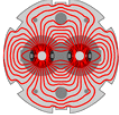




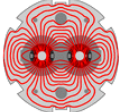
MQXFA Functional Requirements

Ruben Carcagno
October 30, 2015

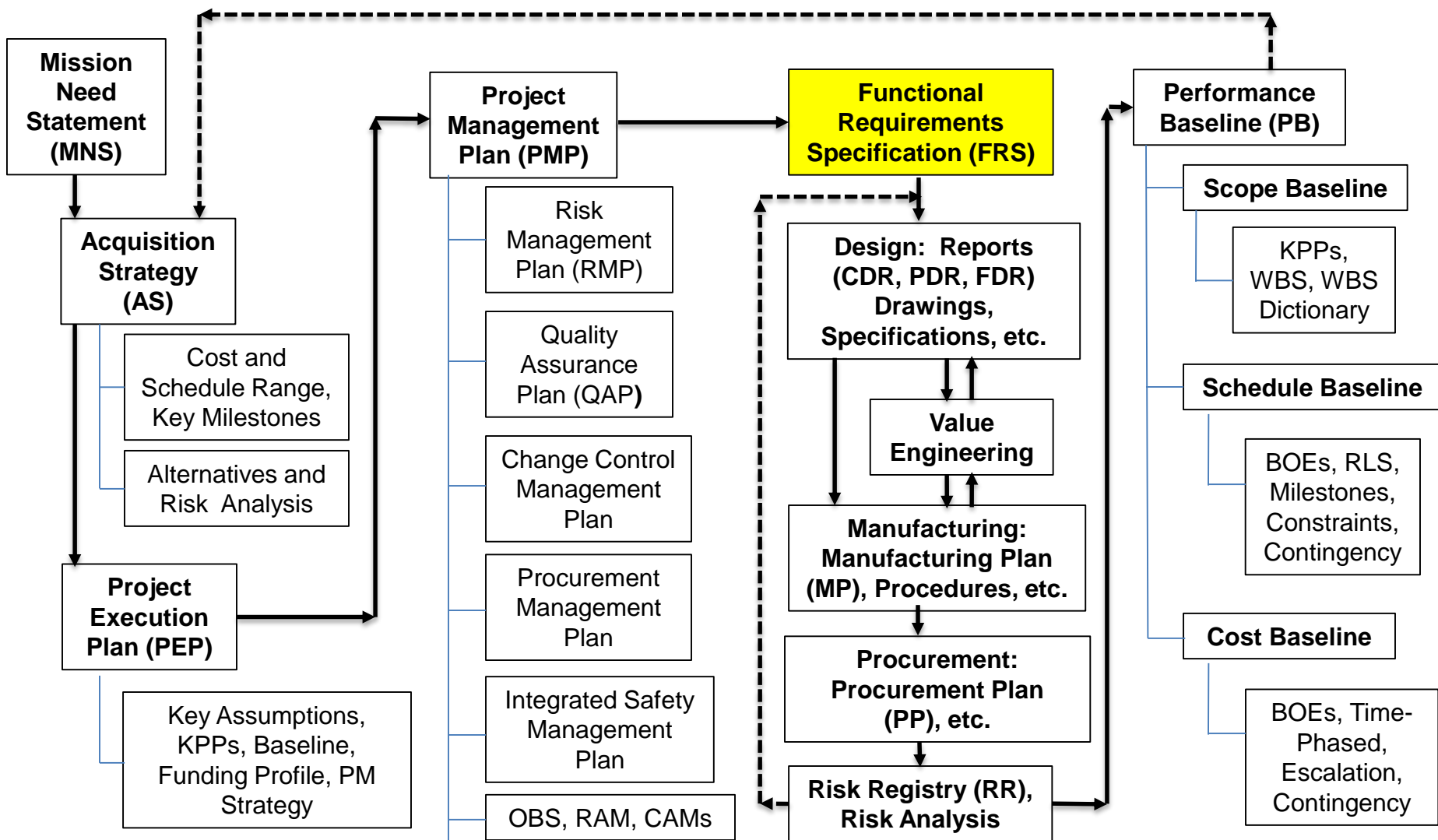


Functional Requirements

- A clear specification of functional requirements for U.S. deliverables is needed to support the DOE Order 413.3B project management process for the US-HiLumi project
- These requirements should not be embedded in other documents (e.g., design reports) or mixed with requirements for other systems
 - Functional requirements for the U.S. project deliverables should be documented in a stand-alone document
 - These requirements should be such that their verification means that the project deliverable(s) are fit for the intended use
 - They do not include design parameters, only the functions that the deliverable must satisfy
 - Functional Requirements must be reviewed and approved by the end user (CERN), well in advance of the project baseline establishment for the CD-2 DOE review
 - A signed document should be finalized in less than a year from now

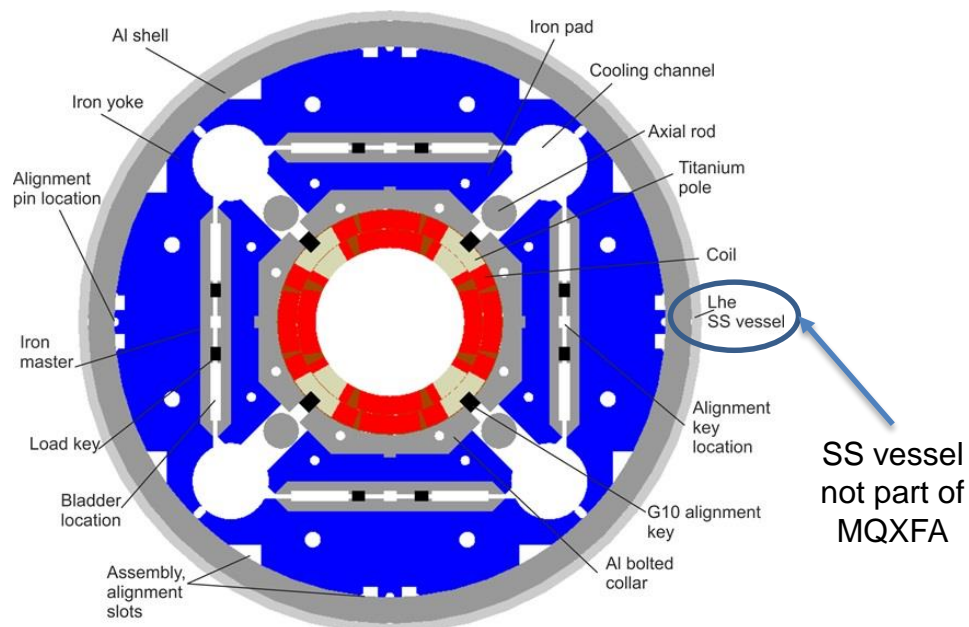


Main Project Planning Documents

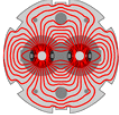


Scope

- This presentation is for the MQXFA functional requirements for Q1 and Q3 only:



- The MQXFA magnets for Q1 and Q3 are **assumed to be identical**
- A separate, similar functional requirements document is also available for the Q1, Q3 Cold Mass Assembly (LMQXFA/B)

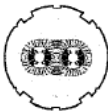


LARP



Previous Example: MQXB FRS

CERN
CH-1211 Geneva 23
Switzerland



the
**Large
Hadron
Collider**
project

LHC Project Document No. LHC-LQX-ES-0002 rev 1.1
CERN Div./Group or Supplier/Contractor Document No. TD/FNAL/USA
EDMS Document No. 256806

Date: 2001-04-23

Functional Specification

INNER TRIPLET QUADRUPOLE MQXB

Abstract

This specification establishes the functional requirements for the MQXB quadrupole magnets. Two of these elements form the Q2 inner triplet optical element at interaction regions 1, 2, 5 and 8. Since the elements are identical whether installed at the low luminosity or high luminosity interaction regions, the functional requirements to the magnet design are identical for all MQXB assemblies.

Prepared by :

J. Kerby
M. Lamm
FNAL
Kerby@fnal.gov
Lamm@fnal.gov

Reviewed by :

J. Strait
FNAL
Strait@fnal.gov



Approved by :

T. Taylor, R. Ostojic, G. Trinquart, R. van Weelden, I. Collins, P. Strubin, V. Parma, B. Skoczen, JPh. Tock, T. Kurtyka, M. Karppinen, A. Ijspeert, O. Bruning, P. Lefevre, F. Ruggiero, N. Siegel, F. Rodriguez-Mateos, P. Proudlock, R. Schmidt, G. De Rijck, E. Hoyer, T. Nicol, J-P. Papis, S. Pate, G. Schneider, J. Strait, B. Turner, A. Yamamoto, J. Zbasnik.

- Example of a previous FRS for the present Inner Triplet Quadrupole MQXB for Q2
- Some parameters for MQXFA FRS were taken from the MQXB FRS, but they need to be confirmed by CERN

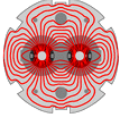
MQXFA FRS

<https://us-hilumi-docdb.fnal.gov:440/cgi-bin/ShowDocument?docid=36>

	U.S. High Luminosity LHC	MQXFA Magnets Functional Requirements Specification	US-HiLumi-doc-36 Date: May 7, 2015 Page 1 of 20
 U.S. DEPARTMENT OF ENERGY Office of Science			
U.S. HiLumi Project			
MQXFA MAGNETS			
FUNCTIONAL REQUIREMENTS SPECIFICATION			
Prepared by:	Date:	Organization	Contact
Ruben Carcaqno, US-HiLumi Project Engineer		FNAL	ruben@fnal.gov (630) 840-3915
Reviewed by:	Date:	Organization	Contact
Giorgio Ambrosio, US-HiLumi MQXFA L2 Manager		FNAL	giorgio@fnal.gov (630) 840-2297
Reviewed by:	Date:	Organization	Contact
Ezio Todesco, HL-LHC (IR Magnets) Manager		CERN	Ezio.Todesco@cern.ch
Approved by:	Date:	Organization	Contact
Giorgio Apollinari, US-HiLumi Project Manager		FNAL	apollina@fnal.gov (630) 840-4641
Approved by:	Date:	Organization	Contact
Lucio Rossi, CERN HL-LHC Project Coordinator		CERN	Lucio.Rossi@cern.ch

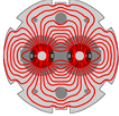
This document is uncontrolled when printed. The current version is maintained on <http://us-hilumi-docdb.fnal.gov>

- Draft prepared as a US-HiLumi project document to start discussions
- Attempts to collect all the functions that the MQXFA magnet must satisfy
- Several parameters need definition and confirmation by CERN



Functional Requirements

- Classified into two groups:
 - Threshold Requirements (T): project must meet
 - Usually related to “nominal” parameters, but not always (e.g., we must train to ultimate current, which is 108% of nominal current)
 - Objective Requirements (O): project should meet and will strive to achieve
 - Usually related to “target” or “ultimate” parameters, but not always (e.g., reliability requirements that are hard or too costly to verify such as number of thermal cycles)
- Acceptance criteria and procedures will be defined in a separate document
 - At CERN’s discretion, deliverables that fall short of the threshold requirements may still be acceptable
 - Example: a magnet deliverable trained to 107% of nominal current instead of 108% (the threshold requirement)
- The MQXFA draft was first presented during the Joint LHC-LARP meeting on May 2015 and already went through several iterations with CERN



MQXFA FRS Table

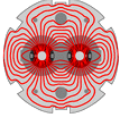
• Threshold Requirements

ID	Description
R-T-01	The MQXFA coil aperture requirement is 150 mm . This aperture is the coil inner diameter at room temperature, excluding ground insulation, cold bore and beam screens.
R-T-02	The MQXFA physical outer diameter must not exceed 614 mm .
R-T-03	The MQXFA magnet must be capable of reaching a nominal operating gradient of 132.6 T/m and an ultimate gradient of 143 T/m . These values are in superfluid helium at 1.9 K and for the magnetic length specified in R-T-04.
R-T-04	The MQXFA magnetic length requirement is 4.2 meters at 1.9 K.
R-T-05	MQXFA magnets must be capable of operation in pressurized static superfluid helium (HeII) bath at 1.3 bar and at a temperature of 1.9 K .
R-T-06	The MQXFA cooling channels must be capable of accommodating two (2) heat exchanger tubes running along the length of the magnet in the yoke cooling channels. The minimum diameter of the MQXFA yoke cooling channels that will provide an adequate gap around the heat exchanger tubes is 77 mm .
R-T-07	At least 40% of the coil inner surface must be free of polyamide
R-T-08	The MQXFA structure must have provisions for the following cooling passages: (1) Free passage through the coil pole and subsequent G-10 alignment key equivalent of 8 mm diameter holes repeated every 50 mm ; and (2) free helium paths interconnecting the yoke cooling channels holes
R-T-09	The MQXFA magnet structure must be capable of sustaining a sudden rise of pressure from atmospheric up to 20 bar without damage and without degradation of subsequent performance.
R-T-10	The MQXFA magnet structure must be capable of surviving a maximum temperature gradient of TBD K during testing without degradation in its performance.
R-T-11	The MQXFA magnets must be capable of operating at 14 A/s
R-T-12	The MQXFA magnet must withstand a maximum operating voltage of 800 V to ground during quench.
R-T-13	MQXFA magnets must be delivered with a (+) Nb-Ti superconducting lead and a (-) Nb-Ti superconducting lead rated for 18 kA and adequately stabilized for connection to the Cold Mass LMQXFA or LMQXFAB electrical bus
R-T-14	Voltage Taps: the MQXFA magnet shall be delivered with three (3) quench detection voltage taps located on each magnet lead and at the electrical midpoint of the magnet circuit; two (2) voltage taps for each quench strip heater; and two (2) voltage taps for each internal MQXFA Nb ₃ Sn-NbTi splice.
R-T-15	The MQXFA magnet coils and quench protection heaters must pass a hi-pot test in liquid helium at 1 atm pressure as specified in Table 3 (to be defined)
R-T-18	MQXFA magnets must be delivered trained to ultimate current of 108% (17.8 kA) of the nominal operating current.
R-T-19	MQXFA magnets must not quench while ramping down at 300 A/s from the nominal operating current
R-T-20	The MQXFA quench protection components must be compatible with the CERN-supplied quench protection system and comply with the corresponding interface document specified by CERN [3] (to be defined)
R-T-21	The MQXFA magnets must meet the detailed interface specifications with the following systems: (1) other LMQXFA(B) Cold Mass components; (2) the CERN supplied Cryogenic System; (3) the CERN supplied power system; (4) the CERN supplied quench protection system, and (5) the CERN supplied instrumentation system. These interfaces are specified in [3] (all to be defined)
R-T-22	The MQXFA magnets must meet the corresponding Work Package Launch Safety Agreement (LSA) specification [4] (to be defined)

• Objective Requirements

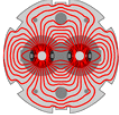
ID	Description
R-O-01	MQXFA magnet mechanical twist target is < 1 mrad / 5m , and mechanical straightness target is < 100 μm / 5 m
R-O-02	The MQXFA field harmonics must be optimized at high field. Table 2 provides specific target values for field harmonics at a reference radius of 50 mm .
R-O-03	The fringe field target at a TBD cm distance from the MQXFA magnetic field axis is 50 mT or less.
R-O-04	Splice resistance target is less than 2 nΩ at 1.9K
R-O-05	The MQXFA cross section must have provisions for routing the LMQXFA or LMQXFB superconducting busses.
R-O-06	After training and after following a thermal cycle to room temperature, MQXFA magnets can attain the nominal operating current with a target of no more than 1 quench.
R-O-07	All MQXFA components can withstand a maximum radiation dose of 30 MGy .
R-O-08	MQXFA magnets can survive 25 thermal cycles during HL-LHC tunnel operations.
R-O-09	MQXFA magnets can survive 3,000 powering cycles during HL-LHC tunnel operations.
R-O-10	MQXFA magnets can survive 50 quenches during HL-LHC tunnel operations.

- Parameters in **black** are more certain. Parameters in **red** less certain or still under discussion



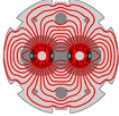
Next Slides

- Next slides will provide an overview of the draft MQXFA requirements
 - These requirements should be such that their verification means that the MQXFA magnet deliverables are “fit” (suitable) for the intended purpose, i.e., they will satisfy CERN’s needs for HL-LHC
- The purpose is to generate discussions and answer questions such as:
 - Are there still any missing or improperly stated requirements?
 - Can we start converging on agreement for parameters in **red**?



MQXFA Physical Requirements

- T: 150 mm aperture, ≤ 614 mm outer diameter
- O: ≤ 1 mrad/5m twist, ≤ 100 $\mu\text{m}/5\text{m}$ straightness

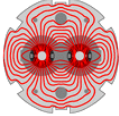


LARP



Magnetic Field Requirements

- T: nominal gradient 132.6 T/m, ultimate gradient 143 T/m (8 % above nominal) in superfluid helium at 1.9K and for a magnetic length of 4.2 m
- O: Fringe field target at **TBD** distance from the magnetic axis < 50 mT



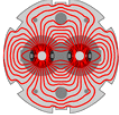
Magnetic Field Requirements

- O: Field harmonics optimized at high field with the following targets:

Triplet field quality version 4 - May 20 2015 - R_{ref}=50 mm

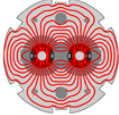
Normal	Straight part										Ends		Integral			
	Systematic				Uncertainty		Random		Conn. Side	Non conn. Side	Q1/Q3		Q2a/b			
	Geometric	A s. & cool	Saturation	Persistent	Injection High Field	Injection High Field	Injection High Field	Injection High Field			Injection High Field	Injection High Field	Injection High Field			
2								10	10							
3	0.000	0.000	0.000	0.000	0.000	0.000	0.820	0.820	0.820	0.820			0.000	0.000	0.000	0.000
4	0.000	0.000	0.000	0.000	0.000	0.000	0.570	0.570	0.570	0.570			0.000	0.000	0.000	0.000
5	0.000	0.000	0.000	0.000	0.000	0.000	0.420	0.420	0.420	0.420			0.000	0.000	0.000	0.000
6	-2.200	0.900	0.660	-20.000	-21.300	-0.640	1.100	1.100	1.100	1.100	8.943	-0.025	-16.692	0.323	-18.593	-0.075
7	0.000	0.000	0.000	0.000	0.000	0.000	0.190	0.190	0.190	0.190			0.000	0.000	0.000	0.000
8	0.000	0.000	0.000	0.000	0.000	0.000	0.130	0.130	0.130	0.130			0.000	0.000	0.000	0.000
9	0.000	0.000	0.000	0.000	0.000	0.000	0.070	0.070	0.070	0.070			0.000	0.000	0.000	0.000
10	-0.110	0.000	0.000	4.000	3.890	-0.110	0.200	0.200	0.200	0.200	-0.189	-0.821	3.119	-0.175	3.437	-0.148
11	0.000	0.000	0.000	0.000	0.000	0.000	0.026	0.026	0.026	0.026			0.000	0.000	0.000	0.000

Skew																
2									10.000	10.000	-31.342		-2.985	-2.985	-1.753	-1.753
3	0.000	0.000	0.000	0.000	0.000	0.000	0.650	0.650	0.650	0.650			0.000	0.000	0.000	0.000
4	0.000	0.000	0.000	0.000	0.000	0.000	0.650	0.650	0.650	0.650			0.000	0.000	0.000	0.000
5	0.000	0.000	0.000	0.000	0.000	0.000	0.430	0.430	0.430	0.430			0.000	0.000	0.000	0.000
6	0.000	0.000	0.000	0.000	0.000	0.000	0.310	0.310	0.310	0.310	2.209		0.210	0.210	0.124	0.124
7	0.000	0.000	0.000	0.000	0.000	0.000	0.190	0.190	0.190	0.190			0.000	0.000	0.000	0.000
8	0.000	0.000	0.000	0.000	0.000	0.000	0.110	0.110	0.110	0.110			0.000	0.000	0.000	0.000
9	0.000	0.000	0.000	0.000	0.000	0.000	0.080	0.080	0.080	0.080			0.000	0.000	0.000	0.000
10	0.000	0.000	0.000	0.000	0.000	0.000	0.040	0.040	0.040	0.040	0.065		0.006	0.006	0.004	0.004
11	0.000	0.000	0.000	0.000	0.000	0.000	0.026	0.026	0.026	0.026			0.000	0.000	0.000	0.000



Cryogenic Requirements

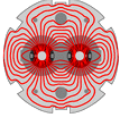
- T: Operate at superfluid helium bath at 1.3 bar and 1.9K
- T: Minimum cooling channel diameter is 77mm to accommodate two 74mm O.D. copper heat exchanger tubes
- T: 40% inner coil surface free of polyamide
- T: provisions for cooling passages are 8mm pole holes every 50 mm and free helium paths interconnecting the yoke cooling channel holes
- T: 20 bar peak pressure
- T: Maximum temperature gradient of **TBD** K during testing



Electrical Requirements

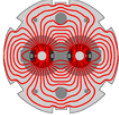
- T: ramp rate of 14 A/s
- T: maximum operating voltage of 800 V to ground during quench
- T: Nb-Ti leads for connection to the bus, stabilized and rated for 18 kA
- T: Splices to be soldered with CERN approved materials
- O: Splice resistance target is less than 2 nΩ at 1.9K
- O: Provisions for routing LMQXFA/B superconducting busses
- T: 3 quench detection voltage taps, 2 voltage taps for each quench strip heater, 2 voltage taps for internal splice
- T: hi-pot test in liquid helium at 1 atm pressure with following limits:

Circuit Element	V _{max}	V hi-pot	I hi-pot
Quench Protection Heaters - Coil	500 V	TBD	< TBD μA
Magnet Coil - Ground	1,000 V	TBD (2,500 V?)	< TBD μA



Quench Requirements

- T: trained to a current of 108% (17.8 kA) of the nominal operating current
- O: reach nominal operating current with a target of no more than 1 quench after a room temperature thermal cycle
- T: must not quench while ramping down at 300 A/s from nominal current
- T: quench protection components compatible with CERN-supplied quench protection system

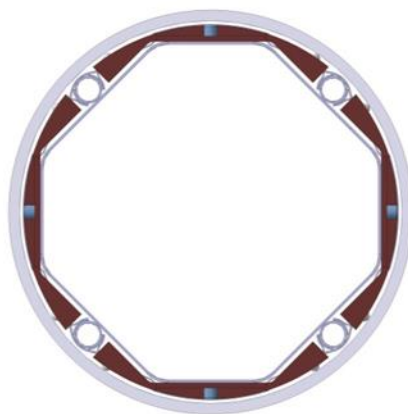


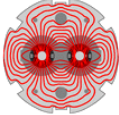
LARP



Radiation Hardness Requirements

- O: can withstand a maximum radiation dose of 30 MGy
 - Assumes beam screen with tungsten absorber (provided by CERN):



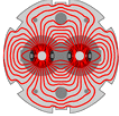


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Reliability Requirements

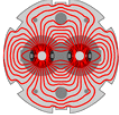
- O: can survive **25** thermal cycles, **3,000** powering cycles, and **50** quenches



Interface Requirements

- T: Comply with Interface Specifications for:
 - Other LMQXFA(B) cold mass components
 - CERN Cryogenic System
 - CERN Power System
 - CERN Quench Protection System
 - CERN Instrumentation System

**All these interface specifications
To Be Defined**

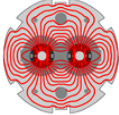


LARP



Safety Requirements

- T: comply with the corresponding CERN Work Package Launch Safety Agreement (LSA) specification (**TBD**)
 - Meeting scheduled for October 29



Path Forward

- The MQXFA draft was first presented during the Joint LHC-LARP meeting on May 2015 and already went through several iterations with CERN
 - Are there still any missing or improperly stated requirements?
 - Can we start converging on agreement for parameters in **red**?
- US-HiLumi Project Office is working with HL-LHC WP3 Manager (Ezio Todesco) to address these points
 - Process for final CERN approval?
- **US-HiLumi is going to need a final, approved MQXFA requirements document in less than a year from now**
 - Needed to support U.S. project baseline freezing prior to CD-2