



HOM filter design for double quarter wave crab cavity

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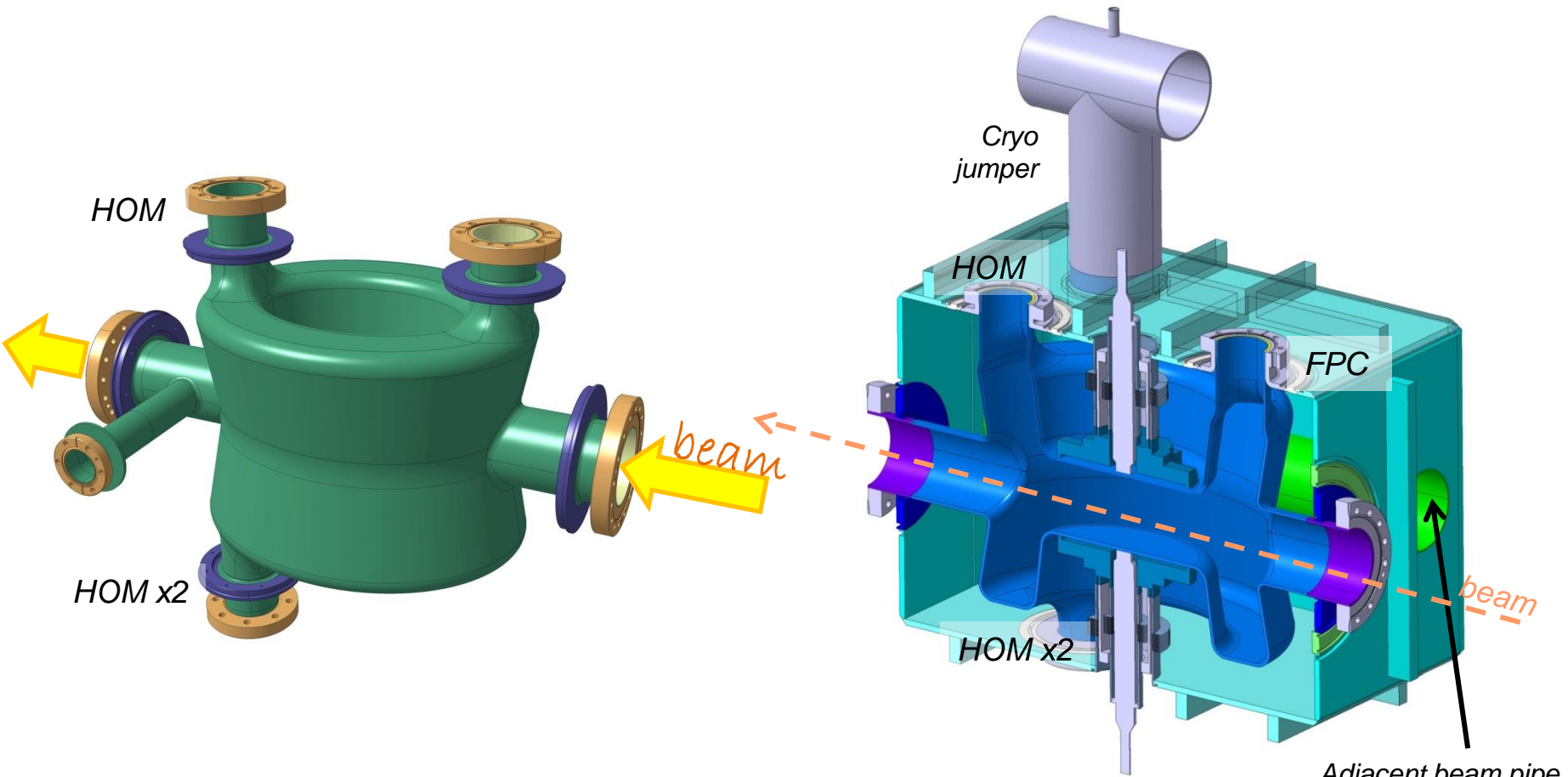
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SLAC

Zenghai Li

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SPS double quarter wave

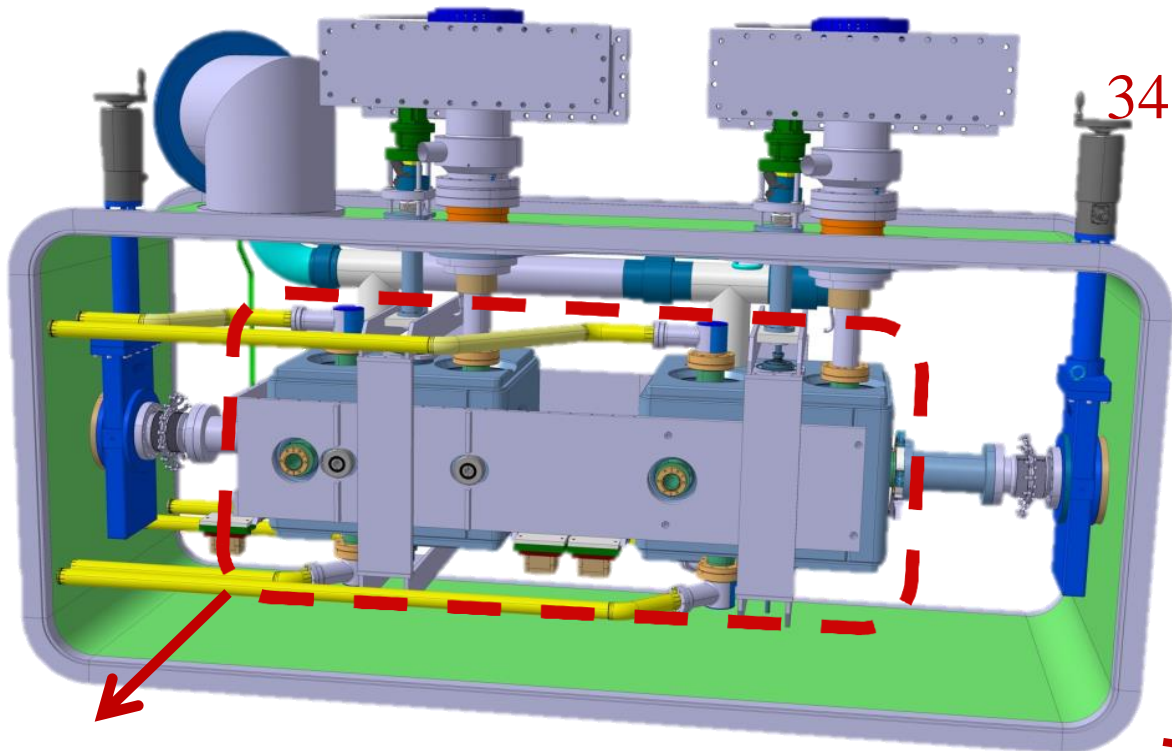


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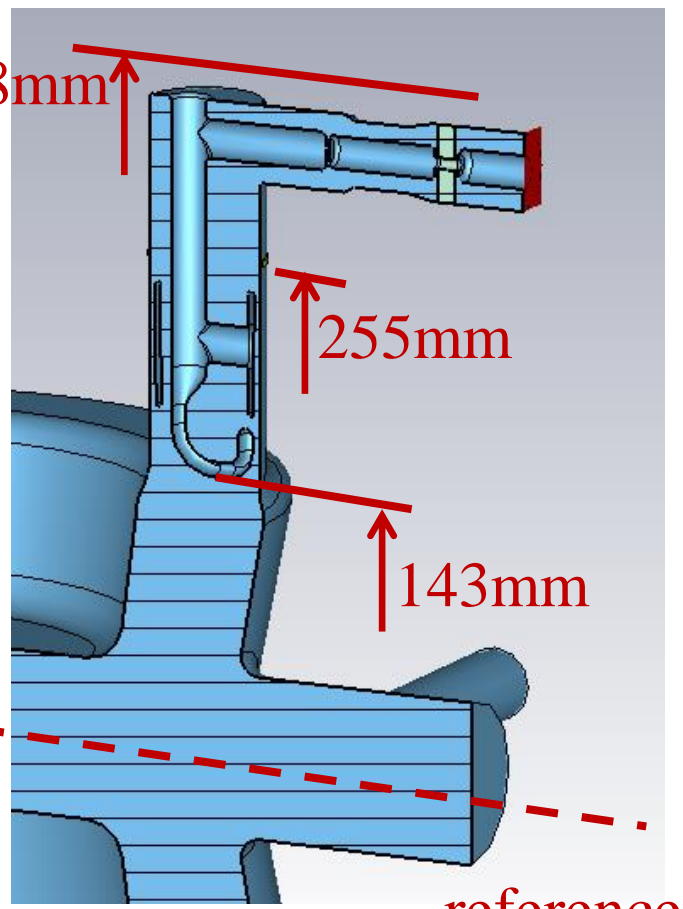
Constraint in the HOM filter design

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A liquid helium vessel for the HOM filter was not shown here

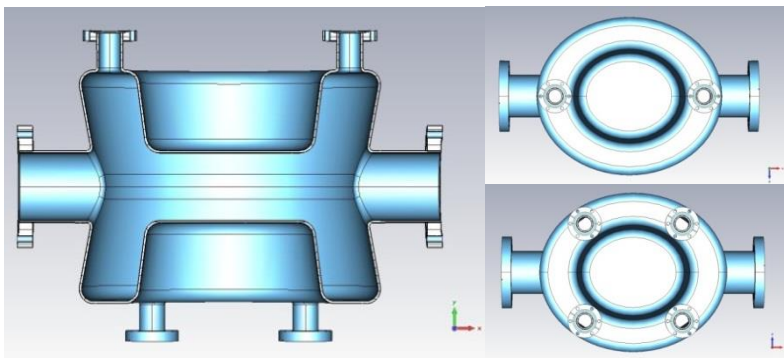


Magnetic & thermal shielding

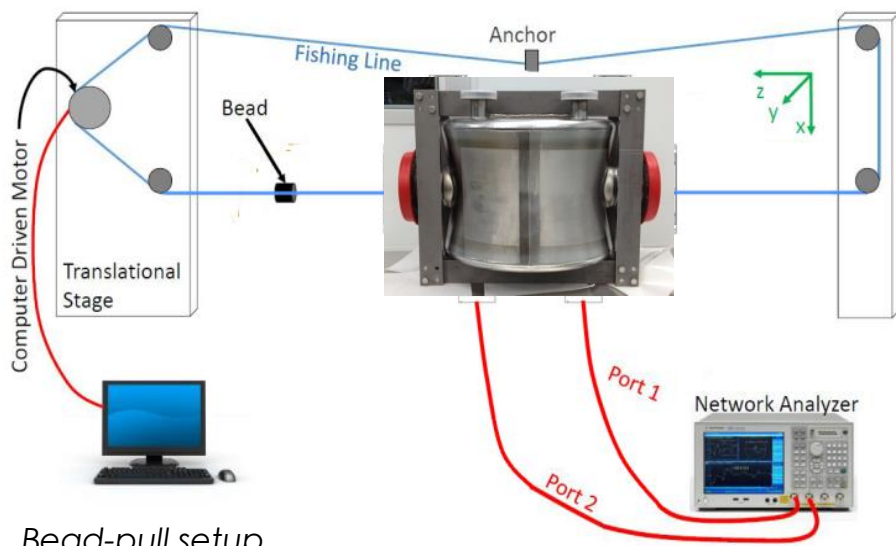


reference

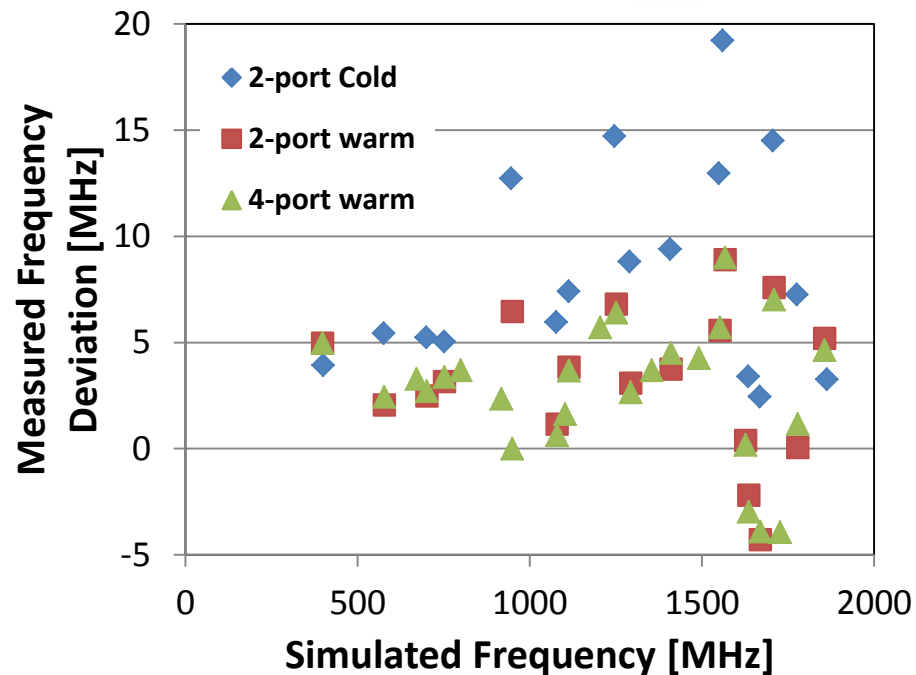
Identify HOMs: Bead Pulling



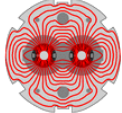
Proof-of-Principle (PoP)
Double-Quarter Wave Crab Cavity (DQWCC)



Bead-pull setup



- Cavity prototype smaller than RF model cause frequencies shifting up.
- HOM frequencies deviated from designed values due to unspecified tolerances for PoP cavity.



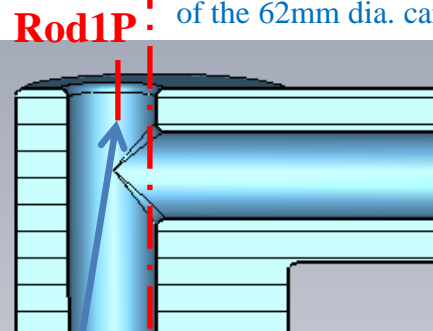
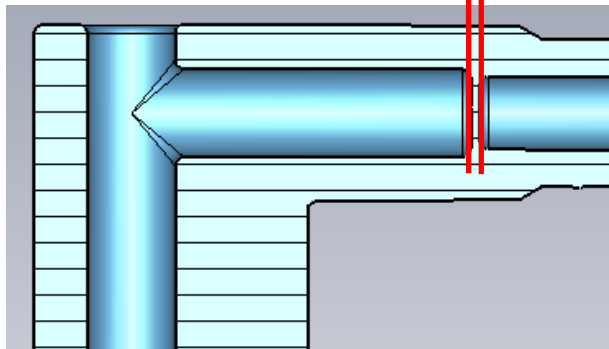
LARP

Tolerance study



Gap2 ranges from 1.5 to 2.5 mm.

Gap2

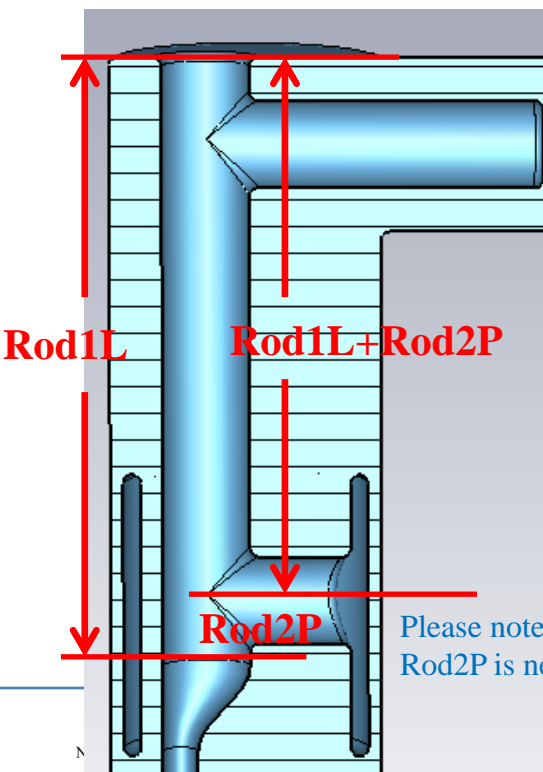


Rod1P at -9 means it is on the left of the center of the 62mm dia. can with a distance at 9mm.

Rod1P

Center of the 62mm dia. can

Center of the 20mm dia. rod with 14mm dia. cooling channel

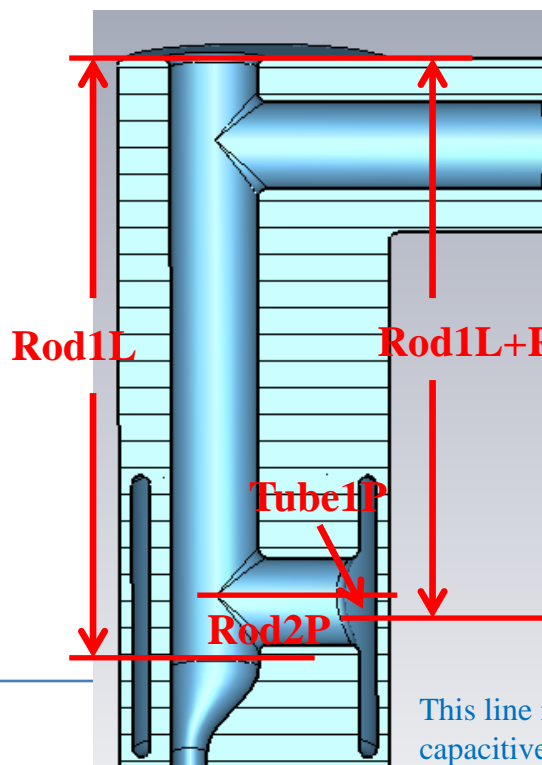


Rod1L

Rod1L+Rod2P

Rod2P

Please note the parameter Rod2P is negative



Rod1L

Rod1L+Rod2P+Tube1P

Tube1P

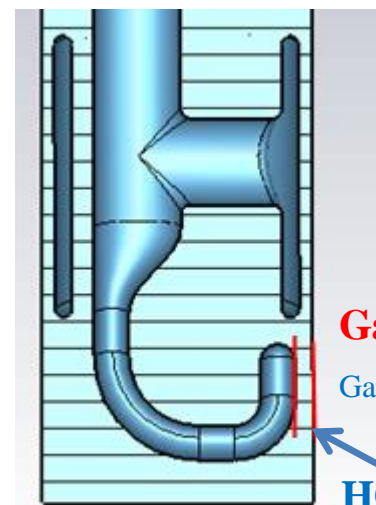
Rod2P

This line is at half of the capacitive ring tube

Tolerance study

Unit: mm

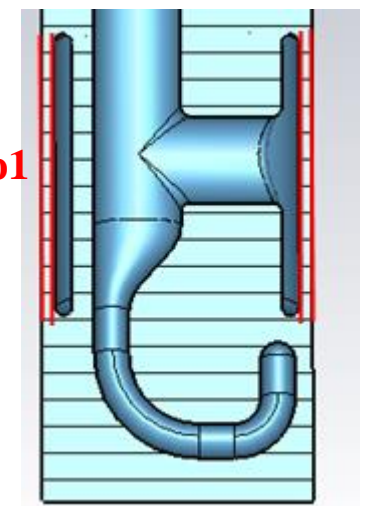
Parameter	Nominal	error	
Gap0	4	Left 0.4	Right 0.5
Gap1	3	Left 0.4	Right 0.5
Gap2	2	Left 0.5	Right 0.5
Rod1P	-9	Left 0.4	Right 0.5
Rod1L+Rod2P	125	Down 0.5	Up 0.5
Rod1L+Rod2P +Tube1P	128.5	Down 0.5	Up 0.5
Insertion	143	Down 0.5	Up 0.5
Rotation		Clockwise 1 degree	Counter clockwise 1degree



Gap0

Gap0 ranges from 3.5 to 4.4 mm.

HOM port inner wall on cavity side

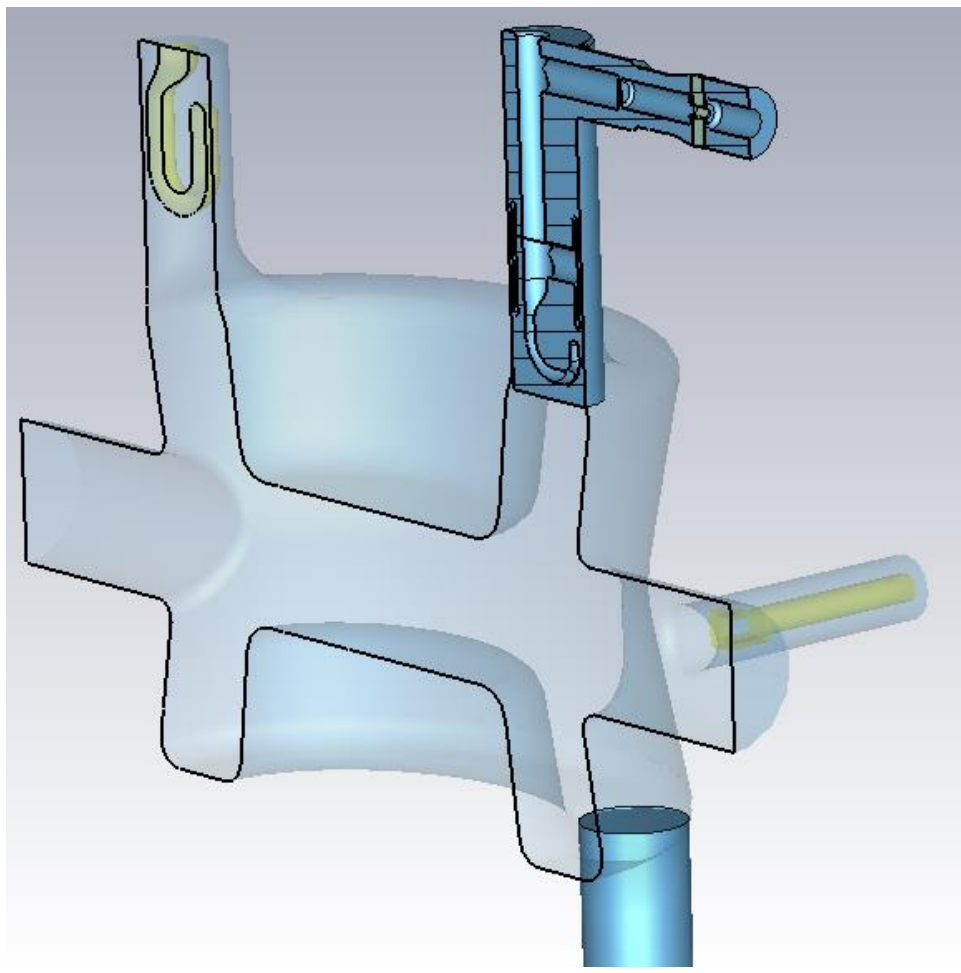


Gap1

-0.4 means the capacitive ring is shifted left, the gap on the left becomes smaller (to 2.6) and the gap on the right becomes bigger (to 3.4).

+0.5 means the capacitive ring is shifted right, the gap on the left becomes bigger (to 3.5) and the gap on the right becomes smaller (to 2.5).

Tolerance study



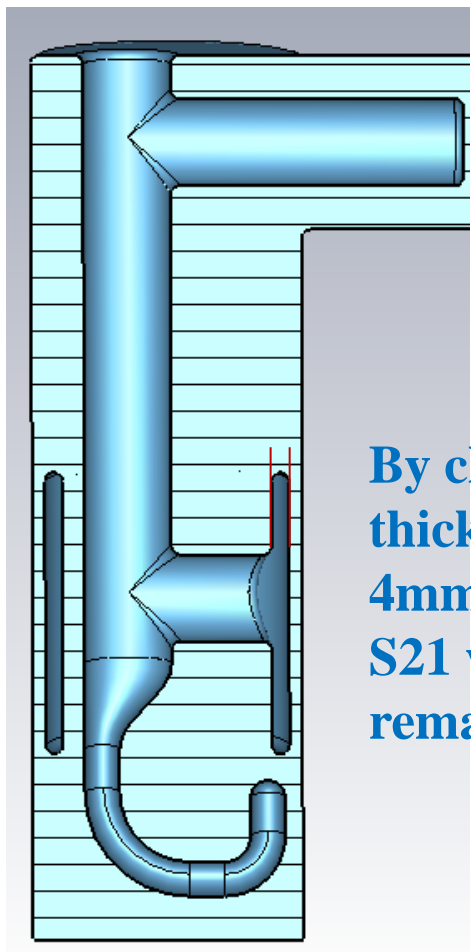
Q_{ext} of each HOM was calculated from cavity+HOM filter model, with 0.2~0.4M meshes.

Q_{ext} of each HOM was then calculated from S21 difference of each filter and was compared with the previous results.

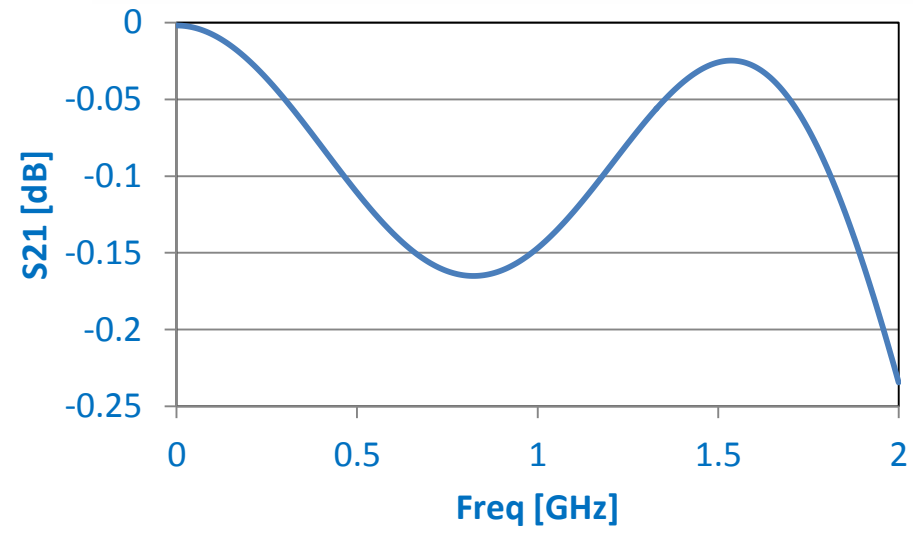
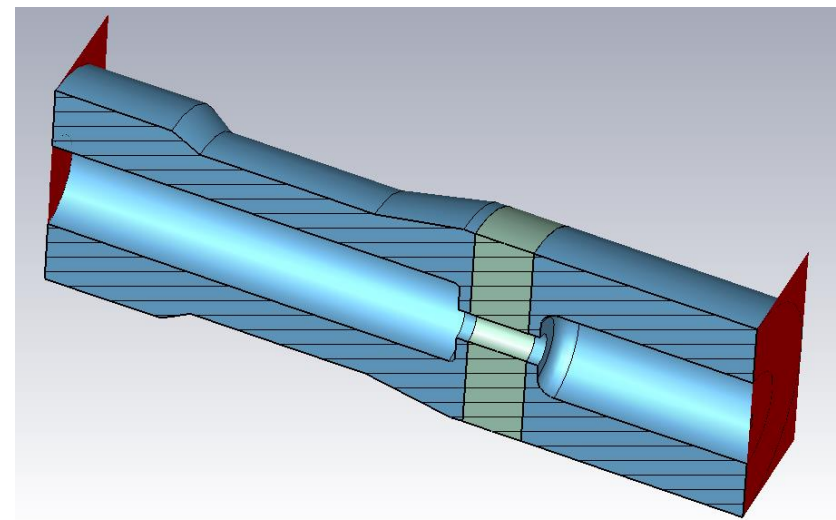
Most of the Q_{ext} s are consistent (50% to 200%) using two methods, there are a few modes that showed 25%~50%, or 200%~400% difference.

Discrepancy came from the insertion of the HOM filter into the cavity.

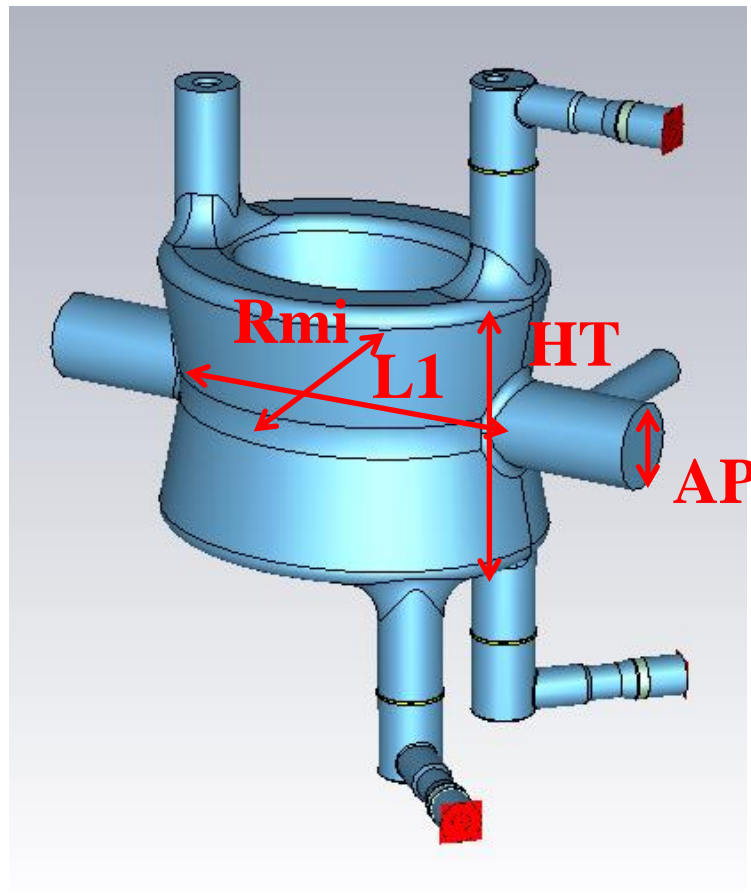
Nb thickness and HOM window



By changing this thickness from 4mm to 3mm, the S21 will basically remain the same.



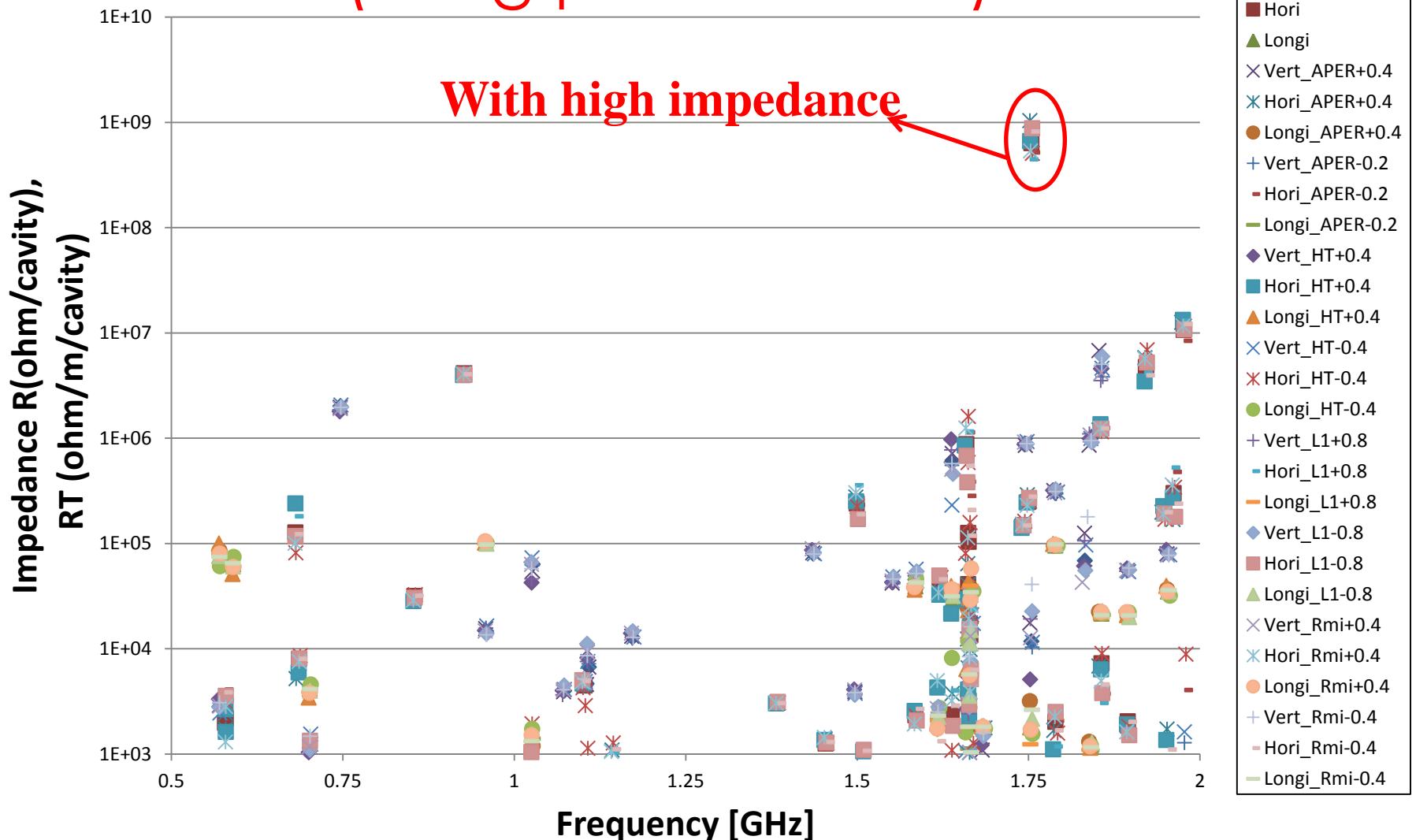
HOM with cavity fabrication errors



Parameter	Error [mm]
APER	+0.4 -0.2
HT	±0.4
L1	±0.8
Rmi	±0.4



HOM with cavity fabrication errors (using ports models)





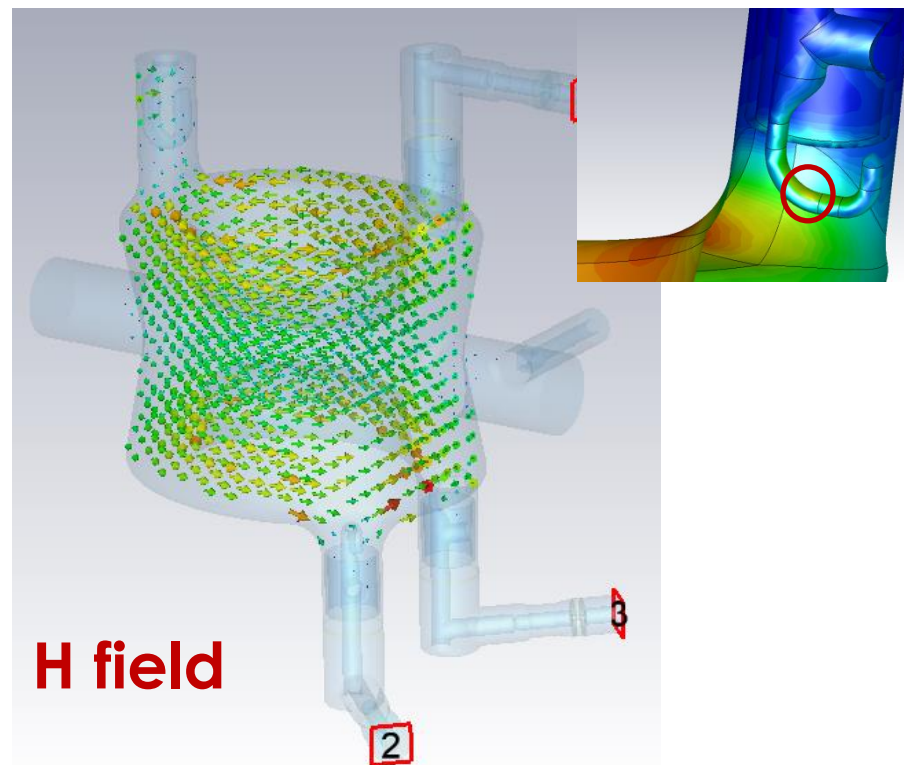
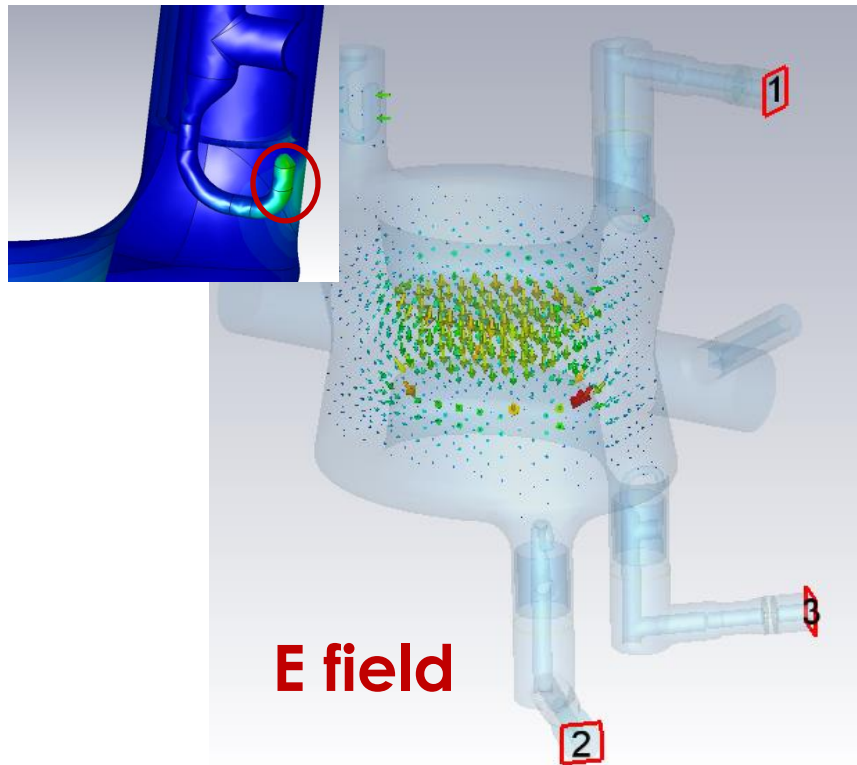
LARP



Possible solutions for 1.75GHz

- Change the coupling positions
- Improve filter S_{21} @ 1.75GHz
- Change length of inner conductor
- Change the direction of the HOM filter feedthrough with respect to the hook

Filter at 400MHz with HOM & Cavity fab errors



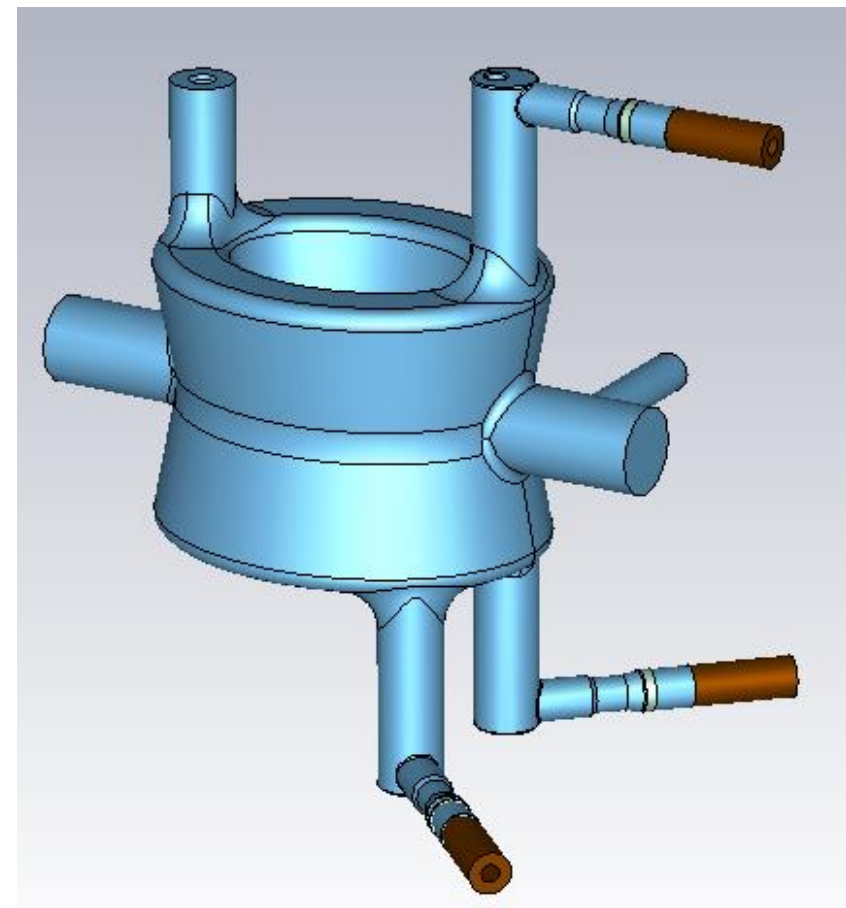
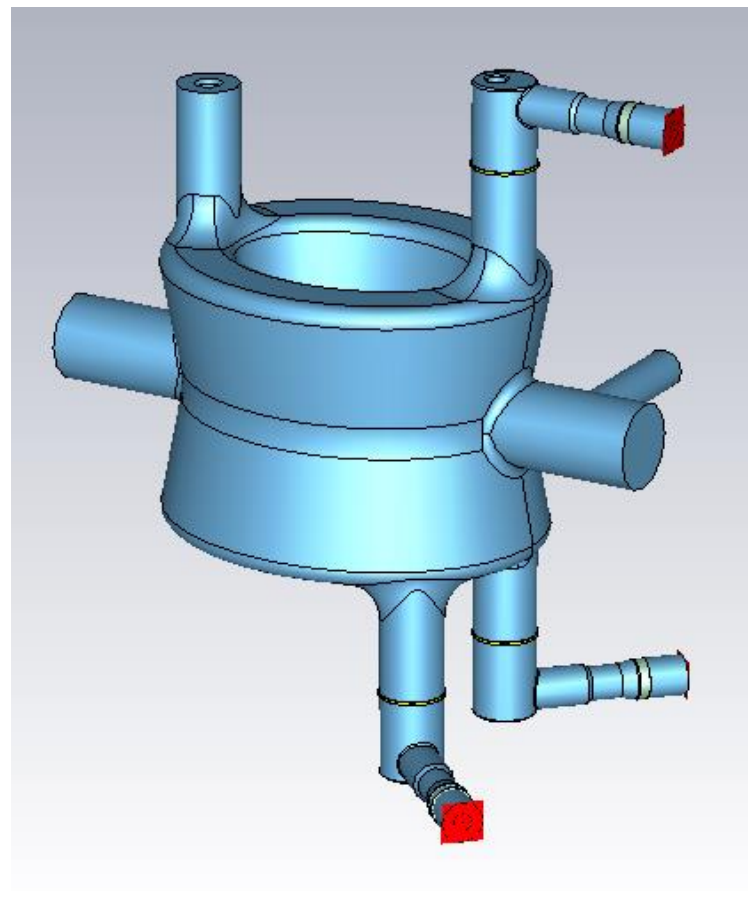
For 400MHz crabbing mode with $V_f = 3.34\text{MV}$:

- Peak E field on the hook: 19.4~29.7MV/m, on the cavity: 37.0~38.8MV/m.
- Peak H field on the hook: 46.2~58.7mT, on the cavity: 70.4~71.6mT.
- Coupling to 400MHz: $>6.3 \times 10^9$, $<1.4\text{ W}$ at each port to outside load.

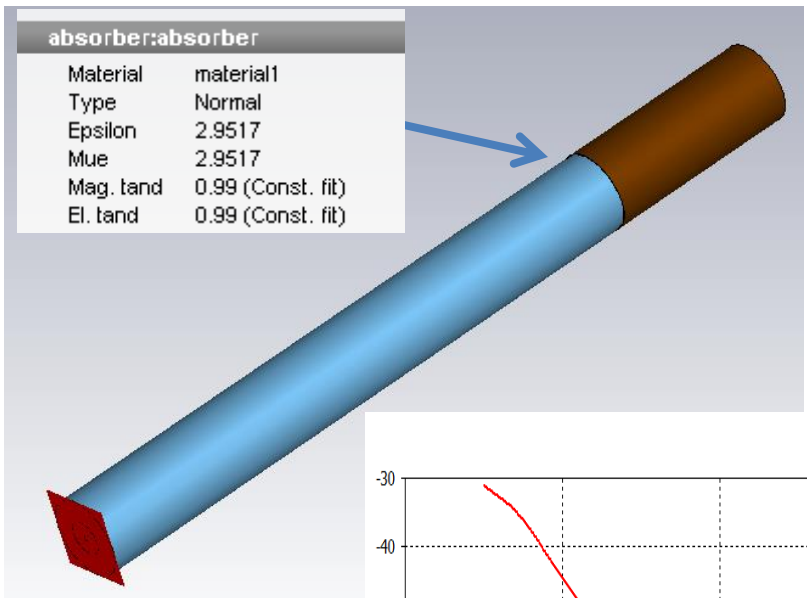
Models of DQWCC with HOM filter

With waveguide ports

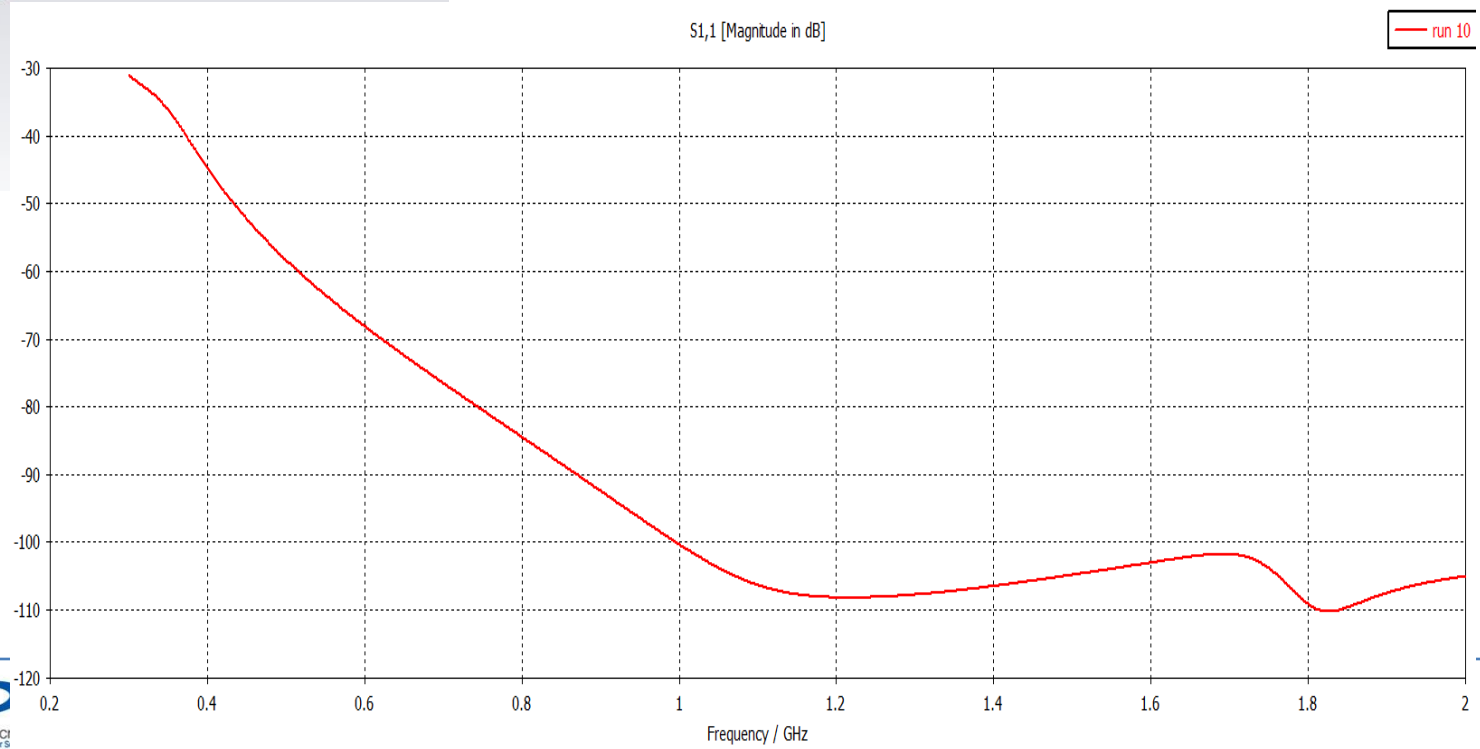
With 50 ohm



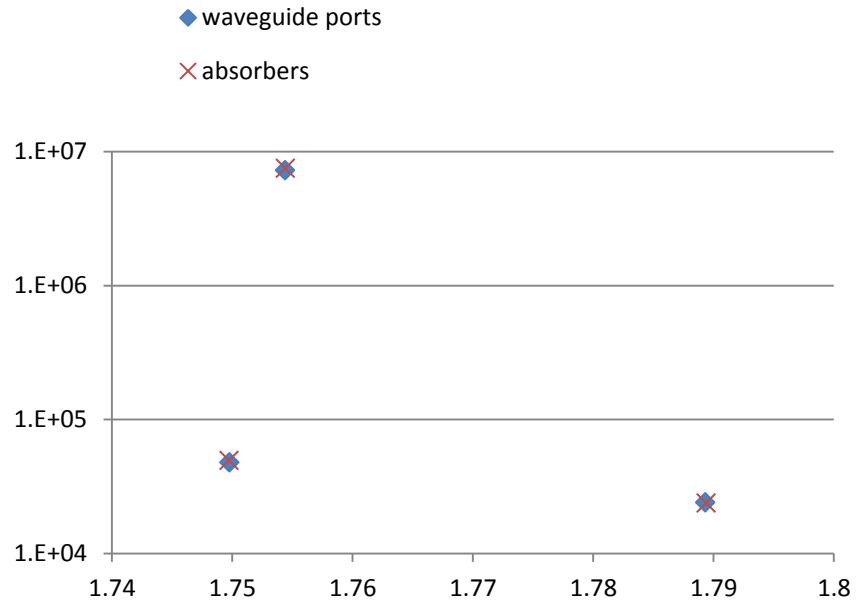
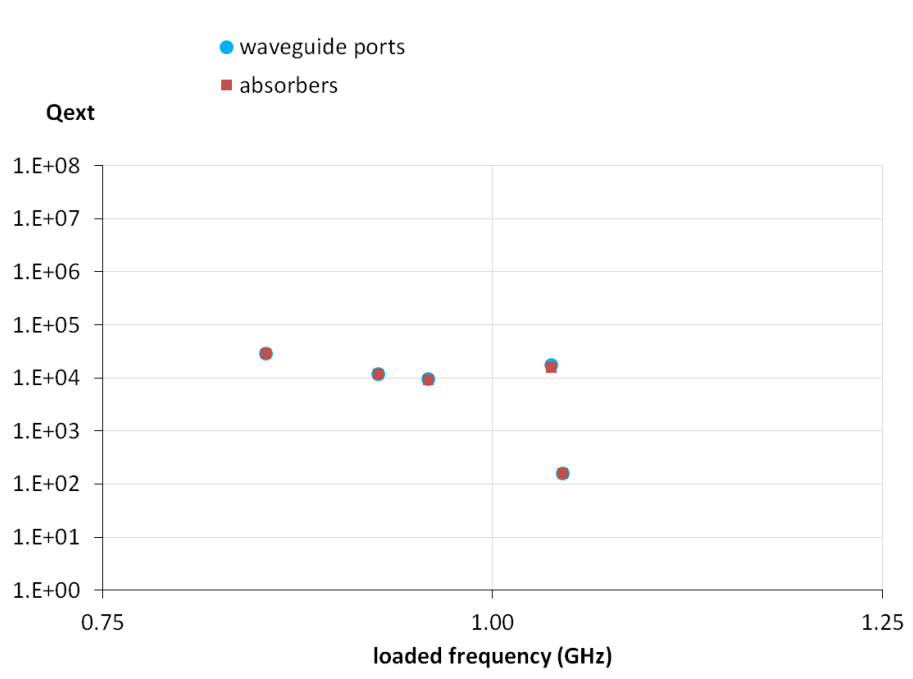
50 ohm load for DQWCC



At frequency range 0.4~2GHz, most of the power will be dissipated on the absorber.



Impedances from the models





Thank you!