

TIA Portal in CPC

UCPC Team



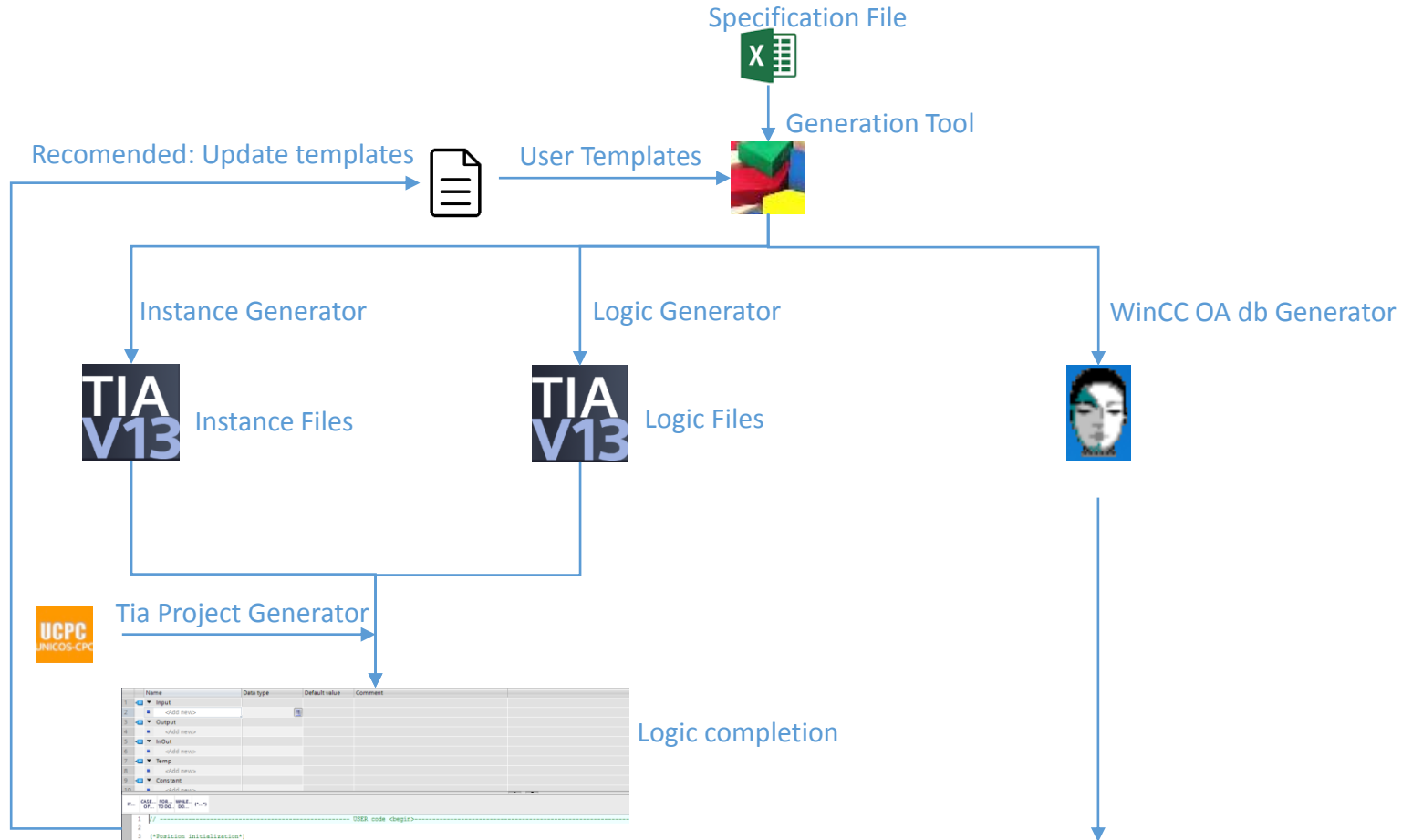
Unified
Industrial Control
System

UNICOS

UCPC
UNICOS-CPC

TIA Portal in UAB

- At the moment support only for S7-1500 PLC series
- S7-300/400 PLCs will be supported in next releases
- TIA command line interface developed by PCS section

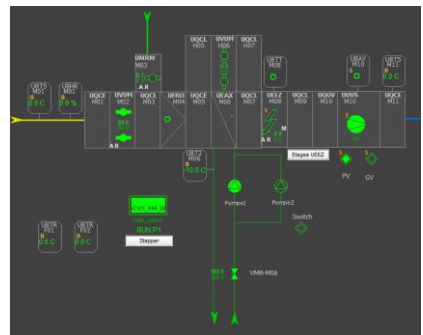


Name	Data type	Default value	Comment
1	Input		
2	Output		
3	InOut		
4	Temp		
5	Constant		

```

1 //----- OSEK code cbegin-----
2
3 (*Position Initialization)
4 "Toson_Main".AutoSt == 0 // NO_Master.AutoSt AND NOT NO_Master.CStopSt AND ... To complete
5 "Toson_Main".AutoSt == 0 // NOT NO_Master.AutoSt OR NO_Master.CStopSt OR ... To complete
6 "Toson_Main".AutoStop == 0 // NO_Master.CStopSt OR ... To complete
7
8 (*Stimu and InCrop-----)
9 "DB_EBSPB_S1M0".Toson_Main_S1_E == 0 // To complete
10 "DB_EBSPB_S1M0".Toson_Main_S1_S == 0 // To complete
11
12 //----- OSEK code cend-----
13
14
15

```



TIA Portal in UAB: workflow

1. Empty project
2. Import tags
3. Import Baseline
4. Import Instances
5. Import Logic
6. Generate OBs
7. Renumber blocks
8. Compile Hardware
9. Compile Software
10. Load PLC

TIA Portal in UAB: workflow

1. Empty project



Take initial empty project containing only **hardware & network** configuration.

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Import tag table (generated .xlsx file) or add tags manually in the project.

Tags are „like” symbols – assign names to pieces of memory.

However, mapping between block names and numbers is **not possible!**

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1. Import Sources to „External Sources” folder in the TIA Project structure
2. Generate blocks from imported sources
3. Compile generated blocks

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WinCC OA needs to know addresses of communication data blocks...

...but TIA Portal does not provide any solution to assign them automatically

Solution = TIACli + mapping file

```
DB_WINCCOA : 100;  
DB_SCHED : 101;  
DB_COMM : 102;  
DB_ERROR_SIMU : 103;  
DB_EventData : 104;  
DB_Diagnostic : 105;  
DB_PAValue : 106;  
DB_status_PA_VALVES
```

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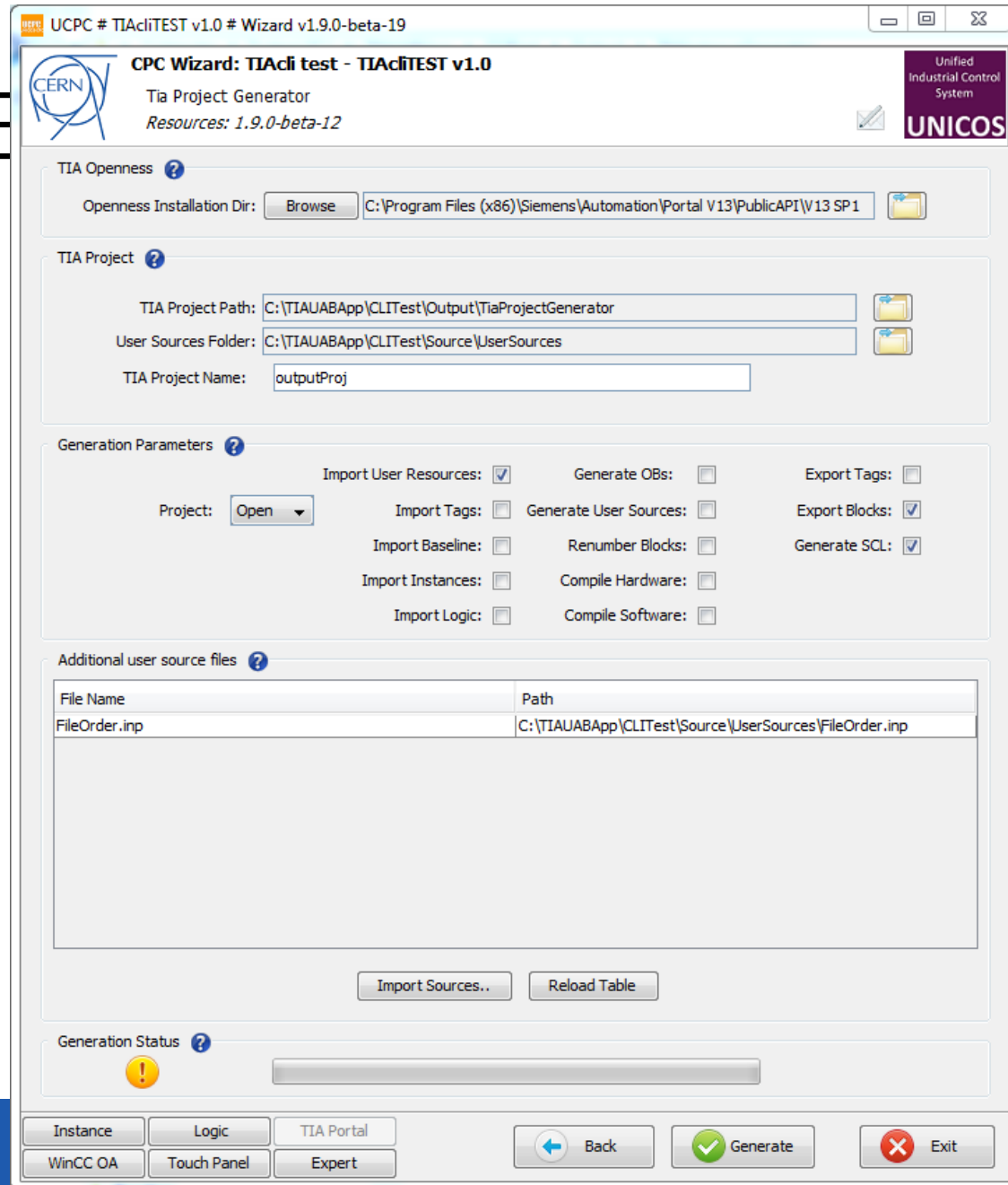
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TIA Portal project UAB plug-in

TIA Portal in UAE

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Future plans

- Add support for S7-300/400 PLCs
- Remove UNICOS-optimisation object blocks for S7-1500 PLCs
- Use symbolic addressing instead of absolute addressing
- Turn on memory optimization on the PLC side (S7-1500)
- Research whether can support S7-1200 PLCs
- Improving TIAcli using the new openness features