

# Turkish Accelerator and Radiation Laboratory in Ankara (TARLA)

Avni Aksoy

On behalf of TARLA Team

*AnkaraUniversity*

FCC Physics, Detector and Accelerator Workshop @ Istanbul  
March 11-12, 2016

# Outline

- **Introduction**
- **Main components**
  - Injector
    - Gun
    - Buncher Cavities
  - Main Accelerating section
    - SRF modules
    - RF system
  - FEL Section
    - FEL performance
  - Helium Plant
- **Proposed FEL applications**
- **Conclusion**

# TARLA facility at Institute of Accelerator Technologies of Ankara University



- TARLA project which is essentially one of the sub-project of national project (TAC) has been coordinated by Ankara University since 2006.
- TARLA facility belongs to Institute of Accelerator Technologies of Ankara University (located in Gölbaşı, 15 km south of Ankara), and it is supported by Ministry of Development of Turkey.
- The institute which is only 4 years old is the first institute established as research in the fields of accelerators and related topics
- We have 16 full-time employee in the institute now (10 technical, 6 administrative)  
about 10 part time collaborator from different universities

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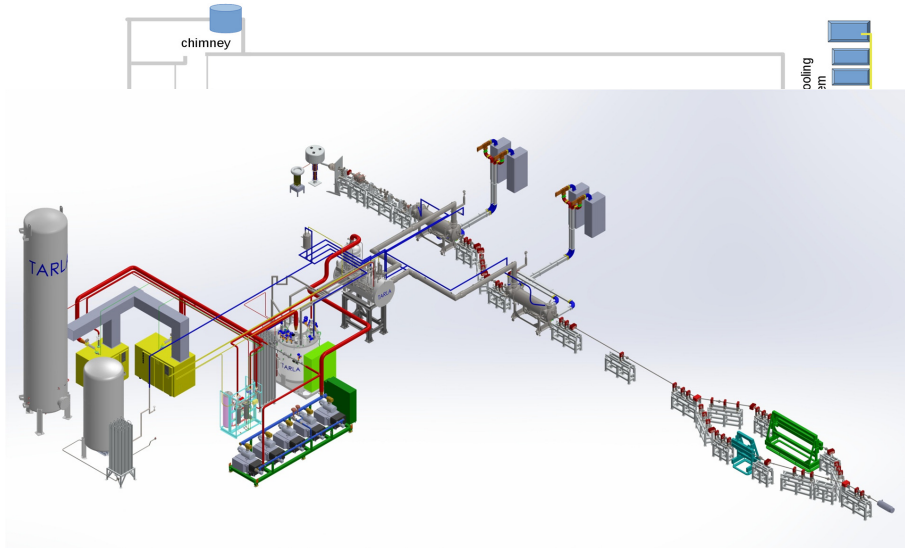
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- In order to do all and have wide research area, the electron beam is requested to be continuous wave with high current as well as pulsed with low current.
- We are going to use high average [current normal conducting injector](#) which operates CW mode and [superconducting accelerators](#) which are fed by solid state power amplifiers.

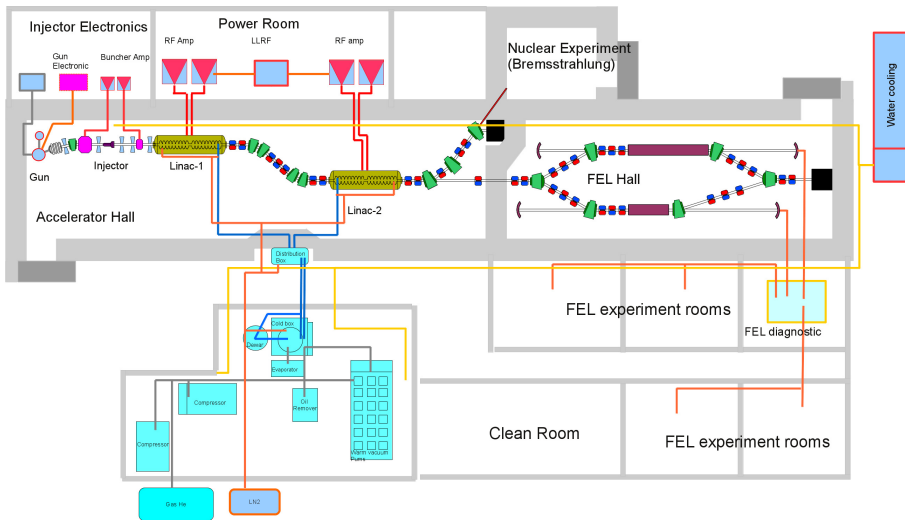


# TARLA layout

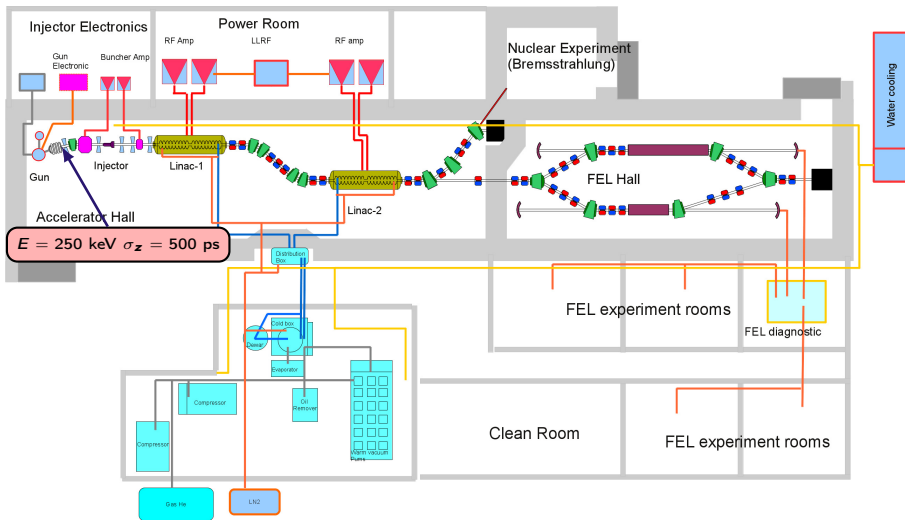




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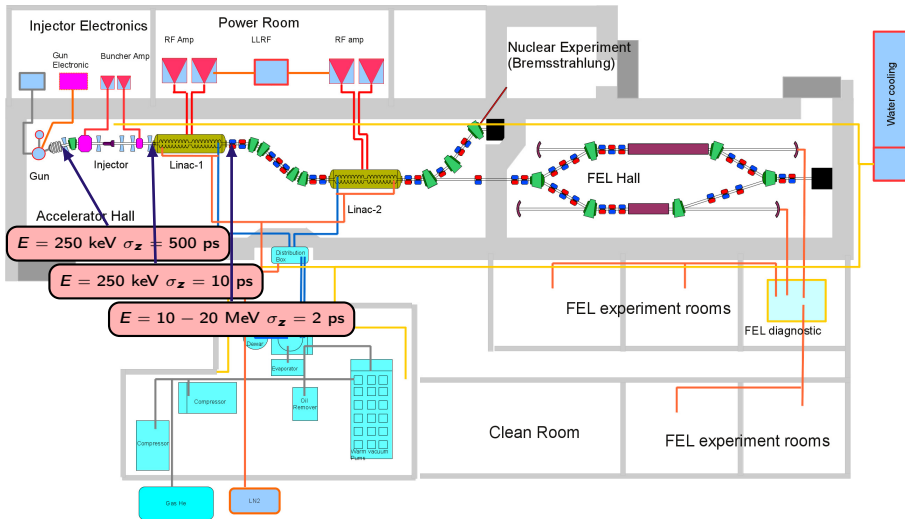


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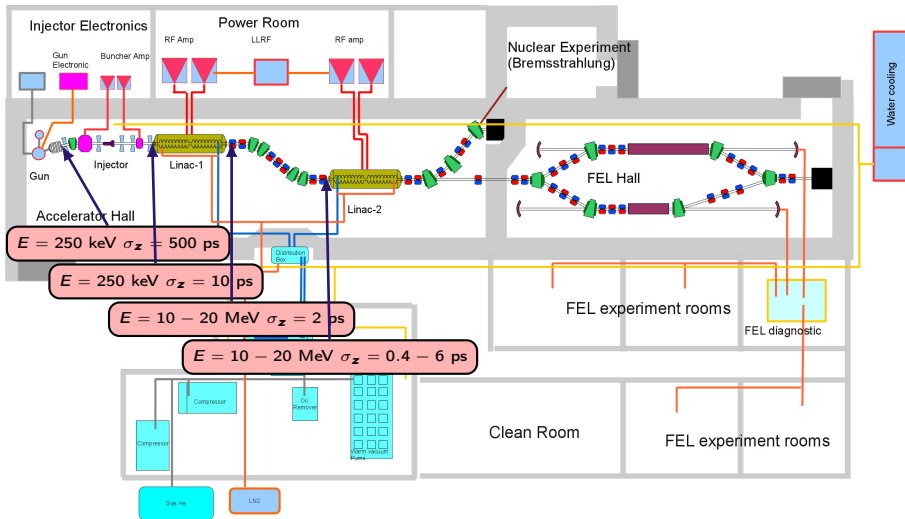




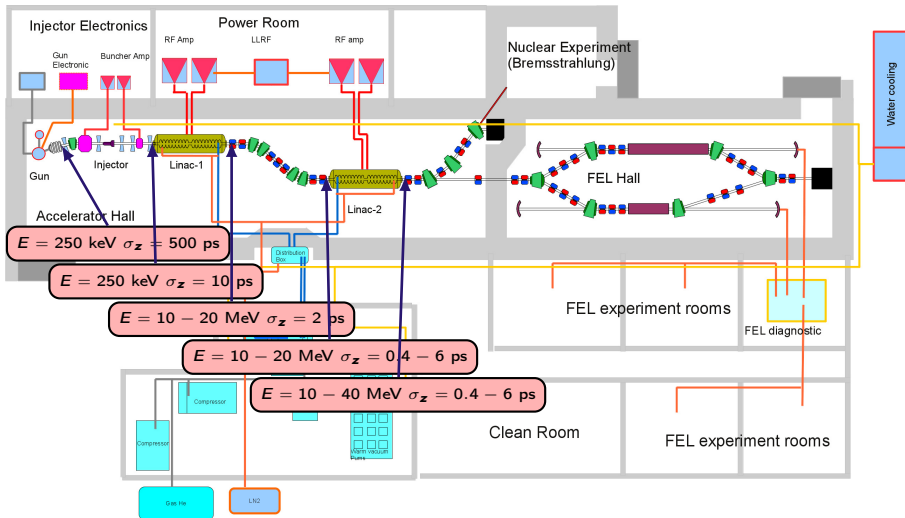
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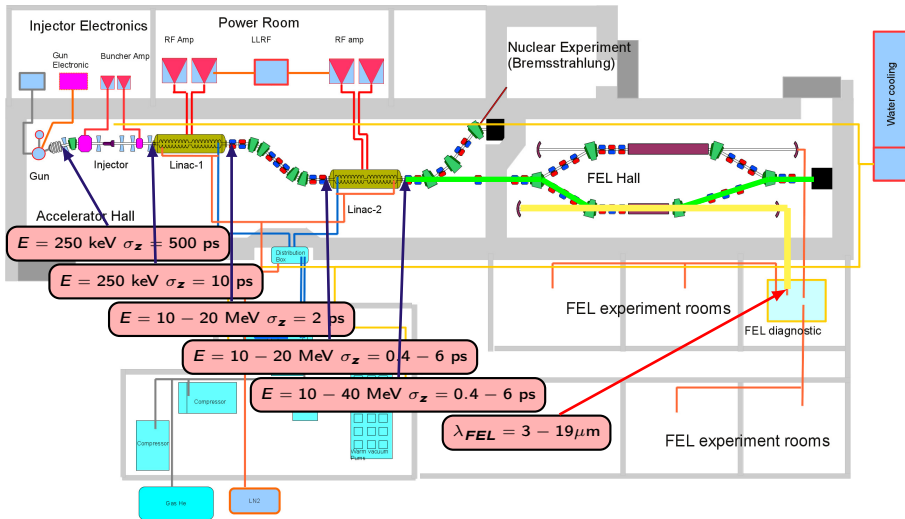
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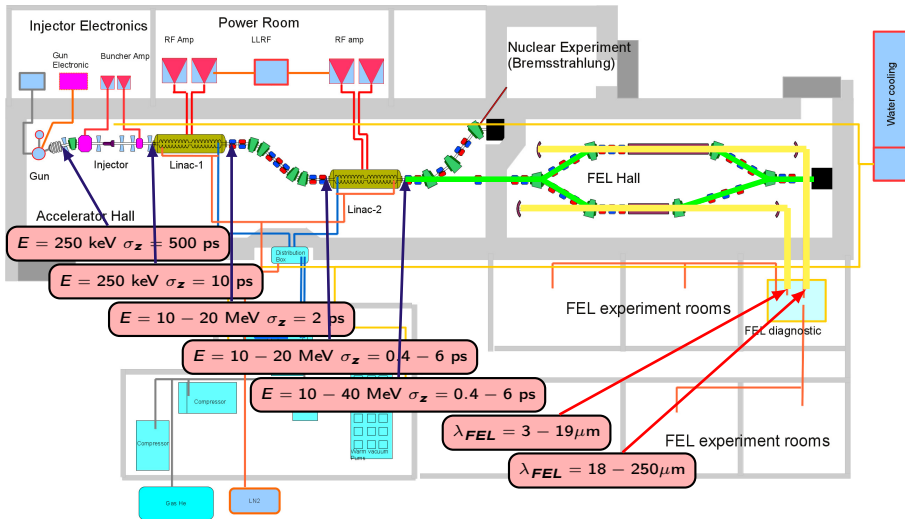
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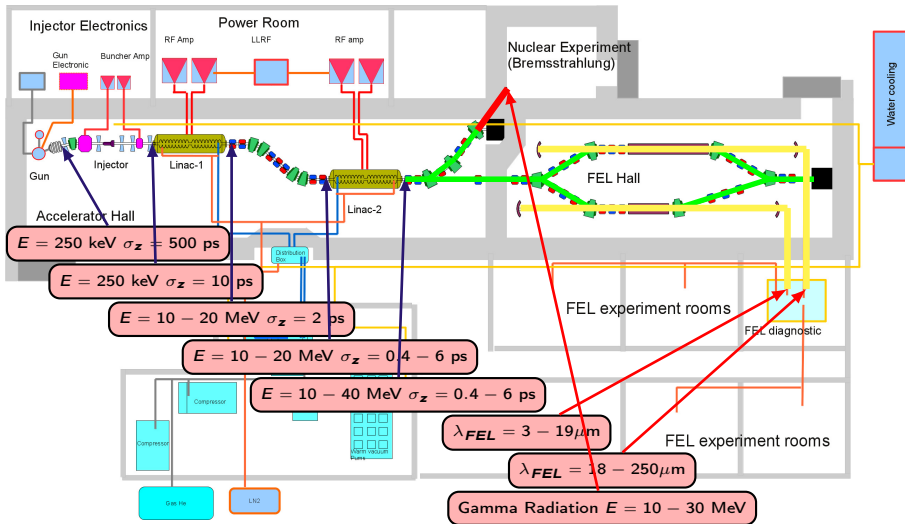


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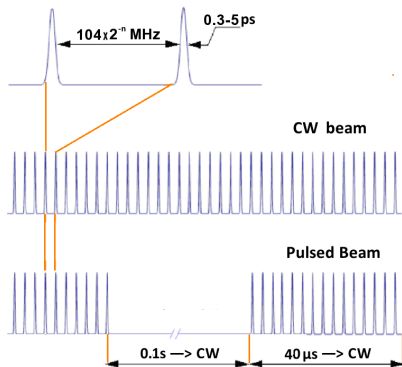


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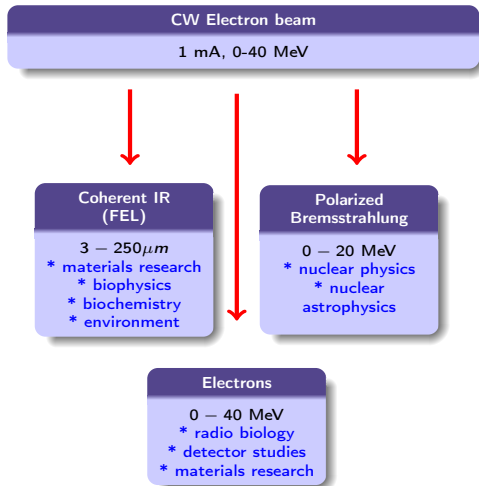


# TARLA Beam

Micropulse repetition is controlled at gun with fast grid modulation system



Macropulse time structure is manipulated with macropulsed installed on injector

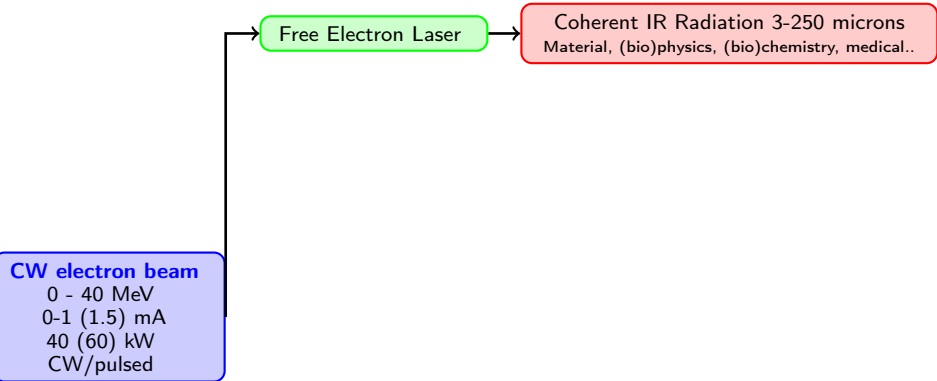


# Research Potential of TARLA

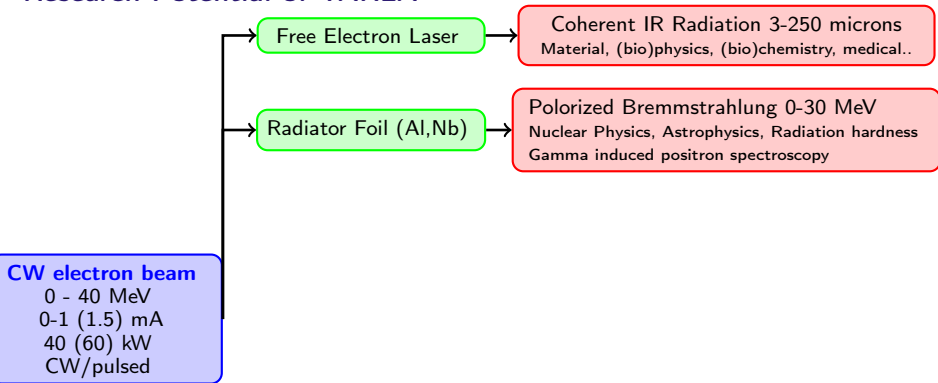
## CW electron beam

0 - 40 MeV  
0-1 (1.5) mA  
40 (60) kW  
CW/pulsed

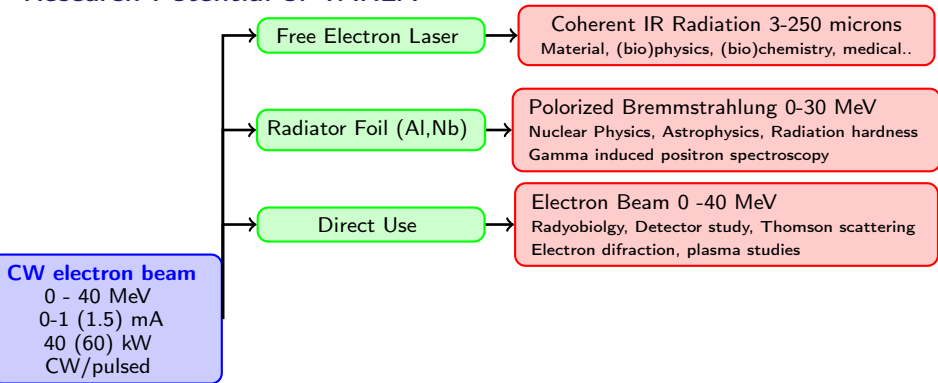
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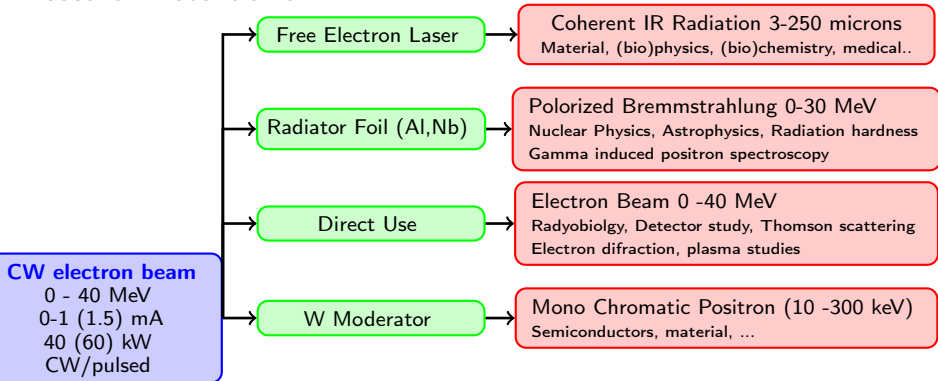
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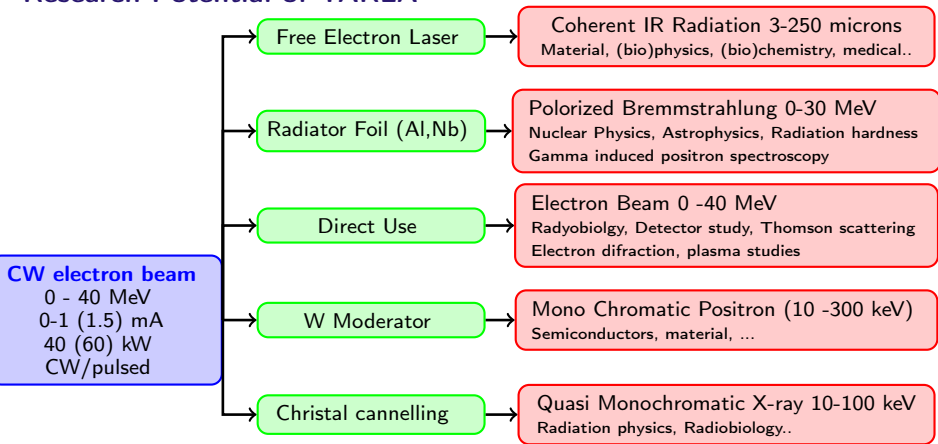
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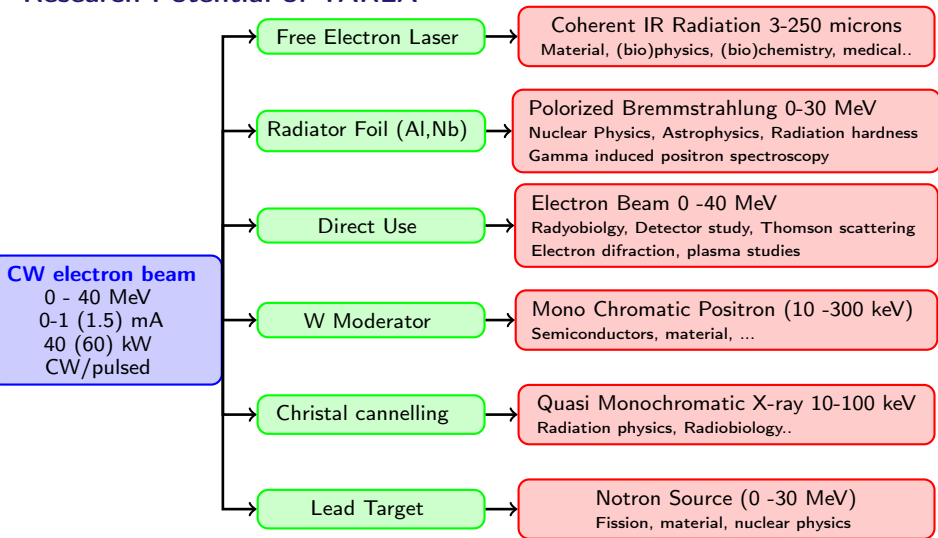


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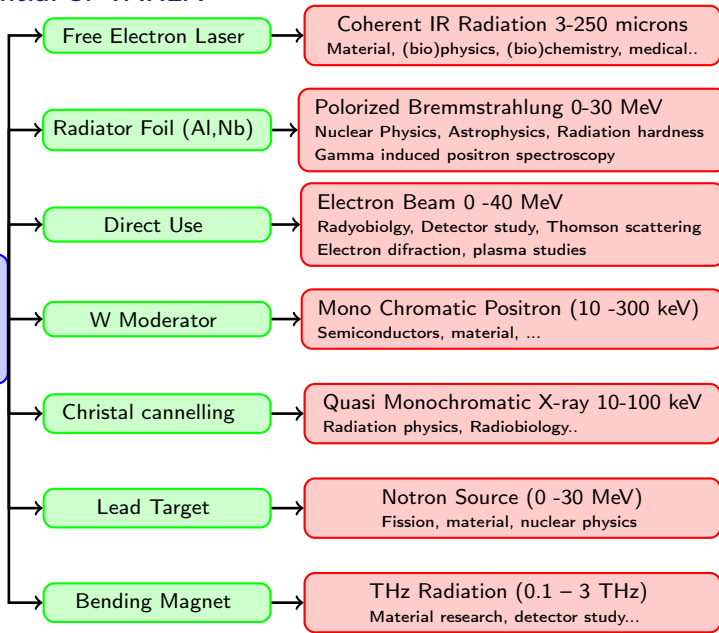
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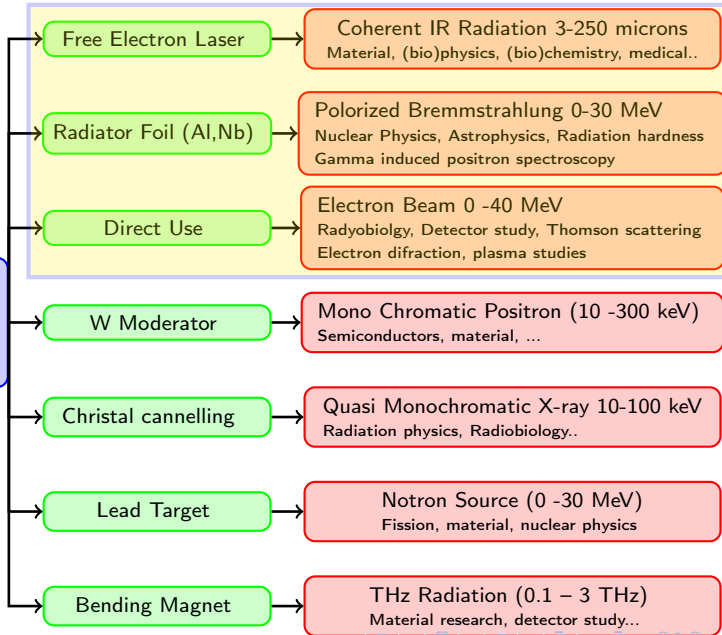
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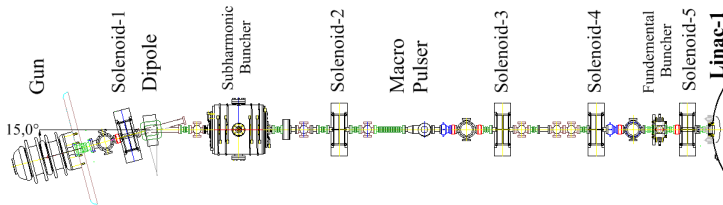
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## Main Electron Beam Parameters

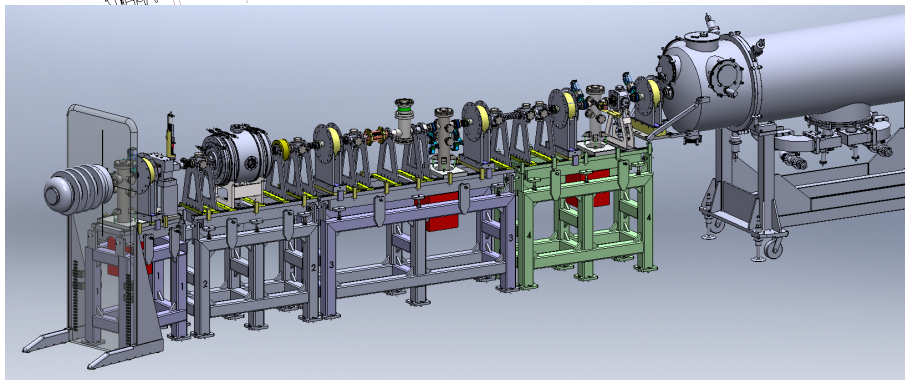
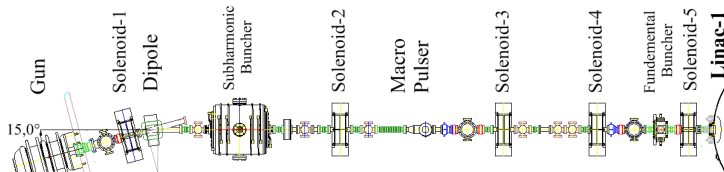
Parameter	Unit	Base Value	Upgrade Value
Beam Energy	MeV	16 - 40	16 - 40
Max Bunch Charge (@13 MHz)	pC	77	115
Max Average Beam Current	mA	1	1.5
Horizontal Emittance	mm mrad	<15	<15
Vertical Emittance	mm mrad	<12	<12
Longitudinal Emittance	keV ps	<85	<85
Bunch Length	ps	0.4 - 6	0.4 - 6
Bunch Repetition	MHz	13	13-26
Macro pulse Duration	$\mu$ s	10 - CW	10 - CW
Macro pulse Repetition	Hz	1 - CW	1 - CW

## Electron source and Injector setup



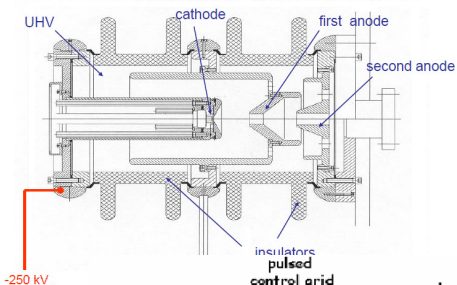
- The injector will be based on totally normal conducting technology
- It will consist of mainly
  - 250 kV DC thermionic gun
  - 260 MHz and 1.3 GHz buncher cavities
  - 5 solenoid and one dipole
- Bunches will be created at gun with length of 500 ps @250 keV @CW mode
- They will be compressed to 10 ps with Subharmonic (260 MHz) and Fundamental (1.3 GHz) bunchers before they are injected to main accelerating section.
- The time structure of the beam will be able to be manipulated with a macro pulser. The time structure can be modified by grid-pulsing system as well.
- In order to avoid the field emission to be stored at cathode the gun is bended 15 degree.

# Electron source and Injector setup

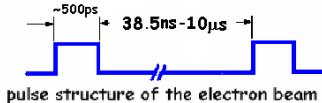
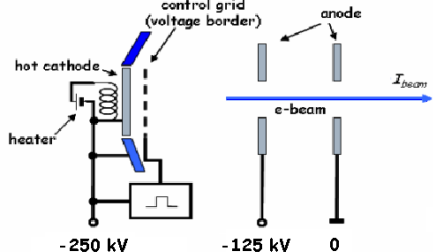


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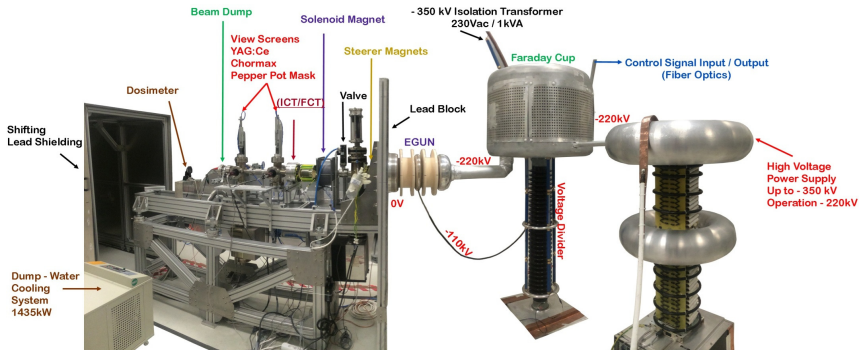
# Gun



- \* Pulse length 500ps  $\rightarrow$  11cm
- \* Energy gain 250 keV DC
- \* Accelerating field 2 MV/m
- \* Max bunch charge 120 pC
- \* Transverse emittance 10 mm mrad
- \* Max peak current 0.25 A
- \* Max average current 1.5 mA
- \* Energy spread  $5 \times 10^{-4}$



# Gun Commissioning Setup



- High Voltage  $\mapsto$  300 kV
- High vacuum  $\mapsto$   $3 \times 10^{-10}$  mbar
- Relatively high frequency @ high voltage  $\mapsto$   $< 20$  ps jitter ,  $\sigma=500$  ps @13 MHz
- High radiation  $\mapsto$   $>2000$   $\mu$ S/h
- Remote control  $\mapsto$  EPICS, LabView, PLC
- ...



# Gun Commissioning Setup

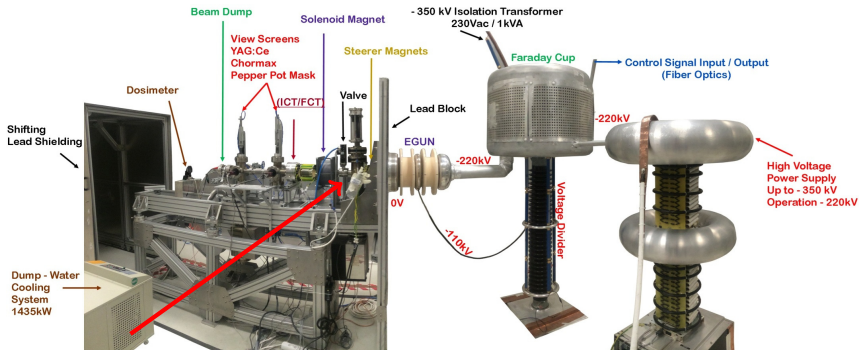


image from screen

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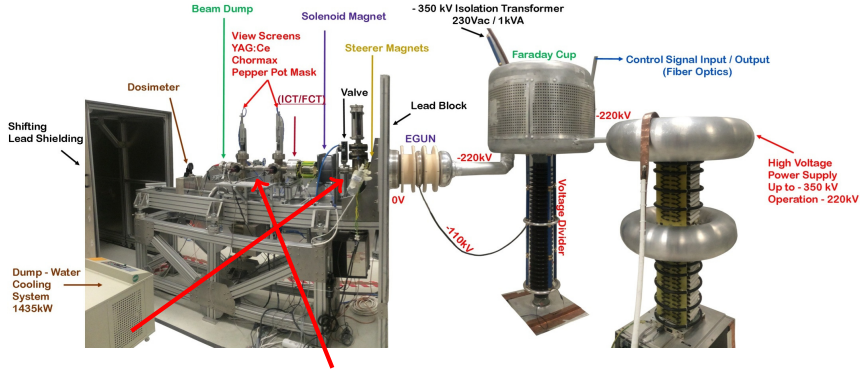


image from screen



signals from BPM pickup

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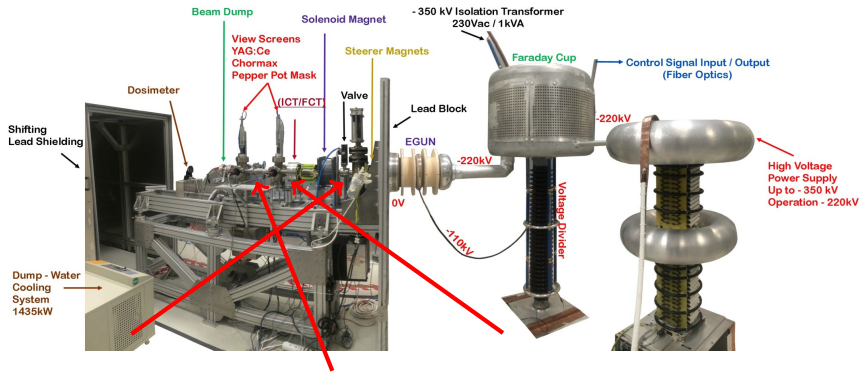
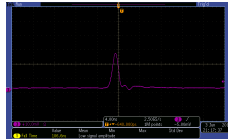
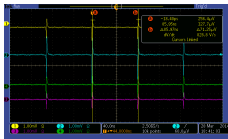


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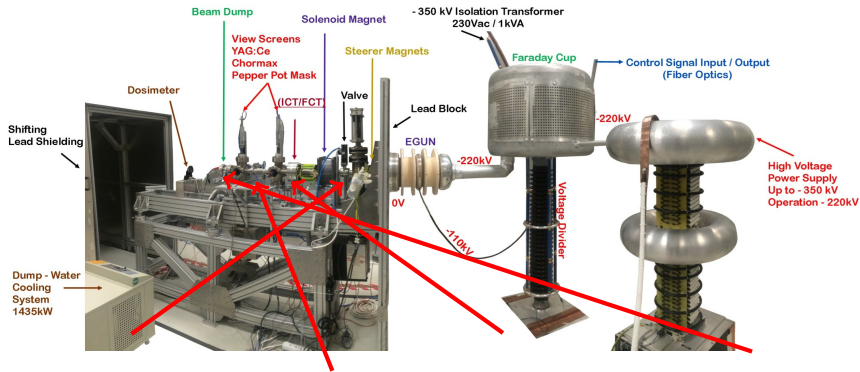
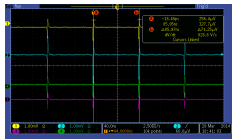
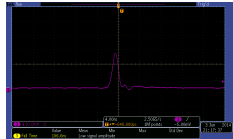


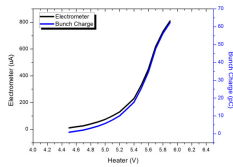
image from screen



signals from BPM pickup



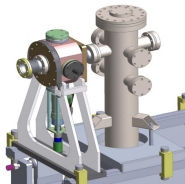
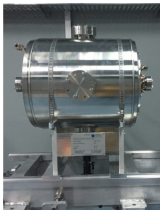
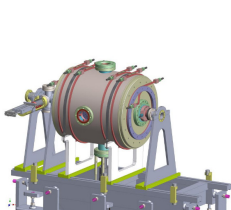
signals from ICT/FCT



measurement on beam dump

## Buncher Cavities

Buncher cavities were delivered in 2015. The acceptance parameters of the cavities are shown in Tables. Factory Acceptance Tests of buncher cavities were performed in December, 2014.



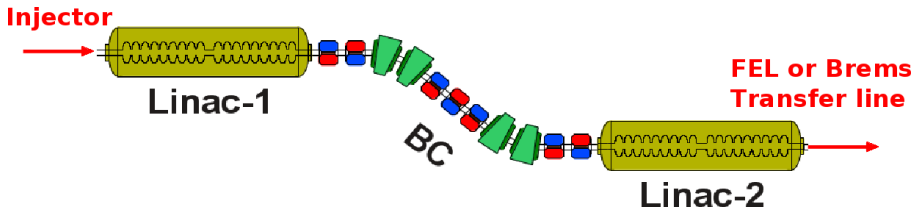
TM<sub>010</sub> 260 MHz resonator

$Q$	12200	
$R/Q$	225	$\Omega$
$T_0$	0.992	
$V_{acc}$	0.06	MV/m
$\Delta E$	25	kV

TM<sub>010</sub> 1300 MHz resonator

$Q$	13700	
$R/Q$	100	$\Omega$
$T_0$	0.92	
$V_{acc}$	0.1	MV/m
$\Delta E$	20	kV

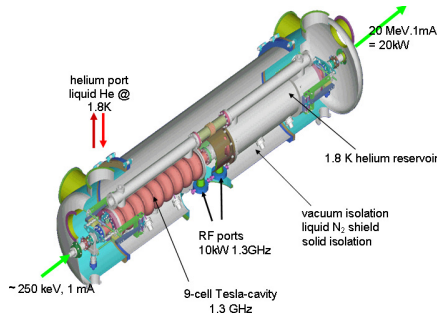
The buncher cavities are ELBE design. We have modified them for higher gradient.



- Main accelerating section will consist of
  - 2 superconducting SRF modules
  - Bunch compressor located between two modules
- 1 mA CW beam provided by injector will be accelerated up to 18 MeV in first linac;
- The bunches at maximum 18 MeV will be compressed down to 0.5ps (or decompressed) in bunch compressor section. (Due to capture process a dogleg style bunch compressor has been designed.);
- In the second state of this section beam will able to be accelerated up to 40 MeV.

# ELBE Superconducting Module

- Super conducting RF accelerating modules will be manufactured by Research instruments (Contract in 2012 Oct)
- This module is compact and houses two TESLA cavities
- It is designed for continuous operation with accelerating gradient up to 15 MV/m.
- The cryostat design has been developed by ELBE team (HZDR) and is used under a license agreement.



## Module Parameters

Frequency (@ 2K)	$1300 \pm 0.05$	MHz
Tuning range	120	kHz
External Q of input couplers	$(1.2 \pm 0.2) \times 10^7$	
External Q of HOM couplers	$> 5 \times 10^{11}$	
Accelerating voltage / module	$> 20$	MV
Total cryogenic losses at 20 MV (@ cw)	$< 75$	W
Power coupler performance (standing wave)	$\geq 8$	kW

TARLA-Cavities (4 cavities) were treated according to the XFEL-recipe (major steps mentioned only)



- Main EP (110  $\mu\text{m}$  removal)
- 800 °C hydrogen degassing
- Tuning of pi-mode and field flatness to >98%
- Fine EP (40  $\mu\text{m}$  removal)
- Control of pi-mode and field flatness (>98%)
- Welding of ring & bellow
- Control of pi-mode and field flatness (>98%)
- Welding of helium vessel
- Leak check of helium vessel
- Control of pi-mode and field flatness (>98%)
- Final surface preparation; High pressure rinsing & 120 °C bake



Afterwards the couplers and components for the horizontal tests at HoBiCaT will be assembled to the cavities.

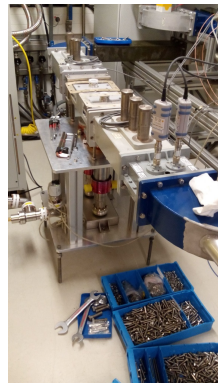


## Status of TARLA couplers

The RF input couplers were manufactured at RI according to the ELBE-design.

- The couplers were equipped with the proper antenna tip and two couplers were assembled to a test waveguide.
- The warm windows were also preassembled and sent to HZDR for high power testing.

- Each pair of RF input couplers (cold part, coaxial transition, door knob) and RF windows were integrated to the resonant ring test facility at HZDR.
- The power was raised in pulsed mode to a peak power of about 50 kW and in CW mode to about 16 kW.
- To improve the cooling, the outer walls and the cooling channel (from LN<sub>2</sub>) were cooled with forced air.

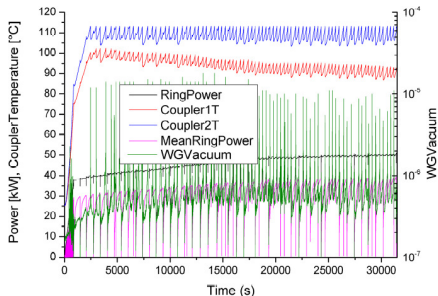


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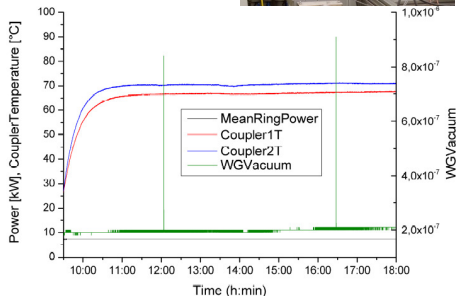


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Pulsed mode test @ 50 kW, duty cycle 80%



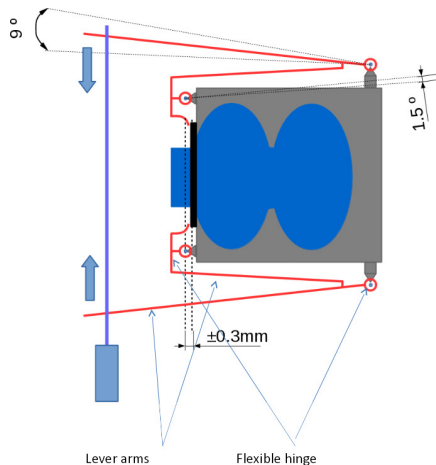
Test @ CW mode, 8 kW

## Status of TARLA tuners

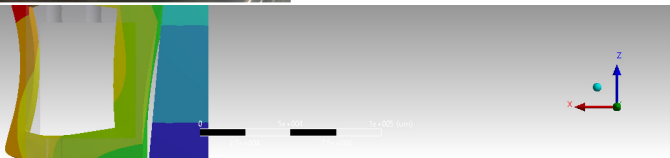
- Based on ELBE design mechanical tuning system
- Driven by a stepper motor followed by a gear box (Phytron ZSS25.200.0,6-HD05/80)
- Tuning range  $\rightarrow \pm 120$  kHz
- Resolution  $\rightarrow 10$  Hz
- Tuning speed  $\rightarrow 5$  Hz/ms

Although we will mostly operate @ CW mode we need fast tuning and better resolution to avoid the detuning effect coming from cryo-pumps.

- Tuning speed needed  $\rightarrow 1$  kHz
- Resolution needed  $\rightarrow 1$  Hz



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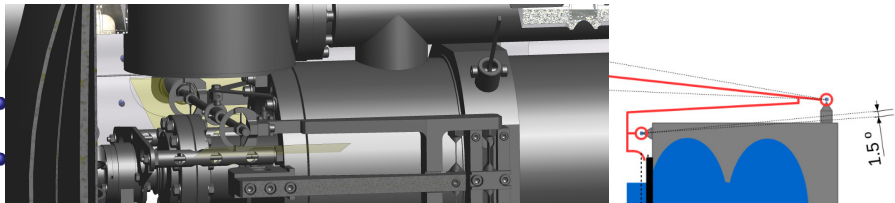


Lever arms

Flexible hinge

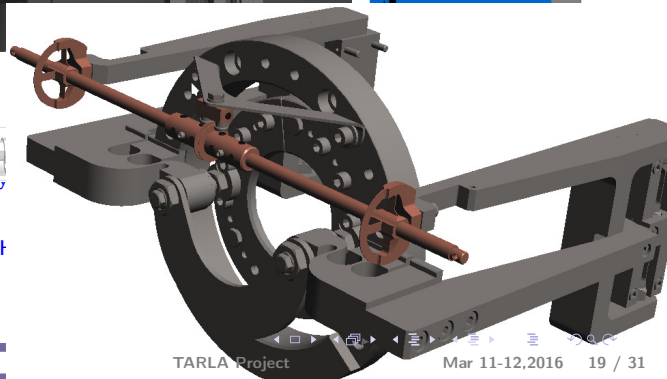
- All
- need
- detuning
- Tuning
- Resonance

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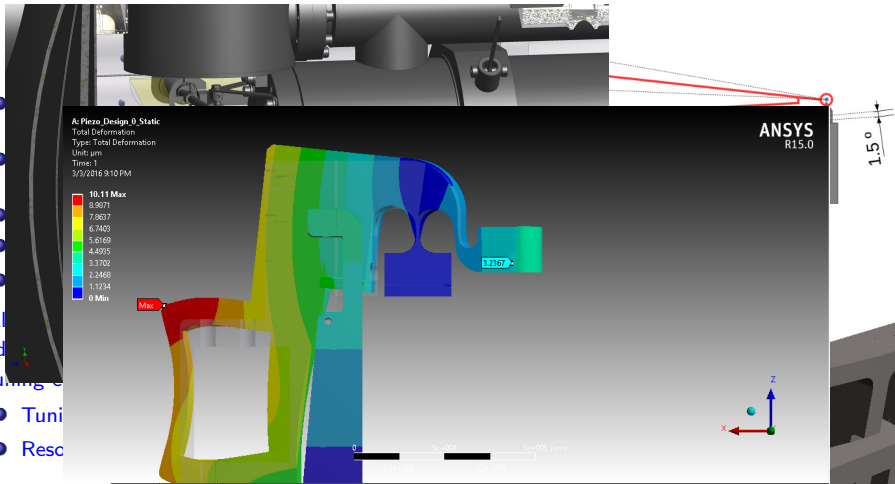


All  
need  
detuning direct coming from cry

- Tuning speed needed →
- Resolution needed → 1 Hz



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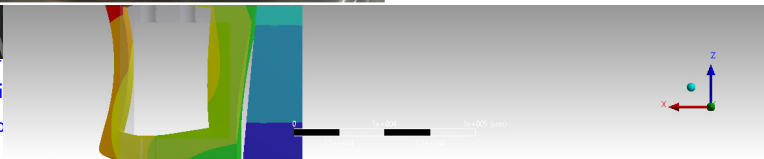


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- Tuning
- Resonance

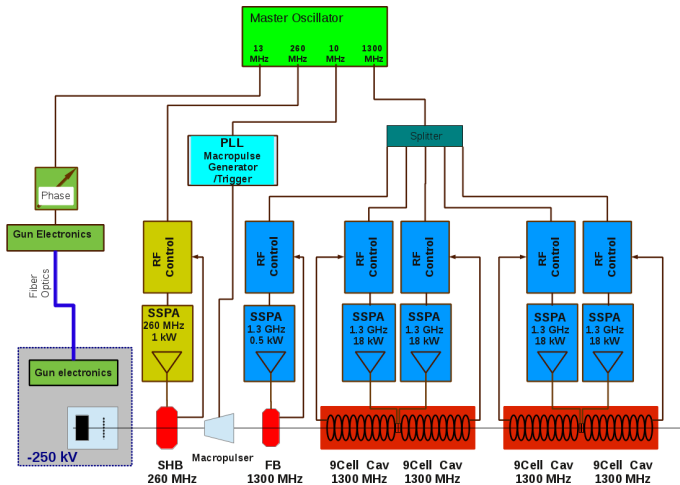
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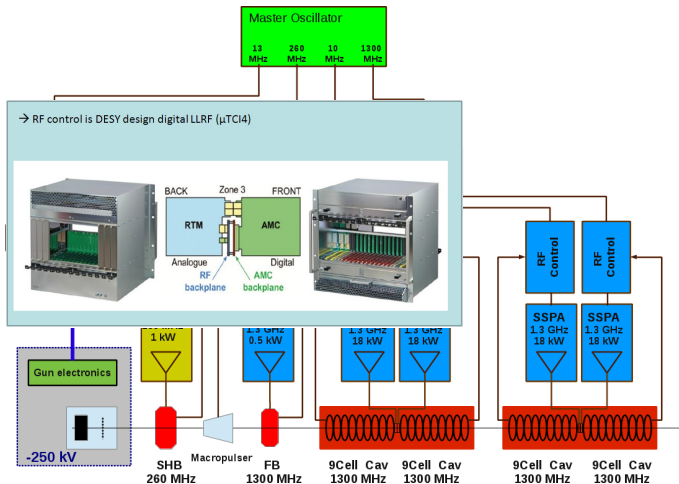
# TARLA RF – System, Block Diagram



- Each structure will be fed by individual power amplifiers
- Each amplifier will have its own driver / LLRF controller

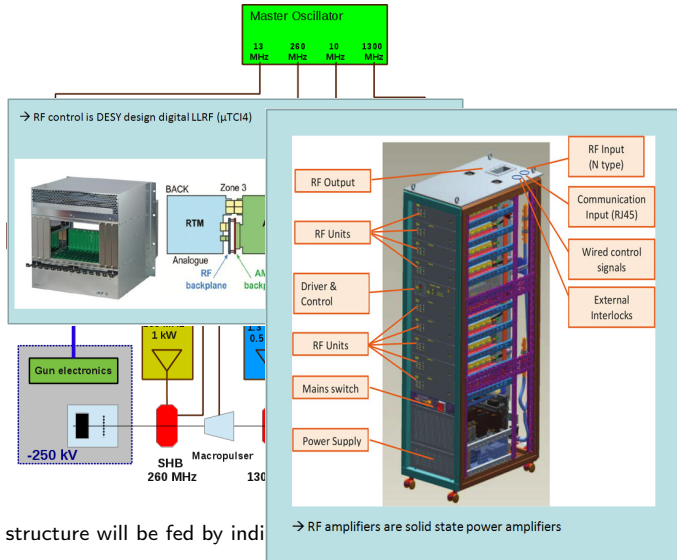


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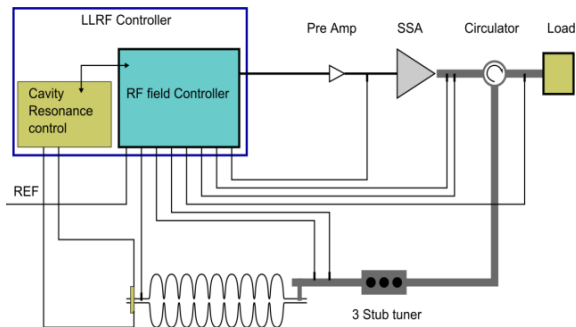
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# TARLA LLRF System, DESY Design digital LLRF system ( $\mu$ TCI4)

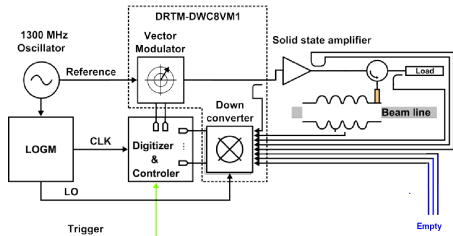


Channel	Description
1.	Cavity pickup
2.	Cavity forward
3.	Cavity reflected
4.	Power to load
5.	Klystron forward
6.	Klystron reflected
7.	Klystron drive
8.	Reference tracking

- We are going to sign with DESY contract beginning of next year for the deliverables of;

- Field controller
- heater controller
- stepper motor driver
- piezo controller

- We will start purchasing in next months.



# RF Amplifiers

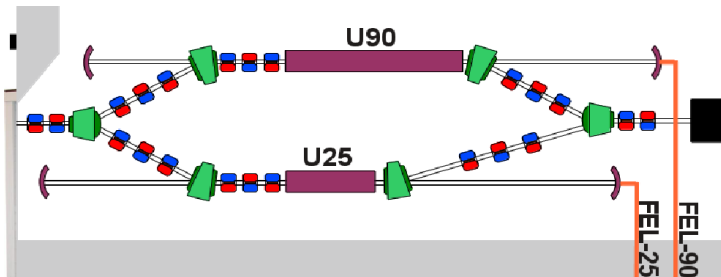
- Each SC cavity will be fed by solid states transmitters with a power of 18 kW.
- We plan to sign a contract in two months..

## Amplifier Parameters

Output Power (1 dB compression) pulse or CW	16	kW
Saturated Output Power pulse or CW	18	kW
Linear gain	<72	dB
Center frequency	1300	MHz
Bandwidth (-3 dB)	$\pm 5$	MHz
Output Signal Form	CW/Pulse	
Power out load	0... $\infty$	
Compression Point @ $P_{nom}$	1	dB
Gain flatness in active bandwidth	$\pm 0.2$	dB
Pulse length	10 ... CW	$\mu s$
Pulse repetition rate	1 ... CW	Hz
Pulse Rise / Fall time	<60	ns

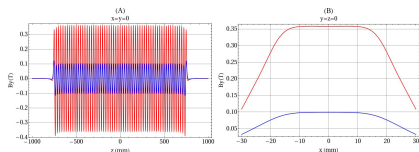
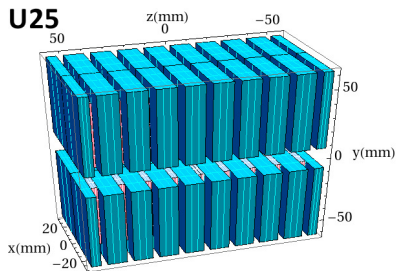


# Free Electron Laser Hall

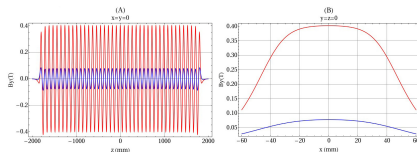
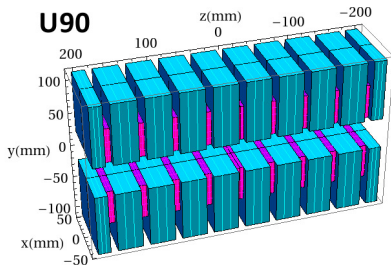


- We propose to use 2 different optical resonator in order to scan all wavelengths between 3-250  $\mu\text{m}$ . (hopefully!!)
- The beam is injected to undulators with achromatic beamlines with 30° bending magnets and quadrupole triplets in between.
- U90  $\Rightarrow$  undulator with 90 mm period length and U25  $\Rightarrow$  undulator with 25 mm period length
- Besides the length of the periods of the undulators, the waveguide structure of U95 is another main difference between resonators.

# Undulators



- NbFe pole material, steel blocks
- Roll off filed for max field is 0.04



- NbFe pole material, steel blocks
- Roll off filed for max field is 0.1

# Undulators

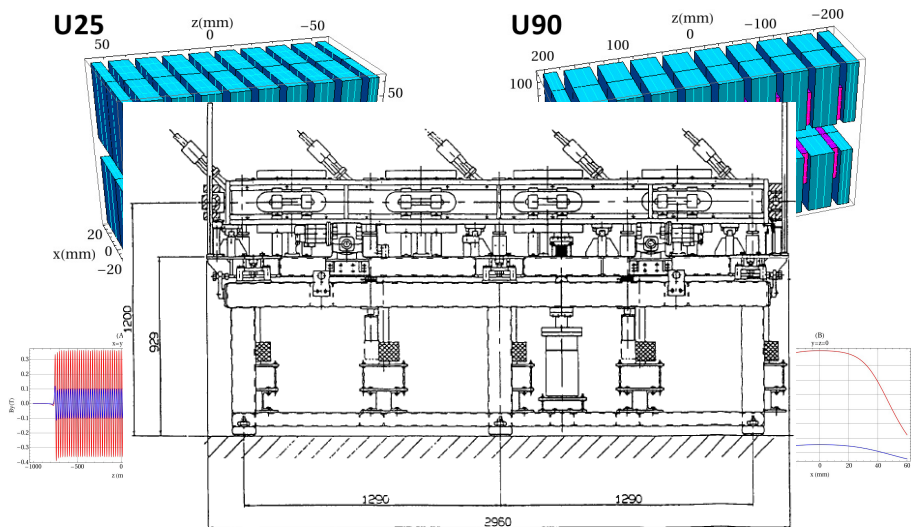
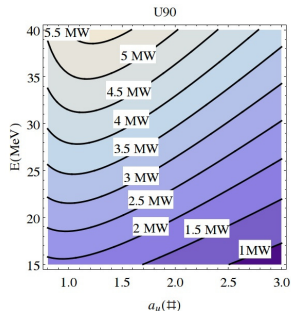
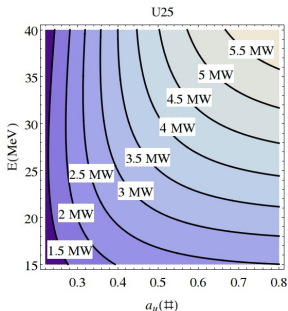
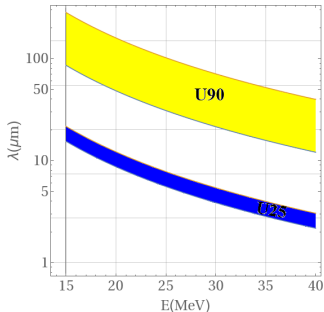


Fig. 3. Assembly plan of the visible and UV undulator.

- NbFe p blocks
- Roll off filed for max field is 0.04
- Roll off filed for max field is 0.1

# Expected FEL Parameters

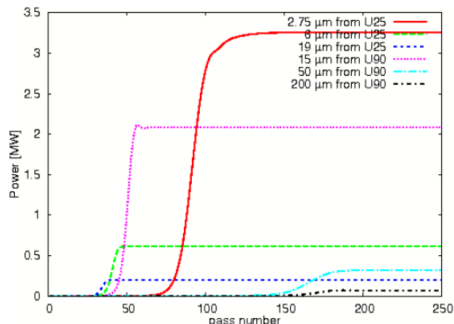
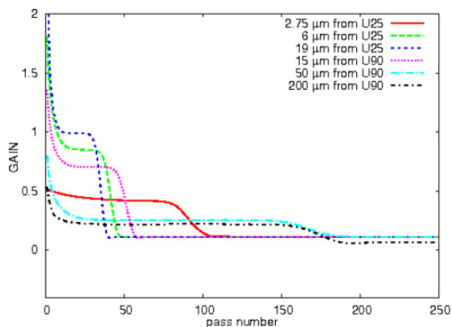


Possible wavelength range and maximum FEL power for beam energy vs. undulator strengths. (optimum case; constant bunch length, optimum out coupling factor etc.)

In realistic case obtaining on around limits of the wavelengths would not be possible, due to low strength or long bunch length.



## Expected FEL Parameters



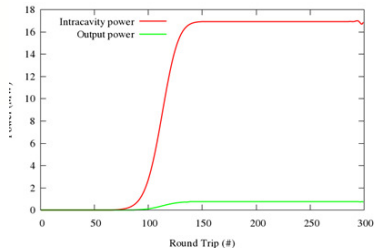
- Gain (left) and intracavity power (right) behavior versus round trips between mirrors..
- It is seen that gain for longer wavelengths (therefore saturated power) is too small..

# Expected FEL Parameters

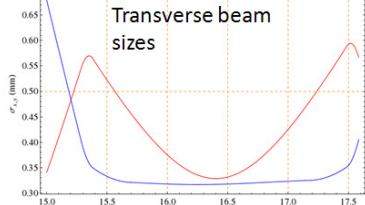
□ Time depended simulation for FEL with 3  $\mu\text{m}$  wavelength

- $E=38.2$  MeV
- $K_u = 0.35$
- $Z_r=0.75$
- $\sigma_b = 0.5$  ps
- No detuning
- $R_1=R_2=5.86$
- Mirror Reflection ratio=%98

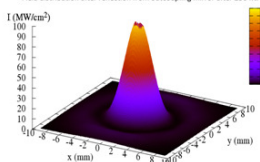
GAIN



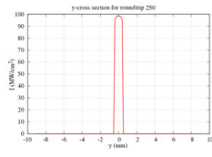
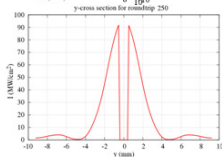
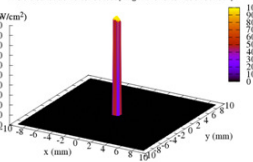
35



Field distribution after reflection from outcoupling mirror after 250 r.t.



Field distribution after outcoupling mirror after 250 roundtrip

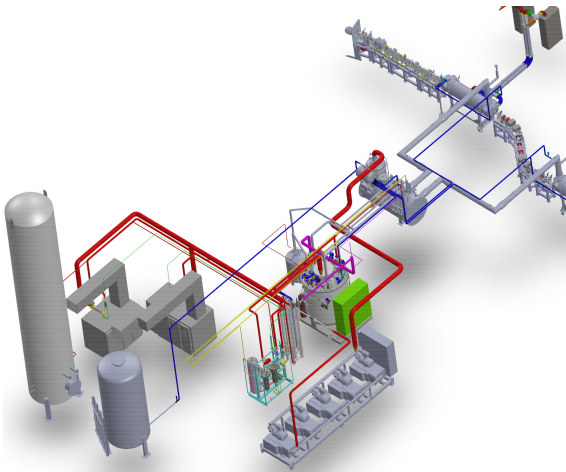


## Some resonator and expected FEL parameters of TARLA

Parameter	Unit	U25	U90
Period Length	mm	25	90
Magnetic Gap	mm	14	40
Number of Poles	#	60	40
Undulator Strength	#	0.25 - 0.72	0.7 - 2.3
Resonator Length	m	11.53	11.53
Wavelength	$\mu\text{m}$	3 - 20	18 - 250
Max Peak Power*	MW	5.5	5
Max. Average Power*	W	0.1 - 100	0.1-90
Max. Pulse Energy *	$\mu\text{J}$	10	8
Pulse Length*	ps	1 - 10	1 - 10

\* ; depending on wavelength

# Helium Plant



- Cryogenics system has been manufactured by Air Liquide.
- The system will consist of
  - Helium refrigerator (4 K box)
  - Distribution Box (2 K box, housing cold compressors)
  - Two compressors
  - Warm vacuum pump station
  - Oil remover, transfer lines, vaporizer etc..
- Capacity
  - 210 W @1.8K
  - 16 mbar  $\pm$  0.2mbar

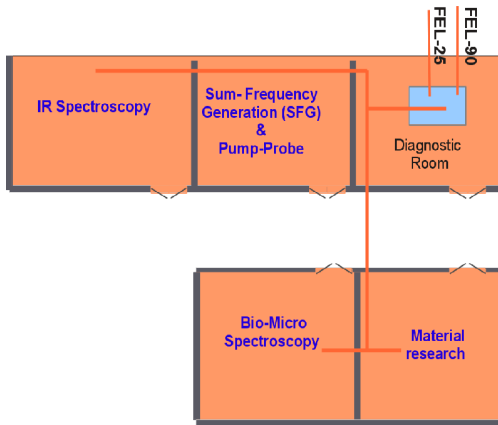
# Helium Plant



Installation has been completed commissioning is continuing

# Proposed FEL applications

- Proposed FEL stations are:
  - IR spectroscopy lab.
  - SFG-PP lab.
  - Bio-Micro Spectroscopy lab.
  - Material research lab.
- Main FEL parameters are available for these labs
  - wavelength range: 3-250  $\mu\text{m}$
  - Average FEL power: 1-100 W
  - $\sigma_{FEL} = 1 - 10$  CW & pulsed
- Each room will be occupied with table-top laser sources with 700 – 1000 nm wavelength
  - Ti-sapphire laser
  - Nd:Yag laser
- FEL and external lasers will be synchronised
  - $\Delta\sigma < 100$  fs
- The rooms will have class 1000 standart



## Summary and conclusion

- TARLA is the first step of TAC project and will be the first accelerator based research facility in Turkey and around our region.
- The facility will give opportunity to scientists and industry to make research about material, biotechnology, optics, semiconductors, medicine and chemistry...
- It will be an infrastructure for preparation the future relevant projects of Turkey
- Commissioning of gun has almost been completed...
- Currently we are completing the infrastructure...
  - Infrastructure for power distribution and power synchronization
  - Commissioning of helium plant
  - Installation of chimney, shielded dors, radiation safety
- The helium plant will be ready soon
- The injector will to be ready by the end of 2016. Commissioning will take about 6 months (including all tests)
- First cyromodule will be delivered by June of 2016. We expect to get first beam from SRF1 by 1<sup>st</sup> quarter of 2017, and beam from SRF2 is expected by the beginning of 2018.
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