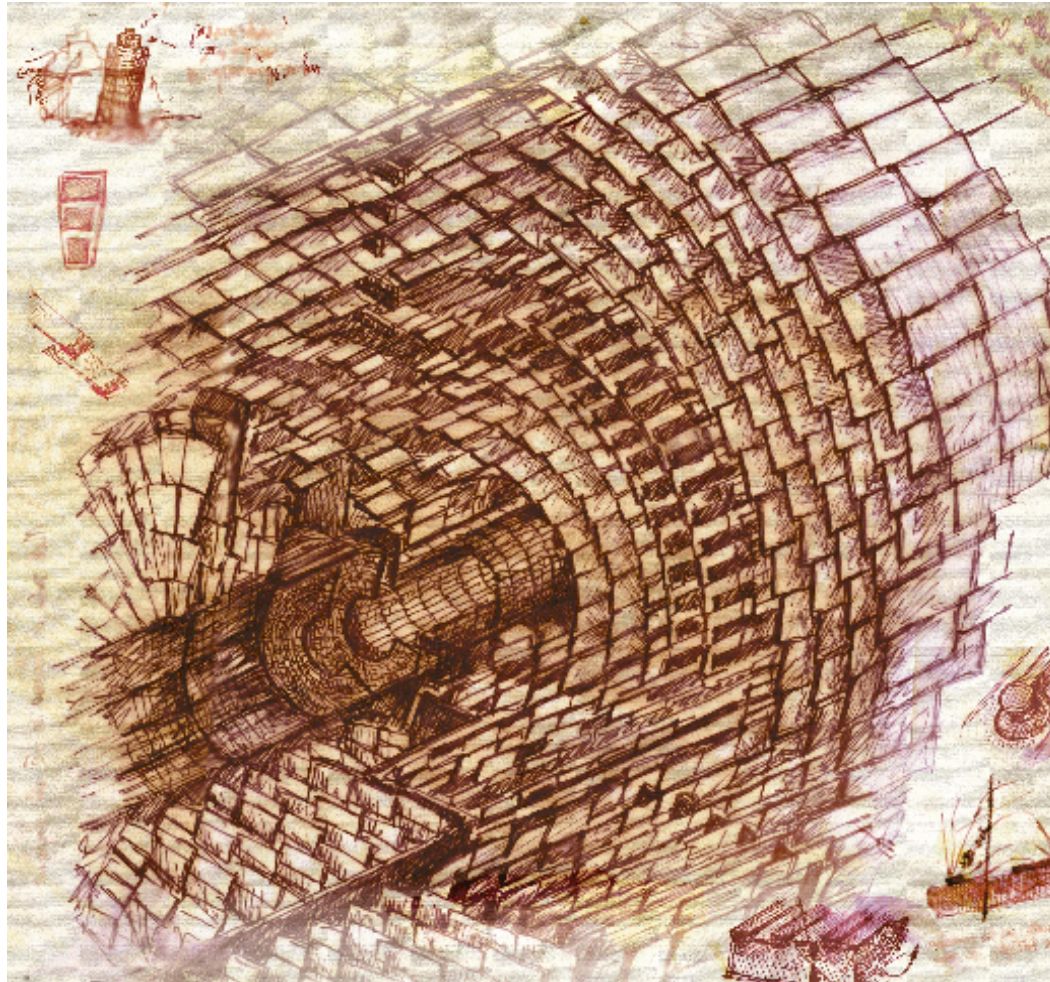




Tracking at the LHC: The CMS Example



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Tracking at the LHC The CMS Example



Outline

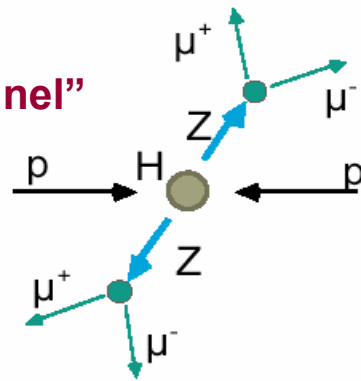
- **The challenge**
- **The CMS Tracker concept**
- **Putting it in perspective**
- **Selected highlights:**
 - **The silicon sensors**
 - **Module components production & assembly**
 - **Shells, Rods and Petals**
 - **Alignment**
 - **Track reconstruction**
 - **The Tracker at HLT**
- **Tracking at the SLHC**
- **Summary and Conclusions**



The Challenge



“Golden Channel”



Tracker Requirements:

Efficient & robust Pattern Recognition

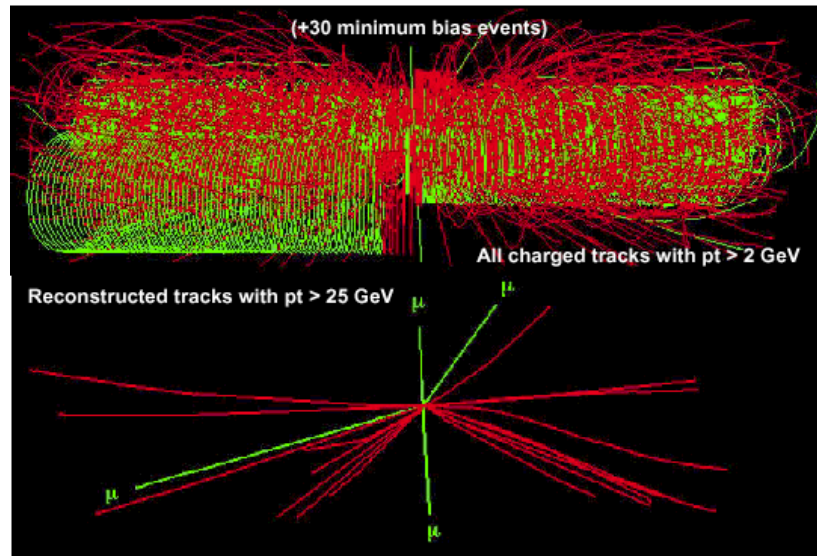
- ⇒ Fine granularity, to resolve nearby tracks
- ⇒ High speed, to resolve bunch crossings

Reconstruct narrow heavy objects

- ⇒ 1~2% Pt resolution at ~ 100GeV

Tag b/τ through secondary vertex

- ⇒ Good impact parameter resolution



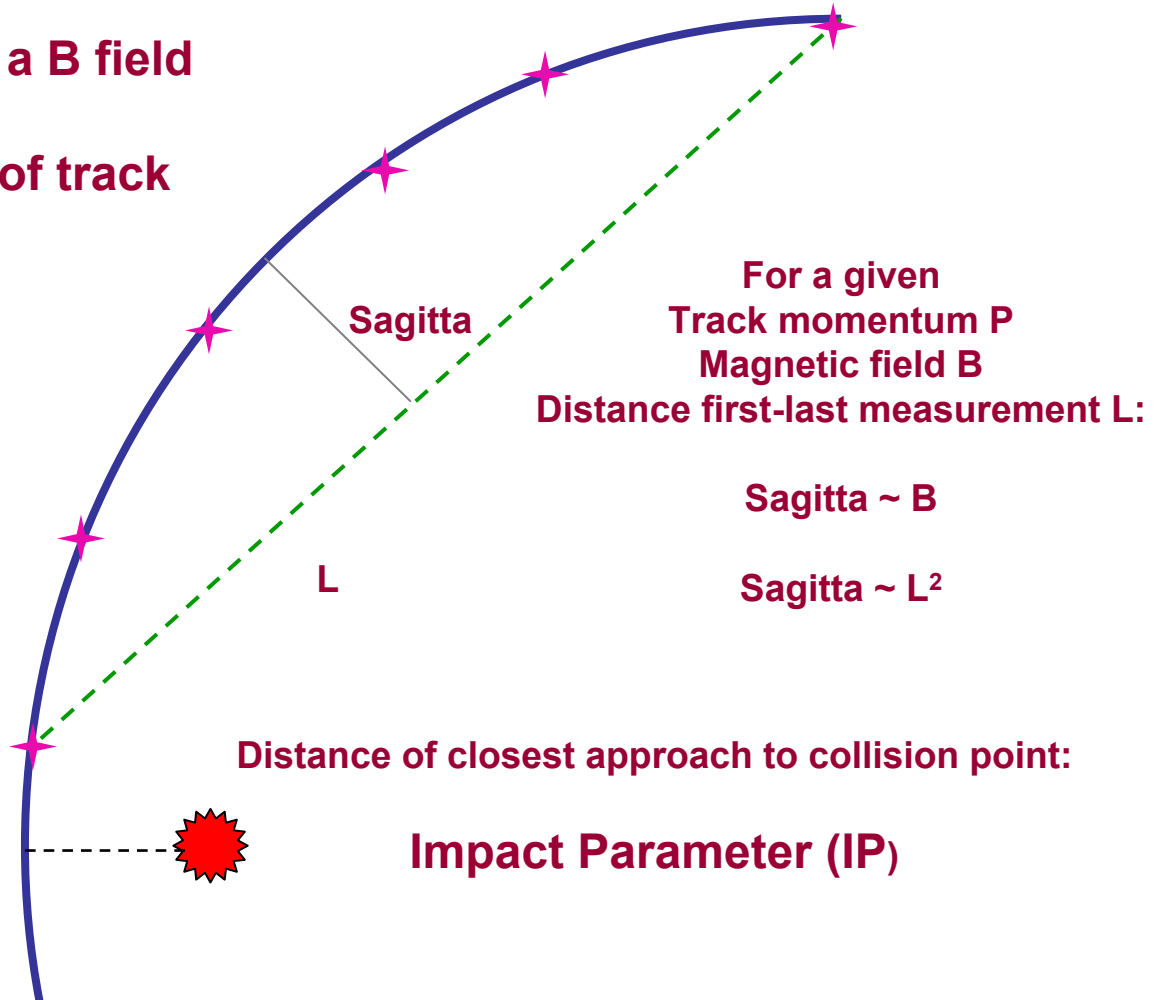


The Challenge



For a charged particle in a B field

$P \sim$ radius of curvature of track
 $\sim 1 / \text{Sagitta}$



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The Challenge



To set the scale for the momentum measurement, recall that:

The CMS B Field = 4T and the TK Radius ~ 110 cm result in 1.90mm sagitta for 100 GeV Pt track (\Rightarrow 20 μ m ~ 40 μ m resolution)

To set the scale for speed and granularity, recall that:

At high luminosity there will be 20~30 min. bias events every 25ns

Even assuming 25ns time resolution, these will result in a very high charged particle flux (modified the B field)

R	=	10cm	25cm	60cm
$N_{ch}/(\text{cm}^2 \cdot 25\text{ns})$	=	1.0	0.10	0.01

Impact parameter resolution should be “as good as possible”

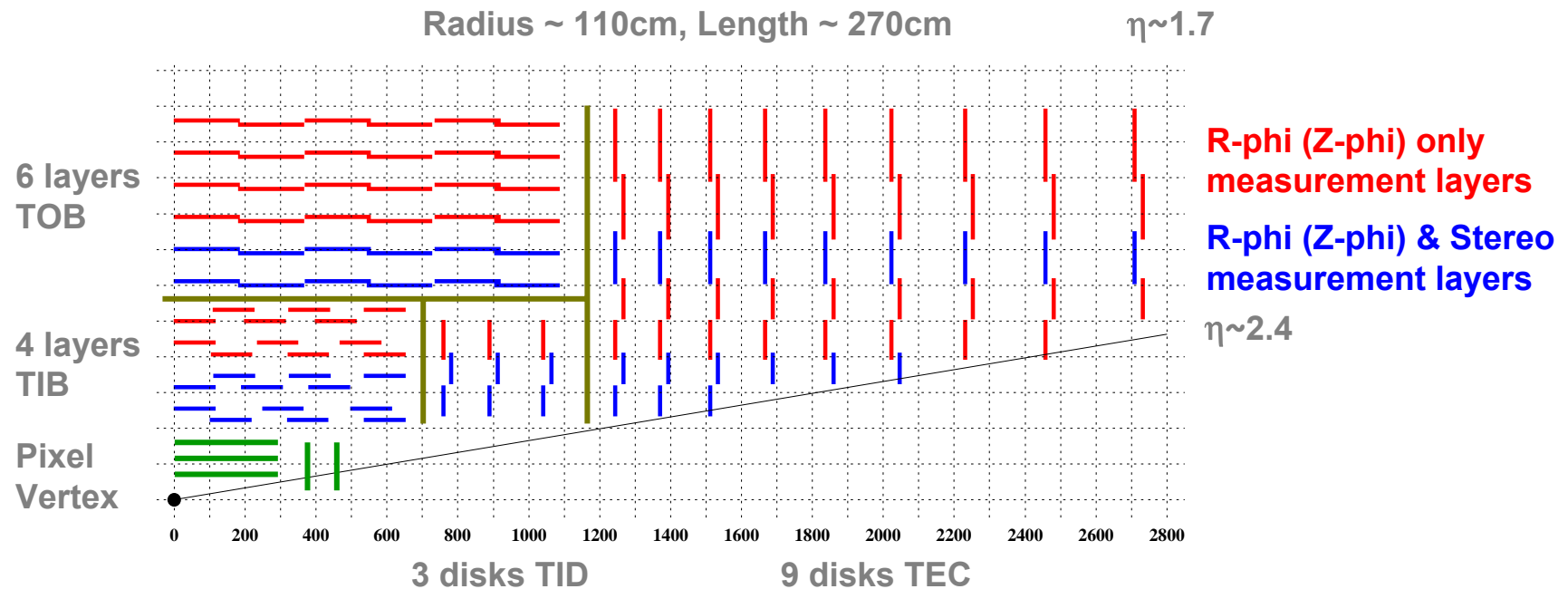


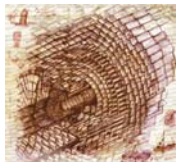
The Concept



Rely on “few” measurement layers, each able to provide robust (clean) and precise coordinate determination

2 to 3 Silicon Pixel, and 10 to 14 Silicon Strip Measurement Layers





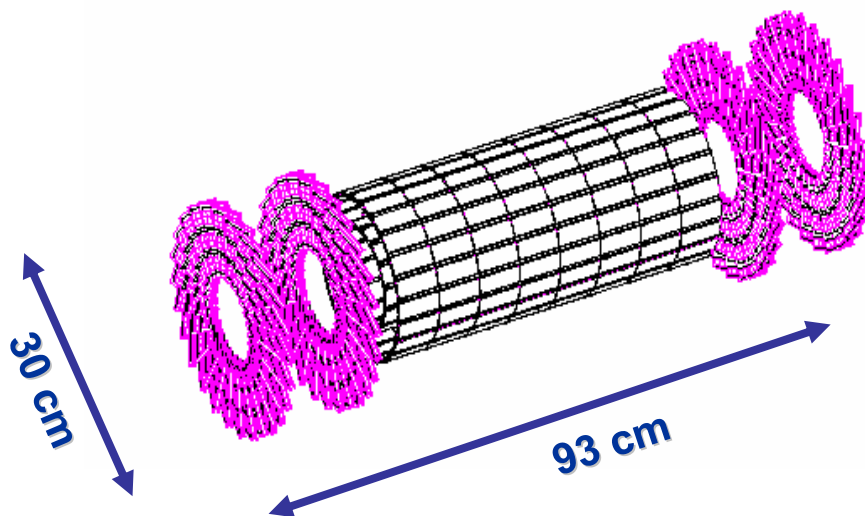
The Concept Silicon Pixel vertex detector



The region below 20cm is instrumented
with Silicon Pixel Vertex systems
(First layer at $R \sim 4\text{cm}$)

$4 \cdot 10^7$ pixels

Shaping time $\sim 25\text{ns}$



The Pixel area is driven by FE chip
The shape is optimized for resolution

CMS pixel $\sim 100\mu\text{m} * 150\mu\text{m}$

With this cell size, and exploiting
the large Lorentz angle

We obtain $IP_{\text{trans.}}$ resolution $\sim 20 \mu\text{m}$
for tracks with $P_t \sim 10\text{GeV}$

With this cell size occupancy is $\sim 10^{-4}$

This makes Pixel seeding the fastest
Starting point for track reconstruction
Despite the extremely high track density

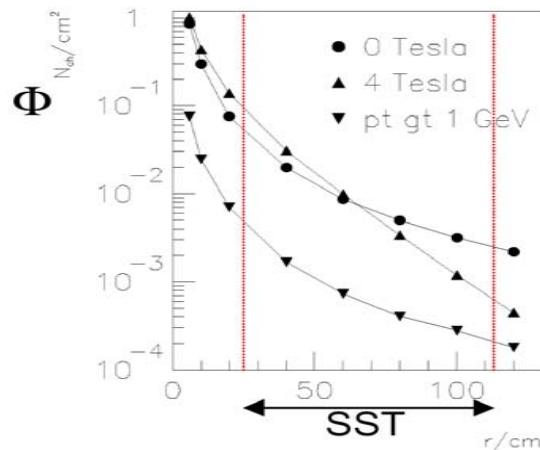


The Concept Silicon micro-strip Tracker



Efficient & clean reconstruction with few hits is ensured provided occupancy below few %

$\Delta P_t / P_t \sim 0.1 \cdot P_t$ (P_t in TeV)
allows to reconstruct Z to $\mu^+\mu^-$ with
 $\Delta m_z < 2\text{GeV}$ up to $P_t \sim 500\text{GeV}$



Twelve layers with (pitch/ $\sqrt{12}$) spatial resolution and 110cm radius give momentum resolution

$$\frac{\Delta p}{p} \approx 0.12 \left(\frac{\text{pitch}}{100\mu\text{m}} \right)^1 \left(\frac{1.1\text{m}}{L} \right)^2 \left(\frac{4T}{B} \right)^1 \left(\frac{p}{1\text{TeV}} \right)$$

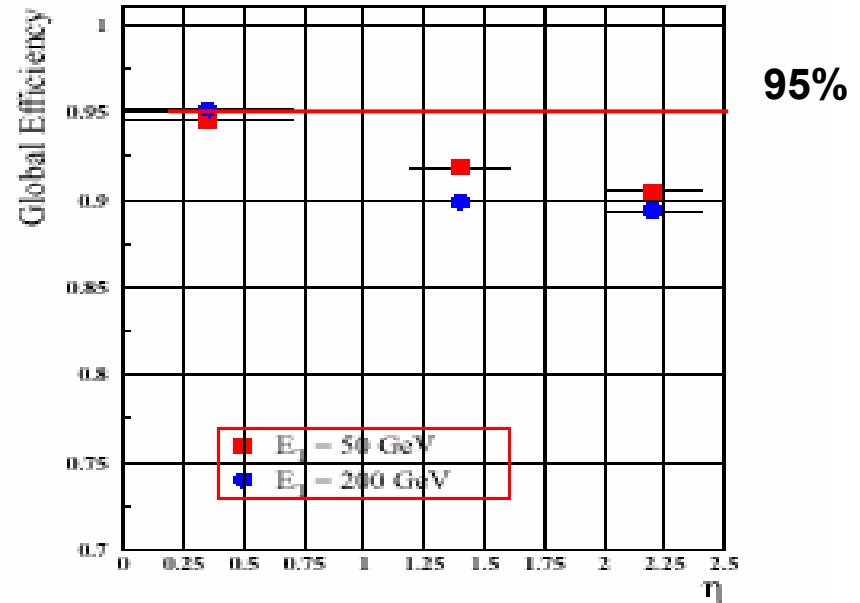
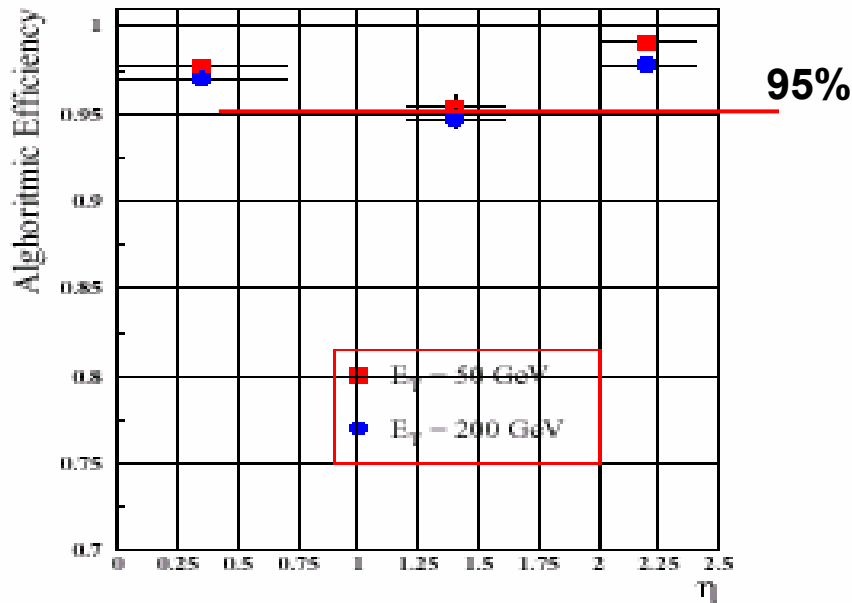
At small radii need cell size $\ll 1\text{cm}^2$
and fast ($\sim 25\text{ns}$) shaping time
This condition is relaxed at large radii

A typical pitch of order $100\mu\text{m}$
is required in the phi coordinate
To achieve the required resolution

Strip length ranges from 10cm in the inner layers to 20cm in the outer layers*
Pitch ranges from $80\mu\text{m}$ in the inner layers to near $200\mu\text{m}$ in the outer layers



The Concept expected performance



Efficiency for particles in a cone around jet axis:

No significant degradation compared to single pions

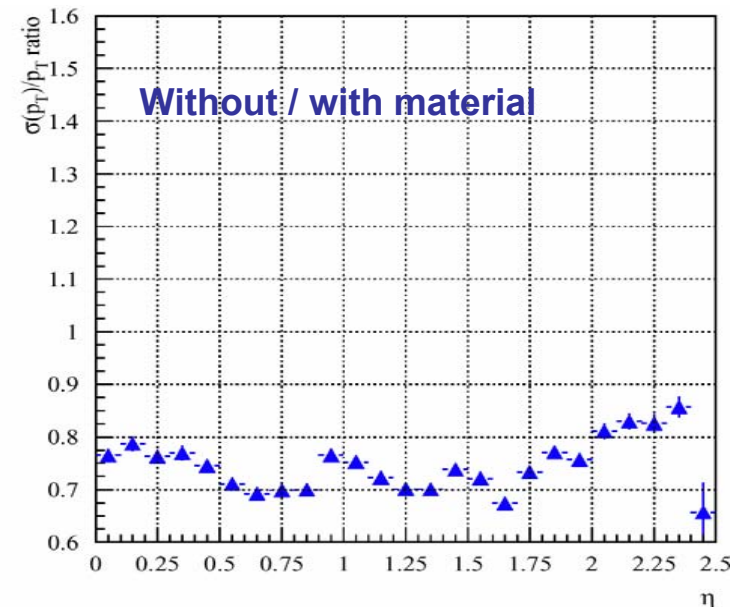
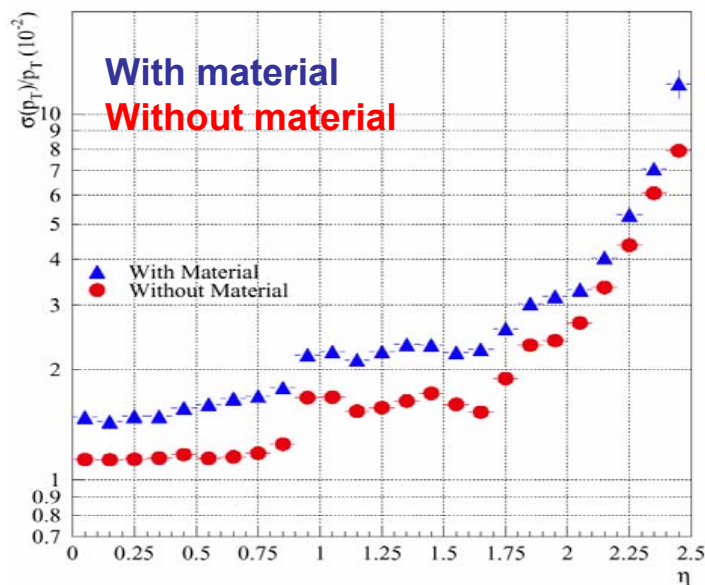
Loss of efficiency dominated by hadronic interactions in Tracker material



The Concept expected performance



The CMS Tracker provides $\sim 1\%$ Pt resolution over ~ 0.9 units of η , and 2% Pt resolution up to $\eta \sim 1.75$, beyond which the lever arm is reduced



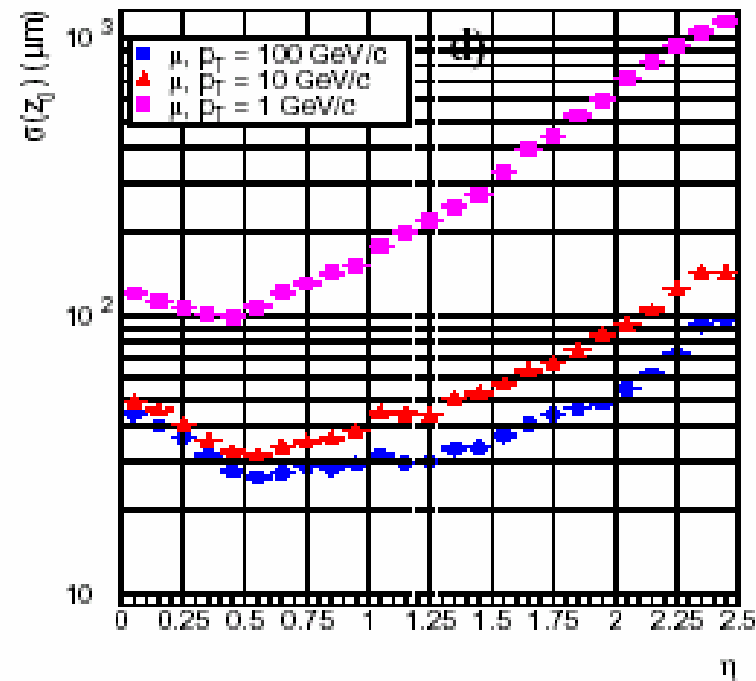
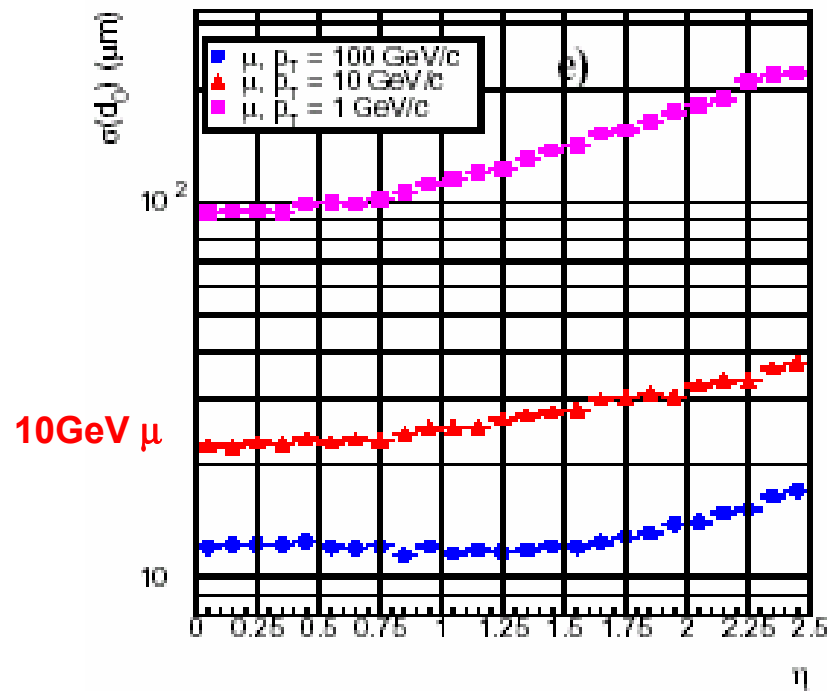
Even at 100 GeV muons are significantly affected by multiple scattering:
a finer pitch, and higher channel count
Would therefore yield only diminishing returns in improving the Pt resolution



The Concept expected performance



For 10 GeV Pt tracks, $\sigma(d_0) < 30\mu$ for $\eta < 1.5$; degrading to $\sim 40\mu$ for $\eta = 2.4$



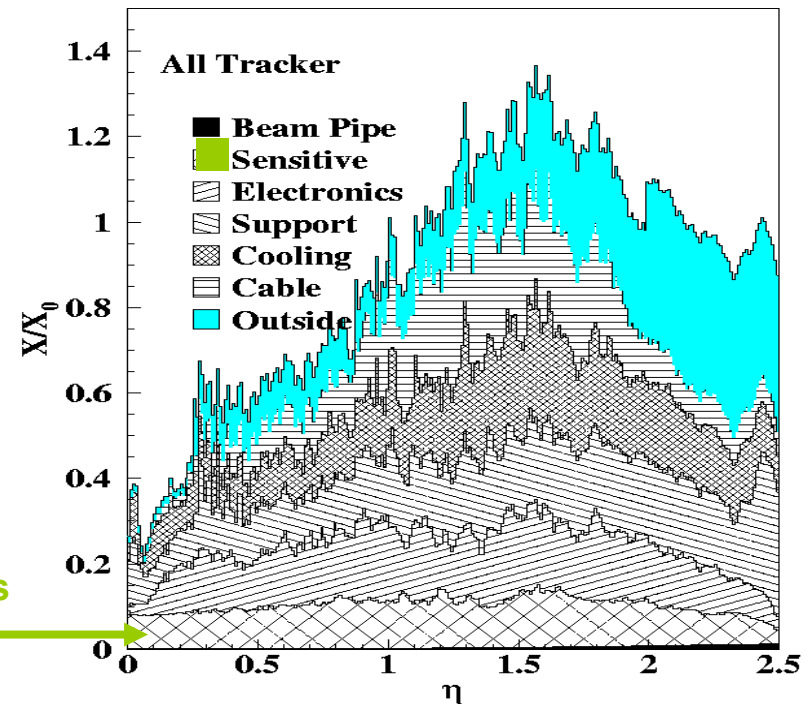
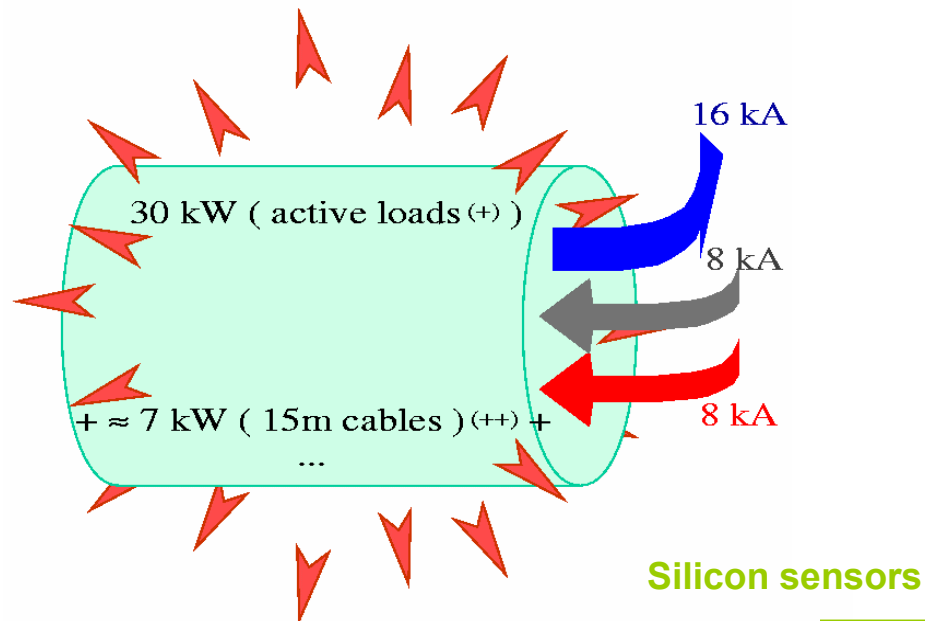
For 10 GeV Pt tracks, $\sigma(Z_0) < 50\mu$ for $\eta < 1.5$; degrading to $\sim 150\mu$ for $\eta = 2.4$
Dominated by Pixel geometry and multiple scattering



The dark side Material in the Tracker volume



Cables required to bring 16kA in and out of active volume
Cooling required to absorb ~ 40 kW dissipated in active volume
Mechanics to support all this, and ensure accurate & stable sensor placement





Putting it in perspective from micro-strip to pixel vertex detectors



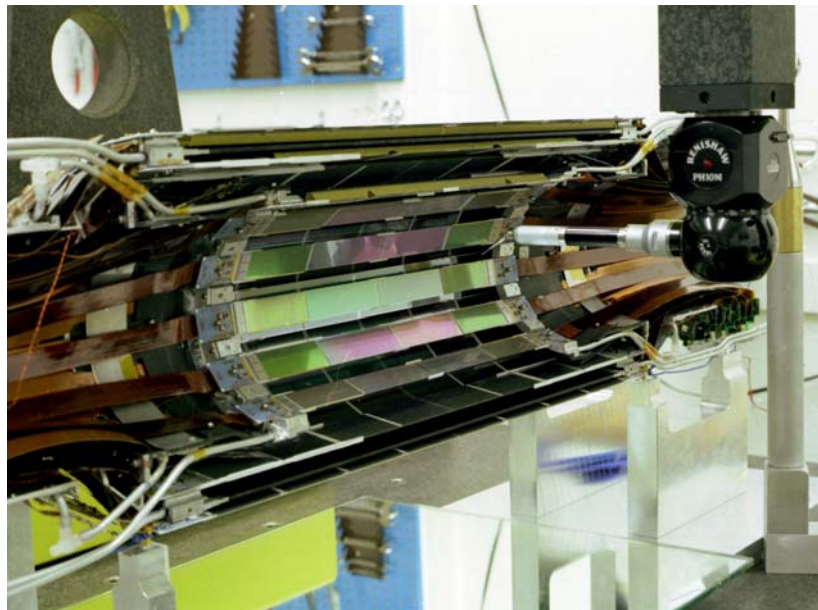
The 4 LEP experiments all installed
Silicon Micro-Strip Vertex Detectors
within a couple of years of LEP startup

Upgraded to become better & better
(from single to double sided)
Bigger & bigger

Both ATLAS and CMS will use
Silicon Pixel Vertex detectors
Of similar size as the LEP vertex detectors,
But far more complex

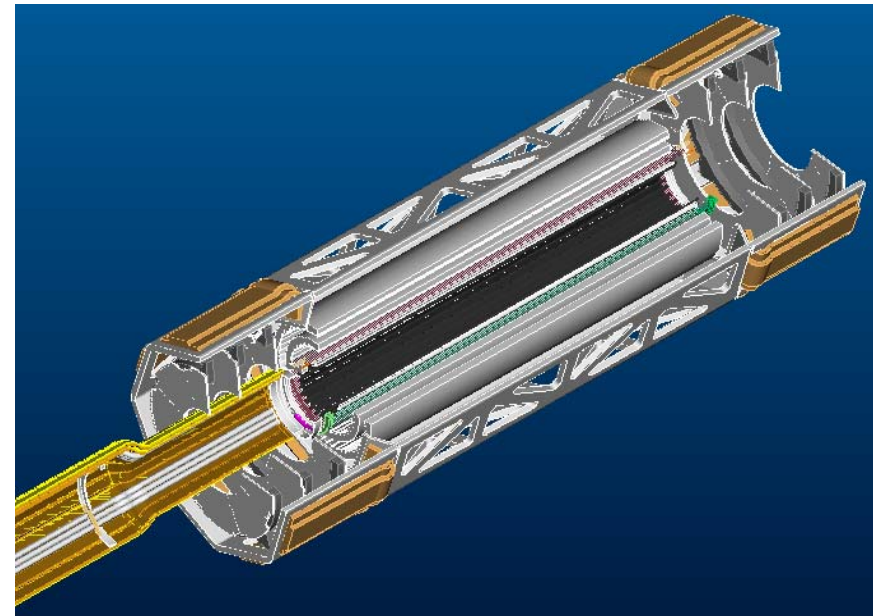
From \sim few $\cdot 10^5$ to \sim several $\cdot 10^7$ channels

Delphi micro-strip vertex detector 1998



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Atlas pixel vertex detector 2007



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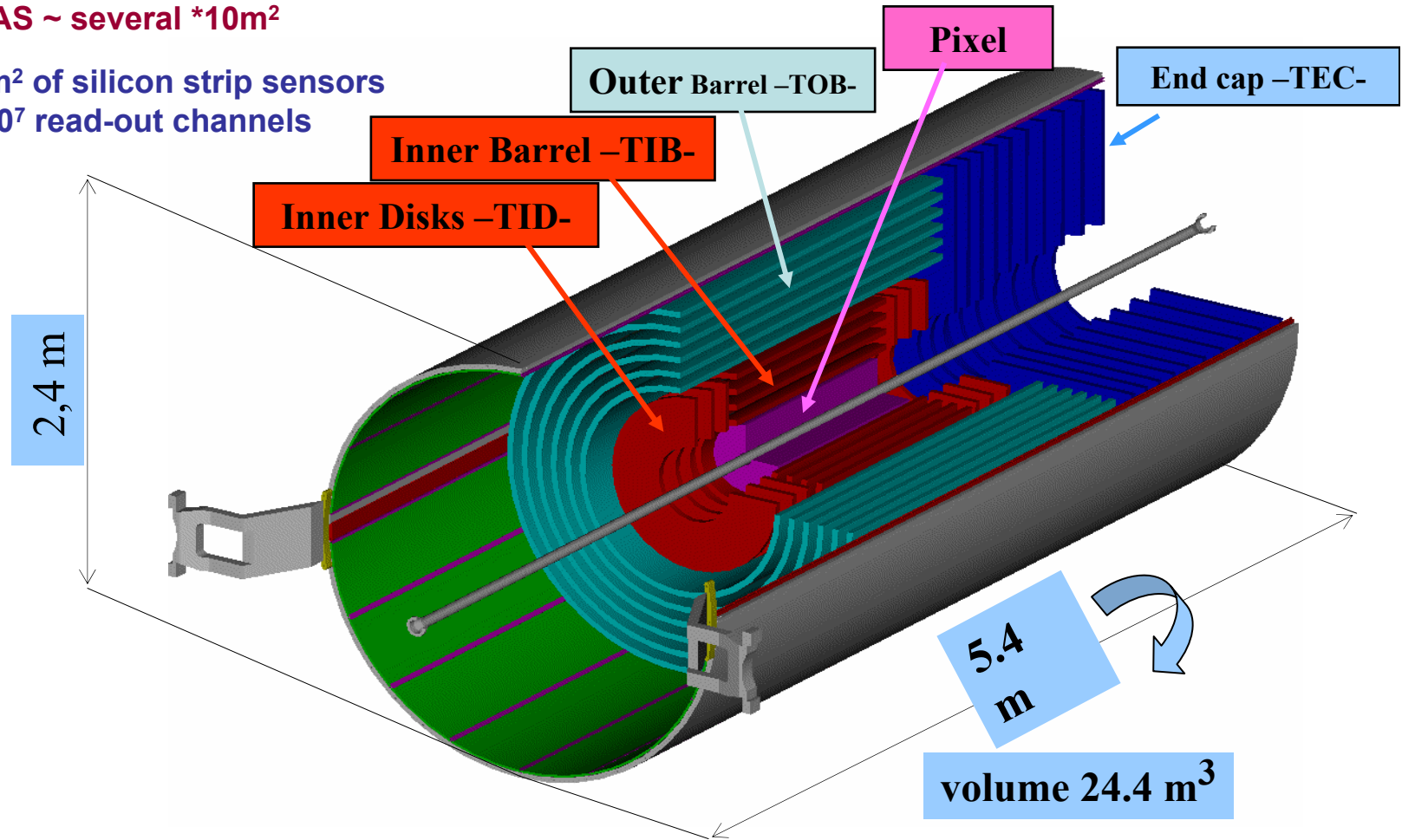
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Putting it in perspective from \sim few m^2 to $\sim 210m^2$ in $\sim 24m^3$ volume



CDF & D0 \sim few m^2
ATLAS \sim several $\times 10m^2$
CMS $\sim 210m^2$ of silicon strip sensors
 $10^7 + 10^7$ read-out channels



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Putting it in perspective

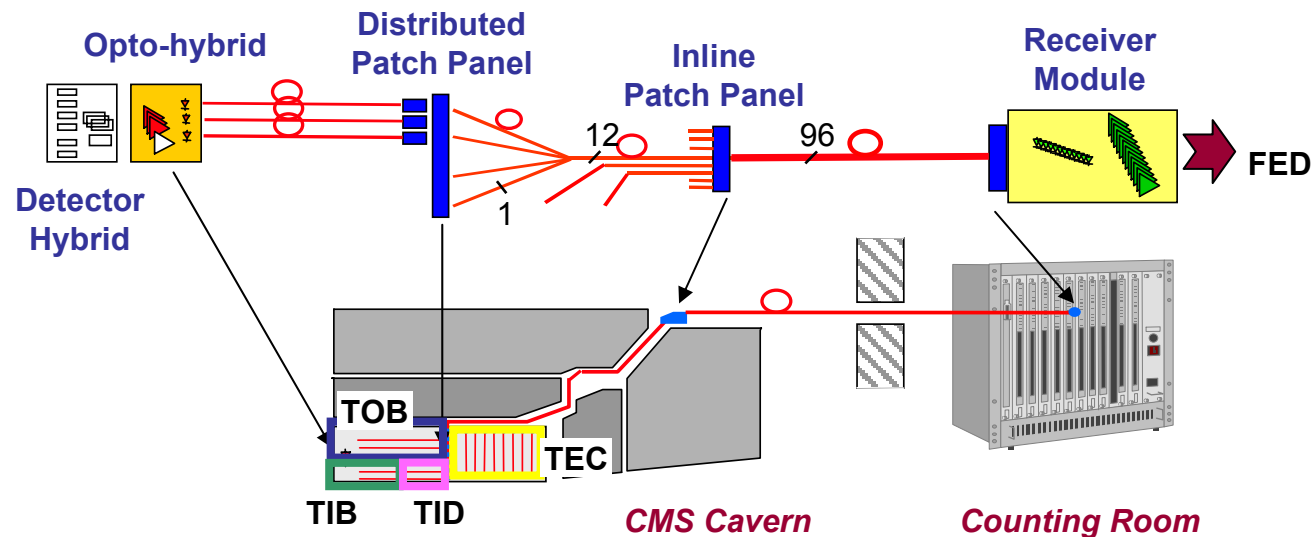
Tracker read-out dominates CMS data volume



**CMS Silicon Strip Tracker has no 0 suppression: CMM noise subtraction
(Pixels have local 0 suppression => intrinsic noise immunity crucial)**

**Analogue information from all 10^7 strips/event read-out at 100KHz event rate
Use analogue optical link: developed for Tracker now used throughout CMS**

**After digitization and 0 suppression in the FED, Tracker data volume \sim / event
=> Drives requirements of DAQ**





The Silicon Sensors

The reverse biased p-on-n diode

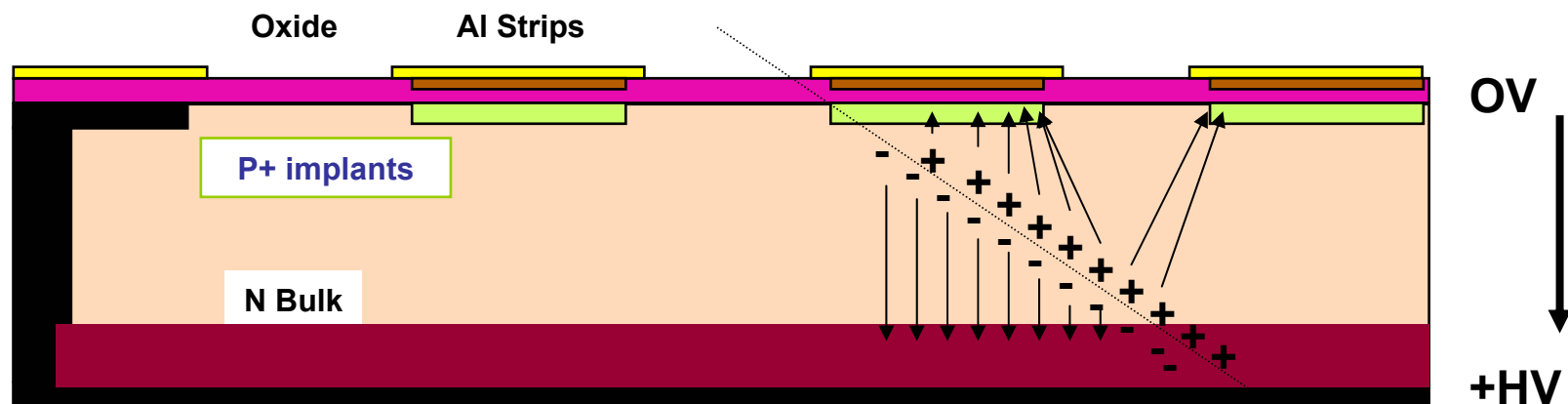


Bulk depletes from P+ implants, “front-side“ to N+ implant, “back-side”

Electron-hole pairs generated in the depleted region drift to the N+ and P+ electrodes respectively and generate a signal \sim to the depleted sensor thickness

Electron-hole pairs generated in the (conductive) un-depleted region recombine locally, and generate no signal

Even in a partially depleted sensor, the signal on the “front-side” is localized





The Silicon Sensors

Electrical characteristics of strip detectors



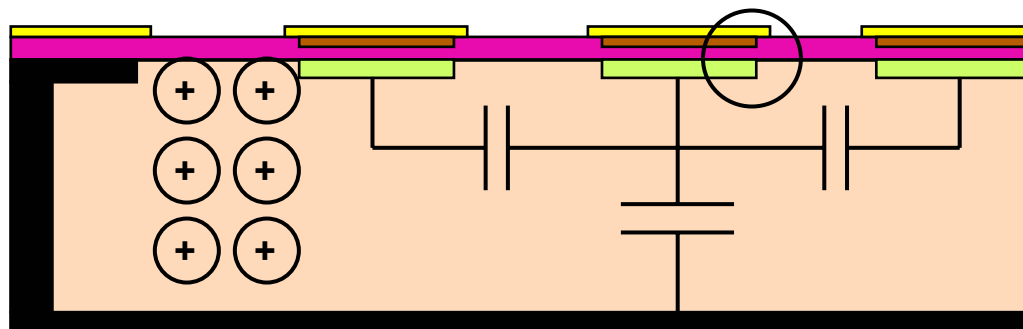
Sensor thickness & bulk resistivity: determines depletion voltage
($V_{\text{depletion}} \sim N_{\text{eff}} * \text{Thickness}^2$)

Strip Pitch / Width ratio: determines strip capacitive couplings & electronic noise

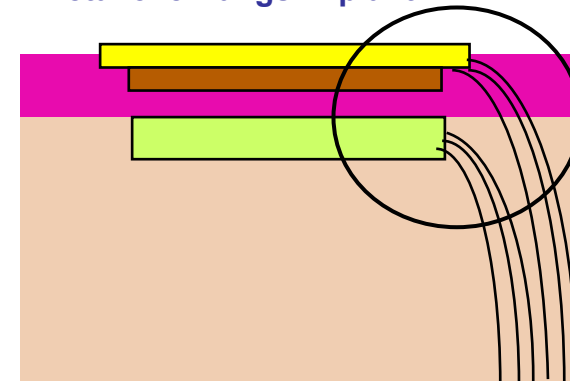
Strip Pitch & Width; Width of metal vs. implant: determine Electric field geometry, in particular high field region at strip edges & sensor breakdown characteristics

Nb. Breakdown voltage in Silicon Oxide ~ 30 * breakdown voltage in Silicon bulk

Single-Sided Lithographic Processing (AC, Poly-Si biasing)



Metal overhangs implant



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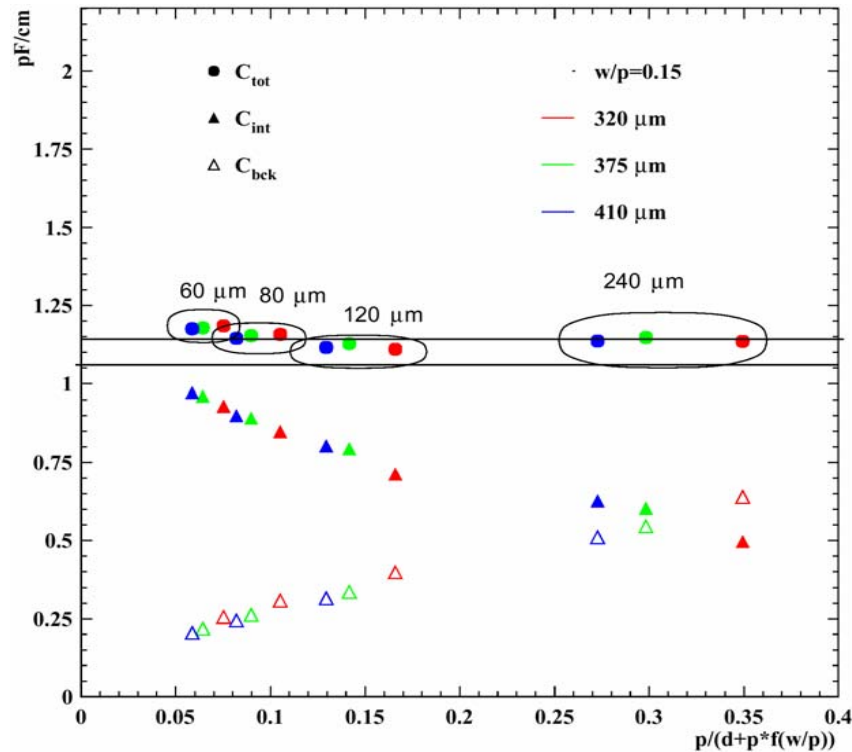
The Silicon Sensors

Electrical characteristics of strip detectors

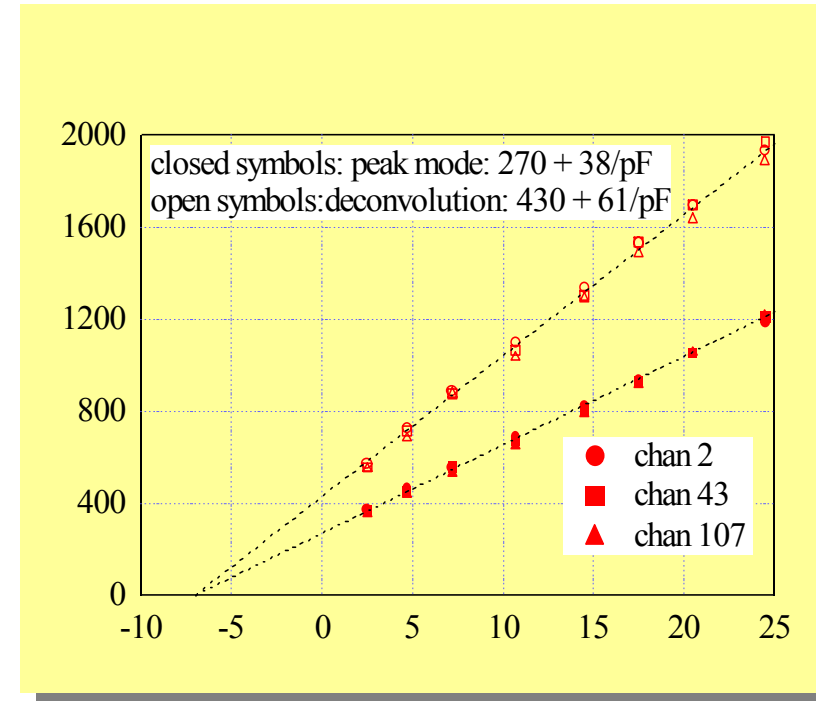


Total Strip capacitance is the main contribution to electronic noise
It is a function of w/p only, Independent of pitch and thickness

$C_{tot} \sim 1.2 \text{ pF/cm}$ for $w/p = 0.25$



Noise $\sim 430e^- + 75e^- \cdot \text{strip length cm}$





The Silicon Sensors

Radiation damaged reverse biased p-on-n diode



Radiation damage eventually results in “type inversion”

The initially N bulk undergoes “type inversion” and becomes P

The depletion voltage decreases and then increases again with higher fluence

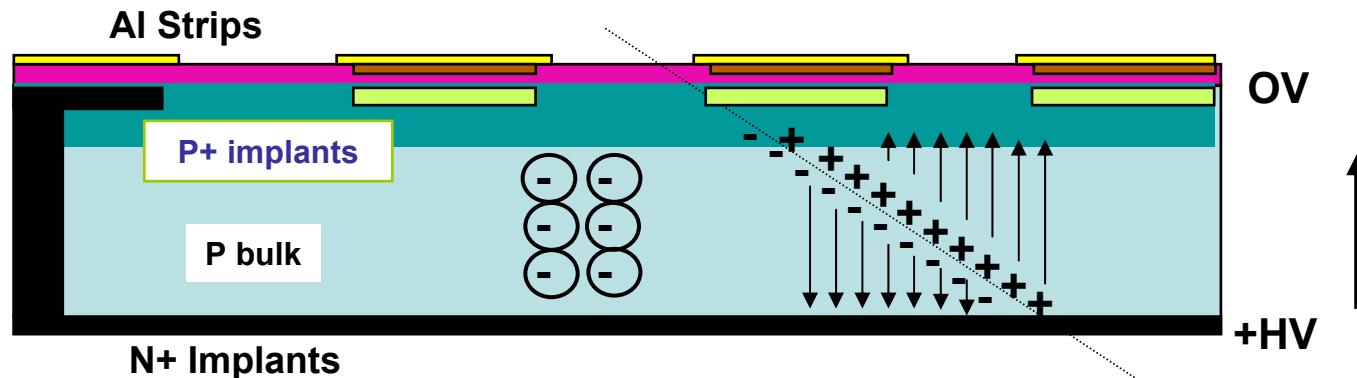
The effectively P bulk depletes from N+ implants, “back-side”, to P+ implant, “front-side”

Electron-hole pairs generated in the depleted region drift to the N+ and P+ electrodes respectively and generate a signal \sim to the depleted sensor thickness

Radiation induced defects trap charge, leading to a loss of signal unless high fields

In the partially depleted sensor, the signal on the “front-side” is no longer localized

Sensor leakage current increases linearly with fluence (by \sim 3 orders of magnitude)



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The Silicon Sensors

The radiation hard P-on-N strip detector



Radiation hardness “recipe”

P-on-N sensors work after bulk type inversion, Provided they are biased well above depletion

At room temperature and above, radiation induced defects diffuse and some eventually form clusters which further increase the sensor depletion voltage “reverse annealing”

Defect mobility below $\sim 0\text{C}$ is sufficient low that reverse annealing is effectively frozen out

Maintain radiation damaged silicon below $\sim 0\text{C}$ (constantly)

Sensor leakage current depends \sim exponentially on temperature: it doubles for every $\sim 7\text{C}$ temperature increase

Insufficient cooling efficiency will result in an exponential “thermal run-away” of the irradiated sensor

Operate sensors below $\sim -10\text{C}$, to reduce required cooling efficiency & material



The Silicon Sensors

The radiation hard P-on-N strip detector



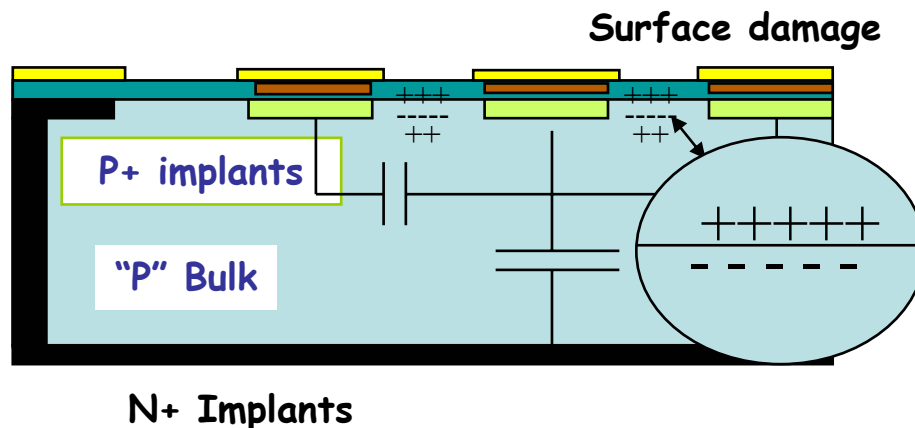
Radiation hardness “recipe”

P-on-N sensors work after bulk type inversion, Provided they are biased well above depletion

Optimize design for high voltage stability, as well as low capacitance

Use Al layer as field plate to remove high field at strip edges from Si bulk to Oxide
(much higher V_{break})

Strip width/pitch ~ 0.25 : reduce C_{tot} while maintaining stable high bias voltage operation
(avoid strip pitch $> 200\mu m$ to ensure stable high voltage operation)



Surface radiation damage can increase strip capacitance & noise, and degrade high voltage stability

Use $\langle 100 \rangle$ crystal instead of $\langle 111 \rangle$

Take care with process: implants, oxides...



The Silicon Sensors

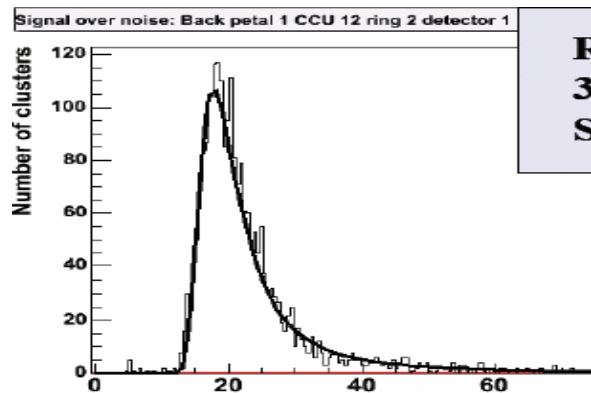
The radiation hard P-on-N strip detector



Radiation hardness “recipe”

P-on-N sensors work after bulk type inversion, Provided they are biased well above depletion

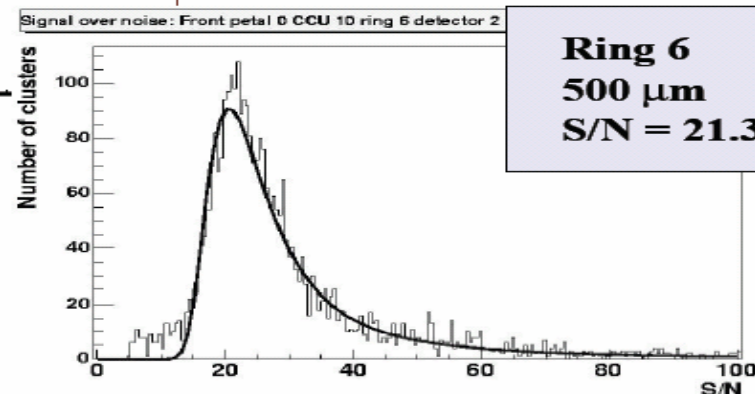
Match sensor thickness (& resistivity) to fluence (V_{dep}) to optimize S/N over the full life-time:



Ring 2
320 μm
S/N = 18.2

Use 320 μm thickness for $R < 60\text{cm}$,
Strip $\sim 10\text{cm} \Rightarrow \text{S/N} \sim 18$ (14)

Use 500 μm thickness for $R > 60\text{cm}$,
Strip $\sim 20\text{cm} \Rightarrow \text{S/N} \sim 21$ (16)



Ring 6
500 μm
S/N = 21.3

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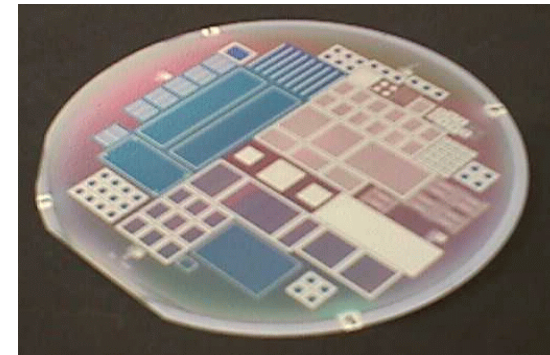
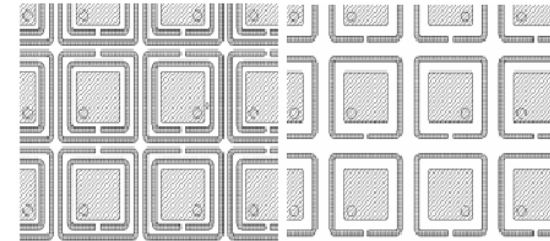
The Silicon Sensors

The radiation hard N-on-N pixel detector



Highest radiation environment:

- Full depletion no longer possible
- Partial depletion, despite High Vbias
- Specific program of sensor R&D
 - The “back-side” of a double-sided sensor
 - n-on-n technology
 - Specific issues:
 - P-stop design to ensure pixel biasing & isolation
 - Open p-stop, “p spray” ...
- Oxygenated bulk may allow lower bias voltage operation, especially for charged hadron induced damage (dominant)



Read-out chip architecture, and connection to pixels are major challenges, not covered here



Module components production & assembly

The numbers



6,136 Thin + 18,192 Thick sensors

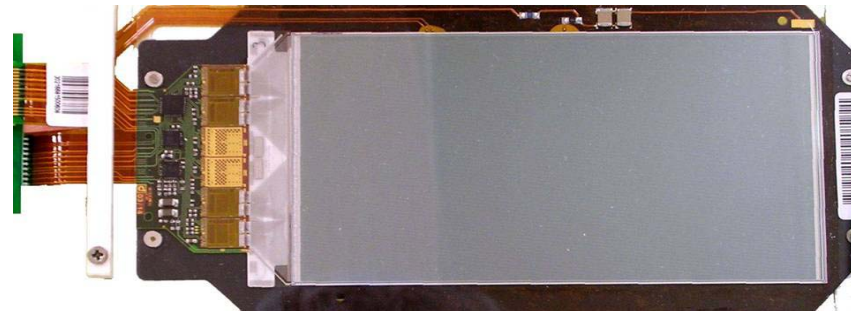
9,648,128 strips \equiv channels

**440 m² of silicon wafers
210 m² of silicon sensors**

75,376 APV chips

**Large scale industrial
sensor production**

**Reliable, High Yield
Industrial IC process**



**Hybrids
Pitch adapters
Frames**

**6,136 Thin sensor modules (1 sensor / module)
9,096 Thick sensor modules (2 sensors / module)**

**25,000,000 wire
bonds**

**Automated module
assembly**

**State of the art
bonding machines**

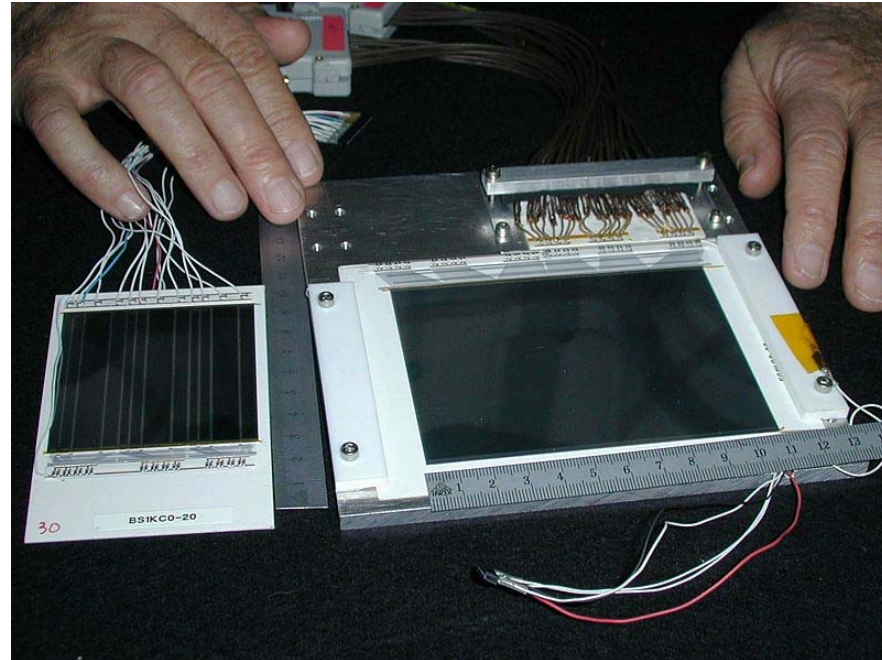


Module components production & assembly 6" silicon sensor production



A 4" R&D sensor, next to a 6" production sensor

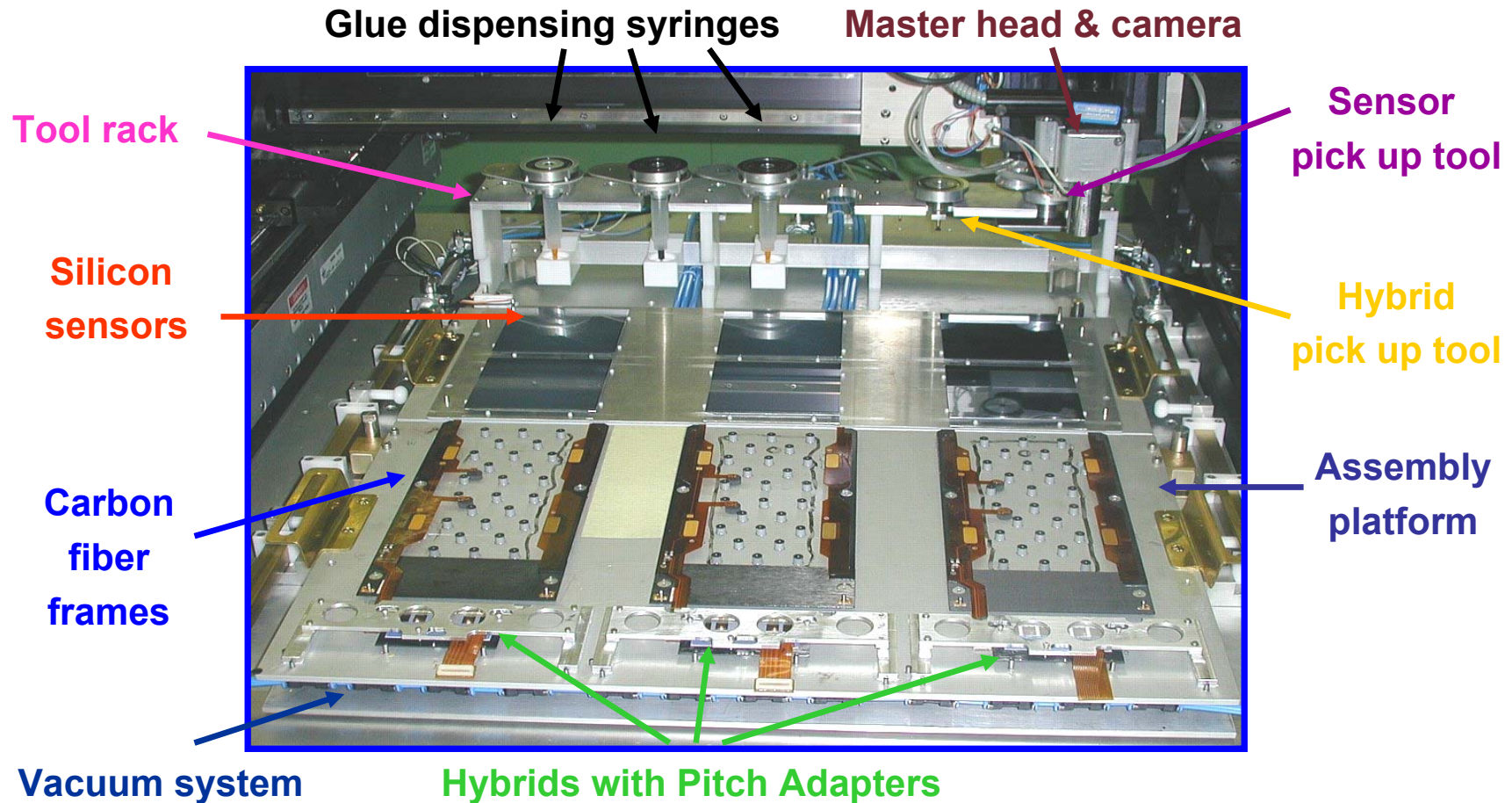
- 6'136 Thin sensors
- 18'192 Thick sensors
- 440 m² of silicon wafers
- 210 m² of silicon sensors
- Strip sensor production on an unprecedented scale for HEP



Relies on modern 6" commercial lines, and in particular on synergies with specialized industrial production of silicon sensors for I.R. cameras, medical, automotive etc



Module components production & assembly Automated module assembly



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Module components production & assembly

Automated module assembly



“Gantry see, Gantry do”

The gantry system localizes automatically the components to be assembled by searching for a Marker with a camera

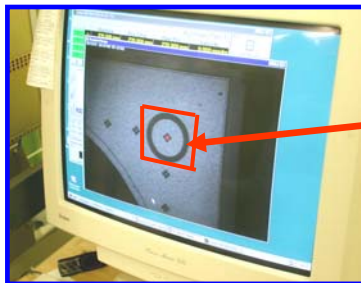
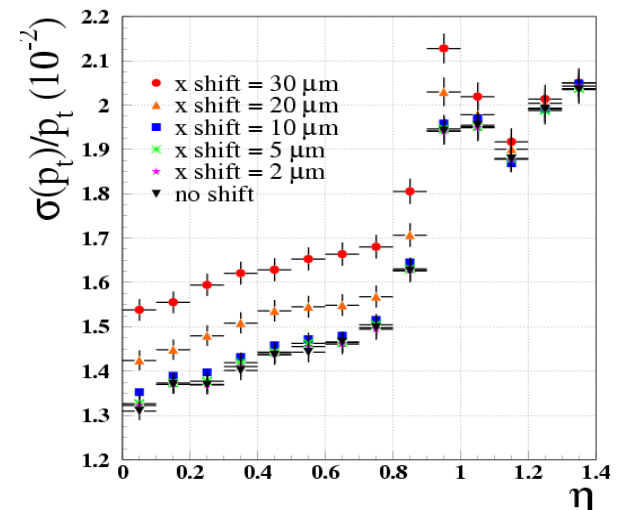
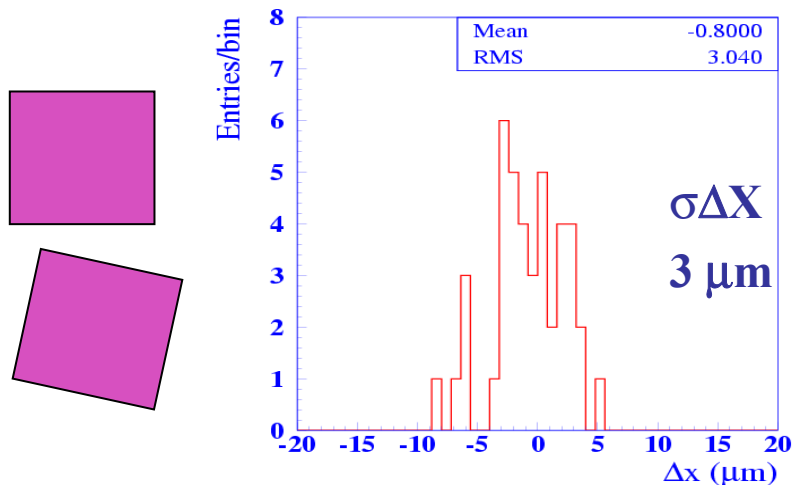


Image found: place
Sensor pair precisely

Sensors within a module are placed to better than 5μ and 2μ Relative to each other

Miss-placements of up to 10μ do not significantly degrade the Ultimate muon Pt resolution even if not corrected for



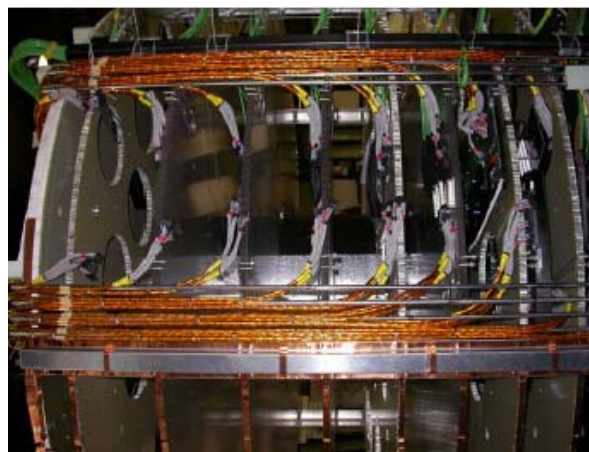
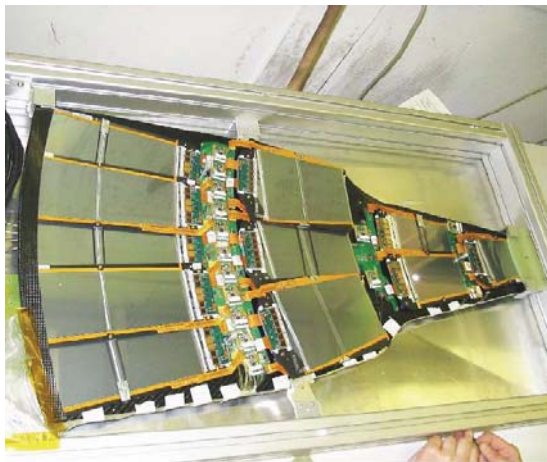
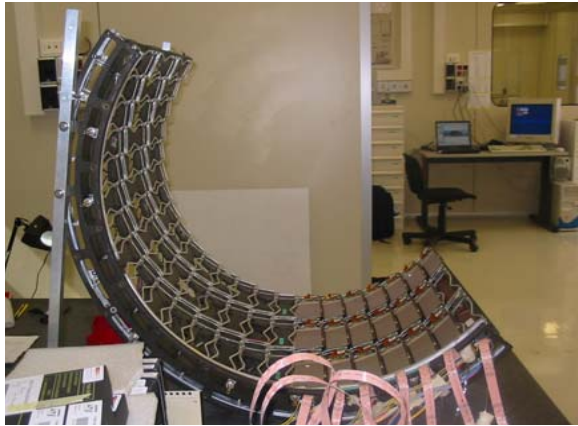
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Shells, Rods and Petals



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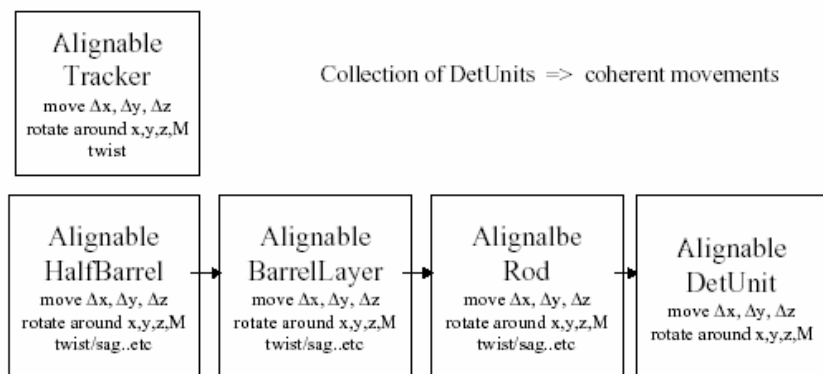


Alignment

Importance of initial accuracy



(Mis)Alignment Elements

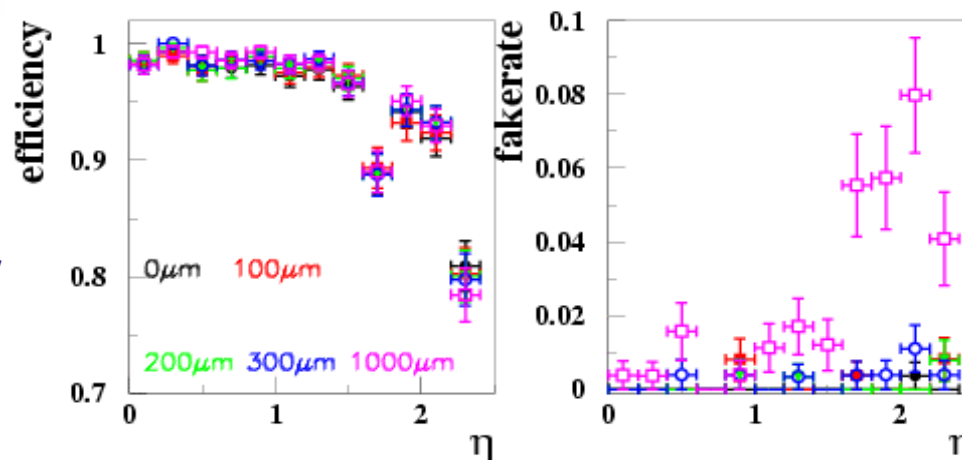


Similar:
HalfEndcap EndcapDisks Petals DetUnits

Software tools implemented to introduce, and account for, misalignments following the hierarchical organization of the mechanical degrees of freedom inherent in the support structures

Efficient & clean pattern recognition with misalignments of up to 1mm, for $W \rightarrow \mu\nu$ events at $2 \cdot 10^{33}$

This is the essential starting point for alignment with tracks & sets scale for initial accuracy required





Alignment

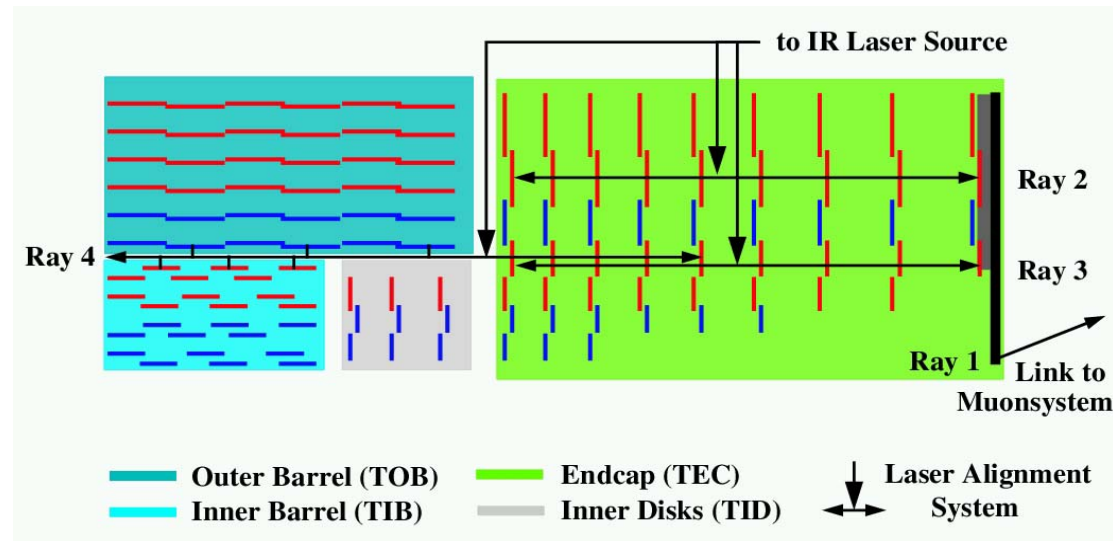
Importance of initial accuracy



Mechanical Constraints & Metrology:

Sensors on Modules $\sim 10\mu\text{m}$
Modules within Sub-Structures $0.1\sim 0.5\text{ mm}$
Sub-Structures within Support Tube $\sim \text{few mm}$

Laser Alignment System:
Aligns Sub-Structures
& monitors relative movements
at the level of $\sim 10\mu\text{m}$

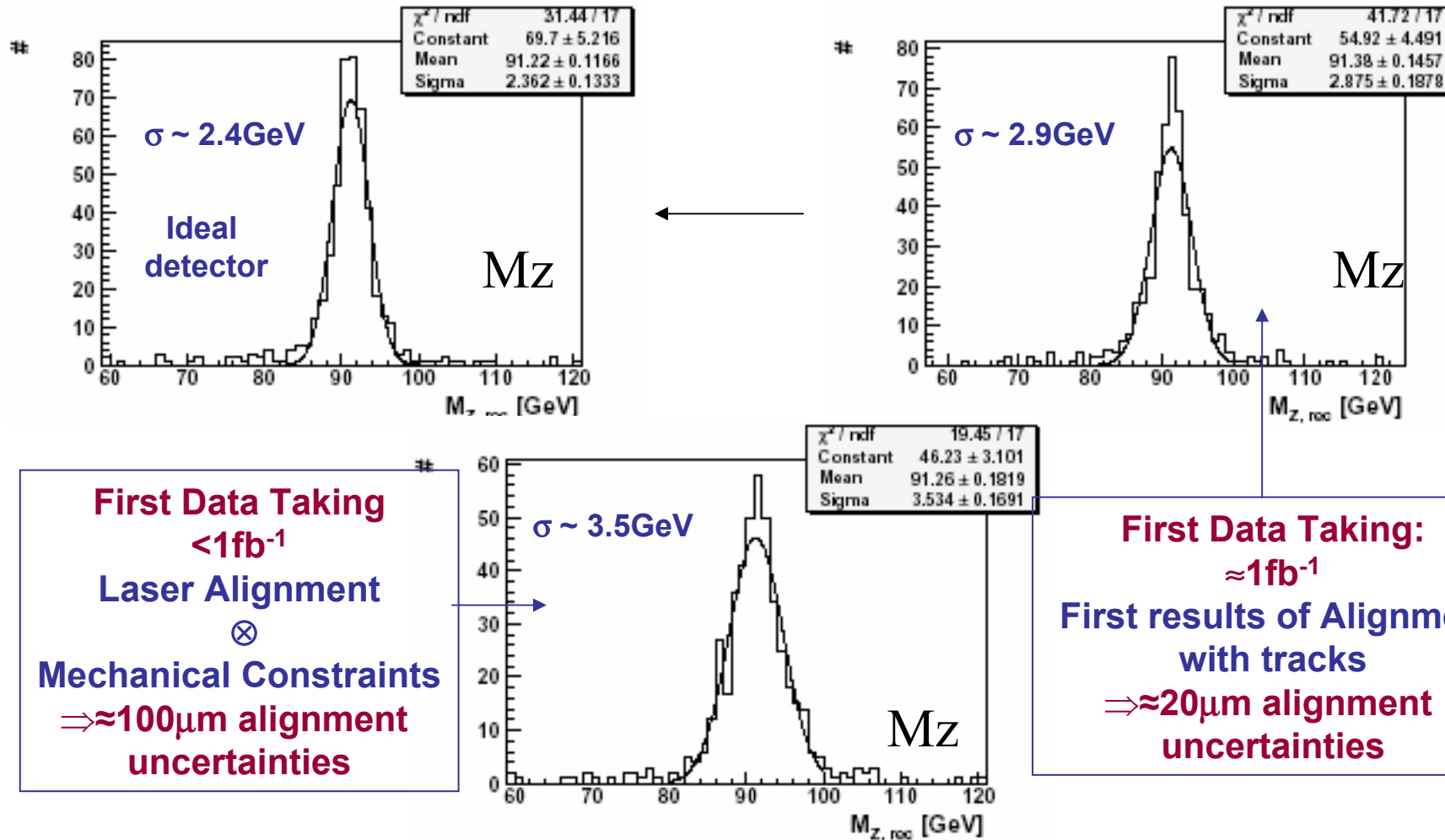


Expect to ensure $\sim \text{few } 100\mu\text{m}$ alignment uncertainties
Sufficient for a first efficient pattern recognition



Impact of alignment on Physics

Use $Z \rightarrow \mu\mu$ to illustrate



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Track reconstruction The basic components



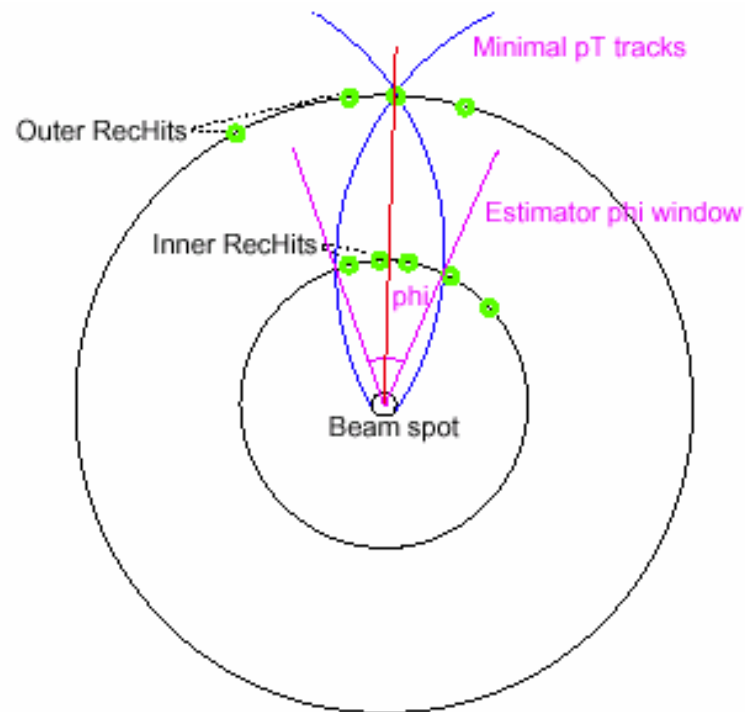
- **Generation of seeds (Seed Generator)**
- **Construction of trajectories for a given seed (Trajectory Builder)**
- **Ambiguity resolution (Trajectory Cleaner)**
- **Final fit of trajectories (Trajectory Smoother)**



Track reconstruction Seed Generation



**Use Pixel layers for seeding:
Lowest occupancy (despite highest track density)
Full 3-dimensional coordinate determination
Beam spot constraint**



- Fix a pair of “seed layers”
- Get all RecHits from the outer layer
- For each outer RecHit get all RecHits in the inner, compatible with a beam spot of a given size, and a minimum Pt cut
- Seed cleaning to avoid redundancy



Track Reconstruction Robust pattern recognition



The three Pixel layers, with the beam spot constraint, play a crucial role in ensuring a manageable track ambiguity level at the seed generation stage:

Requiring $2/3$ pixel hits for a seed, and with relatively loose beam spot constraints, $1/15$ ($1/35$) pixel seeds is reconstructed as a track at low (high) luminosity respectively

(This ratio is substantially higher for seeds with 3 pixel hits, but imposing This requirement would lead to significant inefficiencies)



Track Reconstruction (Kalman filter) Trajectory Building



Combinatorial Trajectory Builder:

Starting from the seed:

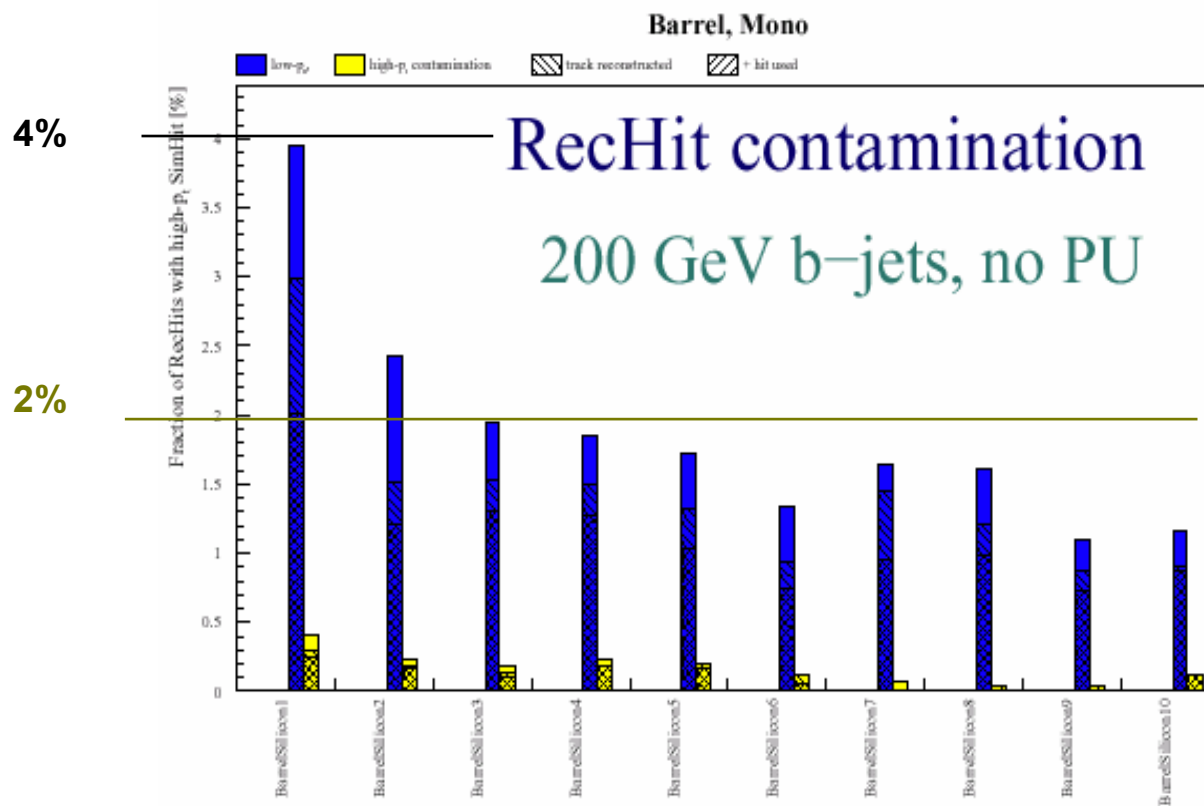
- The initial trajectory is propagated to the next layer, accounting for multiple scattering and energy loss
- On the new layer, new trajectory candidates are constructed, with updated parameters (and errors) for:
 - Each compatible hit in the layer
 - An “empty” hit to account for the possibility that the track did not leave a hit in the layer
- Start again with these new trajectory candidates for the next layer
- All trajectories are grown to the next layer in parallel to avoid bias
- The number of trajectories to grow is limited according to their χ^2 and the number of invalid hits



Track Reconstruction Robust and clean hits



Hit contamination at high luminosity
is $\sim 4\%$ in the first Silicon Strip layer and less than $\sim 2\%$ elsewhere



Hatching:

- SimTrack was reconstructed
- RecHit in that layer was used in the RecTrack

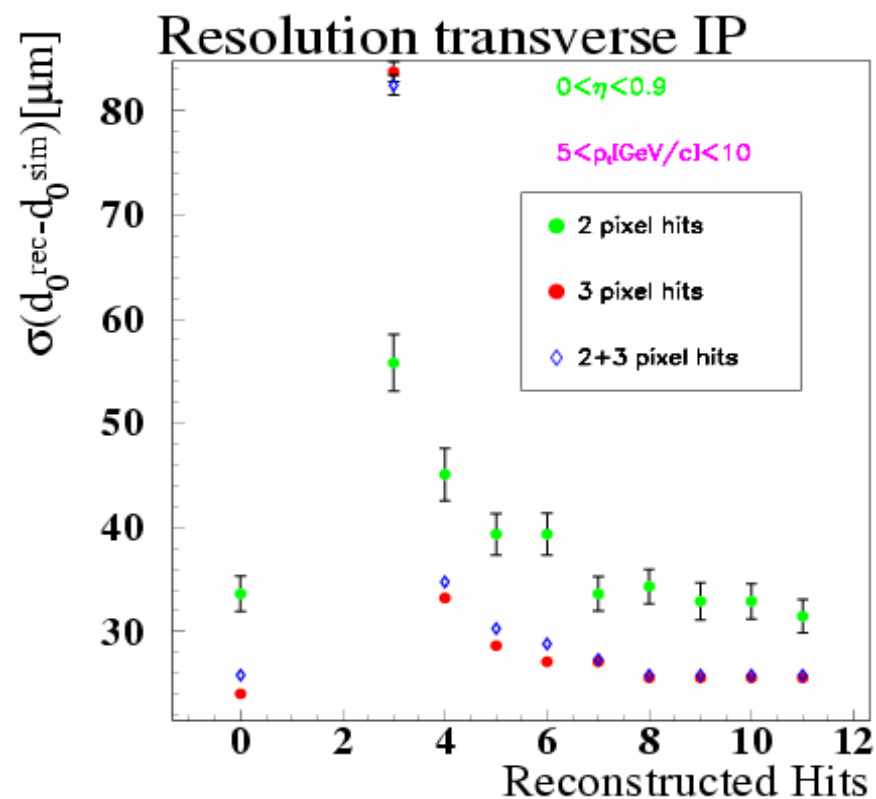
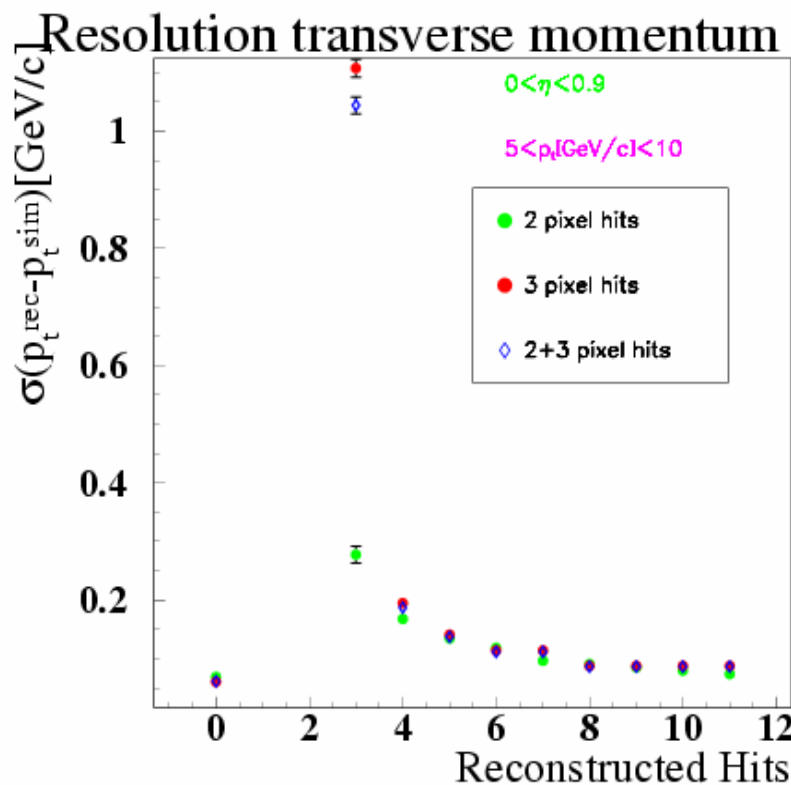


Track Reconstruction

Track parameter resolution vs. # of hits



Good track parameter resolution
already with 4 or more hits





Track Reconstruction Robust pattern recognition



Well defined track parameters with 4 or more hits result in small uncertainties on the predicted track state

In the r-phi view:

extrapolation error from Pixel Layer 3 to Silicon Layer 1 ~ 1mm

Once track includes hit on Silicon Layer 1 Pt is well determined so that:

extrapolation error from Silicon Layer 1 to Silicon Layer 2 ~ 200 μ m

(and for most tracks stays ~ constant beyond that, since dominated by multiple scattering in the Tracker material)

In the r-Z view:

Extrapolation error ~ 400 μ m already from Pixel Layer 3 to Silicon Layer 1, since it is independent of Pt determination and therefore does not require much lever arm



Track Reconstruction Robust pattern recognition



The 200 μ m extrapolation error in r-phi from Silicon Layer 1 onwards means that even in the most difficult cases, such as very dense b and τ Jets and at full LHC luminosity

Track extrapolation from Silicon Layer 1 to Silicon Layer 2 is compatible with a spurious hit in < 5% of cases, despite the ~ 10cm strip length

So that the resulting level of track ambiguities is low, and the pattern recognition problem is essentially solved by then (“join the dots”)



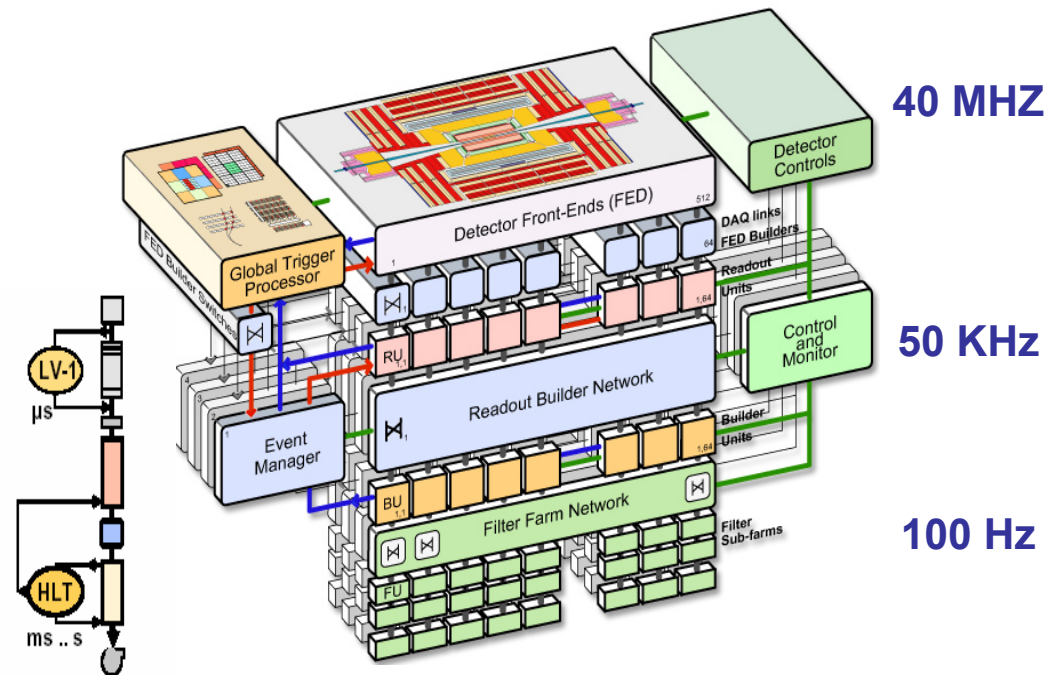
The Tracker at HLT

CMS L1 Trigger and HLT farm filter



Lvl-1 = “crude”
granularity and Pt resolution:
Rate dominated by
miss-measured jets & leptons

HLT task: reduce rate by ~ 1000
Exploit much better
Granularity and Pt resolution
to correctly tag and retain
only interesting physics events



40 MHz

50 KHz

100 Hz

4 DAQ slices in 2007
=> 50 KHz into HLT, 100 Hz out

On average ~300ms available for HLT
Decision on any given event
(Normalized to a 1GHz Pentium)



The Tracker at HLT for example t lepton tagging



Regional Tracking: Look only in
Jet-track matching cone

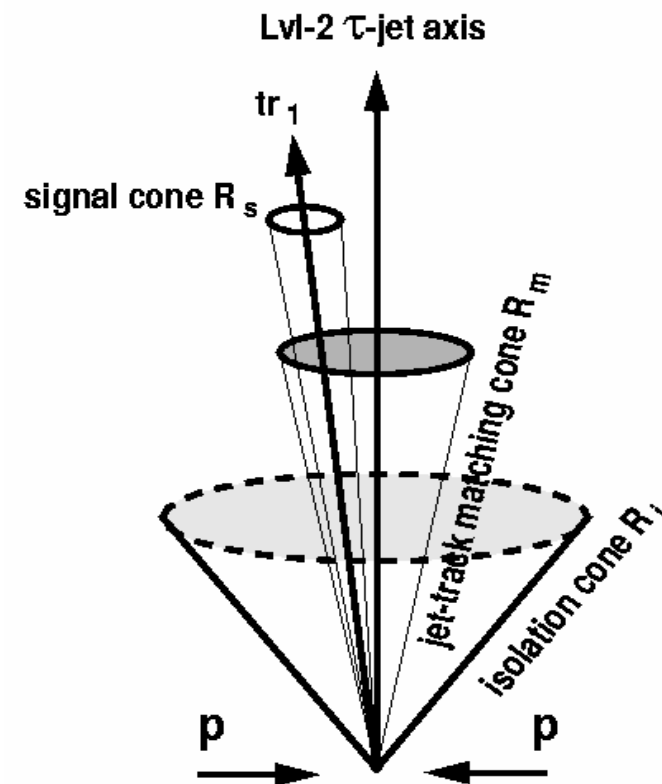
Conditional Tracking: Stop track as soon as
If $P_t < 1$ GeV with high C.L.

Reject event if no “leading track found”
(jet is not charged)

Regional Tracking: Look only inside
Isolation cone

Conditional Tracking: Stop track as soon as
If $P_t < 1$ GeV with high C.L.

Reject event as soon as additional track
found (jet is not isolated)



Fast enough at low luminosity for full L1 rate; at high luminosity may need a moderate Calorimeter pre-selection factor to reduce rate



The Tracker at HLT b tagging efficiency vs. rejection



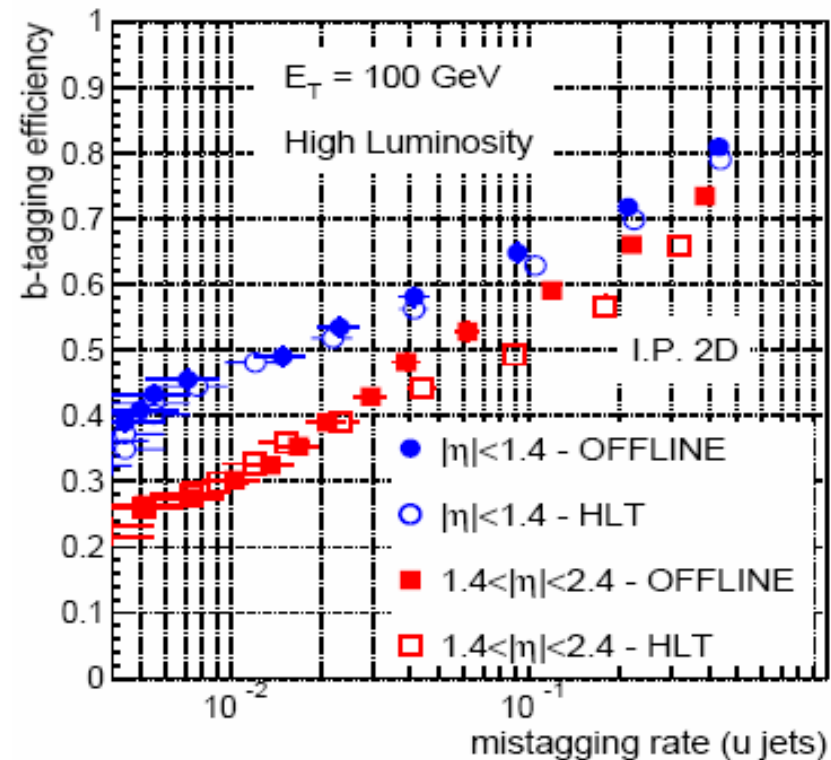
High quality Impact parameter based b tagging
is also fast enough to be used in the HLT

Shown here is the b-tagging efficiency
versus mis-tagging rate for u jets, for a
typical impact parameter based tagging
algorithm

Using conditional tracking (HLT)
Using full track reconstruction

The performance is substantially the
same in both cases

60% b tag => ~ 6% u jet mis-tag
1% u jet mis-tag => ~ 45% b jet tag





The Tracker at HLT b tagging efficiency vs. rejection



Given more time (off-line) one can do better...
Below is an example multi-variate b tagging algorithm

u jet rejection

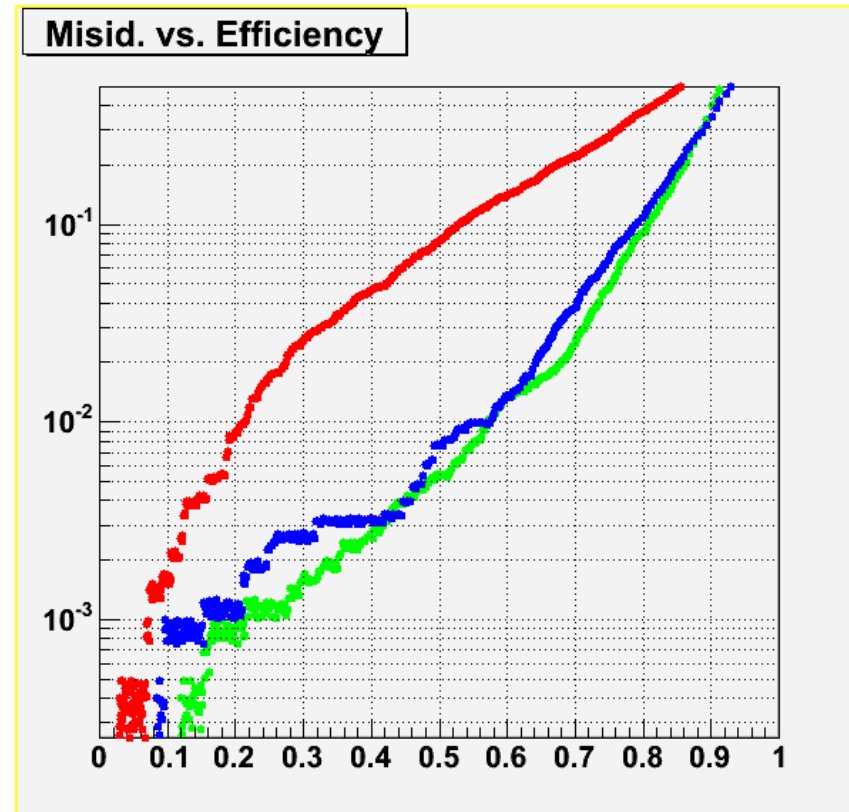
limited by vertex detector quality
60% b tag => ~ 1% u jet mis-tag

c jet rejection

limited by c lifetime

g jet rejection

limited by g splitting
to bb (4%) or cc (6%)





Tracking at the SHLC A Look Ahead



- The Tracking systems of both ATLAS and CMS will have to re-built to cope with the ten-fold luminosity increased envisaged for the SLHC upgrade
- This will probably require a ~ ten-fold decrease in cell size, with a corresponding ~ ten-fold increase in total number of channels eg
 - Inner region ~100 μ m*100 μ m full 3-d
 - intermediate region ~100 μ m*1mm excellent r-phi, good r-Z
 - Outer region ~100 μ m*1cm excellent r-phi, poor r-Z
- Challenges include
 - a ten-fold improvement in radiation hardness
 - at least a ten-fold decrease in power consumption/channel
 - to maintain total power dissipation equal to or below current level
 - different approach to connecting read-out electronics & active sensor cell
 - For pixel length <1mm, may go for monolithic active pixel technology,
 - for longer pixels hybrid approach may still be competitive



Summary and Conclusions



The CMS Silicon Tracker has robust performance in a difficult environment

The pixel vertex detector allows fast & efficient track seed generation, as well as excellent 3-D secondary vertex identification

The fine granularity of the pixel and strip sensors, together with the analyzing power of the CMS 4T magnet provide robust pattern recognition, and a $\sim 2\%$ or better P_t resolution for 100GeV muons over about 1.7 units of rapidity

This allows for very precise and sophisticated event analysis

A good determination of track parameters with only a few hits (4~6) allows fast & clean pattern recognition

This makes possible the extensive use of track information already at HLT level for essentially the full L1 stream at both high and low luminosity



Summary and Conclusions



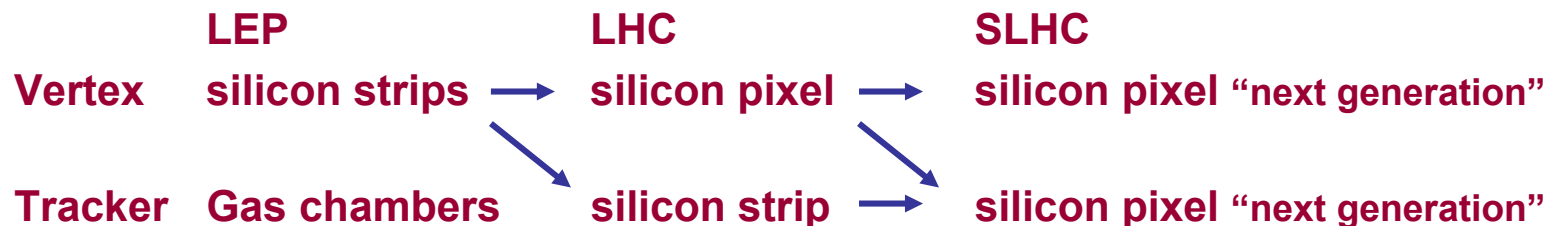
The scope of the CMS Silicon Tracker is made possible by the use of:

Commercial technologies and high quality, high volume, production lines (silicon strip sensors, FE chips, hybrids, lasers etc.)

Modern high throughput machines for wire-bonding, wafer testing etc.

And the development of automated module assembly techniques

New Trackers for the SLHC will require major further steps in each of these areas





Reserve slides



March 2005

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Tracking at LHC: the CMS example

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Lecture Series



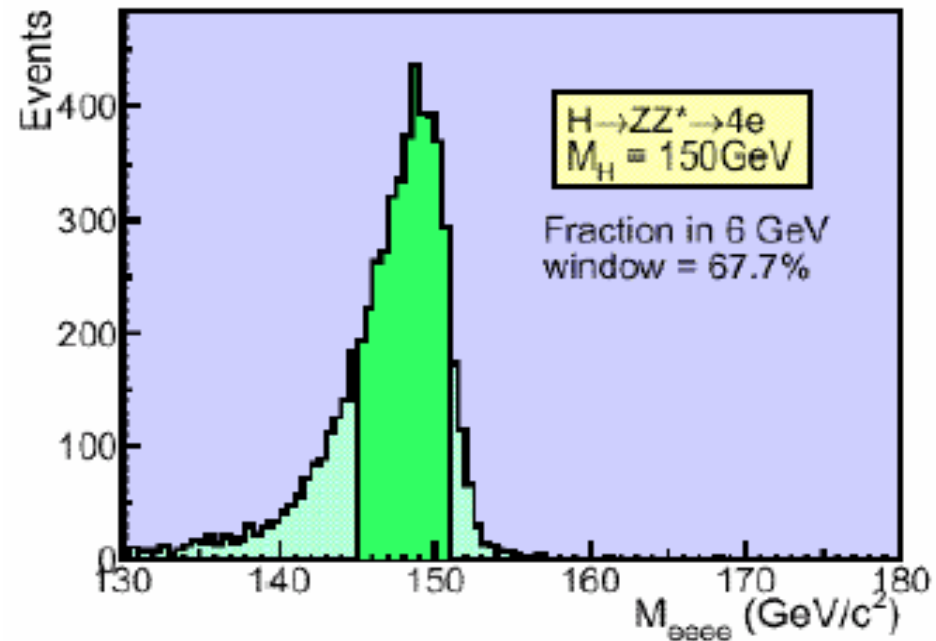
Material inside the Tracking volume “The Dark Side...”



Degrades tracking performance, due to multiple scattering,
Bremsstrahlung and nuclear interactions
(see 100GeV μ Pt resolution and p reconstruction efficiency)

Dominates energy resolution
for electrons

Reduces (somewhat) efficiency for
usefully reconstructing $H \rightarrow \gamma\gamma$



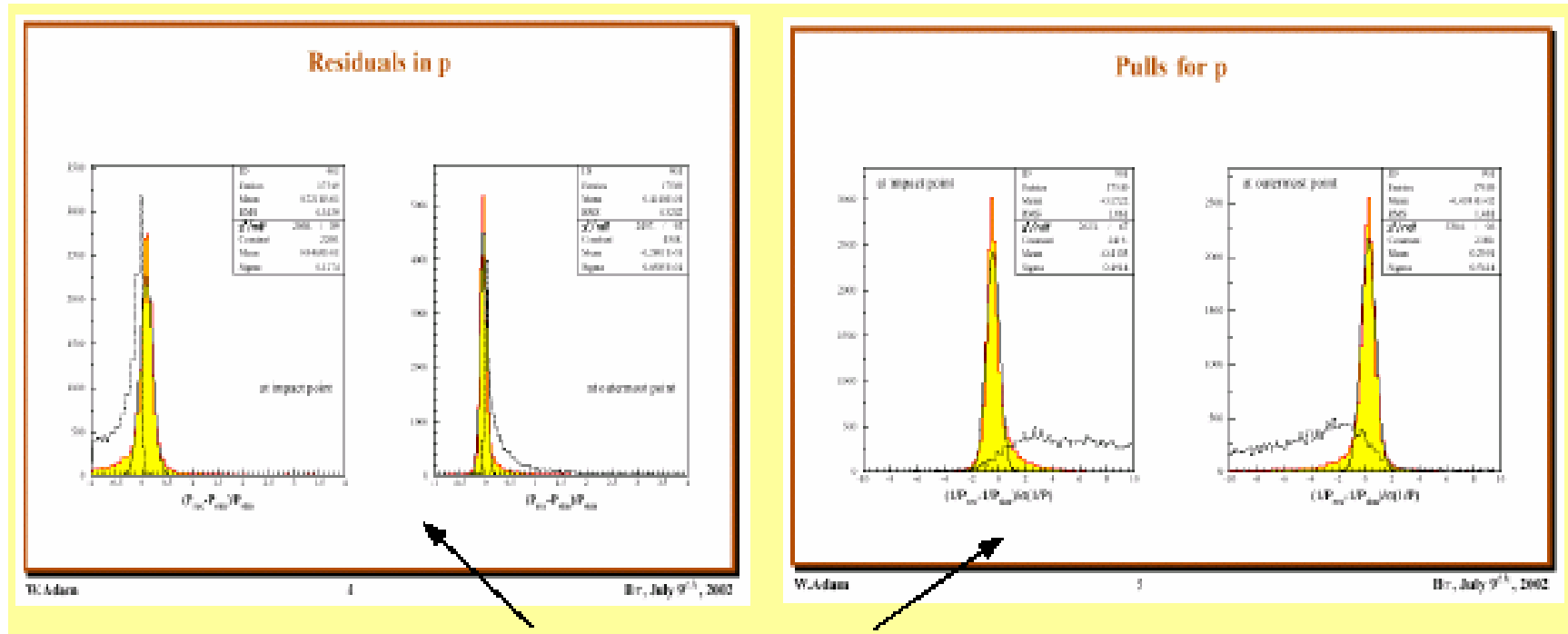
Material Budget minimization has been one of the
driving principles in the design of the CMS Tracker
But so has ensuring that this will be a functional device...



Electron reconstruction with the CMS Tracker



How to make the best of it, also for electrons?



For electrons, using Bethe and Heitler formula for energy loss (Yellow distribution) works better than treating them as muons... (White distribution)

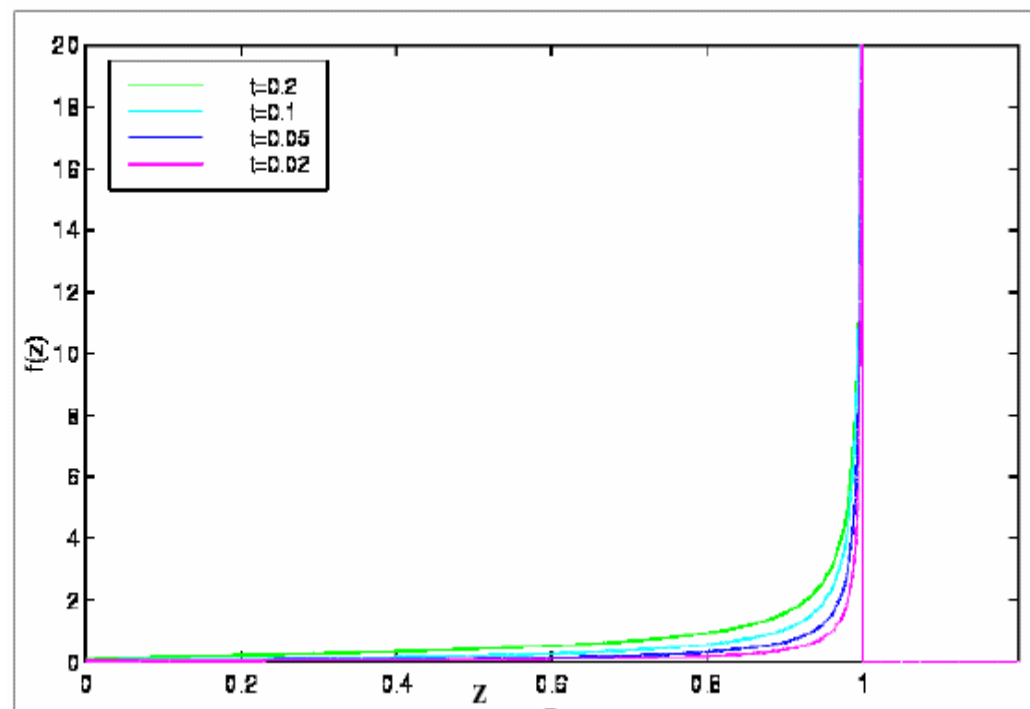
Can one do better?



Electron reconstruction with the CMS Tracker



In the standard treatment, a single Gaussian is used to approximate the underlying probability distribution



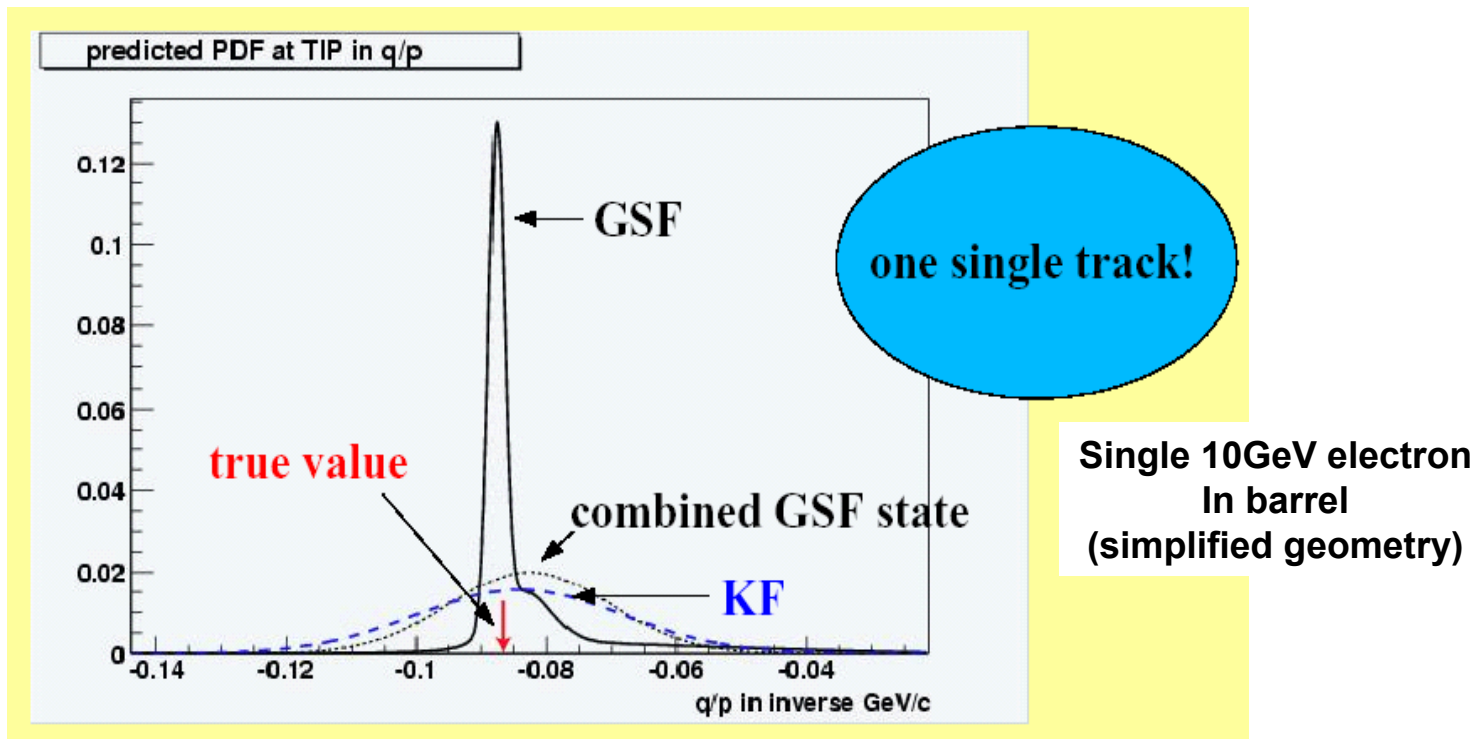
The energy loss of electrons in material is manifestly not well described by this



Electron reconstruction with the CMS Tracker

Gaussian Sum Filter (GSF)

Approximate Bethe & Heitler with multiple Gaussians
At each material layer create and test new track hypotheses
corresponding to each of these Gaussians
Retain only “the best ones” (combinatorial reduction) and continue



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Electron reconstruction with the CMS Tracker



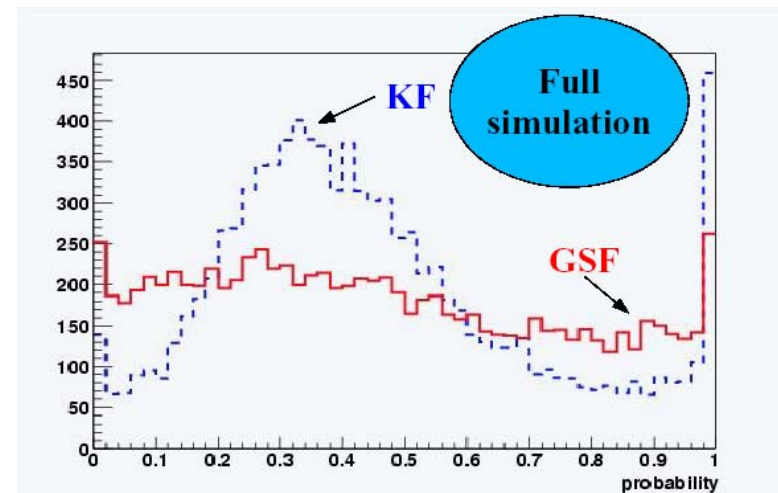
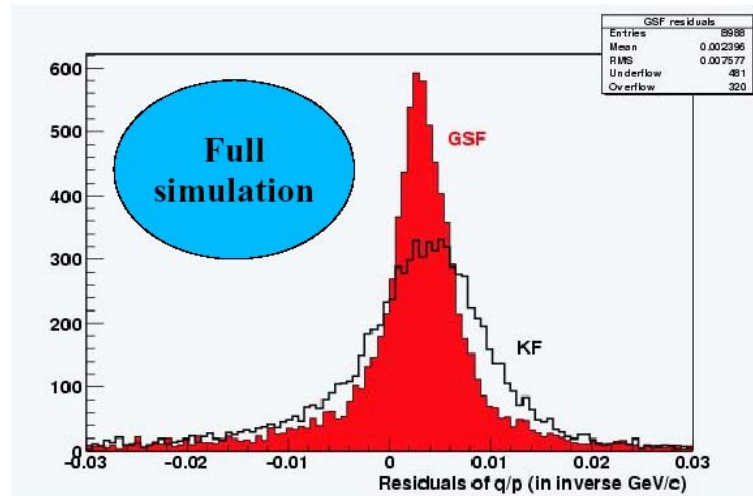
Gaussian Sum Filter (GSF)

Approximate Bethe & Heitler with multiple Gaussians

At each material layer create and test new track hypotheses
corresponding to each of these Gaussians

Retain only “the best ones” (combinatorial reduction) and continue

Residual and probability distributions for a sample of 10 GeV electrons in the barrel



**GSF significantly improves the resolution: FWHM is reduced by ~ factor of 2
And provides a better estimate of the errors**

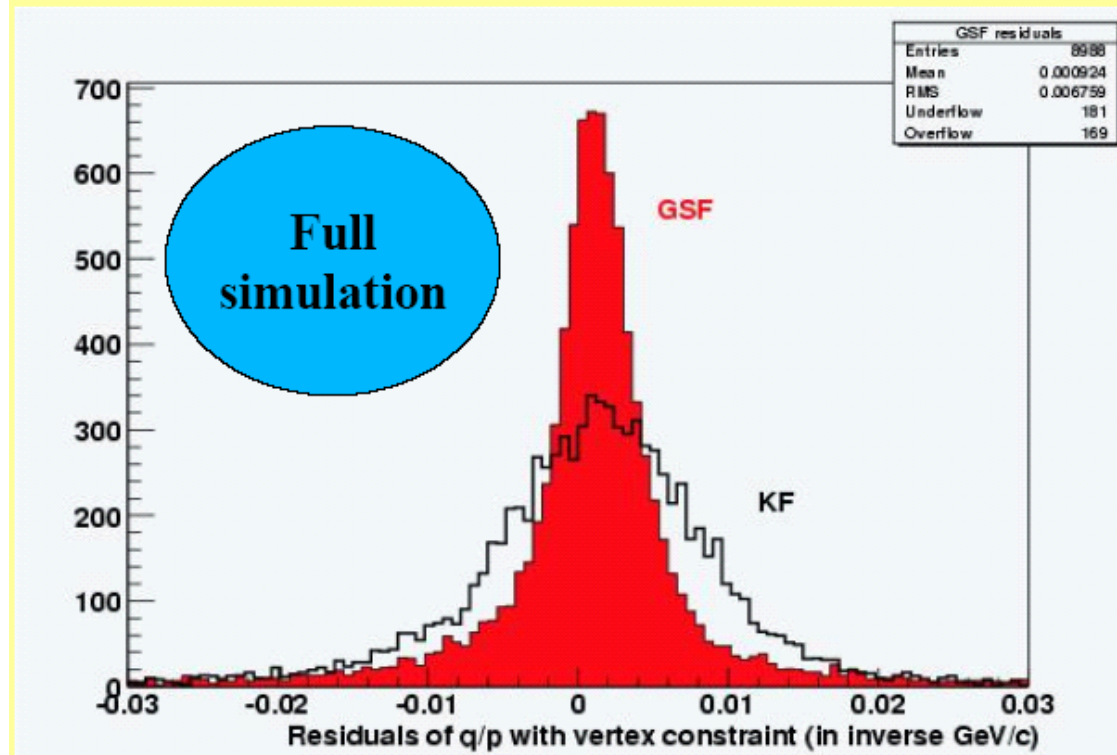


Electron reconstruction with the CMS Tracker



- Can do even better if consider Transverse Vertex constraint:

Residuals at TIP, including vertex constraint



**Vertex constraint
allows to measure
momentum in
innermost layers.**

**Distribution less
skew, mode closer
to zero and
reduced amount
of tracks in the
tails.**



The Construction Front-End chip (APV25)



Use standard 0.25 μ m IBM technology
Large volume high yield 8" wafer process
Also used for Pixel read-out chip

Automatic wafer probing

Allows systematic monitoring of yield
Crucial to provide feed-back to foundry
on process quality to ensure adequate
yield is maintained

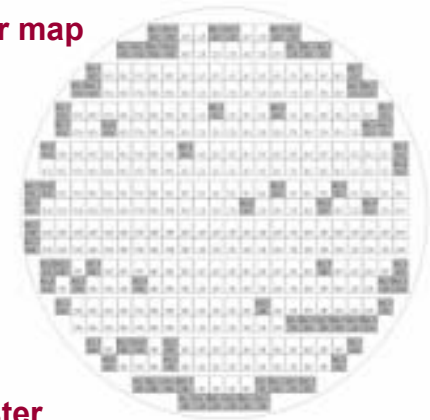
Test time < 2mins/chip

1 8inch wafer per probe station per day
can complete testing in ~1-2 years

Irradiation results

x-ray, pion & neutron - all excellent
tests with heavy ions and pions
8 chips x 10 LHC years
low SEU rate, no permanent damage or latch up

"Typical" tested wafer map
Note excellent yield



Automated wafer tester

