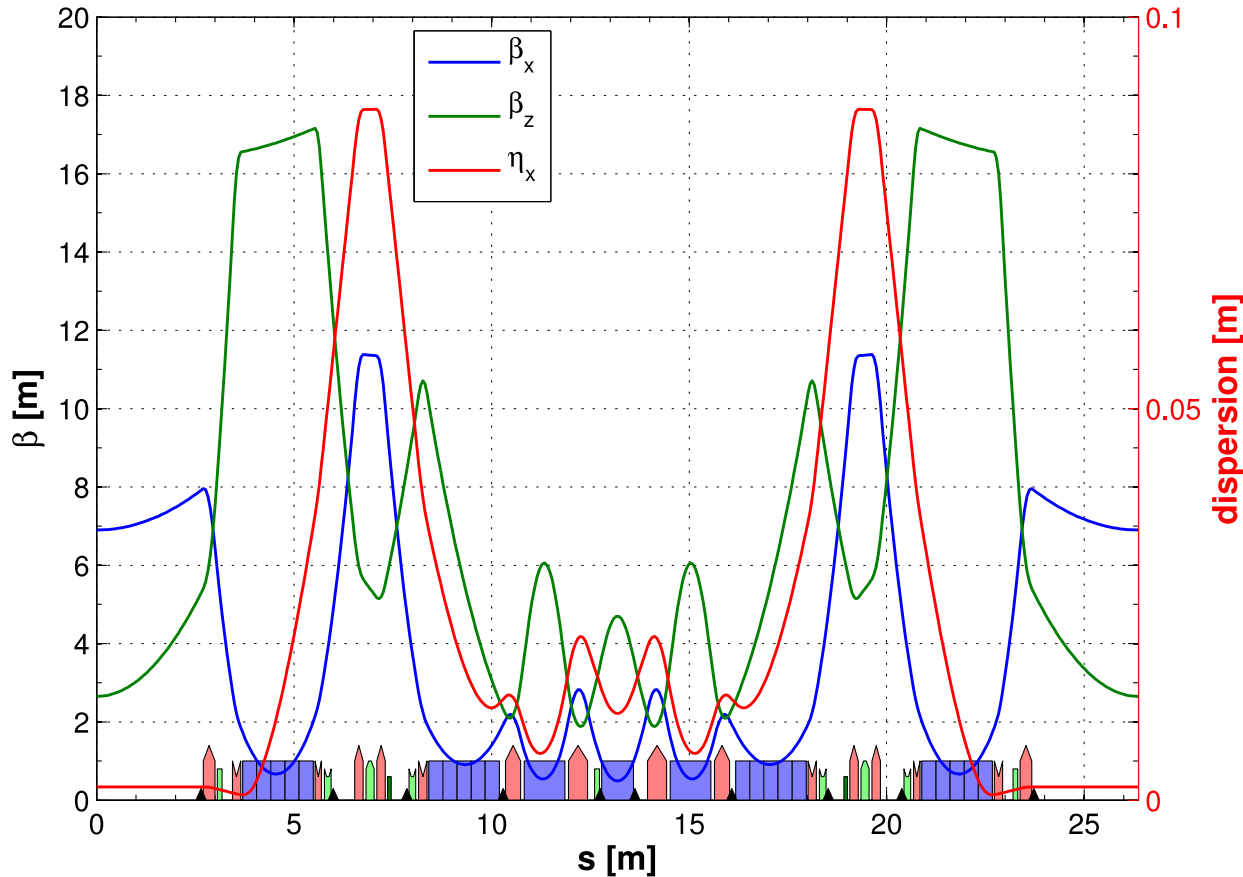
back for Users : June 2020

ESRF NEW LATTICE : ONE CELL WITH 7 DIPOLES



LATTICE EVOLUTION & OPTIMIZATION → OPTICAL FUNCTIONS

$v_x = 76.210$ $\delta p/p = 0.000$
 $v_z = 27.340$ 32 periods, $C = 843.978$



**30 identical cells
(+2 injection cells)**

natural equilibrium emittance :

$$\epsilon_{x0} = 134 \text{ pm}$$

emittances with 5 pm coupled into the vertical plane and 0.5 MV radiation losses from IDs:

$$\epsilon_x = 107 \text{ pm}$$

$$\epsilon_z = 5 \text{ pm}$$

THE LATTICE LAYOUT & PROPERTIES AFTER FINAL OPTIMIZATIONS

linear and non-linear optimizations carried-out with the multi-objective genetic algorithm NSGA-II, to maximize **Touschek lifetime** and **dynamic aperture**.

Lifetime and dynamic aperture are computed on 10 different errors seeds.

Sextupoles: from 6 to 3 families

Octupoles: now 1 family only

Tunes: 76.21 27.34

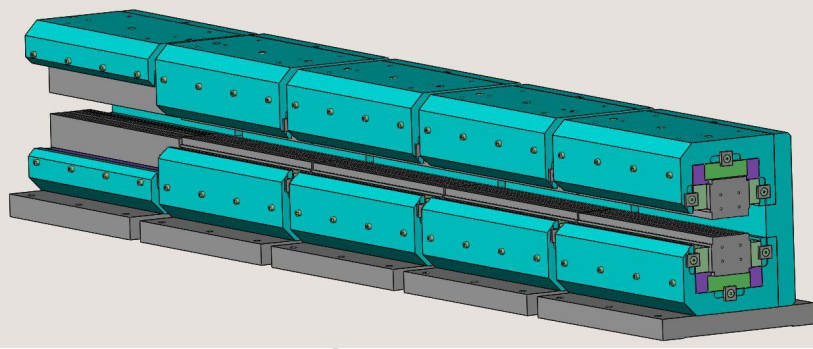
Linear matching parameters: $\beta_{xID} = 6.9\text{m}$

Chromaticities: 6, 4

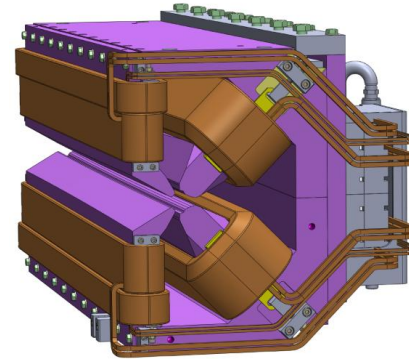
dyn.aperture -10mm @Septum
Touschek-Lifetime ~ 21h

vert. emit =5pm	ESRF-now	Low-Emittance-ESRF
7/8 multi-bunch	64 h	21 h
16 bunch	6 h	2.1 h
4 bunch	4 h	1.4 h

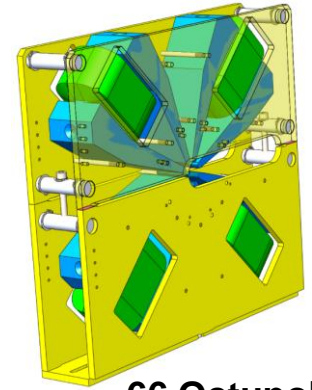
LOW-EMITTANCE RING : CHALLENGES → THE MAGNETS



132 Dipoles

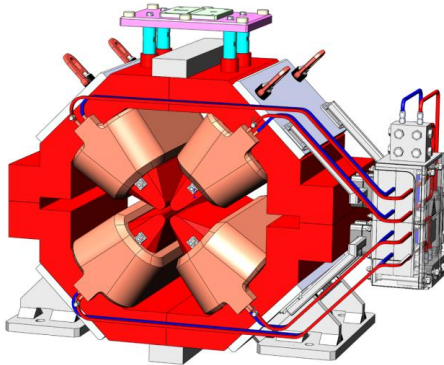


99 Dipole-quadrupoles

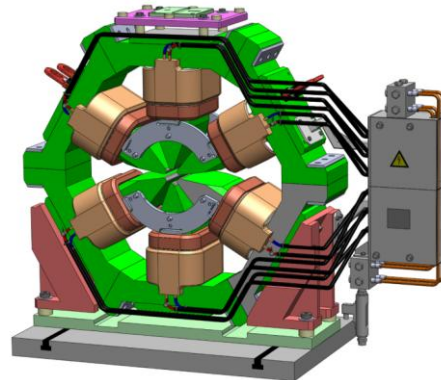


66 Octupoles

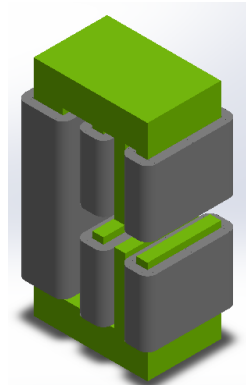
> 1000 Magnets to procure & handle in < 3 years



528 Quadrupoles

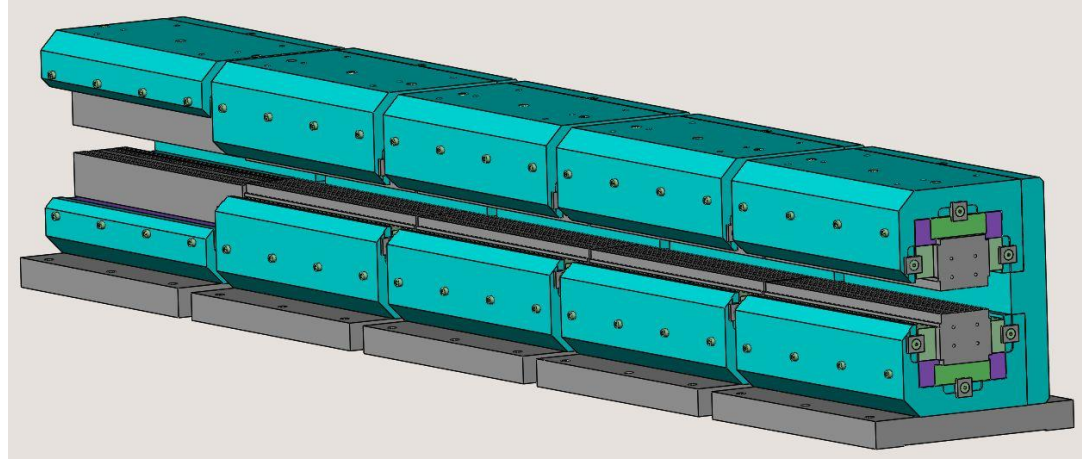


196 Sextupoles



100 Correctors

dipole magnet made from permanent magnets assembly with a longitudinal gradient in 5 sections from 0.17 to 0.67 T



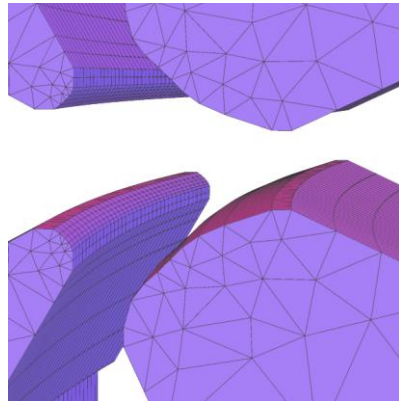
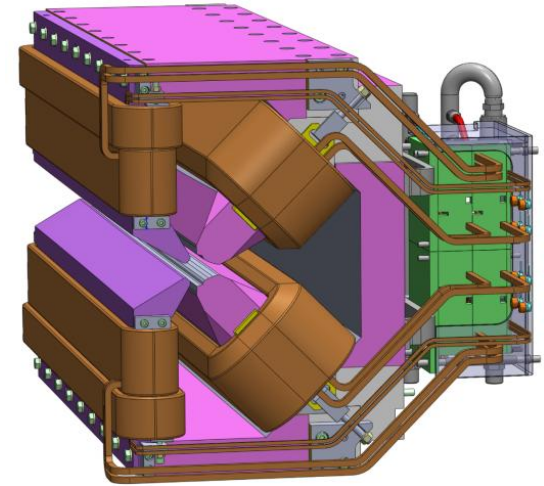
- low procurement costs
- no running (energy-consumption) costs
- strong in-house experience in permanent magnet assemblies
- approx. 6000 kg material ($\text{Sm}_2\text{Co}_{17}$) of permanent magnet (=12769 magnet pieces) to be delivered

COMBINED DIPOLE - QUADRUPOLES

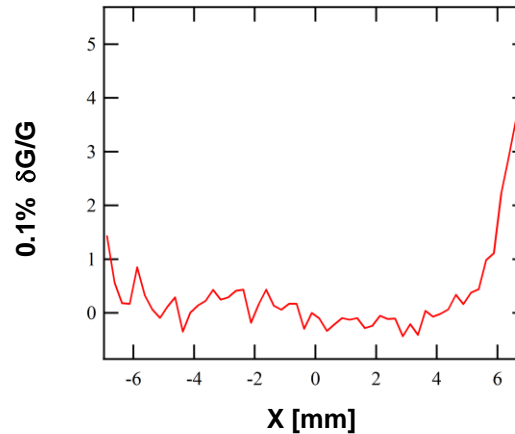
Specifications :	length	dipole	quadr.
• DQ1 :	1.028 m	0.57 T	37.1 T/m
• DQ2 :	0.800 m	0.39 T	31.4 T/m
• $\Delta G/G < 1\%$ (GFR radius 7 mm)			

Pole shape optimization

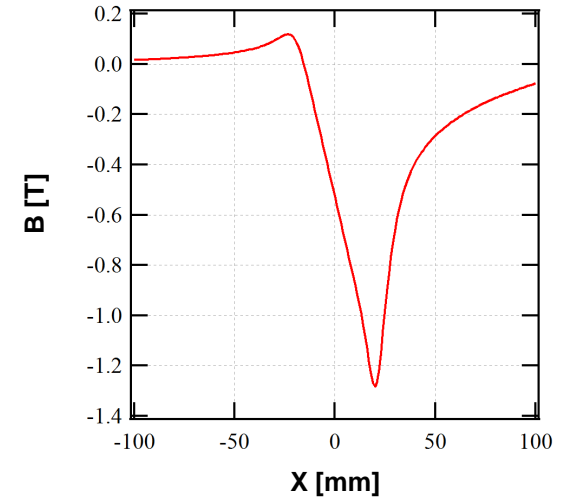
- machined in 7 laminated iron plates



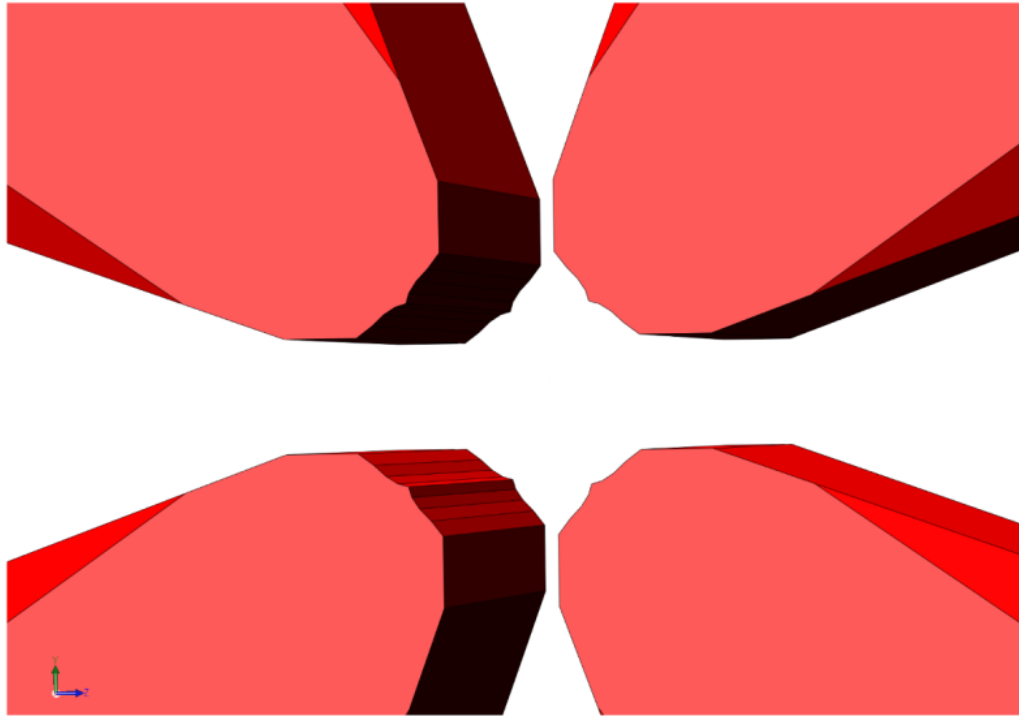
pole-shape (detail)



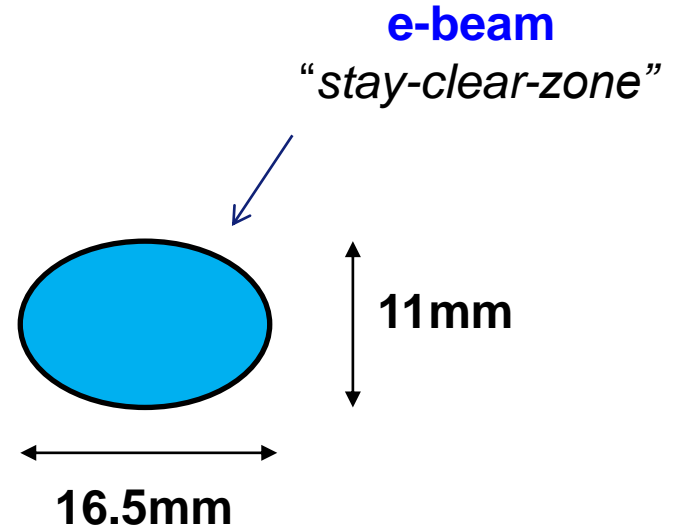
gradient homogeneity



VACUUM CHAMBERS : VERY LIMITED SPACE TRANSVERSELY

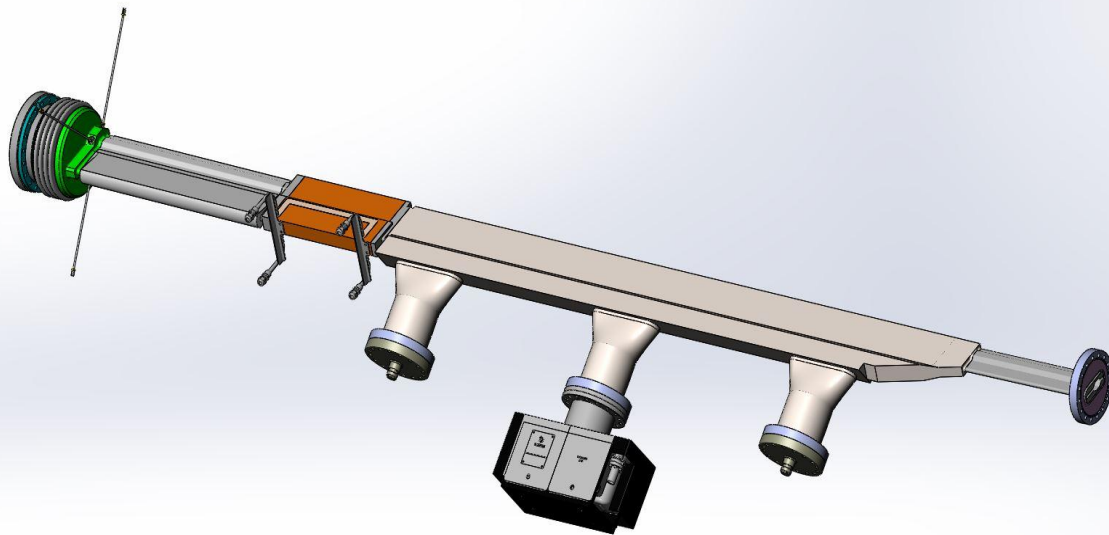


strong gradient fields → poles at short distance

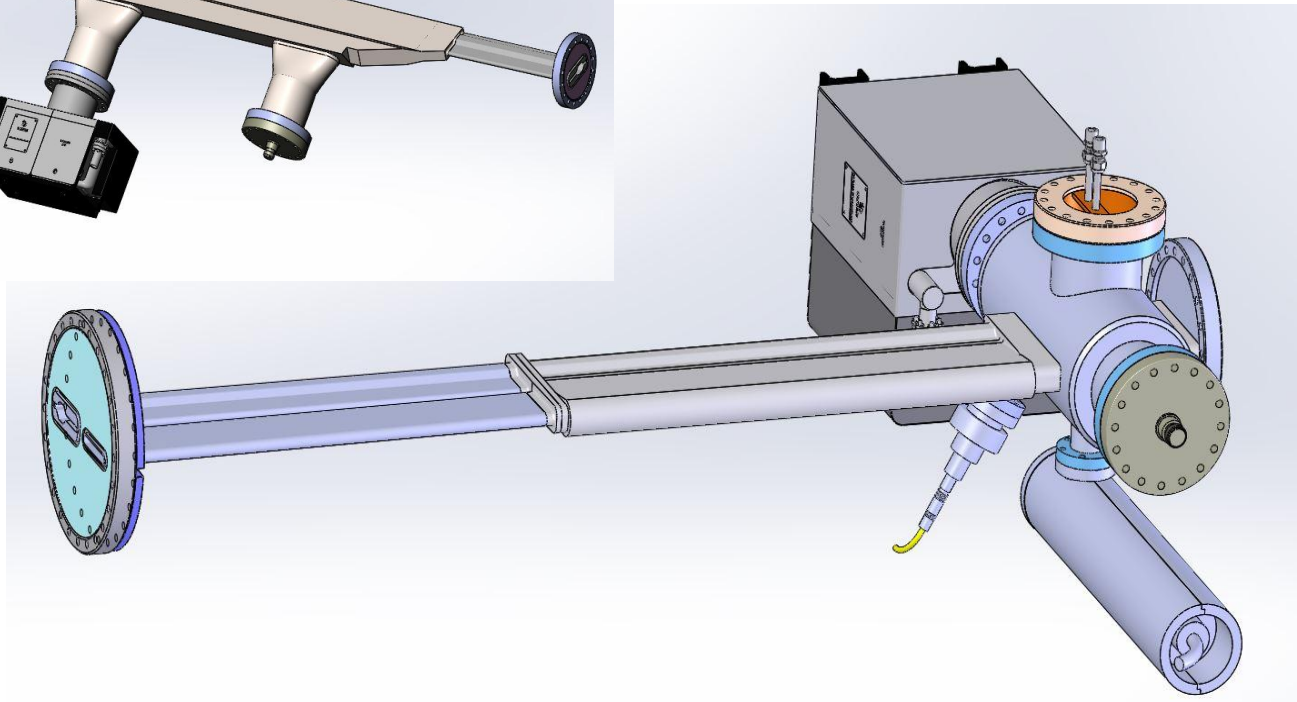


little space (thickness) for the vacuum chamber wall,
→ most chambers from Steel

CHALLENGES : A TOTAL OF 14 **COMPLEX VACUUM CHAMBERS** PER CELL

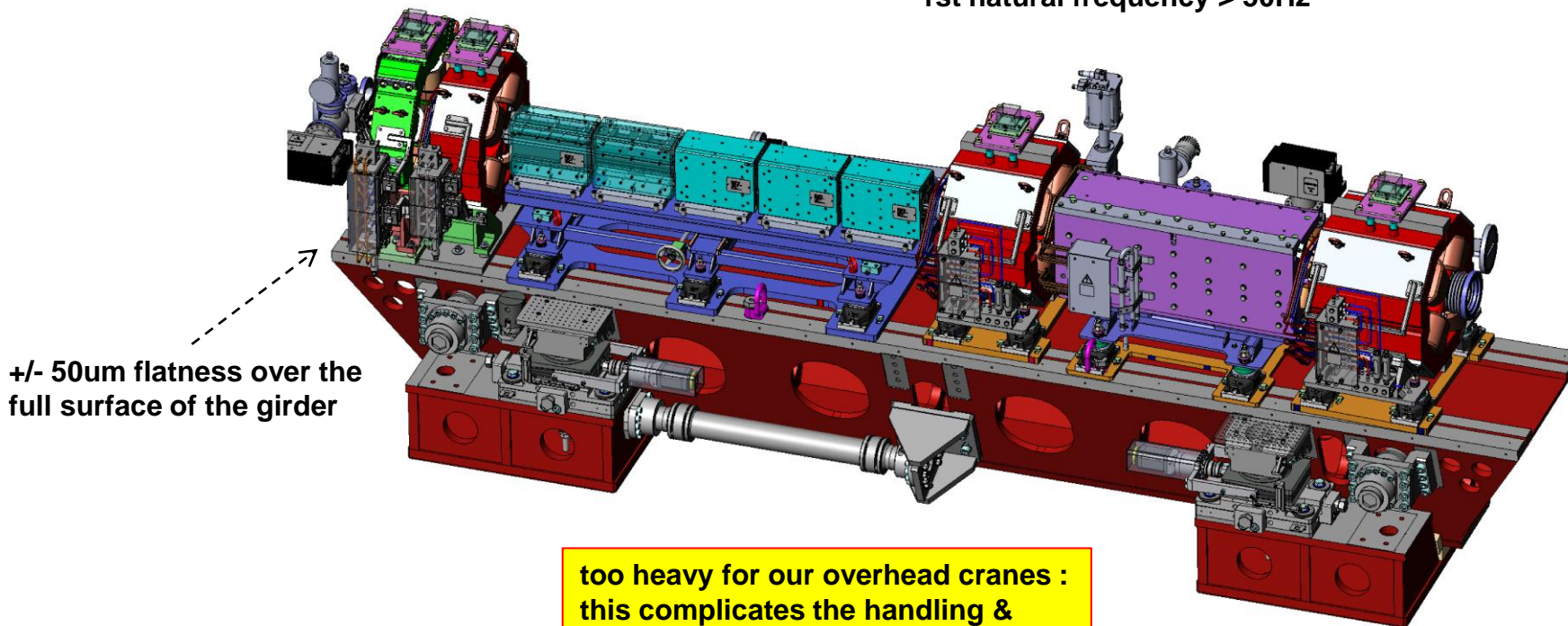


two examples shown



orthogonal heptapod

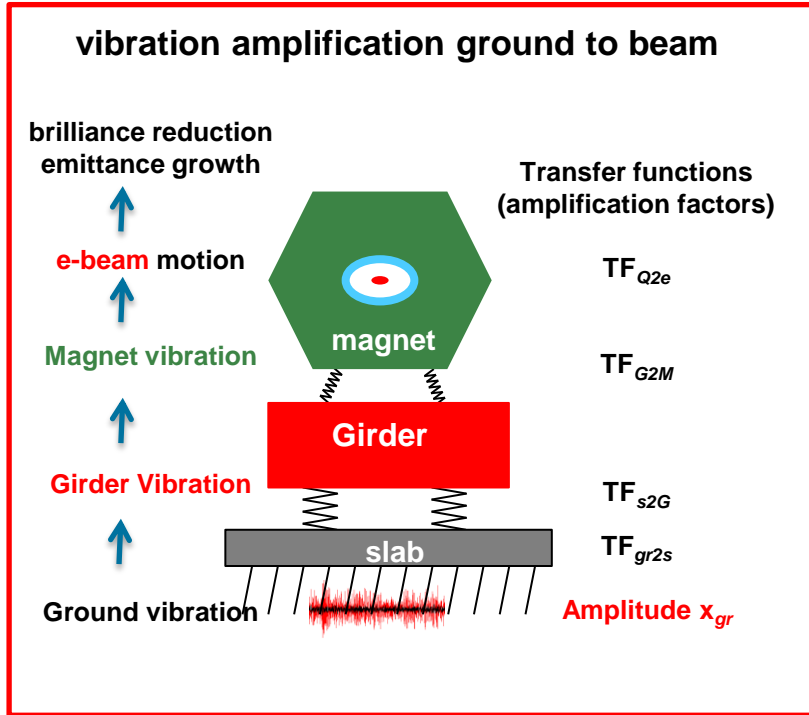
- 4 motorized adjustable supports in vertical direction
- 3 manual horizontal jacks (1 longit. and 2 radial)
- Girder material: carbon steel
- Typical thickness: 30mm (20-50)
- Piece junction: full penetration and continuous welding
- Girder length = 5.1m
- Girder weight ~ 3500kg
- magnets weight ~ 6000kg
- motorized Z adjustment resolution $5\mu\text{m}$
- manual Y adjustment resolution $5\mu\text{m}$
- 1st natural frequency > 50Hz



+/- 50um flatness over the full surface of the girder

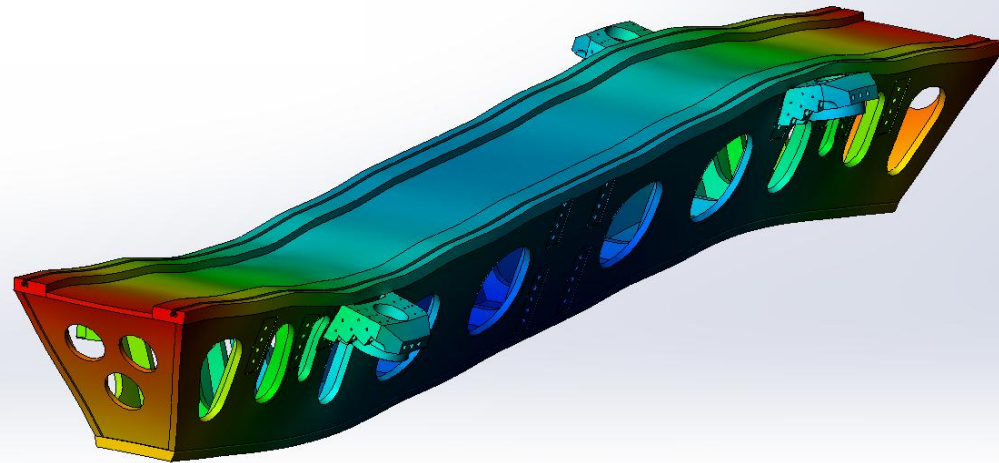
too heavy for our overhead cranes :
this complicates the handling &
transportation & installation

GIRDERS : STIFFNESS CALCULATIONS

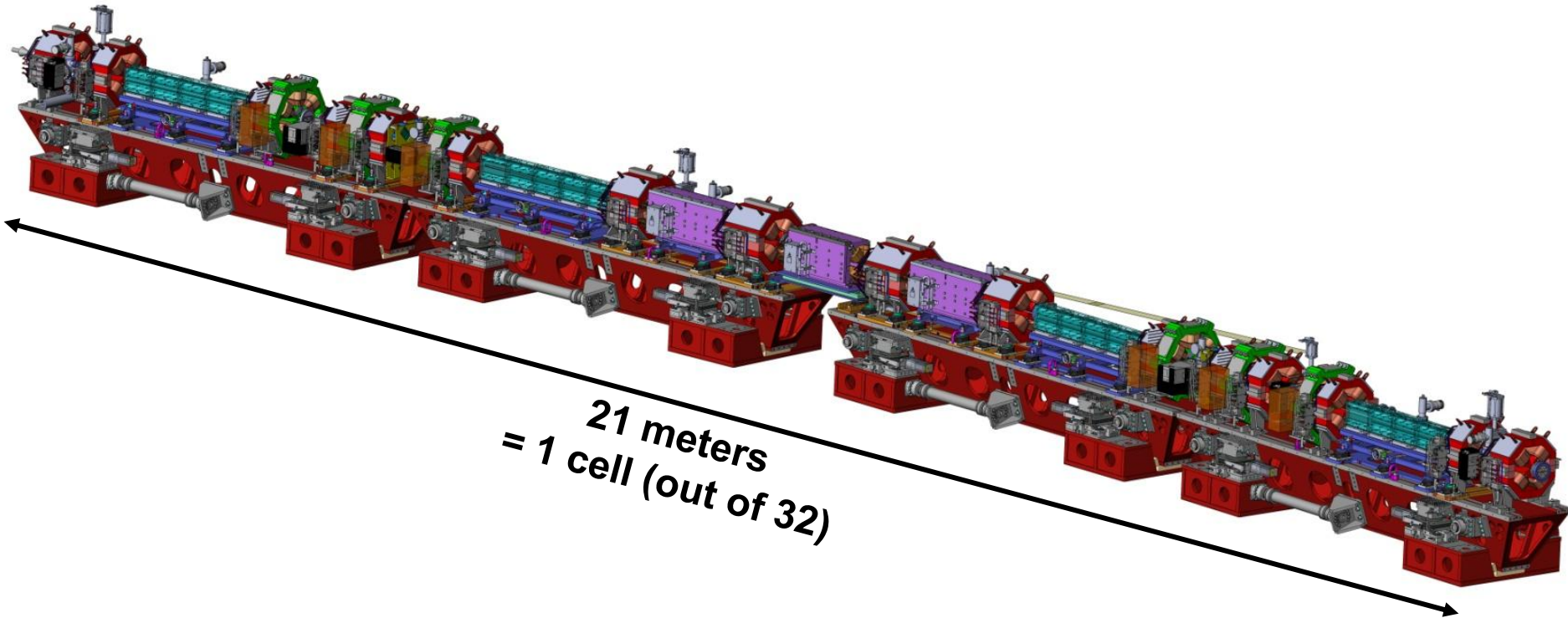


real measurements will be performed with the girder loaded with dummy magnets (of real weight)

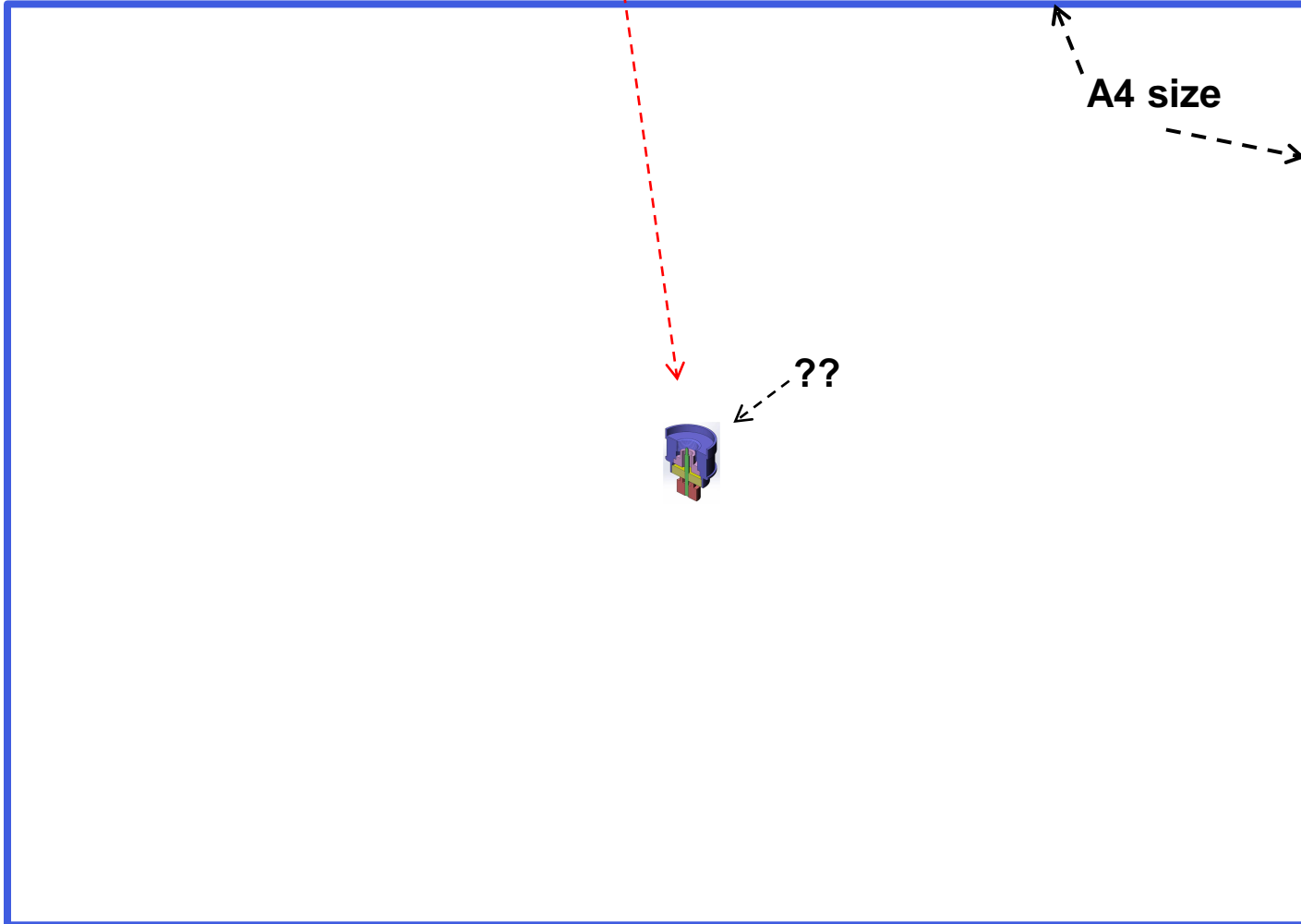
output from modal analysis,
1stst natural frequency about 50Hz



NOW LET'S SHOW **THE DIAGNOSTICS** : WHERE ARE THEY ?



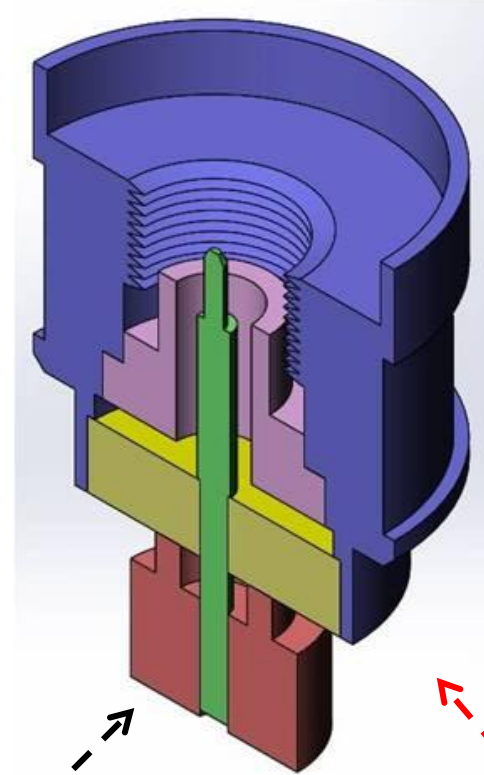
DIAGNOSTICS : THE MOST CRUCIAL COMPONENT



BPM BUTTONS : BPM-BUTTON-UHV-FEEDTHROUGH

prototype & C-f-T process done in 2014/15
contract with manufacturer now in process
delivery (1500 units) expected early 2016
total costs : roughly 350 KEuros
in total in the Ring :
320 BPMs = 1280 buttons

1500 { 600 with 6mm
900 with 8mm

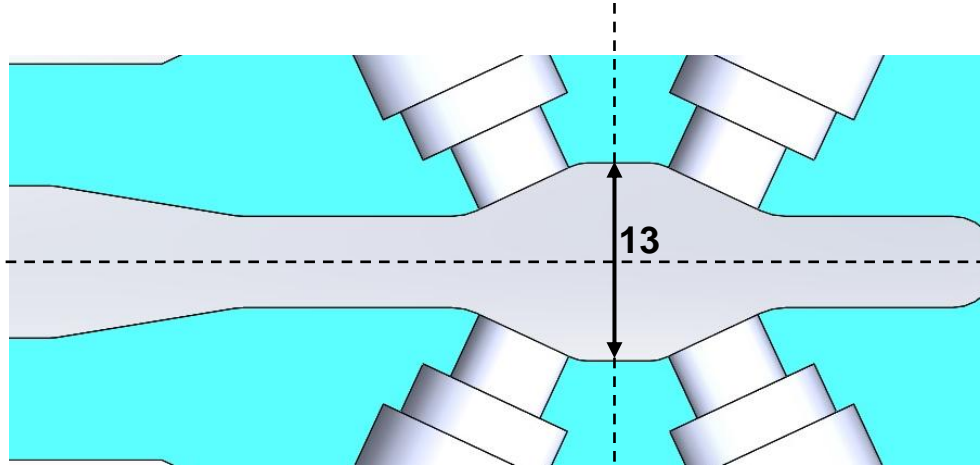
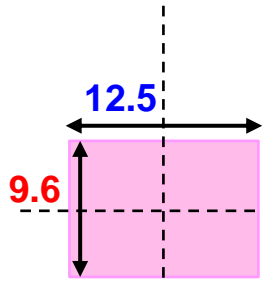


tolerances
down to 20um

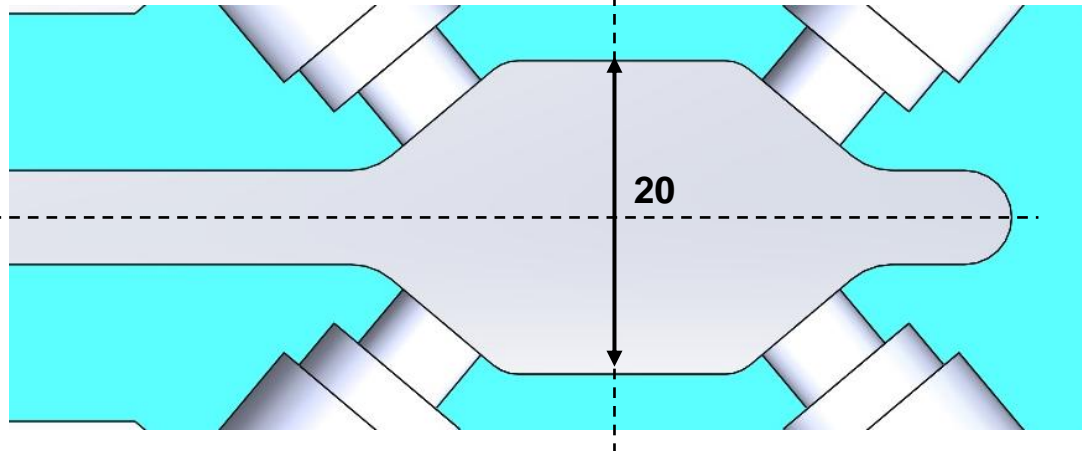
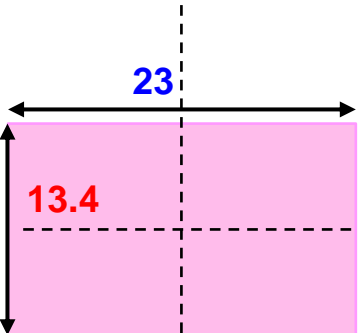
BPM BLOCKS : 2 DISTINCT GEOMETRIES

$K_x = 4.7$
 $K_z = 7.4$

BPM no.
4 5 6 7



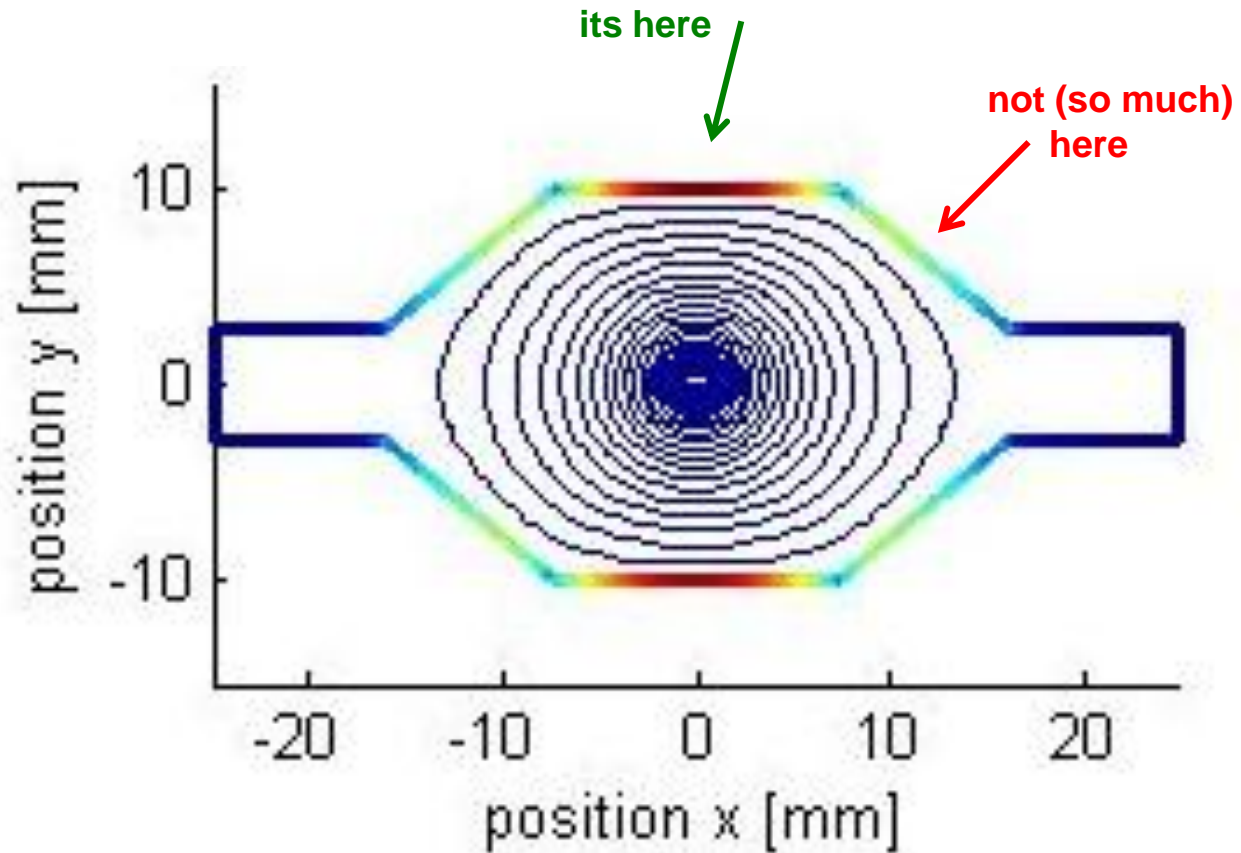
H & V distances between
the center of the 4 buttons



$K_x = 6.5$
 $K_z = 16.4 \dots$

BPM no.
1 2 3 8 9 10

WHERE IS THE CHARGE IN THAT BPM ???



with courtesy to G.Rehm (DLS, UK)

BPM GEOMETRY , MAPPING, BUTTON DIAMETER

optimization of button diameters (for RF signal strength)

8mm

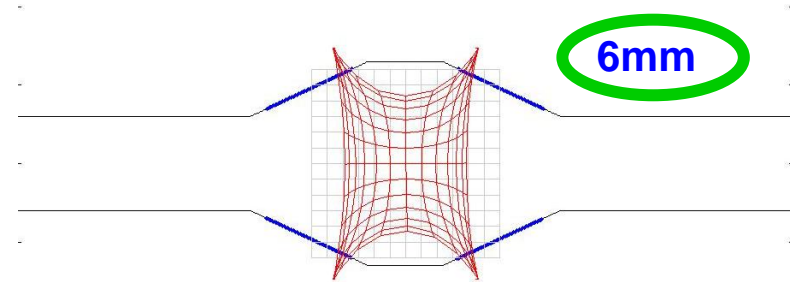
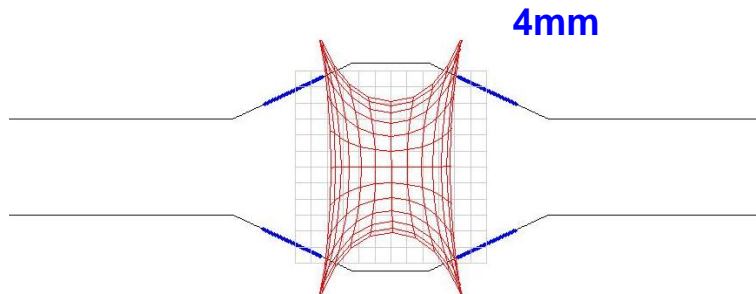
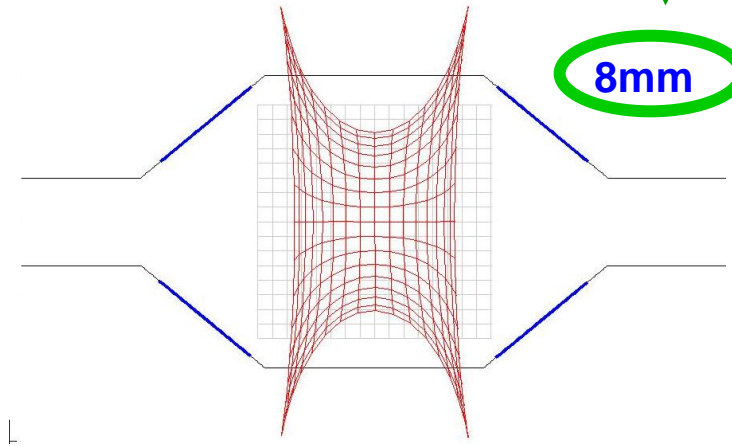
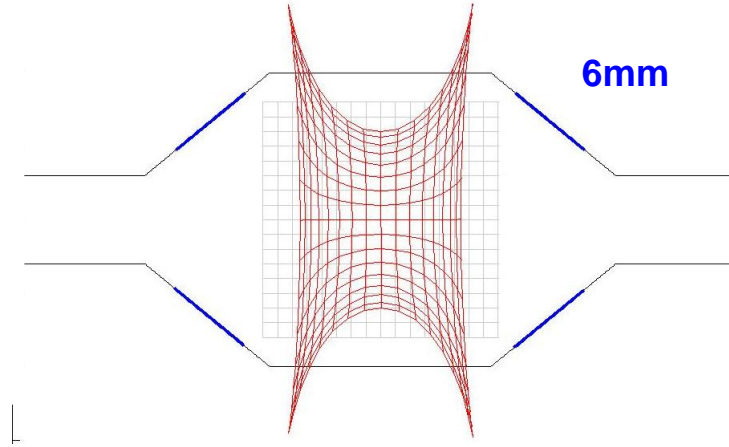
6mm

6mm

4mm

BIG
6/10

small
4/10

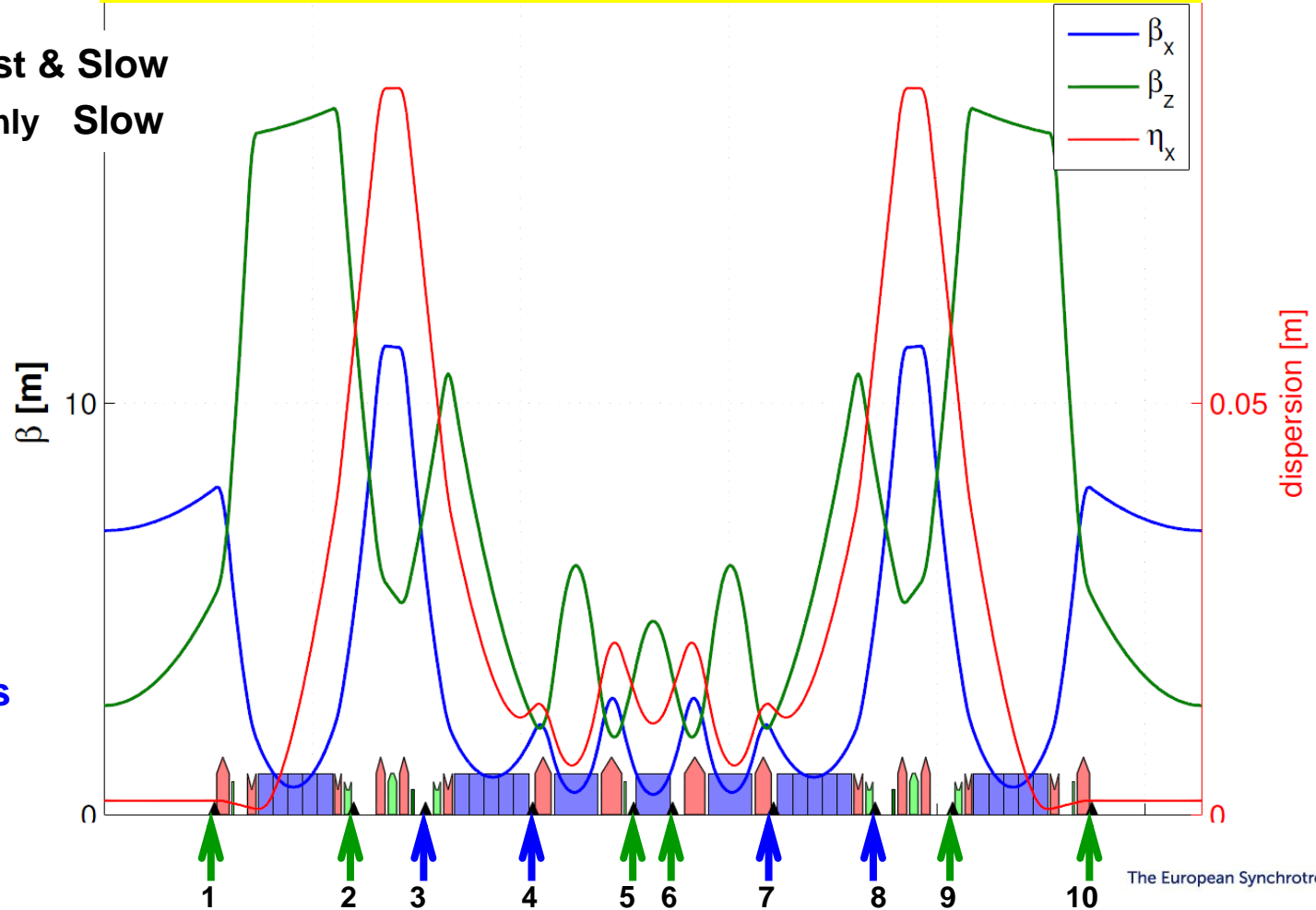


X-ray beam stability for users will be identical to that of today

6 Liberas : Fast & Slow

4 New BPMS : only Slow

↑ Libera
↑ New BPMS



2 units using X-rays produced by a dipole DL1A_5 at 0.68T

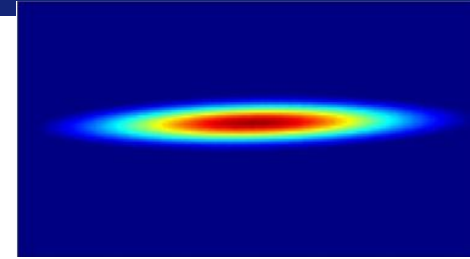
3 units using X-rays produced by a dipole DQ1D at 0.56T

resolution limits

1.5 pm

10 pm

both systems together offer a good energy spread monitor (at 2 positions of different dispersion)



layouts now globally determined

UHV components : special absorbers and Aluminium beamport window

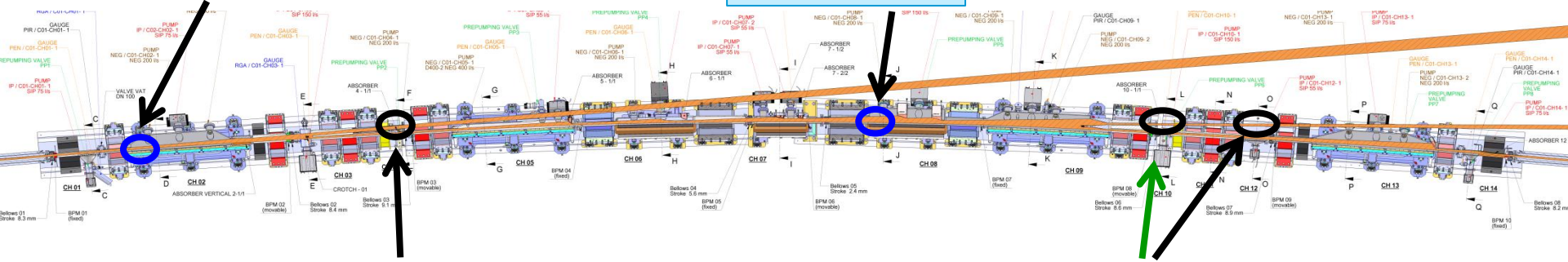
non-UHV parts : pinhole made from Tungsten blades, motorizations standard X-ray imager

DIAGNOSTICS : EMITTANCE MONITORS LAYOUT

(S28A)

Source DL1A_5

Source DQ1D

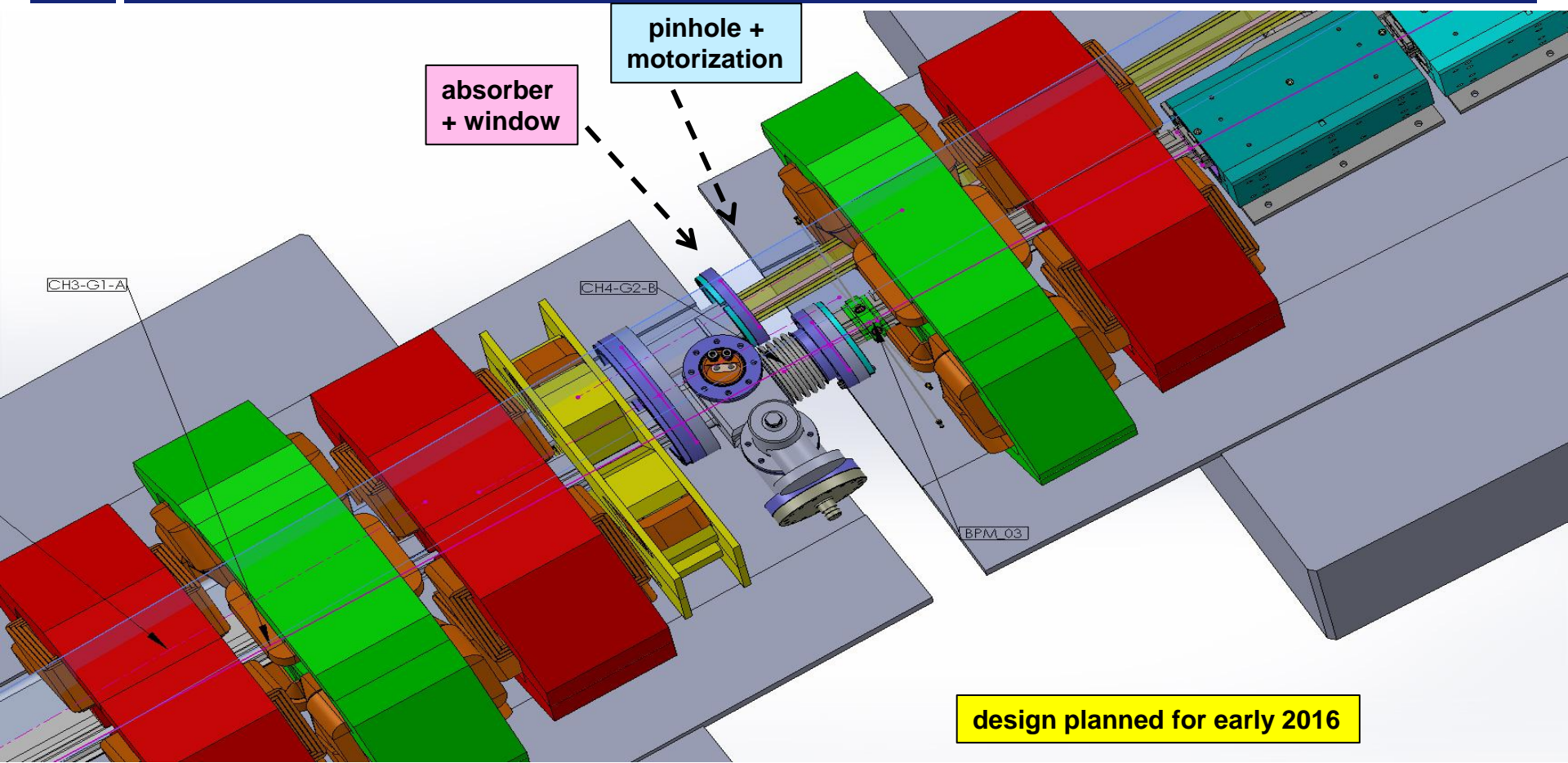


Pinhole position

Pinhole position

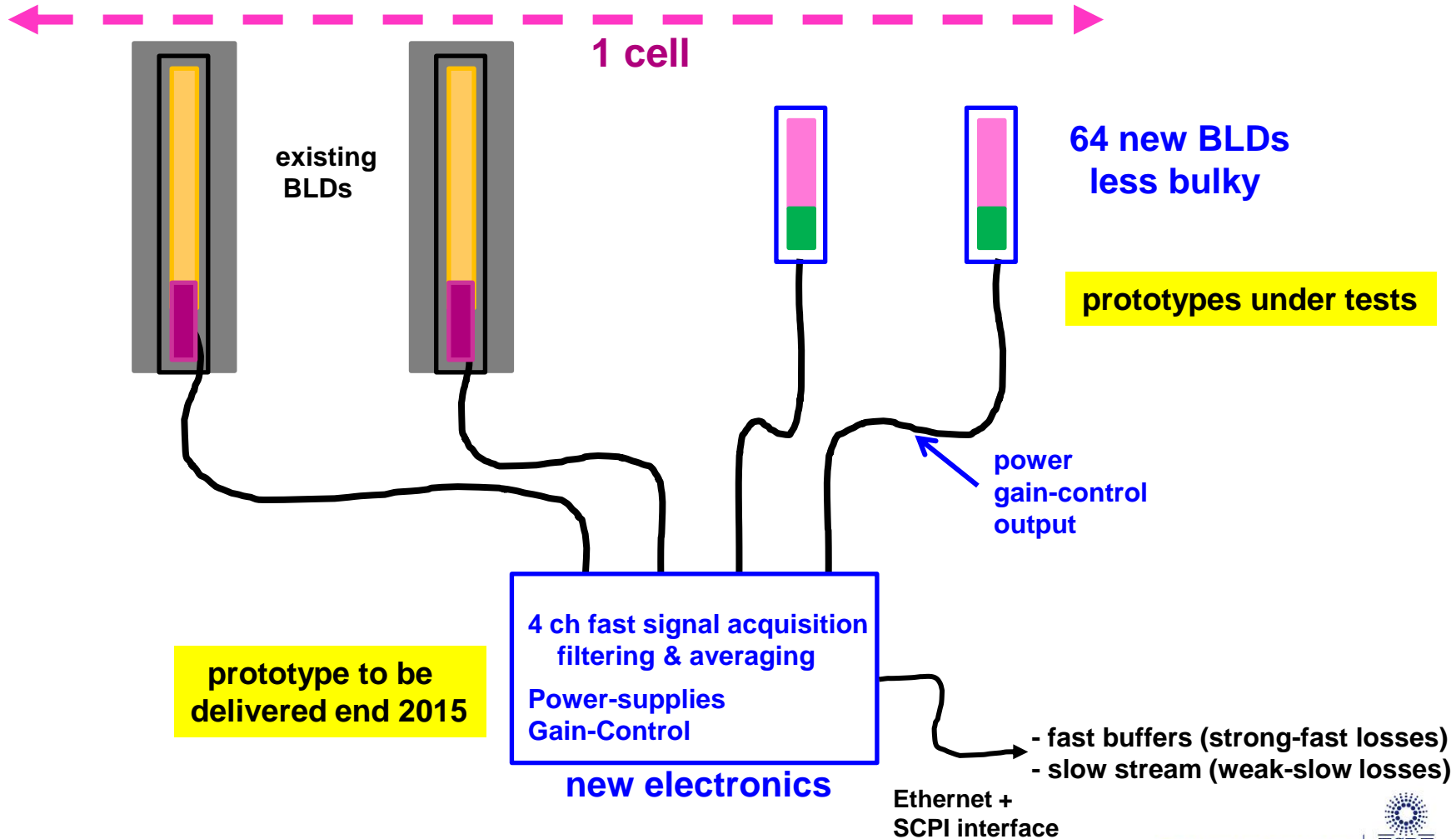
	ID-beamport	BM-beamport
<i>distance source–pinhole</i>	$d = 3.76 \text{ m}$	$d = 5.4 \text{ m}$ or 4.2 m
<i>distance pinhole–screen</i>	$D = 16.4 \text{ m}$	$D = 17.7 \text{ m}$ or 18.9 m
<i>magnification</i>	$M = 4.3$	$M = 3.3$ or 4.5

DIAGNOSTICS : EMITTANCE MONITORS , THE PARTS IN & BEHIND UHV



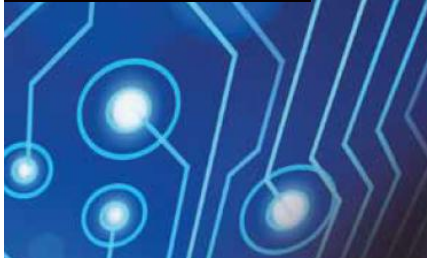
design planned for early 2016

DIAGNOSTICS : BEAM LOSS MONITORS → TOTAL OF 128 UNITS



BPMs & Fast Orbit Correction :	architecture & functionality determined
buttons :	C-f-T in process
blocks :	geometries and supports & fixation now defined
extra electronics :	upgraded prototype under tests
Emittance Monitors :	quantity, type and layout now globally determined detailed design (of the UHV parts) in early 2016
Current Transformers :	design nearly finalized
Striplines :	design nearly finalized
Scrapers :	design still to be done
BeamLoss Monitors :	prototypes of BLD-head under tests / evaluation, signal acquisition prototype purchased, delivery autumn
Visible Light Extraction :	feasibility needs to be fully confirmed, radiation protection etc. to be decided, implementation of the Mirror in UHV to be designed

THE ESRF NEW LOW EMITTANCE RING



**thank you
for your
attention**