



**High
Luminosity
LHC**

IR magnet cooling

Rob van Weelderen (CERN)

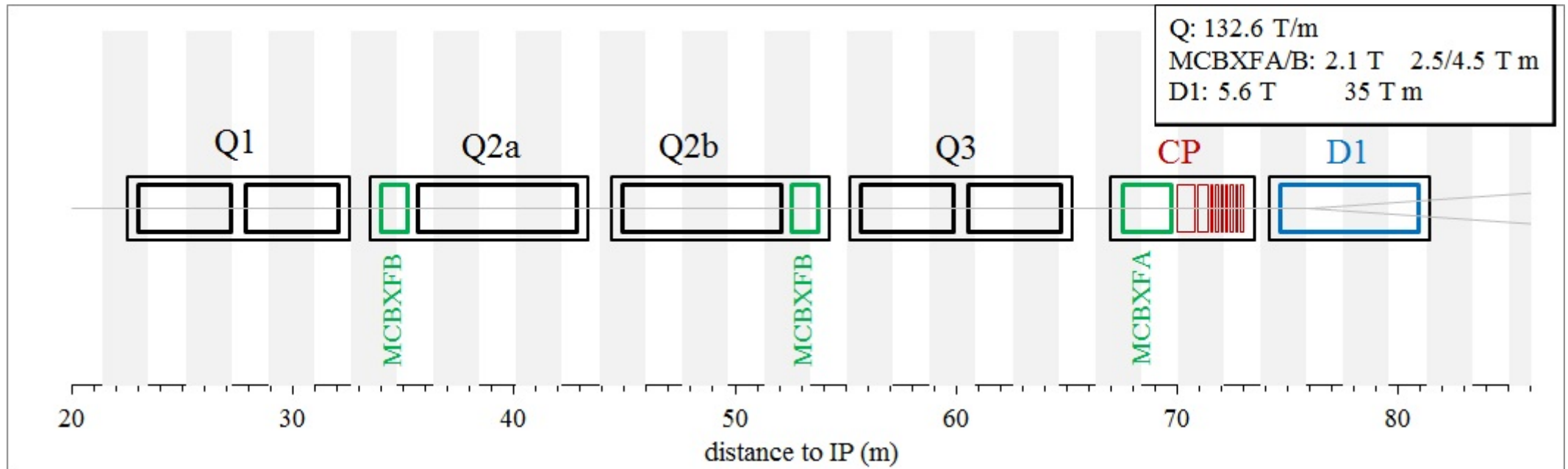
Contributions from: Gennaro Bozza (ex CERN),
Ziemovit M. Malecha (Wroclav University of Technology)

Outline

- Main - longitudinal - heat extraction
- Radial extraction: MQXF - quadrupoles
- Radial extraction: D1 - dipole
- Summary of main cold mass requirements
- Thermal performance evaluation
- Outlook & Conclusions

Note: detailed reference WP3, Deliverable 3.4

Main - longitudinal - heat extraction: Magnet string layout



Mechanical

Magnet string: Q1, Q2a, Q2b, Q3, Corrector Package (CP), D1

Cryostats: 4 m to 7 m in length each, up to 3 m long interconnects

Total length: 57 m

Main - longitudinal - heat extraction: Heat loads target

Two main T-levels for heat absorption

1) 50 K - 70 K (Tungsten absorbers on beam-screen, integrated in beam-pipe)

2) 1.9 K - 2.1 K (superfluid helium in magnet cold mass)

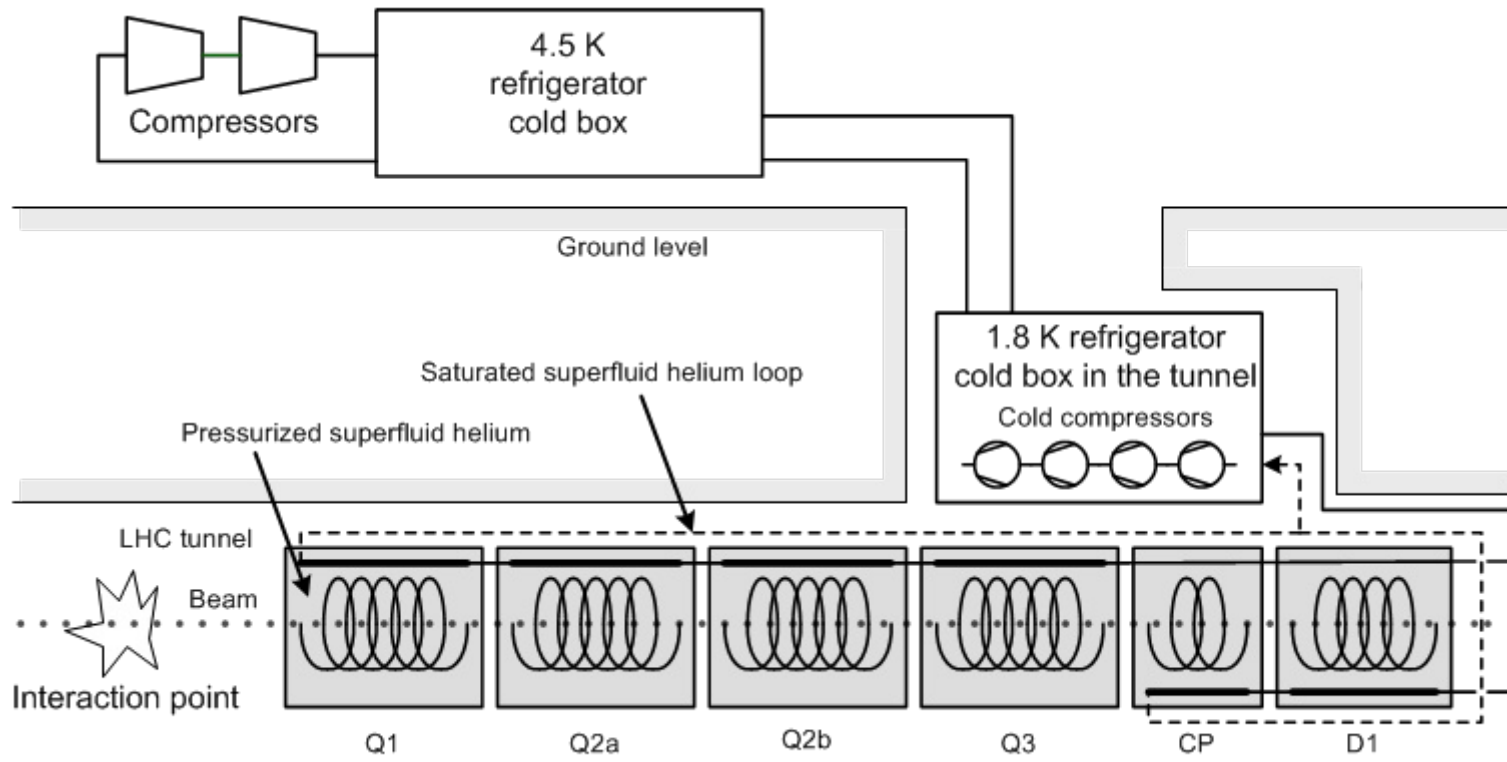
@cold mass: +100 W ~estimate for static loads, end effects, synchrotron radiation, image currents...

@ 7.5 L ₀	HL-LHC V1.1	
Power [W]	Magnet cold mass	Beam screen
Q1A + Q1B	140	210
Q2A + corr	150	90
Q2B + corr	165	100
Q3A + Q3B	220	105
CP	105	90
D1	135	80
Interconnects	30	110
Total	945	780

Loads due to secondaries (F. Cerrutti, august 2015: values in the process of being updated during this CERN-LARP meeting)

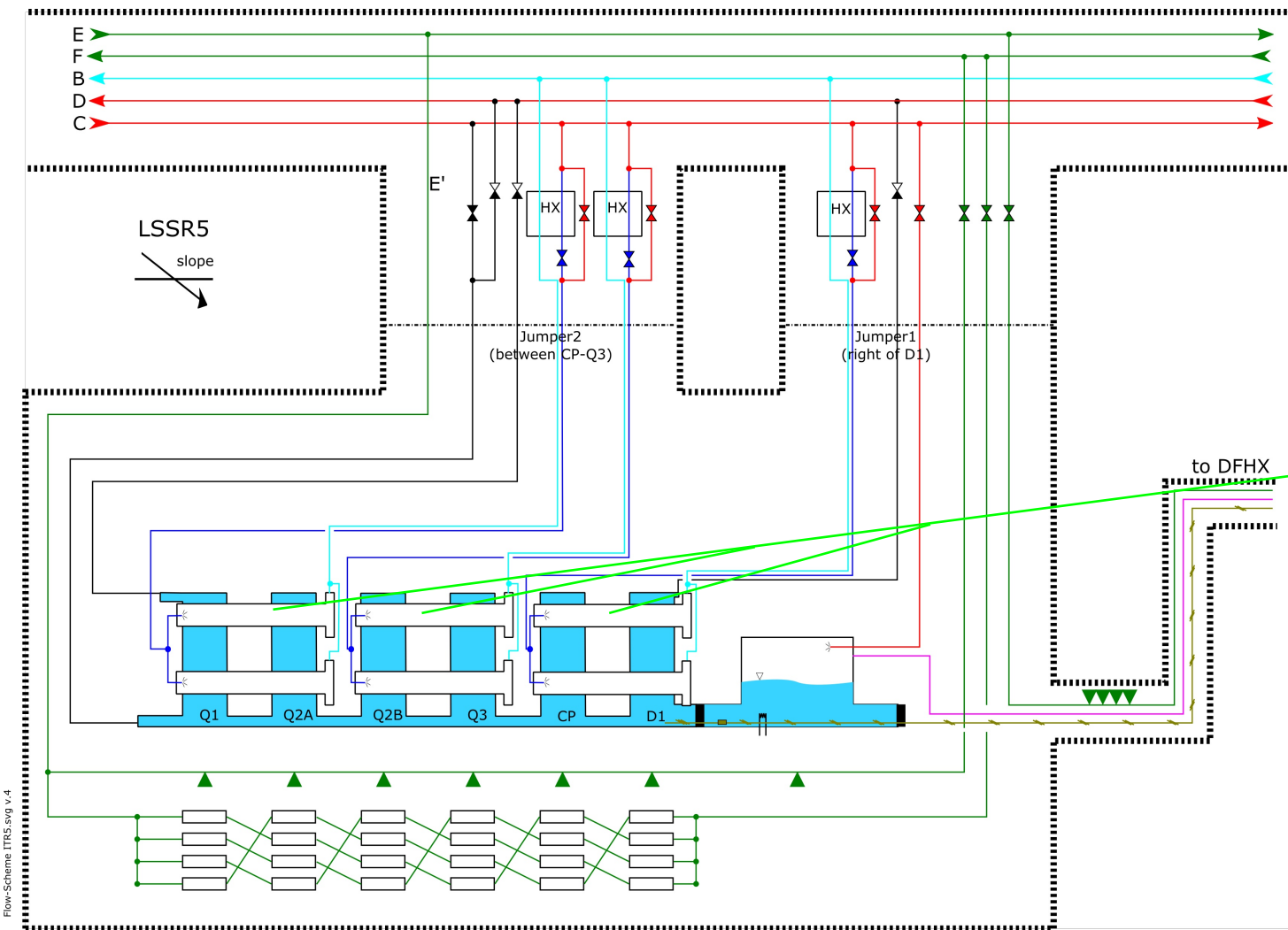
Size cold mass cooling for 1050 W at 1.9 K - 2.1 K

Main - longitudinal - heat extraction: Overall architecture by using superfluid helium. Lowest point on the left



- slope dependent configurations at each of the points IP1L/R & IP5L/R!
 - cold masses in static superfluid helium (Hell) at 1.3 bar and ~ 1.9 K
 - heat extracted by vapourization of Hell that travels as very low pressure two-phase flow in parallel HX
 - low vapour pressure maintained by cold compressor system
- (See talk by S. Claudet, 27.10.2015)

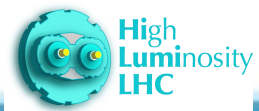
Main - longitudinal - heat extraction: Flow diagram for right side of IP5. Lowest point on the right



- QRL supply headers B, C, D, E, F and valve boxes for cryogenics on top
- 2 jumper connections to magnet string (at D1 end, between CP and Q3)
- 3-sets of parallel bayonet HXs (Q1+Q2a, Q2b+Q3, CP+D1)
- 3 low vapour pressure return lines & corresponding HX in QRL

courtesy D. A. Berkowitz

- beam screen loop (4 parallel pipes) covering full string length
- cold-mass safety reliefs at either end of string



Main - longitudinal - heat extraction: Characteristics 1/2

QRL:

Header B , ~1.9 K, ~17 mbar, Low-pressure Hell pumping
Header C , ~5 K, ~3.5 bar, Supply for Hell-cooling, cool-down & fill, link interface box
Header D , ~20 K, ~1.3 bar, Quench line, cool-down & fill return
Header E , ~50 K, ~20 bar, Thermal screen & beam screen supply
Header F , ~70 K, ~19 bar, Thermal screen & beam screen return

Constraints on magnet design have led to the following compromise for the bayonet HX's

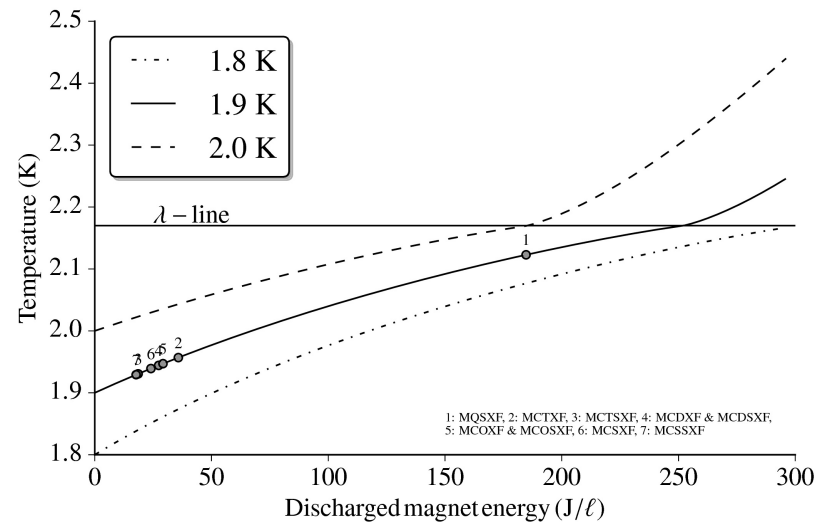
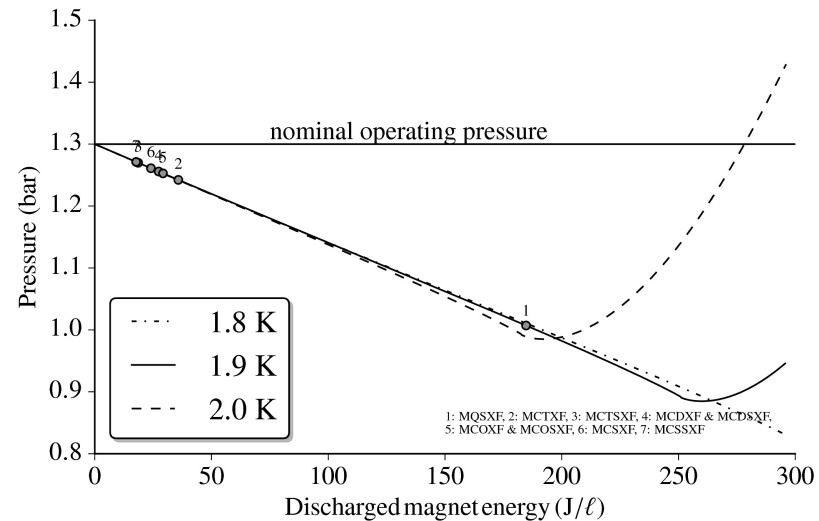
- size & number determined by maximum vapour velocity < 7 m/s, magnet yoke space, **1050 W** power to be extracted
- Quadrupole HX's: **2 x 68 mm ID**, smooth copper pipes in parallel, 1.5 mm gap, 3 mm wall thickness
- Power ~400 W for Q1+Q2a, and ~400 W for Q2b+Q3 : **~800 W total**
- Quadrupole phase separators volume > 12.5 liter
- CP+D1 HX's: **2 x 51 mm ID**, smooth copper pipes in parallel, 1.5 mm gap, 3 mm wall thickness
- CP+D1 phase separators volume > 5.5 liter
- Power **~250 W** for CP+D1

Main - longitudinal - heat extraction: Characteristics 2/2

Heat must be given some freedom to redistribute along the length of the cold-masses (no hard criterion):
 free area $> 150 \text{ cm}^2$ for Quads
 free area $> 100 \text{ cm}^2$ for CP, D1

Quench pressures and related safety have to be evaluated for the Quads & D1

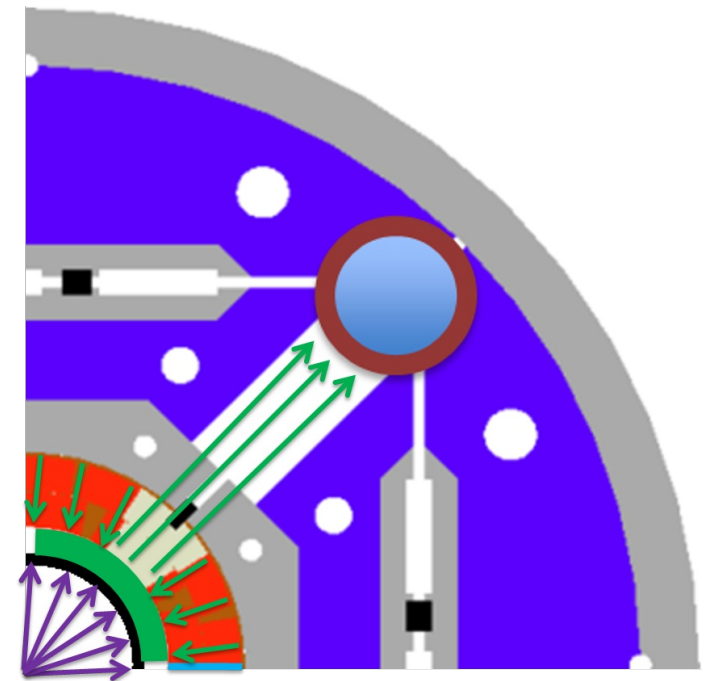
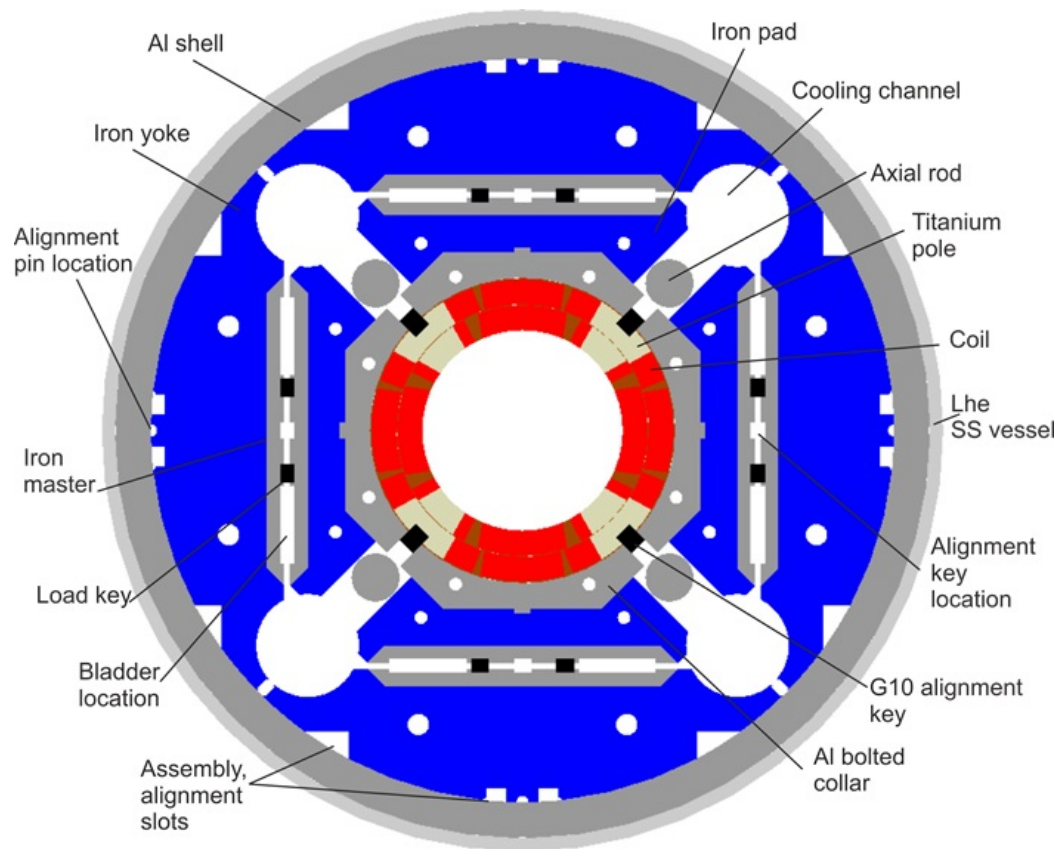
CP magnet quenches should pose no problem in terms of thermal quench propagation due to their local low energy per He-volume ratio (see graphs)



Radial - heat extraction: MQXF 1/2

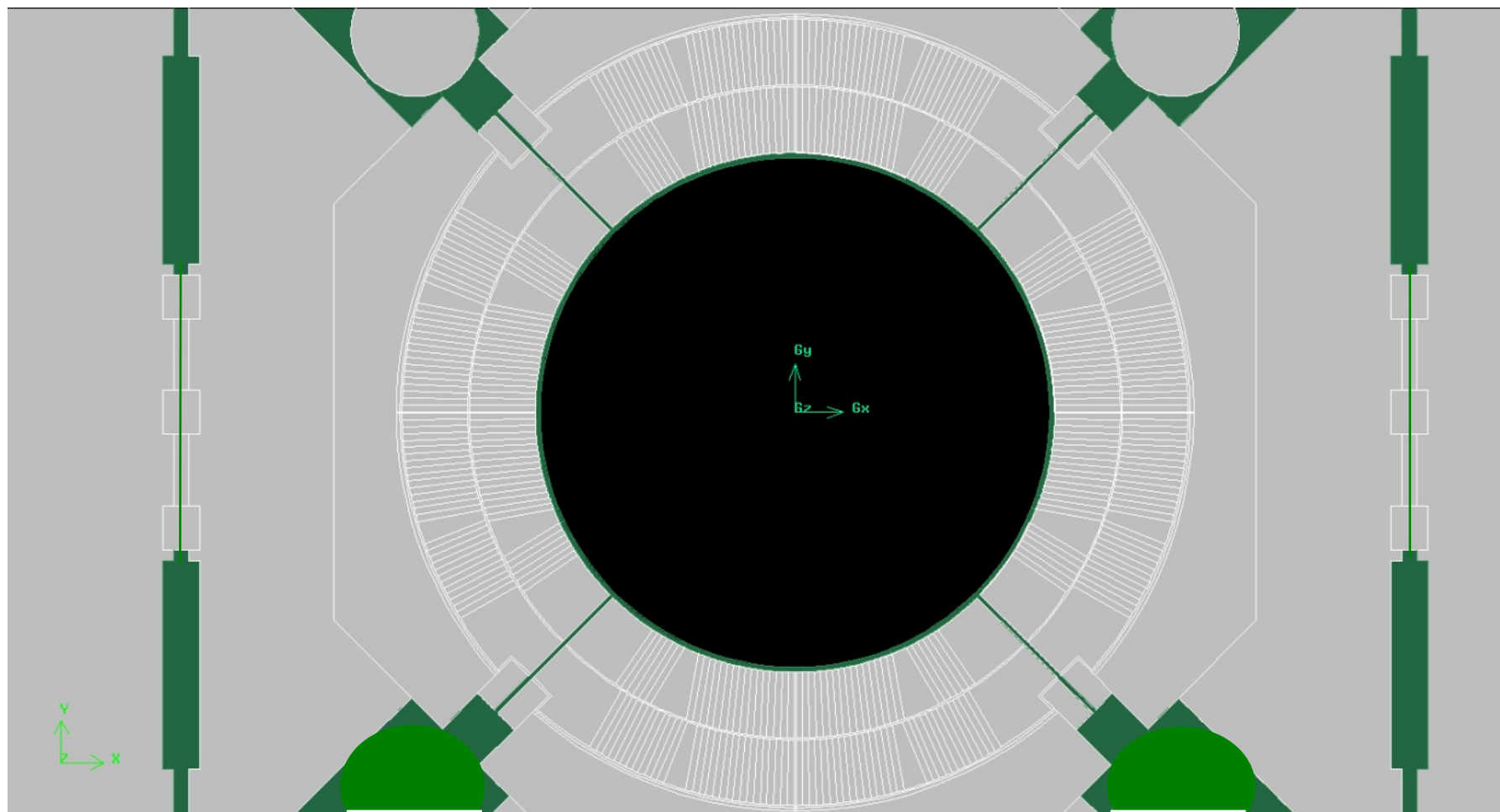
MQXF-magnet in 1.8 K - 2.1 K static He, at $P = \sim 1.3$ bar:

- **Cables** Nb₃Sn, **Iron Yoke**, Cold-source situated in the top 2 holes marked "cooling channel"
- Helium channels: annulus between cold bore and coil, perforated titanium pole, and yoke (see also next slide)



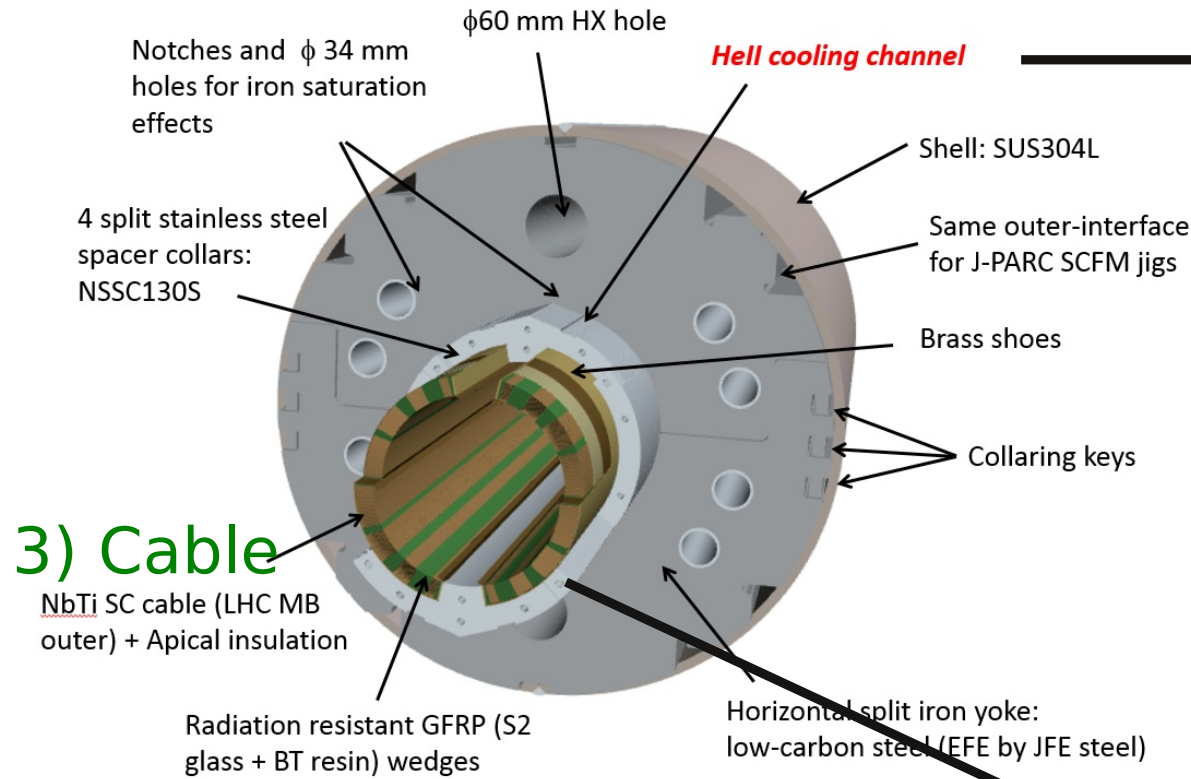
Green arrows show main heat flow directions from:
coil -> annulus -> pole -> cold-source

Radial - heat extraction: MQXF 2/2



- Helium in green:
- 1.5 mm annulus at inner coil boundary (barely visible)
- free passage through titanium insert, G10 alignment key & around axial rods: at least 8 mm holes every 50 mm

Radial - heat extraction: D1 1/1



1) Individual helium cooling channels -> fluid dynamics

3) Cable

2) Coil blocks with isothermal boundaries

Major differences of D1 wrt MQXF:

- single layer coil
- NbTi, porous cable
- Hell conduction to HX's via spacing between collars & yoke laminations (96 % packing factor collars, 98 % yoke)

Summary of main cold mass requirements

Q1,Q2a,Q2b,Q3, including interconnects	no./rep.	size	unit	comment
Yoke hole for HX	2	77	(mm)	
HX inner diameter	2	68	(mm)	assuming 1.5 mm annular gap, 3 mm pipe-thickness
Yoke-HX annular gap	-	1.5	(mm)	
Phase separator	2	≥ 12.5	(ø)	
Total free longitudinal area	-	≥ 150	(cm ²)	for cooling stabilization and sharing with CP-D1
beam-pipe - inner layer annular gap	-	1.5	(mm)	part of heat extraction path
annular to heat exchanger	every 40 - 50 mm	8	(mm)	via Titanium insert, G10 alignment keys
annular to heat exchanger	-	1.5	(mm)	Passage around axial rods
cooling channel interconnects	4			98 % packing factor equivalent
D1, CP, including interconnects	no.	size	unit	comment
Yoke hole for HX	2	60	(mm)	
HX inner diameter	2	51	(mm)	assuming 1.5 mm annular gap, 3 mm pipe-thickness
Yoke-HX annular gap	-	1.5	(mm)	
Phase separator	1	≥ 5.5	(ø)	
Total free longitudinal area	-	≥ 100	(cm ²)	for cooling stabilization and sharing with Q1-Q3
beam-pipe - inner layer annular gap	-	1.5	(mm)	part of heat extraction path
radial passages	-			98 % packing factor equivalent

Thermal performance evaluation

The cooling performance of the cold mass designs is evaluated in terms of:

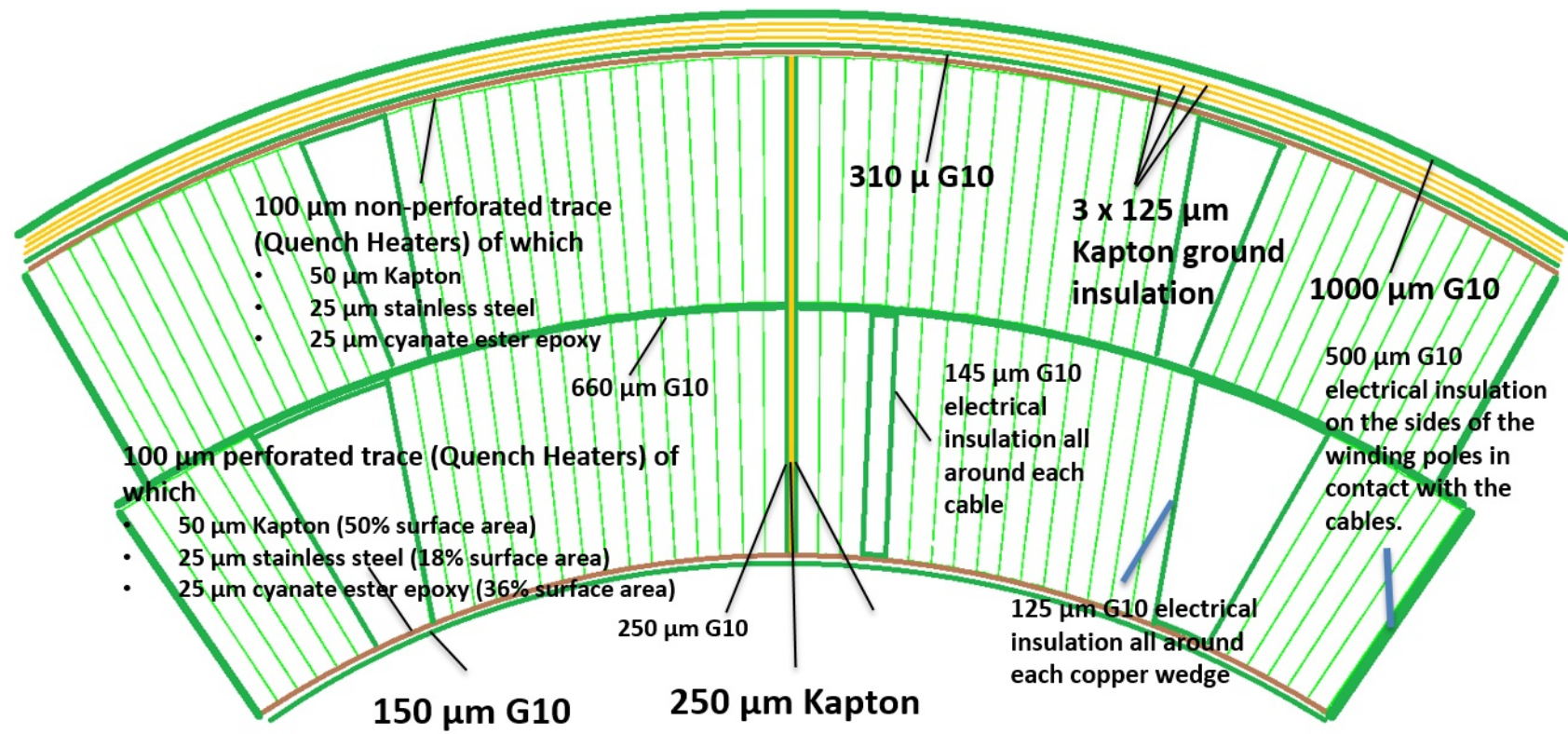
- 1) temperature margin under full steady state heat load conditions
- 2) local maximum sustainable load

For that purpose a generic CFD toolkit was developed for treating heat flows in combined solid-liquid systems (in this case using OpenFOAM).

It allowed integrating the multitude of materials encountered from coils towards the bayonet heat exchanger.

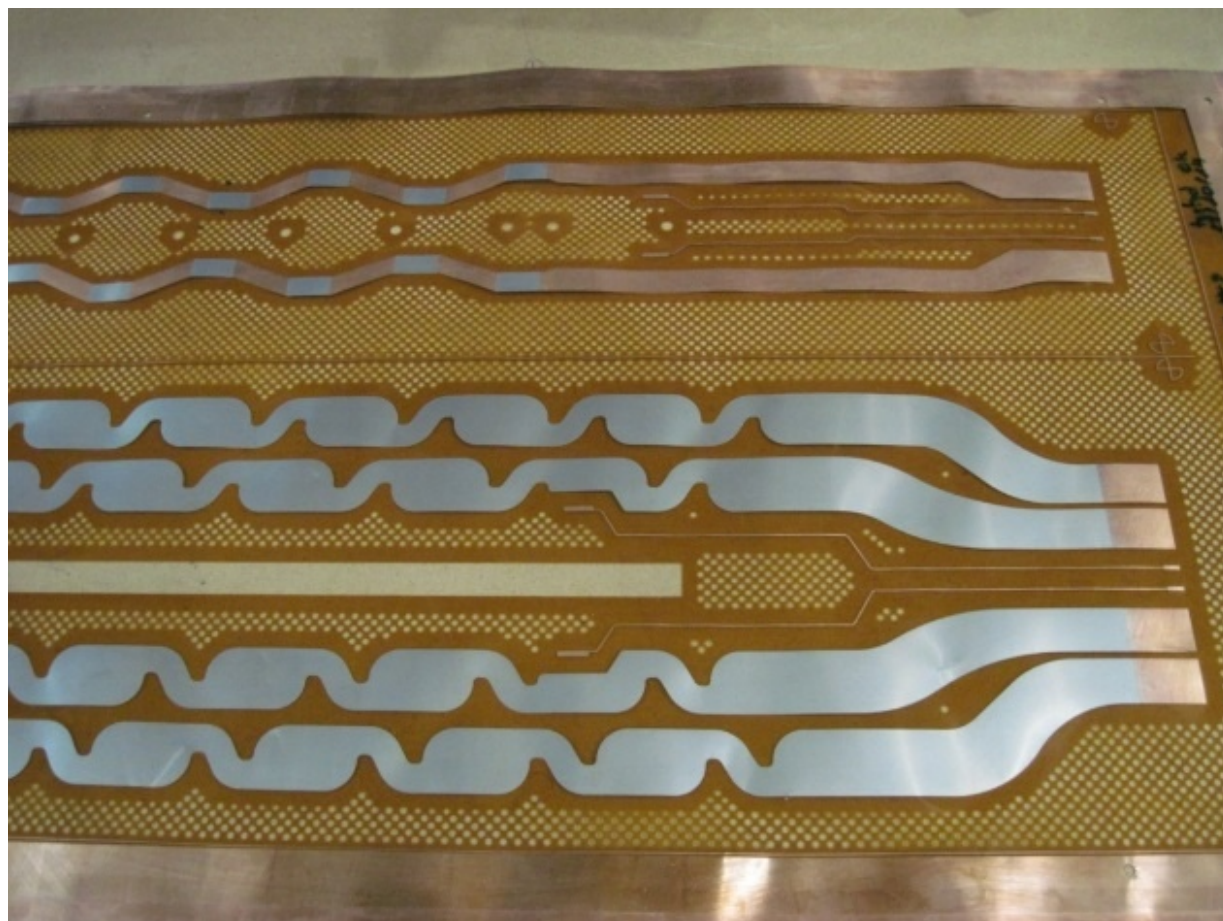
Detailed (radial resolution 3 mm) power deposition maps over the magnet section at the (longitudinal) most unfavourable location were used.

MQXF: Description of the thermally relevant magnet properties



Nb₃Sn coil block showing all materials used

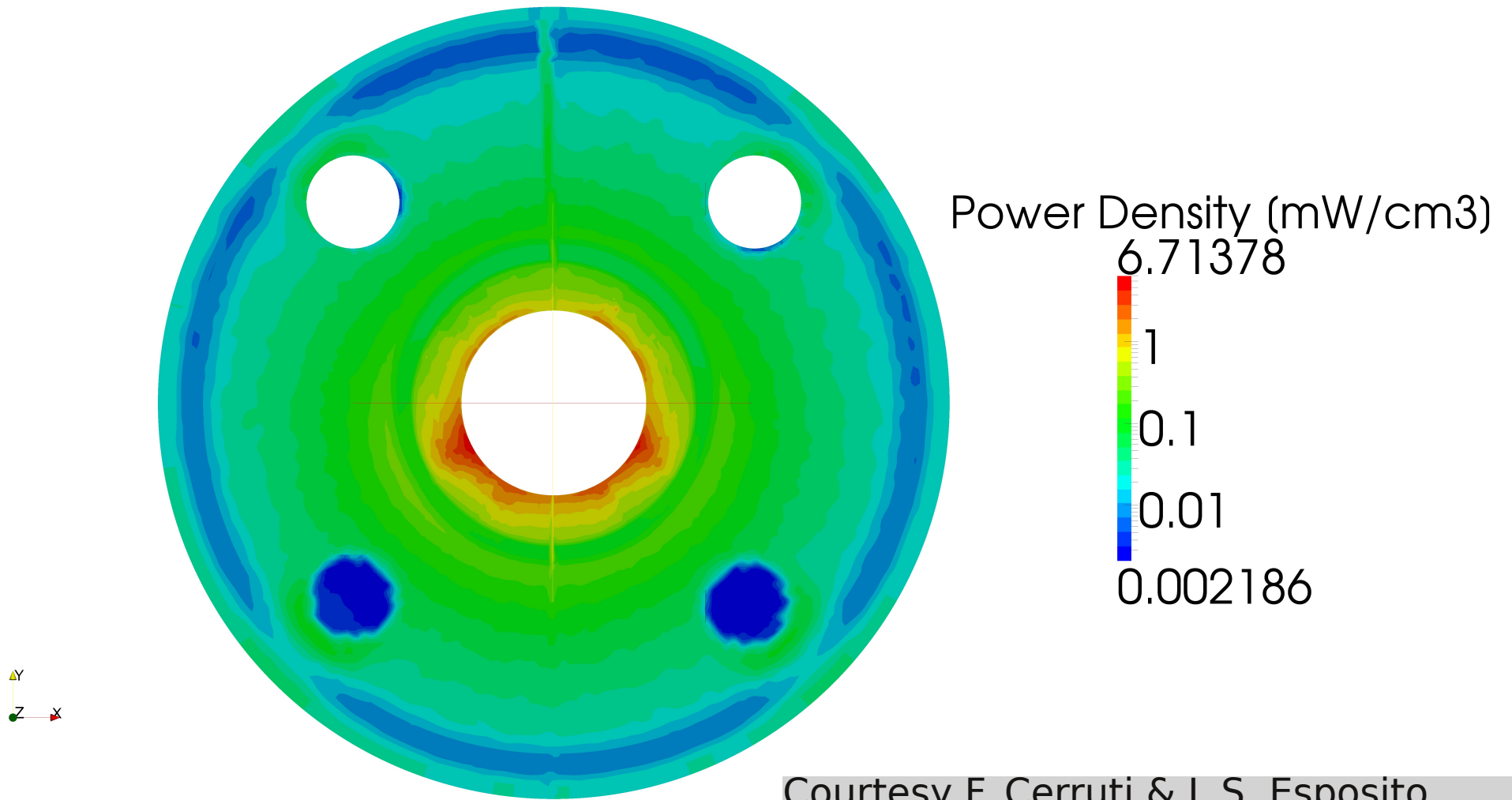
MQXF: Description of the thermally relevant magnet properties



Perforated quench heaters, glued on inner coil layer, facing the helium annulus

(and thus directly on the main heat extraction path!)

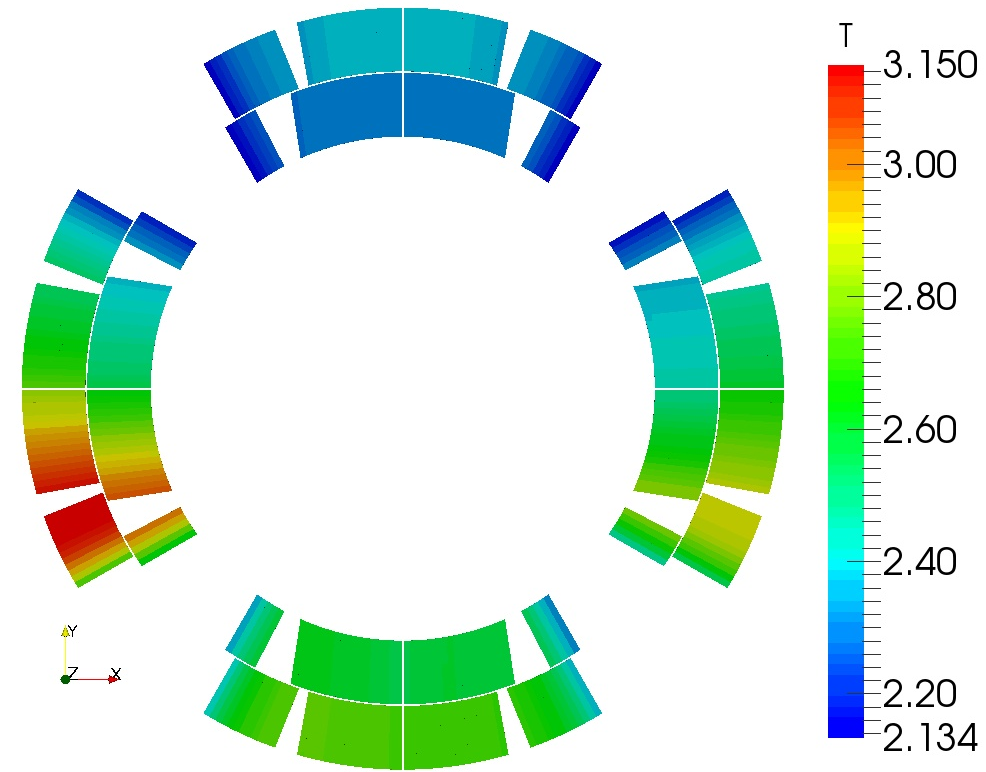
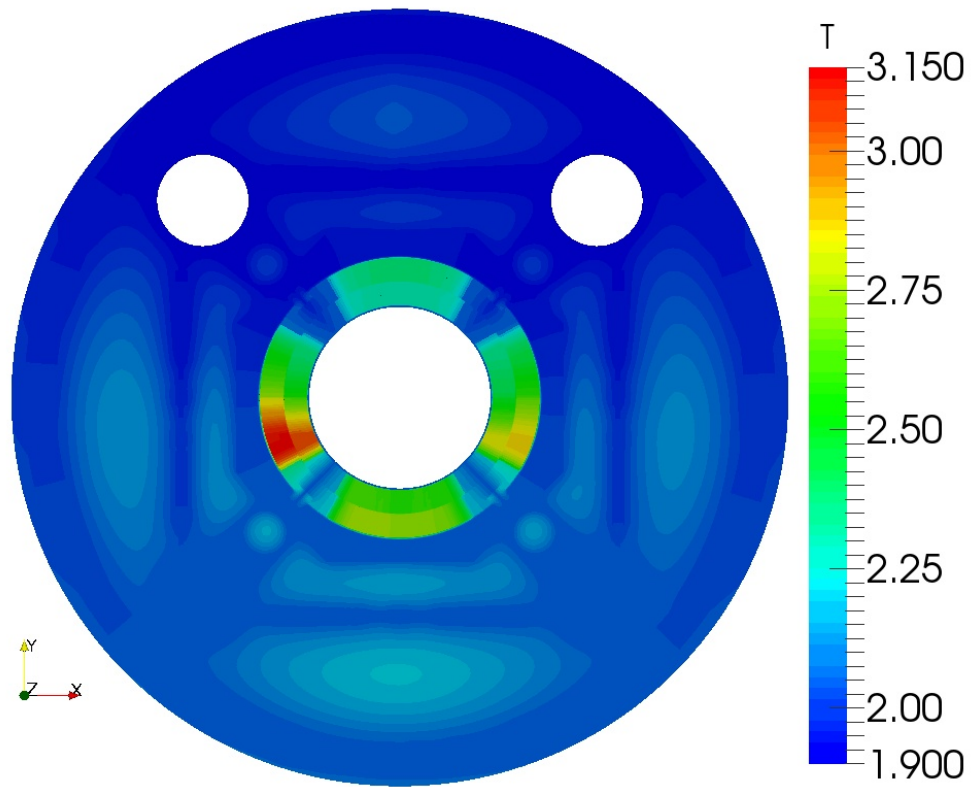
MQXF: high resolution energy deposition map



Highest power density in the inner coil layer

When averaged over the cable width $\sim 4 \text{ mW/cm}^3$

MQXF: Steady state results: Temperature map

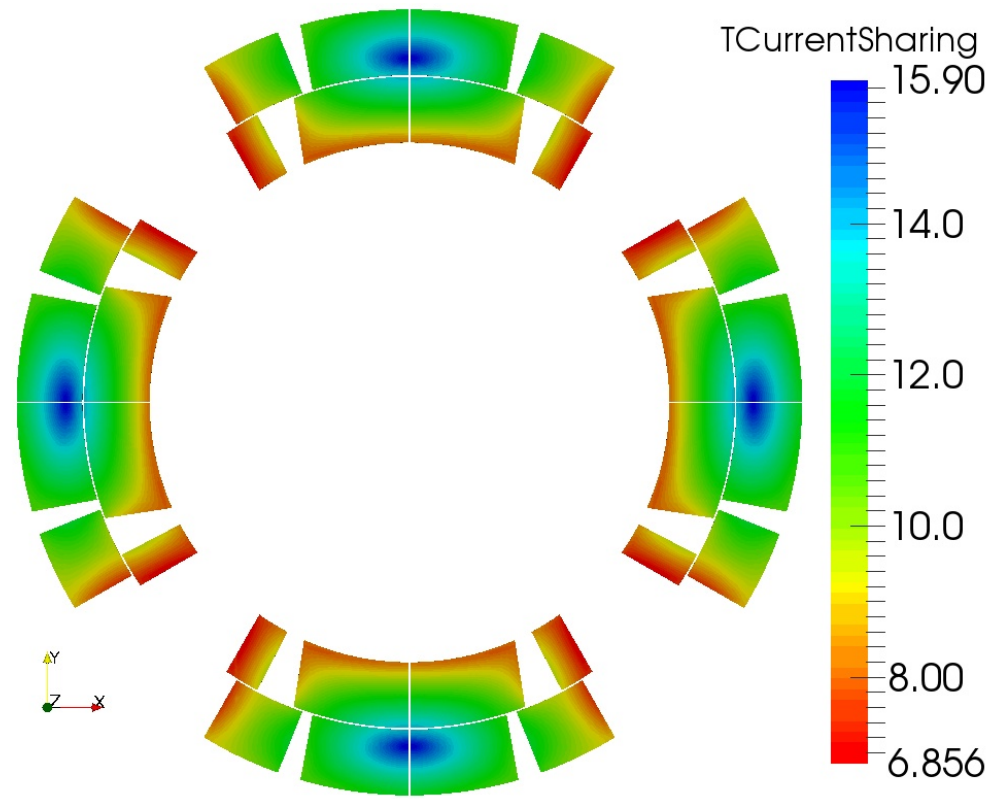


Modelisation gives **highest temperature** in the outer coil layer.

This high-T area is however **not the most critical**, as one has to evaluate the **final temperature margin** of the coil due the local magnetic field (see next slides)

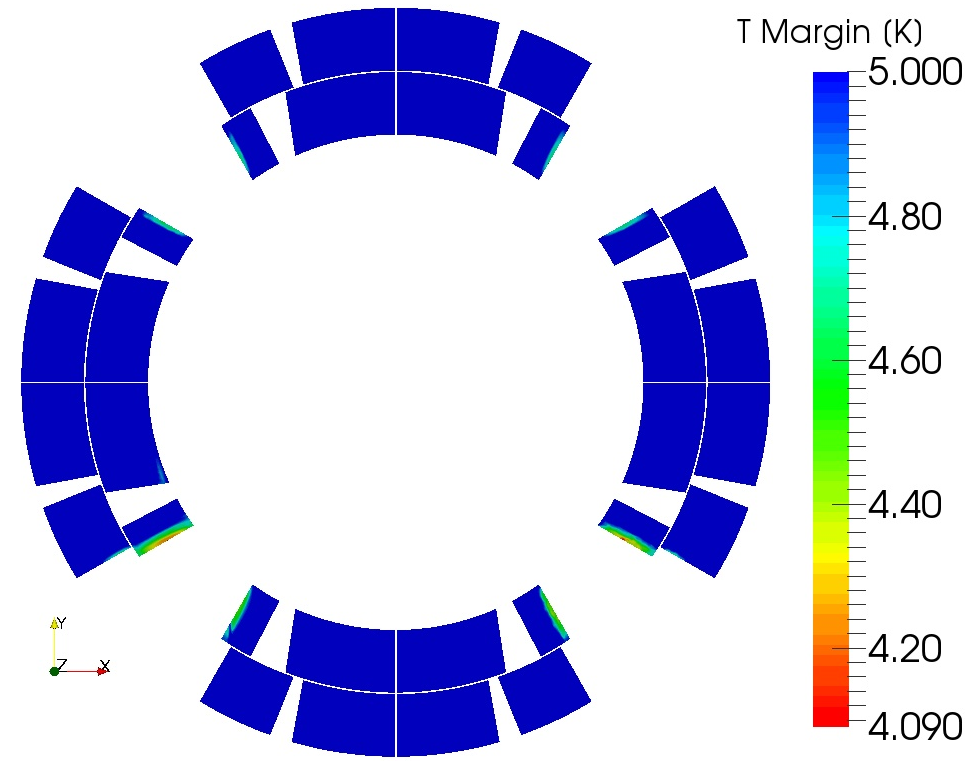
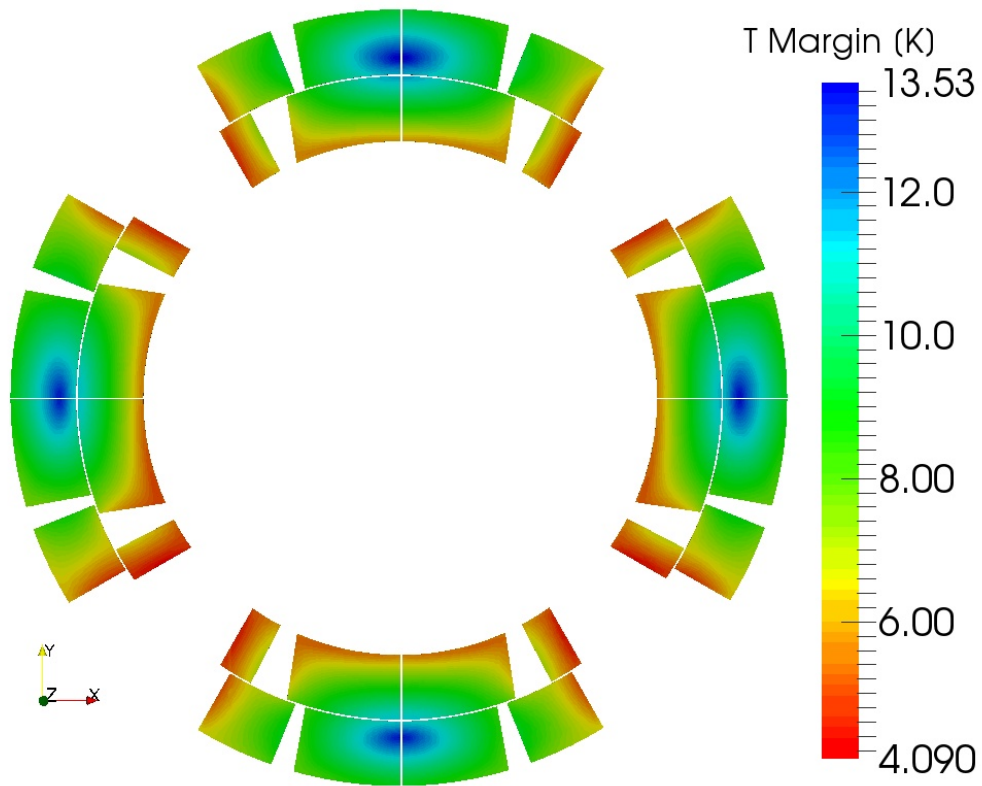
MQXF: Steady state results

Current sharing map at 1.9 K, no heat load



This current sharing map, based on a 1.9 K coil temperature, has now to be combined with the calculated T-distribution due to the heat loads (see next slides)

MQXF: Steady state results: T-margin



Left figure: full T-margin map, Right figure: values capped at 5.0 K to reveal details

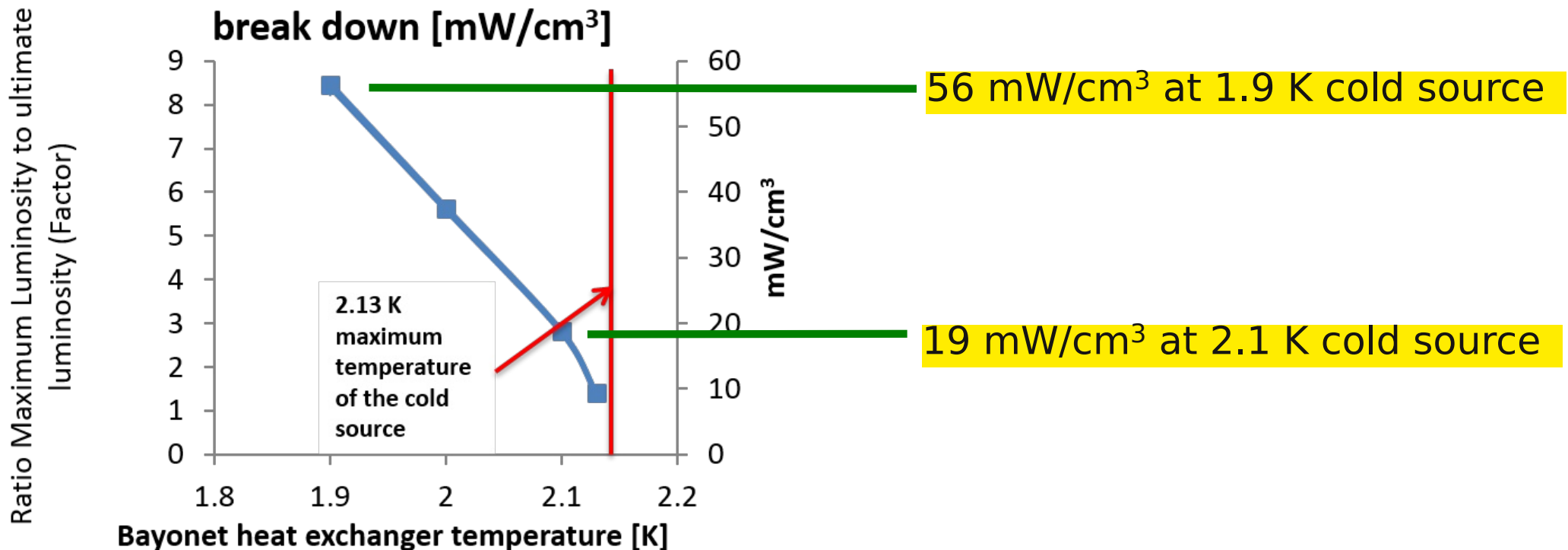
--> **Lowest T-margin is situated on the inner coil layer**

(--> adaptation of the tungsten shielding foreseen on the so-called "beam-screen")

MQXF: steady state results max power density

Thermal runaway of global cooling as function of helium bath-T
(local peak load $\sim 7 \text{ mW/cm}^3$, equivalent to 4 mW/m^3 over the conductor)

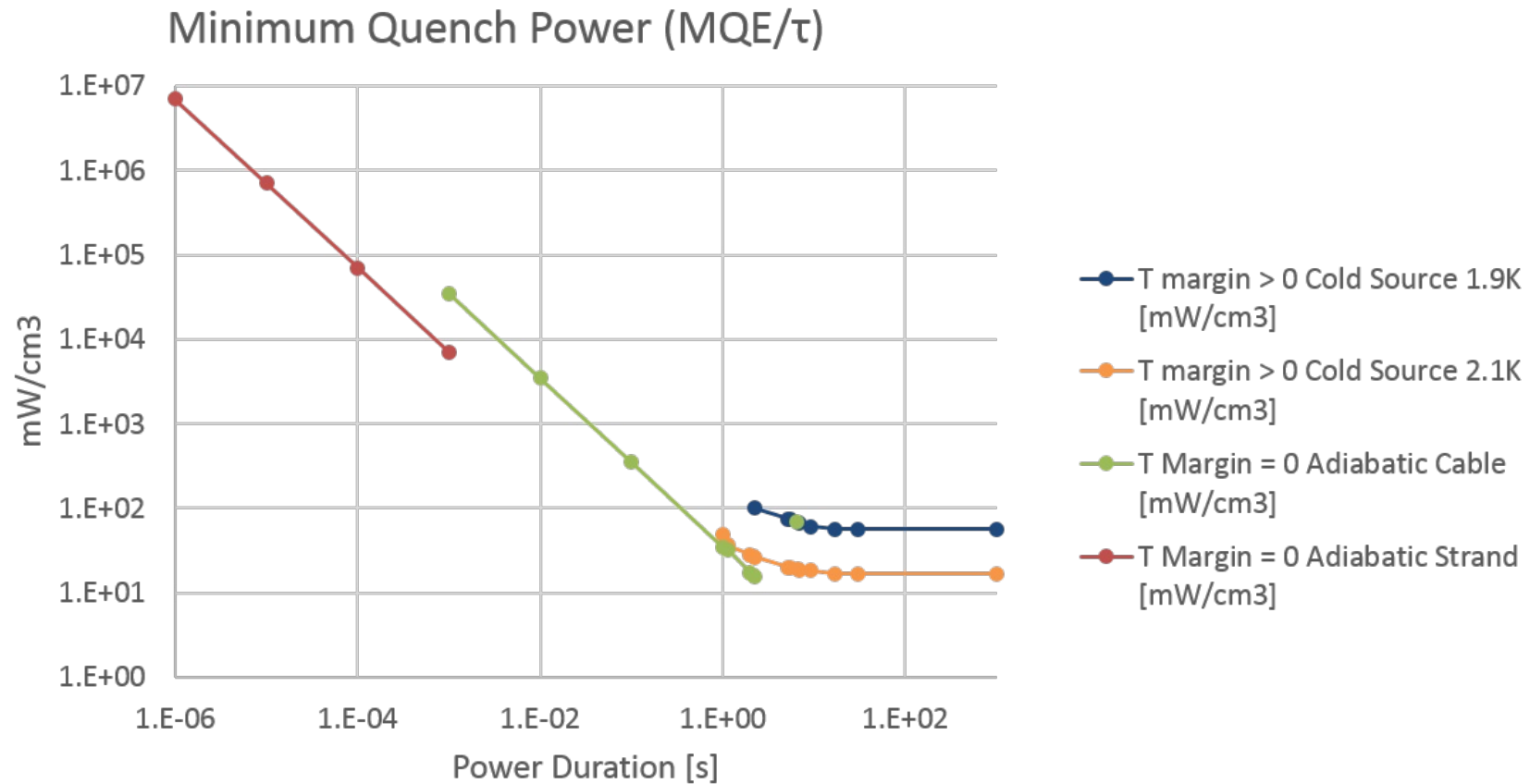
Maximum Power Density in the cross section before global cooling break down [mW/cm^3]



Steady state margin of factor ~ 3 at 2.1 K to ~ 8 at 1.9 K

MQXF: transient results (slide 1 of 2)

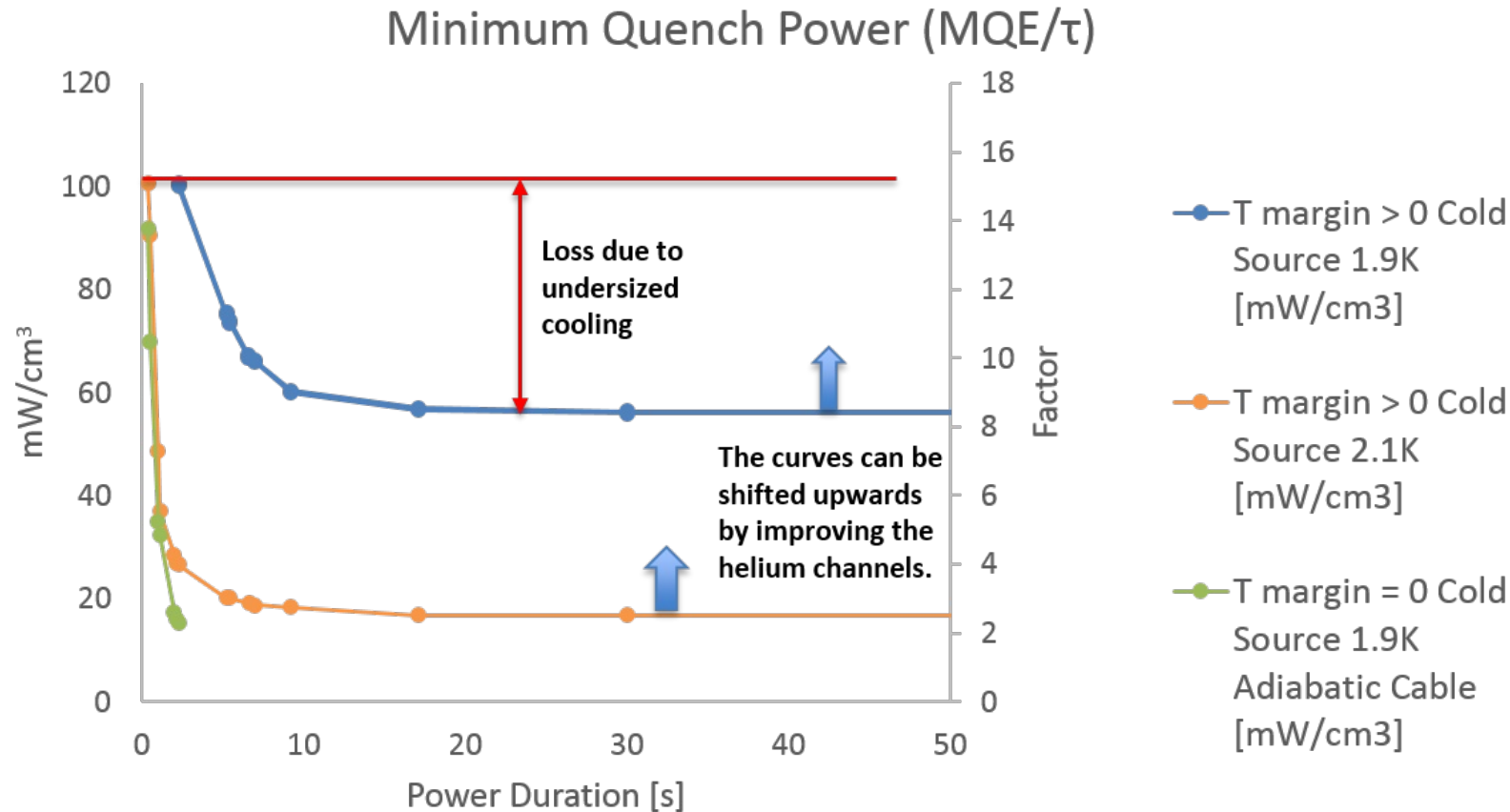
how long can the system bear heat loads beyond 57 W/cm³?



Red = adiabatic of strand only
Green = adiabatic of full cable (including epoxies, etc)
Blue = simulation with cold-source at 1.9 K
Orange = simulation with cold-source at 2.1 K

MQXF: transient results (slide 2 of 2)

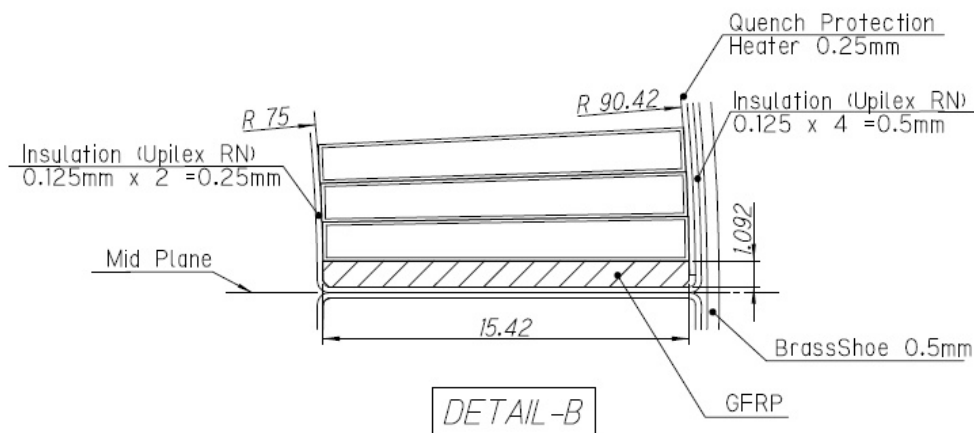
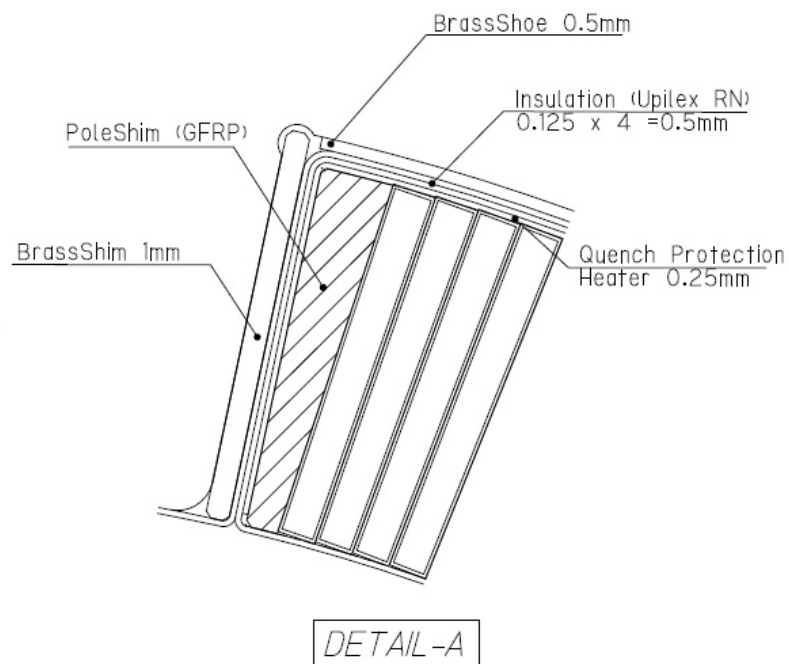
how long can the system bear heat loads beyond 57 W/cm³



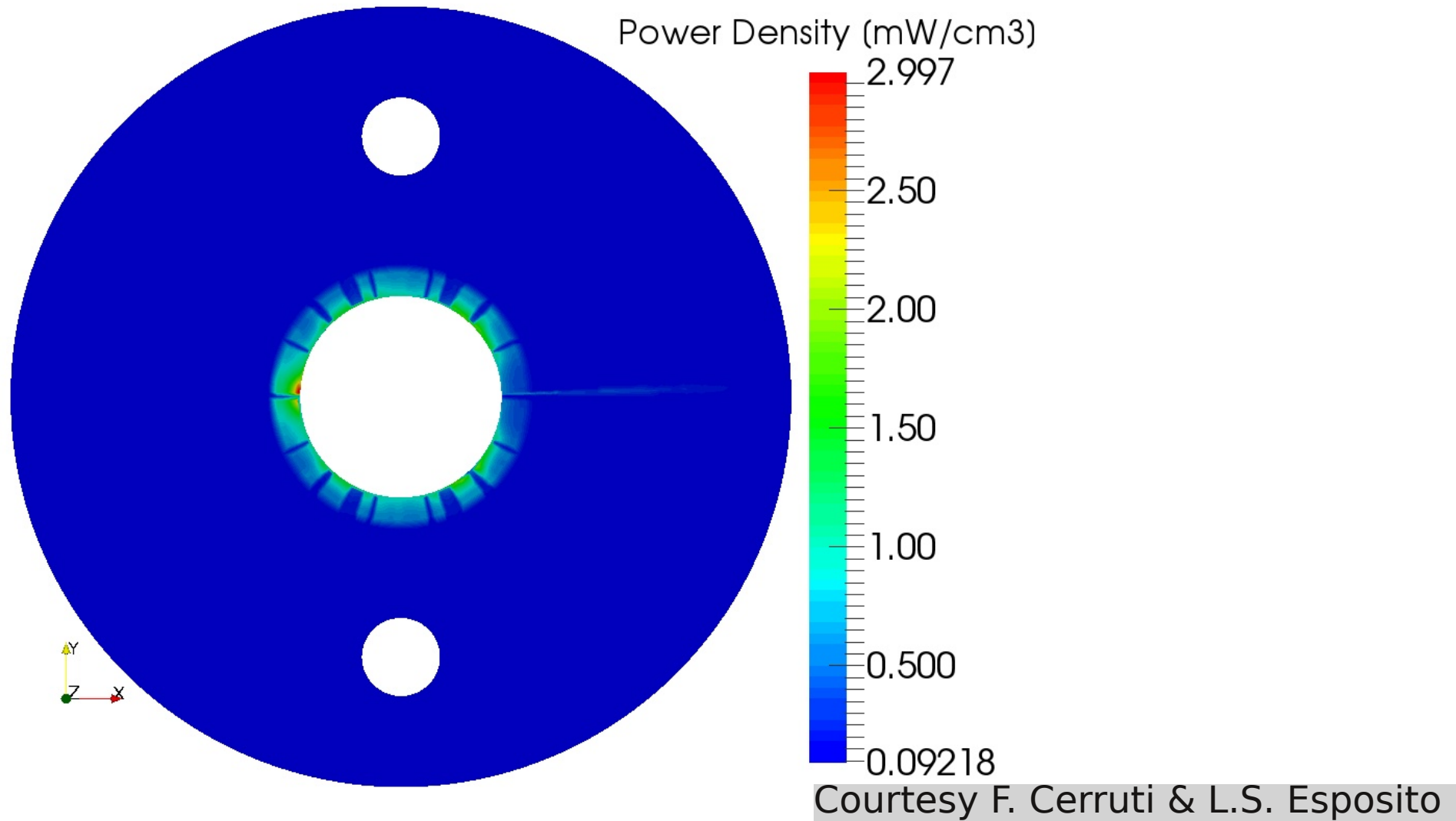
Green = adiabatic of full cable (including epoxies, etc)
Blue = simulation with cold-source at 1.9 K
Orange = simulation with cold-source at 2.1 K

- At 1.9 K we reach $T_{\text{margin}} = 0$ K for heat pulse duration = 2.3 s and 100 mW/cm³
- This value is determined by the cable insulation
- It demonstrates that there is room for increasing the steady state performance, (limited by Helium channels sizing)

D1: Description of the thermally relevant magnet properties

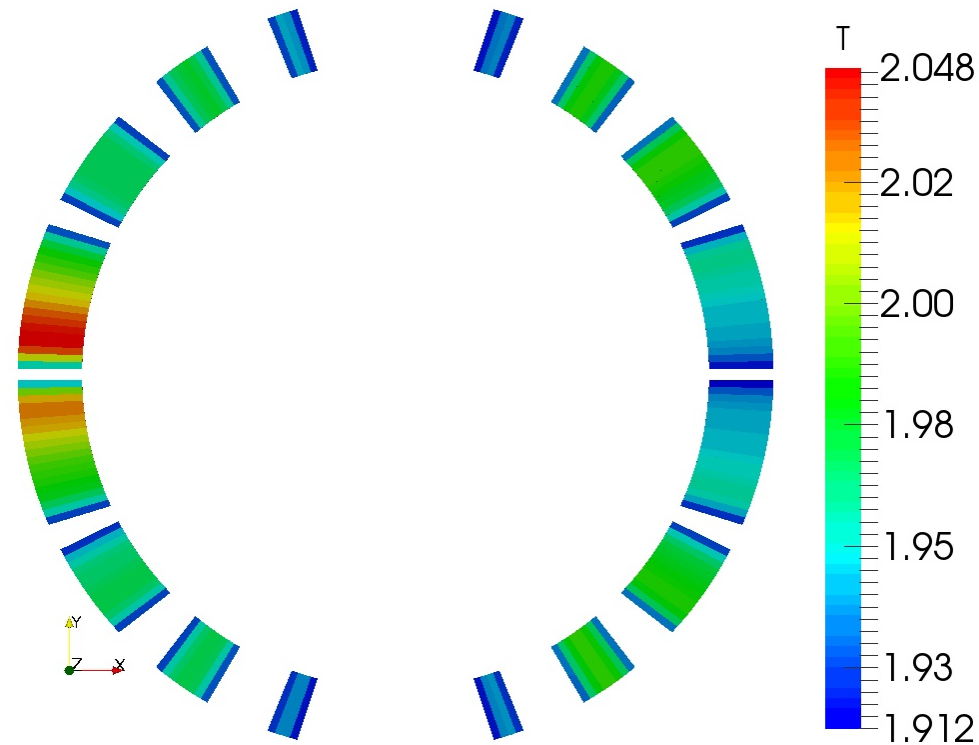


D1: high resolution energy deposition map



Highest power density when averaged over the cable width
~ 1.5 mW/cm³

D1: Steady state results: Temperature map

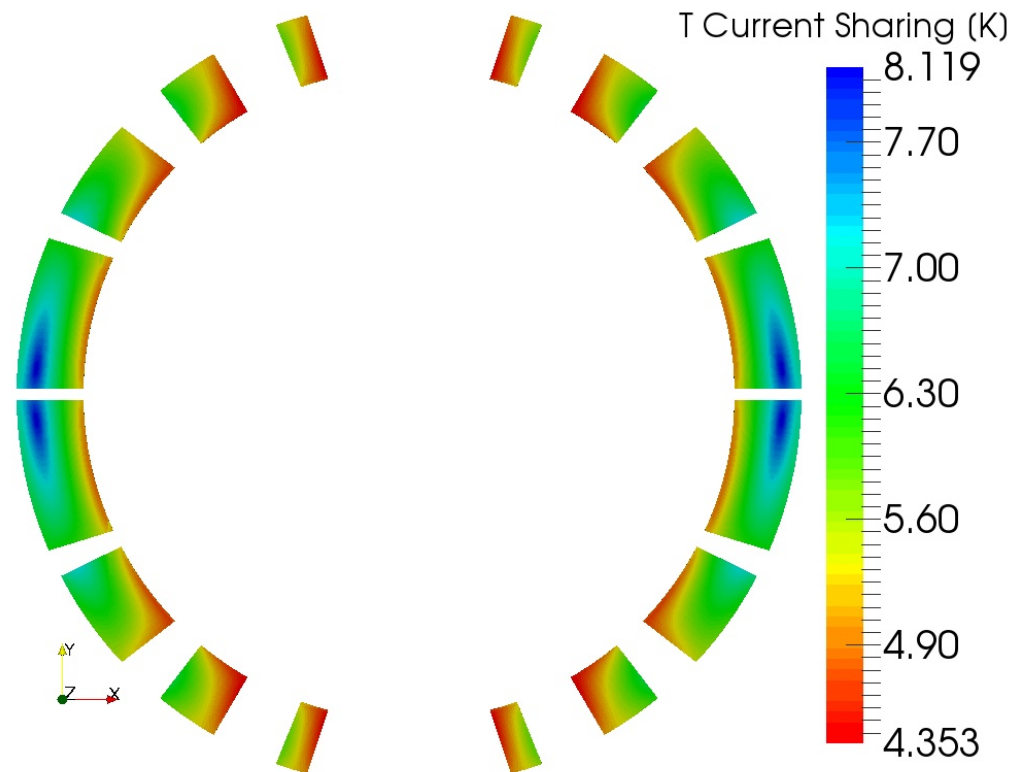


Modelisation gives **highest temperature** of about 2.05 K

This high-T area is however **not the most critical**, as one has to evaluate the **final temperature margin** of the coil due the local magnetic field (see next slides)

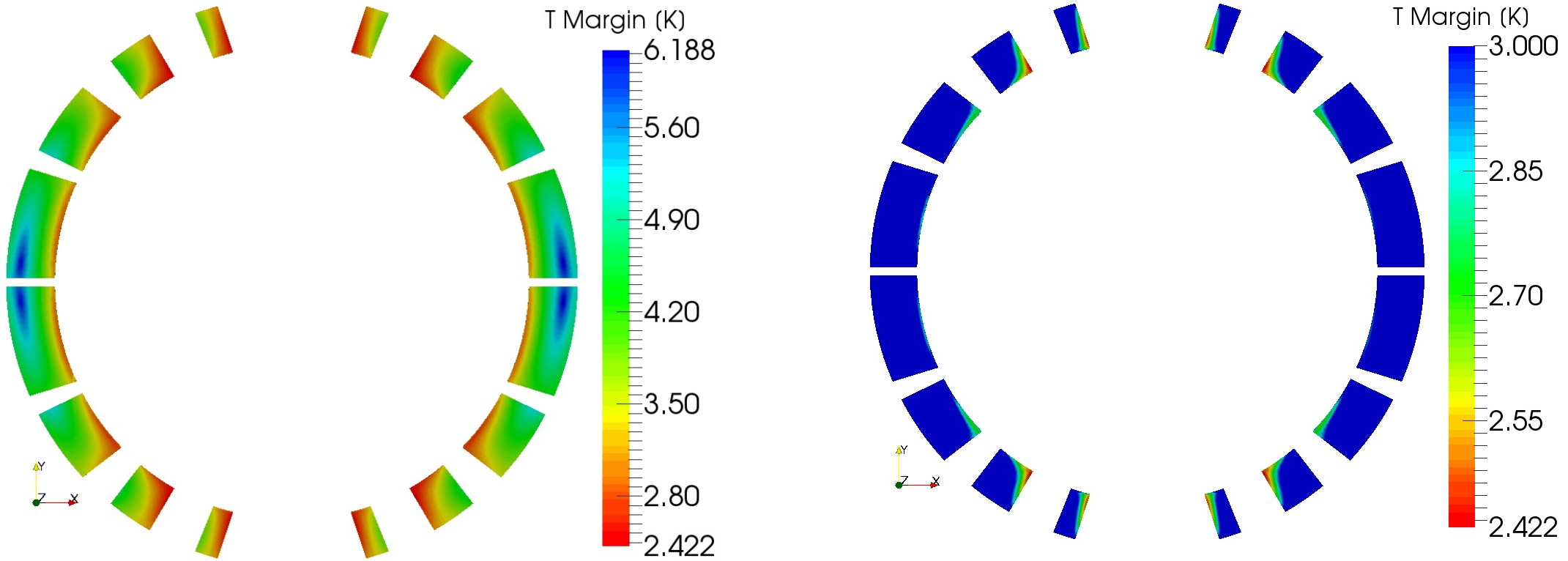
D1: Steady state results

Current sharing map at 1.9 K, no heat load



This current sharing map, based on a 1.9 K coil temperature, has now to be combined with the calculated T-distribution due to the heat loads (see next slides)

D1: Steady state results: T-margin



Left figure: full T-margin map, Right figure: values capped at 3.0 K to reveal details

--> **Lowest T-margin of 2.4 K** near the poles

Conclusions & Outlook

- General cooling layout to extract > 1 kW at 1.9 K similar to proven LHC configurations
- Cryogenic sizing requirements compromise with the cold mass designs are feasible
- the thermal evaluation of the MQXF and D1 designs show fully acceptable T-margin values
- the T-margins are dominated by helium channels sizing (annular space and radial holes on equal footing, not shown in this presentation)
- exploration of MQE transition to adiabatic regime would require model refinements
- safety analysis of pressure rise after magnet quenches and/or catastrophic vacuum loss to be addressed to define safety strategy and quantify safety devices.