



Smart Technologies for Large Control Systems

› 10th June 2015

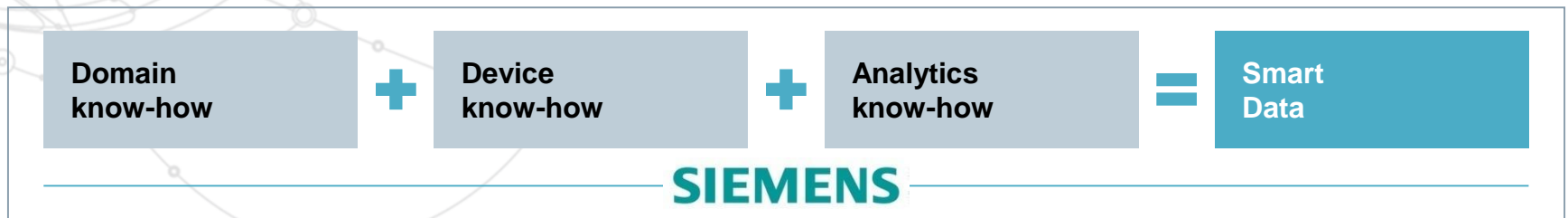
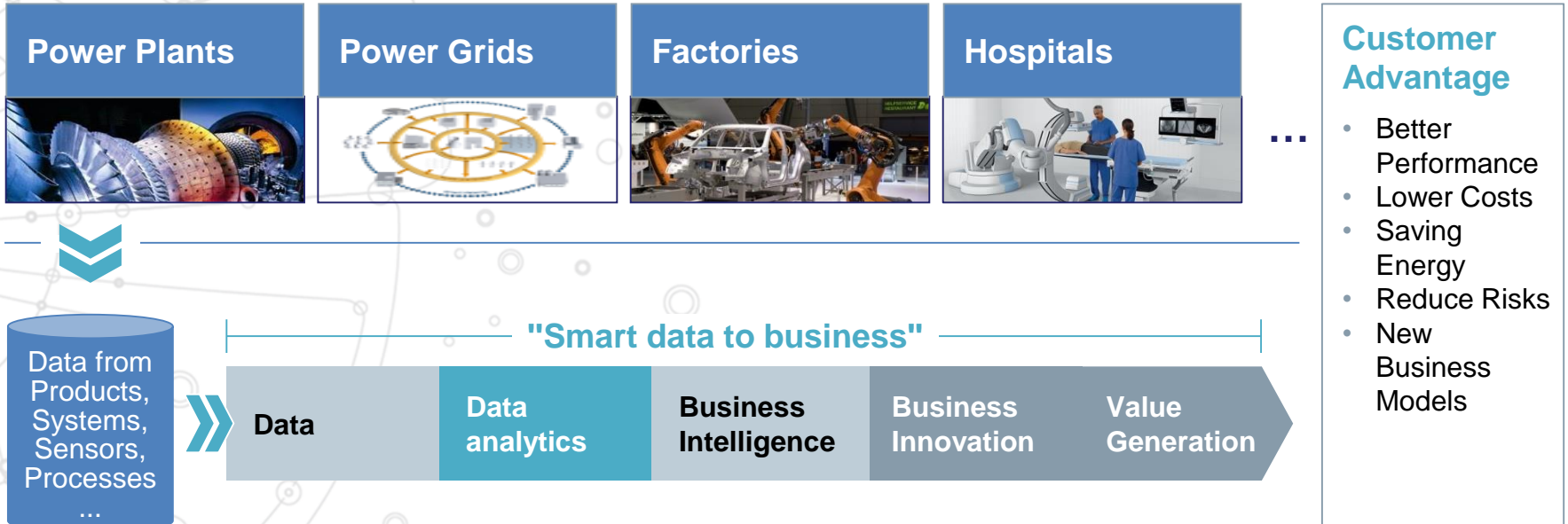
CERN Open Day

Elisabeth Bakany, Siemens-ETM

Filippo Tilaro, CERN



Siemens - Smart Data to Business



WinCC Open Architecture (OA)

> Perfect for large scale applications

- for big and/or complex systems
- for geographically wide distributed plants
- freely scalable and expandable
- for supervisory layer
- supports redundancy
- for the highest security requirements
- the only SCADA system with SIL 3-certification

> Supports > 10,000,000 data points

PPS / MES layer

Supervisory layer

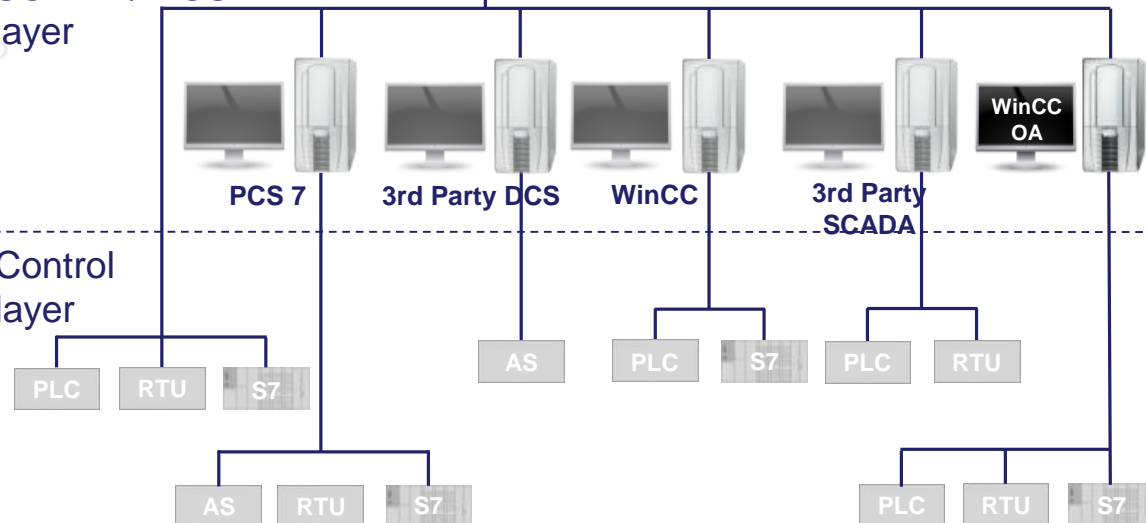
Business systems

WinCC OA

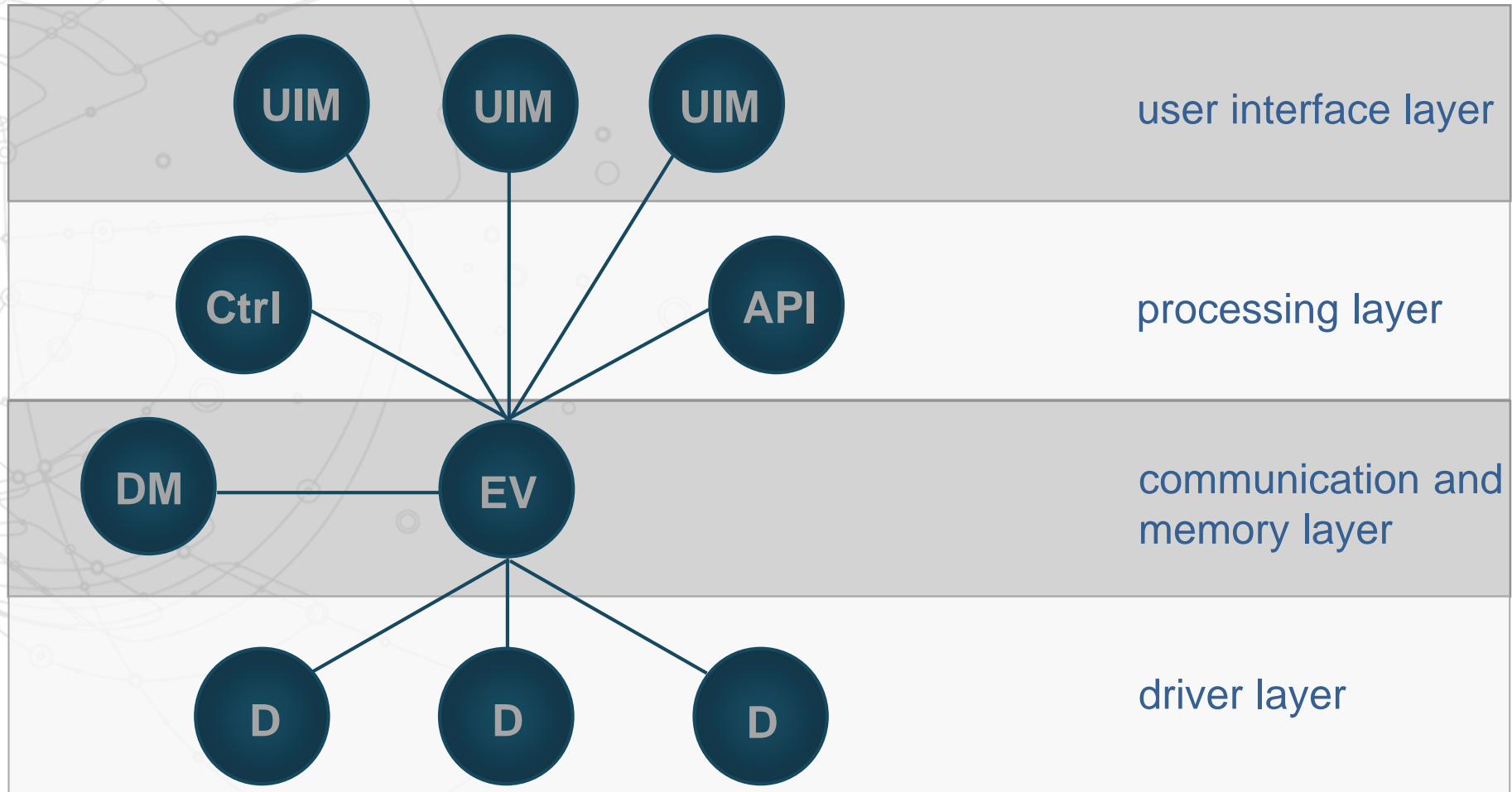
Flexible concept for special needs to integrate other applications

SCADA / DCS layer

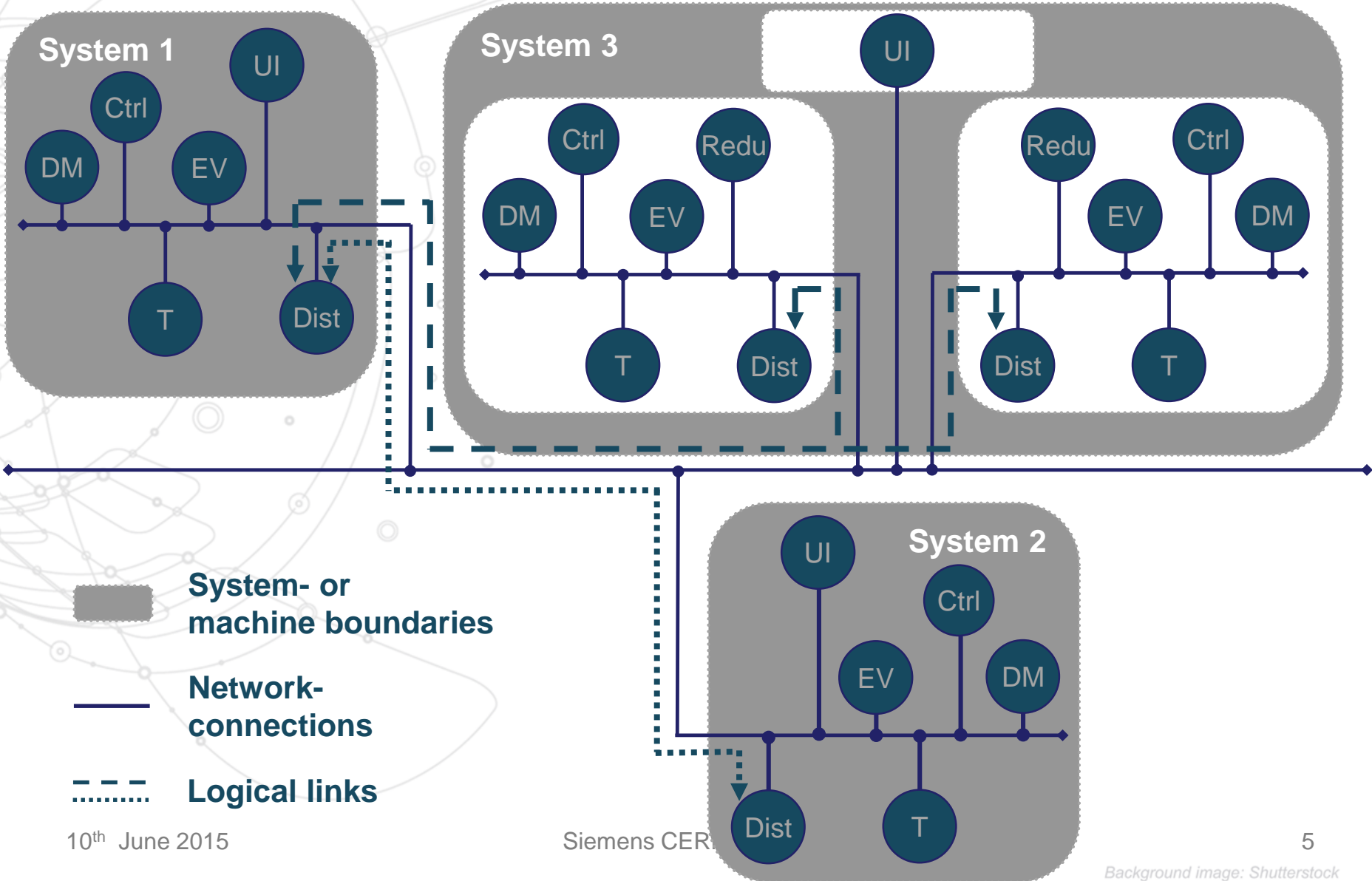
Control layer



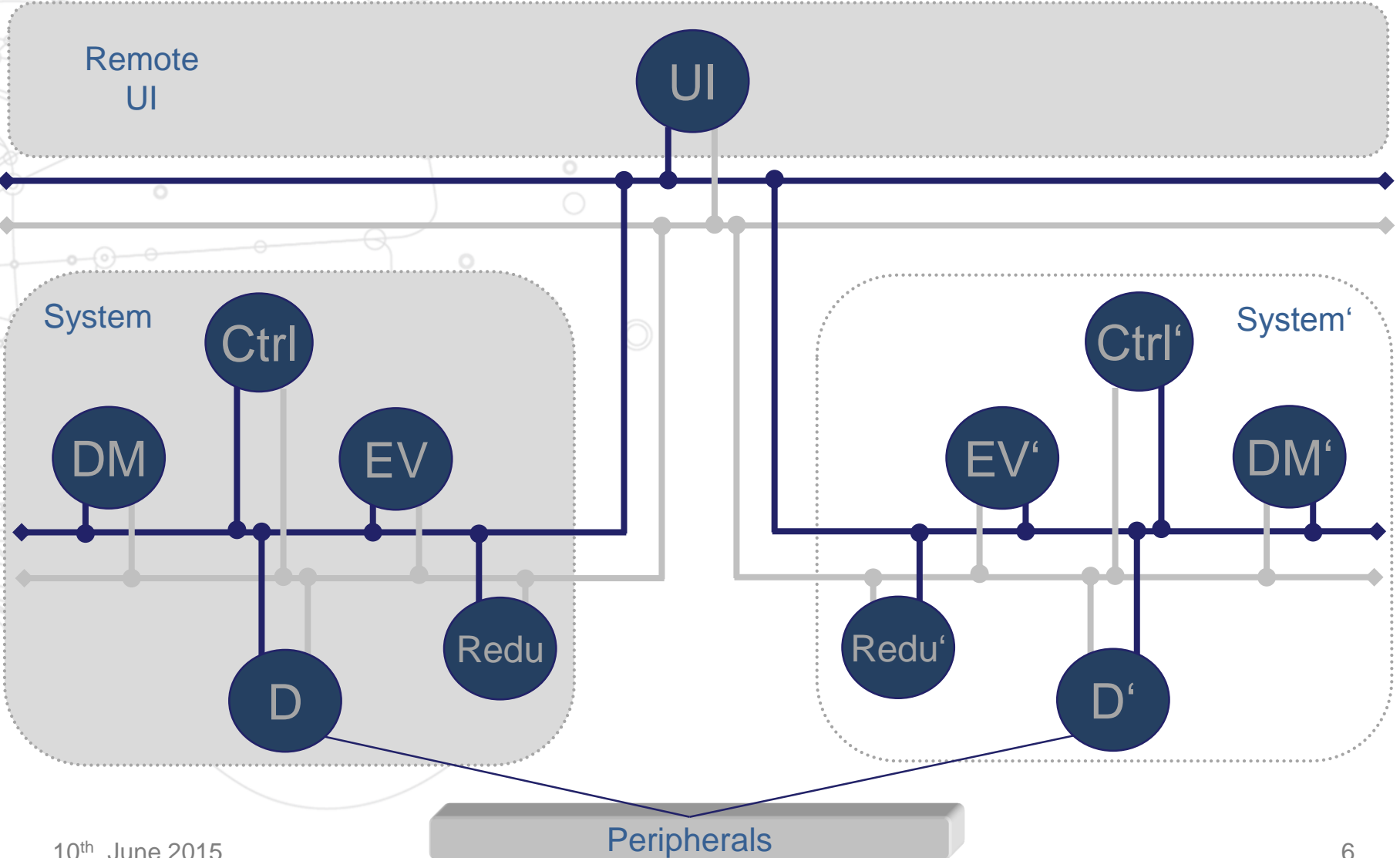
WinCC OA Manager Concept



WinCC OA as Distributed System



WinCC OA Redundancy



WinCC OA – flexible and open

- › Fast adaptation of control and visualization of the plant to suit current market requirements
- › Implement new processes quickly and easily also by in-house programming and developments enabling independence and know-how protection
- › Standardized solutions enable continuous use
- › SCADA Platform for OEMs
- › Brand labeling is supported

- Platform independent (Windows, Linux, Solaris)
- Object orientation
- Open architecture
- Platform in use in many industrial sectors
- Easy Integration with other SW
- Fast development time

WinCC OA within Siemens

SIEMENS							
PG Power and Gas	WP Wind Power & Renewables	EM	BT	MO	DF	PD	HC
PG Power Generation Services		Energy management	Building technologies	Mobility	Digital factory	Process Industries and Drives	Healthcare
DG	WP	LP ●	BT ●	●● MM ●	FA ●	LD	AU
SU		HP	CPS	TPE ●	WinCC OA PL	OM ●	CX
CP		MS ●		●● MLT ●	EC	●● PA	DX
ES		EA		UT ●	CP	MD	CP
IE		SG		CS	CS		IM
GT		TS ●			MC		
		TR					

17 products based on
OA

A bit of history...

> Long successful collaboration

- For more than 20 Years
- More than 600 Simatic control systems installed
- Partnership, Much more than a client-provider relationship

> Large deployment of Siemens systems

- Supervision systems (WinCC OA, WinCC)
- Programmable Logic Controllers (PLC)
- Control modules
- Panels, ...



> Joined openlab in 2009

- Phase III (2009-12): Security, Large scale deployment
- Phase IV (2012-15): High performance archiving, Data Analysis
- Next phase V (2015-18): Data Analytics, WinCC OA enhancements

Application	Systems installed
ALICE	~100
ATLAS	~130
CMS	~90
LHCb	~160
Accelerators	~200
Total	>600

Typical Control System Architecture

Data Analytics

- Improve functionality, efficiency, and predictability of CERN control systems
- Support operators to take decisions, enhance the online monitoring systems

Supervision layer

Manage multiple SCADA applications in a centralized way

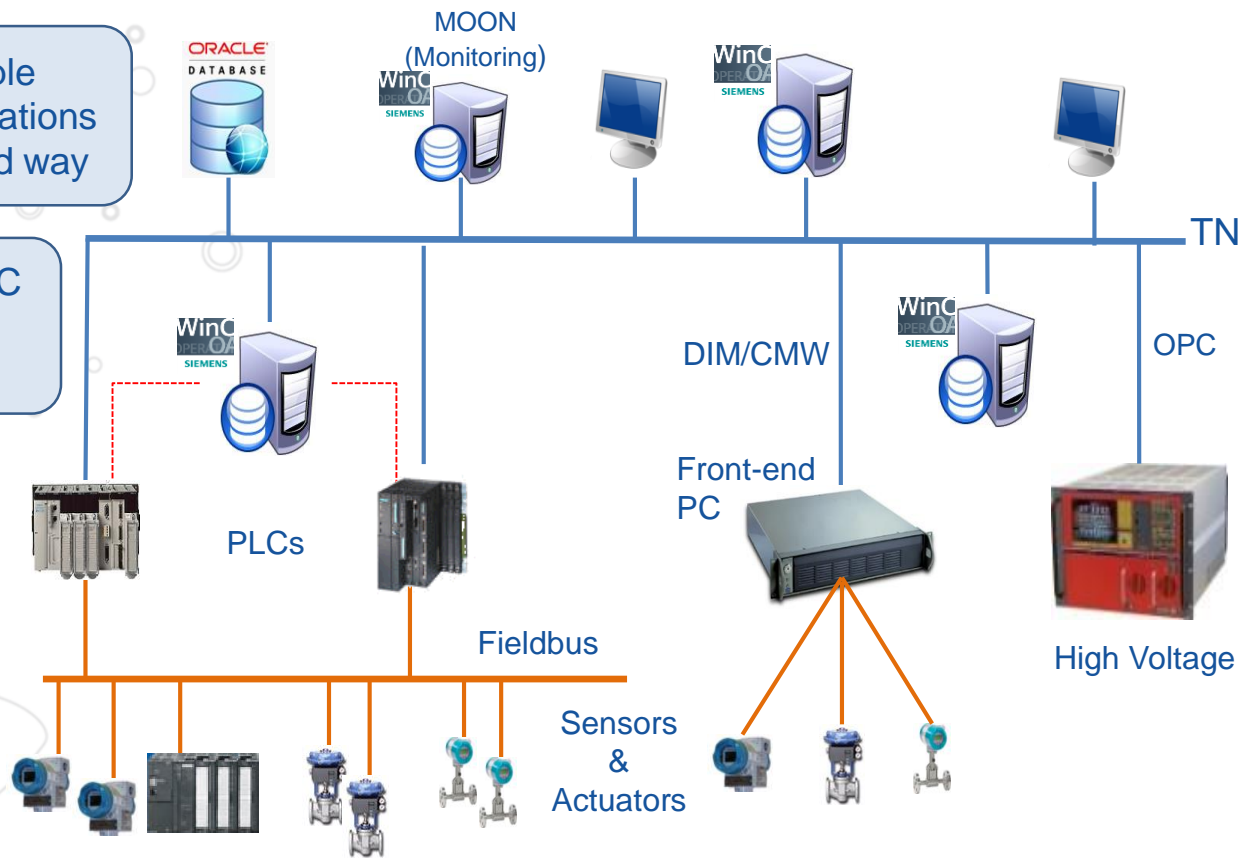
WinCC OA:

- Deployment tool
- RDB Archiver

Improve WinCC OA archiving capabilities

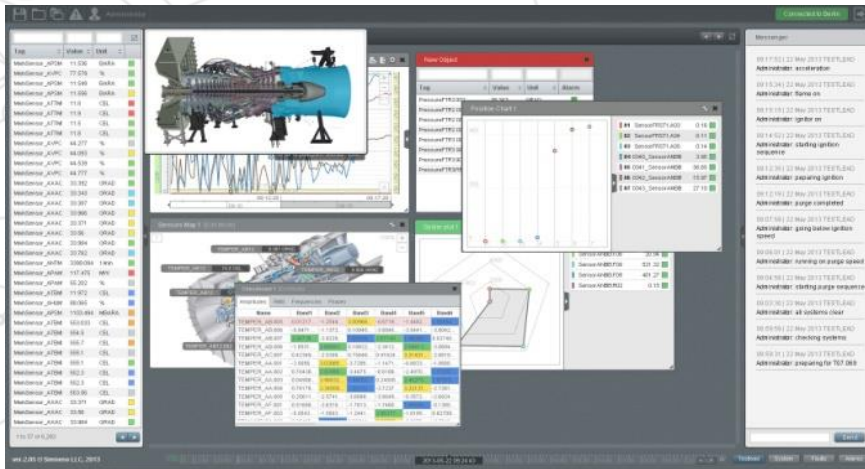
Process layer

Field layer



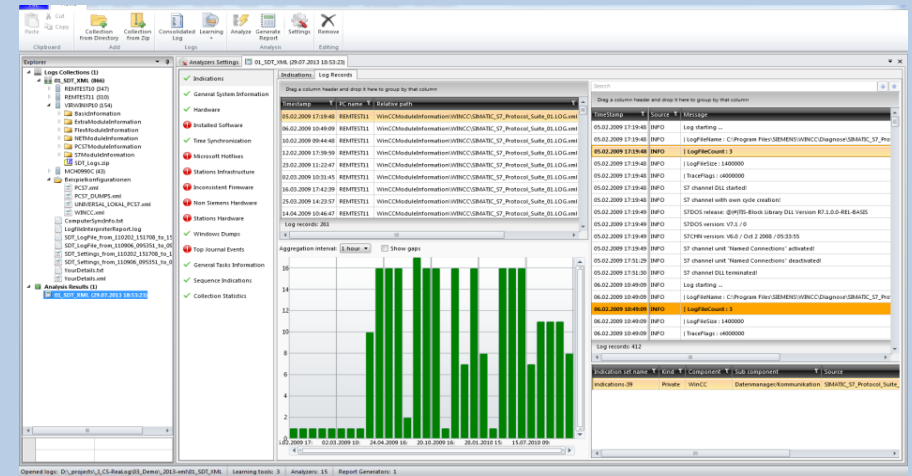
Siemens' Smart Data Technologies @ CERN

> Code name "ELVis"



- Cloud-based BIG Data Analytics for Time Series Sensor Data
- Real-Time Stream Processing at customizable KHz-Rates
- High Performance Online Visualization in Rich Web-based UI
- Intelligence for Sensor Data Validation
- Job-based Offline Data Analysis

> Code name "WatchCAT"



- Data Fusion of events & sensors
- Complex Event Processing
- Automated Learning of fault patterns
- Logical Reasoning for Fault Detection & Isolation
- Fault prediction based on recognizable patterns

Siemens' Smart Data Technologies: Control System Analysis

Control Systems



~200 systems



~300 PLCs

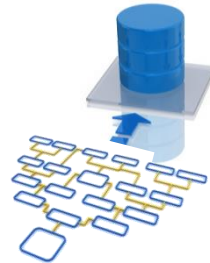
~100 FECs



~5*10⁷ I/Os

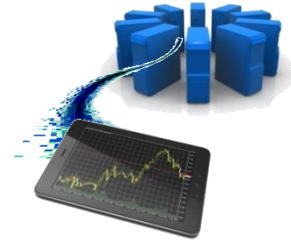
Data

Analyze



Identify and detect fault / abnormal pattern for Diagnosis and Prognostics based on domain knowledge

Learn



Provide experts with Root-cause and Gap Analysis using Rules and Patterns Mining

Diagnose



Forecasts, Trends and Early-Warnings to increase Operating Hours

Pattern

AA

B

AAB

Alarm

X T C D F **AA** E D N D **B** K D F **AAB** K D

Understanding the GAS system behaviour with Smart Data: Identifying a root-cause

Short	Local Time	Alias	Description	Domain	Nature	Name	Value
W	2013.09.27 15:49:37.810	CMSCSC_Di_61InPresAI	PTIx24 - Rack 61 input	CSC_Details		PTIx24 - Rack 61 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_68InPresAI	PTIx24 - Rack 68 input	CSC_Details		PTIx24 - Rack 68 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_70InPresAI	PTIx24 - Rack 70 input	CSC_Details		PTIx24 - Rack 70 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_69InPresAI	PTIx24 - Rack 69 input	CSC_Details		PTIx24 - Rack 69 input pres	FALSE
W	2013.09.27 15:49:37.810	CMSCSC_Di_61InPresAI	PTIx24 - Rack 61 input	CSC_Details		PTIx24 - Rack 61 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_68InPresAI	PTIx24 - Rack 68 input	CSC_Details		PTIx24 - Rack 68 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_70InPresAI	PTIx24 - Rack 70 input	CSC_Details		PTIx24 - Rack 70 input pres	FALSE
W	2013.09.27 15:49:42.890	CMSCSC_Di_69InPresAI	PTIx24 - Rack 69 input	CSC_Details		PTIx24 - Rack 69 input pres	FALSE
W	2013.09.27 15:49:43.090	CMSCSC_Di_65InPresAI	PTIx24 - Rack 65 input	CSC_Details		PTIx24 - Rack 65 input pres	FALSE
W	2013.09.27 15:49:43.090	CMSCSC_Di_64InPresAI	PTIx24 - Rack 64 input	CSC_Details		PTIx24 - Rack 64 input pres	FALSE
W	2013.09.27 15:49:43.090	CMSCSC_Di_65InPresAI	PTIx24 - Rack 65 input	CSC_Details		PTIx24 - Rack 65 input pres	FALSE
W	2013.09.27 15:52:09.900	CMSCSC_Di_69OutPresFA	PTIx26 - Rack 69 far out	CSC_Details		PTIx26 - Rack 69 far output	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_68OutPresAI	PTIx26 - Rack 68 output	CSC_Details		PTIx26 - Rack 68 output pre	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_69OutPresAI	PTIx26 - Rack 69 output	CSC_Details		PTIx26 - Rack 69 output pre	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_70OutPresAI	PTIx26 - Rack 70 output	CSC_Details		PTIx26 - Rack 70 output pre	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_70OutPresFA	PTIx26 - Rack 70 far out	CSC_Details		PTIx26 - Rack 70 far output	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_67OutPresFA	PTIx26 - Rack 67 far out	CSC_Details		PTIx26 - Rack 67 far output	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_66OutPresFA	PTIx26 - Rack 66 far out	CSC_Details		PTIx26 - Rack 66 far output	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_67OutPresAI	PTIx26 - Rack 67 output	CSC_Details		PTIx26 - Rack 67 output pre	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_68OutPresAI	PTIx26 - Rack 68 output	CSC_Details		PTIx26 - Rack 68 output pre	TRUE
W	2013.09.27 15:52:09.900	CMSCSC_Di_68OutPresFA	PTIx26 - Rack 68 far out	CSC_Details		PTIx26 - Rack 68 far output	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_64OutPresAI	PTIx26 - Rack 64 output	CSC_Details		PTIx26 - Rack 64 far output	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_65OutPresAI	PTIx26 - Rack 65 output	CSC_Details		PTIx26 - Rack 65 output pre	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_65OutPresFA	PTIx26 - Rack 65 far out	CSC_Details		PTIx26 - Rack 65 far output	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_63OutPresAI	PTIx26 - Rack 63 output	CSC_Details		PTIx26 - Rack 63 output pre	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_61OutPresAI	PTIx26 - Rack 61 output	CSC_Details		PTIx26 - Rack 61 output pre	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_63OutPresFA	PTIx26 - Rack 63 far out	CSC_Details		PTIx26 - Rack 63 far output	TRUE
W	2013.09.27 15:52:10.440	CMSCSC_Di_61OutPresFA	PTIx26 - Rack 61 far out	CSC_Details		PTIx26 - Rack 61 far output	TRUE
W	2013.09.27 15:52:12.890	CMSCSC_Di_66OutPresAI	PTIx26 - Rack 66 output	CSC_Details		PTIx26 - Rack 66 output pre	TRUE
W	2013.09.27 15:52:12.890	CMSCSC_Di_66OutPresFA	PTIx26 - Rack 66 far out	CSC_Details		PTIx26 - Rack 66 far output	TRUE
W	2013.09.27 15:52:12.990	CMSCSC_Di_DiRack66PCD	Distribution rack 66 PCD	CSC_Details		Full Stop Alarm Status	TRUE
W	2013.09.27 15:52:12.990	CMSCSC_Di_DiRack61PCD	Distribution rack 61 PCD	CSC_Details		Full Stop Alarm Status	TRUE
W	2013.09.27 15:52:13.370	CMSCSC_Di_61OutPresFA	PTIx26 - Rack 61 far out	CSC_Details		PTIx26 - Rack 61 far output	TRUE
W	2013.09.27 15:52:13.370	CMSCSC_Di_61OutPresAI	PTIx26 - Rack 61 output	CSC_Details		PTIx26 - Rack 61 output pre	TRUE
W	2013.09.27 15:52:32.110	CMSCSC_Di_AlarmInRack6	Some alarms in rack 66	CSC_Details		Rack 66 alarm	TRUE
W	2013.09.27 15:52:32.110	CMSCSC_Di_AlarmInRack6	Some alarms in rack 61	CSC_Details		Rack 61 alarm	TRUE
W	2013.09.27 15:57:47.130	CMSCSC_Wh_AtmP/GensAI	PTD101 - Atmospheric pres	CSC_Details		PTD101 - Atmospheric pres	TRUE



Sequence: Confidence: 100.0 % / Appearance count: 6

- CMSCSC_Di_62PRegAI | Alarm Unacknowledged | Rising
- CMSCSC_Di_62PRegAI | Position Status (HH-LU) | Rising
- CMSCSC_Di_YC60995 | Auto Off/Close Request Status | Falling
- CMSCSC_Di_YC60995 | Auto On/Open Request Status | Rising
- CMSCSC_Di_YC60995 | Off/Closed Status | Falling
- CMSCSC_Di_YC60995 | On/Opened Status | Rising
- CMSCSC_Di_YC60995 | Output Order Value Status | Rising

Sequence: Confidence: 83.3 % / Appearance count: 5

- CMSCSC_Di_62PRegAI | Alarm Unacknowledged | Rising
- CMSCSC_Di_62PRegAI | Position Status (H-L) | Rising
- CMSCSC_Di_62PRegAI | Position Status (HH-LU) | Rising
- CMSCSC_Di_AlarmInRack62 | Alarm Unacknowledged | Rising
- CMSCSC_Di_AlarmInRack62 | Position Status | Rising
- CMSCSC_Di_YC60995 | Auto Off/Close Request Status | Falling
- CMSCSC_Di_YC60995 | Auto On/Open Request Status | Rising
- CMSCSC_Di_YC60995 | Off/Closed Status | Falling
- CMSCSC_Di_YC60995 | On/Opened Status | Rising
- CMSCSC_Di_YC60995 | Output Order Value Status | Rising



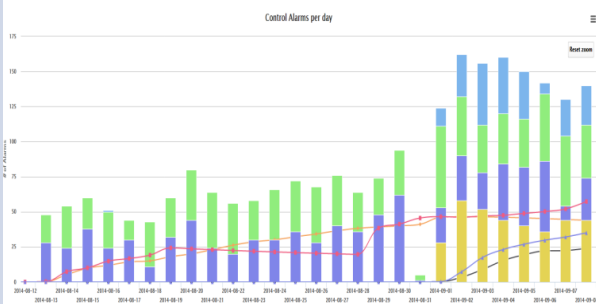
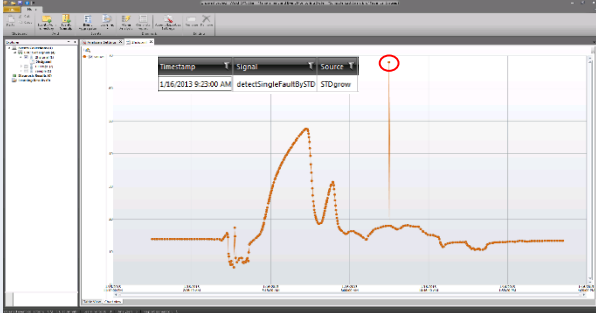
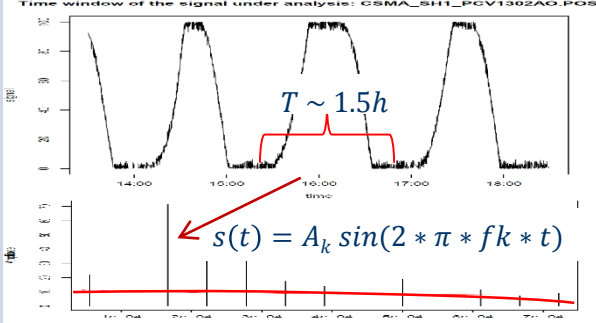
Event lists generated by the same fault

Extracted fault signatures

Objective: Support the operator during diagnostic activities shortening the analysis time and avoiding or shorting the downtimes

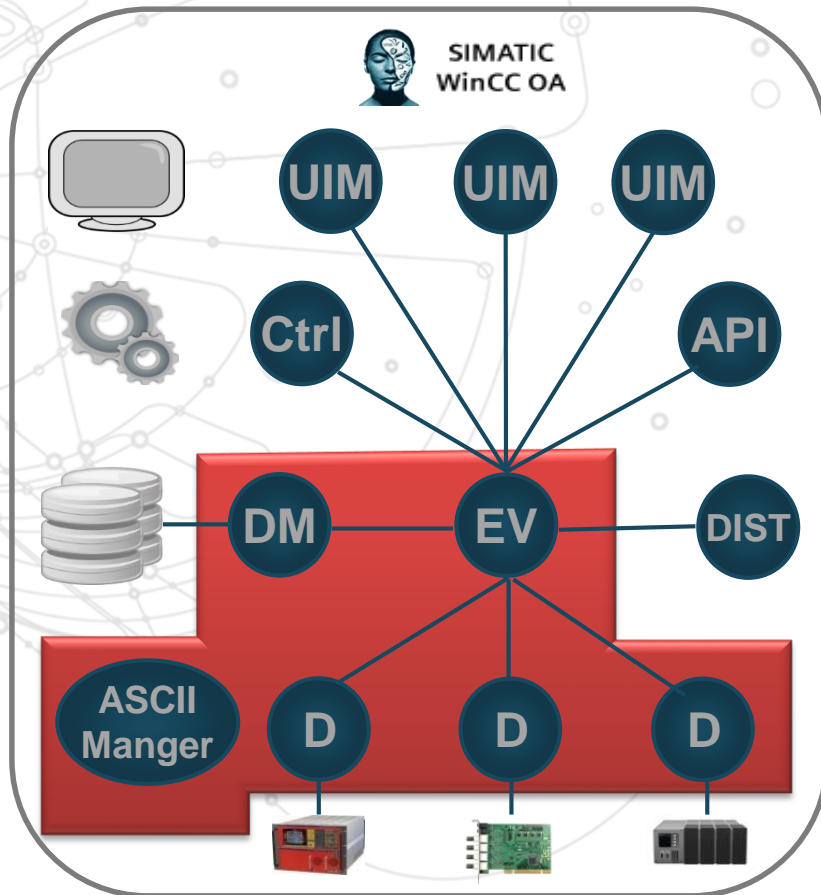
- 1st Phase: learning system behaviour by extracting fault signatures
- 2nd Phase: automatic fault classification by comparing the current events and alarm with the previously extracted signatures

Data Analytics use-cases: few examples, but many more!

Title	Description	Analysis Results
<p>On-line analysis of control alarms</p>	<p>Alarms analysis to detect anomalies or abnormal behaviours at the single device level</p>	
<p>Fault sensor measurements detection for the cryogenic system</p>	<p>Design and implementation of algorithm to detect faults in sensors measurements</p>	
<p>Cryogenic valves oscillation</p>	<p>Optimize the regulation of control valves by spotting oscillator behaviours</p>	

Centralized Deployment Tool (CDT)

- > Large control applications @CERN:
 - +150 interconnected WinCC OA systems
- > Upgrade sets of WinCC OA applications in a centralized fashion



ASCII Manager is a key component of the CDT

- > Projects DB imports/exports from/to files
- > Hardware equipment configuration

Goal

- > Introduce XML based file format for export/import
- > XML is easier to validate and integrate with external tools than current ASCII files

› WinCC OA 3.X

- XML schema defined
- First implementation of XML export functionality
- Code and schema currently under review at ETM

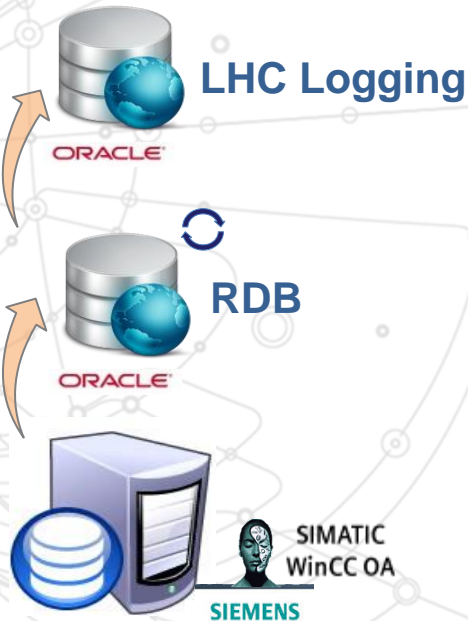
› IOWA-based SCADA system

- Completely new platform (including data model)
- New way to interact with the runtime
- CERN involvement since an early stage
- Influence the requirements and technology selection
- Pioneering the usage of the new SDK
- Valuable feedback sent to ETM on SDK and tutorials
- Prototype available



RDB Archiver for WinCC OA 3.11

Performance, robustness and stability



> Successful collaboration

- Improvements implemented and tested at CERN
- Code transferred to ETM
- New functionality made available to all ETM customers

> Success story: migration to Oracle Archiver

- 200 LHC-related applications
- Required to run the LHC at 13 TeV (QPS)
- 200 000 values/s steady state, 10^6 values/s in peak

> Essential also for CERN experiments

- Oracle archiver used since 2007

> Unified archiving technology CERN-wide

- ~500 CERN production systems and ~10 databases
- Deployed on time for the LHC Run II

More on Data Processing

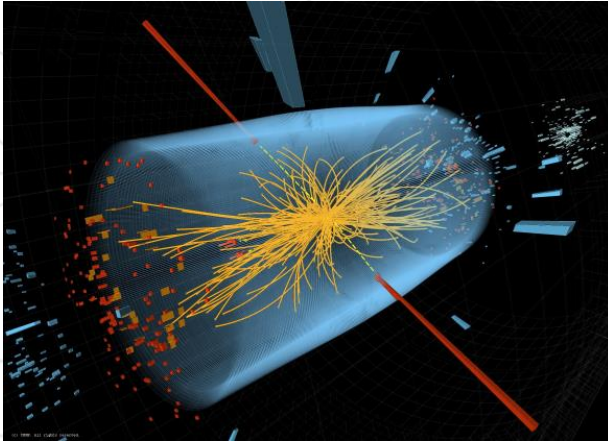
Reporting Manager

- › **Significant performance improvements**
 - parallel request processing
 - redesign of architecture for Oracle queries
- › **Already available in WinCC OA 3.13**

R&D: Big data and NoSQL

- › **Research on technology for future archiving system**
 - Prepare future run of LHC: throughput/size increase by a 10x factor
- › **Hadoop**
 - Workshop to transfer knowledge to ETM
- › **Initial investigation of other technologies**
 - Elasticsearch, IMPALA
- › **Synergy with Data Analytics**
 - Archiving subsystem is essential

CERN & Siemens collaboration: Benefits for CERN



- › **Increased System Reliability**
 - Minimized forced outages
- › **Complete data analysis**
 - Reduced service effort: weeks → hours
- › **24/7 Expert Knowledge Availability**
 - One central knowledge base



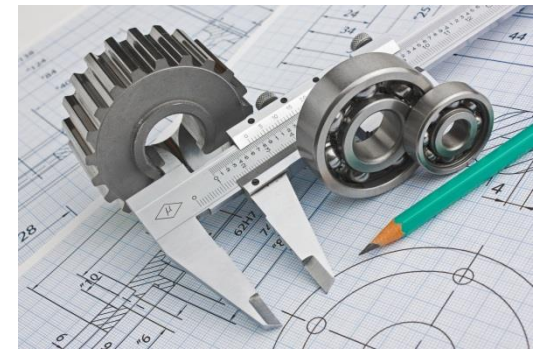
Operation support

- › Forecast system status and take proper actions in time
- › Prevent possible faults and system downtime
- › Identify hidden patterns



Diagnosis support

- › Identify root causes
- › More accurate analysis
- › Accelerate analysis
From weeks to hours



Engineering support

- › Improve operational performance
- › Increase reliability and efficiency by design
- › Lead control system decisions

CERN & Siemens collaboration : Next Steps

› Data Analytics

- Innovative Siemens' Smart Data technologies suited for the analysis of many CERN control systems
- Integration of CERN specific extensions & data analysis algorithms

Q3/2015

Q1/2016

Q2/2016

Q1/2017

2018

› WinCC OA

- Continue the work on the open fronts: RDB and CDT
- Broaden the spectrum of activities to other areas like:
 - Visualization: Web, widgets enhancements
 - Secure Remote Access
 - Alarms: Screen and alarm hierarchies
 - Enhanced Reporting / Data Analytics integration
 - Prototype of NoSQL-based archiver system
 - Development tools



Any Questions

Thank you for your attention!