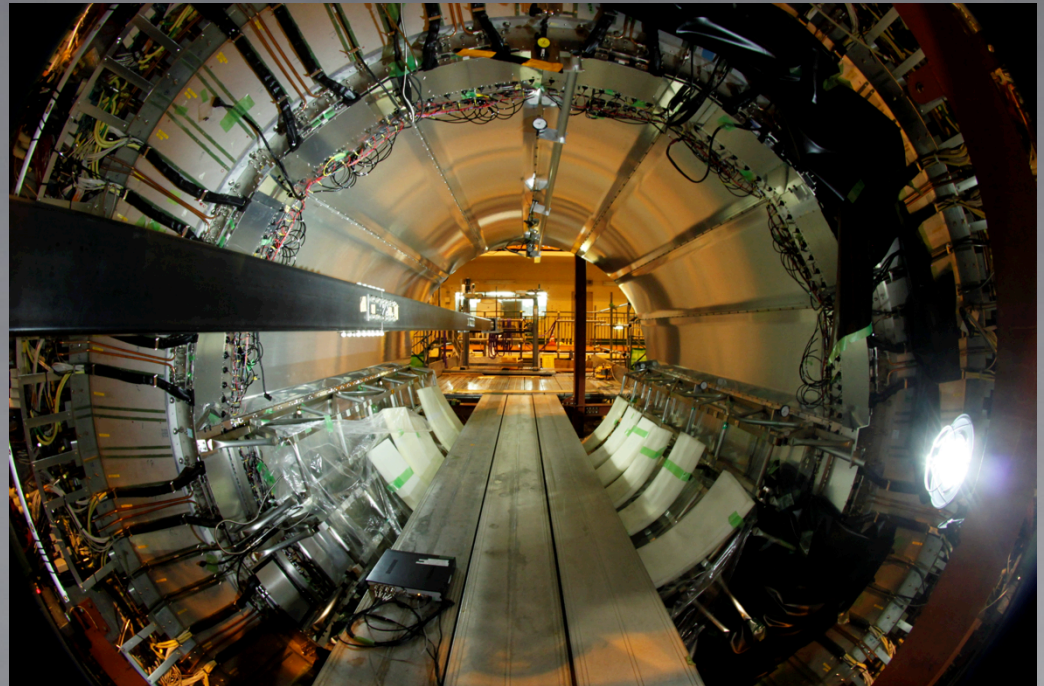




The Belle II imaging Time-of-Propagation (iTOP) Detector



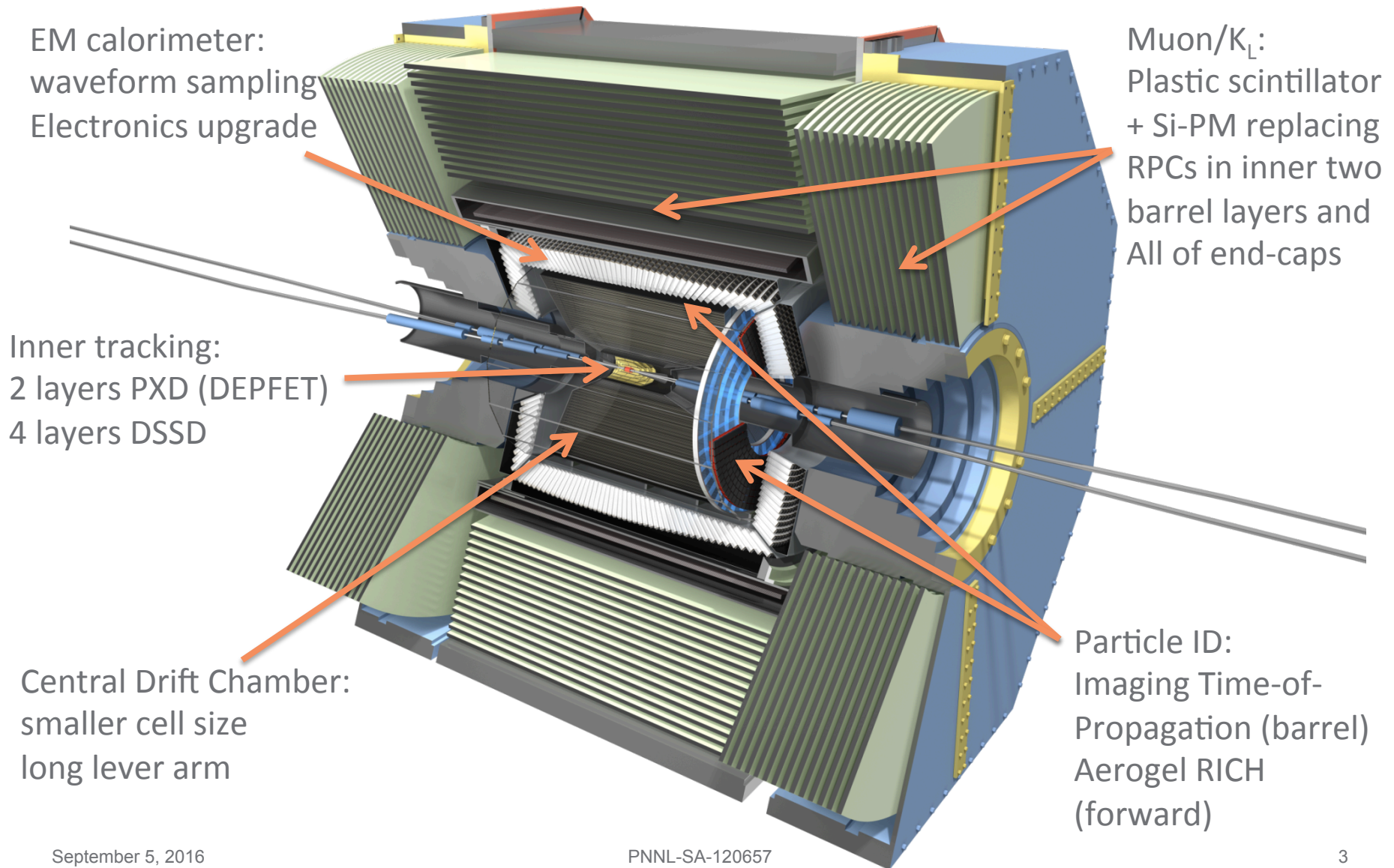
James Fast
Pacific Northwest National Laboratory

RICH 2016, 5-9 September 2016
Bled, Slovenia

Outline

- ▶ Belle II Upgrade
 - ▶ iTOP operating principle
 - ▶ Optics (**focus on this element in this presentation**)
 - ▶ Photodetectors (covered in detail by Matsuoka-san Tuesday)
 - ▶ Frontend readout electronics (element of talk by Gary Varner Friday)
 - ▶ Assembly and installation (covered in detail by Suzuki-san Friday)
 - ▶ Some preliminary cosmic ray results
-
- ▶ Also at RICH 2016:
 - ▶ Alignment (Marko Staric Tuesday)
 - ▶ Calibration (Umberto Tamponi – poster session)

Belle II detector overview

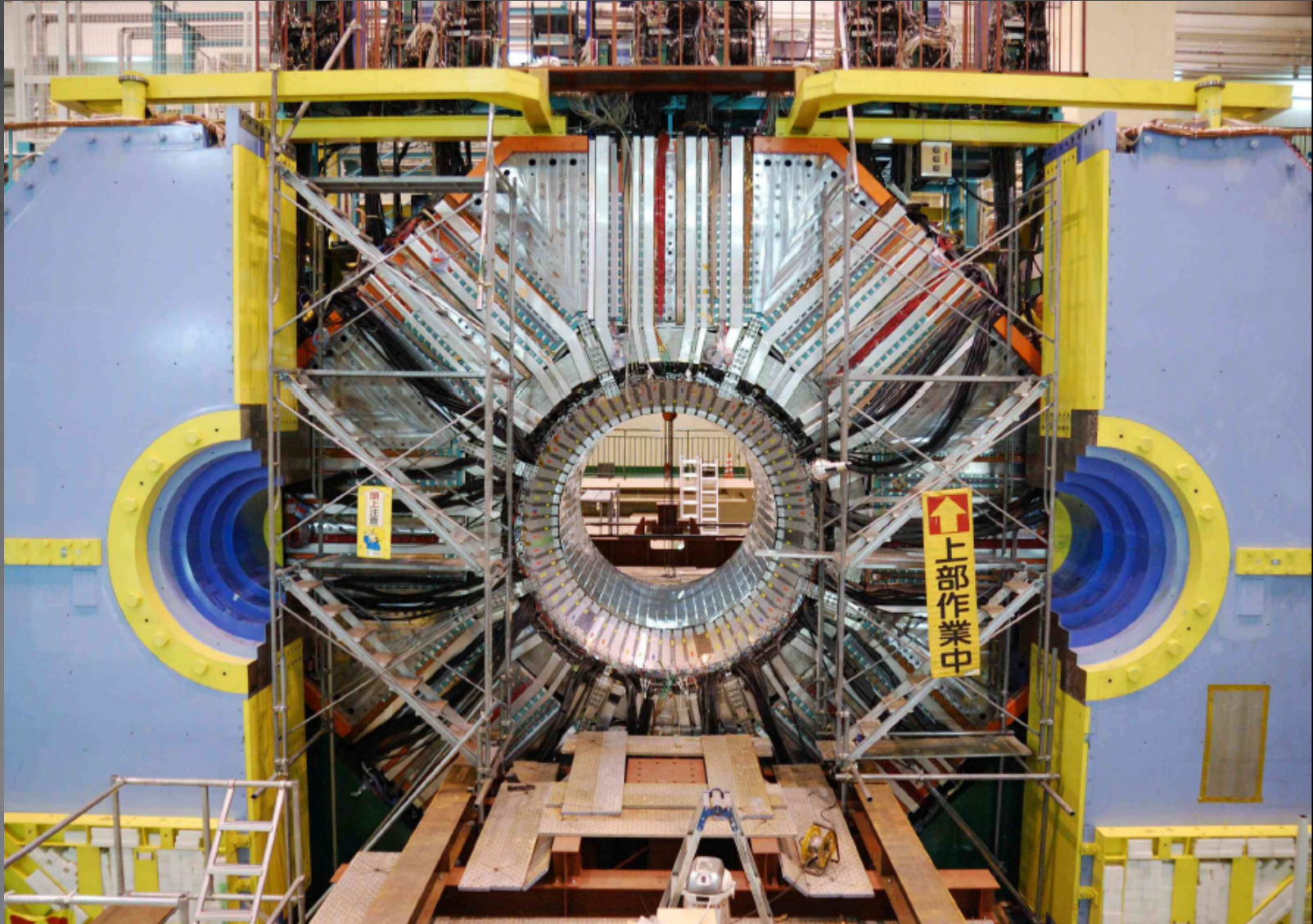


Belle detector in 2011 – ready for upgrade

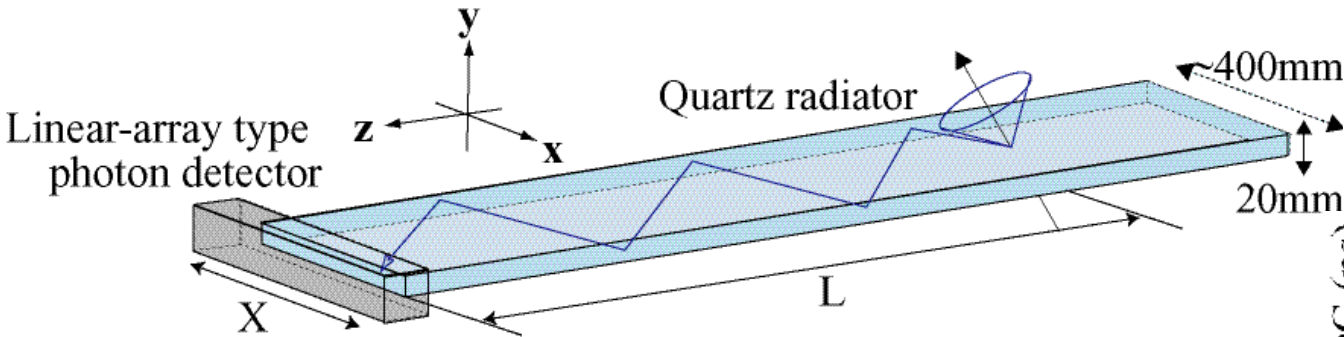


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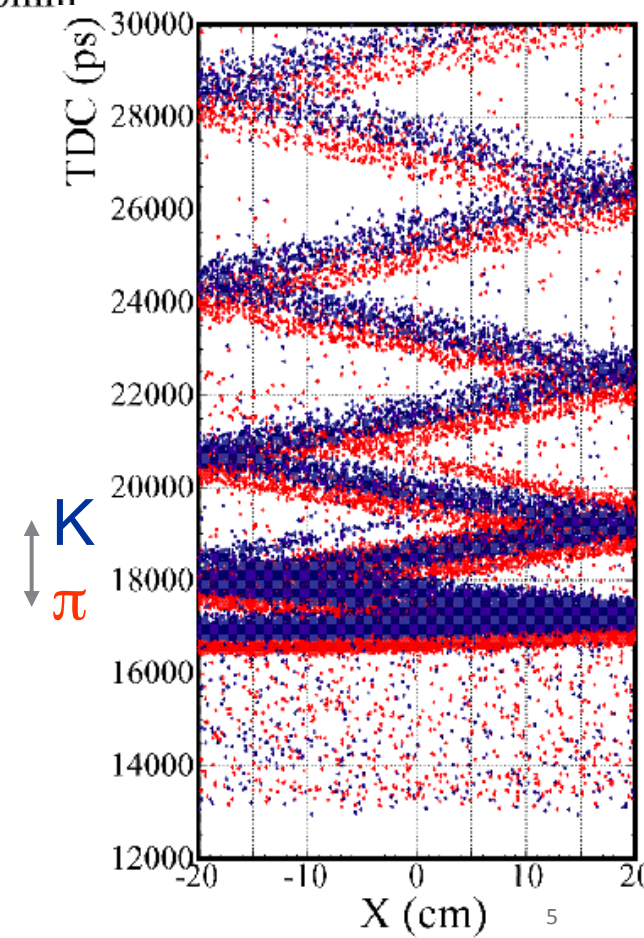
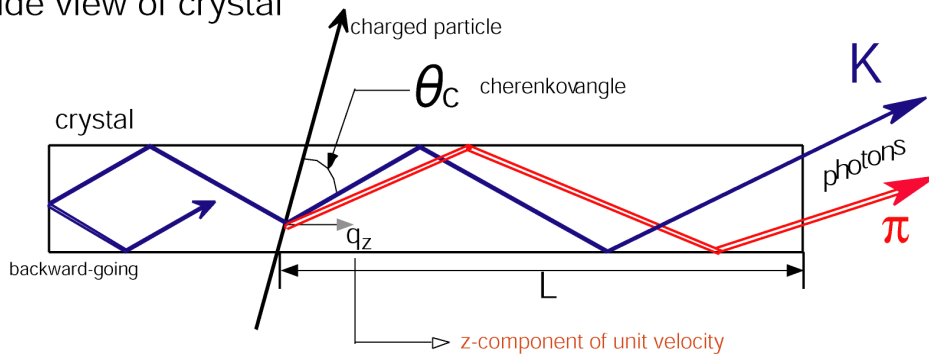


iTOP counter operating principle



Simulation
2GeV/c, $\theta=90$ deg.

Side view of crystal

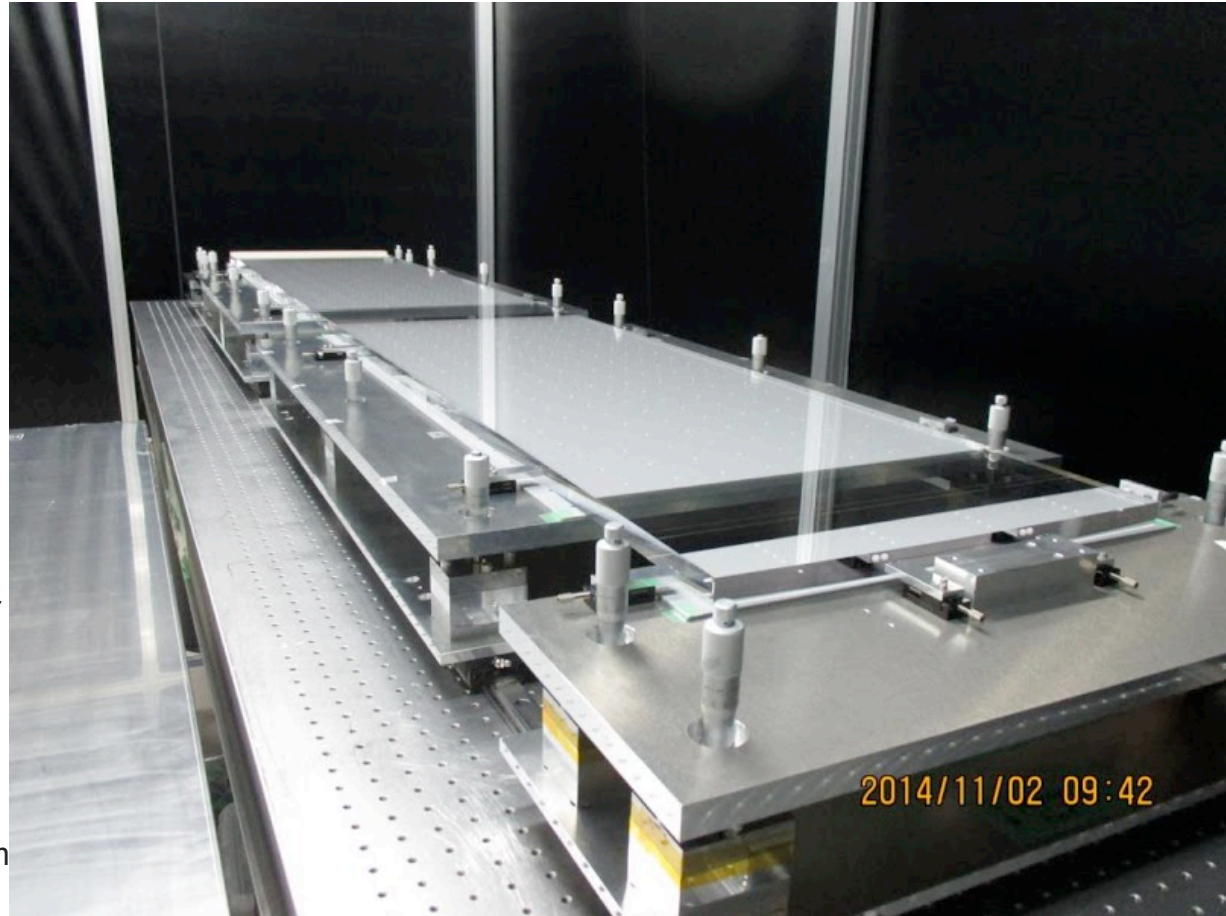


Different opening angles for the same momentum

- Measure x-y position (5 mm) of photons (**imaging**)
- Measure precise (40 ps) time of arrival of photons (**time-of-propagation**); TOF from IP works additively

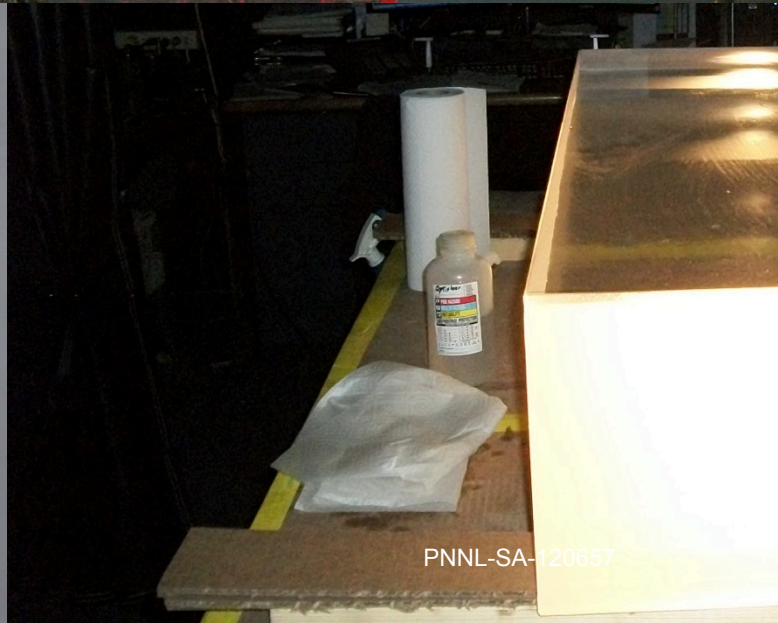
Quartz optics

- ▶ **Bars:**
1250 x 450 x 20 mm³
two bars per module
- ▶ **Mirrors:**
100 x 450 x 20 mm³
- ▶ **Prisms:**
100 mm long, 456 x 20 mm²
at bar face expanding to
456 x 50 cm² at MCP-PMTs
- ▶ **Material: Corning 7980**
 - DIN58927 class 0 material has no inclusions (inclusions ≤ 0.1 mm diameter are disregarded)
 - Grade F (or superior) material having index homogeneity of ≤ 5 ppm over the clear aperture of the blank; verified at 632.8 nm
 - Birefringence / Residual strain ≤ 1 nm/cm



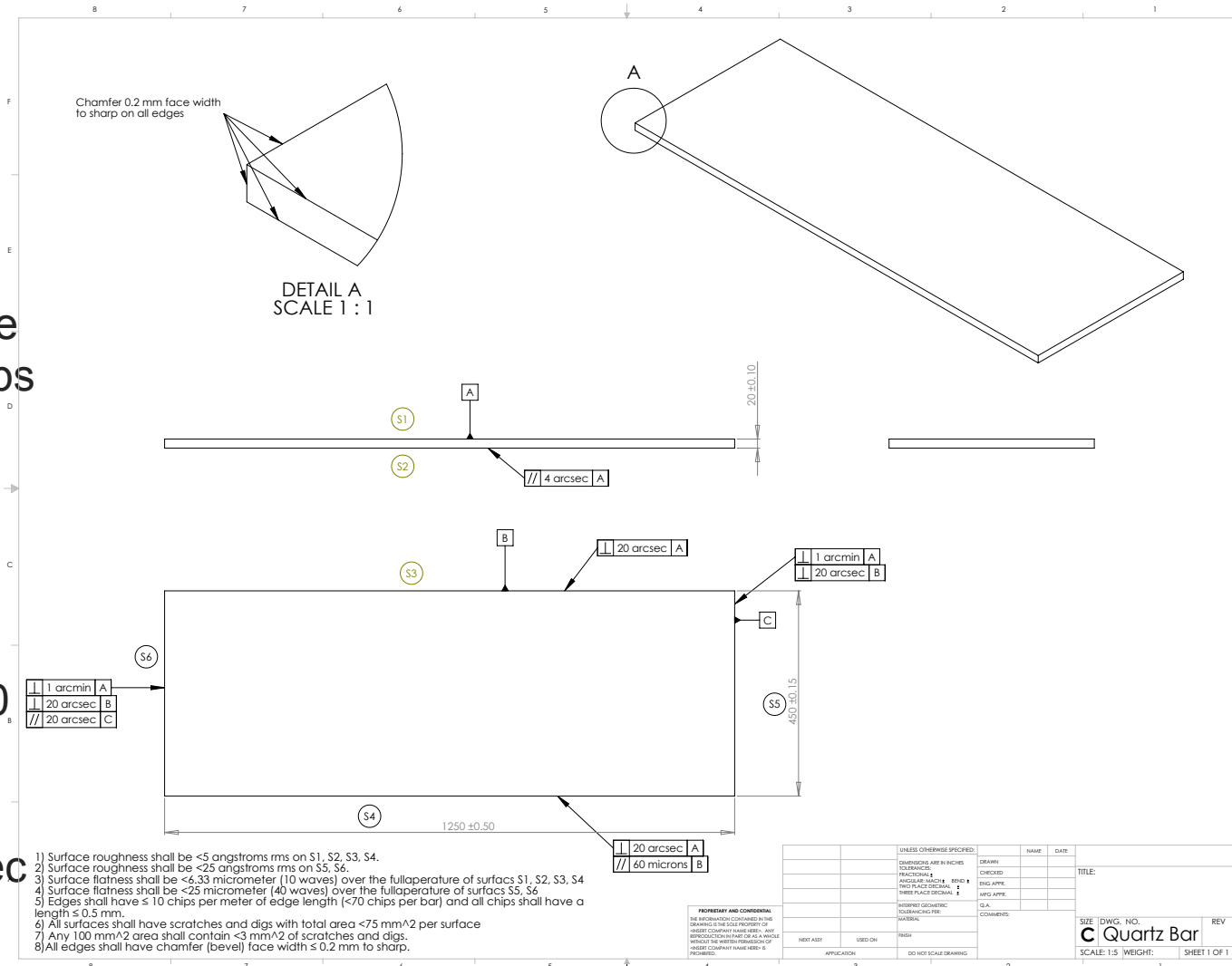
Sourced bar material direct from Corning

High quality quartz from Corning is a byproduct of the National Ignition Facility optics program

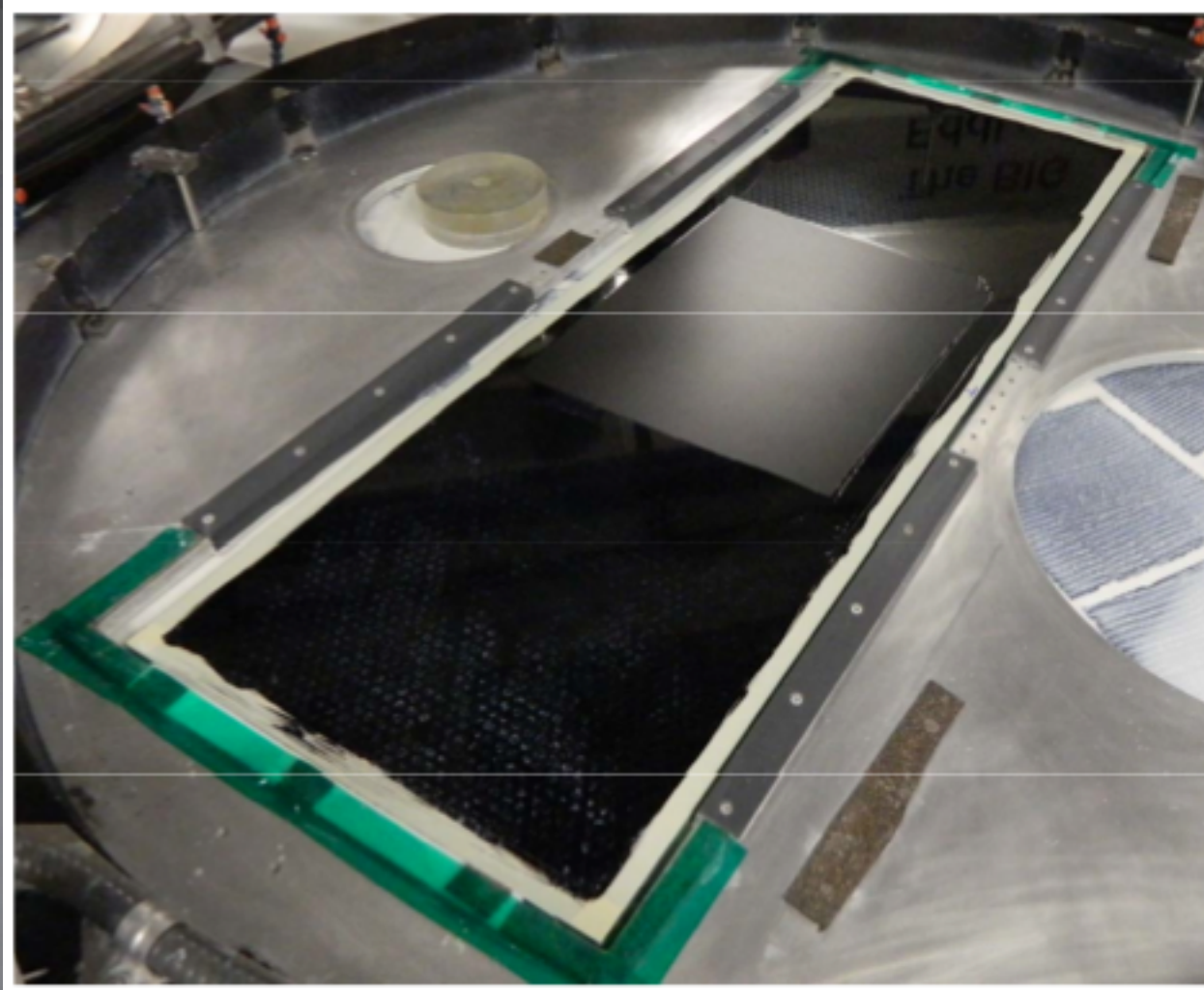


Challenging specification

- ▶ All chamfers (bevels) of edges shall have face width ≤ 0.2 mm to sharp.
- ▶ Each bar shall have total area of all chips ≤ 25 mm². Bars should have ≤ 20 chips total on all edges.
- ▶ Large surfaces flat to <6.3 microns (10 waves).
- ▶ Large surfaces parallel to <4 arcsec (24 micron runout over 1.25 meter)



First bar in process at Zygo



Finished bar in final inspection at Zygo

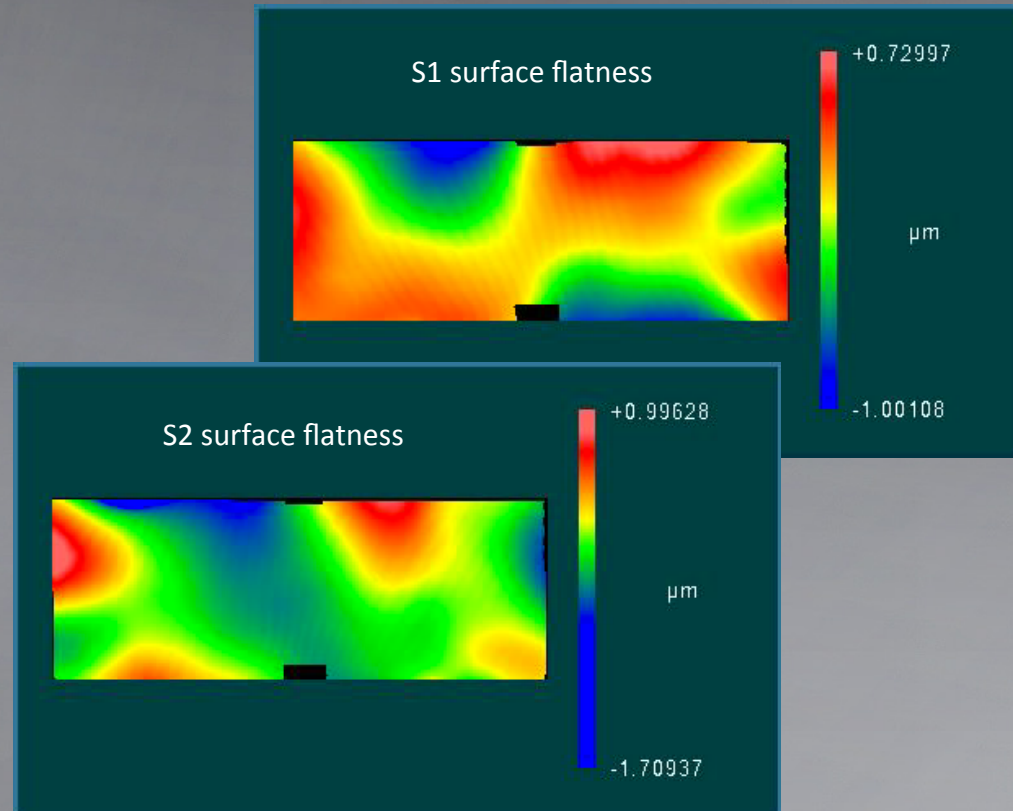
Zygo Bar



Bar production and quality

- ▶ Worked with two vendors
 - Okamoto optics failed to meet schedule and quality
 - dropped after initial preproduction prototypes
 - Zygo completed remaining parts with very high quality “just on time”
 - Proprietary shaping techniques were critical to success

Tolerance	Specification	Measurement	Pass	Fail
S1 Datum A Flatness	$\leq 6.3\mu\text{m}$	1.731	x	
S1 Local Flatness over 200mm Area	$\leq 1.8\mu\text{m}$	0.678 Max	x	
S2 Flatness	$\leq 6.3\mu\text{m}$	2.706	x	
S2 Local Flatness over 200mm Area	$\leq 1.8\mu\text{m}$	1.462 Max	x	
S3 Datum B Flatness	$\leq 6.3\mu\text{m}$	2.952	x	
S4 Flatness	$\leq 6.3\mu\text{m}$	1.472	x	
S5 Datum C Flatness	$\leq 25\mu\text{m}$	1.425	x	
S6 Flatness	$\leq 25\mu\text{m}$	2.633	x	
S1 Parallel S2	$\leq 4 \text{ arcsec}$	≤ 1.4	x	
S1 Perpendicular S3	$\leq 20 \text{ arcsec}$	≤ 5	x	
S1 Perpendicular S4	$\leq 20 \text{ arcsec}$	≤ 3	x	
S1 Perpendicular S5	$\leq 1 \text{ arcmin}$	≤ 0.083	x	
S1 Perpendicular S6	$\leq 1 \text{ arcmin}$	≤ 0.05	x	
S3 Parallel S4	$\leq 60\mu\text{m} (10 \text{ arcsec})$	$\leq 7 \text{ arc sec}$	x	
S3 Perpendicular S5	$\leq 20 \text{ arcsec}$	≤ 5	x	
S3 Perpendicular S6	$\leq 20 \text{ arcsec}$	≤ 5	x	
S5 Parallel S6	$\leq 20 \text{ arcsec}$	≤ 10	x	
Surface Roughness S1	$\leq 5 \text{ \AA rms}$	3.064	x	
Surface Roughness S2	$\leq 5 \text{ \AA rms}$	3.045	x	
Surface Roughness S3	$\leq 5 \text{ \AA rms}$	4.035	x	
Surface Roughness S4	$\leq 5 \text{ \AA rms}$	3.127	x	
Surface Roughness S5	$\leq 25 \text{ \AA rms}$	13.887	x	
Surface Roughness S6	$\leq 25 \text{ \AA rms}$	16.991	x	
Length	$1250 \pm 0.50\text{mm}$	1250.37	x	
Width	450 ± 0.15	450.08	x	
Thickness	20 ± 0.10	20.09	x	



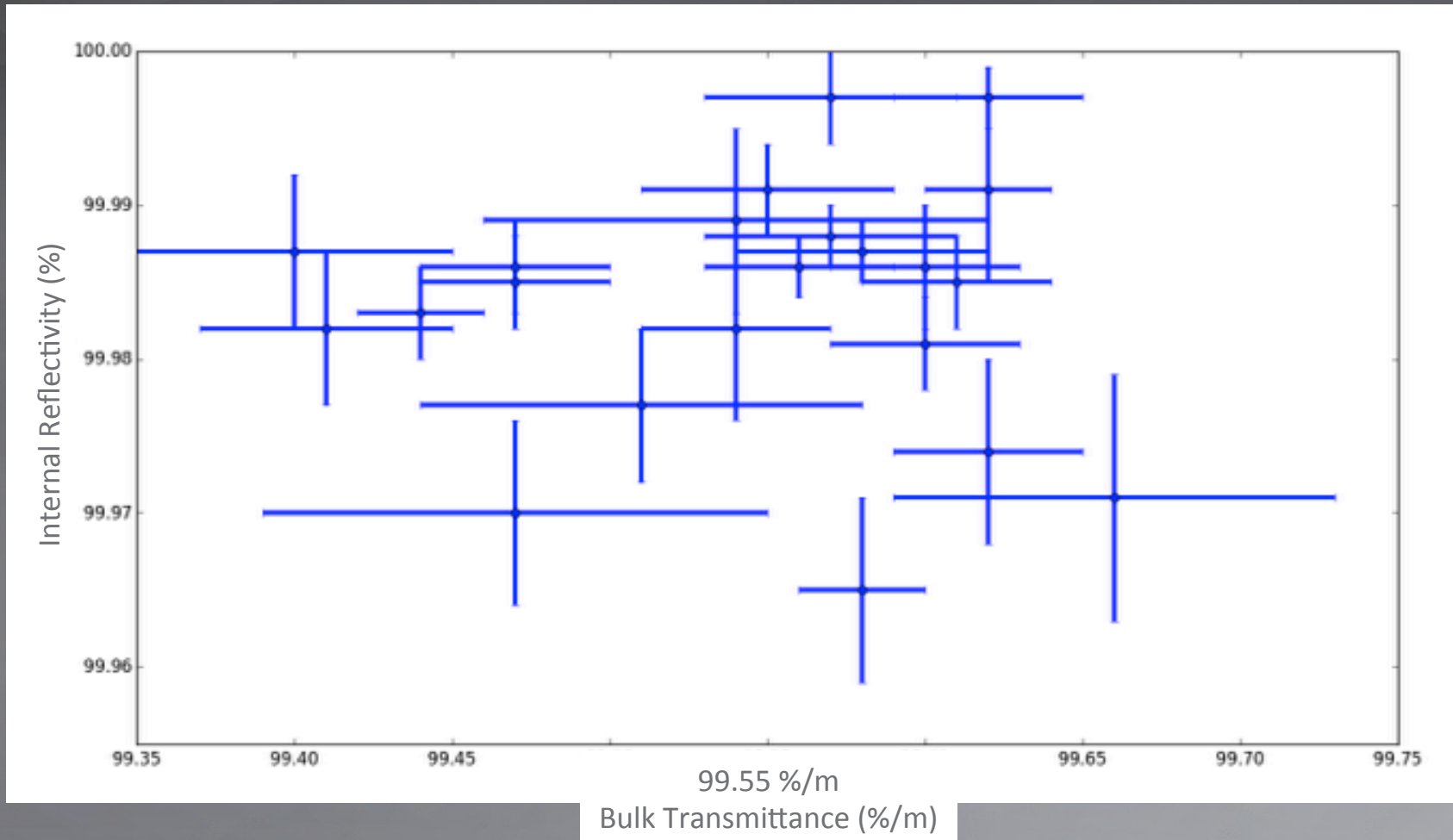


Bar transmission/reflectivity summary

Laser wavelength: 405 nm

Avg. Bulk Transmission: (99.55 ± 0.07) %/m

Avg. Internal Reflectivity: (99.984 ± 0.008) %





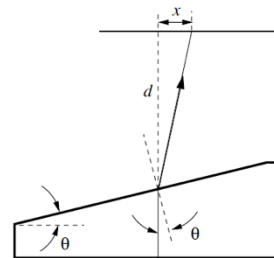
Prism production

- ▶ Zygo made all production prisms
 - All were of high quality, meeting all specifications



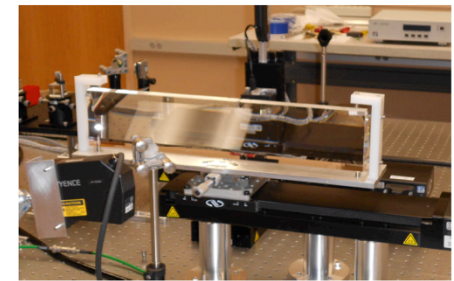
Acceptance testing of prisms and mirrors performed at U. Cincinnati

Angle of tilted face. Specification: 18.07 ± 0.04 deg. (± 144 arcsecs)



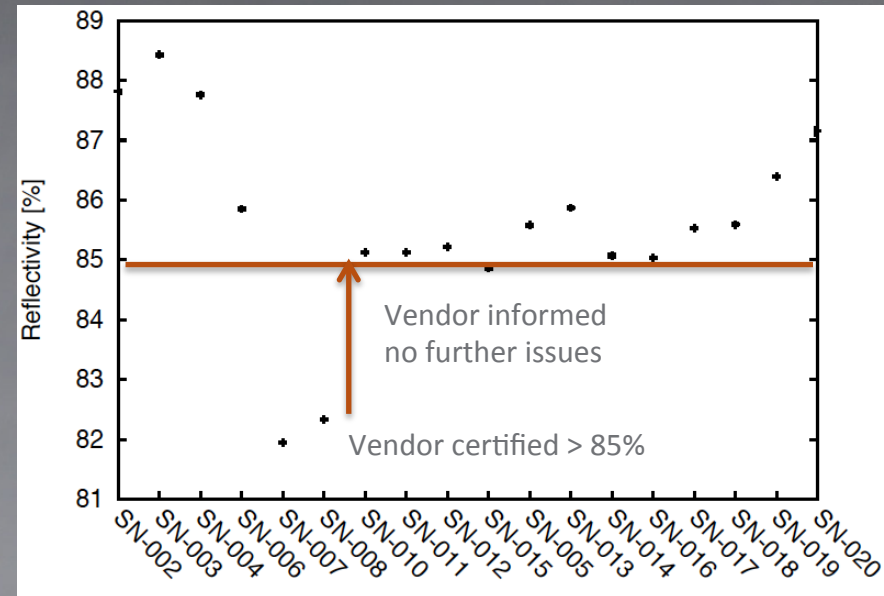
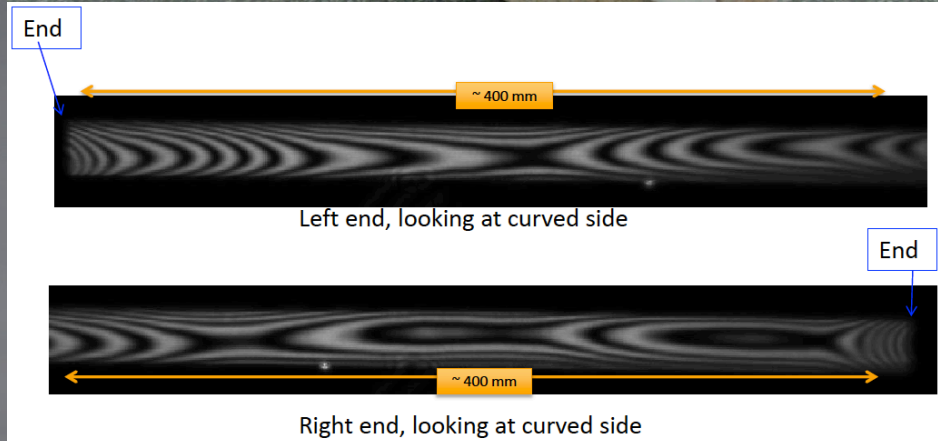
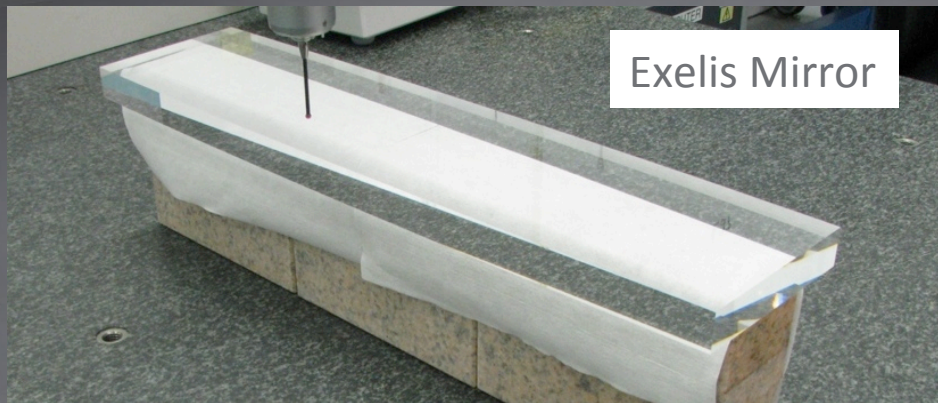
*laser incident
normal to front
face of prism*

$$\theta = \tan^{-1} \left[\frac{\alpha}{n_{qtz} \sqrt{1 + \alpha^2} - 1} \right] \quad \text{for } \alpha \equiv \frac{x}{d}$$



Mirror production

- ▶ All mirrors were made by Exelis (formerly ITT)
 - High-end vendor for satellite optics – very high QA/QC standards
 - Very responsive to quality issues – no recurrences once notified of issues



Module production process



Optics: alignment, gluing, curing and aging (~2 weeks).



Enclosure: gluing CCDs and LEDs, integrating fiber mounts.



QBB: strong back flattening, button & enclosure gluing.



Put on a cart. PMT and front-end integration, performance check.



QBB assembly and gas sealing.



Move optics to QBB using the "lifting jig".

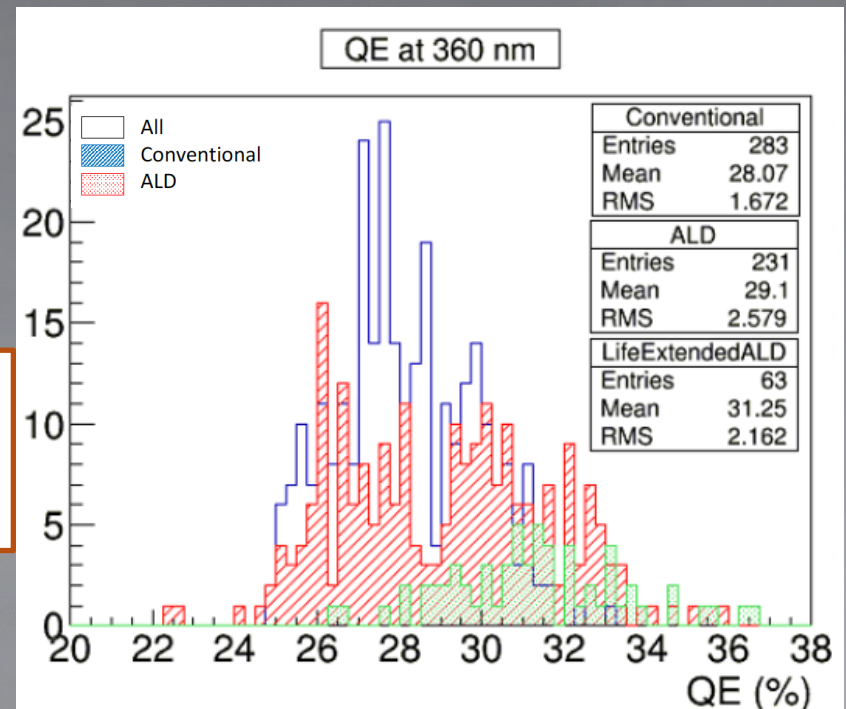
Photodetectors: Hamamatsu MCP-PMTs

- ▶ Developed over >5 year R&D collaboration with Nagoya University
- ▶ >2 years production cycle to supply Belle II with 512 + spares
 - Midway through ALD technique was adopted in production by HPK
 - Lifetime extended from 0.3-1.7 C/cm² (~20 ab⁻¹ exposure) to >2.5 C/cm²
- ▶ Tubes with low QE, high gain variation or other issues returned to HPK

R-10754: 4 x 4 anodes
27.6 x 27.6 mm²
23.0 x 23.0 mm² active

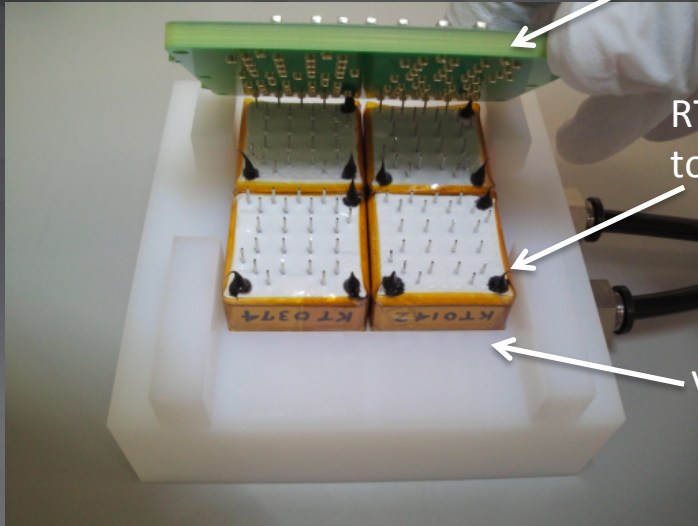


QE Requirements:
>24% at peak λ
>28% average
over all devices



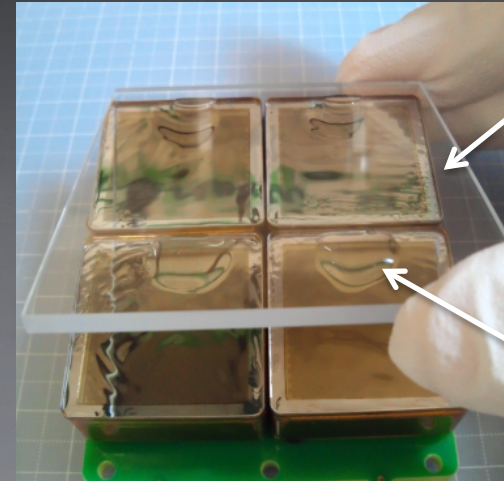
MCP-PMT modules

Front board (signal/HV routing, HV filtering)



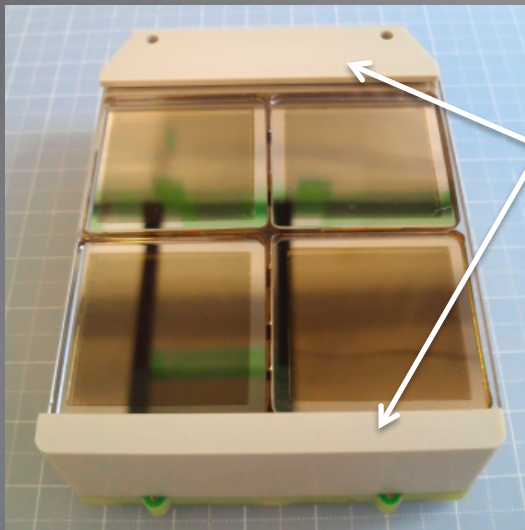
RTV to fix MCP-PMTs to front boards

Vacuum chuck

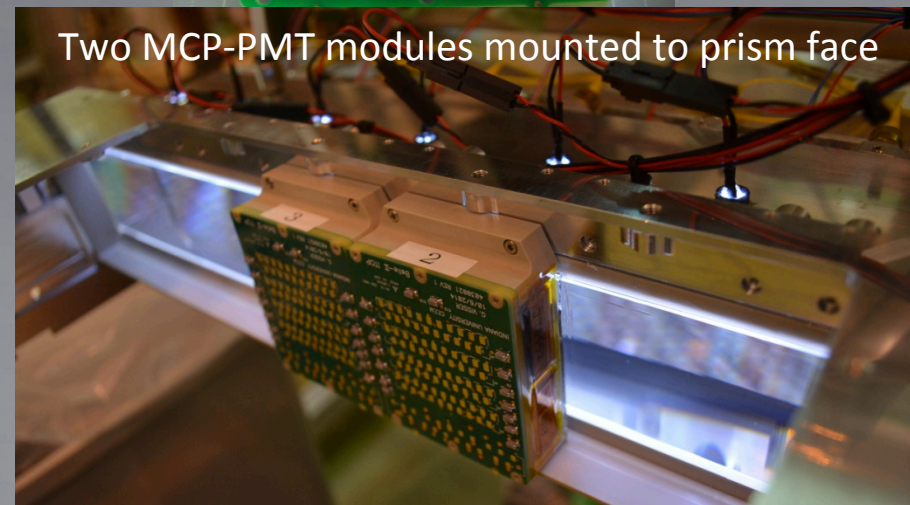


340 nm wavelength filter

Optically matched silicon cast in place



PEEK parts precisely locate wavelength filter relative to front board

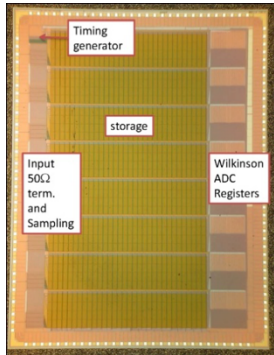


Two MCP-PMT modules mounted to prism face

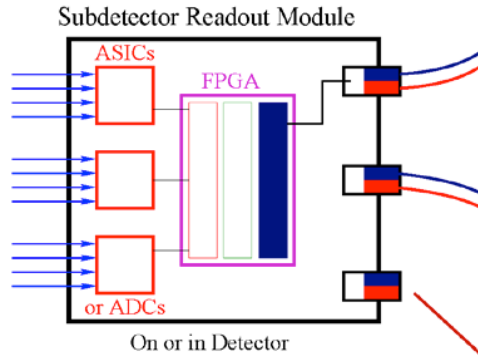
Removable optical coupling is made using a soft cast silicone cookie with a drop of optical oil to make a "bubble free" contact

Frontend readout electronics

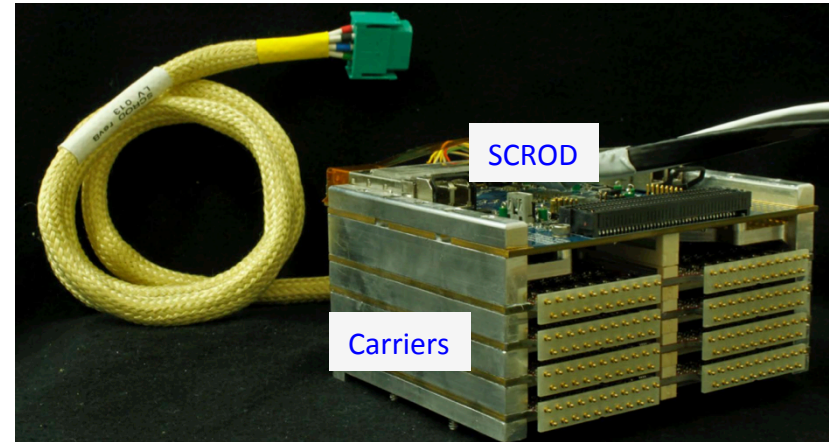
8k channel waveform
sampling ASIC



Carrier boards:
4 ASICs + Xilinx FPGA

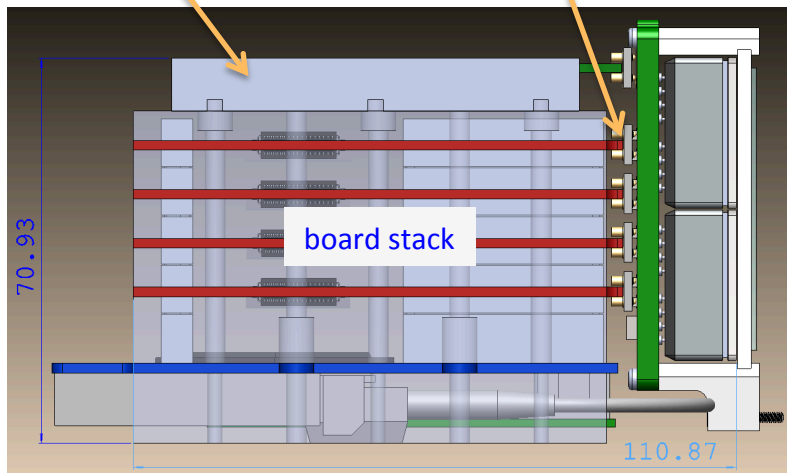


Board stack: 3 Carriers + SCROD
SCROD: master FPGA, fiber transceivers, clock, power

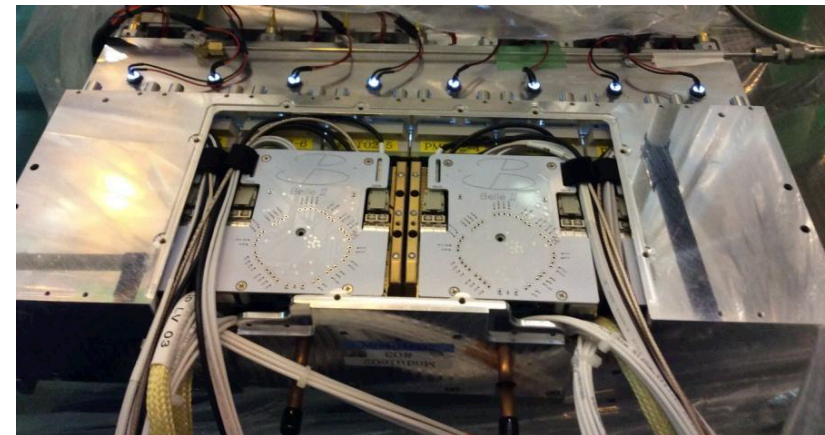


HV board (MCP-PMT power)

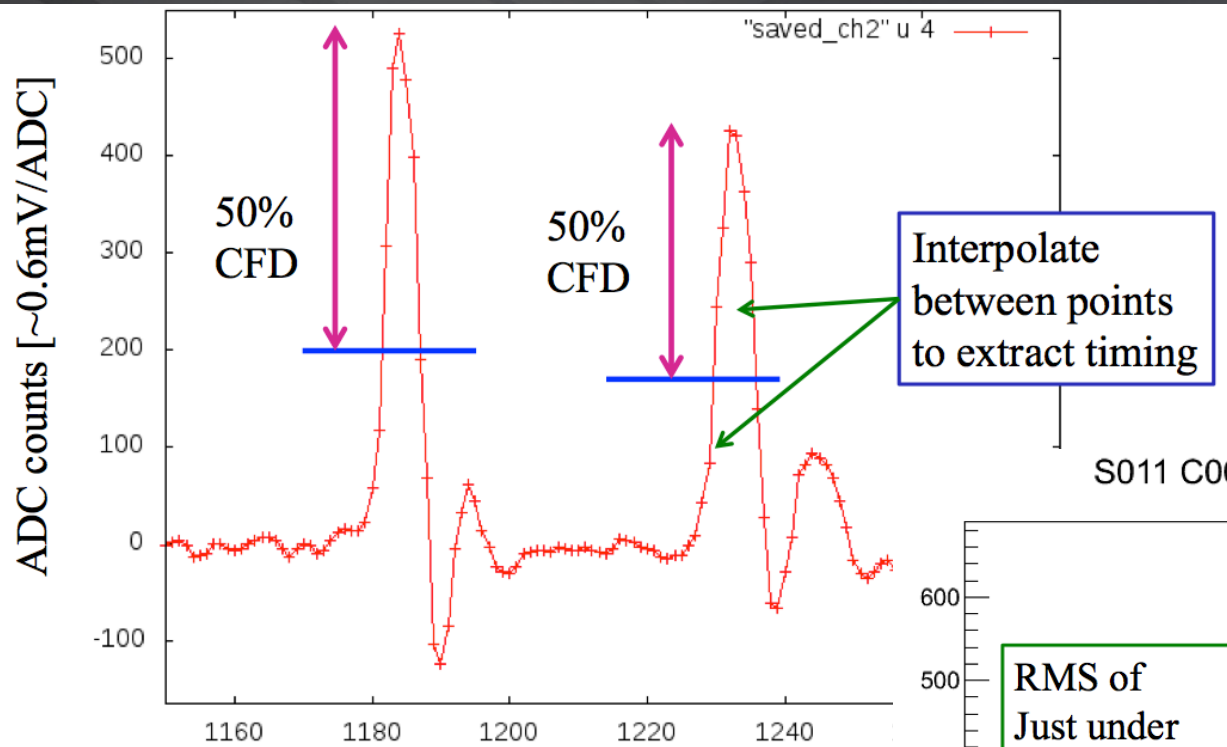
POGO pin connections to
MCP-PMT modules



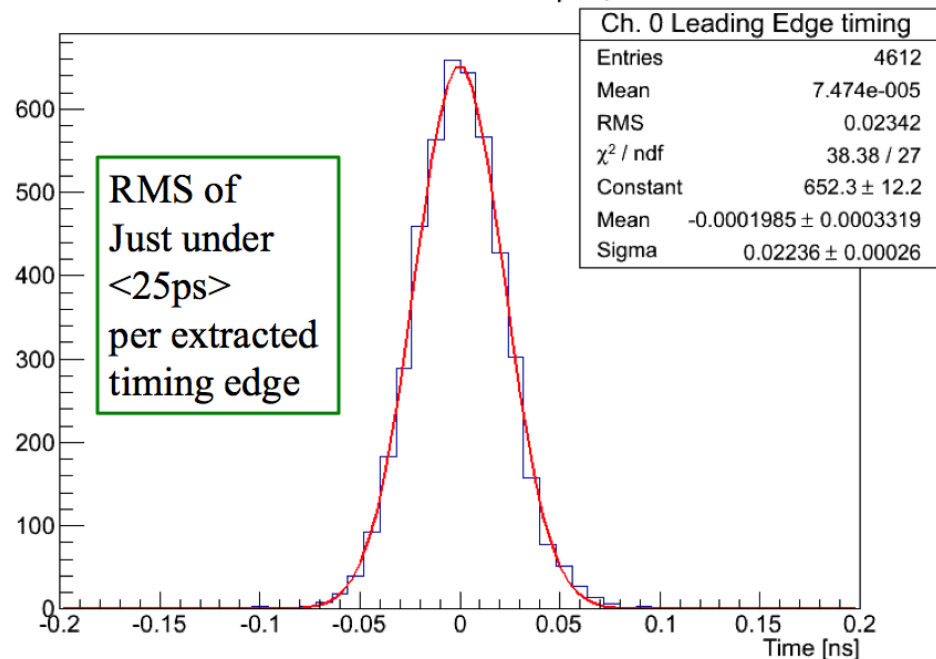
Four board stacks service each iTOP module



Fast pulse timing verification



S011 C001 A0 Ch0 -- Slip 7, FB=111

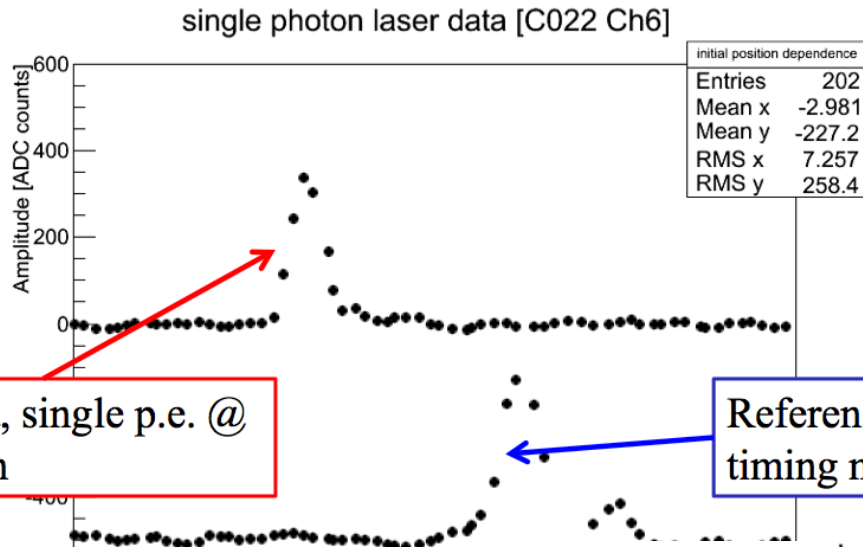


Single photon signal timing



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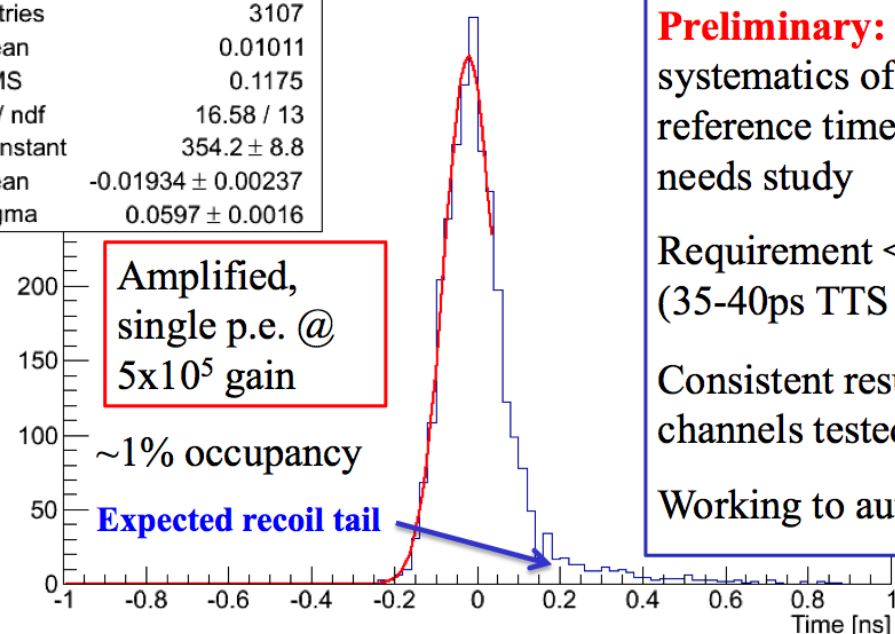


Amplified, single p.e. @
 5×10^5 gain

Reference
timing marker

single photon laser data ASIC 1, ch 5

final Laser photon timing	
Entries	3107
Mean	0.01011
RMS	0.1175
χ^2 / ndf	16.58 / 13
Constant	354.2 ± 8.8
Mean	-0.01934 ± 0.00237
Sigma	0.0597 ± 0.0016



Amplified,
single p.e. @
 5×10^5 gain

~1% occupancy
Expected recoil tail

Preliminary:
systematics of using
reference time marker
needs study

Requirement <100ps
(35-40ps TTS included)

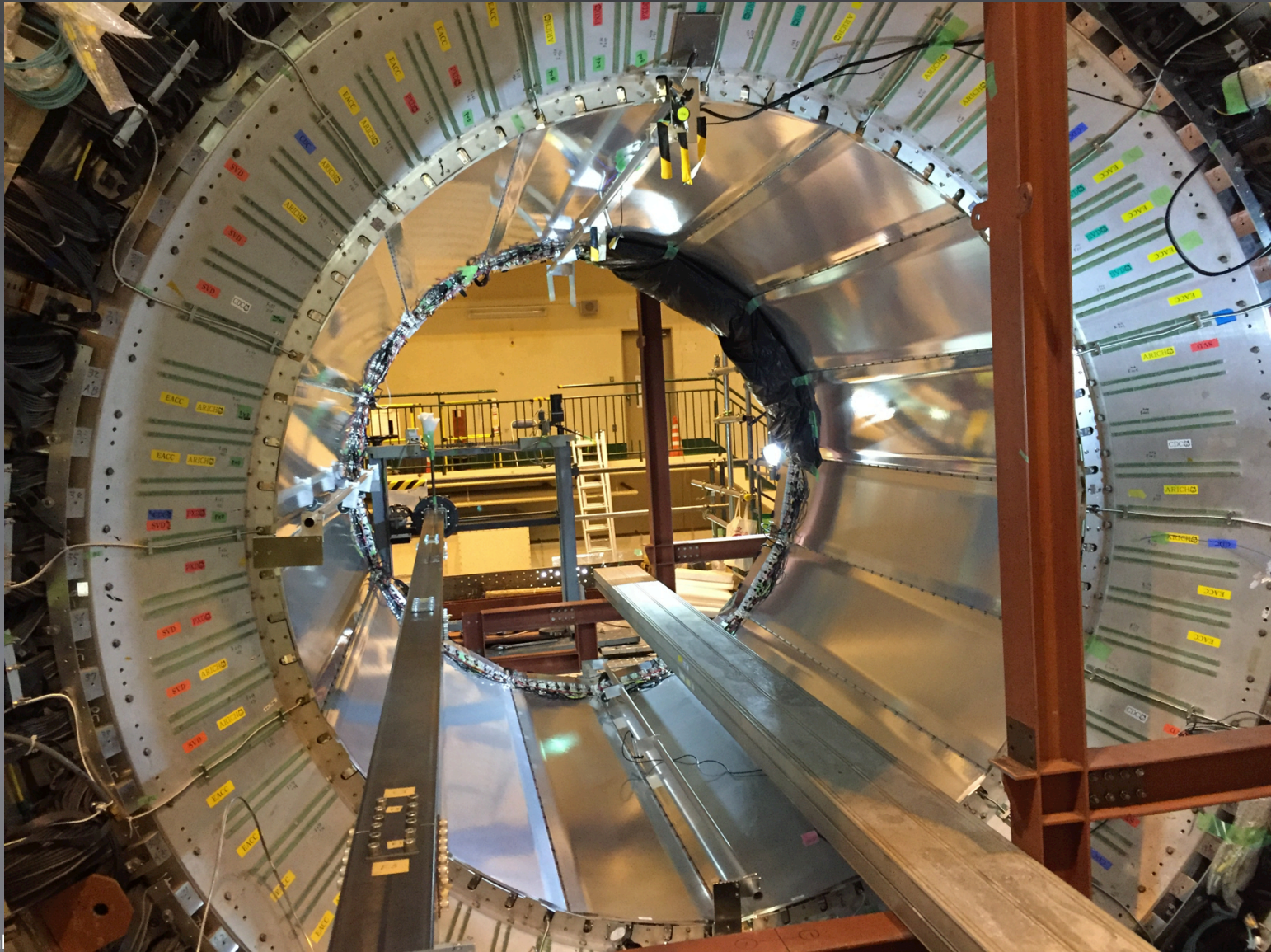
Consistent results in
channels tested

Working to automate

Installation



Installation completed...

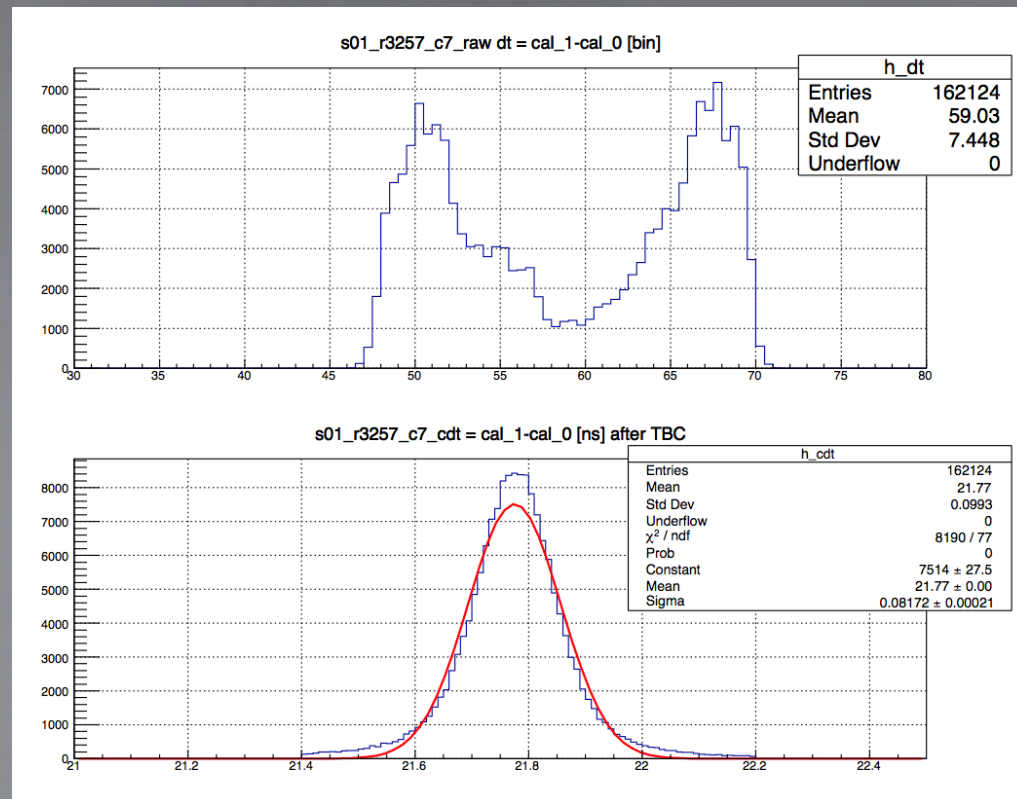
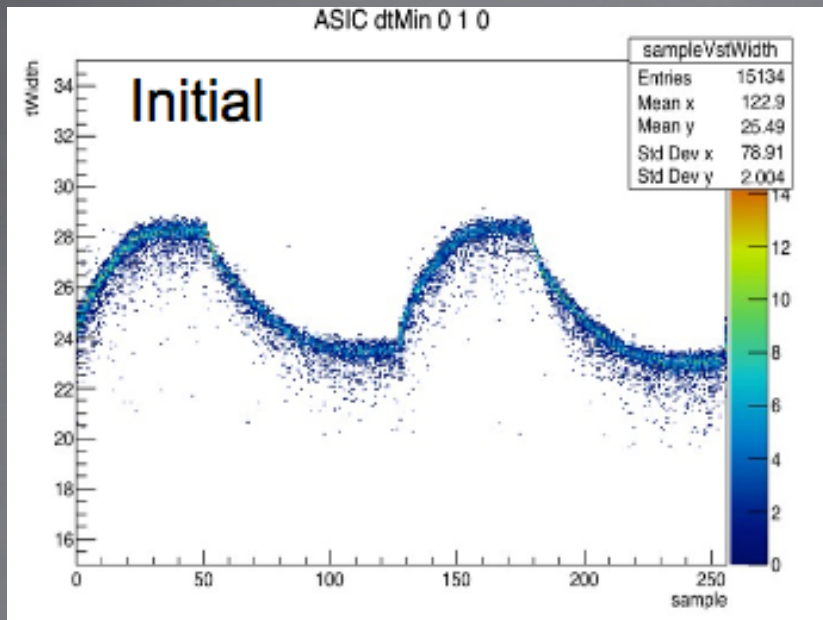


...but much left to be done

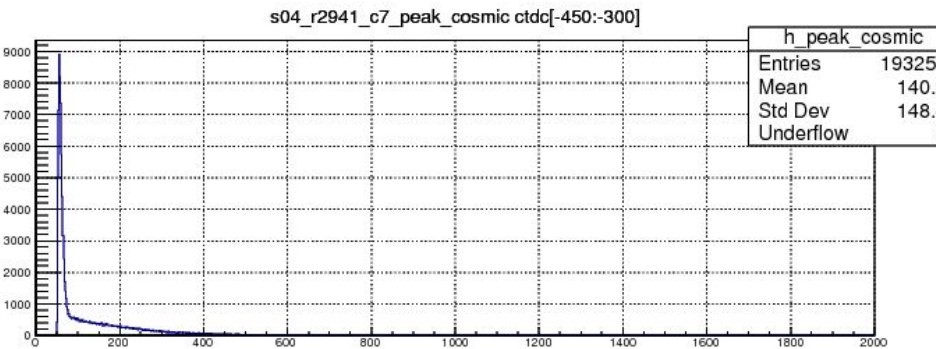
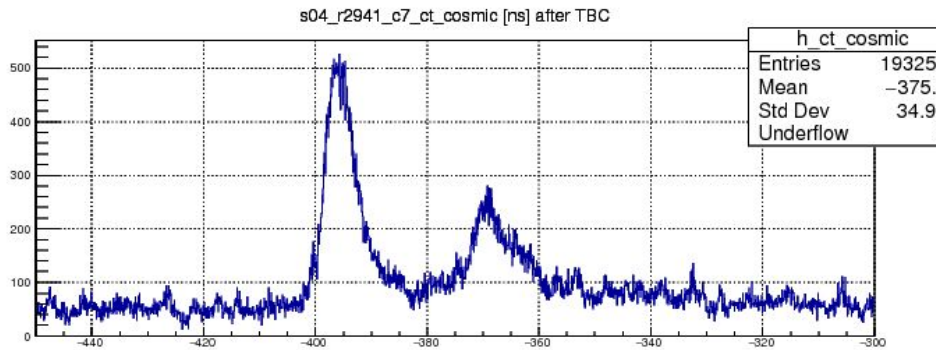
- ▶ Extensive post installation tests
 - Laser, cosmic ray muon
 - Have until October 10 to validate everything is OK before CDC is installed
- ▶ Still work to do on firmware
 - Feature extraction, on-the-fly pedestals
- ▶ Calibration, gain, efficiency
 - Sample time calibration essential to achieve required timing performance
- ▶ Get ready for physics
 - Does the data we see match, in detail, the simulations?
 - We need tracking and alignment to do this analysis
 - Tune Monte Carlo response to match data
 - Ideally we want to understand the physics/optics leading to differences and correct at a fundamental (optics/physics) level rather than using ad-hoc empirical “fudge factors”

Time base correction

- ▶ ASIC uses a delay line so each “time” increment depends on the chemistry of that particular region of that particular ASIC
- ▶ Every “time interval” (127 per ASIC, 8k total) must be calibrated
 - Currently achieving 70-85 ps double-pulse resolution, so ~50-60 ps single hit
 - Up to 100 ps is fine for physics

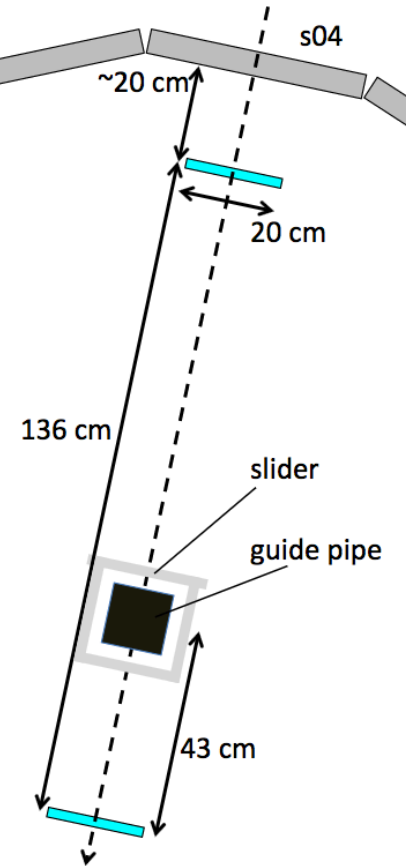


In situ cosmic ray tests – reasonable results



viewed from the forward (Oho) side

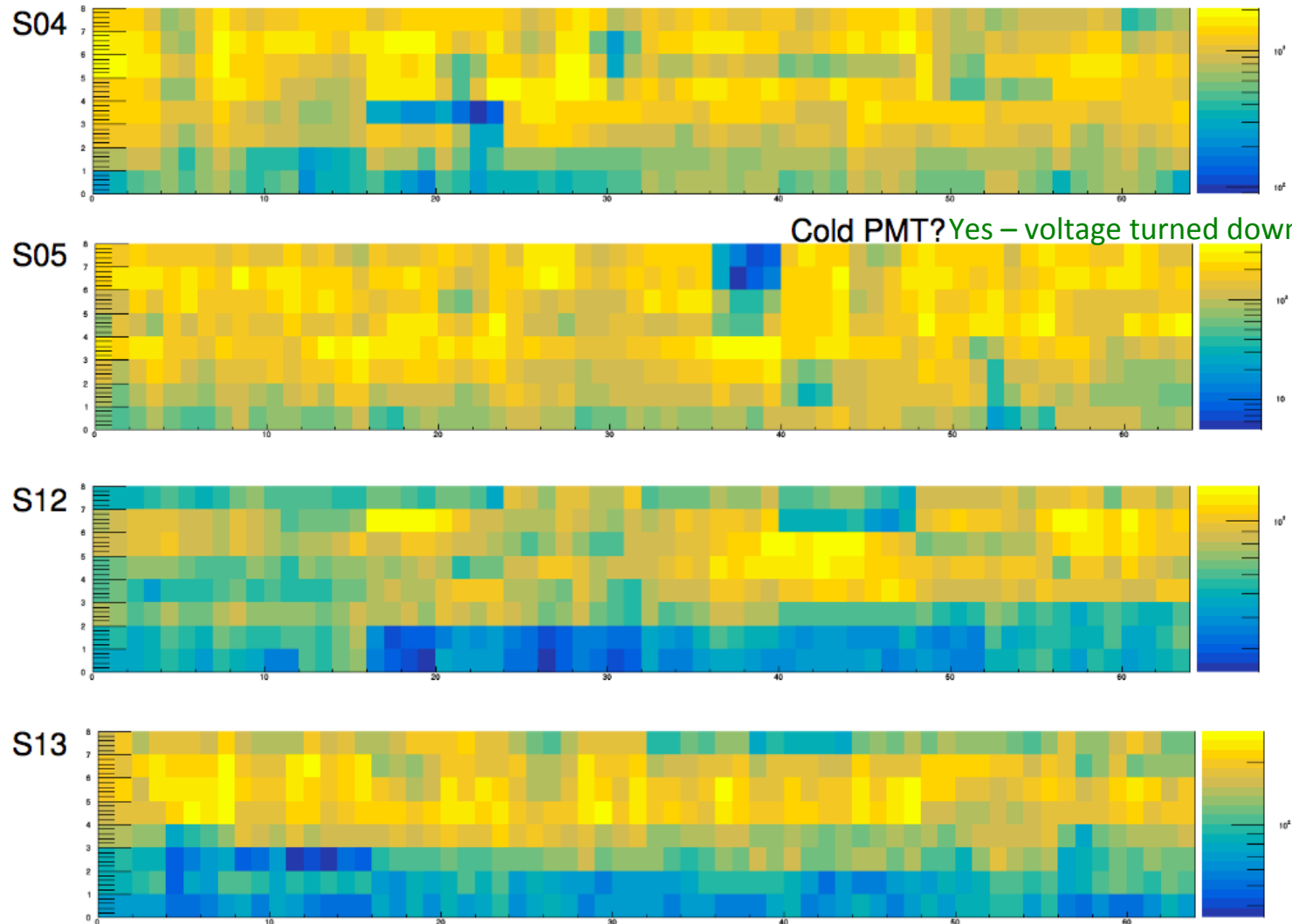
$z \sim 0 \pm 10$ cm



Hit maps from *in-situ* cosmic ray tests

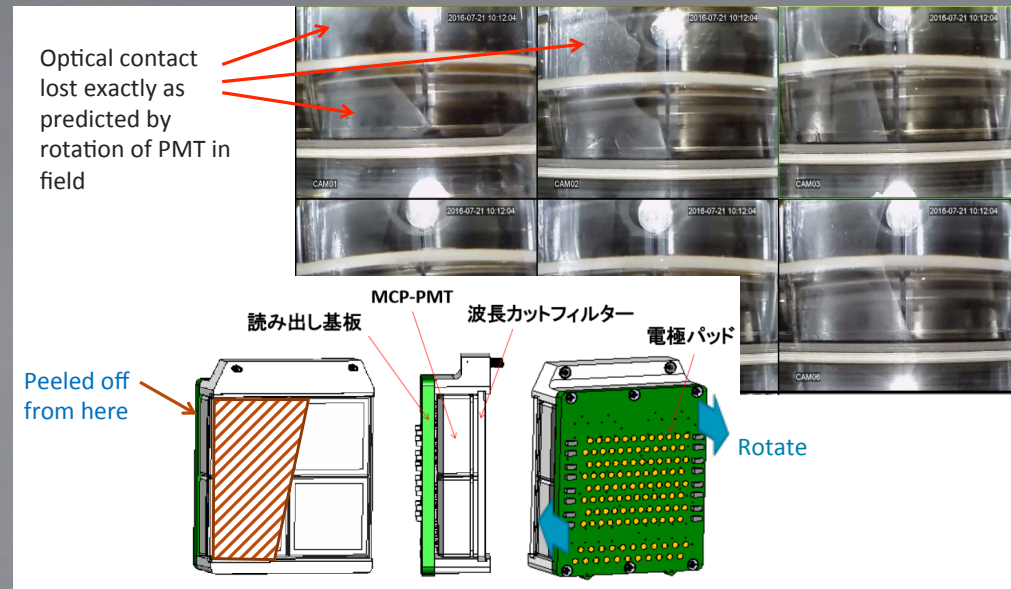
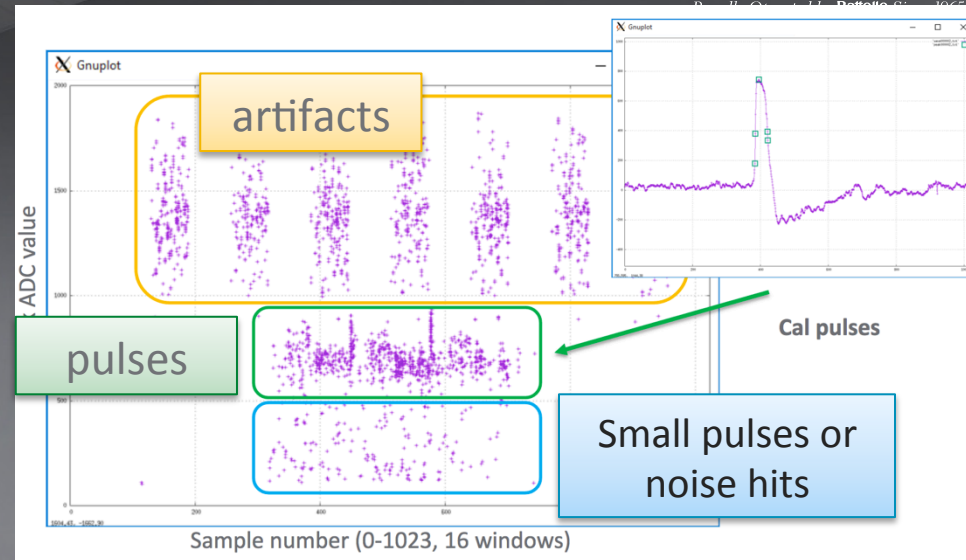


Direct hitmap



Some of the remaining issues

- ▶ DAQ Integration still not where we need it to be
 - iTOP firmware is just reaching point where we can use feature extraction and ROI modes
 - Full DAQ integration being done in parallel with commissioning
 - Still have many “features” in data
- ▶ MCP-PMT materials are more magnetic than expected
 - Large torque in B-field is breaking optical coupling to prism and electrical contacts
 - Repairs (shimming) underway, but no time to do long-term stability tests



- ▶ Belle-II Detector upgrade is underway to provide improved performance at x40 luminosity; iTOP provides the essential particle identification in the barrel region needed to carry out the physics
- ▶ iTOP is fully assembled and installed; undergoing commissioning
 - Optics, MCP-PMTs and readout all met specifications
 - Integration went well; mechanics are sound; no installation issues
 - Much remains to do on system-level integration/test/commissioning
- ▶ SuperKEKB Phase 1 commissioning was completed in 2016
 - “first physics” expected in 2018 - so we have some time to sort out issues

