



**High
Luminosity
LHC**

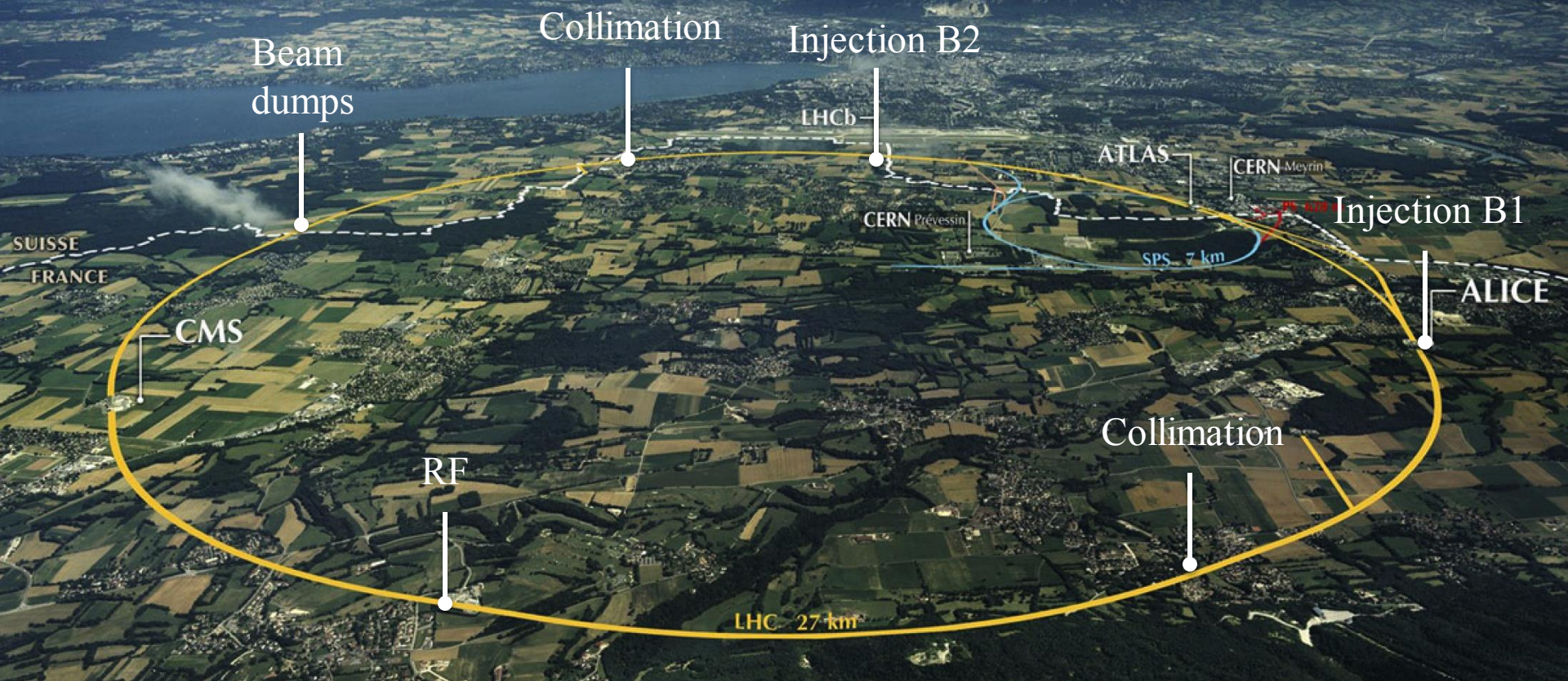
LHC and its Upgrade: HL-LHC



The HiLumi LHC Design Study is included in the High Luminosity LHC project and is partly funded by the European Commission within the Framework Programme 7 Capacities Specific Programme, Grant Agreement 284404.



LHC: big (27km), cold (1.8K), high energy (7 TeV on 7 TeV)



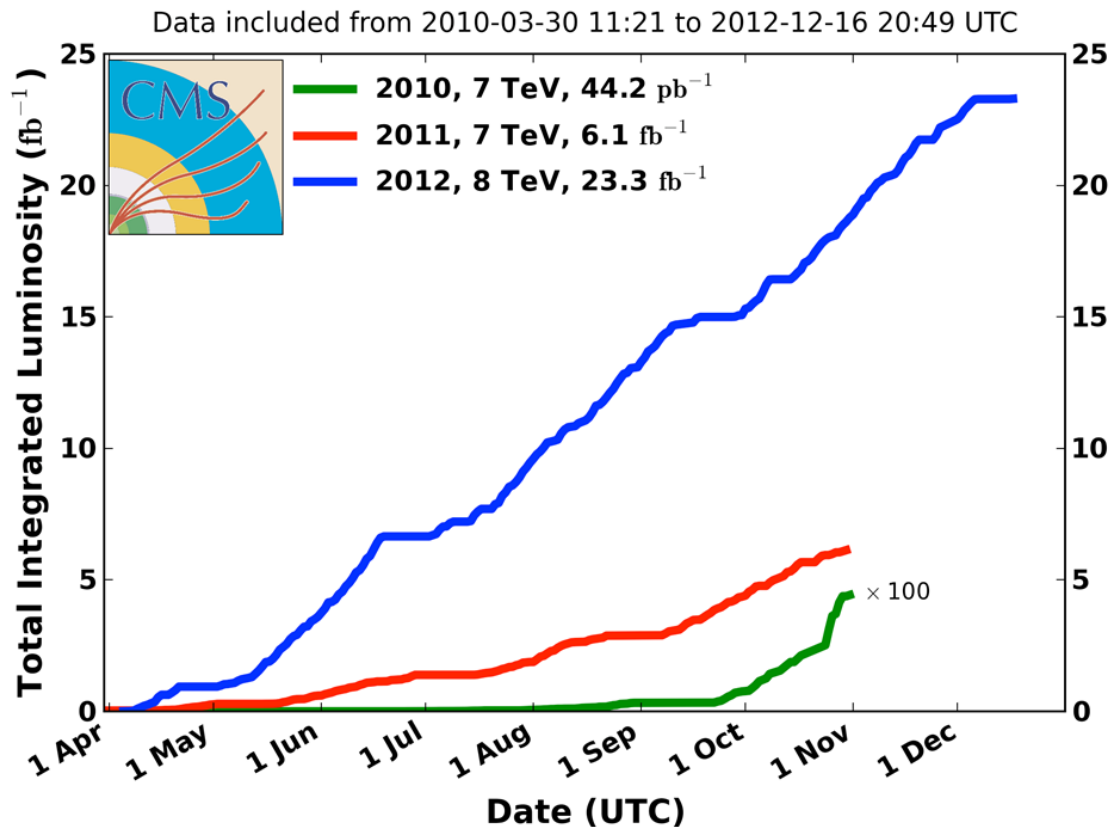
1720 Power converters
> 9000 magnetic elements
7568 Quench detection systems
1088 Beam position monitors
4000 Beam loss monitors

150 tonnes Helium, ~90 tonnes at 1.8 K
140 MJ stored beam energy in 2012
370 MJ design and > 500 MJ for HL-LHC!
830 MJ magnetic energy per sector at 6.5 TeV
→ ≈ 10 GJ total @ 7 TeV



Run1 Operation with 50ns bunch spacing (2010-2012)

CMS Integrated Luminosity, pp



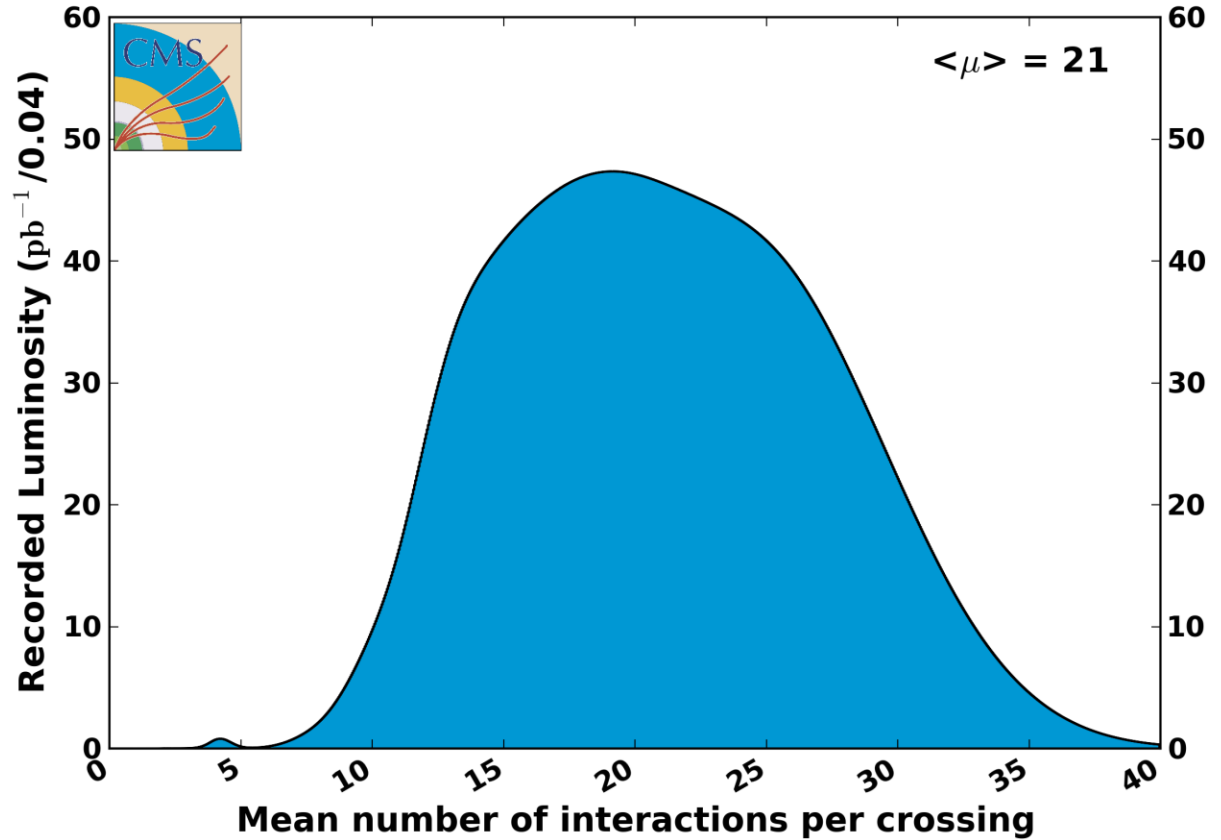
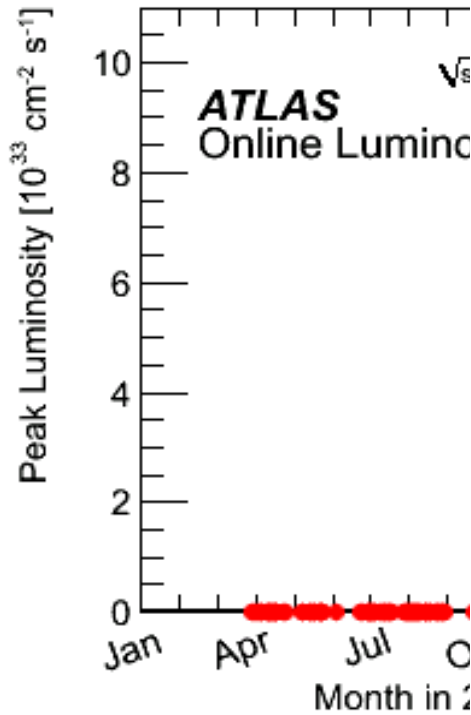
- 2010: **0.04 fb⁻¹**
 - 7 TeV CoM
 - Commissioning
 - 2011: **6.1 fb⁻¹**
 - 7 TeV CoM
 - Exploring the limits
 - 2012: **23.3 fb⁻¹**
 - 8 TeV CoM
 - Production
- x 15
- x 4

→ x 60 in 2 years!

75% of nominal L @ 60% energy and half intensity → Higgs Discovery!



CMS Average Pileup, pp, 2012, $\sqrt{s} = 8$ TeV



- ➔ Request to change to 25ns operation for 2015 (smaller lumi / bunch)!
- ➔ Electron cloud for operation

RunII: Operation with 50ns bunch spacing

- Typical teething problems for commissioning a new machine:
 - ULO: Unidentified Lying Object (ca. 3mm x 1mm)
 - Earth Faults: RCS78 & RB78
 - Vacuum issues limiting intensity (MKI had to be re-conditioned due to vacuum opening – B2)
- Overall good startup and smooth performance ramp up with 50ns bunch spacing
 - ➔ Optics measurements and machine validation

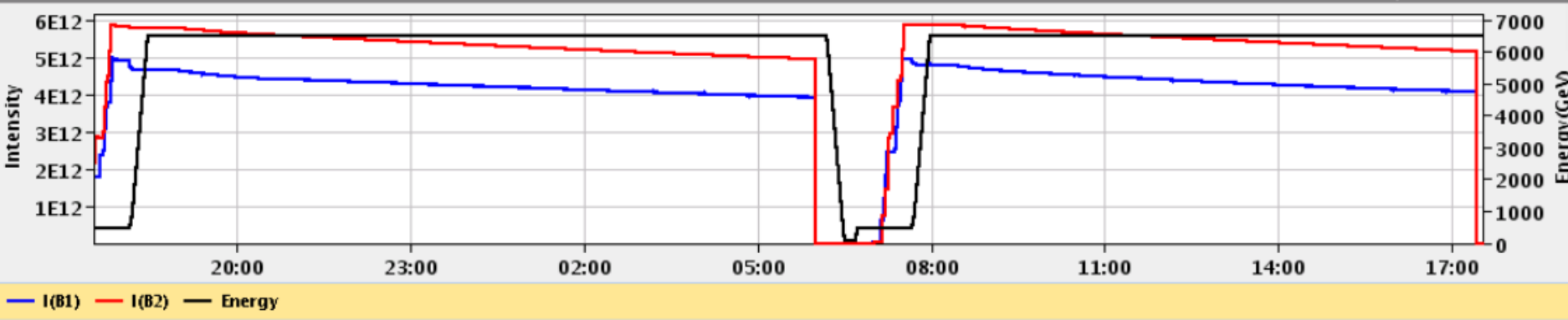
A nice day at the LHC: 50ns & low intensities

14-Jun-2015 17:31:07 Fill #: 3858 Energy: 6502 GeV I(B1): 0.00e+00 I(B2): 0.00e+00

| | ATLAS | ALICE | CMS | LHCb |
|--|----------|---------|----------|---------|
| Experiment Status | STANDBY | STANDBY | STANDBY | STANDBY |
| Instantaneous Lumi [(ub.s) ⁻¹] | 0.008 | 0.000 | 0.177 | 0.000 |
| BRAN Luminosity [(ub.s) ⁻¹] | 0.0 | 0.0 | 0.0 | 0.0 |
| Fill Luminosity (nb) ⁻¹ | 3496.834 | 0.000 | 3279.892 | 191.862 |
| BKGD 1 | 0.170 | 0.036 | 0.806 | 0.141 |
| BKGD 2 | 0.000 | 0.000 | 3.384 | 3.144 |
| BKGD 3 | 0.250 | 0.023 | 1.610 | 0.054 |

LHCb VELO Position **OUT** Gap: 58.0 mm **RAMP DOWN** TOTEM: **PHYSICS**

Performance over the last 24 Hrs Updated: 17:31:07



50 bunches @ 50ns per beam → Two OP programmed dumps. About 20 hours in stable beams.



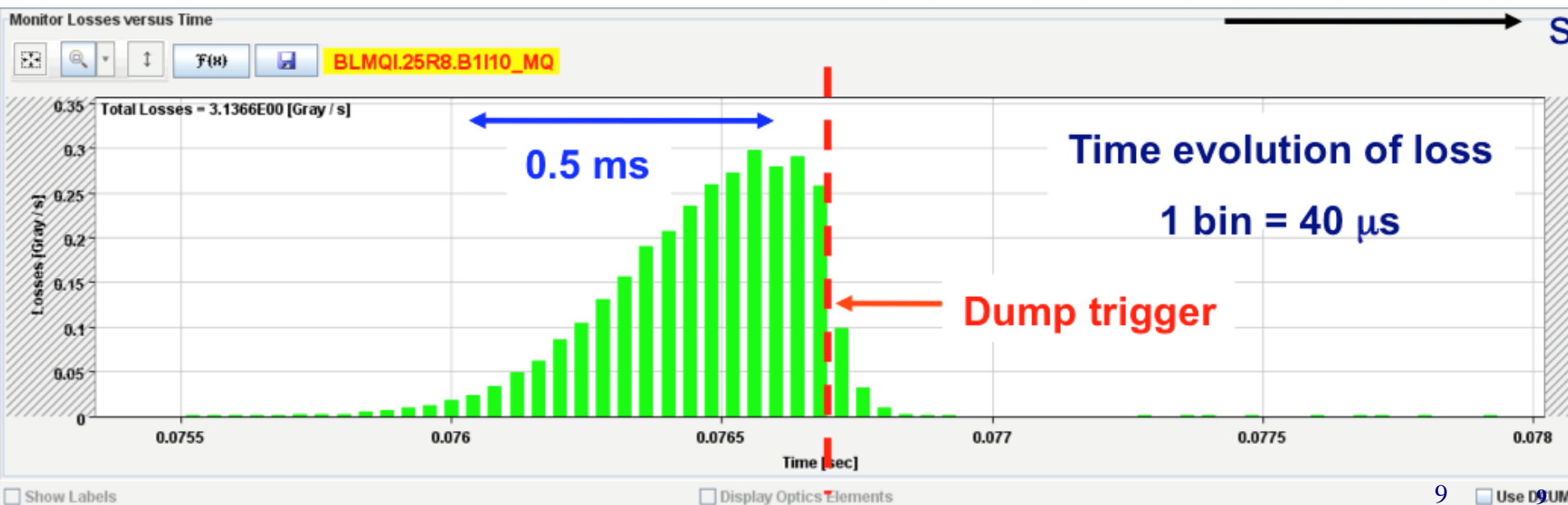
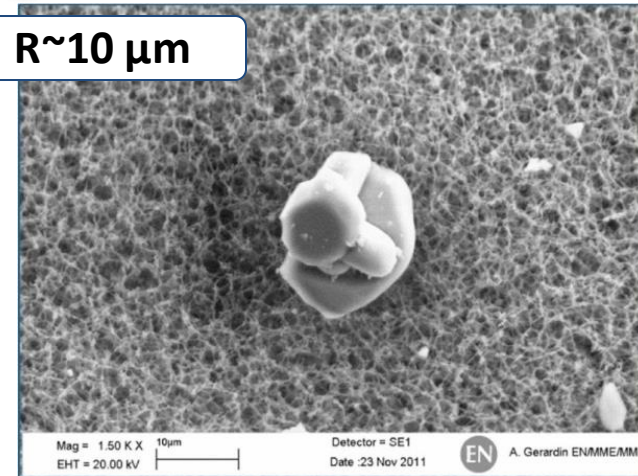
RunII Startup: 25ns bunch spacing

- Unidentified Falling Objects (UFOs)
- Electron-cloud effects (heating & instability)
- Cryo instability with 144+ bunch trains due to transients → electron cloud!
- QPS R2E problem → showed that when possible, all electronics should be removed from the tunnel!
- Problems from equipment heating (e.g. TDI → deformation, coating damage?)
- (CMS solenoid – oil contamination of cooling circuit)

UFOs – Unidentified Falling Objects:

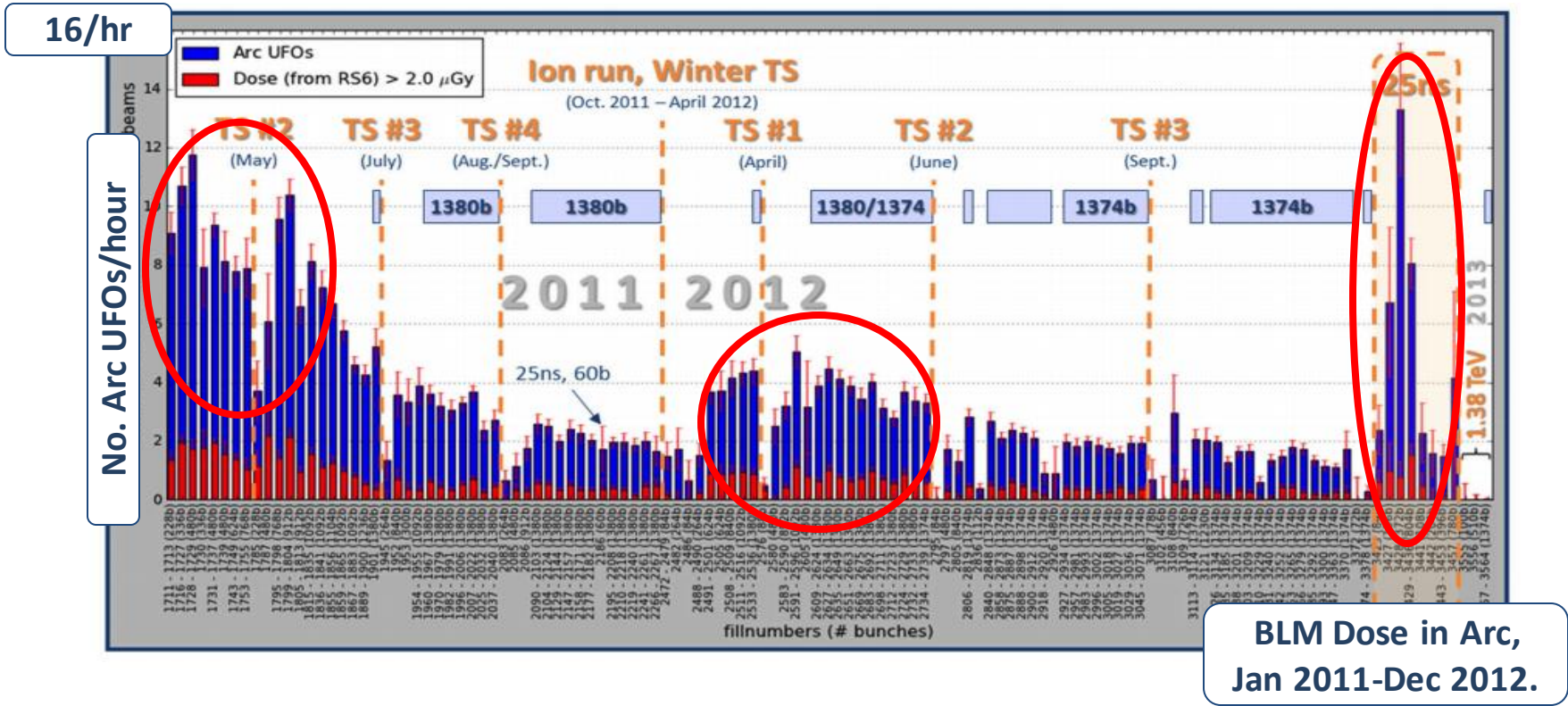
- Sudden local loss
- Rise time of the order of 1 ms.
- Potential explanation: dust particles falling into beam creating scatter losses and showers propagating downstream
- Distributed around the ring – arcs, inner triplets, IRs
- Even without quench, preventive dumps by QPS

R~10 μ m



UFOs – Run1 Observations:

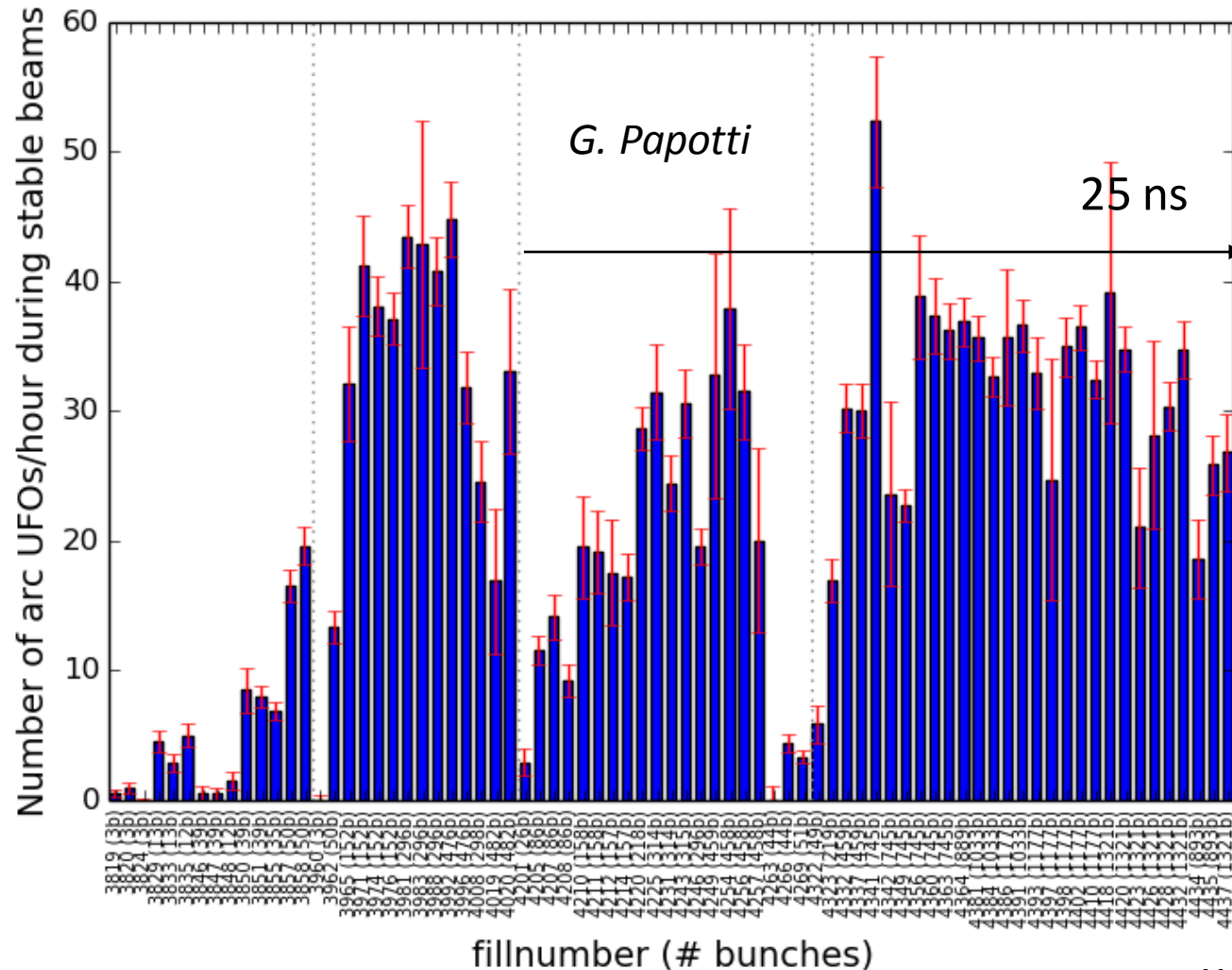
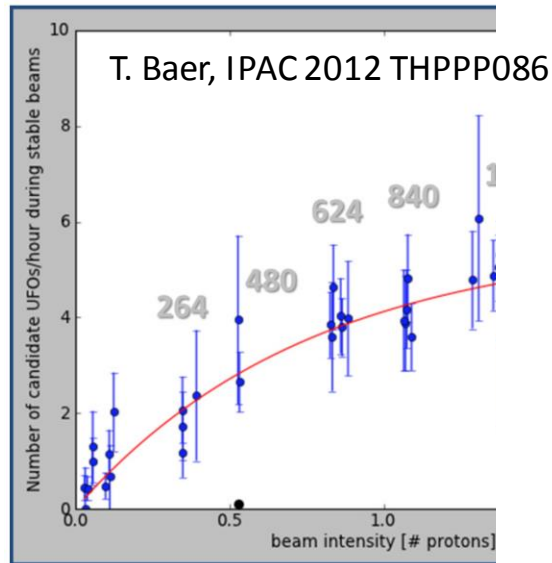
- No. of UFO events have been seen to exceed 10+/hour with notable increases after long shutdowns (beam energy), decreasing bunch spacing, total current



- Beam loss monitor thresholds have been set judiciously
- Essentially relying on conditioning

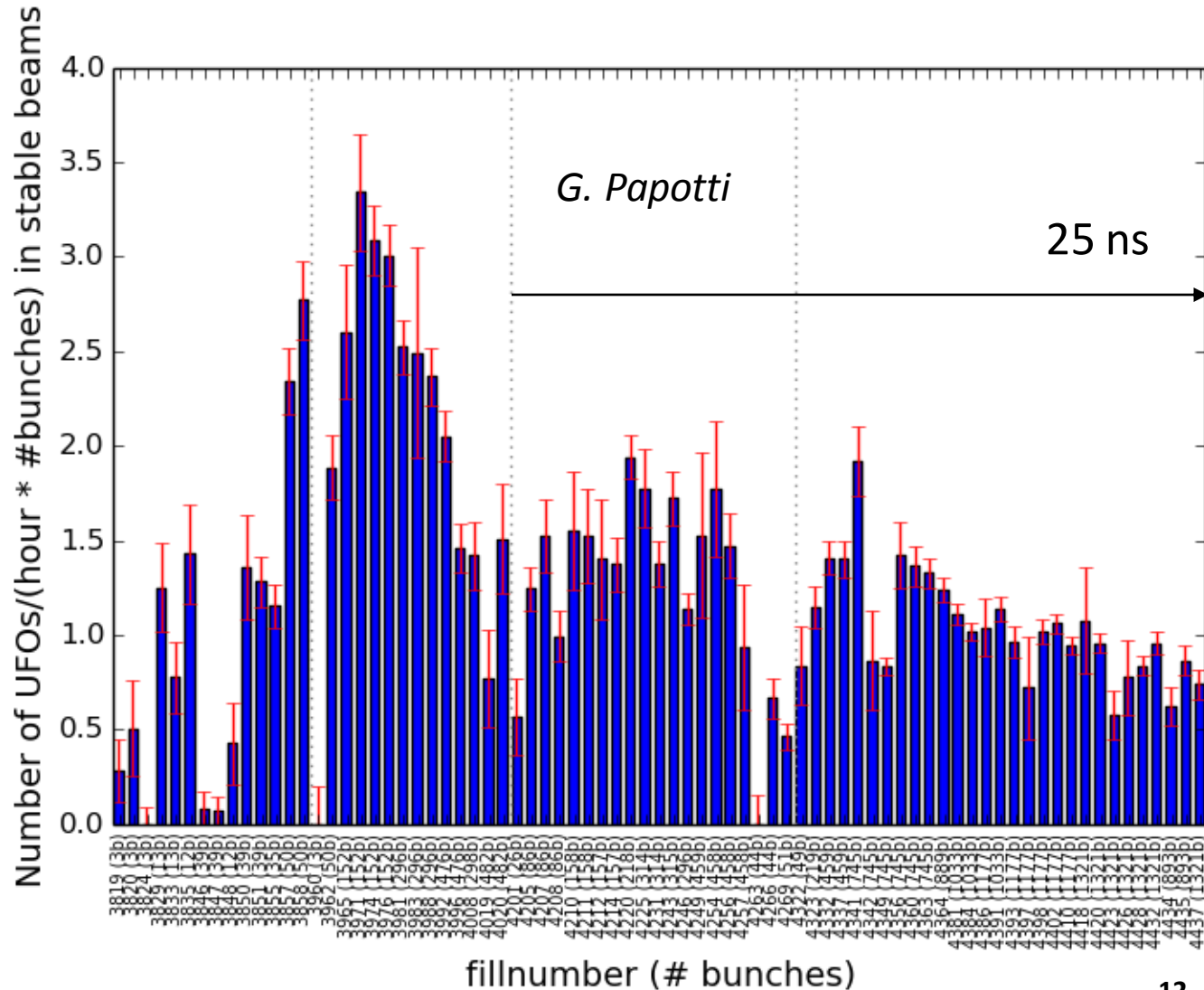
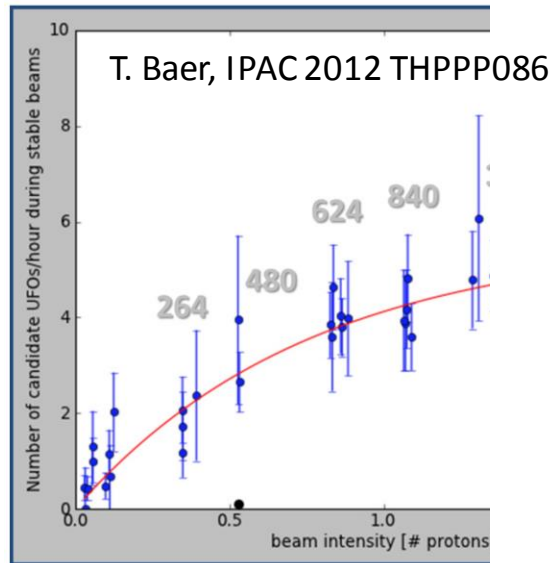
RunII Startup: UFO rates (September)

- There are many UFOs, a significant number $> 1\%$ of threshold
- In 2 fills we observed UFOs $> 90\%$ of threshold !

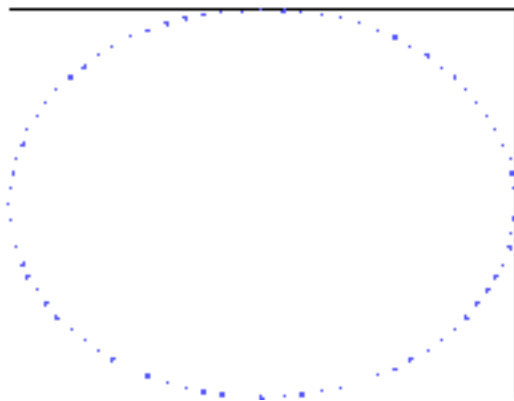
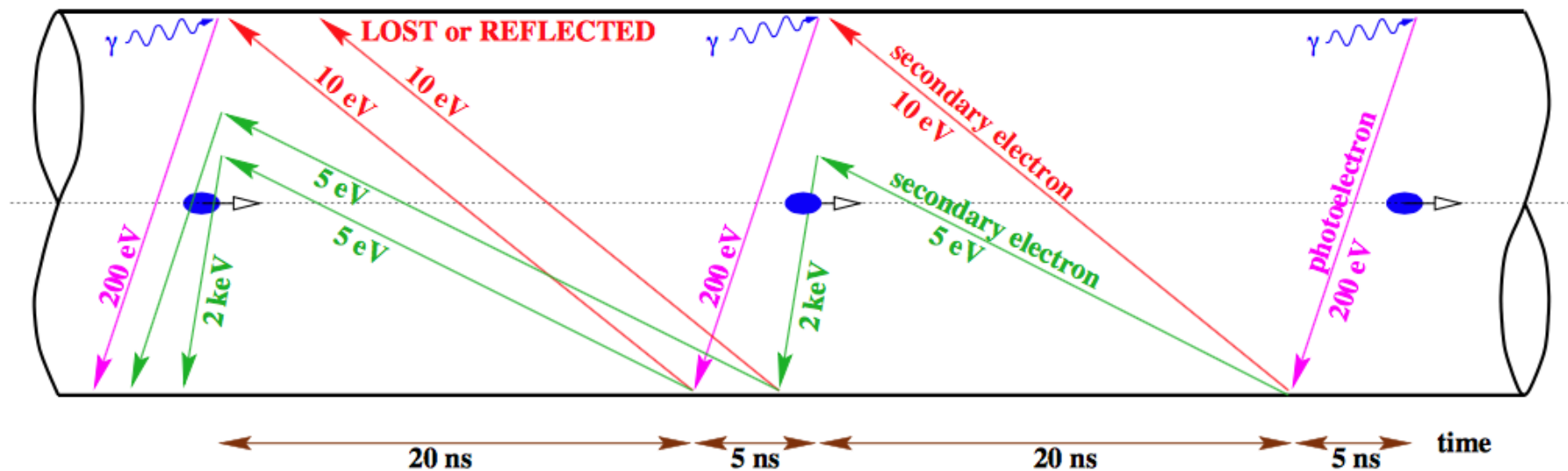


RunII Startup: UFO rates (September)

- Slight signs of conditioning when normalizing the rate by the total number of bunches, but still a major concern!



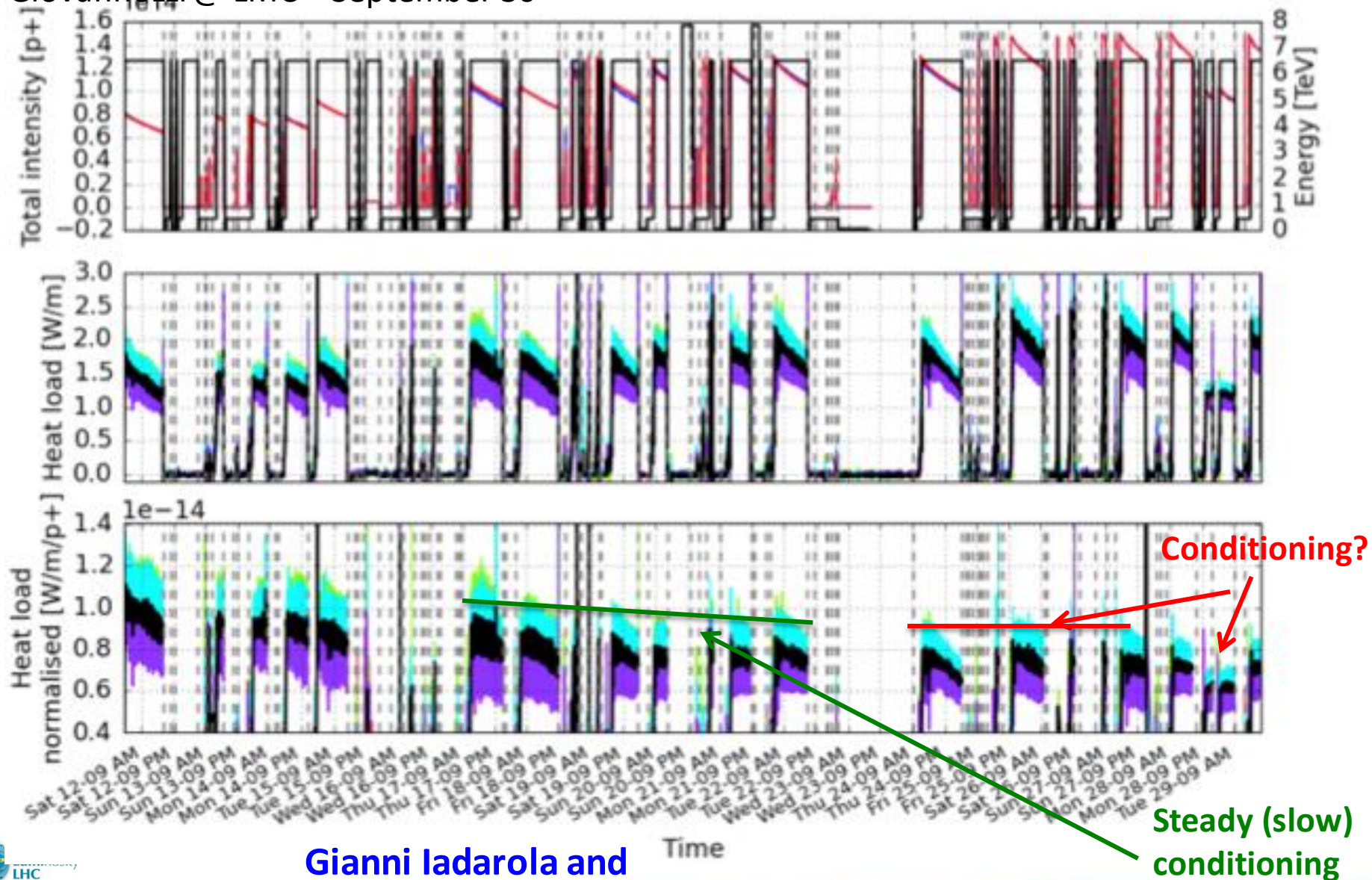
Electron Cloud in the LHC:



- # Heat load on the LHC beam screen
- # Beam instability via e-cloud coupling
- # No issue for 50ns bunch spacing
- # **Sever problem for 25ns bunch spacing**
- # Effect depends on SEY of surface
- # surfaces can be conditioned through e-cloud bombardment → beam scrubbing

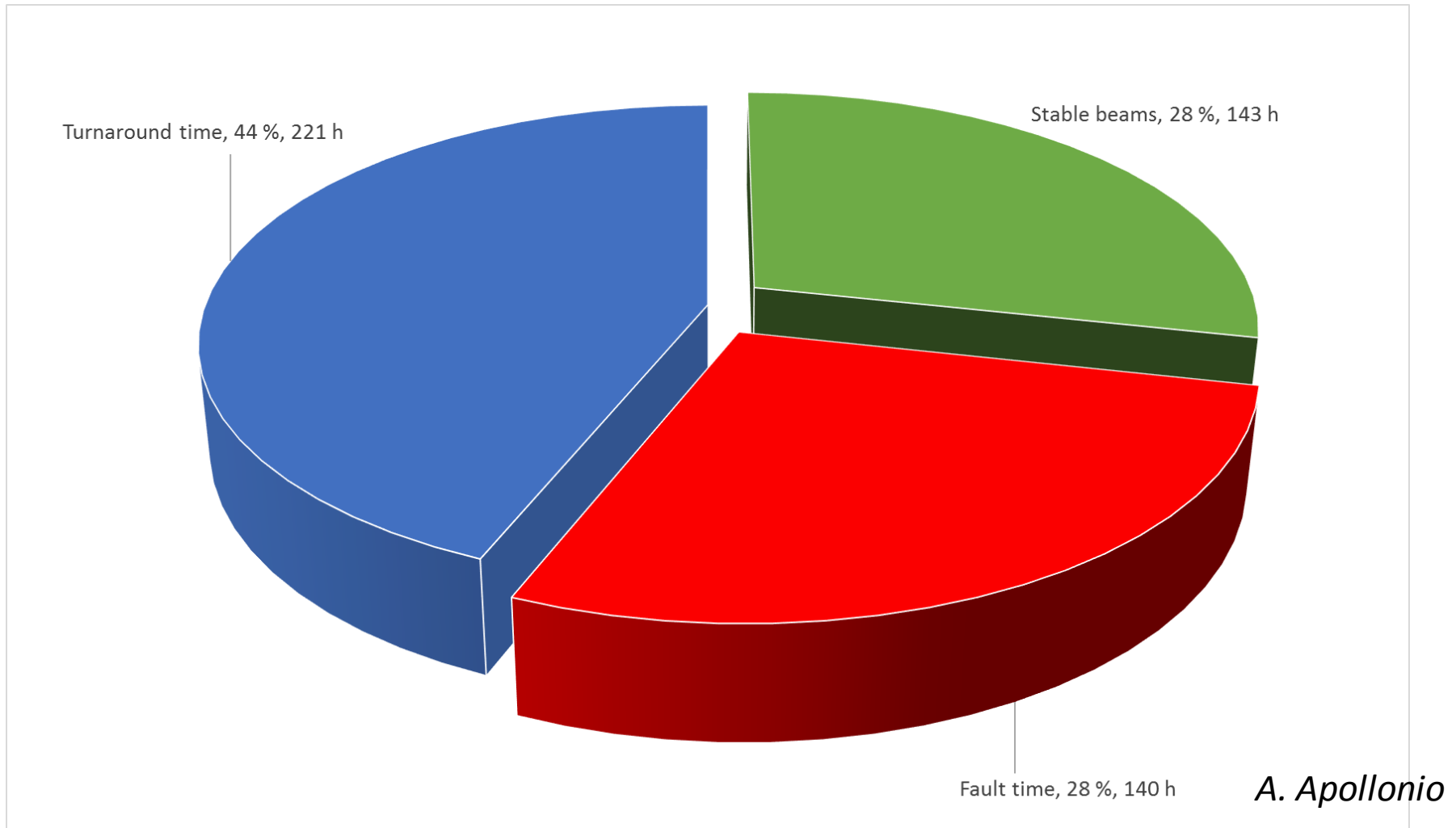
Scrubbing with 25ns: Heat Load Evolution

M. Giovannozzi @ LMC – September 30st



Gianni Iadarola and
e-cloud team

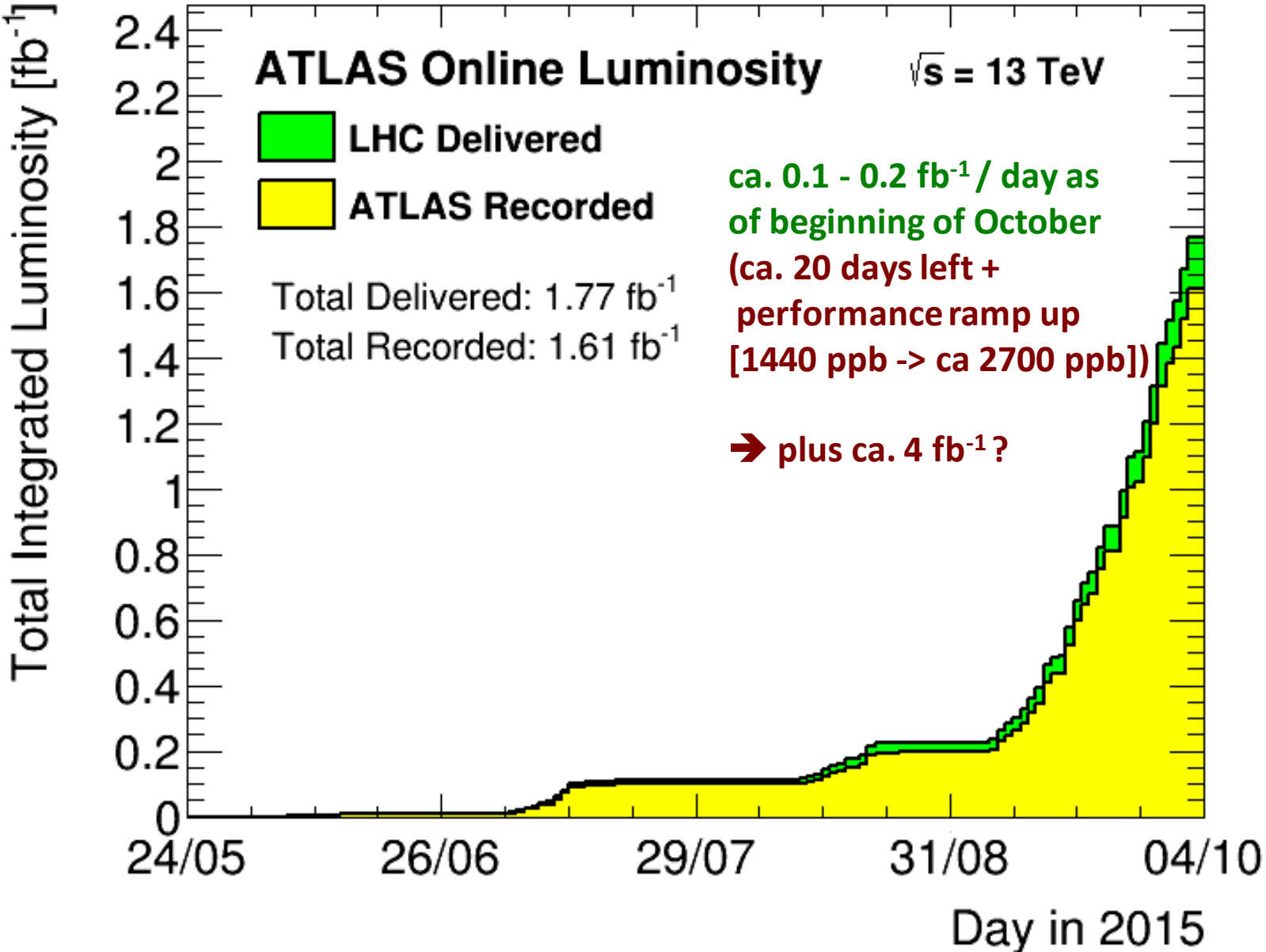
Overall Physics Efficiency after TS2:



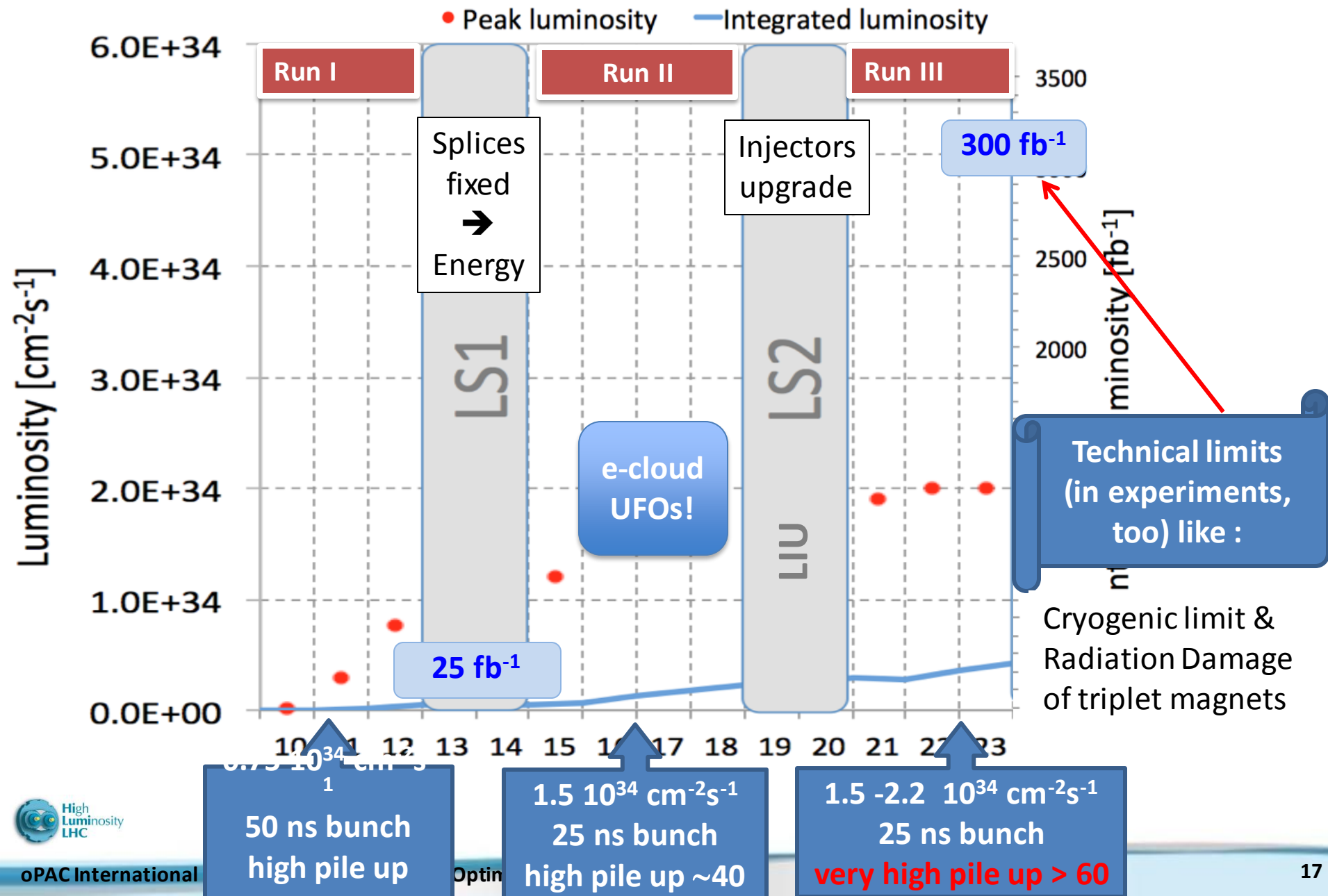
- Slightly better after the removal of radiation sensitive QPS cards
 - Good weeks of LHC operation feature up to 40% in Stable beams for physics
- ➔ But HL-LHC requires Efficiency of $\geq 50\%$!! ➔ need to demonstrate long fills!



Intensity ramp up



Performance Projections over 10 years:



Goal of High Luminosity LHC (HL-LHC):

The main objective of HiLumi LHC Design Study is to determine a hardware configuration and a set of beam parameters that will allow the LHC to reach the following targets:

Prepare machine for operation beyond 2025 and up to **2035**

Devise beam parameters and operation scenarios for:

enabling at total integrated luminosity of **3000 fb⁻¹**

implying an integrated luminosity of **250 fb⁻¹ per year**,

design oper. for $\mu \delta$ **140** (\rightarrow peak luminosity of **5 10³⁴ cm⁻² s⁻¹**)

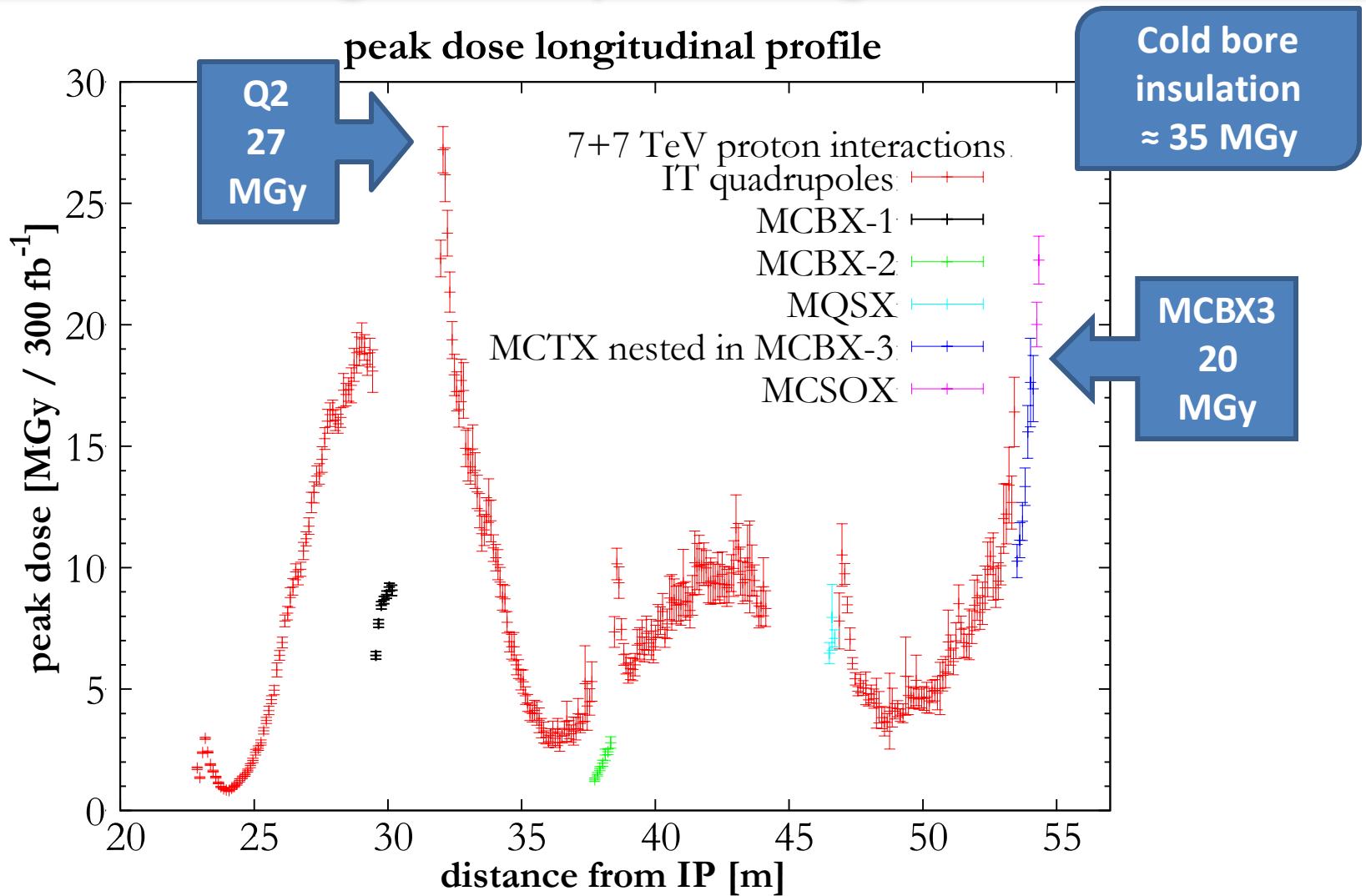
> **Ten times the luminosity reach of first 10 years of LHC operation!!**

LHC Limitations and HL-LHC Challenges:

- Technical bottle necks (e.g. cryogenics) → New addit. Equipment
- Insertion magnet lifetime and aperture:
 - New insertion magnets and low- β with increased aperture
- Geometric Reduction Factor: → SC Crab Cavities
 - New technology and a first for a hadron storage ring!
- Performance Optimization: Pileup density → luminosity levelling
 - devise parameters for virtual luminosity \gg target luminosity
- Beam power & losses → additional DS (cold region) collimators
- Machine efficiency and availability:
 - # R2E → removal of all electronics from tunnel region
 - # e-cloud → beam scrubbing (conditioning of surface)
 - # UFOs → beam scrubbing (conditioning of surface)

HL-LHC technical bottleneck:

Radiation damage to triplet magnets at 300 fb^{-1}



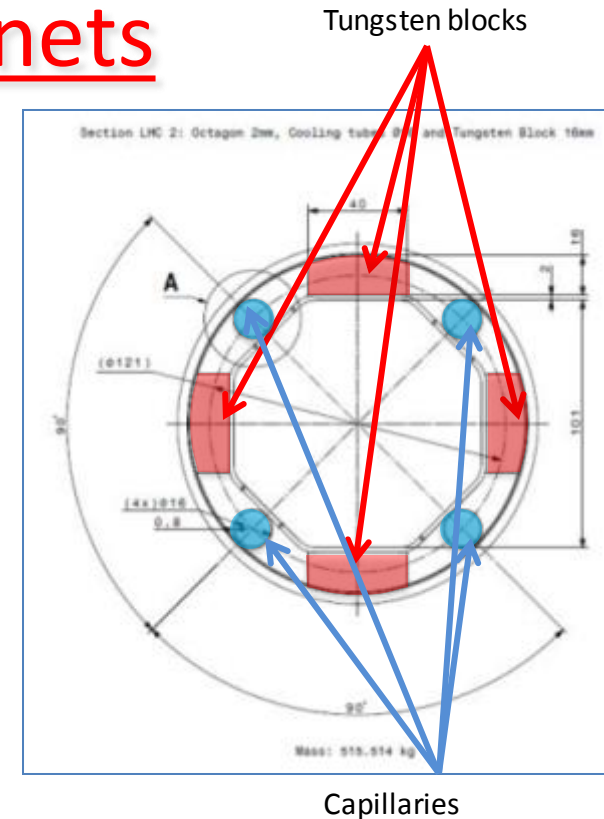
HL-LHC technical bottleneck: Radiation damage to triplet magnets

Need to replace existing triplet magnets with radiation hard system (shielding!) such that the new magnet coils receive a similar radiation dose @ 10 times higher integrated luminosity!!!!

→ Upgraded Cryogenics for Cooling

→ Requires larger aperture!

→ New magnet technology to reach gradient @ higher aperture

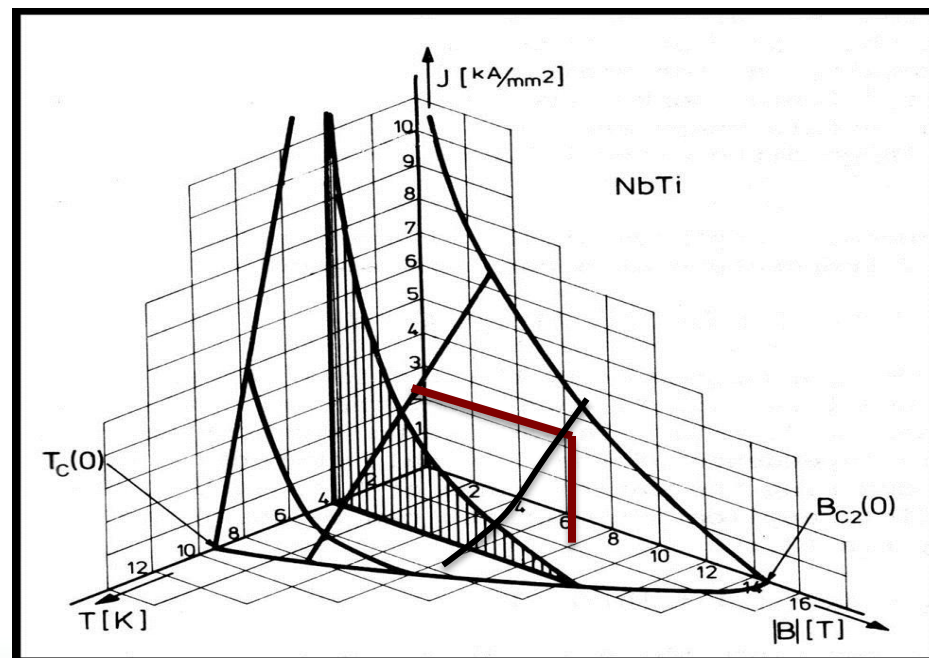


HL-LHC Upgrade Ingredients: Triplet Magnets

- Nominal LHC triplet: 210 T/m, 70 mm coil aperture
 - ca. 8 T @ coil
 - 1.8 K cooling with superfluid He (thermal conductivity)
 - current density of 2.75 kA / mm²
- **At the limit of NbTi technology** (HERA & Tevatron ca. 5 T @ 2kA/mm²)!!!

LHC Production in collaboration with USA and KEK

Critical Surface for NbTi



HL-LHC Magnets:

- LHC triplet:

210 T/m, 70 mm bore aperture

→ 8 T @ coil (limit of NbTi tech.)

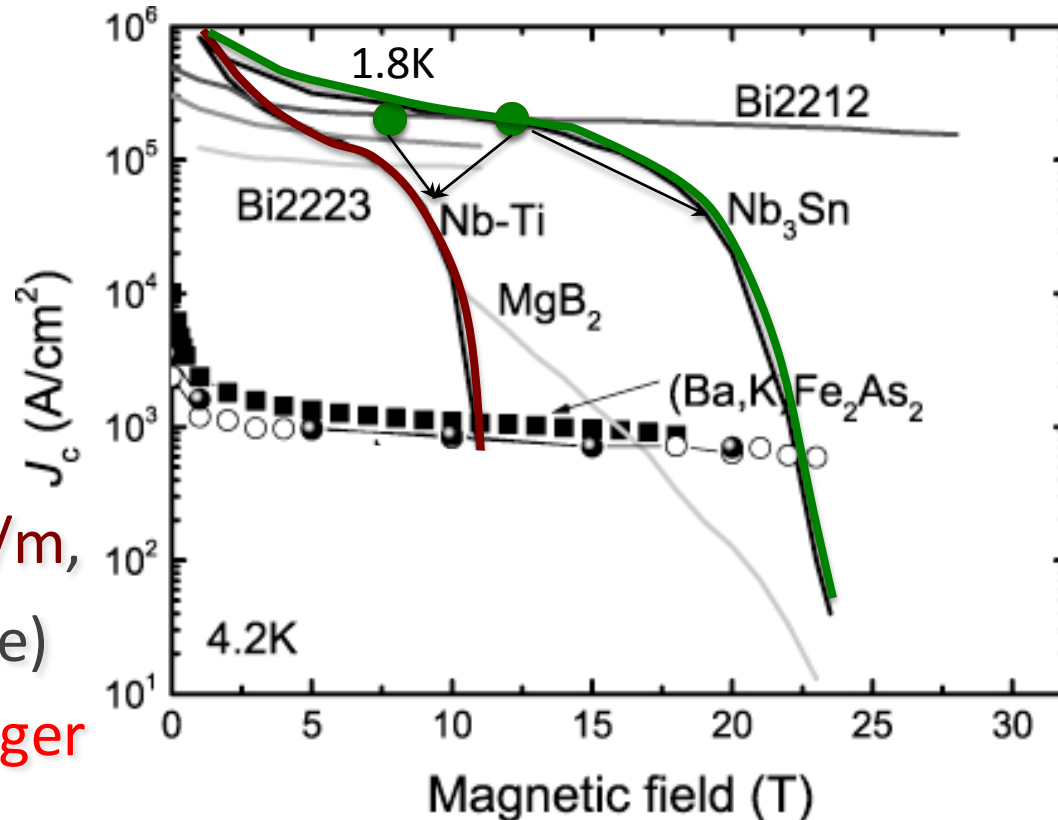
- **HL-LHC triplet:**

150 mm coil aperture → 140 T/m,

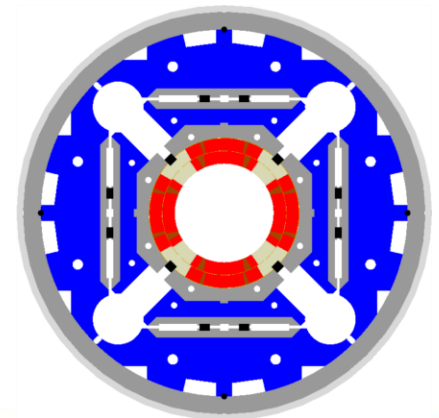
(shielding, β^* and crossing angle)

→ ca. 12 T @ coil → 30% longer

- Requires Nb₃Sn technology
 - brittle material (fragile)
 - ca. 25 year development for this new magnet technology!
- US-LARP – CERN collaboration

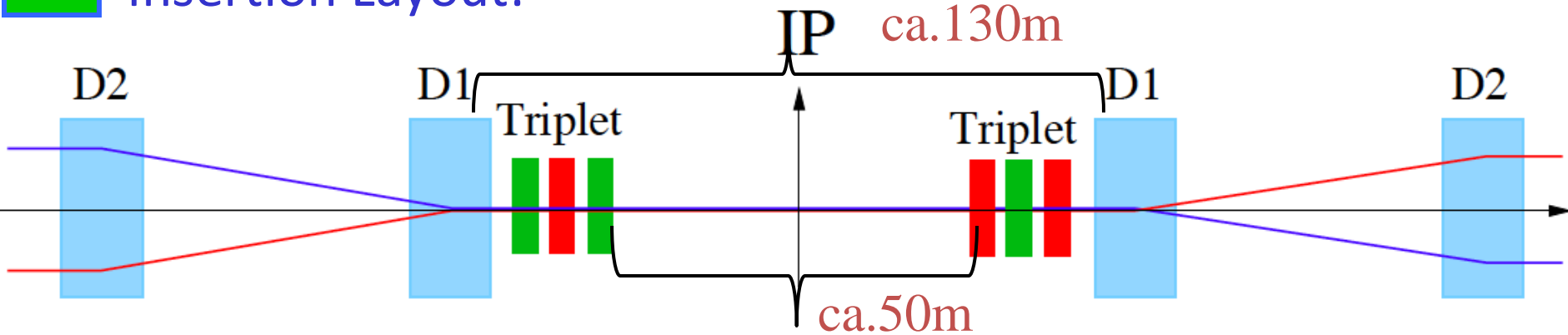


US-LARP MQXF
magnet design
Based on
Nb₃Sn
technology



HL-LHC Interaction Region: Crossing Angle

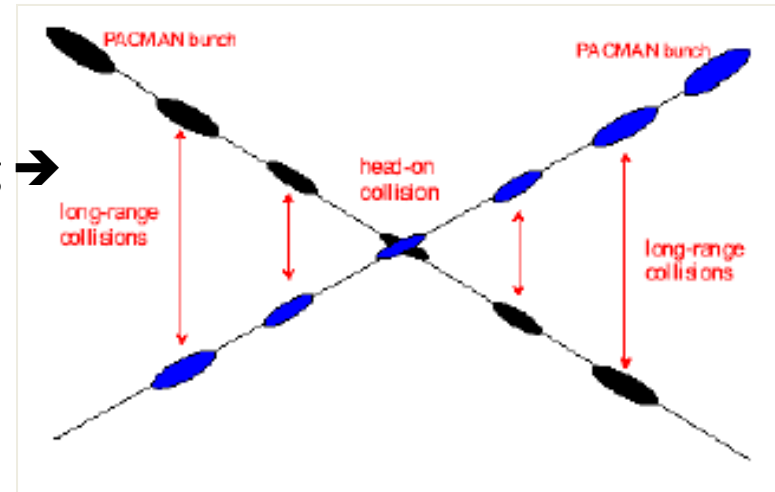
Insertion Layout:



Parasitic bunch encounters:

Operation with ca. 2800 bunches @ 25ns spacing → approximately 30 unwanted collision per Interaction Region (IR).

- Operation requires crossing angle
- Increases with decreasing β^*



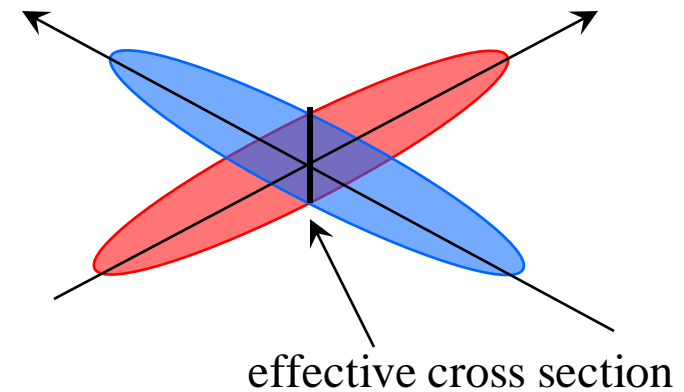
non-linear fields from long-range beam-beam interaction:

efficient operation requires large beam separation at unwanted collision points

→ Separation of 10-12 σ → large triplet apertures for HL-LHC upgrade!!

LHC Challenges: Crossing Angle II

 geometric luminosity
reduction factor:



large crossing angle:

- reduction of long range beam-beam interactions
- reduction of beam-beam tune spread and resonances
- reduction of the mechanical aperture
- increase of effective beam cross section at IP
- reduction of luminous region
 - reduction of instantaneous luminosity
 - inefficient use of beam current!

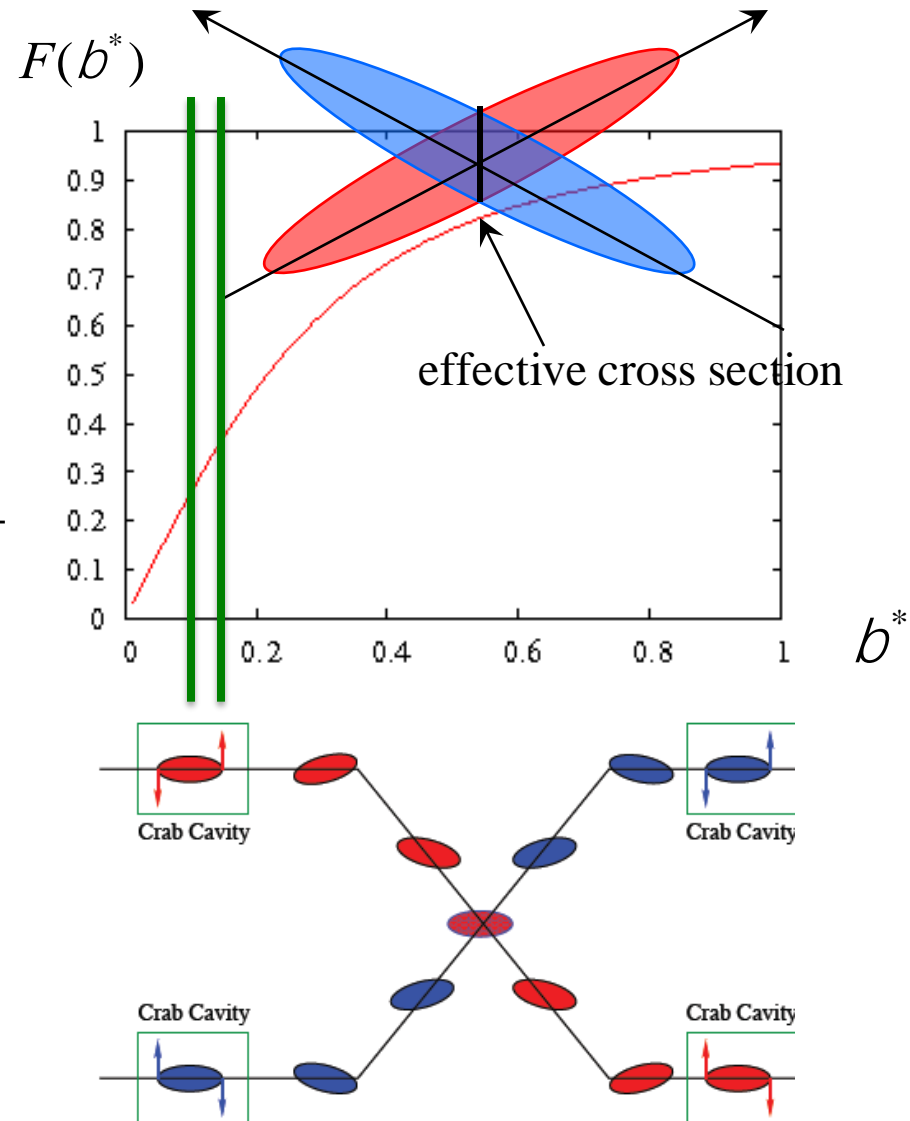
HL-LHC Upgrade Ingredients: Crab Cavities

Crab Cavities

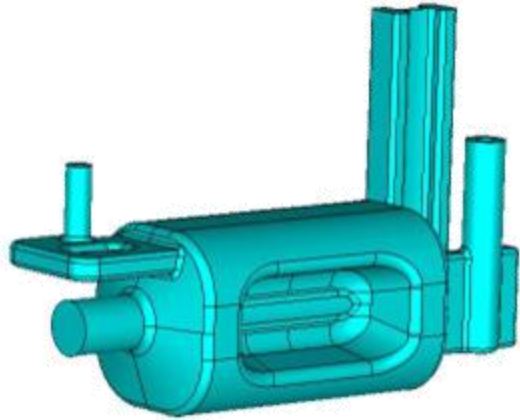
- Reduces the effect of geometrical reduction factor
- Independent for each IP

$$F = \frac{1}{\sqrt{1 + Q^2}}; \quad Q \propto \frac{q_c S_z}{2S_x}$$

- Noise from cavities to beam?!?
- Challenging space constraints:
 - requires novel compact cavity design

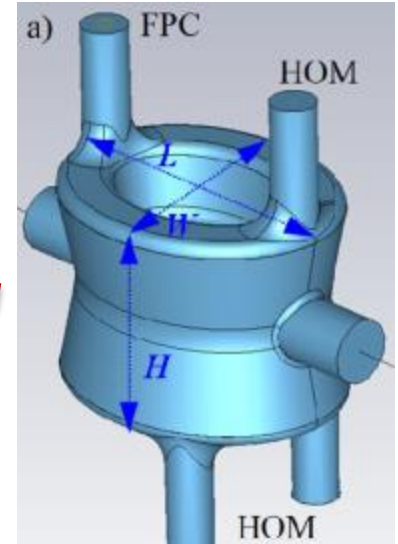


Latest cavity designs toward accelerator

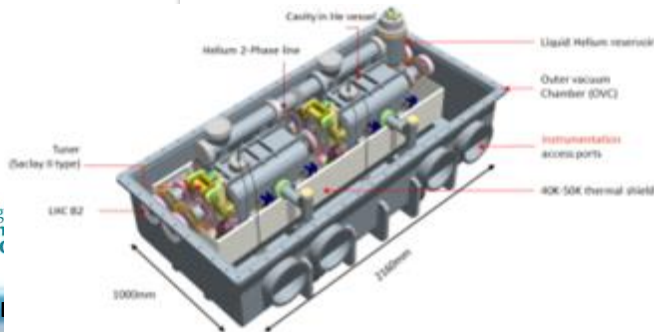


RF Dipole: Waveguide or waveguide-coax couplers

3 Advanced Design Studies with Different Coupler concepts



All 3 Prototypes exceeded Design Specifications!
 Review: Concentrate on two designs in order to be Ready for test installation in SPS in 2016/2017 TS



: Coaxial couplers with
 ent ar

Present baseline: 4 cavity/cryomod
TEST in SPS under preparation for 2017 / 2018



LHC Challenges: Beam Power

Unprecedented beam power:

Worry about beam losses:

Failure Scenarios → Local beam Impact

→ Equipment damage

→ Machine Protection

Lifetime & Loss Spikes → Distributed losses

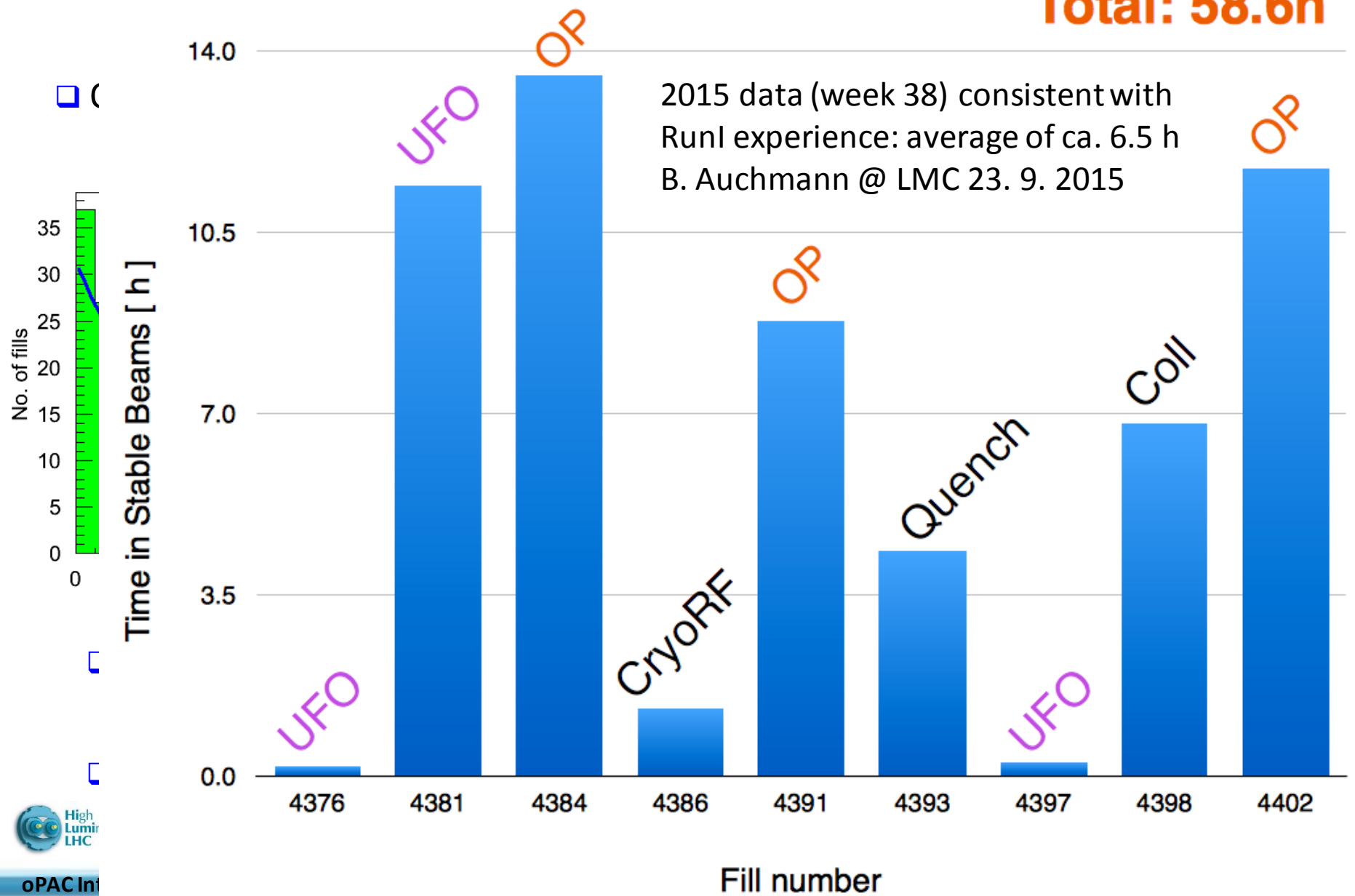
→ Magnet Quench

→ R2E and SEU

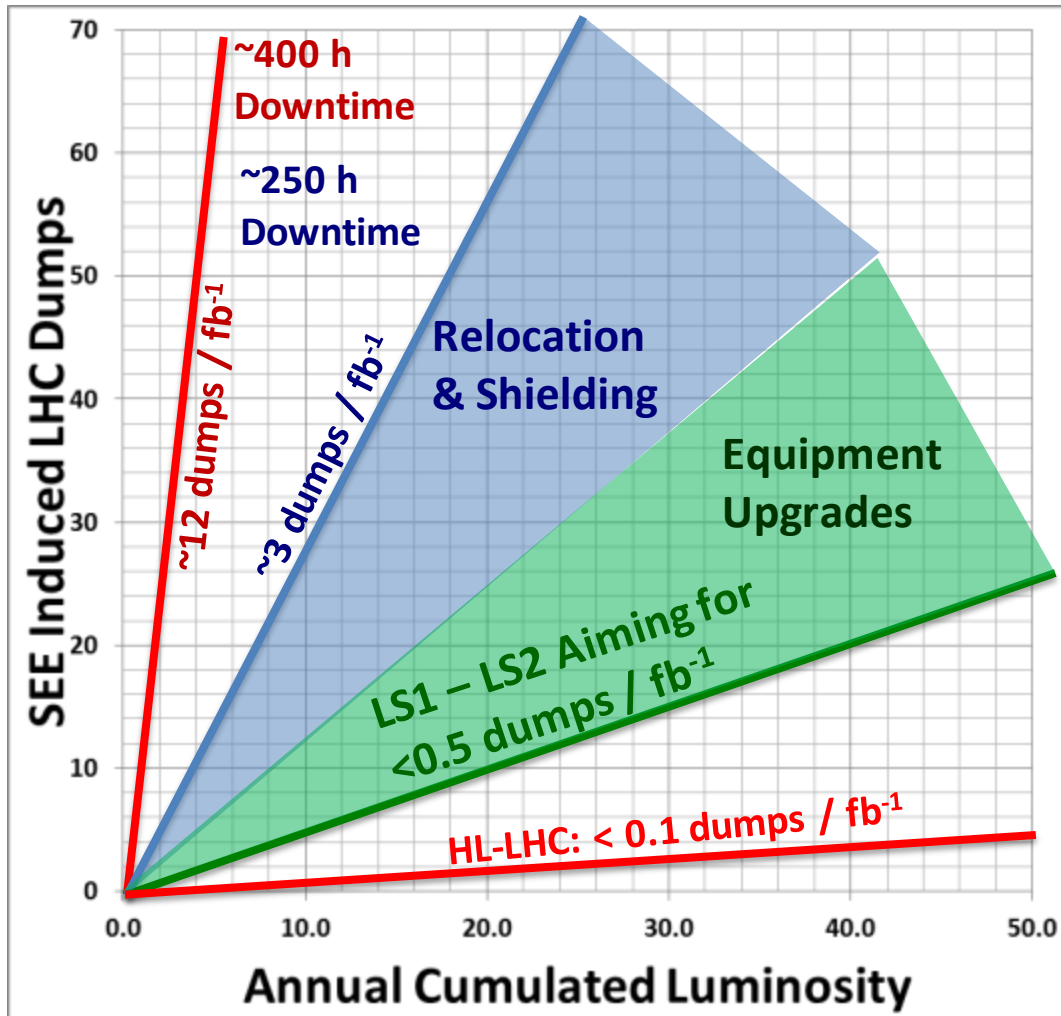
→ Machine efficiency

HL-LHC Challenge: Machine Efficiency

Total: 58.6h

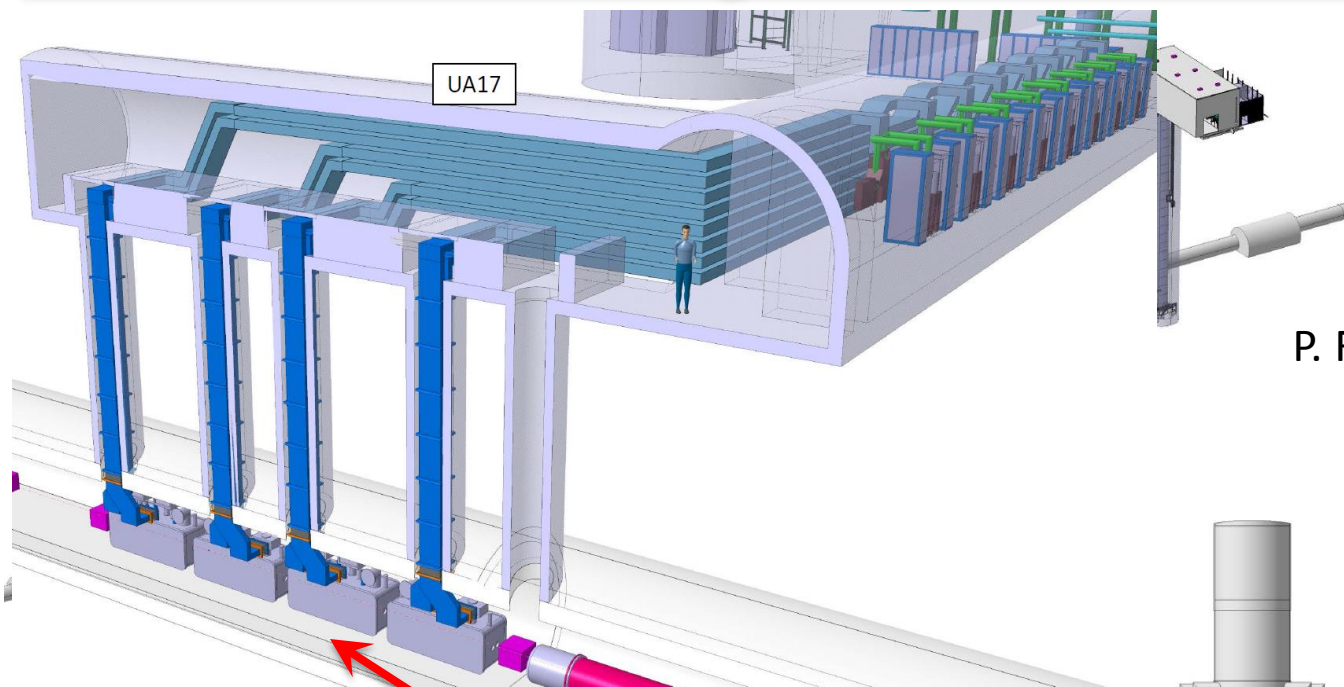


R2E SEU Failure Analysis - Actions

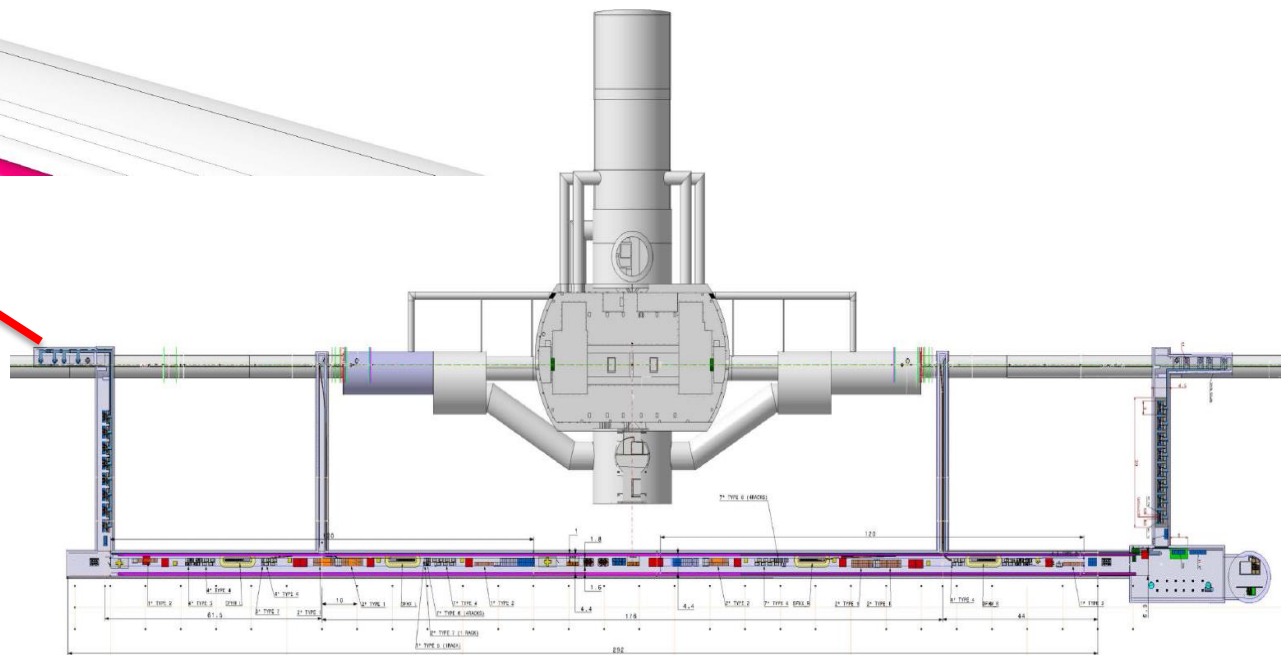


- **2008-2011**
 - Analyze and mitigate all safety relevant cases and limit global impact
- **2011-2012**
 - Focus on equipment with long downtimes; provide shielding
- **LS1 (2013/2014)**
 - Relocation of power converters
- **LS1 – LS2:**
 - Equipment Upgrades
- **LS3 -> HL-LHC**
 - Remove all sensitive equipment from underground installations

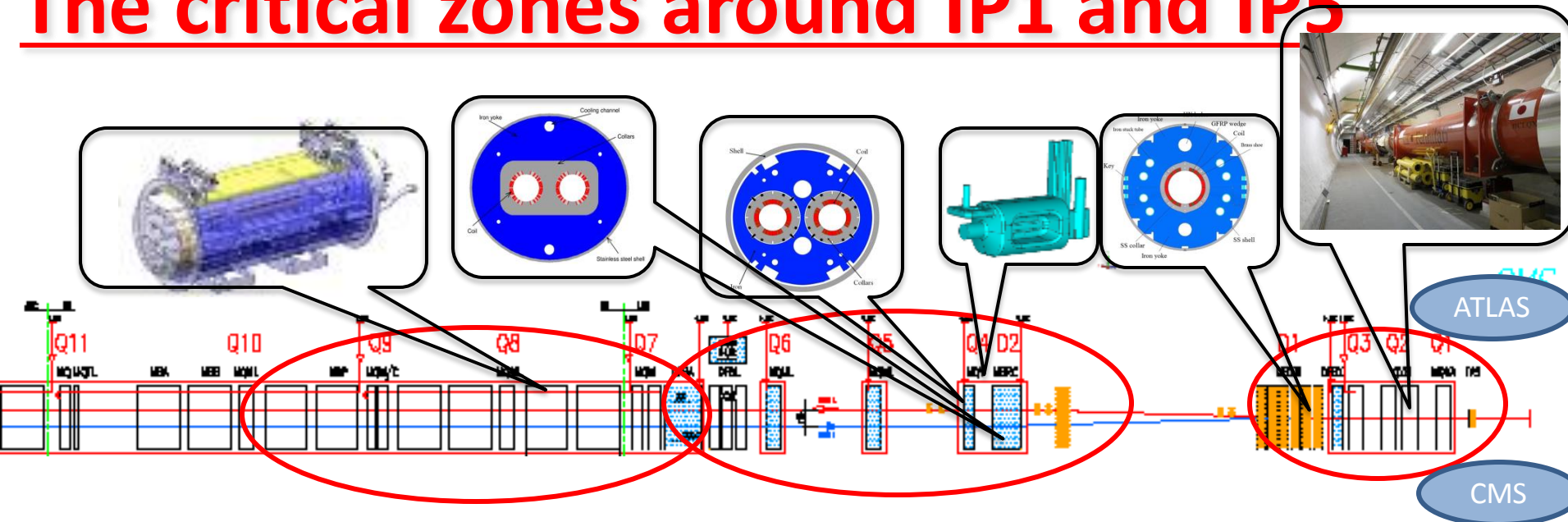
IR1 & IR5 Underground Civil Engineering:



P. Fessia, HL-LHC TDR



The critical zones around IP1 and IP5



3. For collimation we also need to change the DS in the continuous cryostat:
 11T Nb₃Sn dipole

2. We also need to modify a large part of the matching section e.g. Crab Cavities & D1, D2, Q4 & corrector

1. New triplet Nb₃Sn required due to:
 -Radiation damage
 -Need for more aperture

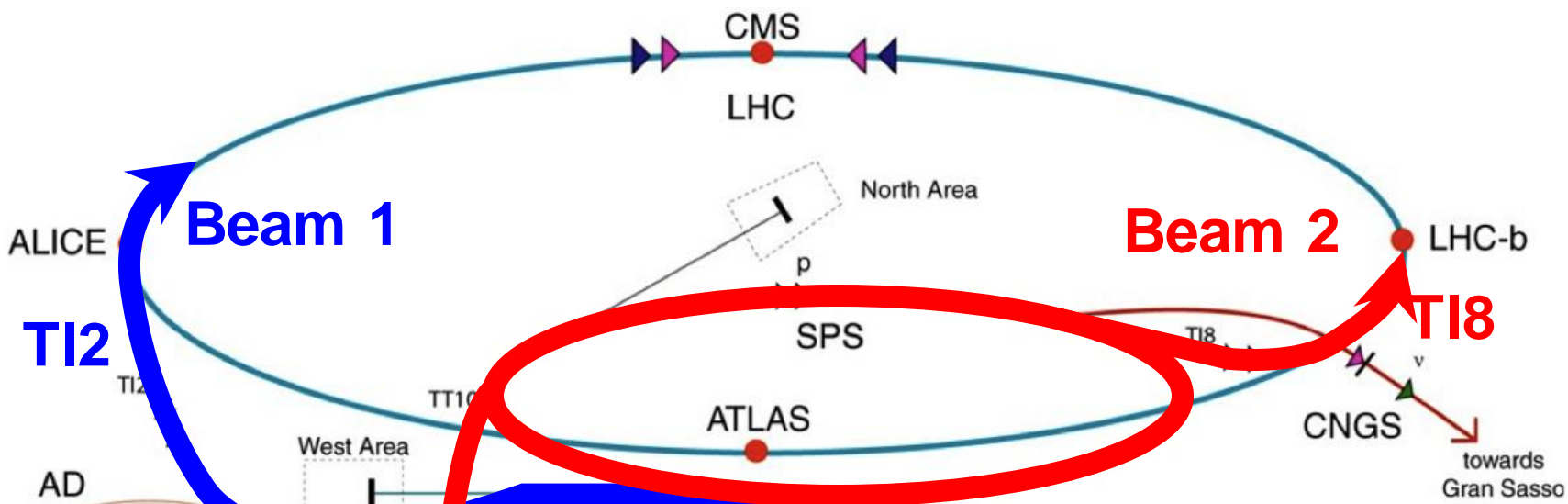
Changing the triplet region is not enough for reaching the HL-LHC goal!

➔ More than 1.2 km of LHC !!
 ➔ Plus technical infrastructure (e.g. Cryo, Powering & new caverns)!!



Reserve Transparencies

The LHC is NOT a Standalone Machine:

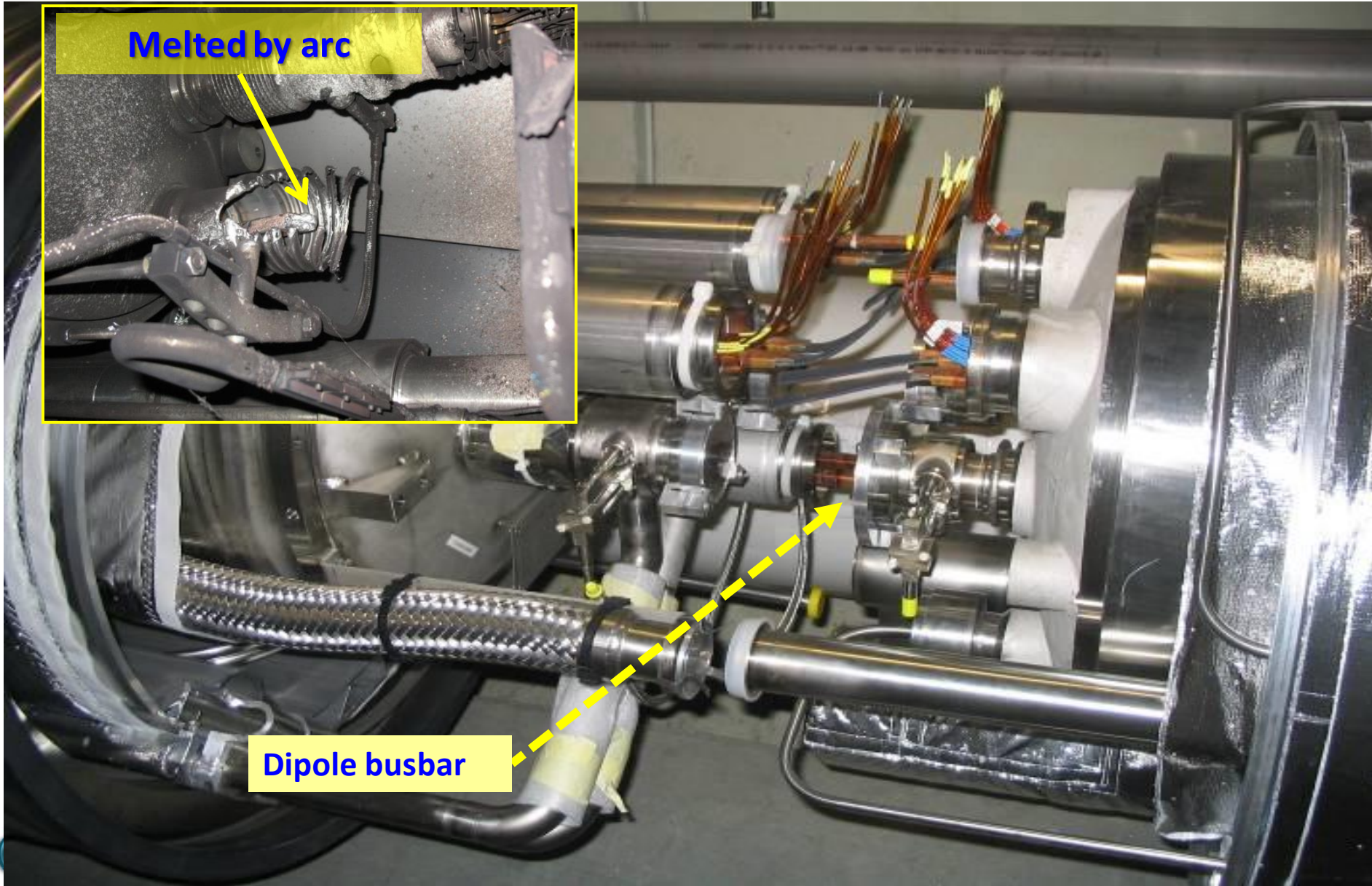


| | <u>Year</u> | <u>Top energy</u> [GeV] | <u>Length</u> [m] |
|-------|-------------|----------------------------|------------------------|
| Linac | 1979 | 0.05 | 30 |
| PSB | 1972 | 1.4 | 157 |
| PS | 1959 | 26.0 | 628 |
| SPS | 1976 | 450.0 | 6' 911 |
| LHC | 2008 | 7000.0 | 26' 657 |

- ▶ protons
- ▶ antiprotons
- ▶ ions
- ▶ electrons
- ▶ neutrons
- ▶ neutrinos
- AD Antiproton Decelerator
- PS Proton Synchrotron
- SPS Super Proton Synchrotron
- LHC Large Hadron Collider
- n-ToF Neutron Time of Flight
- CNGS CERN Neutrinos Gran Sasso
- CTF3 CLIC Test Facility 3

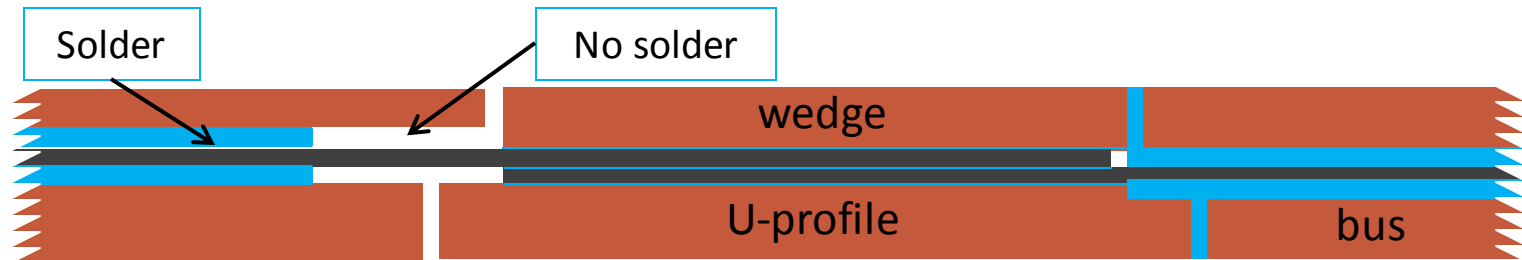


Magnet Interconnections:



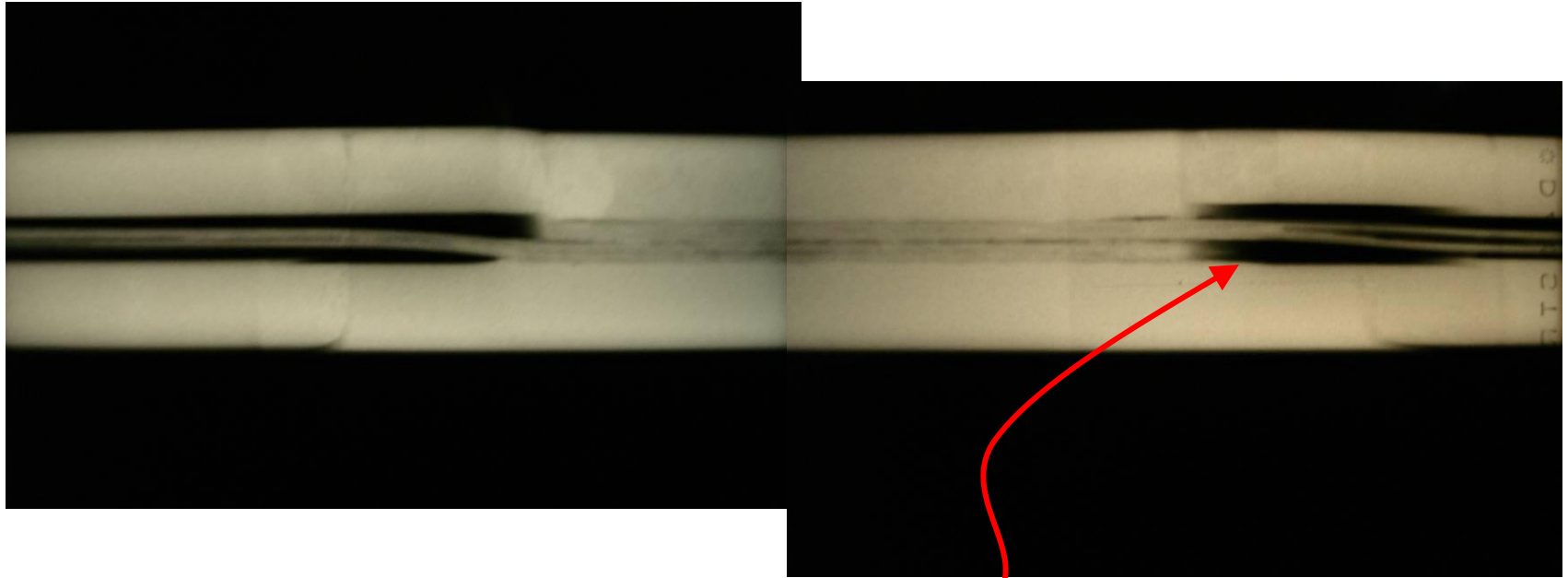
Joint quality

During repair work in the damaged sector, inspection of the joints revealed systematic voids caused by the welding procedure.



Extensive simulations and measurements in the lab have show that there is potential for thermal run away in case of a bus-bar quench

Joint Quality:

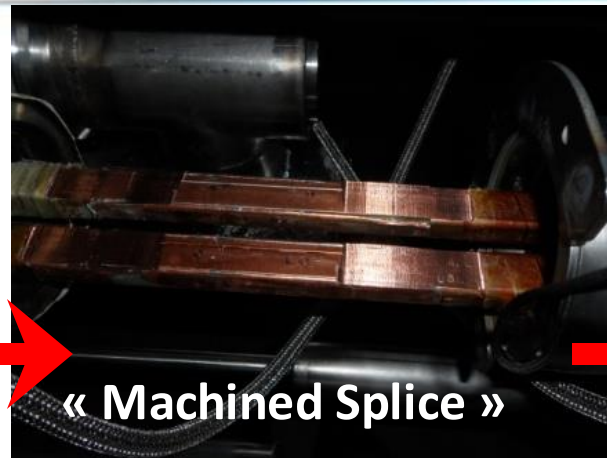


Solder used to solder joint had the same melting temperature as solder used to pot cable in stablizer

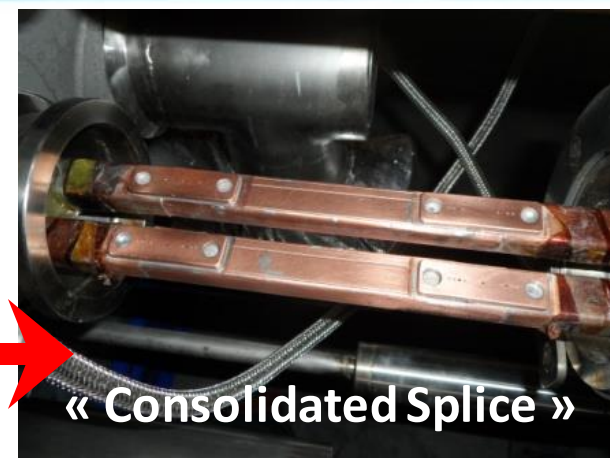
⇒ **Solder wicked away from cable**



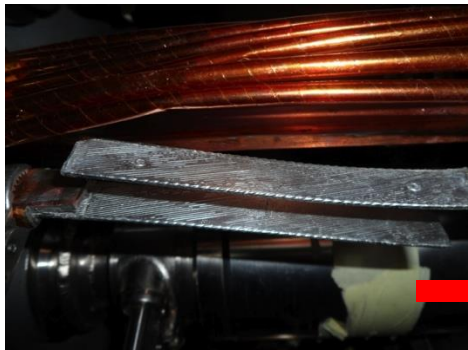
« Old Splice »



« Machined Splice »



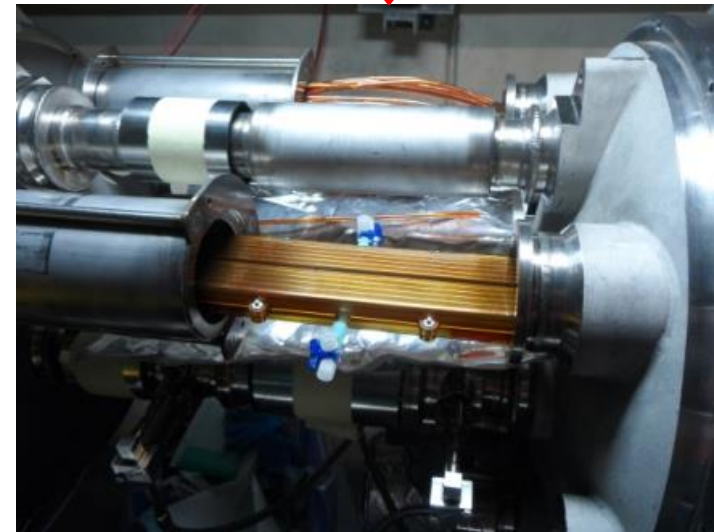
« Consolidated Splice »



« Cables »



« New Splice »



« Insulation box »

- Total interconnects in the LHC:
 - 1,695 (10,170 high current splices)
- Number of splices redone: ~3,000 (~ 30%)
- Number of shunts applied: > 27,000

Long Shutdown 1: LS1



The main 2013-14 LHC consolidations

1695 Openings and final reclosures of the interconnections

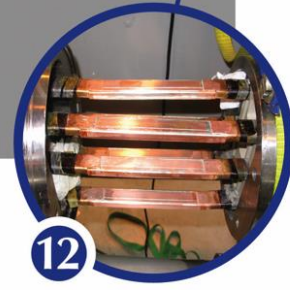
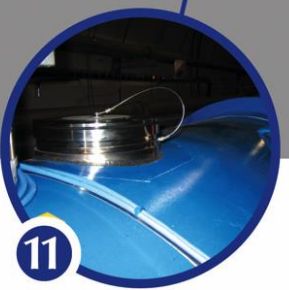
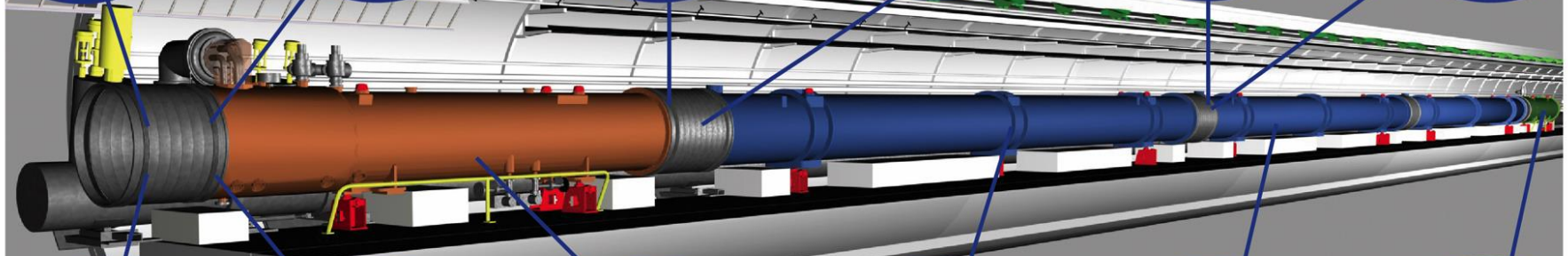
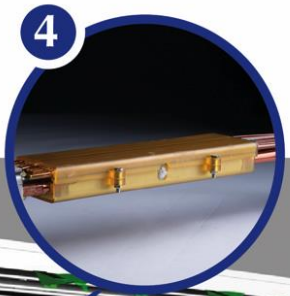
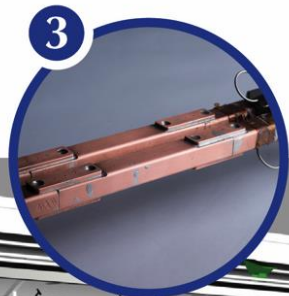
Complete reconstruction of 3000 of these splices

Consolidation of the 10170 13kA splices, installing 27 000 shunts

Installation of 5000 consolidated electrical insulation systems

300 000 electrical resistance measurements

10170 orbital welding of stainless steel lines



18 000 electrical Quality Assurance tests

10170 leak tightness tests

3 quadrupole magnets to be replaced

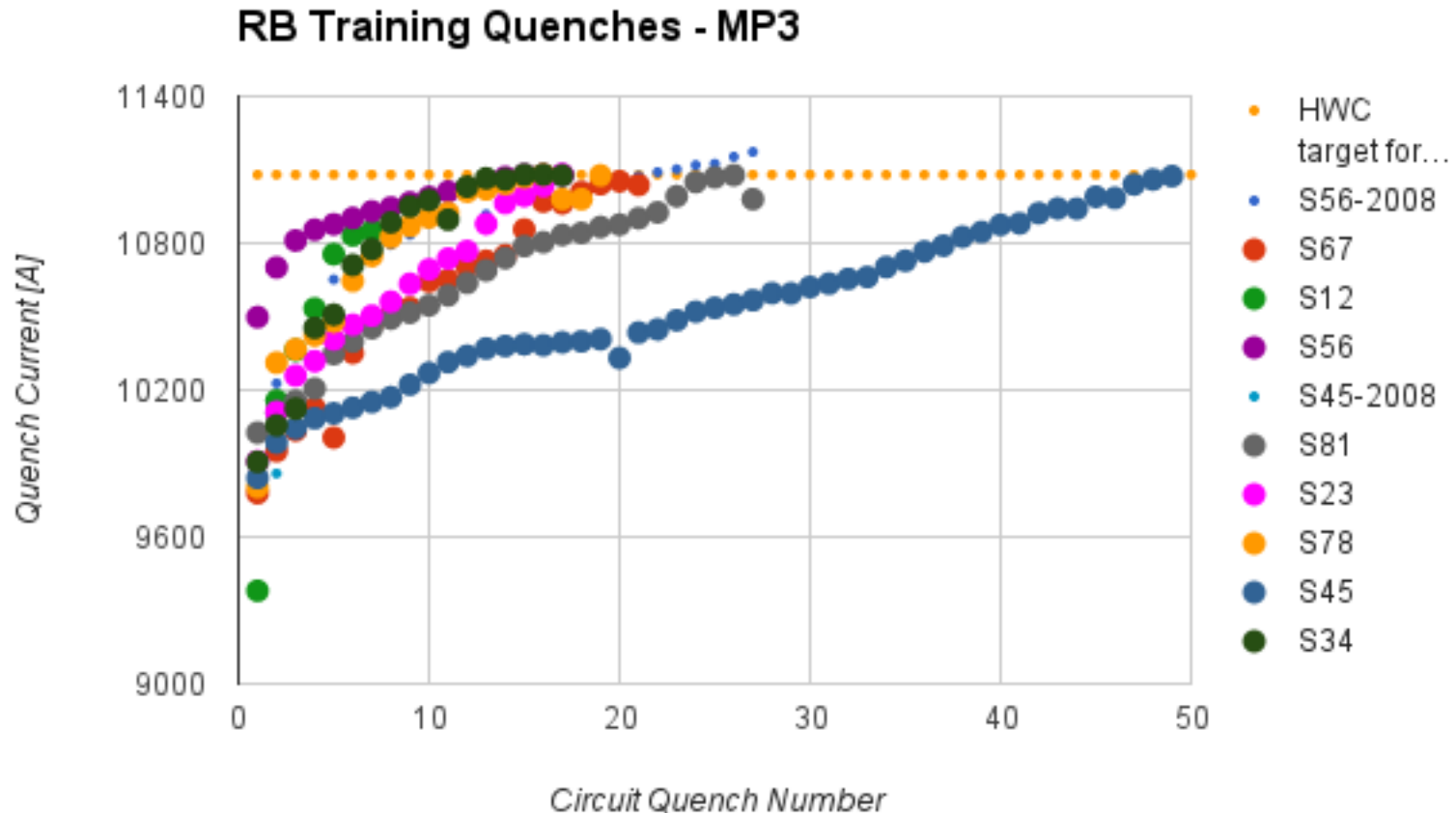
15 dipole magnets to be replaced

Installation of 612 pressure relief devices to bring the total to 1244

Consolidation of the 13 kA circuits in the 16 main electrical feed-boxes

Hardware Commissioning: Dipole training

- 154 dipoles per sector, powered in series
- Ramp the current until single magnet quenches - “training quench”
- Usually quench 3 – 4 other dipoles at the same time
- Cryogenics recovery time: 6 – 8 hours
- RB34 earth fault → controlled burn off using capacitive discharge



LHC RunII Goals and Plans for 2015

- Target energy: **6.5 TeV**
 - looking good after a major effort
(magnet detrainning [up to 50 training quenches] & intermittent earth fault in B8R5 and other circuits)
- Bunch spacing: **25 ns**
 - strongly favored by experiments – pile-up
 - Requires careful conditioning (scrubbing) with beam (time) [e-cloud & UFO]
- β^* in ATLAS and CMS: **80 [to 40 cm]**

Energy

- Lower quench margins
- Lower tolerance to beam loss
- Hardware closer to maximum (beam dumps, power converters etc.)

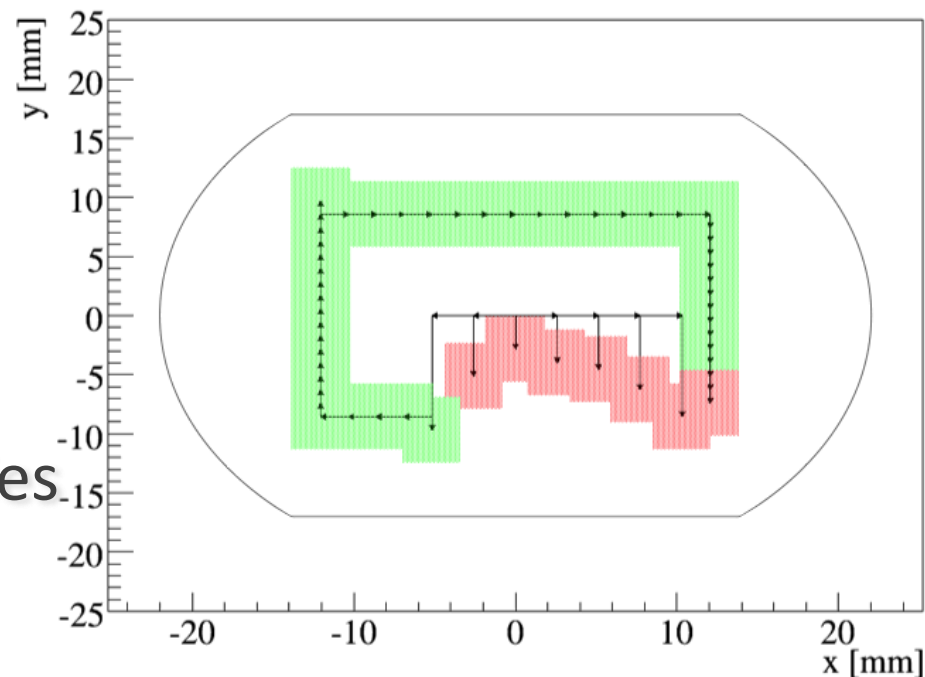
25 ns

- Electron-cloud
- UFOs
- More long range collisions
- Larger crossing angle → higher β^*
- Higher total beam current
- Higher intensity per injection

ULO (Unidentified Lying Object)

Aperture restriction in 15R8

- Aperture restriction measured at injection and 6.5 TeV
- Presently running with orbit bumps
 - -3 mm in H, +1 mm in V, to optimize available aperture
- Behavior with higher intensities looks OK



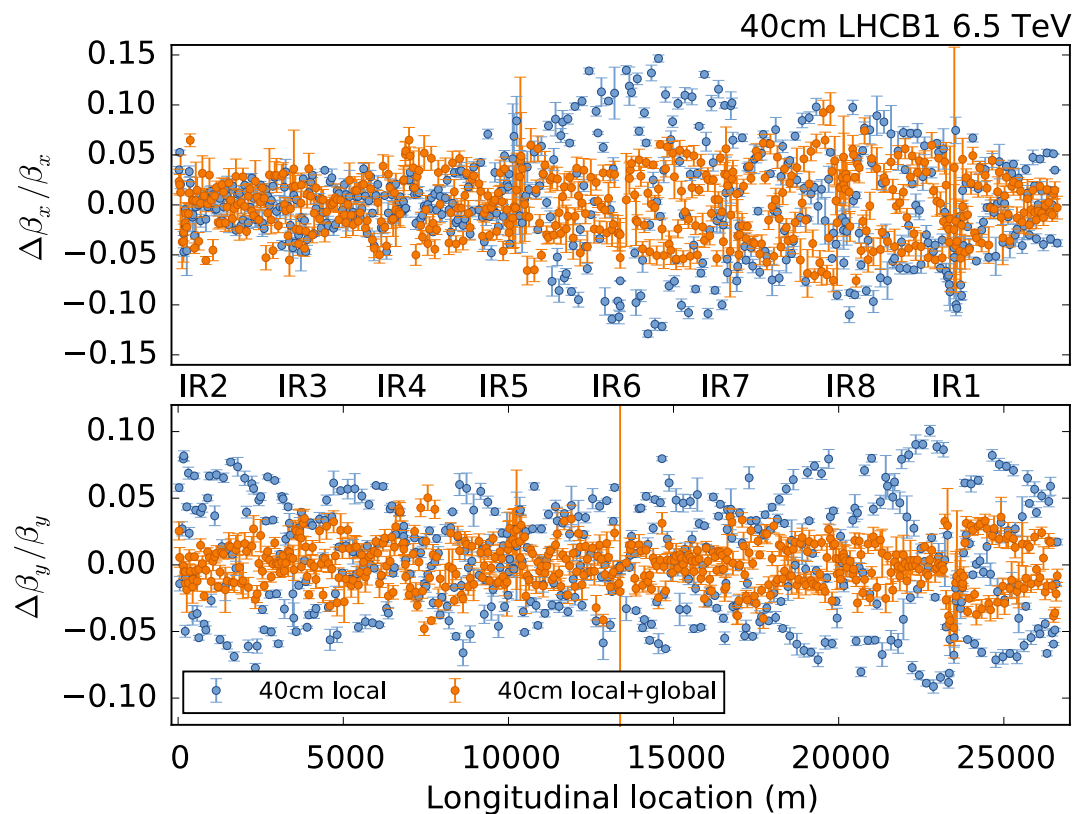
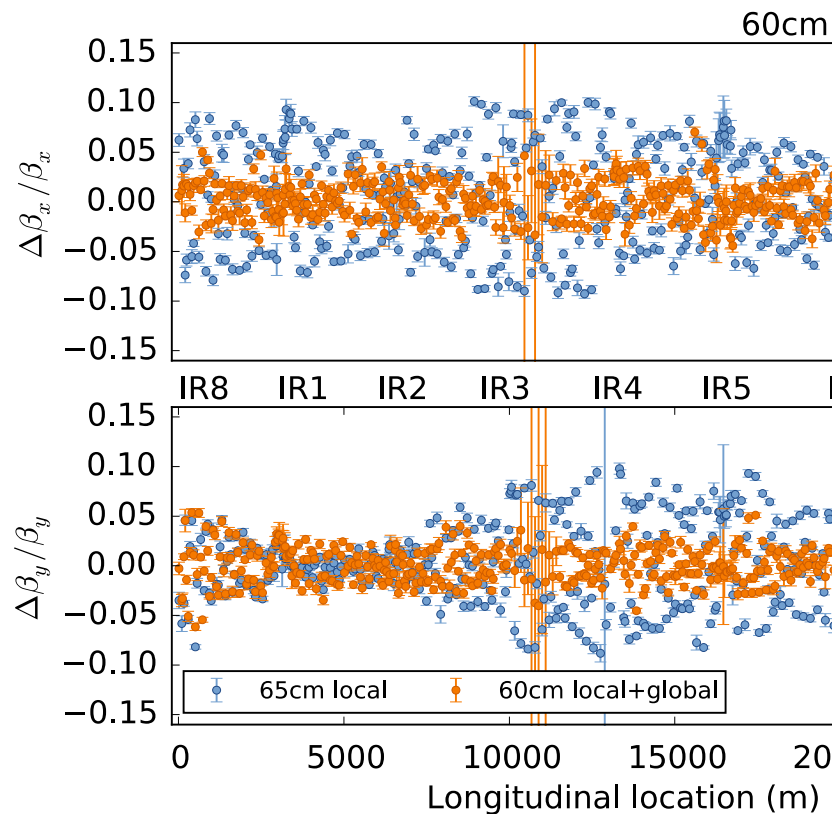
D. Pascal, 27.4. LHC morning meeting

Optics measurements:

- New magnet transfer function commissioning to 6.5 TeV (from 4TeV in Run1)
- New machine cycle wrt Run1
- Measured optics on and off-momentum at 80cm, 70cm and 65 cm with collision tunes.

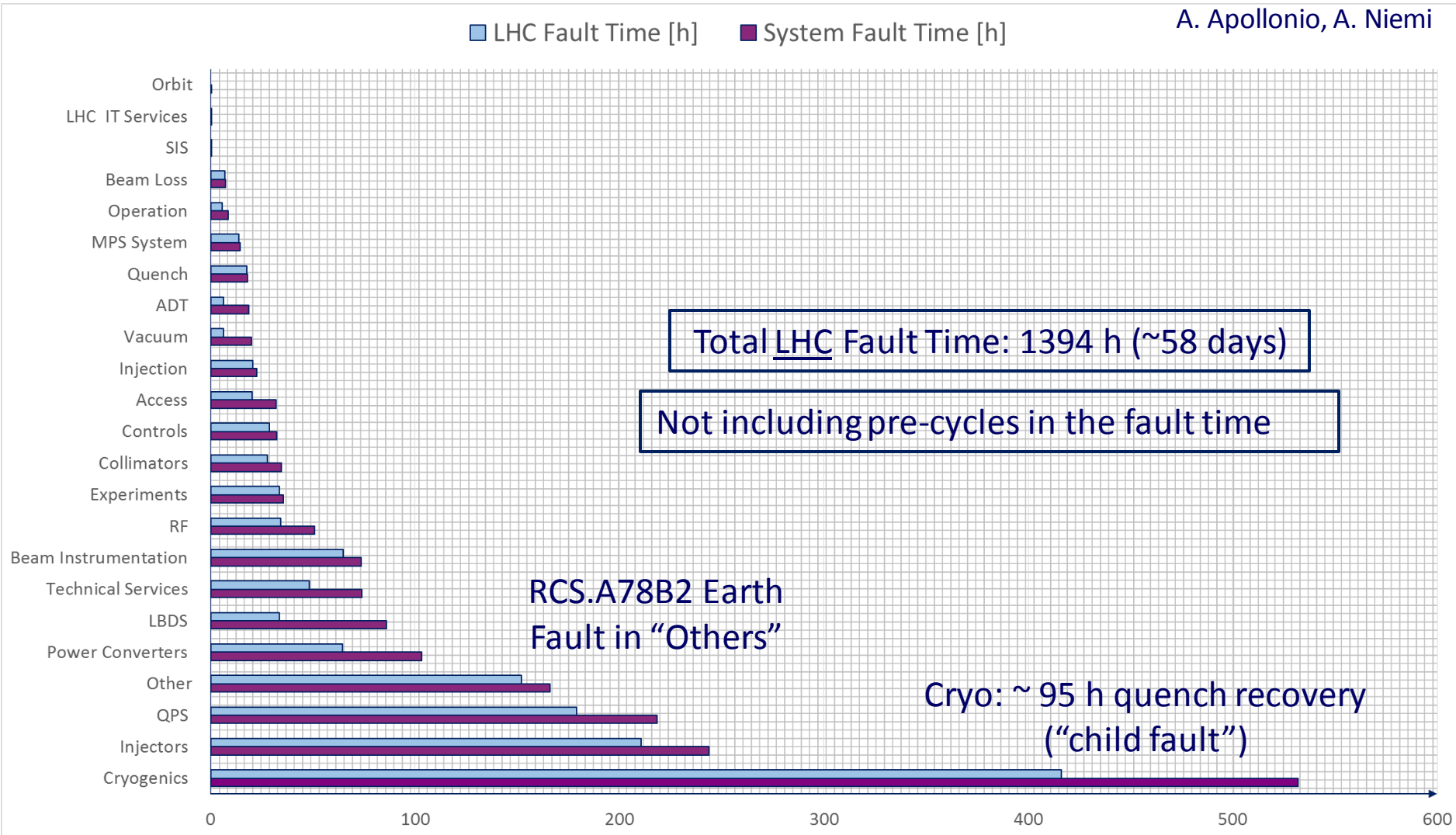
→ global beta-beat < 10%, at IP1/5 < 5%

R. Tomas - OMT, 20.5. LHC morning meeting



Fault Time in 2015 up to 27th September

A. Apollonio, A. Niemi

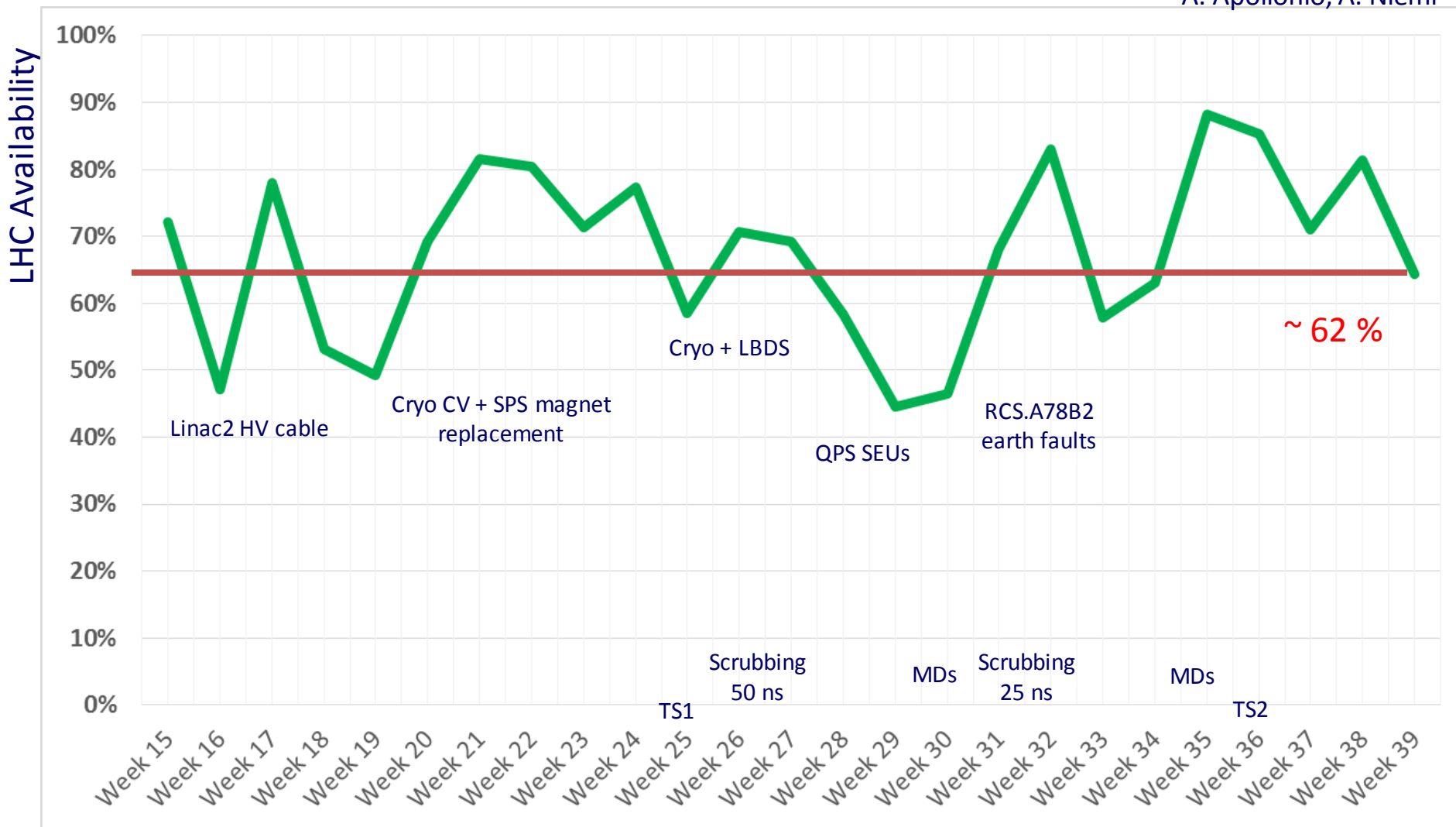


- Over a period with approximately 150 days of scheduled operation
→ ca. 38% fault time



Overall Machine Availability:

A. Apollonio, A. Niemi

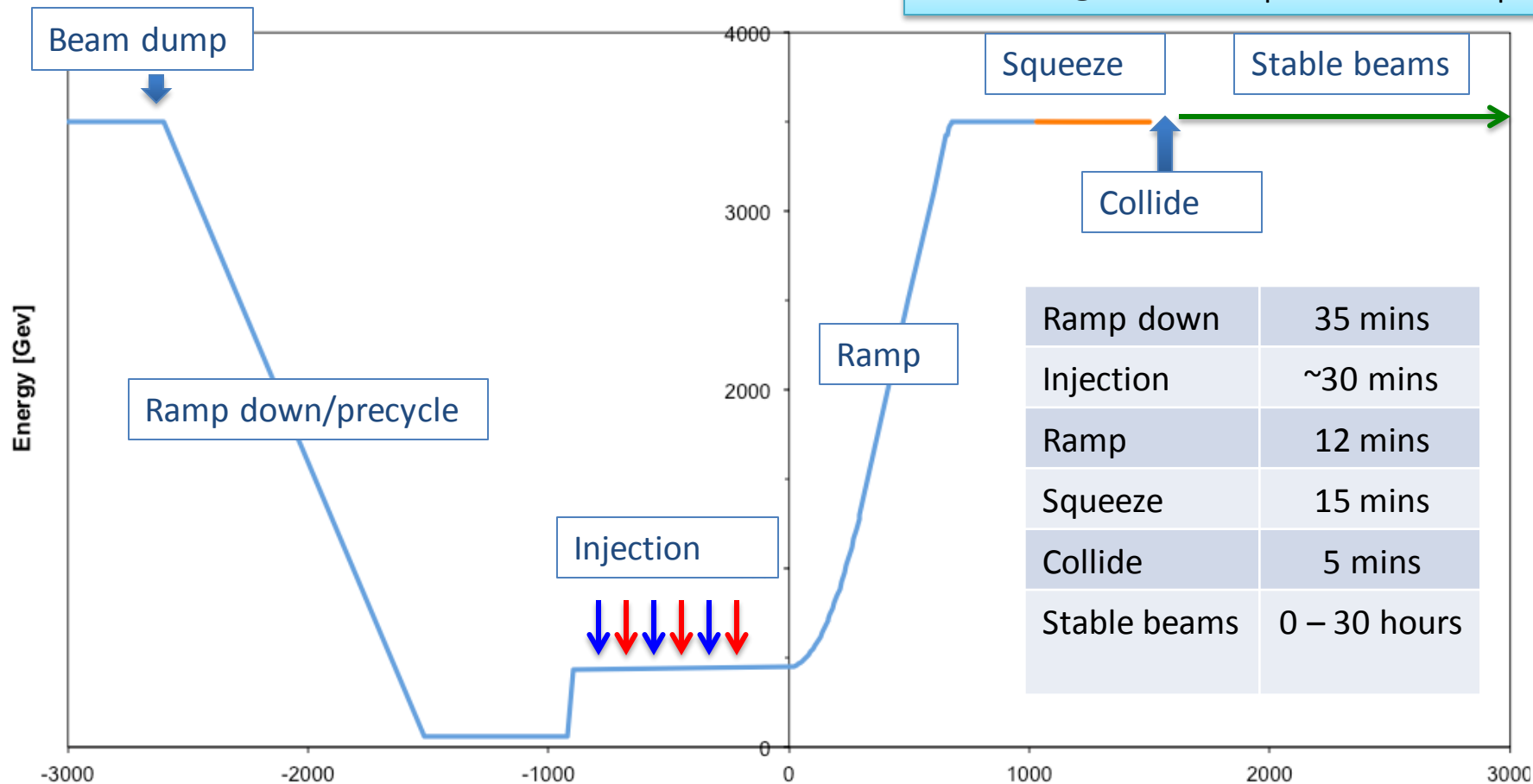


- Not including pre-cycles due to faults in the unavailability

HL-LHC Challenge: Machine Efficiency

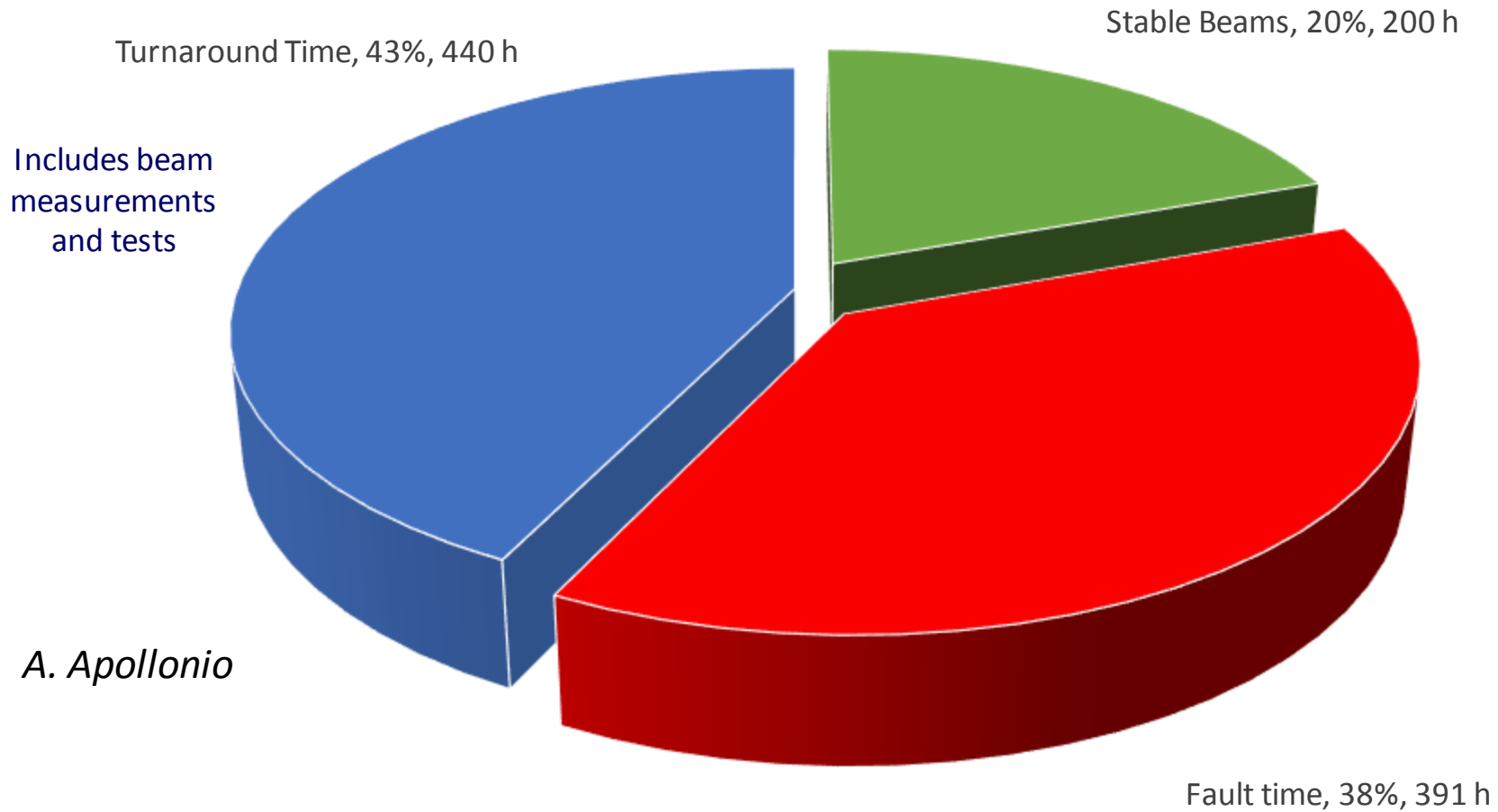
Nominal LHC Operation Cycle:

M. Lamont @ Evian LHC Operation workshop



→ Operational Turn around time of 2 - 3 hours → Efficiency = time in physics / scheduled time

Overall Machine Efficiency:



- Total 43 days allocated for physics run

• End of Run1 (50ns) : **36.5%** (A. McPherson @ Evian 2012); **HL-LHC: 50%**



2015: ATLAS and CMS performance outlook

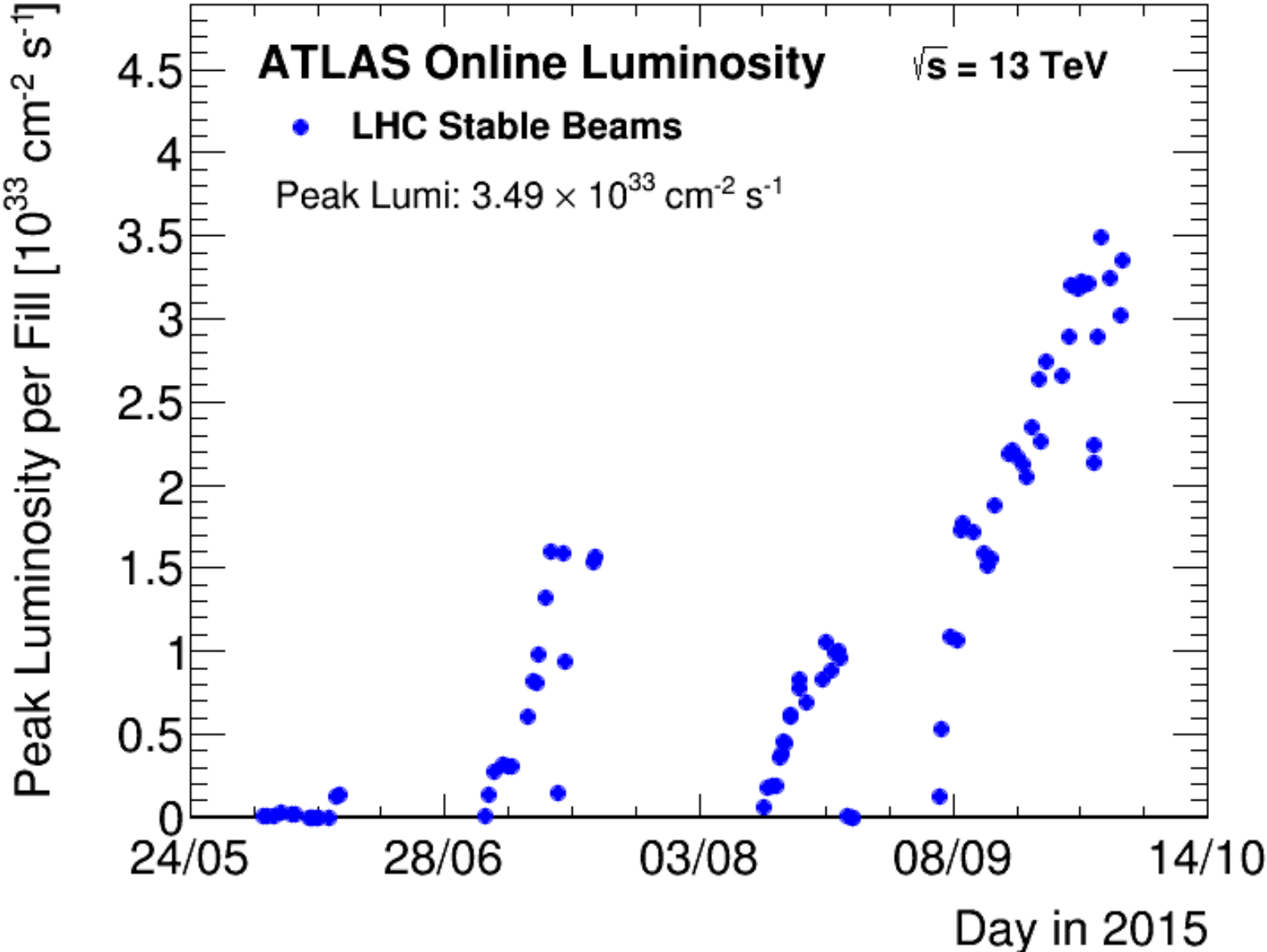
- Beta* = 80 cm, possible reduction later in year (count 4 days + ramp-up)
- Nominal bunch population
- Reasonable emittance into collisions
- Injection limit for 25 ns: max colliding bunches 2376
- **Moderate availability plus need for intensity ramp-up (UFOs!)**

| | Nc | Beta* | ppb | EmitN | Lumi [cm ⁻² s ⁻¹] | Days (approx) | Int lumi | Pileup |
|--------|------|-------|--------|-------|---|------------------|----------------------|--------|
| 50 ns | 476 | 80 | 1.1e11 | 1.8 | 1.6e33 | 14 | 0.1 fb ⁻¹ | 27 |
| 2015.1 | 2376 | 80 | 1.2e11 | 3.1 | 7.0e33 | 33 | ~3 fb ⁻¹ | 21 |
| 2015.2 | 2376 | 40 | 1.2e11 | 3.1 | 1.2e34 | 28 | ~4 fb ⁻¹ | 35 |

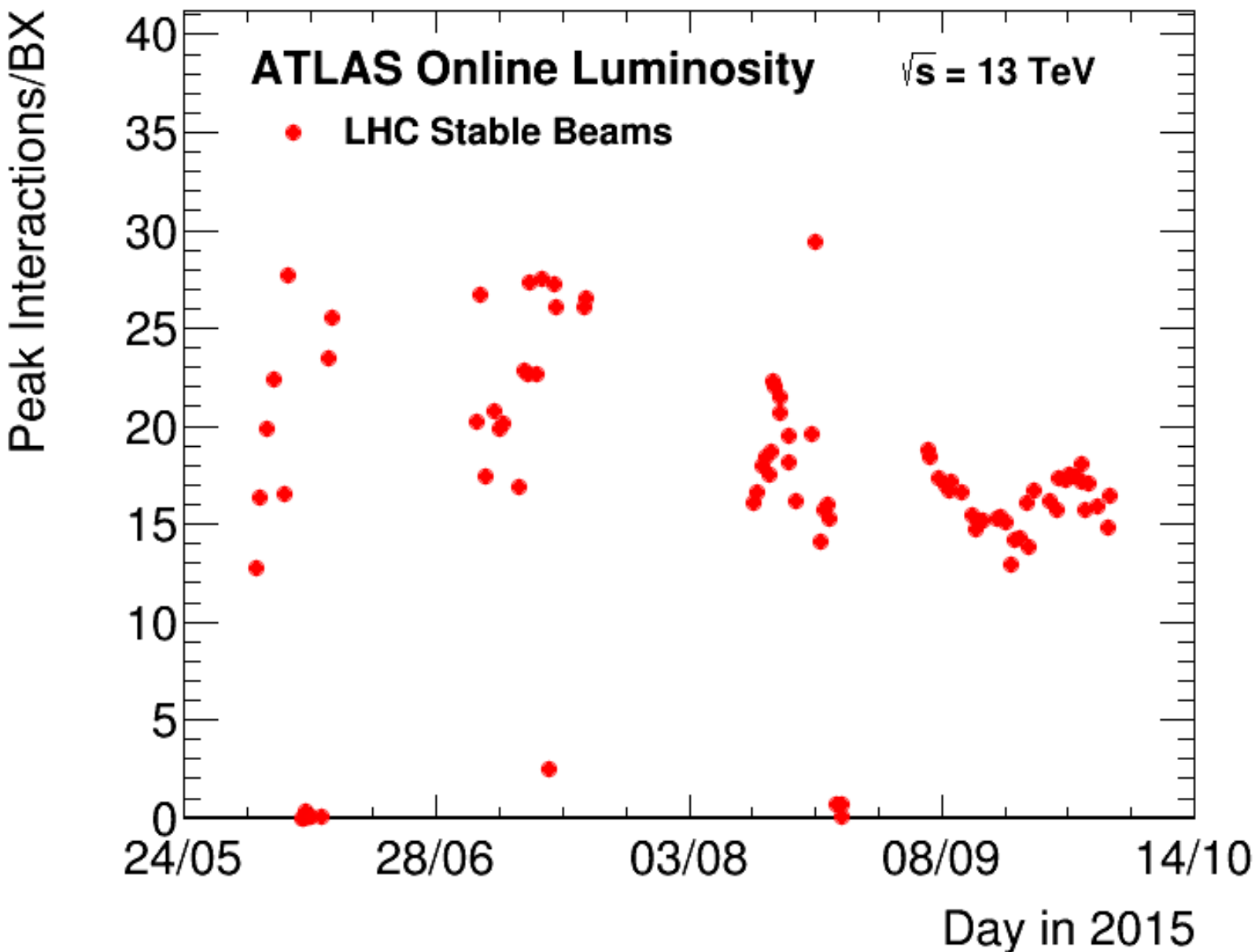
Official luminosity target for the year was 10 fb⁻¹

Now even 5 fb⁻¹ seems to be on the challenging side (QPS, Cryo)

Intensity ramp up

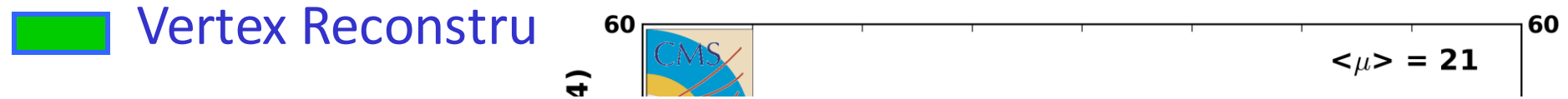


Intensity ramp up



HL-LHC Challenge: Event Pileup Density

CMS Average Pileup, pp, 2012, $\sqrt{s} = 8 \text{ TeV}$



HL-LHC Performance Optimization:

Use leveling techniques for keeping average

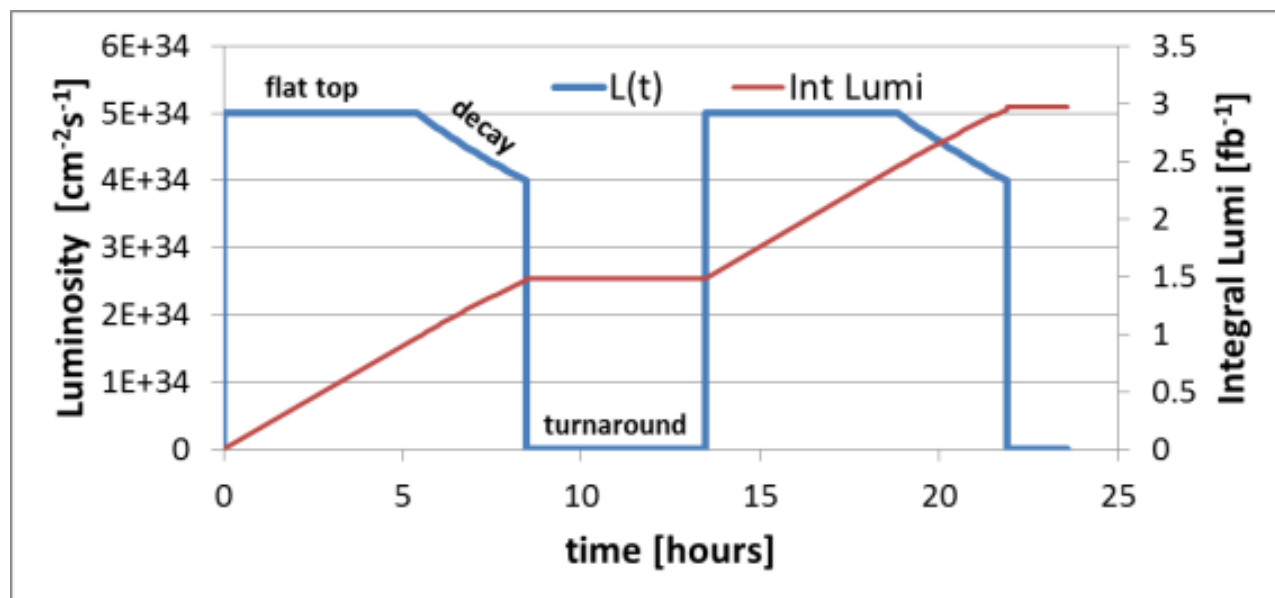
Pileup around 140 events per bunch crossing

→ level luminosity at $5 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

→ $\langle \mu \rangle = 140$; $\mu_{\text{peak}} = 280$ @ 25ns bunch spacing

LHC Upgrade Goals: Performance optimization

- Levelling:

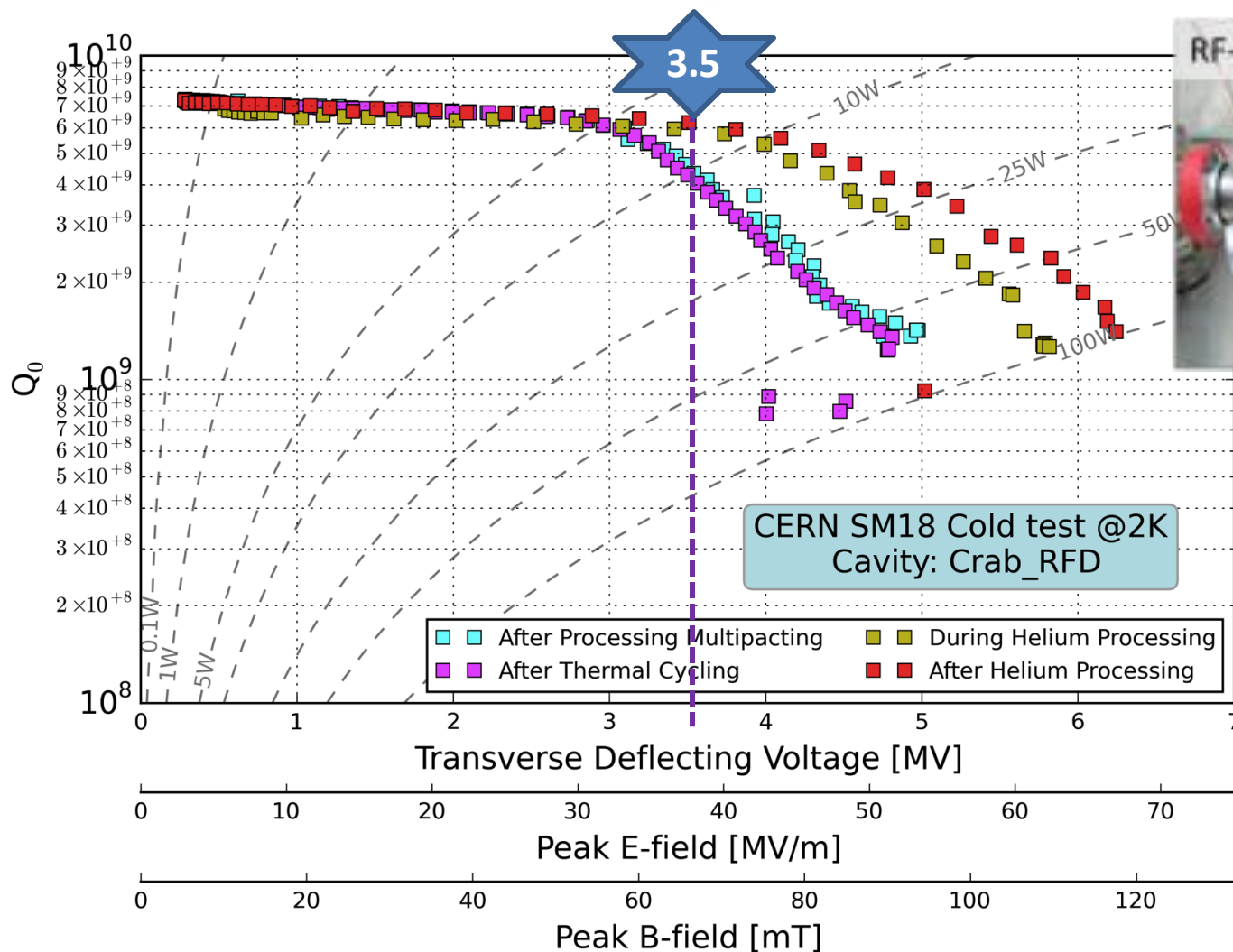


- Luminosity limitation(s):

- Even Pileup in detectors
- Debris leaving the experiments and impacting in the machine (magnet quench protection)
- Triplet Heat Load

And excellent first results: RF Dipole

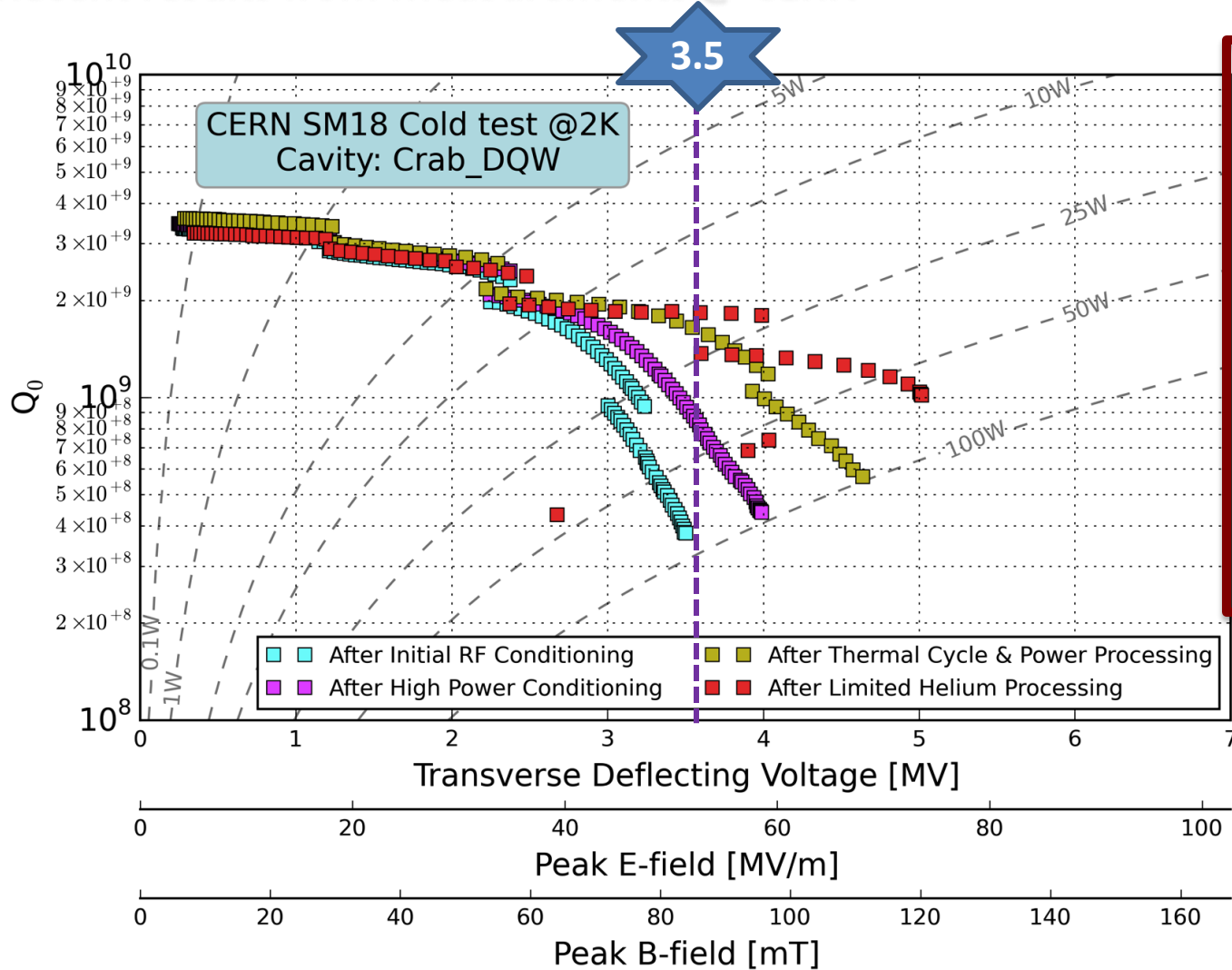
Recent results from Measurements @ CERN



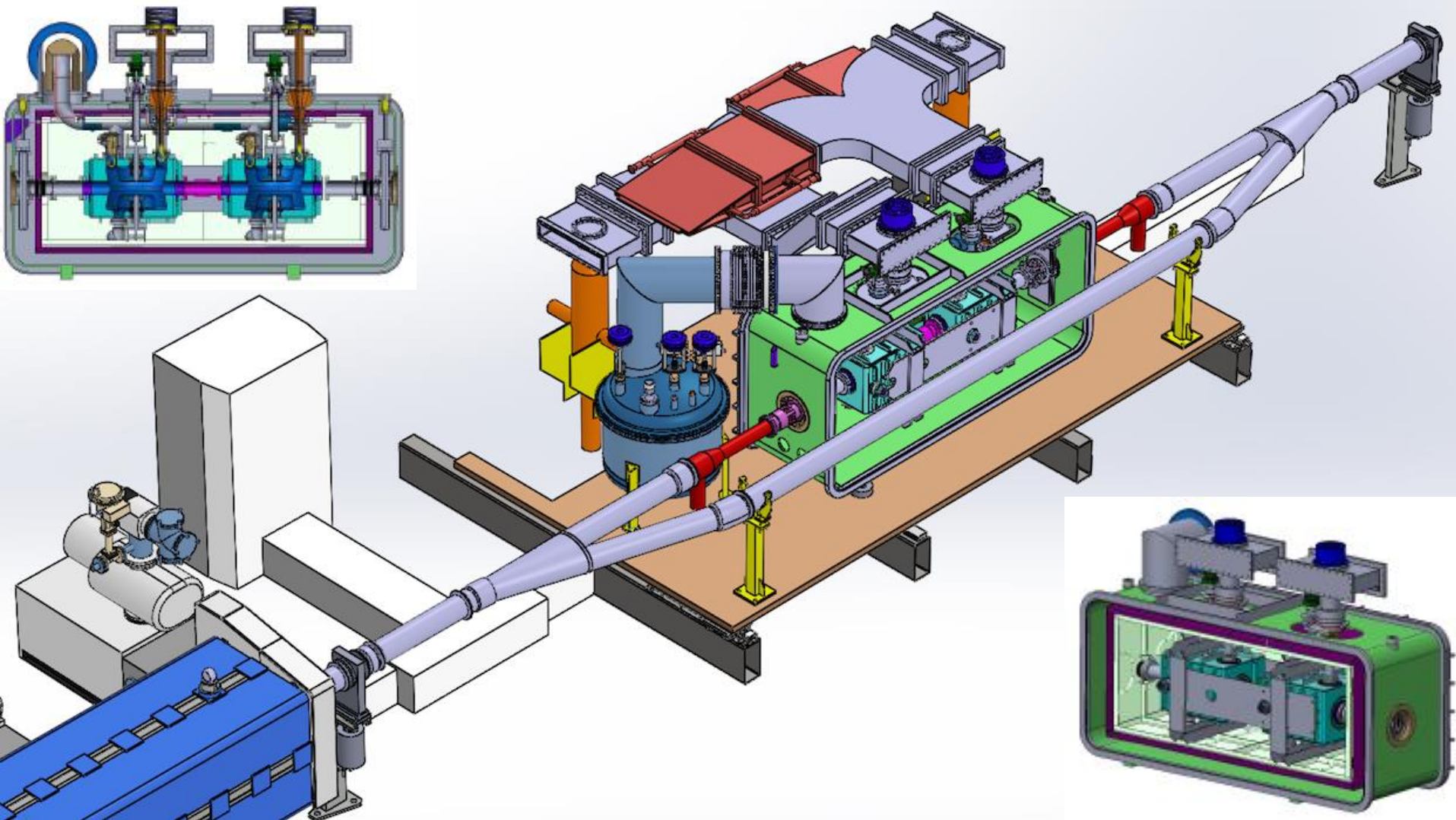
Initial goal was
3.5 MV
however
 $\Delta V > 5-6$ MV
would ease
integration

And excellent first results: DQW

Recent results from Measurements @ CERN

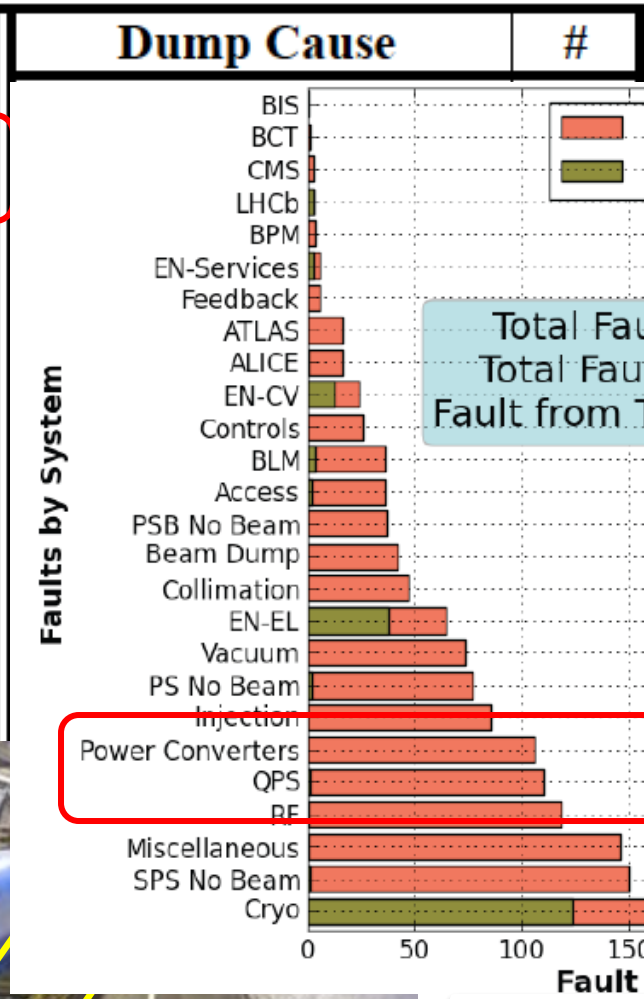


SPS beam test: a critical step for Crab Cavities (profiting of the EYETS 2016- 2017):



Intervention rate & time: QPS boxes

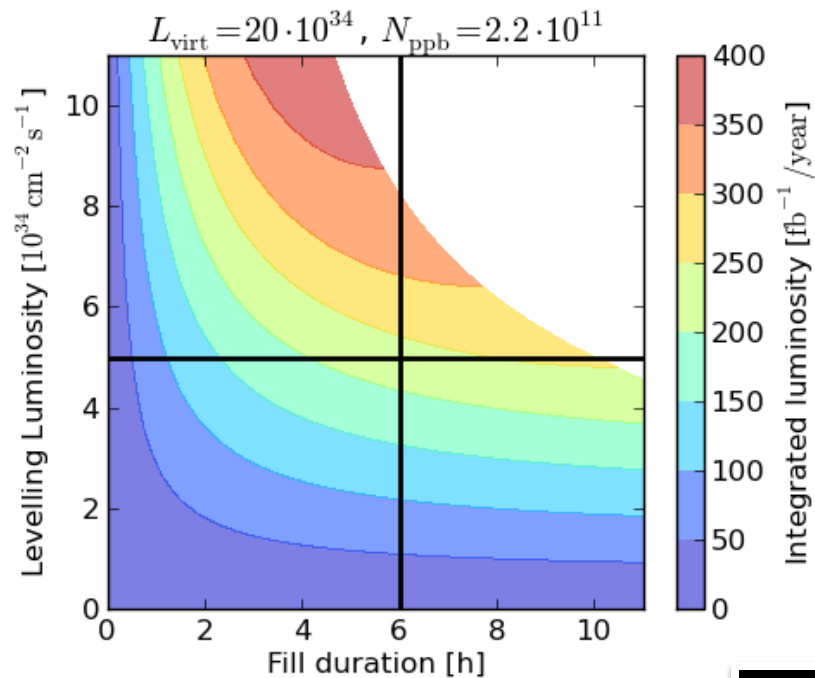
| Dump Cause | # |
|--------------------|----|
| Beam: Losses | 58 |
| Quench Protection | 56 |
| Power Converter | 35 |
| Electrical Supply | 26 |
| RF + Damper | 23 |
| Feedback | 19 |
| BLM | 18 |
| Vacuum | 17 |
| Beam: Losses (UFO) | 15 |
| Cryogenics | 14 |
| Collimation | 12 |



Consolidation of infrastructure !
 But also new paradigme: remove as much as possible from the tunnel

Efficiency for $\int L dt$:

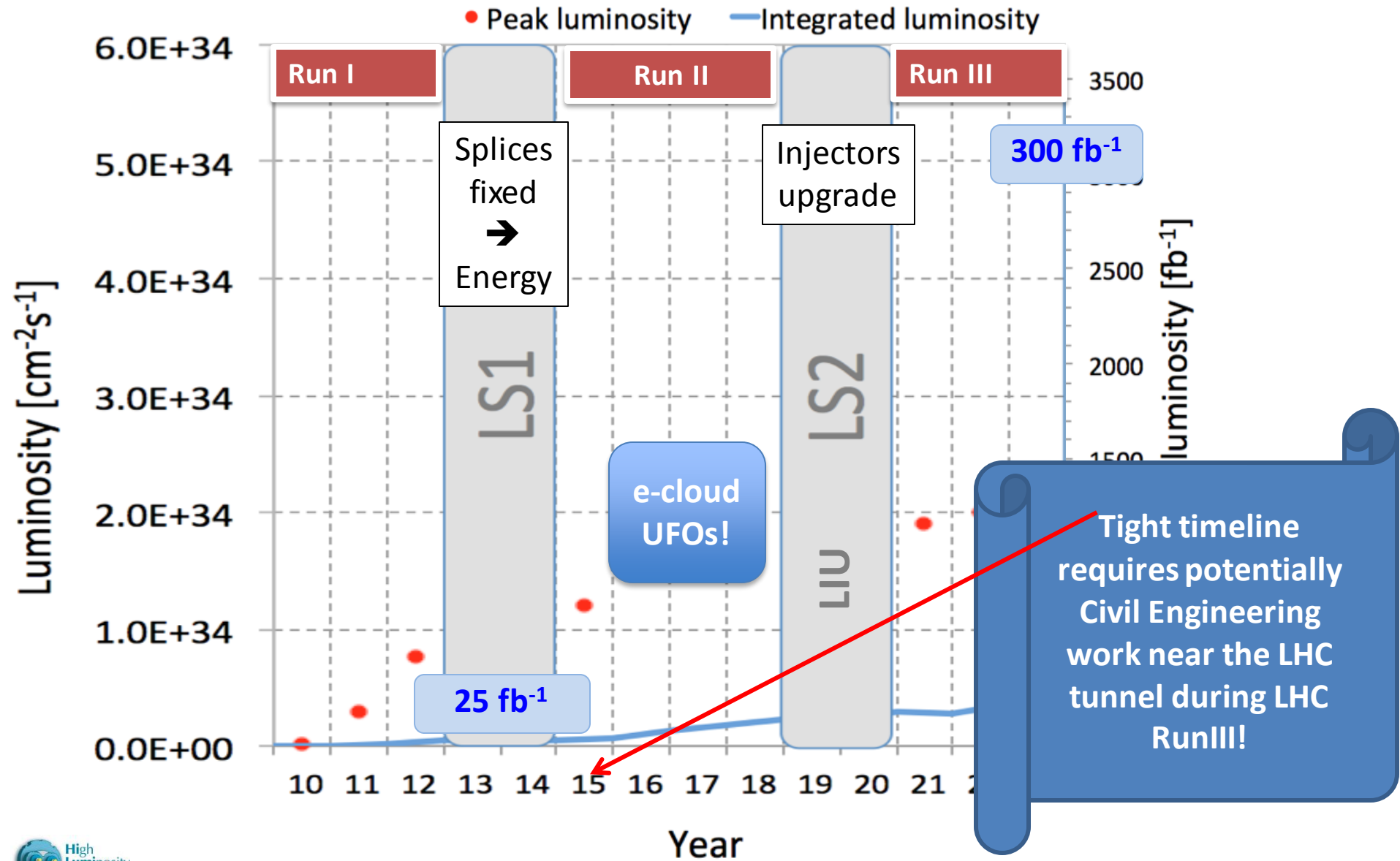
- All assumptions are based on forecast for the operation cycle:



$\eta \geq 50\%$

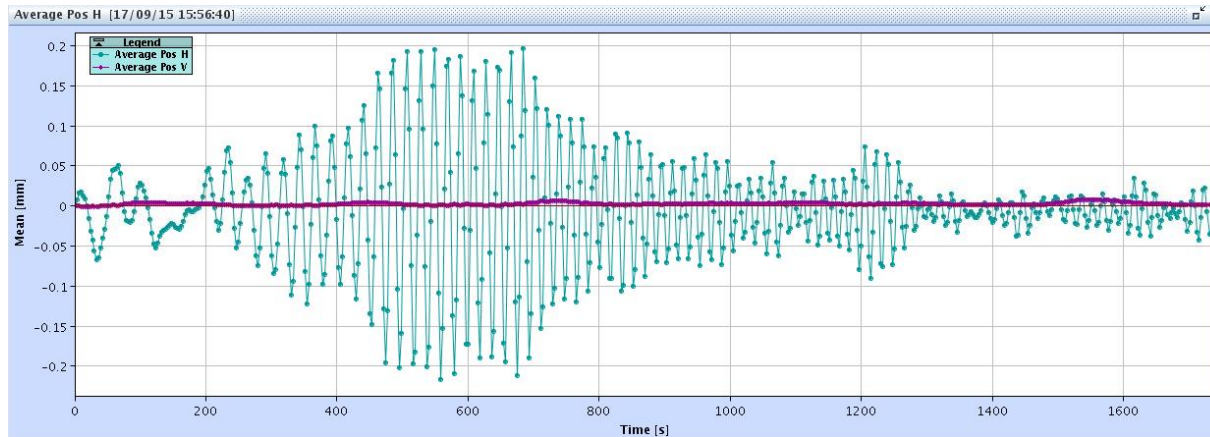
High reliability and availability are key goals

Performance Projections up to HL-LHC:



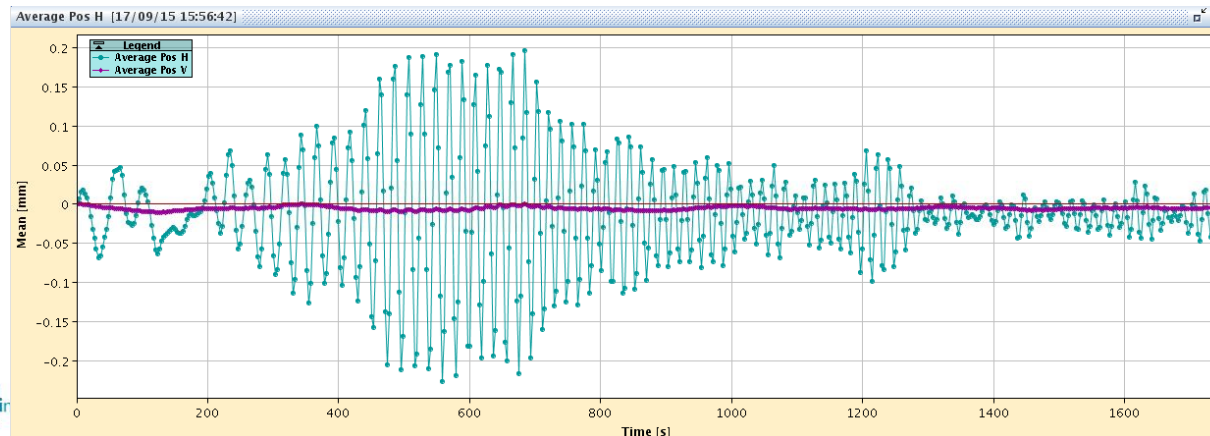
Vibrations and Earthquake detections

- ❑ LHC radial orbit change between **01:45** and **02:15 (23:45-24:15 UTC)**. LHC at injection energy. Radial amplitude is large (3 times larger than Costa Rica event, **200 microns**).
- ❑ Roughly 1 hour after the 8.3M quake, which roughly fits a simple estimate based on a distance of 12'000 km at a speed of 4 km/s.



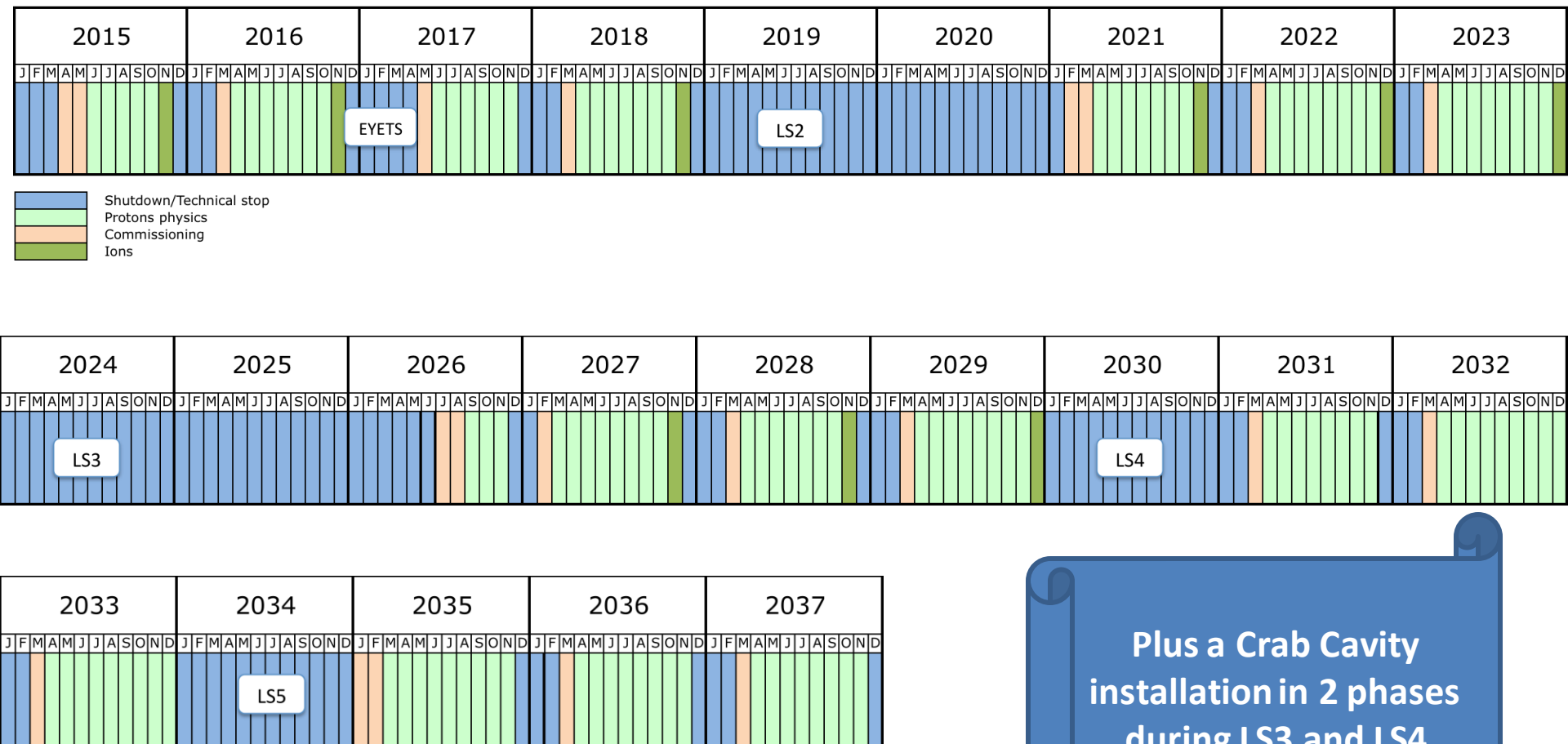
Period is ~ 25 seconds.

Peak excursions of $\pm 200\mu\text{m}$



J. Wenninger
08/10/2015

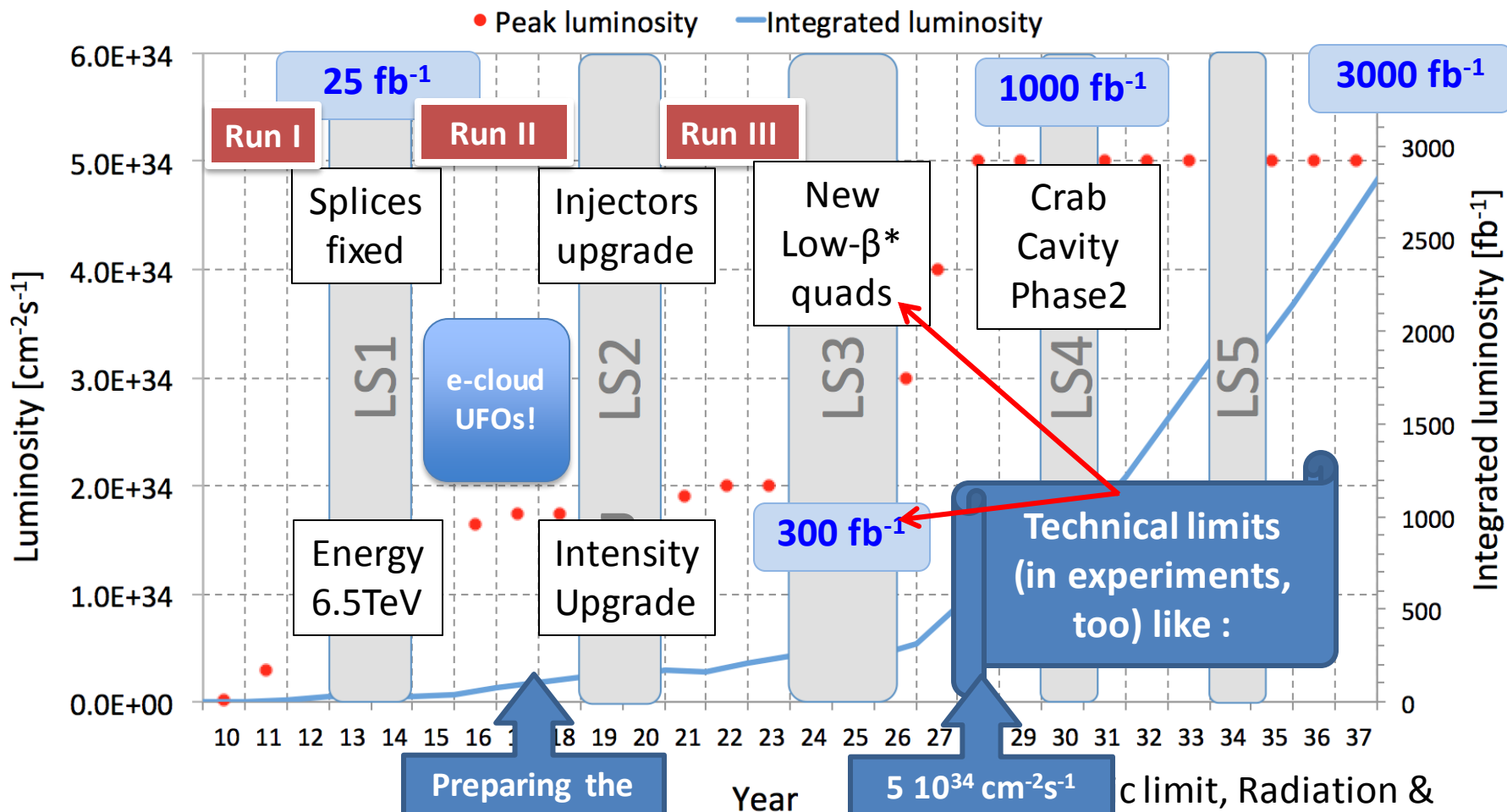
New Schedule: → HL-LHC CE during LS2



Plus a Crab Cavity installation in 2 phases during LS3 and LS4



Performance Projections for HL-LHC:



Preparing the path for high intensity operation via scrubbing

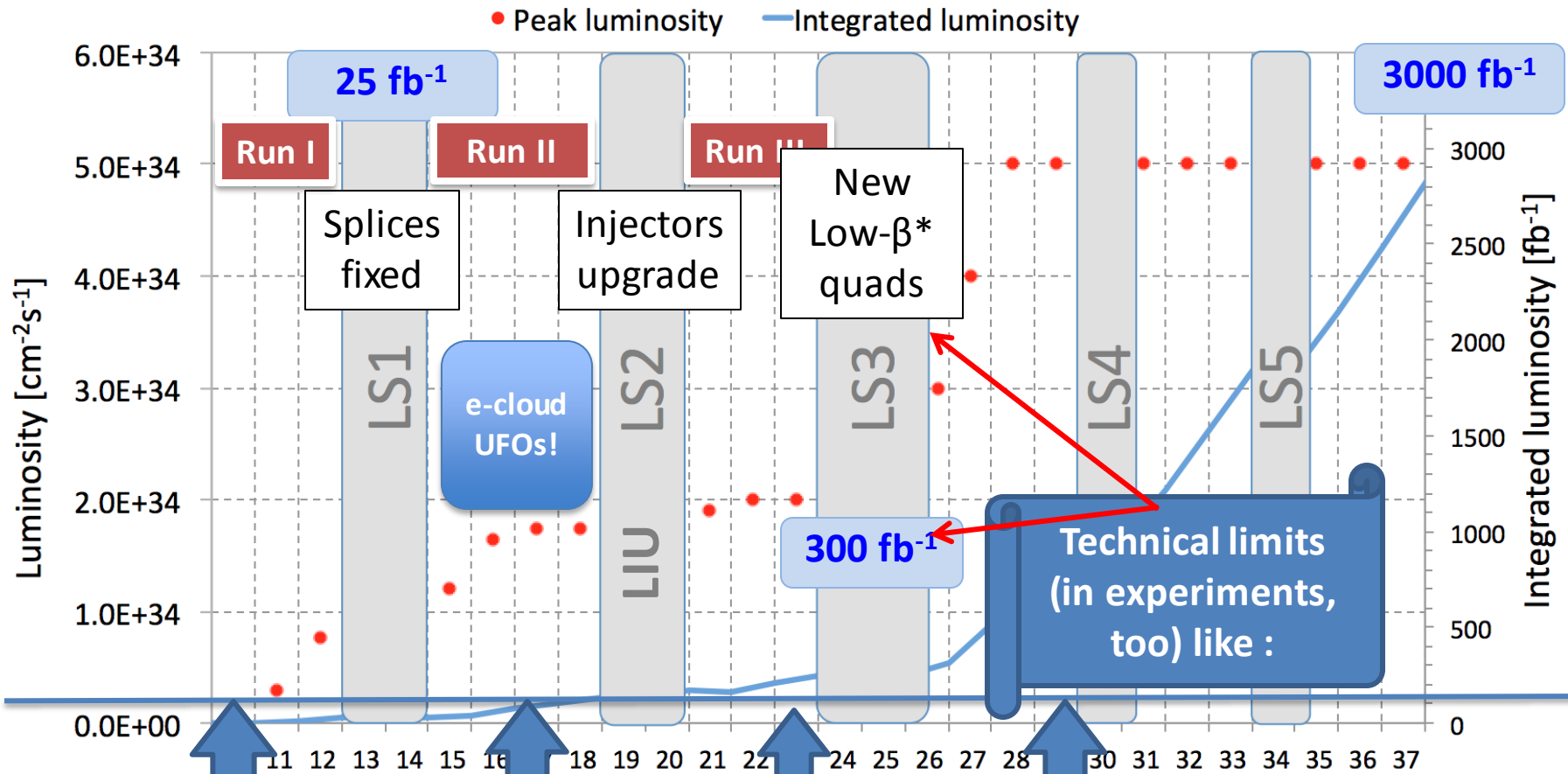
$5 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ levelled 25 ns bunch very high pile up ~ 140

Technical limits (in experiments, too) like :

limit, Radiation & of triplet magnets



Performance Projections up to HL-LHC:



0.75 10³⁴ cm⁻²s⁻¹
50 ns bunch
high pile up ~40

1.5 10³⁴ cm⁻²s⁻¹
25 ns bunch
high pile up
~40

1.5 -2.2 10³⁴
cm⁻²s⁻¹
25 ns bunch
very high
pile up > 60

5 10³⁴ cm⁻²s⁻¹
levelled
25 ns bunch
very high pile
up ~140

mit, Radiation &
triplet magnets

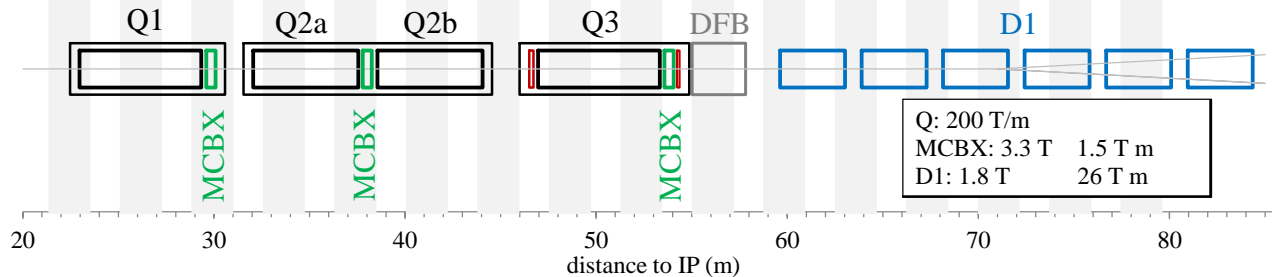


New Interaction Region lay out

Longer Quads; Shorter D1 (thanks to SC)

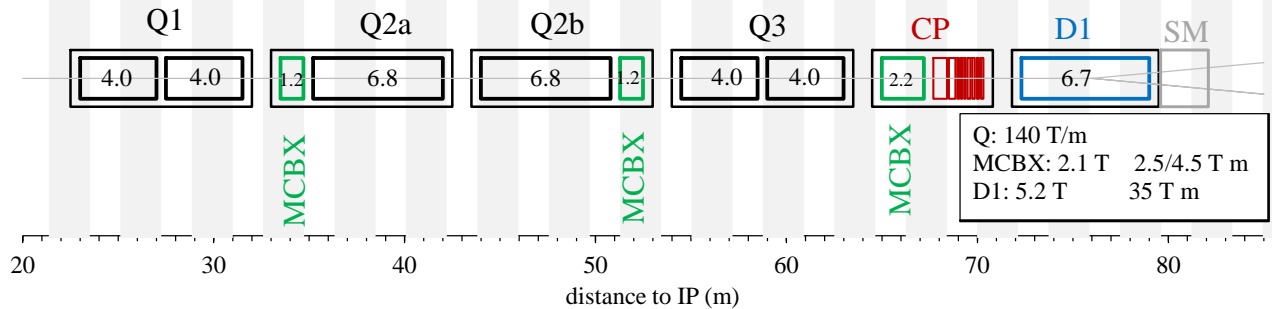


ATLAS
CMS



LHC

ATLAS
CMS



HL LHC

Thick boxes are magnetic lengths -- Thin boxes are cryostats

