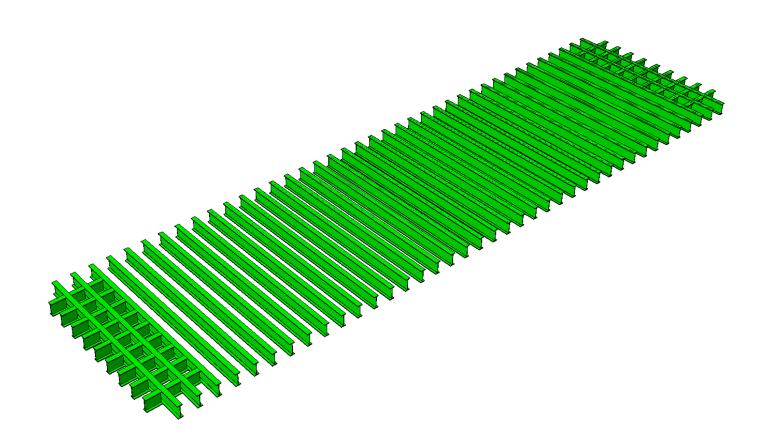




Step 1: Basement I beams positionned and fixed on the ground. Flatness checked



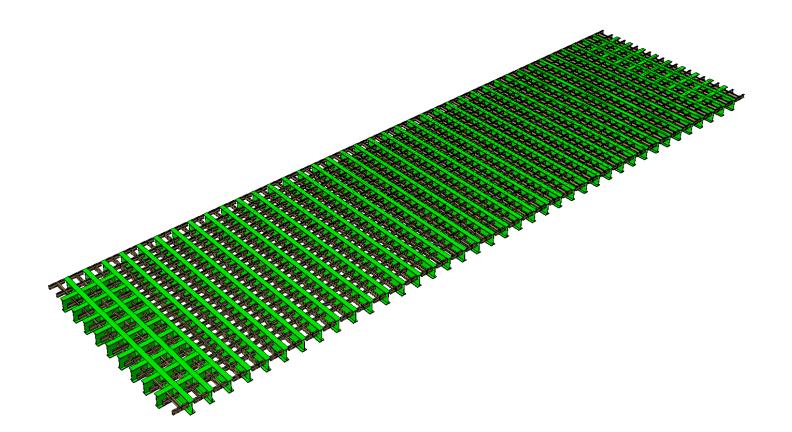


Assembly Process

Step 2: Floor grid screwed to I Beams

Nota:

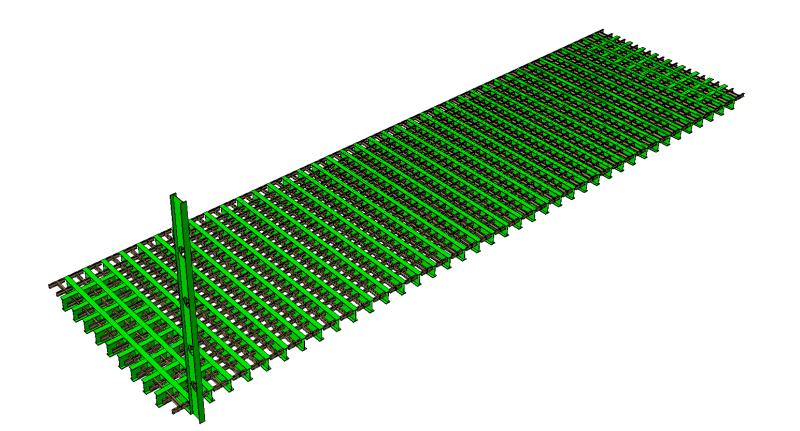
- 1. Need of additional feet under floor grid
- 2. Internal skin of SS pre-assembled on the grids?





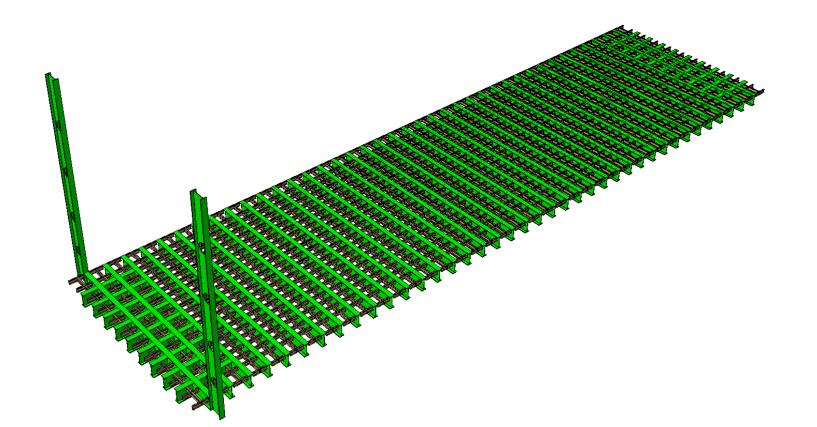
Assembly Process

Step 3: 1st vertical beam, position measured, and maintained by specific tool





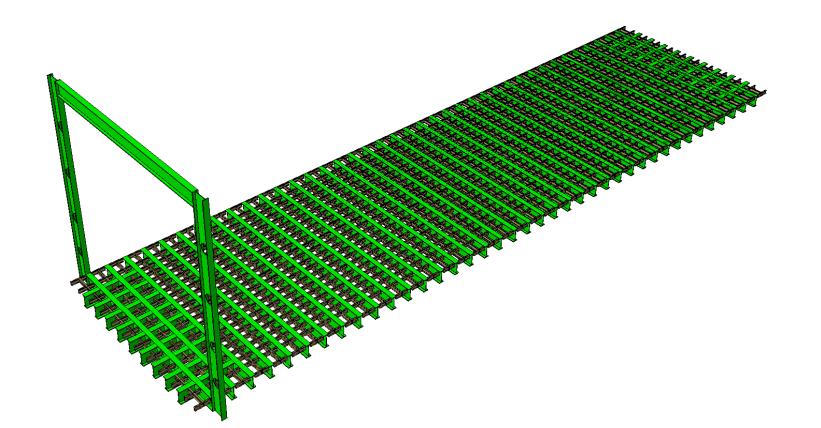
Step 4: 2nd vertical beam, position measured, and maintained by specific tool





Assembly Process

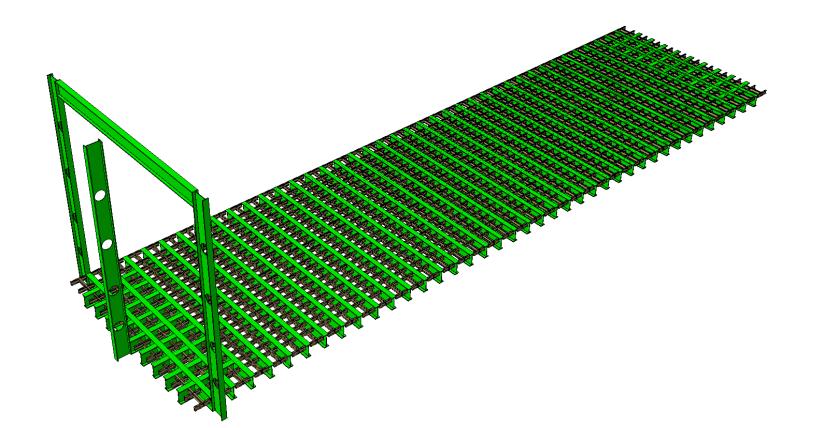
Step 5: Horizontal roof beam, position of module measured, and maintained by specific tool





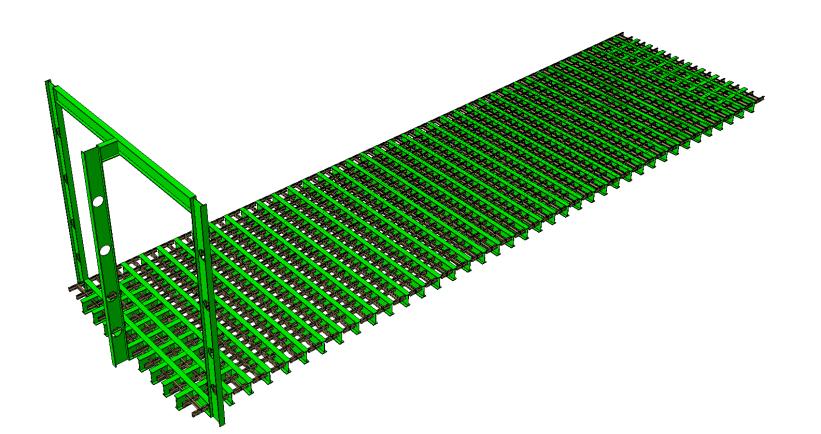
Assembly Process

Step 6: Small wall, 1st vertical beam, position measured, and maintained by specific tool





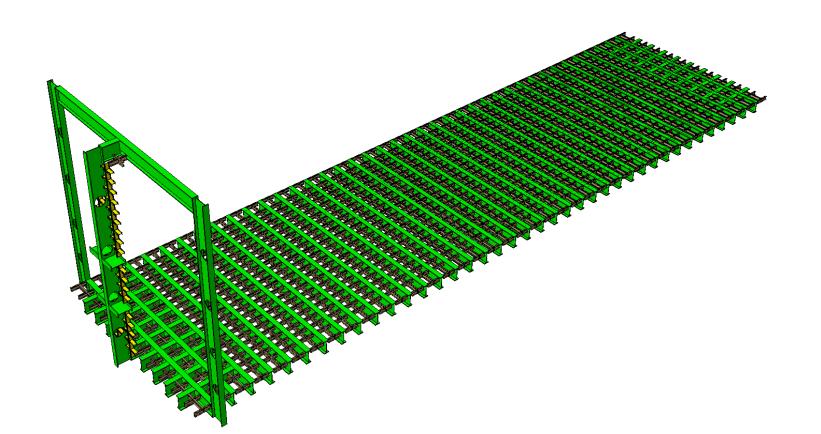
Step 7: Small wall, 1st vertical beam linked to 1st module, module assembly maintained by specific tool





Assembly Process

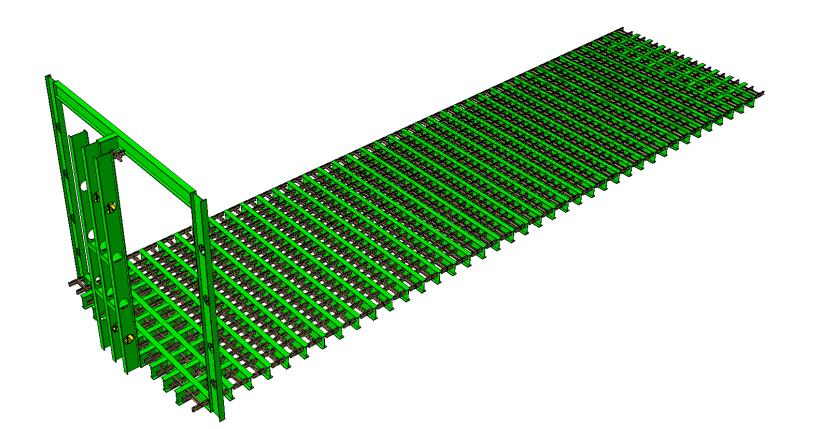
Step 8: Small wall, Horizontal beams and grid installation, module assembly and horizontal beams maintained by specific tool





Assembly Process

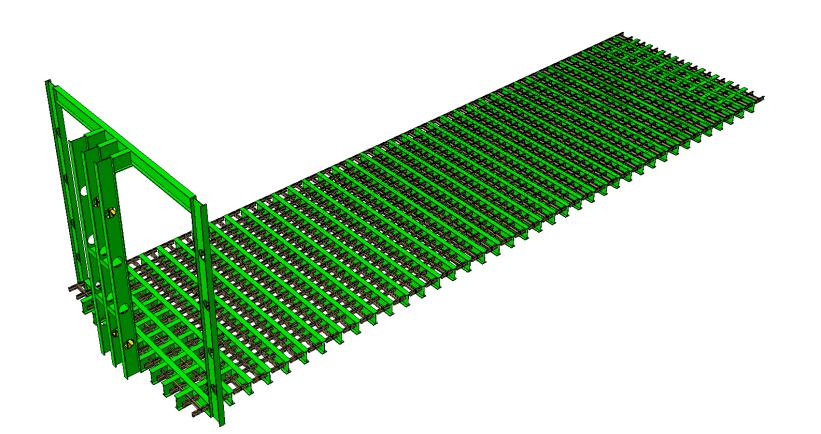
Step 9: Small wall, 2nd vertical beams, position measured, and maintained by specific tool





Assembly Process

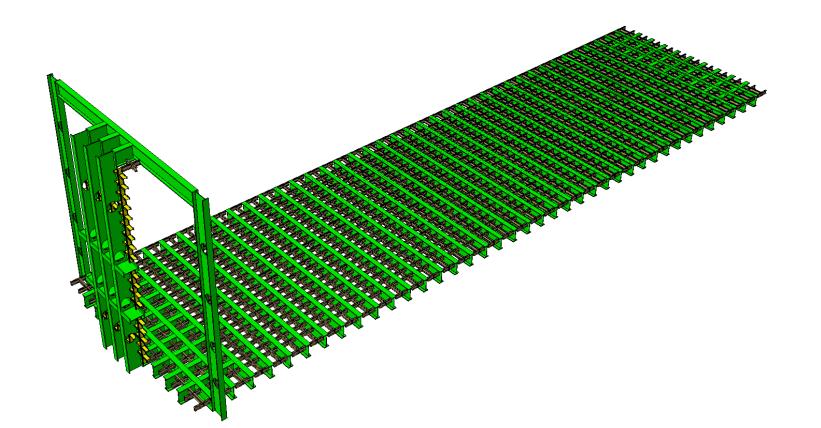
Step 10: Small wall, 2st vertical beams linked to 1st module, module assembly maintained by specific tool





Assembly Process

Step 11: Small wall, Grid installation, module assembly maintained by specific tool

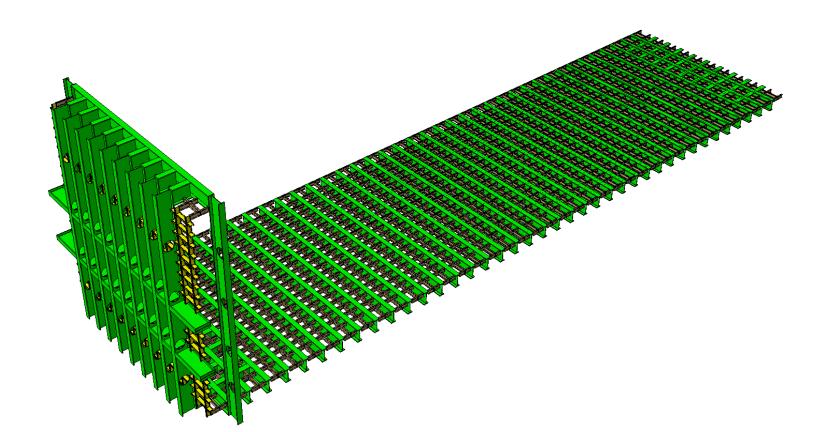


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Assembly Process

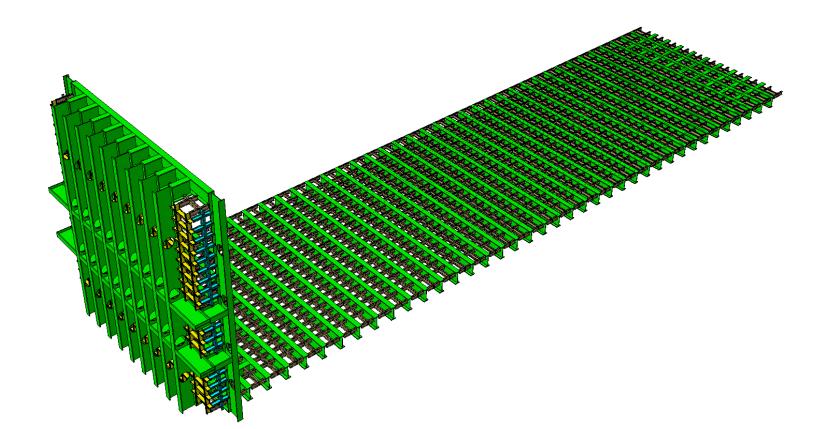
Step 12: Small wall 1 completed, module assembly maintained by specific tool





Assembly Process

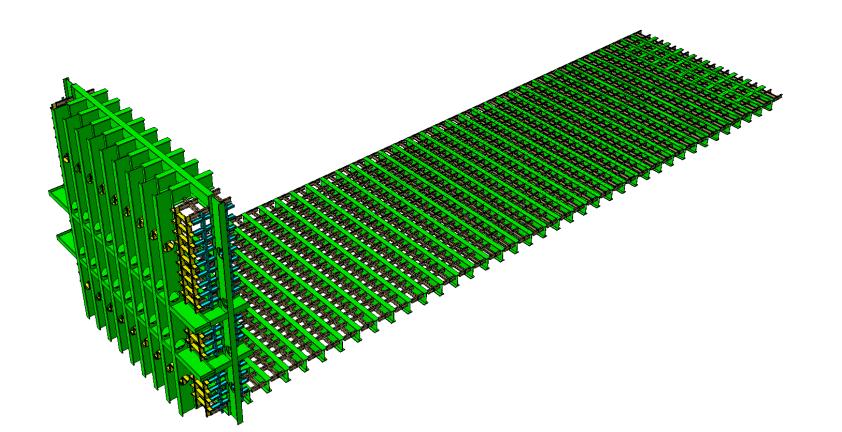
Step 13: Link small wall 1 to 1st module completed, module assembly maintained by specific tool





Assembly Process

Step 14: Horizontal beams and grid installation for linking module 2, module assembly 1 and horizontal beams maintained by specific tool

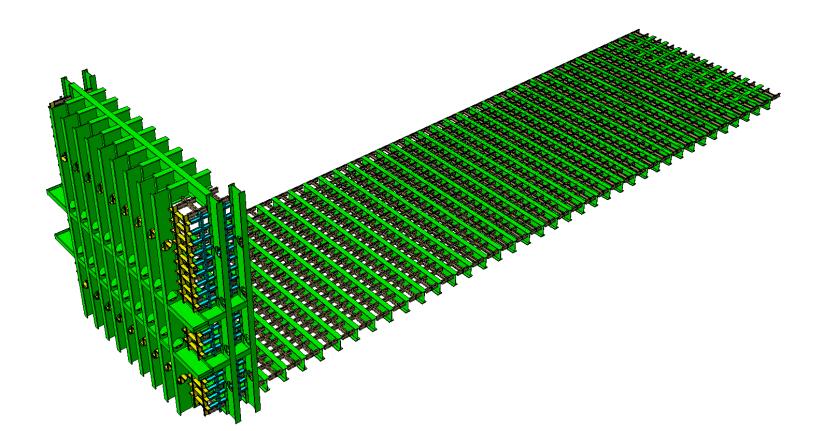


15



Assembly Process

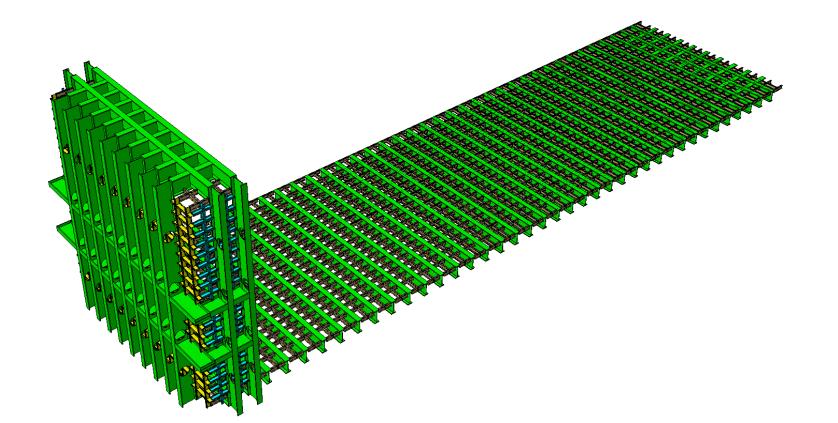
Step 15: Vertical beams for module 2, positionned and maintained by module 1





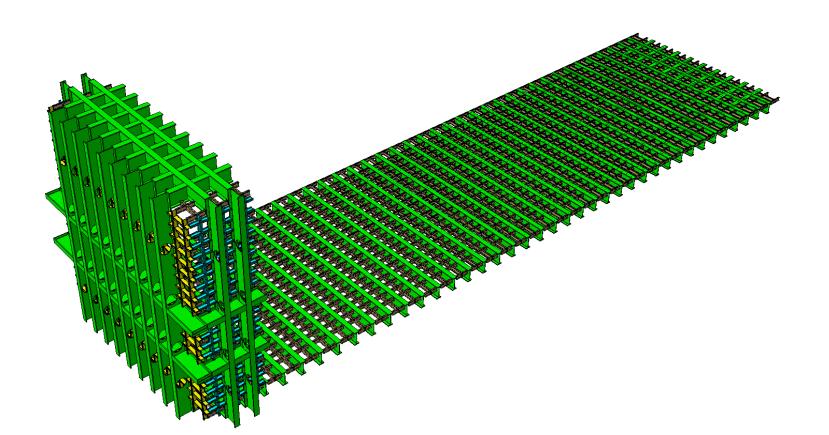
Assembly Process

Step 16: Horizontal roof beam for module 2, positionned and maintained by module 1





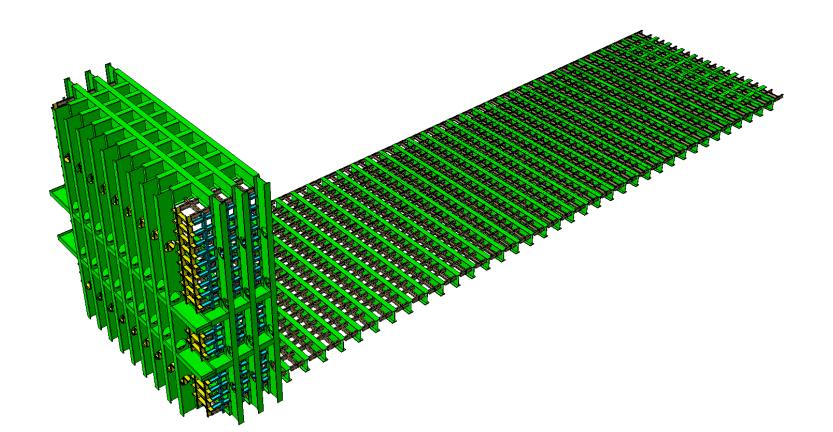
Step 17: Horizontal beams and grid installation for linking module 3





Assembly Process

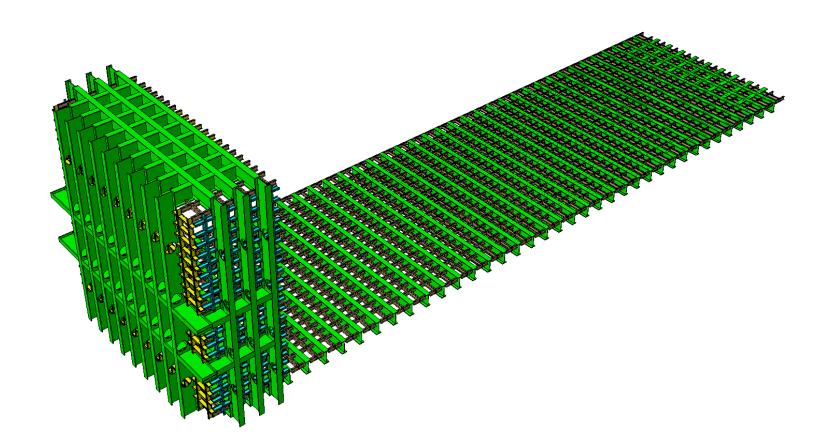
Step 18: Module 3 beams





Assembly Process

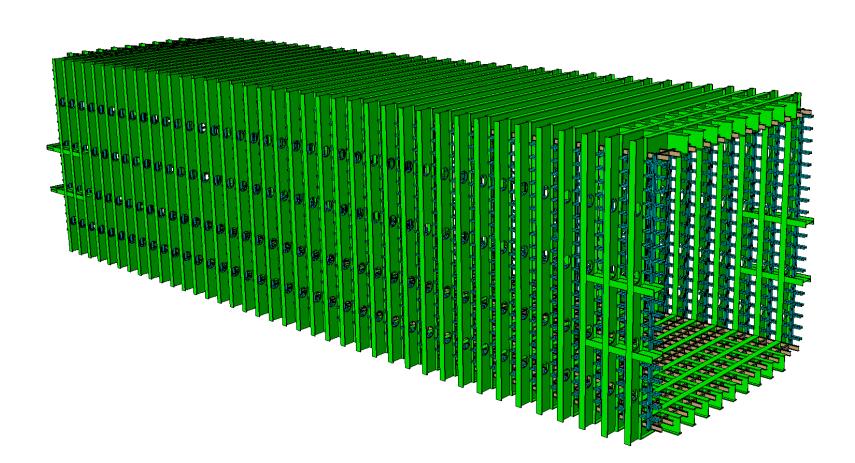
Step 19: Module 3 grid





Assembly Process

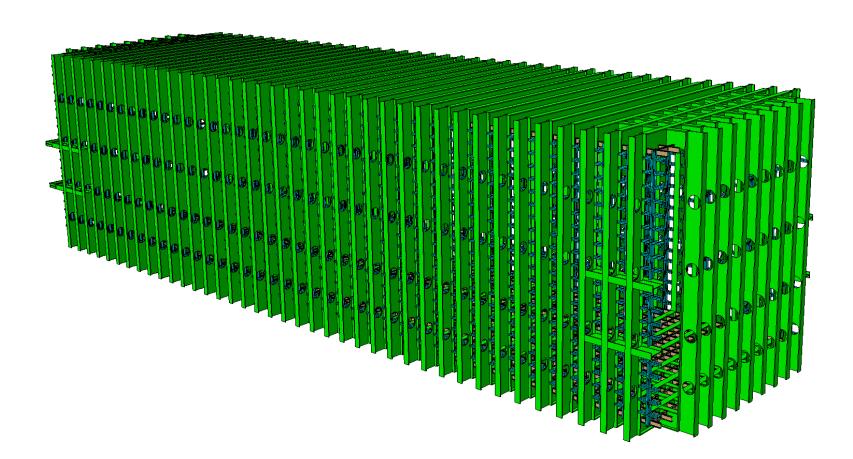
Step 20: All modules installed





Assembly Process

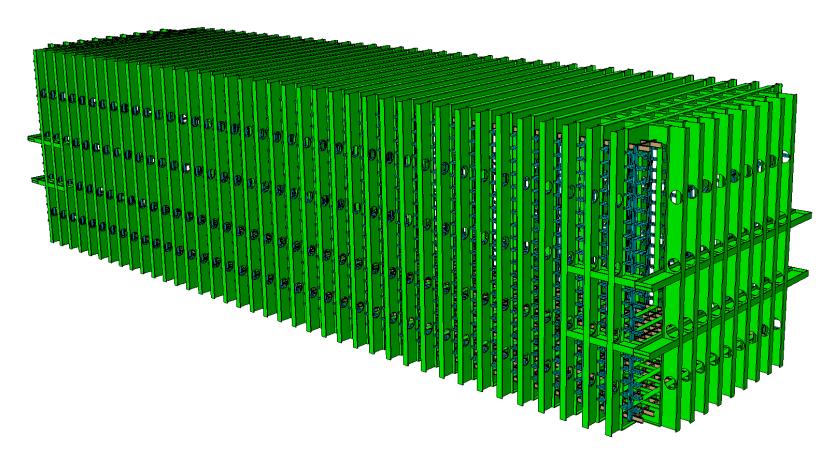
Step 21: Last small wall, Vertical beams installation





Assembly Process

Step 22: Last small wall, Horizontal beams installation





Assembly Process

Step 23: Last small wall, Grid installation

Nota: If internal skin of SS pre-assembled on the grids, is it possible to insert last

grids?

