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The LHCb VELO Detector Modules

The LHCb VELO detector consists of two halves, each equipped with 21 sensor stations. Each station consists of a Carbon Fibre support and a double-sided hybrid module equipped with 32 Beetle readout chips and R and Phi measuring sensors. The modules are designed to operate in a vacuum, transfer 32 watts to the cooling system whilst maintaining the silicon at -7 degrees and provide mechanical alignment and stability at the level of 10um. The design and the development steps leading to production modules will be described.

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