## Search for double beta processes in <sup>106</sup>Cd and <sup>116</sup>Cd with enriched <sup>106</sup>CdWO<sub>4</sub> and <sup>116</sup>CdWO<sub>4</sub> crystal scintillators

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Double beta decay:  $(A,Z) \rightarrow (A,Z\pm 2)$ 

 $\begin{array}{ll} \mbox{Allowed in SM:} \\ (A,Z) \rightarrow (A,Z+2) + 2e^- + 2v_e & - \mbox{two-neutrino } 2\beta^- \mbox{decay} & \textcircled{O} & \textcircled{O} & \swarrow \\ \hline \mbox{Forbidden in SM, } \Delta L = 2: \\ (A,Z) \rightarrow (A,Z+2) + 2e^- & - \mbox{neutrinoless } 2\beta^- \mbox{decay} & \textcircled{O} & \textcircled{O} & \swarrow \\ \hline \mbox{-} - 2\beta^- 0v \mbox{decay with Majoron emission} \end{array}$ 

 $2\beta^{+}/\epsilon\beta^{+}/2\epsilon$  processes, decays to excited states, different Majorons ...

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2β0v requires: v_e = -v_e (Majorana particle)
m(v_e)≠0 (or right-handed admixtures, ...)
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Many extensions of the SM predict  $m(v_e) \neq 0$  and, as a result,  $2\beta 0v$  processes. Experimental observation of this exotic phenomenon would be an unambiguous signal of new physics which lies beyond the SM.



 $\beta^-$ ,  $\beta^+$  energetically forbidden  $2\beta^-$ ,  $2\beta^+$  allowed



 $e_1+e_2$  energy spectra in different  $2\beta$  modes

#### Status of experimental investigations of $2\beta$ decay

<b>2</b> β⁻	<b>2</b> β+/εβ+/2ε
35 candidates	34 candidates
Nat. abundances δ ~ (5-10-100)%	Typical $\delta$ < 1% with few exclusions
$Q_{2\beta}$ up to 4.3 MeV	$Q_{2\beta} > 2$ MeV only for 6 nuclides
2β2v is registered for 11 nuclei ( <sup>48</sup> Ca, <sup>76</sup> Ge, <sup>82</sup> Se, <sup>96</sup> Zr, <sup>100</sup> Mo, <sup>116</sup> Cd, <sup>128</sup> Te, <sup>130</sup> Te, <sup>136</sup> Xe, <sup>150</sup> Nd, <sup>238</sup> U) with $T_{1/2} = 10^{18} - 10^{24}$ yr	2ε2ν - <sup>130</sup> Ba ? (T <sub>1/2</sub> ~ 10 <sup>21</sup> yr) - <sup>78</sup> Kr ? (T <sub>1/2</sub> ~ 10 <sup>22</sup> yr)
Sensitivity to $2\beta 0v$ up to $10^{25}$ yr	Sensitivity to $0v$ up to $10^{21}$ yr

One positive claim on observation of  $2\beta^{-}0\nu$  in <sup>76</sup>Ge by part of HM (T<sub>1/2</sub> = 2.2×10<sup>25</sup> yr), on the edge of current sensitivity of GERDA (2.1×10<sup>25</sup> yr)

**2**β+/εβ+/2ε studies are less popular but nevertheless: Information from 2β+/εβ+/2ε is supplementary to 2β<sup>-</sup> (possible contributions of right-handed currents to 0v, M. Hirsch et al., ZPA 347 (1994) 151)

#### <sup>106</sup>Cd is attractive because of:

- (1)  $Q_{2\beta} = 2775.39 \pm 0.10 \text{ keV} \text{one of only six } 2\beta^+ \text{ nuclides}$
- (2) Quite high natural abundance  $\delta = 1.25\%$
- (3) Possibility of resonant  $2\epsilon_0 v$  captures to excited levels of daughter <sup>106</sup>Pd (2718 keV 2K0v, 2741 keV KL<sub>1</sub>0v, 2748 keV KL<sub>3</sub>0v)
- (4) Theoretical  $T_{1/2}$  are quite optimistic for some modes (g.s. $\rightarrow$ g.s.):  $2\epsilon^2\nu - (2.0-2.6)\times 10^{20}$  yr [1],  $- 4.8\times 10^{21}$  yr [2],  $\epsilon\beta^+2\nu - (1.4-1.6)\times 10^{21}$  yr [1],
  - 2.9×10<sup>22</sup> yr [2]
  - [1] S. Stoica et al., EPJA 17 (2003) 529 [2] J. Suhonen, PRC 86 (2012) 024301

Decay scheme of <sup>106</sup>Cd



Current experiments to search for 2 $\beta$  processes in <sup>106</sup>Cd

(1) TGV-2: 32 planar HPGe + 16 foils of <sup>106</sup>Cd (δ=75%), LSM (France) T<sub>1/2</sub> limits for different modes: ~ 10<sup>20</sup> yr [N.I. Rukhadze et al., NPA 852 (2011) 197, BRASP 75 (2011) 879]

 (2) COBRA: 32/64 semiconductors CdZnTe 1 cm<sup>3</sup> each, LNGS (Italy) T<sub>1/2</sub> limits for different modes: ~ 10<sup>18</sup> yr [K. Zuber, Prog. Part. Nucl. Phys. 64 (2010) 267]

 (3) First stage of our measurements with <sup>106</sup>CdWO<sub>4</sub> crystal scintillator (without HPGe), LNGS (Italy)
 T<sub>1/2</sub> limits for different modes: ~ 10<sup>20</sup>–10<sup>21</sup> yr (mostly the best limits) [P. Belli et al., PRC 85 (2012) 044610]

#### R&D for <sup>106</sup>CdWO<sub>4</sub>

Purification of enriched <sup>nat</sup>Cd & <sup>106</sup>Cd by vacuum distillation (~ 0.1 ppm; Kharkiv Phys. Techn. Institute, Kharkiv, Ukraine); Synthesis of CdWO<sub>4</sub> & <sup>106</sup>CdWO<sub>4</sub> powders; Growth of <sup>nat</sup>CdWO<sub>4</sub> of improved quality (Czochralski method). [R. Bernabey et al., Metallofiz. Nov. Tekhn. 30 (2008) 477]

Growth of  ${}^{106}$ CdWO<sub>4</sub> crystals by Low-Thermal-Gradient Czochralski technique (Nikolaev Institute of Inorg. Chem., Novosibirsk, Russia): output ~90%, loss of powder <0.3%, better quality and radiopurity [P. Belli et al., NIMA 615 (2010) 301]

Example of CdWO<sub>4</sub> grown by the LTG Cz technique (20 kg) [V.V. Atuchin et al., J. Solid State Chem., in press]



#### <sup>106</sup>CdWO<sub>4</sub> crystal scintillators (<sup>106</sup>Cd enrichment – 66%)



Attenuation length 60 cm (the best reported for CdWO<sub>4</sub>)



<sup>106</sup>CdWO<sub>4</sub> boule 231 g (87.2% of initial charge) Total irrecoverable losses of <sup>106</sup>Cd = 2.3%





#### <sup>106</sup>CdWO<sub>4</sub> scintillator 215 g

Excellent optical and scintillation properties thanks to special R&D to purify raw materials and Low-Thermal-Gradient Czochralski technique to grow the crystal [P. Belli et al., NIMA 615 (2010) 301]

1<sup>st</sup> stage: <sup>106</sup>CdWO<sub>4</sub> scintillator in low background DAMA/R&D set-up 2<sup>nd</sup> stage: <sup>106</sup>CdWO<sub>4</sub> in coinc./anticoincidence with 4 HPGe detectors

To suppress radioactivity from PMT, PbWO<sub>4</sub> light-guide is used. It is grown from archeological lead: A(<sup>210</sup>Pb) < 0.3 mBq/kg [F.A. Danevich et al., NIMA 603 (2009) 328]



#### <sup>106</sup>CdWO<sub>4</sub> in the GeMulti setup with 4 HPGe detectors (in one cryostat)



4 HPGe, ~ 225 cm<sup>3</sup> each, in one cryostat

<sup>106</sup>CdWO<sub>4</sub> in coincidence/ anticoincidence with HPGe

**Detection efficiency** ~ 5 – 7%

External shield: radiopure Cu + Pb, sealed in PMMA air-tight box flushed by nitrogen

Laboratori Nazionali del Gran Sasso 3600 m w.e.

Background expected to be several events during year

Estimated sensitivity to two neutrino  $\epsilon\beta^+$  and  $2\beta^+$  in  ${}^{106}$ Cd: T<sub>1/2</sub> ~  $10^{20} - 10^{21}$  yr Theory:  $2\nu2K \ 10^{20} - 5 \times 10^{21}$  yr  $2\nu\epsilon\beta^+ \ 8 \times 10^{20} - 4 \times 10^{22}$  yr

#### DAQ:

## time and energy for each HPGe;

#### shape of signal (in time) for <sup>106</sup>CdWO<sub>4</sub> (>580 keV); different triggers (c/ac)



Calibration: <sup>22</sup>Na, <sup>60</sup>Co, <sup>137</sup>Cs, <sup>228</sup>Th <sup>106</sup>CdWO<sub>4</sub> – FWHM<sub> $\gamma$ </sub> = (20.4×E<sub> $\gamma$ </sub>)<sup>1/2</sup>

#### <sup>22</sup>Na:

# no coincidence with HPGe and coincidence with 511 keV in HPGe



Nice agreement with EGS4 simulations (solid lines)



Spectrum of <sup>106</sup>CdWO<sub>4</sub> ( $\beta/\gamma$  events) measured during 6590 h (anticoincidence with HPGe) [F.A. Danevich et al., AIP CP 1549 (2013) 201]

#### Internal contamination of <sup>106</sup>CdWO<sub>4</sub>



<sup>113m</sup>Cd activity 116(4) Bq/kg (it seems that before enrichment, Cd was used as a shielding somewhere at reactor)



Shape indicator Overlapped pulses  $(\beta^{113}Cd^m)$  $\gamma(\beta)$ 10000 Counts/channel α γ (β 8000 8000 10000 12000 Shape indicator 1000 2000 3000 4000 Energy (keV)

# Pulse-shape discrimination: total $\alpha$ activity 2.1(2) mBq/kg

Time-amplitude analysis: <sup>228</sup>Th 0.042(2) mBq/kg

Chain	Nuclide	Activity (mBq/kg)
<sup>232</sup> Th	<sup>232</sup> Th	≤ <b>0.07</b>
	<sup>228</sup> Th	0.042(4)
<sup>238</sup> U	<sup>238</sup> U	≤ <b>0.6</b>
	<sup>226</sup> Ra	0.012(3)
	<sup>40</sup> K	≤ <b>1.4</b>
	<sup>113m</sup> Cd	116(4) × 10 <sup>3</sup>

[F.A. Danevich et al., AIP CP 1549 (2013) <sup>13</sup>/<sub>2</sub>01]

#### <sup>106</sup>CdWO<sub>4</sub> energy spectra measured during 13085 h



 In anticoincidence with the HPGe detectors (AC);
 In coincidence with HPGe when energy release in at least one HPGe detector is E(HPGe) > 50 keV (CC >50);
 In coincidence with E(HPGe) = 511 keV (CC 511)

All the spectra contain 95% of  $\gamma(\beta)$  events selected by PSD

#### HPGe energy spectra (sum of 4 detectors) over 13085 h



#### <sup>106</sup>CdWO<sub>4</sub> in anticoincidence with HPGe



Simulations (EGS4 + DECAY0 event generator): <sup>106</sup>CdWO<sub>4</sub> contaminations PMT PbWO<sub>4</sub> Cu shield Al cryostat

Energy spectrum of  $\gamma(\beta)$  events in <sup>106</sup>CdWO<sub>4</sub> accumulated over 13085 h (points) in anticoincidence with HPGe together with the background model (red continuous line).

Main components of the background are shown: internal K, Th and U; external  $\gamma$  from K, U and Th contamination of the set-up in 16

#### Simulation of 2β processes in <sup>106</sup>Cd: EGS4 + DECAY0 event generator



DECAY0: O.A. Ponkratenko et al., Phys. At. Nucl. 63 (2000) 1282

#### <sup>106</sup>CdWO<sub>4</sub> in coincidence with 511 keV in HPGe



Energy spectrum of the <sup>106</sup>CdWO<sub>4</sub> detector accumulated over 13085 h in coincidence with 511 keV annihilation  $\gamma$  quanta at least in one of the HPGe detectors (circles).

The Monte Carlo simulated distributions for different modes of  $2\nu$  and  $0\nu 2\epsilon$ ,  $\epsilon\beta^+ 2\beta^+$  decays are shown.

#### Limits (preliminary) on $2\epsilon$ , $\epsilon\beta^+$ , $2\beta^+$ processes in <sup>106</sup>Cd

Decay, level of	<i>T</i> <sub>1/2</sub> (yr) at 90% C.L.				
<sup>100</sup> Pd (keV)	Present wo	Present work		Previous limit	
2ν2ε, 0 <sub>1</sub> + 1134	≥ 9.0×10 <sup>20</sup>	(AC)	≥ 1.7:	×10 <sup>20</sup> [1]	
<b>0</b> ν2ε, g.s.	$\geq$ 2.7×10 <sup>20</sup>	(AC)	≥ <b>1.0</b> :	×10 <sup>21</sup> [1]	
<b>2</b> νεβ⁺, <b>g.s.</b>	≥ <b>1.9</b> ×10 <sup>21</sup>	(CC 511)	≥ <b>4.1</b> :	×10 <sup>20</sup> [2]	
<b>2</b> νεβ+, <b>0</b> <sub>1</sub> + 1134	≥ <b>1.4</b> ×10 <sup>21</sup>	(CC 511)	≥ <b>3.7</b> :	×10 <sup>20</sup> [1]	
<b>0</b> νεβ+, <b>g.s.</b>	≥ <b>1.6</b> ×10 <sup>21</sup>	(CC >50)	≥ <b>2.2</b> :	×10 <sup>21</sup> [1]	
2ν2β⁺, g.s.	≥ <b>5.5</b> ×10 <sup>21</sup>	(CC 511)	≥ <b>4.3</b> ≿	×10 <sup>20</sup> [1]	
<b>0</b> ν <b>2</b> β <sup>+</sup> , g.s.	≥ <b>2.2</b> ×10 <sup>21</sup>	(CC 511)	≥ <b>1.2</b> :	×10 <sup>21</sup> [1]	
0∨2 <i>K</i> , 2718	≥ <b>8.3</b> ×10 <sup>20</sup>	(CC 511)	≥ <b>4.3</b> ≿	×10 <sup>20</sup> [1]	
0∨ <i>KL</i> <sub>1</sub> , 4⁺ 2741	$\geq$ 5.0×10 <sup>20</sup>	(HPGe)	≥ <b>9.5</b> ≿	×10 <sup>20</sup> [1]	
0∨ <i>KL</i> <sub>3</sub> , 2,3 <sup>–</sup> 2748	≥ <b>8.7</b> ×10 <sup>20</sup>	(HPGe)	≥ <b>4.3</b> ≿	×10 <sup>20</sup> [1]	
		[1] P Re	li et al	PRC 85 (2	

[1] P. Belli et al., PRC 85 (2012) 044610[2] P. Belli et al., APP 10 (1999) 115

Also limits for 2 $\beta$  processes to other excited levels of <sup>106</sup>Pd (512, 1128, 1134, 1562, 1706, 2001, 2278 keV) were set on the level of T<sub>1/2</sub>~10<sup>19</sup>-10<sup>21</sup> yr

#### $2\beta$ physics with enriched <sup>116</sup>CdWO<sub>4</sub> crystal scintillators

#### <sup>116</sup>Cd – one of the best candidates to search for $2\beta 0\nu$ decay:

- $-Q_{2\beta} = 2813.5(13) \text{ keV}$
- δ **= 7.5%**
- promising theoretical calculation
- isotopic enrichment in large amount by cheap centrifugation method



J.D. Vergados, H. Ejiri, F. Simkovic, RPP 75 (2012) 106301 –  $m_v = 50$  meV

The most sensitive  $2\beta 0\nu$  experiments (90% C.L.):

- Solotvina, F.A. Danevich et al., PRC 68 (2003) 035501 T<sub>1/2</sub> > 1.7e23 yr
- NEMO-3, R.B. Pahlka et al., Phys. Proc. 37 (2012) 1241 T<sub>1/2</sub> > 1.3e23 yr

#### <sup>116</sup>CdWO<sub>4</sub> crystal scintillator



A.S. Barabash et al., JINST 6 (2011) P08011 Deep purification of <sup>116</sup>Cd and W LTG Cz technique to grow the crystal Good optical and scintillation properties

Initial boule, 1868 g (87% of initial charge)

Enrichment in <sup>116</sup>Cd – 82%

Irrecoverable <sup>116</sup>Cd losses <3%



The optical transmission curve of <sup>116</sup>CdWO<sub>4</sub> before and after annealing

Attenuation length is 60 cm

Experimental set-up with <sup>116</sup>CdWO<sub>4</sub> scintillator



Two <sup>116</sup>CdWO<sub>4</sub> crystals,  $m_{tot} = 1.162 \text{ kg}$ DAMA/R&D low-background set-up External shielding – Cu, Pb, polyethylene, Cd, air-tight with N<sub>2</sub> flashing Laboratori Nazionali del Gran Saso, 3600 m w.e. Start of experiment – 2011

Last upgrade – March 2014. Bkg at 2.7–2.9 MeV ~0.1 c/(yr×kg×keV)





#### Pulse shape discrimination (PSD) between $\beta(\gamma)$ and $\alpha$ particles



#### Front-edge analysis (FEA) to select <sup>212</sup>Bi-<sup>212</sup>Po events



#### Two neutrino double beta decay of <sup>116</sup>Cd



 $T_{1/2} = [2.51 \pm 0.02(stat.) \pm 0.14(syst.)] \times 10^{19} yr$ S/B ratio = 2.6 in 1.1–2.8 MeV interval

#### <sup>116</sup>CdWO<sub>4</sub> response to 2 $\beta$ processes in <sup>116</sup>Cd (EGS4 + DECAY0)



#### Limit on $2\beta 0\nu$ decay of <sup>116</sup>Cd to g.s. of <sup>116</sup>Sn



Fit in 2.5–3.1 MeV  $\chi^2$ /n.d.f.=1.13 S = 2.1 ± 6.8 counts lim S = 13.3 counts 90% C.L. FC T<sub>1/2</sub> > 1.6×10<sup>23</sup> yr

(Simple square root estimation:  $T_{1/2} \ge 1.5 \times 10^{23}$  yr 90% C.L.)

On the level of Solotvina ( $T_{1/2} > 1.7 \times 10^{23}$  yr) and NEMO-3 ( $T_{1/2} > 1.6 \times 10^{23}$  yr) results

**Effective Majorana neutrino mass:** 

 $\langle m_v \rangle \sim 1.7 \text{ eV}$  $\langle m_v \rangle \sim 1.4 - 1.8 \text{ eV}$  J. Barea et al., PRL 109 (2012) 042501 J.D. Vergados et al., RPP 75 (2012) 106301

#### **Results for <sup>116</sup>Cd 2**β decay (preliminary, data taking is in progress)

Decay mode	Transition	T <sub>1/2</sub> , yr [present results]	T <sub>1/2</sub> , yr [1]
<b>0</b> v	g.s g.s.	≥1.6×10 <sup>23</sup>	≥1.7×10 <sup>23</sup>
0ν	g.s 2 <sup>+</sup> (1294 keV)	≥ <b>5.8</b> ×10 <sup>22</sup>	≥ <b>2.9</b> ×10 <sup>22</sup>
<b>0</b> v	g.s 0+ (1757 keV)	≥ <b>7.8</b> ×10 <sup>22</sup>	≥1.4×10 <sup>22</sup>
0ν	g.s 0 <sup>+</sup> (2027 keV)	≥4.5×10 <sup>22</sup>	≥ <b>0.6</b> ×10 <sup>22</sup>
<b>0</b> v	g.s 2 <sup>+</sup> (2112 keV)	≥ <b>2.9</b> ×10 <sup>22</sup>	
<b>0</b> v	g.s 2 <sup>+</sup> (2225 keV)	≥4.0×10 <sup>22</sup>	
0∨M1	g.s g.s.	≥0.2×10 <sup>22</sup>	≥ <b>0.8</b> ×10 <sup>22</sup>
0∨M2	g.s g.s.	≥ <b>0.9</b> ×10 <sup>21</sup>	≥ <b>0.8</b> ×10 <sup>21</sup>
0∨bM	g.s g.s.	≥ <b>0.8</b> ×10 <sup>21</sup>	≥1.7×10 <sup>21</sup>
2v	g.s g.s.	[2.51±0.14(syst.)±0.02(stat.)]×10 <sup>19</sup>	2.9 <sup>+0.4</sup> -0.3 × 10 <sup>19</sup>
2v	g.s 2 <sup>+</sup> (1294 keV)	≥0.5×10 <sup>21</sup>	≥2.3×10 <sup>21</sup> [2]
2v	g.s 0 <sup>+</sup> (1757 keV)	≥1.1×10 <sup>21</sup>	≥ <b>2.0</b> ×10 <sup>21</sup> [2]
2v	g.s 0+ (2027 keV)	≥0.9×10 <sup>21</sup>	≥2.0×10 <sup>21</sup> [2]
2v	g.s 2 <sup>+</sup> (2112 keV)	≥1.7×10 <sup>21</sup>	
2v	g.s 2+ (2225 keV)	≥1.6×10 <sup>21</sup>	

[1] F.A. Danevich et al., PRC 68 (2003) 035501 [2] A. Piepke et al., NPA 577 (1994) 493

#### Possibility to improve the radiopurity of <sup>116</sup>CdWO<sub>4</sub> by re-crystallization



<sup>228</sup>Th in the initial <sup>116</sup>CdWO<sub>4</sub> powder ~1.4 mBq/kg Thorium expected to be reduced by a factor ~35  $\rightarrow$  1 µBq/kg We expect to reduce K, Th, U and Ra contamination by recrystallization  $\Rightarrow$  reduction of the background by a factor 4  $\Rightarrow$  advancing the 2 $\beta$ 0v sensitivity to ~ 5×10<sup>23</sup> yr <sup>29</sup>

#### Conclusions

- Two unique radiopure high quality CdWO<sub>4</sub> crystal scintillators were developed: with enriched <sup>106</sup>Cd (66%, mass of 215 g) and enriched <sup>116</sup>Cd (82%, mass of 1162 g);
- 2. Measurements at LNGS: <sup>106</sup>CdWO<sub>4</sub> 13085 h (finished); <sup>116</sup>CdWO<sub>4</sub> 8397 h in the last modification (data taking, bkg at 2.7–2.9 MeV ~0.1 c/(yr×kg×keV);
- 3.  $\epsilon\beta^+0\nu/2\beta^+0\nu$  processes in <sup>106</sup>Cd are sensitive to  $2\beta0\nu$  mechanism (mass or right-handed currents). New limits on  $2\epsilon$ ,  $\epsilon\beta^+$ ,  $2\beta^+$  processes in <sup>106</sup>Cd to g.s. and excited levels were set on the level of  $T_{1/2} > 10^{20} - 10^{21}$  yr. Half-life limit  $T_{1/2}(\epsilon\beta^+2\nu) > 1.9\times10^{21}$  yr reached the region of theoretical predictions;
- 4. For <sup>116</sup>Cd, 2β2v half-life is measured as  $T_{1/2}(2v2\beta) = [2.51 \pm 0.02(stat.) \pm 0.14(syst.)] \times 10^{19}$  yr (in agreement with previous measurements). For 2β0v,  $T_{1/2}(0v2\beta) \ge 1.6 \times 10^{23}$  yr at 90% C.L. is on the level of the Solotvina (1.7×10<sup>23</sup> yr) and NEMO-3 (1.3×10<sup>23</sup> yr) results ( $\langle m_v \rangle < 1.4 - 1.8 \text{ eV}$ ). New improved limits for 2β0v decays to excited levels ( $\lim T_{1/2} \sim (2.9-7.8) \times 10^{22}$  yr);
- 5. Possibility to increase experimental sensitivity: in  ${}^{106}CdWO_4$ experiment – change of HPGe to close high efficiency CdWO<sub>4</sub> 30 scintillation counters; in  ${}^{116}CdWO_4$  – re-crystallization of the crystal.

## **Thanks for your attention!**

#### Current experiments to search for 2 $\beta$ processes in <sup>106</sup>Cd

# (1) TGV-2: 32 planar HPGe + 16 foils of <sup>106</sup>Cd (δ=75%), LSM (France) T<sub>1/2</sub> limits for different modes: ~ 10<sup>20</sup> yr N.I. Rukhadze et al., NPA 852 (2011) 197, BRASP 75 (2011) 879



PASSIVE SHIELDING

 (2) COBRA: 32 semiconductors CdZnTe 1 cm<sup>3</sup> each, LNGS (Italy) T<sub>1/2</sub> limits for different modes: ~ 10<sup>18</sup> yr K. Zuber, Prog. Part. Nucl. Phys. 64 (2010) 267  (3) Our previous measurements with <sup>106</sup>CdWO<sub>4</sub> crystal scintillator, LNGS (Italy)
 T<sub>1/2</sub> limits for different modes: ~ 10<sup>20</sup>–10<sup>21</sup> yr (mostly the best limits)
 P. Belli et al., PRC 85 (2012) 044610

 R&D: Purification of enriched <sup>nat</sup>Cd & <sup>106</sup>Cd by vacuum distillation (~ 0.1 ppm; Kharkiv Phys. Techn. Institute, Kharkiv, Ukraine); Synthesis of CdWO<sub>4</sub> & <sup>106</sup>CdWO<sub>4</sub> powders; Growth of <sup>nat</sup>CdWO<sub>4</sub> of improved quality (Czochralski method). R. Bernabey et al., Metallofiz. Nov. Tekhn. 30 (2008) 477

Growth of <sup>106</sup>CdWO<sub>4</sub> crystals by Low-Thermal-Gradient Czochralski technique (Nikolaev Institute of Inorg. Chem., Novosibirsk, Russia): output ~90%, loss of powder <0.3%, better quality and radiopurity P. Belli et al., NIMA 615 (2010) 301

#### <sup>106</sup>CdWO<sub>4</sub> crystal scintillators (<sup>106</sup>Cd enrichment – 66%)



#### <sup>106</sup>CdWO<sub>4</sub> scintillator 215 g

Excellent optical and scintillation properties thanks to special R&D to purify raw materials and Low-Thermal-Gradient Czochralski technique to grow the crystal [P. Belli et al., NIMA 615 (2010) 301]

#### Low background scintillation detector with <sup>106</sup>CdWO<sub>4</sub> crystal scintillator





### Low background scintillation set-up DAMA/R&D LNGS (Italy), 3600 m w.e.

