

# Status of CNM RD50 LGAD Project

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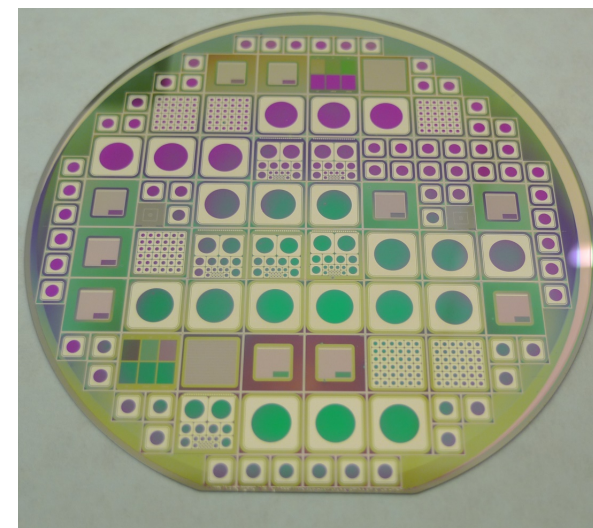
## ***RD50 Institutes Participating***

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1. CNM Barcelona, G. Pellegrini, [Giulio.Pellegrini@cnm-imb.csic.es](mailto:Giulio.Pellegrini@cnm-imb.csic.es)
2. Liverpool University, Gianluigi Casse, [gcasse@hep.ph.liv.ac.uk](mailto:gcasse@hep.ph.liv.ac.uk)
3. UC Santa Cruz, Hartmut Sadrozinski, [hartmut@ucsc.edu](mailto:hartmut@ucsc.edu)
4. IFCA Santander, Ivan Vila, [ivan.vila@csic.es](mailto:ivan.vila@csic.es)
5. University of Glasgow, R. Bates, [richard.bates@glasgow.ac.uk](mailto:richard.bates@glasgow.ac.uk)
6. INFN Florence, Mara Bruzzi, [mara.bruzzi@unifi.it](mailto:mara.bruzzi@unifi.it)
7. INFN Torino, N. Cartiglia <[cartiglia@to.infn.it](mailto:cartiglia@to.infn.it)>
8. CERN, M. Moll, [Michael.Moll@cern.ch](mailto:Michael.Moll@cern.ch)
9. Jozef Stefan Institute , G. Kramberger, [Gregor.Kramberger@ijs.si](mailto:Gregor.Kramberger@ijs.si)
10. IFAE Barcelona, S. Grinstein, [sgrinstein@ifae.es](mailto:sgrinstein@ifae.es)

## CNM Status

- **2 Runs** with **Boron** Multiplication Layer and **300  $\mu\text{m}$**  Substrate: **Finished**
  - ✓ Run 7509
  - ✓ Run 7859
- **1 Run** with **Gallium** Multiplication Layer and **300  $\mu\text{m}$**  Substrate: **Finished**
  - ✓ Run 7735
- **1 Run** with **Boron** Multiplication Layer and **200  $\mu\text{m}$**  Substrate: **On Going**
  - ✓ Run 7782
- **New Run** with **Gallium** Multiplication Layer and **300  $\mu\text{m}$**  Substrate: **Waiting**
  
- **Run** Basic Information:
  - ✓ Cnm761 Mask Set
  - ✓ Only Electron Collection
  - ✓ Improve Surface Isolation (P-Stop)
  - ✓ Different Terminations
  - ✓ Pad Detectors with Different Sizes
  - ✓ Strips and Pixel Detectors
  - ✓ LGAD for Timing Applications
  - ✓ Test Structures to measure the Multiplication Layer



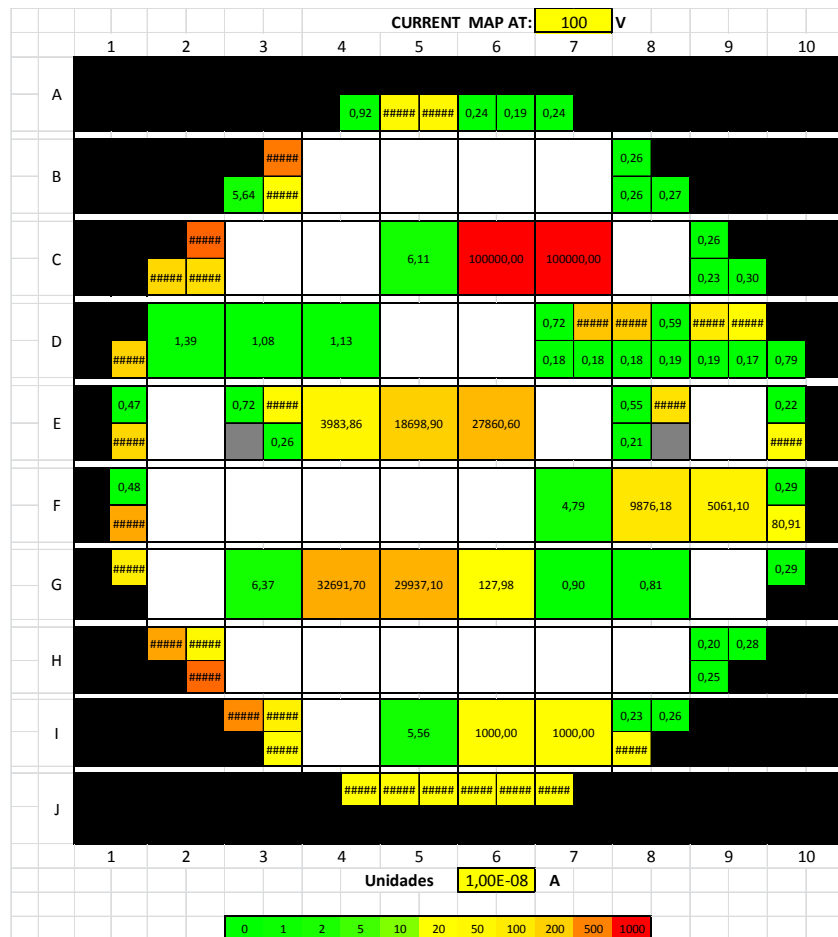
## *RD50 Samples Distribution*

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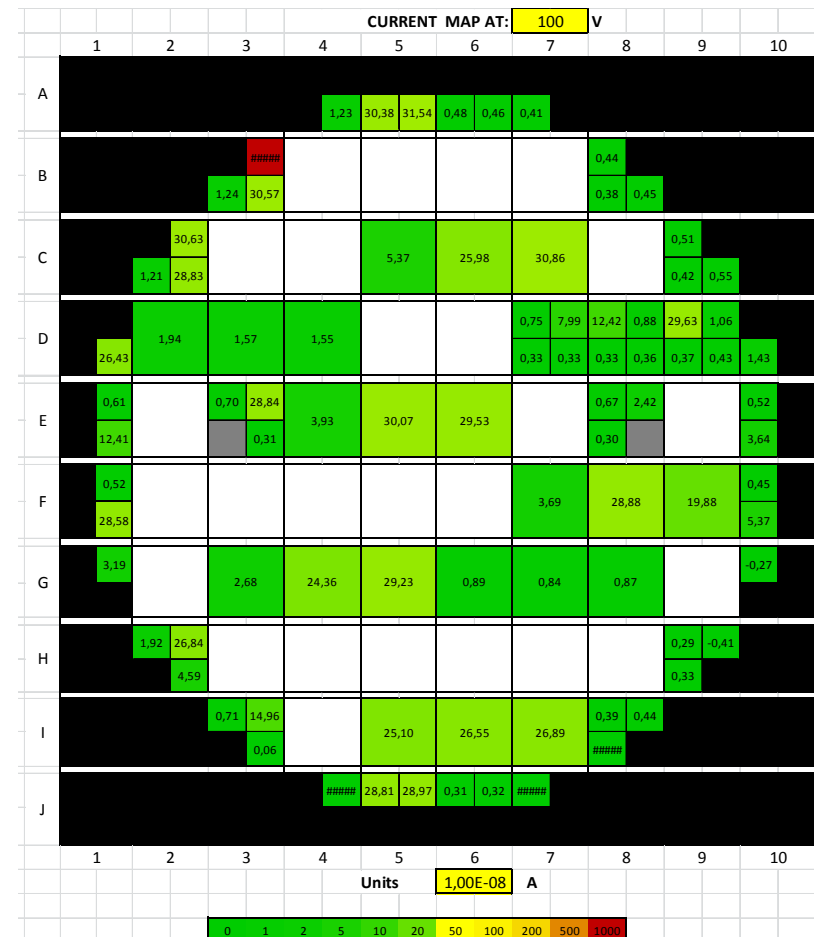
1. CNM Barcelona, G. Pellegrini, [Giulio.Pellegrini@cnm-imb.csic.es](mailto:Giulio.Pellegrini@cnm-imb.csic.es)
2. CERN, M. Moll, [Michael.Moll@cern.ch](mailto:Michael.Moll@cern.ch)
3. UC Santa Cruz, Hartmut Sadrozinski, [hartmut@ucsc.edu](mailto:hartmut@ucsc.edu)
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5. IFCA Santander, Ivan Vila, [ivan.vila@csic.es](mailto:ivan.vila@csic.es)
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7. Jozef Stefan Institute , G. Kramberger, [Gregor.Kramberger@ijs.si](mailto:Gregor.Kramberger@ijs.si)
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# Boron Multiplication Layer. 300 $\mu\text{m}$ Substrate

○ Run 7509, Wafer 2



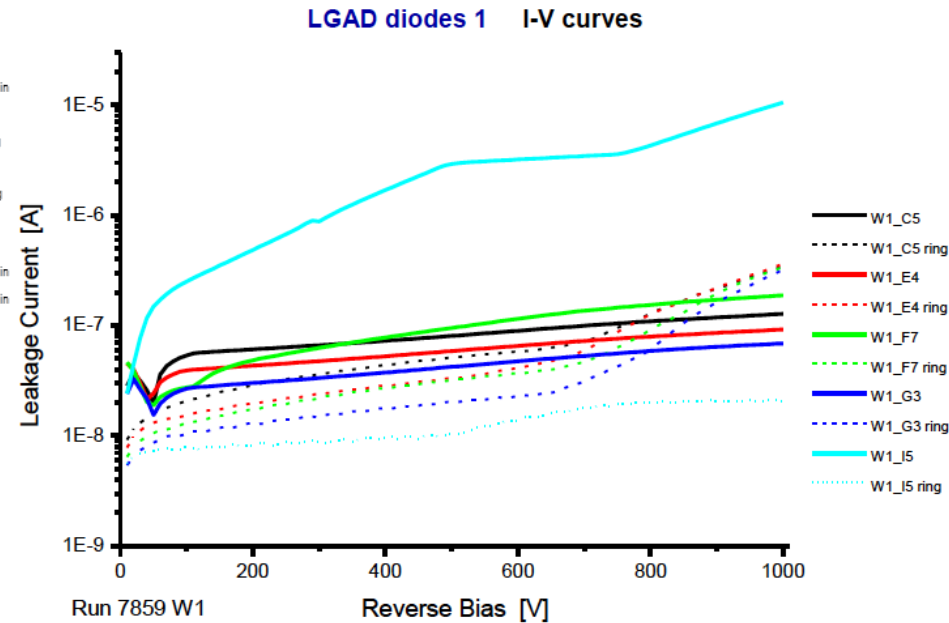
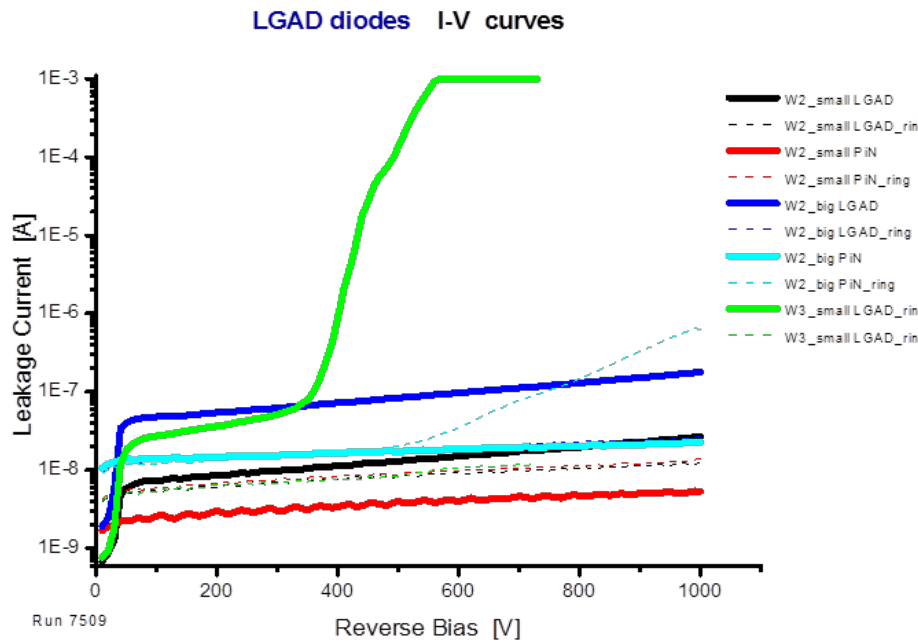
○ Run 7859, Wafer 1



# Boron Multiplication Layer. 300 $\mu\text{m}$ Substrate. $I(V)$

○ Run 7509, Wafer 2

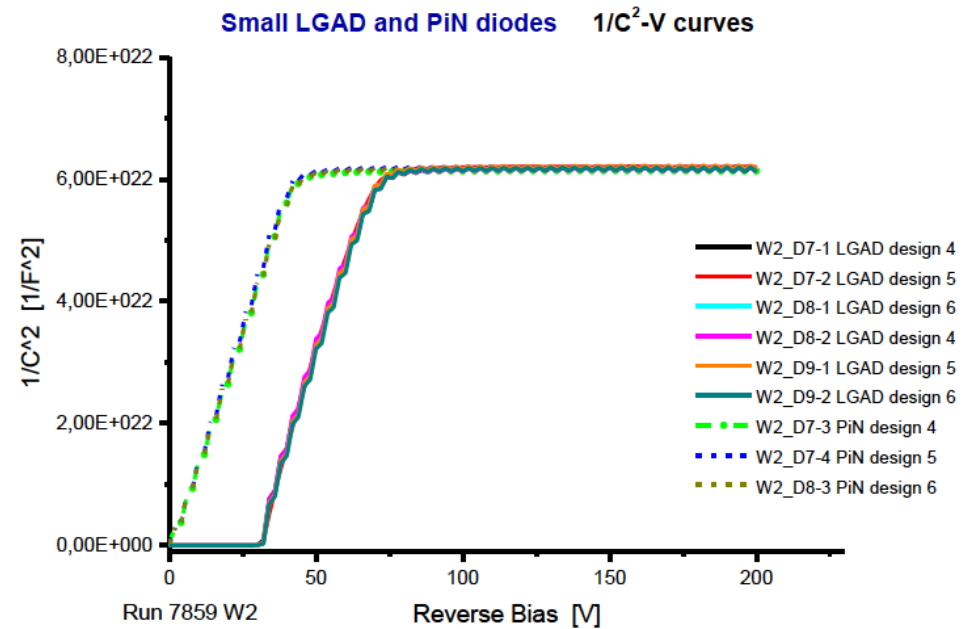
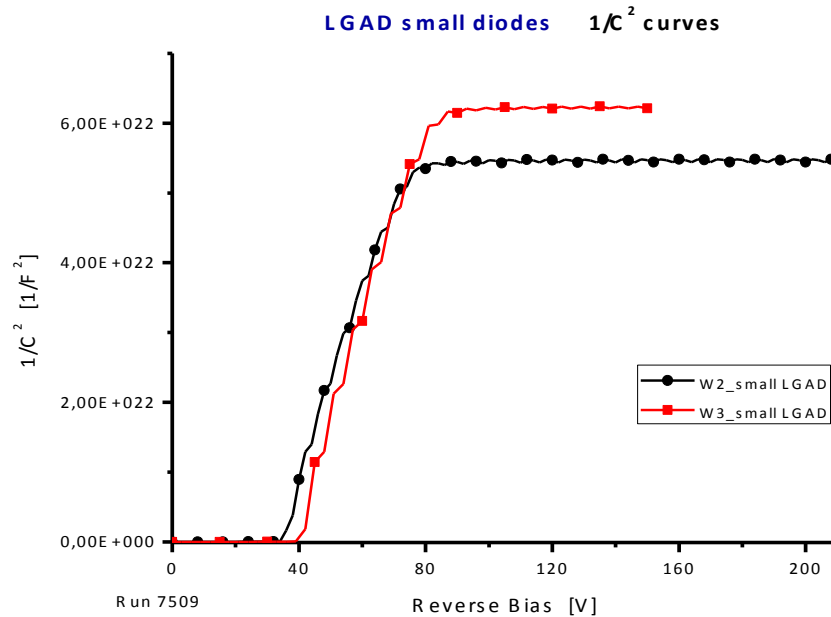
○ Run 7859, Wafer 1



# Boron Multiplication Layer. 300 $\mu\text{m}$ Substrate. $C(V)$ . $1/C^2$

○ Run 7509, Wafer 2

○ Run 7859, Wafer 2



# Boron Multiplication Layer. 300 μm Substrate. Alfa

○ Run 7509, Wafer 2. Top Illumination

Old Run

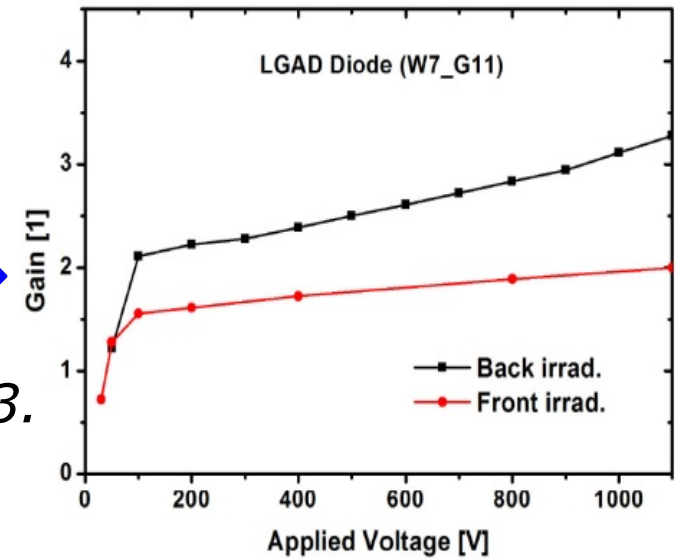
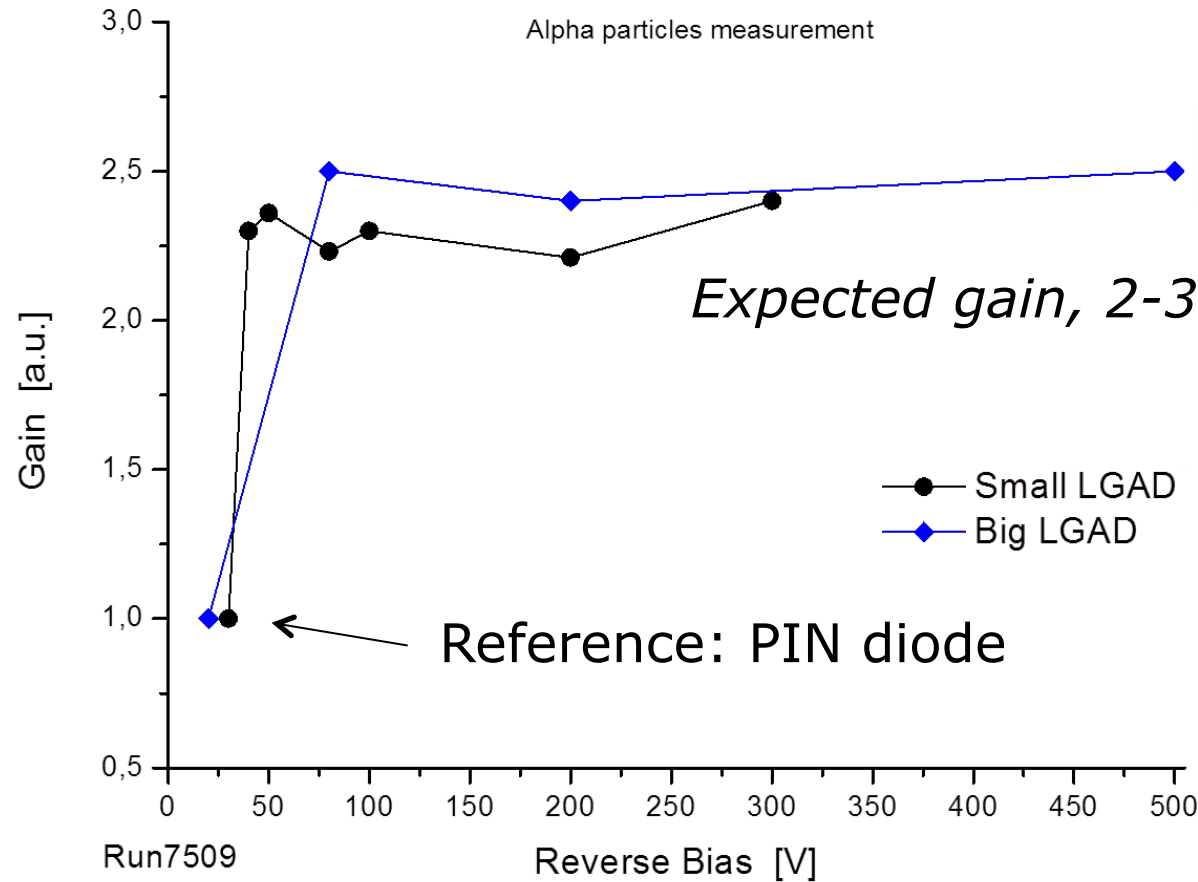
## LGAD diodes GAIN

Alpha particles measurement

*Expected gain, 2-3.*

Reference: PIN diode

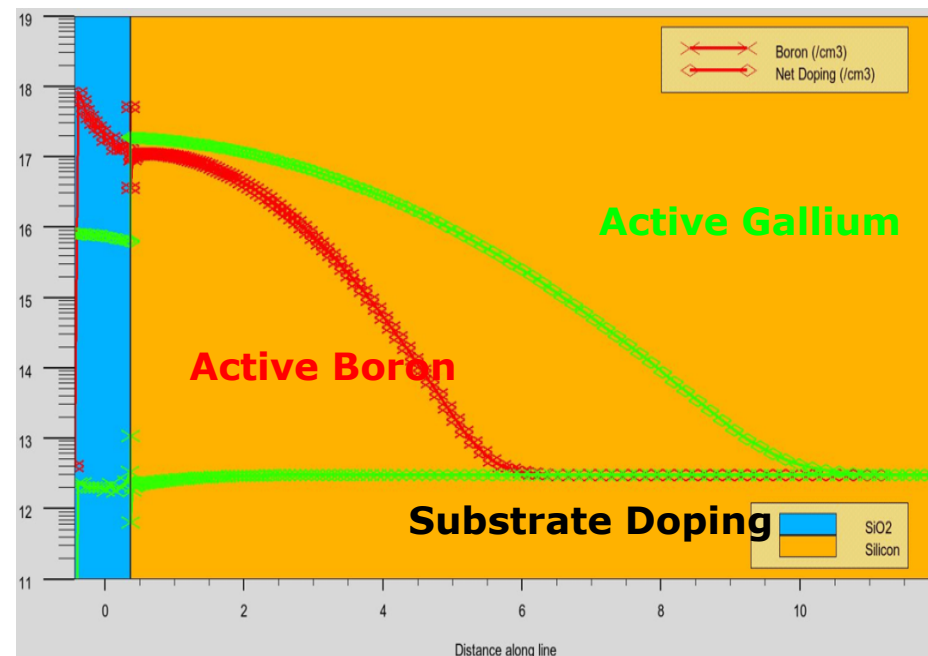
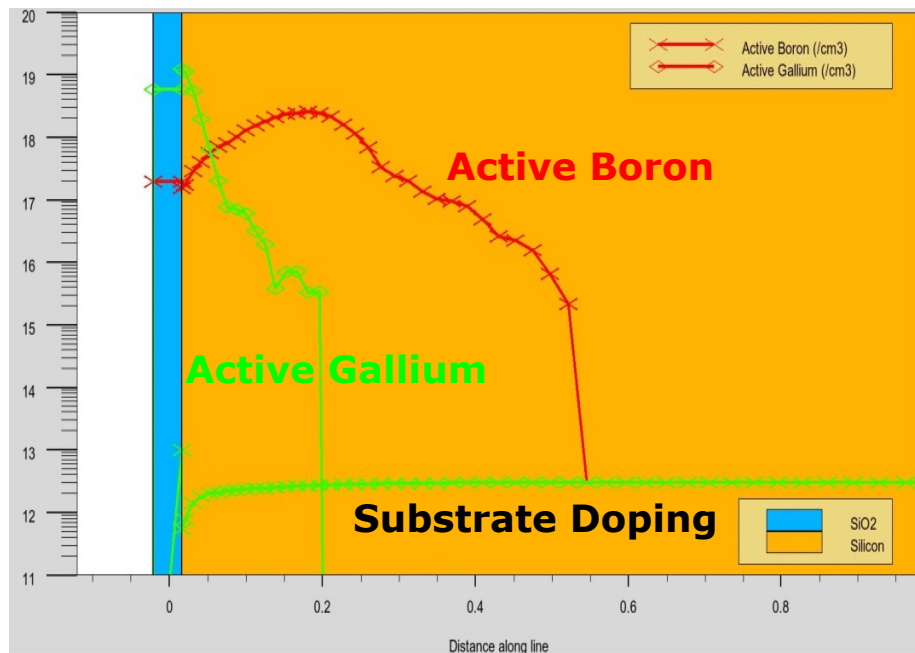
● Small LGAD  
◆ Big LGAD





## Gallium Implantation. Silvaco TCAD Simulation

### Simulation of other p-layer doping ions: Gallium

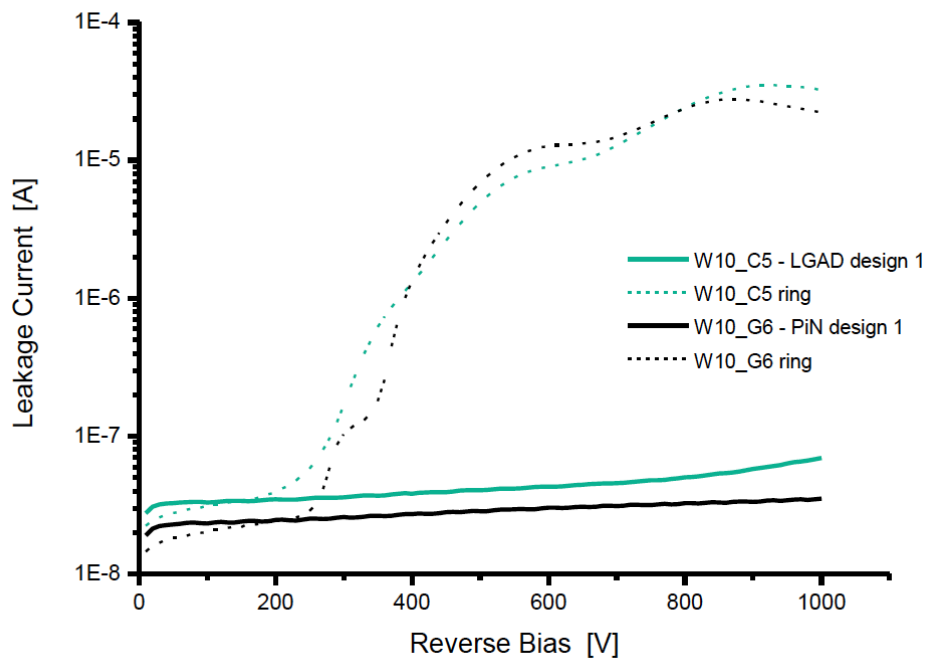


- ➔ Gallium has lower penetration than Boron, but higher diffusion (with annealing)
- ➔ Simulation predicts that Gallium Implantation (Dose=1.3e13, Energy=60) through 35 nm SiO<sub>2</sub> is enough to obtain a similar doping profile than Boron Implantation

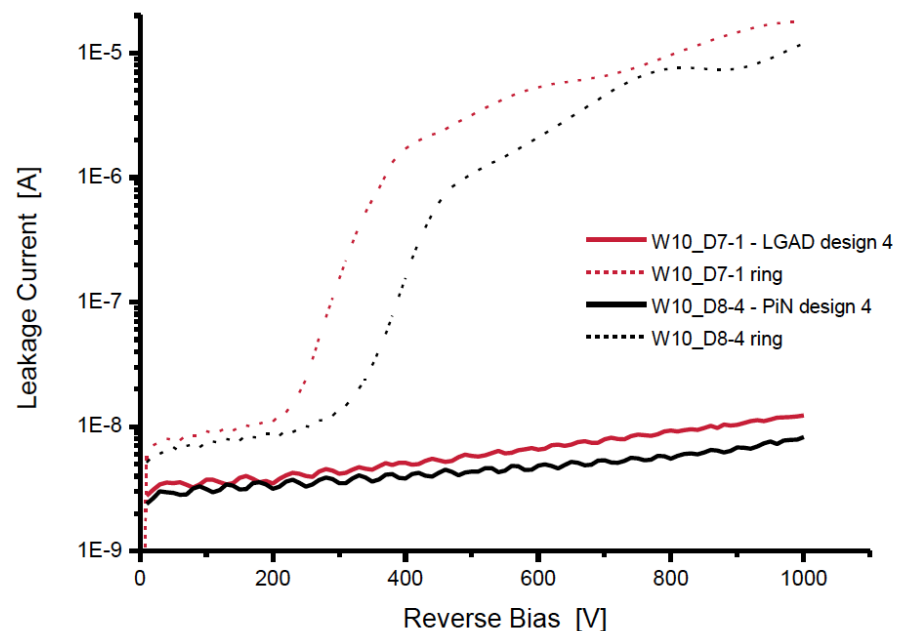
# Gallium Implantation. Electrical Characterization. I(V)

● **I(V):** On Wafer

Big LGAD diode 1 vs. big PiN 1 I-V curves



Small LGAD diode 4 vs. small PiN 4 I-V curves

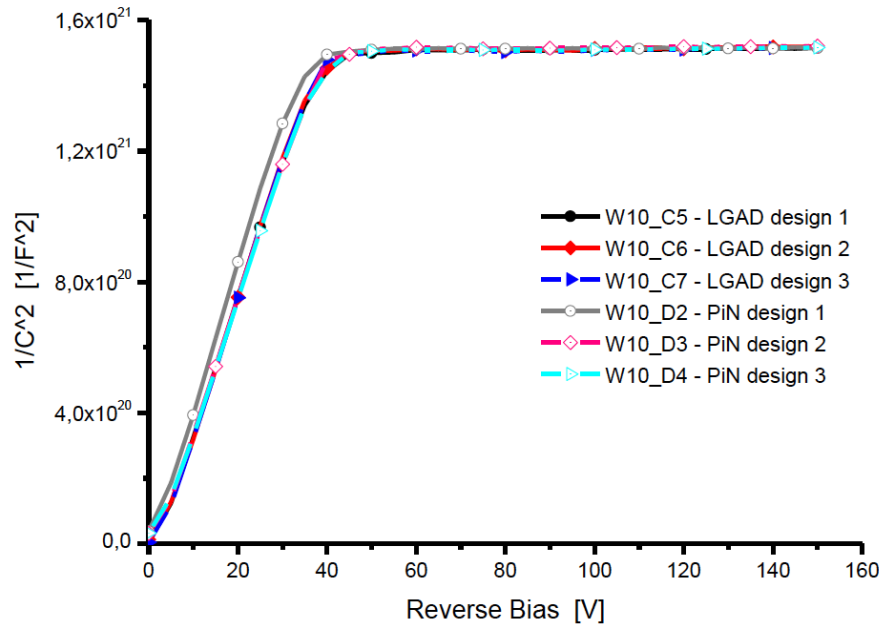


➡ LGAD devices with **Gallium Multiplication Layer** have similar I(V) characteristics than PiN Detectors

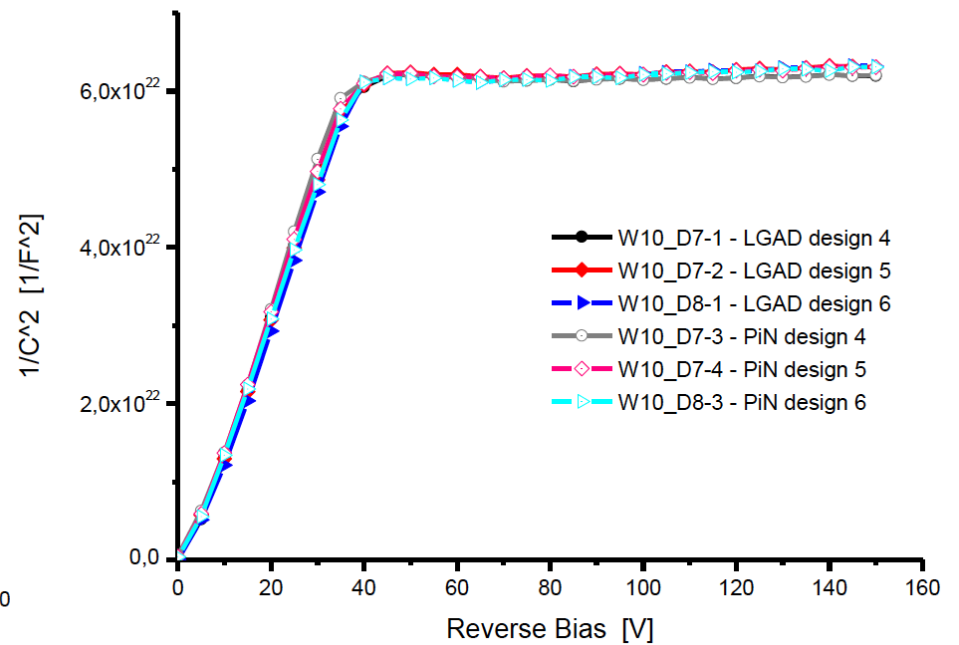
# Gallium Implantation. Electrical Characterization. $C(V)$ . $1/C^2$

**C(V): On Wafer**

Big LGAD diode 1, 2, 3 vs. big PiN 1, 2, 3  
 $1/C^2$ -V curves



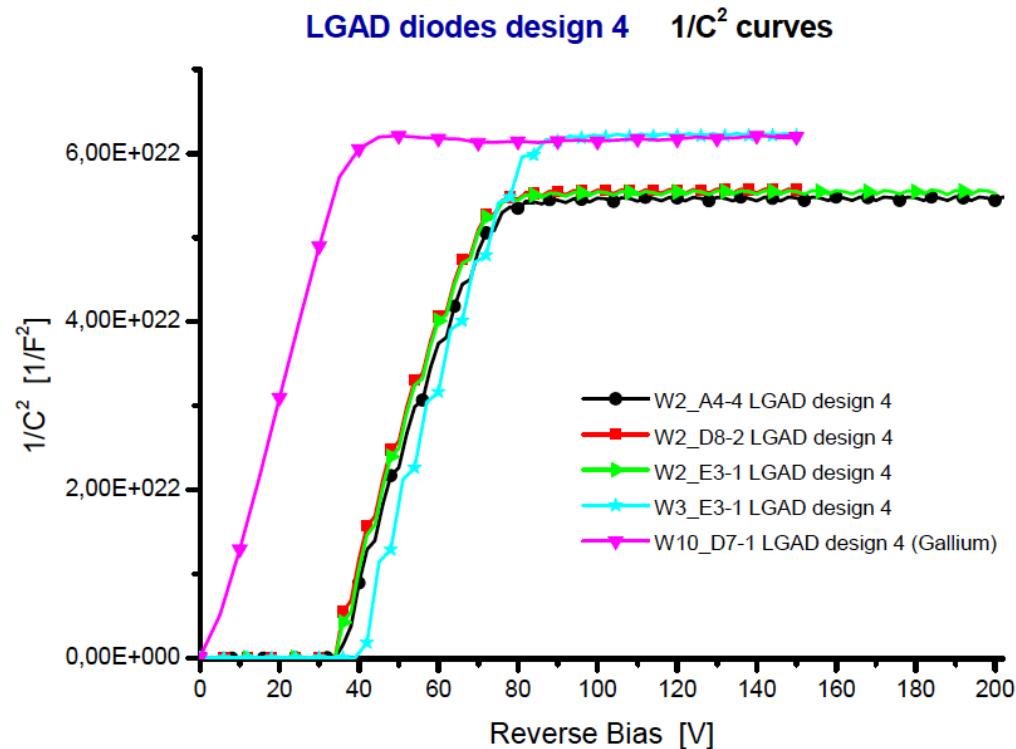
Small LGAD diode 4, 5, 6 vs. small PiN 4, 5, 6  
 $1/C^2$ -V curves



➡ LGAD devices with **Gallium Multiplication Layer** have similar  $C(V)$  characteristics than PiN Detectors. We do not observe the multiplication layer depletion

# Boron Implantation. Electrical Characterization

● **C(V): On Wafer**



➡ LGAD devices with **Boron Multiplication Layer** : We observe the multiplication layer depletion @ 35 Volts

## Conclusion

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- **Silvaco** do **not simulate correctly** the **gallium** implantation process
- We need to **spend more time** to tune the **simulator** to reproduce **real results**
- We have a **hard work to do**

# Thank you for your attention !!!!

