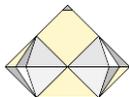




# Test beam results of 3D detectors based on scCVD and pCVD diamonds

Felix Bachmair on behalf of the RD42 collaboration

VCI 2016, 18<sup>th</sup> February 2016



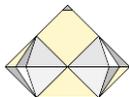
# The RD42 Collaboration

M. Artuso<sup>22</sup>, F. Bachmair<sup>26</sup>, L. Bäni<sup>26</sup>, M. Bartosik<sup>3</sup>,  
 J. Beacham<sup>15</sup>, V. Bellini<sup>2</sup>, V. Belyaev<sup>14</sup>, B. Bentele<sup>21</sup>,  
 E. Berdermann<sup>7</sup>, P. Bergonzo<sup>13</sup>, A. Bes<sup>30</sup>, J.-M. Brom<sup>9</sup>,  
 M. Bruzzi<sup>5</sup>, M. Cerv<sup>3</sup>, C. Chau<sup>18</sup>, G. Chiodini<sup>29</sup>, D. Chren<sup>20</sup>,  
 V. Cindro<sup>11</sup>, G. Claus<sup>9</sup>, J. Collot<sup>30</sup>, S. Costa<sup>2</sup>, J. Cumalat<sup>21</sup>,  
 A. Dabrowski<sup>3</sup>, R. D'Alessandro<sup>5</sup>, W. de Boer<sup>12</sup>,  
 B. Dehning<sup>3</sup>, D. Dobos<sup>3</sup>, C. Dorfer<sup>26</sup>, M. Dünser<sup>26</sup>,  
 V. Eremin<sup>8</sup>, R. Eusebi<sup>27</sup>, G. Forcolin<sup>24</sup>, J. Forneris<sup>17</sup>,  
 H. Frais-Kölbl<sup>4</sup>, K.K. Gan<sup>15</sup>, M. Gastal<sup>3</sup>, M. Goffe<sup>9</sup>,  
 J. Goldstein<sup>19</sup>, A. Golubev<sup>10</sup>, L. Gonella<sup>1</sup>, A. Gorišek<sup>11</sup>,  
 L. Graber<sup>25</sup>, E. Grigoriev<sup>10</sup>, J. Grosse-Knetter<sup>25</sup>, B. Gui<sup>15</sup>,  
 M. Guthoff<sup>3</sup>, I. Haughton<sup>24</sup>, D. Hidas<sup>16</sup>, D. Hits<sup>26</sup>,  
 M. Hoferkamp<sup>23</sup>, T. Hofmann<sup>3</sup>, J. Hosslet<sup>9</sup>,  
 J.-Y. Hostachy<sup>30</sup>, F. Hügging<sup>1</sup>, H. Jansen<sup>3</sup>, J. Jansen<sup>1</sup>,  
 H. Kagan<sup>15,◇</sup>, K. Kanxherj<sup>31</sup>, G. Kasieczka<sup>26</sup>, R. Kass<sup>15</sup>,  
 F. Kassel<sup>12</sup>, M. Kis<sup>7</sup>, G. Kramberger<sup>11</sup>, S. Kuleshov<sup>10</sup>,  
 A. Lacoste<sup>30</sup>, S. Lagomarsino<sup>5</sup>, A. Lo Giudice<sup>17</sup>,  
 C. Maazouzi<sup>9</sup>, I. Mandic<sup>11</sup>, C. Mathieu<sup>9</sup>, N. McFadden<sup>23</sup>,  
 G. McGoldrick<sup>18</sup>, M. Menichelli<sup>31</sup>, M. Mikuz<sup>11</sup>, A. Morozzi<sup>31</sup>,  
 J. Moss<sup>15</sup>, R. Mountain<sup>22</sup>, S. Murphy<sup>24</sup>, A. Oh<sup>24</sup>,  
 P. Olivero<sup>17</sup>, G. Parrini<sup>5</sup>, D. Passeri<sup>31</sup>, M. Pauluzzi<sup>31</sup>,  
 H. Pernegger<sup>3</sup>, R. Perrino<sup>29</sup>, F. Piccolo<sup>17</sup>, M. Pomorski<sup>13</sup>,  
 R. Potenza<sup>2</sup>, A. Quadt<sup>25</sup>, A. Re<sup>17</sup>, G. Riley<sup>28</sup>, S. Roe<sup>3</sup>,  
 M. Sapinski<sup>3</sup>, M. Scaringella<sup>5</sup>, S. Schnetzer<sup>16</sup>,  
 T. Schreiner<sup>4</sup>, S. Sciortino<sup>5</sup>, A. Scorzoni<sup>31</sup>, S. Seidel<sup>23</sup>,  
 L. Servoli<sup>31</sup>, A. Styrla<sup>3</sup>, G. Shimchuk<sup>10</sup>, D.S. Smith<sup>15</sup>,  
 B. Sopko<sup>20</sup>, V. Sopko<sup>20</sup>, S. Spagnolo<sup>29</sup>, S. Spanier<sup>28</sup>,  
 K. Stenson<sup>21</sup>, R. Stone<sup>16</sup>, C. Sutura<sup>2</sup>, A. Taylor<sup>23</sup>,  
 M. Traeger<sup>7</sup>, D. Tromson<sup>13</sup>, W. Trischuk<sup>18,◇</sup>, C. Tuve<sup>2</sup>,  
 L. Uplegger<sup>6</sup>, J. Velthuis<sup>19</sup>, N. Venturi<sup>18</sup>, E. Vittone<sup>17</sup>,  
 S. Wagner<sup>21</sup>, R. Wallny<sup>26</sup>, J.C. Wang<sup>22</sup>, P. Weilhammer<sup>3</sup>,  
 J. Weingarten<sup>25</sup>, C. Weiss<sup>3</sup>, T. Wengler<sup>3</sup>, N. Wermes<sup>1</sup>,  
 M. Yamouni<sup>30</sup>, M. Zavrtanik<sup>11</sup>

- <sup>1</sup> Universität Bonn, Bonn, Germany  
<sup>2</sup> INFN/University of Catania, Catania, Italy  
<sup>3</sup> CERN, Geneva, Switzerland  
<sup>4</sup> FWT, Wiener Neustadt, Austria  
<sup>5</sup> INFN/University of Florence, Florence, Italy  
<sup>6</sup> FNAL, Batavia, USA  
<sup>7</sup> GSI, Darmstadt, Germany  
<sup>8</sup> Ioffe Institute, St. Petersburg, Russia  
<sup>9</sup> IPHC, Strasbourg, France  
<sup>10</sup> ITEP, Moscow, Russia  
<sup>11</sup> Jožef Stefan Institute, Ljubljana, Slovenia  
<sup>12</sup> Universität Karlsruhe, Karlsruhe, Germany  
<sup>13</sup> CEA-LIST Technologies Avancees, Saclay, France  
<sup>14</sup> MEPHI Institute, Moscow, Russia  
<sup>15</sup> The Ohio State University, Columbus, OH, USA  
<sup>16</sup> Rutgers University, Piscataway, NJ, USA  
<sup>17</sup> University of Torino, Torino, Italy  
<sup>18</sup> University of Toronto, Toronto, ON, Canada  
<sup>19</sup> University of Bristol, Bristol, UK  
<sup>20</sup> Czech Technical Univ., Prague, Czech Republic  
<sup>21</sup> University of Colorado, Boulder, CO, USA  
<sup>22</sup> Syracuse University, Syracuse, NY, USA  
<sup>23</sup> University of New Mexico, Albuquerque, NM, USA  
<sup>24</sup> University of Manchester, Manchester, UK  
<sup>25</sup> Universität Göttingen, Göttingen, Germany  
<sup>26</sup> ETH Zürich, Zürich, Switzerland  
<sup>27</sup> Texas A&M, College Park Station, TX, USA  
<sup>28</sup> University of Tennessee, Knoxville, TN, USA  
<sup>29</sup> INFN-Lecce, Lecce, Italy  
<sup>30</sup> LPSC-Grenoble, Grenoble, Switzerland  
<sup>31</sup> INFN-Perugia, Perugia, Italy

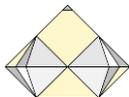
129 Participants

31 Institutes



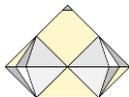
# Overview

- Diamond as a sensor material
  - Newest developments in chemical vapor deposition (CVD) diamonds
- 3D diamond detectors
  - Single-crystalline (sc)CVD diamond
  - Polycrystalline (p)CVD diamond
- Summary & Outlook



# Why diamond?

- advantages of diamonds w/r/t silicon
  - large displacement energy
    - Radiation hard
  - large bandgap
    - less leakage current & noise
  - high thermal conductivity
    - less cooling, good heatspread
- there are some disadvantages though
  - Large bandgap
    - less signal
  - Size of diamonds (scCVD)
    - R&D: Material more expensive than Si

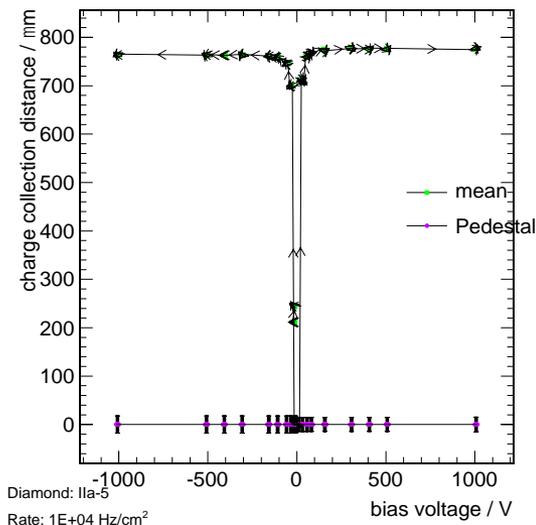


# Diamond Manufacturers

- In the past diamonds via DDL from ElementSix (De Beers)
  - DDL out of business, now directly via ElementSix
- Two new suppliers

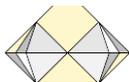
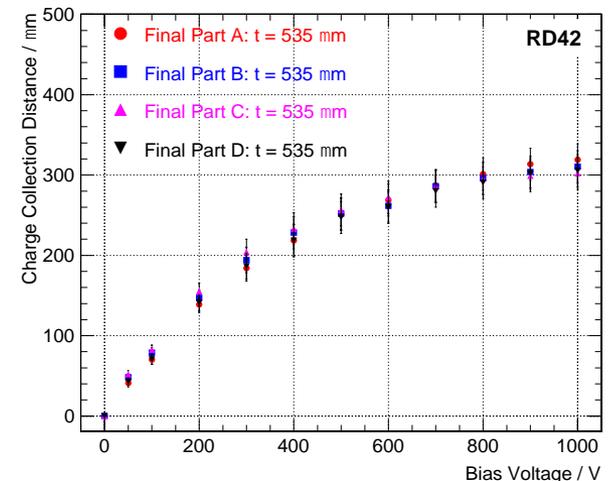
## Ila-Technologies

- Right now: high quality scCVD
- In the future: pCVD

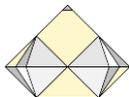


## II-VI Incorporated

- High quality pCVD
- Finished detector parts typically reach 275 - 300  $\mu\text{m}$  charge collection distance

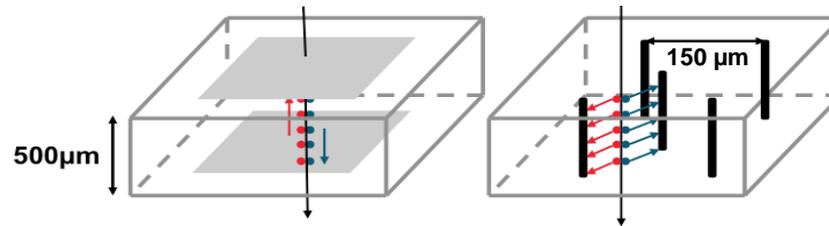


# 3D diamond detectors



## 3D diamond detectors

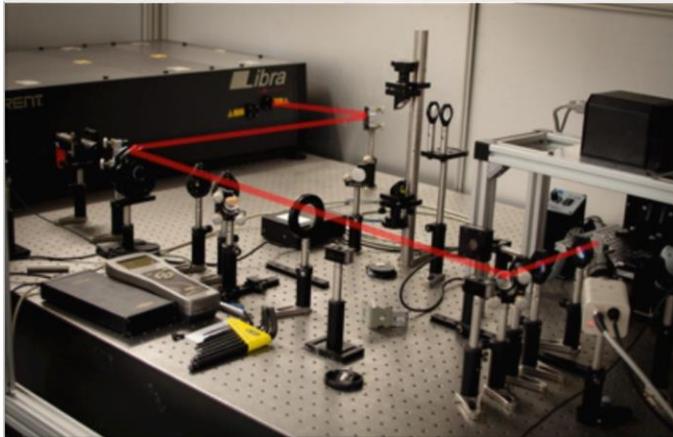
- Improve charge collection by reducing the drift distance of the charge carriers



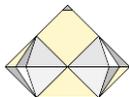
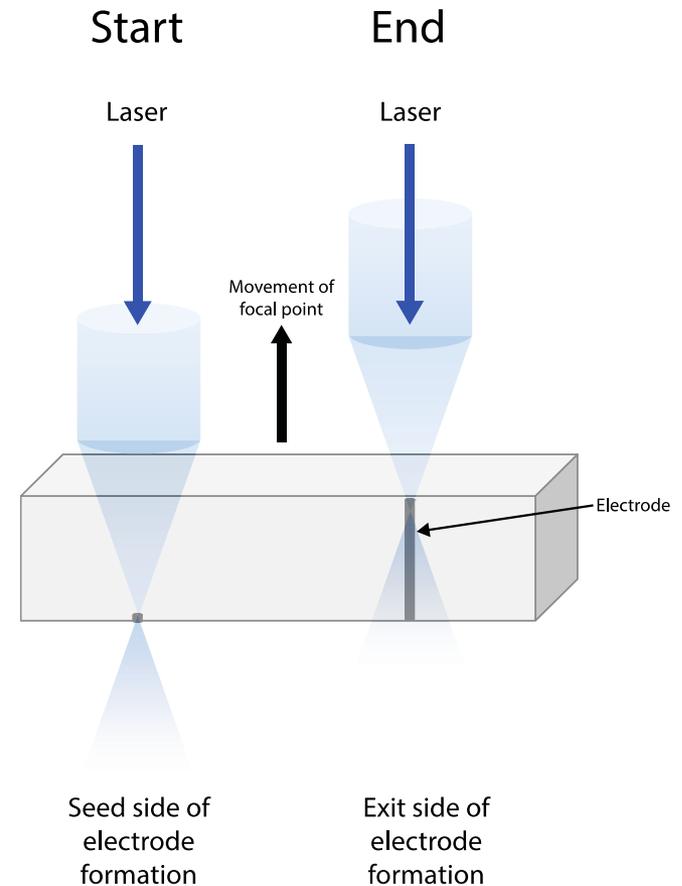
- Tested Cell Sizes:  $150 \times 150\ \mu\text{m}$
- Drift distance shorter than in planar ( $< 100\ \mu\text{m}$  vs.  $500\ \mu\text{m}$ )
- Comparable to mean free path of charge carriers in irradiated diamond

# Fabrication

- Using a femto second laser
- phase transition of diamond into a combination of
  - diamond-like carbon,
  - amorphous carbon
  - graphite

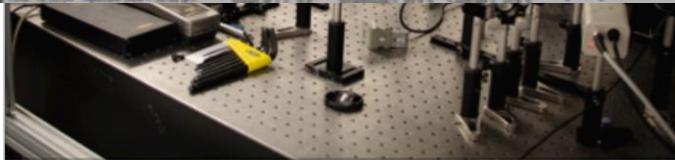
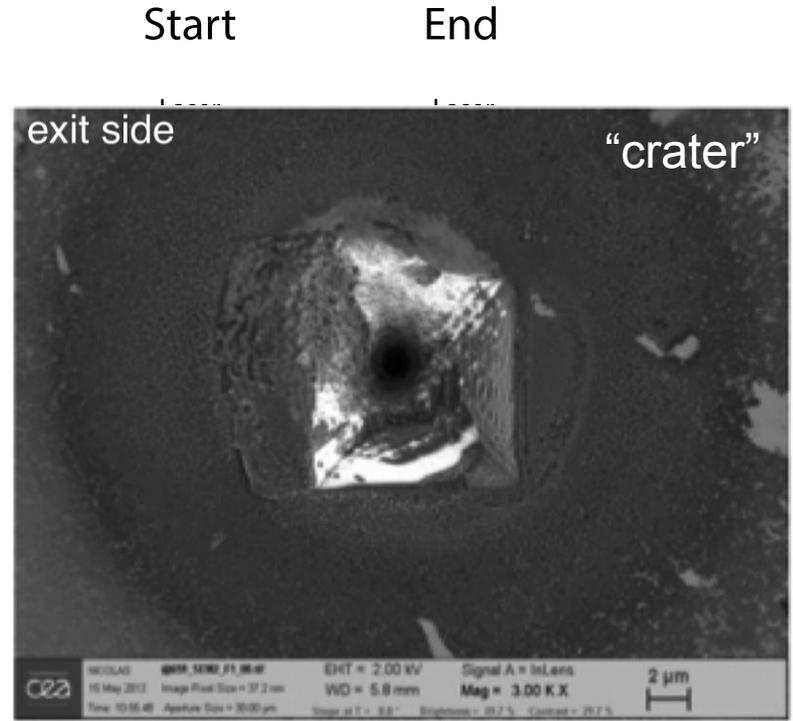
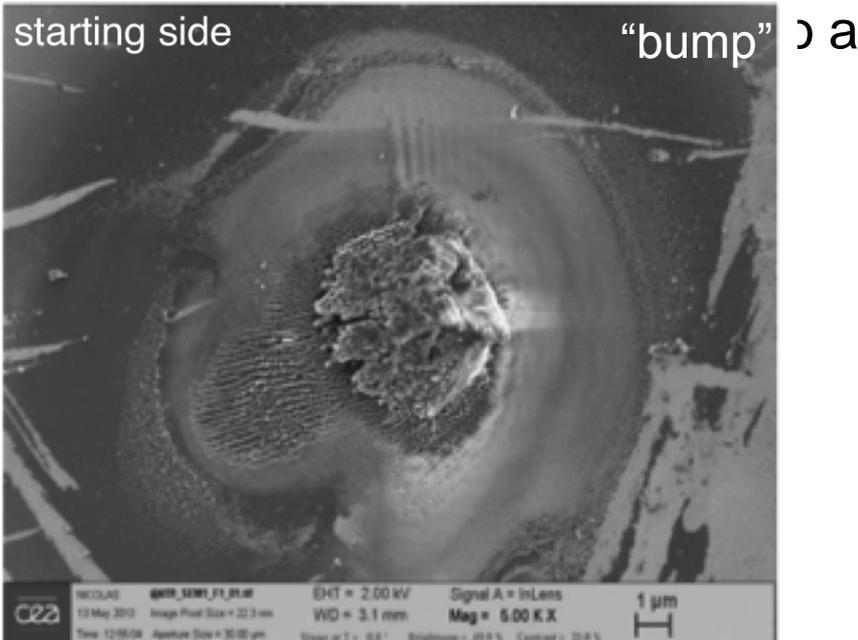


Poster by Steven Murphy:  
Laser processing in 3D  
Diamond Detectors



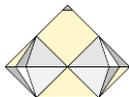
# Fabrication

- Using a femto second laser

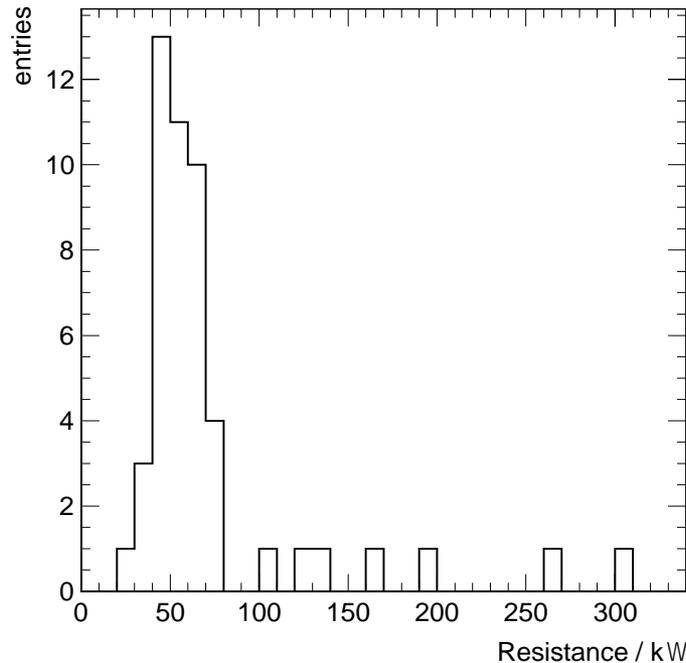


Seed side of electrode formation

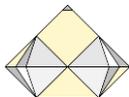
Exit side of electrode formation



# Conducting Columns - Resistivity

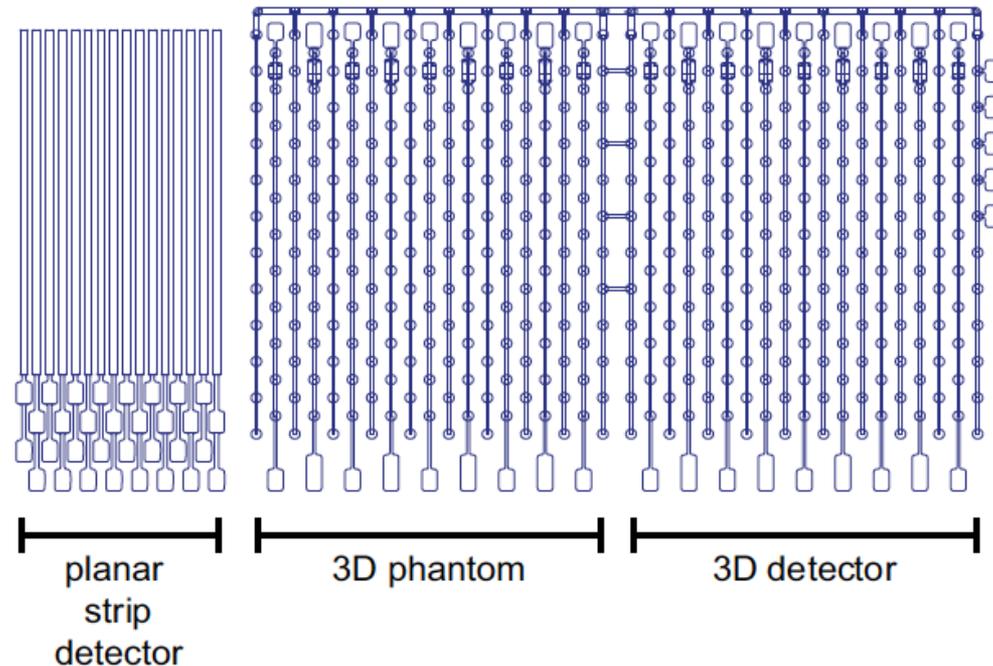


- Resistance: 45 k $\Omega$  & Electrode Diameter: 6  $\mu\text{m}$
- ➔ Conductivity:  $0.29 \pm 0.1 \text{ } \Omega\text{cm}$  for a typical electrode



# Fabrication – Mask Layout

Three different detector regions on one diamond sensor for comparison

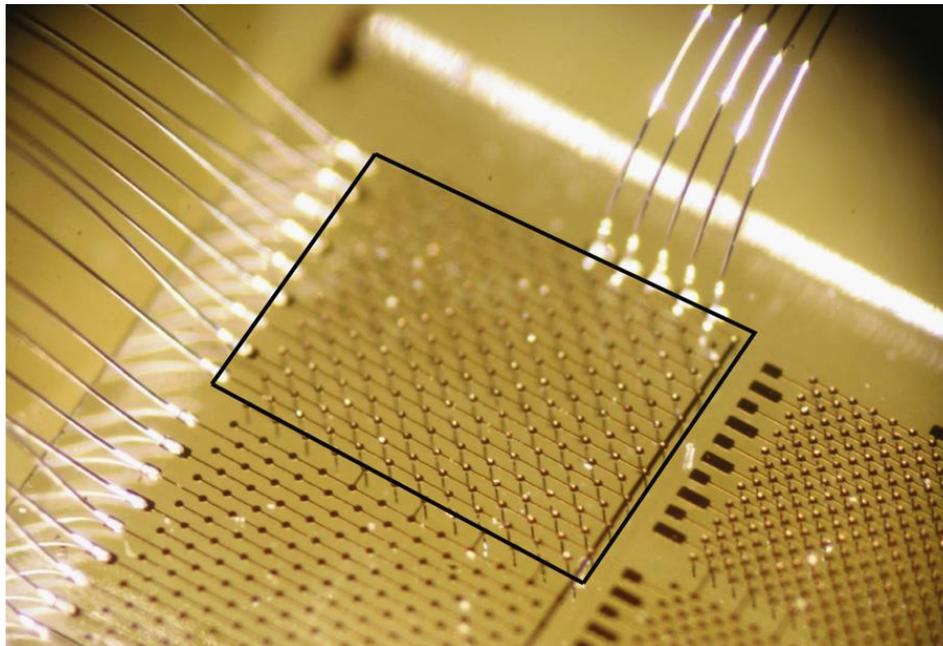


strip pitch  $50 \mu\text{m}$   
Bias: 500V

3D Cell size:  $150 \times 150 \mu\text{m}^2$   
Bias: 25V

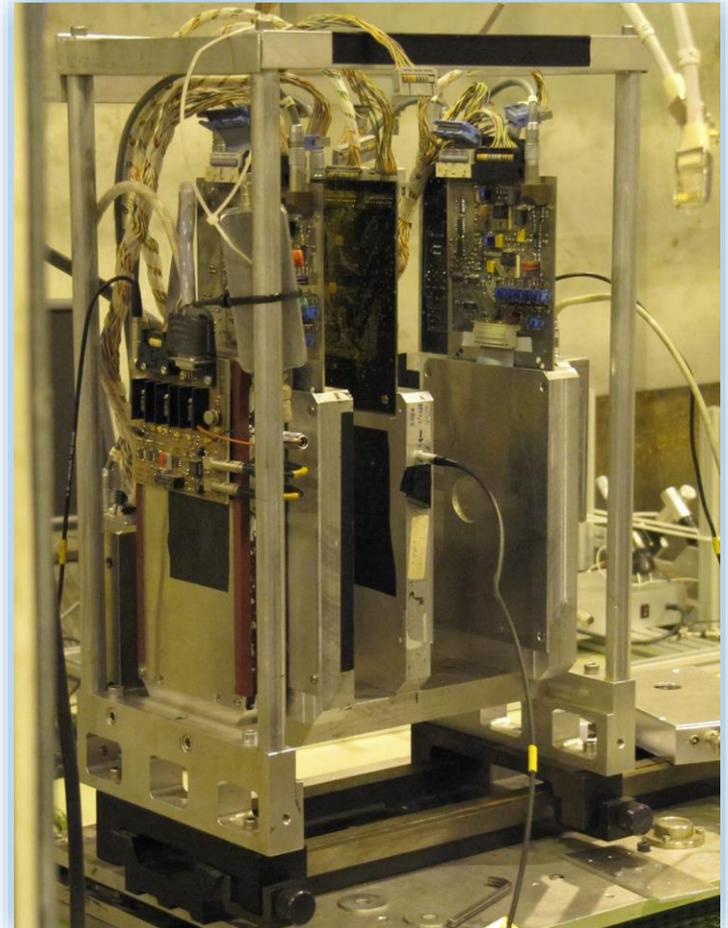
# Fabrication

Cr – Au Metallization for contacting – Wire bonding of sensor



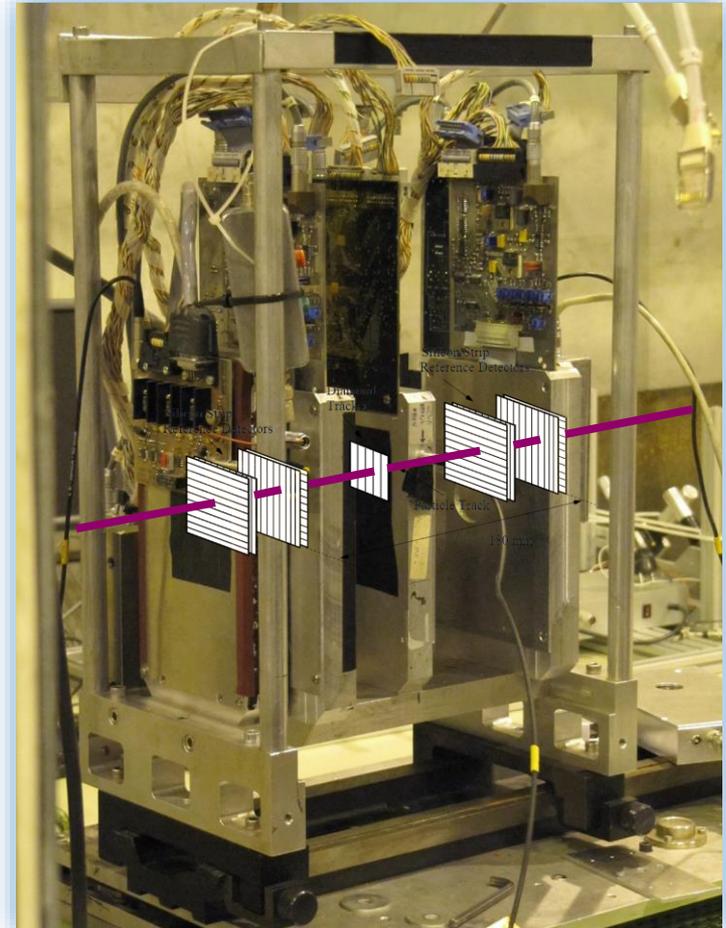
# Test Beams at CERN

- H6 Beam Line at CERN
  - 120 GeV/c protons
- Strasbourg Telescope for Tracking
  - 4 X + 4 Y Silicon Reference Strip Detectors
  - Resolution:  $< 5\mu\text{m}$  at the DUT
- Tested
  - scCVD: Autumn 2012
  - pCVD: Autumn 2015

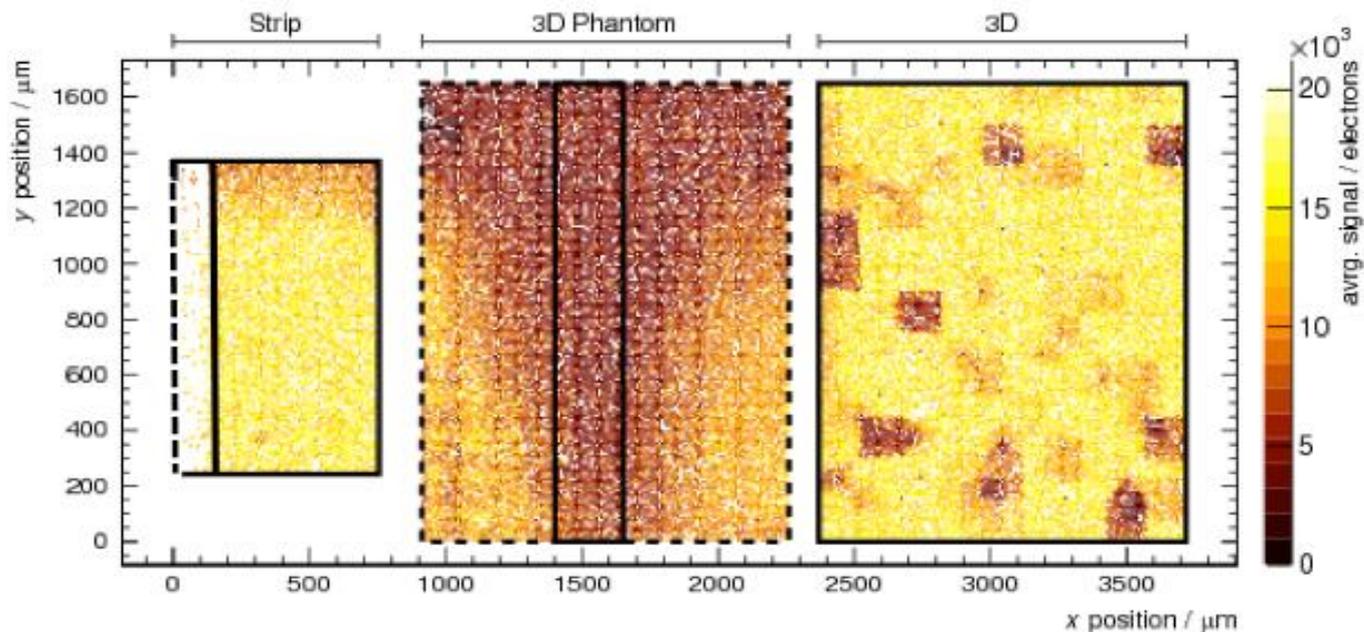


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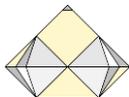


# Results



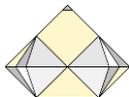
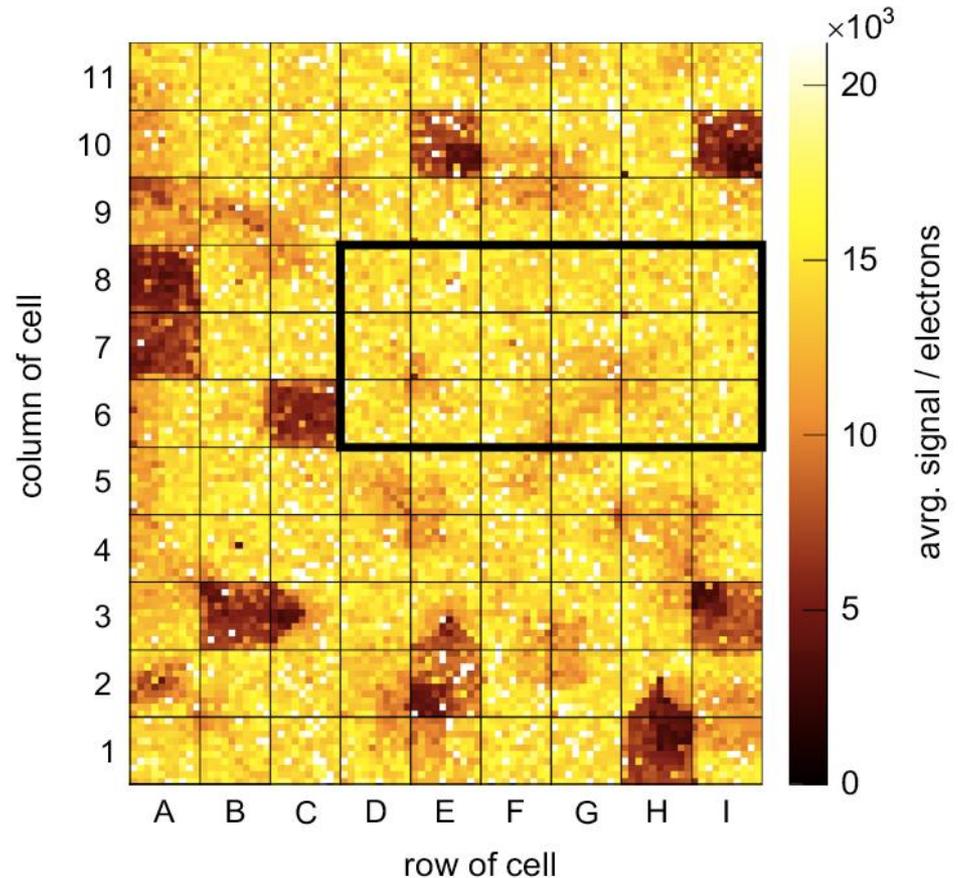
strip pitch  $50 \mu\text{m}$   
Bias: +500V

3D Cell size:  $150 \times 150 \mu\text{m}^2$   
Bias: +25V

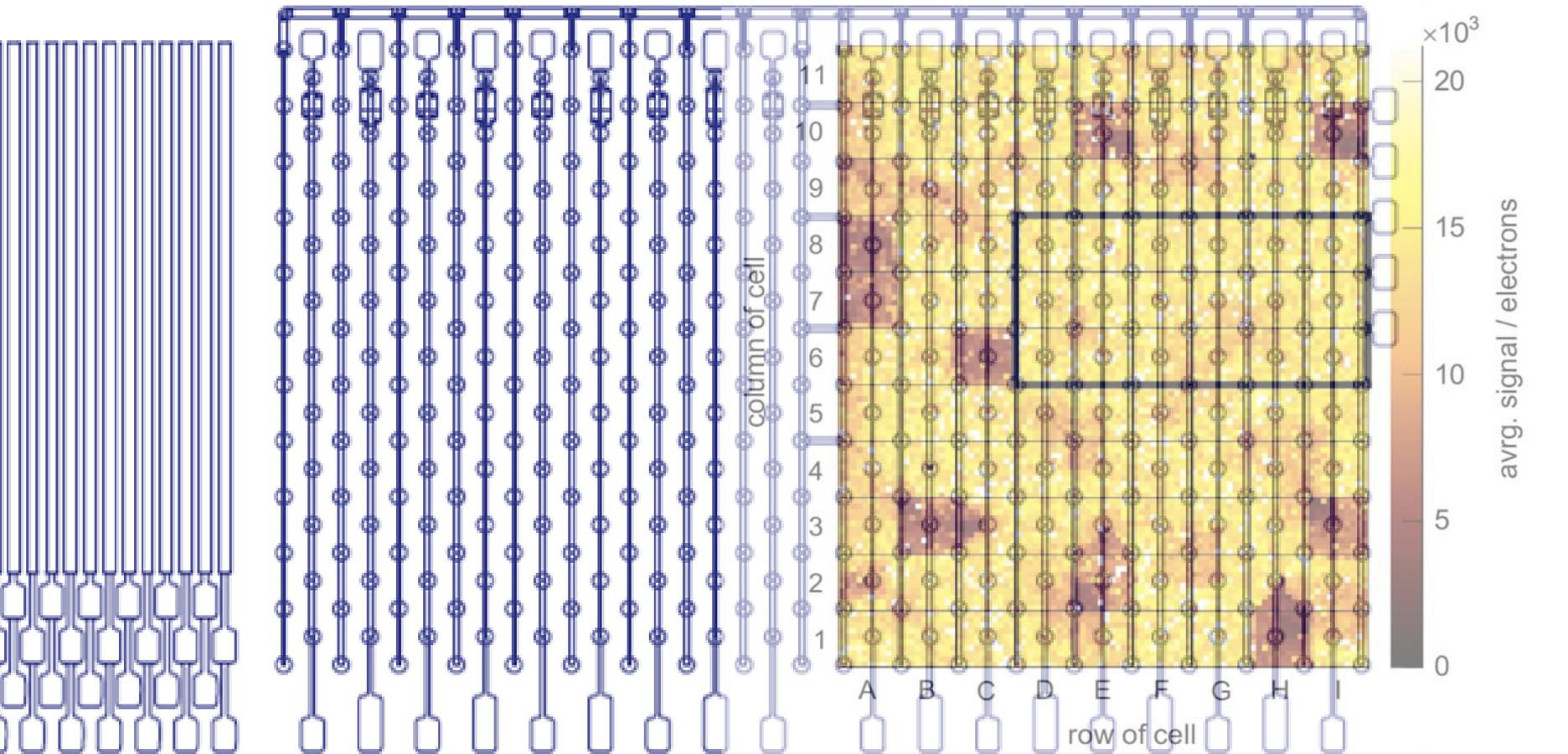


## 3D diamond detectors

- Missing charge around ~9 broken readout columns
  - In agreement with other measurements
- See effects of missing bias columns

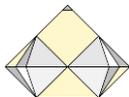
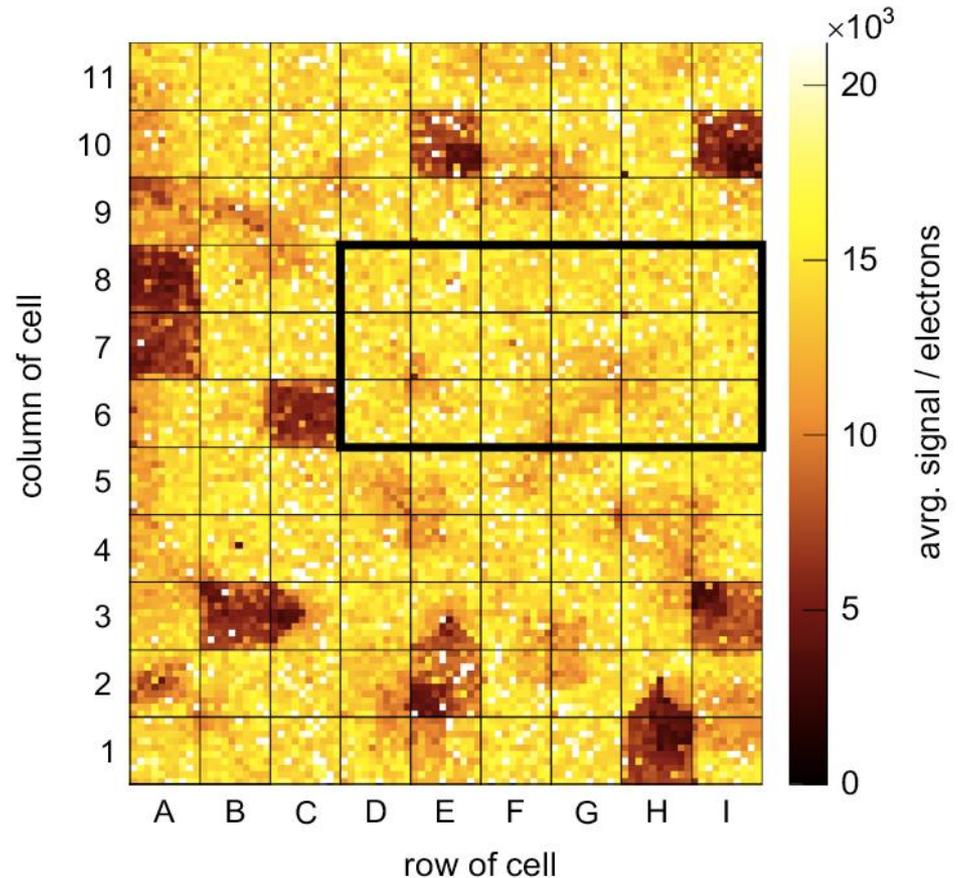


# 3D diamond detectors



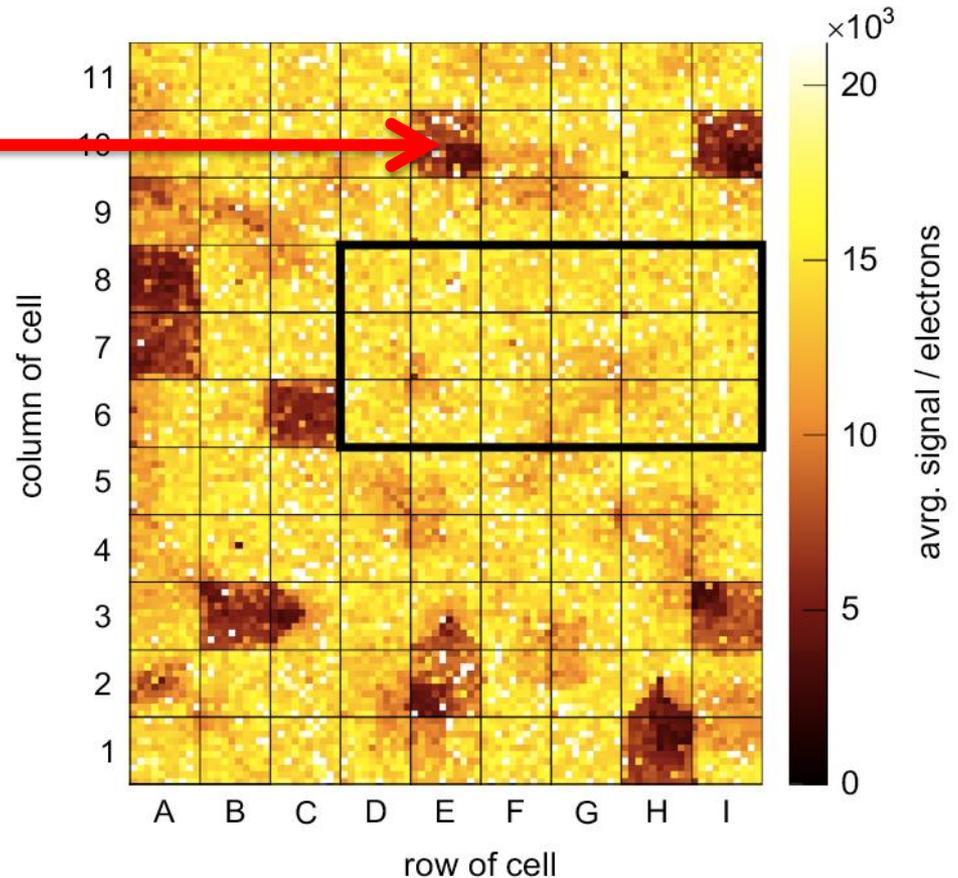
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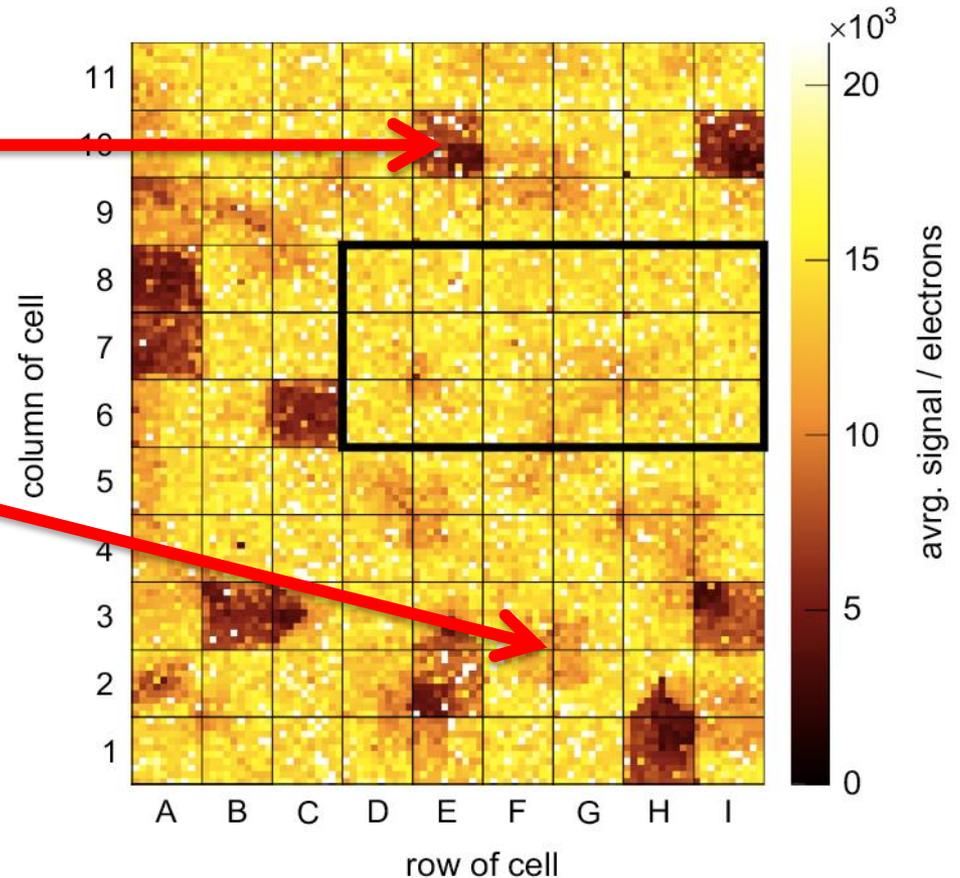
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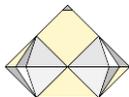
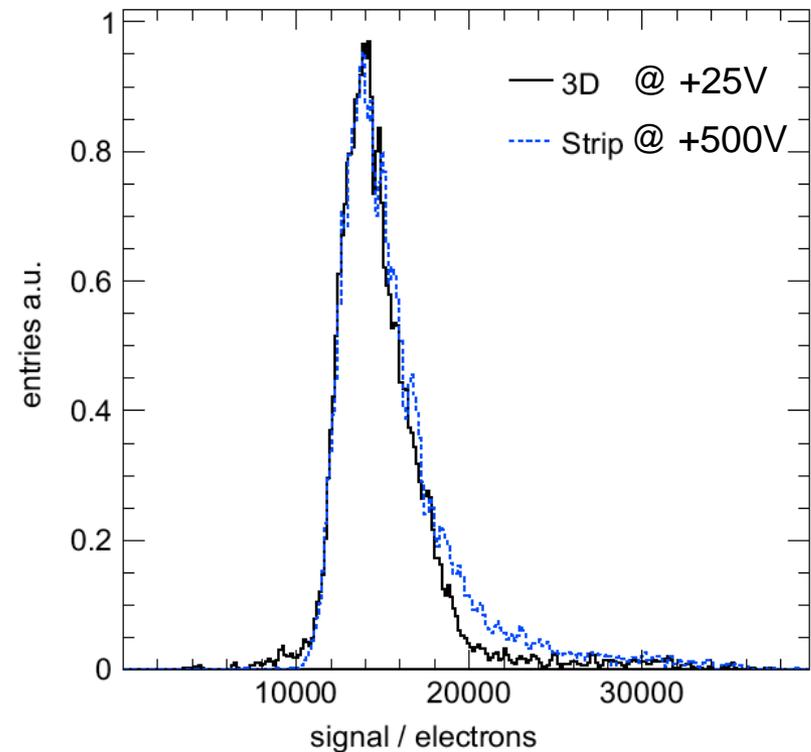
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- Missing charge around ~9 broken readout columns
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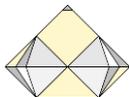
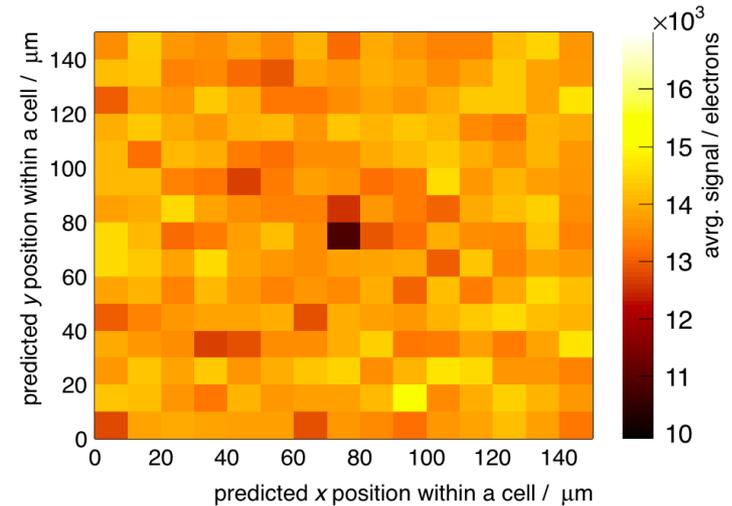
## 3D diamond detectors

- Full Charge Collection for both detectors
- Remarkable agreement between signals in 3D and planar strip geometries
- full charge at lower avrg. E-Field
  - 3D: 25 V ,  $< 100 \mu\text{m}$
  - Planar: 500 V,  $440 \mu\text{m}$



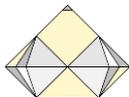
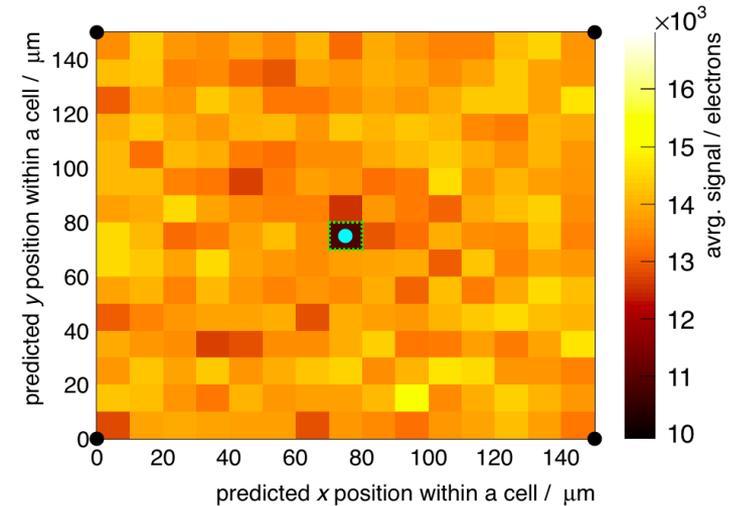
# Uniformity and resolution

- split each cell into  $10 \times 10 \mu\text{m}^2$  and overlay each subcell
  - nice uniformity  $\sim 3\%$  across cell observed (ignoring cells with columns)



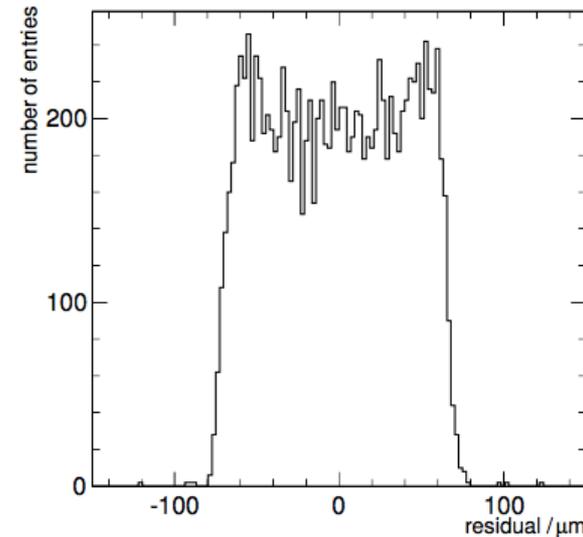
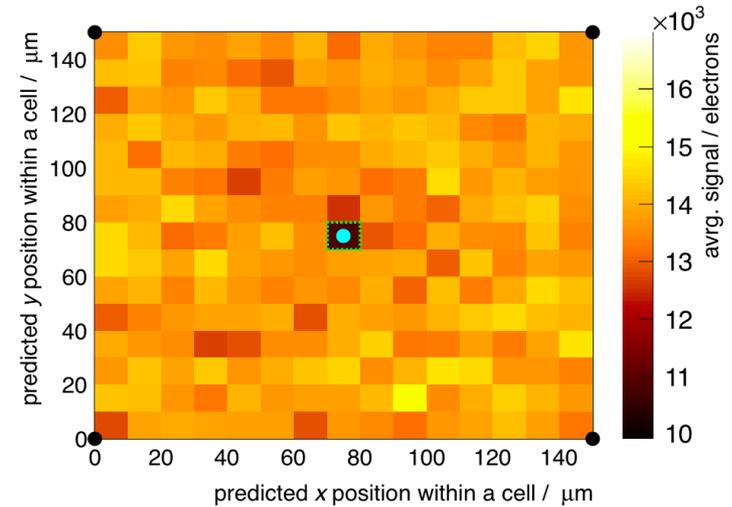
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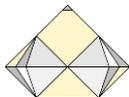
# Uniformity and resolution

- split each cell into  $10 \times 10 \mu\text{m}^2$  and overlay each subcell
  - nice uniformity  $\sim 3\%$  across cell observed (ignoring cells with columns)
- Residual distribution
  - 2 Strip - Charge Weighted
  - $40.2 \pm 0.3 \mu\text{m}$  (expect  $43 \mu\text{m}$  for digital)
  - Very little charge sharing



# Test of first 3D pCVD diamond detectors

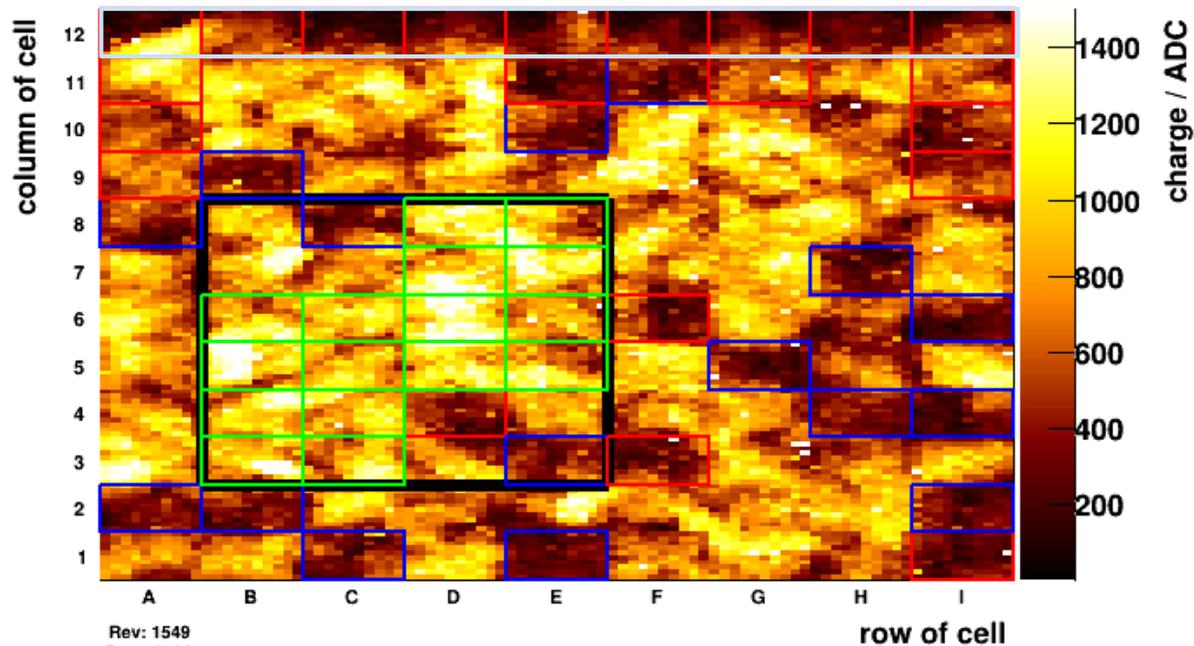
- Same layout/mask as for 3D scCVD diamond
  - Planar Strip @ 500V
  - 3D-Phantom @ 75V
  - 3D-Detector @ 75V
- Smaller yield in fabrication & contacting of columns than for scCVD
- Preliminary result without calibration to electrons
  - 3D-Detector & 3D-Phantom biased @ 75V, planar strip @ 500V
  - Comparison between 3D detector and planar strip
  - First results on residual/charge sharing



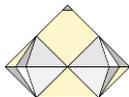
# Selection of Good Cells

- Selected 16 adjacent cells

hPulseHeightVsDetectorHitPositionXY\_trans



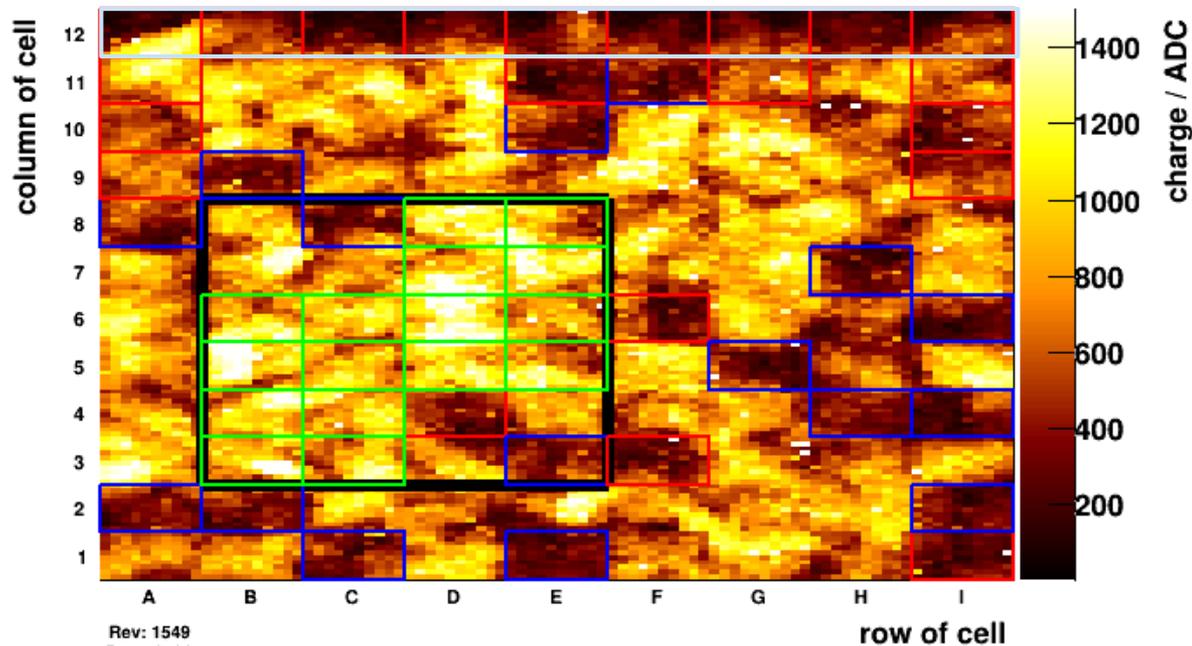
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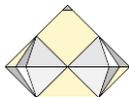
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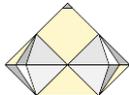
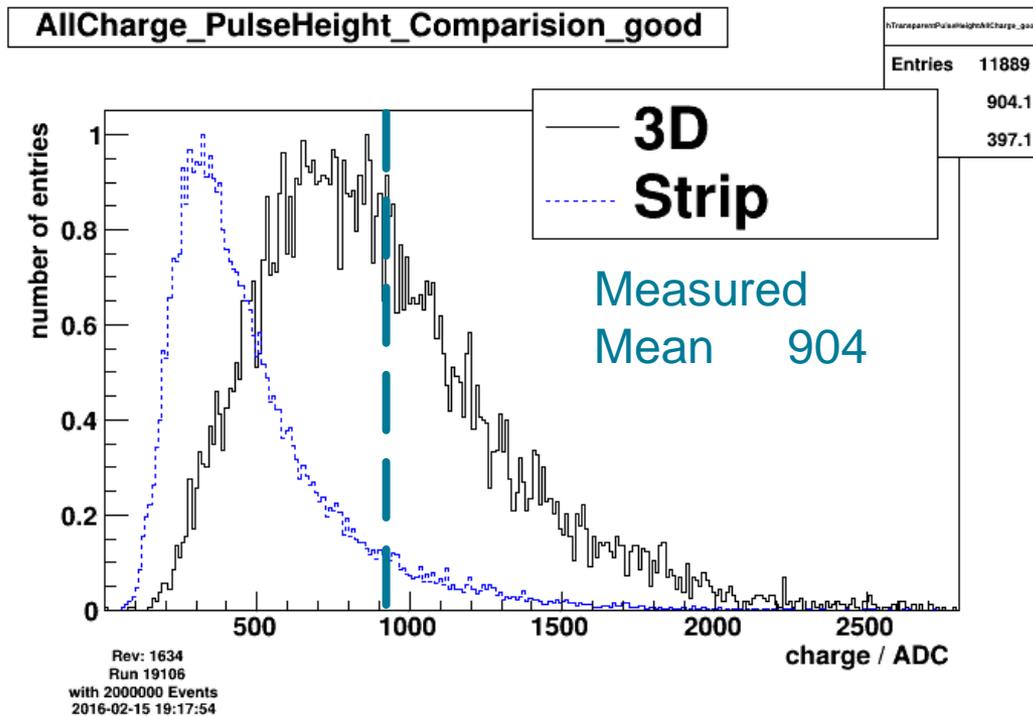


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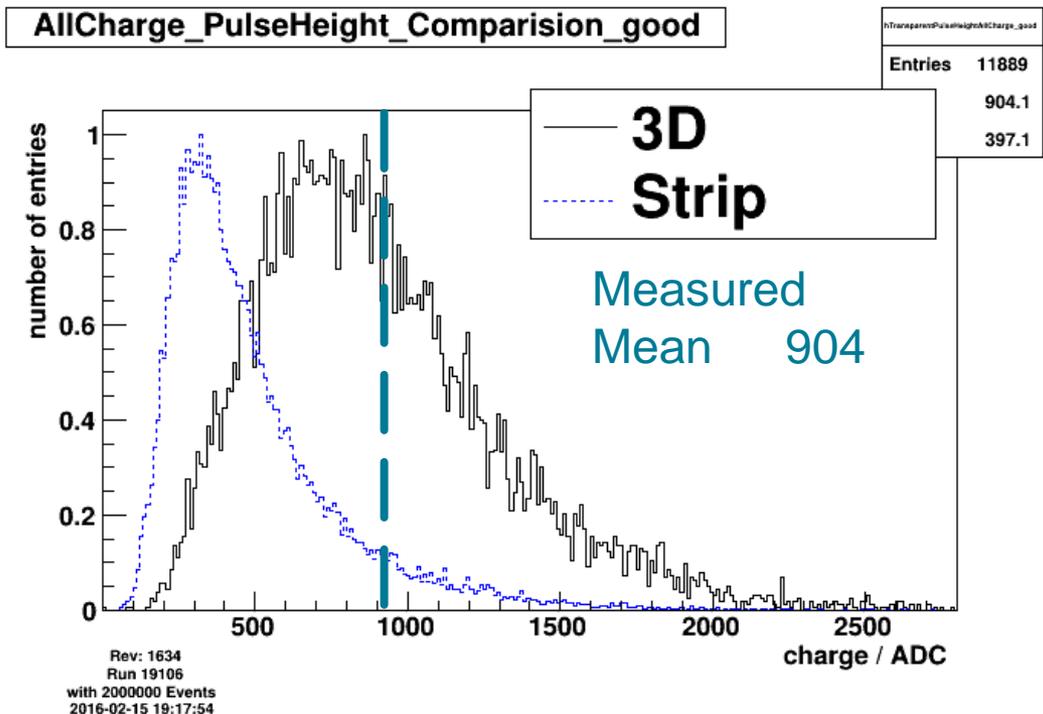


# Final Comparison

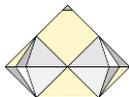
- Low estimate for charge collection



# Final Comparison

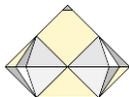
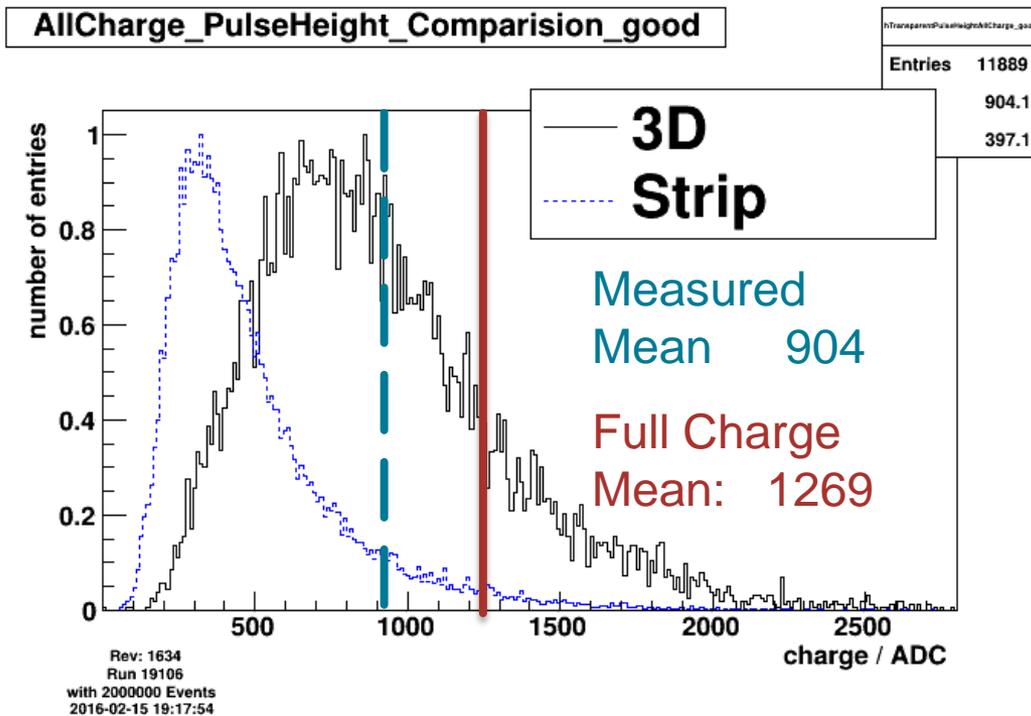


**Better charge collection than planar (mean 488 ADC)**



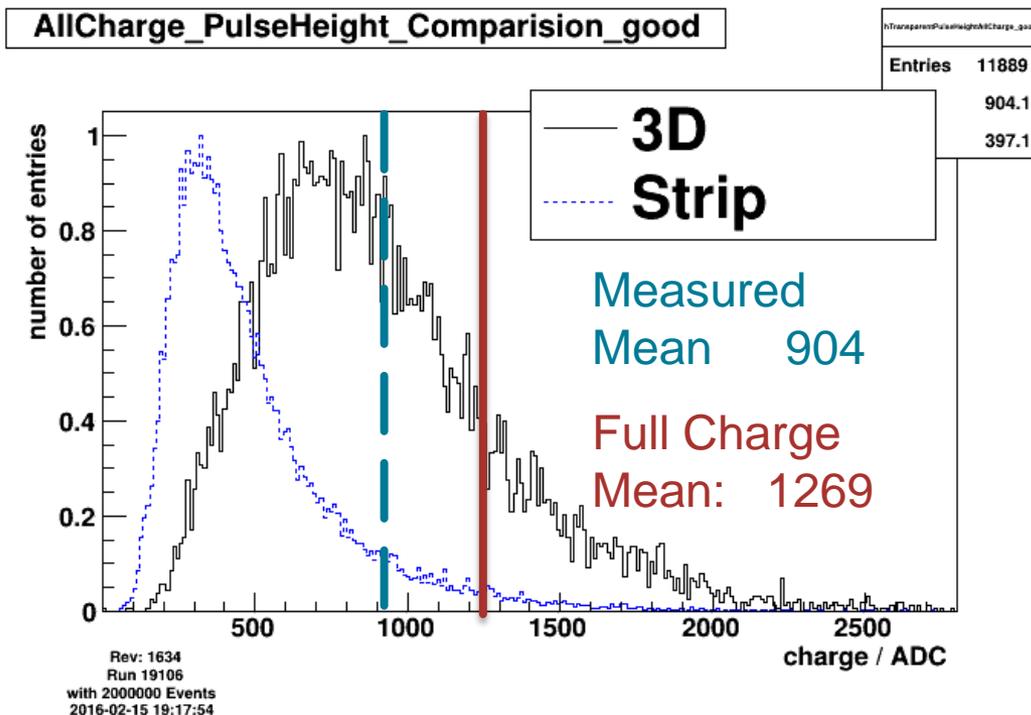
# Final Comparison

- Red line estimate the Mean for Full Charge Collection (500 $\mu\text{m}$ )



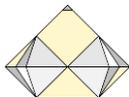
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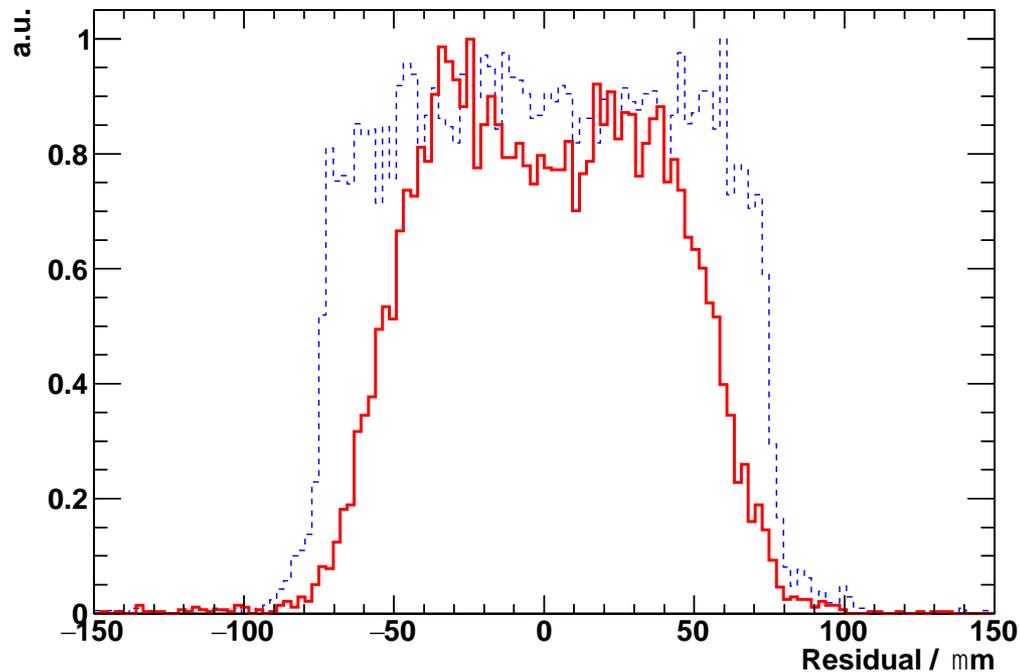


**71% of Full Charge Collection, corresponding to 356  $\mu\text{m}$**

highest charge collection ever measured for pCVD diamonds

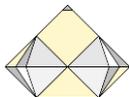


# Residual



Blue: 1 Strip  
(digital)  
 $\sigma = 44.0 \mu\text{m}$   
Red: 2 Strip  
Charge Weighed  
 $\sigma = 36.8 \mu\text{m}$

Slight improvement due to small charge sharing in between the cells



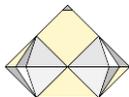
# Summary

- New diamond suppliers, IIa & II-VI, improved situation on the market
- Quality of diamonds has improved strongly over the last years
  - Now reaching 275 - 300  $\mu\text{m}$  CD in pCVD diamonds



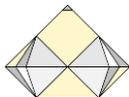
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  - Collecting same charge as planar configuration at a much smaller bias voltage (25 V vs. 500V)



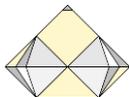
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  - Now reaching 275 - 300  $\mu\text{m}$  CD in pCVD diamonds
- Results for 3D scCVD diamond have been published
  - Collecting same charge as planar configuration at a much smaller bias voltage (25 V vs. 500V)
- Results of first 3D pCVD diamond look very promising
  - Highest Charge Collection measured in pCVD diamond
  - $\geq 71\%$  of full charge collection (356 $\mu\text{m}$ ) at 75 V
  - Slight Charge Sharing between cells



# Outlook

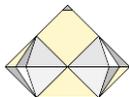
- Further improvement of diamond quality in cooperation with suppliers
- R&D on 3D devices
  - Improve micromachining for conductive columns
    - Higher yield
    - Smaller resistivity
    - Bigger detectors
  - Test of different cell structures
    - Honeycomb, rectangular
    - Different sizes
  - TCAD Simulations 3D diamond detectors
  - Studies of irradiated 3D CVD diamonds



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Poster by Steven Murphy:  
Laser processing in 3D  
Diamond Detectors

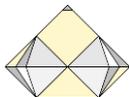


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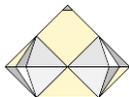
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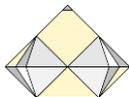
Poster by Giulio Forcolin:  
Simulation of 3D Diamond  
Detectors



# Thank you



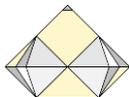
# BACKUP



# Why diamond?

	Si	diamond
Band Gap [eV]	1.12	5.45
Electron Mobility [ $\text{cm}^2/\text{V s}$ ]	1450	2200
Hole Mobility [ $\text{cm}^2/\text{V s}$ ]	500	1600
Saturation Velocity [ $\text{cm / s}$ ]	$0.8 \cdot 10^7$	$2 \cdot 10^7$
Breakdown Field [ $\text{V / m}$ ]	$3 \cdot 10^5$	$2.2 \cdot 10^7$
Resistivity [Ohm]	$2.3 \cdot 10^5$	$> 10^{11}$
Dielectric Constant	11.9	5.7
Displacement Energy [eV]	13-20	43
e-h creation energy [eV]	3.6	13
Average e-h pairs per MIP per $\mu\text{m}$	89	36
Charge Collecting Distance [ $\mu\text{m}$ ]	~full	scCVD: ~full pCVD: ~ 250-300
Thermal conductivity [ $\text{W/cm K}$ ]	1.5	22

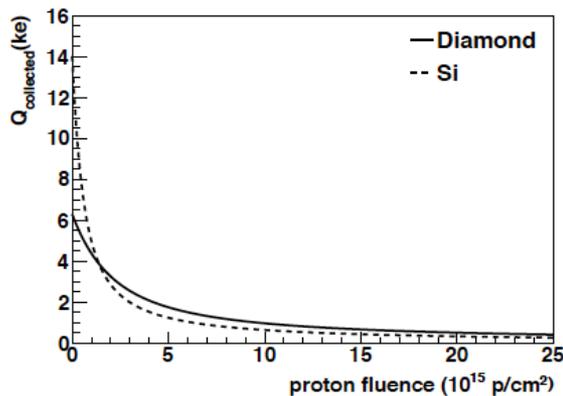
- + Low leakage current
- + Low capacitance
- + Operation at high voltages
- + Operation without cooling
- + Radiation tolerant
- Lower signal
- Single crystals small in size
- Efficiency < 100% (pCVD)
- More expensive



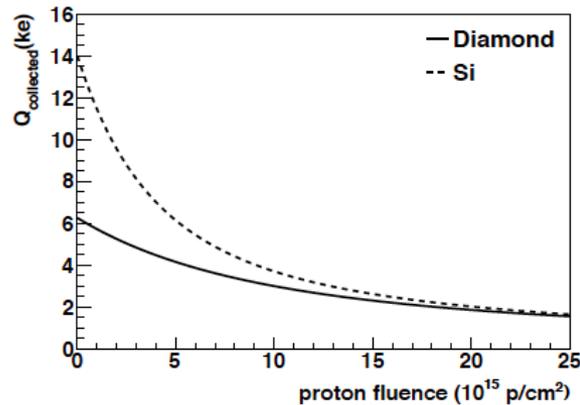
# Diamond vs. Silicon

- Expected signals (MPV) of MIP for 200  $\mu\text{m}$  sensor
- ENC vs. irradiation – simulation & measurement (25 MeV)

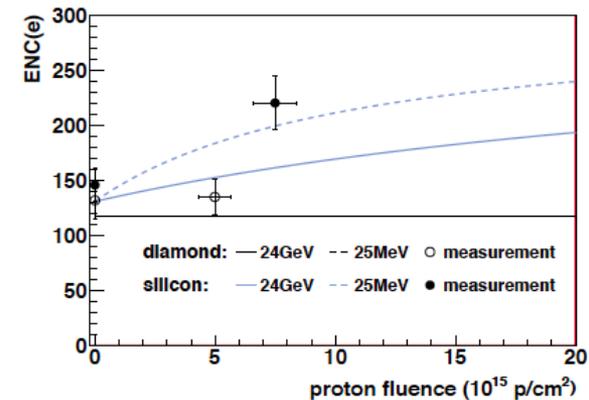
## 25 MeV proton irradiation



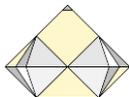
## 24 GeV proton irradiation



## ENC for Si & Dia

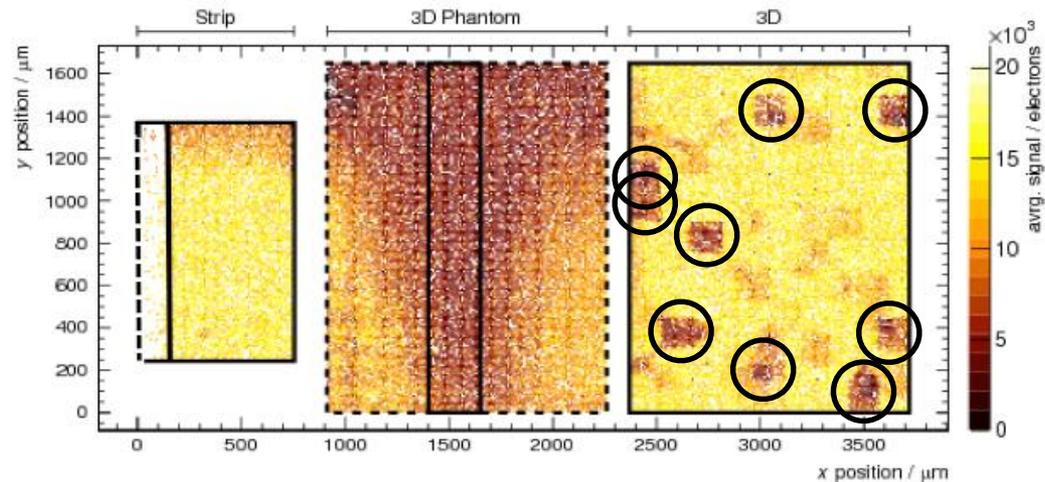


[arxiv.org/pdf/1206.6795v2.pdf](https://arxiv.org/pdf/1206.6795v2.pdf)

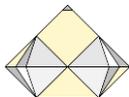


# pulse height maps

- first check if the diamond works: map of pulse height
- small fiducial loss due to scintillator trigger

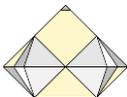
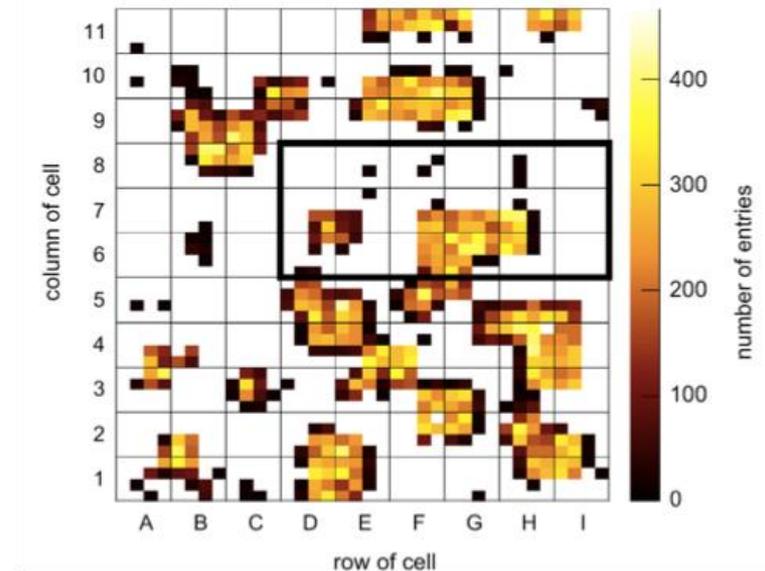
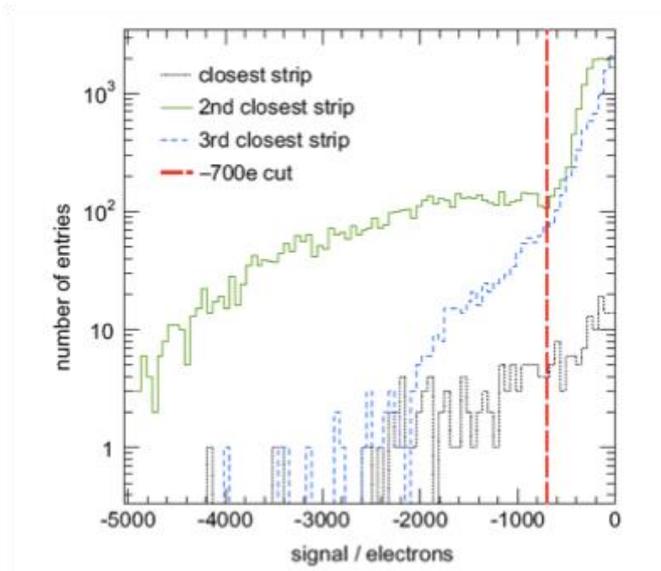


- dead cells already visible due to faulty readout columns
- roughly 9 broken readout columns (expect 8 from 92% efficiency)



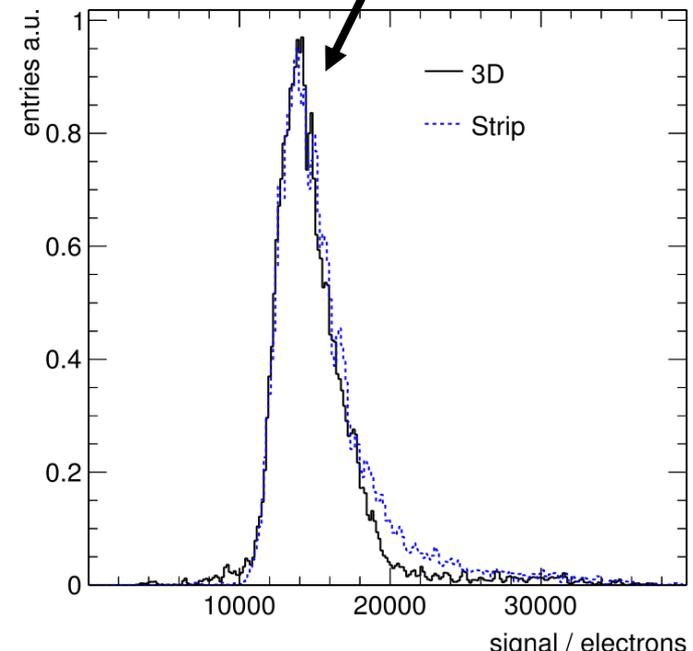
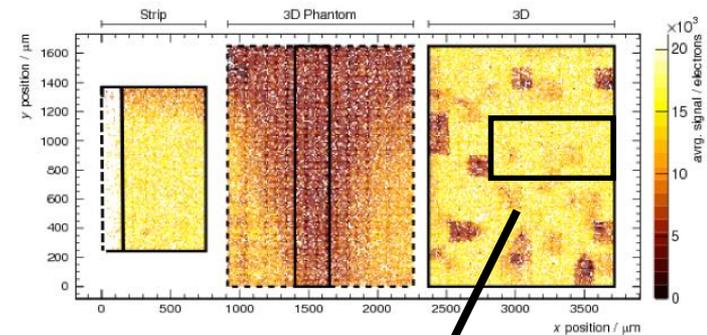
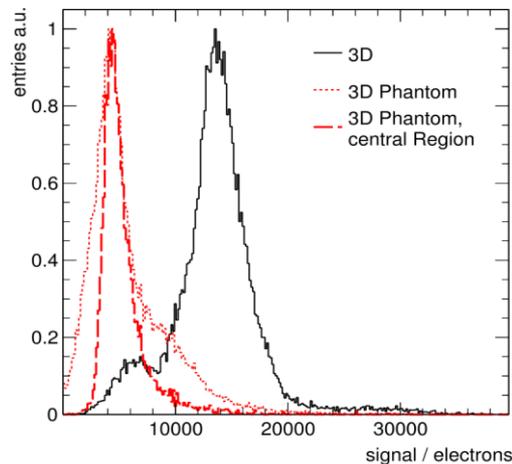
# 3D Diamonds – Negative Charges

- Observed unexpected negative charge tail
- Negative charge clustered around center of cells
- Identified to be due to missing bias column

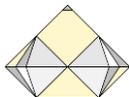
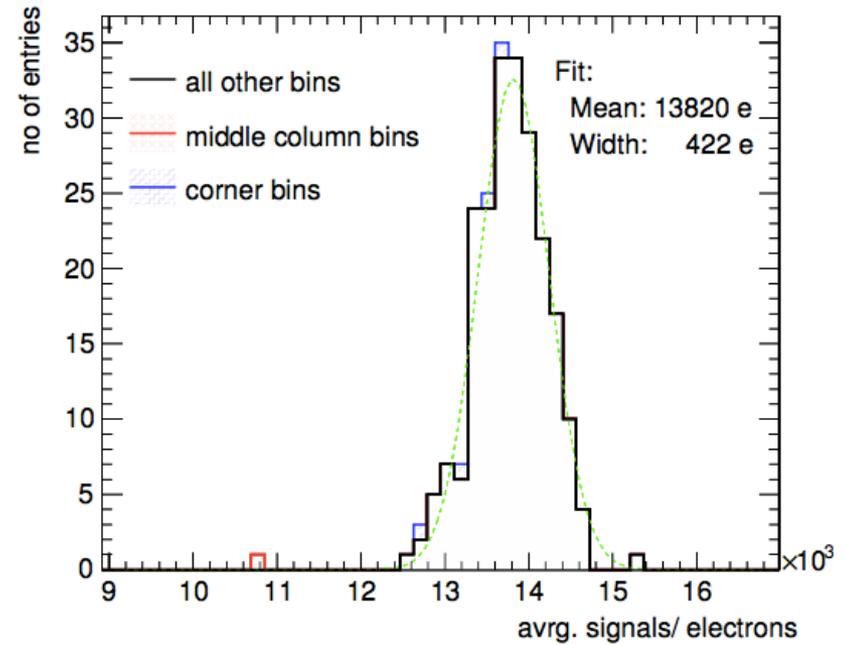
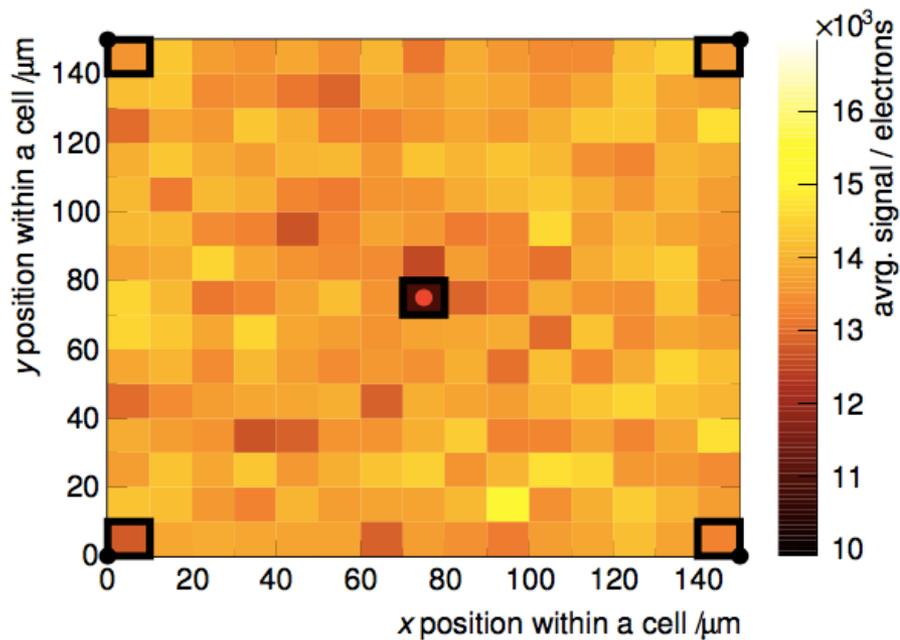


# results on charge collection

- strip part should collect full charge at 450 V
  - this expectation is confirmed
- 3D collects same charge at 5% of the voltage!
  - great confirmation of expectation
- 3D phantom collects significantly less charge
  - theory is that it collects charge only at surface, not in the bulk

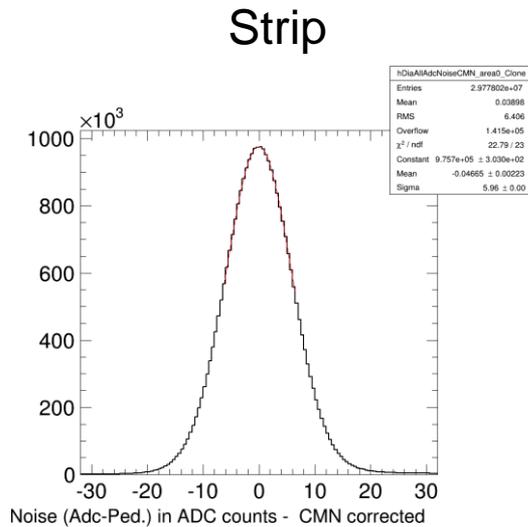


# Uniformity

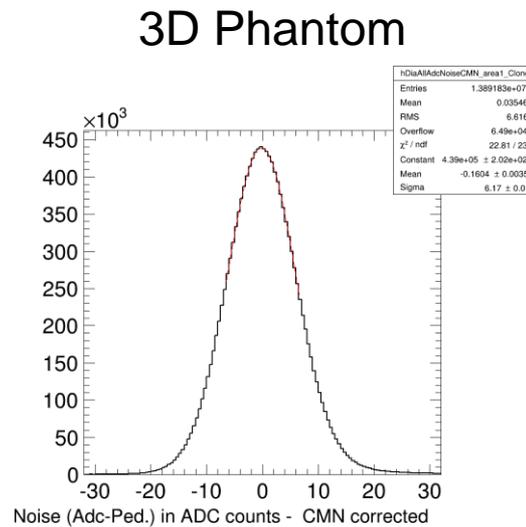


# 3D pCVD Results

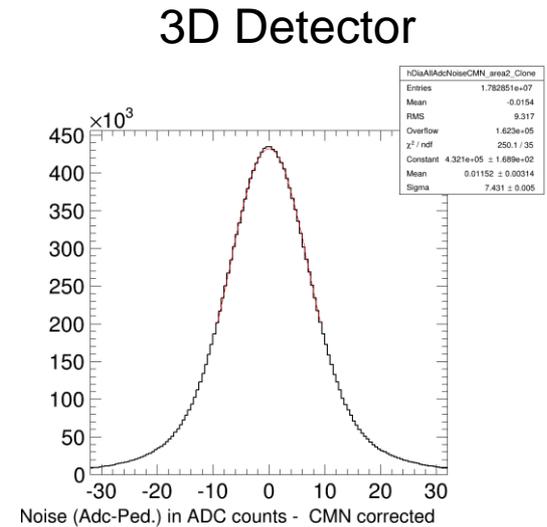
- pCVD diamond from II VI
  - Thickness 500  $\mu\text{m}$
- Noise



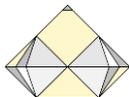
$\sigma = 5.96 \text{ ADC}$



$\sigma = 6.17 \text{ ADC}$

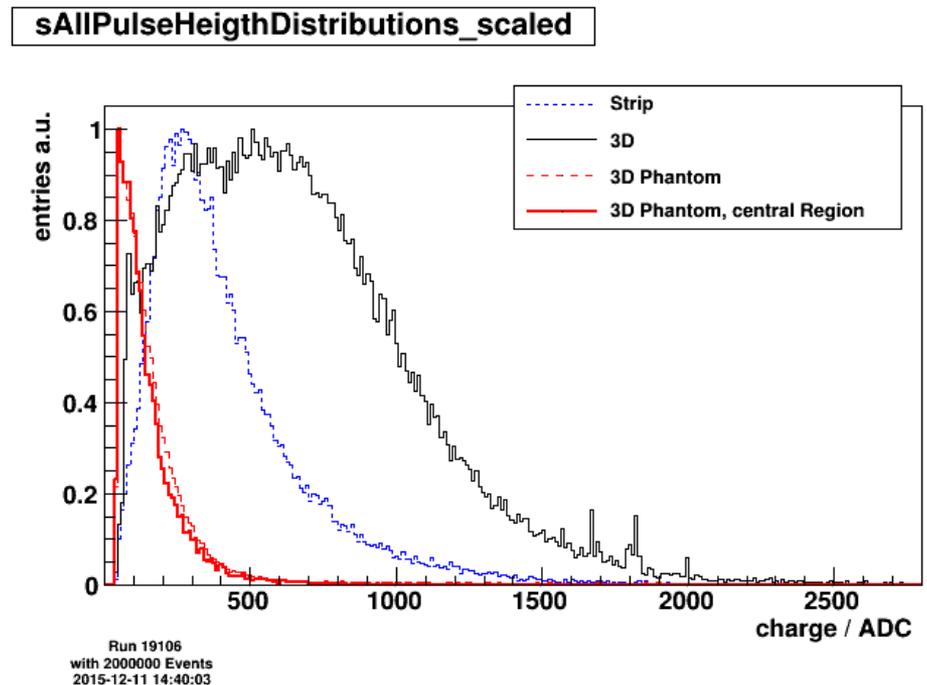


$\sigma = 7.43 \text{ ADC}$



# Charge in whole detector

- Cluster analysis:
  - strip detector: Landau
  - 3D Phantom: very low signals
  - 3D Detector: Wide distribution
    - More charge in 3D detector than within strip detector
- Region of 'working Cells' must be selected



# Final Comparison

- All Cells

- Good Cells (16 cells)

